§ 51.1312  
(d) Pears packed in round stave bushel baskets, tubs, or in barrels shall be ring faced.  
§ 51.1312 Tolerances for standard pack.  
(a) In order to allow for variations incident to proper sizing, not more than 5 percent of the pears in any lot may fail to meet the size requirements: Provided, That when the maximum and minimum sizes are both stated, an additional 10 percent tolerance shall be allowed for pears which are larger than the maximum size stated.  
(b) In order to allow for variations incident to proper packing, not more than 10 percent of the containers in any lot may fail to meet these requirements but no part of this tolerance shall be allowed for bridge packs, or for packs with different sizes and arrangements such as layers of 195 size and arrangement, and layers of 180 size and arrangement packed in the same box.  

DEFINITIONS  
§ 51.1313 Mature.  
(a) Mature means that the pear has reached the stage of maturity which will insure the proper completion of the ripening process.  
(b) Before a mature pear becomes overripe it will show varying degrees of firmness depending upon the stage of the ripening process. Therefore, a statement of firmness should be given in order to indicate the stage of the ripening process. A description of the ground color should also be given.  
(1) The following terms should be used for describing the ground color: Green, Light Green, Yellowish Green, and Yellow.  
(2) The following terms should be used for describing the firmness of pears:  
(i) Hard means that the flesh of the pear is solid and does not yield appreciably even to considerable pressure.  
(ii) Firm means that the flesh of the pear is fairly solid but yields somewhat to moderate pressure.  
(iii) Firm ripe means that the flesh of the pear yields readily to moderate pressure.  
(iv) Ripe means that the pear is at the stage where it is in its most desirable condition for eating.  
§ 51.1314 Overripe.  
Overripe means dead ripe, very mealy or soft, past commercial utility.  
§ 51.1315 Carefully hand-picked.  
Carefully hand-picked means that the pears do not show evidence of rough handling or of having been on the ground.  
§ 51.1316 Clean.  
Clean means free from excessive dirt, dust, spray residue or other foreign material.  
§ 51.1317 Well formed.  
Well formed means having the shape characteristic of the variety. Slight irregularities of shape from type which do not appreciably detract from the general appearance of the fruit shall be considered well formed.  
§ 51.1318 Black end.  
Black end is evidenced by an abnormally deep green color around the calyx, or black spots usually occurring on the one-third of the surface nearest to the calyx, or by an abnormally shallow calyx cavity.  
§ 51.1319 Injury.  
Injury means any blemish or defect, that more than slightly affects the appearance, or the edible or shipping quality. The following shall be considered as injury:  
(a) Russetting which exceeds the following shall be considered as injury:  
(1) On all varieties any excessively rough russetting (russetting which shows “frogging” or slight cracking).  
(2) On Comice, and on Anjou and other smooth-skinned varieties, slightly rough russetting, or thick russetting, such as is characteristic of frost injury, when the aggregate area exceeds one-half inch in diameter.  
(3) On Anjou and other smooth-skinned varieties, smooth solid russetting when the aggregate area exceeds one-half inch in diameter and smooth net-like russetting when the aggregate area exceeds 15 percent of the surface, and on Comice, smooth solid...
or smooth netlike russetting when the aggregate area exceeds one-third of the surface, except that, in addition, on these and similar varieties, any amount of characteristic smooth russetting shall be permitted on that portion of the calyx end not visible for more than one-half inch along the contour of the pear, when it is placed calyx end down on a flat surface.

(4) On any of the following and other similar varieties, rough or thick russetting such as is characteristic of frost injury when the aggregate area exceeds one-half inch in diameter. On any of these varieties any amount of characteristic russetting is permitted whether due to natural causes such as weather or stimulated by artificial means; leaf whips or light limbrubs which resemble and blend into russeted areas shall be considered as russet:


(b) Any one of the following defects or any combination thereof, the seriousness of which exceeds the maximum allowed for any one defect, shall be considered as injury:

(1) Limbrubs which are cracked, softened, more than very slightly depressed, not light in color, or exceeding an aggregate area of three-fourths inch in diameter. On any pear shows depressions or the flesh of the pear is more than slightly affected.

(2) Hail marks or other similar depressions or scars which are not very shallow or superficial, or which affect an aggregate area of more than one-fourth inch in diameter.

(3) Cork spot when a pear shows depressions or the flesh of the pear is more than slightly affected.

(4) Sunburn or sprayburn if the normal color of the fruit has been materially changed, or if the skin is blistered or cracked, or the flesh softened or discolored.

(5) More than two healed slight stings or depressions, or any stings which materially affect the general appearance of the fruit.

(6) Blisters or canker worm injury which is not very shallow and superficial or where the injury affects an aggregate area of more than one-fourth inch.

§ 51.1320 Fairly well formed.

Fairly well formed means that the pear may be slightly abnormal in shape but not to an extent which detracts materially from the appearance of the fruit. Winter Nelis pears with characteristic slight sutures or with slight flattening on one side and/or other slight irregularities which do not materially detract from the general appearance of the pear shall be considered fairly well formed.

§ 51.1321 Damage.

Damage means any injury or defect which materially affects the appearance, or the edible or shipping quality.

(a) Hard end shall be considered as damage if the pear shows an abnormally yellow color at the blossom end, or an abnormally smooth rounded base with little or no depression at the calyx, or if the flesh near the calyx is abnormally dry and tough or woody.

(b) Slight handling bruises and package bruises such as are incident to good commercial handling in the preparation of a tight pack shall not be considered damage.

(c) Any pear with one skin break larger than three-sixteenths inch in diameter of depth, or with more than one skin break one-eighth inch or larger in diameter or depth, shall be considered damaged, and scored against the grade tolerance.

(1) Small inconspicuous skin breaks, less than one-eighth inch in diameter or depth, shall not be considered damage. In addition, not more than 15 percent of the pears in any container may have not more than one skin break from one-eighth inch to three-sixteenths inch, inclusive, in diameter or depth.

(d) Russetting which exceeds the following shall be considered as damage:

(1) On all varieties excessively rough russetting (russetting which shows “frogging” or slight cracking) when the aggregate area exceeds one-half inch in diameter.

(2) On Anjou and other smooth-skinned varieties, slightly rough russetting, or thick russetting such as is characteristic of frost injury, when the aggregate area exceeds three-fourths inch in diameter.