(2) Errata sheet for ANSI/ASHRAE Standard 72–2022 (ASHRAE 72–2022 Errata), *Method of Testing Open and Closed Commercial Refrigerators and Freezers*, November 11, 2022; IBR approved for appendices B, C, and D to this subpart.

(e) *ASTM*. ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428; (877) 909–2786; *www.astm.org/*.

(1) ASTM E1084–86 (Reapproved 2009), *Standard Test Method for Solar Transmittance (Terrestrial) of Sheet Materials Using Sunlight*, approved April 1, 2009; IBR approved for § 431.62.

(2) ASTM F2143–16, *Standard Test Method for Performance of Refrigerated Buffet and Preparation Tables*, approved May 1, 2016; IBR approved for appendix C to this subpart.

[74 FR 1139, Jan. 9, 2009, as amended at 77 FR 10318, Feb. 21, 2012; 78 FR 62993, Oct. 23, 2013; 79 FR 22308, Apr. 21, 2014; 88 FR 66224, Sept. 26, 2023]

§ 431.64 Uniform test method for the measurement of energy consumption of commercial refrigerators, freezers, and refrigerator-freezers.

(a) *Scope*. This section provides the test procedures for measuring, pursuant to EPCA, the energy consumption or energy efficiency for a given equipment category of commercial refrigerators, freezers, and refrigerator-freezers.

(b) *Testing and calculations*. (1) Determine the daily energy consumption and volume or total display area of each covered commercial refrigerator, freezer, or refrigerator-freezer by conducting the appropriate test procedure set forth below in appendix B, to this subpart. The daily energy consumption of commercial refrigeration equipment shall be calculated using raw measured values and the final test results shall be reported in increments of 0.01 kWh/day.

(2) Determine the daily energy consumption and pan storage volume, pan display area, and refrigerated volume of each buffet table or preparation table by conducting the appropriate test procedure set forth below in appendix C to this subpart. The daily energy consumption shall be calculated using raw measured values and the final test results shall be recorded in increments of 0.01 kWh/day.

(3) Determine the energy consumption per weight of product and product capacity of each blast chiller and blast freezer by conducting the appropriate test procedure set forth below in appendix D to this subpart. The energy consumption per weight of product shall be calculated using raw measured values and the final test results shall be recorded in increments of 0.01 kWh/lb.

[88 FR 66225, Sept. 26, 2023]

ENERGY CONSERVATION STANDARDS

§ 431.66 Energy conservation standards and their effective dates.

(a) In this section—

(1) The term ''AV'' means the adjusted volume (ft^3) (defined as 1.63 × frozen temperature compartment volume (ft^3) + chilled temperature compartment volume (ft^3)) with compartment volumes measured in accordance with the Association of Home Appliance Manufacturers Standard HRF1–1979.

(2) The term ''V'' means the chilled or frozen compartment volume (ft^3) (as defined in the Association of Home Appliance Manufacturers Standard HRF1–1979).

(3) For the purpose of paragraph (d) of this section, the term ''TDA'' means the total display area (ft^2) of the case, as defined in ARI Standard 1200–2006, appendix D (incorporated by reference, see § 431.63). For the purpose of paragraph (e) of this section, the term ''TDA'' means the total display area (ft^2) of the case, as defined in AHRI Standard 1200 (I–P)–2010, appendix D (incorporated by reference, see § 431.63).

(b)(1) Each commercial refrigerator, freezer, and refrigerator-freezer with a self-contained condensing unit designed for holding temperature applications manufactured on or after January 1, 2010 and before March 27, 2017 shall have a daily energy consumption (in kilowatt-hours per day) that does not exceed the following:

Category	Maximum daily energy consumption (kilowatt hours per day)
Refrigerators with solid doors	0.10V + 2.04.

Category	Maximum daily energy consumption (kilowatt hours per day)
Refrigerators with transparent doors.	0.12V + 3.34.
Freezers with solid doors	0.40V + 1.38.
Freezers with transparent doors.	0.75V + 4.10.
Refrigerator/freezers with solid doors.	the greater of 0.27AV–0.71 or 0.70.

