

Title 40

Protection of Environment

Part 85 to § 86.599-99

Revised as of July 1, 2013

Containing a codification of documents of general applicability and future effect

As of July 1, 2013

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Table of Contents

	Page
Explanation	v
Title 40:	
Chapter I—Environmental Protection Agency (Continued)	3
Finding Aids:	
Table of CFR Titles and Chapters	741
Alphabetical List of Agencies Appearing in the CFR	761
List of CFR Sections Affected	771

Cite this Code: CFR

To cite the regulations in this volume use title, part and section number. Thus, 40 CFR 85.501 refers to title 40, part 85, section 501.

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Title 1 through Title 16	as of January 1
Title 17 through Title 27	as of April 1
Title 28 through Title 41	_
Title 42 through Title 50	~

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CHARLES A. BARTH, Director, Office of the Federal Register. July 1, 2013.

THIS TITLE

Title 40—PROTECTION OF ENVIRONMENT is composed of thirty-two volumes. The parts in these volumes are arranged in the following order: parts 1–49, parts 50–51, part 52 (52.01–52.1018), part 52 (52.1019–end of part 52), parts 53–59, part 60 (60.1–end of part 60, sections), part 60 (Appendices), parts 61–62, part 63 (63.1–63.599), part 63 (63.600–63.1199), part 63 (63.1200–63.1439), part 63 (63.1440–63.6175), part 63 (63.6580–63.8830), part 63 (63.8980–end of part 63) parts 64–71, parts 72–80, parts 81–84, part 85–§ 86.599–99, part 86 (86.600–1–end of part 86), parts 87–99, parts 100–135, parts 136–149, parts 150–189, parts 190–259, parts 260–265, parts 266–299, parts 300–399, parts 400–424, parts 425–699, parts 700–789, parts 790–999, and part 1000 to end. The contents of these volumes represent all current regulations codified under this title of the CFR as of July 1, 2013.

Chapter I—Environmental Protection Agency appears in all thirty-two volumes. Regulations issued by the Council on Environmental Quality, including an Index to Parts 1500 through 1508, appear in the volume containing part 1000 to end. The OMB control numbers for title 40 appear in §9.1 of this chapter.

For this volume, Robert J. Sheehan, III was Chief Editor. The Code of Federal Regulations publication program is under the direction of Michael L. White, assisted by Ann Worley.

Title 40—Protection of Environment

(This book contains part 85 to $\S 86.599-99$)

Part

 ${\tt CHAPTER}\; I{\small --} Environmental\; Protection\; Agency\; (Continued)$

85

CHAPTER I—ENVIRONMENTAL PROTECTION AGENCY (CONTINUED)

EDITORIAL NOTE: Nomenclature changes to chapter I appear at 65 FR 47324, 47325, Aug. 2, 2000; 66 FR 34375, 34376, June 28, 2001.

SUBCHAPTER C—AIR PROGRAMS (CONTINUED)

Part		Page
85	Control of air pollution from mobile sources	Ę
86	Control of emissions from new and in-use highway	
	vehicles and engines	157

SUBCHAPTER C—AIR PROGRAMS (CONTINUED)

PART 85—CONTROL OF AIR POLLU-TION FROM MOBILE SOURCES

Subparts A-E [Reserved]

Subpart F—Exemption of Clean Alternative Fuel Conversions From Tampering Prohibition

Sec.

85.501 General applicability.

85.502 Definitions.

85.505 Overview.

85.510 Exemption provisions for new and relatively new vehicles/engines.

85.515 Exemption provisions for intermediate age vehicles/engines.

85.520 Exemption provisions for outside useful life vehicles/engines.

85.524 Legacy standards.

85.525 Applicable standards.

85.530 Vehicle/engine labels and packaging labels.

85.535 Liability, recordkeeping and end of year reporting.

Subparts G-N [Reserved]

Subpart O—Urban Bus Rebuild Requirements

85.1401 General applicability.

85.1402 Definitions.

85.1403 Particulate standard for pre-1994 model year urban buses effective at time of engine rebuild or engine replacement.

85.1404 Maintenance of records for urban bus operators; submittal of information; right of entry.

85.1405 Applicability.

85.1406 Certification.

85.1407 Notification of intent to certify.

85.1408 $\,$ Objections to certification.

85.1409 Warranty.

85.1410 Changes after certification.

85.1411 Labeling requirements.

85.1412 Maintenance and submittal of records for equipment certifiers.

85.1413 Decertification.

85.1414 Alternative test procedures.

85.1415 Treatment of confidential information.

Subpart P—Importation of Motor Vehicles and Motor Vehicle Engines

85.1501 Applicability.

85.1502 Definitions.

85.1503 General requirements for importation of nonconforming vehicles and engines.

85.1504 Conditional admission.

85.1505 Final admission of certified vehicles. 85.1506 Inspection and testing of imported

motor vehicles and engines.

85.1507 Maintenance of certificate holder's records.

85.1508 "In Use" inspections and recall requirements.

85.1509 Final admission of modification and test vehicles.

85.1510 Maintenance instructions, warranties, emission labeling and fuel economy requirements.

85.1511 Exemptions and exclusions.

85.1512 Admission of catalyst and O_2 sensor-equipped vehicles.

85.1513 Prohibited acts; penalties.

85.1514 Treatment of confidential information.

85.1515 Emission standards and test procedures applicable to imported nonconforming motor vehicles and motor vehicle engines.

Subpart Q [Reserved]

Subpart R—Exclusion and Exemption of Motor Vehicles and Motor Vehicle Engines

85.1701 General applicability.

85.1702 Definitions.

85.1703 Definition of motor vehicle.

85.1704 Who may request an exemption.

85.1705 Testing exemption.

85.1706 Pre-certification exemption.

85.1707 Display exemption.

85.1708 National security exemption. 85.1709 Export exemptions.

85.1709 Export exemptions.85.1710 Granting of exemptions.

85.1711 Submission of exemption requests.

85.1712 Treatment of confidential information.

85.1713 Delegated-assembly exemption.

85.1714 Replacement-engine exemption.

85.1715 Aircraft meeting the definition of motor vehicle.

85.1716 Approval of an emergency vehicle field modification (EVFM).

Subpart S—Recall Regulations

85.1801 Definitions.

85.1802 Notice to manufacturer of nonconformity; submission of Remedial Plan.

85.1803 Remedial Plan.

85.1804 Approval of Plan: Implementation.

85.1805 Notification to vehicle or engine owners.

85.1806 Records and reports.

85.1807 Public hearings.

85.1808 Treatment of confidential information.

APPENDIX A TO SUBPART S—INTERPRETIVE RULING FOR § 85.1803—REMEDIAL PLANS

40 CFR Ch. I (7-1-13 Edition)

Subpart T—Emission Defect Reporting Requirements

- 85.1901 Applicability.
- 85.1902 Definitions.

Pt. 85

- 85.1903 Emissions defect information report. 85.1904 Voluntary emissions recall report:
- 85.1904 Voluntary emissions recall report; quarterly reports.
- 85.1905 Alternative report formats.
- 85.1906 Report filing: Record retention.
- 85.1907 Responsibility under other legal provisions preserved.
- 85.1908 Disclaimer of production warranty applicability.
- 85.1909 Treatment of confidential information.

Subpart U [Reserved]

Subpart V—Emissions Control System Performance Warranty Regulations and Voluntary Aftermarket Part Certification Program

- 85.2101 General applicability.
- 85.2102 Definitions.
- 85.2103 Emission performance warranty.
- 85.2104 Owners' compliance with instructions for proper maintenance and use.
- 85.2105 Aftermarket parts.
- 85.2106 Warranty claim procedures.
- 85.2107 Warranty remedy.
- 85.2108 Dealer certification.
- 85.2109 Inclusion of warranty provisions in owners' manuals and warranty booklets.
- 85.2110 Submission of owners' manuals and warranty statements to EPA.
- 85.2111 Warranty enforcement.
- 85.2112 Applicability.
- 85.2113 Definitions.
- 85.2114 Basis of certification.
- 85.2115 Notification of intent to certify.
- 85.2116 Objections to certification.
- 85.2117 Warranty and dispute resolution. 85.2118 Changes after certification.
- 85.2119 Labeling requirements.
- 85.2120 Maintenance and submittal of records.
- 85.2121 Decertification.
- 85.2122 Emission-critical parameters.
- 85.2123 Treatment of confidential information.
- APPENDIX I TO SUBPART V—RECOMMENDED TEST PROCEDURES AND TEST CRITERIA AND RECOMMENDED DURABILITY PROCEDURES TO DEMONSTRATE COMPLIANCE WITH EMISSION CRITICAL PARAMETERS
- APPENDIX II TO SUBPART V—ARBITRATION RULES

Subpart W—Emission Control System Performance Warranty Short Tests

- 85.2201 Applicability.
- 85.2202 General provisions.
- 85.2203 Short test standards for 1981 and later model year light-duty vehicles.

- 85.2204 Short test standards for 1981 and later model year light-duty trucks.
- 85.2205-85.2206 [Reserved]
- 85.2207 On-board diagnostics test standards.
- 85.2208 Alternative standards and procedures.
- 85.2209 2500 rpm/idle test-EPA 81.
- 85.2210 Engine restart 2500 rpm/idle test— EPA 81.
- 85.2211 Engine restart idle test—EPA 81.
- 85.2212 Idle test—EPA 81.
- 85.2213 $\,$ Idle test—EPA 91.
- 85.2214 Two speed idle test—EPA 81.
- 85.2215 Two speed idle test—EPA 91.
- 85.2216 Loaded test—EPA 81.
- 85.2217 Loaded test-EPA 91.
- 85.2218 $\,$ Preconditioned idle test—EPA 91.
- 85.2219 Idle test with loaded preconditioning—EPA 91.
- 85.2220 Preconditioned two speed idle test— EPA 91.
- 85.2221 [Reserved]
- 85.2222 On-board diagnostic test procedures.
- 85.2223 On-board diagnostic test report.
- 85.2224 Exhaust analysis system—EPA 81.
- 85.2225 Steady state test exhaust analysis system—EPA 91.
- 85.2226-85.2228 [Reserved]
- 85.2229 Dynamometer—EPA 81.
- 85.2230 Steady state test dynamometer— EPA 91.
- 85.2231 On-board diagnostic test equipment requirements.
- 85.2232 Calibrations, adjustments—EPA 81.
- 85.2233 Steady state test equipment calibrations, adjustments, and quality control—EPA 91.
- 85.2234–85.2236 [Reserved]
- 85.2237 Test report—EPA 81.
- 85.2238 Test report—EPA 91.

Subpart X—Determination of Model Year for Motor Vehicles and Engines Used in Motor Vehicles Under Section 177 and Part A of Title II of the Clean Air Act

- 85.2301 Applicability.
- 85.2302 Definition of model year.
- 85.2303 Duration of model year.
- 85.2304 Definition of production period.
- 85.2305 Duration and applicability of certificates of conformity.

Subpart Y—Fees for the Motor Vehicle and Engine Compliance Program

- 85.2401 Assessment of fees.
- APPENDIXES I-VII TO PART 85 [RESERVED]
 APPENDIX VIII TO PART 85—VEHICLE AND ENGINE PARAMETERS AND SPECIFICATIONS
 - AUTHORITY: 42 U.S.C. 7401–7671q.

Subparts A-E [Reserved]

Subpart F—Exemption of Clean Alternative Fuel Conversions From Tampering Prohibition

Source: 76 FR 19866, Apr. 8, 2011, unless otherwise noted.

§85.501 General applicability.

(a) This subpart describes the provisions related to an exemption from the tampering prohibition in Clean Air Act section 203(a) (42 U.S.C. 7522(a)) for light-duty vehicles, light-duty trucks, medium-duty passenger vehicles, heavy-duty vehicles, and heavy-duty engines. This subpart F does not apply for highway motorcycles or for nonroad or stationary engines or equipment.

(b) For purposes of this subpart, the term "you" generally means a clean alternative fuel conversion manufacturer, which may also be called "conversion manufacturer" or "converter".

§85.502 Definitions.

The definitions in this section apply to this subpart. All terms that are not defined in this subpart have the meaning given in 40 CFR part 86. All terms that are not defined in this subpart or in 40 CFR part 86 have the meaning given in the Clean Air Act. The definitions follow:

Clean alternative fuel conversion (or "fuel conversion" or "conversion system") means any alteration of a motor vehicle/engine, its fueling system, or the integration of these systems, that allows the vehicle/engine to operate on a fuel or power source different from the fuel or power source for which the vehicle/engine was originally certified; and that is designed, constructed, and applied consistent with good engineering judgment and in accordance with all applicable regulations. A clean alternative fuel conversion also means the components, design, and instructions to perform this alteration.

Clean alternative fuel conversion manufacturer (or "conversion manufacturer" or "converter") means any person that manufactures, assembles, sells, imports, or installs a motor vehicle/engine fuel conversion for the purpose of use of a clean alternative fuel.

Conversion model year means the clean alternative fuel conversion manufacturer's annual production period which includes January 1 of such calendar year. A specific model year may not include January 1 from the previous year or the following year. This is based on the expectation that production periods generally run on consistent schedules from year to year. Conversion model years may not circumvent or skip an annual production period. The term conversion model year means the calendar year if the converter does not have a different annual production period.

Date of conversion means the date on which the clean alternative fuel conversion system is fully installed and operable.

Dedicated vehicle/engine means any vehicle/engine engineered and designed to be operated using a single fuel.

Dual-fuel vehicle/engine means any vehicle/engine engineered and designed to be operated on two or more different fuels, but not on a mixture of the fuels.

Heavy-duty engines describes all engines intended for use in heavy-duty vehicles, covered under the applicability of 40 CFR part 86, subpart A.

Light-duty and heavy-duty chassis certified vehicles describes all light-duty vehicles, light-duty trucks, medium duty passenger vehicles, and heavy-duty complete and incomplete vehicles covered under the applicability of 40 CFR part 86, subpart S.

Mixed-fuel vehicle/engine means any vehicle/engine engineered and designed to be operated on the original fuel(s), alternative fuel(s), or a mixture of two or more fuels that are combusted together. Mixed-fuel vehicles/engines include flexible-fuel vehicles/engines as defined in 40 CFR part 86 subpart S.

Original equipment manufacturer (OEM) means the original manufacturer of the new vehicle/engine or relating to the vehicle/engine in its original certified configuration.

Original model year means the model year in which a vehicle/engine was originally certified by the original equipment manufacturer, as noted on the certificate and on the emission control information label.

We (us, our) means the Administrator of the Environmental Protection Agency or any authorized representative.

§85.505 Overview.

- (a) You are exempted from the tampering prohibition in Clean Air Act section 203(a)(3) (42 U.S.C. 7522)(a)(3) ("tampering") if you satisfy all the provisions of this subpart.
- (b) The tampering exemption provisions described in this subpart are differentiated based on the age of the vehicle/engine at the point of conversion as follows:
- (1) "New and relatively new" refers to a vehicle/engine where the date of conversion is in a calendar year that is not more than one year after the original model year. See §85.510 for provisions that apply specifically to new and relatively new vehicles/engines.
- (2) "Intermediate age" refers to a vehicle/engine that has not exceeded the useful life (in years, miles, or hours of operation) applicable to the vehicle/engine as originally certified, excluding new and relatively new vehicles/engines. See §85.515 for provisions that apply specifically to intermediate-age vehicles/engines.
- (3) "Outside useful life" refers to any vehicle/engine that has exceeded the useful life (in years, miles, or hours of operation) applicable to the vehicle/engine as originally certified. See § 85.520 for provisions that apply specifically to outside useful life vehicles/engines.
- (c) If the converted vehicle/engine is a dual-fuel or mixed-fuel vehicle/engine, you must submit test data using each type of fuel, except that if you wish to certify to the same standards as the OEM vehicle/engine, you may omit testing for the fuel originally used to certify the vehicle/engine if you comply with §85.510(b)(10)(ii), (iii), and (iv), §85.515(b)(10)(iii)(B), (C), and (D), or §85.520(b)(6)(iii)(B), (C), and (D), as applicable.
- (d) This subpart specifies certain reporting requirements. We may ask you to give us more information than we specify in this subpart to determine whether your vehicles/engines conform to the requirements of this subpart. We may ask you to give us less information or do less testing than we specify in this subpart.

- (e) EPA may require converters to submit vehicles/engines for EPA testing under any of the three age based programs. Under §85.510 or §85.515, if a vehicle/engine is selected for confirmatory testing as part of the demonstration and notification process, the vehicle/engines must satisfy the applicable intermediate and full useful life standards using the appropriate deterioration factors to qualify for an exemption from the tampering prohibition. If an outside useful life vehicle/engine is selected for testing, the vehicle/engine must demonstrate that emissions are maintained or improved upon after conversion to qualify for an exemption from the tampering prohibition.
- (f) If you have previously used small volume conversion manufacturer or qualified small volume test group/engine family procedures and you may exceed the volume thresholds using the sum described in §85.535(f) to determine small volume status in 40 CFR 86.1838–01, 40 CFR 86.098–14, and 40 CFR 86.096–24(e)(2) as appropriate, you must satisfy the requirements for conversion manufacturers who do not qualify for small volume exemptions or your exemption from tampering is no longer valid.
- (g) An exemption from the prohibition on tampering applies to previously issued alternative fuel conversion certificates of conformity for the applicable conversion test group/engine family and/or evaporative/refueling family, as long as the conditions under which the certificate was issued remain unchanged, such as small volume manufacturer or qualified small volume test group/engine family status. Your exemption from tampering is valid only if the conversion is installed on the OEM test groups/engine families and/or evaporative emissions/refueling families listed on the certificate.
- (h) The applicable useful life of a clean alternative fuel converted vehicle/engine shall end at the same time the OEM vehicle's/engine's original useful life ends.

§85.510 Exemption provisions for new and relatively new vehicles/engines.

(a) You are exempted from the tampering prohibition with respect to new and relatively new vehicles/engines if

Environmental Protection Agency

you certify the conversion system to the emission standards specified in §85.525 as described in paragraph (b) in this section; you meet the labeling and packaging requirements in §85.530 before you sell, import or otherwise facilitate the use of a clean alternative fuel conversion system; and you meet the liability, recordkeeping, and end of year reporting requirements in §85.535.

- (b) Certification under this section must be based on the certification procedures such as those specified in 40 CFR part 86, subparts A, B, and S and 40 CFR part 1065, as applicable, subject to the following exceptions and special provisions:
- (1) Test groups and evaporative/refueling families for light-duty and heavy-duty chassis certified vehicles.
- (i) Small volume conversion manufacturers and qualified small volume test groups.
- (A) If criteria for small volume manufacturer or qualified small volume test groups are met as defined in 40 CFR 86.1838-01, you may combine light-duty vehicles or heavy-duty vehicles which can be chassis certified under 40 CFR part 86, subpart S using good engineering judgment into conversion test groups if the following criteria are satisfied instead of those specified in 40 CFR 86.1827-01.
 - (1) Same OEM and OEM model year.
 - (2) Same OBD group.
- (3) Same vehicle classification (e.g. light-duty vehicle, heavy-duty vehicle).
- (4) Engine displacement is within 15% of largest displacement or 50 CID, whichever is larger.
- (5) Same number of cylinders or combustion chambers.
- (6) Same arrangement of cylinders or combustion chambers (e.g. in-line, v-shaped)
- (7) Same combustion cycle (e.g., two stroke, four stroke, Otto-cycle, dieselcycle).
- (8) Same engine type (e.g. piston, rotary, turbine, air cooled vs. water cooled).
- (9) Same OEM fuel type (except otherwise similar gasoline and E85 flexible-fuel vehicles may be combined into dedicated alternative fuel vehicles).
- (10) Same fuel metering system (e.g. throttle body injection vs. port injection).

- (11) Same catalyst construction (e.g. metal vs. ceramic substrate).
- (12) All converted vehicles are subject to the most stringent emission standards used in certifying the OEM test groups within the conversion test group.
- (B) EPA-established scaled assigned deterioration factors for both exhaust and evaporative emissions may be used for vehicles with over 10,000 miles if the criteria for small volume manufacturer or qualified small volume test groups are met as defined in 40 CFR 86.1838-01. This deterioration factor will be adjusted according to vehicle or engine miles of operation. The deterioration factor is intended to predict the vehicle's emission levels at the end of the useful life. EPA may adjust these scaled assigned deterioration factors if we find the rate of deterioration nonconstant or if the rate differs by fuel type.
- (C) As part of the conversion system description provided in the application for certification, conversion manufacturers using EPA assigned deterioration factors must present detailed information to confirm the durability of all relevant new and existing components and to explain why the conversion system will not harm the emission control system or degrade the emissions.
- (ii) Conversion evaporative/refueling families are identical to the OEM evaporative/refueling families unless the OEM evaporative emission system is no longer functionally necessary. You must create any new evaporative families according to 40 CFR 86.1821-01.
- (2) Engine families and evaporative/refueling families for heavy-duty engines
- (i) Small volume conversion manufacturers and qualified small volume heavy-duty engine families.
- (A) If criteria for small volume manufacturer or qualified small volume engine families are met as defined in 40 CFR 86.098-14 and 40 CFR 86.096-24(e)(2) you may combine heavy-duty engines using good engineering judgment into conversion engine families if the following criteria are satisfied instead of those specified in 40 CFR part 86, subpart A.
 - (1) Same OEM.

§85.510

- (2) Same OBD group after MY 2013.
- (3) Same service class (e.g. light heavy-duty diesel engines, medium heavy-duty diesel engines, heavy heavy-duty diesel engines).
- (4) Engine displacement is within 15% of largest displacement or 50 CID, whichever is larger.
 - (5) Same number of cylinders.
 - (6) Same arrangement of cylinders.
 - (7) Same combustion cycle.
 - (8) Same method of air aspiration.
- (9) Same fuel type (e.g. diesel/gasoline).
- (10) Same fuel metering system (e.g. mechanical direct or electronic direct injection).
- (11) Same catalyst/filter construction (e.g. metal vs. ceramic substrate).
- (12) All converted engines are subject to the most stringent emission standards. For example, 2005 and 2007 heavyduty diesel engines may be in the same family if they meet the most stringent (2007) standards.
- (13) Same emission control technology (e.g., internal or external EGR).
- (B) EPA-established scaled assigned deterioration factors for both exhaust and evaporative emissions may be used for engines with over 10,000 miles if the criteria for small volume manufacturer or qualified small volume engine families are met as defined in 40 CFR 86.098-14 and 40 CFR 86.096-24(e)(2). This deterioration factor will be adjusted according to vehicle or engine miles of operation. The deterioration factor is intended to predict the engine's emission levels at the end of the useful life. EPA may adjust these scaled assigned deterioration factors if we find the rate of deterioration non-constant or if the rate differs by fuel type.
- (C) As part of the conversion system description provided in the application for certification, conversion manufacturers using EPA assigned deterioration factors must present detailed information to confirm the durability of all relevant new and existing components and to explain why the conversion system will not harm the emission control system or degrade the emissions.
- (ii) Conversion evaporative/refueling families are identical to the OEM evaporative/refueling families unless the OEM evaporative emission system is no

- longer functionally necessary. You must create any new evaporative families according to 40 CFR 86.096-24(a).
- (3) Conversion test groups/engine families for small volume conversion manufacturers and qualified small volume test groups/engine families may include vehicles/engines that are subject to different OEM emission standards; however, all the vehicles/engines certified under this subpart in a single conversion test group/engine family are subject to the most stringent standards that apply for vehicles/engines included in the conversion test group/engine family. For example, if OEM vehicle test groups originally certified to Tier 2, Bin 4 and Bin 5 standards are in the same conversion test group for purposes of fuel conversion, all the vehicles certified in the conversion test group under this subpart are subject to the Tier 2, Bin 4 standards. Conversion manufacturers may choose to certify a conversion test group/engine family to a more stringent standard than the OEM did. The optional, more stringent standard would then apply to all OEM test groups/engine families within the conversion test group/engine family. This paragraph (b)(3) does not apply to conversions to dual-fuel/mixed-fuel vehicles/engines, as provided in paragraph (b)(7) of this section.
 - (4)–(5) [Reserved]
- (6) Durability testing is required unless the criteria for small volume manufacturer or qualified small volume test groups/engine families are met as defined in 40 CFR 86.1838-01, 40 CFR 86.098-14, and 40 CFR 86.096-24(e)(2), as applicable.
- (7) Conversion test groups/engine families for conversions to dual-fuel or mixed-fuel vehicles/engines cannot include vehicles/engines subject to different emission standards unless applicable exhaust and OBD demonstrations are also conducted for the original fuel(s) demonstrating compliance with the most stringent standard represented in the test group. However for small volume conversion manufacturers and qualified small volume test groups/engine families the data generated from exhaust emission testing on the new fuel for dual-fuel or mixed-

fuel test vehicles/engines may be carried over to vehicles/engines which otherwise meet the test group/engine family criteria and for which the test vehicle/engine data demonstrate compliance with the application vehicle/engine standard. Clean alternative fuel conversion evaporative families for dual-fuel or mixed-fuel vehicles may not include vehicles/engines which were originally certified to different evaporative emissions standards unless evaporative/refueling demonstrations are also conducted for the original fuel(s) demonstrating compliance with the most stringent standard represented in the evaporative/refueling family.

- (8) The vehicle/engine selected for testing must qualify as a worst-case vehicle/engine under 40 CFR 86.1828-10 or 40 CFR 86.096-24(b)(2) through (b)(3), as applicable.
 - (9) OBD requirements.
- (i) The OBD system must properly detect and identify malfunctions in all monitored emission-related powertrain systems or components including any new monitoring capability necessary to identify potential emission problems associated with the new fuel.
- (ii) Conduct all OBD testing as required for OEM certification.
- (iii) In addition to conducting OBD testing as required for certification, submit the following statement of compliance, if the OEM vehicles/engines were required to be OBD equipped. The test group/engine family converted to an alternative fuel has fully functional OBD systems and therefore meets the OBD requirements such as those specified in 40 CFR 86, subparts A and S when operating on the alternative fuel.
- (10) In lieu of specific certification test data, you may submit the following attestations for the appropriate statements of compliance, if you have sufficient basis to prove the statement is valid.
- (i) The test group/engine family converted to an alternative fuel has properly exercised the optional and applicable statements of compliance or waivers in the certification regulations such as those specified in 40 CFR part 86, subparts A, B, and S and 40 CFR part 1065. Attest to each statement or

waiver in your application for certification.

- (ii) The test group/engine family converted to dual-fuel or mixed-fuel operation retains all the OEM fuel system, engine calibration, and emission control system functionality when operating on the fuel with which the vehicle/engine was originally certified.
- (iii) The test group/engine family converted to dual fuel or mixed-fuel operation retains all the functionality of the OEM OBD system (if so equipped) when operating on the fuel with which the vehicle/engine was originally certified.
- (iv) The test group/engine family converted to dual-fuel or mixed-fuel operation properly purges hydrocarbon vapor from the evaporative emission canister when the vehicle/engine is operating on the alternative fuel.
- (11) Certification fees apply per 40 CFR 1027.
- (12) A certificate issued under this section is valid starting with the indicated effective date and expires on December 31 of the conversion model year for which it is issued. You may apply for a certificate of conformity for the next conversion model year using the applicable provisions for carryover certification. Even after the certificate expires, your exemption from the prohibition on tampering remains valid for the applicable conversion test group/engine family and/or evaporative/refueling family, as long as the conditions under which the certificate was issued remain unchanged, such as small volume manufacturer or qualified small volume test group/engine family status. Your exemption from tampering is valid only if the conversion is installed on the OEM test groups/engine families and/or evaporative emissions/refueling families listed on the certificate. For example, if you have received a clean alternative fuel conversion certificate of conformity in conversion model year 2011 for converting a 2010 model year OEM test group/evaporative/refueling family, your exemption from tampering continues to apply for the conversion of the same 2010 model year OEM test group/evaporative/refueling family as long as the conditions under which the

certificate was issued remain unchanged, such as small volume manufacturer status.

(13) Conversion systems must be properly installed and adjusted such that the vehicle/engine operates consistent with the principles of good engineering judgment and in accordance with all applicable regulations.

§85.515 Exemption provisions for intermediate age vehicles/engines.

- (a) You are exempted from the tampering prohibition with respect to intermediate age vehicles/engines if you properly test, document and notify EPA that the conversion system complies with the emission standards specified in §85.525 as described in paragraph (b) of this section; you meet the labeling requirements in §85.530 before you sell, import or otherwise facilitate the use of a clean alternative fuel conversion system; and you meet the liability, recordkeeping, and end of year reporting requirements in §85.535. You may also meet the requirements under this section by complying with the requirements in §85.510.
- (b) Documenting and notifying EPA under this section includes demonstrating compliance with all the provisions in this section and providing all notification information to EPA. You may notify us as described in this section instead of certifying the clean alternative fuel conversion system. You must demonstrate compliance with all exhaust and evaporative emissions standards by conducting all exhaust and evaporative emissions and durability testing as required for OEM certification subject to the exceptions and special provisions permitted in §85.510. This paragraph (b) provides additional special provisions applicable to intermediate age vehicles/engines. Paragraph (b) is applicable to all conversion manufacturers unless otherwise specified.
- (1) Conversion test groups for light-duty and heavy-duty chassis certified vehicles may be grouped together into an exhaust conversion test group using the criteria described in 685.510(b)(1)(i)(A), except that the same OBD group is not a criterion. Evaporative/refueling families may be

grouped together using the criteria described in §85.510(b)(1)(ii).

- (2) Conversion engine families for heavy-duty engines may be grouped together into an exhaust conversion engine family using the criteria described in §85.510(b)(2)(i)(A), except that the same OBD group is not a criterion. Evaporative/refueling families may be grouped together using the criteria described in §85.510(b)(2)(ii).
- (3) Conversion test groups/engine families may include vehicles/engines that are subject to different OEM emission standards; however, all vehicles/ engines in a single conversion test group/engine family are subject to the most stringent standards that apply for vehicles/engines included in the conversion test group/engine family. For example, if OEM vehicle test groups originally certified to Tier 2, Bin 4 and Bin 5 standards are in the same conversion test group for purposes of fuel conversion, all the vehicles in the conversion test group under this subpart are subject to the Tier 2, Bin 4 standards. This paragraph (b)(3) does not apply to conversions to dualfuel/mixed-fuel vehicles/engines, as provided in paragraph (b)(7).
- (4) EPA-established scaled assigned deterioration factors for both exhaust and evaporative emissions may be used for vehicles/engines with over 10,000 miles if the criteria for small volume manufacturer or qualified small volume test groups/engine families are met as defined in 40 CFR 86.1838-01, 40 CFR 86.098-14, or 40 CFR 86.096-24(e)(2), as appropriate. This deterioration factor will be adjusted according to vehicle/engine miles or hours of operation. The deterioration factor is intended to predict the vehicle/engine's emission level at the end of the useful life. EPA may adjust these scaled assigned deterioration factors if we find the rate of deterioration non-constant or if the rate differs by fuel type.
- (5) As part of the conversion system description required by paragraph (b)(10)(i) of this section, small volume conversion manufacturers and qualified small volume test groups/engine families using EPA assigned deterioration factors must present detailed information to confirm the durability of

all relevant new and existing components and explain why the conversion system will not harm the emission control system or degrade the emissions.

- (6) Durability testing is required unless the criteria for small volume manufacturer or qualified small volume test groups/engine families are met as defined in 40 CFR 86.1838-01, 40 CFR 86.098-14, or 40 CFR 86.096-24(e)(2), as applicable. Durability procedures for large volume conversion manufacturers of intermediate age light-duty and heavy-duty chassis certified vehicles that follow provisions in 40 CFR 86.1820-01 may eliminate precious metal composition and catalyst grouping statistic when creating clean alternative fuel conversion durability groupings.
- (7) Conversion test groups/engine families for conversions to dual-fuel or mixed-fuel vehicles/engines may not include vehicles/engines subject to different emissions standards unless applicable exhaust and OBD demonstrations are also conducted for the original fuel(s) demonstrating compliance with the most stringent standard represented in the test group/engine family. However the data generated from testing on the new fuel for dual-fuel or mixed/fuel test vehicles/engines may be carried over to vehicles/engines that otherwise meet the conversion test group/engine family criteria and for which the test vehicle/engine data demonstrate compliance with the applicable vehicle/engine standards. Clean alternative fuel conversion evaporative families for dual-fuel or mixedfuel vehicles/engines cannot include vehicles/engines that were originally certified to different evaporative emissions standards unless evaporative/refueling demonstrations are also conducted for the original fuel(s) demonstrating compliance with the most stringent standard represented in the evaporative/refueling family.
- (8) You must conduct all exhaust and all evaporative and refueling emissions testing with a worst-case vehicle/engine to show that the conversion test group/engine family complies with exhaust and evaporative/refueling emission standards, based on the certification procedures such as those speci-

fied in 40 CFR part 86, subparts A, B, and S and 40 CFR part 1065.

- (9) OBD requirements. (i) The OBD system must properly detect and identify malfunctions in all monitored emission-related powertrain systems or components including any new monitoring capability necessary to identify potential emission problems associated with the new fuel. These include but are not limited to: Fuel trim lean and rich monitors, catalyst deterioration monitors, engine misfire monitors, oxygen sensor deterioration monitors, EGR system monitors, if applicable, and vapor leak monitors, if applicable. No original OBD system monitor that is still applicable to the vehicle/engine may be aliased, removed, bypassed, or turned-off. No MILs shall be illuminated after the conversion. Readiness flags must be properly set for all monitors that identify any malfunction for all monitored components.
- (ii) Subsequent to the vehicle/engine fuel conversion, you must clear all OBD codes and reset all OBD monitors to not-ready status using an OBD scan tool appropriate for the OBD system in the vehicle/engine in question. You must operate the vehicle/engine with the new fuel on representative road operation or chassis dynamometer/engine dynamometer testing cycles to satisfy the monitors' enabling criteria. When all monitors have reset to a ready status, you must submit an OBD scan tool report showing that with the vehicle/ engine operating in the key-on/engineon mode, all supported monitors have reset to a ready status and no emission related "pending" (or potential) or "confirmed" (or MIL-on) diagnostic trouble codes (DTCs) have been set. The MIL must not be commanded "On" or be illuminated. A MIL check must also be conducted in a key-on/engineoff mode to verify that the MIL is functioning properly. You must include the VIN/EIN number of the test vehicle/engine. If necessary, the OEM evaporative emission readiness monitor may remain unset for dedicated gaseous fuel conversion systems.

(iii) In addition to conducting OBD testing described in this paragraph (b)(9), you must submit to EPA the following statement of compliance, if the OEM vehicles/engines were required to

be OBD equipped. The test group/engine family converted to an alternative fuel has fully functional OBD systems and therefore meets the OBD requirements such as those specified in 40 CFR 86, subparts A and S when operating on the alternative fuel.

- (10) You must notify us by electronic submission in a format specified by the Administrator with all required documentation. The following must be submitted:
- (i) You must describe how your conversion system qualifies as a clean alternative fuel conversion. You must include emission test results from the required exhaust, evaporative emissions, and OBD testing, applicable exhaust and evaporative emissions standards and deterioration factors. You must also include a description of how the test vehicle/engine selected qualifies as a worst-case vehicle/engine under 40 CFR 86.1828-10 or 40 CFR 86.096-24(b)(2) through (b)(3) as applicable.
- (ii) You must describe the group of vehicles/engines (conversion test group/conversion engine family) that are covered by your notification based on the criteria specified in paragraph (b)(1) or (b)(2) of this section.
- (iii) In lieu of specific test data, you may submit the following attestations for the appropriate statements of compliance, if you have sufficient basis to prove the statement is valid.
- (A) The test group/engine family converted to an alternative fuel has properly exercised the optional and applicable statements of compliance or waivers in the certification regulations such as those specified in 40 CFR part 86, subparts A, B, and S and 40 CFR part 1065. Attest to each statement or waiver in your notification.
- (B) The test group/engine family converted to dual-fuel or mixed-fuel operation retains all the OEM fuel system, engine calibration, and emission control system functionality when operating on the fuel with which the vehicle/engine was originally certified.
- (C) The test group/engine family converted to dual-fuel or mixed-fuel operation retains all the functionality of the OEM OBD system (if the OEM vehicles/engines were required to be OBD equipped) when operating on the fuel

for which the vehicle/engine was originally certified.

- (D) The test group/engine family converted to dual-fuel or mixed-fuel operation properly purges hydrocarbon vapor from the evaporative emission canister when the vehicle/engine is operating on the alternative fuel.
- (iv) Include any other information as the Administrator may deem appropriate to establish that the conversion system is for the purpose of conversion to a clean alternative fuel and meets applicable emission standards.
 - (11) [Reserved]
- (12) Your exemption from the prohibition on tampering remains valid for the applicable conversion test group/ engine family and/or evaporative/refueling family, as long as the conditions under which you previously complied remain unchanged, such as small volume manufacturer or qualified small volume test group/engine family status. Your exemption from tampering is valid only if the conversion is installed on the OEM test groups/engine families and/or evaporative emissions/refueling families listed on the notification. For example, if you have complied properly with the provisions in this section in calendar year 2011 for converting a model year 2006 OEM test group/evaporative/refueling your exemption from tampering continues to apply for the conversion of the same model year 2006 OEM test group/evaporative/refueling family as long as the conditions under which the notification was submitted remain unchanged.
- (13) Conversion systems must be properly installed and adjusted such that the vehicle/engine operates consistent with the principles of good engineering judgment and in accordance with all applicable regulations.

§85.520 Exemption provisions for outside useful life vehicles/engines.

(a) You are exempted from the tampering prohibition with respect to outside useful life vehicles/engines if you properly document and notify EPA that the conversion system satisfies all the provisions in this section; you meet the labeling requirements in §85.530 before you sell, import or otherwise facilitate the use of a clean alternative

fuel conversion system; and you meet the applicable requirements in §85.535. You may also meet the requirements under this section by complying with the provisions in §85.515.

- (b) Documenting and notifying EPA under this section includes the following provisions:
- (1) You must notify us as described in this section.
- (2) Conversion test groups, evaporative/refueling families, and conversion engine families may be the same as those allowed for the intermediate age vehicle/engine program in §85.515(b)(1) and (2).
- (3) You must use good engineering judgment to specify, use, and assemble fuel system components and other hardware and software that are properly designed and matched for the vehicles/engines in which they will be installed. Good engineering judgment also dictates that any testing or data used to satisfy demonstration requirements be generated at a quality laboratory that follows good laboratory practices and that is capable of performing official EPA emission tests.
- (4) OBD requirements. (i) The OBD system must properly detect and identify malfunctions in all monitored emission-related powertrain systems or components including any new monitoring capability necessary to identify potential emission problems associated with the new fuel. These include but are not limited to: Fuel trim lean and rich monitors, catalyst deterioration monitors, engine misfire monitors, oxygen sensor deterioration monitors, EGR system monitors, if applicable, and vapor leak monitors, if applicable. No original OBD system monitor that is still applicable to the vehicle/engine may be aliased, removed, bypassed, or turned-off. No MILs shall be illuminated after the conversion. Readiness flags must be properly set for all monitors that identify any malfunction for all monitored components.
- (ii) Subsequent to the vehicle/engine fuel conversion, you must clear all OBD codes and reset all OBD monitors to not-ready status using an OBD scan tool appropriate for the OBD system in the vehicle/engine in question. You must operate the vehicle/engine with the new fuel on representative road op-

- eration or chassis dynamometer/engine dynamometer testing cycles to satisfy the monitors' enabling criteria. When all monitors have reset to a ready status, you must submit an OBD scan tool report showing that with the vehicle/ engine operating in the key-on/engineon mode, all supported monitors have reset to a ready status and no emission related "pending" (or potential) or "confirmed" (or MIL-on) diagnostic trouble codes (DTCs) have been stored. The MIL must not be commanded "On" or be illuminated. A MIL check must also be conducted in a key-on/engineoff mode to verify that the MIL is functioning properly. You must include the VIN/EIN number of the test vehicle/engine. If necessary, the OEM evaporative emission readiness monitor may remain unset for dedicated gaseous fuel conversion systems.
- (iii) In addition to conducting OBD testing described in this paragraph (b)(4), you must submit to EPA the following statement of compliance, if the OEM vehicles/engines were required to be OBD equipped. The test group/engine family converted to an alternative fuel has fully functional OBD systems and therefore meets the OBD requirements such as those specified in 40 CFR 86, subparts A and S when operating on the alternative fuel.
- (5) Conversion test groups/engine families for conversions to dual-fuel or mixed-fuel vehicles/engines may not include vehicles/engines subject to different emissions standards unless applicable exhaust and OBD demonstrations are also conducted for the original fuel(s) demonstrating compliance with the most stringent standard represented in the test group. However the data generated from testing on the new fuel for dual-fuel or mixed-fuel test vehicles/engines may be carried over to vehicles/engines that otherwise meet the conversion test group/engine family criteria and for which the test vehicle/engine data demonstrate compliance with the applicable vehicle/engine standards. Clean alternative fuel conversion evaporative families for dualfuel or mixed-fuel vehicles/engines cannot include vehicles/engines that were originally certified to different evaporative emissions standards.

