

NIST Special Publication 250-58

NIST MEASUREMENT SERVICES: Calibration of X-Ray and Gamma-Ray Measuring Instruments

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Abstract

The calibration and irradiation of instruments that measure x-rays and gamma-rays are performed in terms of the physical quantity air-kerma. The calibrations are listed in the NIST Special Publication 250 Calibration Service Users Guide as calibrations 46010C through 46050S. The process for establishing calibration or correction factors for radiation detectors, charge sensitivity tests for high-gain electrometers, and irradiations of passive dosimeters is explained in this document. Calibrations are performed by comparing the instrument to a NIST primary standard, which include four free-air chambers for x-rays and cavity ionization chambers for cesium-137 (^{137}Cs) and cobalt-60 (^{60}Co) gamma rays. Details of the design and use of these standards are presented in this document, as well as, a description of the quality assurance checks, which are performed to assure the constancy of the standards and the accuracy of the calibrations and irradiations. The overall uncertainty with a significance of a 95 % confidence limit is given as 0.9 % for the air-kerma rate in the NIST beams, 1 % for the calibration of a cable-connected chamber and irradiation of passive dosimeters, and 1.5 % for the calibration of a condenser chamber.

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Foreword

This edition of the National Institute of Standards and Technology (NIST) Special Publication 250 Series is a revision to the NBS Special Publication 250-16 Calibration of X-Ray and Gamma-Ray Measuring Instruments document. The original work has been reorganized, rewritten and supplemented to reflect the changes with the calibration services since 1988. Paul Lamperti and Michelle O'Brien wish to acknowledge the contributions of R. Loevinger, J. Weaver and the late T. Loftus.

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1. Scope

1.1 This document describes the x-ray and gamma-ray calibration services provided by the Ionizing Radiation Division, Radiation Interactions and Dosimetry Group at the National Institute of Standards and Technology (NIST). The calibration and irradiation of x-ray and gamma-ray instruments are performed in terms of the physical quantity air kerma. The calibrations are listed in NIST Special Publication 250 [1] as calibrations 46010C through 46050S. Calibration or correction factors are provided for radiation detectors, charge sensitivity is tested for high-gain electrometers, and passive dosimeters are irradiated to known quantities of radiation. Calibrations are performed by comparing the instrument to a NIST primary standard, which include free-air chambers for x-rays and cavity ionization chambers for cesium-137 (^{137}Cs) and cobalt-60 (^{60}Co) gamma rays. A variety of quality assurance checks are performed to assure the constancy of the standards and the accuracy of the calibrations and irradiations. The overall uncertainty (considered to have the approximate significance of a 95 % confidence limit) is given as 0.9 % for the air-kerma rate in the NIST beams, 1 % for calibration of a cable-connected chamber and irradiation of passive dosimeters, and 1.5 % for calibration of a condenser chamber.

2.0 Referenced documents

2.1 International Organization for Standardization

ISO/IS 4037-1:1996 X and gamma reference radiations for calibrating dosimeters and dose rate meters and for determining their responses as a function of photon energy - Part 1.: Radiation characteristics and production methods

2.2 National Institute of Standards and Technology

NBS Special Publication 250-16 Calibration of X-Ray and Gamma Measuring Instruments

SP 250 NIST Calibration Services Users Guide 1998

NBS Handbook 64 Design of Free-Air Ionization Chambers

NBS Handbook 78 Report of the International Commission on Radiological Units and Measurements

NIST Special Publication 811 Guide for the Use of the International System of Units (SI)

NIST Technical Note 1297 Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurements

3. Terminology

3.1 Descriptions of terms specific to this document

3.1.1 air kerma - the quotient of dE_{tr} by dm , where dE_{tr} is the sum of the initial kinetic energies of all electrons liberated by photons in a volume element of air and dm is the mass of air in that volume element. The SI unit of air kerma is the gray (Gy).

3.1.2 beam quality - used to refer to a specific x-ray beam with a characteristic half-value layer and produced by a constant potential kilovoltage.

3.1.3 calibration - the process whereby the response of a dosimeter or measuring instrument is characterized through comparison with an appropriate national standard.

3.1.4 calibration factor - the quotient of the air kerma in the absence of the chamber and the charge generated by that radiation in the ionization chamber, expressed in units of Gy/C.

3.1.5 correction factor - the quotient of the air kerma or exposure in the absence of the chamber and the electrometer reading with the ionization chamber.

3.1.6 effective energy - the energy of monoenergetic x-ray beam which has the same half-value layer as the spectrum in question.

3.1.7 exposure - exposure (X) is the quotient of dQ by dm , where dQ is the sum of the electrical charges on all the ions of one sign produced in air when all the electrons are completely stopped in air. The SI unit of exposure is the coulomb per kilogram (C/kg); the special unit of exposure, the roentgen (R), is equal to exactly 2.58×10^{-4} C/kg.

3.1.8 half-value layer - (HVL) the thickness of the specified material added as a beam attenuator that reduces the air kerma rate by one half of the unattenuated beam air kerma rate value.

3.1.9 homogeneity coefficient - (HC) the ratio of the first to the second half-value layer.

3.1.10 monitor instrument - an instrument used to monitor the stability of the air kerma rate during an irradiation.

3.1.11 quarter-value layer - (QVL) the thickness of the specified material added as a beam attenuator that reduces the air kerma rate to one quarter of the unattenuated beam air kerma rate value.

3.1.12 second half-value layer - the difference between the quarter-value layer and the half-value layer.

3.1.13 x-ray unit - system comprising of a high voltage generator, an x-ray tube and an x-ray controller.

3.2 Key words

air kerma; calibration; cavity chamber; cesium-137 gamma rays; cobalt-60 gamma rays; exposure; free-air chamber; half-value layer; ionization chambers; mammography chamber calibrations; primary standard; standard; uncertainty estimate; x rays.

4. Calibration service

This report describes the status of the calibration service for x-ray and gamma-ray measuring instruments, as of January 1999. The physical quantities air-kerma and exposure, calibration by substitution, and the properties of the x-ray and gamma-ray beams used in the NIST services are described in this document. This service guide explains the details of the calibration systems and their measurement standards, the instruments and techniques for measuring current and charge, and the analyses of calibration data. Tests applied to the instruments being calibrated, as well as the tests and calibrations performed on NIST laboratory equipment, and the associated assessment of uncertainty are covered. The operating procedures, including the administrative procedures and methods of handling and calibrating the instruments, and the irradiation of passive dosimeters, are included in this guide. The document concludes with a brief discussion of the necessary safety considerations.

4.1 Description of service

The NIST, Ionizing Radiation Division, Radiation Interactions and Dosimetry Group receives a variety of instruments for calibration, test, or irradiation in x- or gamma-ray beams. These services are assigned test numbers 46010C through 46050S in NIST Publication 250 [1] available from the NIST Technology Services, Office of Measurement Services, Calibration Program Office. Calibration factors or correction factors are provided for radiation detectors. The charge sensitivity of a high-gain electrometer can be tested at any one set of switch positions in conjunction with a calibration factor. Dosimeters can be given known exposures of x-ray or gamma-ray radiation. Calibrations and irradiations are performed in terms of the physical quantities air kerma and exposure.

The quantity air kerma characterizes a beam of photons or neutrons in terms of the energy transferred to any material. For the calibration service described in this document, consideration is limited to photon beams in air. Air kerma is the total energy per unit mass transferred from an x-ray beam to air. Air kerma, K_{air} , is the quotient of dE_{tr} by dm , where dE_{tr} is the sum of the initial kinetic energies of all electrons liberated by photons in a volume element of air and dm is the mass of air in that volume element. Then

$$K_{air} = \frac{dE_{tr}}{dm} \quad (4-1)$$

The SI unit of air kerma is the gray (Gy), which equals one joule per kilogram; the special unit of air kerma is the rad, which equals 0.01 Gy.

The quantity exposure characterizes an x-ray or gamma-ray beam in terms of the electric charge liberated through the ionization of air. Exposure is defined as the total charge per unit mass liberated in air by a photon beam and is represented by the equation:

$$X = \frac{dQ}{dm} \quad (4-2)$$

where dQ is the sum of the electrical charges on all the ions of one sign produced in air when all the electrons liberated by photons in a volume element of air whose mass is dm are completely

stopped in air. The SI unit of exposure is the coulomb per kilogram (C/kg); the special unit of exposure, the roentgen (R), is equal to exactly $2.58\text{E-}4$ C/kg. The ionization arising from the absorption of bremsstrahlung emitted by the secondary electrons is not included in dQ . Except for this small difference, significant only at high energies, the exposure as defined above is the ionization equivalent of air kerma. The relationship between exposure and air kerma can be expressed as a simple equation:

$$X = K_{air} \frac{1}{2.58\text{E-}4} \frac{(1-g)}{(W/e)} \quad (4-3)$$

where W/e is the mean energy per unit charge expended in air by electrons, and g is the fraction of the initial kinetic energy of secondary electrons dissipated in air through radiative processes. The currently accepted value of W/e is 33.97 J/C [2] and g is negligible for the x-ray beams of interest. The currently accepted g values for ^{60}Co and ^{137}Cs beams are 0.32% and 0.16% , respectively.

Only ionization chambers known to be stable and reproducible are accepted for calibration in this program. Institutions submitting ionization chambers for calibration are strongly urged to perform stability checks involving redundant measurements in highly reproducible radiation fields before sending their instruments to NIST, and to repeat those checks after NIST calibration, and again at suitable intervals. Instruments submitted for calibration, and material submitted for irradiation, must be shipped in reusable containers.

An x-ray tube produces bremsstrahlung spectra, inhomogeneous beams with photon energies from very low values to a high-energy cutoff given by the maximum potential applied to the x-ray tube. These beams are customarily filtered with a high purity metal to reduce the unwanted low-energy x-rays. Three x-ray calibration ranges are used for the calibration services. Two of the ranges contain x-ray tubes with tungsten anodes. The x-ray beams from these anodes are filtered with aluminum, copper, tin or lead. Two anode types are offered for the mammography calibration service, molybdenum (Mo) and rhodium (Rh). The Mo generated x-ray beams are filtered with Mo, Al, or Rh foils, while the Rh beams are filtered with Rh and Al foils. It is conventional to characterize the "quality" of the filtered x-ray beam in terms of the thickness of aluminum or copper required to reduce the air kerma rate to 50% and to 25% of its original value. These thicknesses are called the half-value layer (HVL) and the quarter-value layer (QVL). The HVL and QVL measurements must be made using good-geometry attenuation in order to obtain accurate and reproducible numbers. The homogeneity coefficient (HC) is the ratio of the first to the second HVL, often expressed as a percent. A HC value near 1 (or 100%) indicates that the filtration has produced an approximately homogeneous beam that is approaching monoenergetic conditions.

4.2 Beam qualities for calibration of x-ray and gamma-ray measuring instruments

The 32 NIST tungsten x-ray beam qualities are divided into three groups according to filtration, i.e., light (L), moderate (M), and heavy (H) filtration. The beam codes consist of a letter L, M, or H, followed by the generating constant potential in kilovolts. For example, M100 indicates moderate filtration and 100 kV constant potential. The special (S) series beam codes, S60 and S75 have characteristics that are not consistent with those of the L, M, and H groups.

The qualities for each group were chosen so that relatively smooth curves result for the graph of tube potential versus HVL. Table 4-1 gives a complete listing of beam codes currently available at NIST. The NBS beam codes used prior to January 1986 are listed in Attachment 1. Recent changes to filtration, due to the x-ray tube replacement, are shown in footnote g. Due to changes in the physical setup of the low-energy calibration facility, the L10, L15, H10 and H15 beam qualities are now used with a source-to-detector distance of 50 cm, instead of the previous 25 cm distance. The resulting changes to the half-value layers are given in Table 4-1. Depending on the energy response and design of the ionization chamber, the calibration factors for a specific ionization chamber often fall on smooth curves when plotted against HVL. In this case, all calibration points have been chosen from a single group, L, M, or H. If calibration points are chosen from more than one group, discontinuities will occur, hence no attempt should be made to interpolate between such calibration factors. Figure 4-1 is a graph of the HVL against the generating constant potential. Figure 4-2 is a graph of the HC against the HVL, measured in aluminum. Figure 4-3 shows the HVL and HC measured in copper against the generating constant potential.

The mammographic beam qualities offered at NIST were chosen to cover the range of HVLs of x-ray beams found in clinical settings. The beam codes which name the beam qualities are a combination of the chemical symbol of the anode and the filter respectively, followed by the constant potential in kilovolts. The letter "x" ends the beam codes which name the exit beam qualities. The exit beam qualities, which represent the transmission of the x-rays through the breast, are generated by an additional filtration of 2.0 mm of Al. The mammographic beam qualities offered are listed in Table 4-2. Figure 4-4 is the graph of the HVL measured in aluminum against generating constant potential.

The ISO x-ray beam qualities are now available at NIST. A list of all ISO beams offered at NIST is found in Table 4-3. The NIST H group of qualities agrees with the ISO narrow spectrum (NS) qualities recommended by the ISO document 4037, referred to in section 2. The ISO recommendations extend from 300 kV to 40 kV, below which the NIST H group has been extended to 10 kV in agreement with practice at the national metrology institute of Germany, Physikalisch-Technische Bundesanstalt (PTB). The NIST M group of qualities is in agreement with the recommendation for radiation therapy calibration in IEC Publication 731.

The selection of beam qualities for instrument calibration depends on the situation of interest. The H qualities are usually used for calibration for radiation protection instrumentation, since these beams have the narrowest spectrum at each generating potential, and probably most nearly approximate radiation that has penetrated a protective barrier. The M qualities are usually used for calibration of radiation therapy instruments. The L qualities are predominately for calibration of instruments used for measurement of unfiltered or lightly filtered beams that give high exposure rates, as is often the case in radiation biology and Grenz-ray therapy. The Mo and Rh beam qualities are offered to simulate the clinical mammographic beams.

Table 4-1. Calibration conditions for x-ray and gamma-ray measuring instruments

Beam code ^a	Additional Filtration ^b				Half-value layer		Homogeneity coefficient ^c		Effective energy ^d	Distance ^e
	Al (mm)	Cu (mm)	Sn (mm)	Pb (mm)	Al (mm)	Cu (mm)	Al	Cu	(keV)	(cm)
X-Ray Beam Qualities										
L10 ^f					0.035		89			50
L15 ^f					0.057		68			50
L20					0.069		73			50
L30 ^g	0.30				0.22		63			50
L40 ^g	0.53				0.50		59			50
L50 ^g	0.71				0.76		60			50
L80 ^g	1.45				1.83		57			50
L100	1.98				2.77		57			50
M20 ^g	0.27				0.15		69			50
M30	0.5				0.36		65			50
M40 ^g	0.89				0.73		69			50
M50 ^g	1.07				1.02		66			50
M60	1.56				1.68		66			
M80	2.61				2.97		67			
M100	5.0				5.02		73			
M120	6.87				6.79		77			
M150	5.0	0.25			10.2	0.67	87	62		
M200	4.1	1.12			14.9	1.69	95	69		
M250	5.0	3.2			18.5	3.2	98	86		
M300	4.0		6.5		22.0	5.3	100	97		
H10 ^f	0.105				0.05		91			50
H15 ^f	0.5				0.153		86			50
H20 ^g	1.01				0.36		91			50
H30 ^g	4.50				1.23		93			50
H40 ^g	4.53	0.26			2.90		90			50
H50	4.0			0.1	4.2	0.142	92	90	38	
H60	4.0	0.61			6.0	0.24	94	89	46	
H100	4.0	5.2			13.5	1.14	100	94	80	
H150	4.0	4.0	1.51		17.0	2.5	100	95	120	
H200	4.0	0.6	4.16	0.77	19.8	4.1	100	99	166	
H250	4.0	0.6	1.04	2.72	22.0	5.2	100	98	211	
H300	4.1		3.0	5.0	23.0	6.2	99	98	252	
S60	4.35				2.77		72			
S75	1.50				1.86		63			50
Gamma-Ray Beam Qualities										
¹³⁷ Cs						10.8			662	
⁶⁰ Co						14.9			1250	

- a For the x-ray beam codes, the letter indicates light (L), moderate (M), heavy (H) and special filtration (S), and the number is the constant potential in kilovolts.
- b The additional filtration value does not include the inherent filtration. The inherent filtration is approximately 1.0 mm Be for beam codes L10-L100, M20-M50, H10-H40 and S75; and 7.0 mm Be for beam codes M60-M300, H50-H300 and S60 plus the filtration resulting from the transmission monitors.
- c The homogeneity coefficient is taken as 100(1st HVL / 2nd HVL).
- d The effective energy is for which it is believed to be a meaningful characterization of the beam quality.
- e The distance shown is that between the radiation source and the detector center or the reference line. For the beam codes where no distance is listed, the distance ranges between 78 and 200 cm, depending on the desirable beam size.
- f Changes to the HVL from the 1986 value, result from a change in the distance from 25 cm to 50 cm.
- g To match the previous HVL, changes in the additional filtration value were required with the installation of a new x-ray tube in 1997.

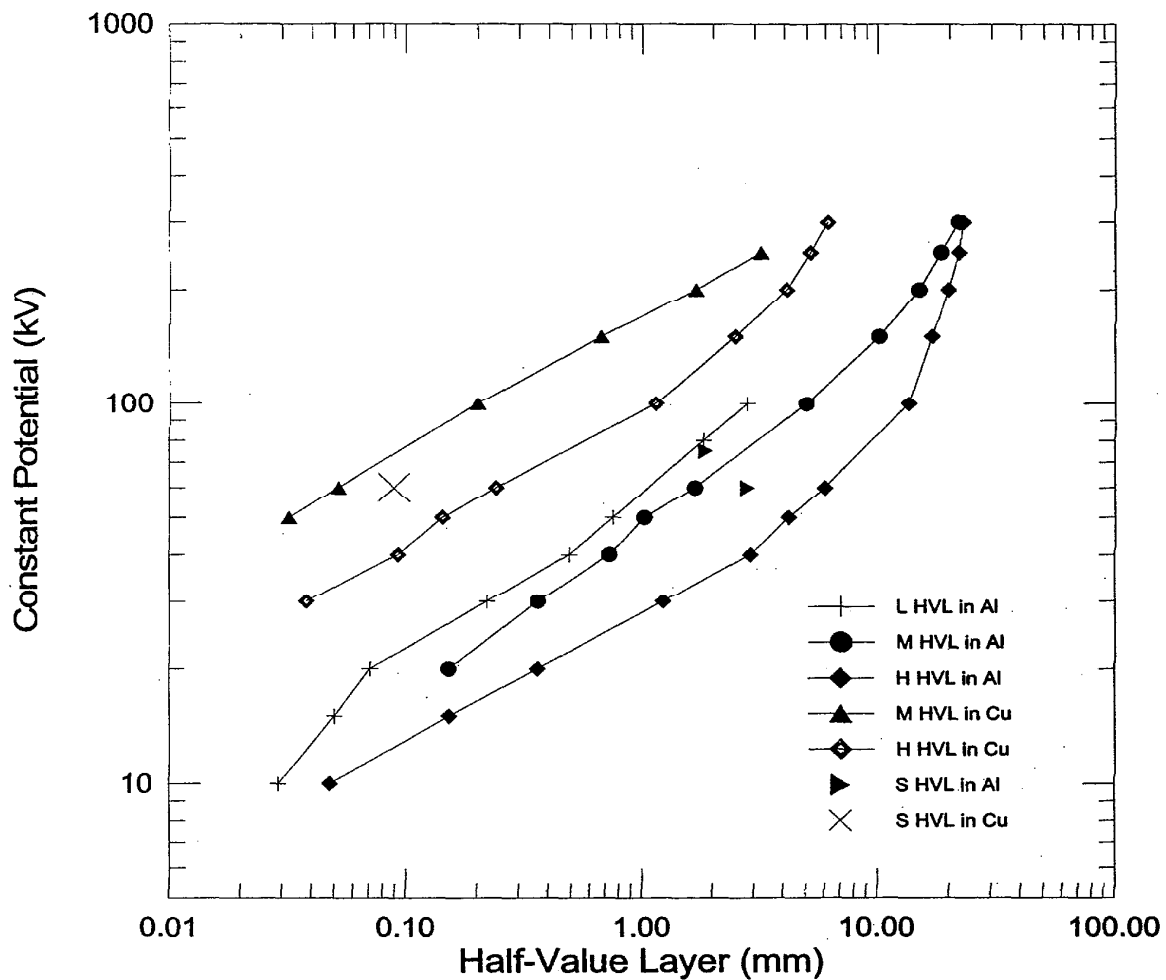


Fig. 4-1 Graph of generating constant potential against half-value layer for the beam qualities used in the x-ray calibration range. The curves for half-value layers measured in copper and aluminum are shown for the light (L), moderate (M), heavy (H) and special (S) filtered beam qualities. The lines connecting the data points are for ease of viewing.

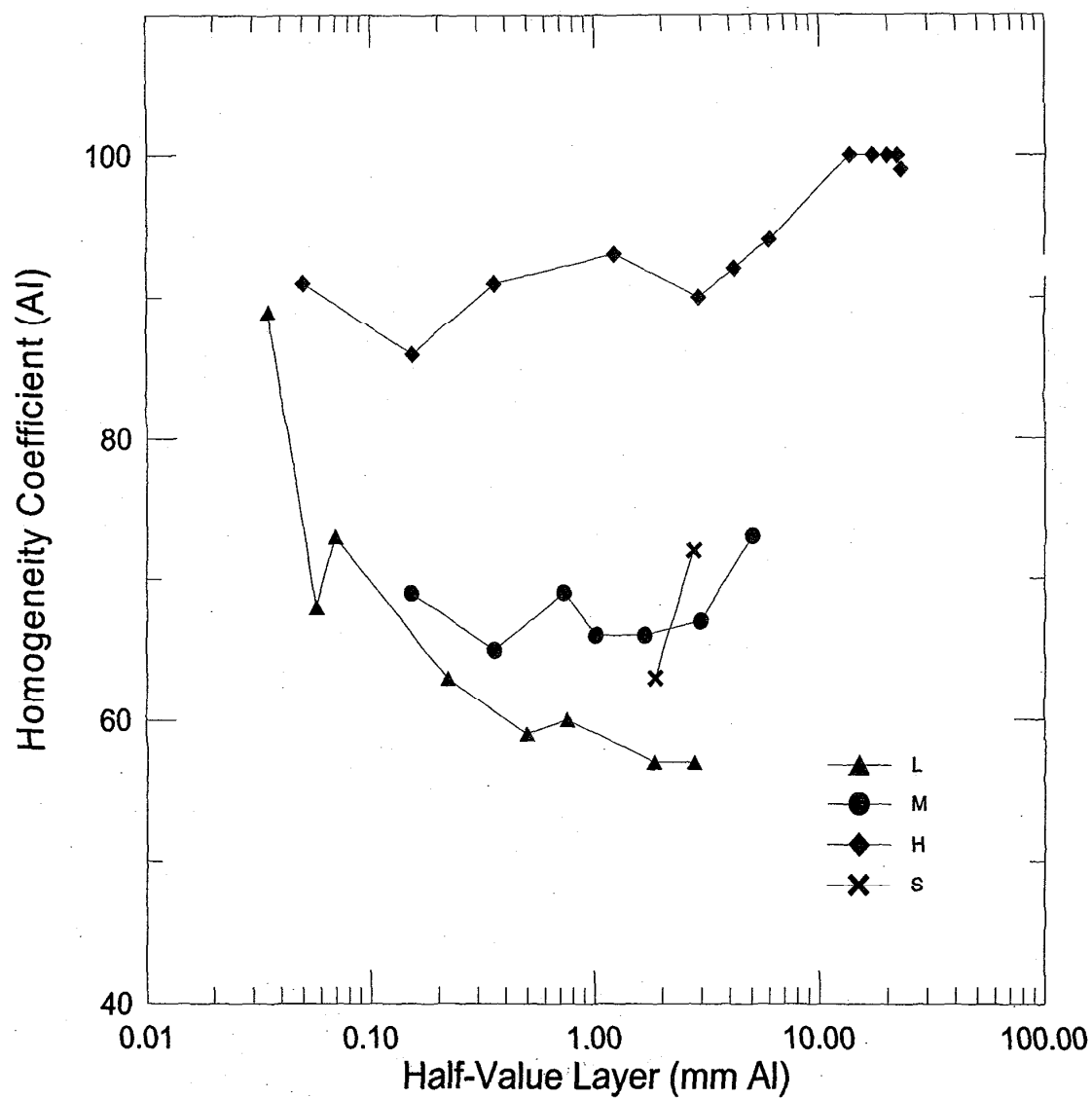


Fig. 4-2. Graph of homogeneity coefficients against aluminum half-value layer for the L, M, H and S filtrations. The lines connecting the data points are for ease of viewing.

