

§ 179.201-5

surface may be finished by grinding or machining.

[68 FR 75762, Dec. 31, 2003]

§ 179.201-5 Postweld heat treatment and corrosion resistance.

(a) Tanks and attachments welded directly thereto must be postweld heat treated as a unit at the proper temperature except as indicated below. Tanks and attachments welded directly thereto fabricated from ASTM A 240/A 240M (IBR, see §171.7 of this subchapter) Type 430A, Type 304 and Type 316 materials must be postweld heat treated as a unit and must be tested to demonstrate that they possess the corrosion resistance specified in §179.200-7(d), Footnote 2. Tanks and attachments welded directly thereto, fabricated from ASTM A 240/A 240M Type 304L or Type 316L materials are not required to be postweld heat treated.

(b) Tanks and attachments welded directly thereto, fabricated from ASTM A 240/A 240M Type 304L and Type 316 materials must be tested to demonstrate that they possess the corrosion resistance specified in §179.200-7(d), Footnote 2.

[68 FR 75762, Dec. 31, 2003]

§ 179.201-6 Manways and manway closures.

(a) The manway cover for spec. DOT 104W, 111A60-ALW1, 111A60W1, 111A100ALW1, 111A-100W1, 111A100W3, or 111A100W6 must be designed to make it impossible to remove the cover while the interior of the tank is subjected to pressure.

(b) The manway cover for spec. DOT 11A60W5, or 111A100W5 must be made of a suitable metal. The top, bottom and edge of manway cover must be acid resistant material covered as prescribed in §179.201-3. Through-bolt holes must be lined with acid resistant material at least one-eighth inch in thickness. Cover made of metal not affected by the lading need not be acid resistant material covered.

(c) The manway ring and cover for specifications DOT-103CW, 103DW, 103EW, 111360W7, or 11A100W6 must be made of the metal and have the same inspection procedures specified in AAR Specifications for Tank Cars, appendix

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M, M3.03 (IBR, see §171.7 of this subchapter).

[Amdt. 179-10, 36 FR 21353, Nov. 6, 1971; 66 FR 45186, Aug. 28, 2001; 68 FR 48571, Aug. 14, 2003; 68 FR 75762, Dec. 31, 2003]

§ 179.201-8 Sampling device and thermometer well.

(a) Sampling valve and thermometer well are not specification requirements. When used, they must be of approved design, made of metal not subject to rapid deterioration by lading, and must withstand a pressure of 100 psig without leakage. Interior pipes of the sampling valve must be equipped with excess flow valves of an approved design. Interior pipe of thermometer well must be closed by an approved valve attached close to fitting where it passes through the tank and closed by a screw plug. Other approved arrangements that permit testing thermometer well for leaks without complete removal of the closure may be used.

(b) [Reserved]

[Amdt. 179-10, 36 FR 21348, Nov. 6, 1971, as amended at 66 FR 45390, Aug. 28, 2001]

§ 179.201-9 Gauging device.

A gauging device of an approved design must be applied to permit determining the liquid level of the lading. The gauging device must be made of materials not subject to rapid deterioration by the lading. When the interior pipe of the gauging device provides a means for passage of the lading from the interior to the exterior of the tank, it must be equipped with an excess flow valve of an approved design. If the opening for passage of lading through the gauging device is not more than 0.060 inch diameter an excess flow valve is not required. The gauging device must be provided with a protective housing.

[Amdt. 179-10, 36 FR 21353, Nov. 6, 1971]

§ 179.201-10 Water capacity marking.

(a) Water capacity of the tank in pounds stamped plainly and permanently in letters and figures at least $\frac{3}{8}$ inch high into the metal of the tank immediately below the stamped marks specified in §179.200-24(a). This mark shall also be stenciled on the jacket immediately below the dome platform