- (6) You must notify us by electronic submission in a format specified by the Administrator with all required documentation. The following must be submitted.
- (i) You must describe how your conversion system complies with the good engineering judgment criteria §85.520(b)(3) and/or other requirements under this subpart or other applicable subparts such that the conversion system qualifies as a clean alternative fuel conversion. The submission must provide a level of technical detail sufficient for EPA to confirm the conversion system's ability to maintain or improve on emission levels in a worst case vehicle/engine. The submission of technical information must include a complete characterization of exhaust and evaporative emissions control strategies, the fuel delivery system, durability, and specifications related to OBD system functionality. You must present detailed information to confirm the durability of all relevant new and existing components and to explain why the conversion system will not harm the emission control system or degrade the emissions. EPA may ask you to supply additional information, including test data, to support the claim that the conversion system does not increase emissions and involves good engineering judgment that is being applied for purposes of conversion to a clean alternative fuel.
- (ii) You must describe the group of vehicles/engines (conversion test group/conversion engine family) that is covered by your notification based on the criteria specified in paragraph (b)(2) of this section.
- (iii) In lieu of specific test data, you may submit the following attestations for the appropriate statements of compliance, if you have sufficient basis to prove the statement is valid.
- (A) The test group/engine family converted to an alternative fuel has properly exercised the optional and applicable statements of compliance or waivers in the certification regulations such as those specified in 40 CFR part 86, subparts A, B, and S and 40 CFR part 1065. Attest to each statement or waiver in your notification.
- (B) The test group/engine family converted to dual-fuel or mixed-fuel oper-

- ation retains all the OEM fuel system, engine calibration, and emission control system functionality when operating on the fuel with which the vehicle/engine was originally certified.
- (C) The test group/engine family converted to dual-fuel or mixed-fuel operation retains all the functionality of the OEM OBD system (if the OEM vehicles/engines were required to be OBD equipped) when operating on the fuel with which the vehicle/engine was originally certified.
- (D) The test group/engine family converted to dual-fuel or mixed-fuel operation properly purges hydrocarbon vapor from the evaporative emission canister when the vehicle/engine is operating on the alternative fuel.
- (E) The test group/engine family converted to an alternative fuel uses fueling systems, evaporative emission control systems, and engine powertrain components that are compatible with the alternative fuel and designed with the principles of good engineering judgment.
- (iv) You must include any other information as the Administrator may deem appropriate, which may include test data, to establish the conversion system is for the purpose of conversion to a clean alternative fuel.
- (7) Conversion systems must be properly installed and adjusted such that the vehicle/engine operates consistent with the principles of good engineering judgment and in accordance with all applicable regulations.
- (8) EPA may ask for any documentation and/or ask you to conduct emission testing to demonstrate the conversion is for the purpose of a clean alternative fuel.

§85.524 Legacy standards.

Prior to April 8, 2011, the following emission standards applied for conversions of vehicles/engines with an original model year of 1992 or earlier:

(a) Exhaust hydrocarbons. Light-duty vehicles must meet the Tier 0 hydrocarbon standard specified in 40 CFR 86.094–8. Light-duty trucks must meet the Tier 0 hydrocarbon standard specified in 40 CFR 86.094–9. Otto-cycle heavy-duty engines must meet the hydrocarbon standard specified in 40 CFR 86.096–10. Diesel heavy-duty engines

must meet the hydrocarbon standard in 40 CFR 86.096-11.

- (b) CO, NO_X and particulate matter. Vehicles/engines must meet the CO, NO_X , and particulate matter emission standards that applied for the vehicle's/engine's original model year. If the engine was certified with a Family Emission Limit, as noted on the emission control information label, the modified engine may not exceed this Family Emission Limit.
- (c) Evaporative hydrocarbons. Vehicles/engines must meet the evaporative hydrocarbon emission standards that applied for the vehicle's/engine's original model year.

§85.525 Applicable standards.

To qualify for an exemption from the tampering prohibition, vehicles/engines that have been converted to operate on a different fuel must meet emission standards and related requirements as follows:

- (a) The modified vehicle/engine must meet the requirements that applied for the OEM vehicle/engine, or the most stringent OEM vehicle/engine standards in any allowable grouping. Fleet average standards do not apply unless clean alternative fuel conversions are specifically listed as subject to the standards.
- (1) If the vehicle/engine was certified with a Family Emission Limit for NO_X , NO_X +HC, or particulate matter, as noted on the vehicle/engine emission control information label, the modified vehicle/engine may not exceed this Family Emission Limit.
- (2) Compliance with greenhouse gas emission standards is demonstrated as follows:
- (i) Subject to the following exceptions and special provisions, compliance with light-duty vehicle greenhouse gas emission standards is demonstrated by complying with the N_2O and CH_4 standards and provisions set forth in 40 CFR 86.1818–12(f)(1) and the in-use CO_2 exhaust emission standard set forth in 40 CFR 86.1818–12(d) as determined by the OEM for the subconfiguration that is identical to the fuel conversion emission data vehicle (EDV).
- (A) If the OEM complied with the light-duty greenhouse gas standards

using the fleet averaging option for N_2O and CH_4 , as allowed under 40 CFR 86.1818–12(f)(2), the calculations of the carbon-related exhaust emissions require the input of grams/mile values for N_2O and CH_4 , and you are not required to demonstrate compliance with the standalone CH_4 and N_2O standards.

- (B) If the OEM complied with alternate standards for N_2O and/or CH_4 , as allowed under 40 CFR 86.1818–12(f)(3), you may demonstrate compliance with the same alternate standards.
- (C) If the OEM complied with the nitrous oxide (N₂O) and methane (CH₄) standards and provisions set forth in 40 CFR 86.1818-12(f)(1) or 86.1818-12(f)(3), and the fuel conversion CO2 measured value is lower than the in-use CO2 exhaust emission standard, you also have the option to convert the difference between the in-use CO2 exhaust emission standard and the fuel conversion CO₂ measured value into GHG equivalents of CH₄ and/or N₂O, using 298 g CO₂ to represent 1 g N₂O and 25 g CO₂ to represent 1 g CH₄. You may then subtract the applicable converted values from the fuel conversion measured values of CH₄ and/or N₂O to demonstrate compliance with the CH₄ and/or N₂O standards.
- (D) Optionally, compliance with greenhouse gas emission requirements may be demonstrated by comparing emissions from the vehicle prior to the fuel conversion to the emissions after the fuel conversion. This comparison must be based on FTP test results from the emission data vehicle (EDV) representing the pre-conversion group. The sum of CO₂, CH₄, and N₂O shall be calculated for pre- and postconversion FTP test results, where CH₄ and N_2O are weighted by their global warming potentials of 25 and 298, respectively. The post-conversion sum of these emissions must be lower than the pre-conversion conversion greenhouse gas emission results. CO2 emissions are calculated as specified in 40 CFR 600.113-12. If statements of compliance are applicable and accepted in lieu of measuring N2O, as permitted by EPA regulation, the comparison of the greenhouse gas results also need not measure or include N2O in the before and after emission comparisons.

(ii) Compliance with heavy-duty engine greenhouse gas emission standards is demonstrated by complying with the CO₂, N₂O, and CH₄ standards (or FELs, as applicable) and provisions set forth in 40 CFR 1036.108 for the engine family that is represented by the fuel conversion emission data engine (EDE). If the fuel conversion CO₂ measured value is lower than the CO₂ standard (or FEL, as applicable), you have the option to convert the difference between the CO2 standard (or FEL, as applicable) and the fuel conversion CO2 measured value into GHG equivalents of CH4 and/or N₂O, using 298 g/hp-hr CO₂ to represent 1 g/hp-hr N₂O and 25 g/hp-hr CO₂ to represent 1 g/hp-hr CH₄. You may then subtract the applicable converted values from the fuel conversion measured values of CH₄ and/or N₂O to demonstrate compliance with the CH₄ and/ or N2O standards (or FEL, as applicable).

(3) Conversion systems for engines that would have qualified for chassis certification at the time of OEM certification may use those procedures, even if the OEM did not. Conversion manufacturers choosing this option must designate test groups using the appropriate criteria as described in this subpart and meet all vehicle chassis certification requirements set forth in 40 CFR part 86, subpart S.

(b) [Reserved]

[76 FR 57372, Sept. 15, 2011, as amended at 77 FR 63149, Oct. 15, 2012]

EFFECTIVE DATE NOTE: At 78 FR 36388, June 17, 2013, §85.525 was amended by revising the introductory text to paragraph (a)(2)(i) and by adding paragraph (a)(2)(iii), effective Aug 16, 2013. For the convenience of the user, the revised and added text is set forth as follows:

§ 85.525 Applicable standards.

* * * * *

(a) * * *

(2) * * *

(i) Subject to the following exceptions and special provisions, compliance with light-duty vehicle greenhouse gas emission standards is demonstrated by complying with the $\rm N_2O$ and CH₄ standards and provisions set forth in 40 CFR 86.1818–12(f)(1) and the in-use CO₂ exhaust emission standard set forth in 40 CFR 86.1818–12(d) as determined by the OEM for the subconfiguration that is identical to

the fuel conversion emission data vehicle (EDV):

* * * * *

(iii) Subject to the following exceptions and special provisions, compliance with greenhouse gas emission standards for heavy-duty vehicles subject to 40 CFR 1037.104 is demonstrated by complying with the N_2O and CH₄ standards and provisions set forth in 40 CFR 1037.104 and the in-use CO_2 exhaust emission standard set forth in 40 CFR 1037.104(b) as determined by the OEM for the subconfiguration that is identical to the fuel conversion emission data vehicle (EDV):

(A) If the OEM complied with alternate standards for N_2O and/or CH_4 , as allowed under 40 CFR 1037.104(c) you may demonstrate compliance with the same alternate standards.

(B) If you are unable to meet either the N_2O or CH_4 standards and your fuel conversion CO_2 measured value is lower than the in-use CO_2 exhaust emission standard, you may also convert the difference between the in-use CO_2 exhaust emission standard and the fuel conversion CO_2 measured value into GHG equivalents of CH_4 and/or N_2O , using 298 g CO_2 to represent 1 g N_2O , and 25 g N_2O 0, and 25 g N_2O 0 to represent 1 g N_2O 1 may then subtract the applicable converted values from the fuel conversion measured values of N_2O 1 demonstrate compliance with the N_2O 1 standards.

(C) You may alternatively comply with the greenhouse gas emission requirements by comparing emissions from the vehicle before and after the fuel conversion. This comparison must be based on FTP test result from the emission data vehicle (EDV) representing the pre-conversion test group. The sum of CO2. CH4, and N2O shall be calculated for pre- and post-conversion FTP test results, where CH4 and N2O are weighted by their global warming potentials of 25 and 298, respectively. The post-conversion sum of these emissions must be lower than the preconversion greenhouse gas emission result. Calculate CO2 emissions as specified in 40 CFR 600.113. If we waive N₂O measurement requirements based on a statement of compliance, disregard N2O for all measurements and calculations under this paragraph (a)(2)(iii)(C).

§85.530 Vehicle/engine labels and packaging labels.

(a) The following labeling requirements apply for clean alternative fuel conversion manufacturers to qualify

Environmental Protection Agency

for an exemption from the tampering prohibition:

- (1) You must make a supplemental emission control information label for each clean alternative fuel conversion system.
- (2) On the supplemental label you must identify the OEM vehicles/engines for which you authorize the use of your clean alternative fuel conversion system, consistent with the requirements of this subpart. You may do this by identifying the OEM test group/engine family names and original model year to which your conversion is applicable as described in §85.510(b)(1) $\S 85.510(b)(2)$, or§85.515(b)(10)(ii), or§85.520(b)(6)(ii). Your commercial packaging materials must also clearly describe this information.
- (3) You must include the following on the supplemental label:
- (i) You must state that the vehicle/engine has been equipped with a clean alternative fuel conversion system designed to allow it to operate on a fuel other than the fuel it was originally certified to operate on. Identify the fuel or fuels the vehicle/engine is designed to use and provide a unique conversion test group/conversion engine family name and conversion evaporative/refueling emissions family name.
- (ii) You must identify your corporate name, address, and telephone number.
- (iii) You must include one of the following statements that describes how you comply under this subpart and any applicable mileage or age restrictions due to how compliance was demonstrated:
- (A) "This clean alternative fuel conversion system has been certified to meet EPA emission standards."
- (B) "Testing has shown that this clean alternative fuel conversion system meets EPA emission standards under the intermediate age vehicle/engine program."
- (C) "This conversion system is for the purpose of use of a clean alternative fuel in accordance with EPA regulations and is applicable only to vehicles/engines that are older than 11 years or 120,000 miles." (Values must be adjusted to reflect OEM useful life;

- useful life in hours should be added, if applicable).
- (iv) State the following: "This conversion was manufactured and installed consistent with the principles of good engineering judgment and all U.S. EPA regulations."
- (4) On the supplemental label, you must identify any original parts that will be removed for the conversion and any associated changes in maintenance specifications.
- (5) On the supplemental label, you must include the date of conversion and the mileage of the vehicle/engine at the time of conversion. Include the hours of operation instead of mileage, if applicable.
- (b) The supplemental emission control information label shall be placed in a permanent manner adjacent to the vehicle's/engine's original emission control information label if possible. If it is impractical to place the supplemental label adjacent to the original label, it must be placed where it will be seen by a person viewing the original label on a part that is needed for normal operation and does not normally need replacement. If the supplemental label information cannot fit on one label, the information can be logically split among two labels that are both near the original VECI or engine label.
- (c) All information provided on clean alternative fuel conversion system packaging must be consistent with the required vehicle/engine labeling information.
- (d) Examples of all labeling and warranty information must be provided as part of the application for certification or notification process.
- (e) The marketing material and label information for a given conversion system must be consistent with the conversion manufacturer's demonstration/notification to EPA for that system.

§85.535 Liability, recordkeeping, and end of year reporting.

- (a) Clean alternative fuel conversion manufacturers are liable for in-use performance of their conversion systems as outlined in this part.
- (b) We may conduct or require testing on any vehicles/engines as allowed

under the Clean Air Act. This may involve confirmatory testing, in-use testing, and/or selective enforcement audits for clean alternative fuel conversion systems. Dual-fuel vehicles/engines may be tested when operating on any of the fuels. Mixed-fuel vehicles/engines may be tested on any fuel blend ratio that is expected to occur during normal operation.

(c) Except for an application for certification, your actions to document compliance and notify us under this subpart are not a request for our approval. We generally do not give any formal approval short of issuing a certificate of conformity. However, if we learn that your actions fall short of full compliance with applicable requirements we may notify you that you have not met applicable requirements or that we need more information to make that determination. The exemption from the tampering prohibition may be void ab initio if the conversion manufacturer has not satisfied all of the applicable provisions of this subpart even if a submission to EPA has been made and the conversion system appears on EPA's publicly available list of compliant systems.

(d) Clean alternative fuel conversion manufacturers must accept in-use liability for warranty, are subject to defect reporting requirements, and may be required to recall any parts or systems for which the failure can be traced to the conversion, regardless of whether installation was proper or improper. The OEM shall remain liable for the performance of any parts or systems which retain their original function following conversion and are unaffected by the conversion.

(e) Clean alternative fuel conversion manufacturers must keep sufficient records for five years from the date of notification or certification, or the date of the last conversion installation, whichever is later, to show that they meet applicable requirements.

(f) Clean alternative fuel conversion manufacturers must submit an end of the year sales report to EPA describing the number of clean alternative fuel conversions by fuel type(s) and vehicle test group/engine family by January 31 of the following year. The number of conversions is the sum of the calendar

year intermediate age conversions, outside useful life conversions, and the same conversion model year certified clean alternative fuel conversions. The number of conversions will be added to any other vehicle and engine sales accounted for using 40 CFR 86.1838-01 or 40 CFR 86.098-14 as appropriate to determine small volume manufacturer or qualified small volume test group/engine family status.

(g) Conversion manufacturers who market conversion systems for use on vehicles/engines other than the test group/engine families and evaporative/refueling families covered by the compliance demonstration and notification may be liable for a tampering violation for each vehicle/engine to which conversion system is misapplied.

Subparts G-N [Reserved]

Subpart O—Urban Bus Rebuild Requirements

Source: 58 FR 21386, Apr. 21, 1993, unless otherwise noted.

§85.1401 General applicability.

The requirements of this subpart shall be applicable to 1993 and earlier model year urban buses operating in consolidated metropolitan statistical areas and metropolitan statistical areas with a 1980 population of 750,000 or more that have their engines rebuilt or replaced after January 1, 1995.

§85.1402 Definitions.

The definitions of this section apply to this subpart.

Agency means the Environmental Protection Agency.

Certified equipment or Retrofit/Rebuild Equipment means equipment certified in accordance with the certification regulations contained in this subpart.

Emission related parts means those parts installed for the specific purpose of controlling emissions or those components, systems, or elements of design which must function properly to assure continued emission compliance.

Engine configuration means the set of components, tolerances, specifications, design parameters, and calibrations related to the emissions performance of

Environmental Protection Agency

the engine and specific to a subset of an engine family having a unique combination of displacement, fuel injection calibration, auxiliary emission control devices and emission control system components.

Engine rebuild means an activity, occurring over one or more maintenance events, involving:

- (1) Disassembly of the engine including the removal of the cylinder head(s); and
- (2) The replacement or reconditioning of more than one major cylinder component in more than half of the cylinders.

Engine replacement means the removal of an engine from the coach followed by the installation of another engine.

In-use compliance period for purposes of in-use testing means a period of 150,000 miles.

Maintenance event means a single maintenance activity for which the engine is removed from service. Once the engine is returned to service, the maintenance event is considered done.

Major cylinder component means piston assembly, cylinder liner, connecting rod, or piston ring set.

MOD Director means Director of Manufacturers Operations Division, Office of Mobile Sources—Office of Air and Radiation of the Environmental Protection Agency.

Office Director means the Director for the Office of Mobile Sources—Office of Air and Radiation of the Environmental Protection Agency or an authorized representative of the Office Director.

Operator means transit authority, state, city department, or private or public entity controlling the use of one or more urban buses.

Original engine configuration means the engine configuration at time of initial sale.

Original equipment part means a part present in or on an engine at the time an urban bus is originally sold to the ultimate purchaser.

Scheduled maintenance means those maintenance events required by the equipment certifier in order to ensure that the retrofitted engine will maintain its emissions performance over the in-use compliance period.

Urban bus has the meaning set forth in §86.091-2 of this chapter.

Written instructions for proper maintenance and use means those maintenance and operation instructions specified in the warranty as being necessary to assure compliance of the retrofit/rebuild equipment with applicable emission standards for the in-use compliance period.

§ 85.1403 Particulate standard for pre-1994 model year urban buses effective at time of engine rebuild or engine replacement.

- (a) Operators of urban buses in areas described in §85.1401 shall be in compliance with one of the two programs described in paragraphs (b) and (c) of this section. An operator may switch between programs from year to year only if the operator has been in compliance with all the requirements of the newly chosen program at all times between January 1, 1995 and the date on which the operator chooses to switch programs.
- (b) Program 1: Performance based requirement. Program 1 requires that affected urban buses meet a particulate standard of 0.10 g/bhp-hr effective at time of engine rebuild or replacement and thereafter. The requirement to meet the 0.10 g/bhp-hr standard is automatically waived if no equipment has been certified that meets the 0.10 g/ bhp-hr standard and has a life cycle cost of \$7,940 or less (in 1992 dollars) for the engine being rebuilt. Program 1 contains fallback requirements for engines for which the 0.10 g/bhp-hr standard is waived. Such urban bus engines must receive equipment that provides a 25 percent reduction in particulate emissions relative to the particulate level of the original engine configuration. This 25 percent reduction requirement is automatically waived if no equipment has been certified for the engine being rebuilt that provides a 25 percent reduction in particulate emissions and has a life cycle cost \$2,000 or less (in 1992 dollars). In cases where equipment is not available to either meet a 0.10 g/bhp-hr standard for less than the applicable cost ceiling or achieve a 25 percent reduction for less than the applicable cost ceiling, the urban bus is required to be equipped

with an engine rebuilt to the original engine configuration or a configuration certified to have a particulate level lower than that of the original engine configuration.

- (1) Exhaust emissions from any urban bus for which this subpart is applicable shall not exceed a particulate standard of 0.10 grams per brake horsepower-hour (0.037 grams per megajoule) if equipment is available for the engine model of such urban bus at time of engine rebuild or engine replacement, as specified in paragraph (b)(1)(i) of this section.
- (i) Equipment is available for a particular engine model if equipment has been certified to a particulate standard of 0.10 grams per brake horsepower-hour (0.037 grams per megajoule), and the equipment for the engine model has been approved for certification for six months or more, and has a life cycle cost as determined under paragraph (b)(1)(ii) of this section that does not exceed the life cycle cost ceiling specified in paragraph (b)(1)(iii) of this section.

(ii) The life cycle cost of equipment is equal to the sum of the purchase price, the installation cost, the incremental fuel cost, the cost of any fuel additives required, and the incremental maintenance cost associated with the equipment each as defined in paragraphs (b)(1)(ii)(A) through (b)(1)(ii)(E) of this section minus an engine replacement credit as defined in paragraph (b)(1)(ii)(F) of this section if the equipment replaces an existing engine with a new engine.

(A) The purchase price is defined as the price at which the equipment (including all parts necessary to install and operate the equipment properly) is offered to the operator. The purchase price excludes reasonable shipping and handling fees and taxes, and equipment costs incurred by the urban bus operator for a standard rebuild.

(B)(1) The installation cost is defined as the labor cost of installing the equipment on an urban bus engine, incremental to a standard rebuild, based on a labor rate of \$35 per hour. The installation cost is calculated using the following equation:

Installation Cost =
$$\left(\frac{\text{Incremental hours}}{\text{for installation}}\right) \times \left(\frac{\$35}{\text{hour}}\right) \times \left(\frac{\text{CPI}_R}{\text{CPI}_{1992}}\right)$$

Where,

 $\mathrm{CPI_R}$ is the most recent published Consumer Price Index at time of rebuild (for "all items" as published by the U.S. Bureau of Labor Statistics).

CPI₁₉₉₂ is the Consumer Price Index (for "all items" as published by the U.S. Bureau of Labor Statistics) for 1992.

(2) The estimated number of hours necessary to install the equipment will be determined as part of the equipment certification process, as detailed in §85.1407.

(C) The incremental fuel cost is defined as the increased fuel costs or the fuel savings due to the use of the equipment. (By definition, fuel savings will be negative values.) The calculation of incremental fuel cost will depend on the type of equipment being installed.

(I)(i) For equipment not requiring a change from on road federal diesel fuel, the incremental fuel cost shall be calculated as follows:

Incremental fuel cost =
$$\frac{\left(\frac{\text{fuel economy}}{\% \text{ reduction}}\right) \times (129.104 \text{ miles})}{\frac{3.3 \text{ miles}}{\text{gallon}}} \times \left(\frac{\$0.72}{\text{gallon}}\right) \times \frac{\text{CPI}_{R}}{\text{CPI}_{1992}} \text{S}$$

Environmental Protection Agency

§ 85.1403

Where.

 ${
m CPI}_R$ is the most recent published Consumer Price Index at time of rebuild (for "all items" as published by the U.S. Bureau of Labor Statistics).

CPI₁₉₉₂ is the Consumer Price Index (for "all items" as published by the U.S. Bureau of Labor Statistics) for 1992.

(ii) The percent change in fuel economy will be determined as part of the

equipment certification process, as detailed in §85.1407. If equipment causes the fuel economy of the engine to increase, the value of the fuel economy % reduction in the above equation shall be a negative value.

(2) For equipment requiring a fuel other than on-road federal diesel fuel, the incremental fuel cost shall be calculated as follows:

Where,

Incremental price at which fuel is offered =
$$\begin{pmatrix} \text{Cost per mile} \\ \text{for} \\ \text{alternative fuel} \end{pmatrix} - \begin{pmatrix} \text{Cost per mile} \\ \text{for} \\ \text{diesel fuel} \end{pmatrix}$$

(i) For equipment/alternative fuel that is being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the discounted lifetime mileage is 129,104 miles. For equipment/alternative fuel that is not being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the discounted lifetime mileage is based on the age of the urban bus engine being rebuilt as specified in the following table:

Age of engine at time of rebuild	Discounted lifetime miles
5 Years	229,478
6 Years	204,881
7 Years	180,703
8 Years	155,902
9 Years	131,505
10 Years	109,680
11 Years	90,608
12 Years	70,200
13 Years	48,364
14 Years	25,000
15 or more Years	0

(ii) The cost per mile for diesel fuel is calculated based on the following equation:

Cost per mile of diesel fuel = Price of diesel fuel per gallon, excluding taxes

3.3 miles per gallon

(iii) For equipment/alternative fuel that is being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the price of diesel fuel per gallon, excluding taxes, is $\$0.72 \times (\text{CPI}_R/\text{CPI}_{1992})$. For

equipment/alternative fuel that is not being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the

40 CFR Ch. I (7-1-13 Edition)

§ 85.1403

price of diesel fuel per gallon, excluding taxes, is the price at which the operator currently purchases diesel fuel, excluding taxes.

(iv) The cost per mile for alternative fuels is calculated based on the following equation:

Cost per mile for alternative fuel =
$$\frac{\left(\begin{array}{c} \text{Unit price of alternative fuel,} \\ \text{excluding taxes} \end{array}\right)}{\left(\begin{array}{c} \text{Fuel economy of alternatively} \\ \text{fueled engine} \end{array}\right)}$$

(v) In order for the equipment/alternative fuel to be required, the fuel supplier must provide a contract to the urban bus operator specifying the cost of the fuel for the life of the engine being retrofitted. The contract must specify the maximum incremental cost, compared to the cost of diesel fuel on a per mile basis, at which the fuel will be sold. As part of the contract, the fuel supplier must also provide onsite facilities, meeting all applicable safety and fire code requirements, for

refueling the urban bus engines being retrofitted, unless the operator already has sufficient refueling facilities or the operator agrees to use off-site refueling facilities.

- (vi) The fuel economy of the engine retrofitted with the equipment will be determined as part of the equipment certification process, as detailed in §85.1407.
- (D) For equipment requiring the use of a fuel additive, the fuel additive cost shall be calculated as follows:

Fuel additive cost =
$$\frac{\left(\text{Amount of fuel additive required per gallon of fuel}\right) \times \left(\text{Discounted lifetime miles}\right)}{\left(\text{Fuel economy of engine}\right)}$$

- (1) For diesel-fueled engines, the fuel economy of the engine is 3.3 miles per gallon. For alternatively-fueled engines, the fuel economy of the engine shall be determined as part of the equipment certification process, as detailed in §85.1407.
- (2) For equipment/fuel additive that is being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the discounted lifetime mileage is 129,104 miles. For equipment/fuel additive that is not being certified under §85.1407 as

available to all affected operators for less than the life cycle cost ceiling, the discounted lifetime mileage is based on the age of the urban bus engine being rebuilt as specified in the following table:

Age of engine at time of rebuild	Discounted lifetime miles
5 Years	229,478
6 Years	204,881
7 Years	180,703
8 Years	155,902
9 Years	131,505

Environmental Protection Agency

Age of engine at time of rebuild	Discounted lifetime miles
10 Years	109,680
11 Years	90,608
12 Years	70,200
13 Years	48,364
14 Years	25,000
15 or more Years	0

(3) The price of the fuel additive is the price at which the fuel additive supplier supplies the fuel additive to the urban bus operator. In order for the equipment/fuel additive to be required, the equipment/fuel additive supplier must provide a contract to the urban bus operator specifying the maximum cost at which the fuel additive will be sold for the life of the engine being retrofitted.

- (4) The amount of fuel additive required per gallon of diesel fuel will be determined as part of the equipment certification process, as detailed in \$85.1407.
- (E) The incremental maintenance cost of the equipment is equal to the cost of the parts necessary for scheduled maintenance of the retrofit equipment incremental to cost of the parts necessary for maintenance of an original, non-retrofitted engine. The incremental maintenance cost will be determined as part of the equipment certification process, as detailed in §85.1407.
- (F) For equipment which replaces an existing urban bus engine with a new, previously unused engine, a credit will be applied to the life cycle cost. The engine replacement credit will be determined as follows:

Engine Replacement Credit_R = $$10,000 \times (CPI_R / CPI_{1992})$

Where,

 ${
m CPI}_R$ is the most recent published Consumer Price Index at time of rebuild (for "all items" as published by the U.S. Bureau of Labor Statistics).

CP1₁₉₉₂ is the Consumer Price Index (for "all items" as published by the U.S. Bureau of Labor Statistics) for 1992. (iii) The life cycle cost ceiling for complying with the 0.10 grams per brake horsepower-hour (0.037 grams per megajoule) particulate rebuild standard is calculated by the following equation at the time of rebuild:

Life Cycle Cost Ceiling_R = $\$7,940 \times (CPI_R / CPI_{1992})$

Where,

 ${
m CPI}_R$ is the most recent published Consumer Price Index at time of rebuild (for "all items" as published by the U.S. Bureau of Labor Statistics).

CPI₁₉₉₂ is the Consumer Price Index (for "all items" as published by the U.S. Bureau of Labor Statistics) for 1992.

(2) If no equipment meets the provisions of paragraph (b)(1) of this section for a particular model of urban bus engine, then any urban bus for which this subpart is applicable shall use equipment that has been certified to achieve at least a 25 percent reduction in particulate emissions from the original certified particulate emission level of the urban bus engine model being re-

built, if such equipment is available as specified in paragraph (b)(2)(i) of this section. If no certification data exists for the emission level of the original urban bus engine configuration as initially certified, then other test data collected over the heavy-duty engine Federal Test Procedure, or an approved alternative test procedure prescribed under §85.1414, may be considered in determining the percent reduction.

(i) Equipment is available for a particular engine model if equipment has been certified to achieve at least a 25 percent reduction in particulate emissions from original levels, and the equipment for the engine model has been approved for certification for six

§85.1403

months or more, and has a life cycle cost as determined under paragraph (b)(2)(ii) of this section that does not exceed the life cycle cost ceiling specified in paragraph (b)(2)(iii) of this section.

(ii) The life cycle cost of equipment is equal to the sum of the purchase price, the installation cost, the incremental fuel cost, the cost of any fuel additives required, and the incremental maintenance cost associated with the equipment each as defined in paragraphs (b)(2)(ii)(A) through (b)(2)(ii)(E) of this section minus an engine replacement credit as defined in paragraph (b)(2)(ii)(F) of this section if the

equipment replaces an existing engine with a new engine.

(A) The purchase price is defined as the price at which the equipment (including all parts necessary to install and operate the equipment properly) is offered to the operator. The purchase price excludes reasonable shipping and handling fees and taxes, and equipment costs incurred by the urban bus operator for a standard rebuild.

(B)(1) The installation cost is defined as the labor cost of installing the equipment on an urban bus engine, incremental to a standard rebuild, based on a labor rate of \$35 per hour. The installation cost is calculated using the following equation:

Installation Cost =
$$\left(\frac{\text{Incremental hours}}{\text{for installation}}\right) \times \left(\frac{\$35}{\text{hour}}\right) \times \left(\frac{\text{CPI}_R}{\text{CPI}_{1992}}\right)$$

Where

 ${
m CPI}_{
m R}$ is the most recent published Consumer Price Index at time of rebuild (for "all items" as published by the U.S. Bureau of Labor Statistics).

CPI₁₉₉₂ is the Consumer Price Index (for "all items" as published by the U.S. Bureau of Labor Statistics) for 1992.

(2) The estimated number of hours necessary to install the equipment will be determined as part of the equipment certification process, as detailed in §85.1407.

(C) The incremental fuel cost is defined as the increased fuel costs or the fuel savings due to the use of the equipment. (By definition, fuel savings will be negative values.) The calculation of incremental fuel cost will depend on the type of equipment being installed.

(1)(i) For equipment not requiring a change from on road federal diesel fuel, the incremental fuel cost shall be calculated as follows:

Incremental fuel cost =
$$\frac{\left(\frac{\text{fuel economy}}{\% \text{ reduction}}\right) \times \left(129,104 \text{ miles}\right)}{\frac{3.3 \text{ miles}}{\text{gallon}}} \times \left(\frac{\$0.72}{\text{gallon}}\right) \times \frac{\text{CPI}_R}{\text{CPI}_{1992}}$$

Where,

CPI_R is the most recent published Consumer Price Index at time of rebuild (for "all items" as published by the U.S. Bureau of Labor Statistics).

CPI₁₉₉₂ is the Consumer Price Index (for "all items" as published by the U.S. Bureau of Labor Statistics) for 1992. (ii) The percent change in fuel economy will be determined as part of the equipment certification process, as detailed in §85.1407. If equipment causes the fuel economy of the engine to increase, the value of the fuel economy % reduction in the above equation shall be a negative value.

(2) For equipment requiring a fuel other than on road federal diesel fuel,

the incremental fuel cost shall be calculated as follows:

$$Incremental fuel cost = \begin{pmatrix} Incremental \\ price at which \\ fuel is offered \end{pmatrix} \times \begin{pmatrix} Discounted \\ lifetime \\ miles \end{pmatrix}$$

Where,

Incremental price at which fuel is offered =
$$\begin{pmatrix} \text{Cost per mile} \\ \text{for} \\ \text{alternative fuel} \end{pmatrix} - \begin{pmatrix} \text{Cost per mile} \\ \text{for} \\ \text{diesel fuel} \end{pmatrix}$$

(i) For equipment/alternative fuel that is being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the discounted lifetime mileage is 129,104 miles. For equipment/alternative fuel that is not being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the discounted lifetime mileage is based on the age of the urban bus engine being rebuilt as specified in the following table:

Age of engine at time of rebuild	Discounted lifetime miles
5 years	229,478
6 years	204,881
7 years	180,703
8 years	155,902
9 years	131,505
10 years	109,680
11 years	90,608
12 years	70,200
13 years	48,364
14 years	25,000
15 or more years	0

(ii) The cost per mile for diesel fuel is calculated based on the following equation:

Cost per mile of diesel fuel = Price of diesel fuel per gallon, excluding taxes

3.3 miles per gallon

(iii) For equipment/alternative fuel that is being certified under \$85.1407 as available to all affected operators for less than the life cycle cost ceiling, the price of diesel fuel per gallon, excluding taxes, is $\$0.72\times(\mathrm{CPI_R/CPI_{1992}}).$ For equipment/alternative fuel that is not being certified under \$85.1407 as available to all affected operators for less

than the life cycle cost ceiling, the price of diesel fuel per gallon, excluding taxes, is the price at which the operator currently purchases diesel fuel, excluding taxes.

(iv) The cost per mile for alternative fuels is calculated based on the following equation:

Cost per mile for alternative fuel =
$$\frac{\left(\begin{array}{c} \text{Unit price of alternative fuel,} \\ \text{excluding taxes} \end{array}\right)}{\left(\begin{array}{c} \text{Fuel economy of alternatively} \\ \text{fueled engine} \end{array}\right)}$$

(v) In order for the equipment/alternative fuel to be required, the fuel supplier must provide a contract to the urban bus operator specifying the cost of the fuel for the life of the engine being retrofitted. The contract must specify the incremental cost, compared to the cost of diesel fuel on a per mile basis, at which the fuel will be sold. As part of the contract, the fuel supplier must also provide on-site facilities, meeting all applicable safety and fire code requirements, for refueling, the urban bus engines being retrofitted, unless the operator already has sufficient refueling facilities or the operator agrees to use off-site refueling facilities. The fuel supplier must also provide for any modifications to existing facilities that are necessary due to the use of the equipment/alternative fuel to meet applicable safety and fire code requirements.

- (vi) The fuel economy of the engine retrofitted with the equipment will be determined as part of the equipment certification process, as detailed in §85.1407.
- (D) For equipment requiring the use of a fuel additive, the fuel additive cost shall be calculated as follows:

Fuel additive cost =
$$\frac{\left(\text{Amount of fuel additive required per gallon of fuel}\right) \times \left(\text{Discounted lifetime miles}\right)}{\left(\text{Fuel economy of engine}\right)}$$

- (1) For diesel-fueled engines, the fuel economy of the engine is 3.3 miles per gallon. For alternatively-fueled engines, the fuel economy of the engine shall be determined as part of the equipment certification process, as detailed in §85.1407.
- (2) For equipment/fuel additive that is being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the discounted lifetime mileage is 129,104 miles. For equipment/fuel additive that is not being certified under §85.1407 as available to all affected operators for less than the life cycle cost ceiling, the discounted lifetime mileage is based on

the age of the urban bus engine being rebuilt as specified in the following table:

Age of engine at time of rebuild	Discounted lifetime miles
5 years	229,478
6 years	204,881
7 years	180,703
8 years	155,902
9 years	131,505
10 years	109,680
11 years	90,608
12 years	70,200
13 years	48,364
14 years	25,000
15 or more years	0
-	

- (3) The price of the fuel additive is the price at which the fuel additive supplier supplies the fuel additive to the urban bus operator. In order for the equipment/fuel additive to be required, the equipment/fuel additive supplier must provide a contract to the urban bus operator specifying the maximum cost at which the fuel additive will be sold for the life of the engine being retrofitted.
- (4) The amount of fuel additive required per gallon of diesel fuel will be determined as part of the equipment certification process, as detailed in §85.1407.
- (E) The incremental maintenance cost of the equipment is equal to the cost of the parts necessary for scheduled maintenance of the retrofit equipment incremental to cost of the parts necessary for maintenance of an original, non-retrofitted engine. The incremental maintenance cost will be determined as part of the equipment certification process, as detailed in §85.1407.
- (F) For equipment which replaces an existing urban bus engine with a new, previously unused engine, a credit will be applied to the life cycle cost. The engine replacement credit will be determined as follows:

Engine Replacement Credit_R = $$10,000 \times (CPI_R / CPI_{1992})$

Where

 ${
m CPI}_R$ is the most recent published Consumer Price Index at time of rebuild (for "all items" as published by the U.S. Bureau of Labor Statistics).

CPI₁₉₉₂ is the Consumer Price Index (for "all items" as published by the U.S. Bureau of Labor Statistics) for 1992.

(iii) The life cycle cost ceiling for complying with the 25 percent particulate emission reduction requirement is calculated by the following equation at the time of rebuild:

Life Cycle Cost Ceiling_R = $$2,000 \times (CPI_R / CPI_{1992})$

Where.

 ${
m CPI}_{
m R}$ is the most recent published Consumer Price Index at time of rebuild (for "all items" as published by the U.S. Bureau of Labor Statistics).

CPI₁₉₉₂ is the Consumer Price Index (for "all items" as published by the U.S. Bureau of Labor Statistics) for 1992.

- (3)(i) Urban buses covered by this subpart for which no equipment is available under paragraphs (b)(1) or (b)(2) of this section shall be equipped with one of the following:
- (A) The original engine rebuilt to its original engine configuration as specified in paragraph (b)(3)(ii) of this section; or
- (B) An engine identical to its original engine which has been rebuilt to its original configuration as specified in paragraph (b)(3)(ii) of this section; or

- (C) An engine of a configuration with a certification PM level lower than the original configuration; or
- (D) A replacement engine with a particulate matter certification level lower than the original engine.
- (ii) All replacement or rebuilt parts shall be equivalent to the original equipment specifications.
- (4) Notwithstanding paragraph (b)(3) of this section, if as of July 1, 1996, no equipment has been certified to meet the cost ceiling requirements of paragraphs (b)(1) or (b)(2) of this section, then urban buses covered by this subpart shall be equipped with equipment that has been certified to achieve at least a 25 percent reduction in particulate emissions from the original certified particulate emission level of the urban bus engine model being rebuilt, provided the equipment does not require any of the following:

(i) A switch from mechanical control to electronic control; or

(ii) Installation of exhaust aftertreatment equipment; or

(iii) The use of a fuel different from the fuel on which the engine currently operates.