(2) Each service over the counter, self-contained, medium temperature commercial refrigerator (SOC–SC–M) manufactured on or after January 1, 2012, shall have a total daily energy consumption (in kilowatt hours per day) of not more than 0.6 × TDA + 1.0. As used in the preceding sentence, ''TDA'' means the total display area (ft^2) of the case, as defined in the AHRI Standard 1200 (I–P)–2010, appendix D (incorporated by reference, see § 431.63).

(c) Each commercial refrigerator with a self-contained condensing unit designed for pull-down temperature applications and transparent doors manufactured on or after January 1, 2010 and before March 27, 2017 shall have a daily energy consumption (in kilowatt-hours per day) of not more than 0.126V + 3.51.

(d) Each commercial refrigerator, freezer, and refrigerator-freezer with a self-contained condensing unit and without doors; commercial refrigerator, freezer, and refrigerator-freezer with a remote condensing unit; and commercial ice-cream freezer manufactured on or after January 1, 2012 and before March 27, 2017 shall have a daily energy consumption (in kilowatt-hours per day) that does not exceed the levels specified:

(1) For equipment other than hybrid equipment, refrigerator-freezers or wedge cases:

Equipment category	Condensing unit configuration	Equipment family	Rating temp. (°F)	Operating temp. (°F)	Equipment class designation *	Maximum daily energy consumption (kWh/day)
Remote Condensing Commercial Refrigerators and Commercial Freezers.	Remote (RC)	Vertical Open (VOP).	38 (M)	≥32±2	VOP.RC.M ..	0.82 × TDA + 4.07
			0 (L)	<32±2	VOP.RC.L ...	2.27 × TDA + 6.85
		Semivertical Open (SVO).	38 (M)	≥32±2	SVO.RC.M ..	0.83 × TDA + 3.18
			0 (L)	<32±2	SVO.RC.L ...	2.27 × TDA + 6.85
		Horizontal Open (HZO).	38 (M)	≥32±2	HZO.RC.M ..	0.35 × TDA + 2.88
			0 (L)	<32±2	HZO.RC.L ...	0.57 × TDA + 6.88
		Vertical Closed Transparent (VCT).	38 (M)	≥32±2	VCT.RC.M ..	0.22 × TDA + 1.95
			0 (L)	<32±2	VCT.RC.L ...	0.56 × TDA + 2.61
		Horizontal Closed Transparent (HCT).	38 (M)	≥32±2	HCT.RC.M ..	0.16 × TDA + 0.13
			0 (L)	<32±2	HCT.RC.L ...	0.34 × TDA + 0.26
		Vertical Closed Solid (VCS).	38 (M)	≥32±2	VCS.RC.M ..	0.11 × V + 0.26
			0 (L)	<32±2	VCS.RC.L ...	0.23 × V + 0.54
		Horizontal Closed Solid (HCS).	38 (M)	≥32±2	HCS.RC.M ..	0.11 × V + 0.26
			0 (L)	<32±2	HCS.RC.L ...	0.23 × V + 0.54
		Service Over Counter (SOC).	38 (M)	≥32±2	SOC.RC.M ..	0.51 × TDA + 0.11
			0 (L)	<32±2	SOC.RC.L ...	1.08 × TDA + 0.22
Self-Contained Commercial Refrigerators and Commercial Freezers without Doors.	Self-Contained (SC).	Vertical Open (VOP).	38 (M)	≥32±2	VOP.SC.M ..	1.74 × TDA + 4.71
			0 (L)	<32±2	VOP.SC.L ...	4.37 × TDA + 11.82
		Semivertical Open (SVO).	38 (M)	≥32±2	SVO.SC.M ..	1.73 × TDA + 4.59
			0 (L)	<32±2	SVO.SC.L ...	4.34 × TDA + 11.51
		Horizontal Open ...	38 (M)	≥32±2	HZO.SC.M ..	0.77 × TDA + 5.55
			0 (L)	<32±2	HZO.SC.L ...	1.92 × TDA + 7.08
Commercial Ice-Cream Freezers.	Remote (RC)	Vertical Open (VOP).	−15 (I)	≤−5±2** **	VOP.RC.I	2.89 × TDA + 8.7
		Semivertical Open (SVO).			SVO.RC.I	2.89 × TDA + 8.7
		Horizontal Open (HZO).			HZO.RC.I	0.72 × TDA + 8.74
		Vertical Closed Transparent (VCT).			VCT.RC.I	0.66 × TDA + 3.05
		Horizontal Closed Transparent (HCT).			HCT.RC.I	0.4 × TDA + 0.31

