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which apply to dry cleaning systems installed in a building with a residence between July 13, 2006 and June 24, 2009, as defined in § 63.320(b)(2)(i) and § 63.322(o)(4).

- (2) [Reserved]
(B) [Reserved]

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Subpart F—National Emission Standards for Organic Hazardous Air Pollutants From the Synthetic Organic Chemical Manufacturing Industry

SOURCE: 59 FR 19454, Apr. 22, 1994, unless otherwise noted.

§ 63.100 Applicability and designation of source.

- (a) This subpart provides applicability provisions, definitions, and other general provisions that are applicable to subparts G and H of this part.
(b) Except as provided in paragraphs (b)(4) and (c) of this section, the provisions of subparts F, G, and H of this part apply to chemical manufacturing process units that meet all the criteria specified in paragraphs (b)(1), (b)(2), and (b)(3) of this section:
(1) Manufacture as a primary product one or more of the chemicals listed in paragraphs (b)(1)(i) or (b)(1)(ii) of this section.
(i) One or more of the chemicals listed in table 1 of this subpart; or
(ii) One or more of the chemicals listed in paragraphs (b)(1)(ii)(A) or (b)(1)(ii)(B) of this section:
(A) Tetrahydrobenzaldehyde (CAS Number 100-50-5); or
(B) Crotonaldehyde (CAS Number 123-73-9).
(2) Use as a reactant or manufacture as a product, or co-product, one or more of the organic hazardous air pollutants listed in table 2 of this subpart;
(3) Are located at a plant site that is a major source as defined in section 112(a) of the Act.
(4) The owner or operator of a chemical manufacturing processing unit is exempt from all requirements of subparts F, G, and H of this part until not later than April 22, 1997 if the owner or operator certifies, in a notification to the appropriate EPA Regional Office, not later than May 14, 1996, that the

plant site at which the chemical manufacturing processing unit is located emits, and will continue to emit, during any 12-month period, less than 10 tons per year of any individual hazardous air pollutants (HAP), and less than 25 tons per year of any combination of HAP.

(i) If such a determination is based on limitations and conditions that are not federally enforceable (as defined in subpart A of this part), the owner or operator shall document the basis for the determination as specified in paragraphs (b)(4)(i)(A) through (b)(4)(i)(C) and comply with the recordkeeping requirement in 63.103(f).

(A) The owner or operator shall identify all HAP emission points at the plant site, including those emission points subject to and emission points not subject to subparts F, G, and H;

(B) The owner or operator shall calculate the amount of annual HAP emissions released from each emission point at the plant site, using acceptable measurement or estimating techniques for maximum expected operating conditions at the plant site. Examples of estimating procedures that are considered acceptable include the calculation procedures in § 63.150 of subpart G, the early reduction demonstration procedures specified in §§ 63.74 (c)(2), (c)(3), (d)(2), (d)(3), and (g), or accepted engineering practices. If the total annual HAP emissions for the plant site are annually reported under Emergency Planning and Community Right-to-Know Act (EPCRA) section 313, then such reported annual emissions may be used to satisfy the requirements of § 63.100(b)(4)(i)(B).

(C) The owner or operator shall sum the amount of annual HAP emissions from all emission points on the plant site. If the total emissions of any one HAP are less than 10 tons per year and the total emissions of any combination of HAP are less than 25 tons per year, the plant site qualifies for the exemption described in paragraph (b)(4) of this section, provided that emissions are kept below these thresholds.

(ii) If such a determination is based on limitations and conditions that are

federally enforceable (as defined in subpart A of this part), the owner or operator is not subject to the provisions of paragraph (b)(4) of this section.

(c) The owner or operator of a chemical manufacturing process unit that meets the criteria specified in paragraphs (b)(1) and (b)(3) of this section but does not use as a reactant or manufacture as a product or co-product, any organic hazardous air pollutant listed in table 2 of this subpart shall comply only with the requirements of §63.103(e) of this subpart. To comply with this subpart, such chemical manufacturing process units shall not be required to comply with the provisions of subpart A of this part.

(d) The primary product of a chemical manufacturing process unit shall be determined according to the procedures specified in paragraphs (d)(1), (d)(2), (d)(3), and (d)(4) of this section.

(1) If a chemical manufacturing process unit produces more than one intended chemical product, the product with the greatest annual design capacity on a mass basis determines the primary product of the process.

(2) If a chemical manufacturing process unit has two or more products that have the same maximum annual design capacity on a mass basis and if one of those chemicals is listed in table 1 of this subpart, then the listed chemical is considered the primary product and the chemical manufacturing process unit is subject to this subpart. If more than one of the products is listed in table 1 of this subpart, then the owner or operator may designate as the primary product any of the listed chemicals and the chemical manufacturing process unit is subject to this subpart.

(3) For chemical manufacturing process units that are designed and operated as flexible operation units producing one or more chemicals listed in table 1 of this subpart, the primary product shall be determined for existing sources based on the expected utilization for the five years following April 22, 1994 and for new sources based on the expected utilization for the first five years after initial start-up.

(i) If the predominant use of the flexible operation unit, as described in paragraphs (d)(3)(i)(A) and (d)(3)(i)(B) of this section, is to produce one or

more chemicals listed in table 1 of this subpart, then the flexible operation unit shall be subject to the provisions of subparts F, G, and H of this part.

(A) If the flexible operation unit produces one product for the greatest annual operating time, then that product shall represent the primary product of the flexible operation unit.

(B) If the flexible operation unit produces multiple chemicals equally based on operating time, then the product with the greatest annual production on a mass basis shall represent the primary product of the flexible operation unit.

(ii) The determination of applicability of this subpart to chemical manufacturing process units that are designed and operated as flexible operation units shall be reported as part of an operating permit application or as otherwise specified by the permitting authority.

(4) Notwithstanding the provisions of paragraph (d)(3) of this section, for chemical manufacturing process units that are designed and operated as flexible operation units producing a chemical listed in paragraph (b)(1)(ii) of this section, the primary product shall be determined for existing sources based on the expected utilization for the five years following May 12, 1998 and for new sources based on the expected utilization for the first five years after initial start-up.

(i) The predominant use of the flexible operation unit shall be determined according to paragraphs (d)(3)(i)(A) and (d)(3)(i)(B) of this section. If the predominant use is to produce one of the chemicals listed in paragraph (b)(1)(ii) of this section, then the flexible operation unit shall be subject to the provisions of this subpart and subparts G and H of this part.

(ii) The determination of applicability of this subpart to chemical manufacturing process units that are designed and operated as flexible operation units shall be reported as part of an operating permit application or as otherwise specified by the permitting authority.

(e) The source to which this subpart applies is the collection of all chemical manufacturing process units and the associated equipment at a major source

that meet the criteria specified in paragraphs (b)(1) through (3) of this section. The source includes the process vents; storage vessels; transfer racks; waste management units; maintenance wastewater; heat exchange systems; equipment identified in §63.149; and pumps, compressors, agitators, pressure relief devices, sampling connection systems, open-ended valves or lines, valves, connectors, instrumentation systems, surge control vessels, and bottoms receivers that are associated with that collection of chemical manufacturing process units. The source also includes equipment required by, or utilized as a method of compliance with, subparts F, G, or H of this part which may include control devices and recovery devices.

(1) This subpart applies to maintenance wastewater and heat exchange systems within a source that is subject to this subpart.

(2) This subpart F and subpart G of this part apply to process vents, storage vessels, transfer racks, equipment identified in §63.149 of subpart G of this part, and wastewater streams and associated treatment residuals within a source that is subject to this subpart.

(3) This subpart F and subpart H of this part apply to pumps, compressors, agitators, pressure relief devices, sampling connection systems, open-ended valves or lines, valves, connectors, instrumentation systems, surge control vessels, and bottoms receivers within a source that is subject to this subpart. If specific items of equipment, comprising part of a chemical manufacturing process unit subject to this subpart, are managed by different administrative organizations (e.g., different companies, affiliates, departments, divisions, etc.), those items of equipment may be aggregated with any chemical manufacturing process unit within the source for all purposes under subpart H of this part, providing there is no delay in the applicable compliance date in §63.100(k).

(f) The source includes the emission points listed in paragraphs (f)(1) through (f)(11) of this section, but those emission points are not subject to the requirements of this subpart F and subparts G and H of this part. This subpart does not require emission

points that are listed in paragraphs (f)(1) through (f)(11) of this section to comply with the provisions of subpart A of this part.

(1) Equipment that is located within a chemical manufacturing process unit that is subject to this subpart but the equipment does not contain organic hazardous air pollutants.

(2) Stormwater from segregated sewers;

(3) Water from fire-fighting and deluge systems in segregated sewers;

(4) Spills;

(5) Water from safety showers;

(6) Water from testing of deluge systems;

(7) Water from testing of firefighting systems;

(8) Vessels storing organic liquids that contain organic hazardous air pollutants only as impurities;

(9) Loading racks, loading arms, or loading hoses that only transfer liquids containing organic hazardous air pollutants as impurities;

(10) Loading racks, loading arms, or loading hoses that vapor balance during all loading operations; and

(11) Equipment that is intended to operate in organic hazardous air pollutant service, as defined in §63.161 of subpart H of this part, for less than 300 hours during the calendar year.

(g) The owner or operator shall follow the procedures specified in paragraphs (g)(1) through (g)(4) of this section to determine whether a storage vessel is part of the source to which this subpart applies.

(1) Where a storage vessel is dedicated to a chemical manufacturing process unit, the storage vessel shall be considered part of that chemical manufacturing process unit.

(i) If the chemical manufacturing process unit is subject to this subpart according to the criteria specified in paragraph (b) of this section, then the storage vessel is part of the source to which this subpart applies.

(ii) If the chemical manufacturing process unit is not subject to this subpart according to the criteria specified in paragraph (b) of this section, then the storage vessel is not part of the source to which this subpart applies.

(2) If a storage vessel is not dedicated to a single chemical manufacturing

process unit, then the applicability of this subpart F and subpart G of this part shall be determined according to the provisions in paragraphs (g)(2)(i) through (g)(2)(iii) of this section.

(i) If a storage vessel is shared among chemical manufacturing process units and one of the process units has the predominant use, as determined by paragraph (g)(2)(i)(A) and (g)(2)(i)(B) of this section, then the storage vessel is part of that chemical manufacturing process unit.

(A) If the greatest input into the storage vessel is from a chemical manufacturing process unit that is located on the same plant site, then that chemical manufacturing process unit has the predominant use.

(B) If the greatest input into the storage vessel is provided from a chemical manufacturing process unit that is not located on the same plant site, then the predominant use is the chemical manufacturing process unit on the same plant site that receives the greatest amount of material from the storage vessel.

(ii) If a storage vessel is shared among chemical manufacturing process units so that there is no single predominant use, and at least one of those chemical manufacturing process units is subject to this subpart, the storage vessel shall be considered to be part of the chemical manufacturing process unit that is subject to this subpart. If more than one chemical manufacturing process unit is subject to this subpart, the owner or operator may assign the storage vessel to any of the chemical manufacturing process units subject to this subpart.

(iii) If the predominant use of a storage vessel varies from year to year, then the applicability of this subpart shall be determined according to the criteria in paragraphs (g)(2)(iii)(A) and (g)(2)(iii)(B) of this section, as applicable. This determination shall be reported as part of an operating permit application or as otherwise specified by the permitting authority.

(A) For chemical manufacturing process units that produce one or more of the chemicals listed in table 1 of this subpart and meet the criteria in paragraphs (b)(2) and (b)(3) of this section, the applicability shall be based on the

utilization that occurred during the 12-month period preceding April 22, 1994.

(B) For chemical manufacturing process units that produce one or more of the chemicals listed in paragraph (b)(1)(ii) of this section and meet the criteria in paragraphs (b)(2) and (b)(3) of this section, the applicability shall be based on the utilization that occurred during the 12-month period preceding May 12, 1998.

(iv) If there is a change in the material stored in the storage vessel, the owner or operator shall reevaluate the applicability of this subpart to the vessel.

(3) Where a storage vessel is located at a major source that includes one or more chemical manufacturing process units which place material into, or receive materials from the storage vessel, but the storage vessel is located in a tank farm (including a marine tank farm), the applicability of this subpart F and subpart G of this part shall be determined according to the provisions in paragraphs (g)(3)(i) through (g)(3)(iv) of this section.

(i) The storage vessel may only be assigned to a chemical manufacturing process unit that utilizes the storage vessel and does not have an intervening storage vessel for that product (or raw material, as appropriate). With respect to any chemical manufacturing process unit, an intervening storage vessel means a storage vessel connected by hard-piping to the chemical manufacturing process unit and to the storage vessel in the tank farm so that product or raw material entering or leaving the chemical manufacturing process unit flows into (or from) the intervening storage vessel and does not flow directly into (or from) the storage vessel in the tank farm.

(ii) If there is no chemical manufacturing process unit at the major source that meets the criteria of paragraph (g)(3)(i) of this section with respect to a storage vessel, this subpart F and subpart G of this part do not apply to the storage vessel.

(iii) If there is only one chemical manufacturing process unit at the major source that meets the criteria of paragraph (g)(3)(i) of this section with respect to a storage vessel, the storage

vessel shall be assigned to that chemical manufacturing process unit. Applicability of this subpart F and subpart G to this part to the storage vessel shall then be determined according to the provisions of paragraph (b) of this section.

(iv) If there are two or more chemical manufacturing process units at the major source that meet the criteria of paragraph (g)(3)(i) of this section with respect to a storage vessel, the storage vessel shall be assigned to one of those chemical manufacturing process units according to the provisions of paragraph (g)(2) of this section. The predominant use shall be determined among only those chemical manufacturing process units that meet the criteria of paragraph (g)(3)(i) of this section. Applicability of this subpart F and subpart G of this part to the storage vessel shall then be determined according to the provisions of paragraph (b) of this section.

(4) If the storage vessel begins receiving material from (or sending material to) another chemical manufacturing process unit, or ceases to receive material from (or send material to) a chemical manufacturing process unit, or if the applicability of this subpart F and subpart G of this part to a storage vessel has been determined according to the provisions of paragraphs (g)(2)(i) and (g)(2)(ii) of this section and there is a change so that the predominant use may reasonably have changed, the owner or operator shall reevaluate the applicability of this subpart to the storage vessel.

(h) The owner or operator shall follow the procedures specified in paragraphs (h)(1) and (h)(2) of this section to determine whether the arms and hoses in a loading rack are part of the source to which this subpart applies.

(1) Where a loading rack is dedicated to a chemical manufacturing process unit, the loading rack shall be considered part of that specific chemical manufacturing process unit.

(i) If the chemical manufacturing process unit is subject to this subpart according to the criteria specified in paragraph (b) of this section and the loading rack does not meet the criteria specified in paragraphs (f)(9) and (f)(10) of this section, then the loading rack is

considered a transfer rack (as defined in § 63.101 of this subpart) and is part of the source to which this subpart applies.

(ii) If the chemical manufacturing process unit is not subject to this subpart according to the criteria specified in paragraph (b) of this section, then the loading rack is not considered a transfer rack (as defined in § 63.101 of this subpart) and is not a part of the source to which this subpart applies.

(2) If a loading rack is shared among chemical manufacturing process units, then the applicability of this subpart F and subpart G of this part shall be determined at each loading arm or loading hose according to the provisions in paragraphs (h)(2)(i) through (h)(2)(iv) of this section.

(i) Each loading arm or loading hose that is dedicated to the transfer of liquid organic hazardous air pollutants listed in table 2 of this subpart from a chemical manufacturing process unit to which this subpart applies is part of that chemical manufacturing process unit and is part of the source to which this subpart applies unless the loading arm or loading hose meets the criteria specified in paragraphs (f)(9) or (f)(10) of this section.

(ii) If a loading arm or loading hose is shared among chemical manufacturing process units, and one of the chemical manufacturing process units provides the greatest amount of the material that is loaded by the loading arm or loading hose, then the loading arm or loading hose is part of that chemical manufacturing process unit.

(A) If the chemical manufacturing process unit is subject to this subpart according to the criteria specified in paragraph (b) of this section, then the loading arm or loading hose is part of the source to which this subpart applies unless the loading arm or loading hose meets the criteria specified in paragraphs (f)(9) or (f)(10) of this section.

(B) If the chemical manufacturing process unit is not subject to this subpart according to the criteria specified in paragraph (b) of this section, then the loading arm or loading hose is not part of the source to which this subpart applies.

(iii) If a loading arm or loading hose is shared among chemical manufacturing process units so that there is no single predominant use as described in paragraph (h)(2)(ii) of this section and at least one of those chemical manufacturing process units is subject to this subpart, then the loading arm or hose is part of the chemical manufacturing process unit that is subject to this subpart. If more than one of the chemical manufacturing process units is subject to this subpart, the owner or operator may assign the loading arm or loading hose to any of the chemical manufacturing process units subject to this subpart.

(iv) If the predominant use of a loading arm or loading hose varies from year to year, then the applicability of this subpart shall be determined according to the criteria in paragraphs (h)(2)(iv)(A) and (h)(2)(iv)(B) of this section, as applicable. This determination shall be reported as part of an operating permit application or as otherwise specified by the permitting authority.