(c) Program 2: Averaging based program. Program 2 requires affected urban bus operators to meet an annual average fleet particulate emissions level, rather than requiring each individual rebuilt urban bus engine in the operator's fleet to meet a specific particulate emission level. Under Program 2, each affected fleet operator must reduce particulate emissions from its affected urban buses (i.e., 1993 and earlier model year urban buses) to a level low enough to meet an annual average target level for a fleet (TLF) for particulate emissions (in grams per brake horsepower-hour). The TLF is calculated for each year of the program beginning in 1996. During each calendar year, the average particulate emissions level from all of the operator's pre-1994 model year urban buses must be at or below the TLF for that calendar year. The TLF for a particular calendar year is calculated based on the Agency's determination of the projected emission level for each engine model in the operator's pre-1994 model year urban bus fleet, as specified in paragraph (c)(1)(iii) of this section, and based on a schedule for rebuilding of affected urban bus engines, as specified in paragraph (c)(1)(iv) of this section.

(1) During each calendar year starting with 1996, urban bus operators shall be in compliance with an annual Target Level for a Fleet (TLF) of particulate emissions calculated using the equation defined in paragraph (c)(1)(i) of this section. Operators must comply with a TLF, rounded to two places after the decimal, until all pre-1994 urban buses have been retired from the operator's fleet.

(i) An urban bus operator's annual Target Level for a Fleet (TLF) for a particular calendar year shall be calculated as follows:

$$TLF_{CY} = \frac{\left(\sum_{MY = CY - 15}^{1993} (B_{MY}) \times (WP_{MY})\right)}{\sum_{MY = CY - 15}^{1993} (B_{MY})}$$

Where,

CY is the calendar year.

MY is the model year.

 ${\rm B_{MY}}$ is the number of urban buses of that model year in the operator's fleet as of January 1, 1995, plus any urban buses of that model year added to the fleet after January 1, 1995.

 $\mathrm{WP}_{\mathrm{MY}}$ is the weighted average of projected particulate emissions for urban buses of that model year calculated using the formula in paragraph (c)(1)(ii) of this section.

(ii) The weighted average of projected particulate emissions for urban buses of a particular model year is calculated using the following equation:

$$WP_{MY} = \frac{\left(\sum_{1}^{z} (B_{z}) \times (P_{z})\right)}{\sum_{1}^{z} (B_{z})}$$

Where.

MY is the model year.

- z is the number of different engine models in the fleet of model year MY.
- $\rm B_z$ is the number of urban buses in the operator's fleet as of January 1, 1995 (including those added after January 1, 1995) equipped with a specific engine model of the given model year.
- P_z is the projected particulate emission level of that engine model provided in paragraphs (c)(1)(iii) and (c)(1)(iv) of this section.

(iii)(A) Pre-rebuild particulate emission levels and projected post-rebuild particulate emission levels in grams per brake horsepower-hour (g/bhp-hr) are based on engine type and model year and are specified in the following table. The appropriate particulate level, pre-rebuild or post-rebuild, shall be determined using the information contained in paragraph (c)(1)(iv) of this section.

Engine model	Model year of engine	Pre-rebuild particulate level (g/bhp- hr)	Projected post-rebuild particulate level (g/bhp- hr)
DDC 6V92TA	1979–1987	0.50	0.30
	1988–1989	0.30	0.10
DDC 6V92TA DDECI	1986–1987	0.30	0.30
DDC 6V92TA DDECII	1988–1991	0.31	0.10
	1992	0.25	0.10
	1993 (no trap)	0.25	0.10
	1993 (trap)	0.07	0.07
DDC Series 50	1993	0.16	0.10
DDC 6V71N	1973–1987	0.50	0.50
	1988–1989	0.50	0.10
DDC 6V71T	1985–1986	0.50	0.50
DDC 8V71N	1973–1984	0.50	0.50
DDC 6L71TA	1990	0.59	0.10
	1988–1989	0.31	0.10
DDC 6L71TA DDEC	1990–1991	0.30	0.10
Cummins L10	1985–1987	0.65	0.65
	1988–1989	0.55	0.10
	1990–1991	0.46	0.10
Cummins L10 EC	1992	0.25	0.10
	1993 (trap)	0.05	0.05
Alternatively-fueled engines	Pre-1994	0.10	0.10
Other engines	Pre-1988	0.50	0.50
	1988–1993	(1)	0.10

¹ Certification level.

- (B) For the TLF calculations as specified in paragraph (c)(1)(iv) of this section, post-rebuild particulate emissions levels for a specific engine model shall be equal to the following:
- (1) 0.10 g/bhp-hr, for any engine model (other than any model year 1984 and 1987 engine models, and those engine models indicated in paragraph (c)(1)(iii)(B)(4) of this section) for which equipment has been certified by July 1, 1994 as meeting the emission and cost requirements of paragraph (b)(1) of this section for all affected urban bus operators;
- (2) For any engine model for which no equipment has been certified by July 1, 1994 as meeting the requirements of paragraph (b)(1) of this section for all affected urban bus operators, (and for any model year 1984 and
- 1987 engine models) for which equipment has been certified by July 1, 1994 as meeting the emission and cost requirements of paragraph (b)(2) of this section for all affected urban bus operators, the post-rebuild particulate emission level shall equal the lowest emission level (greater than or equal to 0.10 g/bhp-hr) certified for any such equipment:
- (3) For any engine model for which no equipment has been certified by July 1, 1994 as meeting the emission and cost requirements of paragraph (b)(1) or paragraph (b)(2) of this section for all affected urban bus operators, the post-rebuild particulate emission level shall equal the pre-rebuild particulate level;
- (4) For any engine model with a prerebuild particulate level below 0.10 g/

bhp-hr, the post-rebuild particulate emission level shall equal the pre-rebuild particulate level;

- (5) Notwithstanding paragraph (c)(1)(iii)(C)(3) of this section, if by July 1, 1994, no equipment has been certified for any of the engine models listed in the table at paragraph (c)(1)(iii)(A) of this section, then the post-rebuild particulate levels shall be as indicated in the table at paragraph (c)(1)(iii)(A) of this section.
- (C) For TLF calculations as specified in paragraph (c)(1)(iv) of this section, post-rebuild particulate emission levels for a specific engine model shall be equal to the following:
- (I) 0.10 g/bhp-hr, for any engine model (other than those indicated in paragraph (c)(1)(iii)(C)(4) of this section) for which equipment has been certified by July 1, 1996 as meeting the emission and cost requirements of paragraph (b)(1) of this section for all affected urban bus operators:
- (2) For any engine model for which no equipment has been certified by July 1, 1996 as meeting the requirements of paragraph (b)(1) of this section for all affected urban bus operators, but for which equipment has been certified by July 1, 1996 as meeting the emission and cost requirements of paragraph (b)(2) of this section for all affected urban bus operators, the postrebuild particulate emission level shall equal the lowest emission level (greater than or equal to 0.10 g/bhp-hr) certified for any such equipment;
- (3) For any engine model for which no equipment has been certified by July 1, 1996 as meeting the requirements of either paragraph (b)(1) or paragraph (b)(2) of this section, the post-rebuild particulate emission level shall equal the pre-rebuild particulate level;
- (4) For any engine model with a prerebuild particulate level below 0.10 g/ bhp-hr, the post-rebuild particulate emission level shall equal the pre-rebuild particulate level;
- (5) Notwithstanding paragraph (c)(1)(iii)(C)(3) of this section, if by July 1, 1996, no equipment has been certified to meet the emission requirements of paragraph (b)(1) or paragraph (b)(2) of this section for any of the engine models listed in the table at para-

graph (c)(1)(iii)(A) of this section, then the post-rebuild particulate levels shall be the pre-rebuild particulate levels specified in the table at paragraph (c)(1)(iii)(A) of this section.

- (D) For TLF calculations as specified in paragraph (c)(1)(iv) of this section, post-rebuild particulate emission levels for a specific engine model shall be equal to the following:
- (1) 0.10 g/bhp-hr, for any engine model (other than those indicated in paragraph (c)(1)(iii)(D)(4) of this section) for which equipment has been certified by July 1, 1998 as meeting the emission and cost requirements of paragraph (b)(1) of this section for all affected urban bus operators;
- (2) For any engine model for which no equipment has been certified by July 1, 1998 as meeting the requirements of paragraph (b)(1) of this section for all affected urban bus operators, but for which equipment has been certified by July 1, 1996 as meeting the emission and cost requirements of paragraph (b)(2) of this section for all affected urban bus operators, the postrebuild particulate emission level shall equal the lowest emission level (greater than or equal to 0.10 g/bhp-hr) certified by July 1, 1998 for any such equipment:
- (3) For any engine model for which no equipment has been certified by July 1, 1998 as meeting the emission and cost requirements of paragraph (b)(1) or (b)(2) of this section, the postrebuild particulate emission level shall equal the pre-rebuild particulate level;
- (4) For any engine model with a prerebuild particulate level below 0.10 g/ bhp-hr, the post-rebuild particulate emission level shall equal the pre-rebuild particulate level;
- (5) Notwithstanding paragraph (c)(1)(iii)(D)(3) of this section, if by July 1, 1998, no equipment has been certified to meet the emission requirements of paragraph (b)(1) or (b)(2) of this section for any of the engine models listed in the table at paragraph (c)(1)(iii)(A) of this section, then the post-rebuild particulate levels shall be the pre-rebuild particulate levels specified in the table at paragraph (c)(1)(iii)(A) of this section; and
- (6) Notwithstanding paragraph (c)(1)(iii)(D)(3) of this section, if by

July 1, 1998, equipment has been certified to meet the emissions requirements of paragraph (b)(1) or (b)(2) of this section for any of the engine models listed in the table at paragraph (c)(1)(iii)(A) of this section, but no

equipment has been certified by July 1, 1998 to meet the life-cycle cost requirements of paragraph (b)(1) or (b)(2) of this section, then the post-rebuild particulate levels shall be as specified in the following table:

Engine model	Model year sold	Pre-rebuild PM level (g/bhp-hr)	Post-rebuild PM level (g/bhp-hr)
DDC 6V92TA	1979–1987	0.50	0.30
	1988–1989	.30	.30
DDC 6V92TA DDECI	1986–1987	.30	.30
DDC 6V92TA DDECII	1988–1991	.31	.25
	1992	.25	.25
	1993 (no trap)	.25	.25
	1993 (trap)	.07	.07
DDC Series 50	1993	.16	.16
DDC 6V71N	1973–1987	.50	.50
	1988–1989	.50	.50
DDC 6V71T	1985–1986	.50	.50
DDC 8V71N	1973–1984	.50	.50
DDC 6L71TA	1990	.59	.59
	1988–1989	.31	.31
DDC 6L71TA DDEC	1990–1991	.30	.30
Cummins L10	1985–1987	.65	.46
	1988–1989	.55	.46
	1990–1991	.46	.46
Cummins L10 EC	1992	.25	.25
	1993 (trap)	.05	.05
Alternatively-fueled Engines	Pre-1994	.10	.10
Other Engines	Pre-1988	.50	.50
-	1988–1993	(1)	(1)

⁽¹⁾ New engine certification level.

(iv) To determine which particulate (PM) emission level from paragraph (c)(1)(iii) of this section is used for a particular model year engine in a fleet for the TLF of a given calendar year, use the following table:

Model year of en- gine	Year for which TLF is being calculated	Particulate emission level (see § 85.1403(c)(1)(iii))
1993	1996–1998	Pre-Rebuild Level.1
	1999–2001	Post-Rebuild Level.3
	2002-thereafter	Post-Rebuild Level.4
1992	1996–1998	Pre-Rebuild Level.1
	1999–2003	Post-Rebuild Level.3
	2004-thereafter	Post-Rebuild Level.4
1991	1996–1997	Pre-Rebuild Level.1
	1998–2002	Post-Rebuild Level.3
	2003-thereafter	Post-Rebuild Level.4
1990	1996–1999	Pre-Rebuild Level.1
	2000-thereafter	Post-Rebuild Level.4
1989	1996–1999	Pre-Rebuild Level.1
	2000-thereafter	Post-Rebuild Level.4
1988	1996–1998	Pre-Rebuild Level.1
	1999-thereafter	Post-Rebuild Level.3
1987	1996–1998	Post-Rebuild Level.2
	1999-thereafter	Post-Rebuild Level.3
1986	1996–1997	Pre-Rebuild Level.1
	1998-thereafter	Post-Rebuild Level.3
1985	1996	Pre-Rebuild Level.1
	1997-thereafter	Post-Rebuild Level. ²
1984	1996-thereafter	Post-Rebuild Level.2
Pre-1984	1996-thereafter	Pre-Rebuild Level.1

The pre-rebuild PM level established in paragraph (c)(1)(iii)(A) of this section.

The post-rebuild PM level established pursuant to paragraph (c)(1)(iii)(B) of this section.

The post-rebuild PM level established pursuant to paragraph (c)(1)(iii)(C) of this section.

The post-rebuild PM level established pursuant to paragraph (c)(1)(iii)(D) of this section.

(2) To determine compliance under this program, the TLF, rounded to two places after the decimal, shall be compared with an annual Fleet Level Attained (FLA) of particulate emissions calculated using the equation defined in paragraph (c)(2)(i) of this section, and also rounded to two places after

the decimal. At all times during a given calendar year, the FLA must be at or below the TLF for the same calendar year in order for the fleet to be in compliance.

(i) An urban bus operator shall calculate its Fleet Level Attained (FLA) using the following equation:

$$FLA = \frac{\left(\sum_{MY = MY_{1}}^{1993} (B_{MY}) \times (WE_{MY}) \right)}{\left(\sum_{MY = MY_{1}}^{1993} B_{MY} \right) + B_{R}}$$

Where.

MY is the model year.

MY₁ is the model year of the oldest urban bus in an operator's fleet.

B_{MY} is the number of urban buses of model year MY in an operator's fleet, excluding those urban buses older than fifteen years that meet a 0.10 grams per brake horsepower-hour particulate standard.

B_R is the number of 1993 and earlier model year urban buses retired since January 1, 1995 that would have been less than 15 years old, as calculated by the model year of the urban bus on December 31st of the given calendar year, but does not include retired urban buses that are replaced by other 1993 and earlier model year urban buses.

 WE_{MY} is the weighted average of engine-specific particulate emissions for urban buses in that model year in an operator's fleet, excluding those urban buses older than fifteen years that meet a 0.10 grams per brake horsepower-hour particulate standard, calculated using the formula in paragraph (c)(2)(ii) of this section.

(ii) The weighted average of engine specific particulate emissions for urban buses of a particular model year, excluding those urban buses older than fifteen years that meet a 0.10 grams per brake horsepower-hour particulate standard is calculated using the following equation:

$$WE_{MY} = \frac{\left(\sum_{1}^{q} (B_q) \times (E_q)\right)}{\sum_{1}^{q} (B_q)}$$

Where,

- q is the number of different engine configurations in a given model year, excluding those urban buses older than fifteen years that meet a 0.10 grams per brake horsepower-hour particulate standard.
- $B_{\rm q}$ is the number of urban buses with a specific engine configuration.
- E_q is the engine-specific particulate emission level for a given configuration.

(iii) The Eq shall be defined as:

- (A) The pre-rebuild level as specified in paragraph (c)(1)(iii) of this section in cases where an engine has not been rebuilt after January 1, 1995 or has been rebuilt to its original configuration; or
- (B) The particulate emission level (in grams per brake horsepower-hour) achieved after installing emission control equipment on the urban bus at

time of rebuild, where an engine has been rebuilt using emission control equipment after January 1, 1995. Such particulate emission levels will be established by the equipment certifier during equipment certification; or

- (C) 0.10 grams per brake horsepowerhour (0.037 grams per megajoule) for urban buses covered by the provisions specified in paragraph (d)(1) of this section; or
- (D) The particulate emission level (in grams per brake horsepower-hour) of the upgrade engine configuration for urban buses covered by the provisions specified in paragraph (d)(3) of this section; or
- (E) The particulate emission level (in grams per brake horsepower-hour) determined by applying an additional percent reduction in particulate emissions to the particulate levels determined in paragraphs (c)(2)(iii)(A) through (c)(2)(iii)(D) of this section for those urban buses operating on dieselbased fuels which achieve particulate reductions beyond federally required diesel fuel with 0.05 weight percent sulfur content. Such additional percent reductions will be determined through certification of such diesel-based fuels as specified in §85.1407.
- (d)(1) Operators of urban buses covered by this subpart which have had particulate traps installed prior to January 1, 1995, or are powered by an alternative fuel that significantly reduces particulate emissions compared to emissions from diesel fuel, may assume that such urban buses are operating at a PM level of 0.10 grams per brake horsepower-hour (0.037 grams per megajoule) for purposes of meeting the requirements set forth in paragraphs (b) and (c) of this section as long as such urban buses have engines that are properly calibrated and maintained in accordance with equipment manuals and instructions, and the operator has no reason to believe otherwise.
- (2) Any urban buses which have had particulate traps installed prior to January 1, 1995, or are powered by a fuel that significantly reduces particulate emissions compared to emissions from diesel fuel, whose engines have not been properly calibrated and maintained in accordance with equipment manuals and instructions or the oper-

ator has reason to believe otherwise, shall be treated as if such equipment was not installed for purposes of determining compliance with paragraphs (b) and (c) of this section.

- (3) Operators of urban buses covered by this subpart which have upgrade kits installed prior to January 1, 1995, may assume that such urban buses are operating at the PM level of the upgraded engine configuration for purposes of meeting the requirements set forth in paragraphs (b) and (c) of this section.
- (e)(1) The standard and percent emission reductions requirements set forth in paragraphs (b) and (c) of this section refer to exhaust emitted over the operating schedule set forth in paragraph (f)(2) of appendix I to part 86 of this chapter and measured and calculated in accordance with the procedures set forth in subpart N of part 86 of this chapter.
- (2) Equipment certifiers may also submit emission results from EPA-approved alternative test procedures showing compliance with the 25 percent reduction requirements of paragraphs (b) and (c) of this section. As required in §85.1414, the equipment certifier shall supply information on the alternative test procedure which supports the certifier's claims that the alternative test procedure is typical of in-use urban bus operation.
- (f) Every operator subject to the requirements prescribed in this section shall keep records of all engine rebuilds and replacements performed on urban buses as required in §85.1404, and maintain evidence that their urban buses are in compliance with the requirements of paragraphs (b) or (c) of this section.
- (g) Operators shall affix the label provided with the equipment, required under §85.1411(a), to the engine being rebuilt with the equipment.

[58 FR 21386, Apr. 21, 1993, as amended at 63 FR 14635, Mar. 26, 1998]

§85.1404 Maintenance of records for urban bus operators; submittal of information; right of entry.

(a) The operator of any urban bus for which this subpart is applicable shall maintain and retain the following adequately organized and indexed records

beginning January 1, 1995. Each operator shall keep such records until the five year anniversary of a rebuild or until the engine is rebuilt again, whichever occurs first.

- whichever occurs first.
 (1) General records. The records required to be maintained under this paragraph shall consist of all purchase records, receipts, and part numbers for parts and components used in the rebuilding of urban bus engines.
- (2) Individual records. A brief history of each urban bus subject to the rebuild provisions prescribed under this section including the records and documentation required to be maintained under §85.1403(f) of this subpart.
- (3) Fuel purchase records. The records required under this paragraph consist of all purchase records of fuels for which the operator is claiming additional emission reductions under §85.1403(c)(2)(iii)(E), purchase records for fuel additives required for use with equipment, and purchase records for fuels, other than diesel fuel, which are used with dual-fueled engines.
- (b)(1) Any operator subject to the requirements under this section shall provide any EPA Enforcement Officer, upon presentation of credentials during operating hours, access to the following:
- (i) Any facility where records required to be maintained under this section are generated or stored.
- (ii) Any facility where engine rebuilding or replacement takes place.
- (2) Upon admission to any facility referred to in paragraph (b)(1) of this section, any EPA Enforcement Officer shall be allowed:
- (i) To inspect and make copies of records required to be maintained under this section.
- (ii) To inspect and photograph any urban bus and engine subject to the standards set forth in §85.1403 of this subpart.
- (iii) To inspect and monitor any activity related to the rebuilding or replacement of an engine in an urban bus for which these regulations are applicable as described in §85.1401 of this subpart.

$\S 85.1405$ Applicability.

The provisions of §§85.1405 through 85.1414 apply to retrofit/rebuild equip-

ment which is to be installed on or used with 1993 and earlier model year urban buses whose engines are rebuilt or replaced after January 1, 1995. For the purposes of §§85.1405 through 85.1414, "equipment" includes alternative fuels and fuel additives to be used with urban bus engines.

§85.1406 Certification.

- (a) Certification compliance shall be demonstrated as follows:
- (1) Test procedure and emission results. The emission test to be used is the heavy-duty engine Federal Test Procedure as set forth in the applicable portions of part 86 of this chapter or an approved alternative test procedure prescribed under §85.1414. Certification emission testing must be carried out using representative production equipment as provided in paragraph (b) of this section. The test results must demonstrate that the retrofit/rebuild equipment will comply with either the particulate emission requirements of §§ 85.1403(b)(1)(i) or 85.1403(b)(2)(i), or provide some level of particulate emission reduction, and will not cause the urban bus engine to fail to meet any applicable Federal emission requirements set for that engine in the applicable portions of 40 CFR part 86, provided the equipment is properly installed.
- (2) Emission test engine selection. (i) The test engine used must represent the "worst case" with respect to particulate emissions of all those engine configurations for which the retrofit/ rebuild equipment is being certified. The worst case engine configuration shall be the engine configuration having the highest engine-out particulate matter emission levels, when properly maintained and used, prior to installation of the retrofit/rebuild equipment. EPA reserves the right to request data or information showing that the particulate emission reduction efficiency of the retrofit/rebuild equipment being certified under this paragraph, for use with more than one engine family, does not vary significantly among the engine families.
- (ii) The results of certification tests using the worst case engine selections made in this section shall be applicable for the other engine configurations for

which the retrofit/rebuild equipment is designed.

(iii) The worst case test engine selected for certification emission testing is not required to meet Federal emission standards before the retrofit/ rebuild equipment is installed. However, each test engine shall have representative emissions performance that is close to the standards and have no obvious or suspected emission defects. Each test engine shall be tuned properly and set to the engine manufacturer's specifications before testing is performed. Any excessively worn or malfunctioning emission related part shall be repaired or replaced with a new part prior to testing.

(iv) To demonstrate compliance with the particulate emission requirements of \$85.1403(b)(1)(i), the test engine used may be a new unused engine, an in-use engine that has been rebuilt previously, or an in-use engine that has not been rebuilt previously.

- (v) (A) To demonstrate compliance with the particulate emission requirements of §85.1403(b)(2)(i) on engines for which particulate certification data exists, the test engine used may be a new unused engine, an in-use engine that has been rebuilt previously, or an inuse engine that has not been rebuilt previously.
- (B) To demonstrate compliance with the particulate emission requirements of §85.1403(b)(2)(i) on engines for which no particulate certification data exists, the test engine used may be a new unused engine, or an in-use engine that is newly rebuilt to its original configuration.
- (b) Diesel test fuel. Federally required low sulfur diesel fuel (with a sulfur content of 0.05 weight percent) shall be used for all new emissions testing required to be performed for certification of retrofit/rebuild equipment for dieselfueled urban bus engines.
- (c) Test equipment selection. Certification shall be based upon tests utilizing representative production equipment selected in a random manner.
- (d) Replacing original equipment parts. Installation of any certified retrofit/rebuild equipment shall not result in the permanent removal or rendering inoperative of any original equipment emission related part other than the

- part(s) being replaced. Furthermore, installation of any certified retrofit/rebuild equipment shall not cause or contribute to an unreasonable risk to the public health, welfare or safety, or result in any additional range of parameter adjustability or accessibility to adjustment than that of the vehicle manufacturer's emission related part.
- (e) Affects on engine on-board diagnostic system. Installation of any certified retrofit/rebuild equipment shall not alter or render inoperative any feature of the on-board diagnostic system incorporated by the engine manufacturer. The certified equipment may integrate with the existing diagnostic system if it does not alter or render inoperative any features of the system.
- (f) In-use enforcement. (1) As a condition of certification, the equipment certifier agrees to notify operators who have installed this equipment and repair the equipment without cost to the operator when the Agency determines that a substantial number of the equipment kits, when properly maintained and used, and in actual use throughout the in-use compliance period, do not meet emission requirements.
- (2) If the equipment certifier disagrees with such determination of nonconformity and so advises the MOD Director, the MOD Director shall afford the equipment certifier and other interested persons an opportunity to present their views and evidence in support thereof at a public hearing conducted in accordance with procedures found in §85.1807. For purposes of this section, substitute the word "equipment" in place of the phrase "motor vehicles and engines."

§85.1407 Notification of intent to certify.

- (a) Prior to the sale of any certified retrofit/rebuild equipment, notification of the intent to certify must be approved by the MOD Director.
 - (1) All notifications shall include:
- (i) Identification of the candidate retrofit/rebuild equipment to be certified, including a list of parts and part numbers:
- (ii) Identification of all engine configurations for which the equipment is being certified including make(s), engine model(s), model year(s), engine

- size(s) and all other specific configuration characteristics necessary to assure that the equipment will not be installed in any configuration for which it has not been certified:
- (iii) All results and documentation of tests and procedures used by the equipment certifier as evidence of compliance with the emission requirements specified in §85.1406;
- (iv) A description of the test equipment selection criteria used, and a statement that the test equipment used for certification testing is representative production equipment consistent with §85.1406(c);
- (v) A description of the test engine selection criteria used, and rationale that supports the technical judgment of the equipment certifier that the engine configuration used for certification testing represents worst case with respect to particulate matter emissions of all those configurations for which the retrofit/rebuild equipment is being certified, and all data that supports that conclusion:
- (vi) A copy of the written instructions for proper maintenance and use of the equipment, including instructions as to whether the engine must be rebuilt to its original configuration before installing the equipment;
- (vii) The scheduled maintenance required for the equipment over the inuse compliance period, including service intervals of the retrofit/rebuild equipment which detail the maintenance and replacement intervals in months and/or miles, as applicable;
- (viii) A copy of the warranty language to be provided to the operator pursuant to both §§85.1409(a) and 85.1409(b):
- (ix) A statement of commitment and willingness to comply with all the relevant terms and conditions of this subpart;
- (x) A statement by the equipment certifier that use of its certified equipment will not cause a substantial increase to urban bus engine emissions in any normal driving mode not represented during certification testing; and
- (xi) The office or officer of the equipment certifier authorized to receive correspondence regarding certification requirements pursuant to this subpart.

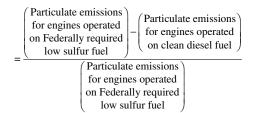
- (2) If an equipment certifier wishes to certify equipment for use under §85.1403(b) for all affected urban bus operators as specified in §85.1401, the notification shall also contain all data and documentation used by the equipment certifier as evidence of compliance with the life cycle cost requirements specified in §85.1403(b)(1)(ii) or §85.1403(b)(2)(ii); including:
- (i) The price to be charged to an urban bus operator for the equipment, excluding shipping and handling costs and taxes;
- (ii) A detailed breakout of the total number of hours necessary to install the equipment, and the number of hours necessary to install the equipment, incremental to a standard rebuild:
- (iii) For equipment not requiring a change from on road diesel fuel, the percent change in fuel economy for an urban bus engine retrofitted with the equipment compared to the original engine based on testing performed over the heavy-duty engine Federal test procedure or an approved alternative test procedure prescribed under §85.1414, including all test data supporting the reported change in fuel economy;
- (iv) For alternatively-fueled equipment, the fuel economy of the retrofitted engine based on testing performed over an approved test procedure prescribed under §85.1414, including all test data supporting the reported fuel economy, and the unit price of the alternative fuel that will be charged to all affected urban bus operators:
- (v) For equipment requiring a fuel additive, the amount of fuel additive required per gallon of fuel and the unit price of the fuel additive that will be charged to all affected urban bus operators: and
- (vi) A list of the scheduled maintenance for an engine with the retrofit, and a detailed breakdown of the cost of the parts necessary to perform scheduled maintenance, incremental to the cost of the parts necessary for maintenance typically performed on an engine without the equipment.
- (3) If an equipment certifier wishes to certify equipment for use under §85.1403(b), but not for use by all affected urban bus operators as specified

in §85.1401, the notification shall, in addition to the data and documentation specified in paragraph (a)(1) of this section, also contain data and documentation that demonstrate compliance with the life cycle cost requirements specified in §85.1403(b)(1)(ii) or §85.1403(b)(2)(ii) including:

- (i) A detailed breakout of the total number of hours necessary to install the equipment, and the number of hours necessary to install the equipment, incremental to a standard rebuild;
- (ii) The percent change in fuel economy for an urban bus engine retrofitted with the equipment compared to the original engine based on testing performed over the heavy-duty engine Federal test procedure or an approved alternative test procedure prescribed under §85.1414, including all test data supporting the reported change in fuel economy;
- (iii) A list of the scheduled maintenance for an engine with the retrofit, and a detailed breakdown of the cost of the scheduled maintenance, incremental to the cost of maintenance typically performed on an engine without the equipment;
- (iv) For alternatively-fueled equipment, the fuel economy of the retrofitted engine based on testing performed over an approved test procedure prescribed under §85.1414, including all test data supporting the reported fuel economy:
- (v) For equipment requiring a fuel additive, the amount of fuel additive required per gallon of fuel; and
- (vi) A description of the type of urban bus operator to which the equipment certifier expects to sell the equipment for less than the life cycle cost requirements specified in §85.1403(b)(1)(ii) or §85.1403(b)(2)(ii).
- (4) The notification shall be signed by an officer of the equipment certifier at-

- testing to the accuracy and completeness of the information supplied in the notification.
- (5) Notification to the Agency shall be by certified mail or another method by which date of receipt can be established.
- (6) Two complete and identical copies of the notification and any subsequent industry comments on any such notification shall be submitted by the equipment certifier to: MOD Director, MOD (6405J), Attention: Retrofit/Rebuild Equipment, 401 "M" Street SW., Washington, DC 20460.
- (7) A copy of the notification submitted under paragraph (a)(6) of this section will be placed in a public docket and a summary will be published in the FEDERAL REGISTER. Any party interested in the outcome of the decision as to whether retrofit/rebuild equipment may be certified, may submit comments to the MOD Director on any notice in the public docket for 45 days after the summary of the notification of intent to certify has been published in the FEDERAL REGISTER.
- (b)(1) For an urban bus operator to take credit for additional particulate emission reductions for use of a clean diesel fuel under §85.1403(c)(2)(iii)(E), the following information must be submitted to the Agency:
- (i) The additional percent reduction in particulate emissions for engines operated on the clean diesel fuel.
- (A) The additional percent reduction in particulate emissions shall be calculated based on the results of emission tests performed on urban bus engines using federally required low sulfur fuel and the fuel for which the certifier is demonstrating addition emission reductions.
- (B) The additional percent reduction in particulate emissions shall be calculated based on the following equation:

Percent reduction of particulate emissions



- (ii) The emission testing results for hydrocarbons, carbon monoxide, and oxides of nitrogen. The results must show that use of the clean diesel fuel does not lead to increases in any of these emissions.
- (2) Emission test results must be submitted for all of the engine models for which an urban bus operator wishes to claim additional particulate emission reductions.
- (3) Emissions test results shall be measured over the heavy-duty engine Federal test procedure or an approved alternative test procedure prescribed under §85.1414.
- (c) The MOD Director reserves the right to review an application to determine if the submitted documents adequately meet all the requirements for certification specified in §§85.1406 and 85.1407. The MOD Director shall determine and will publish in the FEDERAL REGISTER the effective date of certification of the candidate equipment. Equipment may be sold as certified after the effective date of certification.

EFFECTIVE DATE NOTE: Information collection requirements in §85.1407 have not been approved by the Office of Management and Budget (OMB) and are not effective until OMB has approved them.

§85.1408 Objections to certification.

(a) At any time prior to certification, the MOD Director may notify the equipment certifier that such equipment shall not be certified pending further investigation. The basis upon which this notification shall be made may include, but not be limited to, information or test results submitted by the equipment certifier, or public comments submitted on the equipment which indicate:

- (1) The test procedure used to demonstrate compliance with the particulate matter emission standard or percent reduction of §85.1403 was not in compliance with the heavy-duty engine Federal Test Procedure of 40 CFR part 86 or an alternative test procedure approved by the Agency under §85.1414; or
- (2) Use of the candidate equipment may cause an urban bus engine to exceed any applicable emission requirements; or
- (3) Use of the candidate equipment could cause or contribute to an unreasonable risk to public health, welfare or safety in its operation or function; or
- (4) Installation of the candidate equipment requires procedures or materials which would likely cause such equipment to be improperly installed under normal conditions or would likely result in an urban bus engine being misadjusted; or
- (5) Information and/or data required to be in the notification of intent to certify as provided by §85.1407 have not been provided or may be inadequate; or
- (6) The life cycle cost estimates provided by the equipment certifier do not accurately reflect the true life cycle costs for the candidate equipment.
- (b) The equipment certifier must respond in writing to the statements made in the notification by the MOD Director, or the MOD Director shall withdraw the equipment certifier's notification of intent to certify. A copy of the certifier's response will be placed in the public docket.
- (1) Any party interested in the outcome of a decision as to whether retrofit/rebuild equipment may be certified may provide the MOD Director with any relevant written information

up to ten days after the certifier responds to the MOD Director's objection.

- (2) Any interested party may request additional time to respond to the information submitted by the equipment certifier. The MOD Director upon a showing of good cause by the interested party may grant an extension of time to reply up to 30 days.
- (3) The equipment certifier may reply to information submitted by interested parties. Notification of intent to reply shall be submitted to the MOD Director within 10 days of the date information from interested parties is submitted to the MOD Director.
- (4) The MOD Director may, at his or her discretion, allow oral presentations by the equipment certifier or any interested party in connection with contested equipment certification.
- (c) If notification has been provided to an equipment certifier pursuant to paragraph (a) of this section, the MOD Director shall, after reviewing all pertinent data and information, render a decision and inform the equipment certifier in writing as to whether such equipment may be certified and, if so, under what conditions the equipment may be certified. The written decision shall include an explanation of the reasons therefor.
- (1) The decision by the MOD Director shall be provided to the certifier after receipt of all necessary information by the certifier or interested parties, or of the date of any oral presentation regarding the certification, whichever occurs second.
- (2) A copy of the decision shall be sent to all interested parties identified in paragraphs (b)(3) and (b)(4) of this section.
- (3) Within 20 days of receipt of a decision made pursuant to paragraph (c) of this section, any party may file a written appeal to the Office Director. The Office Director may, in his or her discretion, allow additional oral or written submissions, prior to rendering a final decision. The schedule for such submission shall be in accordance with the schedule specified in §85.1408(b).
- (4) If no party files an appeal with the Office Director within 20 days, then the decision of the MOD Director shall be final.

- (5) The Office Director shall make a final decision regarding the certification of equipment after receipt of all necessary information by the equipment certifier or from the date of any oral presentation, whichever occurs later.
- (6) A copy of all final decisions made under this section shall be published in the FEDERAL REGISTER.

§85.1409 Warranty.

- (a) As a condition of certification, the retrofit/rebuild equipment certifier shall warrant that if the certified equipment is properly installed and maintained as stated in the written instructions for proper maintenance and use, the equipment will not cause an urban bus engine to exceed the emission requirements of this subpart and the emission standards set forth in 40 CFR part 86. This retrofit/rebuild equipment warranty shall extend for a period of 150,000 miles from when the equipment is installed.
- (b) As a condition of certification, the retrofit/rebuild equipment certifier shall provide an emissions defect warranty that if the certified equipment is properly installed and maintained as stated in the written instructions for proper maintenance and use, the equipment certifier will replace all defective parts, free of charge. This emissions defect warranty shall extend for a period of 100,000 miles from when the equipment is installed.

§85.1410 Changes after certification.

The equipment certifier shall recertify any retrofit/rebuild equipment which was certified pursuant to §85.1406 and to which modifications are made affect emissions or the capability of the equipment to meet any other requirement of this subpart.

§85.1411 Labeling requirements.

(a) All retrofit/rebuild equipment certified pursuant to this subpart shall contain a label that shall be affixed to the rebuilt engine which states, "Certified to EPA Urban Bus Engine Rebuild Standards," the model and serial number of the equipment, the particulate emissions certification level of the

§85.1412

equipment, and the name of the equipment certifier or other party designated to determine the validity of warranty claims. The label containing the information must be made durable and readable for at least the in-use compliance period of the equipment.

- (b) The package in which the certified retrofit/rebuild equipment is contained, or an insert as described in paragraph (c) of this section, must have the following information conspicuously placed thereon:
- (1) The statement "Certified by (name of certifier or warranter) to EPA Urban Bus Engine Rebuild Emission Standards"; and
- (2) A list of the vehicles or engines (in accordance with §85.1407(a)(1)(ii)) for which the equipment is certified, unless such information is provided as specified in paragraph (d) of this section.
- (c) The package in which the certified retrofit/rebuild equipment is contained must include the following information provided on a written insert:
- (1) A list of the vehicles or engines (in accordance with §85.1407(a)(1)(ii)) for which the equipment is certified, unless such information is provided as specified in paragraph (d) of this section:
- (2) A list of all of the parts and identification numbers for the parts included in the package;
- (3) The instructions for proper installation of the equipment;
- (4) A statement of the maintenance or replacement interval for which the retrofit/rebuild equipment is certified; and
- (5) A description of the maintenance necessary to be performed on the retrofit/rebuild equipment in the proper maintenance and use of the equipment.
- (d) The information required by paragraphs (b)(2) and (c)(1) of this section may be provided in a catalog rather than on the package or on an insert, provided that access to the catalog is readily available to purchasers and installers of the equipment.
- (e) When an equipment certifier desires to certify existing in-service stocks of its products, it may do so provided:
- (1) The equipment does not differ in any operational or durability char-

acteristic from the equipment specified in the notification made pursuant to §85.1407; and

- (2) An information sheet is made available to all parties selling the equipment.
- (i) The information sheet shall be provided with all equipment sold as certified; and
- (ii) The information sheet shall contain all of the information specified in paragraph (b) of this section.

EFFECTIVE DATE NOTE: Information collection requirements in §85.1411 have not been approved by the Office of Management and Budget (OMB) and are not effective until OMB has approved them.

§85.1412 Maintenance and submittal of records for equipment certifiers.

- (a) For each certified retrofit/rebuild equipment, the equipment certifier must establish, maintain and retain for 5 years from the date of certification the following adequately organized and indexed records:
- (1) Detailed production drawings showing all dimensions, tolerances, performance requirements and material specifications and any other information necessary to completely describe the equipment;
- (2) All data obtained during testing of the equipment and subsequent analyses based on that data, including the mileage and the vehicle or engine configuration determinants;
- (3) All information used in determining those vehicles or engine for which the equipment is represented as being equivalent from an emissions standpoint to the original equipment being replaced;
- (4) A description of the quality control plan used to monitor production and assure compliance of the equipment with the applicable certification requirements;
- (5) All data taken in implementing the quality control plan, and any subsequent analyses of that data; and
- (6) All in-service data, analyses performed by the equipment certifier and correspondence with vendors, distributors, consumers, retail outlets or engine manufacturers regarding any design, production or in-service problems associated with 25 or more pieces of any certified equipment.

- (b) The records required to be maintained in paragraph (a) of this section shall be made available to the Agency upon the written request of the MOD Director.
- (c) If the equipment certifier is selling equipment that is not certified as available to all affected urban bus operators under §§85.1403(b) and 85.1407, then the equipment certifier shall submit to EPA, at the time an offer is made, a copy of all offers made to affected urban bus operators for which the equipment certifier has offered to sell its certified equipment for less than the life cycle cost limits specified in §85.1403(b)(1)(iii) or §85.1403(b)(2)(iii). The equipment certifier may assert that some of the information is entitled to confidential treatment as provided in §85.1414.

EFFECTIVE DATE NOTE: Information collection requirements in §85.1412 have not been approved by the Office of Management and Budget (OMB) and are not effective until OMB has approved them.

§85.1413 Decertification.