Equipment category	Condensing unit configuration	Equipment family	Rating temp. (°F)	Operating temp. (°F)	Equipment class designation*	Maximum daily energy consumption (kWh/day)
	Self-Contained (SC).	Vertical Closed Solid (VCS).			VCS.RC.I	0.27 × V + 0.63
		Horizontal Closed Solid (HCS).			HCS.RC.I	0.27 × V + 0.63
		Service Over Counter (SVO).			SOC.RC.I	1.26 × TDA + 0.26
		Vertical Open (VOP).			VOP.SC.I	5.55 × TDA + 15.02
		Semivertical Open (SVO).			SVO.SC.I	5.52 × TDA + 14.63
		Horizontal Open (HZO).			HZO.SC.I	2.44 × TDA + 9
		Vertical Closed Transparent (VCT).			VCT.SC.I	0.67 × TDA + 3.29
		Horizontal Closed Transparent (HCT).			HCT.SC.I	0.56 × TDA + 0.43
		Vertical Closed Solid (VCS).			VCS.SC.I	0.38 × V + 0.88
		Horizontal Closed Solid (HCS).			HCS.SC.I	0.38 × V + 0.88
		Service Over Counter (SVO).			SOC.SC.I	1.76 × TDA + 0.36

*The meaning of the letters in this column is indicated in the three columns to the left.
**Ice-cream freezer is defined in 10 CFR 431.62 as a commercial freezer that is designed to operate at or below −5 °F (−21 °C) and that the manufacturer designs, markets, or intends for the storing, displaying, or dispensing of ice cream.

(2) For commercial refrigeration equipment with two or more compartments (*i.e.*, hybrid refrigerators, hybrid freezers, hybrid refrigerator-freezers, and non-hybrid refrigerator-freezers), the maximum daily energy consumption (MDEC) for each model shall be the sum of the MDEC values for all of its compartments. For each compartment, measure the TDA or volume of that compartment, and determine the appropriate equipment class based on that compartment's equipment family, condensing unit configuration, and designed operating temperature. The MDEC limit for each compartment shall be the calculated value obtained by entering that compartment's TDA or volume into the standard equation in paragraph (d)(1) of this section for that compartment's equipment class. Measure the calculated daily energy consumption (CDEC) or total daily energy consumption (TDEC) for the entire case:

(i) For remote condensing commercial hybrid refrigerators, hybrid freezers, hybrid refrigerator-freezers, and non-hybrid refrigerator-freezers, where two or more independent condensing units each separately cool only one compartment, measure the total refrigeration load of each compartment separately according to the ARI Standard 1200–2006 test procedure (incorporated by reference, see § 431.63). Calculate compressor energy consumption (CEC) for each compartment using Table 1 in ARI Standard 1200–2006 using the saturated evaporator temperature for that compartment. The CDEC for the entire case shall be the sum of the CEC for each compartment, fan energy consumption (FEC), lighting energy consumption (LEC), anti-condensate energy consumption (AEC), defrost energy consumption (DEC), and condensate evaporator pan energy consumption (PEC) (as measured in ARI Standard 1200–2006).

