Coast Guard, DHS

§ 160.055–1 Incorporation by reference.

(a) Specifications and Standards. This subpart makes reference to the following documents:

(1) Military Specifications:
   MIL-W-530F—Webbing, Textile, Cotton, General Purpose, Natural or in Colors.
   MIL-T-3530E—Thread and Twine, Mildew Resistant or Water Repellant Treated.
   MIL-W-17337D—Webbing, Woven, Nylon.
   MIL-C-43066D—Cloth and Strip Laminated, Vinyl-Nylon High Strength, Flexible.

(2) Federal Specifications:
   CCC-C-700G—Cloth, Coated, Vinyl, Coated (Artificial Leather).
   CCC-C-426D—Cloth, Drill, Cotton.

(3) Federal Standards:
   No. 191—Textile Test Methods.
   No. 595A—Color.
   No. 751A—Stitches, Seams, and Stitchings.

(4) Standards of ASTM:

(5) Coast Guard specification:
   164.015—Plastic Foam, Unicellular, Buoyant, Sheet and Molded Shape.

(b) Plans. The following plans, of the issue in effect on the date unicellular plastic foam life preservers are manufactured, form a part of this subpart:

Dwg. No. 160.055–1A:
   Sheet 1—Construction and Arrangement, Vinyl Dip Coated, Model 62, Adult.
   Sheet 2—Construction and Arrangement, Vinyl Dip Coated, Model 66, Child.

Dwg. No. 160.055–1B:
   Sheet 1—Construction and Arrangement, Cloth Covered, Model 63, Adult.
   Sheet 2—Buoyant Inserts, Model 63.
   Sheet 3—Construction and Arrangement, Cloth Covered, Model 67, Child.
   Sheet 4—Buoyant Inserts, Model 67.
§ 160.055–2 Type and model.

Each life preserver specified in this subpart is a:

(a) Standard, bib type, vinyl dip coated:
(1) Model 62, adult (for persons weighing over 90 pounds); or
(2) Model 66, child (for persons weighing less than 90 pounds); or

(b) Standard, bib type, cloth covered:
(1) Model 63, adult (for persons weighing over 90 pounds); or
(2) Model 67, child (for persons weighing less than 90 pounds); or

(c) Nonstandard, shaped type:
(1) Model,1 adult (for persons weighing over 90 pounds); or
(2) Model,1 child (for persons weightless than 90 pounds).


(a) General. All components used in the construction of life preservers must meet the applicable requirements of subpart 164.019 of this chapter. The requirements for materials specified in this section are minimum requirements, and consideration will be given to the use of alternate materials in lieu of those specified. Detailed technical data and samples of all proposed alternate materials must be submitted for approval before those materials are incorporated in the finished product.

(b) Unicellular plastic foam. The unicellular plastic foam shall be all new material complying with the requirements of Subpart 164.015 of this chapter for Type A foam.

(c) Envelope. The life preserver envelope, or cover, shall be made of cotton drill. The color shall be Indian Orange, Cable No. 70072, Standard Color Card of America, issued by the Textile Color Association of the United States, Inc., 200 Madison Avenue, New York, N.Y., or Scarlet Munsell 7.5 Red 6/10. The drill shall be evenly dyed, and the fastness of the color to laundering, water, crocking, and light shall be rated “good” when tested in accordance with Federal Test Method Standard No. 191, Methods 5610, 5630, 5650, and 5660. After dyeing, the drill shall be treated with a mildew-inhibitor of the type specified in paragraph (e) of this section. The finished goods shall contain not more than 2 percent residual sizing or other nonfibrous material, shall weigh not less than 6.5 ounces per square yard, shall have a thread count of not less than 74 in the warp and 56 in the filling, and shall have a breaking strength (grab method) of not less than 105 pounds in the warp and 70 pounds in the filling. Properly mildew-inhibited drills meeting the physical requirements of Federal Specification CCC-C-

1A model designation for each nonstandard life preserver is to be assigned by the manufacturer. That designation must be different from any standard lifesaving device designation.