- (a) The MOD Director may notify an equipment certifier that the Agency has made a preliminary determination that certain retrofit/rebuild equipment should be decertified.
- (1) Such a preliminary determination may be made if there is reason to believe that the equipment manufactured has failed to comply with §§85.1405 through 85.1414. Information upon which such a determination will be made includes but is not limited to the following:
- (i) The equipment was certified on the basis of emission tests, and the procedures used in such tests were not in substantial compliance with a portion or portions of the heavy-duty engine Federal Test Procedure contained in 40 CFR part 86 or an alternative test prescribed under 40 CFR 85.1414; or
- (ii) Use of the certified equipment is causing urban bus engine emissions to exceed emission requirements for any regulated pollutant; or
- (iii) Use of the certified equipment causes or contributes to an unreasonable risk to public health, welfare or safety or severely degrades driveability operation or function; or

- (iv) The equipment has been modified in a manner requiring recertification pursuant to §85.1410; or
- (v) The certifier of such equipment has not established, maintained or retained the records required pursuant to §85.1412 or fails to make the records available to the MOD Director upon written request pursuant to §85.1412; or
- (vi) The life cycle cost of the equipment exceeds the limits specified in §85.1403(b)(1)(iii) or §85.1403(b)(2)(iii).
- (2) Notice of a preliminary determination to decertify shall contain:
- (i) A description of the noncomplying equipment:
- (ii) The basis for the MOD Director's preliminary decision; and
- (iii) The date by which the certifier must:
- (A) Terminate the sale of the equipment as certified equipment; or
- (B) Make the necessary change (if so recommended by the Agency); or
- (C) Request an opportunity in writing to dispute the allegations of the preliminary decertification.
- (b) If the equipment certifier requests an opportunity to respond to the preliminary determination, the certifier and other parties interested in the MOD Director's decision whether to decertify the equipment shall, within 15 days of the date of the request, submit written presentations, including the relevant information and data, to the MOD Director. The MOD Director, in his or her discretion, may provide an opportunity for oral presentations.
- (1) Any interested party may request additional time to respond to the information submitted by the equipment certifier. The MOD Director upon a showing of good cause by the interested party may grant an extension of time to reply up to 30 days.
- (2) The equipment certifier may have an extension of up to 30 days to reply to information submitted by interested parties. Notification of intent to reply shall be submitted to the MOD Director within 10 days of the date information from interested parties is submitted to the MOD Director.
- (c) If an equipment certifier has disputed the allegations of the preliminary decisions, the MOD Director shall,

§85.1414

after reviewing any additional information, notify the equipment certifier of his or her decision whether the equipment may continue to be sold as certified. This notification shall include an explanation upon which the decision was made and the effective date for decertification, where appropriate.

- (d) Within 20 days from the date of a decision made pursuant to paragraph (c) of this section, any adversely affected party may appeal the decision to the Office Director.
- (1) A petition for appeal to the Office Director must state all of the reasons why the decision of the MOD Director should be reversed.
- (2) The Office Director may, in his or her discretion, allow additional oral or written testimony.
- (3) If no appeal is filed with the Office Director within the permitted time period, the decision of the MOD Director shall be final.
- (e) If a final decision is made to decertify equipment under paragraph (d) of this section, the certifier of such equipment shall notify his immediate customers that, as of the date of the final determination, the equipment in question has been decertified. The equipment certifier shall offer to replace decertified equipment in the customer's inventory with certified replacement equipment or, if unable to do so, shall at the customer's request repurchase such inventory at a reasonable price. The immediate customers must stop selling the equipment once the certifier has notified the customer that the equipment has been decertified.
- (f) Notwithstanding the requirements of paragraph (e) of this section, equipment purchased by an urban bus operator prior to decertification, shall be considered certified pursuant to this subpart.

§85.1414 Alternative test procedures.

As a part of the certification process, as set forth in §85.1406, a certifier may request that the Agency approve an alternative test procedure, other than the heavy-duty engine Federal test procedure, to show compliance with the 25 percent reduction in particulate matter emissions as noted in

§85.1403(b)(2)(i). The alternative test may be a chassis-based test, but the alternative test shall be representative of in-use urban bus operation. The requestor shall supply relevant technical support to substantiate its claim of representativeness. Upon an acceptable showing that an alternative test is representative of in-use urban bus operation, the Agency shall determine whether to set such alternative test procedures through rulemaking. The provisions of the certification process apply to such a request for alternative procedures.

EFFECTIVE DATE NOTE: Information collection requirements in \$85.1414 have not been approved by the Office of Management and Budget (OMB) and are not effective until OMB has approved them.

§85.1415 Treatment of confidential information.

- (a) Any certifier may assert that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment as provided by 40 CFR part 2, subpart B.
- (b) Any claim of confidentiality must accompany the information at the time it is submitted to the Agency.
- (c) To assert that information submitted pursuant to this subpart is confidential, a certifier must indicate clearly the items of information claimed confidential by marking, circling, bracketing, stamping, or otherwise specifying the confidential information. In addition to the complete and identical copies submitted pursuant to §85.1407(a)(6), the submitter shall also provide two identical copies of its submittal from which all confidential information shall be deleted. If a need arises to publicly release nonconfidential information, the Agency will assume that the submitter has accurately deleted all confidential information from this second copy.
- (d) If a claim is made that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment, the information covered by that confidentiality claim will be disclosed by the Administrator only to the extent and by means of the procedures set forth in 40 CFR part 2, subpart B.

(e) Information provided without a claim of confidentiality at the time of submission may be made available to the public by the Agency without further notice to the submitter, in accordance with 40 CFR 2.204(c)(2)(i)(A).

Subpart P—Importation of Motor Vehicles and Motor Vehicle Engines

AUTHORITY: 42 U.S.C. 7522, 7525, 7541, 7542(a) and 7601(a).

SOURCE: 52 FR 36156, Sept. 25, 1987, unless otherwise noted.

§85.1501 Applicability.

- (a) Except where otherwise indicated, this subpart is applicable to motor vehicles and motor vehicle engines which are offered for importation or imported into the United States and for which the Administrator has promulgated regulations under part 86 prescribing emission standards but which are not covered by certificates of conformity issued under section 206(a) of the Clean Air Act (i.e., which are nonconforming vehicles as defined below), as amended, and part 86 at the time of conditional importation. Compliance with regulations under this subpart shall not relieve any person or entity from compliance with other applicable provisions of the Clean Air Act.
- (b) Regulations prescribing further procedures for importation of motor vehicles and motor vehicle engines into the Customs territory of the United States, as defined in 19 U.S.C. 1202, are set forth at 19 CFR 12.73.
- (c) References in this subpart to engine families and emission control systems shall be deemed to apply to durability groups and test groups as applicable for manufacturers certifying new light-duty vehicles, light-duty trucks, and Otto-cycle complete heavy-duty vehicles under the provisions of 40 CFR part 86, subpart S.

[52 FR 36156, Sept. 25, 1987, as amended at 64 FR 23919, May 4, 1999; 65 FR 59943, Oct. 6, 2000]

§85.1502 Definitions.

(a) As used in this subpart, all terms not defined herein have the meanings given them in 19 CFR 12.73, in the

Clean Air Act, as amended, and elsewhere in parts 85 and 86 of this chapter.

- (1) Act. The Clean Air Act, as amended (42 U.S.C. 7401 et seq.).
- (2) Administrator. The Administrator of the Environmental Protection Agency.
- (3) Certificate of conformity. The document issued by the Administrator under section 206(a) of the Act.
- (4) Certificate holder. The entity in whose name the certificate of conformity for a class of motor vehicles or motor vehicle engines has been issued.
- (5) The Federal Compliance Testing sequence (FCT). The testing sequence that incorporates all of the testing requirements of part 86 applicable at the time of an emissions test conducted pursuant to this subpart.
- (6) FTP. The Federal Test Procedure at part 86.
- (7) Independent commercial importer (ICI). An importer who is not an original equipment manufacturer (OEM) (see definition below) or does not have a contractual agreement with an OEM to act as its authorized representative for the distribution of motor vehicles or motor vehicle engines in the U.S. market.
- (8) Model year. The manufacturer's annual production period (as determined by the Administrator) which includes January 1 of such calendar year; Provided, That if the manufacturer has no annual production period, the term "model year" shall mean the calendar year in which a vehicle is modified. A certificate holder shall be deemed to have produced a vehicle or engine when the certificate holder has modified the nonconforming vehicle or engine.
- (9) Nonconforming vehicle or engine. A motor vehicle or motor vehicle engine which is not covered by a certificate of conformity prior to final or conditional importation and which has not been finally admitted into the United States under the provisions of §85.1505, §85.1509 or the applicable provisions of §85.1512. Excluded from this definition are vehicles admitted under provisions of §85.1512 covering EPA approved manufacturer and U.S. Government Agency catalyst and O₂ sensor control programs.
- (10) Original equipment manufacturer (OEM). The entity which originally

manufactured the motor vehicle or motor vehicle engine prior to conditional importation.

- (11) Original production (OP) year. The calendar year in which the motor vehicle or motor vehicle engine was originally produced by the OEM.
- (12) Original production (OP) years old. The age of a vehicle as determined by subtracting the original production year of the vehicle from the calendar year of importation.
- (13) Running changes. Those changes in vehicle or engine configuration, equipment or calibration which are made by an OEM or ICI in the course of motor vehicle or motor vehicle engine production.
- (14) United States. United States includes the States, the District of Columbia, the Commonwealth of Puerto Rico, the Commonwealth of the Northern Mariana Islands, Guam, American Samoa, and the U.S. Virgin Islands.
- (15) Useful life. A period of time/mileage as specified in part 86 for a nonconforming vehicle which begins at the time of resale (for a motor vehicle or motor vehicle engine owned by the ICI at the time of importation) or release to the owner (for a motor vehicle or motor vehicle engine not owned by the ICI at the time of importation) of the motor vehicle or motor vehicle engine by the ICI after modification and/or test pursuant to §85.1505 or §85.1509.
- (16) Working day. Any day on which Federal government offices are open for normal business. Saturdays, Sundays, and official Federal holidays are not working days.
 - (b) [Reserved]

[52 FR 36156, Sept. 25, 1987, as amended at 61 FR 5842, Feb. 14, 1996; 70 FR 40430, July 13, 2005]

§85.1503 General requirements for importation of nonconforming vehicles and engines.

(a) A nonconforming vehicle or engine offered for importation into the United States must be imported by an ICI who is a current holder of a valid certificate of conformity unless an exemption or exclusion is granted by the Administrator under §85.1511 of this subpart or the vehicle is eligible for entry under §85.1512.

- (b) Final admission shall not be granted unless:
- (1) The vehicle or engine is covered by a certificate of conformity issued in the name of the importer under part 86 and the certificate holder has complied with all requirements of §85.1505; or
- (2) The vehicle or engine is modified and emissions tested in accordance with the provisions of §85.1509 and the certificate holder has complied with all other requirements of §85.1509; or
- (3) The vehicle or engine is exempted or excluded under §85.1511; or
- (4) The vehicle was covered originally by a certificate of conformity and is otherwise eligible for entry under §85.1512.
- (c) In any one certificate year (e.g., the current model year), an ICI may finally admit no more than the following numbers of nonconforming vehicles or engines into the United States under the provisions of §§85.1505 and 85.1509, except as allowed by paragraph (e) of this section:
 - (1) 5 heavy-duty engines.
- (2) A total of 50 light-duty vehicles, light-duty trucks, and medium-duty passenger vehicles.
 - (3) 50 highway motorcycles.
- (d) For ICIs owned by a parent company, the importation limits in paragraph (c) of this section include importation by the parent company and all its subsidiaries.
- (e) An ICI may exceed the limits outlined paragraphs (c) and (d) of this section, provided that any vehicles/engines in excess of the limits meet the emission standards and other requirements outlined in the provisions of \$85.1515 for the model year in which the motor vehicle/engine is modified (instead of the emission standards and other requirements applicable for the OP year of the vehicle/engine).

[52 FR 36156, Sept. 25, 1987, as amended at 70 FR 40430, July 13, 2005]

§85.1504 Conditional admission.

- (a) A motor vehicle or motor vehicle engine offered for importation under §85.1505, §85.1509 or §85.1512 may be conditionally admitted into the United States, but shall be refused final admission unless:
- (1) At the time of conditional admission, the importer has submitted to the

Administrator a written report that the subject vehicle or engine has been permitted conditional admission pending EPA approval of its application for final admission under §85.1505, §85.1509, or §85.1512. This written report shall contain the following:

- (i) Identification of the importer of the vehicle or engine and the importer's address and telephone number;
- (ii) Identification of the vehicle or engine owner and the vehicle or engine owner's address, telephone number and taxpayer identification number;
- (iii) Identification of the vehicle or engine:
- (iv) Information indicating under what provision of these regulations the vehicle or engine is to be imported;
- (v) Identification of the place where the subject vehicle or engine will be stored until EPA approval of the importer's application to the Administrator for final admission;
- (vi) Authorization for EPA Enforcement Officers to conduct inspections or testing otherwise permitted by the Act or regulations thereunder;
- (vii) Identification, where applicable, of the certificate by means of which the vehicle is being imported;
- (viii) The original production year of the vehicle; and
- (ix) Such other information as is deemed necessary by the Administrator.
- (b) Such conditional admission shall not be under bond for a vehicle or engine which is imported under §85.1505 or §85.1509. A bond will be required for a vehicle or engine imported under applicable provisions of §85.1512. The period of conditional admission shall not exceed 120 days. During this period, the importer shall store the vehicle or engine at a location where the Administrator will have reasonable access to the vehicle or engine for his/her inspection.

§85.1505 Final admission of certified vehicles.

(a) A motor vehicle or engine may be finally admitted into the United States upon approval of the certificate holder's application to the Administrator. Such application shall be made either by completing EPA forms or by submitting the data electronically to

EPA's computer, in accordance with EPA instructions. Such application shall contain:

- (1) The information required in §85.1504(a);
- (2) Information demonstrating that the vehicle or engine has been modified in accordance with a valid certificate of conformity. Such demonstration shall be made in one of the following ways:
- (i) Through an attestation by the certificate holder that the vehicle or engine has been modified in accordance with the provisions of the certificate holder's certificate, and presentation to EPA of a statement by the appropriate OEM that the OEM will provide to the certificate holder and to EPA information concerning running changes to the vehicle or engine described in the certificate holder's application for certification, and actual receipt by EPA of notification by the certificate holder of any running changes already implemented by the OEM at the time of application and their effect on emissions; or
- (ii) Through an attestation by the certificate holder that the vehicle or engine has been modified in accordance with the provisions of the certificate holder's certificate of conformity and that the certificate holder has conducted an FTP test, at a laboratory within the United States, that demonstrates compliance with Federal emission requirements on every third vehicle or third engine imported under that certificate within 120 days of entry, with sequencing of the tests to be determined by the date of importation of each vehicle or engine. Should the certificate holder have exceeded a threshold of 300 vehicles or engines imported under the certificate without adjustments or other changes in accordance with paragraph (a)(3) of this section, the amount of required FTP testing may be reduced to every fifth vehicle or engine. In order to make a paragraph demonstration under (a)(2)(i) of this section, a certificate holder must have received permission from the Administrator to do so;
- (3) The results of every FTP test which the certificate holder conducted on the vehicle or engine. Should a subject vehicle or engine have failed an

FTP at any time, the following procedures are applicable:

- (i) The certificate holder may either:
 (A) Conduct one FTP retest that involves no adjustment of the vehicle or engine from the previous test (e.g., adjusting the RPM, timing, air-to-fuel ratio, etc.) other than adjustments to adjustable parameters that, upon inspection, were found to be out of tolerance. When such an allowable adjustment is made, the parameter may be reset only to the specified (i.e., nomi-
- (B) Initiate a change in production (running change) under the provisions of 40 CFR 86.084-14(c)(13) or 86.1842-01, as applicable, that causes the vehicle to meet Federal emission requirements

nal) value (and not any other value

within the tolerance band); or

- (ii) If the certificate holder chooses to retest in accordance with paragraph (a)(3)(i)(A) of this section:
- (A) Such retests must be completed no later than five working days subsequent to the first FTP test;
- (B) Should the subject vehicle or engine fail the second FTP, then the certificate holder must initiate a change in production (a running change) under the provisions of 40 CFR 86.084–14(c)(13) or 86.1842–01, as applicable, that causes the vehicle to meet Federal emission requirements.
- (iii) If the certificate holder chooses to initiate a change in production (a running change) under the provisions of 40 CFR 86.084-14(c)(13) or 86.1842-01 as applicable, that causes the vehicle to meet Federal requirements, changes involving adjustments of adjustable vehicle parameters (e.g., adjusting the RPM, timing, air/fuel ratio) must be changes in the specified (i.e., nominal) values to be deemed acceptable by EPA.
- (iv) Production changes made in accordance with this section must be implemented on all subsequent vehicles or engines imported under the certificate after the date of importation of the vehicle or engine which gave rise to the production change.
- (v) Commencing with the first vehicle or engine receiving the running change, every third vehicle or engine imported under the certificate must be FTP tested to demonstrate compliance

- with Federal emission requirements until, as in paragraph (a)(2)(ii) of this section, a threshold of 300 vehicles or engines imported under the certificate is exceeded, at which time the amount of required FTP testing may be reduced to every fifth vehicle or engine.
- (vi) Reports concerning these running changes shall be made to both the Manufacturers Operations and Certification Divisions of EPA within ten working days of initiation of the running change. The cause of any failure of an FTP shall be identified, if known;
- (4) The applicable deterioration fac-
- (5) The FTP results adjusted by the deterioration factor;
- (6) Such other information that may be specified by applicable regulations or on the certificate under which the vehicle or engine has been modified in order to assure compliance with requirements of the Act;
- (7) All information required under §85.1510:
- (8) An attestation by the certificate holder that the certificate holder is responsible for the vehicle's or engine's compliance with Federal emission requirements, regardless of whether the certificate holder owns the vehicle or engine imported under this section;
- (9) The name, address and telephone number of the person who the certificate holder prefers to receive EPA notification under §85.1505(c); and
- (10) Such other information as is deemed necessary by the Administrator.
- (b) EPA approval for final admission of a vehicle or engine under this section shall be presumed not to have been granted if a vehicle has not been properly modified to be in conformity in all material respects with the description in the application for certification or has not complied with the provisions of §85.1505(a)(2) or its final FTP results, adjusted by the deterioration factor, if applicable, do not comply with applicable emission standards.
- (c) Except as provided in §85.1505(b), EPA approval for final admission of a vehicle or engine under this section shall be presumed to have been granted should the certificate holder not have received oral or written notice from EPA to the contrary within 15 working

days of the date of EPA's receipt of the certificate holder's application under §85.1505(a). Such EPA notice shall be made to an employee of the certificate holder. If application is made on EPA forms, the date on a certified mail receipt shall be deemed to be the official date of notification to EPA. If application is made by submitting the data electronically, the date of acceptance by EPA's computer shall be deemed to be the official date of notification to EPA. During this 15 working day period, the vehicle or engine must be stored at a location where the Administrator will have reasonable access to the vehicle or engine for his/her inspec-

[52 FR 36156, Sept. 25, 1987, as amended at 64 FR 23919, May 4, 1999]

§85.1506 Inspection and testing of imported motor vehicles and engines.

- (a) In order to allow the Administrator to determine whether a certificate holder's production vehicles or engines comply with applicable emission requirements or requirements of this subpart, EPA Enforcement Officers are authorized to conduct inspections and/or tests of vehicles or engines imported by the certificate holder. EPA Enforcement Officers shall be admitted during operating hours upon demand and upon presentation of credentials to any of the following:
- (1) Any facility where any vehicle or engine imported by the certificate holder under this subpart was or is being modified, tested or stored; and
- (2) Any facility where any record or other document relating to modification, testing or storage of the vehicles or engines, or required to be kept by §85.1507, is located.

EPA may require inspection or retesting of vehicles or engines at the test facility used by the certificate holder or at an EPA-designated testing facility, with transportation and/or testing costs to be borne by the certificate holder.

(b) Upon admission to any facility referred to in paragraph (a) of this section, any EPA Enforcement Officer shall be allowed during operating hours:

- (1) To inspect and monitor any part or aspect of activities relating to the certificate holder's modification, testing and/or storage of vehicles or engines imported under this subpart:
- (2) To inspect and make copies of any records or documents related to modification, testing and storage of a vehicle or engine, or required by §85.1507; and
- (3) To inspect and photograph any part or aspect of any such vehicle or engine and any component used in the assembly thereof.
- (c) Any EPA Enforcement Officer shall be furnished, by those in charge of a facility being inspected, with such reasonable assistance as he/she may request to help him/her discharge any function listed in this subpart. A certificate holder shall cause those in charge of a facility operated for its benefit to furnish such reasonable assistance without charge to EPA (whether or not the certificate holder controls the facility).
- (d) The requirements of paragraphs (a), (b) and (c) of this section apply whether or not the certificate holder owns or controls the facility in question. Noncompliance with the requirements of paragraphs (a), (b) and (c) may preclude an informed judgment that vehicles or engines which have been or are being imported under this subpart by the certificate holder comply with applicable emission requirements or requirements of this subpart. It is the certificate holder's responsibility to make such arrangements as may be necessary to assure compliance with paragraphs (a), (b) and (c) of this section. Failure to do so, or other failure to comply with paragraphs (a), (b) and (c), may result in sanctions as provided for in the Act or §85.1513(e).
- (e) Duly designated Enforcement Officers are authorized to proceed ex parte to seek warrants authorizing the inspection or testing of the motor vehicles or motor vehicle engines described in paragraph (a) of this section whether or not the Enforcement Officer first attempted to seek permission from the certificate holder or facility owner to inspect such motor vehicles or motor vehicle engines.
- (f) The results of the Administrator's test under this section shall comprise

the official test data for the vehicle or engine for purposes of determining whether the vehicle or engine should be permitted final entry under §85.1505 or §85.1509.

- (g) For purposes of this section:
- (1) "Presentation of Credentials" shall mean display of the document designating a person as an EPA Enforcement Officer.
- (2) Where vehicle storage areas or facilities are concerned, "operating hours" shall means all times during which personnel other than custodial personnel are at work in the vicinity of the area or facility and have access to it.
- (3) Where facilities or areas other than those specified in paragraph (g)(2) of this section are concerned, "operating hours" shall mean all times during which the facility is in operation.
- (4) "Reasonable assistance" includes, but is not limited to, clerical, copying, interpreting and translating services, and the making available on request of personnel of the facility being inspected during their working hours to inform the EPA Enforcement Officer of how the facility operates and to answer his/her questions.

§85.1507 Maintenance of certificate holder's records.

- (a) The certificate holder subject to any of the provisions of this subpart shall establish, maintain and retain for six years from the date of entry of a nonconforming vehicle or engine imported by the certificate holder, adequately organized and indexed records, correspondence and other documents relating to the certification, modification, test, purchase, sale, storage, registration and importation of that vehicle or engine, including but not limited to:
- (1) The declaration required by 19 CFR 12.73;
- (2) Any documents or other written information required by a Federal government agency to be submitted or retained in conjunction with the certification, importation or emission testing of motor vehicles or motor vehicle engines;
- (3) All bills of sale, invoices, purchase agreements, purchase orders, principal or agent agreements and correspond-

- ence between the certificate holder and the purchaser, of each vehicle or engine, and any agents of the above parties:
- (4) Documents providing parts identification data associated with the emission control system installed on each vehicle or engine demonstrating that such emission control system was properly installed on such vehicle or engine:
- (5) Documents demonstrating that, where appropriate, each vehicle or engine was emissions tested in accordance with the Federal Test Procedure.
- (6) Documents providing evidence that the requirements of §85.1510 have been met.
- (7) Documents providing evidence of compliance with all relevant requirements of the Clean Air Act, the Energy Tax Act of 1978, and the Energy Policy and Conservation Act;
- (8) Documents providing evidence of the initiation of the "15 day hold" period for each vehicle or engine imported pursuant to §85.1505 or §85.1509;
- (9) For vehicles owned by the ICI at the time of importation, documents providing evidence of the date of sale subsequent to importation, together with the name, address and telephone number of the purchaser, for each vehicle or engine imported pursuant to §85.1505 or §85.1509;
- (10) For vehicles not owned by the ICI at the time of importation, documents providing evidence of the release to the owner subsequent to importation for each vehicle or engine imported pursuant to §85.1505 or §85.1509; and
- (11) Documents providing evidence of the date of original manufacture of the vehicle or engine.
- (b) The certificate holder is responsible for ensuring the maintenance of records required by this section, regardless of whether facilities used by the certificate holder to comply with requirements of this subpart are under the control of the certificate holder.

§85.1508 "In Use" inspections and recall requirements.

(a) Vehicles or engines which have been imported, modified and/or FTP tested by a certificate holder pursuant to §85.1505 or §85.1509 may be inspected

and emission tested by EPA throughout the useful lives of the vehicles or engines.

- (b) Certificate holders shall maintain for six years, and provide to EPA upon request, a list of owners of all vehicles or engines imported by the certificate holder under this subpart.
- (c) A certificate holder will be notified whenever the Administrator has determined that a substantial number of a class or category of the certificate holder's vehicles or engines, although properly maintained and used, do not conform to the regulations prescribed under section 202 when in actual use throughout their useful lives (as determined under section 202(d)). After such notification, the Recall Regulations at part 85, subpart S, shall govern the certificate holder's responsibilities and references to a manfacturer in the Recall Regulations shall apply to the certificate holder.

§85.1509 Final admission of modification and test vehicles.

- (a) Except as provided in paragraphs (b), (c), (d), (e), and (f) of this section, a motor vehicle or motor vehicle engine may be imported under this section by a certificate holder possessing a currently valid certificate of conformity only if:
- (1)(i) The vehicle or engine is six OP years old or older; or
- (ii) The vehicle was owned, purchased and used overseas by military or civilian employees of the U.S. Government and
- (A) An ICI does not hold a currently valid certificate for that particular vehicle; and
- (B) The Federal agency employing the owner of such vehicle determines that such owner is stationed in an overseas area which either prohibits the importation of U.S.-certified vehicles or which does not have adequate repair facilities for U.S.-certified vehicles; and
- (C) The Federal agency employing the personnel owning such vehicles determines that such vehicles are eligible for shipment to the United States at U.S. Government expense; and
- (2) The certificate holder's name has not been placed on a currently effective EPA list of certificate holders in-

- eligible to import such modification/ test vehicles, as described in paragraph (j) of this section.
- (b) In calendar year 1988, a motor vehicle or motor vehicle engine originally produced in calendar years 1983 through 1987 may be imported under this section by a certificate holder if:
- (1) The certificate holder possesses a currently valid certificate of conformity for a vehicle or engine model originally produced in calendar years 1987 or 1988 and the make (i.e., the OEM) and fuel type of such certified model is the same as the make and fuel type of the vehicle or engine being imported under this section; and
- (2) The certificate holder's name has not been placed on a currently effective EPA list of certificate holder's ineligible to import such modification/test vehicles, as described in paragraph (j) of this section.
- (c) In calendar year 1989, a motor vehicle or motor vehicle engine originally produced in calendar years 1984 through 1987 may be imported under this section by a certificate holder if:
- (1) The certificate holder possesses a currently valid certificate of conformity for a vehicle or engine model originally produced in calendar years 1988 or 1989 and the make and fuel type of such certified model is the same as the make and fuel type of the vehicle or engine being imported under this section; and
- (2) The certificate holder's name has not been placed on a currently effective EPA list of certificate holders ineligible to import such modification/test vehicles, as described in paragraph (j) of this section,
- (d) In calendar year 1990, a motor vehicle or motor vehicle engine originally produced in calendar years 1985 through 1987 may be imported under this section by a certificate holder if:
- (1) The certificate holder possesses a currently valid certificate of conformity for a vehicle or engine model originally produced in calendar years 1989 or 1990 and the make and fuel type of such certified model is the same as the make and fuel type of the vehicle or engine being imported under this section; and

- (2) The certificate holder's name has not been placed on a currently effective EPA list of certificate holders ineligible to import such modification/test vehicles, as described in paragraph (i) of this section.
- (e) In calendar year 1991, a motor vehicle or motor vehicle engine originally produced in calendar years 1986 and 1987 may be imported under this section by a certificate holder if:
- (1) The certificate holder possesses a currently valid certificate of conformity for a vehicle or engine model originally produced in calendar years 1990 or 1991 and the make and fuel type of such certified model is the same as the make and fuel type of the vehicle or engine being imported under this section; and
- (2) The certificate holder's name has not been placed on a currently effective EPA list of certificate holders ineligible to import such modification/test vehicles, as described in paragraph (i) of this section.
- (f) In calendar year 1992, a motor vehicle or motor vehicle engine originally produced in calendar year 1987 may be imported under this section by a certificate holder if:
- (1) The certificate holder possesses a currently valid certificate of conformity for a vehicle or engine model originally produced in calendar year 1991 or 1992 and the make and fuel type of such certified model is the same as the make and fuel type of the vehicle or engine being imported under this section; and
- (2) The certificate holder's name has not been placed on a currently effective EPA list of certificate holders ineligible to import such modification/test vehicles, as described in paragraph (j) of this section.
- (g) A motor vehicle or motor vehicle engine conditionally imported under this section may be finally admitted into the United States upon approval of the certificate holder's application to the Administrator. Such application shall be made either by completing EPA forms or, if the applicant chooses, by submitting the data electronically to EPA's computer, in accordance with EPA instructions. Such application shall contain:

- (1) The identification information required in §85.1504;
- (2) An attestation by the certificate holder that the vehicle or engine has been modified and/emission tested in accordance with the FTP at a laboratory within the United States;
 - (3) The results of any FTP;
- (4) The deterioration factor assigned by EPA;
- (5) The FTP results adjusted by the deterioration factor;
- (6) An attestation by the certificate holder that emission testing and development of fuel economy data as required by \$85.1510 was performed after the vehicle or engine had been modified to conform to Department of Transportation safety standards:
- (7) All information required under §85.1510;
- (8) An attestation by the certificate holder that the certificate holder is responsible for the vehicle's or engine's compliance with Federal emission requirements, regardless of whether the certificate holder owns the vehicle or engine imported under this section.
- (9) The name, address and telephone number of the person who the certification holder prefers to receive EPA notification under §85.1509(i).
- (10) For any vehicle imported in accordance with paragraphs (b) through (f) of this section, an attestation by the certificate holder that the vehicle is of the same make and fuel type as the vehicle covered by a qualifying certificate as described in paragraphs (b) through (f) of this section, as applicable
- (11) Such other information as is deemed necessary by the Administrator.
- (h) EPA approval for final admission of a vehicle or engine under this section shall be presumed not to have been granted if a vehicle's final FTP results, adjusted by the deterioration factor, if applicable, do not comply with applicable emission standards.
- (i) Except as provided in §85.1509(h), EPA approval for final admission of a vehicle or engine under this section shall be presumed to have been granted should the certificate holder not have received oral or written notice from EPA to the contrary within 15 working days of the date of EPA's receipt of the

certificate holder's application under §85.1509(g). Such EPA notice shall be made to an employee of the certificate holder. If application is made on EPA form, the date of a certified mail receipt shall be deemed to be the official date of notification to EPA. If application is made by submitting the data electronically, the date of acceptance by EPA's computer shall be deemed to be the official date of notification to EPA. During this 15 working day period, the vehicle or engine must be stored at a location where the Administrator will have reasonable access to inspect the vehicle or engine.

- (j) EPA list of certificate holders ineligible to import vehicles for modification/test. EPA shall maintain a current list of certificate holders who have been determined to be ineligible to import vehicles or engines under this section. Such determinations shall be made in accordance with the criteria and procedures in §85.1513(e) of this subpart.
- (k) *Inspections*. Prior to final entry, vehicles or engines imported under this section are subject to special inspections as described in §85.1506 with these additional provisions:
- (1) If a significant number of vehicles imported by a certificate holder fail to comply, in the judgment of the Administrator, with emission requirements upon inspection or retest, or if the certificate holder fails to comply with any provision of these regulations that pertain to vehicles imported pursuant to \$85.1509, the certificate holder may be placed on the EPA list of certificate holders ineligible to import vehicles under this section as specified in paragraph (j) of this section and \$85.1513(e);
- (2) Individual vehicles or engines which fail an FTP retest or inspection must be repaired and retested, as applicable, to demonstrate compliance with emission requirements before final admission.
- (3) Unless otherwise specified by EPA, the costs of all retesting under this subsection, including transportation, shall be borne by the certificate holder.
- (1) In-Use inspection and testing. Vehicles or engines imported under this section may be tested or inspected by EPA at any time during the vehicle's or engine's useful life in accordance with

§85.1508 (a) and (b). If, in the judgment of the Administrator, a significant number of properly maintained and used vehicles or engines imported by the certificate holder fail to meet emission requirements, the name of the certificate holder may be placed on the EPA list of certificate holders ineligible to import vehicles under the modification/test provision as specified in paragraph (j) of this section and §85.1513(e).

§85.1510 Maintenance instructions, warranties, emission labeling and fuel economy requirements.

The provisions of this section are applicable to all vehicles or engines imported under the provisions of §§ 85.1505 and 85.1509.

- (a) Maintenance instructions. (1) The certificate holder shall furnish to the purchaser or to the owner of each vehicle or engine imported under §85.1505 or §85.1509 of this section, written instructions for the maintenance and use of the vehicle or engine by the purchaser or owner. Each application for final admission of a vehicle or engine shall provide an attestation that such instructions have been or will be (if the ultimate producer is unknown) furnished to the purchaser or owner of such vehicle or engine at the time of sale or redelivery. The certificate holder shall maintain a record of having furnished such instructions.
- (2) For each vehicle or engine imported under §85.1509, the maintenance and use instructions shall be maintained in a file containing the records for that vehicle or engine.
- (3) Such instructions shall not contain requirements more restrictive than those set forth in 40 CFR part 86, subpart A or subpart S, as applicable (Maintenance Instructions), and shall be in sufficient detail and clarity that an automotive mechanic of average training and ability can maintain or repair the vehicle or engine.
- (4) Certificate holders shall furnish with each vehicle or engine a list of the emission control parts, and emission-related parts added by the certificate holder and the emission control and emission related parts furnished by the OEM.

§85.1510

- (b) Warranties. (1) Certificate holders shall provide to vehicle or engine owners emission warranties identical to those required by sections 207 (a) and (b) of the Act and 40 CFR part 85, subpart V. The warranty period for each vehicle or engine shall commence on the date the vehicle or engine is delivered by the certificate holder to the ultimate purchaser or owner.
- (2) Certificate holders shall ensure that these warranties:
- (i) Are insured by a prepaid mandatory service insurance policy underwritten by an independent insurance company;
- (ii) Are transferable to each successive owner for the periods specified in sections 207 (a) and (b); and
- (iii) Provide that in the absence of a certificate holder's facility being reasonably available (i.e., within 50 miles) for performance of warranty repairs, such warranty repairs may be performed anywhere.
- (3) Certificate holders shall attest in each application for final admission that such warranties will be or have been provided. Copies of such warranties shall be maintained in a file containing the records for that vehicle or engine.
- (c) Emission labeling. (1) The certificate holder shall affix a permanent legible label in a readily visible position in the engine compartment. The label shall meet all the requirements of part 86 and shall contain the following statement "This vehicle or engine was originally produced in (month and year of original production). It has been imported and modified by (certificate holder's name, address and telephone number) to conform to U.S. emission regulations applicable to the (year) model year." If the vehicle or engine is owned by the certificate holder at the time of importation, the label shall also state "this vehicle or engine is warranted for five years or 50,000 miles from the date of purchase, whichever comes first." If the vehicle or engine is not owned by the certificate holder at the time of importation, the label shall state "this vehicle or engine is warranted for five years or 50,000 miles from the date of release to the owner, whichever comes first." For vehicles imported under §85.1509, the label shall

- clearly state in bold letters that "this vehicle has not been manufactured under a certificate of conformity but meets EPA air pollution control requirements under a modification/test program." In addition, for all vehicles, the label shall contain the vacuum hose routing diagram applicable to the vehicles.
- (2) As part of the application to the Administrator for final admission of each individual vehicle or engine under §85.1509, the certificate holder shall maintain a copy of such label for each vehicle or engine in a file containing the records for that vehicle or engine. Certificate holders importing under §85.1505 or §85.1509 shall attest to compliance with the above labeling requirements in each application for final admission.
- (d) Fuel economy labeling. (1) The certificate holder shall affix a fuel economy label that complies with the requirements of 40 CFR part 600, subpart D.
- (2) For purposes of generating the fuel economy data to be incorporated on such label, each vehicle imported under §85.1509 shall be considered to be a separate model type.
- (3) As part of the application to the Administrator for final admission of each individual vehicle or engine imported under §85.1509, the certificate holder shall maintain a copy of such label for each vehicle or engine in a file containing the records for that vehicle or engine. In each application for final admission of a vehicle or engine under §85.1505 or §85.1509, the certificate holder shall attest to compliance with the above labeling requirements.
- (e) Gas guzzler tax. (1) Certificate holders shall comply with any applicable provisions of the Energy Tax Act of 1978, 26 U.S.C. 4064, for every vehicle imported under §§ 85.1505 and 85.1509.
- (2) For vehicles not owned by the certificate holder, the certificate holder shall furnish to the vehicle owner applicable IRS forms (currently numbered 720 (Quarterly Federal Excise Tax) and 6197 (Fuel Economy Tax Computation Form)) which relate to the collection of the gas guzzler tax under the Energy Tax Act of 1978, 26 U.S.C. 4064

- (3) As part of the certificate holder's application to EPA for final admission of each vehicle imported under §85.1509, the certificate holder shall furnish any fuel economy data required by the Energy Tax Act of 1978, 15 U.S.C. 4064.
- (f) Corporate Average Fuel Economy (CAFE). (1) Certificate holders shall comply with any applicable CAFE requirements of the Energy Policy and Conservation Act, 15 U.S.C. 2001 et seq., and 40 CFR part 600, for all vehicles imported under §§ 85.1505 and 85.1509.

[52 FR 36156, Sept. 25, 1987, as amended at 64 FR 23919, May 4, 1999]

§85.1511 Exemptions and exclusions.

- (a) Individuals, as well as certificate holders, shall be eligible for importing vehicles into the United States under the provisions of this section, unless otherwise specified.
- (b) Notwithstanding any other requirements of this subpart, a motor vehicle or motor vehicle engine entitled to a temporary exemption under this paragraph (b) may be conditionally admitted into the United States if prior written approval for such conditional admission is obtained from the Administrator. Conditional admission shall be under bond. A written request for approval from the Administrator shall contain the identification required in §85.1504(a)(1) (except for $\S85.1504(a)(1)(v)$) and information that indicates that the importer is entitled to the exemption. Noncompliance with provisions of this section may result in the forfeiture of the total amount of the bond or exportation of the vehicle or engine. The following temporary exemptions apply:
- (1) Exemption for repairs or alterations. Vehicles and engines may qualify for a temporary exemption under the provisions of 40 CFR 1068.325(a). Such vehicles or engines may not be registered or licensed in the United States for use on public roads and highways.
- (2) Testing exemption. Vehicles and engines may qualify for a temporary exemption under the provisions of 40 CFR 1068.325(b). Test vehicles or engines may be operated on and registered for use on public roads or highways provided that the operation is an integral part of the test.

- (3) Precertification exemption. Prototype vehicles for use in applying to EPA for certification may be imported by independent commercial importers subject to applicable provisions of §85.1706 and the following requirements:
- (i) No more than one prototype vehicle for each engine family for which an independent commercial importer is seeking certification shall be imported by each independent commercial importer.
- (ii) Unless a certificate of conformity is issued for the prototype vehicle, the total amount of the bond shall be forfeited or the vehicle must be exported within 180 days from the date of entry.
- (4) Display exemptions. Vehicles and engines may qualify for a temporary exemption under the provisions of 40 CFR 1068.325(c). Display vehicles or engines may not be registered or licensed for use or operated on public roads or highways in the United States, unless an applicable certificate of conformity has been received.
- (c) Notwithstanding any other requirements of this subpart, a motor vehicle or motor vehicle engine may be finally admitted into the United States under this paragraph (c) if prior written approval for such final admission is obtained from the Administrator, Conditional admission of these vehicles is not permitted for the purpose of obtaining written approval from the Administrator. A request for approval shall contain the identification information required in §85.1504(a)(1) (except for §85.1504(a)(1)(v)) and information that indicates that the importer is entitled to the exemption or exclusion. The following exemptions or exclusions
- (1) National security exemption. Vehicles may be imported under the national security exemption found at 40 CFR 1068.315(a). Only persons who are manufacturers may import a vehicle under a national security exemption.
- (2) Hardship exemption. The Administrator may exempt on a case-by-case basis certain motor vehicles from Federal emission requirements to accommodate unforeseen cases of extreme hardship or extraordinary circumstances. Some examples are as follows:

§85.1512

- (i) Handicapped individuals who need a special vehicle unavailable in a certified configuration;
- (ii) Individuals who purchase a vehicle in a foreign country where resale is prohibited upon the departure of such an individual:
- (iii) Individuals emigrating from a foreign country to the U.S. in circumstances of severe hardship.
- (d) Foreign diplomatic and military personnel may import nonconforming vehicles without bond. At the time of admission, the importer shall submit to the Administrator the written report required in §85.1504(a)(1) (except for information required by §85.1504(a)(1)(v)). Such vehicles may not be sold in the United States.
- (e) Racing vehicles may be imported by any person provided the vehicles meet one or more of the exclusion criteria specified in §85.1703. Racing vehicles may not be registered or licensed for use on or operated on public roads and highways in the United States.
- (f) The following exclusions and exemptions apply based on date of original manufacture:
- (1) Notwithstanding any other requirements of this subpart, the following motor vehicles or motor vehicle engines are excluded from the requirements of the Act in accordance with section 216(3) of the Act and may be imported by any person:
- (i) Gasoline-fueled light-duty vehicles and light-duty trucks originally manufactured prior to January 1, 1968.
- (ii) Diesel-fueled light-duty vehicles originally manufactured prior to January 1, 1975.
- (iii) Diesel-fueled light-duty trucks originally manufactured prior to January 1, 1976.
- (iv) Motorcycles originally manufactured prior to January 1, 1978.
- (v) Gasoline-fueled and diesel-fueled heavy-duty engines originally manufactured prior to January 1, 1970.
- (2) Notwithstanding any other requirements of this subpart, a motor vehicle or motor vehicle engine not subject to an exclusion under paragraph (f)(1) of this section but greater than twenty OP years old is entitled to an exemption from the requirements of the Act, provided that it is imported into the United States by a certificate

holder. At the time of admission, the certificate holder shall submit to the Administrator the written report required in §85.1504(a)(1) (except for information required by §85.1504(a)(1)(v)).