(ii) For remote condensing commercial hybrid refrigerators, hybrid freezers, hybrid refrigerator-freezers, and non-hybrid refrigerator-freezers, where two or more compartments are cooled collectively by one condensing unit, measure the total refrigeration load of the entire case according to the ARI Standard 1200–2006 test procedure (incorporated by reference, see § 431.63). Calculate a weighted saturated evaporator temperature for the entire case by:

(A) Multiplying the saturated evaporator temperature of each compartment by the volume of that compartment (as measured in ARI Standard 1200–2006),

(B) Summing the resulting values for all compartments, and

(C) Dividing the resulting total by the total volume of all compartments.

Calculate the CEC for the entire case using Table 1 in ARI Standard 1200–2006 (incorporated by reference, see § 431.63), using the total refrigeration load and the weighted average saturated evaporator temperature. The CDEC for the entire case shall be the sum of the CEC, FEC, LEC, AEC, DEC, and PEC.

(iii) For self-contained commercial hybrid refrigerators, hybrid freezers, hybrid refrigerator-freezers, and non-hybrid refrigerator-freezers, measure the TDEC for the entire case according to the ARI Standard 1200–2006 test procedure (incorporated by reference, see § 431.63).

(3) For remote-condensing and self-contained wedge cases, measure the CDEC or TDEC according to the ARI Standard 1200–2006 test procedure (incorporated by reference, see § 431.63). The MDEC for each model shall be the amount derived by incorporating into the standards equation in paragraph (d)(1) of this section for the appropriate equipment class a value for the TDA that is the product of:

(i) The vertical height of the air-curtain (or glass in a transparent door) and (ii) The largest overall width of the case, when viewed from the front.

(e) Each commercial refrigerator, freezer, and refrigerator-freezer with a self-contained condensing unit designed for holding temperature applications and with solid or transparent doors; commercial refrigerator with a self-contained condensing unit designed for pull-down temperature applications and with transparent doors; commercial refrigerator, freezer, and refrigerator-freezer with a self-contained condensing unit and without doors; commercial refrigerator, freezer, and refrigerator-freezer with a remote condensing unit; and commercial ice-cream freezer manufactured on or after March 27, 2017, shall have a daily energy consumption (in kilowatt-hours per day) that does not exceed the levels specified:

(1) For equipment other than hybrid equipment, refrigerator/freezers, or wedge cases:

Equipment category	Condensing unit configuration	Equipment family	Rating temp. deg;F	Operating temp. deg;F	Equipment class designation *	Maximum daily energy consumption kWh/day
Remote Condensing Commercial Refrigerators and Commercial Freezers.	Remote (RC)	Vertical Open (VOP).	38 (M)	≥32	VOP.RC.M ..	0.64 × TDA + 4.07.
			0 (L)	<32	VOP.RC.L ...	2.2 × TDA + 6.85.
		Semivertical Open (SVO).	38 (M)	≥32	SVO.RC.M ..	0.66 × TDA + 3.18.
			0 (L)	<32	SVO.RC.L ...	2.2 × TDA + 6.85.
		Horizontal Open (HZO).	38 (M)	≥32	HZO.RC.M ..	0.35 × TDA + 2.88.
			0 (L)	<32	HZO.RC.L ...	0.55 × TDA + 6.88.
		Vertical Closed Transparent (VCT).	38 (M)	≥32	VCT.RC.M ..	0.15 × TDA + 1.95.
			0 (L)	<32	VCT.RC.L ...	0.49 × TDA + 2.61.
		Horizontal Closed Transparent (HCT).	38 (M)	≥32	HCT.RC.M ..	0.16 × TDA + 0.13.
			0 (L)	<32	HCT.RC.L ...	0.34 × TDA + 0.26.
		Vertical Closed Solid (VCS).	38 (M)	≥32	VCS.RC.M ..	0.1 × V + 0.26.
			0 (L)	<32	VCS.RC.L ...	0.21 × V + 0.54.
		Horizontal Closed Solid (HCS).	38 (M)	≥32	HCS.RC.M ..	0.1 × V + 0.26.
			0 (L)	<32	HCS.RC.L ...	0.21 × V + 0.54.
		Service Over Counter (SOC).	38 (M)	≥32	SOC.RC.M ..	0.44 × TDA + 0.11.
			0 (L)	<32	SOC.RC.L ...	0.93 × TDA + 0.22.