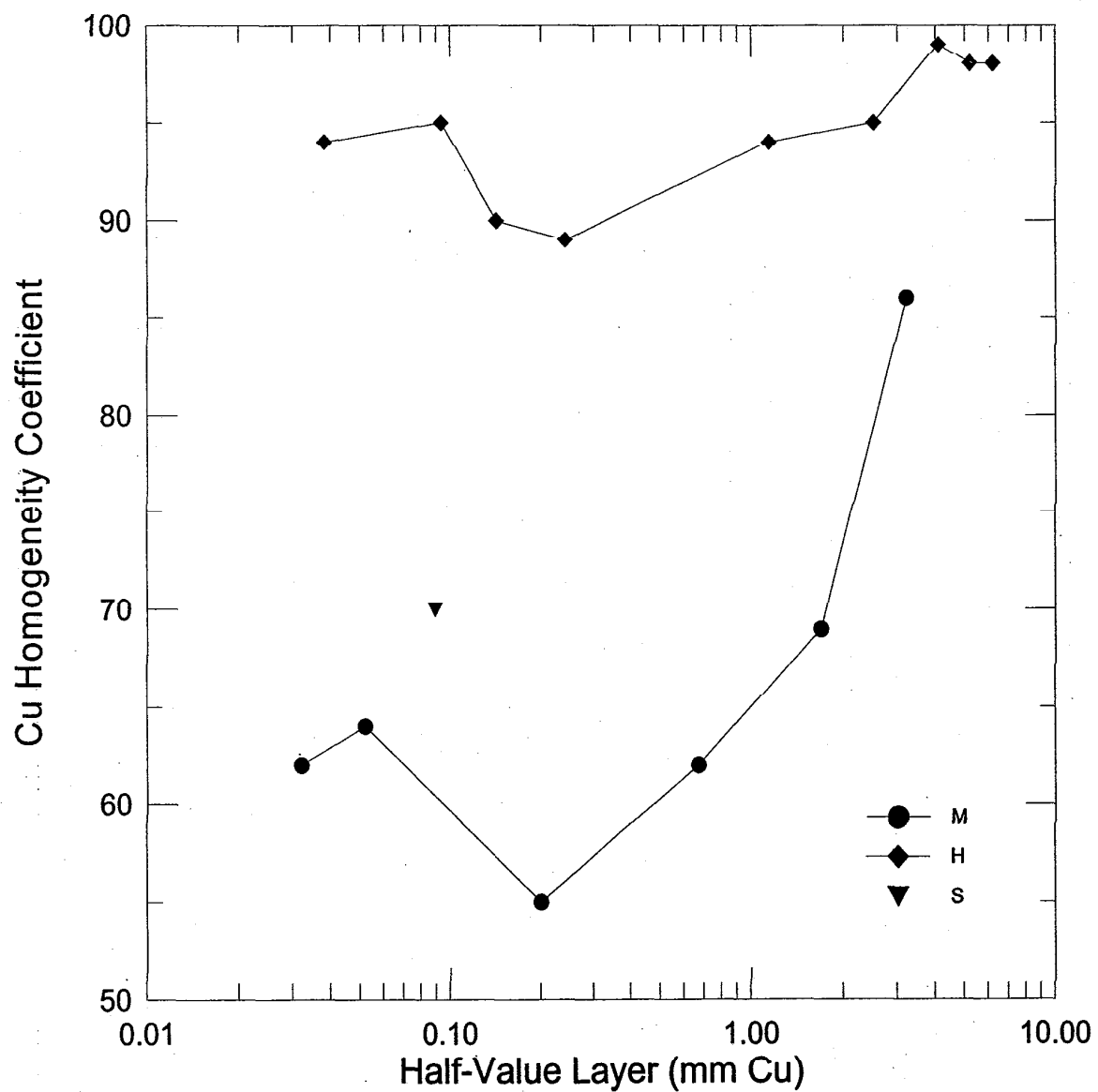


Fig. 4-3. Graph of the homogeneity coefficient against the half-value layer measured in copper for the M, H and S beam qualities. The lines connecting the data points are for ease of viewing.

Table 4-2. Mammography x-ray beam-quality parameters

Beam Code ^a	Tube Voltage (kVp)	Additional Filtration ^b (mm)	Half-Value Layer ^c (mm Al)	Homogeneity Coefficient (Al)
<u>Mo Anode</u>				
Mo/Mo23	23	0.032 Mo	0.271	70
Mo/Mo25	25	0.032 Mo	0.296	72
Mo/Mo28	28	0.032 Mo	0.332	74
Mo/Mo30	30	0.032 Mo	0.351	75
Mo/Mo35	35	0.032 Mo	0.392	78
Mo/Rh28	28	0.029 Rh	0.408	80
Mo/Rh32	32	0.029 Rh	0.445	82
Mo/Mo25x	25	0.030 Mo + 2.0 Al	0.566	91
Mo/Mo28x	28	0.030 Mo+ 2.0 Al	0.626	96
Mo/Mo30x	30	0.030 Mo+ 2.0 Al	0.660	95
Mo/Mo35x	35	0.030 Mo+ 2.0 Al	0.748	90
<u>Rh Anode</u>				
Rh/Rh25	25	0.029 Rh	0.351	76
Rh/Rh30	30	0.029 Rh	0.438	81
Rh/Rh35	35	0.029 Rh	0.512	86
Rh/Rh40	40	0.029 Rh	0.559	90
Rh/Rh30x	30	0.029 Rh+ 2.0 Al	0.814	96
Rh/Rh35x	35	0.029 Rh+ 2.0 Al	0.898	95

^a The beam codes are a combination of the chemical symbol of the anode and the filter respectively, followed by the constant potential in kilovolts. The letter "x" ends the beam codes which denote "exit" beams. The exit beam qualities, which are intended to represent the transmission of the x-rays through the breast, are generated by an additional filtration of 2.0 mm of aluminum.

^b The inherent filtration is 1 mm Be for all qualities plus the filtration due to the transmission monitor.

^c The half-value layers listed were determined through direct measurements with the primary standard free-air ionization chamber at a distance of 1m.

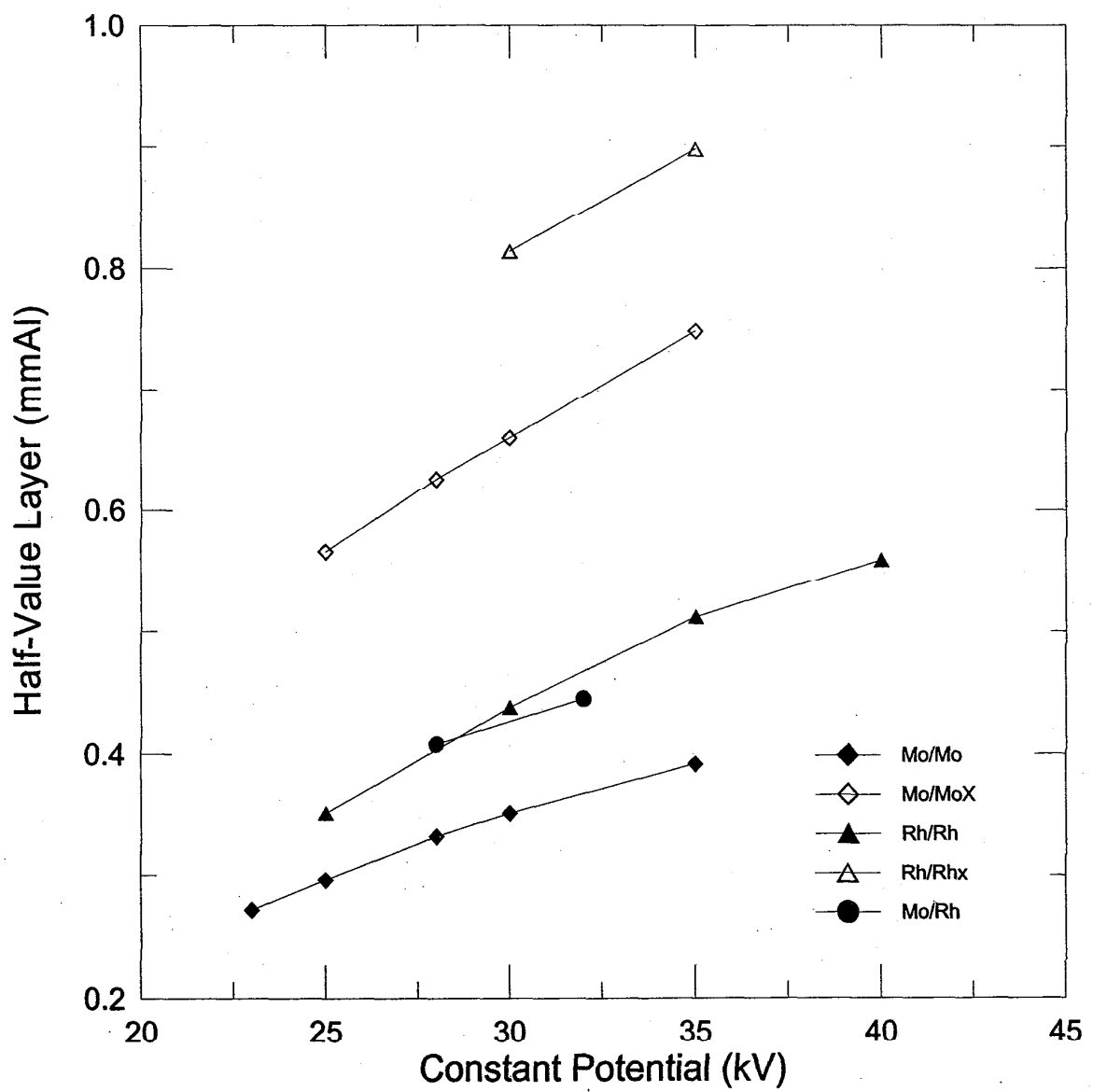


Fig. 4-4. Graph of the HVL's of the mammography beam qualities versus constant potential.

Table 4-3. ISO X-Ray Beam Quality Parameters

Beam Code ^a	Added Filtration (mm) ^b				First HVL		Second HVL	
	Al	Cu	Sn	Pb	mmAl	mmC	mmAl	mmCu
HK10					0.04		0.05	
HK20	0.15				0.13		0.16	
HK30	0.52				0.39		0.59	
HK60	3.19					0.08		0.11
HK100	3.90	0.15				0.31		0.46
HK200		1.15				1.72		2.43
HK250		1.60				2.52		3.37
HK280		3.06				3.45		4.07
HK300		2.51				3.46		4.21
WS60		0.3				0.18		0.21
WS80		0.5				0.35		0.44
WS110		2.0				0.96		
WS150			1.03			1.88		2.13
WS200			2.01			3.09		3.35
WS250			4.01			4.30		4.50
WS300			6.54			5.23		5.38
NS10	0.095				0.051		0.060	
NS15	0.49				0.15		0.18	
NS20	0.90				0.32		0.33	
NS25	2.04				0.69		0.76	
NS30	4.02				1.16		1.35	
NS40		0.21				0.085		0.092
NS60		0.6				0.25		0.26
NS80		2.0				0.59		0.66
NS100		5.0				1.13		1.19
NS120		4.99	1.04			1.70		1.85
NS150			2.50			2.40		2.52
NS200		2.04	2.98			4.09		4.20
NS250			2.01	2.97		5.26		5.32
NS300			2.99	4.99		6.17		6.30
LK10	0.30				0.062			
LK20	2.04				0.43		0.43	
LK30	3.98	0.18			1.48			
LK35		0.25			2.16		2.16	
LK55		1.19				0.26		
LK70		2.64				0.51		
LK100		0.52	2.0			1.27		
LK125		1.0	4.0			2.04		
LK170		1.0	3.0	1.5		3.47		
LK210		0.5	2.0	3.5		4.54		
LK240		0.5	2.0	5.5		5.26		

^a In the beam codes, the letters indicate low air kerma rate (LK), high air kerma rate (HK), narrow spectrum (NS), and wide spectrum (WS); and the number is the constant potential in kilovolts.

^b The inherent filtration is a combination of the filtration due to the monitor chamber plus approximately 1.0 mm Be for beam codes produced at tube potentials of 30 kV and below, approximately 7.0 mm Be for HK60 and HK100 and for all other techniques the inherent filtration is adjusted to 4 mm Al.

5. Design philosophy and theory

X-ray calibrations are performed by using the substitution method. Using this method, the air kerma or air-kerma rate is determined at some point in space by a free-air chamber. The instrument to be calibrated is then placed at the same point in space as the standard and the response of the instrument is determined. The calibration factor is the quotient of the air kerma, K_{air} in the absence of the chamber, and the charge, Q , generated by that radiation in the ionization chamber:

$$\text{Calibration Factor} = \frac{K_{\text{air}}}{Q} \quad (5-1)$$

The correction factor is the quotient of the air kerma or exposure, in the absence of the chamber, and the electrometer reading with the ionization chamber:

$$\text{Correction Factor} = \frac{K_{\text{air}}}{\text{electrometer reading}} \quad (5-2a)$$

$$\text{Correction Factor} = \frac{X}{\text{electrometer reading}} \quad (5-2b)$$

Gamma-ray calibrations are performed by using previously calibrated beams and correcting for decay. Details of the calibration of gamma-ray beams are given in Section 7.

6. X-ray calibration services

6.1 X-ray ranges

Three x-ray calibration ranges are available for instrument calibrations. One range is used for tungsten x-rays generated at constant potentials of 10 kV to 100 kV, the other is used for tungsten x-rays generated at potentials of 50 kV to 300 kV. The mammography x-rays are generated at constant potentials of 23 kV to 40 kV. Table 6-1 describes some of the features of the x-ray systems utilized in each calibration range. A schematic of the 300-kV system is given in Fig. 6-1. A schematic of the mammography range is given in Fig. 6-2.

6.2 X-ray air kerma calibration standards

Standardization of x-ray beams for the quantity air kerma or exposure is carried out at NIST by means of four free-air ionization chamber standards. These standards are discussed in Refs. [3,4,5]. Figures 6-3 to 6-5 show cross-sectional views of the three free-air chambers used in the tungsten x-ray ranges. Figure 6-6 is a schematic of the standard for mammography. The important dimensions of the free-air chambers are given in Table 6-2. With reference to Table 6-2, note that the free-air chambers become larger as the x-ray energy increases. At low x-ray energies, the air attenuation air path between the defining diaphragm and the collector center needs to be minimized. On the other hand, at high x-ray energies a sufficient air path is needed

Table 6-1. Description of the NIST x-ray systems.

Features	Unipolar ^a	Bipolar ^b	Mammography
Manufacturer	Pantak	Pantak	Gulmay
Output voltage (kV)	5 to 100	5 to 320	5 to 50
Output current (mA)	0.5 to 80	0.5 to 30	0.1 to 40
Output power (kW)	up to 3.2	up to 4.2	up to 1.2
kV adjustment (kV)	0.1	0.1	0.1
mA adjustment (mA)	0.01	0.01	0.1
Fixed anode material	W	W	Mo or Rh ^c
Tube window (mm Be)	1	3	1
Focal spot size (mm)	3 x 3	4 x 4	4 x 4 ^d and 5 x 5 ^e

^aGenerator and tube were installed in December of 1997.^bGenerator was installed in February of 1998 with the existing x-ray tube.^cTwo x-ray tubes are used in the mammography calibration range with the same generator.^dSize of the Mo anode in tube installed in 1994.^eSize of the Rh anode in tube installed in 1994.

Table 6-2. Important dimensions and parameters for the NIST standard free-air ionization chambers

Chamber	X-ray tube potential (kV)	Plate separation (mm)	Plate height (mm)	Collector length (mm)	Diaphragm diameter/ID (mm)	Air absorption length (mm)	Electric field strength (V/cm)
Lamperti	10 - 60	40	50	10.146	4.994/5s	39.02	750
Attix	10 - 50	variable 209 max	87 ^a	variable	10.00/10u	212.7 ^b	variable
Ritz	20 - 100	90	90	70.030	10.00/10A	127.39	55
Wyckof f- Attix	50 - 300	200	268	100.80	10.00/10B	308	250

^a Inner diameter of the cylindrical chamber.^b This is variable; the value shown is what is used for routine use.

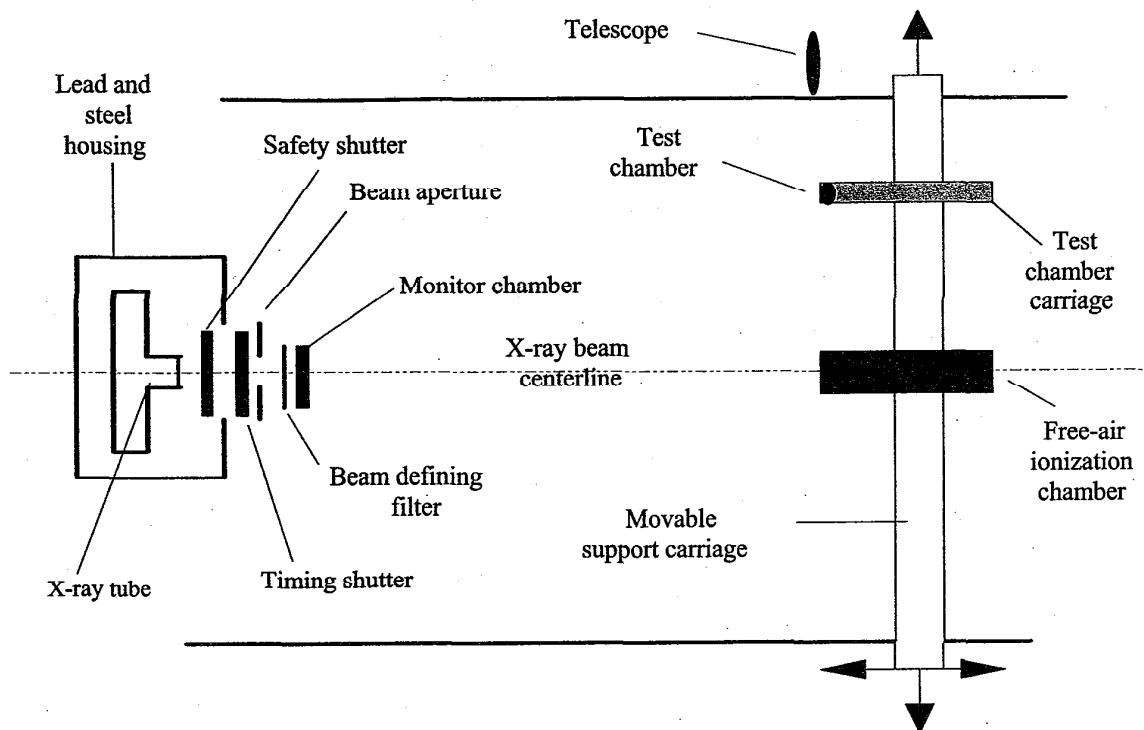


Fig. 6-1. Schematic of 300 kV x-ray range.

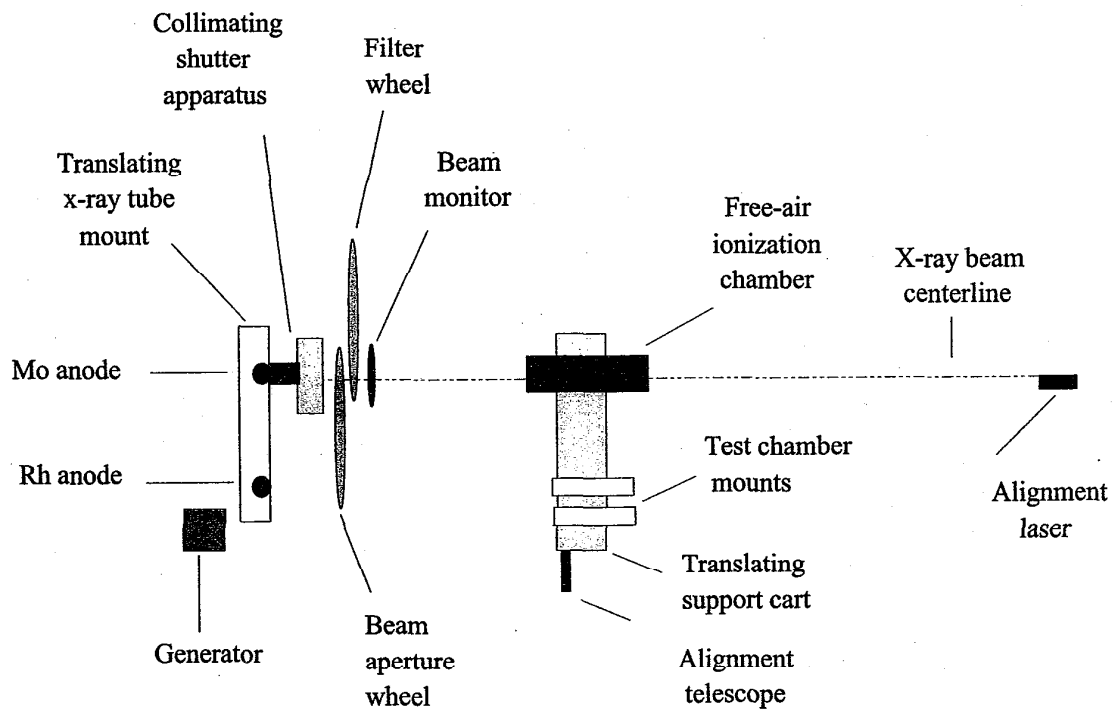


Fig. 6-2. Schematic of mammography calibration range.