(A) For chemical manufacturing process units that produce one or more of the chemicals listed in table 1 of this subpart and meet the criteria in paragraphs (b)(2) and (b)(3) of this section, the applicability shall be based on the utilization that occurred during the 12-month period preceding April 22, 1994.

(B) For chemical manufacturing process units that produce one or more of the chemicals listed in paragraph (b)(1)(ii) of this section and meet the criteria in paragraphs (b)(2) and (b)(3) of this section, the applicability shall be based on the utilization that occurred during the year preceding May 12, 1998.

(3) If a loading rack that was dedicated to a single chemical manufacturing process unit begins to serve another chemical manufacturing process unit, or if applicability was determined under the provisions of paragraphs (h)(2)(i) through (h)(2)(iii) of this section and there is a change so that the predominant use may reasonably have changed, the owner or operator shall reevaluate the applicability of this subpart to the loading rack, loading arm, or loading hose.

(i) Except as provided in paragraph (i)(4) of this section, the owner or operator shall follow the procedures specified in paragraphs (i)(1) through (i)(3) and (i)(5) of this section to determine whether the vent(s) from a distillation unit is part of the source to which this subpart applies.

(1) Where a distillation unit is dedicated to a chemical manufacturing process unit, the distillation column shall be considered part of that chemical manufacturing process unit.

(i) If the chemical manufacturing process unit is subject to this subpart according to the criteria specified in paragraph (b) of this section, then the distillation unit is part of the source to which this subpart applies.

(ii) If the chemical manufacturing process unit is not subject to this subpart according to the criteria specified in paragraph (b) of this section, then the distillation unit is not part of the source to which this subpart applies.

(2) If a distillation unit is not dedicated to a single chemical manufacturing process unit, then the applicability of this subpart and subpart G of this part shall be determined according to the provisions in paragraphs (i)(2)(i) through (i)(2)(iv) of this section.

(i) If the greatest input to the distillation unit is from a chemical manufacturing process unit located on the same plant site, then the distillation unit shall be assigned to that chemical manufacturing process unit.

(ii) If the greatest input to the distillation unit is provided from a chemical manufacturing process unit that is not located on the same plant site, then the distillation unit shall be assigned to the chemical manufacturing process unit located at the same plant site that receives the greatest amount of material from the distillation unit.

(iii) If a distillation unit is shared among chemical manufacturing process units so that there is no single predominant use as described in paragraphs (i)(2)(i) and (i)(2)(ii) of this section, and at least one of those chemical manufacturing process units is subject to this subpart, the distillation unit shall be assigned to the chemical manufacturing process unit that is subject

to this subpart. If more than one chemical manufacturing process unit is subject to this subpart, the owner or operator may assign the distillation unit to any of the chemical manufacturing process units subject to this subpart.

(iv) If the predominant use of a distillation unit varies from year to year, then the applicability of this subpart shall be determined according to the criteria in paragraphs (i)(2)(iv)(A) and (i)(2)(iv)(B), as applicable. This determination shall be included as part of an operating permit application or as otherwise specified by the permitting authority.

(A) For chemical manufacturing process units that produce one or more of the chemicals listed in table 1 of this subpart and meet the criteria in paragraphs (b)(2) and (b)(3) of this section, the applicability shall be based on the utilization that occurred during the year preceding April 22, 1994.

(B) For chemical manufacturing process units that produce one or more of the chemicals listed in paragraph (b)(1)(ii) of this section and meet the criteria in paragraphs (b)(2) and (b)(3) of this section, the applicability shall be based on the utilization that occurred during the year preceding May 12, 1998.

(3) If the chemical manufacturing process unit to which the distillation unit is assigned is subject to this subpart, then each vent from the individual distillation unit shall be considered separately to determine whether it is a process vent (as defined in § 63.101 of this subpart). Each vent that is a process vent is part of the source to which this subpart applies.

(4) If the distillation unit is part of one of the chemical manufacturing process units listed in paragraphs (i)(4)(i) through (i)(4)(iii) of this section, then each vent from the individual distillation unit shall be considered separately to determine whether it is a process vent (as defined in § 63.101 of this subpart). Each vent that is a process vent is part of the source to which this subpart applies:

(i) The Aromex unit that produces benzene, toluene, and xylene;

(ii) The unit that produces hexane; or

(iii) The unit that produces cyclohexane.

(5) If a distillation unit that was dedicated to a single chemical manufacturing process unit, or that was part of a chemical manufacturing unit identified in paragraphs (i)(4)(i) through (i)(4)(iii) of this section, begins to serve another chemical manufacturing process unit, or if applicability was determined under the provisions of paragraphs (i)(2)(i) through (i)(2)(iii) of this section and there is a change so that the predominant use may reasonably have changed, the owner or operator shall reevaluate the applicability of this subpart to the distillation unit.

(j) The provisions of subparts F, G, and H of this part do not apply to the processes specified in paragraphs (j)(1) through (j)(6) of this section. Subparts F, G, and H do not require processes specified in paragraphs (j)(1) through (j)(6) to comply with the provisions of subpart A of this part.

(1) Research and development facilities, regardless of whether the facilities are located at the same plant site as a chemical manufacturing process unit that is subject to the provisions of subparts F, G, or H of this part.

(2) Petroleum refining process units, regardless of whether the units supply feedstocks that include chemicals listed in table 1 of this subpart to chemical manufacturing process units that are subject to the provisions of subparts F, G, or H of this part.

(3) Ethylene process units, regardless of whether the units supply feedstocks that include chemicals listed in table 1 of this subpart to chemical manufacturing process units that are subject to the provisions of subpart F, G, or H of this part.

(4) Batch process vents within a chemical manufacturing process unit.

(5) Chemical manufacturing process units that are located in coke by-product recovery plants.

(6) Solvent reclamation, recovery, or recycling operations at hazardous waste TSDF facilities requiring a permit under 40 CFR part 270 that are separate entities and not part of a SOCM chemical manufacturing process unit.

(k) Except as provided in paragraphs (l), (m), and (p) of this section, sources subject to subparts F, G, or H of this part are required to achieve compliance on or before the dates specified in

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paragraphs (k)(1) through (k)(8) of this section.

(1)(i) New sources that commence construction or reconstruction after December 31, 1992, but before August 27, 1996 shall be in compliance with this subpart F, subparts G and H of this part upon initial start-up or by April 22, 1994, whichever is later, as provided in § 63.6(b) of subpart A of this part, and further, where start-up occurs before January 17, 1997 shall also be in compliance with this subpart F and subparts G and H of this part (as amended on January 17, 1997) by January 17, 1997, except that, with respect to all new sources that commenced construction or reconstruction after December 31, 1992, and before August 27, 1996:

(A) Heat exchange systems and maintenance wastewater, that are part of a new source on which construction or reconstruction commenced after December 31, 1992, but before August 27, 1996, shall be in compliance with this subpart F no later than initial start-up or 180 days after January 17, 1997, whichever is later;

(B) Process wastewater streams and equipment subject to § 63.149, that are part of a new source on which construction or reconstruction commenced after December 31, 1992, but before August 27, 1996, shall be in compliance with this subpart F and subpart G of this part no later than initial start-up or 180 days after January 17, 1997, whichever is later; and

(ii) New sources that commence construction after August 26, 1996 shall be in compliance with this subpart F, subparts G and H of this part upon initial start-up or by January 17, 1997, whichever is later.

(2) Existing sources shall be in compliance with this subpart F and subpart G of this part no later than the dates specified in paragraphs (k)(2)(i) and (k)(2)(ii) of this section, unless an extension has been granted by the Administrator as provided in § 63.151(a)(6) of subpart G of this part or granted by the permitting authority as provided in § 63.6(i) of subpart A of this part.

(i) Process vents, storage vessels, and transfer racks at an existing source shall be in compliance with the applicable sections of this subpart and sub-

part G of this part no later than April 22, 1997.

(ii) Heat exchange systems and maintenance wastewater shall be in compliance with the applicable sections of this subpart, and equipment subject to § 63.149 and process wastewater streams shall be in compliance with the applicable sections of this subpart and subpart G of this part no later than April 22, 1999, except as provided in paragraphs (k)(2)(ii)(A) and (k)(2)(ii)(B) of this section.

(A) If a process wastewater stream or equipment subject to § 63.149 is subject to the control requirements of subpart G of this part due to the contribution of nitrobenzene to the total annual average concentration (as determined according to the procedures in § 63.144(b) of subpart G of this part), the wastewater stream shall be in compliance no later than January 18, 2000.

(B) If a process wastewater stream is used to generate credits in an emissions average in accordance with § 63.150 of subpart G of this part, the process wastewater stream shall be in compliance with the applicable sections of subpart G of this part no later than April 22, 1997.

(3) Existing sources shall be in compliance with subpart H of this part no later than the dates specified in paragraphs (k)(3)(i) through (k)(3)(v) of this section, except as provided for in paragraphs (k)(4) through (k)(8) of this section, unless an extension has been granted by the Administrator as provided in § 63.182(a)(6) of this part or granted by the permitting authority as provided in § 63.6(i) of subpart A of this part. The group designation for each process unit is indicated in table 1 of this subpart.

(i) Group I: October 24, 1994.

(ii) Group II: January 23, 1995.

(iii) Group III: April 24, 1995.

(iv) Group IV: July 24, 1995.

(v) Group V: October 23, 1995.

(4) Existing chemical manufacturing process units in Groups I and II as identified in table 1 of this subpart shall be in compliance with the requirements of § 63.164 of subpart H no later than May 10, 1995, for any compressor meeting one or more of the criteria in paragraphs (k)(4)(i) through (k)(4)(iv) of this section, if the work



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can be accomplished without a process unit shutdown, as defined in § 63.161 in subpart H.

- (i) The seal system will be replaced;
- (ii) A barrier fluid system will be installed;
- (iii) A new barrier fluid will be utilized which requires changes to the existing barrier fluid system; or
- (iv) The compressor must be modified to permit connecting the compressor to a closed vent system.

(5) Existing chemical manufacturing process units shall be in compliance with the requirements of § 63.164 in subpart H no later than 1 year after the applicable compliance date specified in paragraph (k)(3) of this section, for any compressor meeting the criteria in paragraphs (k)(5)(i) through (k)(5)(iv) of this section.

- (i) The compressor meets one or more of the criteria specified in paragraphs (k)(4) (i) through (iv) of this section;
- (ii) The work can be accomplished without a process unit shutdown as defined in § 63.161 of subpart H;
- (iii) The additional time is actually necessary due to the unavailability of parts beyond the control of the owner or operator; and
- (iv) The owner or operator submits a request to the appropriate EPA Regional Office at the addresses listed in § 63.13 of subpart A of this part no later than 45 days before the applicable compliance date in paragraph (k)(3) of this section, but in no event earlier than May 10, 1995. The request shall include the information specified in paragraphs (k)(5)(iv)(A) through (k)(5)(iv)(E) of this section. Unless the EPA Regional Office objects to the request within 30 days after receipt, the request shall be deemed approved.

(A) The name and address of the owner or operator and the address of the existing source if it differs from the address of the owner or operator;

(B) The name, address, and telephone number of a contact person for further information;

(C) An identification of the chemical manufacturing process unit, and of the specific equipment for which additional compliance time is required;

(D) The reason compliance can not reasonably be achieved by the applicable date specified in paragraphs

(k)(3)(i) through (k)(3)(v) of this section; and

(E) The date by which the owner or operator expects to achieve compliance.

(6)(i) If compliance with the compressor provisions of § 63.164 of subpart H of this part can not reasonably be achieved without a process unit shutdown, as defined in § 63.161 of subpart H, the owner or operator shall achieve compliance no later than April 22, 1996, except as provided for in paragraph (k)(6)(ii) of this section. The owner or operator who elects to use this provision shall comply with the requirements of § 63.103(g) of this subpart.

(ii) If compliance with the compressor provisions of § 63.164 of subpart H of this part can not be achieved without replacing the compressor or recasting the distance piece, the owner or operator shall achieve compliance no later than April 22, 1997. The owner or operator who elects to use this provision shall also comply with the requirements of § 63.103(g) of this subpart.

(7) Existing sources shall be in compliance with the provisions of § 63.170 of subpart H no later than April 22, 1997.

(8) If an owner or operator of a chemical manufacturing process unit subject to the provisions of subparts F, G, and H of part 63 plans to implement pollution prevention measures to eliminate the use or production of HAP listed in table 2 of this subpart by October 23, 1995, the provisions of subpart H do not apply regardless of the compliance dates specified in paragraph (k)(3) of this section. The owner or operator who elects to use this provision shall comply with the requirements of § 63.103(h) of this subpart.

(9) All terms in this subpart F or subpart G of this part that define a period of time for completion of required tasks (e.g., weekly, monthly, quarterly, annual), unless specified otherwise in the section or subsection that imposes the requirement, refer to the standard calendar periods.

(i) Notwithstanding time periods specified in this subpart F or subpart G of this part for completion of required tasks, such time periods may be changed by mutual agreement between the owner or operator and the Administrator, as specified in subpart A of this

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part (e.g., a period could begin on the compliance date or another date, rather than on the first day of the standard calendar period). For each time period that is changed by agreement, the revised period shall remain in effect until it is changed. A new request is not necessary for each recurring period.

(ii) Where the period specified for compliance is a standard calendar period, if the initial compliance date occurs after the beginning of the period, compliance shall be required according to the schedule specified in paragraphs (k)(9)(ii)(A) or (k)(9)(ii)(B) of this section, as appropriate.

(A) Compliance shall be required before the end of the standard calendar period within which the compliance deadline occurs, if there remain at least 3 days for tasks that must be performed weekly, at least 2 weeks for tasks that must be performed monthly, at least 1 month for tasks that must be performed each quarter, or at least 3 months for tasks that must be performed annually; or

(B) In all other cases, compliance shall be required before the end of the first full standard calendar period after the period within which the initial compliance deadline occurs.

(iii) In all instances where a provision of this subpart F or subpart G of this part requires completion of a task during each of multiple successive periods, an owner or operator may perform the required task at any time during the specified period, provided the task is conducted at a reasonable interval after completion of the task during the previous period.

(1)(1) If an additional chemical manufacturing process unit meeting the criteria specified in paragraph (b) of this section is added to a plant site that is a major source as defined in section 112(a) of the Act, the addition shall be subject to the requirements for a new source in subparts F, G, and H of this part if:

(i) It is an addition that meets the definition of construction in §63.2 of subpart A of this part;

(ii)(A) Such construction commenced after December 31, 1992 for chemical manufacturing process units that produce as a primary product one or

more of the chemicals listed in table 1 of this subpart;

(B) Such construction commenced after August 22, 1997 for chemical manufacturing process units that produce as a primary product one or more of the chemicals listed in paragraph (b)(1)(ii) of this section; and

(iii) The addition has the potential to emit 10 tons per year or more of any HAP or 25 tons per year or more of any combination of HAP's, unless the Administrator establishes a lesser quantity.

(2) If any change is made to a chemical manufacturing process unit subject to this subpart, the change shall be subject to the requirements of a new source in subparts F, G, and H of this part if:

(i) It is a change that meets the definition of reconstruction in §63.2 of subpart A of this part; and

(ii)(A) Such reconstruction commenced after December 31, 1992 for chemical manufacturing process units that produce as a primary product one or more of the chemicals listed in table 1 of this subpart; and

(B) Such construction commenced after August 22, 1997 for chemical manufacturing process units that produce as a primary product one or more of the chemicals listed in paragraph (b)(1)(ii) of this section.

(3) If an additional chemical manufacturing process unit is added to a plant site or a change is made to a chemical manufacturing process unit and the addition or change is determined to be subject to the new source requirements according to paragraph (1)(1) or (1)(2) of this section:

(i) The new or reconstructed source shall be in compliance with the new source requirements of subparts F, G, and H of this part upon initial start-up of the new or reconstructed source or by April 22, 1994, whichever is later; and

(ii) The owner or operator of the new or reconstructed source shall comply with the reporting and recordkeeping requirements in subparts F, G, and H of this part that are applicable to new sources. The applicable reports include, but are not limited to:

(A) The application for approval of construction or reconstruction which

shall be submitted by the date specified in § 63.151(b)(2)(ii) of subpart G of this part, or an Initial Notification as specified in § 63.151(b)(2)(iii) of subpart G of this part;

(B) Changes that meet the criteria in § 63.151(j) of subpart G of this part, unless the information has been submitted in an operating permit application or amendment;

(C) The Notification of Compliance Status as required by § 63.152(b) of subpart G of this part for the new or reconstructed source;

(D) Periodic Reports and Other Reports as required by § 63.152(c) and (d) of subpart G of this part;

(E) Reports required by § 63.182 of subpart H of this part; and

(F) Reports and notifications required by sections of subpart A of this part that are applicable to subparts F, G, and H of this part, as identified in table 3 of this subpart.