- (g) Applications for exemptions and exclusions provided for in paragraphs (b) and (c) of this section shall be mailed to the Designated Compliance Officer (see 40 CFR 1068.30).
- (h) Vehicles conditionally or finally admitted under this section must still comply with all applicable requirements, if any, of the Energy Tax Act of 1978, the Energy Policy and Conservation Act and any other Federal or state requirements.

[76 FR 57373, Sept. 15, 2011]

§85.1512 Admission of catalyst and O₂ sensor-equipped vehicles.

- (a)(1) Notwithstanding other provisions of this subpart, any person may conditionally import a vehicle which:
- (i) Was covered by a certificate of conformity at the time of original manufacture or had previously been admitted into the United States under §85.1505 or §85.1509 (after June 30, 1988).
- (ii) Was certified, or previously admitted under §85.1505 or §85.1509 (after June 30, 1988), with a catalyst emission control system and/or O₂ sensor:
- (iii) Is labeled in accordance with 40 CFR part 86, subpart A or subpart S, or, where applicable, §85.1510(c); and
- (iv) Has been driven outside the United States, Canada and Mexico or such other countries as EPA may designate.
- (2) Such vehicle must be entered under bond pursuant to 19 CFR 12.73 unless it is included in a catalyst and O_2 sensor control program approved by the Administrator upon such terms as may be deemed appropriate. Catalyst and O_2 sensor programs conducted by manufacturers may be approved each model year.
- (b) For the purpose of this section, "catalyst and O_2 sensor control program" means a program instituted and maintained by a manufacturer, or any U.S. Government Agency for the purpose of preservation, replacement, or initial installation of catalytic converters and cleaning and/or replacement of O_2 sensors and, if applicable, restricted fuel filler inlets.

- (c) For the purpose of this section, "driven outside the United States, Canada and Mexico" does not include mileage accumulated on vehicles solely under the control of manufacturers of new motor vehicles or engines for the purpose of vehicle testing and adjustment, and preparation for shipment to the United States.
- (d) Vehicles conditionally imported pursuant to this section and under bond must be modified in accordance with the certificate of conformity applicable at the time of manufacture. In the case of vehicles previously imported under §85.1509 or §85.1504 (prior to July 1, 1988), the replacement catalyst and O₂ sensor, if applicable, must be equivalent (in terms of emission reduction) to the original catalyst and O2 sensor. Such vehicles may be granted final admission upon application to the Administrator, on forms specified by the Administrator. Such application shall contain the information required in $\S85.1504(a)(1)$ (i) through (v) and shall contain both an attestation by a qualified mechanic that the catalyst has been replaced and the O2 sensor has been replaced, if necessary, and that both parts are functioning properly, and a copy of the invoice for parts and

[52 FR 36156, Sept. 25, 1987, as amended at 64 FR 23919, May 4, 1999]

§85.1513 Prohibited acts; penalties.

- (a) The importation of a motor vehicle or motor vehicle engine which is not covered by a certificate of conformity other than in accordance with this subpart and the entry regulations of the U.S. Customs Service at 19 CFR 12.73 is prohibited. Failure to comply with this section is a violation of section 203(a)(1) of the Act.
- (b) Unless otherwise permitted by this subpart, during a period of conditional admission, the importer of a vehicle shall not:
- (1) Operate the vehicle on streets or highways,
- (2) Sell or offer the vehicle or engine for sale, or
- (3) Store the vehicle on the premises of a dealer.
- (c) Any vehicle or engine conditionally admitted pursuant to \$85.1504, \$85.1511 or \$85.1512, and not granted

- final admission within 120 days of such conditional admission, or within such additional time as the U.S. Customs Service may allow, shall be deemed to be unlawfully imported into the United States in violation of section 203(a)(1) of the Act, unless such vehicle or engine shall have been delivered to the U.S. Customs Service for export or other disposition under applicable Customs laws and regulations. Any vehicles or engines not so delivered shall be subject to seizure by the U.S. Customs Service.
- (d) Any importer who violates section 203(a)(1) of the Act is subject to a civil penalty under section 205 of the Act of not more than \$32,500 for each vehicle or engine subject to the violation. In addition to the penalty provided in the Act, where applicable, under the exemption provisions of \$85.1511(b), or under \$85.1512, any person or entity who fails to deliver such vehicle or engine to the U.S. Customs Service is liable for liquidated damages in the amount of the bond required by applicable Customs laws and regulations.
- (e)(1) A certificate holder whose vehicles or engines imported under §85.1505 or §85.1509 fail to conform to Federal emission requirements after modification and/or testing under the Federal Test Procedure (FTP) or who fails to comply with applicable provisions of this subpart, may, in addition to any other applicable sanctions and penalties, be subject to any, or all, of the following sanctions:
- (i) The certificate holder's currently held certificates of conformity may be revoked or suspended;
- (ii) The certificate holder may be deemed ineligible to apply for new certificates for up to 3 years; and
- (iii) The certificate holder may be deemed ineligible to import vehicles or engines under §85.1509 in the future and be placed on a list of certificate holders ineligible to import vehicles or engines under the provisions of §85.1509.
- (2) Grounds for the actions described in paragraph (e)(1) of this section shall include, but not be limited to, the following:

§85.1513

- (i) Action or inaction by the certificate holder or the laboratory performing the FTP on behalf of the certificate holder which results in fraudulent, deceiful or grossly inaccurate representation of any fact or condition which affects a vehicle's or engine's eligibility for admission to the U.S. under this subpart;
- (ii) Failure of a significant number of vehicles or engines imported to comply with Federal emission requirements upon EPA inspection or retest; or
- (iii) Failure by a certificate holder to comply with requirements of this subpart.
- (3) The following procedures govern any decision to suspend, revoke, or refuse to issue certificates under this subpart:
- (i) When grounds appear to exist for the actions described in paragraph (e)(1) of this section, the Administrator shall notify the certificate holder in writing of any intended suspension or revocation of a certificate, proposed ineligibility to apply for new certificates, or intended suspension of eligibility to conduct modification/testing under §85.1509, and the grounds for such action.
- (ii) Except as provided by paragraph (e)(3)(iv) of this section, the certificate holder must take the following actions before the Administrator will consider withdrawing notice of intent to suspend or revoke the certificate holder's certificate or the certificate holder's eligibility to perform modification/testing under §85.1509:
- (A) Submit a written report to the Administrator which identifies the reason for the noncompliance of the vehicle or engines, describes the proposed remedy, including a description of any proposed quality control and/or quality assurance measures to be taken by the certificate holder to prevent the future occurrence of the problem, and states the date on which the remedies will be implemented; or
- (B) Demonstrate that the vehicles or engines do in fact comply with applicable regulations in this chapter by retesting such vehicles or engines in accordance with the FTP.
- (iii) A certificate holder may request within 15 calendar days of the Administrator's notice of intent to suspend or

- revoke a certificate holder's eligibility to perform modification/testing or certificate that the Administrator grant such certificate holder a hearing:
- (A) As to whether the tests have been properly conducted,
- (B) As to any substantial factual issue raised by the Administrator's proposed action.
- (iv) If, after the Administrator notifies a certificate holder of his/her intent to suspend or revoke a certificate holder's certificate of conformity or its eligibility to perform modification/testing under §85.1509 and prior to any final suspension or revocation, the certificate holder demonstrates to the Administrator's satisfaction that the decision to initiate suspension or revocation of the certificate or eligibility to perform modification/testing under §85.1509 was based on erroneous information, the Administrator will withdraw the notice of intent.
- (4) Hearings on suspensions and revocations of certificates of conformity or of eligibility to perform modification/testing under §85.1509 shall be held in accordance with the following:
- (i) Applicability. The procedures prescribed by this section shall apply whenever a certificate holder requests a hearing pursuant to subsection (e)(3)(iii).
- (ii) Hearing under paragraph (e)(3)(iii) of this section shall be held in accordance with the procedures outlined in §88.613, where applicable, provided that where §86.612 is referred to in §86.613: Section 86.612(a) is replaced by §85.1513(d)(2); and §86.612(i) is replaced by §85.1513(d)(3)(iii).
- (5) When a hearing is requested under this paragraph and it clearly appears from the data or other information contained in the request for a hearing, or submitted at the hearing, that there is no genuine and substantial question of fact with respect to the issue of whether the certificate holder failed to comply with this subpart, the Administrator will enter an order denying the request for a hearing, or terminating the hearing, and suspending or revoking the certificate of conformity or the certificate holder's eligibility to perform modification/testing §85.1509.

(6) In lieu of requesting a hearing under paragraph (e)(3)(iii) of this section, a certificate holder may respond in writing to EPA's charges in the notice of intent to suspend or revoke. Such a written response must be received by EPA within 30 days of the date of EPA's notice of intent. No final decision to suspend or revoke will be made before that time.

[52 FR 36156, Sept. 25, 1987, as amended at 70 FR 40430, July 13, 2005]

§ 85.1514 Treatment of confidential information.

- (a) Any importer may assert that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment as provided by 40 CFR part 2, subpart B.
- (b) Any claim of confidentiality must accompany the information at the time it is submitted to EPA.
- (c) To assert that information submitted pursuant to this subpart is confidential, an importer must indicate clearly the items of information claimed confidential by marking, circling, bracketing, stamping, or otherwise specifying the confidential information. Furthermore, EPA requests, but does not require, that the submitter also provide a second copy of its submittal from which all confidential information has been deleted. If a need arises to publicly release nonconfidential information, EPA will assume that the submitter has accurately deleted the confidential information from this second copy.
- (d) If a claim is made that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment, the information covered by that confidentiality claim will be disclosed by the Administrator only to the extent and by means of the procedures set forth in part 2, subpart B, of this chapter.
- (e) Information provided without a claim of confidentiality at the time of submission may be made available to the public by EPA without further notice to the submitter.

§85.1515 Emission standards and test procedures applicable to imported nonconforming motor vehicles and motor vehicle engines.

- (a) Notwithstanding any other requirements of this subpart, any motor vehicle or motor vehicle engine conditionally imported pursuant to §85.1505 or §85.1509 and required to be emission tested shall be tested using the FCT at 40 CFR part 86 applicable to current model year motor vehicles and motor vehicle engines at the time of testing.
- (b) The emission standards applicable to nonconforming light-duty vehicles and light-duty trucks imported pursuant to this subpart are outlined in tables 1 and 2 of this section, respectively. The useful life as specified in tables 1 and 2 of this section is applicable to imported light-duty vehicles and light-duty trucks, respectively.
- (c)(1) Nonconforming motor vehicles or motor vehicle engines of 1994 OP model year and later conditionally imported pursuant to §85.1505 or §85.1509 shall meet all of the emission standards specified in 40 CFR part 86 for the OP year of the vehicle or motor vehicle engine. At the option of the ICI, the nonconforming motor vehicle may comply with the emissions standards in 40 CFR 86.1708-99 or 86.1709-99, as applicable to a light-duty vehicle or light light-duty truck, in lieu of the otherwise applicable emissions standards specified in 40 CFR part 86 for the OP year of the vehicle. The provisions of 40 CFR 86.1710-99 do not apply to imported nonconforming motor vehicles. The useful life specified in 40 CFR part 86 for the OP year of the motor vehicle or motor vehicle engine is applicable where useful life is not designated in this subpart.
- (2)(i) Nonconforming light-duty vehicles and light light-duty trucks (LDV/LLDTs) originally manufactured in OP years 2004, 2005 or 2006 must meet the FTP exhaust emission standards of bin 9 in Tables S04–1 and S04–2 in 40 CFR 86.1811–04 and the evaporative emission standards for light-duty vehicles and light light-duty trucks specified in 40 CFR 86.1811–01(e)(5).
- (ii) Nonconforming LDT3s and LDT4s (HLDTs) and medium-duty passenger vehicles (MDPVs) originally manufactured in OP years 2004 through 2006

§85.1515

must meet the FTP exhaust emission standards of bin 10 in Tables S04-1 and S04-2 in 40 CFR 86.1811-04 and the applicable evaporative emission standards specified in 40 CFR 86.1811-04(e)(5). For 2004 OP year HLDTs and MDPVs where modifications commence on the first vehicle of a test group before December 21, 2003, this requirement does not apply to the 2004 OP year. ICIs opting to bring all of their 2004 OP year HLDTs and MDPVs into compliance with the exhaust emission standards of bin 10 in Tables S04-1 and S04-2 in 40 CFR 86.1811-04, may use the optional higher NMOG values for their 2004-2006 OP year LDT2s and 2004-2008 LDT4s.

- (iii) Nonconforming LDT3s and LDT4s (HLDTs) and medium-duty passenger vehicles (MDPVs) originally manufactured in OP years 2007 and 2008 must meet the FTP exhaust emission standards of bin 8 in Tables S04–1 and S04–2 in 40 CFR 86.1811–04 and the applicable evaporative standards specified in 40 CFR 86.1811–04(e)(5).
- (iv) Nonconforming LDV/LDTs originally manufactured in OP years 2007 and later and nonconforming HLDTs and MDPVs originally manufactured in OP years 2009 and later must meet the FTP exhaust emission standards of bin 5 in Tables S04–1 and S04–2 in 40 CFR 86.1811–04, and the evaporative standards specified in 40 CFR 86.1811(e)(1) through (e)(4).
- (v) ICIs are exempt from the Tier 2 and the interim non-Tier2 phase-in intermediate percentage requirements for exhaust, evaporative, and refueling emissions described in 40 CFR 86.1811–04.
- (vi) In cases where multiple standards exist in a given model year in 40 CFR part 86 due to phase-in requirements of new standards, the applicable standards for motor vehicle engines required to be certified to engine-based standards are the least stringent standards applicable to the engine type for the OP year.
- (vii) Nonconforming LDV/LLDTs originally manufactured in OP years 2009 and later must meet the evaporative emission standards in Table S09-1 in 40 CFR 86.1811-09(e). However, LDVTs originally manufactured in OP years 2009 and 2010 and imported by ICIs who qualify as small volume man-

ufacturers as defined in 40 CFR 86.1838–01 are exempt from the LDV/LLDT evaporative emission standards in Table S09–1 in 40 CFR 86.1811–09(e), but must comply with the Tier 2 evaporative emission standards in Table S04–3 in 40 CFR 86.1811–04(e).

(viii) Nonconforming HLDTs and MDPVs originally manufactured in OP years 2010 and later must meet the evaporative emission standards in Table S09-1 in 40 CFR 86.1811-09(e). However, HLDTs and MDPVs originally manufactured in OP years 2010 and 2011 and imported by ICIs, who qualify as small volume manufacturers as defined in 40 CFR 86.1838-01, are exempt from the HLDTs and MDPVs evaporative emission standards in Table S09-1 in 40 CFR 86.1811-09(e), but must comply with the Tier 2 evaporative emission standards in Table S04-3 in 40 CFR 86.1811-04(e).

(3)(i) As an option to the requirements of paragraph (c)(2) of this section, independent commercial importers may elect to meet lower bins in Tables S04-1 and S04-2 of 40 CFR 86.1811-04 than specified in paragraph (c)(2) of this section and bank or sell credits as permitted in 40 CFR 86.1860-04 and 40 CFR 86.1861-04. An ICI may not meet higher bins in Tables S04-1 and S04-2 of 40 CFR 86.1811-04 than specified in paragraph (c)(2) of this section unless it demonstrates to the Administrator at the time of certification that it has obtained appropriate and sufficient NO_X credits from another manufacturer, or has generated them in a previous model year or in the current model year and not transferred them to another manufacturer or used them to address other vehicles as permitted in 40 CFR 86.1860-04 and 40 CFR 86.1861-04.

(ii) Where an ICI desires to obtain a certificate of conformity using a bin higher than specified in paragraph (c)(2) of this section, but does not have sufficient credits to cover vehicles produced under such certificate, the Administrator may issue such certificate if the ICI has also obtained a certificate of conformity for vehicles certified using a bin lower than that required under paragraph (c)(2) of this section. The ICI may then produce vehicles to the higher bin only to the extent that it has generated sufficient

credits from vehicles certified to the lower bin during the same model year.

- (4) [Reserved]
- (5) Except for the situation where an ICI desires to bank, sell or use NO_X credits as described in paragraph (c)(3) of this section, the requirements of 40 CFR 86.1811–04 related to fleet average NO_X standards and requirements to comply with such standards do not apply to vehicles modified under this subpart.
- (6) ICIs using bins higher than those specified in paragraph (c)(2) of this section must monitor their production so that they do not produce more vehicles certified to the standards of such bins than their available credits can cover. ICIs must not have a credit deficit at the end of a model year and are not permitted to use the deficit carryforward provisions provided in 40 CFR 86.1860-04(e).
- (7) The Administrator may condition the certificates of conformity issued to ICIs as necessary to ensure that vehicles subject to paragraph (c) of this section comply with the appropriate average NO_X standard for each model year.
- (8)(i) Nonconforming LDV/LLDTs originally manufactured in OP years 2010 and later must meet the cold temperature NHMC emission standards in Table S10-1 in 40 CFR 86.1811-10(g).
- (ii) Nonconforming HLDTs and MDPVs originally manufactured in OP years 2012 and later must meet the cold temperature NHMC emission standards in Table S10-1 in 40 CFR 86.1811-10(g).
- (iii) ICIs, which qualify as small volume manufacturers, are exempt from the cold temperature NMHC phase-in intermediate percentage requirements described in 40 CFR 86.1811-10(g)(3). See 40 CFR 86.1811-04(k)(5)(vi) and (vii).
- (iv) As an alternative to the requirements of paragraphs (c)(8)(i) and (ii) of this section, ICIs may elect to meet a cold temperature NMHC family emission level below the cold temperature NMHC fleet average standards specified in Table S10-1 of 40 CFR 86.1811-10 and bank or sell credits as permitted in 40 CFR 86.1864-10. An ICI may not meet a higher cold temperature NMHC family emission level than the fleet average standards in Table S10-1 of 40 CFR 86.1811-10 as specified in paragraphs

- (c)(8)(i) and (ii) of this section, unless it demonstrates to the Administrator at the time of certification that it has obtained appropriate and sufficient NMHC credits from another manufacturer, or has generated them in a previous model year or in the current model year and not traded them to another manufacturer or used them to address other vehicles as permitted in 40 CFR 86.1864–10.
- (v) Where an ICI desires to obtain a certificate of conformity using a higher cold temperature NMHC family emission level than specified in paragraphs (c)(8)(i) and (ii) of this section, but does not have sufficient credits to cover vehicles imported under such certificate, the Administrator may issue such certificate if the ICI has also obtained a certificate of conformity for vehicles certified using a cold temperature NMHC family emission level lower than that required under paragraphs (c)(8)(i) and (ii) of this section. The ICI may then import vehicles to the higher cold temperature NMHC family emission level only to the extent that it has generated sufficient credits from vehicles certified to a family emission level lower than the cold temperature NMHC fleet average standard during the same model year.
- (vi) ICIs using cold temperature NMHC family emission levels higher than the cold temperature NMHC fleet average standards specified in paragraphs (c)(8)(i) and (ii) of this section must monitor their imports so that they do not import more vehicles certified to such family emission levels than their available credits can cover. ICIs must not have a credit deficit at the end of a model year and are not permitted to the deficit use carryforward provisions provided in 40 CFR 86.1864-10.
- (vii) The Administrator may condition the certificates of conformity issued to ICIs as necessary to ensure that vehicles subject to this paragraph (c)(8) comply with the applicable cold temperature NMHC fleet average standard for each model year.
- (d) Except as provided in paragraph (c) of this section, ICI's must not participate in emission-related programs for emissions averaging, banking and trading, or nonconformance penalties.

TABLE 1 TO § 85.1515—EMISSION STANDARDS APPLICABLE TO IMPORTED LIGHT-DUTY MOTOR VEHICLES 1,2,3

OP Year	Hydrocarbon	Carbon monoxide	Oxides of nitrogen	Particulate	Diesel hydrocarbon	Evaporative (years/miles)	Useful life
1968–76 1977–79 1980 1981 1982–86 1987–93	1.5 gpm 0.41 gpm 0.41 gpm 0.41 gpm	15 gpm 15 gpm 7.0 gpm 3.4 gpm 3.4 gpm 3.4 gpm	3.1 gpm 2.0 gpm 2.0 gpm 1.0 gpm 1.0 gpm 1.0 gpm	0.60 gpm 0.20 gpm	6.0 g/test 6.0 g/test 6.0 g/test 2.0 g/test 2.0 g/test 2.0 g/test	5/50,000 5/50,000 5/50,000 5/50,000 5/50,000 5/50,000	
1994 and later	(4)	(4)	(4)	(4)	(4)	(4)	

¹ Diesel particulate standards apply only to diesel fueled light-duty vehicles. Evaporative hydrocarbon standards apply only to non-diesel fueled light-duty vehicles. For alternative fueled light-duty vehicles, the evaporative hydrocarbon standard is interpreted as organic material hydrocarbon equivalent grams carbon per test, as applicable.
2 No crankcase emissions shall be discharged into the ambient atmosphere from any non-diesel fueled light-duty vehicle.
3 All light-duty vehicles shall meet the applicable emission standards at both low and high-altitudes according to the procedures specified in 40 CFR part 86 for current model year motor vehicles at the time of testing.
4 Specified in 40 CFR part 86 for the OP year of the vehicle, per 85.1515(c).

TABLE 2—EMISSION STANDARDS APPLICABLE TO IMPORTED LIGHT-DUTY TRUCKS 1,2,3,4,5

OP year	Hydrocarbon	Carbon mon- oxide	Oxides of ni- trogen	Particulate	Diesel hydro- carbon	Evaporative (years/miles)	Useful life
1968–78	2.0 gpm	20 gpm	3.1 gpm		6.0 g/test	5/50,000	
1979-80	1.7 gpm	18 gpm	2.3 gpm		6.0 g/test	5/50,000	
1981	1.7 gpm	18 gpm	2.3 gpm		2.0 g/test	5/50,000	
1982-83	1.7 gpm	18 gpm	2.3 gpm	0.60 gpm	2.0 g/test	5/50,000	
	(2.0)	(26)	(2.3)	(0.60)	(2.6)		
1984	0.80 gpm	10 gpm	2.3 gpm	0.60 gpm	2.0 g/test	5/50,000	
	(1.0)	(14)	(2.3)	(0.60)	(2.6)		
1985-86	0.80 gpm	10 gpm	2.3 gpm	0.60 gpm	2.0 g/test	11/120,000	
	(1.0)	(14)	(2.3)	(0.60)	(2.6)		
1987	0.80 gpm	10 gpm	2.3 gpm	0.26 gpm	2.0 g/test	11/120,000	
	(1.0)	(14)	(2.3)	(0.26)	(2.6)		
1988-89	0.80 gpm	10 gpm	1.2 gpm ⁶	0.26 gpm ⁷	2.0 g/test	11/120,000	
	(1.0)	(14)	(1.2)	(2.0)	(2.6)		
	0.80 gpm	10 gpm	1.7 gpm ⁶	0.45 gpm ⁷	2.0 g/test	11/120,000	
	(1.0)	(14)	(1.7)	(0.26)	(2.6)		
	0.80 gpm	10 gpm	2.3 gpm ⁶	0.45 gpm ⁷	2.0 g/test	11/120,000	
	(1.0)	(14)	(2.3)	(0.26)	(2.6)		
1990-93		10 gpm	1.2 gpm ⁸	0.26 gpm ⁷	2.0 g/test	11/120,000	
	(1.0)	(14)	(1.2)	(0.26)	(2.6)		
	0.80 gpm	10 gpm	1.7 gpm ⁸	0.45 gpm ⁷	2.0 g/test	11/120,000	
	(1.0)	(14)	(1.7)	(0.26)	(2.6)		
1994 and later	(9)	(9) ´	(9) ´	(9)	(9) ´	(9)	

[61 FR 5842, Feb. 14, 1996, as amended at 62 FR 31232, June 6, 1997; 63 FR 964, Jan. 7, 1998; 65 FR 6847, Feb. 10, 2000; 70 FR 40430, July 13, 2005; 72 FR 8560, Apr. 27, 2007]

¹ Diesel particulate standards apply only to diesel fueled light-duty trucks. Evaporative hydrocarbon standards apply only to non-diesel fueled light-duty trucks. Evaporative hydrocarbon standard is interpreted as organic material hydrocarbon equivalent grams carbon per test, as applicable. 2No crankcase emissions shall be discharged into the ambient atmosphere from any non-diesel fueled light-duty truck. 3A carbon monoxide standard of 0.50% of exhaust flow at curb idle is applicable to all 1984 and later model year light-duty trucks sold to, or owned by, an importer for principal use at other than a designated high-altitude location. This requirement is effective for light-duty trucks sold to, or owned by an importer for principal use at a designated high-altitude location beginning with

fective for light-duty trucks sold to, or owned by an importer for principal use at a designated high-altitude location beginning with the 1988 model year.

*All 1982 OP year and later light-duty trucks sold to, or owned by, an importer for principal use at a designated high-altitude location shall meet high-altitude emission standards according to the requirements specified in 40 CFR part 86 for current model year light-duty trucks at the time of testing.

*Standards in parentheses apply to motor vehicles sold to, or owned by, an importer for principal use at a designated high-altitude location. These standards must be met at high-altitude according to the procedures specified in 40 CFR part 86 for current model year motor vehicles at the time of testing.

*The oxides of nitrogen standard of 1.2 gpm applies to light-duty trucks up to and including 3,750 pounds loaded vehicle weight and 6,000 pounds or less gross vehicle weight; the 2.3 gpm standard applies to light-duty trucks greater than 3,750 pound loaded vehicle weight and 6,000 pounds or less gross vehicle weight; the 2.3 gpm standard applies to light-duty trucks 6,001 pounds gross vehicle weight and greater.

*The diesel particulate standard of 0.26 gpm applies to light-duty trucks up to and including 3,750 pounds loaded vehicle weight; the 0.45 gpm standard applies to light-duty trucks and greater loaded vehicle weight.

*The oxides of nitrogen standard of 1.2 gpm applies to light-duty trucks up to and including 3,750 pounds loaded vehicle weight; the 1.7 gpm standard applies to light-duty trucks 3,751 pounds and greater loaded vehicle weight.

*The oxides of nitrogen standard of 1.2 gpm applies to light-duty trucks up to and including 3,750 pounds loaded vehicle weight; the 1.7 gpm standard applies to light-duty trucks 9,51 pounds and greater loaded vehicle weight.

Subpart Q [Reserved]

Subpart R—Exclusion and Exemption of Motor Vehicles and Motor Vehicle Engines

AUTHORITY: Secs. 208(b)(1), 216(2), and 301, Clean Air Act (42 U.S.C. 7522, 7550, and 7061).

SOURCE: 39 FR 32611, Sept. 10, 1974, unless otherwise noted.

§85.1701 General applicability.

- (a) The provisions of this subpart regarding exemptions are applicable to new and in-use motor vehicles and motor vehicle engines, except as follows:
- (1) Beginning January 1, 2014, the exemption provisions of 40 CFR part 1068, subpart C, apply for heavy-duty motor vehicles and engines, except that the competition exemption of 40 CFR 1068.235 and the hardship exemption provisions of 40 CFR 1068.245, 1068.250, and 1068.255 do not apply for motor vehicle engines.
- (2) Prior to January 1, 2014, the provisions of §§85.1706 through 85.1709 apply for heavy-duty motor vehicle engines.
- (b) The provisions of this subpart regarding exclusion are applicable after the effective date of these regulations.
- (c) References in this subpart to engine families and emission control systems shall be deemed to apply to durability groups and test groups as applicable for manufacturers certifying new light-duty vehicles, light-duty trucks, and Otto-cycle complete heavy-duty vehicles under the provisions of 40 CFR part 86, subpart S.
- (d) In a given model year, manufacturers of motor vehicles and motor vehicle engines may ask us to approve the use of administrative or compliance procedures specified in 40 CFR part 1068 instead of the comparable procedures that apply for vehicles or engines certified under this part or 40 CFR part 86.

[76 FR 57374, Sept. 15, 2011]

§85.1702 Definitions.

- (a) As used in this subpart, all terms not defined herein shall have the meaning given them in the Act:
- (1) Export exemption means an exemption granted by statute under section

203(b)(3) of the Act for the purpose of exporting new motor vehicles or new motor vehicle engines.

- (2) National security exemption means an exemption which may be granted under section 203(b)(1) of the Act for the purpose of national security.
- (3) Pre-certification vehicle means an uncertified vehicle which a manufacturer employs in fleets from year to year in the ordinary course of business for product development, production method assessment, and market promotion purposes, but in a manner not involving lease or sale.
- (4) Pre-certification vehicle engine means an uncertified heavy-duty engine owned by a manufacturer and used in a manner not involving lease or sale in a vehicle employed from year to year in the ordinary course of business for product development, production method assessment and market promotion purposes.
- (5) Testing exemption means an exemption which may be granted under section 203(b)(1) for the purpose of research investigations, studies, demonstrations or training, but not including national security.

[39 FR 32611, Sept. 10, 1974, as amended at 45 FR 13733, Mar. 3, 1980; 47 FR 30484, July 14, 1982]

§85.1703 Definition of motor vehicle.

- (a) For the purpose of determining the applicability of section 216(2), a vehicle which is self-propelled and capable of transporting a person or persons or any material or any permanently or temporarily affixed apparatus shall be deemed a motor vehicle, unless any one or more of the criteria set forth below are met, in which case the vehicle shall be deemed not a motor vehicle:
- (1) The vehicle cannot exceed a maximum speed of 25 miles per hour over level, paved surfaces; or
- (2) The vehicle lacks features customarily associated with safe and practical street or highway use, such features including, but not being limited to, a reverse gear (except in the case of motorcycles), a differential, or safety features required by state and/or federal law; or
- (3) The vehicle exhibits features which render its use on a street or highway unsafe, impractical, or highly

§ 85.1704

unlikely, such features including, but not being limited to, tracked road contact means, an inordinate size, or features ordinarily associated with military combat or tactical vehicles such as armor and/or weaponry.

(b) [Reserved]

[39 FR 32611, Sept. 10, 1974, as amended at 45 FR 13733, Mar. 3, 1980; 73 FR 59178, Oct. 8, 2008; 75 FR 22977, Apr. 30, 2010]

§85.1704 Who may request an exemption.

- (a) Any person may request a testing exemption.
- (b) Any manufacturer may request a national security exemption under §85.1708.
- (c) For manufacturers, vehicles or engines for export purposes are exempt without application, subject to the provisions of §85.1709. For eligible manufacturers, as determined by §85.1706, vehicles or engines for pre-certification purposes are exempt without application, subject to the provisions of §85.1706(a).
- [45 FR 13733, Mar. 3, 1980, as amended at 47 FR 30484, July 14, 1982]

§85.1705 Testing exemption.

- (a) Any person requesting a testing exemption must demonstrate the following:
- (1) That the proposed test program has a purpose which constitutes an appropriate basis for an exemption in accordance with section 203(b)(1);
- (2) That the proposed test program necessitates the granting of an exemption:
- (3) That the proposed test program exhibits reasonableness in scope; and
- (4) That the proposed test program exhibits a degree of control consonant with the purpose of the program and the Environmental Protection Agency's (hereafter EPA) monitoring requirements. Paragraphs (b), (c), (d), and (e) of this section describe what constitutes a sufficient demonstration for each of the four above identified elements.
- (b) With respect to the purpose of the proposed test program, an appropriate purpose is one which is consistent with one or more of the bases for exemption set forth under section 203(b)(1), namely, research, investigations, studies,

demonstrations, or training, but not including national security. A concise statement of purpose is a required item of information.

- (c) With respect to the necessity that an exemption be granted, necessity arises from an inability to achieve the stated purpose in a practicable manner without performing or causing to be performed one or more of the prohibited acts under section 203(a). In appropriate circumstances time constraints may be a sufficient basis for necessity, but the cost of certification alone, in the absence of extraordinary circumstances, is not a basis for necessity.
- (d) With respect to reasonableness, a test program must exhibit a duration of reasonable length and affect a reasonable number of vehicles or engines. In this regard, required items of information include:
- (1) An estimate of the program's duration:
- (2) The maximum number of vehicles or engines involved; and
- (e) With respect to control, the test program must incorporate procedures consistent with the purpose of the test and be capable of affording EPA monitoring capability. As a minimum, required items of information include:
 - (1) The technical nature of the test;
- (2) The site of the test;
- (3) The time or mileage duration of the test;
- (4) The ownership arrangement with regard to the vehicles or engines involved in the test:
- (5) The intended final disposition of the vehicles or engines;
- (6) The manner in which vehicle identification numbers or the engine serial numbers will be identified, recorded, and made available; and
- (7) The means or procedure whereby test results will be recorded.
- (f) A manufacturer of new motor vehicles or new motor vehicle engines may request a testing exemption to cover any vehicles and/or engines intended for use in test programs planned or anticipated over the course of a subsequent one-year period. Unless otherwise required by the Director, Manufacturers Operations Division, a manufacturer requesting such an exemption

need only furnish the information required by paragraphs (a)(1) and (d)(2) of this section along with a description of the recordkeeping and control procedures that will be employed to assure that the vehicles and/or engines are used for purposes consistent with section 203(b)(1).

[39 FR 32611, Sept. 10, 1974, as amended at 45 FR 13733, Mar. 3, 1980; 47 FR 30484, July 14, 1982

§85.1706 Pre-certification exemption.

- (a) Except as provided in paragraph (b) of this section, any pre-certification vehicle or pre-certification vehicle engine, as defined by §85.1702(a) (3) or (4), is exempt from section 203(a), without application, if the manufacturer complies with the following terms and conditions:
- (1) The manufacturer shall create, maintain, and make available at reasonable times for review or copying by appropriate EPA employees records which provide each vehicle identification or engine serial number, indicate the use of the vehicle or engine on exempt status and indicate the final disposition of any vehicle or engine removed from exempt status; and
- (2) Unless the requirement is waived or an alternative procedure is approved by the Director, Manufacturers Operations Division, the manufacturer shall permanently affix to each vehicle or engine on exempt status in a readily visible portion of the engine compartment (on a readily visible portion of a heavy-duty engine or in a readily accessible position on a motorcycle) a label which cannot be removed without destruction or defacement and which states in the English language, in block letters and numerals of a color that contrasts with the background of the label, the following information:
- (i) The label heading: Emission Control Information;
- (ii) Full corporate name and trademark of manufacturer;
- (iii) Engine displacement, engine family identification and model year of vehicle or engine; or person or office to be contacted for further information about the vehicle or engine;
- (iv) The statement: THIS VEHICLE OR ENGINE IS EXEMPT FROM THE PROHIBITIONS OF SECTIONS

- 203(a)(1), (3) and (4) OF THE CLEAN AIR ACT, AS AMENDED.
- (3) No provision of paragraph (a)(2) of this section shall prevent a manufacturer from including any other information it desires on the label.
- (b) Any manufacturer that desires a pre-certification exemption and is in the business of importing, modifying or testing uncertified vehicles for resale under the provisions of 40 CFR 85.1501, et seq., must apply to the Director, Manufacturers Operations Division. The Director may require such manufacturers to submit information regarding the general nature of the fleet activities, the number of vehicles involved, and a demonstration that adequate record-keeping procedures for control purposes will be employed.

[47 FR 30484, July 14, 1982]

§85.1707 Display exemption.

Where an uncertified vehicle or engine is a display vehicle or engine to be used solely for display purposes, will not be operated on the public streets or highways except for that operation incident and necessary to the display purpose, and will not be sold unless an applicable certificate of conformity has been received, no request for exemption of the vehicle or engine is necessary.

[39 FR 32611, Sept. 10, 1974. Redesignated and amended at 47 FR 30484, July 14, 1982]

§85.1708 National security exemption.

A manufacturer requesting a national security exemption must state the purpose for which the exemption is required and the request must be endorsed by an agency of the Federal Government charged with responsibility for national defense.

[39 FR 32611, Sept. 10, 1974. Redesignated at 47 FR 30484, July 14, 1982]

§85.1709 Export exemptions.

(a) A new motor vehicle or new motor vehicle engine intended solely for export, and so labeled or tagged on the outside of the container and on the vehicle or engine itself, shall be subject to the provisions of section 203(a) of the Act, unless the importing country

has new motor vehicle emission standards which differ from the USEPA standards.

- (b) For the purpose of paragraph (a) of this section, a country having no standards, whatsoever, is deemed to be a country having emission standards which differ from USEPA standards.
- (c) EPA shall periodically publish in the FEDERAL REGISTER a list of foreign countries which have in force emissions standards identical to USEPA standards and have so notified EPA. New motor vehicles or new motor vehicle engines exported to such countries shall comply with USEPA certification regulations.
- (d) It is a condition of any exemption for the purpose of export under section 203(b)(3) of the Act, that such exemption shall be void ab initio with respect to a new motor vehicle or new motor vehicle engine intended solely for export where:
- (1) Such motor vehicle or motor vehicle engine is sold, or offered for sale, to an ultimate purchaser in the United States for purposes other than export; and
- (2) The motor vehicle or motor vehicle engine manufacturer had reason to believe that any such vehicle would be sold or offered for sale as described in paragraph (d)(1) of this section.

[39 FR 32611, Sept. 10, 1974. Redesignated at 47 FR 30484, July 14, 1982]

§85.1710 Granting of exemptions.

(a) If upon completion of the review of an exemption request, as required by §§ 85.1705 and 85.1708, the granting of an exemption is deemed appropriate, a memorandum of exemption will be prepared and submitted to the person requesting the exemption. The memorandum will set forth the basis for the exemption, its scope, and such terms and conditions as are deemed necessary. Such terms and conditions will generally, include, but are not limited to, agreements by the applicant to conduct the exempt activity in the manner described to EPA, create and maintain adequate records accessible to EPA at reasonable times, employ labels for the exempt engines or vehicles setting forth the nature of the exemption, take appropriate measures to assure that the terms of the exemption are met,

and advise EPA of the termination of the activity and the ultimate disposition of the vehicles or engines.

(b) Any exemption granted pursuant to paragraph (a) of this section shall be deemed to cover any subject vehicle or engine only to the extent that the specified terms and conditions are complied with. A breach of any term or condition shall cause the exemption to be void ab initio with respect to any vehicle or engine. Consequently, the causing or the performing of an act prohibited under sections 203(a) (1) or (3) of the Clean Air Act other than in strict conformity with all terms and conditions of this exemption shall render the person to whom the exemption is granted, and any other person to whom the provisions of section 203 are applicable, liable to suit under sections 204 and 205 of the Act.

[39 FR 32611, Sept. 10, 1974, as amended at 45 FR 13733, Mar. 3, 1980. Redesignated and amended at 47 FR 30485, July 14, 1982]

§85.1711 Submission of exemption requests.

Requests for exemption or furtheinformation concerning exemptions and/or the exemption request review procedure should be addressed to:

Director

Manufacturers Operations Division (EN-340) Environmental Protection Agency 1200 Pennsylvania Ave., NW., Washington, DC 20460

[39 FR 32611, Sept. 10, 1974, as amended at 44 FR 61962, Oct. 29, 1979. Redesignated and amended at 47 FR 30485, July 14, 1982]

§85.1712 Treatment of confidential information.

- (a) Any person or manufacturer may assert that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment as provided by 40 CFR part 2, subpart B.
- (b) Any claim of confidentiality must accompany the information at the time it is submitted to EPA.
- (c) To assert that information submitted pursuant to this subpart is confidential, a person or manufacturer must indicate clearly the items of information claimed confidential by

marking, circling, bracketing, stamping, or otherwise specifying the confidential information. Furthermore, EPA requests, but does not require, that the submitter also provide a second copy of it submittal from which all confidential information has been deleted. If a need arises to publicly relase nonconfidential information, EPA will assume that the submitter has accurately deleted the confidential information from this second copy.

