

## § 23.991

(d) All parts of the fuel system up to the tank which are subjected to fueling pressures must have a proof pressure of 1.33 times, and an ultimate pressure of at least 2.0 times, the surge pressure likely to occur during fueling.

[Amdt. 23-14, 38 FR 31823, Nov. 19, 1973, as amended by Amdt. 23-51, 61 FR 5137, Feb. 9, 1996]

### FUEL SYSTEM COMPONENTS

#### § 23.991 Fuel pumps.

(a) *Main pumps.* For main pumps, the following apply:

(1) For reciprocating engine installations having fuel pumps to supply fuel to the engine, at least one pump for each engine must be directly driven by the engine and must meet § 23.955. This pump is a main pump.

(2) For turbine engine installations, each fuel pump required for proper engine operation, or required to meet the fuel system requirements of this subpart (other than those in paragraph (b) of this section), is a main pump. In addition—

(i) There must be at least one main pump for each turbine engine;

(ii) The power supply for the main pump for each engine must be independent of the power supply for each main pump for any other engine; and

(iii) For each main pump, provision must be made to allow the bypass of each positive displacement fuel pump other than a fuel injection pump approved as part of the engine.

(b) *Emergency pumps.* There must be an emergency pump immediately available to supply fuel to the engine if any main pump (other than a fuel injection pump approved as part of an engine) fails. The power supply for each emergency pump must be independent of the power supply for each corresponding main pump.

(c) *Warning means.* If both the main pump and emergency pump operate continuously, there must be a means to indicate to the appropriate flight crewmembers a malfunction of either pump.

(d) Operation of any fuel pump may not affect engine operation so as to create a hazard, regardless of the engine power or thrust setting or the

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functional status of any other fuel pump.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-7, 34 FR 13093, Aug. 13, 1969; Amdt. 23-26, 45 FR 60171, Sept. 11, 1980; Amdt. 23-43, 58 FR 18973, Apr. 9, 1993]

#### § 23.993 Fuel system lines and fittings.

(a) Each fuel line must be installed and supported to prevent excessive vibration and to withstand loads due to fuel pressure and accelerated flight conditions.

(b) Each fuel line connected to components of the airplane between which relative motion could exist must have provisions for flexibility.

(c) Each flexible connection in fuel lines that may be under pressure and subjected to axial loading must use flexible hose assemblies.

(d) Each flexible hose must be shown to be suitable for the particular application.

(e) No flexible hose that might be adversely affected by exposure to high temperatures may be used where excessive temperatures will exist during operation or after engine shutdown.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-43, 58 FR 18973, Apr. 9, 1993]

#### § 23.994 Fuel system components.

Fuel system components in an engine nacelle or in the fuselage must be protected from damage which could result in spillage of enough fuel to constitute a fire hazard as a result of a wheels-up landing on a paved runway.

[Amdt. 23-29, 49 FR 6847, Feb. 23, 1984]

#### § 23.995 Fuel valves and controls.

(a) There must be a means to allow appropriate flight crew members to rapidly shut off, in flight, the fuel to each engine individually.

(b) No shutoff valve may be on the engine side of any firewall. In addition, there must be means to—

(1) Guard against inadvertent operation of each shutoff valve; and

(2) Allow appropriate flight crew members to reopen each valve rapidly after it has been closed.

(c) Each valve and fuel system control must be supported so that loads resulting from its operation or from accelerated flight conditions are not transmitted to the lines connected to the valve.

(d) Each valve and fuel system control must be installed so that gravity and vibration will not affect the selected position.

(e) Each fuel valve handle and its connections to the valve mechanism must have design features that minimize the possibility of incorrect installation.

(f) Each check valve must be constructed, or otherwise incorporate provisions, to preclude incorrect assembly or connection of the valve.

(g) Fuel tank selector valves must—

(1) Require a separate and distinct action to place the selector in the “OFF” position; and

(2) Have the tank selector positions located in such a manner that it is impossible for the selector to pass through the “OFF” position when changing from one tank to another.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-14, 38 FR 31823, Nov. 19, 1973; Amdt. 23-17, 41 FR 55465, Dec. 20, 1976; Amdt. 23-18, 42 FR 15041, Mar. 17, 1977; Amdt. 23-29, 49 FR 6847, Feb. 23, 1984]

#### § 23.997 Fuel strainer or filter.

There must be a fuel strainer or filter between the fuel tank outlet and the inlet of either the fuel metering device or an engine driven positive displacement pump, whichever is nearer the fuel tank outlet. This fuel strainer or filter must—

(a) Be accessible for draining and cleaning and must incorporate a screen or element which is easily removable;

(b) Have a sediment trap and drain except that it need not have a drain if the strainer or filter is easily removable for drain purposes;

(c) Be mounted so that its weight is not supported by the connecting lines or by the inlet or outlet connections of the strainer or filter itself, unless adequate strength margins under all loading conditions are provided in the lines and connections; and

(d) Have the capacity (with respect to operating limitations established for the engine) to ensure that engine fuel

system functioning is not impaired, with the fuel contaminated to a degree (with respect to particle size and density) that is greater than that established for the engine during its type certification.

(e) In addition, for commuter category airplanes, unless means are provided in the fuel system to prevent the accumulation of ice on the filter, a means must be provided to automatically maintain the fuel flow if ice clogging of the filter occurs.

[Amdt. 23-15, 39 FR 35459, Oct. 1, 1974, as amended by Amdt. 23-29, 49 FR 6847, Feb. 23, 1984; Amdt. 23-34, 52 FR 1832, Jan. 15, 1987; Amdt. 23-43, 58 FR 18973, Apr. 9, 1993]

#### § 23.999 Fuel system drains.

(a) There must be at least one drain to allow safe drainage of the entire fuel system with the airplane in its normal ground attitude.

(b) Each drain required by paragraph (a) of this section and § 23.971 must—

(1) Discharge clear of all parts of the airplane;

(2) Have a drain valve—

(i) That has manual or automatic means for positive locking in the closed position;

(ii) That is readily accessible;

(iii) That can be easily opened and closed;

(iv) That allows the fuel to be caught for examination;

(v) That can be observed for proper closing; and

(vi) That is either located or protected to prevent fuel spillage in the event of a landing with landing gear retracted.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-17, 41 FR 55465, Dec. 20, 1976; Amdt. 23-43, 58 FR 18973, Apr. 9, 1993]

#### § 23.1001 Fuel jettisoning system.

(a) If the design landing weight is less than that permitted under the requirements of § 23.473(b), the airplane must have a fuel jettisoning system installed that is able to jettison enough fuel to bring the maximum weight down to the design landing weight. The average rate of fuel jettisoning must be at least 1 percent of the maximum weight per minute, except that the time required to jettison the fuel need not be less than 10 minutes.