§ 195.212 Bending of pipe.

(a) Pipe must not have a wrinkle bend.

(b) Each field bend must comply with the following:

1. A bend must not impair the serviceability of the pipe.

2. Each bend must have a smooth contour and be free from buckling, cracks, or any other mechanical damage.

3. On pipe containing a longitudinal weld, the longitudinal weld must be as