(4) If an additional chemical manufacturing process unit is added to a plant site, or if an emission point is added to an existing chemical manufacturing process unit, or if another deliberate operational process change creating an additional Group 1 emission point(s) is made to an existing chemical manufacturing process unit, or if a surge control vessel or bottoms receiver becomes subject to § 63.170 of subpart H, or if a compressor becomes subject to § 63.164 of subpart H, and if the addition or change is not subject to the new source requirements as determined according to paragraph (1)(1) or (1)(2) of this section, the requirements in paragraphs (1)(4)(i) through (1)(4)(iii) of this section shall apply. Examples of process changes include, but are not limited to, changes in production capacity, feedstock type, or catalyst type, or whenever there is replacement, removal, or addition of recovery equipment. For purposes of this paragraph and paragraph (m) of this section, process changes do not include: Process upsets, unintentional temporary process changes, and changes that are within the equipment configuration and operating conditions documented in the Notification of Compliance Status required by § 63.152(b) of subpart G of this part.

(i) The added emission point(s) and any emission point(s) within the added or changed chemical manufacturing process unit are subject to the requirements of subparts F, G, and H of this part for an existing source;

(ii) The added emission point(s) and any emission point(s) within the added or changed chemical manufacturing process unit shall be in compliance with subparts F, G, and H of this part by the dates specified in paragraph (1)(4)(ii) (A) or (B) of this section, as applicable.

(A) If a chemical manufacturing process unit is added to a plant site or an emission point(s) is added to an existing chemical manufacturing process unit, the added emission point(s) shall be in compliance upon initial start-up of the added chemical manufacturing process unit or emission point(s) or by 3 years after April 22, 1994, whichever is later.

(B) If a deliberate operational process change to an existing chemical manufacturing process unit causes a Group 2 emission point to become a Group 1 emission point, if a surge control vessel or bottoms receiver becomes subject to § 63.170 of subpart H, or if a compressor becomes subject to § 63.164 of subpart H, the owner or operator shall be in compliance upon initial start-up or by 3 years after April 22, 1994, whichever is later, unless the owner or operator demonstrates to the Administrator that achieving compliance will take longer than making the change. If this demonstration is made to the Administrator's satisfaction, the owner or operator shall follow the procedures in paragraphs (m)(1) through (m)(3) of this section to establish a compliance date.

(iii) The owner or operator of a chemical manufacturing process unit or emission point that is added to a plant site and is subject to the requirements for existing sources shall comply with the reporting and recordkeeping requirements of subparts F, G, and H of this part that are applicable to existing sources, including, but not limited to, the reports listed in paragraphs (1)(4)(iii) (A) through (E) of this section. A change to an existing chemical manufacturing process unit shall be subject to the reporting requirements for existing sources, including but not

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limited to, the reports listed in paragraphs (l)(4)(iii)(A) through (E) of this section if the change meets the criteria specified in §63.118(g), (h), (i), or (j) of subpart G of this part for process vents or the criteria in §63.155(i) or (j) of subpart G of this part. The applicable reports include, but are not limited to:

(A) Reports specified in §63.151(i) and (j) of subpart G of this part, unless the information has been submitted in an operating permit application or amendment;

(B) The Notification of Compliance Status as required by §63.152(b) of subpart G of this part for the emission points that were added or changed;

(C) Periodic Reports and other reports as required by §63.152 (c) and (d) of subpart G of this part;

(D) Reports required by §63.182 of subpart H of this part; and

(E) Reports and notifications required by sections of subpart A of this part that are applicable to subparts F, G, and H of this part, as identified in table 3 of this subpart.

(m) If a change that does not meet the criteria in paragraph (l)(4) of this section is made to a chemical manufacturing process unit subject to subparts F and G of this part, and the change causes a Group 2 emission point to become a Group 1 emission point (as defined in §63.111 of subpart G of this part), then the owner or operator shall comply with the requirements of subpart G of this part for the Group 1 emission point as expeditiously as practicable, but in no event later than 3 years after the emission point becomes Group 1.

(1) The owner or operator shall submit to the Administrator for approval a compliance schedule, along with a justification for the schedule.

(2) The compliance schedule shall be submitted with the report required in §63.151(i)(2) of subpart G of this part for emission points included in an emissions average or §63.151(j)(1) or subpart G of this part for emission points not in an emissions average, unless the compliance schedule has been submitted in an operating permit application or amendment.

(3) The Administrator shall approve the compliance schedule or request changes within 120 calendar days of re-

ceipt of the compliance schedule and justification.

(n) *Rules stayed for reconsideration.* Notwithstanding any other provision of this subpart, the effectiveness of subpart F is stayed from October 24, 1994, to April 24, 1995, only as applied to those sources for which the owner or operator makes a representation in writing to the Administrator that the resolution of the area source definition issues could have an effect on the compliance status of the source with respect to subpart F.

(o) *Sections stayed for reconsideration.* Notwithstanding any other provision of this subpart, the effectiveness of §§63.164 and 63.170 of subpart H is stayed from October 28, 1994, to April 24, 1995, only as applied to those sources subject to §63.100(k)(3) (i) and (ii).

(p) *Compliance dates for chemical manufacturing process units that produce crotonaldehyde or tetrahydrobenzaldehyde.* Notwithstanding the provisions of paragraph (k) of this section, chemical manufacturing process units that meet the criteria in paragraphs (b)(1)(ii), (b)(2), and (b)(3) of this section shall be in compliance with this subpart and subparts G and H of this part by the dates specified in paragraphs (p)(1) and (p)(2) of this section, as applicable.

(1) If the source consists only of chemical manufacturing process units that produce as a primary product one or more of the chemicals listed in paragraph (b)(1)(ii) of this section, new sources shall comply by the date specified in paragraph (p)(1)(i) of this section and existing sources shall comply by the dates specified in paragraphs (p)(1)(ii) and (p)(1)(iii) of this section.

(i) Upon initial start-up or May 12, 1998, whichever is later.

(ii) This subpart and subpart G of this part by May 14, 2001, unless an extension has been granted by the Administrator as provided in §63.151(a)(6) or granted by the permitting authority as provided in §63.6(i) of subpart A of this part. When April 22, 1994 is referred to in this subpart and subpart G of this part, May 12, 1998 shall be used as the applicable date for that provision. When December 31, 1992 is referred to in this subpart and subpart G

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of this part, August 22, 1997 shall be used as the applicable date for that provision.

(iii) Subpart H of this part by May 12, 1999, unless an extension has been granted by the Administrator as provided in § 63.151(a)(6) or granted by the permitting authority as provided in § 63.6(i) of subpart A of this part. When April 22, 1994 is referred to in subpart H of this part, May 12, 1998 shall be used as the applicable date for that provision. When December 31, 1992 is referred to in subpart H of this part, August 22, 1997 shall be used as the applicable date for that provision.

(2) If the source consists of a combination of chemical manufacturing process units that produce as a primary product one or more of the chemicals listed in paragraphs (b)(1)(i) and (b)(1)(ii) of this section, new chemical manufacturing process units that meet the criteria in paragraph (b)(1)(ii) of this section shall comply by the date specified in paragraph (p)(1)(i) of this section and existing chemical manufacturing process units producing crotonaldehyde and/or tetrahydrobenzaldehyde shall comply by the dates specified in paragraphs (p)(1)(ii) and (p)(1)(iii) of this section.

(q) If the owner or operator of a process vent, or of a gas stream transferred subject to § 63.113(i), is unable to comply with the provisions of §§ 63.113 through 63.118 by the applicable compliance date specified in paragraph (k)(1), or (m) of this section for the reasons stated in paragraph (q)(1), (3), or (5) of this section, the owner or operator shall comply with the applicable provisions in §§ 63.113 through 63.118 as expeditiously as practicable, but in no event later than the date approved by the Administrator pursuant to paragraph (q)(2), (4), or (6) of this section, respectively. For requests under paragraph (q)(1) or (3) of this section, the date approved by the Administrator may be earlier than, and shall not be later than, the later of January 22, 2004 or 3 years after the transferee's refusal to accept the stream for disposal. For requests submitted under paragraph (q)(5) of this section, the date approved by the Administrator may be earlier than, and shall not be later than, 3 years after the date of publication of

the amendments to this subpart or to subpart G of this part which created the need for an extension of the compliance.

(1) If the owner or operator has been sending a gas stream for disposal as described in § 63.113(i) prior to January 22, 2001, and the transferee does not submit a written certification as described in § 63.113(i)(2) and ceases to accept the gas stream for disposal, the owner or operator shall comply with paragraph (q)(2) of this section.

(2)(i) An owner or operator directed to comply with paragraph (q)(2) of this section shall submit to the Administrator for approval a compliance schedule, along with a justification for the schedule.

(ii) The compliance schedule and justification shall be submitted no later than 90 days after the transferee ceases to accept the gas stream for disposal.

(iii) The Administrator shall approve the compliance schedule or request changes within 120 days of receipt of the compliance schedule and justification.

(3) If the owner or operator has been sending the gas stream for disposal as described in § 63.113(i) to a transferee who had submitted a written certification as described in § 63.113(i)(2), and the transferee revokes its written certification, the owner or operator shall comply with paragraph (q)(4) of this section. During the period between the date when the owner or operator receives notice of revocation of the transferee's written certification and the compliance date established under paragraph (q)(4) of this section, the owner or operator shall implement, to the extent reasonably available, measures to prevent or minimize excess emissions to the extent practical. For purposes of this paragraph (q)(3), the term "excess emissions" means emissions in excess of those that would have occurred if the transferee had continued managing the gas stream in compliance with the requirements in §§ 63.113 through 63.118. The measures to be taken shall be identified in the applicable startup, shutdown, and malfunction plan. If the measures that can be reasonably taken will change over time, so that a more effective measure which could not reasonably be taken

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initially would be reasonable at a later date, the Administrator may require the more effective measure by a specified date (in addition to or instead of any other measures taken sooner or later than that date) as a condition of approval of the compliance schedule.

(4)(i) An owner or operator directed to comply with this paragraph (q)(4) shall submit to the Administrator for approval the documents specified in paragraphs (q)(4)(i)(A) through (E) of this section no later than 90 days after the owner or operator receives notice of revocation of the transferee's written certification.

(A) A request for determination of a compliance date.

(B) A justification for the request for determination of a compliance date.

(C) A compliance schedule.

(D) A justification for the compliance schedule.

(E) A description of the measures that will be taken to minimize excess emissions until the new compliance date, and the date when each measure will first be implemented. The owner or operator shall describe how, and to what extent, each measure will minimize excess emissions, and shall justify any period of time when measures are not in place.

(ii) The Administrator shall approve or disapprove the request for determination of a compliance date and the compliance schedule, or request changes, within 120 days after receipt of the documents specified in paragraphs (q)(4)(i)(A) through (E) of this section. Upon approving the request for determination and compliance schedule, the Administrator shall specify a reasonable compliance date consistent with the introductory text in paragraph (q) of this section.

(5) If the owner's or operator's inability to meet otherwise applicable compliance deadlines is due to amendments of this subpart or of subpart G of this part published on or after January 22, 2001 and neither condition specified in paragraph (q)(1) or (3) of this section is applicable, the owner or operator shall comply with paragraph (q)(6) of this section.

(6)(i) An owner or operator directed to comply with this paragraph (6)(i) shall submit to the Administrator for

approval, a request for determination of a compliance date, a compliance schedule, a justification for the determination of a compliance date, and a justification for the compliance schedule.

(ii) The documents required to be submitted under paragraph (q)(6)(i) of this section shall be submitted no later than 120 days after publication of the amendments of this subpart or of subpart G of this part which necessitate the request for an extension.

(iii) The Administrator shall approve or disapprove the request for a determination of a compliance date, or request changes, within 120 days after receipt of the request for determination of a compliance date, the compliance schedule, and the two justifications. If the request for determination of a compliance date is disapproved, the compliance schedule is disapproved and the owner or operator shall comply by the applicable date specified in paragraph (k)(1), or (m) of this section. If the request for the determination of a compliance date is approved, the Administrator shall specify, at the time of approval, a reasonable compliance date consistent with the introductory text in paragraph (q) of this section.

[59 FR 19454, Apr. 22, 1994, as amended at 59 FR 53360, Oct. 24, 1994; 59 FR 54132, Oct. 28, 1994; 60 FR 5321, Jan. 27, 1995; 60 FR 18023, 18028, Apr. 10, 1995; 60 FR 63626, Dec. 12, 1995; 61 FR 7718, Feb. 29, 1996; 61 FR 64574, Dec. 5, 1996; 62 FR 2729, Jan. 17, 1997; 63 FR 26081, May 12, 1998; 64 FR 20191, Apr. 26, 1999; 66 FR 6927, Jan. 22, 2001]

### § 63.101 Definitions.

(a) The following terms as used in subparts F, G, and H of this part shall have the meaning given them in subpart A of this part: Act, actual emissions, Administrator, affected source, approved permit program, commenced, compliance date, construction, continuous monitoring system, continuous parameter monitoring system, effective date, emission standard, emissions averaging, EPA, equivalent emission limitation, existing source, Federally enforceable, fixed capital cost, hazardous air pollutant, lesser quantity, major source, malfunction, new source,

owner or operator, performance evaluation, performance test, permit program, permitting authority, reconstruction, relevant standard, responsible official, run, standard conditions, State, and stationary source.

(b) All other terms used in this subpart and subparts G and H of this part shall have the meaning given them in the Act and in this section. If the same term is defined in subpart A of this part and in this section, it shall have the meaning given in this section for purposes of subparts F, G, and H of this part.

*Air oxidation reactor* means a device or vessel in which air, or a combination of air and oxygen, is used as an oxygen source in combination with one or more organic reactants to produce one or more organic compounds. Air oxidation reactor includes the product separator and any associated vacuum pump or steam jet.

*Batch operation* means a noncontinuous operation in which a discrete quantity or batch of feed is charged into a unit operation within a chemical manufacturing process unit and processed at one time. Batch operation includes noncontinuous operations in which the equipment is fed intermittently or discontinuously. Addition of raw material and withdrawal of product do not occur simultaneously in a batch operation. After each batch operation, the equipment is generally emptied before a fresh batch is started.

*Batch process vent* means gaseous venting to the atmosphere from a batch operation.

*Bottoms receiver* means a tank that collects distillation bottoms before the stream is sent for storage or for further downstream processing.

*By-product* means a chemical that is produced coincidentally during the production of another chemical.

*Chemical manufacturing process unit* means the equipment assembled and connected by pipes or ducts to process raw materials and to manufacture an intended product. A chemical manufacturing process unit consists of more than one unit operation. For the purpose of this subpart, chemical manufacturing process unit includes air oxidation reactors and their associated product separators and recovery de-

vices; reactors and their associated product separators and recovery devices; distillation units and their associated distillate receivers and recovery devices; associated unit operations; associated recovery devices; and any feed, intermediate and product storage vessels, product transfer racks, and connected ducts and piping. A chemical manufacturing process unit includes pumps, compressors, agitators, pressure relief devices, sampling connection systems, open-ended valves or lines, valves, connectors, instrumentation systems, and control devices or systems. A chemical manufacturing process unit is identified by its primary product.

*Control device* means any combustion device, recovery device, or recapture device. Such equipment includes, but is not limited to, absorbers, carbon adsorbers, condensers, incinerators, flares, boilers, and process heaters. For process vents (as defined in this section), recapture devices are considered control devices but recovery devices are not considered control devices. For a steam stripper, a primary condenser is not considered a control device.

*Co-product* means a chemical that is produced during the production of another chemical.

*Distillate receiver* means overhead receivers, overhead accumulators, reflux drums, and condenser(s) including ejector-condenser(s) associated with a distillation unit.

*Distillation unit* means a device or vessel in which one or more feed streams are separated into two or more exit streams, each exit stream having component concentrations different from those in the feed stream(s). The separation is achieved by the redistribution of the components between the liquid and the vapor phases by vaporization and condensation as they approach equilibrium within the distillation unit. Distillation unit includes the distillate receiver, reboiler, and any associated vacuum pump or steam jet.

*Emission point* means an individual process vent, storage vessel, transfer rack, wastewater stream, or equipment leak.

*Equipment leak* means emissions of organic hazardous air pollutants from

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a connector, pump, compressor, agitator, pressure relief device, sampling connection system, open-ended valve or line, valve, surge control vessel, bottoms receiver, or instrumentation system in organic hazardous air pollutant service as defined in § 63.161.

*Ethylene process* or *ethylene process unit* means a chemical manufacturing process unit in which ethylene and/or propylene are produced by separation from petroleum refining process streams or by subjecting hydrocarbons to high temperatures in the presence of steam. The ethylene process unit includes the separation of ethylene and/or propylene from associated streams such as a C<sub>4</sub> product, pyrolysis gasoline, and pyrolysis fuel oil. The ethylene process does not include the manufacture of SOCOMI chemicals such as the production of butadiene from the C<sub>4</sub> stream and aromatics from pyrolysis gasoline.

*Flexible operation unit* means a chemical manufacturing process unit that manufactures different chemical products periodically by alternating raw materials or operating conditions. These units are also referred to as campaign plants or blocked operations.

*Fuel gas* means gases that are combusted to derive useful work or heat.

*Fuel gas system* means the offsite and onsite piping and flow and pressure control system that gathers gaseous stream(s) generated by onsite operations, may blend them with other sources of gas, and transports the gaseous stream for use as fuel gas in combustion devices or in in-process combustion equipment such as furnaces and gas turbines either singly or in combination.

