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## THERMAL CONDUCTIVITY MEASUREMENTS OF EIGHT RUBBER-LIKE MATERIALS

by

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to

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## I. INTRODUCTION

At the request of the Office of The Quartermaster General, reference File (MGRJ 095, letter dated March 17, 1953, thermal conductivity measurements were made on eight rubber-like materials to determine their insulation value.

## II. MATERIALS

| <u>Sample No.</u> | <u>Size</u>        | <u>Description</u>                      |
|-------------------|--------------------|-----------------------------------------|
| 1                 | Two 8x8x0.3 inch   | Oliver drab encolite                    |
| 2                 | One 8x8x0.4 inch   | Black arlic rubber                      |
| 3                 | Two 8x8x0.2 inch   | Light neoprene                          |
| 4                 | One 8x8x0.5 inch   | Green encolite                          |
| 5                 | One 8x7.6x0.5 inch | Black arctic rubber                     |
| 6                 | One 8x6.5x0.4 inch | Black arctic rubber<br>(higher density) |
| 7                 | One 8x8x0.8 inch   | Gray PVC                                |
| 8                 | One 8x8x0.9 inch   | White PVC                               |
| *9                | One 4x4x1.1 inch   | Arca Royalite<br>(U.S. Rubber Co.)      |

\* Sample was not suitable in size for measurement of its thermal conductivity.

## III. TEST METHOD AND EQUIPMENT

The thermal conductivity of the specimens was measured in an 8-inch guarded hot-plate apparatus conforming with the requirements of Fed. Spec. 111-1-321b and of ASTM C177-45.

## IV. RESULTS

A summary of the test data is given in Table 1 and a plot of thermal conductivity versus mean temperature is shown in Fig. 1.





TABLE 1

| Specimen | Mean Temp. of Spec., F | Density as Tested lb/ft <sup>3</sup> | *Thickness as tested inch | Temp. gradient in spec. deg F/inch | Thermal Conductivity BTU/hrft <sup>2</sup> (deg F/inch) |
|----------|------------------------|--------------------------------------|---------------------------|------------------------------------|---------------------------------------------------------|
| 1        | 66.6                   | 5.4                                  | 0.326                     | 65.2                               | 0.253                                                   |
|          | 29.2                   | 5.7                                  | .308                      | 71.8                               | .231                                                    |
| 2        | 66.1                   | 7.6                                  | .411                      | 49.2                               | .293                                                    |
|          | 29.3                   | 7.9                                  | .392                      | 50.6                               | .276                                                    |
| 3        | 66.1                   | 8.6                                  | .258                      | 77.8                               | .258                                                    |
|          | 29.2                   | 9.1                                  | .243                      | 83.4                               | .244                                                    |
| 4        | 66.4                   | 15.1                                 | .528                      | 39.2                               | .434                                                    |
|          | 28.9                   | 15.1                                 | .531                      | 36.9                               | .424                                                    |
| 5        | 66.7                   | 18.2                                 | .479                      | 48.0                               | .524                                                    |
|          | 29.0                   | 18.4                                 | .474                      | 43.1                               | .514                                                    |
| 6        | 66.7                   | 25.0                                 | .419                      | 50.9                               | .646                                                    |
|          | 29.1                   | 24.9                                 | .419                      | 48.4                               | .627                                                    |
| 7        | 67.8                   | 4.8                                  | .774                      | 38.5                               | .266                                                    |
| 8        | 67.4                   | 4.2                                  | .930                      | 25.1                               | .262                                                    |
| 9        | -                      | 5.6**                                | -                         | -                                  | -                                                       |

\* Thickness of specimens as tested, necessary to obtain good thermal contact with the test plates. The same total pressure (about 10 lbs on 64 sq.in.) was applied on each specimen during the tests at high and low mean temperatures. The different thicknesses observed were apparently due to dimensional changes with mean temperature.

\*\* Material was not tested but density was calculated.