Equipment category	Condensing unit configuration	Equipment family	Rating temp. deg;F	Operating temp. deg;F	Equipment class designation *	Maximum daily energy consumption kWh/day
Self-Contained Commercial Refrigerators and Commercial Freezers Without Doors.	Self-Contained (SC).	Vertical Open (VOP).	38 (M)	≥32	VOP.SC.M ..	1.69 × TDA + 4.71.
			0 (L)	<32	VOP.SC.L ...	4.25 × TDA + 11.82.
		Semivertical Open (SVO).	38 (M)	≥32	SVO.SC.M ..	1.7 × TDA + 4.59.
			0 (L)	<32	SVO.SC.L ...	4.26 × TDA + 11.51.
		Horizontal Open (HZO).	38 (M)	≥32	HZO.SC.M ..	0.72 × TDA + 5.55.
			0 (L)	<32	HZO.SC.L ...	1.9 × TDA + 7.08.
Self-Contained Commercial Refrigerators and Commercial Freezers With Doors.	Self-Contained (SC).	Vertical Closed Transparent (VCT).	38 (M)	≥32	VCT.SC.M ..	0.1 × V + 0.86.
			0 (L)	<32	VCT.SC.L ...	0.29 × V + 2.95.
		Vertical Closed Solid (VCS).	38 (M)	≥32	VCS.SC.M ..	0.05 × V + 1.36.
				<32	VCS.SC.L ...	0.22 × V + 1.38.
		Horizontal Closed Transparent (HCT).	38 (M)	≥32	HCT.SC.M ..	0.06 × V + 0.37.
			0 (L)	<32	HCT.SC.L ...	0.08 × V + 1.23.
		Horizontal Closed Solid (HCS).		≥32	HCS.SC.M ..	0.05 × V + 0.91.
			0 (L)	<32	HCS.SC.L ...	0.06 × V + 1.12.
		Service Over Counter (SOC).		≥32	SOC.SC.M ..	0.52 × TDA + 1.
			0 (L)	<32	SOC.SC.L ...	1.1 × TDA + 2.1.
Self-Contained Commercial Refrigerators with Transparent Doors for Pull-Down Temperature Applications.	Self-Contained (SC).	Pull-Down (PD)	38 (M)	≥32	PD.SC.M	0.11 × V + 0.81.
Commercial Ice-Cream Freezers.	Remote (RC)	Vertical Open (VOP).	−15 (I)	≤−5**	VOP.RC.I	2.79 × TDA + 8.7.
		Semivertical Open (SVO).			SVO.RC.I	2.79 × TDA + 8.7.
		Horizontal Open (HZO).			HZO.RC.I	0.7 × TDA + 8.74.
		Vertical Closed Transparent (VCT).			VCT.RC.I	0.58 × TDA + 3.05.
		Horizontal Closed Transparent (HCT).			HCT.RC.I	0.4 × TDA + 0.31.
		Vertical Closed Solid (VCS).			VCS.RC.I	0.25 × V + 0.63.
		Horizontal Closed Solid (HCS).			HCS.RC.I	0.25 × V + 0.63.
		Service Over Counter (SOC).			SOC.RC.I	1.09 × TDA + 0.26.
	Self-Contained (SC).	Vertical Open (VOP).			VOP.SC.I	5.4 × TDA + 15.02.
		Semivertical Open (SVO).			SVO.SC.I	5.41 × TDA + 14.63.
		Horizontal Open (HZO).			HZO.SC.I	2.42 × TDA + 9.
		Vertical Closed Transparent (VCT).			VCT.SC.I	0.62 × TDA + 3.29.
		Horizontal Closed Transparent (HCT).			HCT.SC.I	0.56 × TDA + 0.43.
		Vertical Closed Solid (VCS).			VCS.SC.I	0.34 × V + 0.88.
		Horizontal Closed Solid (HCS).			HCS.SC.I	0.34 × V + 0.88.