*Heat exchange system* means any cooling tower system or once-through cooling water system (e.g., river or pond water). A heat exchange system can include more than one heat exchanger and can include an entire recirculating or once-through cooling system.

*Impurity* means a substance that is produced coincidentally with the primary product, or is present in a raw material. An impurity does not serve a useful purpose in the production or use of the primary product and is not isolated.

*Initial start-up* means the first time a new or reconstructed source begins production, or, for equipment added or changed as described in § 63.100 (l) or (m) of this subpart, the first time the equipment is put into operation. Initial start-up does not include operation solely for testing equipment. For purposes of subpart G of this part, initial start-up does not include subsequent start-ups (as defined in this section) of chemical manufacturing process units following malfunctions or shutdowns or following changes in product for flexible operation units or following recharging of equipment in batch operation. For purposes of subpart H of this part, initial start-up does not include subsequent start-ups (as defined in § 63.161 of subpart H of this part) of process units (as defined in § 63.161 of subpart H of this part) following malfunctions or process unit shutdowns.

*Loading rack* means a single system used to fill tank trucks and railcars at a single geographic site. Loading equipment and operations that are physically separate (i.e., do not share common piping, valves, and other equipment) are considered to be separate loading racks.

*Maintenance wastewater* means wastewater generated by the draining of process fluid from components in the chemical manufacturing process unit into an individual drain system prior to or during maintenance activities. Maintenance wastewater can be generated during planned and unplanned shutdowns and during periods not associated with a shutdown. Examples of activities that can generate maintenance wastewaters include descaling of heat exchanger tubing bundles, cleaning of distillation column traps, draining of low legs and high point bleeds, draining of pumps into an individual drain system, and draining of portions of the chemical manufacturing process unit for repair.

*On-site* or *On site* means, with respect to records required to be maintained by this subpart, that the records are stored at a location within a major source which encompasses the affected source. On-site includes, but is not limited to, storage at the chemical manufacturing process unit to which the



records pertain, or storage in central files elsewhere at the major source.

*Operating permit* means a permit required by 40 CFR part 70 or 71.

*Organic hazardous air pollutant* or *organic HAP* means one of the chemicals listed in table 2 of this subpart.

*Petroleum refining process*, also referred to as a *petroleum refining process unit*, means a process that for the purpose of producing transportation fuels (such as gasoline and diesel fuels), heating fuels (such as fuel gas, distillate, and residual fuel oils), or lubricants separates petroleum or separates, cracks, or reforms unfinished derivatives. Examples of such units include, but are not limited to, alkylation units, catalytic hydrotreating, catalytic hydrorefining, catalytic hydrocracking, catalytic reforming, catalytic cracking, crude distillation, and thermal processes.

*Plant site* means all contiguous or adjoining property that is under common control, including properties that are separated only by a road or other public right-of-way. Common control includes properties that are owned, leased, or operated by the same entity, parent entity, subsidiary, or any combination thereof.

*Process vent* means the point of discharge to the atmosphere (or the point of entry into a control device, if any) of a gas stream if the gas stream has the characteristics specified in §63.107(b) through (h), or meets the criteria specified in §63.107(i). For purposes of §§63.113 through 63.118, all references to the characteristics of a process vent (e.g., flow rate, total HAP concentration, or TRE index value) shall mean the characteristics of the gas stream.

*Process wastewater* means wastewater which, during manufacturing or processing, comes into direct contact with or results from the production or use of any raw material, intermediate product, finished product, by-product, or waste product. Examples are product tank drawdown or feed tank drawdown; water formed during a chemical reaction or used as a reactant; water used to wash impurities from organic products or reactants; water used to cool or quench organic vapor streams through direct contact; and condensed steam

from jet ejector systems pulling vacuum on vessels containing organics.

*Product* means a compound or chemical which is manufactured as the intended product of the chemical manufacturing process unit. By-products, isolated intermediates, impurities, wastes, and trace contaminants are not considered products.

*Product separator* means phase separators, flash drums, knock-out drums, decanters, degassers, and condenser(s) including ejector-condenser(s) associated with a reactor or an air oxidation reactor.

*Reactor* means a device or vessel in which one or more chemicals or reactants, other than air, are combined or decomposed in such a way that their molecular structures are altered and one or more new organic compounds are formed. Reactor includes the product separator and any associated vacuum pump or steam jet.

*Recapture device* means an individual unit of equipment capable of and used for the purpose of recovering chemicals, but not normally for use, reuse, or sale. For example, a recapture device may recover chemicals primarily for disposal. Recapture devices include, but are not limited to, absorbers, carbon adsorbers, and condensers.

*Recovery device* means an individual unit of equipment capable of and normally used for the purpose of recovering chemicals for fuel value (i.e., net positive heating value), use, reuse or for sale for fuel value, use, or reuse. Examples of equipment that may be recovery devices include absorbers, carbon adsorbers, condensers, oil-water separators or organic-water separators, or organic removal devices such as decanters, strippers, or thin-film evaporation units. For purposes of the monitoring, recordkeeping, and reporting requirements of subpart G of this part, recapture devices are considered recovery devices.

*Research and development facility* means laboratory and pilot plant operations whose primary purpose is to conduct research and development into new processes and products, where the operations are under the close supervision of technically trained personnel, and is not engaged in the manufacture

of products for commercial sale, except in a *de minimis* manner.

*Shutdown* means for purposes including, but not limited to, periodic maintenance, replacement of equipment, or repair, the cessation of operation of a chemical manufacturing process unit or a reactor, air oxidation reactor, distillation unit, waste management unit, equipment required or used to comply with this subpart F, subparts G, or H of this part or the emptying and degassing of a storage vessel. Shutdown does not include the routine rinsing or washing of equipment in batch operation between batches.

*Source* means the collection of emission points to which this subpart applies as determined by the criteria in § 63.100 of this subpart. For purposes of subparts F, G, and H of this part, the term *affected source* as used in subpart A of this part has the same meaning as the term *source* defined here.

*Start-up* means the setting into operation of a chemical manufacturing process unit or a reactor, air oxidation reactor, distillation unit, waste management unit, or equipment required or used to comply with this subpart F, subpart G, or H of this part or a storage vessel after emptying and degassing. Start-up includes initial start-up, operation solely for testing equipment, the recharging of equipment in batch operation, and transitional conditions due to changes in product for flexible operation units.

*Start-up, shutdown, and malfunction plan* means the plan required under § 63.6(e)(3) of subpart A of this part. This plan details the procedures for operation and maintenance of the source during periods of start-up, shutdown, and malfunction.

*Storage vessel* means a tank or other vessel that is used to store organic liquids that contain one or more of the organic HAP's listed in table 2 of this subpart and that has been assigned, according to the procedures in § 63.100(g) of this subpart, to a chemical manufacturing process unit that is subject to this subpart. Storage vessel does not include:

(1) Vessels permanently attached to motor vehicles such as trucks, railcars, barges, or ships;

(2) Pressure vessels designed to operate in excess of 204.9 kilopascals and without emissions to the atmosphere;

(3) Vessels with capacities smaller than 38 cubic meters;

(4) Vessels storing organic liquids that contain organic hazardous air pollutants only as impurities;

(5) Bottoms receiver tanks;

(6) Surge control vessels; or

(7) Wastewater storage tanks. Wastewater storage tanks are covered under the wastewater provisions.

*Surge control vessel* means feed drums, recycle drums, and intermediate vessels. Surge control vessels are used within a chemical manufacturing process unit when in-process storage, mixing, or management of flow rates or volumes is needed to assist in production of a product.

*Transfer operation* means the loading, into a tank truck or railcar, of organic liquids that contain one or more of the organic hazardous air pollutants listed in table 2 of this subpart from a transfer rack (as defined in this section). Transfer operations do not include loading at an operating pressure greater than 204.9 kilopascals.

*Transfer rack* means the collection of loading arms and loading hoses, at a single loading rack, that are assigned to a chemical manufacturing process unit subject to this subpart according to the procedures specified in § 63.100(h) of this subpart and are used to fill tank trucks and/or railcars with organic liquids that contain one or more of the organic hazardous air pollutants listed in table 2 of this subpart. Transfer rack includes the associated pumps, meters, shutoff valves, relief valves, and other piping and valves. Transfer rack does not include:

(1) Racks, arms, or hoses that only transfer liquids containing organic hazardous air pollutants as impurities;

(2) Racks, arms, or hoses that vapor balance during all loading operations; or

(3) Racks transferring organic liquids that contain organic hazardous air pollutants only as impurities.

*Unit operation* means one or more pieces of process equipment used to make a single change to the physical or chemical characteristics of one or more process streams. Unit operations

include, but are not limited to, reactors, distillation units, extraction columns, absorbers, decanters, dryers, condensers, and filtration equipment.

*Vapor balancing system* means a piping system that is designed to collect organic hazardous air pollutants vapors displaced from tank trucks or railcars during loading; and to route the collected organic hazardous air pollutants vapors to the storage vessel from which the liquid being loaded originated, or to another storage vessel connected by a common header or to compress and route to a process or a fuel gas system the collected organic hazardous air pollutants vapors.

*Waste management unit* means the equipment, structure(s), and/or device(s) used to convey, store, treat, or dispose of wastewater streams or residuals. Examples of waste management units include: Wastewater tanks, surface impoundments, individual drain systems, and biological wastewater treatment units. Examples of equipment that may be waste management units include containers, air flotation units, oil-water separators or organic-water separators, or organic removal devices such as decanters, strippers, or thin-film evaporation units. If such equipment is used for recovery then it is part of a chemical manufacturing process unit and is not a waste management unit.

*Wastewater* means water that:

(1) Contains either:

(i) An annual average concentration of Table 9 compounds (as defined in § 63.111 of subpart G of this part) of at least 5 parts per million by weight and has an annual average flow rate of 0.02 liter per minute or greater, or

(ii) An annual average concentration of Table 9 compounds (as defined in § 63.111 of subpart G) of at least 10,000 parts per million by weight at any flow rate, and that

(2) Is discarded from a chemical manufacturing process unit that meets all of the criteria specified in § 63.100 (b)(1) through (b)(3) of this subpart. Wastewater is process wastewater or maintenance wastewater.

[59 FR 19454, Apr. 22, 1994, as amended at 60 FR 18024, Apr. 10, 1995; 60 FR 63626, Dec. 12, 1995; 62 FR 2731, Jan. 17, 1997; 65 FR 26497, May 8, 2000; 66 FR 6928, Jan. 22, 2001]

### § 63.102 General standards.

(a) Owners and operators of sources subject to this subpart shall comply with the requirements of subparts G and H of this part.

(1) The provisions set forth in this subpart F and subpart G of this part shall apply at all times except during periods of start-up or shutdown (as defined in § 63.101 of this subpart), malfunction, or non-operation of the chemical manufacturing process unit (or specific portion thereof) resulting in cessation of the emissions to which this subpart F and subpart G of this part apply. However, if a start-up, shutdown, malfunction or period of non-operation of one portion of a chemical manufacturing process unit does not affect the ability of a particular emission point to comply with the specific provisions to which it is subject, then that emission point shall still be required to comply with the applicable provisions of this subpart F and subpart G of this part during the start-up, shutdown, malfunction or period of non-operation. For example, if there is an overpressure in the reactor area, a storage vessel in the chemical manufacturing process unit would still be required to be controlled in accordance with § 63.119 of subpart G of the part. Similarly, the degassing of a storage vessel would not affect the ability of a process vent to meet the requirements of § 63.113 of subpart G of this part.

(2) The provisions set forth in subpart H of this part shall apply at all times except during periods of start-up or shutdown, as defined in § 63.101(b) of this subpart, malfunction, process unit shutdown (as defined in § 63.161 of subpart H of this part), or non-operation of the chemical manufacturing process unit (or specific portion thereof) in which the lines are drained and depressurized resulting in cessation of the emissions to which subpart H of this part applies.

(3) The owner or operator shall not shut down items of equipment that are required or utilized for compliance with the provisions of this subpart F, subpart G or H of this part during times when emissions (or, where applicable, wastewater streams or residuals) are being routed to such items of

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equipment, if the shutdown would contravene requirements of this subpart F, subpart G or H of this part applicable to such items of equipment. This paragraph does not apply if the item of equipment is malfunctioning, or if the owner or operator must shut down the equipment to avoid damage due to a contemporaneous start-up, shutdown, or malfunction of the chemical manufacturing process unit or portion thereof.

(4) During start-ups, shutdowns, and malfunctions when the requirements of this subpart F, subparts G and/or H of this part do not apply pursuant to paragraphs (a)(1) through (a)(3) of this section, the owner or operator shall implement, to the extent reasonably available, measures to prevent or minimize excess emissions to the extent practical. The general duty to minimize emissions during a period of start-up, shutdown, or malfunction does not require the owner or operator to achieve emission levels that would be required by the applicable standard at other times if this is not consistent with safety and good air pollution control practices, nor does it require the owner or operator to make any further efforts to reduce emissions if levels required by the applicable standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures (including the startup, shutdown, and malfunction plan required in §63.6(e)(3)), review of operation and maintenance records, and inspection of the source. The measures to be taken may include, but are not limited to, air pollution control technologies, recovery technologies, work practices, pollution prevention, monitoring, and/or changes in the manner of operation of the source. Back-up control devices are not required, but may be used if available.

(b) If, in the judgment of the Administrator, an alternative means of emission limitation will achieve a reduction in organic HAP emissions at least equivalent to the reduction in organic HAP emissions from that source

achieved under any design, equipment, work practice, or operational standards in subpart G or H of this part, the Administrator will publish in the FEDERAL REGISTER a notice permitting the use of the alternative means for purposes of compliance with that requirement.

(1) The notice may condition the permission on requirements related to the operation and maintenance of the alternative means.

(2) Any notice under paragraph (b) of this section shall be published only after public notice and an opportunity for a hearing.

(3) Any person seeking permission to use an alternative means of compliance under this section shall collect, verify, and submit to the Administrator information showing that the alternative means achieves equivalent emission reductions.

(c) Each owner or operator of a source subject to this subpart shall obtain a permit under 40 CFR part 70 or part 71 from the appropriate permitting authority by the date determined by 40 CFR part 70 or part 71, as appropriate.

(1) If the EPA has approved a State operating permit program under 40 CFR Part 70, the permit shall be obtained from the State authority. If the State operating permit program has not been approved, the source shall apply to the EPA Regional Office.

(2) [Reserved]

(d) The requirements in subparts F, G, and H of this part are Federally enforceable under section 112 of the Act on and after the dates specified in §63.100(k) of this subpart.

[59 FR 19454, Apr. 22, 1994, as amended at 60 FR 63626, Dec. 12, 1995; 61 FR 64575, Dec. 5, 1996; 62 FR 2732, Jan. 17, 1997; 71 FR 20455, Apr. 20, 2006]

### **§ 63.103 General compliance, reporting, and recordkeeping provisions.**

(a) Table 3 of this subpart specifies the provisions of subpart A that apply and those that do not apply to owners and operators of sources subject to subparts F, G, and H of this part.

(b) Initial performance tests and initial compliance determinations shall be required only as specified in subparts G and H of this part.

(1) Performance tests and compliance determinations shall be conducted according to the schedule and procedures in § 63.7(a) of subpart A of this part and the applicable sections of subparts G and H of this part.

(2) The owner or operator shall notify the Administrator of the intention to conduct a performance test at least 30 calendar days before the performance test is scheduled to allow the Administrator the opportunity to have an observer present during the test.

(3) Performance tests shall be conducted according to the provisions of § 63.7(e) of subpart A of this part, except that performance tests shall be conducted at maximum representative operating conditions for the process. During the performance test, an owner or operator may operate the control or recovery device at maximum or minimum representative operating conditions for monitored control or recovery device parameters, whichever results in lower emission reduction.

(4) Data shall be reduced in accordance with the EPA-approved methods specified in the applicable subpart or, if other test methods are used, the data and methods shall be validated according to the protocol in Method 301 of appendix A of this part.

(5) Performance tests may be waived with approval of the Administrator as specified in § 63.7(h)(2) of subpart A of this part. Owners or operators of sources subject to subparts F, G, and H of this part who apply for a waiver of a performance test shall submit the application by the dates specified in paragraph (b)(5)(i) of this section rather than the dates specified in § 63.7(h)(3) of subpart A of this part.

(i) If a request is made for an extension of compliance under § 63.151(a)(6) of subpart G or § 63.6(i) of subpart A of this part, the application for a waiver of an initial performance test shall accompany the information required for the request for an extension of compliance. If no extension of compliance is requested, the application for a waiver of an initial performance test shall be submitted no later than 90 calendar days before the Notification of Compliance Status required in § 63.152(b) of subpart G of this part is due to be submitted.

(ii) Any application for a waiver of a performance test shall include information justifying the owner or operator's request for a waiver, such as the technical or economic infeasibility, or the impracticality, of the source performing the required test.