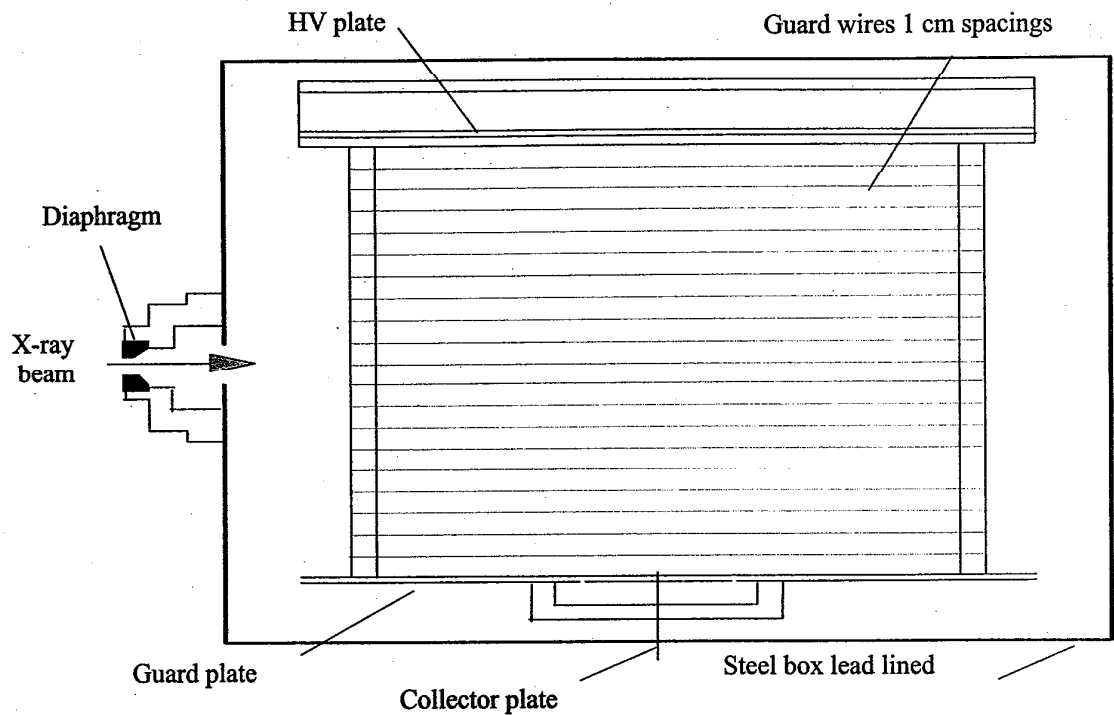


Fig. 6-3. Schematic of Wyckoff-Atix free-air ionization chamber.

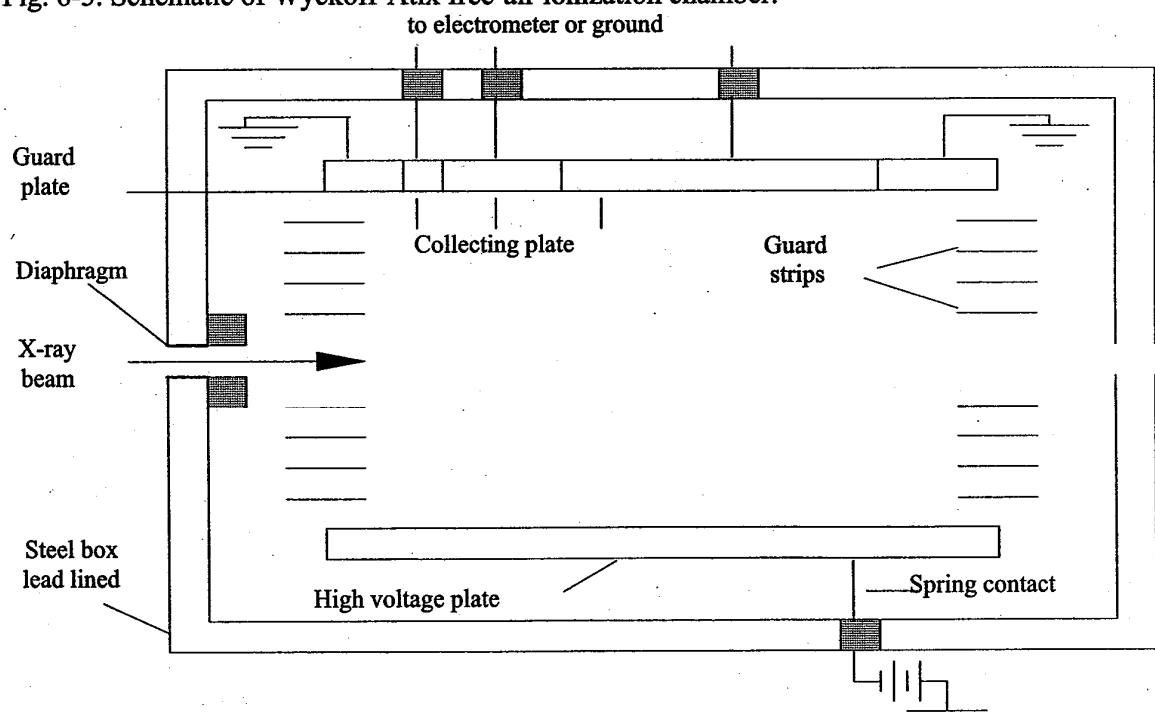
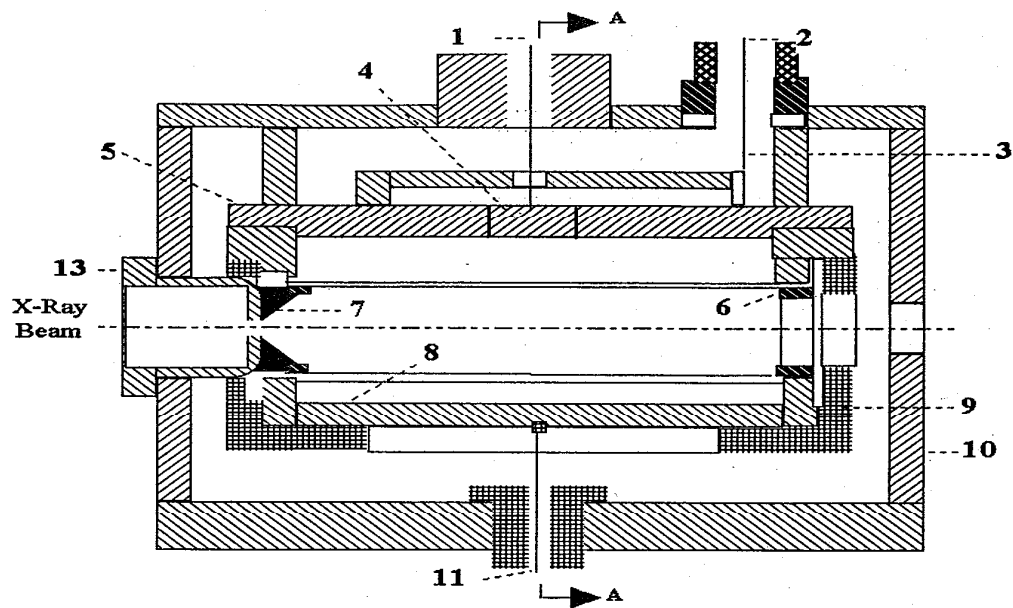


Fig. 6-4. Sectional view of the Ritz free-air chamber.



Sectional Side Elevation

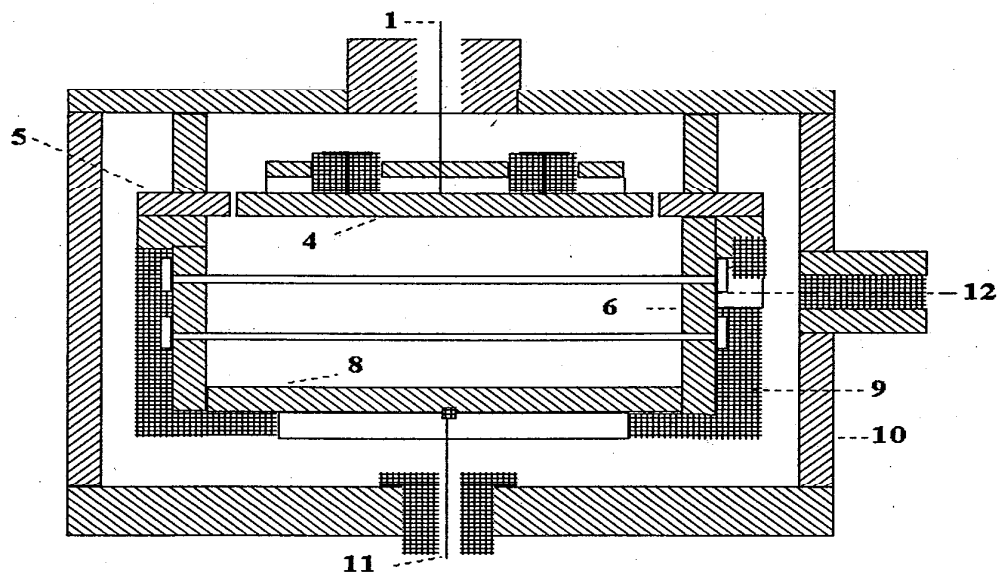


Fig. 6-5. Schematic cross-sectional views of the Lamperti free-air chamber.

1. Lead to measuring system, 2. lead to thermistor readout, 3. thermistor, 4. brass collector plate, 5. brass guard plate, 6. brass guard ring, 7. tungsten diaphragm, 8. brass high voltage plate, 9. supporting insulator, 10. brass ground case, 11. high voltage lead, 12. lead to midpoint of potential divider, 13. brass radiation shield, A. shows orientation for the second diagram, section A-A.

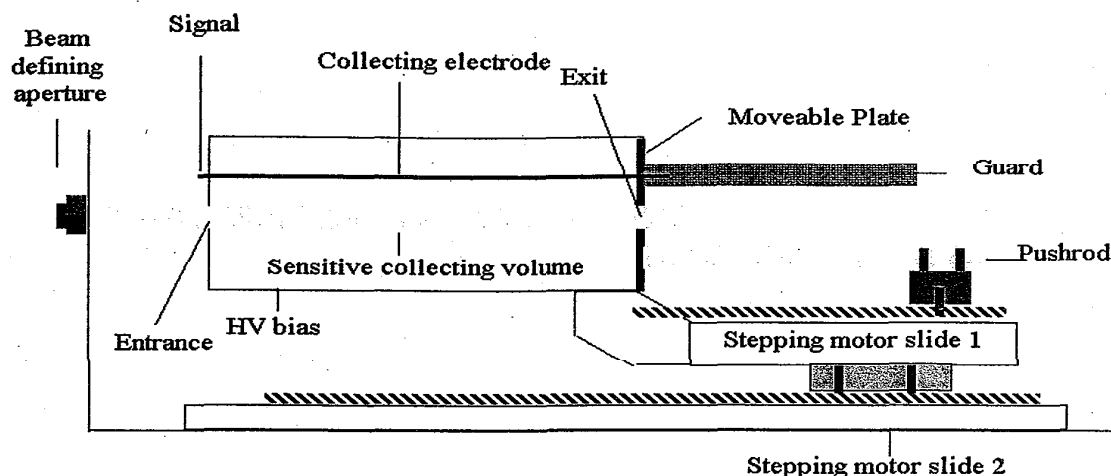


Fig. 6-6. Schematic of Attix free-air chamber.

to compensate for the downstream loss of electrons and eliminate electrons from the diaphragm. In addition, at the higher energies, the plate separation is made larger to allow for complete or nearly complete energy loss for electrons with paths predominately perpendicular to the x-ray beam direction.

Although strenuous efforts were made by the designers of the free-air chambers to realize experimentally the quantity exposure, various corrections are still required. A brief description of the four corrections follow. The area of the beam and the exposure rate are defined at the position of the free-air ionization chamber diaphragm, but the length of the air volume in which the ionizing electrons of interest are produced is defined by the length of the collector plate. Correction must be made for attenuation, k_a , of the x-rays in the air path between the diaphragm and the position of measurement. The distance for air attenuation measurements is taken to be the distance between the defining plane of the diaphragm and the center of the collector. This correction is energy dependent and at low energies atmospheric temperature and pressure effects become significant. The photon scatter correction, k_p , must be made for the ionization that results from photons scattered out of the diaphragm-defined beam. This correction is geometry dependent and needs to be evaluated for each defining aperture. Some energetic electrons leave the collection volume before expending all their energy in the form of ionization. Electron loss corrections, k_e , are not required for the Lamperti or the Attix chamber due to the short range of the low energy photons measured with these chambers. The energy dependent electron loss correction must be applied to the Ritz and the Wyckoff-Attix free-air ionization chambers. Since some of the ions recombine before being collected, the air-kerma rate dependent recombination correction, k_s , is required.

6.3 Calculation of air kerma

For a free-air ionization chamber with volume V , the air-kerma rate is determined by the relation

$$\dot{K} = \frac{I}{\rho_{air} V} \frac{W_{air}}{e} \frac{1}{1-g_{air}} \prod k_i \quad (6-1)$$

where

\dot{K} = the air-kerma rate (Gy/s),

$\frac{I}{\rho_{air} V}$ = the mass ionization current measured by the standard ($Cs^{-1} kg^{-1}$),

V = the volume of the standard (m^3),

ρ_{air} = the density of air at the ambient conditions of temperature and pressure ($kg m^{-3}$),

$$\rho_{air} = \rho_o \frac{PT_o}{P_o T} \quad (6-2)$$

ρ_o = the density of air at reference conditions, $1.293 \times 10^{-3} (kg m^{-3})$

T = the ambient temperature (K)

P = the ambient pressure (Pa)

T_o = the reference temperature (K)

P_o = the reference pressure (Pa),

$\frac{W_{air}}{e}$ = is the mean energy expended by an electron of charge e to produce an ion pair

in dry air; the value used at NIST is $33.97 JC^{-1}$,

g_{air} = is the fraction of the initial electron energy lost by radiative processes lost in air; g is negligible for the x-ray beams of interest and 0.32 % and 0.16 % for the ^{60}Co and ^{137}Cs respectively.

$\prod k_i$ = the product of all the necessary non-dimensional corrections.

The largest correction at low energies is that due to the air attenuation of the x-ray fluence along the air path length, L between the reference plane and the center of the collecting volume. The correction factor k_a is calculated using the following equation:

$$k_a = \exp(\mu L) = \exp\left(\frac{\mu}{\rho} \rho L\right) \quad (6-3)$$

where

$\frac{\mu}{\rho}$ = the mass air-attenuation coefficient, experimentally determined ($m^2 kg^{-1}$)

ρ = the density of air at the ambient conditions of temperature and pressure ($kg m^{-3}$)
and

L = the air absorption length or air path length (m).

6.4 Wyckoff-Attix (50 kV to 300 kV) free-air ionization chamber corrections

The correction for electron loss is

$$k_e = 1 - \Sigma A_F E_r / 100 \quad (6-4)$$

and the correction for scattered photon contribution is

$$k_p = 1 - \Sigma A_F S_r / 100 \quad (6-5)$$

In equation (6-4), E_r is the percent electron contribution, a loss, beyond a radius r of an x-ray beam, S_r is the percent scattered photon contribution, a gain, beyond radius r , and A_F is the fraction of each annular area that contributes to the summation. The calculations of the corrections for electron loss, k_e and photon contribution, k_p , are based on data from Ref. [3] and the work of Ritz [6]. One should refer to Ref. [3] if calculations are to be made. A summary of the results of the calculations discussed in Ref. [3] are found in Table 6-3 which lists the percent loss and gain of ionization due to lack of plate separation and scattered photons in the Wyckoff-Attix chamber. The beam code designations from Table 4-1 are used in Table 6-3 to associate the data derived from Ref. [3] with present-day x-ray beam conditions. The corrections for gain of ionization are calculated from a plot of corrections derived from data in Ref. [3] versus Al HVL. The corrections for electron loss are calculated from data in Ref. [3] generated for beam conditions very nearly the same as present-day conditions, (see Table 6-4). It is assumed that the differences are not significant. The exceptions to this assumption include the H300, M80 and M120. The correction for electron loss is estimated by interpolation.

Table 6-3. Summary of calculations from ref. [3] for percent loss and gain of ionization due to lack of plate separation and scattered photons in the Wyckoff-Attix free-air ionization chamber

Beam Code	$\Sigma A_F E_r$ (%)	$\Sigma A_F S_r$ (%)
M60,H60	0	0.69
M100	0	0.56
M150	-0.16	0.41
M200	-0.36	0.39
M250	-0.48	0.36
M300	-0.81	0.33
H100	-0.08	0.56
H150	-0.77	0.41
H200	-0.81	0.39
H250	-0.23	0.36
H300 ^a		0.33

^aThe 300-kV filtration of 4 mm Cu is not comparable with the H300 composite filtration.

Table 6-4. Comparison of x-ray beam filtrations used for data reported in ref. [3] with filtrations presently used for conventional calibration conditions

X-ray tube potential (kV)	Reference [3]					NBS SP-250				
	Inherent filter (mm)	Pb (mm)	Sn (mm)	Cu (mm)	Al (mm)	Inherent filter (mm)	Pb (mm)	Sn (mm)	Cu (mm)	Al (mm)
Moderately Filtered Beams (M)										
60	3 Al					3 Be				1.51
100	3 Al				1.0	3 Be				5.0
150	3 Al			0.23	1.0	3 Be			0.25	5.0
200	3 Al			0.50	1.0	3 Be			1.21	4.1
250	3 Al			1.0	1.0	3 Be			3.20	5.0
300	3 Cu					3 Be		6.5		4.0
Heavily Filtered Beams (H)										
50			(no data)			3 Be	0.10			4.0
60			(no data)			3 Be			0.61	4.0
100	3 Al	0.53				3 Be			5.2	4.0
150	3 Al		1.53	4.0		3 Be		1.51	4.0	4.0
200	3 Al	0.7	4.0	0.59		3 Be	0.77	4.16	0.60	4.0
250	3 Al	2.7	1.0	0.59		3 Be	2.72	1.04	0.60	4.0
300			(no data)			3 Be	5.0	3.0		4.1

The percent corrections, $\Sigma A_F E_r$, and $\Sigma A_F S_r$, used for the Wyckoff-Attix chamber and the products of all exposure-rate-independent corrections for each beam code are given in Table 6-5. Comparison of columns 3 and 4 of Table 6-5 with columns 2 and 3 of Table 6-3 shows there is good agreement, in general, between the data calculated in the review from Ref. [3] and the data presently used. Corrections for electron loss, $\Sigma A_F E_r$, for beams M300 and H300 are estimated from figure 9 of Ref. [3], and may be slightly in error since the filtration of these reference beams is not the same as that of the present-day M300 and H300 beams. The trends in the corrections in this energy range have been considered and a type B uncertainty for $\Sigma A_F E_r$ of 0.07 % has been estimated for M300 and 0.15 % for H300.

The corrections given in Table 6-5 for air attenuation, k_a , in the Wyckoff-Attix free-air ionization appear to be nearly a linear function of the logarithm of the HVL in copper for the beam qualities of interest, see Ref [1] of Attachment 2. The data points cover the range of Cu HVL's for the M and H beam qualities except for M60 and H300. The k_a values for those

Table 6-5. Data used to compute corrections for the Wyckoff-Attix standard free-air chamber for conventional calibration conditions

Beam Code	k_a	100(1- 100 (1- k_p)		$k_r k_p$	$\Pi k_i/k_a$
		ΣA_F	$\Sigma A_F S_r$		
M60	1.0203 ^b		0.77	0.9924	1.0140
M100	1.0097		0.60	0.9940	1.0052
M150	1.0068	-0.15	0.40	0.9975	1.0058
M200	1.0055 ^b	-0.40 ^c	0.39 ^d	1.0001	1.0071
M250	1.0045	-0.50	0.36	1.0014	1.0074
M300	1.0039 ^b	-0.62	0.32 ^e	1.0030	1.0084
H50	1.0103		0.63	0.9937	1.0055
H60	1.0088 ^b		0.55 ^e	0.9945	1.0048
H100	1.0060 ^b	-0.04	0.41 ^e	0.9963	1.0038
H150	1.0050	-0.68	0.35	1.0033	1.0098
H200	1.0043	-0.82	0.35	1.0047	1.0106
H250	1.0040	-0.26	0.35	0.9991	1.0046
H300	1.0038 ^b	-0.62 ^d	0.31 ^e	1.0031	1.0084
S60	1.0131		0.70	0.9930	1.0075

^a An energy independent correction factor of 1.0015 for non-planarity of the guard-collector plate system is included in the product of Πk_i .

^b Estimated from a graph of k_a versus HVL in mm of Cu.

^c Estimated to be essentially the same beam quality as the previous beam code MFC.

^d Calculated using figure 9 of reference 1.

^e Predicted from the least squares fit: $\Sigma A_F S_r = 0.9912 + 1.816 \text{ E-3 } \log_e(\text{HVL in mm Al})$.

conditions are estimated from a semilog curve fit.

The data points, found in Ref. [1] of Attachment 2, when fitted to a logarithmic curve using the method of least squares provide the following equation:

$$k_a = 1.0067 - 2.0229 \times 10^{-3} \log_{10}(\text{HVL mm Cu}) \quad (6-6)$$

The correlation coefficient is 0.96. A comparison of the k_a data, estimated and computed using the least-squares-derived equation is shown in Table 6-6.

