TABLE 1 TO PARAGRAPH (a)—ES–2 RE NECK
CERTIFICATION PENDULUM VELOCITY CORRIDOR—Continued

<table>
<thead>
<tr>
<th>Upper boundary</th>
<th>Lower boundary</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time (ms)</td>
<td>Velocity (m/s)</td>
</tr>
<tr>
<td>3.0</td>
<td>-0.25</td>
</tr>
<tr>
<td>14.0</td>
<td>-3.20</td>
</tr>
</tbody>
</table>

(c) Performance criteria. (1) The pendulum deceleration pulse is to be characterized in terms of decrease in velocity as determined by integrating the filtered pendulum acceleration response from time-zero.

(2) The maximum rotation in the lateral direction of the reference plane of the headform (175–9000) as shown in Figure U2–B in appendix A to this subpart, shall be 49 to 59 degrees with respect to the longitudinal axis of the pendulum occurring between 54 and 66 ms from time zero. Rotation of the headform-neck assembly and the neck angle with respect to the pendulum shall be measured with potentiometers specified in §572.189(c), installed as shown in drawing 175–9000, and calculated per procedure specified in Figure U2–B in appendix A to this subpart;

(3) The decaying headform rotation vs. time curve shall cross the zero angle with respect to its initial position at time of impact relative to the pendulum centerline between 53 ms to 88 ms after the time the peak translation-rotation value is reached.

§572.184 Shoulder assembly.

(a) The shoulder (175–3000) is part of the body assembly shown in drawing 175–9000. When subjected to impact tests specified in paragraph (b) of this section, the shoulder assembly shall meet performance requirements of paragraph (c) of this section.

(b) Test procedure. (1) Soak the dummy assembly, without suit and shoulder foam pad (175–3010), in a test environment as specified in §572.189(n);

(2) The dummy is seated, as shown in Figure U3 in appendix A to this subpart, on a flat, horizontal, rigid surface covered by two overlaid 2 mm thick Teflon sheets and with no back support of the dummy’s torso. The dummy’s torso spine backplate is vertical within ±2 degrees and the midsagittal plane of the thorax is positioned perpendicular to the direction of the plane of motion of the impactor at contact with the shoulder. The arms are oriented forward at 50±2 degrees from the horizontal, pointing downward. The dummy’s legs are horizontal and symmetrical about the midsagittal plane with the distance between the innermost point on the opposite ankle at 100±5 mm. The length of the elastic shoulder cord (175–3015) shall be adjusted so that a force between and including 27.5 and 32.5 N applied in a forward direction at 4±1 mm from the outer edge of the clavicle in the same plane as the clavicle movement, is required to initiate a forward motion of 1 to 5 mm;

(3) The impactor is the same as defined in §572.189(a);

(4) The impactor is guided, if needed, so that at contact with the shoulder, its longitudinal axis is within 0.5 degrees of a horizontal plane and perpendicular (±0.5 degrees) to the midsagittal plane of the dummy and the centerpoint on the impactor’s face is within 5 mm of the center of the upper arm pivot bolt (500040) at contact with the test dummy, as shown in Figure U3 in appendix A to this subpart;

(5) The impactor impacts the dummy’s shoulder at 4.3±0.1 m/s.

(c) Performance criteria. The peak acceleration of the impactor is between 7.5 g’s and 10.5 g’s during the pendulum’s contact with the dummy.

§572.185 Thorax (upper torso) assembly.

(a) The thorax assembly of the dummy must meet the requirements of both (b) and (c) of this section. Section 572.185(b) specifies requirements for an individual rib drop test, and §572.185(c) specifies requirements for a full-body thorax impact test.

(b) Individual rib drop test. For purposes of this test, the rib modules (175–4002), which are part of the thorax assembly (175–4000), are tested as individual units. When subjected to test procedures specified in paragraph (b)(1) of this section, the rib modules shall meet performance requirements specified in paragraph (b)(2) of this section.