(6) The owner or operator of a flexible operation unit shall conduct all required compliance demonstrations during production of the primary product. The owner or operator is not required to conduct compliance demonstrations for operating conditions during production of a product other than the primary product. Except as otherwise provided in this subpart or in subpart G or subpart H of this part, as applicable, the owner or operator shall operate each control device, recovery device, and/or recapture device that is required or used for compliance, and associated monitoring systems, without regard for whether the product that is being produced is the primary product or a different product. Except as otherwise provided in this subpart, subpart G and/or subpart H of this part, as applicable, operation of a control device, recapture device and/or recovery device required or used for compliance such that the daily average of monitored parameter values is outside the parameter range established pursuant to § 63.152(b)(2), or such that the monitoring data show operation inconsistent with the monitoring plan established pursuant to § 63.120(d)(2) or § 63.181(g)(1)(iv), shall constitute a violation of the required operating conditions.

(c) Each owner or operator of a source subject to subparts F, G, and H of this part shall keep copies of all applicable reports and records required by subparts F, G, and H of this part for at least 5 years; except that, if subparts G or H require records to be maintained for a time period different than 5 years, those records shall be maintained for the time specified in subpart G or H of this part. If an owner or operator submits copies of reports to the applicable EPA Regional Office, the owner or operator is not required to maintain copies of reports. If the EPA Regional Office has waived the requirement of § 63.10(a)(4)(ii) for submittal of copies of reports, the owner

or operator is not required to maintain copies of reports.

(1) All applicable records shall be maintained in such a manner that they can be readily accessed. The most recent 6 months of records shall be retained on site or shall be accessible from a central location by computer or other means that provides access within 2 hours after a request. The remaining four and one-half years of records may be retained offsite. Records may be maintained in hard copy or computer-readable form including, but not limited to, on paper, microfilm, computer, floppy disk, magnetic tape, or microfiche.

(2) The owner or operator subject to subparts F, G, and H of this part shall keep the records specified in this paragraph, as well as records specified in subparts G and H.

(i) Records of the occurrence and duration of each start-up, shutdown, and malfunction of operation of process equipment or of air pollution control equipment or continuous monitoring systems used to comply with this subpart F, subpart G, or H of this part during which excess emissions (as defined in § 63.102(a)(4)) occur.

(ii) For each start-up, shutdown, and malfunction during which excess emissions (as defined in § 63.102(a)(4)) occur, records that the procedures specified in the source's start-up, shutdown, and malfunction plan were followed, and documentation of actions taken that are not consistent with the plan. For example, if a start-up, shutdown, and malfunction plan includes procedures for routing a control device to a backup control device (e.g., the incinerator for a halogenated stream could be routed to a flare during periods when the primary control device is out of service), records must be kept of whether the plan was followed. These records may take the form of a "checklist," or other form of record-keeping that confirms conformance with the start-up, shutdown, and malfunction plan for the event.

(iii) For continuous monitoring systems used to comply with subpart G of this part, records documenting the completion of calibration checks and maintenance of continuous monitoring systems that are specified in the manu-

facturer's instructions or other written procedures that provide adequate assurance that the equipment would reasonably be expected to monitor accurately.

(3) Records of start-up, shutdown and malfunction and continuous monitoring system calibration and maintenance are not required if they pertain solely to Group 2 emission points, as defined in § 63.111 of subpart G of this part, that are not included in an emissions average.

(d) All reports required under subparts F, G, and H of this part shall be sent to the Administrator at the addresses listed in § 63.13 of subpart A of this part, except that requests for permission to use an alternative means of compliance as provided for in § 63.102(b) of this subpart and application for approval of a nominal efficiency as provided for in § 63.150 (i)(1) through (i)(6) of subpart G of this part shall be submitted to the Director of the EPA Office of Air Quality Planning and Standards rather than to the Administrator or delegated authority.

(1) Wherever subpart A of this part specifies "postmark" dates, submittals may be sent by methods other than the U.S. Mail (e.g., by fax or courier). Submittals shall be sent on or before the specified date.

(2) If acceptable to both the Administrator and the owner or operator of a source, reports may be submitted on electronic media.

(e) The owner or operator of a chemical manufacturing process unit which meets the criteria of § 63.100(b)(1) and § 63.100(b)(3), but not the criteria of § 63.100(b)(2), shall comply with the requirements of either paragraph (e)(1) or (e)(2) of this section.

(1) Retain information, data, and analysis used to determine that the chemical manufacturing process unit does not use as a reactant or manufacture as a product or co-product any organic hazardous air pollutant. Examples of information that could document this include, but are not limited to, records of chemicals purchased for the process, analyses of process stream composition, engineering calculations, or process knowledge.

(2) When requested by the Administrator, demonstrate that the chemical

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manufacturing process unit does not use as a reactant or manufacture as a product or co-product any organic hazardous air pollutant.

(f) To qualify for the exemption specified in § 63.100(b)(4) of this subpart, the owner or operator shall maintain the documentation of the information required pursuant to § 63.100(b)(4)(i), and documentation of any update of this information requested by the EPA Regional Office, and shall provide the documentation to the EPA Regional Office upon request. The EPA Regional Office will notify the owner or operator, after reviewing such documentation, if the source does not qualify for the exemption specified in § 63.100(b)(4) of this section. In such cases, compliance with subpart H shall be required no later than 90 days after expiration of the applicable compliance date in § 63.100(k)(3), but in no event earlier than 90 days after the date of such notification by the EPA Regional Office. Compliance with this subpart F and subpart G of this part shall be no later than April 22, 1997, or as otherwise specified in § 63.100(k)(2)(ii) of this subpart, unless an extension has been granted by the EPA Regional Office or permitting authority as provided in § 63.6(i) of subpart A of this part.

(g) An owner or operator who elects to use the compliance extension provisions of § 63.100(k)(6)(i) or (ii) shall submit a compliance extension request to the appropriate EPA Regional Office no later than 45 days before the applicable compliance date in § 63.100(k)(3), but in no event is submittal required earlier than May 10, 1995. The request shall contain the information specified in § 63.100(k)(5)(iv) and the reason compliance can not reasonably be achieved without a process unit shutdown, as defined in 40 CFR 63.161 or without replacement of the compressor or recasting of the distance piece.

(h) An owner or operator who elects to use the compliance extension provisions of § 63.100(k)(8) shall submit to the appropriate EPA Regional Office a brief description of the process change, identify the HAP eliminated, and the expected date of cessation of use or production of HAP. The description shall be submitted no later than May 10, 1995, or with the Notice of Compli-

ance Status as required in § 63.182(c) of subpart H, whichever is later.

[59 FR 19454, Apr. 22, 1994, as amended at 59 FR 48176, Sept. 20, 1994; 60 FR 18024, Apr. 10, 1995; 62 FR 2733, Jan. 17, 1997; 63 FR 26082, May 12, 1998]

### § 63.104 Heat exchange system requirements.

(a) Unless one or more of the conditions specified in paragraphs (a)(1) through (a)(6) of this section are met, owners and operators of sources subject to this subpart shall monitor each heat exchange system used to cool process equipment in a chemical manufacturing process unit meeting the conditions of § 63.100 (b)(1) through (b)(3) of this subpart, except for chemical manufacturing process units meeting the condition specified in § 63.100(c) of this subpart, according to the provisions in either paragraph (b) or (c) of this section. Whenever a leak is detected, the owner or operator shall comply with the requirements in paragraph (d) of this section.

(1) The heat exchange system is operated with the minimum pressure on the cooling water side at least 35 kilopascals greater than the maximum pressure on the process side.

(2) There is an intervening cooling fluid, containing less than 5 percent by weight of total hazardous air pollutants listed in table 4 of this subpart, between the process and the cooling water. This intervening fluid serves to isolate the cooling water from the process fluid and the intervening fluid is not sent through a cooling tower or discharged. For purposes of this section, discharge does not include emptying for maintenance purposes.

(3) The once-through heat exchange system is subject to a National Pollution Discharge Elimination System (NPDES) permit with an allowable discharge limit of 1 part per million or less above influent concentration or 10 percent or less above influent concentration, whichever is greater.

(4) The once-through heat exchange system is subject to an NPDES permit that:

(i) Requires monitoring of a parameter(s) or condition(s) to detect a leak of process fluids into cooling water;

(ii) Specifies or includes the normal range of the parameter or condition;

(iii) Requires monitoring for the parameters selected as leak indicators no less frequently than monthly for the first six months and quarterly thereafter; and

(iv) Requires the owner or operator to report and correct leaks to the cooling water when the parameter or condition exceeds the normal range.

(5) The recirculating heat exchange system is used to cool process fluids that contain less than 5 percent by weight of total hazardous air pollutants listed in table 4 of this subpart.

(6) The once-through heat exchange system is used to cool process fluids that contain less than 5 percent by weight of total hazardous air pollutants listed in table 9 of subpart G of this part.

(b) The owner or operator who elects to comply with the requirements of paragraph (a) of this section by monitoring the cooling water for the presence of one or more organic hazardous air pollutants or other representative substances whose presence in cooling water indicates a leak shall comply with the requirements specified in paragraphs (b)(1) through (b)(6) of this section. The cooling water shall be monitored for total hazardous air pollutants, total volatile organic compounds, total organic carbon, one or more speciated HAP compounds, or other representative substances that would indicate the presence of a leak in the heat exchange system.

(1) The cooling water shall be monitored monthly for the first 6 months and quarterly thereafter to detect leaks.

(2)(i) For recirculating heat exchange systems (cooling tower systems), the monitoring of speciated hazardous air pollutants or total hazardous air pollutants refers to the hazardous air pollutants listed in table 4 of this subpart.

(ii) For once-through heat exchange systems, the monitoring of speciated hazardous air pollutants or total hazardous air pollutants refers to the hazardous air pollutants listed in table 9 of subpart G of this part.

(3) The concentration of the monitored substance(s) in the cooling water shall be determined using any EPA-ap-

proved method listed in part 136 of this chapter as long as the method is sensitive to concentrations as low as 10 parts per million and the same method is used for both entrance and exit samples. Alternative methods may be used upon approval by the Administrator.

(4) The samples shall be collected either at the entrance and exit of each heat exchange system or at locations where the cooling water enters and exits each heat exchanger or any combination of heat exchangers.

(i) For samples taken at the entrance and exit of recirculating heat exchange systems, the entrance is the point at which the cooling water leaves the cooling tower prior to being returned to the process equipment and the exit is the point at which the cooling water is introduced to the cooling tower after being used to cool the process fluid.

(ii) For samples taken at the entrance and exit of once-through heat exchange systems, the entrance is the point at which the cooling water enters and the exit is the point at which the cooling water exits the plant site or chemical manufacturing process units.

(iii) For samples taken at the entrance and exit of each heat exchanger or any combination of heat exchangers in chemical manufacturing process units, the entrance is the point at which the cooling water enters the individual heat exchanger or group of heat exchangers and the exit is the point at which the cooling water exits the heat exchanger or group of heat exchangers.

(5) A minimum of three sets of samples shall be taken at each entrance and exit as defined in paragraph (b)(4) of this section. The average entrance and exit concentrations shall then be calculated. The concentration shall be corrected for the addition of any make-up water or for any evaporative losses, as applicable.

(6) A leak is detected if the exit mean concentration is found to be greater than the entrance mean using a one-sided statistical procedure at the 0.05 level of significance and the amount by which it is greater is at least 1 part per million or 10 percent of the entrance mean, whichever is greater.

(c) The owner or operator who elects to comply with the requirement of



paragraph (a) of this section by monitoring using a surrogate indicator of heat exchange system leaks shall comply with the requirements specified in paragraphs (c)(1) through (c)(3) of this section. Surrogate indicators that could be used to develop an acceptable monitoring program are ion specific electrode monitoring, pH, conductivity or other representative indicators.

(1) The owner or operator shall prepare and implement a monitoring plan that documents the procedures that will be used to detect leaks of process fluids into cooling water. The plan shall require monitoring of one or more surrogate indicators or monitoring of one or more process parameters or other conditions that indicate a leak. Monitoring that is already being conducted for other purposes may be used to satisfy the requirements of this section. The plan shall include the information specified in paragraphs (c)(1)(i) and (c)(1)(ii) of this section.

(i) A description of the parameter or condition to be monitored and an explanation of how the selected parameter or condition will reliably indicate the presence of a leak.

(ii) The parameter level(s) or conditions(s) that shall constitute a leak. This shall be documented by data or calculations showing that the selected levels or conditions will reliably identify leaks. The monitoring must be sufficiently sensitive to determine the range of parameter levels or conditions when the system is not leaking. When the selected parameter level or condition is outside that range, a leak is indicated.

(iii) The monitoring frequency which shall be no less frequent than monthly for the first 6 months and quarterly thereafter to detect leaks.

(iv) The records that will be maintained to document compliance with the requirements of this section.

(2) If a substantial leak is identified by methods other than those described in the monitoring plan and the method(s) specified in the plan could not detect the leak, the owner or operator shall revise the plan and document the basis for the changes. The owner or operator shall complete the revisions to the plan no later than 180 days after discovery of the leak.

(3) The owner or operator shall maintain, at all times, the monitoring plan that is currently in use. The current plan shall be maintained on-site, or shall be accessible from a central location by computer or other means that provides access within 2 hours after a request. If the monitoring plan is superseded, the owner or operator shall retain the most recent superseded plan at least until 5 years from the date of its creation. The superseded plan shall be retained on-site (or accessible from a central location by computer or other means that provides access within two hours after a request) for at least 6 months after its creation.

(d) If a leak is detected according to the criteria of paragraph (b) or (c) of this section, the owner or operator shall comply with the requirements in paragraphs (d)(1) and (d)(2) of this section, except as provided in paragraph (e) of this section.

(1) The leak shall be repaired as soon as practical but not later than 45 calendar days after the owner or operator receives results of monitoring tests indicating a leak. The leak shall be repaired unless the owner or operator demonstrates that the results are due to a condition other than a leak.

(2) Once the leak has been repaired, the owner or operator shall confirm that the heat exchange system has been repaired within 7 calendar days of the repair or startup, whichever is later.

(e) Delay of repair of heat exchange systems for which leaks have been detected is allowed if the equipment is isolated from the process. Delay of repair is also allowed if repair is technically infeasible without a shutdown and any one of the conditions in paragraph (e)(1) or (e)(2) of this section is met. All time periods in paragraphs (e)(1) and (e)(2) of this section shall be determined from the date when the owner or operator determines that delay of repair is necessary.

(1) If a shutdown is expected within the next 2 months, a special shutdown before that planned shutdown is not required.

(2) If a shutdown is not expected within the next 2 months, the owner or operator may delay repair as provided in paragraph (e)(2)(i) or (e)(2)(ii) of this

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section. Documentation of a decision to delay repair shall state the reasons repair was delayed and shall specify a schedule for completing the repair as soon as practical.

(i) If a shutdown for repair would cause greater emissions than the potential emissions from delaying repair, the owner or operator may delay repair until the next shutdown of the process equipment associated with the leaking heat exchanger. The owner or operator shall document the basis for the determination that a shutdown for repair would cause greater emissions than the emissions likely to result from delaying repair as specified in paragraphs (e)(2)(i)(A) and (e)(2)(i)(B) of this section.

(A) The owner or operator shall calculate the potential emissions from the leaking heat exchanger by multiplying the concentration of total hazardous air pollutants listed in table 4 of this subpart in the cooling water from the leaking heat exchanger by the flowrate of the cooling water from the leaking heat exchanger by the expected duration of the delay. The owner or operator may calculate potential emissions using total organic carbon concentration instead of total hazardous air pollutants listed in table 4 of this subpart.

(B) The owner or operator shall determine emissions from purging and depressurizing the equipment that will result from the unscheduled shutdown for the repair.

(ii) If repair is delayed for reasons other than those specified in paragraph (e)(2)(i) of this section, the owner or operator may delay repair up to a maximum of 120 calendar days. The owner shall demonstrate that the necessary parts or personnel were not available.

(f)(1) *Required records.* The owner or operator shall retain the records identified in paragraphs (f)(1)(i) through (f)(1)(iv) of this section as specified in § 63.103(c)(1).

(i) Monitoring data required by this section indicating a leak and the date when the leak was detected, and if demonstrated not to be a leak, the basis for that determination;

(ii) Records of any leaks detected by procedures subject to paragraph (c)(2) of this section and the date the leak was discovered;

(iii) The dates of efforts to repair leaks; and

(iv) The method or procedure used to confirm repair of a leak and the date repair was confirmed.

(2) *Reports.* If an owner or operator invokes the delay of repair provisions for a heat exchange system, the following information shall be submitted in the next semi-annual periodic report required by § 63.152(c) of subpart G of this part. If the leak remains unrepaired, the information shall also be submitted in each subsequent periodic report, until repair of the leak is reported.

(i) The owner or operator shall report the presence of the leak and the date that the leak was detected.

(ii) The owner or operator shall report whether or not the leak has been repaired.

(iii) The owner or operator shall report the reason(s) for delay of repair. If delay of repair is invoked due to the reasons described in paragraph (e)(2) of this section, documentation of emissions estimates must also be submitted.

(iv) If the leak remains unrepaired, the owner or operator shall report the expected date of repair.

(v) If the leak is repaired, the owner or operator shall report the date the leak was successfully repaired.

[62 FR 2733, Jan. 17, 1997]

### § 63.105 Maintenance wastewater requirements.

(a) Each owner or operator of a source subject to this subpart shall comply with the requirements of paragraphs (b) through (e) of this section for maintenance wastewaters containing those organic HAP's listed in table 9 of subpart G of this part.