The recombination corrections for all the NIST free-air ionization chambers are based on measurements of ionization currents at several collection potentials, with air kerma-rate as a parameter. In accord with the method of Scott and Greening [9], the inverse of the ionization currents are plotted against the inverse of the squares of the collection potentials. Extrapolation of the plotted data to $1/E^2 = 0$ predicts the inverse of the saturation ionization current. If the ionization currents are normalized to the current measured at the normal operating collection potential, the inverse of the intercept at $1/E^2 = 0$ is the recombination correction for that particular

Table 6-6. Comparison of the k_a values currently used to those values computed from the least squares equation

Beam Code	HVL (mm Cu)	Present	Least Squares
M60	0.052	1.0203 ^a	1.0128
M100	0.20	1.0097	1.0100
M150	0.67	1.0068	1.0076
M200	1.69	1.0055 ^a	1.0057
M250	3.2	1.0045	1.0044
M300	5.3	1.0039 ^a	1.0034
H50	0.142	1.0103	1.0107
H60	0.24	1.0088 ^a	1.0096
H100	1.14	1.0060 ^a	1.0065
H150	2.5	1.0050	1.0049
H200	4.1	1.0043	1.0039
H250	5.2	1.0040	1.0034
H300	6.2	1.0038 ^a	1.0031

^aEstimated from graph found in Ref 1. of Attachment 2.

air-kerma rate. This same analysis technique can be performed with an abscissa of inverse potential, instead of inverse squared potential, as was the case for the Wyckoff-Attix recombination correction determination. According to Scott and Greening, this procedure exaggerates the effects of recombination and is proper only for very low air-kerma rates. However, the predicted recombination correction for the Wyckoff-Attix chamber is only about 0.2 % for the maximum air-kerma rate tested, 2.9 mGy/s. The result can be represented by the following equation, where the air-kerma rate is in units of Gy/s:

$$k_s = 1.00038 + 2.87 \times 10^{-2} \dot{K}^{0.5}, \quad (6-7)$$

The product of the currently used correction factors for the Wyckoff-Attix chamber along with the recently reviewed products of the correction factors are listed in Table 6-7. A non-coplanarity correction, based on guard-collector plate assembly measurements, is applied to all free-air chamber measurements. In general, the computations from the most recently reviewed data for the electron-loss and scattered-photon gain corrections are in agreement with the existing data. Two exceptions, which have differences on the order of 0.1 %, are the $\Sigma A_F S_r$ corrections for the M60 and H150 beam qualities. The corrections for M300 assume that the rather large difference in filtration between the experimental conditions (4 mm Cu), and the actual filtration for M300 (3 mm Be + 6.5 mm Sn + 4.0 mm Al), will not significantly affect the magnitude of the corrections.

Table 6-7. Products of all air-kerma-rate-independent corrections for the Wyckoff-Attix free-air ionization chamber

Beam Code	$\Pi k_f/k_s$ Current	$\Pi k_f/k_s$ Review	Difference (%)
M60	1.0140	1.0074	0.65
M100	1.0052	1.0059	-0.07
M150	1.0058	1.0066	-0.08
M200	1.0071	1.0069	0.02
M250	1.0074	1.0071	0.03
M300	1.0084	1.0097	-0.13
H50	1.0055		
H60	1.0048	1.0042	0.06
H100	1.0038	1.0032	0.06
H150	1.0098	1.0100	-0.12
H200	1.0106	1.0096	0.10
H250	1.0046	1.0036	0.10
H300	1.0084		

6.5 Ritz (20 kV to 100 kV) free-air ionization chamber corrections

The Ritz free-air ionization chamber [4] is used for standardization of x-ray beams for x-ray tube potentials from 20 kV to 100 kV. The dimensions of interest for purposes of developing corrections for this free-air ionization chamber are the length of the air path between the defining-plane of the diaphragm and the mid-plane of the collection plate and the collection-plate-system separation and height, refer to Table 6-2 for the dimensions.

The largest free-air ionization chamber correction for "low" energy, lightly filtered x-rays is for air attenuation, k_a . This correction is determined with the free-air ionization chamber at particular distances from the x-ray tube, since the intervening air acts as a filter and at low energies can influence the measurements. The procedure for determining the correction involves removal of the free-air ionization chamber diaphragm and setting a fixed diaphragm in the beam independent of the free-air ionization chamber. For a particular set of conditions, including the distance from source, the x-ray tube potential, and the filtration, the ionization in the free-air ionization chamber is measured with the mid-plane of the collection plate at the position where the exposure rate is to be determined, position 1, and again with the mid-plane moved away from the source a distance equal to the air path length, position 2. Position 1 places the mid-plane in the normal position of the diaphragm. Position 2 places the mid-plane of the Ritz chamber in the normal position of the collection plate. The diameter of the fixed diaphragm must be such that

the defined beam in its entirety is intercepted by the free-air ionization chamber at the two measurement positions. The ratio of the currents measured at position 1 and position 2 is the air attenuation correction factor for the conditions of measurement. These conditions include the atmospheric temperature and pressure since the attenuation is dependent on the density of the air. The attenuation correction is computed for a pressure of 99.992 kPa and a temperature of 293.15 K, (dry air density of 1.189 mg·cm⁻³) to provide a correction factor representative of normal room conditions. If the experimentally determined attenuation coefficients, μ/ρ , are so large that normal variations in room conditions produce significant differences in the correction, then the difference in air density from 1.189 mg·cm⁻³ must be taken into account. The conditions pertain for all x-ray beams with HVLs less than 0.22 mm Al. The effect on k_a of changes in temperature and pressure from reference conditions must be taken into account using equation 6-3. A list of the air-attenuation coefficients and values for k_a for the Ritz are listed in Table 6-8. See Ref. [7] for a list of calculated mass attenuation coefficients. These have been verified recently using the Attix chamber for a direct determination of the correction.

Table 6-8. Mass air-attenuation coefficients and air attenuation corrections for the Ritz free-air ionization chamber

Beam Code	HVL (mm Al)	μ/ρ (cm ² /mg)	Air Attenuation Correction (k_a) ^a
L20	0.071	8.2293E-3	1.1327 ^b
L30	0.22	3.2392E-3	1.0503 ^b
L40	0.49	1.6816E-3	1.0258
L50	0.75	1.2163E-3	1.0186
L80	1.83	7.3175E-4	1.0111
L100	2.8	4.3435E-4	1.0066
M20	0.152	4.0835E-3	1.0639 ^b
M30	0.36	1.8811E-3	1.0288
M40	0.73	1.1051E-3	1.0169
M50	1.02	7.4192E-4	1.0113
H20	0.36	1.6190E-3	1.0248
H30	1.23	5.8048E-4	1.0088
H40	2.9	3.9028E-4	1.0059

^a The air attenuation corrections were determined with the defining plane of the Ritz chamber at 50 cm, for an air-path length of 127.39 mm.

^b These corrections vary significantly with changes in atmospheric temperature and pressure. For ambient conditions, k_a is calculated using $k_a = \exp(\mu L)$.

The electron-loss corrections, k_e , for the Ritz free-air ionization chamber are taken from data in the 1959 publication on the design of free-air ionization chambers [6]. The dimensions of the Ritz free-air ionization chamber are such that the ionization loss due to loss of electrons

occurs only at the upper end of the x-ray energy range for which this free-air ionization chamber is used. Therefore, only figures 10 and 14 of Ref. 6 are required for calculation of the corrections for beam codes S75 and L100. These data, used in conjunction with the fractional areas inside the collection-plate system for different radii, provide the required corrections for ionization loss. For this calculation, the plate separation is reduced from 9 cm to 8 cm to account for the 1-cm-diameter free-air ionization chamber beam defining diaphragm and to simulate the required zero-beam diameter. The results of the calculations shown in Table 6-9 do not differ by more than 0.1 % from the corrections for electron loss presently used for these conditions. Since no data are published for the L80 x-ray beam condition, the correction for electron-loss is estimated by interpolation following the curvature of the data for E_r at 60, 75, and 100 kV with 3 mm Al added filtration. The estimated correction is 0.12 %, which is not significantly different

Table 6-9. Computation of electron-loss corrections for the Ritz free-air ionization chamber

Radius		S75			L100	
Inner (cm)	Outer (cm)	A_F	E_r (%)	$A_F E_r$ (%)	E_r (%)	$A_F E_r$ (%)
0	4.0	1.00	-0.10	-0.10	-0.60	-0.60
4.0	4.5	0.58	0.035	0.02	0.20	0.12
4.5	5.0	0.28	0.024	<u>0.01</u>	0.13	<u>0.04</u>
$k_e = \Sigma A_F E_r$				-0.07		-0.44

from the presently used correction. A detailed analysis of the k_e corrections is currently underway. The calculations, which consider x-ray beam penumbra effects on the magnitude of the corrections can be found in Ref. 3 of Attachment 2.

Corrections for the scattered-photon contribution to the ionization in the free-air ionization chamber are derived from Ritz [6] and Allisy and Roux [9]. The percent scattered-photon contributions within different radii, and appropriate multipliers for several x-ray beam conditions, are given in Ritz [6], figure 15 and table 1, respectively. The data of Ritz, Allisy and Roux were combined and by means of least-squares fit for k_p vs. HVL measured in Al, the following logarithmic equation was developed:

$$k_p = 0.9956 + 2 \times 10^{-3} \log_{10}(\text{HVL mm Al}) \quad (6-8)$$

The values of k_p for the Ritz free-air ionization chamber, listed in Table 6-10, are computed from this equation. For convenience, the products of all rate-independent corrections for the Ritz chamber are provided in the last column of Table 6-10.

The recombination corrections for the Ritz free-air ionization chamber are calculated from an equation of the same form as was developed for the Wyckoff-Attix free-air ionization chamber and described in a previous section. The Scott and Greening extrapolation procedure for air-kerma rates ranging from 0.6 mGy/s to 4.2 mGy/s yields the following logarithmic equations:

$$k_s = 1 + 8.7136 \times 10^{-2} \dot{K}_s (\text{Gy/s}) \quad (6-9)$$

Table 6-10. Summary of corrections for the Ritz free-air ionization chamber

Beam Code	Added Al filter (mm)	HVL (mm Al)	k_a^a	k_p	k_e	Πk_i
L20	0	0.071		0.9933	1.0000	0.9933 ^b
L30	0.265	0.22		0.9942	1.0000	0.9942 ^b
L40	0.50	0.49	1.0257	0.9949	1.0000	1.0205
L50	0.639	0.75	1.0186	0.9953	1.0000	1.0138
L80	1.284	1.83	1.0110	0.9960	1.0010	1.0080
L100	1.978	2.8	1.0065	0.9964	1.0051	1.0080
M20	0.230	0.152		0.9940	1.0000	0.9940 ^b
M30	0.50	0.36	1.0289	0.9947	1.0000	1.0234
M40	0.786	0.73	1.0170	0.9952	1.0000	1.0121
M50	1.021	1.02	1.0114	0.9955	1.0000	1.0069
S75	1.504	0.36	1.0076	0.9960	1.0007	1.0043

^aThe values given for k_a are computed using $P=750$ mm Hg and $T=293.2^\circ\text{K}$.

^bThese products include only k_p and k_e and must be multiplied by $\exp(\mu L)$.

The recombination data was obtained using a 1 cm diameter free-air ionization chamber diaphragm, which is used for routine calibrations, and from measurements made using a 0.5 cm diameter diaphragm. There appears to be no significant difference in the data sets. The data used to develop these equations can be found in Ref. 4 of Attachment 2.

6.6 Lamperti (10 kV to 20 kV) free-air ionization chamber corrections

The Lamperti free-air ionization chamber is designed for x-ray air-kerma standardization in the region of 10 kV to 60 kV. In practice, the Ritz free-air ionization chamber, with air-kerma measurement capabilities overlapping that of the Lamperti chamber, is used for calibrations down to and including 20 kV x rays. Typically the Lamperti free-air ionization chamber is used only for measurements at 10 kV and 15 kV.

The corrections for the Lamperti chamber are discussed in detail by Lamperti and Wyckoff in Ref. [5]. Although many different corrections are identified, the important corrections are for air attenuation, k_a , and scattered photon contribution, k_p . The corrections for electron loss, k_e , in the 10 kV to 60 kV region are given as "much less than 0.1 %"[5]. For x rays generated at 10 kV and 15 kV, k_e should equal unity since the Lamperti chamber plate separation is 4 cm and the continuous-slowing-down-approximation (CSDA) range for the 15 keV electrons is only 0.5 cm in air of density 1.1888 mg/cm³ [10]. Actually, k_e should be unity for the Lamperti chamber for x-rays up to 50 kV since the CSDA range for 50 keV electrons is 4.1 cm

for normal room temperature and pressure. This is a very conservative statement because the assumptions are that the entire energy of the highest energy photon is transferred to an electron, and that the CSDA range is equal to the practical range. According to Katz and Penfold [11], the practical electron range would be only 80 % of the CSDA range for 50 keV electrons.

The intercomparison of free-air chambers described by Lamperti and Wyckoff [5] was carried out for x rays generated by x-ray tube potentials from 20 kV up to 60 kV, with corrections for the effect of scattered photons, k_p , obtained from Ritz [4] and Allisy and Roux [8]. The data from these two sources differ by about 0.1 % in the region below 30 kV and the two sets of data have been combined using the least squares method to arrive at the following equation:

$$k_p = 0.9975 + 1.034 \times 10^{-3} \log_{10} (HVL \text{ mmAl}) \quad (6-10).$$

Somerwil [12] investigated a systematic difference between several national free-air ionization chamber standards, intercompared at the Bureau Internationale des Poids et Mesures (BIPM), and found that the scattered-photon correction for chambers with 40 mm diaphragm-to-collection-plate distances should be less than corrections determined from measurements with chambers of 100 mm. The values of k_p were computed for x rays with beam codes L10, L15, H10, and H15 using the above equation. These corrections were reduced by adding 0.15 % at L10 and H10 and 0.10 % at L15 and H15 because the Ritz and Allisy-Roux measurements were for a distance of 100 mm. The adjustments to the corrections are the percentages determined by Somerwil. The air attenuation corrections, k_a , for the Lamperti chamber are determined using the Ritz chamber in the two-position, independent-diaphragm technique, previously described. These corrections have recently been directly verified by the Attix chamber. The Ritz and the Attix chambers were used because the Lamperti chamber aperture design is not large enough to encompass the beam defined by the fixed diaphragm. See Ref. 5 of Attachment 2 for data. The recombination corrections, k_s , for the Lamperti chamber were determined using the procedure suggested by Scott and Greening. See Ref. 6 of Attachment 2 for Lamperti chamber data. The equation developed from these studies for determining the recombination correction is, where the air-kerma rate is in units of Gy/s:

$$k_s = 0.9996 + 4.573 \times 10^{-3} \dot{K}^{0.5} \quad (6-11)$$

Recombination corrections for exposure rates commonly encountered in instrument calibration work are provided in Table 6-11.

Table 6-11. Recombination corrections for the Lamperti free-air ionization chamber

Air-kerma rate (R/s)	k_s
1.5	1.0000
15.0	1.0002
150	1.0014

The corrections presently used for the Lamperti chamber are given in Table 6-12 where most of the air attenuation corrections are shown to be dependent on temperature and pressure and the corrections for photon scatter have been computed from the equation for k_p adjusted for the Somerwil correction. The correction, k_e , is equal to unity as are all other exposure-rate independent corrections identified by Lamperti [5].

Table 6-12. Summary of correction factors for Lamperti free-air ionization chamber

Beam code	Added filter (mm Al)	HVL (mm Al)	μ/ρ (cm ² /mg)	k_p	k_a
L10	0.0	0.029	0.0194	0.9972	$k_a = \exp(\mu L)$
L15	0.0	0.050	0.0125	0.9971	$k_a = \exp(\mu L)$
H10	0.105	0.048	0.0140	0.9975	$k_a = \exp(\mu L)$
H15	0.500	0.152		0.9976	1.0245

6.7 Attix (20 kV to 50 kV) free-air ionization chamber corrections

The free-air ionization chamber dedicated for use in the mammography calibration range is the Attix chamber, originally designed by Herb Attix [13] in 1961. The chamber was redesigned [14] and constructed for NIST by the University of Wisconsin Radiation Calibration Laboratory in 1994. The Attix chamber, a variable-length, cylindrical free-air chamber differs in design from the other NIST free-air ionization conventional parallel-plate chambers. The differences contribute to its appropriateness as a standard for the measurement of exposure in the mammography energy region. The chamber design allows a measurement procedure that eliminates the need of a correction for field inhomogeneities near the ends of the chamber. This measurement procedure is based on a subtraction method [13], which involves finding the difference in collected charge for different electrode lengths. The variable-volume design also permits the direct measurement of the air attenuation correction, with relative ease. The Attix chamber has been used to verify air attenuation corrections determined previously for some of the tungsten x-ray beams and eventually will be used to determine all air attenuation corrections for the ISO beams, if possible. Laitano and Toni [15] describe the use of this Attix-style free-air chamber as a national x-ray standard for 100 kVp to 250 kVp x-ray beams.

The Attix chamber is designed for energies up to 50 kVp. The chamber is composed of an aluminum cylinder with a fixed front plate and a variable position back plate and an off center electrode. The cylinder and back plate are positioned with precision stepping motor controlled slides. For a detailed description of the chamber see Ref. [14]. As with the conventional parallel-plate free-air chambers, corrections to the air kerma measurements are minimized through the design of the chamber, but three corrections are still necessary: air attenuation, photon scatter, and recombination. The air attenuation k_a and photon scatter corrections k_p are listed in Table 6-13. Although the plate separation is variable for the Attix chamber, a fixed airpath length of 21.27 cm is maintained for all the measurements. Experimental determination of the photon scatter correction for the Attix chamber would be difficult and time consuming, so previous work by V.H. Ritz [4] was used to determine the appropriate correction for the Attix

chamber for each available aperture. Table 6-13 lists the photon scatter corrections for a 1 cm aperture. The recombination correction was determined using the procedure suggested by Scott and Greening [9]. The recombination correction is calculated from the following equation where air-kerma rate is in units of mGy/s:

$$k_s = 1.0002 + 0.0019 \dot{K}_s (mGy/s) \quad (6-12)$$

Table 6-13. Correction factors for the Attix free-air ionization chamber

Beam Code	Half-Value Layer (mm Al)	Air Density ρ (g/cm ³)	μ/ρ (cm ² /g)	Air Attenuation Correction k_a	Photon Scatter Correction k_p
Mo/Mo23	0.271	1.179 E-3	2.0981	1.054	0.9949
Mo/Mo25	0.296	1.180 E-3	1.9819	1.051	0.9950
Mo/Mo28	0.332	1.181 E-3	1.8284	1.047	0.9950
Mo/Mo30	0.351	1.181 E-3	1.676	1.043	0.9951
Mo/Mo35	0.392	1.175 E-3	1.5693	1.04	0.9952
Mo/Rh28	0.408	1.184 E-3	1.5185	1.039	0.9952
Mo/Rh32	3445	1.185 E-3	1.4416	1.037	0.9953
Mo/Mo25x	0.566	1.177 E-3	0.8304	1.021	0.9955
Mo/Mo28x	0.626	1.177 E-3	0.908	1.023	0.9956
Mo/Mo30x	0.66	1.179 E-3	0.8287	1.021	0.9956
Mo/Mo35x	0.748	1.177 E-3	0.7911	1.02	0.9957
Rh/Rh25	0.351	1.184 E-3	1.7098	1.044	0.9951
Rh/Rh30	0.438	1.189 E-3	1.5134	1.039	0.9952
Rh/Rh35	0.512	1.187 E-3	1.2857	1.033	0.9954
Rh/Rh40	0.559	1.185 E-3	1.326	1.034	0.9954
Rh/Rh30x	0.814	1.186 E-3	0.6684	1.017	0.9958
Rh/Rh35x	0.898	1.181 E-3	0.6709	1.017	0.9959

The air kerma determination with the Attix chamber involves the collection of charge with various plate configurations. By changing the volume of the Attix chamber and knowing the corresponding change in length of the collecting electrode, the air kerma can be determined with a minimum of two different plate configurations. Although the minimum number of plate configurations needed to determine the air kerma is two, four measurements are conducted, with the fourth being a repeat of the first position. The electrode length is changed by 5 cm with each

plate configuration.

For routine measurements, the defining point of the Attix chamber, is positioned at one meter from the focal spot of the x-ray source. However, for the determination of the HVL's and the air attenuation corrections, the defining point of the aperture is positioned at 78.73 cm and the chamber center at one meter from the focal spot. A constant plate separation and chamber distance from the focal spot is maintained for the HVL measurements. For the air attenuation correction measurements, a fixed plate separation is maintained, while the center of the chamber is moved back 21.27 cm, the air path length. The air attenuation correction for the Attix chamber, is the ratio of the charge collected when the chamber center is at 100 cm to the charge at 121.27 cm from the focal spot. Attachment 3 contains schematics which show the chamber configuration for HVL and air attenuation measurements and the chamber position for a routine measurement procedure. The average of the three resulting ratios of the change in charge to change in electrode length is calculated and used in the air kerma calculation as a component of the mass ionization current.

6.8 Comparison of standard free-air ionization chambers

The NIST standard free-air chambers have been compared with each other and with the standards of other nations, to test their congruity where their measurement capabilities overlap. The most recent results from the 1998 BIPM-NIST and the 1998 NPL-NIST comparison are listed in Tables 6-14 to 6-18. Complete details including the uncertainties of the comparison can be found in Ref. [16] and [17].

The Attix chamber was indirectly compared to the German national standard, using a NIST reference-class ionization chamber. The measurement of air kerma was made with both the German and the NIST mammography standards and a calibration factor was established for the NIST reference-class ionization chamber at both institutes. The Attix chamber was also compared indirectly through the use of the Ritz chamber at the NPL, Teddington, UK. The results of this indirect comparison are given in Table 6-19.

The latest "in-house" comparison results for the Attix, Lamperti and Ritz chambers are listed in Table 6-20. The Wyckoff-Attix and Ritz chamber comparisons have been conducted periodically since 1958. The Lamperti and Ritz chambers have been compared numerous times since 1961. From all previous comparisons, the mean difference between the Lamperti and Ritz chambers in the 20 to 50 kV region was found to be less than 0.4 %. The mean difference between the Wyckoff-Attix and Ritz chambers was found to be 0.5 % in the region between 60 and 100 kV. No adjustment is made for these differences since they are well within the maximum difference of 1.2 % estimated by the ICRU, and the comparisons give no indication which member of the pair is to be considered the more reliable. Before establishing the Attix chamber as a primary standard it was compared to the Ritz and the Lamperti chambers. The complete details of the Ritz to Attix comparison are given in Ref. [18]. The comparison results are listed in Table 6-20 and show agreement to be better than 0.35 %. The unpublished comparison results of the Lamperti to the Attix chamber are also listed.

Table 6-14. Results of the comparison of the Lamperti standard with the BIPM standard

Generating potential (kV)	Half-value layer (mm Al)	NIST/BIPM 1998
10	0.036	0.9950
30	0.176	0.9961
25	0.250	0.9968
50(b)	1.021	0.9948
50(a)	2.257	0.9938

Table 6-15. Results of the comparison of the Ritz standard with the BIPM standard

Generating potential (kV)	Half-value layer (mm Al)	NIST/BIPM 1998
30	0.176	0.9943
25	0.250	0.9949
50(b)	1.021	0.9938
50(a)	2.257	0.9956
80	3.01	0.9902
100	4.00	0.9947

Table 6-16. Comparison of the Lamperti chamber to the 50 kV NPL standard

Generating potential (kV)	Half-value layer (mm Al)	NIST/BIPM 1998
10	0.036	0.9951
11.5	0.05	1.0006
14	0.07	0.9996
16	0.1	0.9995
20	0.15	0.9992

Table 6-17. Comparison of the Ritz chamber to the NPL 50 kV standard

Generating potential (kV)	Half-value layer (mm Al)	NIST/BIPM 1998
20	0.15	0.9977
24	0.25	0.9978
34	0.35	0.9989
41	0.5	0.9973
44	0.7	0.9983
50	1.0	0.9983

Table 6-18. Comparison of the Ritz chamber to the NPL 300 kV standard

Generating potential (kV)	Half-value layer (mm Al)	NIST/BIPM 1998
50	1	0.9981
80	2.9	0.9941

Table 6-19. Comparison results for the mammography standard

Beam Quality	Half-value layer (mm Al)	NIST/PTB ^a	NIST/NPL ^b
Mo/Mo25	0.296	1.005	
Mo/Mo28	0.332		0.996
Mo/Mo30	0.351	0.999	
Mo/Mo35	0.392	1.002	
Mo/Mo25x	0.566	0.999	
Mo/Mo28x	0.626		0.994
Mo/Mo30x	0.660	1.005	
Mo/Mo35x	0.748	1.004	

^a These results were obtained through the use of a transfer standard ionization chamber.

