

Pipeline and Hazardous Materials Safety Administration, DOT Pt. 178, App. A

should start lying on its side and then must be lifted at a speed of at least 0.1m/s (0.328 ft/s) to an upright position clear of the floor, by no more than half of the lifting devices.

(d) *Criterion for passing the test.* For all Flexible Bulk Container design types there must be no damage that renders the Flexible Bulk Container unsafe for transport or handling.

§ 178.1070 Tear test.

(a) *General.* The tear test must be conducted for the qualification of all of Flexible Bulk Containers design types.

(b) *Special preparation for the tear test.* Flexible Bulk Container design types must be filled its maximum permissible gross mass, the load being evenly distributed.

(c) *Test method.* (1) A Flexible Bulk Container design type must be placed on the ground and a 300 mm (11.9 in) cut shall be made. This 300 mm (11.9 in) cut must:

(i) Completely penetrate all layers of the Flexible Bulk Container on a wall with a wide face.

(ii) Be made at a 45° angle to the principal axis of the Flexible Bulk Container, halfway between the bottom surface and the top level of the contents.

(2) The Flexible Bulk Container after being cut according to the provisions of §178.1070(c)(1), must be subjected to a uniformly distributed superimposed load equivalent to twice the maximum gross mass of the package. This load must be applied for at least fifteen minutes. Flexible Bulk Containers that are designed to be lifted from the top or the side must, after removal of the superimposed load, be lifted clear of the floor and maintained in that position for a period of fifteen minutes.

(d) *Criterion for passing the test.* For all Flexible Bulk Container design types, the cut must not spread more than an additional 25% of its original length.

APPENDIX A TO PART 178—SPECIFICATIONS FOR STEEL

TABLE 1

[Open-hearth, basic oxygen, or electric steel of uniform quality. The following chemical composition limits are based on ladle analysis:]

Designation	Chemical composition, percent-ladle analysis		
	Grade 1 ¹	Grade 2 ^{1 2}	Grade 3 ^{2 4 5}
Carbon	0.10/0.20	0.24 maximum	0.22 maximum.
Manganese	1.10/1.60	0.50/1.00	1.25 maximum.
Phosphorus, maximum	0.04	0.04	0.045. ⁶
Sulfur, maximum	0.05	0.05	0.05.
Silicon	0.15/0.30	0.30 maximum	
Copper, maximum	0.40		
Columbium		0.01/0.04	
Heat treatment authorized	(³)	(³)	(³).
Maximum stress (p.s.i.)	35,000	35,000	35,000.

¹ Addition of other elements to obtain alloying effect is not authorized.
² Ferritic grain size 6 or finer according to ASTM E 112-96 (IBR, see § 171.7 of this subchapter).
³ Any suitable heat treatment in excess of 1,100 °F., except that liquid quenching is not permitted.
⁴ Other alloying elements may be added and shall be reported.
⁵ For compositions with a maximum carbon content of 0.15 percent of ladle analysis, the maximum limit for manganese on ladle analysis may be 1.40 percent.
⁶ Rephosphorized Grade 3 steels containing no more than 0.15 percent phosphorus are permitted if carbon content does not exceed 0.15 percent and manganese does not exceed 1 percent.

CHECK ANALYSIS TOLERANCES

[A heat of steel made under any of the above grades, the ladle analysis of which is slightly out of the specified range is acceptable if the check analysis is within the following variations:]

Element	Limit or maximum specified (percent)	Tolerance (percent) over the maximum limit or under the minimum limit	
		Under minimum limit	Over maximum limit
Carbon	To 0.15 inclusive	0.02	0.03