UNITS AND SYSTEMS OF WEIGHTS AND MEASURES THEIR ORIGIN. DEVELOPMENT. AND PRESENT STATUS

1. INTRODUCTION

The National Bureau of Standards was established by act of Congress in 1901 to serve as a National scientific laboratory in the physical sciences and to provide fundamental measurement standards for science and industry. In carrying out these related functions the Bureau conducts research and development in many fields of physics, mathematics, chemistry, and engineering. At the time of its founding, the Bureau had custody of two primary standards—the meter bar for length and the kilogram cylinder for mass (or weight). With the phenomenal growth of science and technology over the past half century, the Bureau has become a major research institution concerned not only with everyday weights and measures but also with hundreds of other scientific and engineering standards that have become necessary to the industrial progress of the Nation. Nevertheless, the country still looks to the Bureau for information on the units of weights and measures, particularly their definitions and equivalents.

The subject of weights and measures can be treated from several different stand-points. Scientists and engineers are interested in the methods by which precision measurements are made; State weights and measures officials are concerned with laws and regulations on the subject and with methods for verifying commercial weighing and measuring devices. But a vastly larger group of people is interested in some general knowledge of the origin and development of weights and measures, of the present status of units and standards, and of miscellaneous facts that will be useful in everyday life. This material has been prepared to supply that information on weights and measures that experience has shown to be the common subject of inquiry.

2. UNITS AND SYSTEMS OF WEIGHTS AND MEASURES

The expression "weights and measures" is used herein in its basic sense of referring to measurements of length, mass, and capacity, thus excluding such topics as electrical and time measurements and thermometry. This section on units and systems of weights and measures presents some fundamental information to clarify thinking on this subject and to eliminate erroneous and misleading use of terms.

- 2.1. ORIGIN AND EARLY HISTORY OF UNITS AND STANDARDS.
- 2.1.1. UNITS AND STANDARDS.- It is essential that there be established and kept in mind the distinction between the terms "units" and "standards" of weights and measures.
- A <u>unit</u> is a value, quantity, or magnitude in terms of which other values, quantities, or magnitudes are expressed. In general, a unit is fixed by definition and is independent of such physical conditions as temperature. Examples: the yard, the pound, the gallon, the meter, the liter, the gram.

A <u>standard</u> is a physical embodiment of a unit. In general it is not independent of physical conditions, and it is a true embodiment of the unit only under specified conditions. For example, a yard standard has a length of one yard when at some definite temperature and supported in a certain manner. If supported in a different manner, it might have to be at a different temperature in order to have a length of 1 yard.

2.1.2. GENERAL SURVEY OF EARLY HISTORY OF WEIGHTS AND MEASURES. Weights and measures were among the earliest tools invented by man. Primitive societies needed rudimentary measures for many tasks: constructing dwellings of an appropriate size and shape, fashioning clothing, or bartering food or raw materials.

Man understandably turned first to parts of his body and his natural surroundings for measuring instruments. Early Babylonian and Egyptian records and the Bible indicate that length was first measured with the forearm, hand, or finger and that time was measured by the periods of the sun, moon, and other heavenly bodies. When it was necessary to compare the capacities of containers such as gourds or clay or metal vessels, they were filled with plant seeds which were then counted to measure the volumes. When means for weighing were invented, seeds and stones served as standards. For instance, the "carat," still used as a unit for gems, was derived from the carob seed.

Our present knowledge of early weights and measures comes from many sources. rather early standards have been recovered by archaeologists and preserved in museums. The comparison of the dimensions of buildings with the descriptions of contemporary writers is another source of information. An interesting example of this is the comparison of the dimensions of the Greek Parthenon with the description given by Plutarch from which a fairly accurate idea of the size of the Attic foot is obtained. In some cases we have only plausible theories and we must sometimes decide on the interpretation to be given to the evidence. For example, does the fact that the length of the double-cubit of early Babylonia was equal (within two parts of a thousand) to the length of the seconds pendulum at Babylon indicate a scientific knowledge of the pendulum at a very early date, or do we merely have a curious coincidence? By studying the evidence given by all available sources, and by correlating the relevant facts, we obtain some idea of the origin and development of the units. We find that they have changed more or less gradually with the passing of time in a complex manner because of a great variety of modifying influences. We find the units modified and grouped into systems of weights and measures: The Babylonian system, the Egyptian system, the Phileterian system of the Ptolemaic age, the Olympic system of Greece, the Roman system, and the British system, to mention only a few.

2.1.3. ORIGIN AND DEVELOPMENT OF SOME COMMON CUSTOMARY UNITS.— The origin and development of units of weights and measures has been investigated in considerable detail and a number of books have been written on the subject. It is only possible to give here somewhat sketchily the story about a few units.

Units of length: The <u>cubit</u> was the first recorded unit used by ancient peoples to measure length. There were several cubits of different magnitudes that were used. The common cubit was the length of the forearm from the elbow to the tip of the middle finger. It was divided into the span of the hand (one-half cubit), the palm or width of the hand (one sixth), and the digit or width of a finger (one twenty-fourth). The Royal or Sacred Cubit, which was 7 palms or 28 digits long, was used in constructing buildings and monuments and in surveying. The <u>inch</u>, <u>foot</u>, and <u>yard</u> evolved from these units through a complicated transformation not yet fully understood. Some believe they evolved from cubic measures; others believe they were simple proportions or multiples of the cubit. In any case, the foot was inherited from the Egyptians by the Greeks and Romans.

The Roman foot was divided into both 12 unciae (inches) and 16 digits. The Romans also introduced the $\underline{\text{mile}}$ of 1 000* paces or double steps, the pace being equal to 5 Roman feet. The Roman $\underline{\text{mile}}$ of 5 000 feet was introduced into England during the occupation. Queen Elizabeth, who reigned from 1558 to 1603, changed by statute the $\underline{\text{mile}}$ to 5 280 feet or 8 furlongs, a furlong being 40 rods of 5-1/2 yards each.

The introduction of the use of the <u>yard</u> as a unit of length came later, but its origin is not definitely known. Some believe the origin is the double cubit, others believe that it originated from cubic measure. Regardless of its origin, the early yard was divided by the binary system into 2, 4, 8, and 16 parts called the half-yard, span, finger, and nail. The association of the yard with the "gird" or circumference of a person's waist or with the distance from the tip of the nose to the end of the thumb of Henry I are probably standardizing actions, since several yards were in use in Great Britain.

The <u>point</u>, which is a unit for measuring type, is recent. It originated with Pierre Simon Fournier in 1737. It was modified and developed by the Didot brothers, Francois Ambroise and Pierre Francois, in 1755. The point was first used in the United States in 1878 by a Chicago type foundry (Marder, Luse, and Company). Since 1886, a point is 0.013 837 inch, or about 1/72 inch.

Units of mass: The grain was the earliest unit of mass and is the smallest unit in the apothecary, avoirdupois, Tower, and Troy systems. The early unit was a grain of wheat or barleycorn used to weigh the precious metals silver and gold. Larger units preserved in stone standards were developed that were used as both units of mass and of monetary currency. The pound was derived from the mina used by ancient civilizations. A smaller unit was the shekel and a larger unit was the talent. The magnitude of these units varied from place to place. The Babylonians and Sumerians had a system in which there were 60 shekels in a mina and 60 minas in a talent. The Roman talent consisted of 100 libra (pound) which was smaller in magnitude than the mina. The Troy pound used in England and the United States for monetary purposes, like the Roman pound, was divided into 12 ounces, but the Roman uncia (ounce) was smaller. The carat is a unit for measuring gemstones that had its origin in the carob seed, which later was standardized at 1/144 ounce and then 0.2 gram.

Goods of commerce were originally traded by number or volume. When weighing of goods began, units of mass based on a volume of grain or water were developed. For example, the talent in some places was approximately equal to the mass of one cubic foot of water. Was this a coincidence or by design? The diverse magnitudes of units having the same name, which still appear today in our dry and liquid measures, could have arisen from the various commodities traded. The larger avoirdupois pound for goods of commerce might have been based on volume of water which has a higher bulk density than grain. For example, the Egyptian hon was a volume unit about 11 percent larger than a cubic palm and corresponded to one mina of water. It was almost identical in volume to the present U.S. pint.

^{*} It should be noted that a space has been inserted instead of a comma in all of the numerical values given in this document, following a growing practice originating in tabular work to use the space to separate large numbers into groups of three digits. This practice avoids conflict with the practice of those countries that use the comma for a decimal marker.