- (d) If a claim is made that some or all of the information submitted pursuant to the subpart is entitled to confidential treatment, the information covered by that confidentiality claim will be disclosed by the Administrator only to the extent and by means of the procedures set forth in part 2, subpart B, of this chapter.
- (e) Information provided without a claim of confidentiality at the time of submission may be made available to the public by EPA without further notice to the submitter, in accordance with 40 CFR 2.204(c)(2)(i)(A).

[50 FR 34797, Aug. 27, 1985]

§85.1713 Delegated-assembly exemption.

The provisions of 40 CFR 1068.261 related to shipping engines that are not yet in their certified configuration apply for manufacturers of heavy-duty highway engines starting in the 2010 model year, with the following exceptions and clarifications:

- (a) The relevant prohibitions are in Clean Air Act section 203 (42 U.S.C. 7522), rather than 40 CFR 1068.101.
- (b) References to equipment should be understood as references to vehicles.
- (c) The provisions related to reduced auditing rates in 40 CFR 1068.261(d)(3)(iii) apply starting with the 2014 model year.
- (d) The provisions related to supplemental labeling described in 40 CFR 1068.261(c)(7)(i) and (ii) apply starting with the 2010 model year.
- (e) The engine's model year does not change based on the date the vehicle manufacturer adds the aftertreatment device.

[73 FR 59178, Oct. 8, 2008]

§ 85.1714 Replacement-engine exemption.

- (a) Engine manufacturers may use the provisions of 40 CFR 1068.240 to exempt new replacement heavy-duty highway engines as specified in this section.
- (b) The following provisions from 40 CFR part 1068 apply for all complete and partially complete engines produced by an engine manufacturer choosing to produce any exempt replacement engines under this section:
- (1) The definition of *engine* in 40 CFR 1068.30.
- (2) The provisions of 40 CFR 1068.260 and 1068.262.
- (c) Notify us in writing that you intend to use the provisions of this section prior to producing such engines. An authorized representative of your company must approve and sign the notification. Your notification is considered to be your agreement to comply with all the requirements of this section.
- (d) Engine manufacturers choosing to use the provisions of this section may opt out by sending us written notice that they will no longer introduce into U.S. commerce engines exempted under this section.

[73 FR 59178, Oct. 8, 2008]

§85.1715 Aircraft meeting the definition of motor vehicle.

This section applies for aircraft meeting the definition of motor vehicle in §85.1703.

- (a) For the purpose of this section, aircraft means any vehicle capable of sustained air travel above treetop heights.
- (b) The standards, requirements, and prohibitions of 40 CFR part 86 do not apply for aircraft or aircraft engines. Standards apply separately to certain aircraft engines, as described in 40 CFR part 87.

 $[75~\mathrm{FR}~22977,~\mathrm{Apr.}~30,~2010]$

§ 85.1716 Approval of an emergency vehicle field modification (EVFM).

This section describes how you may implement design changes for an emergency vehicle that has already been placed into service to ensure that the

§ 85.1801

vehicle will perform properly in emergency situations. This applies for any light-duty vehicle, light-duty truck, or heavy-duty vehicle meeting the definition of emergency vehicle in 40 CFR 86.004–2 or 86.1803. In this section, "you" refers to the certifying manufacturer and "we" refers to the EPA Administrator and any authorized representatives.

- (a) You must notify us in writing of your intent to install or distribute an emergency vehicle field modification (EVFM). In some cases you may install or distribute an EVFM only with our advance approval, as specified in this section.
- (b) Include in your notification a full description of the EVFM and any documentation to support your determination that the EVFM is necessary to prevent the vehicle from losing speed, torque, or power due to abnormal conditions of its emission control system, or to prevent such abnormal conditions from occurring during operation related to emergency response. Examples of such abnormal conditions may include excessive exhaust backpressure from an overloaded particulate trap, or running out of diesel exhaust fluid for engines that rely on urea-based selective catalytic reduction. Your determination must be based on an engineering evaluation or testing or both.
- (c) You may need our advance approval for your EVFM, as follows:
- (1) Where the proposed EVFM is identical to an AECD we approved under this part for an engine family currently in production, no approval of the proposed EVFM is necessary.
- (2) Where the proposed EVFM is for an engine family currently in production but the applicable demonstration is based on an AECD we approved under this part for an engine family no longer in production, you must describe to us how your proposed EVFM differs from the approved AECD. Unless we say otherwise, your proposed EVFM is deemed approved 30 days after you notify us.
- (3) If we have not approved an EVFM comparable to the one you are proposing, you must get our approval before installing or distributing it. In this case, we may request additional information to support your deter-

mination under paragraph (b) of this section, as follows:

- (i) If we request additional information and you do not provide it within 30 days after we ask, we may deem that you have retracted your request for our approval; however, we may extend this deadline for submitting the additional information
- (ii) We will deny your request if we determine that the EVFM is not necessary to prevent the vehicle from losing speed, torque, or power due abnormal conditions of the emission control system, or to prevent such abnormal conditions from occurring, during operation related to emergency response.
- (iii) Unless we say otherwise, your proposed EVFM is deemed approved 30 days after we acknowledge that you have provided us with all the additional information we have specified.
- (4) If your proposed EVFM is deemed to be approved under paragraph (c)(2) or (3) of this section and we find later that your EVFM in fact does not meet the requirements of this section, we may require you to no longer install or distribute it.

[77 FR 34145, June 8, 2012]

Subpart S—Recall Regulations

AUTHORITY: Sec. 301(a), Clean Air Act, 81 Stat. 504, as amended by sec. 15(c), 84 Stat. 1713 (42 U.S.C. 1857g(a)). The regulations implement sec. 207(c) (1)–(2), Clean Air Act, 84 Stat. 1697 (42 U.S.C. 1847f-5a(c)(1)–(2)); sec. 208(a), Clean Air Act, 81 Stat. 501, as renumbered by sec. 8(a), 84 Stat. 1694 (42 U.S.C. 1857f-6(a)).

SOURCE: 39 FR 44375, Dec. 23, 1974, unless otherwise noted.

§85.1801 Definitions.

For the purposes of this subpart, except as otherwise provided, words shall be defined as provided for by sections 214 and 302 of the Clean Air Act, 42 U.S.C. 1857, as amended.

- (a) Act shall mean the Clean Air Act, 42 U.S.C. 1857, as amended.
 - (b) Days shall mean calendar days.

§85.1802 Notice to manufacturer of nonconformity; submission of Remedial Plan.

(a) A manufacturer will be notified whenever the Administrator has determined that a substantial number of a class or category of vehicles or engines produced by that manufacturer, although properly maintained and used, do not conform to the regulations prescribed under section 202 of the Act in effect during (and applicable to) the model year of such vehicle. The notification will include a description of each class or category of vehicles or engines encompassed by the determination of nonconformity, will give the factual basis for the determination of nonconformity (except information previously provided the manufacturer by the Agency), and will designate a date, no sooner than 45 days from the date of receipt of such notification, by which the manufacturer shall have submitted a plan to remedy the nonconformity.

(b) Unless a hearing is requested pursuant to §85.1807, the remedial plan shall be submitted to the Administrator within the time limit specified in the Administrator's notification, provided that the Administrator may grant the manufacturer an extension upon good cause shown.

(c) If a manufacturer requests a public hearing pursuant to §85.1807, unless as a result of such hearing the Administrator withdraws his determination of nonconformity, the manufacturer shall submit the remedial plan within 30 days of the end of such hearing.

[39 FR 44375, Dec. 23, 1974, as amended at 42 FR 36456, July 15, 1977]

§85.1803 Remedial Plan.

(a) When any manufacturer is notified by the Administrator that a substantial number of any class or category of vehicles or engines, although properly maintained and used, do not conform to the regulations (including emission standards) or family particulate emission limits, as defined in part 86 promulgated under section 202 of the Act and in effect during (and applicable to) the model year of such class or classes of vehicles or engines, the manufacturer shall submit a plan to the Administrator to remedy such noncon-

formity. The plan shall contain the following:

- (1) A description of each class or category of vehicle or engine to be recalled including the model year, the make, the model, and such other information as may be required to identify the vehicles or engines to be recalled.
- (2) A description of the specific modifications, alterations, repairs, corrections, adjustments or other changes to be made to bring the vehicles or engines into conformity including a brief summary of the data and technical studies which support the manufacturer's decision as to the particular remedial changes to be used in correcting the nonconformity.
- (3) A description of the method by which the manufacturer will determine the names and addresses of vehicle or engine owners.
- (4) A description of the proper maintenance or use, if any, upon which the manufacturer conditions eligibility for repair under the remedial plan, an explanation of the manufacturer's reasons for imposing any such condition, and a description of the proof to be required of a vehicle or engine owner to demonstrate compliance with any such condition. Eligibility may not be denied solely on the basis that the vehicle or engine owner used parts not manufactured by the original equipment vehicle manufacturer, or had repairs performed by outlets other than the vehicle manufacturer's franchised dealers. No maintenance or use condition may be imposed unless it is, in the judgement of the Administrator, demonstrably related to preventing the nonconformity.
- (5) A description of the procedure to be followed by vehicle or engine owners to obtain correction of the nonconformity. This shall include designation of the date on or after which the owner can have the nonconformity remedied, the time reasonably necessary to perform the labor required to correct the nonconformity, and the designation of facilities at which the nonconformity can be remedied: Provided, That repair shall be completed within a reasonable time designated by the Administrator from the date the owner first tenders his vehicle or engine after the date designated by the manufacturer as the

date on or after which the owner can have the nonconformity remedied.

- (6) If some or all of the nonconforming vehicles or engines are to be remedied by persons other than dealers or authorized warranty agents of the manufacturer, a description of the class of persons other than dealers and authorized warranty agents of the manufacturer who will remedy the nonconformity, and a statement indicating that the participating members of the class will be properly equipped to perform such remedial action.
- (7) Three copies of the letters of notification to be sent to vehicle or engine owners.
- (8) A description of the system by which the manufacturer will assure that an adequate supply of parts will be available to perform the repair under the remedial plan including the date by which an adequate supply of parts will be available to initiate the repair campaign, the percentage of the total parts requirement of each person who is to perform the repair under the remedial plan to be shipped to initiate the campaign, and the method to be used to assure the supply remains both adequate and responsive to owner demand.
- (9) Three copies of all necessary instructions to be sent to those persons who are to perform the repair under the remedial plan.
- (10) A description of the impact of the proposed changes on fuel consumption, driveability, and safety of each class or category of vehicles or engines to be recalled and a brief summary of the data, technical studies, or engineering evaluations which support these conclusions.
- (11) Any other information, reports or data which the Administrator may reasonably determine is necessary to evaluate the remedial plan.
- (b)(1) Notification to vehicle or engine owners shall be made by first class mail or by such means as approved by the Administrator: *Provided*, That for good cause, the Administrator may require the use of certified mail to ensure an effective notification.
- (2) The manufacture shall use all reasonable means necessary to locate vehicle or engine owners: *Provided*, That for good cause, the Administrator may

require the manufacturer to use motor vehicle registration lists as available from State or commercial sources to obtain the names and addresses of vehicle or engine owners to ensure an effective notification.

- (3) The Administrator reserves the right to require the manufacturer to send by first class mail or other reasonable means subsequent notification to vehicle or engine owners: *Provided*, That for good cause, the Administrator may require the use of certified mail to ensure an effective notification.
- (c)(1) The manufacturer shall require those who perform the repair under the remedial plan to affix a label to each vehicle or engine repaired or, when required, inspected under the remedial plan.
- (2) The label shall be placed in such location as approved by the Administrator consistent with State law and shall be fabricated of a material suitable for the location in which it is installed and which is not readily removable intact.
 - (3) The label shall contain:
- (i) The recall campaign number; and (ii) A code designating the campaign facility at which the repair, or inspection for repair was performed.
- (4) The Administrator reserves the right to waive any or all of the requirements of this paragraph if he determines that they constitute an unwarranted burden to the manufacturer.
- (d) The Administrator may require the manufacturer to conduct tests on components and vehicles or engines incorporating a proposed change, repair, or modification reasonably designed and necessary to demonstrate the effectiveness of the change, repair, or modification.

NOTE: An interpretive ruling regarding $\S85.1803$ is published in appendix A to this subpart.

[39 FR 44375, Dec. 23, 1974, as amended at 40 FR 28067, July 3, 1975; 42 FR 36456, July 15, 1977; 45 FR 36398, May 30, 1980; 48 FR 33462, July 21, 1983]

§85.1804 Approval of Plan: Implementation.

(a) If the Administrator finds that the remedial plan is designed and effective to correct the nonconformity, he will so notify the manufacturer in

writing. If the remedial plan is not approved, the Administrator will provide the manufacturer notice of the disapproval and the reasons for the disapproval in writing.

- (b) Upon receipt of notice from the Administrator that the remedial plan has been approved, the manufacturer shall commence implementation of the approved plan. Notification of vehicle or engine owners shall be in accordance with requirements of this subpart and shall proceed as follows:
- (1) When no public hearing as described in §85.1807 is requested by the manufacturer, notification of vehicles or engine owners shall commence within 15 working days of the receipt by the manufacturer of the Administrator's approval unless otherwise specified by the Administrator.
- (2) When a public hearing as described in §85.1807 is held, unless as a result of such hearing the Administrator withdraws the determination of nonconformity, the Administrator shall, within 60 days after the completion of such hearing, order the manufacturer to provide prompt notification of such nonconformity.

§85.1805 Notification to vehicle or engine owners.

- (a) The notification of vehicle or engine owners shall contain the following:
- (1) The statement: "The Administrator of the U.S. Environmental Protection Agency has determined that your vehicle or engine may be emitting pollutants in excess of the Federal emission standards or family particulate emission limits, as defined in part 86. These standards or family particulate emission limits, as defined in part 86 were established to protect the public health or welfare from the dangers of air pollution."
- (2) A statement that the nonconformity of any such vehicles or engines which have been, if required by the remedial plan, properly maintained and used, will be remedied at the expense of the manufacturer.
- (3) A description of the proper maintenance or use, if any, upon which the manufacturer conditions eligibility for repair under the remedial plan and a description of the proof to be required

- of a vehicle or engine owner to demonstrate compliance with such condition. Eligibility may not be denied solely on the basis that the vehicle or engine owner used parts not manufactured by the original equipment vehicle manufacturer, or had repairs performed by outlets other than the vehicle manufacturer's franchised dealers.
- (4) A clear description of the components which will be affected by the remedy and a general statement of the measures to be taken to correct the nonconformity.
- (5) A statement that such nonconformity if not repaired may cause the vehicle or engine to fail an emission inspection test when such tests are required under State or local law.
- (6) A description of the adverse affects, if any, that an uncorrected non-conformity would have on the performance or driveability of the vehicle or engine.
- (7) A description of the adverse affects, if any, that such nonconformity would have on the functions of other engine components.
- (8) A description of the procedure which the vehicle or engine owner should follow to obtain correction of the nonconformity. This shall include designation of the date on or after which the owner can have the nonconformity remedied, the time reasonably necessary to perform the labor required to correct the nonconformity, and the designation of facilities at which the nonconformity can be remedied.
- (9) A card to be used by a vehicle or engine owner in the event the vehicle or engine to be recalled has been sold. Such card should be addressed to the manufacturer and shall provide a space in which the owner may indicate the name and address of the person to whom the vehicle or engine was sold.
- (10) The statement: "In order to ensure your full protection under the emission warranty made applicable to your (vehicle or engine) by Federal law, and your right to participate in future recalls, it is recommended that you have (vehicle or engine) serviced as soon as possible. Failure to do so could legally be determined to be a lack of proper maintenance of your (vehicle or engine)."

- (b) No notice sent pursuant to paragraph (a) of this section nor any other contemporaneous communication sent to vehicle or engine owners or dealers shall contain any statement or implication that the nonconformity does not exist or that the nonconformity will not degrade air quality.
- (c) The manufacturer shall be informed of any other requirements pertaining to the notification under this section which the Administrator has determined are reasonable and necessary to ensure the effectiveness of the recall campaign.

[39 FR 44375, Dec. 23, 1974, as amended at 48 FR 33462, July 21, 1983]

§85.1806 Records and reports.

- (a) The manufacturer shall provide to the Administrator a copy of all communications which relate to the remedial plan directed to dealers and other persons who are to perform the repair under the remedial plan. Such copies shall be mailed to the Administrator contemporaneously with their transmission to dealers and other persons who are to perform the repair under the remedial plan.
- (b) The manufacturer shall provide for the establishment and maintenance of records to enable the Administrator to conduct a continuing analysis of the adequacy of the recall campaign. The records shall include, for each class or category of vehicle or engine, but need not be limited to, the following:
- (1) Recall campaign number as designated by the manufacturer.
- (2) Date owner notification was begun, and date completed.
- (3) Number of vehicles or engines involved in the recall campaign.
- (4) Number of vehicles or engines known or estimated to be affected by the nonconformity.
- (5) Number of vehicles or engines inspected pursuant to the remedial plan.
- (6) Number of inspected vehicles found to be affected by the nonconformity.
- (7) Number of vehicles actually receiving repair under the remedial plan.
- (8) Number of vehicles determined to be unavailable for inspection or repair under the remedial plan due to exportation, theft, scrapping or for other reasons (specify).

- (9) Number of vehicles or engines determined to be ineligible for remedial action due to a failure to properly maintain or use such vehicles or engines.
- (c) If the manufacturer determines that the original answers for paragraphs (b) (3) and (4) of this section are incorrect, revised figures and an explanatory note shall be submitted. Answers to paragraphs (b) (5), (6), (7), and (8), and (9) of this section shall be cumulative totals.
- (d) Unless otherwise directed by the Administrator, the information specified in paragraph (b) of this section shall be included in quarterly reports, with respect to each recall campaign, for six consecutive quarters beginning with the quarter in which the notification of owners was initiated, or until all nonconforming vehicles or engines involved in the campaign have been remedied, whichever occurs sooner. Such reports shall be submitted no later than 25 working days after the close of each calendar quarter.
- (e) The manufacturer shall maintain in a form suitable for inspection, such as computer information storage devices or card files, lists of the names and addresses of vehicles or engine owners.
 - (1) To whom notification was given;
- (2) Who received remedial repair or inspection under the remedial plan; and
- (3) When eligibility for repair is conditioned on proper maintenance or use, that were determined not to qualify for such remedial action.
- (f) The records described in paragraph (e) of this section shall be made available to the Administrator upon request.
- (g) The records and reports required by this section shall be retained for not less than 5 years.

[39 FR 44375, Dec. 23, 1974; 40 FR 3447, Jan. 22, 1975]

§85.1807 Public hearings.

- (a) *Definitions*. The following definitions shall be applicable to this section:
- (1) "Hearing Clerk" shall mean the Hearing Clerk of the Environmental Protection Agency.

- (2) "Intervener" shall mean a person who files a petition to be made an intervener pursuant to paragraph (g) of this section and whose petition is approved.
- (3) "Manufacturer" refers to a manufacturer contesting a recall order directed at that manufacturer.
- (4) "Party" shall include the Environmental Protection Agency, the manufacturer, and any interveners.
- (5) "Presiding Officer" shall mean an Administrative Law Judge appointed pursuant to 5 U.S.C. 3105 (see also 5 CFR part 930 as amended).
- (6) "Environmental Appeals Board" shall mean the Board within the Agency described in §1.25 of this title. The Administrator delegates authority to the Environmental Appeals Board to issue final decisions in appeals filed under this subpart. Appeals directed to the Administrator, rather than to the Environmental Appeals Board, will not be considered. This delegation of authority to the Environmental Appeals Board does not preclude the Environmental Appeals Board from referring an appeal or a motion filed under this subpart to the Administrator for decision when the Environmental Appeals Board, in its discretion, deems it appropriate to do so. When an appeal or motion is referred to the Administrator, all parties shall be so notified and the rules in this part referring to the Environmental Appeals Board shall be interpreted as referring to the Administrator.
- (b) Request for public hearing. (1)(i) If the manufacturer disagrees with the Administrator's finding of nonconformity he may request a public hearing as described in this section. Requests for such a hearing shall be filed with the Administrator not later than 45 days after the receipt of the Administrator's notification of nonconformity unless otherwise specified by the Administrator. Two copies of such request shall simultaneously be served upon the Director of the Manufacturers Operations Division and two copies filed with the Hearing Clerk. Failure of the manufacturer to request a hearing within the time provided shall constitute a waiver of his right to such a hearing. In such a case, the manufac-

turer shall carry out the recall order as required by §85.1803-6.

- (ii) Subsequent to the expiration of the period for requesting a hearing as of right, the Administrator may, in his discretion and for good cause shown, grant the manufacturer a hearing to contest the nonconformity.
- (2) The request for a public hearing shall contain:
- (i) A statement as to which classes or categories of vehicles or engines are to be the subject of the hearing;
- (ii) A concise statement of the issues to be raised by the manufacturer at the hearing for each class or category of engine or vehicle for which the manufacturer has requested the hearing; and
- (iii) A statement as to reasons the manufacturer believes he will prevail on the merits on each of the issues so raised.
- (3) A copy of all requests for public hearings shall be kept on file in the Office of the Hearing Clerk and shall be made available to the public during Agency business hours.
- (c) Filing and service. (1) An original and two copies of all documents or papers required or permitted to be filed pursuant to this section shall be filed with the Hearing Clerk. Filing shall be deemed timely if mailed, as determined by the postmark, to the Hearing Clerk within the time allowed by this section. If filing is to be accomplished by mailing, the documents shall be sent to the address set forth in the notice of public hearing as described in paragraph (f) of this section.
- (2) Except for requests to commence a hearing, at the same time a party files with the Hearing Clerk any additional issues for consideration at the hearing or any written testimony, documents, papers, exhibits, or materials, proposed to be introduced into evidence or papers filed in connection with any appeal, it shall serve upon all other parties copies thereof. A certificate of service shall be provided on or accompany each document or paper filed with the Hearing Clerk. Documents to be served upon the Director of the Manufacturers Operations Division shall be mailed to: Director, Manufacturers Operations Division, U.S. Environmental Protection Agency (EG-340), 1200 Pennsylvania Ave., NW., WSM,

§ 85.1807

Washington, DC 20460. Service by mail is complete upon mailing.

- (d) Time. (1) In computing any period of time prescribed or allowed by this section, except as otherwise provided, the day of the act or event from which the designated period of time begins to run shall not be included. Saturdays, Sundays, and Federal legal holidays shall be included in computing any such period allowed for the filing of any document or paper, except that when such period expires on a Saturday, Sunday, or Federal legal holiday, such period shall be extended to include the next following business day.
- (2) A prescribed period of time within which a party is required or permitted to do an act shall be computed from the time of service, except that when service is accomplished by mail, three days shall be added to the prescribed period.
- (e) Consolidation. The Administrator or the Presiding Officer in his discretion may consolidate two or more proceedings to be held under this section for the purpose of resolving one or more issues whenever it appears that such consolidation will expedite or simplify consideration of such issues. Consolidation shall not affect the right of any party to raise issues that could have been raised if consolidation had not occurred.
- (f) Notice of public hearings. (1) Notice of a public hearing under this section shall be given by publication in the FEDERAL REGISTER. Notice will be given at least 30 days prior to the commencement of such hearings.
- (2) The notice of a public hearing shall include the following information:
- (i) The purpose of the hearing and the legal authority under which the hearing is to be held:
- (ii) A brief summary of the Administrator's determination of nonconformity:
- (iii) A brief summary of the manufacturer's basis for contesting the Administrator's determination of nonconformity;
- (iv) Information regarding the time and location of the hearing and the address to which all documents required or permitted to be filed should be sent;

- (v) The address of the Hearing Clerk to whom all inquiries should be directed and with whom documents are required to be filed:
- (vi) A statement that all petitions to be made an intervener must be filed with the Hearing Clerk within 25 days from the date of the notice of public hearing and must conform to the requirements of paragraph (g) of this section.
- (3) The notice of public hearing shall be issued by the Assistant Administrator for Enforcement and General Counsel.
- (g) *Interveners*. (1) Any person desiring to intervene in a hearing to be held under section 207(c)(1) of the Act shall file a petition setting forth the facts and reasons why he thinks he should be permitted to intervene.
- (2) In passing upon a petition to intervene, the following factors, among other things, shall be considered by the Presiding Officer:
- (i) The nature of the petitioner's interest including the nature and the extent of the property, financial, environmental protection, or other interest of the petitioner;
- (ii) The effect of the order which may be entered in the proceeding on petitioner's interest;
- (iii) The extent to which the petitioner's interest will be represented by existing parties or may be protected by other means;
- (iv) The extent to which petitioner's participation may reasonably be expected to assist materially in the development of a complete record;
- (v) The effect of the intervention on the Agency's statutory mandate.
- (3) A petition to intervene must be filed within 25 days following the notice of public hearing under section 207(c) (1) of the Act and shall be served on all parties. Any opposition to such petition must be filed within five days of such service.
- (4) All petitions to be made an intervener shall be reviewed by the Presiding Officer using the criteria set forth in paragraph (g)(2) of this section and considering any oppositions to such petition. Where the petition demonstrates that the petitioner's interest

is limited to particular issues, the Presiding Officer may, in granting such petition, limit petitioner's participation to those particular issues only.

- (5) If the Presiding Officer grants the petition with respect to any or all issues, he shall so notify, or direct the Hearing Clerk to notify, the petitioner and all parties. If the Presiding Officer denies the petition he shall so notify, or direct the Hearing Clerk to notify, the petitioner and all parties and shall briefly state the reasons why the petition was denied.
- (6) All petitions to be made an intervener shall include an agreement by the petitioner, and any person represented by the petitioner, to be subject to examination and cross-examination and to make any supporting and relevant records available at its own expense upon the request of the Presiding Officer, on his own motion or the motion of any party or other intervener. If the intervener fails to comply with any such request, the Presiding Officer may in his discretion, terminate his status as an intervener.
- (h) Intervention by motion. Following the expiration of the time prescribed in paragraph (g) of this section for the submission of petitions to intervene in a hearing, any person may file a motion with the Presiding Officer to intervene in a hearing. Such a motion must contain the information and commitments required by paragraphs (g) (2) and (6) of this section, and, in addition, must show that there is good cause for granting the motion and must contain a statement that the intervener shall be bound by agreements, arrangements, and other determinations which may have been made in the proceeding.
- (i) Amicus Curiae. Persons not parties to the proceedings wishing to file briefs may do so by leave of the Presiding Officer granted on motion. A motion for leave shall identify the interest of the applicant and shall state the reasons why the proposed amicus brief is desirable
- (j) Presiding Officer. The Presiding Officer shall have the duty to conduct a fair and impartial hearing in accordance with 5 U.S.C. 554, 556 and 557, to take all necessary action to avoid delay in the disposition of the pro-

- ceedings and to maintain order. He shall have all power consistent with Agency rule and with the Administrative Procedure Act necessary to this end, including the following:
- (1) To administer oaths and affirmations;
- (2) To rule upon offers of proof and receive relevant evidence;
- (3) To regulate the course of the hearings and the conduct of the parties and their counsel therein;
- (4) To hold conferences for simplification of the issues or any other proper purpose:
- (5) To consider and rule upon all procedural and other motions appropriate in such proceedings;
- (6) To require the submission of direct testimony in written form with or without affidavit whenever, in the opinion of the Presiding Officer, oral testimony is not necessary for full and true disclosure of the facts. Testimony concerning the conduct and results of tests and inspections may be submitted in written form.
- (7) To enforce agreements and orders requiring access as authorized by law;
- (8) To require the filing of briefs on any matter on which he is required to rule:
- (9) To require any party or any witness, during the course of the hearing, to state his position on any issue;
- (10) To take or cause depositions to be taken whenever the ends of justice would be served thereby;
- (11) To make decisions or recommend decisions to resolve the disputed issues of the record of the hearing.
- (12) To issue, upon good cause shown, protective orders as described in paragraph (n) of this section.
- (k) Conferences. (1) At the discretion of the Presiding Officer, conferences may be held prior to or during any hearing. The Presiding Officer shall direct the Hearing Clerk to notify all parties and interveners of the time and location of any such conference. At the discretion of the Presiding Officer, persons other than parties may attend. At a conference the Presiding Officer may:
- (i) Obtain stipulations and admissions, receive requests and order depositions to be taken, identify disputed issues of fact and law, and require or

§ 85.1807

allow the submission of written testimony from any witness or party;

- (ii) Set a hearing schedule for as many of the following as are deemed necessary by the Presiding Officer:
 - (A) Oral and written statements;
- (B) Submission of written direct testimony as required or authorized by the Presiding Officer;
- (C) Oral direct and cross-examination of a witness where necessary as prescribed in paragraph (p) of this section;
- (D) Oral argument, if appropriate.
- (iii) Identify matters of which official notice may be taken;
- (iv) Consider limitation of the number of expert and other witnesses;
- (v) Consider the procedure to be followed at the hearing; and
- (vi) Consider any other matter that may expedite the hearing or aid in the disposition of the issue.
- (2) The results of any conference including all stipulations shall, if not transcribed, be summarized in writing by the Presiding Officer and made part of the record.
- (1) Primary discovery (exchange of witness lists and documents). (1) At a prehearing conference or within some reasonable time set by the Presiding Officer prior to the hearing, each party shall make available to the other parties the names of the expert and other witnesses the party expects to call, together with a brief summary of their expected testimony and a list of all documents and exhibits which the party expects to introduce into evidence. Thereafter, witnesses, documents, or exhibits may be added and summaries of expected testimony amended upon motion by a party.
- (2) The Presiding Officer, may, upon motion by a party or other person, and for good cause shown, by order (i) restrict or defer disclosure by a party of the name of a witness or a narrative summary of the expected testimony of a witness, and (ii) prescribe other appropriate measures to protect a witness. Any party affected by any such action shall have an adequate opportunity, once he learns the name of a witness and obtains the narrative summary of his expected testimony, to prepare for the presentation of his case.
- (m) Other discovery. (1) Except as so provided by paragraph (1) of this sec-

- tion, further discovery, under this paragraph, shall be permitted only upon determination by the Presiding Officer:
- (i) That such discovery will not in any way unreasonably delay the proceeding:
- (ii) That the information to be obtained is not obtainable voluntarily; and
- (iii) That such information has significant probative value. The Presiding Officer shall be guided by the procedures set forth in the Federal Rules of Civil Procedure, where practicable, and the precedents thereunder, except that no discovery shall be undertaken except upon order of the Presiding Officer or upon agreement of the parties.
- (2) The Presiding Officer shall order depositions upon oral questions only upon a showing of good cause and upon a finding that:
- (i) The information sought cannot be obtained by alternative methods; or
- (ii) There is a substantial reason to believe that relevant and probative evidence may otherwise not be preserved for presentation by a witness at the hearing.
- (3) Any party to the proceeding desiring an order of discovery shall make a motion or motions therefor. Such a motion shall set forth:
- (i) The circumstances warranting the taking of the discovery;
- (ii) The nature of the information expected to be discovered; and
- (iii) The proposed time and place where it will be taken. If the Presiding Officer determines the motion should be granted, he shall issue an order for the taking of such discovery together with the conditions and terms thereof.
- (4) Failure to comply with an order issued pursuant to this paragraph may lead to the inference that the information to be discovered would be adverse to the person or party from whom the information was sought.
- (n) Protective orders: in camera proceedings. (1) Upon motion by a party or by the person from whom discovery is sought, and upon a showing by the movant that the disclosure of the information to be discovered, or a particular part thereof, (other than emission data) would result in methods or processes entitled to protection as

trade secrets of such person being divulged, the Presiding Officer may enter a protective order with respect to such material. Any protective order shall contain such terms governing the treatment of the information as may be appropriate under the circumstances to prevent disclosure outside the hearing: Provided, That the order shall state that the material shall be filed separately from other evidence and exhibits in the hearing. Disclosure shall be limited to parties to the hearing, their counsel and relevant technical consultants, and authorized representatives of the United States concerned with carrying out the Act. Except in the case of the government, disclosure may be limited to counsel to parties who shall not disclose such information to the parties themselves. Except in the case of the government, disclosure to a party or his counsel shall be conditioned on execution of a sworn statement that no disclosure of the information will be made to persons not entitled to receive it under the terms of the protective order. (No such provision is necessary where government employees are concerned because disclosure by them is subject to the terms of 18 U.S.C. 1905.)

(2)(i) A party or person seeking a protective order may be permitted to make all or part of the required showing in camera. A record shall be made of such in camera proceedings. If the Presiding Officer enters a protective order following a showing in camera, the record of such showing shall be sealed and preserved and made available to the Agency or court in the event of appeal.

(ii) Attendance at any in camera proceeding may be limited to the Presiding Officer, the Agency, and the person or party seeking the protective order

(3) Any party, subject to the terms and conditions of any protective order issued pursuant to paragraph (n)(1) of this section, desiring for the presentation of his case to make use of any in camera documents or testimony shall make application to the Presiding Officer by motion setting forth the justification therefor. The Presiding Officer, in granting any such motion, shall enter an order protecting the rights of

the affected persons and parties and preventing unnecessary disclosure of such information, including the presentation of such information and oral testimony and cross-examination concerning it in executive session, as in his discretion is necessary and practicable

- (4) In the submittal of proposed findings, briefs, or other papers, counsel for all parties shall make a good faith attempt to refrain from disclosing the specific details of in camera documents and testimony. This shall not preclude references in such proposed findings, briefs, or other papers to such documents or testimony including generalized statements based on their contents. To the extent that counsel consider it necessary to include specific details in their presentations, such data shall be incorporated in separate proposed findings, briefs, or other papers marked "confidential", which shall become part of the in camera record
- (0) Motions. (1) All motions, except those made orally during the course of the hearing, shall be in writing and shall state with particularity the grounds therefor, shall set forth the relief or order sought, and shall be filed with the Hearing Clerk and served upon all parties.
- (2) Within ten days after service of any motion filed pursuant to this section, or within such other time as may be fixed by the Environmental Appeals Board or the Presiding Officer, as appropriate, any party may serve and file an answer to the motion. The movant shall, if requested by the Environmental Appeals Board or the Presiding Officer, as appropriate, serve and file reply papers within the time set by the request.
- (3) The Presiding Officer shall rule upon all motions filed or made prior to the filing of his decision or accelerated decision, as appropriate. The Environmental Appeals Board shall rule upon all motions filed prior to the appointment of a Presiding Officer and all motions filed after the filing of the decision of the Presiding Officer or accelerated decision. Oral argument of motions will be permitted only if the Presiding Officer or the Environmental

§ 85.1807

Appeals Board, as appropriate, deems it necessary.

- (p) Evidence. (1) The official transcripts and exhibits, together with all papers and requests filed in the proceeding, shall constitute the record. Immaterial or irrelevant parts of an admissible document shall be segregated and excluded so far as practicable. Documents or parts thereof subject to a protective order under paragraph (n) of this section shall be segregated. Evidence may be received at the hearing even though inadmissible under the rules of evidence applicable to judicial proceedings. The weight to be given evidence shall be determined by its reliability and probative value.
- (2) The Presiding Officer shall allow the parties to examine and to crossexamine a witness to the extent that such examination and cross-examination is necessary for a full and true disclosure of the facts.
- (3) Rulings of the Presiding Officer on the admissibility of evidence, the propriety of examination and cross-examination and other procedural matters shall appear in the record.
- (4) Parties shall automatically be presumed to have taken exception to an adverse ruling.
- (q) Interlocutory appeal. (1) An interlocutory appeal may be taken to the Environmental Appeals Board either (i) with the consent of the Presiding Officer and where he certifies on the record or in writing that the allowance of an interlocutory appeal is clearly necessary to prevent exceptional delay, expense or prejudice to any party or substantial detriment to the public interest, or (ii) absent the consent of the Presiding Officer, by permission of the Environmental Appeals Board.
- (2) Applications for interlocutory appeal of any ruling or order of the Presiding Officer may be filed with the Presiding Officer within 5 days of the issuance of the ruling or order being appealed. Answers thereto by other parties may be filed within 5 days of the service of such applications.
- (3) The Presiding Officer shall rule on such applications within 5 days of the filing of such application or answers thereto.

- (4) Applications to file such appeals absent consent of the Presiding Officer shall be filed with the Environmental Appeals Board within 5 days of the denial of any appeal by the Presiding Officer.
- (5) The Environmental Appeals Board will consider the merits of the appeal on the application and any answers thereto. No oral argument will be heard nor other briefs filed unless the Environmental Appeals Board directs otherwise.
- (6) Except under extraordinary circumstances as determined by the Presiding Officer, the taking of an interlocutory appeal will not stay the hearing.
- (r) Record. (1) Hearings shall be stenographically reported and transcribed, and the original transcript shall be part of the record and the sole official transcript. Copies of the record shall be filed with the Hearing Clerk and made available during Agency business hours for public inspection. Any person desiring a copy of the record of the hearing or any part thereof shall be entitled to the same upon payment of the cost thereof.
- (2) The official transcripts and exhibits, together with all papers and requests filed in the proceeding, shall constitute the record.
- (s) Proposed findings, conclusions. (1) Within 20 days of the close of the reception of evidence, or within such longer time as may be fixed by the Presiding Officer, any party may submit for the consideration of the Presiding Officer proposed findings of fact, conclusions of law, and a proposed rule or order, together with reasons therefor and briefs in support thereof. Such proposals shall be in writing, shall be served upon all parties, and shall contain adequate references to the record and authorities relied on.
- (2) The record shall show the Presiding Officer's ruling on the proposed findings and conclusions except when his order disposing of the proceeding otherwise informs the parties of the action taken by him thereon.
- (t) Decision of the Presiding Officer. (1) Unless extended by the Environmental Appeals Board, the Presiding Officer shall issue and file with the Hearing Clerk his decision within 30 days after

the period for filing proposed findings as provided for in paragraph (s) of this section has expired.

- (2) The Presiding Officer's decision shall become the opinion of the Environmental Appeals Board (i) when no notice of intention to appeal as described in paragraph (u) of this section is filed, 30 days after the issuance thereof, unless in the interim the Environmental Appeals Board shall have taken action to review or stay the effective date of the decision; or (ii) when a notice of intention to appeal is filed but the appeal is not perfected as required by paragraph (u) of this section, 5 days after the period allowed for perfection of an appeal has expired unless within that 5 day period, the Environmental Appeals Board shall have taken action to review or stay the effective date of the decision.
- (3) The Presiding Officer's decision shall include a statement of findings and conclusions, as well as the reasons or basis therefor, upon all the material issues of fact or law presented on the record and an appropriate rule or order. Such decision shall be supported by substantial evidence and based upon a consideration of the whole record.
- (4) At any time prior to the issuance of his decision, the Presiding Officer may reopen the proceeding for the reception of further evidence. Except for the correction of clerical errors, the jurisdiction of the Presiding Officer is terminated upon the issuance of his decision.
- (u) Appeal from the Decision of the Presiding Officer. (1) Any party to a proceeding may appeal the Presiding Officer's decision to the Environmental Appeals Board, Provided, That within 10 days after issuance of the Presiding Officer's decision such party files a notice of intention to appeal and an appeal brief within 30 days of such decision.
- (2) When an appeal is taken from the decision of the Presiding Officer, any party may file a brief with respect to such appeal. The brief shall be filed within 20 days of the date of the filing of the appellant's brief.
- (3) Any brief filed pursuant to this paragraph shall contain in the order indicated, the following:

- (i) A subject index of the matter in the brief, with page references, and a table of cases (alphabetically arranged), textbooks, statutes, and other material cited, with page references thereto;
- (ii) A specification of the issues intended to be urged;
- (iii) The argument presenting clearly the points of fact and law relied upon in support of the position taken on each issue, with specific page references to the record and the legal or other material relied upon; and
- (iv) A proposed form of rule or order for the Environmental Appeals Board's consideration if different from the rule or order contained in the Presiding Officer's decision.
- (4) No brief in excess of 40 pages shall be filed without leave of the Environmental Appeals Board.
- (5) Oral argument will be allowed in the discretion of the Environmental Appeals Board.
- (v) Review of the Presiding Officer's Decision in Absence of Appeal. (1) If, after the expiration of the period for taking an appeal as provided for by paragraph (u) of this section, no notice of intention to appeal the decision of the Presiding Officer has been filed, or if filed, not perfected, the Hearing Clerk shall so notify the Environmental Appeals Board.
- (2) Environmental Appeals Board, upon receipt of notice from the Hearing Clerk that no notice of intention to appeal has been filed, or if filed, not perfected pursuant to paragraph (u) of this section, may, on its own motion, within the time limits specified in paragraph (t)(2) of this section, review the decision of the Presiding Officer. Notice of the intention of the Environmental Appeals Board to review the decision of the Presiding Officer shall be given to all parties and shall set forth the scope of such review and the issue which shall be considered and shall make provision for filing of briefs.
- (w) Decision on appeal or review. (1) Upon appeal from or review of the Presiding Officer's decision, the Environmental Appeals Board shall consider such parts of the record as are cited or as may be necessary to resolve the issues presented and, in addition shall

to the extent necessary or desirable exercise all the powers which it could have exercised if it had presided at the hearing.

