Ocean Energy Management, Interior

§ 585.708 What are the CVA's or project engineer's primary duties for fabrication and installation review?
(a) The CVA or project engineer must do all of the following:
(1) Use good engineering judgment and practice in conducting an independent assessment of the fabrication and installation activities;
(2) Monitor the fabrication and installation of the facility as required by paragraph (b) of this section;
(3) Make periodic inspections while fabrication is in progress and verify the items required by § 585.709;

(f) You must nominate a new CVA for BOEM approval if the previously approved CVA:
(1) Is no longer able to serve in a CVA capacity for the project; or
(2) No longer meets the requirements for a CVA set forth in this subpart.

§ 585.707 What are the CVA’s primary duties for facility design review?
If you are required to use a CVA:
(a) The CVA must use good engineering judgment and practices in conducting an independent assessment of the design of the facility. The CVA must certify in the Facility Design Report to BOEM that the facility is designed to withstand the environmental and functional load conditions appropriate for the intended service life at the proposed location.
(b) The CVA must conduct an independent assessment of all proposed:
(1) Planning criteria;
(2) Operational requirements;
(3) Environmental loading data;
(4) Load determinations;
(5) Stress analyses;
(6) Material designations;
(7) Safety factors; and
(8) Other pertinent parameters of the proposed design.
(c) For any floating facility, the CVA must ensure that any requirements of the U.S. Coast Guard for structural integrity and stability (e.g., verification of center of gravity), have been met. The CVA must also consider:
(1) Foundations, foundation pilings and templates, and anchoring systems; and
(2) Mooring or tethering systems.

§ 585.706 How do I nominate a CVA for BOEM approval?
(a) As part of your COP (as provided in § 585.626(b)(20) and, when required by this part, your SAP (§ 585.610(a)(9)) or GAP (§ 585.645(c)(5)), you must nominate a CVA for BOEM approval. You must specify whether the nomination is for the Facility Design Report, Fabrication and Installation Report, Modification and Repair Report, or for any combination of these.
(b) For each CVA that you nominate, you must submit to BOEM a list of documents used in your design that you will forward to the CVA and a qualification statement that includes the following:
(1) Previous experience in third-party verification or experience in the design, fabrication, installation, or major modification of offshore energy facilities;
(2) Technical capabilities of the individual or the primary staff for the specific project;
(3) Size and type of organization or corporation;
(4) In-house availability of, or access to, appropriate technology (including computer programs, hardware, and testing materials and equipment);
(5) Ability to perform the CVA functions for the specific project considering current commitments;
(6) Previous experience with BOEM requirements and procedures, if any; and
(7) The level of work to be performed by the CVA.
(c) Individuals or organizations acting as CVAs must not function in any capacity that will create a conflict of interest, or the appearance of a conflict of interest.
(d) The verification must be conducted by or under the direct supervision of registered professional engineers.
(e) BOEM will approve or disapprove your CVA as part of its review of the COP or, when required, of your SAP or GAP.

§ 585.705 How do I nominate a CVA for BOEM approval?
(a) As part of your COP (as provided in § 585.626(b)(20) and, when required by this part, your SAP (§ 585.610(a)(9)) or GAP (§ 585.645(c)(5)), you must nominate a CVA for BOEM approval. You must specify whether the nomination is for the Facility Design Report, Fabrication and Installation Report, Modification and Repair Report, or for any combination of these.
(b) For each CVA that you nominate, you must submit to BOEM a list of documents used in your design that you will forward to the CVA and a qualification statement that includes the following:
(1) Previous experience in third-party verification or experience in the design, fabrication, installation, or major modification of offshore energy facilities;
(2) Technical capabilities of the individual or the primary staff for the specific project;
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(4) In-house availability of, or access to, appropriate technology (including computer programs, hardware, and testing materials and equipment);
(5) Ability to perform the CVA functions for the specific project considering current commitments;
(6) Previous experience with BOEM requirements and procedures, if any; and
(7) The level of work to be performed by the CVA.
(c) Individuals or organizations acting as CVAs must not function in any capacity that will create a conflict of interest, or the appearance of a conflict of interest.
(d) The verification must be conducted by or under the direct supervision of registered professional engineers.
(e) BOEM will approve or disapprove your CVA as part of its review of the COP or, when required, of your SAP or GAP.
§ 585.709 When conducting onsite fabrication inspections, what must the CVA or project engineer verify?

(a) To comply with §585.708(a)(3), the CVA or project engineer must make periodic onsite inspections while fabrication is in progress and must verify the following fabrication items, as appropriate:

1. Quality control by lessee (or grant holder) and builder;
2. Fabrication site facilities;
3. Material quality and identification methods;
4. Fabrication procedures specified in the Fabrication and Installation Report, and adherence to such procedures;
5. Welder and welding procedure qualification and identification;
6. Structural tolerances specified, and adherence to those tolerances;
7. Nondestructive examination requirements and evaluation results of the specified examinations;
8. Destructive testing requirements and results;
9. Repair procedures;
10. Installation of corrosion-protection systems and splash-zone protection;
11. Erection procedures to ensure that overstressing of structural members does not occur;
12. Alignment procedures;
13. Dimensional check of the overall structure, including any turrets, turret-and-hull interfaces, any mooring line and chain and riser tensioning line segments; and

(b) For any floating facilities, the CVA or project engineer must ensure that any requirements of the U.S. Coast Guard for structural integrity and stability (e.g., verification of center of gravity) have been met. The CVA or project engineer must also consider:

1. Foundations, foundation pilings and templates, and anchoring systems; and
2. Mooring or tethering systems.

§ 585.710 When conducting onsite installation inspections, what must the CVA or project engineer do?

To comply with §585.708(a)(4), the CVA or project engineer must make periodic onsite inspections while installation is in progress and must, as appropriate, verify, witness, survey, or check, the installation items required by this section.

(a) The CVA or project engineer must verify, as appropriate, all of the following:

1. Loadout and initial flotation procedures;
2. Towing operation procedures to the specified location, and review the towing records;
3. Launching and uprighting activities;
4. Submergence activities;
5. Pile or anchor installations;
6. Installation of mooring and tethering systems;
7. Final deck and component installations; and