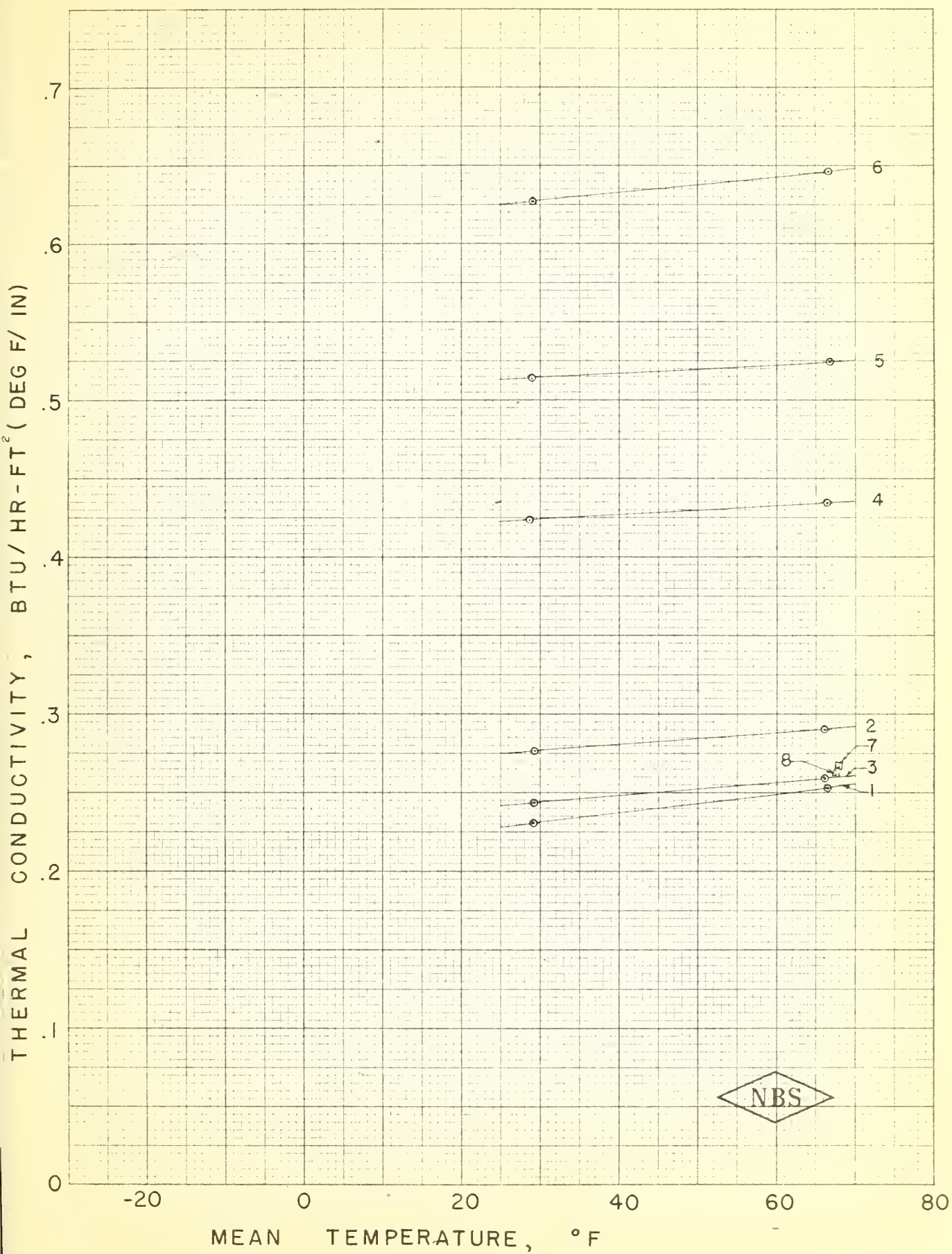


FIG. I



**STAPLES**

