§ 179.220–20 Reinforcements, when used, and appurtenances not otherwise specified.

All attachments to inner container and outer shell must be applied by approved means.

[Amdt. 179–9, 36 FR 21342, Nov. 6, 1971]

§ 179.220–22 Closure for openings.

(a) All plugs must be solid, with NPT threads, and must be of a length which will screw at least six threads inside the face of fitting or tank. Plugs, when inserted from the outside of the outer shell tank heads, must have the letter “S” at least three-eighths inch in size stamped with steel stamp or cast on the outside surface to indicate the plug is solid.

(b) Openings in the outer shell used during construction for installation must be closed in an approved manner.

[Amdt. 179–9, 36 FR 21343, Nov. 6, 1971]

§ 179.220–23 Test of tanks.

(a) Each inner container or compartment must be tested hydrostatically to the pressure specified in §179.221–1. The temperature of the pressurizing medium must not exceed 100 °F. during the test. The container must hold the prescribed pressure for at least 10 minutes without leakage or evidence of distress. Safety relief devices must not be in place when the test is made.

(b) The inner container must be pressure tested before installation within the outer shell. Items which, because of assembly sequence, must be welded to inner container after its installation within outer shell must have their attachment welds thoroughly inspected by a nondestructive dye penetrant method or its equivalent.

(c) Pressure testing of outer shell is not a specification requirement.

[Amdt. 179–9, 36 FR 21343, Nov. 6, 1971]

§ 179.220–24 Tests of pressure relief valves.

Each safety relief valve must be tested by air or gas for compliance with §179.15 before being put into service.