^b These results were obtained through the use of the Ritz chamber and transferred to the Attix chamber.

Table 6-20. Recent "in-house" comparisons standards

Beam quality	Half-value layer	Ritz/Attix	Lamperti/Attix
Mo/Mo23	0.271	0.998	
Mo/Mo25	0.296	0.997	0.998
Mo/Mo28	0.332	0.997	0.999
Mo/Mo30	0.351	0.999	0.997
Mo/Mo35	0.392	0.998	0.998
Mo/Rh28	0.408	0.997	
Mo/Rh32	0.445	0.997	
Mo/Mo25x	0.566	1.001	
Mo/Mo28x	0.626	1.001	
Mo/Mo30x	0.66	1.001	
Mo/Mo35x	0.748	1.000	
Rh/Rh25	0.351	0.997	
Rh/Rh30	0.438	0.997	
Rh/Rh35	0.512	0.999	
Rh/Rh40	0.559	0.998	1.004
Rh/Rh30x	0.814	1.000	
Rh/Rh35x	0.898	1.000	
L15	0.057		1.007 ^a
L20	0.071	0.999	1.004 ^a
M20	0.152	1.002	1.004 ^a
L30	0.22	0.998	
M30	0.36	1.002	1.003 ^a
M40	0.73	1.000	
M50	1.02	0.998	0.999 ^a

^aThis is a comparison of the Lamperti chamber to the Ritz chamber using the new tungsten low-energy x-ray tube.

7.0 Gamma-ray air kerma standards and calibration ranges

There are seven gamma-ray sources available for the calibration of instruments for the quantity of air kerma and for delivering known exposures to passive dosimeters. The sources are collimated and the beams have been calibrated using the appropriate graphite cavity ionization chamber standard. These chambers have precisely known volumes, so that when exposed to a gamma-ray beam they define the ionization per unit volume of air and, with suitable corrections for wall absorption and other perturbations, the collected charge can be interpreted directly in terms of air kerma.

7.1 Cavity-chamber standards

The cavity chambers, used for studies leading to the revised, May 1, 1972, ^{60}Co and ^{137}Cs air kerma-rate standards, were fabricated from reactor-grade, high-purity graphite, following the design of Wyckoff [19]. A spherical shape was chosen in order to allow the standards to be based on a homogeneous group of chambers of different volumes. The spherical shape also reduces the effect of distance errors and the complexity of set-up for measurements with cylindrical chambers. Additionally, the spherical shape presents a uniform, symmetrical, chamber aspect to the source. The chambers have been carefully compared in the gamma-ray beams, and the NIST standard of air kerma for these radiations is the mean response of seven spherical graphite cavity chambers. The dimensions of the spherical chambers are given in Table 7-1. Additional details on the construction and corrections for these cavity chambers are contained in a report by Loftus and Weaver [20].

Table 7-1. Dimensions of spherical graphite ionization chambers

Nominal volume	Volume	Net volume	Outside diameter	Graphite density	Radial wall thickness	
(cm ³)	(cm ³)	(cm ³)	(cm)	(gcm ⁻³)	(cm)	(gcm ⁻²)
0.5	0.440	0.431	2.078	1.72	0.563	0.968
1	1.140	1.131	2.065	1.73	0.398	0.688
2	2.029	2.019	2.080	1.74	0.246	0.428
10	10.088	10.069	3.428	1.72	0.3755	0.647
30	30.262	30.24	4.607	1.74	0.3751	0.653
50-1	51.943	51.634	5.34	1.73	0.3652	0.632
50-2	50.425	50.089	5.58	1.73	0.5085	0.880
50-3	50.460	50.155	5.80	1.73	0.6129	1.060

7.2 Gamma-ray sources

The location, nominal activity, and orientation of the gamma-ray sources used for instrument calibrations are given in Table 7-2. Figure 7-1 is a schematic of a irradiator housing a ^{60}Co gamma-ray source typical of the horizontal gamma-ray source geometries used at NIST.

Table 7-2. Gamma-ray source locations and nominal activities of sources as of January 1, 1999

Radionuclide	Activity (bq)	Location	Orientation
^{60}Co	2.7 E13	B034	vertical
^{60}Co	1.5 E14	B036	vertical
^{60}Co	1.3 E11	B021B	horizontal
^{60}Co	9.6 E09	B015B	horizontal
^{137}Cs	3.1 E13	B036	vertical
^{137}Cs	5.8 E12	B021A	horizontal
^{137}Cs	6.3 E11	B015A	horizontal

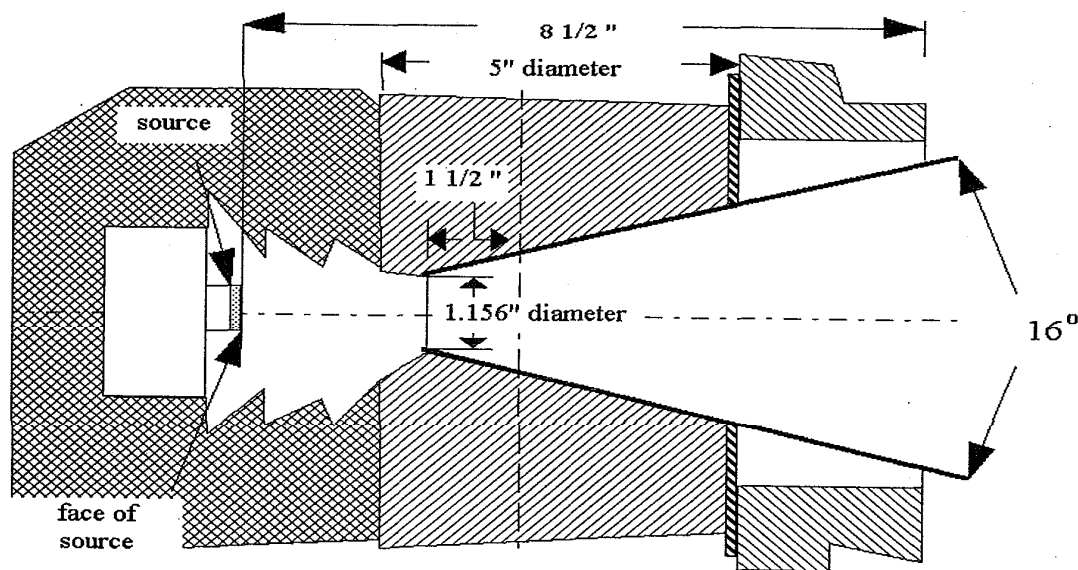


Fig. 7-1. Port detail for horizontal ^{60}Co 5 mm diameter source.

7.3 Calibration of gamma-ray beams

The horizontal beam calibration ranges were calibrated at various distances from the sources. The data were fit to a suitable function which allows accurate computation of air kerma rates at selected distances, or of distances for selected air kerma rates. The equation used for this purpose was derived by using the inverse square law with correction for air attenuation and buildup. The equation that was found to adequately predict the air kerma rate to within a few hundredths of one percent at the time of the calibration was in the following form:

$$\dot{X}D^2 = K_1(1 + K_2D + K_3D^2 + K_4D^3) \quad (7-1)$$

where

$$D = S + S_o \quad (7-2)$$

and S is the distance from the source to the reference point of the chamber, as read on a scale mounted on an aluminum channel. The S_o are offset distances, for each source, introduced to improve the fit of the data to the polynomial in D . In practice, the equation is solved for air kerma rate by rearranging the equation as follows:

$$\dot{X} = (A/D^2 + B/D + C + ED)e^{-\lambda T} \quad (7-3)$$

where λ is the decay constant for the radionuclide, and T is the elapsed time in days since the source was calibrated. Tables of exposure and air-kerma rate for days of decay are available outside each source room. The constants used in equations 7-1 and 7-3 appear in Table 7-3. The constant E used in equation 7-3 is zero for the horizontal gamma sources. The data for the ^{60}Co sources in Table 7-3 are derived from the data in table 17 of Loftus and Weaver [20]. Checks on the calibration of these sources through the years show them to be unchanged.

Table 7-3. Constants^a for computing exposure rate corrected for decay for the horizontal beam sources

Source (Location)	A K_1 $\text{m}^2\cdot\text{mR/s}$	B K_2 10^2 $\text{m}\cdot\text{mR/s}$	C K_3 10^4 mR/s	S_o ^b K_4 10^2 m	λ ^c K_5 10^5 d^{-1}
Cs^{137} (B015A)	2.0323	-0.943	-1.8619	-0.818	6.326
Cs^{137} (B021A)	19.617	-13.84	123.24	-0.304	6.326
Co^{60} (B015B)	0.5924	-0.1657	-1.345	-0.144	36.010
Co^{60} (B021B)	5.2676	0.4764	67.33	-0.528	36.010

^a The constant E equals zero for these four sources.

^b The constant S_o is the offset distance so distance equals the scale reading plus S_o .

^c The reference date is December 31, 1984. See Ref. [7] of Attachment 2.

Calibrations of the vertical-beam sources are limited to one or two sets of conditions. For the

^{60}Co source located in B034, the reference distance on the Al-channel mounted scale is 100 cm. The offset of the scale-zero from the source center is 47.9 cm. The highest activity ^{60}Co source available for calibration work is located in B036. At the end of 1989, the effective activity of the source was about 444 T Bq. The source was calibrated early in 1990 using the standard graphite ionization chambers. The mean of those measurements corrected for decay is used at the present time. As shown in Table 7-4, a later measurement using the 10 cm³ standard chamber checked the original data.

Table 7-4. Data^a and positioning for calibration of vertical-beam gamma-ray sources in room B036

Source	Distance ^b (cm)	Collimator setting	Standard chamber and air-kerma rate (mGy/s)			Calibration air-kerma rate (mGy/s)
			1 cm ³	10 cm ³	1-50 cm ³	
^{60}Co	105	6 x 6	4.122	4.110		4.117
^{60}Co	105	6 x 6		4.109		
^{137}Cs	55	8 x 8	0.9233			
^{137}Cs	55	8 x 8	0.9223			
^{137}Cs	55	8 x 8	0.9236	(0.9167)	(0.9101)	0.9236
^{137}Cs	55	15 x 15	0.9517		0.9499	0.9508
^{137}Cs	55	15 x 15	0.9497	0.9461		
^{137}Cs	38	10.5 x 10.5	1.467			

^a All data is corrected to December 31, 1989, see Ref. [8] of Attachment 2. No data is included for the source in B034 because the source was replaced in the last quarter of 1999 and new parameters have been established.

^b Aluminum channel scale.

The ^{137}Cs vertical-beam source in Room B036 is calibrated for several collimator setting and distance conditions. The calibrations rely mainly on measurements with the 1 cm³ standard chamber although some measurements with the 10 cm³ and a 50 cm³ chamber have also been tried. Some of the 10 cm³ and a 50 cm³ data in Table 7-4 are parenthesized to indicate that they are not included in the source calibration. These data are included in Table 7-4 to call attention to the need for further study of the measurement problems encountered, and data accumulated, over a period of several years for this source. For example, the agreement between the 1 cm³ chamber and a 50 cm³ chamber measurement for the 15 x 15 collimator setting show that the standards are consistent for the large field size.

In the course of using the graphite standard ionization chambers for NIST and other-agency source calibrations, the electrodes in the chambers have either loosened and shorted to the chamber wall or excessive voltage has been applied. When this occurs, the

electrodes are weakened and carbon is deposited on the high-voltage insulator. The 1 cm³, 10 cm³ and 30 cm³ chambers are particularly prone to this problem since the electrodes have diameters less than 1 mm and, with the present stem design, are difficult to anchor securely in position. It has been necessary on several occasions to straighten or replace these electrodes and to clean or replace the high-voltage insulators and chamber stems. Subsequent checks of source calibrations, in particular using the 1 cm³ chamber, indicate that the relationship of that chamber to the others, established under ideal conditions in 1972, may no longer hold. Measurements of the high-air kerma-rate sources after the last repair of the 1cm³ chamber were several tenths of one percent higher than the reference data. This is shown to some extent in Table 7-4 where the latest data taken on the ¹³⁷Cs source for the 8 x 8 collimator setting is higher than the previous measurements. Some 1 cm³ chamber exposure data not included in Table 7-4 indicate a difference between present and earlier measurements of as much as 0.4 %. On the other hand, measurements at low air kerma rates at 1 meter from the ¹³⁷Cs source in Rm B021A show agreement between the 1 cm³ standard and a 50 cm³ or the 10 cm³ standard to be within 0.02 % and 0.01 % respectively. See Ref. [9] of Attachment 2. The net cavity volume for the 1 cm³ chamber was measured to be 1.1297 cm³ following the last repair, which involved the replacement of electrode and refurbishment of the high voltage electrode. See Ref. [10] of Attachment 2.

The main difficulty in reproducing air kerma calibration data involves the 1cm³ chamber. A small-volume standard chamber is required for high air kerma rate measurements, and in beams that may be uniform only over small areas. See Ref. [11] of Attachment 2 for details. However, small volume chambers have unwanted extra-cameral volumes in the vicinity of the high voltage insulator and stems that can have a large effect on the chamber response to radiation, therefore data is taken at both polarities. Additional difficulties of another sort arise in comparing data over a period of years when different measurement equipment may be used, see for example Ref. [12] of Attachment 2. The uncertainty statement given by Loftus and Weaver [20] is only representative in the short term and for optimum conditions. In order to maintain the overall uncertainty of 0.7 %, the primary standards are carefully preserved and not used as working standards.

7.4. Useful beam size

The "useful beam" radius for the gamma-ray sources is defined as the distance from the center of a radiograph of the beam to the point where the density of the film is 90 % of the center density, minus the difference in distance between the 90 % and 50 % density measurements. With R₉₀, the radius of the 90 % density contour, and R₅₀, the radius of the 50 % density contour, the useful beam radius (UB) is computed as follows:

$$R_{50} = K6 \times SD + K7 \quad (7-4)$$

$$R_{90} = K8 \times SD + K9 \quad (7-5)$$

$$UB = R_{90} - (R_{50} - R_{90}) \quad (7-6)$$

$$UB = 2R_{90} - R_{50} \quad (7-7)$$

In the above equations, the K's are constants and the SD is the aluminum channel scale reading in cm. The constants for each source are listed in Table 7-5. Radiographs of these beams indicate a "hot" spot in the center so a conservative computation for the useful beam is justified. The vertical-beam sources are calibrated at distances listed in Table 7-4 thus the constants K6 and K8 in Table 7-5 are set to zero. The useful beam radii for these sources is very small, less than 2 cm for the ^{137}Cs source and 2.5 cm for the ^{60}Co source.

Table 7-5. Constants for computing useful beam radii for the horizontal and vertical beam calibration ranges

Scale Distance (cm)	Source	Location	K6	K7	K8 (cm)	K9 (cm)	Useful beam size (cm)
variable	^{137}Cs	B015A	0.188	0.613	0.143	0.044	variable
variable	^{60}Co	B015B	0.157	0.237	0.112	-0.106	variable
variable	^{137}Cs	B021A	0.207	0.235	0.149	-1.068	variable
variable	^{60}Co	B021B	0.191	0.682	0.124	-0.236	variable
38	^{137}Cs	B036	0	6.8	0	4.3	1.8
55	^{137}Cs	B036	0	6.4	0	4.05	1.7
105	^{60}Co	B036	0	6.3	0	4.4	2.5
100	^{60}Co	B034	0	6.8	0	4.7	2.6

Instruments designed for measurement of high-exposure-rate beams are often sensitive to beam size. This effect occurs because the small-volume chambers, used primarily to minimize ion recombination, are subject to the influence of extra-cameral and insulator "soakage" effects, which can constitute a significant fraction of the chamber reading.

Some instruments showing the stem effect are the NPL 0.2 cm³ and the Farmer-NEL 0.6 cm³ chambers, and Victoreen chambers of 100-R range and higher. The difference in calibration factors for a Victoreen 100-R chamber, depending on whether or not its stem is protected from radiation, may be as much as 4 %. In order to insure that sensitive chamber stems are protected, calibrations of high-exposure-rate chambers are performed only for certain distance and collimator conditions. These conditions are purposely few in number to reduce the primary standardization work required and to minimize the possibility of error in setup. The beams are nominally square and the dimensions have been determined using radiographic film. The 50 % density contour is taken as defining the beam size for this purpose. The data are given in Table 7-6.

Table 7-6. Beam size defined by 50% radiographic density contour for vertical-beam gamma-ray sources, for specific collimator settings

Source	Room Location	Scale Distance (cm)	Collimator settings (cm ²)	Beam size (cm)
¹³⁷ Cs	B036	38	10.5 x 10.5 ^a	13.6 x 13.6
¹³⁷ Cs	B036	55	8 x 8 ^a	12.8 x 12.8
⁶⁰ Co	B036	105	6 x 6	12.6 x 12.6
⁶⁰ Co	B034	100	6 x 6 ^b	6.8 x 6.8

^a Approximate settings determined by gauge blocks.

^b On 100 cm source distance scale in room B034.

8.0. Ionization-chamber current-measurement techniques

8.1. Background and history

Ionization currents in air-kerma standardization measurements are produced by the irradiation of a gas in an ionization chamber. The ionization chamber may be a free-air chamber, such as one of the national standard chambers, or a cavity chamber, where the gas is surrounded by some wall material. Ionization chambers, regardless of type, consist of electrodes that are insulated from one another and that are polarized in order to collect charge produced in the gas. The ions produced in the air by the beam are swept from the chamber volume by the electric field between the electrodes.

In the normal course of events in dosimetry measurements, ionization currents very rarely reach 50 nA. In an ideal ionization chamber, an air-kerma rate of about 9 mGy/s will produce about 0.3 nA/cm². Included in the measurement of these currents are currents not produced by the radiation of interest, but by background radiation and insulator leakage. The magnitude and sign of these extraneous currents must be determined and the measured current corrected for their effects in order to determine the true ionization current. The importance of the correction for background and leakage is, of course, relative to the magnitude of the ionization current but good measurement technique requires, prior to attempting radiation measurements, that the background and leakage currents be determined. As a rule of thumb, and without taking special precautions, the leakage current for a good quality ionization chamber should be less than 5 fA. The measurement of leakage currents will also include currents due to background radiation so the environment and special circumstances must be considered in evaluating data. For example, if tests are made on a large-volume ionization chamber in a background environment found suitable for small-volume chambers, the extra sensitivity of the large chamber requires separate evaluation of the background environment. For background information on the history of electrometer use refer to Attachment 4.

8.2. Electrometers

The Keithley Model 616 electrometer¹ was used for many years by the NIST Radiation Interactions and Dosimetry Group due to the versatility and the ability to use external calibrated capacitors. Keithley offers several other models, the 617 and the 6512, that provide the appropriate features for NIST calibration work. The Radiation Interactions and Dosimetry Group has used NIST calibrated air-dielectric capacitors of nominal capacitance, 100 pF and 1000 pF, and good quality 10 nF and 100 nF polystyrene capacitors in a chassis, which were then mounted with electrometers in measurement consoles containing other control and measurement equipment. In recent years, the Keithley 617, 617-HiQ and the 6512 with their internal capacitors have been integrated into the measurement control systems, where at one point only Keithley 616 and 642 resided. The accuracy and stability for data collected with the internal capacitors of the newer electrometers in the charge mode, eliminates the need for external capacitors. These electrometers are routinely calibrated using the NIST calibrated capacitors. This is discussed in a later section.

8.3. Ionization current measurement-console equipment

X- and gamma-ray-produced ionization currents are, for the most part, measured automatically, although capability exists to use manual methods. Due to recent upgrades, there are two types of data acquisition systems (DAS) in use in the x-ray and gamma-ray calibration ranges. One system is used exclusively for measurements made with the x-ray sets and the second is a portable system used for measurements made with the gamma-ray sources.

8.3.1. X-ray calibration data acquisition system

Data are acquired for x-ray standardization by measurement of all conditions relevant to establishing the x-ray air-kerma rate at a particular distance from the x-ray tube target. The data acquired consists of data for the computation of ionization currents, parameter data, and measurement system test and information data. Data used to determine the ionization currents includes the electrometer charge measurements, the atmospheric pressure and pertinent air temperatures, and the shutter-open time interval. The parameter data includes the x-ray tube current and potential, the x-ray tube target-to-reference point distance, and the beam defining filter thickness and the diaphragm diameters. Test data includes the measurements of the collection potentials on the standard free-air chamber, the monitor chamber, and the chamber being calibrated, if appropriate. All data is acquired through National Instrument's LabView interfacing. All charge measurements are corrected for the temperature and pressure at the time of the charge collection.

The temperature sensors in the 300-kV range used to measure room, free-air chamber, and monitor air temperatures are two-wire thermistors manufactured by Yellow Springs Inc.

¹ Certain commercial equipment, instruments, or materials are identified in this paper to foster understanding. Such identification does not imply recommendation or endorsement by the National Institute of Standards and Technology, nor does it imply that the materials or equipment identified are necessarily the best available for the purpose.

(YSI). The sensors are connected to YSI model 43TN readouts. The YSI readout is a bridge circuit which, when unbalanced, provides a voltage proportional to the temperature. There are four YSI temperature probes used in conjunction with measurements on the 100 kV calibration range. The thermistors for the Ritz free-air ionization chamber and the Lamperti free-air ionization chamber are manually switched to a single YSI readout. The parameters of the calibration equations for some of these probes are found in Table 8-1. These probes are calibrated at least annually and the required fit parameters are entered into the data acquisition software. Shown in Table 8-1. are the most recent parameters. In the Mammography Facility the Hart 5613 platinum resistance thermometers and Hart 1502 digital thermometers are used for air temperature measurements in the vicinity of the Attix free-air chamber, the monitor chamber and the test chambers. The calibration correction is applied internally to the 1502 digital meters therefore no calibration equation is given here.

The atmospheric pressure for the low and high-energy tungsten sets is measured by the Setra digital barometer and powered by a NIST power supply serial no. 2561. The output voltage is calibrated for pressure measurements in units of millimeters of Hg. A conversion to the unit of pascal is applied in the calculation of the calibration factor. The equation used for computing the pressure is:

$$P(\text{mmHg}) = -3.483 + 94.336(\text{voltage}) \quad (8-1)$$

In the mammography range, a Setra 370 barometer is interfaced through RS232 to the data acquisition software. Any necessary correction is applied directly through software as part of the air kerma calculation.