(b) The owner or operator shall prepare a description of maintenance procedures for management of wastewaters generated from the emptying and purging of equipment in the process during temporary shutdowns for inspections, maintenance, and repair (i.e., a maintenance-turn-around) and during periods which are not shutdowns (i.e., routine maintenance). The descriptions shall:

(1) Specify the process equipment or maintenance tasks that are anticipated

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to create wastewater during maintenance activities.

(2) Specify the procedures that will be followed to properly manage the wastewater and control organic HAP emissions to the atmosphere; and

(3) Specify the procedures to be followed when clearing materials from process equipment.

(c) The owner or operator shall modify and update the information required by paragraph (b) of this section as needed following each maintenance procedure based on the actions taken and the wastewaters generated in the preceding maintenance procedure.

(d) The owner or operator shall incorporate the procedures described in paragraphs (b) and (c) of this section as part of the startup, shutdown, and malfunction plan required under § 63.6(e)(3).

(e) The owner or operator shall maintain a record of the information required by paragraphs (b) and (c) of this section as part of the start-up, shutdown, and malfunction plan required under § 63.6(e)(3) of subpart A of this part.

[59 FR 19454, Apr. 22, 1994, as amended at 60 FR 63626, Dec. 12, 1995; 71 FR 20456, Apr. 20, 2006]

### § 63.106 Implementation and enforcement.

(a) This subpart can be implemented and enforced by the U.S. EPA, or a delegated authority such as the applicable State, local, or Tribal agency. If the U.S. EPA Administrator has delegated authority to a State, local, or Tribal agency, then that agency, in addition to the U.S. EPA, has the authority to implement and enforce this subpart. Contact the applicable U.S. EPA Regional Office to find out if implementation and enforcement of this subpart is delegated to a State, local, or Tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or Tribal agency under subpart E of this part, the authorities contained in paragraph (c) of this section are retained by the Administrator of U.S. EPA and cannot be transferred to the State, local, or Tribal agency.

(c) The authorities that cannot be delegated to State, local, or Tribal

agencies are as specified in paragraphs (c)(1) through (4) of this section.

(1) Approval of alternatives to requirements in §§ 63.100, 63.102, and 63.104. Where these standards reference another subpart, the cited provisions will be delegated according to the delegation provisions of the referenced subpart.

(2) Approval of major alternatives to test methods under § 63.7(e)(2)(ii) and (f), as defined in § 63.90, and as required in this subpart.

(3) Approval of major alternatives to monitoring under § 63.8(f), as defined in § 63.90, and as required in this subpart.

(4) Approval of major alternatives to recordkeeping and reporting under § 63.10(f), as defined in § 63.90, and as required in this subpart.

[68 FR 37344, June 23, 2003]

### § 63.107 Identification of process vents subject to this subpart.

(a) The owner or operator shall use the criteria specified in this § 63.107 to determine whether there are any process vents associated with an air oxidation reactor, distillation unit, or reactor that is in a source subject to this subpart. A process vent is the point of discharge to the atmosphere (or the point of entry into a control device, if any) of a gas stream if the gas stream has the characteristics specified in paragraphs (b) through (h) of this section, or meets the criteria specified in paragraph (i) of this section.

(b) Some, or all, of the gas stream originates as a continuous flow from an air oxidation reactor, distillation unit, or reactor during operation of the chemical manufacturing process unit.

(c) The discharge to the atmosphere (with or without passing through a control device) meets at least one of the conditions specified in paragraphs (c)(1) through (3) of this section.

(1) Is directly from an air oxidation reactor, distillation unit, or reactor; or

(2) Is from an air oxidation reactor, distillation unit, or reactor after passing solely (i.e., without passing through any other unit operation for a process purpose) through one or more recovery devices within the chemical manufacturing process unit; or

(3) Is from a device recovering only mechanical energy from a gas stream

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that comes either directly from an air oxidation reactor, distillation unit, or reactor, or from an air oxidation reactor, distillation unit, or reactor after passing solely (i.e., without passing through any other unit operation for a process purpose) through one or more recovery devices within the chemical manufacturing process unit.

(d) The gas stream contains greater than 0.005 weight percent total organic HAP at the point of discharge to the atmosphere (or at the point of entry into a control device, if any).

(e) The air oxidation reactor, distillation unit, or reactor is part of a chemical manufacturing process unit that meets the criteria of §63.100(b).

(f) The gas stream is in the gas phase from the point of origin at the air oxidation reactor, distillation unit, or reactor to the point of discharge to the atmosphere (or to the point of entry into a control device, if any).

(g) The gas stream is discharged to the atmosphere either on-site, off-site, or both.

(h) The gas stream is not any of the items identified in paragraphs (h)(1) through (9) of this section.

(1) A relief valve discharge.

(2) A leak from equipment subject to subpart H of this part.

(3) A gas stream going to a fuel gas system as defined in §63.101.

(4) A gas stream exiting a control device used to comply with §63.113.

(5) A gas stream transferred to other processes (on-site or off-site) for reaction or other use in another process (i.e., for chemical value as a product, isolated intermediate, byproduct, or coproduct, or for heat value).

(6) A gas stream transferred for fuel value (i.e., net positive heating value), use, reuse, or for sale for fuel value, use, or reuse.

(7) A storage vessel vent or transfer operation vent subject to §63.119 or §63.126.

(8) A vent from a waste management unit subject to §§63.132 through 63.137.

(9) A gas stream exiting an analyzer.

(i) The gas stream would meet the characteristics specified in paragraphs (b) through (g) of this section, but, for purposes of avoiding applicability, has been deliberately interrupted, temporarily liquefied, routed through any

item of equipment for no process purpose, or disposed of in a flare that does not meet the criteria in §63.11(b), or an incinerator that does not reduce emissions of organic HAP by 98 percent or to a concentration of 20 parts per million by volume, whichever is less stringent.

[66 FR 6928, Jan. 22, 2001]

TABLE 1 TO SUBPART F OF PART 63—  
SYNTHETIC ORGANIC CHEMICAL MANUFACTURING INDUSTRY CHEMICALS

Chemical name <sup>a</sup>	CAS No. <sup>b</sup>	Group
Acenaphthene .....	83329	V
Acetal .....	105577	V
Acetaldehyde .....	75070	II
Acetamide .....	60355	II
Acetanilide .....	103844	II
Acetic acid .....	64197	II
Acetic anhydride .....	108247	II
Acetoacetanilide .....	102012	III
Acetone .....	67641	I
Acetone cyanohydrin .....	75865	V
Acetonitrile .....	75058	I
Acetophenone .....	98862	I
Acrolein .....	107028	IV
Acrylamide .....	79061	I
Acrylic acid .....	79107	IV
Acrylonitrile .....	107131	I
Adiponitrile .....	111693	I
Alizarin .....	72480	V
Alkyl anthraquinones .....	008	V
Allyl alcohol .....	107186	I
Allyl chloride .....	107051	IV
Allyl cyanide .....	109751	IV
Aminophenol sulfonic acid .....	0010	V
Aminophenol (p-) .....	123308	I
Aniline .....	62533	I
Aniline hydrochloride .....	142041	III
Anisidine (o-) .....	90040	II
Anthracene .....	120127	V
Anthraquinone .....	84651	III
Azobenzene .....	103333	I
Benzaldehyde .....	100527	III
Benzene .....	71432	I
Benzenedisulfonic acid .....	98486	I
Benzenesulfonic acid .....	98113	I
Benzil .....	134816	III
Benzilic acid .....	76937	III
Benzoic acid .....	65850	III
Benzoin .....	119539	III
Benzonitrile .....	100470	III
Benzophenone .....	119619	I
Benzotrichloride .....	98077	III
Benzoyl chloride .....	98884	III
Benzyl acetate .....	140114	III
Benzyl alcohol .....	100516	III
Benzyl benzoate .....	120514	III
Benzyl chloride .....	100447	III
Benzyl dichloride .....	98873	III
Biphenyl .....	92524	I
Bisphenol A .....	80057	III
Bis(Chloromethyl) Ether .....	542881	I
Bromobenzene .....	108861	I
Bromoform .....	75252	V
Bromonaphthalene .....	27497514	IV
Butadiene (1,3-) .....	106990	II
Butanediol (1,4-) .....	110634	I
Butyl acrylate (n-) .....	141322	V

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Chemical name <sup>a</sup>	CAS No. <sup>b</sup>	Group	Chemical name <sup>a</sup>	CAS No. <sup>b</sup>	Group
Butylene glycol (1,3-)	107880	II	Diethylene glycol dimethyl ether	111966	I
Butyrolactone	96480	I	Diethylene glycol monobutyl ether acetate.	124174	I
Caprolactam	105602	II	Diethylene glycol monobutyl ether	112345	I
Carbaryl	63252	V	Diethylene glycol monoethyl ether acetate.	112152	I
Carbazole	86748	V	Diethylene glycol monoethyl ether	111900	I
Carbon disulfide	75150	IV	Diethylene glycol monohexyl ether	112594	V
Carbon tetrabromide	558134	II	Diethylene glycol monomethyl ether acetate.	629389	V
Carbon tetrachloride	56235	I	Diethylene glycol monomethyl ether	111773	I
Carbon tetrafluoride	75730	II	Dihydroxybenzoic acid (Resorcylic acid).	27138574	V
Chloral	75876	II	Dimethylbenzidine	119937	II
Chloroacetic acid	79118	II	(3,3'-)		
Chloroacetophenone (2-)	532274	I	Dimethyl ether	115106	IV
Chloroaniline (p-)	106478	II	Dimethylformamide (N,N-)	68122	II
Chlorobenzene	108907	I	Dimethylhydrazine	57147	II
2-Chloro-1,3-butadiene (Chloroprene)	126998	II	(1,1-)		
Chlorodifluoroethane	25497294	V	Dimethyl sulfate	77781	I
Chlorodifluoromethane	75456	I	Dimethyl terephthalate	120616	II
Chloroform	67663	I	Dimethylamine	124403	IV
Chloronaphthalene	25586430	IV	Dimethylaminoethanol (2-)	108010	I
Chloronitrobenzene (m-)	121733	I	Dimethylaniline (N,N')	121697	III
Chloronitrobenzene (o-)	88733	I	Dinitrobenzenes (NOS) <sup>c</sup>	25154545	I
Chloronitrobenzene (p-)	100005	I	Dinitrophenol (2,4-)	51285	III
Chlorophenol (m-)	108430	II	Dinitrotoluene (2,4-)	121142	III
Chlorophenol (o-)	95578	II	Dioxane (1,4-) (1,4-Diethyleneoxide)	1239	11I
Chlorophenol (p-)	106489	II	Dioxolane (1,3-)	646060	I
Chlorotoluene (m-)	108418	III	Diphenyl methane	101815	I
Chlorotoluene (o-)	95498	III	Diphenyl oxide	101848	I
Chlorotoluene (p-)	106434	III	Diphenyl thiourea	102089	III
Chlorotrifluoromethane	75729	II	Diphenylamine	122394	III
Chrysene	218019	V	Dipropylene glycol	110985	I
Cresol and cresylic acid (m-)	108394	III	Di-o-tolylguanidine	97392	III
Cresol and cresylic acid (o-)	95487	III	Dodecanedioic acid	693232	I
Cresol and cresylic acid (p-)	106445	III	Dodecyl benzene (branched)	123013	V
Cresols and cresylic acids (mixed)	1319773	III	Dodecyl phenol (branched)	12158585	V
Cumene	98828	I	Dodecylaniline	28675174	V
Cumene hydroperoxide	80159	I	Dodecylbenzene (n-)	121013	I
Cyanoacetic acid	372098	II	Dodecylphenol	27193868	III
Cyclohexane	110827	I	Epichlorohydrin (1-chloro-2,3-epoxypropane).	106898	I
Cyclohexanol	108930	I	Ethanolamine	141435	I
Cyclohexanone	108941	I	Ethyl acrylate	140885	II
Cyclohexylamine	108918	III	Ethylbenzene	100414	I
Cyclooctadienes	29965977	II	Ethyl chloride (Chloroethane)	75003	IV
Decahydronaphthalene	91178	IV	Ethyl chloroacetate	105395	II
Diacetoxy-2-Butene (1,4-)	0012	V	Ethylamine	75047	V
Diaminophenol hydrochloride	137097	V	Ethylaniline (N-)	103695	III
Dibromomethane	74953	V	Ethylaniline (o-)	578541	III
Dichloroaniline (mixed isomers)	27134276	I	Ethylcellulose	9004573	V
Dichlorobenzene (p-)	106467	I	Ethylcyanoacetate	105566	V
Dichlorobenzene (m-)	541731	I	Ethylene carbonate	96491	I
Dichlorobenzene (o-)	95501	I	Ethylene dibromide (Dibromoethane)	106934	I
Dichlorobenzidine (3,3'-)	91941	I	Ethylene glycol	107211	I
Dichlorodifluoromethane	75718	I	Ethylene glycol diacetate	111557	I
Dichloroethane (1,2-) (Ethylene dichloride) (EDC).	107062	I	Ethylene glycol dibutyl ether	112481	V
Dichloroethyl ether (bis(2-chloroethyl)ether).	111444	I	Ethylene glycol diethyl ether (1,2-diethoxyethane).	629141	I
Dichloroethylene (1,2-)	540590	II	Ethylene glycol dimethyl ether	110714	I
Dichlorophenol (2,4-)	120832	III	Ethylene glycol monoacetate	542596	V
Dichloropropene (1,3-)	542756	II	Ethylene glycol monobutyl ether acetate.	112072	I
Dichlorotetrafluoroethane.	1320372	V	Ethylene glycol monobutyl ether	111762	I
Dichloro-1-butene (3,4-)	760236	II	Ethylene glycol monoethyl ether acetate.	111159	I
Dichloro-2-butene (1,4-)	764410	V	Ethylene glycol monoethyl ether	110805	I
Diethanolamine (2,2'-Iminodiethanol)	111422	I	Ethylene glycol monohexyl ether	112254	V
Diethyl sulfate	64675	II	Ethylene glycol monomethyl ether acetate.	110496	I
Diethylamine	109897	IV	Ethylene glycol monomethyl ether	109864	I
Diethylaniline (2,6-)	579668	V	Ethylene glycol monooctyl ether	002	V
Diethylene glycol	111466	I			
Diethylene glycol dibutyl ether	112732	I			
Diethylene glycol diethyl ether	112367	I			