- (2) In rendering its decision, the Environmental Appeals Board shall adopt, modify, or set aside the findings, conclusions, and rule or order contained in the decision of the Presiding Officer and shall set forth in its decision a statement of the reasons or bases for its action.
- (3) In those cases where the Environmental Appeals Board determines that it should have further information or additional views of the parties as to the form and content of the rule or order to be issued, the Environmental Appeals Board, in its discretion, may withhold final action pending the receipt of such additional information or views, or may remand the case to the Presiding Officer.
- (x) Reconsideration. Within twenty (20) days after issuance of the Environmental Appeals Board's decision, any party may file with the Environmental Appeals Board a petition for reconsideration of such decision, setting forth the relief desired and the grounds in support thereof. Any petition filed under this subsection must be confined to new questions raised by the decision or the final order and upon which the petitioner had no opportunity to argue before the Presiding Officer or the Environmental Appeals Board. Any party desiring to oppose such a petition shall file and answer thereto within ten (10) days after the filing of the petition. The filing of a petition for reconsideration shall not operate to stay the effective date of the decision or order or to toll the running of any statutory time period affecting such decision or order unless specifically so ordered by the Environmental Appeals Board.
- (y) Accelerated decision: Dismissal. (1) The Presiding Officer, upon motion of any party or sua sponte, may at any time render an accelerated decision in favor of the Agency or the manufacturer as to all or any part of the proceeding, without further hearing or upon such limited additional evidence such as affidavits as he may require, or dismiss any party with prejudice, under any of the following conditions:

- (i) Failure to state a claim upon which relief can be granted, or direct or collateral estoppel:
- (ii) There is no genuine issue of material fact and a party is entitled to judgment as a matter of law; or
- (iii) Such other and further reasons as are just, including specifically failure to obey a procedural order of the Presiding Officer.
- (2) If under this paragraph an accelerated decision is issued as to all the issues and claims joined in the proceeding, the decision shall be treated for the purposes of these procedures as the decision of the Presiding Officer as provided in paragraph (p) of this section
- (3) If under this paragraph, judgment is rendered on less than all issues or claims in the proceeding, the Presiding Officer shall determine what material facts exist without substantial controversy and what material facts are actually and in good faith controverted. He shall thereupon issue an order specifying the facts which appear without substantial controversy, and the issues and claims upon which the hearing will proceed.
- (z) Conclusion of hearing. (1) If, after the expiration of the period for taking an appeal as provided for by paragraph (u) of this section, no appeal has been taken from the Presiding Officer's decision, and, after the expiration of the period for review by the Environmental Appeals Board on its own motion as provided for by paragraph (v) of this section, the Environmental Appeals Board does not move to review such decision, the hearing will be deemed to have ended at the expiration of all periods allowed for such appeal and review.
- (2) If an appeal of the Presiding Officer's decision is taken pursuant to paragraph (u) of this section, or if, in the absence of such appeal, the Environmental Appeals Board moves to review the decision of the Presiding Officer pursuant to paragraph (v) of this section, the hearing will be deemed to have ended upon the rendering of a final decision by the Environmental Appeals Board.
- (aa) Judicial Review. (1) The Administrator hereby designates the Deputy General Counsel, Environmental Protection Agency as the officer upon

whom copy of any petition for judicial review shall be served.

Such officer shall be responsible for filing in the court the record on which the order of the Environmental Appeals Board is based.

(2) Before forwarding the record to the court, the Agency shall advise the petitioner of costs of preparing it and as soon as payment to cover fees is made shall forward the record to the court.

[39 FR 44375, Dec. 23, 1974; 40 FR 3447, Jan. 22, 1975, as amended at 44 FR 61962, Oct. 29, 1979; 57 FR 5329, Feb. 13, 1992]

§85.1808 Treatment of confidential information.

- (a) Any manufacturer may assert that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment as provided by 40 CFR part 2, subpart B.
- (b) Any claim of confidentiality must accompany the information at the time it is submitted to EPA.
- (c) To assert that information submitted pursuant to this subpart is confidential, a person or manufacturer must indicate clearly the items of information claimed confidential by marking, circling bracketing, stamping, or otherwise specifying the confidential information. Furthermore, EPA requests, but does not require, that the submitter also provide a second copy of its submittal from which all confidential information has been deleted. If a need arises to publicly renonconfidential information. lease EPA will assume that the submitter has accurately deleted the confidential information from this second copy.
- (d) If a claim is made that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment, the information covered by that confidentiality claim will be disclosed by the Environmental Appeals Board only to the extent and by means of the procedures set forth in part 2, subpart B, of this chapter.
- (e) Information provided without a claim of confidentiality at the time of submission may be made available to the public by EPA without further no-

tice to the submitter, in accordance with 40 CFR 2.204(c)(2)(i)(A).

[50 FR 34797, Aug. 27, 1985, as amended at 57 FR 5330, Feb. 13, 1992]

APPENDIX A TO SUBPART S OF PART 85— INTERPRETIVE RULING FOR §85.1803— REMEDIAL PLANS

The purpose of this rule is to set forth EPA's interpretation regarding one aspect of a motor vehicle or motor vehicle engine manufacturer's recall liability under section 207(c)(1) of the Clean Air Act, 42 U.S.C. 7641(c)(1). This rule will provide guidance to vehicle and engine manufacturers to better enable them to submit acceptable remedial plans.

Section 207(c)(1) requires the Administrator to base a recall order on a determination that a substantial number of in-use vehicles or engines within a given class or category of vehicles or engines, although properly maintained and used, fail to conform to the regulations prescribed under section 202 when in actual use throughout their useful lives. After making such a determination, he shall require the manufacturer to submit a plan to remedy the nonconformity of any such vehicles or engines. The plan shall provide that the manufacturer will remedy, at the manufacturer's expense, all properly maintained and used vehicles which experienced the nonconformity during their useful lives regardless of their age or mileage at the time of repair.

(Secs. 207 and 301(a), Clean Air Act, as amended, 42 U.S.C. 7541 and 7601(a))

[45 FR 36398, May 30, 1980]

Subpart T—Emission Defect Reporting Requirements

AUTHORITY: Secs. 208(a) and 301(a), Clean Air Act, as amended (42 U.S.C. 1857f-6(a) and 1857g(a)).

SOURCE: 42 FR 28128, June 2, 1977, unless otherwise noted.

§85.1901 Applicability.

Except as specified in this section, the requirements of this subpart shall be applicable to all 1972 and later model year vehicles and engines. The requirement to report emission-related defects affecting a given class or category of vehicles or engines shall remain applicable for five years from the end of the model year in which such vehicles or engines were manufactured.

§ 85.1902

Manufacturers of heavy-duty motor vehicle engines may comply with the defect reporting requirements of 40 CFR 1068.501 instead of the requirements of this subpart.

[76 FR 57374, Sept. 15, 2011]

§85.1902 Definitions.

For the purposes of this subpart and unless otherwise noted:

- (a) Act shall mean the Clean Air Act, 42 U.S.C. 1857, as amended.
- (b) The phrase *emission-related defect* shall mean:
- (1) A defect in design, materials, or workmanship in a device, system, or assembly described in the approved Application for Certification (required by 40 CFR 86.1843-01 and 86.1844-01, and by 40 CFR 86.001-22 and similar provisions of 40 CFR part 86) which affects any parameter or specification enumerated in appendix VIII of this part; or
- (2) A defect in the design, materials, or workmanship in one or more emissions control or emission-related parts, components, systems, software or elements of design which must function properly to ensure continued compliance with greenhouse gas emission standards
- (c) The phrase *useful life* shall be given the meaning ascribed to it by section 202(d) of the Act and regulations promulgated thereunder.
- (d) The phrase Voluntary Emissions Recall shall mean a repair, adjustment, or modification program voluntarily initiated and conducted by a manufacturer to remedy any emission-related defect for which direct notification of vehicle or engine owners has been provided, including programs to remedy defects related to emissions standards for CO_2 , CH_4 , $\mathrm{N}_2\mathrm{O}$, and/or carbon-related exhaust emissions.
- (e) The phrase *ultimate purchaser* shall be given the meaning ascribed to it by section 214 of the Act.
- (f) The term *manufacturer* shall be given the meaning ascribed to it by section 214 of the Act.

[42 FR 28128, June 2, 1977, as amended at 64 FR 23919, May 4, 1999; 75 FR 25677, May 7, 2010; 76 FR 39520, July 6, 2011]

§85.1903 Emissions defect information report.

- (a) A manufacturer shall file a defect information report whenever, on the basis of data obtained subsequent to the effective date of these regulations:
- (1) The manufacturer determines in accordance with procedures established by the manufacturer to identify safety related defects (pursuant to 15 U.S.C. 1381 *et seq.*, as amended) that a specific emission-related defect exists; and
- (2) That the specific emission-related defect exists in twenty-five or more vehicles or engines of the same model year.

No report shall be filed under this paragraph for any emission-related defect corrected prior to the sale of the affected vehicles or engines to an ultimate purchaser.

- (b) Defect information reports required under paragraph (a) of this section shall be submitted not more than 15 working days after an emission-related defect is found to affect twenty-five vehicles or engines of the same model year. Items of information required by paragraph (c) of this section that are either not available within that period or are significantly revised shall be submitted as they become available.
- (c) Except as provided in paragraph (b) of this section, each defect report shall contain the following information in substantially the format outlined below:
- (1) The manufacturer's corporate name.
 - (2) A description of the defect.
- (3) A description of each class or category of vehicles or engines potentially affected by the defect including make, model, model year, and such other information as may be required to identify the vehicles or engines affected.
- (4) For each class or category of vehicle or engine described in response to paragraph (c)(3) of this section, the following shall also be provided:
- (i) The number of vehicles or engines known or estimated to have the defect and an explanation of the means by which this number was determined.
- (ii) The address of the plant(s) at which the potentially defective vehicles or engines were produced.

- (5) An evaluation of the emissions impact of the defect and a description of any driveability problems which a defective vehicle might exhibit.
- (6) Available emissions data which relate to the defect.
- (7) An indication of any anticipated manufacturer follow-up.

§85.1904 Voluntary emissions recall report; quarterly reports.

- (a) When any manufacturer initiates a voluntary emissions recall campaign involving twenty-five or more vehicles or engines, the manufacturer shall submit a report describing the manufacturer's voluntary emissions recall plan as prescribed by this section within 15 working days of the date owner notification was begun. The report shall contain the following:
- (1) A description of each class or category of vehicle or engine recalled including the number of vehicles to be recalled, the model year, the make, the model, and such other information as may be required to identify the vehicles or engines recalled.
- (2) A description of the specific modifications, alterations, repairs, corrections, adjustments, or other changes to be made to correct the vehicles or engines affected by the emission-related defect.
- (3) A description of the method by which the manufacturer will determine the names and addresses of vehicle or engine owners and the method by which they will be notified.
- (4) A description of the proper maintenance or use, if any, upon which the manufacturer conditions eligibility for repair under the remedial plan, an explanation of the manufacturer's reasons for imposing any such condition, and a description of the proof to be required of a vehicle or engine owner to demonstrate compliance with any such condition.
- (5) A description of the procedure to be followed by vehicle or engine owners to obtain correction of the nonconformity. This shall include designation of the date on or after which the owner can have the nonconformity remedied, the time reasonably necessary to perform the labor to remedy the defect, and the designation of facilities at which the defect can be remedied.

- (6) If some or all of the nonconforming vehicles or engines are to be remedied by persons other than dealers or authorized warranty agents of the manufacturer, a description of the class of persons other than dealers and authorized warranty agents of the manufacturer who will remedy the defect.
- (7) Three copies of the letters of notification to be sent to vehicle or engine owners.
- (8) A description of the system by which the manufacturer will assure that an adequate supply of parts will be available to perform the repair under the remedial plan including the date by which an adequate supply of parts will be available to initiate the repair campaign, the percentage of the total parts requirement of each person who is to perform the repair under the remedial plan to be shipped to initiate the campaign, and the method to be used to assure the supply remains both adequate and responsive to owner demand.
- (9) Three copies of all necessary instructions to be sent to those persons who are to perform the repair under the remedial plan.
- (10) A description of the impact of the proposed changes on fuel consumption, driveability, and safety of each class or category of vehicles or engines to be recalled.
- (11) A sample of any label to be applied to vehicles or engines which participate in the voluntary recall campaign.
- (b) Unless otherwise specified by the Administrator, the manufacturer shall report on the progress of the recall campaign by submitting subsequent reports for six consecutive quarters commencing with the quarter after the voluntary emissions recall campaign actually begins. Such reports shall be submitted no later than 25 working days after the close of each calendar quarter. For each class or category of vehicle or engine subject to the voluntary emissions recall campaign, the quarterly report shall contain the:
- (1) Emission recall campaign number, if any, designated by the manufacturer.
- (2) Date owner notification was begun, and date completed.

§ 85.1905

- (3) Number of vehicles or engines involved in the voluntary emissions recall campaign.
- (4) Number of vehicles or engines known or estimated to be affected by the emission-related defect and an explanation of the means by which this number was determined.
- (5) Number of vehicles or engines inspected pursuant to the voluntary emissions recall plan.
- (6) Number of inspected vehicles found to be affected by the emission-related defect.
- (7) Number of vehicles actually receiving repair under the remedial plan.
- (8) Number of vehicles determined to be unavailable for inspection or repair under the remedial plan due to exportation, theft, scrapping, or for other reasons (specify).
- (9) Number of vehicles or engines determined to be ineligible for remedial action due to a failure to properly maintain or use such vehicles or engines.
- (10) Three copies of any service bulletins transmitted to dealers which relate to the defect to be corrected and which have not previously been reported.
- (11) Three copies of all communications transmitted to vehicle or engine owners which relate to the defect to be corrected and which have not previously been submitted.
- (c) If the manufacturer determines that any of the information requested in paragraph (b) of this section has changed or was incorrect, revised information and an explanatory note shall be submitted. Answers to paragraphs (b)(5), (6), (7), (8), and (9) of this section shall be cumulative totals.
- (d) The manufacturer shall maintain in a form suitable for inspection, such as computer information storage devices or card files, the names and addresses of vehicles or engine owners:
 - (1) To whom notification was given;
- (2) Who received remedial repair or inspection under the remedial plan; and
- (3) Who were determined not to qualify for such remedial action when eligibility is conditioned on proper maintenance or use.
- (e) The records described in paragraph (d) of this section shall be made

available to the Administrator upon request.

§85.1905 Alternative report formats.

- (a) Any manufacturer may submit a plan for making either of the reports required by §§85.1903 and 85.1904 on computer cards, magnetic tape or other machine readable format. The proposed plan shall be accompanied by sufficient technical detail to allow a determination that data requirements of these sections will be met and that the data in such format will be usable by EPA.
- (b) Upon approval by the Administrator of the proposed reporting system, the manufacturer may utilize such system until otherwise notified by the Administrator.

§85.1906 Report filing: Record retention.

- (a) The reports required by §§85.1903 and 85.1904 shall be sent to: Director, Manufacturers Operations Division (EN 340), Environmental Protection Agency, 1200 Pennsylvania Ave., NW., Washington, DC 20460.
- (b) The information gathered by the manufacturer to compile the reports required by §§85.1903 and 85.1904 shall be retained for not less than five years from the date of the manufacture of the vehicles or engines and shall be made available to duly authorized officials of the EPA upon request.

[42 FR 28128, June 2, 1977, as amended at 44 FR 61962, Oct. 29, 1979]

§85.1907 Responsibility under other legal provisions preserved.

The filing of any report under the provisions of this subpart shall not affect a manufacturer's responsibility to file reports or applications, obtain approval, or give notice under any provision of law.

§85.1908 Disclaimer of production warranty applicability.

- (a) The act of filing an Emission Defect Information Report pursuant to §85.1903 is inconclusive as to the existence of a defect subject to the Production Warranty provided by section 207 (a) of the Act.
- (b) A manufacturer may include on each page of its Emission Defect Information Report a disclaimer stating

that the filing of a Defect Information Report pursuant to these regulations is not conclusive as to the applicability of the Production Warranty provided by section 207(a) of the Act.

§85.1909 Treatment of confidential information.

- (a) Any manufacturer may assert that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment as provided by 40 CFR part 2, subpart B.
- (b) Any claim of confidentiality must accompany the information at the time it is submitted to EPA.
- (c) To assert that information submitted pursuant to this subpart is confidential, a manufacturer must indicate clearly the items of information claimed confidential by marking, circling, bracketing, stamping, or otherwise specifying the confidential information. Furthermore, EPA requests, but does not require, that the submitter also provide a second copy of its submittal from which all confidential information has been deleted. If a need arises to publicly release nonconfidential information, EPA will assume that the submitter has accurately deleted all confidential information from this second copy.
- (d) If a claim is made that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment, the information covered by that confidentiality claim will be disclosed by the Administrator only to the extent and by means of the procedures set forth in part 2, subpart B, of this chapter.
- (e) Information provided without a claim of confidentiality at the time of submission may be made available to the public by EPA without further notice to the submitter, in accordance with 40 CFR 2.204(c)(2)(i)(A).

[50 FR 34798, Aug. 27, 1985]

Subpart U [Reserved]

Subpart V—Emissions Control System Performance Warranty Regulations and Voluntary Aftermarket Part Certification Program

AUTHORITY: Secs. 203, 207, 208, and 301(a), Clean Air Act, as amended (42 U.S.C. 7522, 7541, 7542, and 7601(a))

SOURCE: 45 FR 34839, May 22, 1980, unless otherwise noted.

§85.2101 General applicability.

- (a) Sections 85.2101 through 85.2111 are applicable to all 1981 and later model year light-duty vehicles and light-duty trucks.
- (b) References in this subpart to engine families and emission control systems shall be deemed to apply to durability groups and test groups as applicable for manufacturers certifying new light-duty vehicles and light-duty trucks under the provisions of 40 CFR part 86, subpart S.

[64 FR 23919, May 4, 1999]

§85.2102 Definitions.

- (a) As used in §§ 85.2101 through 85.2111 all terms not defined herein shall have the meaning given them in the Act:
- (1) Act means Part A of Title II of the Clean Air Act, 42 U.S.C. 7421 et seq. (formerly 42 U.S.C. 1857 et seq.), as amended
- (2) Office Director means the Director for the Office of Mobile Sources—Office of Air and Radiation of the Environmental Protection Agency or other authorized representative of the Office Director.
- (3) Certified part means a part certified in accordance with the aftermarket part certification regulations contained in this subpart.
- (4) Emission performance warranty means that warranty given pursuant to this subpart and section 207(b) of the Act.
- (5) Office Director-approved emission test or Emission Short Test means any test prescribed under 40 CFR 85.2201 et seq., and meeting all of the requirements thereunder.

- (6) Model year means the manufacturer's annual production period (as determined by the Office Director) which includes January 1 of such calendar year; however, if the manufacturer has no annual production period, the term "model year" shall mean the calendar year.
- (7) Original equipment part means a part present in or on a vehicle at the time the vehicle is sold to the ultimate purchaser, except for components installed by a dealer which are not manufactured by the vehicle manufacturer or are not installed at the direction of the vehicle manufacturer.
- (8) Owner means the original purchaser or any subsequent purchaser of a vehicle.
- (9) Owner's manual means the instruction booklet normally provided to the purchaser of a vehicle.
- (10) Useful life means that period established pursuant to section 202(d) of the Act and regulations promulgated thereunder.
- (11) Vehicle means a light duty vehicle or a light duty truck.
- (12) Warranty booklet means a booklet, separate from the owner's manual, containing all warranties provided with the vehicle.
- (13) Written instructions for proper maintenance and use means those maintenance and operation instructions specified in the owner's manual as being necessary to assure compliance of a vehicle with applicable emission standards for the useful life of the vehicle that are:
- (i) In accordance with the instructions specified for performance on the manufacturer's prototype vehicle used in certification (including those specified for vehicles used under special circumstances), and
- (ii) In compliance with the requirements of 40 CFR 86.094-38 or 86.1808-01 (as appropriate for the applicable model year vehicle/engine classification); and
- (iii) In compliance with any other regulations promulgated by the Office Director governing maintenance and use instructions.
- (14) Emission related parts means those parts installed for the specific purpose of controlling emissions or those components, systems, or elements of design

- which must function properly to assure continued vehicle emission compliance.
- (15) Objective evidence of an emission related repair means all diagnostic information and data, the actual parts replaced during repair, and any other information directly used to support a warranty claim, or to support denial of such a claim.
- (16) Valid emission performance warranty claim means a claim in which there is no evidence that the vehicle had not been properly maintained and operated in accordance with manufacturer instructions, the vehicle failed to conform to applicable emission standards as measured by an Office Directorapproved type of emission warranty test during its useful life and the owner is subject to sanction as a result of the test failure.
- (17) Reasonable expense means any expense incurred due to repair of a warranty failure caused by a non-original equipment certified part, including, but not limited to, all charges in any expense categories that would be considered payable by the involved vehicle manufacturer to its authorized dealer under a similar warranty situation where an original equipment part was the cause of the failure. Included in "reasonable expense" are any additional costs incurred specifically due to the processing of a claim involving a certified aftermarket part or parts as covered in these regulations. The direct parts and labor expenses of carrying out repairs is immediately chargeable to the part manufacturer. All charges beyond the actual parts and labor repair expenses must be amortized over the number of claims and/ or over a number of years in a manner that would be considered consistent with generally accepted accounting principles. These expense categories shall include but are not limited to the cost of labor, materials, record keeping, special handling, and billing as a result of replacement of a certified aftermarket part.
- (18) MOD Director means Director of Manufacturers Operations Division, Office of Mobile Sources—Office of Air

and Radiation of the Environmental Protection Agency.

[45 FR 34839, May 22, 1980, as amended at 54 FR 32587, Aug. 8, 1989; 64 FR 23919, May 4, 1999]

§85.2103 Emission performance warranty.

- (a) The manufacturer of each vehicle to which this subpart applies shall warrant in writing that if:
- (1) The vehicle is maintained and operated in accordance with the written instructions for proper maintenance and use and
- (2) The vehicle fails to conform at any time during its useful life to the applicable emission standards or family emission limits as determined by an EPA-approved emission test, and
- (3) Such nonconformity results or will result in the vehicle owner having to bear any penalty or other sanction (including the denial of the right to use the vehicle) under local, State or Federal law, then the manufacturer shall remedy the nonconformity at no cost to the owner; except that, if the vehicle has been in operation for more than 24 months or 24,000 miles, the manufacturer shall be required to remedy only those nonconformities resulting from the failure of components which have been installed in or on the vehicle for the sole or primary purpose of reducing vehicle emissions and that were not in general use prior to model year 1968.
- (b) The warranty period shall begin on the date the vehicle is delivered to its ultimate purchaser, or if the vehicle is first placed in service as a "demonstrator" or "company" car prior to delivery, on the date it is first placed in service.

[45 FR 34839, May 22, 1980, as amended at 54 FR 32587, Aug. 8, 1989]

§85.2104 Owners' compliance with instructions for proper maintenance and use.

- (a) An emission performance warranty claim may be denied on the basis of noncompliance by a vehicle owner with the written instructions for proper maintenance and use.
- (b) When determining whether an owner has complied with the written instructions for proper maintenance and use, a vehicle manufacturer may

require an owner to submit evidence of compliance only with those written maintenance instructions for which the manufacturer has an objective reason for believing:

- (1) Were not performed; and
- (2) If not performed could be the cause of the particular vehicle's exceeding applicable emission standards.
- (c) Evidence of compliance with a maintenance instruction may consist of:
- (1) A maintenance log book which has been validated at the approximate time or mileage intervals specified for service by someone who regularly engages in the business of servicing automobiles for the relevant maintenance instruction(s): or
- (2) A showing that the vehicle has been submitted for scheduled maintenance servicing at the approximate time or mileage intervals specified for service to someone who regularly engages in the business of servicing automobiles for the purpose of performing the relevant maintenance; or
- (3) A statement by the vehicle owner that he or she performed the maintenance at the approximate time or mileage interval specified including a showing,
- (i) That the owner purchased and used proper parts, and
- (ii) Upon request by the vehicle manufacturer, that the owner is able to perform the maintenance properly.
- (d) Except as provided in paragraph (e) of this section, the time/mileage interval for scheduled maintenance services shall be the service interval specified for the part in the written instructions for proper maintenance and use.
- (e) For certified parts having a maintenance or replacement interval different from that specified in the written instructions for proper maintenance and use, the time/mileage interval shall be the service interval for which the part was certified.
- (f) The owner may perform maintenance or have maintenance performed more frequently then required in the maintenance instructions.
- (g) Except as provided in paragraph (h) of this section, a manufacturer may

deny an emission performance warranty claim on the basis of noncompliance with the written instructions for proper maintenance and use only if:

- (1) An owner is not able to comply with a request by a manufacturer for evidence pursuant to paragraph (c) of this section; or
- (2) Notwithstanding the evidence presented pursuant to paragraph (c) of this section, the manufacturer is able to prove that the vehicle failed an emission short test because:
 - (i) The vehicle was abused, or
- (ii) An instruction for the proper maintenance and use was performed in a manner resulting in a component's being improperly installed or a component or related parameter's being adjusted substantially outside of the manufacturer's specifications, or
- (iii) Unscheduled maintenance was performed on a vehicle which resulted in the removing or rendering inoperative of any component affecting the vehicle's emissions.
- (h) In no case may a manufacturer deny an emission performance warranty claim on the basis of:
- (1) Warranty work or predelivery service performed by any facility authorized by the vehicle manufacturer to perform such work or service; or
- (2) Work performed in an emergency situation to rectify an unsafe condition, including an unsafe driveability condition, attributable to the manufacturer, provided the vehicle owner has taken steps to put the vehicle back in a conforming condition in a timely manner; or
- (3) The use of any uncertified part or non-compliance with any written instruction for proper maintenance and use which is not relevant to the reason that the vehicle failed to comply with applicable emission standards; or
- (4) Any cause attributable to the vehicle manufacturer; or
- (5) The use of any fuel which is commonly available in the geographical area in which the vehicle or engine is located, unless the written instructions for proper maintenance and use specify that the use of that fuel would adversely affect the emission control devices and systems of the vehicle, and there is commonly available informa-

tion for the owner to identify the proper fuel to be used.

[45 FR 34839, May 22, 1980, as amended at 54 FR 32587, Aug. 8, 1989]

§85.2105 Aftermarket parts.

- (a) No valid emission performance warranty claim shall be denied on the basis of the use of a properly installed certified aftermarket part in the maintenance or repair of a vehicle. A vehicle manufacturer that honors a valid emission performance warranty claim involving a certified aftermarket part may seek reimbursement for reasonable expenses incurred in honoring the claim by following the warranty claim procedures listed in §85.2107(c).
- (b) Except as provided in §85.2104(h), a vehicle manufacturer may deny an emission performance warranty claim the basis of an uncertified aftermarket part used in the maintenance or repair of a vehicle if the vehicle manufacturer can demonstrate that the vehicle's failure to meet emission standards was caused by use of the uncertified part. A warranty claim may be denied if the vehicle manufacturer submits a written document to the vehicle owner that the vehicle owner is unable or unwilling to refute. The document must:
- (1) Establish a causal connection between the emissions short test failure and use of the uncertified part, and.
 - (2) Assert that:
- (i) Removal of the uncertified part and installation of any comparable certified or original equipment part previously removed or replaced during installation of the uncertified part will resolve the observed emissions failure in the vehicle, and/or
- (ii) Use of the uncertified part has caused subsequent damage to other specified certified components such that replacement of these components would also be necessary to resolve the observed vehicle emissions failure, and,
- (3) List all objective evidence as defined in §85.2102 that was used in the determination to deny warranty. This evidence must be made available to the vehicle owner or EPA upon request, and
- (c) A part not required to be replaced at a definite interval in accordance

with the written instructions for maintenance and use shall be warranted for the full term of any warranty mandated by the Act. Instructions to replace a component only if checked and found to be operating below specification shall have no bearing on warranty coverage, unless an owner did not follow such an instruction prior to the short test failure and noncompliance with that instruction caused the failure of another vehicle component relevant to the nonconformity.

 $[45~\mathrm{FR}~34839,~\mathrm{May}~22,~1980,~\mathrm{as}~\mathrm{amended}~\mathrm{at}~54~\mathrm{FR}~32587,~\mathrm{Aug.}~8,~1989]$

§85.2106 Warranty claim procedures.

- (a) A claim under the emission performance warranty may be raised immediately upon the failure of an EPAapproved emission test if, as a result of that failure, an owner is required to take action of any kind in order to avoid imposition of a penalty or sanction. An owner need not suffer the loss of the right to use a vehicle, be fined, incur repair expenses, or actually bear any penalty or sanction to satisfy the requirement of §85.2103(a)(3). That requirement shall be met if a test failure sets a procedure in motion under which the owner will bear a penalty or sanction if a vehicle is not brought into conformity or repaired to some specified extent within some specified period of time.
- (b) A warranty claim may be submitted by bringing a vehicle to:
- (1) Any repair facility authorized by the vehicle manufacturer to service that model vehicle, or
- (2) Any repair facility authorized by the vehicle manufacturer to perform emission performance warranty repairs for that model vehicle.
- (c) To the extent required by any Federal or State law, whether statutory or common law, a vehicle manufacturer shall be required to provide a means for non-franchised repair facilities to perform emission performance warranty repairs.
- (d) The manufacturer of each vehicle to which the warranty is applicable shall establish procedures as to the manner in which a claim under the emission performance warranty is to be processed. The procedures shall:

- (1) Provide for a final decision by the vehicle manufacturer within a reasonable time, not to exceed 30 days from the time at which the vehicle is initially presented for repair or within the time period during which an owner is required by local, State or federal law to have the vehicle repaired without incurring further penalties or sanctions (whichever is shorter), unless a delay
- (i) Is requested by the vehicle owner, or
- (ii) Is caused by an event not attributable to the vehicle manufacturer or the warranty repair facility; and
- (2) Require that if the facility at which the vehicle is initially presented for repair is unable for any reason to honor the particular claim, then, unless this requirement is waived in writing by the vehicle owner, the repair facility shall forward the claim to an individual or office authorized to make emission performance warranty determinations for the manufacturer.
- (e) Within the time period specified in paragraph (d) of this section the manufacturer shall:
- (1) Notify the owner that it will honor the claim; or
- (2) Provide the owner, in writing, with an explanation of the basis upon which the claim is being denied; or
- (3) If the basis of the claim denial involves use of an uncertified part, provide the owner in writing with an explanation of the basis upon which the claim is being denied according to all criteria specified in §85.2105(b).
- (f) Failure to notify an owner within the required time period (as determined under paragraph (d) of this section) for reasons that are not attributable to the vehicle owner or events which are not beyond the control of the vehicle manufacturer or the repair facility, shall result in the vehicle manufacturer being responsible for repairing the warranted items free of charge to the vehicle owner.
- (g) The vehicle manufacturer shall incur all costs associated with a determination that an emission performance warranty claim is valid.
- [45 FR 34839, May 22, 1980, as amended at 54 FR 32588, Aug. 8, 1989]

§85.2107 Warranty remedy.

- (a) The manufacturer's obligation under the emission performance warranty shall be to make all adjustments. repairs or replacements necessary to assure that the vehicle complies with applicable emission standards of the U.S. Environmental Protection Agency, that it will continue to comply for the remainder of its useful life (if proper maintenance and operation are continued), and that it will operate in a safe manner. The manufacturer shall bear all costs incurred as a result of the above obligation, except that after the first 24 months or 24,000 miles (whichever first occurs) the manufacturer shall be responsible only for:
- (1) The adjustment, repair or replacement of those components which have been installed in or on a vehicle for the sole or primary purpose of reducing vehicle emissions, and which were not in general use prior to model year 1968; and
- (2) All other components which must be adjusted, repaired or replaced to enable a component repaired or replaced under paragraph (a)(1) of this section to perform properly.
- (b) Under the Emissions Performance Warranty, the manufacturer shall be liable for the total cost of the remedy for any vehicle validly presented for repair to any authorized service facility authorized by the vehicle manufacturer. State or local limitations as to the extent of the penalty or sanction imposed upon an owner of a failed vehicle shall have no bearing on this liability
- (c) The remedy provided under paragraph (a) of this section shall include the repair or replacement of certified parts as required in §85.2105(a). To seek reimbursement from the involved certified aftermarket part manufacturer for reasonable expenses incurred due to the certified aftermarket parts determined to be the cause of a performance warranty failure, the vehicle manufacturer must:
- (1) Retain all parts replaced during the performance warranty repair, and
- (2) Follow the procedures laid out in §85.2117.
- (d) If a manufacturer is unable (for reasons not attributable to the vehicle owner or events beyond the control of

the vehicle manufacturer or an authorized repair facility) to repair a vehicle within the time period specified under §85.2106(d) after the initial presentation of the vehicle to an authorized repair facility, then the owner shall be entitled to have the warranty remedy performed, at the expense of the manufacturer, by any repair facility of the owner's choosing.

(e) The vehicle manufacturer may deny warranty for a failure caused by an uncertified part in accordance with the criteria in §85.2105.

 $[45\ FR\ 34839,\ May\ 22,\ 1980,\ as\ amended\ at\ 54\ FR\ 32588,\ Aug.\ 8,\ 1989]$

§85.2108 Dealer certification.

- (a) Upon the delivery of each new light-duty motor vehicle, the dealer shall furnish to the purchaser a certificate which states that:
- (1) Based upon written notification furnished by the manufacturer, the dealer has knowledge that the vehicle is covered by an EPA Certificate of Conformity;
- (2) Based upon a visual inspection of emissions control devices, there are no apparent deficiencies in the installation of such devices by the manufacturer. The visual inspection required by this subsection is limited to those emission control devices or portions thereof which are visible without removal or adjustment of any component or system of the vehicle, whether emissions related or otherwise.
- (3) The dealer has performed all emission control system preparation required by the manufacturer prior to the sale of the vehicle, as set forth in the current predelivery service manual furnished by the manufacturer.
- (b) The certificate shall further state that if the vehicle fails an EPA-approved emission test prior to the expiration of three months or 4,000 miles (whichever occurs first) from the date or mileage at the time of delivery of the vehicle to the ultimate purchaser, and the vehicle has been maintained and used in accordance with the written instructions for proper maintenance and use, then the vehicle manufacturer shall remedy the nonconformity under the emission performance warranty.

90

- (c) For the purpose of this section, the term emission control devices shall be limited to all devices installed on a vehicle for the sole or primary purpose of controlling vehicle emissions and which were not in general use prior to 1968
- (d) A vehicle manufacturer shall provide the §85.2108 remedy free of charge to the vehicle owner for any vehicle which, although maintained in accordance with the written instructions for proper maintenance and use, fails an emission short test prior to the expiration of three months or 4,000 miles from the time of sale to the ultimate purchaser, without regard to whether a penalty or sanction is imposed because of the emissions short-test failure.
- (e) The dealer certification required by this section shall not be construed as either a representation or a warranty, express or implied, by the dealer that the emission control system or any part thereof is without defect nor that the system will properly perform.

[46 FR 38692, July 29, 1981]

§ 85.2109 Inclusion of warranty provisions in owners' manuals and warranty booklets.

- (a) A manufacturer shall furnish with each new motor vehicle, a full explanation of the Emission Performance Warranty, including at a minimum the following information:
- (1) A basic statement of the coverage of the emissions performance warranty as set out in §85.2103. This shall be separated from any other warranty given by the manufacturer and shall be prefaced by the title "Emissions Performance Warranty" set in bold face type; and
- (2) A list of all items which are covered by the emission performance warranty for the full useful life of the vehicle. This list shall contain all components which have been installed in or on a vehicle solely or primarily for the purpose of reducing vehicle emissions, except those components which were in general use prior to model year 1968. All items listed pursuant to this subsection shall be described in the same manner as they are likely to be described on a service facility work receipt for that vehicle; and

- (3) A list or a reference to the location of the instructions for proper maintenance and use, together with the time and/or mileage interval at which such instructions are to be performed; and
- (4) An explanation of the effect that the use of certified parts will have on the emission performance warranty. This explanation shall comport with the provisions of §85.2105 (b) and (c), including a statement in boldface type that maintenance, replacement, or repair of the emission control devices and systems may be performed by any automotive repair establishment or individual using any certified part; and
- (5) Complete instructions as to when and how an owner may bring a claim under the emissions performance warranty, as governed by §§85.2104 and 85.2106. These instructions shall include:
- (i) An explanation of the point in time at which a claim may be raised;
- (ii) Complete procedures as to the manner in which a claim may be raised; and
- (iii) The provisions for manufacturer liability contained in §85.2106(f) if the manufacturer fails to respond within the time period set in accordance with §85.2106(d);
- (6) An explanation that an owner may obtain further information concerning the emission performance warranty or that an owner may report violations of the terms of the Emission Performance Warranty by contacting the Director, Field Operations and Support Division (6406J), Environmental Protection Agency, 401 "M" Street, SW., Washington, DC 20460 (Attention: Warranty Claim).
- (b) The warranty information shall be provided in the same document as other warranties provided with the vehicle.
- (c) If a separate warranty booklet is provided with the vehicle, the owner's manual shall contain, at a minimum, the following information:
- (1) A general list of all warranties covering the vehicle; and
- (2) A statement that detailed warranty information can be found in the warranty booklet.

(d) If a separate warranty booklet is not provided with the vehicle, the information specified in paragraph (a) of this section shall be contained in the owner's manual.

[45 FR 34839, May 22, 1980, as amended at 58 FR 65554, Dec. 15, 1993]

§ 85.2110 Submission of owners' manuals and warranty statements to EPA

- (a) The manufacturer of each vehicle to which this subpart applies shall submit a copy to EPA of both the owner's manual and warranty booklet (if applicable) for each model vehicle, except that, if the same warranty information is to be provided for more than one model vehicle, the manufacturer may submit copies for a single model vehicle with a statement that such copies are complete and accurate representation of the warranty information provided with all other specified models.
- (1) The owner's manuals and warranty booklets should be received by EPA 60 days prior to the introduction of the vehicle for sale.
- (2) If the manuals and warranty booklets are not in their final printed format 60 days prior to the introduction of the vehicle for sale, a manufacturer may submit the most recent draft at that time, provided that final versions are submitted within 15 days of the final printing.
- (b) All materials described in paragraph (a) of this section shall be sent to: Director, Field Operations and Support Division (6406J), Environmental Protection Agency, 401 "M" Street, SW., Washington, DC 20460 (Attention: Warranty Booklet).

[45 FR 34839, May 22, 1980, as amended at 58 FR 65554, Dec. 15, 1993]

§85.2111 Warranty enforcement.

The following acts are prohibited and may subject a manufacturer to up to a \$32,500 civil penalty for each offense, except as noted in paragraph (d) of this section:

- (a) Selling or leasing a light duty vehicle without providing in writing the warranty information required by §85.2109;
- (b) Failing or refusing to comply with the terms and conditions of the Emission Performance Warranty with

respect to any vehicle to which this subpart applies. Acts constituting such a failure or refusal shall include, but are not limited to, the following,

- (1) Failure to honor a valid warranty claim.
- (2) Performance of a warranty repair in a manner which cannot reasonably be expected to allow the vehicle to meet applicable emission standards for the remainder of its useful life,
- (3) Failure of a manufacturer to reimburse a dealer or other designated agent for performance of a vehicle repair made pursuant to this subpart,
- (4) Failure of a manufacturer to supply a part necessary to perform a warranty repair within the time limit specified under §85.2106(d), unless such failure is for a reason not attributable to the vehicle manufacturer or the warranty repair facility;
- (c) To provide directly or indirectly in any communication to the ultimate purchaser or any subsequent purchaser that the emission performance warranty coverage is conditioned upon the use of any name brand part, component, or system or upon service (other than a component or service provided without charge under the terms of the purchase agreement), unless the communication is made pursuant to a written waiver by the Office Director.
- (d) The maximum penalty value listed in this section is shown for calendar year 2004. Maximum penalty limits for later years may be adjusted based on the Consumer Price Index. The specific regulatory provisions for changing the maximum penalties, published in 40 CFR part 19, reference the applicable U.S. Code citation on which the prohibited action is based.

[45 FR 34839, May 22, 1980, as amended at 58 FR 65554, Dec. 15, 1993; 70 FR 40432, July 13, 2005]

§85.2112 Applicability.