The low-energy Pantak generator was calibrated in December of 1997 and the high-energy Pantak in February of 1998, using a calibrated (Test No. 722/G44568) high-voltage divider (Seifert Voltage Divider SN 720479). The procedure for a voltage calibration requires the use of the calibrated voltage divider, a calibrated high precision digital multimeter, and a 10 000 ohm resistor. The Pantak high resolution voltage display reading, corresponding to the calibrated tube voltage was also determined. Since the calibrations showed some dependence of the voltage on the tube current, the results are given as a function of current for each tube voltage setting. Found in Tables 8-2 and 8-3 are the parameters of each linear fit ($y = mx + b$) where x is the display reading of the HP voltmeter used to monitor x-ray tube current and y is the ratio used to calculate the appropriate voltage HP voltmeter display for the desired nominal voltage.

The tube voltage of the mammography x-ray system has been measured using a Dynalzer voltage divider, and verified with spectrometer measurements. No adjustment is required to be made to the MP1 controller kV display. Without an available NIST calibrated voltage divider, the tube voltage has been established to within ± 50 eV of the display setting to the best of our ability.

All time signals are controlled by a National Instrument data acquisition card which contains two 24-bit, 20 MHz counters/timers. The signal to the timers is a pulse produced by a photodiode when its light beam is interrupted by a flag on the shutter mechanism. Upon initiating the exposure, counting commences only on receipt of the photodiode pulse. At the end of the preset time interval, the shutter is caused to close but the clock continues to count until the edge of the shutter crosses the portal mid-point. The timing shutter operation in both the 100 kV and the 300 kV x-ray range has recently been modified to use air cylinder controlled solenoids. The 300 kV machine also has a safety shutter which opens before, and closes after, the timing

shutter. The lead thickness in the timing shutter was minimized for mechanical purposes but is of sufficient thickness to prevent significant effects on instrument readings in the interval between operation of the two shutters.

The charge measurements are acquired through the use of Keithley 617, 617-HiQ and 6512 electrometers. The internal capacitors of the electrometers are calibrated annually and any necessary correction is applied as part of the air kerma calculation. Five electrometers, three 6512 and two 617-HiQ, are maintained for use in the low and high-energy range. Four electrometers are maintained in the mammography range, two standard capacitance range electrometers (20 nC), a 617 HIQ (20 μ C), and a midrange 617 (200 nC). The HIQ is dedicated for use with the monitor chamber and the midrange 617 is used for collecting charge on the Attix chamber. The two 20 nC capacitance range electrometers are used for the customer chambers.

Table 8-1. Parameters of the straight line fits for the temperature probe calibrations used in the x-ray ranges

Temperature probe location	slope ^a	intercept ^a
Wyckoff-Attix chamber	-101.384	30.252
300 kV Test chamber	-101.904	31.246
Lamperti chamber	-92.611	28.740
Ritz chamber	-100.007	29.540
100 kV Test chamber	-105.031	30.766

^aParameters from calibration performed in September of 1999.

Table 8-2. Low-energy Pantak unit voltage calibration

Nominal Voltage	Slope	Y - Intercept
10	-0.134	12.472
15	-0.092	12.510
20	-0.068	12.09
30	-0.045	12.518
40	-0.034	12.524
50	-0.026	12.513
55	-0.025	12.521
60	-0.023	12.513
70	-0.021	12.513
75	-0.020	12.511
80	-0.016	12.500
100	-0.024	12.502

Table 8-3. High-energy Pantak unit voltage calibration

Nominal Voltage	Slope	Y - Intercept
50	0.222	40.456
55	0.193	40.503
60	0.176	40.500
70	0.146	40.491
80	0.129	40.455
100	0.102	40.431
110	0.084	40.449
120	0.084	40.432
125	0.077	40.451
150	0.070	40.432
170	0.062	40.417
200	0.059	40.384
210	0.055	40.379
240	0.059	40.333
250	0.054	40.325
280	0.062	40.260
300	0.065	40.211

8.3.2 Gamma-ray calibration data acquisition system

Calibration and measurements using the gamma-ray sources in rooms B034, B036, B021, and B015 are conducted using a mobile measurement console consisting of all instrumentation required for measurement and standardization of ionization currents. This data acquisition system is a Visual Basic interfacing system, which can automatically acquire all or some of the calibration data for cable-connected instruments and passive or other types of cable-connected instruments, such as those with their own readout. The mobile console contains a Keithley Model 616 electrometer, a Setra Model 350A digital barometer and a Digitec Model 5810 digital thermometer. Each cable connected instrument has as analog output signal. The feedback elements for the electrometer selector switch in the "volts" position are capacitors mounted in a capacitor-selector chassis. The equations for computing temperature are dependent on the thermistor used and, for measurements in control room B019, the signals are taken from YSI readouts mounted in the source control consoles. The equation used for computing atmospheric pressure from the Setra device, and the data for converting the analog signals from the thermistor probes to air temperatures in each calibration range and from the pressure transducer to atmospheric pressure are stored in the computer program. The temperature straight line fit parameters follow in Table 8-4 .

Table 8-4. Temperature probe parameters for the gamma source calibration ranges

Temperature probe location	slope	intercept
B021-B	-0.201	42.83
B021-A	-0.202	42.974
B015A	-0.095	29.767
B015B	-0.094	29.855
B036	1.006	-0.296
B034	1.001	-0.316

8.4. Pre-calibration tests of instruments

Other parameters of a device's performance can be best determined at the time of calibration, for example, recombination and leakage. In general, there are two types of instruments submitted for calibration: (a) ionization chambers associated with exposure readers, and (b) ionization chambers to be calibrated in electrical units. Type (a) instruments can be divided into two categories: (1) "condenser" types which consist of a charger/reader and one or more "condenser" probe ionization chambers (probes); and (2) cable-connected types. In general, both types have probes with different ranges, extending the instrument's range from protection-level to therapy-level exposure rates.

8.4.1. Charger/reader scale linearity test

For all practical purposes, the only charger/reader sent to NIST for calibration is the Victoreen Model 570 R-meter. Once the instrument is allowed to acclimate to the laboratory environment, the charger/reader is tested for scale linearity, the general operation of the charger and the quality of the scale and image of the quartz fiber are evaluated. The image of the string, ideally, should be aligned with the scale markings, and the scale markings and string image should be well-defined from zero to full-scale reading. Evaluation of the image is somewhat subjective, but lack of good focus, double images, or string images with highlights, should be considered as reasons for returning the instrument to the owner for adjustment or repair. Although minor adjustments can be made at NIST, they are done reluctantly since other, unforeseen, problems may arise. In no case are adjustments attempted without contacting the owner for permission.

The scale linearity test is carried out using a connector which simulates the stem of a probe and a precision voltage source with a negative polarity on the 1000 V range. The electrometer is connected to the line, turned on, and allowed to come to equilibrium with temperature changes caused by the light which illuminates the scale. With the precision voltage source warmed up and with all voltage switches turned to zero, the negative polarity output is connected to the probe simulator and the simulator is inserted and locked into the charger recess. The output of the voltage source is then varied while observing the electrometer scale. The

potential from the voltage source is increased until the image of the string coincides with the zero marking on the scale. The potential is recorded for "V0" on the index card and, decreasing the potential, data are recorded for the (20, 40, 50, 60, 80 and 100) % of full-scale reading. This data is then used for the calibration report.

8.4.2. Testing of readers for cable-connected probes

While the scale linearity of this type of reader is not tested, it is important to check the collecting potential used for the probe. Some readers have a switch or button that will permit a "self test." For those instruments where this convenience is not available, one needs to turn on the reader alone, then using a high input impedance meter, carefully measure the collecting potential at the probe input connector. Comparison of the observed value should be made with nominal value given in the instruction book for the instrument.

8.4.3. Testing of instruments to be calibrated in electrical units

The pre-calibration testing of ionization chambers to be calibrated in electrical units involves only a test for communication to the atmosphere. Experience has shown that rarely does an instrument fail to communicate with the atmosphere due to modern construction techniques. Additional testing of this type of instrument for leakage and settling down time are performed during the course of the calibration. An estimate of the recombination effect is made during calibration, at the highest air-kerma rate, by making measurements at full and half collecting potential.

9.0 Support equipment calibrations

9.1. Capacitor calibrations

Periodically, since 1956, the reference capacitors are submitted to the NIST Electronics and Electrical Engineering Laboratory, Electricity Division for calibration. The capacitors range in capacitance from (100, 1000, 10 000 and 100 000) pF. Some typical long-term calibration results have an uncertainty stated by the Electricity Division of no more than ± 0.05 %. The uncertainty is interpreted by the Electricity Division as equivalent to three standard deviations. Typical reproducibility for the last forty years is 0.02 %.

9.2. Temperature indicator calibrations

A liquid-in-glass thermometer and various probe and meter combinations are periodically calibrated by the NIST Chemical Science and Technology Laboratory, Process Measurements Division. In order to facilitate the temperature indicator calibrations, the calibrated liquid-in-glass thermometer is used to calibrate a quartz crystal thermometer, maintained by the NIST Radiation Interactions and Dosimetry Group. The quartz thermometer is then used to transfer the calibration to other temperature probes and thermistors in a controlled temperature bath annually or whenever the need arises.

9.3. Pressure indicator calibrations

An aneroid barometer, Wallace and Tierman, Model FA 139, Serial Number XX11242, as well as various other laboratory reference barometers are periodically calibrated by the NIST Process Measurements Division. Calibrations of individual pressure indicators used at the various sources are made by placing the calibrated barometer alongside the instrument to be tested and connecting both to a variable pressure device. The instrument readings are compared over a range of pressures that is somewhat larger than normally expected. Data is taken with increasing and with decreasing pressure. The comparisons are made directly or through voltage signals. A correction factor is obtained from this data for each pressure indicator. This calibration procedure is conducted annually or more frequently if the need arises.

10.0. Operating procedures

10.1. Administrative procedures

The recommended procedure for requesting a NIST calibration service is outlined in NIST Calibration Services Users Guide. In practice, however, customers request calibration service in a variety of ways. Typically a new, or first-time customer will establish contact with the Radiation Interactions and Dosimetry Group by telephone, letter, e-mail or fax requesting information regarding techniques offered, charges, backlog time, turnaround time, and shipping/mailling information. At this stage, there is generally an opportunity to discuss with the prospective customer appropriate qualities of radiation for the type of service being requested and methods of shipment to reduce the risk of damage. The customer is informed that a purchase order must be received at NIST before an official calibration is performed. The purchase order can be sent with the instrument to be calibrated or can be sent separately by fax, mail or e-mail. In addition to an authorization for payment, the purchase order should include a detailed description of the calibration request, including beam quality codes, instrument model and serial numbers, name and telephone number of a technical contact. If an incomplete purchase order is received, every effort is made to get a detailed description of the service requested.

Upon receipt of the purchase order, a checklist, acceptance letter and a customer test folder is generated. A copy of the purchase order, the final copy of the calibration report, the calibration raw data and summary sheets and any documents of correspondence between the customer or the Office of Measurement Services (O.S.), Calibration Program Office are maintained in the customer's calibration report folder filed by the unique dosimetry group (DG) number. After copying the purchase order for the customer folder, the original purchase order, along with a request for a test folder, should be sent to the O.S.. A test folder will be sent by O.S. and will contain the original purchase order and appropriate forms. The test folder's unique number is used as one of the identifiers on the calibration report.

When instruments arrive for calibration, they are unpacked and inspected for damage. Special attention is given to the condition and type of connector. If an adaptor is sent with the chamber this should be noted on the inventory list along with the description of the chamber. Shipping damage is reported to the NIST shipping department. When an instrument arrives in a state of disrepair that is obvious by visual inspection, the customer is notified, and a decision is made whether to return the instrument to the customer, or if the repair is minor, have NIST personnel perform the repair.

After the instrument has been calibrated the calibration report is generated. Currently the reports are generated in WordPerfect or MicrosoftWord. Templates are available to simplify this procedure and to ensure consistency in the reporting format. Sample reports are found as Attachment 5.

The final copy of the calibration report is reviewed and initialed by the preparer and an additional reviewer and then given to the group leader for review. After the group leader approves and initials the report, it is sent to the Division Office for signature. Upon return, two copies are made. The original is mailed to the customer, one copy is filed in the customer folder, and one copy is added to the test folder. After all requested calibration work is completed the fees are computed and NIST form 64 is generated using the ISSC database. One copy is filed in the test folder and one in the customer folder or DG file folder, one copy is kept in the Calibration Log and one copy and the original is sent to the Administrative Officer for the Radiation Interactions and Dosimetry Group. The test folder is then signed and returned to the calibration program. Shipping request forms are prepared after the Division Chief signs off on a calibration report and returns it to the Group office. The instrument is packed either in its original container or in a more suitable one if necessary.

TLD exposure calibration reports are generated in a different manner than the instrument calibration reports. The data are taken and entered in a data book. After review, the data are transferred to a TLD calibration report form, see Attachment 6 and a DG number is assigned. The report is reviewed for correctness, initialed, then sent for signatures and handled in the same manner as the instrument calibration reports.

10.2. Calibration of integrating-type instruments

10.2.1. Condenser chambers

10.2.1.1. General considerations

This type of instrument consists of a charger/reader and a variety of removable condenser probes. As mentioned previously, the only charger/reader sent to NIST for calibration is the Victoreen Model 570 R-meter along with appropriate condenser chambers (probes). The Victoreen condenser R-meter has been so widely used in radiation dosimetry for such a long period of time, that it merits a special description. A Victoreen condenser chamber consists of an ionization chamber with an air volume of a few cubic centimeters mounted at one end of a shielded stem containing a solid dielectric storage condenser. Connection with the chamber is made through a contact at the other end of the stem, this being covered by a close-fitting cap when the chamber is in use. For charging the chamber, or reading its potential after irradiation, the cap is removed and the stem is plugged into a socket in the charger/reader. This charger/reader contains a quartz-fiber electrometer, which is observed through a low-power microscope having a scale calibrated directly in roentgens. The probes are of various volumes, allowing for a variety of total exposures ranging from 10 mR to 250 R full scale. The wall thickness varies according to probe model. For those models where the wall thickness is insufficient for the energy of the radiation requested, an equilibrium shell must be added.

10.2.1.2. X-ray calibrations

X-ray calibrations are performed using the substitution method: the standard is used to measure the exposure rate at a given point in space, then the instrument to be calibrated is placed at that point and exposed to the same calibrated x-ray source under the same conditions. The probe's response is normalized to 101.325 kPa (760 mm Hg) pressure and 295.15 K (22 °C).

Prior to calibration, the test chamber is first aligned in the x-ray beam. Generally this can be done while the x-ray set is warming up. A variety of holders are available, depending on the probe being calibrated. The test chamber is placed in a holder and the laser beam is used to determine vertical and horizontal alignment. The cross-hair reticle of a telemicroscope is set to the defining plane of the appropriate free-air chamber prior to final alignment of the probe. For the Wyckoff-Attix (50 kV to 300 kV) chamber, the defining plane is the white line on the aperture holder. For the Ritz (20 kV to 100 kV) chamber, the defining plane is exactly 15.00 mm beyond the white line on the aperture holder in the downstream direction from the x-ray source. For the Lamperti (10 kV to 20 kV) chamber, the defining plane is exactly 20.00 mm downstream from the source from the scribed line on the plastic insert that fits into the removable shield and touches the front face of the aperture. For the Attix (10 kV to 50 kV) chamber, the defining plane is the scribed line in the brass aperture holder. Adjustment of the test chamber position to the defining plane is accomplished by sighting through the telemicroscope which was previously aligned on the defining plane of the free-air chamber. Motorized slides are then used to adjust the test chamber reference point to the standard defining plane. Control of the motorized slides is accomplished using a control box located in the vicinity of each telemicroscope. Condenser-type probes are right cylinders, or have rounded-top cylindrical thimbles or thin end windows. For the first two types, the chamber reference plane is the mid-plane of the thimble. For the latter, the grooved line on the thimble is the reference plane. The thin window chamber is calibrated with its axis parallel to the beam axis, while the other two types are calibrated with the chamber axes perpendicular to the beam axis.

A further consideration in x-ray calibration is choice of an appropriate beam size. For this purpose a parameter called the "beam size" is compared to the largest dimension of the active volume. The general practice is to use a beam size that is only a few centimeters larger than the active volume size so as to minimize irradiation of inappropriate volumes in the probe stem. For x-rays, as opposed to high energy gamma-rays, this is of secondary importance since the chamber stem attenuates the radiation considerably. The beam size of the x-ray beams, for all beam defining apertures for the vertical and horizontal beam position has been determined using an Exradin A1 ion chamber, as well as film. The useful beam size is the point where the ratio of the optical density to the center of the film reveals a change of less than 0.5 %. The ratio of the intensity as measured with the ion chamber of the center to the outer point of the useful beam should also change less than 0.5 %.

Leakage measurements are taken prior to calibration after a pre-irradiation. If the leakage is a significant fraction of the expected exposure reading, either the probe is cleaned or is not calibrated. In addition, leakage measurements are made at the time of calibration. Again, if the leakage is found to be a significant fraction of the expected reading, the insulators are cleaned using canned dry gas. Since the gas is cold due to expansion, some time must be allowed for the chamber to equilibrate with room temperature. If the cleaning procedure is not successful, the calibration is terminated.

10.2.1.3. Gamma-ray calibrations

The instruments to be calibrated using gamma-ray beams are calibrated in essentially the same way as in the x-ray beams. The primary difference is that in the gamma-ray beams, a NIST standard is not used at the time of calibration. Instead, a previously determined value of the air-kerma rate is corrected for decay to the time of calibration. As with the x-ray calibrations, a check chamber is used. The source-to-chamber distance is set by sighting the telemicroscope on the appropriate scale distance.

All the horizontal sources in rooms B015A, B015B, B021A, and B021B allow scale distances from 35 cm to 300 cm, and have a fixed collimator size. The probe to be calibrated is adjusted to the beam center-line using the laser beam associated with each source. The chamber is then centered in the telemicroscope scale-reticle. An exception to this technique is when the probe is larger than 10 cm. The technique for set-up then involves measuring the probe in the direction of the beam using metric calipers and determining the radius. The probe is then placed in the beam, aligned as above, and adjusted so that the front or back of the chamber is tangent to the telemicroscope cross-hairs.

10.2.2. Cable-connected instruments

10.2.2.1. General considerations

This type of instrument consists of an electrometer-type readout connected by cable to the probe. Details of the theory of operation, measurement techniques, modes of operation, etc., are best described by the instruction manual for each model. All units provide a collecting potential for the probe. The value of the collecting potential can be obtained from the instruction manual; good operating procedure dictates that this parameter be tested prior to calibrating the probe, preferably upon arrival of the instrument at NIST. If the potential is found to be outside specifications, it may require replacement of often unique type batteries or returning the instrument to the customer for repair.

10.2.2.2. X-ray calibrations

Alignment of these types of probes is the same as for condenser chambers. A limited variety of probe holders are on hand for this type of instrument. There are occasions when no specific chamber holder exists for a chamber to be calibrated; on these occasions, available holders must be adapted or modified accordingly. In all instances, care must be taken to reduce or eliminate scattering material from the beam.

The calibration procedure for this type of instrument is only slightly different from that for condenser-type. Having a direct readout makes it convenient to take into account any small leakage/background effects. The procedure used is to unground the reader for the same length of time to be used in the exposure measurements. One can then correct the final value by either adding or subtracting the "leakage." The reason this technique is used for this type of instrument, and not for the condenser-type, is that the readouts on the cable-connected type allow for a more precise reading unlike the electrometers of condenser-types which are generally readable only to 1 %.

10.2.2.3. Gamma-ray calibrations

This type of calibration is basically the same as for x-rays, and essentially no different from the gamma-ray calibration of condenser chambers.

10.3. Calibration of current-type instruments

Background information about current-type instruments is given in Section 8.1.

10.3.1. X-ray calibrations

Section 8.3.1 gives a description of the data-acquisition system and the ionization current measuring systems. The setup techniques for these types of chambers is basically the same as for both of the integrating-type probes described above, although some additional steps need to be taken. After mounting and aligning the chamber in the fixture and applying the collection potential, the collecting voltage is checked at the chamber. This insures that the voltage connection has been made. Also with certain Triax-to-BNC adapters a short-circuit occurs if the triaxial portion of this adapter (at high voltage) is grounded. It is good practice to insulate this adapter and tape it in place so that movement of the instrument mount does not cause the cable to shift or bind. It is also important to keep all connections out of the radiation beam, thereby reducing errors due to contributions from extra-cameral volumes.

10.3.2. Gamma-ray calibrations

The calibration techniques used for current-type instruments are basically the same as the techniques described above for the gamma-ray calibration of integrating type instruments. As with x-ray calibrations, it is necessary to check the chamber collecting potential at the chamber. Care should be taken in shielding the signal lead connections from the beam and from scattered radiation. Errors of as much as 5 % can be introduced, even in the scattered beam, if shielding is not employed.

10.4. In-house calibration checks

The long-term reliability of NIST dosimetry calibrations depends on the stability of the NIST air-kerma standards. For gamma rays, the NIST air-kerma standard is the mean response of six spherical graphite ionization chambers, which are periodically compared. For x-rays, the NIST air-kerma standard is the response of the appropriate free-air chamber; the four free-air chambers are also periodically compared. The in-house calibration checks are intended to check both the stability of the NIST standards and the reliability of the calibration procedures.

Two methods are used to verify a calibration. The first is to calibrate a NIST chamber which has a calibration history and is similar to the customer's chamber. The second check is an examination of previous calibrations of the customer's instrument at the same beam quality. If the discrepancy is significant, greater than 0.2 % for current-type probes, and greater than 1 % for integrating-type instruments, an investigation is warranted. When there are several previous calibrations of the customer's instrument at any one beam quality, one can estimate the

reproducibility and decide whether the current value is acceptable.

For the gamma-ray and x-ray check chambers, a record is maintained of all calibrations, and the previous calibrations are compared with the current calibration to detect any trend or measurement discrepancy. Any discrepancy arising with a NIST check chamber of the order of magnitude mentioned above, gives rise to a thorough investigation of the calibration procedure. Alignment, temperature indications, distance, etc., are to be checked again. If the discrepancy cannot be resolved the complete calibration process is repeated.

The calibration check procedures outlined above carry the danger that a very slight drift in the calibration factor of a check chamber would not be detected, but would accumulate to a significant value over an extended time. In order to investigate this possibility, the entire calibration histories of three different chambers were analyzed for trends using linear regression. The results showed trends in the calibration factors of no more than 0.03 % per year, with an average of 0.01 % per year. See Table 10-1 for the trends in three NIST check chambers from 1979 to 1997.

Table 10-1. Analysis of three NIST check chambers for the period of 1979 to 1997

Chamber	Shonka/ Wyckoff	Exradin			Victoreen	
Model	3 cm ³	A4	A4	A4	415A	415A
Serial Number	344	117	117	117	121	121
Beam Quality Code	¹³⁷ Cs	¹³⁷ Cs	⁶⁰ Co	M100	M30	M50
Number of data points	122	37	31	20	45	44
% change / year	0.001	0.003	0.004	0.005	0.02	0.03
% Standard Error of Regression	0.0003	0.007	0.02	0.013	0.03	0.03
% Standard Deviation ^a	0.11	0.09	0.17	0.21	0.71	0.6

^a Standard deviation of average of all calibration factors.