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Chemical name <sup>a</sup>	CAS No. <sup>b</sup>	Group	Chemical name <sup>a</sup>	CAS No. <sup>b</sup>	Group
Ethylene glycol monophenyl ether ....	122996	I	Naphthylamine sulfonic acid (1,4-) ....	84866	V
Ethylene glycol monopropyl ether .....	2807309	I	Naphthylamine sulfonic acid (2,1-) ....	81163	V
Ethylene oxide .....	75218	I	Naphthylamine (1-) .....	134327	V
Ethylenediamine .....	107153	II	Naphthylamine (2-) .....	91598	V
Ethylenediamine tetraacetic acid .....	60004	V	Nitroaniline (m-) .....	99092	II
Ethylenimine (Aziridine) .....	151564	II	Nitroaniline (o-) .....	88744	I
Ethylhexyl acrylate (2-isomer) .....	103117	II	Nitroanisole (o-) .....	91236	III
Fluoranthene .....	206440	V	Nitroanisole (p-) .....	100174	III
Formaldehyde .....	50000	I	Nitrobenzene .....	98953	I
Formamide .....	75127	II	Nitronaphthalene (1-) .....	86577	IV
Formic acid .....	64186	II	Nitrophenol (p-) .....	100027	III
Fumaric acid .....	110178	I	Nitrophenol (o-) .....	88755	III
Glutaraldehyde .....	111308	IV	Nitropropane (2-) .....	79469	II
Glyceraldehyde .....	367475	V	Nitrotoluene (all isomers) .....	1321126	III
Glycerol .....	56815	II	Nitrotoluene (o-) .....	88722	III
Glycine .....	56406	II	Nitrotoluene (m-) .....	99081	III
Glyoxal .....	107222	II	Nitrotoluene (p-) .....	99990	III
Hexachlorobenzene .....	118741	II	Nitroxylene .....	25168041	V
Hexachlorobutadiene .....	87683	II	Nonylbenzene (branched) .....	1081772	V
Hexachloroethane .....	67721	II	Nonylphenol .....	25154523	V
Hexadiene (1,4-) .....	592450	II	Octene-1 .....	111660	I
Hexamethylene-tetramine.	100970	I	Octylphenol .....	27193288	III
Hexane .....	110543	V	Paraformaldehyde .....	30525894	I
Hexanetriol (1,2,6-) .....	106694	IV	Paraldehyde .....	123637	II
Hydroquinone .....	123319	I	Pentachlorophenol .....	87865	III
Hydroxyadipaldehyde .....	141311	V	Pentaerythritol .....	115775	I
Isobutyl acrylate .....	106638	V	Peracetic acid .....	79210	II
Isobutylene .....	115117	V	Perchloromethyl mercaptan .....	594423	IV
Isophorone .....	78591	IV	Phenanthrene .....	85018	V
Isophorone nitrile .....	0017	V	Phenetidine (p-) .....	156434	III
Isophthalic acid .....	121915	III	Phenol .....	108952	III
Isopropylphenol .....	25168063	III	Phenolphthalein .....	77098	III
Linear alkylbenzene .....	d	I	Phenolsulfonic acids (all isomers) ....	1333397	III
Maleic anhydride .....	108316	I	Phenyl anthranilic acid (all isomers)	91407	III
Maleic hydrazide .....	123331	I	Phenylenediamine (p-) .....	106503	I
Malic acid .....	6915157	I	Phloroglucinol .....	108736	III
Metanilic acid .....	121471	I	Phosgene .....	75445	IV
Methacrylic acid .....	79414	V	Phthalic acid .....	88993	III
Methanol .....	67561	IV	Phthalic anhydride .....	85449	III
Methionine .....	63683	I	Phthalimide .....	85416	III
Methyl acetate .....	79209	IV	Phthalonitrile .....	91156	III
Methyl acrylate .....	96333	V	Picoline (b-) .....	108996	II
Methyl bromide (Bromomethane) .....	74839	IV	Piperazine .....	110850	I
Methyl chloride (Chloromethane) .....	74873	IV	Propiolactone (beta-) .....	57578	I
Methyl ethyl ketone (2-butanone) .....	78933	V	Propionaldehyde .....	123386	IV
Methyl formate .....	107313	II	Propionic acid .....	79094	I
Methyl hydrazine .....	60344	IV	Propylene carbonate .....	108327	V
Methyl isobutyl carbinol .....	108112	IV	Propylene dichloride (1,2-dichloropropane).	78875	IV
Methyl isobutyl ketone (Hexone) .....	108101	IV	Propylene glycol .....	57556	I
Methyl isocyanate .....	624839	IV	Propylene glycol monomethyl ether ..	107982	I
Methyl mercaptan .....	74931	IV	Propylene oxide .....	75569	I
Methyl methacrylate .....	80626	IV	Pyrene .....	129000	V
Methyl phenyl carbinol .....	98851	II	Pyridine .....	110861	II
Methyl tert-butyl ether .....	1634044	V	p-tert-Butyl toluene .....	98511	III
Methylamine .....	74895	IV	Quinone .....	106514	III
Methylaniline (N-) .....	100618	III	Resorcinol .....	108463	I
Methylcyclohexane .....	108872	III	Salicylic acid .....	69727	III
Methylcyclohexanol .....	25639423	V	Sodium methoxide .....	124414	IV
Methylcyclohexanone .....	1331222	III	Sodium phenate .....	139026	III
Methylene chloride (Dichloromethane).	75092	I	Stilbene .....	588590	III
Methylene dianiline (4,4'-isomer) .....	101779	I	Styrene .....	100425	I
Methylene diphenyl diisocyanate (4,4') (MDI).	101688	III	Succinic acid .....	110156	I
Methylionones (a-) .....	79696	V	Succinonitrile .....	110612	I
Methylpentynol .....	77758	V	Sulfanilic acid .....	121573	III
Methylstyrene (a-) .....	98839	IV	Sulfolane .....	126330	II
Naphthalene .....	91203	IV	Tartaric acid .....	526830	I
Naphthalene sulfonic acid (a-) .....	85472	IV	Terephthalic acid .....	100210	II
Naphthalene sulfonic acid (b-) .....	120183	IV	Tetrabromophthalic anhydride .....	632791	III
Naphthol (a-) .....	90153	IV	Tetrachlorobenzene (1,2,4,5-) .....	95943	I
Naphthol (b-) .....	135193	IV	Tetrachloroethane (1,1,2,2-) .....	79345	II
Naphtholsulfonic acid (1-) .....	567180	V	Tetrachloroethylene (Perchloroethylene).	127184	I
			Tetrachlorophthalic-	117088	III

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Chemical name <sup>a</sup>	CAS No. <sup>b</sup>	Group
anhydride.		
Tetraethyl lead .....	78002	IV
Tetraethylene glycol .....	112607	I
Tetraethylene-pentamine.	112572	V
Tetrahydrofuran .....	109999	I
Tetrahydronaphthalene .....	119642	IV
Tetrahydrophthalic anhydride .....	85438	II
Tetramethylene-diamine.	110601	II
Tetramethylethylenediamine .....	110189	V
Tetramethyllead .....	75741	V
Toluene .....	108883	I
Toluene 2,4 diamine .....	95807	II
Toluene 2,4 diisocyanate .....	584849	II
Toluene diisocyanates (mixture) .....	26471625	II
Toluene sulfonic acids .....	104154	III
Toluenesulfonyl chloride .....	98599	III
Toluidine (o-) .....	95534	II
Trichloroaniline-(2,4,6-).	634935	III
Trichlorobenzene (1,2,3-) .....	87616	V
Trichlorobenzene (1,2,4-) .....	120821	I
Trichloroethane (1,1,1-)	71556	II
Trichloroethane (1,1,2-) (Vinyl trichloride).	79005	II
Trichloroethylene .....	79016	I
Trichlorofluoromethane .....	75694	I
Trichlorophenol (2,4,5-).	95954	I
(1,1,2-) Trichloro (1,2,2-) trifluoroethane.	76131	I
Triethanolamine .....	102716	I
Triethylamine .....	121448	IV
Triethylene glycol .....	112276	I
Triethylene glycol dimethyl ether.	112492	I
Triethylene glycol monoethyl ether ..	112505	V
Triethylene glycol monomethyl ether	112356	I
Trimethylamine .....	75503	IV
Trimethylcyclohexanol .....	933482	IV
Trimethylcyclohexanone.	2408379	IV
Trimethylcyclohexylamine.	34216347	V
Trimethylolpropane .....	77996	I
Trimethylpentane (2,2,4-) .....	540841	V
Tripropylene glycol .....	24800440	V
Vinyl acetate .....	108054	II
Vinyl chloride (Chloroethylene) .....	75014	I
Vinyl toluene .....	25013154	III
Vinylcyclohexene (4-) .....	100403	II
Vinylidene chloride (1,1-dichloroethylene).	75354	II
Vinyl(N)-pyrrolidone(2-) .....	88120	V
Xanthates .....	140896	V
Xylene sulfonic acid .....	25321419	III
Xylenes (NOS) <sup>c</sup> .....	1330207	I
Xylene (m-) .....	108383	I
Xylene (o-) .....	95476	I
Xylene (p-) .....	106423	I
Xylenols (Mixed) .....	1300716	V
Xylidene .....	1300738	III

TABLE 2 TO SUBPART F OF PART 63—ORGANIC HAZARDOUS AIR POLLUTANTS

Chemical name <sup>a,b</sup>	CAS No. <sup>c</sup>
Acenaphthene .....	83329
Acetaldehyde .....	75070
Acetamide .....	60355
Acetonitrile .....	75058
Acetophenone .....	98862
Acrolein .....	107028
Acrylamide .....	79061
Acrylic acid .....	79107
Acrylonitrile .....	107131
Alizarin .....	72480
Allyl chloride .....	107051
Aniline .....	62533
Anisidine (o-) .....	90040
Anthracene .....	120127
Anthraquinone .....	84651
Benzene .....	71432
Benzotrichloride .....	98077
Benzyl chloride .....	100447
Biphenyl .....	92524
Bis(chloromethyl)ether .....	542881
Bromoform .....	75252
Bromonaphthalene .....	27497514
Butadiene (1,3-) .....	106990
Carbon disulfide .....	75150
Carbon tetrachloride .....	56235
Chloroacetic acid .....	79118
Chloroacetophenone (2-) .....	532274
Chlorobenzene .....	108907
2-Chloro-,1,3-butadiene (Chloroprene) .....	126998
Chloroform .....	67663
Chloronaphthalene .....	25586430
Chrysene .....	218019
Cresols and cresylic acids (mixed) .....	1319773
Cresol and cresylic acid (o-) .....	95487
Cresol and cresylic acid (m-) .....	108394
Cresol and cresylic acid (p-) .....	106445
Cumene .....	98828
Dichlorobenzene (p-) .....	106467
Dichlorobenzidine (3,3'-) .....	91941
Dichloroethane (1,2-) (Ethylene dichloride) (EDC) .....	107062
Dichloroethylether (Bis(2-chloroethyl)ether) .....	111444
Dichloropropene (1,3-) .....	542756
Diethanolamine (2,2'-iminodiethanol) .....	111422
Dimethylaniline (N,N-) .....	121697
Diethyl sulfate .....	64675
Dimethylbenzidine (3,3'-) .....	119937
Dimethylformamide (N,N-) .....	68122
Dimethylhydrazine (1,1-) .....	58147
Dimethylphthalate .....	131113
Dimethylsulfate .....	77781
Dinitrophenol (2,4-) .....	51285
Dinitrotoluene (2,4-) .....	121142
Dioxane (1,4-) (1,4-Diethyleneoxide) .....	123911
1,2-Diphenylhydrazine .....	122667
Epichlorohydrin (1-Chloro-2,3-epoxypropane) .....	106898
Ethyl acrylate .....	140885
Ethylbenzene .....	100414
Ethyl chloride (Chloroethane) .....	75003
Ethylene dibromide (Dibromoethane) .....	106934
Ethylene glycol .....	107211
Ethylene oxide .....	75218
Ethylidene dichloride (1,1-Dichloroethane) .....	75343
Fluoranthene .....	206440
Formaldehyde .....	50000
Glycol ethers <sup>d</sup> .....	
Hexachlorobenzene .....	118741
Hexachlorobutadiene .....	87683
Hexachloroethane .....	67721
Hexane .....	110543
Hydroquinone .....	123319

<sup>a</sup> Isomer means all structural arrangements for the same number of atoms of each element and does not mean salts, esters, or derivatives.  
<sup>b</sup> CAS Number = Chemical Abstract Service number.  
<sup>c</sup> NOS = not otherwise specified.  
<sup>d</sup> No CAS number assigned.

[59 FR 19454, Apr. 22, 1994, as amended at 59 FR 48176, Sept. 20, 1994; 61 FR 31439, June 20, 1996; 63 FR 26082, May 12, 1998]

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Chemical name <sup>a b</sup>	CAS No. <sup>c</sup>	Chemical name <sup>a b</sup>	CAS No. <sup>c</sup>
Isophorone .....	78591	Tetrachloroethylene (Perchloroethylene) .....	127184
Maleic anhydride .....	108316	Tetrahydronaphthalene .....	119642
Methanol .....	67561	Toluene .....	108883
Methylbromide (Bromomethane) .....	74839	Toluene diamine (2,4-) .....	95807
Methylchloride (Chloromethane) .....	74873	Toluene diisocyanate (2,4-) .....	584849
Methyl hydrazine .....	60344	Toluidine (o-) .....	95534
Methyl isobutyl ketone (Hexone) .....	108101	Trichlorobenzene (1,2,4-) .....	120821
Methyl isocyanate .....	624839	Trichloroethane (1,1,1-) (Methyl chloroform) .....	71556
Methyl methacrylate .....	80626	Trichloroethane (1,1,2-) (Vinyl trichloride) .....	79005
Methyl tert-butyl ether .....	1634044	Trichloroethylene .....	79016
Methylene chloride (Dichloromethane) .....	75092	Trichlorophenol (2,4,5-) .....	95954
Methylene diphenyl diisocyanate (4,4'-) (MDI) .....	101688	Triethylamine .....	121448
Methylenedianiline (4,4'-) .....	101779	Trimethylpentane (2,2,4-) .....	540841
Naphthalene .....	91203	Vinyl acetate .....	108054
Naphthalene sulfonic acid (α) .....	85472	Vinyl chloride (Chloroethylene) .....	75014
Naphthalene sulfonic acid (β) .....	120183	Vinylidene chloride (1,1-Dichloroethylene) .....	75354
Naphthol (α) .....	90153	Xylenes (NOS) .....	1330207
Naphthol (β) .....	135193	Xylene (m-) .....	108383
Naphtholsulfonic acid (1-) .....	567180	Xylene (o-) .....	95476
Naphthylamine sulfonic acid (1,4-) .....	84866	Xylene (p-) .....	106423
Naphthylamine sulfonic acid (2,1-) .....	81163		
Naphthylamine (1-) .....	134327		
Naphthylamine (2-) .....	91598		
Nitronaphthalene (1-) .....	86577		
Nitrobenzene .....	98953		
Nitrophenol (p-) .....	100027		
Nitropropane (2-) .....	79469		
Phenanthrene .....	85018		
Phenol .....	108952		
Phenylenediamine (p-) .....	106503		
Phosgene .....	75445		
Phthalic anhydride .....	85449		
Propiolactone (beta-) .....	57578		
Propionaldehyde .....	123386		
Propylene dichloride (1,2-Dichloropropane) .....	78875		
Propylene oxide .....	75569		
Pyrene .....	129000		
Quinone .....	106514		
Styrene .....	100425		
Tetrachloroethane (1,1,2,2-) .....	79345		

<sup>a</sup> For all Listings above containing the word "Compounds," the following applies: Unless otherwise specified, these listings are defined as including any unique chemical substance that contains the named chemical (i.e., antimony, arsenic) as part of that chemical's infrastructure.

<sup>b</sup> Isomer means all structural arrangements for the same number of atoms of each element and does not mean salts, esters, or derivatives.

<sup>c</sup> CAS No.=Chemical Abstract Service number.

<sup>d</sup> Includes mono- and di- ethers of ethylene glycol, diethylene glycol, and triethylene glycol R-(OCH<sub>2</sub> CH<sub>2</sub>)<sub>n</sub>-OR where:  
n=1, 2, or 3;  
R=alkyl or aryl groups; and  
R'=R, H or groups which, when removed, yield glycol ethers with the structure:  
R-(OCH<sub>2</sub> CH<sub>2</sub>)<sub>n</sub>-OH  
Polymers are excluded from the glycol category.

[62 FR 2735, Jan. 17, 1997, as amended at 71 FR 76614, Dec. 21, 2006]

TABLE 3 TO SUBPART F OF PART 63—GENERAL PROVISIONS APPLICABILITY TO SUBPARTS F, G, AND H<sup>A</sup> TO SUBPART F

Reference	Applies to subparts F, G, and H	Comment
63.1(a)(1) .....	Yes .....	Overlap clarified in § 63.101, § 63.111, § 63.161.
63.1(a)(2) .....	Yes .....	
63.1(a)(3) .....	Yes .....	§ 63.110 and § 63.160(b) of subparts G and H identify which standards are overridden.
63.1(a)(4) .....	No .....	Subpart F specifies applicability of each paragraph in subpart A to subparts F, G, and H.
63.1 (a)(5)–(a)(9) .....	No .....	
63.1(a)(10) .....	No .....	Subparts F, G, and H specify calendar or operating day.
63.1(a)(11) .....	No .....	Subpart F § 63.103(d) specifies acceptable methods for submitting reports. <sup>a</sup>
63.1 (a)(12)–(a)(14) .....	Yes .....	
63.1(b)(1) .....	No .....	Subpart F specifies applicability.
63.1(b)(2) .....	Yes .....	
63.1(b)(3) .....	No .....	
63.1(c)(1) .....	No .....	Subpart F specifies applicability.
63.1(c)(2) .....	No .....	Area sources are not subject to subparts F, G, and H.
63.1(c)(3) .....	No .....	
63.1(c)(4) .....	Yes .....	
63.1(c)(5) .....	No .....	Subparts G and H specify applicable notification requirements.
63.1(d) .....	No .....	
63.1(e) .....	No .....	Subparts F, G, and H established before permit program.
63.2 .....	Yes .....	Subpart F § 63.101(a) specifies those subpart A definitions that apply to the HON. Subpart F definition of "source" is equivalent to subpart A definition of "affected source."
63.3 .....	No .....	Units of measure are spelled out in subparts F, G, and H.
63.4 (a)(1)–(a)(3) .....	Yes .....	
63.4(a)(4) .....	No .....	This is a reserved paragraph in subpart A of part 63.
63.4(a)(5) .....	Yes .....	