The stone, quarter, hundredweight, and ton are larger units of mass still used in Great Britain. The present stone is 14 pounds, but an earlier unit appears to have been 16 pounds. The other units are multiples of 2, 8, and 160 times the stone, or 28, 112, and 2 240 pounds. The hundredweight is approximately equal to 2 talents. In the U.S. the ton of 2 240 pounds is known as the long ton. The short ton is equal to 2 000 pounds.

Units of time and angle: The division of the circle into 360 <u>degrees</u> and the day into <u>hours</u>, <u>minutes</u>, and <u>seconds</u> can be traced to the Babylonians who had a sexagesimal system of numbers. The 360 degrees may have been related to a year of 360 days.

2.2. THE METRIC SYSTEM.

2.2.1. DEFINITION, ORIGIN, AND DEVELOPMENT.— The metric system is the international system of weights and measures based on the meter and the kilogram. The essential features of the system were embodied in a report made to the French National Assembly by the Paris Academy of Sciences in 1791. The definitive action taken in 1791 was the outgrowth of recommendations along similar lines dating back to 1670.

The adoption of the system in France was slow, but its desirability as an international system was recognized by geodesists and others. On May 20, 1875, an international treaty known as the International Metric Convention was signed providing for an International Bureau of Weights and Measures, thus insuring "the international unification and improvement of the metric system." The metric system is now either obligatory or permissible throughout the world.

Although the metric system is a decimal system, the words "metric" and "decimal" are not synonymous, and care should be taken not to confuse the two terms.

2.2.2. UNITS AND STANDARDS OF THE METRIC SYSTEM.— In the metric system the fundamental units of length and mass are the meter and the kilogram. The other units of length and mass, as well as all units of area, volume, and compound units such as density are derived from these two fundamental units.

The meter was originally intended to be 1 ten-millionth part of a meridional quadrant of the earth. The Meter of the Archives, the platinum end-standard which was the standard for most of the 19th century, at first was supposed to be exactly this fractional part of the quadrant. More refined measurements over the earth's surface showed that this supposition was not correct. In 1889, a new international metric standard of length, the International Prototype Meter, a graduated line standard of platinum-iridium, was selected from a group of bars because it was found by precise measurements to have the same length as the Meter of the Archives. The meter was then defined as the distance under specified conditions between the lines on the International Prototype Meter without reference to any measurements of the earth or to the Meter of the Archives, which it superseded. From 1960 to 1983 the meter was defined as the length equal to 1 650 763.73 wavelengths in vacuum of the radiation corresponding to the transition between the levels 2 p_{10} and 5 d_{5} of the krypton 86 atom. Since 1983 the meter has been defined as the length of the path traveled by light in vacuum during a time interval of 1/299 792 458 of a second.

The kilogram previously defined as the mass of one cubic decimeter of water at the temperature of maximum density was known as the Kilogram of the Archives. It was replaced after the International Metric Convention in 1875 by the International Prototype Kilogram which became the unit of mass without reference to the mass of a cubic decimeter of water or to the Kilogram of the Archives. Each of the countries that subscribed to the International Metric Convention was assigned one or more copies of the international standards; these are known as National Prototype Meters and Kilograms.

The liter is a unit of capacity. In 1964 the 12th General Conference on Weights and Measures redefined the liter as being one cubic decimeter. By its previous definition as being the volume occupied, under standard conditions, by a quantity of pure water having a mass of 1 kilogram, the liter was larger than the cubic decimeter by 28 parts in 1 000 000; except for determinations of high precision, this difference is so small as to be of no consequence.

The modernized metric system includes "base" units such, for example, as units of temperature and time, as well as many "derived" units such, for example, as units of force and work. For details, see NBS Special Publication 330 (latest edition), The International System of Units (SI) (available from the Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402).

- 2.2.3. THE INTERNATIONAL BUREAU OF WEIGHTS AND MEASURES.— The International Bureau of Weights and Measures was established at Sevres, a suburb of Paris, France, in accordance with the International Metric Convention of May 20, 1875. At the Bureau there are kept the International Prototype Kilogram, many secondary standards of all sorts, and equipment for comparing standards and making precision measurements. The Bureau, maintained by assessed contributions of the signatory governments, is truly international. In recent years the scope of the work at the International Bureau has been considerably broadened. It now carries on researches in the fields of electricity, photometry and radiometry, and ionizing radiations, in addition to its former work in weights and measures with which were included such allied fields as thermometry and the measurement of barometric pressures.
- 2.2.4. PRESENT STATUS OF THE METRIC SYSTEM IN THE UNITED STATES. The use of the metric system in this country was legalized by Act of Congress in 1866, but was not made obligatory.

The speed of light in vacuum and U.S. Prototype Kilogram No. 20 are recognized as the primary standards of length and mass for both the metric and the inch-pound systems of measurement in this country because these standards are the most precise and reliable standards available. Obviously it is not possible to accept both a meter and a yard, and both a kilogram and a pound as "primary" standards, unless there is willingness to accept the possibility of continually changing the ratio between the corresponding units. In each case one must be accepted as the primary standard and the other derived therefrom by means of an accepted relation. In the United States, since 1893, the yard has been defined in terms of the meter, and the pound in terms of the kilogram. There is in the United States no primary standard either of length or mass in the inch-pound system.

From 1893 until 1959, the yard was defined as being equal exactly to 3600/3937 meter. In 1959 a small change was made in the definition of the yard to resolve discrepancies both in this country and abroad. Since 1959 the yard is defined as being equal exactly to 0.9144 meter; the new yard is shorter than the old yard by exactly two parts in a million. At the same time it was decided that any data expressed in feet derived from geodetic surveys within the U.S. would continue to bear the relationship as defined

in 1893 (one foot equals 1200/3937 meter). This foot is called the U.S. survey foot, while the foot defined in 1959 is called the international foot. Measurements expressed in U.S. statute miles, survey feet, rods, chains, links, or the squares thereof, and also acres should therefore be converted to the corresponding metric values by using pre-1959 conversion factors where more than five significant figure accuracy is involved.

In 1971 the National Bureau of Standards completed a three-year study of the impact of increasing worldwide metric use on the United States. The study ended with a report to the Congress entitled "A Metric America--A Decision Whose Time Has Come." In the last few years metric use has been increasing rapidly in the U.S., principally in the manufacturing and educational sectors. Public Law 93-380 enacted August 21, 1974, states that it is the policy of the United States to encourage educational agencies and institutions to prepare students to use the metric system of measurement with ease and facility as a part of the regular education program. On December 23, 1975, President Ford signed Public Law 94-168, the "Metric Conversion Act of 1975." This act declares a national policy to coordinate the increasing use of the metric system in the United States, and to establish a United States Metric Board to coordinate the voluntary conversion to the metric system. Since 1982 this function of the Board has been assumed by the Office of Metric Programs of the U.S. Department of Commerce.

2.3. BRITISH AND UNITED STATES SYSTEMS OF WEIGHTS AND MEASURES.— The implication is sometimes made that the customary system of weights and measures in the British Commonwealth countries and that in the United States are identical. It is true that the U.S. and the British inch are defined identically for scientific work, that they are identical in commercial usage, that a similar situation exists for the U.S. and the British pound, and that many relationships, such as 12 inches = 1 foot, 3 feet = 1 yard, and 1760 yards = 1 international mile, are the same in both countries; but there are some very important differences.

In the first place, the U.S. bushel and the U.S. gallon, and their subdivisions differ from the corresponding British units. Also the British ton is 2 240 pounds, whereas the ton generally used in the United States is the short ton of 2 000 pounds. The American colonists adopted the English wine gallon of 231 cubic inches. The English of that period used this wine gallon and they also had another gallon, the ale gallon of 282 cubic inches. In 1824 these two gallons were abandoned by the British when they adopted the British Imperial gallon, which is defined as the volume of 10 pounds of water, at a temperature of 62 $^{\rm O}{\rm F}$, which, by calculation, is equivalent to 277.42 cubic inches. At the same time, the bushel was redefined as 8 gallons.

In the British system the units of dry measure are the same as those of liquid measure. In the United States these two are not the same, the gallon and its subdivisions being used in the measurement of liquids, while the bushel, with its subdivisions, is used in the measurement of certain dry commodities. The U.S. gallon is divided into 4 liquid quarts and the U.S. bushel into 32 dry quarts. All the units of capacity mentioned thus far are larger in the British system than in the U.S. system. But the British fluid ounce is smaller than the U.S. fluid ounce, because the British quart is divided into 40 fluid ounces whereas the U.S. quart is divided into 32 fluid ounces.