10.5. Test of high-quality feedback electrometers

NIST provides a test service for high-quality feedback electrometers that are used in conjunction with current-type ionization chambers. The procedure involves electrically testing the electrometer at one feedback-capacitor position and computing a correction factor, K_Q . A typical report form is found in Attachment 7. As a check on this electrical test, the customer's current-type chamber is calibrated for one beam quality with both the NIST system and with the customer's system. Agreement is usually within 0.2 %, if not, the calibration is reviewed and possibly repeated.

10.6. Irradiation of passive and electronic dosimeters

10.6.1 General considerations and procedures

Dosimeters received at NIST for irradiation in terms of air kerma or exposure are the type used for personnel protection. The air kerma from x-rays, ^{137}Cs and/or ^{60}Co requested by the customer can be delivered to passive and electronic dosimeters.

10.6.2 Exposure techniques

For both x- and gamma-ray exposures, the dosimeters are mounted either on a scatter-free frame or a 30 cm x 30 cm x 15 cm methylmethacrylate phantom at a distance such that the beam is uniform over the area of irradiation. The irradiation distance is the source-to-badge-middle when using the scatter-free frame. When using the phantom, the irradiation distance is the source-to-phantom front surface. No correction is made for the distance of the badge-to-phantom offset. Gamma-ray exposures are performed at a scale distance of 195 cm or 300 cm. The air kerma is obtained from the charts associated with each source, corrected for decay. All irradiation details are recorded in a data book. After review of the results in the data book, the badge identification numbers, air-kerma levels, date of irradiation and a DG number are transferred to a TLD report form, see Attachment 6.

11.0 Assessment of uncertainty

The method of uncertainty assessment follows the NIST policy of expressing uncertainty, as outlined in the NIST Technical Note 1297. Conventional statistical estimates are given as standard deviations of the mean, and are designated as "Type A," which can be considered to be objective estimates. All other uncertainty estimates, which are designated "Type B," are subjective estimates, based on extensive experience. The "Type B" uncertainties are estimated so as to correspond approximately to one standard deviation. The Type A and Type B estimates are combined according to the usual rule for combining standard deviations, by taking the square root of the sum of the squares, the quadratic sum. The quadratic sum of the two types of uncertainty is then considered to be the combined uncertainty, which is in turn multiplied by the coverage factor, two, to give an expanded uncertainty. The uncertainty is considered to have the approximate significance of a 95 % confidence limit. Table 11-1. lists the details of the assessment of uncertainty in the air kerma rates determined for the tungsten x-ray beams by the free-air ionization chambers, and as determined for gamma-ray beams by the set of spherical graphite cavity ionization chambers. Table 11-2. lists the details of the assessment of uncertainty in the calibration of current-type ionization chambers and condenser-type chambers used with their electrometers, and also in the irradiation of passive dosimeters, conducted with x- and gamma-rays. Table 11-3 lists the details of the assessment of uncertainty in air-kerma rates determined for the mammographic x-ray beams by the Attix chamber. Table 11-4 lists the uncertainty components for the calibration of instruments used for mammography. Table 11-5 gives a brief description of some of the uncertainty components. Since the estimates of uncertainty vary lightly with beam qualities, methods of measurement, and rate, in each case the largest value is used for the estimate. In an official calibration, measurements could be repeated

Table 11-1. Uncertainty analysis for tungsten x and gamma-ray air-kerma rates, shown in %

Uncertainty components	Gamma-ray beam		X-ray beam	
	Type A	Type B	Type A	Type B
air density	0.01	0.08	0.01	0.08
charge	0.03	0.1	0.12	0.06
humidity		0.07		0.07
volume	0.06	0.05	0.04	0.01
g		0.02		0.02
W/e		0.15		0.15
axial nonuniformity		0.02	NA	
effective measurement point		0.05	NA	
energy-absorption coefficient ratio		0.05	NA	
mean origin of electrons		0.1	NA	
radial nonuniformity		0.01	NA	
stem scatter		0.05	NA	
stopping-power ratio		0.25	NA	
timing	0.04	0.1	NA	
air attenuation, k_a		NA		0.07
electric field distortion		NA		0.2
electron loss, k_e		NA		0.1
penetration of aperture		NA		0.04
penetration of chamber face		NA		0.01
polarity difference		NA	0.1	
recombination loss, k_s		0.1	0.1	
scattered photons, k_p		NA		0.2
quadratic sum	0.08	0.38	0.19	0.37
combined standard uncertainty		0.39		0.41
expanded uncertainty		0.78		0.82

Table 11-2 Uncertainty analysis for gamma-ray calibrations, shown in %

Uncertainty components	Current-type		Condenser		Passive dosimeter	
	Type A	Type B	Type A	Type B	Type A	Type B
air kerma rate	0.08	0.38	0.08	0.38	0.08	0.38
air density	0.01	0.08	0.01	0.08	NA	NA
charge	0.04	0.1	NA		NA	
distance	0.01		0.01			0.01
humidity		0.05		0.05	NA	
leakage		0.02		0.1	NA	
radiation background	negligible		negligible		NA	
radial nonuniformity	NA		NA		0.01	
recombination loss	NA		NA		NA	
scale reading	NA		0.2	0.5	NA	
timing	0.04	0.1	0.04	0.1		0.1
quadratic sum	0.1	0.4	0.22	0.64	0.08	0.4
combined standard uncertainty	0.41		0.68		0.45	
expanded uncertainty	0.82		1.36		0.9	

Table 11-3 Uncertainty analysis for air-kerma rates with the Attix chamber, shown in %

Uncertainty components	Type A	Type B
air density	0.01	0.08
aperture area	0.01	0.01
charge	0.20	0.06
humidity		0.07
plate separation	0.01	0.07
air attenuation	0.20	0.01
g		0.02
photon scatter		0.20
polarity	0.1	
recombination	0.06	
W/e		0.15
quadratic sum	0.31	0.29
combined standard uncertainty	0.42	
expanded uncertainty	0.84	

Table 11-4 Uncertainty analysis for mammography calibrations, shown in %

Uncertainty components	Type A	Type B
air kerma rate	0.31	0.29
charge	0.12	0.06
air density	0.10	0.08
humidity		0.05
distance		0.02
quadratic sum	0.33	0.31
combined standard uncertainty		0.46
expanded uncertainty		0.91

Table 11-5 Explanation of various components of the uncertainty analyses

Uncertainty Component	Type	Simplified Description of Component
air attenuation	A	The average of many air attenuation direct measurements using the Attix chamber.
	B	Obtained by calculating the worst realistic error in air path length. This involves the uncertainty of establishing a reproducible air path length and the effect on the air-attenuation correction for a small distance error.
air density	A	Based on typical changes in air density during a measurement set.
	B	Results from the calibration of the barometers and the thermometers.
aperture alignment	B	The ability to align aperture to center of volume is considered negligible. Since the beam is uniform at center, an insignificant change in the positioning would not result in a measurable change to charge.
aperture area	A	The standard deviation of the measurements of each aperture used.
	B	Based on the NIST length standard.
charge	A	The average standard deviation of the primary chamber charge combined with the monitor chamber charge standard deviation.
	B	Results from the calibration of the electrometers.
g	B	See Ref. 2.
humidity	B	Refers to the uncertainty in correcting to dry air.
photon scatter	B	The photon scatter corrections were determined by Ritz with a stated uncertainty of +/-0.2 %, see Ref. 4.
plate separation	A	For the Attix chamber, the stepper motor accuracy of 400 steps/rev and the lead screw pitch of 1mm/rev leading to 0.0025 mm out of 50 mm .
	B	Based on the lead screw accuracy of 0.008 in/ft used for the Attix chamber.
recombination	A	The average of the standard error associated with curve fits of the recombination data.
timing	A	The standard deviation of various shutter times.
	B	Set by the oscillator in the shutter timer or feature of computer board clock.
W/e	B	See Ref. 2.

to maintain optimal conditions. Table 11-6 gives a summary of expanded uncertainties for each type of calibration.

Table 11.6 Summary of expanded uncertainties

Tungsten X-rays and Gamma Rays		Mammography X-rays	
air kerma rate	0.8 %	air kerma rate	0.9 %
cable connected chambers	1 %		
passive dosimeters	1 %	ionization chambers	1 %
condenser chambers	1.5 %		

The Type A components are generally less significant than the Type B components. This arises from the complexity of the interaction of ionizing radiation with matter: it is never possible to account fully for the numerous second-order effects, but it is usual during air-kerma calibrations at NIST to repeat measurements until the Type A component of the uncertainty is smaller than the Type B component. The measurement of volume is an exception, but this is not a routine measurement and both components are small.

12. Safety considerations

The main safety consideration is radiation protection. As described below, every effort is made to avoid any possibility of radiation exposure, even though it would be highly unlikely that serious exposures could occur accidentally. Another safety consideration is exposure to high voltage, such as exists on ionization chambers and standard chambers during calibration. There is no danger of high voltage related to the x-ray generators since the equipment now in use has no exposed high voltage in a normal operating mode. All radiation areas in the building are marked with striped tape and dosimeters must be worn by all personnel.

12.1. Radiation safety

12.1.1 X-ray calibration ranges

First and foremost, the three x-ray source ranges are designed to eliminate any possible exposure to x-radiation. The 100 kV x-ray tube is interlocked with its power supply in such a way that if the tube is moved from a safe position, i.e., away from a lead shutter, the high-voltage is turned off. Recent changes to the shielding of this tube eliminated the leakage radiation that once occurred between the shutter assembly and the tube window at 90°. Flashing red lights signal any malfunction to the shutter and an audible area radiation detector has been recently implemented as a back-up precaution. The 300 kV x-ray tube is enclosed in a housing of 19 mm Pb and 6.4 mm steel. There is a 25 mm lead safety shutter and a 12.7 mm lead timing shutter in front of the beam portal. Both x-ray calibration ranges are protected by lead-lined doors that are interlocked in a fail-safe manner with the shutters. This means that the shutter or shutters cannot be opened if the door interlock is open. Where no door exits, as in one area of the 300 kV x-ray

range, a light beam is used for protection. In addition, a time-delay device inside the 300 kV x-ray range must be actuated upon leaving or the shutter cannot be opened. As a further indication of radiation danger, two red lights are turned on whenever the shutter or shutters are open. A flashing red light associated with the 300 kV x-ray set indicates high voltage is on the x-ray tube. The mammography range shielding door is interlocked with the x-ray tube shutter. If the door is opened or is not fully closed, the shutter will return to the shielding position. An audible alarm will sound if the shutter is not fully closed. Red lights illuminate when the shutter is opened. Additional lead shielding surrounds the x-ray tube, which must be in the shielding position for power to be applied to the x-ray tube. No area radiation monitor is used due to the extremely narrow beam and the low scatter conditions resulting from the low energy x-rays used in the mammography range.

12.1.2. Gamma-ray calibration ranges

All doors giving access to the gamma-ray calibration ranges have interlocks as required by the Nuclear Regulatory Commission regulations. The vertical-beam rooms have a time-delay device inside the room that must be actuated before leaving the radiation area. Automatic shielding doors protect occupants in the control area of B036 from the sources. In addition to the above safety features, a radiation detector with indicator lights and an audible signal is in each gamma calibration range. A second radiation detector located in the vertical beam area, between the shielding door of the vertical beams and the outer door, alarms whenever the interlock is broken during an irradiation. At each entrance to a gamma-ray calibration range, a set of two red lights indicates a "beam on" condition.

12.2. High-voltage safety

The only danger that exists from high voltage comes from the free-air ionization chambers, the customer chamber, and the x-ray calibration range monitor chambers. To prevent dangerous electric shock, almost all power supplies contain current-limiting resistors in the high-voltage circuit. Common sense is dictated when working around ionization chambers that have exposed high-voltage electrodes. Appropriate warning signs are posted. The risk of high voltage from the Attix chamber is minimized by surrounding the chamber with protective cover.

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Attachment 1 : X-Ray Beam Qualities offered at NBS Prior to 1986

Table A-1. X-ray beam qualities offered at NBS prior to 1986

Beam Code	Constant Potential (kV)	Distance (cm)	Lightly Filtered X-Rays		Homogeneity Coefficient (Al)
			Added Filter ^a (mm Al)	Half-Value Layer (mm Al)	
L-B	10	25	0	0.03	0.79
L-C	15	25	0	0.05	0.74
L-D	20	50	0	0.07	0.76
L-E ^b	20	50	0.5	0.23	0.78
L-G	30	50	0.5	0.36	0.64
L-I	50	50	1.0	1.02	0.66
L-K	75	50	1.5	1.86	0.63
L-M	100	50	2.0	2.78	0.59

Beam Code	Constant Potential (kV)	Moderately Filtered X-Rays		Half-Value Layer		Homogeneity Coefficient (Al)
		Added Filter ^c				
		Al (mm)	Cu (mm)	Al (mm)	Cu (mm)	
MFB	60	0	0	1.62		0.68
MFC ^b	60	2.50	0	2.79	0.09	0.79
MFE ^b	75	2.51	0	3.39		0.76
MFG	100	3.50	0	5.03	0.20	0.73
MFI	150	3.49	0.25	10.25	0.66	0.89
MFK	200	3.49	0.50	13.20	1.24	0.92
MFM ^b	250	3.50	1.01	15.80	2.23	0.92
MFO	250	3.47	3.20	18.30	3.25	0.98

Beam Code	Constant Potential (kV)	Heavily Filtered X-Rays				Half-Value Layer		Effective Energy (keV)
		Added Filter ^c						
		Al (mm)	Cu (mm)	Sn (mm)	Pb (mm)	Al (mm)	Cu (mm)	
HFC	50	2.50	0	0	0.10	4.20	0.14	38
HFE ^b	100	2.50	0	0	0.50	11.20	0.74	70
HFG	150	2.50	4.00	1.51	0	16.96	2.45	117
HFI	200	2.47	0.60	4.16	0.77	19.60	4.09	167
HFK	250	2.50	0.60	1.04	2.72	21.55	5.25	210

^a Inherent filtration approximately 1.0 mm Be.^b Discontinued beam codes.^c Inherent filtration approximately 1.5 mm Al.

Attachment 2 : Additional references - data books

The references listed in this attachment are NIST registered laboratory data books (DB) or binders which are located in B033 of the Radiation Physics building. The references are identified by the data book identification number and the page number.

1. DB848 page 110 (DB 848:110), DB 331:92-117 and DB 527:081
2. DB852:11
3. A loose-leaf binder entitled "Supplement to DB776, Free-Air Ionization Chamber Comparisons."
4. See DB592, DB624, and DB638. The data plots used for extrapolations are filed in a file cabinet in Rm. B033 under the general title "Free-Air Ionization Chamber Recombination." Further analyses of the data are recorded in a three-ring binder entitled, "Supplement No. 1 to DB 592, DB624 and DB638; 10-60 kV and 20-100 kV Free-Air Ionization Chamber Comparison."
5. DB752:143-162.
6. See DB592, DB624 and DB638. Also found in binder entitled "Supplement No.1 to DB592, DB624 and DB638" and in file folders under the general title "Free-Air Chamber Recombination," all filed in Rm. B-033.
7. DB750:118, DB744:203, DB717:127 and DB717:125.
8. DB799:34, DB817:52, DB750:201, DB799:44 and 60, DB817:121,131 and 141, DB799:70, DB817:138 and DB817:121.
9. DB817:155.
10. DB817:94.
11. DB799:10-11 and DB817:17.
12. DB817:51-52.

Attachment 3 : Attix chamber schematics

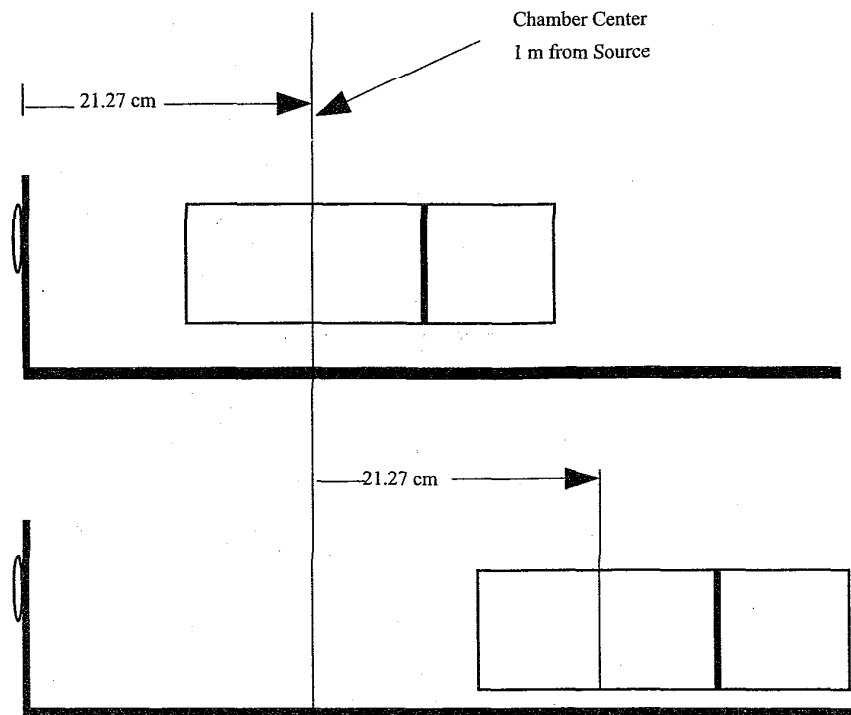


Fig. A3-1. Attix chamber configuration for half-value layer and air attenuation measurements.

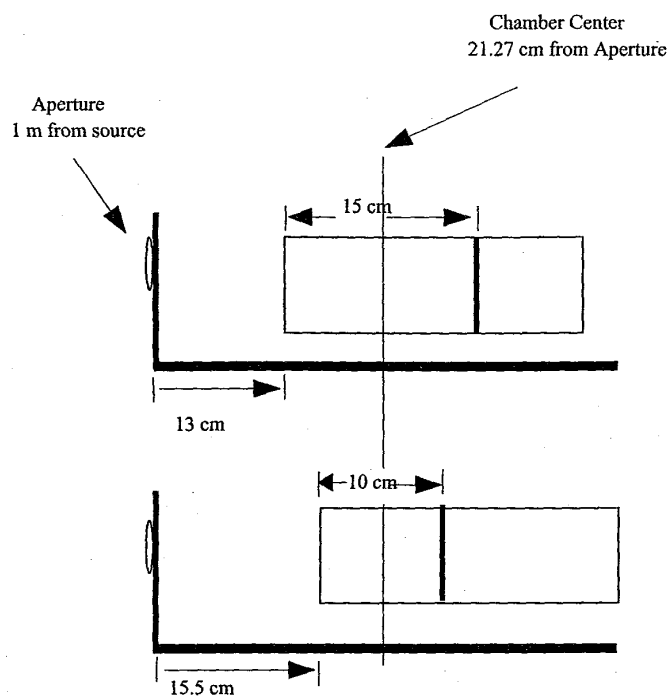


Fig. A3-2. Attix chamber configuration for the two smallest positions of routine calibrations.

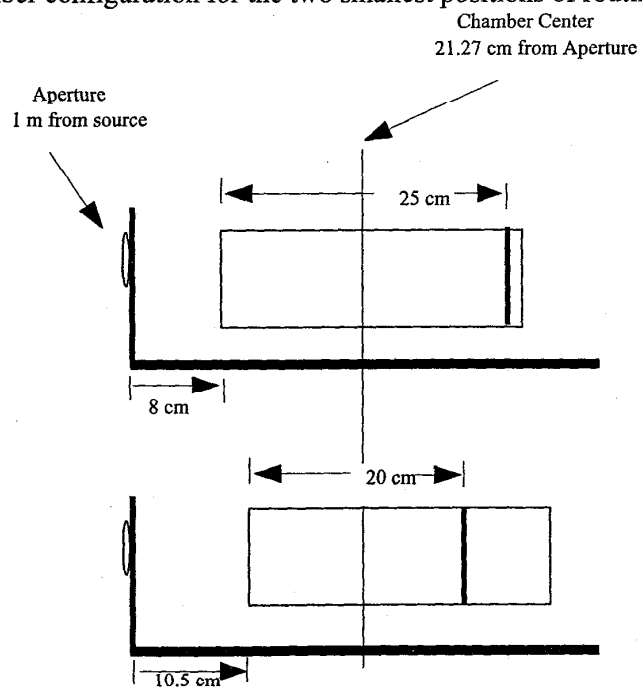


Fig.A3-3 Attix chamber configuration for the two largest positions for an air-kerma measurement.

Attachment 4 : The history of the measurement of current

Until high-gain negative-feedback amplifiers were introduced, electrometers used for ionization current measurements were used as null detectors. Charge, or current, was measured by manually nulling the signal on the most sensitive range of the electrometer. In the null method of measurement, determination of stray capacitance in the system and voltage calibration of the electrometer are unnecessary but it is necessary in free-air chambers to maintain the null such that the collector plate potential is very near the guard-plate potential. A difference in potential between the guard and collector plates in a free-air chamber distorts the electric field and deforms the defined air volume. Measurements of exposure will then be in error, see Ref. [21-23] for a more detailed description of this subject.

The VRE was an improvement over direct-current, vacuum-tube electrometers not only because it utilized negative feedback but, being an AC amplifier, the problem of zero drift was essentially eliminated. Negative feedback automatically maintains the inner electrode of an ionization chamber near the guard potential and minimizes field distortion. For many years, VRE's were used at NIST as null detectors [3,24]. The gain of the VRE's was found on occasion to be much less than the design gain of 1000; gains as low as 250 were found, which could lead to reading errors of up to several percent in the collected charge. Loevinger [25] derived corrections for electrometer current measurements and showed that the gain of several VRE's varied with scale reading and polarity. Sources of information for the following discussion are given in Ref. [25-31].

The high-gain, negative-feedback amplifier is the type of operational amplifier used in electrometers for measurement of small currents from ionization chambers. These amplifiers have a high impedance input and, an essential characteristic for free-air ionization chambers, the input terminal maintains the collector plate virtually at ground potential. A negative-feedback electrometer with resistive feedback element is shown in Fig. A3-1. The signal current I_{sig} from an ionization chamber impresses a signal on the input terminal of the operational amplifier, which generates an output voltage V_O . Part or all of V_O is fed back (from the load resistor R_L) through the feedback resistor R_f to the input terminal, so as to oppose the input signal. The output voltage is larger than the resultant input voltage V_i in the ratio

$$G = V_O / V_i, \quad (A3-1)$$

where G is the amplifier gain. In modern electrometers, such as the Keithley 616, $G > 10^4$, so for present purposes V_i can be neglected compared to V_O , and

$$V_{sig} = V_O. \quad (A3-2)$$

For operational amplifiers with large input resistance, for which the input voltage $V_i \approx 0$, there can be no current through the amplifier, and the current through the feedback resistor is equal to the ionization chamber current I_{sig} . Therefore

$$V_{sig} = I_{sig} R_f, \quad (A3-3)$$

and finally

$$I_{sig} = V_O / R_f \quad (A3-4)$$

This is the relationship used for measuring current when using a resistive feedback element.

