§ 75.812-2

§ 75.812-2 High-voltage power centers and transformers; record of examination.

The operator shall maintain a record of all examinations conducted in accordance with §75.812. Such record shall be kept in a book approved by the Secretary.

HIGH-VOLTAGE LONGWALLS

Source: 67 FR 11001, Mar. 11, 2002, unless otherwise noted.

§75.813 High-voltage longwalls; scope.

Sections 75.814 through 75.822 of this part are electrical safety standards that apply to high-voltage longwall circuits and equipment. All other existing standards in 30 CFR must also apply to these longwall circuits and equipment where appropriate.

§ 75.814 Electrical protection.

- (a) High-voltage circuits must be protected against short circuits, overloads, ground faults, and undervoltages by circuit-interrupting devices of adequate interrupting capacity as follows:
- (1) Current settings of short-circuit protective devices must not exceed the setting specified in approval documentation, or seventy-five percent of the minimum available phase-to-phase short-circuit current, whichever is less.
- (2) Time-delay settings of short-circuit protective devices used to protect any cable extending from the section power center to a motor-starter enclosure must not exceed the settings specified in approval documentation, or 0.25-second, whichever is less. Time delay settings of short-circuit protective devices used to protect motor and shearer circuits must not exceed the settings specified in approval documentation, or 3 cycles, whichever is less.
- (3) Ground-fault currents must be limited by a neutral grounding resistor to not more than—
- (i) 6.5 amperes when the nominal voltage of the power circuit is 2,400 volts or less; or
- (ii) 3.75 amperes when the nominal voltage of the power circuit exceeds 2.400 volts.

- (4) High-voltage circuits extending from the section power center must be provided with—
- (i) Ground-fault protection set to cause deenergization at not more than 40 percent of the current rating of the neutral grounding resistor;
- (ii) A backup ground-fault detection device to cause deenergization when a ground fault occurs with the neutral grounding resistor open; and
- (iii) Thermal protection for the grounding resistor that will deenergize the longwall power center if the resistor is subjected to a sustained ground fault. The thermal protection must operate at either 50 percent of the maximum temperature rise of the grounding resistor, or 150 °C (302 °F), whichever is less, and must open the groundwire monitor circuit for the high-voltage circuit supplying the section power center. The thermal protection must not be dependent upon control power and may consist of a current transformer and overcurrent relay.
- (5) High-voltage motor and shearer circuits must be provided with instantaneous ground-fault protection set at not more than 0.125-ampere.
- (6) Time-delay settings of ground-fault protective devices used to provide coordination with the instantaneous ground-fault protection of motor and shearer circuits must not exceed 0.25-second.
- (7) Undervoltage protection must be provided by a device which operates on loss of voltage to cause and maintain the interruption of power to a circuit to prevent automatic restarting of the equipment.
- (b) Current transformers used for the ground-fault protection specified in paragraphs (a)(4)(i) and (5) of this section must be single window-type and must be installed to encircle all three phase conductors. Equipment safety grounding conductors must not pass through or be connected in series with ground-fault current transformers.
- (c) Each ground-fault current device specified in paragraphs (a)(4)(i) and (5) of this section must be provided with a test circuit that will inject a primary current of 50 percent or less of the current rating of the grounding resistor through the current transformer and

cause each corresponding circuit-interrupting device to open.

- (d) Circuit-interrupting devices must not reclose automatically.
- (e) Where two or more high-voltage cables are used to supply power to a common bus in a high-voltage enclosure, each cable must be provided with ground-wire monitoring. The ground-wire monitoring circuits must cause deenergization of each cable when either the ground-monitor or grounding conductor(s) of any cable become severed or open. On or after May 10, 2002, parallel connected cables on newly installed longwalls must be protected as follows:
- (1) When one circuit-interrupting device is used to protect parallel connected cables, the circuit-interrupting device must be electrically interlocked with the cables so that the device will open when any cable is disconnected; or
- (2) When two or more parallel circuit-interrupting devices are used to protect parallel connected cables, the circuit-interrupting devices must be mechanically and electrically interlocked. Mechanical interlocking must cause all devices to open simultaneously and electrical interlocking must cause all devices to open when any cable is disconnected.

§ 75.815 Disconnect devices.

- (a) The section power center must be equipped with a main disconnecting device installed to deenergize all cables extending to longwall equipment when the device is in the "open" position. See Figures I-1 and I-2 in Appendix A to this subpart I.
- (b) Disconnecting devices for motorstarter enclosures must be maintained in accordance with the approval requirements of paragraph (f) of §18.53 of part 18 of this chapter. The compartment for the disconnect device must be provided with a caution label to warn miners against entering the compartment before deenergizing the incoming high-voltage circuits to the compartment.
- (c) Disconnecting devices must be rated for the maximum phase-to-phase voltage of the circuit in which they are installed, and for the full-load current

- of the circuit that is supplied power through the device.
- (d) Each disconnecting device must be designed and installed so that—
- (1) Visual observation determines that the contacts are open without removing any cover;
- (2) All load power conductors can be grounded when the device is in the "open" position; and
- (3) The device can be locked in the "open" position.
- (e) Disconnecting devices, except those installed in explosion-proof enclosures, must be capable of interrupting the full-load current of the circuit or designed and installed to cause the current to be interrupted automatically prior to the opening of the contacts of the device. Disconnecting devices installed in explosion-proof enclosures must be maintained in accordance with the approval requirements of paragraph (f)(2)(iv) of §18.53 of part 18 of this chapter.

$\S75.816$ Guarding of cables.

- (a) High-voltage cables must be guarded at the following locations:
- (1) Where persons regularly work or travel over or under the cables.
- (2) Where the cables leave cable handling or support systems to extend to electric components.
- (b) Guarding must minimize the possibility of miners contacting the cables and protect the cables from damage. The guarding must be made of grounded metal or nonconductive flame-resistant material.

§75.817 Cable handling and support systems.

Longwall mining equipment must be provided with cable-handling and support systems that are constructed, installed and maintained to minimize the possibility of miners contacting the cables and to protect the high-voltage cables from damage.

§ 75.818 Use of insulated cable handling equipment.

(a) Energized high-voltage cables must not be handled except when motor or shearer cables need to be trained. When cables need to be trained, high-voltage insulated gloves, mitts, hooks, tongs, slings, aprons, or