From the foregoing it is seen that in the British system an avoirdupois ounce of water at 62 ^OF has a volume of 1 fluid ounce, because 10 pounds is equivalent to 160 avoirdupois ounces, and 1 gallon is equivalent to 4 quarts, or 160 fluid ounces. This convenient relation does not exist in the U.S. system because a U.S. gallon of water at 62 ^OF weighs about 8-1/3 pounds, or 133-1/3 avoirdupois ounces, and the U.S. gallon is equivalent to 4×32 , or 128 fluid ounces.

1 U.S. fluid ounce

1 British fluid ounce

1 U.S. gallon

1 British Imperial gallon

= 1.041 British fluid ounces.

= 0.961 U.S. fluid ounce.

= 0.833 British Imperial gallon.

= 1.201 U.S. gallons.

Among other differences between the British and the American systems of weights and measures it should be noted that the use of the troy pound was abolished in England January 6, 1879, only the troy ounce and its subdivisions being retained, whereas the troy pound is still legal in the United States, although it is not now greatly used. The common use in England of the stone of 14 pounds should be mentioned, this being a unit now unused in the United States, although its influence was shown in the practice until World War II of selling flour by the barrel of 196 pounds (14 stones). In the apothecaries system of liquid measure the British insert a unit, the fluid scruple, equal to one third of a fluid drachm (spelled dram in the United States) between their minim and their fluid drachm. In the United States, the general practice now is to sell dry commodities, such as fruits and vegetables, by weight.

2.4. SUBDIVISION OF UNITS.— In general, units are subdivided by one of three systems: (a) decimal, that is into tenths; (b) duodecimal, into twelfths; or (c) binary, into halves. Usually the subdivision is continued by the use of the same system. Each method has its advantages for certain purposes and it cannot properly be said that any one method is "best" unless the use to which the unit and its subdivisions are to be put is known.

For example, if we are concerned only with measurements of length to moderate precision, it is convenient to measure and to express these lengths in feet, inches, and binary fractions of an inch, thus 9 feet 4-3/8 inches. If, however, these measured lengths are to be subsequently used in calculations of area or volume, that method of subdivision at once becomes extremely inconvenient. For that reason civil engineers, who are concerned with areas of land, volumes of cuts, fills, excavations, etc., instead of dividing the foot into inches and binary subdivisions of the inch, divide it decimally; that is, into tenths, hundredths, and thousandths of a foot.

The method of subdivision of a unit is thus largely made on the basis of convenience to the user. The fact that units have commonly been subdivided into certain subunits for centuries does not preclude their also having another mode of subdivision in some frequently used cases where convenience indicates the value of such other method. Thus the gallon is usually subdivided into quarts and pints, but the majority of gasoline-measuring pumps of the price-computing type are graduated to show tenths of a gallon.

Although the mile has for centuries been divided into rods, yards, feet, and inches, the odometer part of an automobile speedometer indicates tenths of a mile. Although our dollar is divided into 100 parts, we habitually use and speak of halves and quarters. An illustration of rather complex subdividing is found on the scales used by draftsmen. These scales are of two types: (a) architects, which are commonly graduated with scales in which 3/32, 3/16, 1/8, 1/4, 3/8, 1/2, 3/4, 1, 1-1/2, and 3 inches, respectively, represent 1 foot full scale, as well as having a scale graduated in the usual manner to 1/16 inch; and (b) engineers, which are commonly subdivided to 10, 20, 30, 40, 50, and 60 parts to the inch.

The dictum of convenience applies not only to subdivisions of a unit but also to multiples of a unit. Elevations of land above sea level are given in feet even though the height may be several miles; the height of aircraft above sea level as given by an altimeter is likewise given in feet, no matter how high it may be.

On the other hand, machinists, toolmakers, gauge makers, scientists, and others who are engaged in precision measurements of relatively small distances, even though concerned with measurements of length only, find it convenient to use the inch, instead of the tenth of a foot, but to divide the inch decimally to tenths, hundredths, thousandths, etc., even down to millionths of an inch. Verniers, micrometers, and other precision measuring instruments are usually graduated in this manner. Machinist scales are commonly graduated decimally along one edge and are also graduated along another edge to binary fractions as small as 1/64 inch. The scales with binary fractions are used only for relatively rough measurements.

It is seldom convenient or advisable to use binary subdivisions of the inch that are smaller than 1/64. In fact, 1/32-, 1/16-, or 1/8-inch subdivisions are usually preferable for use on a scale to be read with the unaided eye.

2.5. ARITHMETICAL SYSTEMS OF NUMBERS. The subdivision of units of measurement is closely associated with arithmetical systems of numbers. The systems of weights and measures used in this country for commercial and scientific work, having many origins as has already been shown, naturally show traces of the various number systems associated with their origins and developments. Thus (a) the binary subdivision has come down to us from the Hindus, (b) the duodecimal system of fractions from the Romans, (c) the decimal system from the Chinese and Egyptians, some developments having been made by the Hindus, and (d) the sexagesimal system (division by 60) now illustrated in the subdivision of units of angle and of time, from the ancient Babylonians.

The suggestion is made from time to time that we should adopt a duodecimal number system and a duodecimal system of weights and measures. Another suggestion is for an octonary number system (a system with 8 as the basis instead of 10 in our present system or 12 in the duodecimal) and an octonary system of weights and measures. Such suggestions have certain theoretical merits, but are very impractical because it is now too late to modify our number system and unwise to have arbitrary enforcement of any single system of weights and measures. It is far better for each branch of science, industry, and commerce to be free to use whatever system has been found by experience best to suit its needs. The prime requisite of any system of weights and measures is that the units be definite. It is also important that the relations of these units to the units of other systems be definite, convenient, and known, in order that conversion from one system to another may be accurately and conveniently made.

3. STANDARDS OF LENGTH, MASS, AND CAPACITY

3.1. STANDARDS OF LENGTH.- The speed of light in vacuum is the international standard on which all length measurements are based.

The yard is defined* as follows:

1 yard = 0.9144 meter

The inch is therefore exactly equal to 25.4 millimeters.

^{*} See Federal Register for July 1, 1959. See also next to last paragraph of 2.2.4.

3.1.1. TESTS AND CALIBRATIONS OF LENGTH STANDARDS.—The National Bureau of Standards tests standards of length including meter bars, yard bars, miscellaneous precision line standards, steel tapes, invar geodetic tapes, precision gauge blocks, micrometers, and limit gauges. It also measures the linear dimensions of miscellaneous apparatus such as penetration needles, cement sieves, and haemacytometer chambers. In general the Bureau accepts for test only apparatus of such material, design, and construction as to ensure accuracy and permanence sufficient to justify test by the Bureau. Tests are made in accordance with test—fee schedules, copies of which may be obtained by application to the Bureau.

The Bureau does not test carpenters rules, machinists scales, draftsmans scales, and the like. Such apparatus, if test is required, should be submitted to State or local weights and measures officials.

3.2. STANDARDS OF MASS.— The primary standard of mass for this country is United States Prototype Kilogram 20, which is a platinum-iridium cylinder kept at the National Bureau of Standards. The value of this mass standard is known in terms of the International Prototype Kilogram, a platinum-iridium standard which is kept at the International Bureau of Weights and Measures.

For many years the British standards were considered to be the primary standards of the United States. Later, for over 50 years, the U.S. avoirdupois pound was defined in terms of the Troy Pound of the Mint, which is a brass standard kept at the United States Mint in Philadelphia. In 1911 the Troy Pound of the Mint was superseded, for coinage purposes, by the Troy Pound of the National Bureau of Standards. The avoirdupois pound is defined* in terms of the kilogram by the relation:

1 avoirdupois pound = 0.453 592 37 kilogram.

These changes in definition have not made any appreciable change in the value of the pound.

The grain is 1/7 000 of the avoirdupois pound and is identical in the avoirdupois, troy, and apothecaries systems. The troy ounce and the apothecaries ounce differ from the avoirdupois ounce but are equal to each other, and equal to 480 grains. The avoirdupois ounce is equal to 437 1/2 grains.