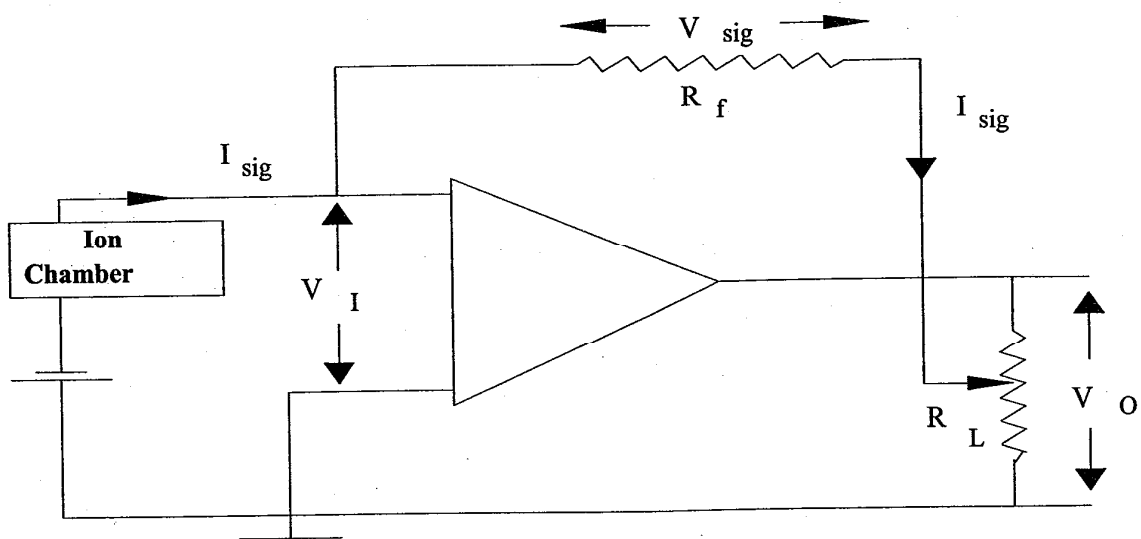


Fig. A3-1. Circuit of a negative-feedback amplifier with resistive feedback.

For low-current measurements high-megohm ($M\Omega$) resistors are required. For example, a feedback resistor of $20 M\Omega$ is required to develop a feedback voltage of 1 V for the exceptionally large ionization current of 50 nA. Day and Attix [24] found that the high-megohm resistors of several manufacturers changed their values by as much as 1 % over a period of six months. Consequently General Radio Corporation air-dielectric capacitors have been used as feedback elements for dosimetry calibration work for many years. A negative-feedback amplifier with capacitive feedback element C_f is shown in Fig. A3-2. In this case,

$$\Delta V_{sig} = I_{sig} \Delta t / C_f, \quad (A3-5)$$

and results in

$$I_{sig} = C_f \Delta V_o / \Delta t. \quad (A3-6)$$

This equation is the basis for all important ionization-current measurements at NIST. The ionization current I_{sig} is determined from measurements of V_o using accurate digital voltmeters which can be commanded to sample-and-hold readings of V_o at preset time intervals. The inverting operational amplifier has other advantages worthy of mention since they affect the application of these devices to ionization current measurements. These features are the inherent linearity of the change in V_o with time, giving $\Delta V_o / \Delta t = \text{constant}$, and the ability of the device to transfer essentially all of the charge produced in the ionization chamber to the measurement system. The slope $\Delta V_o / \Delta t$ is constant because the input terminal being at virtual ground is essentially isolated from the input circuit, i.e., the magnitude of the voltage on C_f does not affect the ionization current being supplied from the current source. If this were not so, the charge build-up on C_f would be exponential. The almost complete charge transfer from the current source is accomplished because ΔV_i , the potential across the capacitance of the current source, is forced to be near zero by the negative feedback and, for an open loop gain of 10 000, $\Delta V_i = V_o \times 10^{-4}$. Then only $10^{-4} V_o$ is across the current source capacitance. Other ways to consider this effect are that the capacitance of the current source is degenerated by the open-loop gain or, that the effective capacitance of the electrometer is increased by the open-loop gain.

Personnel safety in the measurement of radiation requires that measuring instrumentation be located in a radiation-safe environment. In addition, it is good practice not to allow radiation to strike instruments which may be susceptible to generation of extraneous currents. These conditions are made possible through the use of "low-noise" coaxial cables for connection between ionization chambers and electrometers. The "low-noise" characteristic of these cables is accomplished by coating the surface of the coaxial insulator with a conducting material. In this way the metallic braid used as an electrostatic shield, and the coating, are always at the same potential regardless of cable disturbance. Additionally, the capacitance between the coaxial surfaces remains the same even though the braid may not always be in immediate contact with the surface.

The use of long, low-noise cables and the discontinuance of manual null methods were made possible by the use of the high-gain negative-feedback electrometers. For a typical low-noise cable capacitance of 30 pF/ft the total capacitance is 1.5 nF. This cable capacitance is degenerated to 0.15 pF if the electrometer gain is 10,000. Since, in most measurements, the electrometer feedback capacitors are 1000 pF or greater, the added capacitance in this instance would cause an error of 0.02 %. If the feedback capacitance is less than 1000 pF, say 100 pF, the percent loss of charge trapped on the stray capacitance should be determined. The open-loop

gain may be as high as 50 000.

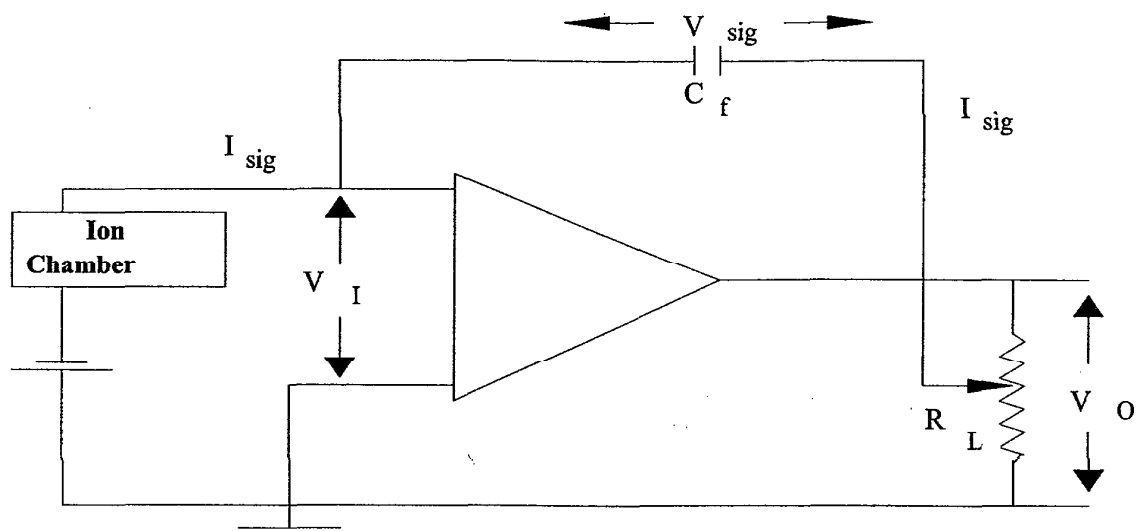


Fig. A3-2. Circuit of a negative feedback amplifier with a capacitive feedback element.

Attachment 5 : Typical ionization chamber calibration report

National Institute of Standards and Technology

REPORT OF AIR-KERMA CALIBRATION
OF

ADDRESS 1

ADDRESS 2

ADDRESS 3

Radiation Detection Chamber: Make, Model, SN

Measurements performed by Michelle O'Brien

Report reviewed by Paul Lamperti

Report approved by Stephen M. Seltzer

For the Director
National Institute of Standards and Technology
by

Bert M. Coursey, Chief
Ionizing Radiation Division
Physics Laboratory

Information on technical aspects of this report may be obtained from Michelle O'Brien,
National Institute of Standards and Technology, 100 Bureau Drive Stop 8460, Gaithersburg,
MD 20899, (301) 975-2014. Report format revised 5/00.

National Institute of Standards and Technology

REPORT OF AIR-KERMA CALIBRATION OF

ADDRESS 1

ADDRESS 2

ADDRESS 3

Radiation Detection Chamber: Make, Model, SN

Chamber orientation: the cavity was positioned in the center of the beam with the stem of the chamber perpendicular to the beam direction

Chamber collection potential: -000 volts with respect to the inner electrode (- charge was collected)

Chamber rotation: the high voltage wire faced the source of radiation

Environmental conditions: the chamber is assumed to be open to the atmosphere

Average leakage: less than 0.02 % of signal

A detailed study of ionization recombination was not performed and no correction was applied to the calibration factor(s). If the chamber is used to measure an air-kerma rate significantly different from that used for the calibration, it may be necessary to correct for recombination loss.

Beam Code	Half -Value Layer		Equilibrium Shell Added	Calibration Factor (Gy/C) 295.15 K (22 °C) and 101.325 KPa (1 Atm)	Air- Kerma Rate (Gy/s)	Calibration Distance (cm)
	mm Al	mm Cu				
			NO/YES	X.XXX EX	X.XX EX	
			NO/YES	X.XXX EX	X.XX EX	
			NO/YES	X.XXX EX	X.XX EX	
			NO/YES	X.XXX EX	X.XX EX	

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**Conventional Calibration Conditions
for X- and Gamma-Ray Measuring Instruments**

Beam code	Additional Filtration ^a				Half-value layer		Homogeneity coefficient		Effective energy (keV)
	Al (mm)	Cu (mm)	Sn (mm)	Pb (mm)	Al (mm)	Cu (mm)	Al	Cu	
X-Ray Beam Qualities									
L10					0.035		89		
L15					0.057		68		
L20					0.069		73		
L30	0.30				0.22		63		
L40	0.53				0.50		59		
L50	0.71				0.76		60		
L80	1.45				1.83		57		
L100	1.98				2.77		57		
M20	0.27				0.15		69		
M30	0.5				0.36		65		
M40	0.89				0.73		69		
M50	1.07				1.02		66		
M60	1.56				1.68		66		
M80	2.61				2.97		67		
M100	5.0				5.02		73		
M120	6.87				6.79		77		
M150	5.0	0.25			10.2	0.67	87	62	
M200	4.1	1.12			14.9	1.69	95	69	
M250	5.0	3.2			18.5	3.2	98	86	
M300	4.0		6.5		22.0	5.3	100	97	
H10	0.105				0.05		91		
H15	0.5				0.153		86		
H20	1.01				0.36		91		
H30	4.50				1.23		93		
H40	4.53	0.26			2.90		90		
H50	4.0			0.1	4.2	0.142	92	90	38
H60	4.0	0.61			6.0	0.24	94	89	46
H100	4.0	5.2			13.5	1.14	100	94	80
H150	4.0	4.0	1.51		17.0	2.5	100	95	120
H200	4.0	0.6	4.16	0.77	19.8	4.1	100	99	166
H250	4.0	0.6	1.04	2.72	22.0	5.2	100	98	211
H300	4.1		3.0	5.0	23.0	6.2	99	98	252
S60	4.35				2.77		72		
S75	1.50				1.86		63		
Gamma-Ray Beam Qualities									
¹³⁷ Cs						10.8			662
⁶⁰ Co						14.9			1250

^aThe additional filtration value does not include the inherent filtration. The inherent filtration is approximately 1.0 mm Be for beam codes L10-L100, M20-M50, H10-H40 and S75; and 3.0 mm Be for beam codes M60-M300, H50-H300 and S60.

Explanation of Terms Used in the Calibration Procedures and Tables

Air Kerma: The air-kerma rate at the calibration position is measured by a free-air ionization chamber for x radiation and by graphite cavity ionization chambers for ^{60}Co and ^{137}Cs gamma radiation, and is expressed in units of grays per second (Gy/s). The gamma-ray air-kerma rates are corrected to the date of calibration (from previously measured values) by decay corrections based on half-lives of 5.27 years for ^{60}Co and 30.0 years for ^{137}Cs . For a free-air ionization chamber with measuring volume V , the air-kerma rate is determined by the relation:

$$\dot{K} = \frac{I}{\rho_{\text{air}} V} \frac{W_{\text{air}}}{e} \frac{1}{1 - g_{\text{air}}} \prod_i k_i$$

where

$I / (\rho_{\text{air}} V)$ is the ionization current, measured by the standard, divided by the mass of air in the measuring volume

W_{air} is the mean energy expended by an electron of charge e to produce an ion pair in dry air, the value used at NIST is $W_{\text{air}}/e = 33.97 \text{ J/C}$

g_{air} is the fraction of the initial kinetic energy of secondary electrons dissipated in air through radiative processes, the values used at NIST are 0.0032 for ^{60}Co , 0.0016 for ^{137}Cs and 0.0 (negligible) for x rays with energies less than 300 keV, and

$\prod k_i$ is the product of the correction factors to be applied to the standard.

Air kerma in grays (Gy) is related to exposure (X) in roentgens (R) by the equation:

$$X = \frac{K}{2.58E-4} \frac{1 - g_{\text{air}}}{W_{\text{air}}/e}$$

To obtain exposure in roentgens, divide air kerma in grays by 8.79E-3 for ^{60}Co gamma rays, 8.78E-3 for ^{137}Cs gamma rays, and 8.76E-03 for x rays with energies less than 300 keV.

Beam Code: The beam code identifies important beam parameters and describes the quality of the radiation field. NIST offers four types of reference beam qualities, as well as the ISO reference radiation qualities. NIST beam codes are referred to as L, M, H, and S beams, which stand for light, moderate, heavy, and special filtration, respectively. The number following the letter is the constant potential across the x-ray tube. For gamma radiation, the beam code identifies the radionuclide.

Calibration Distance: The calibration distance is that between the radiation source and the detector center or the reference line. For thin-window chambers with no reference line, the window surface is the plane of reference. The beam size at the stated distance is appropriate for the chamber dimensions.

Calibration Factor: The calibration factors given in this report are quotients of the air kerma and the charge generated by the radiation in the ionization chamber. The average charge used to compute the calibration factor is based on measurements with the wall of the ionization chamber at the stated polarity and potential. With the assumption that the chamber is open to the atmosphere, the measurements are normalized to a pressure of one standard atmosphere (101.325 kPa) and a temperature of 295.15 K (22 °C).

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Use of the chamber at other pressures and temperatures requires normalization of the ion currents to these reference conditions using the normalizing factor F (see below).

Effective Energy: The effective energy is shown for those beams where it is considered a meaningful characterization of the beam quality. The effective energy for gamma radiation is the mean photon energy emitted by the radionuclide, and for x radiation it is computed from good-geometry copper attenuation data. The initial slope of the attenuation curve is used to determine the attenuation coefficient, and the photon energy associated with this coefficient is given as the "effective energy." The energy vs attenuation-coefficient data used for this purpose were taken from J. H. Hubbell, Int. J. Appl. Radiat. Isot. 33, 1269 (1982). For beam codes H50-H300, the effective energy is well represented by the equation: effective energy = $0.861V - 6.1$ keV where V is the constant potential in kilovolts.

Equilibrium Shell: Material added to the nominal wall thickness of the chamber to ensure electronic equilibrium.

Half-Value Layer: The half-value layers (HVL) in aluminum and in copper have been determined by measurements with a free-air chamber for x radiation, and have been calculated for the copper HVLs of ^{60}Co and ^{137}Cs .

Homogeneity Coefficient: The homogeneity coefficient is the quotient of the first HVL and the second HVL, generally expressed as a percent.

Humidity: No correction is made for the effect of water vapor on the instrument being calibrated. It is assumed that both the calibration and the use of that instrument take place in air with a relative humidity between 10 % and 70 %, where the humidity correction is nearly constant.

Normalizing Factor F : The normalizing factor F is computed from the following expression:
 $F = (273.15 + T) / (295.15H)$ where T is the temperature in degrees Celsius, and H is the pressure expressed as a fraction of a standard atmosphere. (1 standard atmosphere = 101.325 kilopascals = 1013.25 millibars = 760 millimeters of mercury)

Uncertainty: The expanded, combined uncertainty of the calibration described in this report is 1 %, of which 0.8 % is assigned to the uncertainty in the air-kerma rate of the NIST beam. The expanded, combined uncertainty is formed by taking two times the square root of the sum of the squares of the standard deviations of the mean for component uncertainties obtained from replicate determinations, and assumed approximations of standard deviations for all other uncertainty components; it is considered to have the approximate significance of a 95 % confidence limit. Details of the uncertainty analysis are given in: Lamperti, P.J., Loftus, T.P., and Loevinger, R., "Calibration of X-Ray and Gamma-Ray Measuring Instruments at the National Bureau of Standards," NBS Special Publication 250-16 (1987).

Attachment 6: Typical TLD calibration report

National Institute of Standards and Technology

REPORT OF ^{137}Cs IRRADIATION
OF

ADDRESS 1

ADDRESS 2

ADDRESS 3

Measurements performed by Ronnie Minniti

Report reviewed by Paul Lamperti

Report approved by Stephen M. Seltzer

For the Director
National Institute of Standards and Technology
by

Bert M. Coursey, Chief
Ionizing Radiation Division
Physics Laboratory

Information on technical aspects of this report may be obtained from Michelle O'Brien,
National Institute of Standards and Technology, 100 Bureau Drive Stop 8460, Gaithersburg,
MD 20899, (301) 975-5586. Report format revised 5/00.

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National Institute of Standards and Technology

REPORT OF ^{137}Cs IRRADIATION OF

ADDRESS 1

ADDRESS 2

ADDRESS 3

Dosimeter Type:

Badge Orientation: front face normal to the incident radiation.

Air Kerma Rate: X.XX E0 Gy/s.

TLD Identification		Exposed on Phantom	Total Exposure (mR)	Total Air- Kerma (mGy)	Irradiation Distance (cm)
Model	Number				
		YES/NO	X.XXX E0	X.XX E0	000
		YES/NO	X.XXX E0	X.XX E0	000

See the last three pages of attachment 5 for an example of the remainder of this report.

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Attachment 7: Typical electrometer calibration report

National Institute of Standards and Technology

REPORT OF TEST
OF

ADDRESS 1
ADDRESS 2
ADDRESS 3

Electrometer: Make, Model SN

Measurements performed by Michelle O'Brien

Report reviewed by Paul Lamperti

Report approved by Stephen M. Seltzer

For the Director
National Institute of Standards and Technology
by

Bert M. Coursey, Chief
Ionizing Radiation Division
Physics Laboratory

Information on technical aspects of this report may be obtained from Michelle O'Brien, National Institute of Standards and Technology, 100 Bureau Drive Stop 8460, Gaithersburg, MD 20899, (301) 975-2014.
Report format revised 5/00.

National Institute of Standards and Technology

REPORT OF TEST

OF

ADDRESS 1

ADDRESS 2

ADDRESS 3

Electrometer: Make, Model SN

The customer reference electrometer has been tested for use with the **CUSTOMER CHAMBER MODEL AND SN** ionization chamber. Measurements made with the system using ^{137}Cs were found to be consistent with the measurements made using the NIST electronics. All ionization chamber calibration results are found in the *Report of Air Kerma Calibration DGXXXXXX/00*. The electrometer correction factor C_Q was determined for the specified coulomb ranges and the combination of switch positions listed in the following table.

Switch	Position	Correction Factor C_Q
Range	10 E-9 Coul	X.XXX
Range	10 E-8 Coul	X.XXX
Sensitivity	Auto	
Mode	Fast	

The electrometer correction factors C_Q were determined through the use a reference capacitor, a voltage source, and a high precision digital voltmeter. The test electrometer is injected with a known charge. The corresponding change in charge reading for multiple voltage settings determines the correction factor. When using the above stated chamber and electrometer as a system, the air kerma at the reference point of the ionization chamber, with the chamber replaced by air, can be determined from the change in charge measurement on the electrometer system, Q , by the following equation:

$$\dot{K} = N * Q * F * C_Q$$

All factors used in the equation are explained below.

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Explanation of Terms Used in the Calibration Procedures and Tables

Air Kerma: The air-kerma rate at the calibration position is measured by a free-air ionization chamber for x radiation and by graphite cavity ionization chambers for ^{60}Co and ^{137}Cs gamma radiation, and is expressed in units of grays per second (Gy/s). The gamma-ray air-kerma rates are corrected to the date of calibration (from previously measured values) by decay corrections based on half-lives of 5.27 years for ^{60}Co and 30.0 years for ^{137}Cs . For a free-air ionization chamber with measuring volume V , the air-kerma rate is determined by the relation:

$$\dot{K} = \frac{I}{\rho_{\text{air}} V} \frac{W_{\text{air}}}{e} \frac{1}{1 - g_{\text{air}}} \prod_i k_i$$

where

$I / (\rho_{\text{air}} V)$ is the ionization current, measured by the standard, divided by the mass of air in the measuring volume

W_{air} is the mean energy expended by an electron of charge e to produce an ion pair in dry air, the value used at NIST is $W_{\text{air}}/e = 33.97 \text{ J/C}$

g_{air} is the fraction of the initial kinetic energy of secondary electrons dissipated in air through radiative processes, the values used at NIST are 0.0032 for ^{60}Co , 0.0016 for ^{137}Cs and 0.0 (negligible) for x rays with energies less than 300 keV, and

$\prod k_i$ is the product of the correction factors to be applied to the standard.

Air kerma in grays (Gy) is related to exposure (X) in roentgens (R) by the equation:

$$X = \frac{K}{2.58E-4} \frac{1 - g_{\text{air}}}{W_{\text{air}}/e}$$

To obtain exposure in roentgens, divide air kerma in grays by $8.79E-3$ for ^{60}Co gamma rays, $8.78E-3$ for ^{137}Cs gamma rays, and $8.76E-3$ for x rays with energies less than 300 keV.

Calibration Factor N: A calibration factor is the NIST-determined quotient of the air kerma and the charge generated by the radiation in the ionization chamber. See the previously referenced, NIST calibration report.

Normalizing Factor F: The normalizing factor F is computed from the following expression:

$F = (273.15 + T) / (295.15H)$ where T is the temperature in degrees Celsius, and H is the pressure expressed as a fraction of a standard atmosphere. (1 standard atmosphere = 101.325 kilopascals = 1013.25 millibars = 760 millimeters of mercury)

Uncertainty: The expanded, combined uncertainty of the calibration described in this report is 0.02 %. The expanded, combined uncertainty is formed by taking two times the square root of the sum of the squares of the standard deviations of the mean for component uncertainties obtained from replicate determinations, and assumed approximations of standard deviations for all other uncertainty components; it is considered to have the approximate significance of a 95 % confidence limit.