Equipment category	Condensing unit configuration	Equipment family	Rating temp. deg;F	Operating temp. deg;F	Equipment class designation *	Maximum daily energy consumption kWh/day
		Service Over Counter (SOC).			SOC.SC.I	1.53 × TDA + 0.36.

*The meaning of the letters in this column is indicated in the columns to the left.
**Ice-cream freezer is defined in 10 CFR 431.62 as a commercial freezer that is designed to operate at or below −5 °F *(−21 °C) and that the manufacturer designs, markets, or intends for the storing, displaying, or dispensing of ice cream.

(2) For commercial refrigeration equipment with two or more compartments (*i.e.*, hybrid refrigerators, hybrid freezers, hybrid refrigerator-freezers, and non-hybrid refrigerator-freezers), the maximum daily energy consumption for each model shall be the sum of the MDEC values for all of its compartments. For each compartment, measure the TDA or volume of that compartment, and determine the appropriate equipment class based on that compartment's equipment family, condensing unit configuration, and designed operating temperature. The MDEC limit for each compartment shall be the calculated value obtained by entering that compartment's TDA or volume into the standard equation in paragraph (e)(1) of this section for that compartment's equipment class. Measure the CDEC or TDEC for the entire case as described in §431.66(d)(2)(i) through (iii), except that where measurements and calculations reference ARI Standard 1200–2006 (incorporated by reference, see §431.63), AHRI Standard 1200 (I–P)–2010 (incorporated by reference, see §431.63) shall be used.

(3) For remote condensing and self-contained wedge cases, measure the CDEC or TDEC according to the AHRI Standard 1200 (I–P)–2010 test procedure (incorporated by reference, see §431.63). For wedge cases in equipment classes for which a volume metric is used, the MDEC shall be the amount derived from the appropriate standards equation in paragraph (e)(1) of this section. For wedge cases of equipment classes for which a TDA metric is used, the MDEC for each model shall be the amount derived by incorporating into the standards equation in paragraph (e)(1) of this section for the equipment class a value for the TDA that is the product of:

(i) The vertical height of the air curtain (or glass in a transparent door) and

(ii) The largest overall width of the case, when viewed from the front.

(f) *Exclusions.* The energy conservation standards in paragraphs (b) through (e) of this section do not apply to salad bars, buffet tables, and chef bases or griddle stands.

[70 FR 60414, Oct. 18, 2005, as amended at 74 FR 1140, Jan. 9, 2009; 78 FR 62993, Oct. 23, 2013; 79 FR 22308, Apr. 21, 2014; 79 FR 17816, Mar. 28, 2014]

APPENDIX A TO SUBPART C OF PART 431 [RESERVED]

APPENDIX B TO SUBPART C OF PART 431—UNIFORM TEST METHOD FOR THE MEASUREMENT OF ENERGY CONSUMPTION OF COMMERCIAL REFRIGERATORS, FREEZERS, AND REFRIGERATOR-FREEZERS

NOTE: On or after September 20, 2024, any representations, including for certification of compliance, made with respect to the energy use or efficiency of commercial refrigeration equipment, except for buffet tables or preparation tables, blast chillers, blast freezers, or mobile refrigerated cabinets, must be made in accordance with the results of testing pursuant to this appendix. Prior to September 20, 2024, any representations with respect to energy use or efficiency of commercial refrigeration equipment, except for buffet tables or preparation tables, blast chillers, blast freezers, or mobile refrigerated cabinets, must be made either in accordance with the results of testing pursuant to this appendix or with the results of testing pursuant to this appendix as it appeared in appendix B to subpart C of part 431 in the 10 CFR parts 200–499 edition revised as of January 1, 2023. Buffet tables or preparation tables are subject to the test method requirements in appendix C to subpart C of part 431. Blast chillers and blast freezers are subject to the test method requirements in appendix D to subpart C of part 431.

The test procedure for equipment cooled only by secondary coolants in section 1.1.3 of