3.2.1. MASS AND WEIGHT.— The mass of a body is a measure of its inertial property. The weight of a body—is used at times to designate its mass and at other times to designate a force that is related to gravitational attraction. These two concepts of weight are incompatible, and have therefore resulted in confusion. In this document as throughout the Weights and Measures community, the term "weight" is considered to be synonymous with mass.

Standards of mass (or "weights") are ordinarily calibrated and used on equal-arm balances. If two objects balance each other on an equal-arm balance, they have the same mass. What are balanced are the forces of gravity on the two objects. Even though the value of the acceleration of gravity, \underline{g} , is different from location to location, because the two objects of equal mass will be affected in the same manner and by the same amount by any change in the value of \underline{g} , the two objects will balance each other under any value of \underline{g} .

^{*} See Federal Register for July 1, 1959.

On a spring balance, however, the weight of a body is not balanced against the weight of another body. Instead, the force of gravity on the body is balanced by the restoring force of a spring. Therefore, if a very sensitive spring balance is used, the indicated mass of the body would be found to change if the spring balance and the body were moved from one locality to another locality with a different acceleration of gravity. But a spring balance is usually used in one locality and is adjusted to indicate mass at that locality.

3.2.2. EFFECT OF AIR BUOYANCY.— Another point that must be taken into account in the calibration and use of standards of mass is the buoyancy or lifting effect of the air. A body immersed in any fluid is buoyed up by a force equal to the force of gravity on the displaced fluid. Two bodies of equal mass, if placed one on each pan of an equal—arm balance, will balance each other in a vacuum. A comparison in a vacuum against a known mass standard gives "true mass." If compared in air, however, they will not balance each other unless they are of equal volume. If of unequal volume, the larger body will displace the greater volume of air and will be buoyed up by a greater force than will the smaller body, and the larger body will appear to be of less mass than the smaller body. The greater the difference in volume, and the greater the density of the air in which the comparison weighing is made, the greater will be the apparent difference in mass. For that reason, in assigning a precise numerical value of mass to a standard, it is necessary to base this value on definite values for the air density and the density of the mass standard of reference.

The corrections furnished by the National Bureau of Standards for the more precise mass standards are given both (a) on the basis of comparison in vacuum, and (b) on the basis of comparison against normal brass standards in air under standard conditions, with no correction applied for the buoyant effect of the air. By definition brass standards have a density of 8 400 kilograms per cubic meter at 0 $^{\circ}$ C and a coefficient of cubical thermal expansion of 0.000 054 per $^{\circ}$ C. Standard conditions are defined as air of 1.2 kilograms per cubic meter and temperature of 20 $^{\circ}$ C. The corrections to be used with precise analytical weights are ordinarily given only in terms of apparent mass against normal brass standards.

A full discussion of this topic is given in NBS Monograph 133, Mass and Mass Values, by Paul E. Pontius (for sale by the National Technical Information Service, 5285 Port Royal Road, Springfield, VA 22161 (COM 7450309)).

- 3.2.3. TESTS OF STANDARDS OF MASS.— Standards of mass regularly used in ordinary trade should be tested by State or local weights and measures officials. The National Bureau of Standards calibrates mass standards submitted, but it does not manufacture or sell them. Information regarding the weight calibration service of the Bureau and the regulations governing the submission of weights to NBS for test are contained in NBS Special Publication 250, Calibration and Related Measurement Services of the National Bureau of Standards, latest edition.
- 3.3. STANDARDS OF CAPACITY. Units of capacity, being derived units, are in this country defined in terms of linear units and are not represented by fundamental standards. Laboratory standards have been constructed and are maintained at the National Bureau of Standards. These have validity only by calibration with reference either directly or indirectly to the linear standards. Similarly, standards of capacity have been made and distributed to the several States. Other standards of capacity have been verified by calibration for a wide variety of uses in science, technology, and commerce.

- 3.3.1. TESTS OF STANDARDS OF CAPACITY. Calibrations are made by the Bureau on capacity standards that are in the customary units of trade; that is, the gallon, its multiples, and submultiples, or in metric units. Furthermore, the Bureau calibrates precision grade volumetric glassware which is normally in metric units. Tests are made in accordance with test-fee schedules, copies of which may be obtained by application to the Bureau.
- 3.4. MAINTENANCE AND PRESERVATION OF FUNDAMENTAL STANDARD OF MASS. There is considerable interest in the maintenance and preservation of the national standard of mass at the National Bureau of Standards. It is fully protected by an alarm system. During the regular working hours of the Bureau it can be viewed by those interested. All measurements made with this standard are conducted in special air-conditioned laboratories to which the standard is taken a sufficiently long time before the observations to ensure that the standard will be in a state of equilibrium under standard conditions when the measurements or comparisons are made. Hence it is not necessary to maintain the standard at standard conditions, but care is taken to prevent large changes of temperature. More important is the care to prevent any damage to the standard because of careless handling.

4. SPECIALIZED USE OF WEIGHTS

As weighing and measuring are important factors in our everyday lives, it is quite natural that questions arise about the use of various units and terms and about the magnitude of quantities involved. For example, the words "ton" and "tonnage" are used in widely different senses, and a great deal of confusion has arisen regarding the application of these terms.

The ton is used as a unit of measure in two distinct senses: (1) as a unit of weight, and (2) as a unit of capacity or volume.

In the first sense the term has the following meanings:

- (a) The short, or net ton of 2 000 pounds.
- (b) The long, gross, or shipper's ton of 2 240 pounds.
- (c) The metric ton of 1 000 kilograms, or 2 204.6 pounds.

In the second sense (capacity) it is usually restricted to uses relating to ships and has the following meaning:

- (a) The register ton of 100 cubic feet.
- (b) The measurement ton of 40 cubic feet.
- (c) The English water ton of 224 British Imperial gallons.

In the United States and Canada the ton (weight) most commonly used is the \underline{short} ton, in Great Britain it is the \underline{long} ton, and in countries using the metric system it is the \underline{metric} ton. The $\underline{register}$ ton and the $\underline{measurement}$ ton are capacity units used in expressing the tonnage of ships. The $\underline{English}$ water ton is used, chiefly in Great Britain, in statistics dealing with petroleum products.

There have been many other uses of the term ton such as the <u>timber</u> ton of 40 cubic feet and the <u>wheat</u> ton of 20 bushels, but their use has been local and the meanings have not been consistent from one place to another.

Properly, the word "tonnage" is used as a noun only in respect to the capacity and dimensions of ships, and to the amount of the ship's cargo. There are two distinct kinds of tonnage; namely, vessel tonnage and cargo tonnage and each of these is used in various meanings.

The several kinds of vessel tonnage are as follows:

Gross tonnage, or gross register tonnage, is the total cubical capacity of a ship expressed in register tons of 100 cubic feet, or 2.83 cubic meters, less such space as hatchways, bakeries, galleys, etc., as are exempted from measurement by different governments. There is some lack of uniformity in the gross tonnages as given by different nations on account of lack of agreement on the spaces that are to be exempted.

Official merchant marine statistics of most countries are published in terms of the gross register tonnage. Press references to gross tonnage are usually to the gross tonnage.

The <u>net tonnage</u>, or <u>net register tonnage</u>, is the <u>gross tonnage</u> less the different spaces specified by maritime nations in their measurement rules and laws. The spaces that are deducted are those totally unavailable for carrying cargo, such as the engine room, coal bunkers, crews quarters, chart and instrument room, etc.

The <u>net tonnage</u> is used in computing the amount of cargo that can be loaded on a ship. It is used as the basis for wharfage and other similar charges.

The <u>register under-deck tonnage</u> is the cubical capacity of a ship under her tonnage deck expressed in register tons. In a vessel having more than one deck the tonnage deck is the second from the keel.

There are several variations of displacement tonnage.

The <u>dead weight tonnage</u> is the difference between the "loaded" and "light" <u>displacement tonnages</u> of a vessel. It is expressed in terms of the long ton of 2 240 pounds, or the metric ton of 2 204.6 pounds, and is the weight of fuel, passengers, and cargo that a vessel can carry when loaded to its maximum draft.

The second variety of tonnage, <u>cargo tonnage</u>, refers to the weight of the particular items making up the cargo. In overseas traffic it is usually expressed in long tons of 2 240 pounds or metric tons of 2 204.6 pounds. The short ton is only occasionally used. The cargo tonnage is therefore very distinct from vessel tonnage.