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Reference	Applies to subparts F, G, and H	Comment
63.4(b) .....	Yes.	
63.4(c) .....	Yes.	
63.5(a)(1) .....	Yes .....	Except the terms "source" and "stationary source" in § 63.5(a)(1) should be interpreted as having the same meaning as "affected source."
63.5(a)(2) .....	Yes.	
63.5(b)(1) .....	Yes .....	Except § 63.100(l) defines when construction or reconstruction is subject to standards for new sources.
63.5(b)(2) .....	No .....	This is a reserved paragraph in subpart A of part 63.
63.5(b)(3) .....	Yes.	
63.5(b)(4) .....	Yes .....	Except the cross reference to § 63.9(b) is limited to § 63.9(b) (4) and (5). Subpart F overrides § 63.9 (b)(1) through (b)(3).
63.5(b)(5) .....	Yes.	
63.5(b)(6) .....	Yes .....	Except § 63.100(l) defines when construction or reconstruction is subject to standards for new sources.
63.5(c) .....	No .....	This is a reserved paragraph in subpart A of part 63.
63.5(d)(1)(i) .....	No .....	For subpart G, see § 63.151(b) (2)(ii) and (2)(iii) for the applicability and timing of this submittal; for subpart H, see § 63.182(b) (2)(ii) and (b)(2)(iii) for applicability and timing of this submittal.
63.5(d)(1)(ii) .....	Yes .....	Except § 63.5(d)(1)(ii)(H) does not apply.
63.5(d)(1)(iii) .....	No .....	Subpart G requires submittal of the Notification of Compliance Status in § 63.152(b); subpart H specifies requirements in § 63.182(c).
63.5(d)(2) .....	No.	
63.5(d)(3) .....	Yes—subpart G No—subpart H.	Except § 63.5(d)(3)(ii) does not apply to subpart G.
63.5(d)(4) .....	Yes.	
63.5(e) .....	Yes.	
63.5(f)(1) .....	Yes.	
63.5(f)(2) .....	Yes .....	Except the cross-reference to § 63.5(d)(1) is changed to § 63.151(b)(2)(ii) of subpart G and to § 63.182(b)(2)(ii) of subpart H. The cross-reference to § 63.5(b)(2) does not apply.
63.6(a) .....	Yes.	
63.6(b)(1) .....	No .....	Subparts F and H specify compliance dates for sources subject to subparts F, G, and H.
63.6(b)(2) .....	No.	
63.6(b)(3) .....	Yes.	
63.6(b)(4) .....	No .....	May apply when standards are proposed under Section 112(f) of the Clean Air Act.
63.6(b)(5) .....	No .....	Subparts G and H include notification requirements.
63.6(b)(6) .....	No.	
63.6(b)(7) .....	No.	
63.6(c)(1) .....	No .....	Subpart F specifies the compliance dates for subparts G and H.
63.6(c)(2) .....	No.	
63.6(c)(3) .....	No.	
63.6(c)(4) .....	No.	
63.6(c)(5) .....	Yes.	
63.6(d) .....	No.	
63.6(e) .....	Yes .....	Except as otherwise specified for individual paragraphs. Does not apply to Group 2 emission points unless they are included in an emissions average. <sup>b</sup> This is addressed by § 63.102(a)(4) of subpart F.
63.6(e)(1)(i) .....	No .....	
63.6(e)(1)(ii) .....	Yes.	
63.6(e)(1)(iii) .....	Yes.	
63.6(e)(2) .....	Yes.	
63.6(e)(3)(i) .....	Yes .....	For subpart H, the startup, shutdown, and malfunction plan requirement of § 63.6(e)(3)(i) is limited to control devices subject to the provisions of subpart H and is optional for other equipment subject to subpart H. The startup, shutdown, and malfunction plan may include written procedures that identify conditions that justify a delay of repair.
63.6(e)(3)(i)(A) .....	No .....	This is addressed by § 63.102(a)(4).
63.6(e)(3)(i)(B) .....	Yes.	
63.6(e)(3)(i)(C) .....	Yes.	
63.6(e)(3)(ii) .....	Yes.	
63.6(e)(3)(iii) .....	No .....	Recordkeeping and reporting are specified in § 63.103(c)(2) of subpart F and § 63.152(d)(1) of subpart G.
63.6(e)(3)(iv) .....	No .....	Recordkeeping and reporting are specified in § 63.103(c)(2) of subpart F and § 63.152(d)(1) of subpart G.
63.6(e)(3)(v) .....	No .....	Records retention requirements are specified in § 63.103(c).
63.6(e)(3)(vi) .....	Yes.	
63.6(e)(3)(vii) .....	Yes.	
63.6(e)(3)(vii)(A) .....	Yes.	
63.6(e)(3)(vii)(B) .....	Yes .....	Except the plan must provide for operation in compliance with § 63.102(a)(4).
63.6(e)(3)(vii)(C) .....	Yes.	
63.6(e)(3)(viii) .....	Yes.	
63.6(e)(3)(ix) .....	Yes.	
63.6(f)(1) .....	No .....	§ 63.102(a) of subpart F specifies when the standards apply.

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Reference	Applies to subparts F, G, and H	Comment
63.6(f)(2)(i) .....	Yes.	§ 63.152(c)(2) of subpart G specifies the use of monitoring data in determining compliance with subpart G.
63.6(f)(2)(ii) .....	Yes—subpart G No—subpart H.	
63.6(f)(2)(iii) (A), (B), and (C) .....	Yes.	
63.6(f)(2)(iii)(D) .....	No.	
63.6(f)(2)(iv) .....	Yes.	
63.6(f)(2)(v) .....	Yes.	
63.6(f)(3) .....	Yes.	
63.6(g) .....	No .....	
63.6(h) .....	No.	
63.6(i)(1) .....	Yes.	
63.6(i)(2) .....	Yes.	Procedures specified in § 63.102(b) of subpart F.
63.6(i)(3) .....	No .....	
63.6(i)(4)(i)(A) .....	Yes.	For subpart G, § 63.151(a)(6) specifies procedures; for subpart H, § 63.182(a)(6) specifies procedures.
63.6(i)(4)(i)(B) .....	No .....	
63.6(i)(4)(ii) .....	No.	
63.6(i)(5)–(14) .....	Yes.	
63.6(i)(15) .....	No.	
63.6(i)(16) .....	Yes.	
63.6(j) .....	Yes.	
63.7(a)(1) .....	No .....	
63.7(a)(2) .....	No .....	
63.7(a)(3) .....	Yes.	
63.7(b) .....	No.	Subparts F, G, and H specify required testing and compliance demonstration procedures. For subpart G, test results must be submitted in the Notification of Compliance Status due 150 days after compliance date, as specified in § 63.152(b); for subpart H, all test results subject to reporting are reported in periodic reports.
63.7(c) .....	No.	
63.7(d) .....	Yes.	
63.7(e)(1) .....	Yes.	
63.7(e)(2) .....	Yes.	
63.7(e)(3) .....	No .....	
63.7(e)(4) .....	Yes.	
63.7(f) .....	No .....	
63.7(g) .....	No .....	
63.7(h)(1) .....	Yes.	
63.7(h)(2) .....	Yes.	Subparts F, G, and H specify test methods and procedures.
63.7(h)(3) .....	No .....	
63.7(h)(4) .....	No.	
63.7(h)(5) .....	Yes.	
63.8(a)(1) .....	Yes.	
63.8(a)(2) .....	No.	
63.8(a)(3) .....	No.	
63.8(a)(4) .....	Yes.	
63.8(b)(1) .....	Yes.	
63.8(b)(2) .....	No .....	
63.8(b)(3) .....	Yes.	Subparts G and H specify locations to conduct monitoring.
63.8(c)(1)(i) .....	Yes.	
63.8(c)(1)(ii) .....	No .....	
63.8(c)(1)(iii) .....	Yes.	
63.8(c)(2) .....	Yes.	
63.8(c)(3) .....	Yes.	
63.8(c)(4) .....	No .....	
63.8(c)(5)–(c)(8) ..	No.	
63.8(d) .....	No.	
63.8(e) .....	No.	
63.8(f)(1)–(f)(3) ..	Yes.	For subpart G, submit as part of periodic report required by § 63.152(c); for subpart H, retain as required by § 63.181(g)(2)(ii).
63.8(f)(4)(i) .....	No .....	
63.8(f)(4)(ii) .....	Yes.	
63.8(f)(4)(iii) .....	No.	
63.8(f)(5)(i) .....	Yes.	
63.8(f)(5)(ii) .....	No.	
63.8(f)(5)(iii) .....	Yes.	
63.8(f)(6) .....	No .....	
63.8(g) .....	No .....	
		Timeframe for submitting request specified in § 63.151(f) or (g) of subpart G; not applicable to subpart H because subpart H specifies acceptable alternative methods.
		Subparts G and H do not require continuous emission monitoring.
		Data reduction procedures specified in § 63.152(f) and (g) of subpart G; not applicable to subpart H.

Reference	Applies to subparts F, G, and H	Comment
63.9(a) .....	Yes.	
63.9(b)(1) .....	No .....	Specified in § 63.151(b)(2) of subpart G; specified in § 63.182(b) of subpart H.
63.9(b)(2) .....	No .....	
63.9(b)(3) .....	No.	
63.9(b)(4) .....	Yes .....	Except that the notification in § 63.9(b)(4)(i) shall be submitted at the time specified in § 63.151(b)(2)(ii) of subpart G; in § 63.182(b)(2) of subpart H.
63.9(b)(5) .....	Yes .....	
63.9(c) .....	Yes.	Except that the notification in § 63.9(b)(5) shall be submitted at the time specified in § 63.151(b)(2)(ii) of subpart G; in § 63.182 (b)(2) of subpart H.
63.9(d) .....	Yes.	
63.9(e) .....	No.	
63.9(f) .....	No.	
63.9(g) .....	No.	
63.9(h) .....	No .....	§ 63.152(b) of subpart G and § 63.182 (c) of subpart H specify Notification of Compliance Status requirements.
63.9(i) .....	Yes.	
63.9(j) .....	No.	
63.10(a) .....	Yes.	
63.10(b)(1) .....	No .....	§ 63.103(c) of subpart F specifies record retention requirements.
63.10(b)(2) .....	No .....	
63.10(b)(3) .....	No.	§ 63.103(c) of subpart F specifies required records.
63.10(c) .....	No.	
63.10(d)(1) .....	No.	
63.10(d)(2) .....	No .....	§ 63.152(b) of subpart G specifies performance test reporting; not applicable to subpart H.
63.10(d)(3) .....	No.	
63.10(d)(4) .....	Yes.	Except that reports required by § 63.10(d)(5) shall be submitted at the time specified in § 63.152(d) of subpart G and in § 63.182(d) of subpart H.
63.10(d)(5) .....	Yes .....	
63.10(e) .....	No.	
63.10(f) .....	Yes.	
63.11–63.15 .....	Yes.	

<sup>a</sup> Wherever subpart A specifies "postmark" dates, submittals may be sent by methods other than the U.S. Mail (e.g., by fax or courier). Submittals shall be sent by the specified dates, but a postmark is not necessarily required.

<sup>b</sup> The plan, and any records or reports of start-up, shutdown, and malfunction do not apply to Group 2 emission points unless they are included in an emissions average.

[62 FR 2737, Jan. 17, 1997, as amended at 71 FR 20456, Apr. 20, 2006]

TABLE 4 TO SUBPART F OF PART 63—ORGANIC HAZARDOUS AIR POLLUTANTS SUBJECT TO COOLING TOWER MONITORING REQUIREMENTS IN § 63.104

Chemical name	CAS Number <sup>a</sup>	Chemical name	CAS Number <sup>a</sup>
Acetaldehyde .....	75070	Cumene .....	98828
Acetonitrile .....	75058	Dichlorobenzene (p-) .....	106467
Acetophenone .....	98862	Dichlorobenzidine (3,3'-) .....	91941
Acrolein .....	107028	Dichloroethane (1,2-) (Ethylene dichloride) (EDC) .....	107062
Acrylonitrile .....	107131	Dichloroethyl ether (Bis(2-chloroethyl)ether) .....	111444
Allyl chloride .....	107051	Dichloropropene (1,3-) .....	542756
Aniline .....	62533	Diethylene glycol diethyl ether .....	112367
Anisidine (o-) .....	90040	Diethylene glycol dimethyl ether .....	111966
Benzene .....	71432	Diethyl sulfate .....	64675
Benzyl chloride .....	100447	Dimethylaniline (N,N-) .....	121697
Biphenyl .....	92524	Dimethylhydrazine (1,1-) .....	57147
Bromoform .....	75252	Dimethyl phthalate .....	131113
Butadiene (1,3-) .....	106990	Dimethyl sulfate .....	77781
Carbon disulfide .....	75150	Dinitrophenol (2,4-) .....	51285
Carbon tetrachloride .....	56235	Dinitrotoluene (2,4-) .....	121142
Chloroacetophenone (2-) .....	532274	Dioxane (1,4-) (1,4-Diethyleneoxide) .....	123911
Chlorobenzene .....	108907	Epichlorohydrin (1-Chloro-2,3-epoxypropane) .....	106898
2-Chloro-1,3-butadiene (Chloroprene) .....	126998	Ethyl acrylate .....	140885
Chloroform .....	67663	Ethylbenzene .....	100414
Cresol and cresylic acid (o-) .....	95487	Ethyl chloride (Chloroethane) .....	75003
Cresol and cresylic acid (m-) .....	108394	Ethylene dibromide (Dibromoethane) .....	106934
Cresol and cresylic acid (p-) .....	106445	Ethylene glycol dimethyl ether .....	110714
		Ethylene glycol monobutyl ether .....	111762
		Ethylene glycol monobutyl ether acetate .....	112072
		Ethylene glycol monoethyl ether acetate .....	111159
		Ethylene glycol monoethyl ether .....	110805
		Ethylene glycol monomethyl ether .....	109864

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Chemical name	CAS Number <sup>a</sup>
Ethylene glycol monomethyl ether acetate .....	110496
Ethylene glycol monopropyl ether .....	2807309
Ethylene oxide .....	75218
Ethylidene dichloride (1,1-Dichloroethane) .....	75343
Formaldehyde .....	50000
Hexachlorobenzene .....	118741
Hexachlorobutadiene .....	87683
Hexachloroethane .....	67721
Hexane .....	110543
Isophorone .....	78591
Methanol .....	67561
Methyl bromide (Bromomethane) .....	74839
Methyl chloride (Chloromethane) .....	74873
Methyl hydrazine .....	60344
Methyl isobutyl ketone (Hexone) .....	108101
Methyl methacrylate .....	80626
Methyl tert-butyl ether .....	1634044
Methylene chloride (Dichloromethane) .....	75092
Methylenedianiline (4,4"-) .....	101779
Naphthalene .....	91203
Nitrobenzene .....	98953
Nitropropane (2-) .....	79469
Phenol .....	108952
Phenylenediamine (p-) .....	106503
Phosgene .....	75445
Propionaldehyde .....	123386
Propylene dichloride (1,2-Dichloropropane) .....	78875
Propylene oxide .....	75569
Quinone .....	106514
Styrene .....	100425
Tetrachloroethane (1,1,2,2-) .....	79345
Tetrachloroethylene (Perchloroethylene) .....	127184
Toluene .....	108883
Toluidine (o-) .....	95534
Trichlorobenzene (1,2,4-) .....	120821
Trichloroethane (1,1,1-) (Methyl chloroform) .....	71556
Trichloroethane (1,1,2-) (Vinyl trichloride) .....	79005
Trichloroethylene .....	79016
Trichlorophenol (2,4,5-) .....	95954
Triethylamine .....	121448
Trimethylpentane (2,2,4-) .....	540841
Vinyl acetate .....	108054
Vinyl chloride (chloroethylene) .....	75014
Vinylidene chloride (1,1-Dichloroethylene) .....	75354
Xylene (m-) .....	108383
Xylene (o-) .....	95476
Xylene (p-) .....	106423

<sup>a</sup> CAS Number=Chemical Abstract Service number.

[62 FR 2740, Jan. 17, 1997, as amended at 71 FR 76614, Dec. 21, 2006]

**Subpart G—National Emission Standards for Organic Hazardous Air Pollutants From the Synthetic Organic Chemical Manufacturing Industry for Process Vents, Storage Vessels, Transfer Operations, and Wastewater**

SOURCE: 59 FR 19468, Apr. 22, 1994, unless otherwise noted.

**§ 63.110 Applicability.**

(a) This subpart applies to all process vents, storage vessels, transfer racks,

wastewater streams, and in-process equipment subject to § 63.149 within a source subject to subpart F of this part.

(b) *Overlap with other regulations for storage vessels.* (1) After the compliance dates specified in § 63.100 of subpart F of this part, a Group 1 or Group 2 storage vessel that is also subject to the provisions of 40 CFR part 60, subpart Kb is required to comply only with the provisions of this subpart.

(2) After the compliance dates specified in § 63.100 of subpart F of this part, a Group 1 storage vessel that is also subject to the provisions of 40 CFR part 61, subpart Y is required to comply only with the provisions of this subpart.

(3) After the compliance dates specified in § 63.100 of subpart F of this part, a Group 2 storage vessel that is also subject to the provisions of 40 CFR part 61, subpart Y is required to comply only with the provisions of 40 CFR part 61, subpart Y. The recordkeeping and reporting requirements of 40 CFR part 61, subpart Y will be accepted as compliance with the recordkeeping and reporting requirements of this subpart.

(c) *Overlap with other regulations for transfer racks.* (1) After the compliance dates specified in § 63.100 of subpart F of this part, a Group 1 transfer rack that is also subject to the provisions of 40 CFR part 61, subpart BB is required to comply only with the provisions of this subpart.

(2) After the compliance dates specified in § 63.100 of subpart F of this part, a Group 2 transfer rack that is also subject to the provisions of 40 CFR part 61, subpart BB is required to comply with the provisions of either paragraph (c)(2)(i) or (c)(2)(ii) of this subpart.

(i) If the transfer rack is subject to the control requirements specified in § 61.302 of 40 CFR part 61, subpart BB, then the transfer rack is required to comply with the control requirements of § 61.302 of 40 CFR part 61, subpart BB. The owner or operator may elect to comply with either the associated testing, monitoring, reporting, and recordkeeping requirements of 40 CFR part 61, subpart BB or with the testing, monitoring, recordkeeping, and reporting requirements specified in this subpart for Group 1 transfer racks. The