5. GENERAL TABLES OF WEIGHTS AND MEASURES

These tables have been prepared for the benefit of those requiring tables of weights and measures for occasional ready reference. In Section 5.4 the tables are carried out to a large number of decimal places and exact values are indicated by underlining. In most of the other tables only a limited number of decimal places are given, thus making the tables better adapted to the average user.

5.1. TABLES OF METRIC WEIGHTS AND MEASURES

In the metric system of weights and measures, designations of multiples and submultiples of any unit may be arrived at by combining with the name of the unit the prefixes deka, hecto, and kilo, meaning, respectively, 10, 100, and 1 000, and deci, centi, and milli, meaning, respectively, one-tenth, one-hundredth, and one-thousandth.

In certain cases, particularly in scientific usage, it becomes convenient to provide for multiples larger than 1 000 and for subdivisions smaller than one-thousandth. Accordingly, the following prefixes have been introduced and these are now generally recognized:

```
exa, (E), meaning 10^{18} deci, (d), meaning 10^{-1} peta, (P), meaning 10^{12} centi, (c), meaning 10^{-2} tera, (T), meaning 10^{9} milli, (m), meaning 10^{-6} migra, (M), meaning 10^{6} micro, (\mu), meaning 10^{9} nano, (n), meaning 10^{-12} hecto, (h), meaning 10^{2} femto, (f), meaning 10^{-15} deka, (da), meaning 10^{1} atto, (a), meaning 10^{-18}
```

Thus a kilometer is 1 000 meters and a millimeter is 0.001 meter.

LINEAR MEASURE

10 millimeters '(mm) = 1 centimeter (cm).
10 centimeters = 1 decimeter (dm) = 100 millimeters.
10 decimeters = 1 meter (m) = 1 000 millimeters.
10 meters = 1 dekameter (dam).
10 dekameters = 1 hectometer (hm) = 100 meters.
10 hectometers = 1 kilometer (km) = 1 000 meters.

AREA MEASURE

```
100 square millimeters (mm<sup>2</sup>) = 1 square centimeter (cm<sup>2</sup>).

100 square centimeters = 1 square decimeter<sub>2</sub> (dm<sup>2</sup>).

100 square meters = 1 square meter (m<sup>2</sup>).

100 square dekameters = 1 square dekameter (dam<sup>2</sup>) = 1 are.

100 square dekameters = 1 square hectometer (hm<sup>2</sup>)

100 square hectometers = 1 square kilometer (km<sup>2</sup>).
```

FLUID VOLUME MEASURE

```
10 milliliters (mL) = 1 centiliter (cL).
10 centiliters = 1 deciliter (dL) = 100 milliliters.
10 deciliters = 1 liter* = 1 000 milliliters.
10 liters = 1 dekaliter (daL).
10 dekaliters = 1 hectoliter (hL) = 100 liters.
10 hectoliters = 1 kiloliter (kL) = 1 000 liters.
```

SOLID VOLUME MEASURE

```
1 000 cubic millimeters (mm<sup>3</sup>) = 1 cubic centimeter (cm<sub>3</sub><sup>3</sup>).
1 000 cubic centimeters = 1 cubic decimeter (dm<sup>3</sup>) = 1 cubic decimeter (dm<sup>3</sup>) = 1 000 000 cubic<sub>3</sub>millimeters.
1 000 cubic decimeters = 1 000 000 cubic centimeters = 1 000 000 cubic centimeters = 1 000 000 cubic millimeters.
```

WEIGHT

```
10 milligrams (mg) = 1 centigram (cg).
10 centigrams = 1 decigram (dg) = 100 milligrams.
10 decigrams = 1 gram (g) = 1 000 milligrams.
10 grams = 1 dekagram (dag).
10 dekagrams = 1 hectogram (hg) = 100 grams.
10 hectograms = 1 kilogram (kg) = 1 000 grams.
1 000 kilograms = 1 megagram (Mg) or 1 metric ton (t).
```

5.2. TABLES OF THE UNITED STATES CUSTOMARY WEIGHTS AND MEASURES

In these tables where <u>foot</u> or <u>mile</u> is underlined, it is survey foot or U.S. statute mile rather than international foot or mile that is meant (see Section 2.2.4.).

LINEAR MEASURE

```
12 inches (in) = 1 foot (ft).
3 feet = 1 yard (yd).
16-1/2 feet = 1 rod (rd), pole, or perch.
40 rods = 1 furlong (fur) = 660 feet.
8 furlongs = 1 U.S. statute mile (mi) = 5 280 feet.
1 852 meters = 6 076.115 49 feet (approximately) = 1 international nautical mile.
```

^{*}By action of the 12th General Conference on Weights and Measures (1964) the liter is a special name for the cubic decimeter.

AREA MEASURE*

```
144 square inches (in<sup>2</sup>) = 1 square foot (ft<sup>2</sup>).
9 square feet = 1 square yard (yd<sup>2</sup>)
= 1 296 square inches.

272-1/4 square feet = 1 square rod (sq rd).
160 square rods = 1 acre = 43 560_2 square feet.
1 mile square = 1 square mile (mi<sup>2</sup>).
1 mile square = 1 township = 36 sections = 36 square miles.
```

CUBIC MEASURE*

```
1 728 cubic inches (in^3) = 1 cubic foot (ft_3^3).
27 cubic feet = 1 cubic yard (yd^3).
```

GUNTER'S OR SURVEYORS CHAIN MEASURE

```
0.66 <u>foot</u> (ft) = 1 link (li).

100 links = 1 chain (ch)

= 4 rods = 66 <u>feet</u>.

80 chains = 1 U.S. statute mile (mi)

= 320 rods = 5 280 <u>feet</u>.
```

LIQUID MEASURE**

```
4 gills (gi) = 1 pint (pt) = 28.875 cubic inches.

2 pints = 1 quart (qt) = 57.75 cubic inches.

4 quarts = 1 gallon (gal) = 231 cubic inches

= 8 pints = 32 gills.
```

APOTHECARIES FLUID MEASURE

60 minims (min	orm) = 1 fluid dram (fl dr or $f3$)
	= 0.225 6 cubic inch.
<pre>8 fluid drams</pre>	= 1 fluid ounce (fl oz or $f3$)
	= 1.804 7 cubic inches.
16 fluid ounce:	= 1 pint (pt or O)
	= 28.875 cubic inches = 128 fluid
	drams.
2 pints	= 1 quart (qt) = 57.75 cubic inches
_	= 32 fluid ounces = 256 fluid drams.
4 quarts	= 1 gallon (gal) = 231 cubic inches
-	= 128 fluid ounces = 1 024 fluid
	drams.

^{*}Squares and cubes of customary but not of metric units are sometimes expressed by the use of abbreviations rather than symbols. For example, sq ft means square foot, and cu ft means cubic foot.

^{**}When necessary to distinguish the $\underline{\text{liquid}}$ pint or quart from the $\underline{\text{dry}}$ pint or quart, the word "liquid" or the abbreviation "liq" should be used in combination with the name or abbreviation of the $\underline{\text{liquid}}$ unit.

DRY MEASURE*

2 pints (pt) = 1 quart (qt) = 67.200 6 cubic inches.
8 quarts = 1 peck (pk) = 537.605 cubic inches
= 16 pints.
4 pecks = 1 bushel (bu) = 2 150.42 cubic inches
= 32 quarts.

AVOIRDUPOIS WEIGHT**

[The "grain" is the same in avoirdupois, troy, and apothecaries weight.]

27-11/32 grains = 1 dram (dr).
16 drams = 1 ounce (oz)
= 437-1/2 grains.
16 ounces = 1 pound (1b) = 256 drams
= 7 000 grains.
100 pounds = 1 hundredweight (cwt).***
20 hundredweights = 1 ton = 2 000 pounds.***

In "gross" or "long" measure, the following values are recognized:

112 pounds = 1 gross or long hundredweight.***
20 gross or long hundredweights = 1 gross or long ton
= 2 240 pounds.

TROY WEIGHT

[The "grain" is the same in avoirdupois, troy, and apothecaries weight.]

24 grains = 1 pennyweight (dwt). 20 pennyweights = 1 ounce troy (oz t) = 480 grains. 12 ounces troy = 1 pound troy (1b t) = 240 pennyweights = 5 760 grains.

*When necessary to distinguish the dry pint or quart from the liquid pint or quart, the word "dry" should be used in combination with the name or abbreviation of the dry unit.

abbreviation of the avoirdupois unit.

*** When the terms "hundredweight" and "ton" are used unmodified, they are commonly understood to mean the 100-pound hundredweight and the 2 000-pound ton, respectively; these units may be designated "net" or "short" when necessary to distinguish them from the corresponding units

in gross or long measure.

^{**}When necessary to distinguish the avoirdupois dram from the apothecaries dram, or to distinguish the avoirdupois dram or ounce from the fluid dram or ounce, or to distinguish the avoirdupois ounce or pound from the troy or apothecaries ounce or pound, the word "avoirdupois" or the abbreviation "avdp" should be used in combination with the name or abbreviation of the avoirdupois unit

APOTHECARIES WEIGHT

[The "grain" is the same in avoirdupois, troy, and apothecaries weight.]

```
20 grains = 1 scruple (s ap or 3).
3 scruples = 1 dram apothecaries (dr ap or 3)
= 60 grains.
8 drams apothecaries = 1 ounce apothecaries (oz ap or 3)
= 24 scruples = 480 grains.
12 ounces apothecaries = 1 pound apothecaries (1b ap or 1b)
= 96 drams apothecaries = 288 scruples
= 5 760 grains.
```

5.3. NOTES ON BRITISH WEIGHT'S AND MEASURES TABLES

In Great Britain, the yard, the avoirdupois pound, the troy pound, and the apothecaries pound are identical with the units of the same names used in the United States. The tables of British linear measure, troy weight, and apothecaries weight are the same as the corresponding United States tables, except for the British spelling "drachm" in the table of apothecaries weight. The table of British avoirdupois weight is the same as the United States table up to 1 pound; above that point the table reads:

```
14 pounds = 1 stone.

2 stones = 1 quarter = 28 pounds.

4 quarters = 1 hundredweight = 112 pounds.

20 hundredweight = 1 ton = 2 240 pounds.
```

The present British gallon and bushel, known as the "Imperial gallon" and "Imperial bushel" are, respectively, about 20 percent and 3 percent larger than the United States gallon and bushel. The Imperial gallon is defined as the volume of 10 avoirdupois pounds of water under specified conditions, and the Imperial bushel is defined as 8 Imperial gallons. Also, the subdivision of the Imperial gallon as presented in the table of British apothecaries fluid measure differs in two important respects from the corresponding United States subdivision, in that the Imperial gallon is divided into 160 fluid ounces (whereas the United States gallon is divided into 128 fluid ounces), and a "fluid scruple" is included. The full table of British measures of capacity (which are used alike for liquid and for dry commodities) is as follows:

The full table of British apothecaries measure is as follows:

```
20 minims = 1 fluid scruple.
3 fluid scruples = 1 fluid drachm = 60 minims.
8 fluid drachms = 1 fluid ounce.
20 fluid ounces = 1 pint.
8 pints = 1 gallon = 160 fluid ounces.
```

5.4. TABLES OF WEIGHTS AND MEASURES

UNITS OF LENGTH INTERNATIONAL MEASURE®

-	Unita	Inches	Feet	Yerde	Miles	Centimeters	Meters
	l inch = 1 foot = 1 yerd = 1 mile = 1 meter = 1	12/36 36 0.393 700 8 39.370 08	0.083 333 33 1 3 2280 0.032 808 40 3.280 840	0.027 777 78 0.333 333 3 1760 0.010 936 13 1.093 613	0.000 015 782 83 0.000 189 393 9 0.000 568 181 8 0.000 006 213 71 $\frac{1}{2}$ 0.000 621 371 2	2.54 30.48 91.44 160 934.4 100	0,025 4 0.304 8 0.914 4 1609,344 0.01

UNITS OF LENGTH SURVEY MEASURE*

Unite	Links	Teet	Rode	Cheine	Hiles	Meters
l link = l foot = l rod = l chein = l mile = l mater =	1.515 152 25 100 8000 4.970 960	0.66 16.5 66 3.280 833	0.04 0.060 606 06 14 320 0.198 838 4	0.01 0.015 151 52 0.25 0.049 709 60	0.000 125 0.000 189 0.003 125 0.0125 0.000 621 369 9	0.201 168 4 0.304 800 6 5.029 210 20.116 84 1609.347

*One international foot = 0.999 998 survey foot (exectly)
One international mile = 0.999 998 stetute mile (exactly)

Note: 1 survey foot = 1200/3937 meter (exactly)
1 international foot = 12 x 0.0254 meter (exactly)
1 international foot = 0.0254 x 39.37 survey foot (exactly)

All underlined figures are exact.

UNITS OF AREA INTERNATIONAL MEASURES

Units	Squere Inches	Square Feet	Squere Yerds
l equere inch l squere foot l squere yerd l squere mile l squere centimeter l square meter	4 014 489 600 0.155 000 3 1550.003	$\begin{array}{c} 0.006 \ 944 \ 444 \\ \hline $	$\begin{array}{c} 0.000 & 771 & 604 & 9 \\ 0.111 & 111 & 1 \\ & & \frac{3 & 097 & 600}{119 & 599 & 0} \\ 1.195 & 990 & & \\ \end{array}$

Units	Squere Miles	Square Centimeters	Square Meters
l squere inch = l square foot = l square yerd = l square mile = l square cantimeter = l squere meter = -	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	6.451 6 929.030 4 8361.273 6 25 899 881 103.36 10 000	0.000 645 16 0.092 903 04 0.836 127 36 2 589 988.110 336 0.000 1

UNITS OF AREA SURVEY MEASURE

Units	Square Feet	Square Rods	Square Cheins	Acres
l square foot square rod square chain lacre square mile square meter lacetare square meter square meters square meters square meters square sq	272.25 4 356 4 3560 27 878 400 10.763 87 107 638.7	0.003 673 095 $ \begin{array}{r} $	0.000 229 568 4 0.062 5 10 6400 0.002 471 044 24.710 44	$\begin{array}{c} 0.000 \ 022 \ 956 \ 84 \\ \underline{0.006 \ 25} \\ \hline 0.1 \\ \hline 0.000 \ 247 \ 104 \\ \underline{4} \\ 2.471 \ 044 \end{array}$

Units	Square Miles	Square Meters	Hectares
l square foot l square rod l squere chain l ecre l square mile l square meter l hectare	0.000 000 035 870 06 0.000 009 765 625 0.000 156 25 0.001 562 5 0.000 000 386 100 6	0.092 903 41 25.292 95 404.687 3 4 046.873 2 589 998	0.000 009 290 341 0.002 529 295 0.040 468 73 0.404 687 3 258.999 8 0.000 1

*One square survey foot = 1.000 004 square international feet One square statute mile = 1.000 004 square international miles

All underlined figures are exact.

UNITS OF VOLUME

Unita	Cubic Inches	Cubic Pest	Cubic Yards
1 cubic inch 1 cubic foot 1 cubic yard 1 cubic gentimeter = 1 cubic decimeter = 1 cubic meter =	$ \begin{array}{r} \frac{1}{46 \cdot 656} \\ 0.061 \cdot \overline{023} \cdot 74 \\ 61.023 \cdot 74 \\ 61.023.74 \end{array} $	0.000 578 703 7 0.000 035 314 $\frac{27}{67}$ 0.035 314 67 35.314 67	0.000 021 433 47 0.037 037 04 0.000 001 307 95 $\frac{1}{1}$ 0.001 307 951 1.307 951

Units	Milliliters (Cubic Centimeters)	Liters (Cubic Decimeters)	Cubic Meters
l cubic inch = l cubic foot = l cubic yard = l cubic centimeter = l cubic decimeter = l cubic meter = e	16 387 064	0.016 387 064	0.000 016 387 064
	28 316.846 592	28,316 846 592	0.028 316 846 592
	764 554.857 984	764.554 857 984	0.764 554 857 984
	1 1 000	0.001	0.000 001
	1 000 000	1000	0.001

UNITS OF CAPACITY DRY MEASURE

Units	Dry Pints	Dry Quarts	Pecks	Bushels
l dry pint = 1 dry quart = 1 peck = 1 bushel = 1 cubic inch = 1 cubic foot = 1 liter = 1 cubic meter =	$\begin{array}{c} \frac{1}{2} \\ \frac{16}{64} \\ 0.029 & 761 \overline{6} \\ 51.428 & 09 \\ 1.816 & 166 \\ 1 & 816.166 \end{array}$	0.5 18/8 32 0.014 880 8 25.714 05 0.908 083 0 908.083 0	0.062 5 0.125 0.001 860 10 3.214 256 0.113 510 4	0.015 625 0.031 25 0.25 0.000 465 025 0.803 563 95 0.028 377 59 28.377 59

Units	Cubic Inches	Cubic Feet	Liters	Cubic Meters
l drv pint • l dry quart • l peck • l bushel • l cubic inch • l cubic foot • l liter • l cubic meter •	33.600 312 5 67.200 625 537.605 2 150.42 61.023 74 61 023.74	0.019 444 63 0.038 889 25 0.311 114 1.244 456 0.000 578 703 7 0.035 314 67	0.550 6:0 5 1.101 221 8.809 768 35.239 07 0.016 387 06 28.316 85	0.000 550 610 5 0.001 101 221 0.008 809 768 0.035 239 07 0.000 015 387 06 0.028 316 85 0.001

All underlined figures are sxact.

UNITS OF CAPACITY LIQUID MEASURE

Unica	Minima	Fluid Orams	Fluid Ounces	G111s
l minim	1 60 480 1920 7680 15 360 61 440 265 974 0 459 603.1 16.230 73 16 230.73	0.016 666 67	0.002 083 333 0.125 14 16 32 128 0.554 112 6 937,506 5 0.033 814 02 33.814 02	0.000 520 833 3 0.031 25 0.25 14 8 8 232 0.138 528 1 239,376 6 0.008 433 506 8,453 506

Units	Liquid Pints	Liquid Quarts	Gallons	Cubic Inches
l minim = l fluid dram = l fluid ounce = l gill = l liquid pint = l liquid quart = l gallon = l cubic foot = l cubic foot = l milliliter = l liter = -	0.000 130 208 3 0.007 812 5 0.062 5 0.25 0.034 632 03 59.844 16 0.002 113 376	0.000 065 104 17 0.003 906 25 0.031 25 0.125 0.5 0.017 316 02 29.922 08 0.001 056 688 1.056 688	0.000 016 276 04 0.000 976 562 5 0.007 812 5 0.125 0.125 0.23 0.004 329 004 1 7.480 519 0.000 264 172 1 0.264 172 1	0.003 759 766 0.225 585 94 1.804 687 5 7.218 75 28.875 57.75 231 1728 0.061 023 74

Unite	Cubic Feet	Millilitere	Liters
l minim - 1 fluid dram - 1 fluid ounce - 1 sill 1 liquid pint - 1 liquid quart - 1 gallon cubic inch - 1 cubic foot - 1 millitter - 1 liter	0.000 002 175 790 0.000 130 547 4 0.001 044 379 0.004 177 517 0.016 710 07 0.033 420 14 0.133 680 6 0.000 578 703 7 0.000 035 314 67	0.061 611 52 3.696 691 29.573 53 118.294 1 473.176 5 946.332 9 3785.412 16.387 06 28 316.85	0.000 061 611 52 0.003 696 691 0.029 573 53 0.118 294 1 0.473 176 5 0.946 332 9 3.785 412 0.016 387 06 28.316 85 0.001

All underlined figuree are exact.

UNITS OF MASS NOT LESS THAN AVOIRDUPOIS OUNCES

Units	Avoirdupois Ounces	Avoirdupois Pounde	Short Hundred- weights	Short tons
l avoirdupois ounce l avoirdupois pound l short hundredweight l short ton l long ton l kilogram l metric ton	$ \begin{array}{r} \frac{1}{16} \\ \frac{1}{32} \begin{array}{r} 600 \\ 000 \\ \hline 35 $	0.0625 100 2 000 2 240 2.204 623 2204.623	$ \begin{array}{c} 0.000 \ 625 \\ \hline 0.01 \\ \hline 20 \\ \hline 0.022 \ 046 \ 23 \\ 22.046 \ 23 \end{array} $	0.000 031 25 0.000 5 0.05 1.12 0.001 102 311 1.102 311

Units	Long Tons	Kilograma	Metric Tons
l avoirdupois ounce = l svoirdupois pound = l short hundredweight = l short ton = l long ton = l kilogram = l metric ton =	0.000 027 901 79 0.000 446 428 6 0.044 642 86 0.892 857 1 0.000 984 206 5	0.028 349 523 125 0.453 592 37 45.359 237 907.184 74 1016.046 908 8	0.000 028 349 523 125 0.000 453 592 37 0.045 359 237 0.907 184 74 1.016 046 908 8 0.001

All underlined figures are exact.

General Tables

UNITS OF MASS NOT CREATER THAN POUNDS AND KILOGRAMS

Units	Graine	Apothecariee Scruples	Pennywelghte	Avoirdupoie Drame
l avdp. ounce l apoth. or troy ounce l apoth. or troy pound l avdp. pound milligram l gram	27. 343 75 60 437. 5 480 5 760	0.05 1.2 1.367 187 5 21.875 2.875 2.887 2.887 2.887 3.50 0.000 771 617 9 771.617 9	0.041 666 67 0.833 333 3 1.139 323 1 2.5 18.229 17 291.666 7 0.000 643 014 9 0.643 014 9	0.036 571 43 0.731 428 6 0.877 714 3 2.194 286 1 17.554 29 210.651 4 0.000 564 383 4 564.383 4

Unite	Apothecariee	Avoirdupoie	Apothecariee or	Apothecarlee or
	Drame	Ounces	Troy Ounces	Troy Pounde
l grain l apoth. scruple l pennyweight l svdp. dram l apoth. dram l avdp. ounce l apoth. or troy ounce l apoth. or troy pound l svdp. pound l miligram l gram l kilogram	0.016 666 67 0.333 333 3 0.4 0.455 729 2 7.291 667 1 116.666 7 0.000 257 206 0 0.257 206 0 257.206 0	0.002 285 714 0.045 714 29 0.054 857 14 0.062 5 0.137 142 9 1.097 143 13.165 71 0.000 035 273 96 35.273 96	0.002 083 333 0.041 666 67 0.055 0.056 966 15 0.125 0.911 458 3 14.583 33 0.000 032 150 75 32.150 75	0.000 173 611 1 0.003 472 222 0.004 166 667 0.004 747 179 0.010 416 67 0.075 954 86 0.083 333 333 1.215 278 0.000 002 679 229 0.002 679 229 2.679 229

Unite	Avolrdupois Pounds	Milligrame	Grame	Kilograme
l grain l apoth. scruple l pennyweight l avdp. dram l apoth. dram l apoth. dram l apoth. or troy ounce l apoth. or troy pound l avdp. pound l miligram l gram l kilogram	= 0.000 142 857 1 = 0.002 857 143 = 0.003 428 571 = 0.003 906 25 = 0.008 571 429 = 0.008 571 429 = 0.006 571 43 = 0.822 857 1 = 0.000 002 204 623 = 0.000 204 623 = 2.204 623	64 798 91 1295 978 2 1555.173 84 1771.846 195 312 5 3887 934 6 28 349.523 125 31 103.476 8 373 241.721 6 453 592.37 1000 1000 000	0.064 798 91 1.295 978 2 1.555 173 84 1.771 645 195 312 5 3.887 934 6 28.349 523 125 31.103 476 8 373.241 721 6 453 592 37 0.001	0.000 064 798 91 0.001 295 978 2 0.001 555 173 84 0.001 555 173 84 0.001 387 934 6 0.028 349 523 125 0.011 103 476 8 0.373 241 721 6 0.453 592 37 0.000 001 0.000 01

All underlined figures are exact.

5. TABLES OF EQUIVALENTS

In these tables it is necessary to differentiate between the "international foot" and the "survey foot" (see Section 2.2.4.); the survey foot is underlined.

When the name of a unit is enclosed in brackets (thus, [1 hand] . . .), this indicates (1) that the unit is not in general current use in the United States, or (2) that the unit is believed to be based on "custom and usage" rather than on formal authoritative definition.

Equivalents involving decimals are, in most instances, rounded off to the third decimal place except where they are exact, in which cases these exact equivalents are so designated. The equivalents of the imprecise units "tablespoon" and "teaspoon" are rounded to the nearest milliliter.

LENGTHS

l angst	rom (Å) *	0.1 nanometer (exactly). 0.000 1 micrometer (exactly). 0.000 000 1 millimeter (exactly). 0.000 000 004 inch. (120 fathoms (exactly).
l cable	's length	720 <u>feet</u> (exactly).
		(219 meters.
I centi	meter (cm)	0.393 7 inch.
1 chain	(ch) (Gunter's or surveyors)	100 leet (exactly).
1 decim	eter (dm)	3.937 inches.
1 dekam	eter (dam)	
1 fathor	M	1.828 8 meters.
1 foot	(ft)	0.304 8 meter (exactly).
l furlo	ng (fur)	(10 chains (surveyors) (exactly). 660 feet (exactly). 1/8 U.S. statute mile (exactly). 201.168 meters.
[l hand]	4 inches.
l inch	(in)	<pre>2.54 centimeters (exactly).</pre>
l kilom	eter (km)	
l leagu	e (land)	(1.020 %110
l link	(li) (Gunter's or surveyors)	(0.201 100 1110 0011
l meter	(m)	
1 micro	meter	{0.001 millimeter (exactly). 0.000 039 37 inch.

^{*}The angstrom is basically defined as 10-10 meter.

**The international nautical mile of 1 852 meters (6 076.115 49...feet) was adopted effective July 1, 1954 for use in the United States. The value formerly used in the United States was 6 080.20 feet = 1 nautical (geo-

graphical or sea) mile.

***The question is often asked as to the length of a side of an acre of ground. An acre is a unit of area containing 43 560 square feet. It is not necessarily square, or even rectangular. But, if it is square, then the length of a side is equal to $\sqrt{43}$ 560 = 208.710+ feet.

^{*}The term statute mile originated with Queen Elizabeth I who changed the definition of the mile from the Roman mile of 5000 feet to the statute mile of 5280 feet (see 2.1.3). The international mile and the U.S. statute mile differ by about 3 millimeters although both are defined as being equal to 5280 feet. The international mile is based on the international foot (0.3048 meter) whereas the U.S. statute mile is based on the survey foot (1200/3937 meter).

CAPACITIES OR VOLUMES

l barrel (bbl), liquid	31 to 42 gallons.*
l barrel (bbl), standard for fruits,	7 056 cubic inches.
vegetables, and other dry	105 dry quarts.
commodities, except cranberries	3.281 bushels, struck
commodicies, except clamberries	measure.
·	(5 826 cubic inches.
	86 45/64 dry quarts.
l barrel (bbl), standard, cranberry	12.709 bushels, struck
	measure.
	(2 150.42 cubic inches
1 hughel (hu) (II C) whomel	
1 bushel (bu) (U.S.) struck measure	((exactly).
	(35.239 liters.
	(2 747.715 cubic inches.
[l bushel, heaped (U.S.)]	<pre> ⟨1.278 bushels, struck </pre>
	measure.**
<pre>[l bushel (bu) (British Imperial)</pre>	1.032 U.S. bushels, struck
(struck measure)]	measure.
, , , , , , , , , , , , , , , , , , , ,	2 219.36 cubic inches.
l cord (cd) (firewood)	128 cubic feet (exactly).
1 cubic centimeter (cm ³)	0 061 cubic inch
<pre>l cord (cd) (firewood)3 l cubic centimeter (cm3) l cubic decimeter (dm3)</pre>	61 024 cubic inches
1 cubic foot (ft ³)	(7.481 gallons.
•	(28.316 Cubic decimeters.
3.	(0.554 fluid ounce.
1 cu inch (in ³)	
3	(16.387 cubic centimeters.
l cubic meter (m ³)l cubic yard (yd ³)	`1.308 cubic yards.
l cubic yard (yd)	0.765 cubic meter.
	(8 fluid ounces (exactly).
1 cup, measuring	<pre>237 milliliters.</pre>
	(1/2 liquid pint (exactly).
	\$2.642 gallons.
l dekaliter (daL)	(1.135 pecks.
	(1/8 fluid ounce (exactly).
1 dram fluid (on limital (fl du ou	0.226 cubic inch.
l dram, fluid (or liquid) (fl dr or	
f3)(U.S.)	3.697 milliliters.
. •	1.041 British fluid
	drachms.
	(0.961 U.S. fluid dram.
<pre>[l drachm, fluid (fl dr) (British)]</pre>	{0.217 cubic inch.
•	3.552 milliliters.

^{*}There are a variety of "barrels" established by law or usage. For example, Federal taxes on fermented liquors are based on a barrel of 31 gallons; many State laws fix the "barrel for liquids" as 31-1/2 gallons; one State fixes a 36-gallon barrel for cistern measurement; Federal law recognizes a 40-gallon barrel for "proof spirits"; by custom, 42 gallons comprise a barrel of crude oil or petroleum products for statistical purposes, and this equivalent is recognized "for liquids" by four States.

**Frequently recognized as 1 1/4 bushels, struck measure.

l gallon (gal) (U.S.)	(231 cubic inches (exactly). 3.785 liters. (0.833 British gallon. 128 U.S. fluid ounces (exactly).
[l gallon (gal) (British Imperial)]	277.42 cubic inches. 1.201 U.S. gallons. 4.546 liters. 160 British fluid ounces (exactly).
l gill (gi)	(7.219 cubic inches. {4 fluid ounces (exactly). (0.118 liter.
l hectoliter (hL)	<pre>{26.418 gallons. {2.838 bushels. {1.057 liquid quarts.}</pre>
<pre>l liter (l cubic decimeter exactly)</pre>	(0.908 dry quart. (61.025 cubic inches
l milliliter (mL)	(0.271 fluid dram. {16.231 minims. (0.061 cubic inch.
l ounce, fluid (or liquid) (fl oz or $f(3)$)(U.S.)	(1.805 cubic inches. 29.573 milliliters. (1.041 British fluid ounces.
[l ounce, fluid (fl oz) (British)]	(0.961 U.S. fluid ounce. {1.734 cubic inches. (28.412 milliliters.
<pre>l peck (pk) l pint (pt), dry</pre>	8.810 liters.
	(28.875 cubic inches (exactly). (0.473 liter.
l quart (qt), dry (U.S.)	67.201 cubic inches 1.101 liters 0.969 British quart.
l quart (qt), liquid (U.S.)	(57.75 cubic inches (exactly). 0.946 liter. 0.833 British quart.
[l quart (qt) (British)]	69.354 cubic inches 1.032 U.S. dry quarts. 1.201 U.S. liquid quarts.
l tablespoon, measuring	3 teaspoons (exactly). 15 milliliters 4 fluid drams. 1/2 fluid ounce (exactly).
l teaspoon, measuring	1/3 tablespoon (exactly). 5 milliliters 1 1/3 fluid drams.*

^{*}The equivalent "l teaspoon = l 1/3 fluid drams" has been found by the Bureau to correspond more closely with the actual capacities of "measuring" and silver teaspoons than the equivalent "l teaspoon = l fluid dram," which is given by a number of dictionaries.

WEIGHTS OR MASSES

```
l assay ton* (AT)----- 29.167 grams.
1 dram, apothecaries (dr ap or f3)---- {60 grains (exactly). 3.888 grams.
1 kilogram (kg)----- 2.205 pounds.
l microgram (µg [the Greek letter mu
in combination with the letter g])---- 0.000 001 gram (exactly).
1 milligram (mg)-----
                   0.015 grain.
                    (437.5 grains (exactly).
0.911 troy or apothecaries
l ounce, avoirdupois (oz avdp)------
                    ounce.
                    28.350 grams.
                    (480 grains (exactly).
l ounce, troy or apothecaries (oz t
1 pennyweight (dwt)----- 1.555 grams.
```

^{*}Used in assaying. The assay ton bears the same relation to the milligram that a ton of 2 000 pounds avoirdupois bears to the ounce troy; hence the weight in milligrams of precious metal obtained from one assay ton of ore gives directly the number of troy ounces to the net ton.

^{**}The gross or long ton and hundredweight are used commercially in the United States to only a very limited extent, usually in restricted industrial fields. These units are the same as the British "ton" and "hundredweight."

1 ton, gross or long*	<pre>{2 240 pounds (exactly). {1.12 net tons (exactly). {1.016 metric tons.</pre>
l ton, metric (t)	(2 204.623 pounds. {0.984 gross ton. {1.102 net tons.
<pre>1 ton, metric (t) 1 ton, net or short</pre>	(2 000 pounds (exactly). {0.893 gross ton. (0.907 metric ton.

^{*}The gross or long ton and hundredweight are used commercially in the United States to a limited extent only, usually in restricted industrial fields. These units are the same as the British "ton" and "hundredweight."

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