The provisions of §§85.2112 through 85.2122 apply to emission related automotive aftermarket parts which are to be installed in or on 1968 and later model year light-duty vehicles and light-duty trucks.

[54 FR 32588, Aug. 8, 1989]

§85.2113 Definitions.

As used in this subpart, all terms not defined shall have the meaning given them in the Act:

- (a) Act means Part A of Title II of the Clean Air Act, 42 U.S.C. 7421 et seq. (formerly 42 U.S.C. 1857 et seq.) as amended.
- (b) Aftermarket part means any part offered for sale for installation in or on a motor vehicle after such vehicle has left the vehicle manufacturer's production line.
- (c) Aftermarket part manufacturer means:
- (1) A manufacturer of an aftermarket part or,
- (2) A party that markets aftermarket parts under its own brand name, or,
- (3) A rebuilder of original equipment or aftermarket parts, or
- (4) A party that licenses others to sell its parts.
- (d) Agency means the Environmental Protection Agency.
- (e) Certified aftermarket part means any aftermarket part which has been certified pursuant to this subpart.
- (f) Emission warranty means those warranties given by vehicle manufacturers pursuant to section 207 of the Act.
- (g) Emission-critical parameters means those critical parameters and tolerances which, if equivalent from one part to another, will not cause the vehicle to exceed applicable emission standards with such parts installed.
- (h) Engine family means the basic classification unit of a vehicle's product line for a single model year used for the purpose of emission-data vehicle or engine selection and as determined in accordance with 40 CFR 86.078-24.
- (i) Vehicle or engine configuration means the specific subclassification unit of an engine family or certified part application group as determined by engine displacement, fuel system, engine code, transmission and inertia weight class, as applicable.
- (j) Certification vehicle emission margin for a certified engine family means the difference between the EPA emission standards and the average FTP emission test results of that engine family's emission-data vehicles at the projected applicable useful life mileage point (i.e., useful life mileage for light-duty

vehicles is 50,000 miles and for lightduty trucks is 120,000 miles for 1985 and later model years or 50,000 miles for 1984 and earlier model years).

(k) Applications means all vehicle or engine configurations for which one part is being certified as set forth in the aftermarket part manufacturer's notification of intent to certify pursuant to §85.2115(a)(1).

[45 FR 78458, Nov. 25, 1980, as amended at 54 FR 32588, Aug. 8, 1989]

§85.2114 Basis of certification.

- (a) *Prior to certifying*, the aftermarket part manufacturer must determine:
- (1) Whether the part to be certified is an emission related part as defined in §85.2102. The MOD Director shall deny certification to any parts which he or she determines is not an emission related part.
- (2) The vehicle or engine configurations for which this part is being certified. These are the vehicle and engine designs for which the aftermarket part manufacturer intends to sell the certified aftermarket part.
- (3) Whether the part qualifies under one of the part categories, listed in §85.2122 of this subpart that are eligible to certify using emission critical parameters and, if so, whether the manufacturer elects to demonstrate certification using emission critical parameters. An aftermarket part may be certified under this category only if the part's emission-critical parameters, as set forth in §85.2122, are equivalent to those of the original equipment or previously certified part it is to replace. Compliance with the emission-critical parameters discussed in paragraph (b) of this section may be demonstrated by compliance with the relevant test procedures and criteria specified in appendix I to this subpart. The requirements of this paragraph apply to all on-road vehicles and engines. Alternatively, the manufacturer may elect to demonstrate certification compliance according to the emission test procedures described in paragraph (c) of this section.
- (b) For parts eligible to certify using emission-critical parameters, certification compliance can be demonstrated as follows. (1) The durability procedure contained in appendix I to this subpart can

be used. As an alternative, the aftermarket part manufacturer may use a different durability procedure if it can demonstrate to the MOD Director that the alternative procedure results in an improved technical evaluation of the part's influence on vehicle or engine emissions for its useful life mileage interval, or results in a significant cost savings to the aftermarket part manufacturer with no loss in technical validity compared to the recommended durability procedure. The aftermarket part manufacturer shall receive the written approval from the MOD Director prior to implementation of the alternative procedures.

- (2) Compliance with certification requirements is based on conformance with all emission-critical parameters in §85.2122. This shall be accomplished by performing such procedures, tests, or analyses described in appendix I, or other procedures subject to the MOD Director's approval, necessary to ascertain with a high degree of certainty the emission-critical parameter specifications and tolerances for aftermarket part and the original equipment or previously certified part for which an equivalent aftermarket certified part is to be used.
- (i) If information is available in appendix I of this subpart to identify the applicable emission-critical parameters, the aftermarket part certifier must use such information.
- (ii) If sampling and analysis of original equipment or previously certified parts is relied upon, the aftermarket part certifier must use sound statistical sampling techniques to ascertain the mean and range of the applicable emission parameters.
- (iii) If an aftermarket part replaces more than one part on the same application, it may be certified only if the aftermarket part meets the applicable emission-critical parameters of §85.2122 for each part or parts which the aftermarket part is to replace. If an aftermarket part is to replace more than one part or an entire system, compliance must be demonstrated for all emission-critical parameters involved, except those which relate solely to the interface between the parts being replaced by the aftermarket part.

- (c) For parts certifying on the basis of emission test results, durability demonstration testing shall be conducted as follows. (1) Prior to certification emission testing, the actual aftermarket part used for certification testing must meet the durability demonstration requirements of this paragraph for at least the part's useful life mileage interval.
- (i) If an original equipment part has no scheduled replacement interval, then the useful life mileage interval of the aftermarket part of that type or which replaces the function of that part may be certified with a service interval less than the useful life of the motor vehicle or motor vehicle engine, or
- (ii) If any provision of 40 CFR part 86 establishes a minimum replacement or service interval for an original equipment part during vehicle or engine certification, then the useful life mileage interval of the aftermarket part of that type or which replaces the function of that part is said minimum interval.
- (2) The part manufacturer must decide whether it can demonstrate to the MOD Director that, during normal vehicle operation, the candidate part will not accelerate deterioration of any original equipment emission related parts. This demonstration must be based on technical rationale that shows that the candidate part has no significant physical or operational effect on any original emission components or system which would be different than that experienced by the vehicle operating with all original equipment emission system parts. The part's effect on each major emission system must be addressed separately in the demonstration.
- (i) If the aftermarket part to be certified accelerates deterioration of any existing emission related parts then certification shall be carried out as specified under the paragraph (c)(3) of this section for parts that accelerate deterioration of existing emission related parts.
- (ii) If the aftermarket part manufacturer can demonstrate that the part to be certified will not accelerate deterioration of any existing emission related components, then the manufacturer can certify according to paragraph

(c)(4) in this section for parts demonstrated to not accelerate deterioration of existing emission related parts.

(3) For aftermarket parts that accelerate deterioration of existing emission related parts during normal operation. (i) The aftermarket test part can be installed on the durability test vehicle and aged for 50,000 miles using the vehicle durability driving schedules contained in part 86, appendix IV. As an alternative, the aftermarket part manufacturer may use a different durability procedure if it can demonstrate to the MOD Director that the alternative procedure results in an improved technical evaluation of the part's influence on vehicle or engine emissions for the part's useful life mileage interval, or results in a significant cost savings to the aftermarket part manufacturer with no loss in technical validity compared to the recommended durability schedules in part 86, appendix IV. The aftermarket part manufacturer shall receive the written approval from the MOD Director prior to implementation of the alternative procedures.

NOTE: At the time of certification emission testing, the same part and vehicle combination used for mileage accumulation shall be used for emission testing.

(ii) Where the comparable original equipment part has a recommended replacement interval of less than 50,000 miles, the test part shall be replaced no sooner than its useful life mileage interval during the required 50,000 mile durability demonstration.

Note: At the time of certification emission testing, one of the aftermarket parts that accumulated at least its useful life mileage during the aging process under this paragraph shall be installed on the durability test vehicle that has accumulated 50,000 miles.

- (4) For aftermarket parts demonstrated not to accelerate deterioration on existing emission related parts during normal operation, the part manufacturer must determine whether the part will cause a noticeable change in vehicle driveability.
- (i) Parts that cause no noticeable change in vehicle driveability, performance, and/or fuel economy when the part fails, the durability driving schedules contained in part 86, appen-

dix IV can be used. As an alternative, the aftermarket part manufacturer may use a different durability procedure if it can demonstrate to the MOD Director that the alternative procedure results in an improved technical evaluation of the part's influence on vehicle or engine emissions for its useful life mileage interval, or results in a significant cost savings to the aftermarket part manufacturer with no loss in technical validity compared to the durability schedules in part 86, appendix IV. The aftermarket part manufacturer shall receive the written approval from the MOD Director prior to implementation of the alternative procedures.

(ii) Parts demonstrated to cause a noticeable change in vehicle driveability, performance, and/or fuel economy when the part fails, are exempt from aging if the part manufacturer can demonstrate to the MOD Director that the primary failure mode of the aftermarket component or system affects the driveability, performance, and/or fuel economy of the vehicle at a level readily detectable by the driver and likely to result in near term repair of failing components and correction of the emissions failure. (Use of on-board diagnostics and malfunction indicators as covered in paragraph (g) of this section is not necessarily an adequate demonstration that the certified part will be replaced. The part manufacturer must demonstrate that the diagnostic and malfunction indicator system will routinely result in repair or replacement of the part in use).

(5) For parts which only affect evaporative emissions performance, the aftermarket part manufacturer shall determine and demonstrate to the MOD Director the appropriate durability procedure to age its part. The demonstration shall include all documentation, analyses, and test results that support this determination, and the documentation that support the durability procedure results shall be submitted with the notification of intent to certify as per §85.2115 and is subject to MOD Director's review.

(6) Durability demonstration vehicle selection. The demonstration vehicle used must represent the "worst case" of all the configurations for which the

aftermarket part is being certified. The worst case configuration shall be that configuration which will likely cause the most deterioration in the performance characteristics of the aftermarket part which influence emissions during the part's useful life mileage. The worst case configuration shall be selected from among those configurations for which the aftermarket part is to be certified. One of the following two methods shall be used to select the worst case durability demonstration vehicle(s):

- (i) In the first method, the selection shall be based on a technical judgment by the aftermarket part manufacturer of the impact of the particular design, or calibration of a particular parameter or combination of parameters, and/or an analysis of appropriate data, or
- (ii) In the second alternative method, the selection shall be made from among those vehicle configurations with the heaviest equivalent test weight, and within that group, the largest displacement engine.
- (d) For parts certifying on the basis of emission test results, certification compliance shall be demonstrated as follows. (1) The emission test to be used is the Federal Test Procedure as set forth in the applicable portions of 40 CFR part 86. Certification emission testing must be carried out using representative production aftermarket parts as provided in paragraph (e) of this section. The test results must demonstrate that the proper installation of the certified aftermarket part will not cause the vehicle to fail to meet any applicable Federal emission requirements under section 202 of the Act.
- (2) The following portions of the Federal Test Procedure are not required to be performed when certifying a part using emission testing:
- (i) The evaporative emissions portion, if the aftermarket manufacturer has an adequate technical basis for believing that the part has no effect on the vehicle's evaporative emissions;
- (ii) The exhaust emissions portion, if the part manufacturer has an adequate technical basis for believing that the part has no affect on the vehicle's exhaust emissions; and

- (iii) Other portions therein which the part manufacturer believes are not relevant; *Provided*, *That* the part manufacturer has requested and been granted a waiver in writing by the MOD Director for excluding such portion.
- (3) Exhaust Emission Testing. Certification exhaust emission testing for aftermarket parts shall be carried out in the following manner:
- (i) For light duty vehicle parts that accelerate deterioration of existing emission related parts, at least one emission test is required. The test(s) shall be performed according to the Federal Test Procedure on the same test vehicle and aftermarket part combination that was previously aged as required. The results of all tests performed shall be averaged for each emission constituent. The average values shall meet all applicable Federal emission requirements under section 202 of the Act.
- (A) For aftermarket parts where the comparable original equipment part has no recommended replacement interval, the same part and vehicle combination used for the durability demonstration shall be used for certification exhaust emission testing.
- (B) For aftermarket parts where the comparable original equipment part has a recommended replacement interval of less than 50,000 miles, one of the aftermarket parts that accumulated at least the part's useful life mileage during the durability demonstration must be installed on the durability demonstration vehicle that has accumulated 50,000 miles for certification exhaust emission testing.
- (ii) For light duty truck parts that accelerate deterioration of existing emission related parts.
- (A) An emission test shall be performed on emission test vehicles at 4000 miles and at 50,000 miles, with the part installed. Exhaust emission deterioration factors for the test vehicle shall be calculated from these two test results. The aftermarket part manufacturer may elect to perform other emission tests at interim mileages. However, any interim tests must be spaced at equal mileage intervals. If more than one test is performed at any one mileage point, then all tests at this

point shall be averaged prior to determining the deterioration factor. The deterioration factor shall be calculated using the least squares straight line method, in accordance with §86.088–28(a). The deterioration factor for each emission constituent shall be used to linearly project the 50,000 mile test result out to 120,000 miles. The projected 120,000 mile test result shall meet light duty truck emission standards.

- (B) As an option, the light-duty truck part manufacturer may durability age the test vehicle and aftermarket part to 120,000 miles, and then perform one Federal Test Procedure test. The actual test results in this case must pass all Federal emission standards.
- (iii) For parts demonstrated to not accelerate deterioration of existing emission related parts during normal operation:
- (A) If parts cause no noticeable change in vehicle driveability, performance, and/or fuel economy when the part fails, the certification exhaust emission test vehicle need not be the same vehicle as that used for durability demonstration. Upon completion of aging, one Federal Test Procedure test shall be performed with the aged aftermarket part installed on a test vehicle that has just completed one Federal Test Procedure test in the original equipment configuration (i.e., before the aftermarket part or system is installed). If more than one test is performed either before or after the aftermarket part is installed, then an equivalent number of tests must be performed in both configurations. The results of all tests performed before the part is installed shall be averaged and the results of all tests performed after the part is installed shall be averaged for each emission constituent. The difference in Federal Test Procedure emission results between the tests with the aged aftermarket part installed and the test vehicle in the original equipment configuration shall be less than or equal to the certification vehicle emission margin of any and all of the certification test vehicles from the various configurations for which the aftermarket part is being certified.
- (B) For parts demonstrated to cause a noticeable change in vehicle

driveability, performance, and/or fuel economy when the part fails, no durability aging of the part is required before certification emission testing. One Federal Test Procedure test shall be performed on the test vehicle in its original equipment configuration (i.e., before the aftermarket part or system is installed) and one test with an aftermarket part representative of production (as provided in paragraph (e) of this section) installed on the test vehicle. If more than one test is performed either before or after the aftermarket part is installed, then an equivalent number of tests must be performed in both configurations. The results of all tests performed with the aftermarket part installed shall be averaged and the results of all tests performed in the original equipment configuration shall be averaged for each emission constituent. The difference in Federal Test Procedure emission results between the tests with the aftermarket part installed and the test vehicle in the original equipment configuration shall be less than or equal to the certification vehicle emission margin of any and all of the certification test vehicles from the various configurations for which the aftermarket part is being

(4) Evaporative emission testing. For parts determined by the part manufacturer (with appropriate technical rationale) to affect only evaporative emissions performance, at least one evaporative emissions portion of the Federal Test Procedure test shall be performed on the vehicle in its original equipment configuration and at least one with the aftermarket part installed. Both the original equipment and aftermarket part shall be aged according to paragraph (c)(5) of this section prior to testing. If more than one test is performed either before or after the aftermarket part is installed, then an equivalent number of tests must be performed in both configurations. The emission results of all tests performed before the part is installed shall be averaged and the emission results of all tests performed after the part is installed shall be averaged. The difference in Federal Test Procedure emission results between the tests with the aged aftermarket part installed

and the test vehicle in the original equipment configuration shall be less than or equal to the certification vehicle emission margin of any and all of the certification test vehicles from the various configurations for which the aftermarket part is being certified.

- (5) Emission test vehicle selection: The test vehicle used must represent the "worst case" with respect to emissions of all those configurations for which the aftermarket part is being certified. The worst case configuration shall be that configuration which, having the aftermarket part installed, is least likely to meet the applicable emission standards among all those configurations on which aftermarket part is intended to be installed as a certified aftermarket part. One of the following two methods shall be used to select the worst case emission test vehicle(s):
- (i) In the first method, the selection shall be based on a technical judgment by the aftermarket part manufacturer of the impact of the particular design or calibration of a particular parameter or combination of parameters and/or an analysis of appropriate data, or
- (ii) In the second alternative method, two defined worst case test vehicles shall be selected from the vehicle configurations using the following criteria:
- (A) The first test vehicle is that engine family for which the largest number of parts are projected to be sold. Within that family the manufacturer shall select the configurations with the heaviest equivalent test weight, and then within that group the configuration with the largest displacement engine.
- (B) The second test vehicle shall be from a different vehicle manufacturer than the first test vehicle, or if the aftermarket part applies to only one vehicle manufacturer, from a different engine family. Engine families are determined by the vehicle manufacturer or when certifying under 40 CFR part 86. Within that group, the second test vehicle is selected from the vehicle configurations with the heaviest equivalent test weight, and then, within that group, the configuration with the largest displacement engine. If a part applies to only one engine family then

only the vehicle specified in paragraph (d)(5)(ii)(A), of this section, is required to be tested.

- (iii) The results of certification tests using the worst case vehicle selections made in this section shall only be applicable for configurations that are required to meet the same or less stringent (numerically higher) emission standards than those of the worst case configuration.
- (iv) The worst case test vehicle(s) selected for certification emission testing is(are) not required to meet Federal emission standards in its original configuration. However, each test vehicle shall have representative emissions performance that is close to the standards and have no obvious emission defects. Each test vehicle shall be tuned properly and set to the vehicle manufacturer's specifications before testing is performed. Any excessively worn or malfunctioning emission related part shall be repaired prior to testing.
- (e) Test part selection. Certification shall be based upon tests utilizing representative production aftermarket parts selected in a random manner in accordance with accepted statistical procedures.
- (f) Replacing original equipment parts. Installation of any aftermarket part shall not result in the removal or rendering inoperative of any original equipment emission related part other than the part(s) being replaced. Furthermore, installation of any certified aftermarket part shall not require the readjustment of any other emission related part to other than the vehicle manufacturer specifications, cause or contribute to an unreasonable risk to the public health, welfare or safety, or result in any additional range of parameter adjustability or accessibility to adjustment than that of the vehicle manufacturer's emission related parts.
- (g) Affects on vehicle on board diagnostic system. Installation of any certified aftermarket part shall not alter or render inoperative any feature of the on-board diagnostic system incorporated by the vehicle manufacturer. The certified part may integrate with the existing diagnostic system if it does not alter or render inoperative any features of the system. However,

use of on-board diagnostics or warning indicators to alert the driver to part failure is not sufficient by itself to qualify the part for exemption from aging under paragraph (c)(4)(ii) of this section. The part manufacturer must demonstrate that the diagnostic and malfunction indicator system will routinely result in repair or replacement of the aftermarket part in use.

[54 FR 32588, Aug. 8, 1989]

§85.2115 Notification of intent to certify.

- (a) At least 45 days prior to the sale of any certified automotive aftermarket part, notification of the intent to certify must be received by the Office Director.
 - (1) The notification shall include:
- (i) Identification of each part to be certified; and.
- (ii) Identification of all vehicle or engine configurations for which the part is being certified including make(s), model(s), year(s), engine size(s) and all other specific configuration characteristics necessary to assure that the part will not be installed in any configuration for which it has not been certified; and
- (iii) All determinations, demonstrations, technical rationale, and documentation provided in §85.2114; and
- (iv) Any and all written waivers and approvals obtained from the MOD director as provided in §85.2114, and any correspondence with EPA regarding certification of that part; and
- (v) A description of the tests, techniques, procedures, and results utilized demonstrate compliance with §85.2114(b) applicable to parts eligible to certify using emission-critical parameters, except that, if the procedure utilized is recommended in appendix I of this subpart, then only a statement to this effect is necessary. A description of all statistical methods and analyses used to determine the emission-critical parameters of the original equipment parts and compliance of the certified part(s) with those parameters including numbers of parts tested, selection criteria, means, variance, etc; and
- (vi) All results and documentation of tests and procedures used by the part manufacturer as evidence of compli-

ance with the durability and emission requirements specified in §85.2114; and

- (vii) A discussion of the technical basis(es) for foregoing any portion of the Federal Test Procedure when applicable; and
- (viii) A description of the test part selection criteria used, and a statement that the test part(s) used for certification testing is(are) a representative production aftermarket part(s) consistent with §85.2114(e); and
- (ix) A description of the test and demonstration vehicle selection criteria used, and rationale that supports the technical judgment that the vehicle configurations used for emission testing and durability demonstration represent worst case with respect to emissions of all those configurations for which the aftermarket part is being certified, and all data that supports that conclusion; and
- (x) The service intervals of the part, including maintenance and replacement intervals in months and/or miles, as applicable, and a statement indicating whether it is different than the service, maintenance, and replacement interval of the original equipment requirements; and
- (xi) A statement, if applicable, that the part will not meet the labeling requirements of §85.2119(a) and the description of the markings the aftermarket manufacturer intends to put on the part in order to comply with §85.2119(b); and
- (xii) A statement that the aftermarket part manufacturer accepts, as a condition of certification, the obligation to comply with the warranty requirements and dispute resolution procedures provided in §85.2117; and
- (xiii) A statement of commitment and willingness to comply with all the relevant terms and conditions of this subpart; and
- (xiv) A statement by the aftermarket part manufacturer that use of its certified part will not cause a substantial increase to vehicle emissions in any normal driving mode not represented during certification or compliance testing; and

- (xv) The office or officer of the aftermarket part manufacturer authorized to receive correspondence regarding certification requirements pursuant to this subpart.
- (2) The notification shall be signed by an individual attesting to the accuracy and completeness of the information supplied in the notification.
- (3) Notification to the Agency shall be by certified mail or another method by which date of receipt can be established
- (4) Two complete and identical copies of the notification and any subsequent industry comments on any such notification shall be submitted by the aftermarket manufacturer to: Mod Director, MOD (EN-340F), Attention: Aftermarket Parts, 401 "M" St. SW., Washington, DC 20460.
- (5) A copy of the notification submitted under paragraph (a)(4) of this section will be placed in a public docket. Comments on any notice in the public docket may be made to the MOD Director.
- (b) The MOD Director reserves the right to review an application to determine if the submitted documents adequately meet all the requirements for certification specified in §\$85.2114 and 85.2115. A part may be sold as certified 45 days after the receipt by the Agency of the notification given pursuant to this subsection provided that the Office Director has not notified the part manufacturer otherwise.

[54 FR 32591, Aug. 8, 1989]

§85.2116 Objections to certification.

- (a) At any time prior to the end of the 45-day period after a notification of intent to certify an aftermarket part is received as specified in §85.2115, the MOD Director may notify the manufacturer of the aftermarket part that such aftermarket part may not be certified pending further investigation. The basis upon which this notification shall be made may include, but not be limited to, information or test results which indicate:
- (1) Compliance with the applicable emission-critical parameters was not achieved or that the testing methods used to demonstrate compliance with the emission-critical parameters were inadequate;

- (2) The part is to be certified on the basis of emission testing, and the procedure used in such tests was not in compliance with those portions of the Federal Test Procedure not waived pursuant to §85.2114(d)(2).
- (3) Use of the certified part may cause a vehicle to exceed any applicable emission requirements;
- (4) The durability requirement of §85.2114 has not been complied with;
- (5) Use of the certified part could cause or contribute to an unreasonable risk to public health, welfare or safety in its operation or function;
- (6) Installation of the certified part requires procedures or equipment which would likely cause it to be improperly installed under normal conditions or would likely result in a vehicle being misadjusted; or
- (7) Information and/or data required to be in the notification of intent to certify as provided by §85.2115 have not been provided or may be inadequate; or,
- (8) Documentation submitted under §85.2114(c)(4)(ii) was determined inadequate for durability exemption.
- (b) The aftermarket part manufacturer must respond in writing to the statements made in the notification by the MOD Director, or the aftermarket part manufacturer shall withdraw its notification of intent to certify.
- (1) Any party interested in the outcome of a decision as to whether a part may be certified may provide the MOD Director with any relevant written information up to ten days after the manufacturer responds to the MOD Director's objection.
- (2) Any interested party may request additional time to respond to the information submitted by the part manufacturer. The MOD Director upon a showing of good cause by the interested party may grant an extension of time to reply up to 30 days.
- (3) The part manufacturer may reply to information submitted by interested parties. Notification of intent to reply shall be submitted to the MOD Director within 10 days of the date information from interested parties is submitted to the MOD Director.
- (4) The MOD Director may, at his or her discretion, allow oral presentations by the aftermarket manufacturer or

any interested party in connection with a contested part certification.

- (c) If an objection has been sent to an aftermarket part manufacturer pursuant to paragraph (a) of this section, the MOD Director shall, after reviewing all pertinent data and information, render a decision and inform the aftermarket part manufacturer in writing as to whether such part may be certified and, if so, under what conditions the part may be certified. The written decision shall include an explanation of the reasons therefor.
- (1) The decision by the MOD Director shall be provided to the manufacturer within 30 working days of receipt of all necessary information by the manufacturer or interested parties, or of the date of any oral presentation regarding the certification, whichever occurs second.
- (2) A copy of the decision shall be sent to all identified interested parties.
- (3) Within 20 days of receipt of a decision made pursuant to this subsection, any party may file a written appeal to the Office Director. The Office Director may, in his or her discretion, allow additional oral or written submissions, prior to rendering a final decision. The schedule for such submission shall be in accordance with the schedule specified in §85.2116(b).
- (4) If no party files an appeal with the Office Director within 20 days, then the decision of the MOD Director shall be final.
- (5) The Office Director shall make a final decision regarding the certification of a part within 30 working days of receipt of all necessary information by the part manufacturer or from the date of any oral presentation, whichever occurs later.
- (6) A copy of all final decisions made under this section shall be published in the FEDERAL REGISTER.
- [45 FR 78460, Nov. 25, 1980, as amended at 54 FR 32592, Aug. 8, 1989]

§ 85.2117 Warranty and dispute resolution.

(a) Warranty. (1) As a condition of certification, the aftermarket part manufacturer shall warrant that if the certified part is properly installed it will not cause a vehicle to exceed Federal emission requirements as deter-

- mined by an emission test approved by EPA under section 207(b)(1) of the Act. This aftermarket part warranty shall extend for the remaining performance warranty period of any vehicle on which the part is installed, or for the warranty period specified for an equivalent original equipment component, if this period is shorter than the remaining warranty period of the vehicle.
- (2) The aftermarket part manufacturer's minimum obligation under this warranty shall be to reimburse vehicle manufacturers for all reasonable expenses incurred as a result of honoring a valid emission performance warranty claim which arises because of the use of the certified aftermarket part.
- (3) The procedure used to process a certified aftermarket part warranty claim is as follows. The time requirements are in units of calendar days.
- (i) The vehicle manufacturer shall submit, by certified mail or another method by which date of receipt can be established, a bill for reasonable expenses incurred to the part manufacturer for reimbursement. Accompanying the bill shall be a letter to the part manufacturer with an explanation of how the certified part caused the failure and a copy of the warranty repair order or receipt establishing the date that the performance repair was initiated by the vehicle owner.
- (ii) The parts retained pursuant to §85.2107(c)(1) shall be retained until the reimbursement process is resolved. The vehicle manufacturer shall store these parts or transfer these parts to the involved certified part manufacturer for storage. If the vehicle manufacturer transfers these parts to the certified part manufacturer, the part manufacturer shall retain these parts:
- (A) For at least one year from the date of repair involving these parts, if the part manufacturer does not receive a bill from the vehicle manufacturer within that time period, or
- (B) Until the claim reimbursement process has been resolved, if the part manufacturer receives a bill from the vehicle manufacturer within one year of the date of repair involving these parts.
- (iii) If the vehicle manufacturer transfers the parts retained pursuant to paragraph (a)(3)(ii) of this section to

the part manufacturer, a bill shall be submitted to the part manufacturer within one year of the date of initiation of the actual repair by the vehicle owner. If this requirement is not met, the vehicle manufacturer shall forfeit all rights to the reimbursement provisions provided in this regulation.

- (iv) Storage costs are not reimbursable as part of a performance warranty claim.
- (b) Dispute resolution. (1) The part manufacturer shall respond to the vehicle manufacturer within 30 days of receipt of the bill by paying the claim or requesting a meeting to resolve any disagreement. A meeting shall occur within the next two week period. At this meeting the parties shall, in all good faith, attempt to resolve their disagreement. Discussions should be completed within 60 days of receipt of the bill for the warranty claim by the part manufacturer.
- (2) If the parties cannot resolve their disagreement within 60 days, either party may file for arbitration. Neither party may file for arbitration within 60 days unless both parties agree to seek arbitration prior to the end of the 60-day period. If, after 60 days, either party files, then both parties shall submit to arbitration.
- (3) This arbitration shall be carried out pursuant to the Arbitration Rules contained in appendix II of this subpart which are based on Commercial Arbitration Rules published by the American Arbitration Association, revised and in effect as of September 1, 1988. The Arbitration Rules detail the procedures to be followed by the parties and the arbitrator in resolving disputes under this section. They can be varied only with the agreement of both parties. If either involved manufacturer refuses to participate in the arbitration process, that party is treated as if it had lost the arbitration and is required to pay all reasonable expenses.
- (4) Any party losing the arbitration has the right to resort to an appropriate federal district court or state court, subject to the established rules of that court regarding subject matter jurisdiction and personal jurisdiction.
- (5) If the vehicle manufacturer wins the arbitration, the part manufacturer must provide reimbursement in accord-

ance with the arbitrator's award and decision. Such reimbursement must be made within 30 days of the award and decision.

- (6)(i) If the part manufacturer refuses to pay a lost arbitration award, the involved part will be decertified pursuant to 40 CFR 85.2121, provided that if the part manufacturer resorts to a court of competent jurisdiction, decertification will be withheld pending the outcome of such judicial determination.
- (ii) In addition, under these circumstances, the vehicle manufacturer has the right to bring an enforcement action on the arbitration award and decision in the appropriate federal district court or state court, subject to the established rules of that court regarding subject matter jurisdiction and personal jurisdiction. If this court agrees with the arbitrator's award and decision, reimbursement shall be made within 30 days of the court's decision unless the court orders otherwise.

[54 FR 32592, Aug. 8, 1989]

§85.2118 Changes after certification.

The aftermarket part manufacturer shall be required to recertify any part which:

- (a) Was certified pursuant to §85.2114(b) and to which modifications are subsequently made which could affect the results of any test or judgment made that the part meets all of the applicable Emission-Critical Parameters;
- (b) Was certified pursuant to §85.2114(c) and to which modifications are made which are likely to affect emissions or the capability of the part to meet any other requirement of this subpart; or
- (c) Was certified and is subsequently modified in a manner affecting the durability of the part or any emission control device, engine or the vehicle upon which such part is installed.

[45 FR 78461, Nov. 25, 1980, as amended at 54 FR 32593, Aug. 8, 1989]

§85.2119 Labeling requirements.

(a) Except as specified in paragraph (b) of this section, each part certified pursuant to these regulations shall have "Certified to EPA Standards" and the name of the aftermarket part manufacturer or other party designated to

determine the validity of warranty claims placed on the part. The name of the aftermarket part manufacturer or other party and the statement, "Certified to EPA Standards," must be made durable and readable for at least the useful life mileage interval of the part.

- (b) In lieu of the name of the aftermarket part manufacturer or other party and "Certified to EPA Standards," the part may contain unique identification markings. A description of the marking and statement that such marking is intended in lieu of the name of the aftermarket part manufacturer or other party and "Certified to EPA Standards," shall be made to the Agency in the notification of intent to certify. The unique symbol shall not be used on any uncertified or decertified part built or assembled after the date of decertification.
- (c) The package in which the certified aftermarket part is contained must have the following information conspicuously placed thereon:
- (1) The statement "Certified by (name of manufacturer or warranter) to EPA Emission Standards",
- (2) A list of the vehicles or engines (in accordance with §85.2115(a)(1)(ii)) for which the part has been certified,
- (3) A statement of the maintenance or replacement interval for which the part has been certified, if the interval is of a shorter duration than the interval specified in the written instructions for proper maintenance and use for the original equipment,
- (4) A description of the maintenance necessary to be performed on the part in the proper maintenance and use of the part, if such maintenance is in addition to or different from that maintenance necessary on the original equipment part, and
- (5) The instructions for proper installation if different from the vehicle manufacturer's recommended installation instruction for that part.
- (d) The information required by paragraphs (c)(4) and (5) of this section may be provided on a written insert with the certified aftermarket part if the insert also contains the information required in paragraphs (c) (1), (2) and (3) of this section.

- (e) The information required by paragraph (c)(2) of this section may be provided in a catalog rather than on the package or on an insert: *Provided*, That access to the catalog is readily available to purchasers and installers of the part.
- (f) When an aftermarket part manufacturer desires to certify existing inservice stocks of its products, it may do so provided:
- (1) The part does not differ in any operational or durability characteristic from the aftermarket parts specified in the notification made pursuant to \$85.2115, and
- (2) A supplemental information sheet is made available to all parties selling the part.
- (i) The supplemental sheet shall be made available in sufficient quantities so that it can be provided with all parts sold as certified, and
- (ii) The supplemental sheet shall contain all of the information specified in paragraph (c) of this section.

[45 FR 78461, Nov. 25, 1980, as amended at 54 FR 32593, Aug. 8, 1989]

§85.2120 Maintenance and submittal of records.

- (a) For each certified aftermarket part, the aftermarket part manufacturer must establish, maintain and retain for 5 years the following adequately organized and indexed records:
- (1) Detailed production drawings showing all dimensions, tolerances, performance requirements and material specifications and any other information necessary to completely describe the part;
- (2) A description of the testing program, including all production part sampling techniques used to verify compliance of the certified aftermarket part with the applicable Emission-Critical Parameters and durability requirements;
- (3) All data obtained during testing of the part and subsequent analyses based on that data, including the milege and the vehicle or engine configuration determinants if emission testing is utilized as the basis for certification;
- (4) All information used in determining those vehicles for which the part is represented as being equivalent

from an emissions standpoint to the original equipment part;

- (5) A description of the quality control plan used to monitor production and assure compliance of the part with the applicable certification requirements:
- (6) All data taken in implementing the quality control plan, and any subsequent analyses of that data;
- (7) A description of all the methodology, analysis, testing and/or sampling techniques used to ascertain the emission critical parameter specifications of the originial equipment part; and
- (8) All in-service data, analyses performed by the manufacturer and correspondence with vendors, distributors, consumers, retail outlets or vehicle manufacturers regarding any design, production or in-service problems associated with 25 or more of any certified part.
- (b) The records required to be maintained in paragraph (a) of this section shall be made available to the Agency upon the written request of the MOD Director.
- (c) For parts certified only for vehicles with less than 5 years of emission performance warranty coverage remaining, records must be kept for 3 years or until they determine that approximately 80% of the applicable vehicles are outside the warranty period, whichever occurs second.
- (d) This section shall expire 5 years from the effective date of this regulation unless renewed prior to that date.

[45 FR 78461, Nov. 25, 1980]

§85.2121 Decertification.

- (a) The MOD Director may notify an aftermarket part manufacturer that the Agency has made a preliminary determination that one or more parts should be decertified.
- (1) Such a preliminary determination may be made if there is reason to believe that the part manufactured has failed to comply with §§ 85.2112 through 85.2122. Information upon which such a determination will be made includes but is not limited to the following.
- (i) Tests required to be performed to demonstrate compliance of the part with the applicable Emission-Critical Parameters

- (A) Were not performed on the part(s), or
- (B) Were insufficient to demonstrate compliance;
- (ii) The part was certified on the basis of emission tests, and
- (A) The procedures used in such tests were not in substantial compliance with a portion or portions of the Federal Test Procedure which were not waived pursuant to §85.2114(d);
- (B) The emission results were not in compliance with the requirements of §85.2114(d); or
- (C) The procedures used for part aging for durability demonstration were not in substantial compliance with the durability cycle required by §85.2114.
- (iii) Use of the certified part is causing vehicle emissions to exceed emission requirements for any regulated pollutant;
- (iv) Use of the certified part causes or contributes to an unreasonable risk to public health, welfare or safety or severely degrades drivability operation or function;
- (v) The part has been modified in a manner requiring recertification pursuant to §85.2118; or
- (vi) The manufacturer of such parts has not established, maintained or retained the records required pursuant to §85.2120 or fails to make the records available to the MOD Director upon written request pursuant to §85.2120.
- (vii) Documentation required to support the type of durability demonstration used for a part under §85.2114:
- (A) Were not submitted for the part, or
- (B) Were insufficient to justify a claim of durability exemption status.
- (viii) The aftermarket part manufacturer failed to pay a lost arbitration settlement within 30 days of the arbitrator's decision or within 30 days after completion of judicial review, if any.
- (2) Notice of a preliminary determination to decertify shall contain:
- (i) A description of the noncomplying part(s):
- (ii) The basis for the MOD Director's preliminary decision; and
- (iii) The date by which the manufacturer must
- (A) Terminate the sale of the part as a certified part, or

- (B) Make the necessary change (if so recommended by the Agency), and
- (C) Request an opportunity in writing to dispute the allegations of the preliminary decertification.
- (b) If the aftermarket part manufacturer requests an opportunity to respond to the preliminary determination, the manufacturer and other parties interested in the MOD Director's decision whether to decertify a part may, within 15 days of the date of the request, submit written presentations, including the relevant information and data, to the MOD Director. The MOD Director, in his or her discretion, may provide an opportunity for oral presentations
- (1) Any interested party may request additional time to respond to the information submitted by the part manufacturer. The MOD Director upon a showing of good cause by the interested party may grant an extension of time to reply up to 30 days.
- (2) The part manufacturer may have an extension of up to 30 days to reply to information submitted by interested parties. Notification of intent to reply shall be submitted to the MOD Director within 10 days of the date information from interested parties is submitted to the MOD Director.
- (c) If a part manufacturer has disputed the allegations of the preliminary decisions, the MOD Director shall, after reviewing any additional information, notify the aftermarket part manufacturer of his or her decision whether the part may continue to be sold as certified. This notification shall include an explanation upon which the decision was made and the effective date for decertification, where appropriate.
- (d) Within 20 days from the date of a decision made pursuant to paragraph (c) of this section, any adversely affected party may appeal the decision to the Office Director.
- (1) A petition for appeal to the Office Director must state all of the reasons why the decision of the MOD Director should be reversed.
- (2) The Office Director may, in his or her discretion, allow additional oral or written testimony.
- (3) If no appeal is filed with the Office Director within the permitted time pe-

- riod, the decision of the MOD Director shall be final.
- (e) If a final decision is made to decertify a part under paragraph (d) of this section, the manufacturer of such part shall notify his immediate customers (other than retail customers) that, as of the date of the final determination, the part in question has been decertified. The part manufacturer shall offer to replace decertified parts in the customer's inventory with certified replacement parts or, if unable to do so, shall at the customer's request repurchase such inventory at a reasonable price.
- (f) Notwithstanding the requirements of paragraph (e) of this section, a part purchased by a vehicle owner as certified, shall be considered certified pursuant to this subpart.

[45 FR 78462, Nov. 25, 1980, as amended at 54 FR 32593, Aug. 8, 1989]

§85.2122 Emission-critical parameters.

- (a) The following parts may be certified in accordance with §85.2114(b):
- (1) Carburetor Vacuum Break (Choke Pull-Off). (i) The emission-critical parameters for carburetor vacuum breaks
 - (A) Diaphragm Displacement.
 - (B) Timed Delay.
 - (C) Modulated Stem Displacement.
- (D) Modulated Stem Displacement Force.
 - (E) Vacuum Leakage.
- (ii) For the purposes of this paragraph:
- (A) "Diaphragm Displacement" means the distance through which the center of the diaphragm moves when activated. In the case of a non-modulated stem, diaphragm displacement corresponds to stem displacement.
- (B) "Timed Delay" means a delayed diaphragm displacement controlled to occur within a given time period.
- (C) "Modulated Stem Displacement" means the distance through which the modulated stem may move when actuated independent of diaphragm displacement.
- (D) "Modulated Stem Displacement Force" means the amount of force required at start and finish of a modulated stem displacement.

§ 85.2122

- (E) "Vacuum Leakage" means leakage into the vacuum cavity of a vacuum break.
- (F) "Vacuum Break" ("Choke Pulloff") means a vacuum-operated device to open the carburetor choke plate a predetermined amount on cold start.
- (G) "Modulated Stem" means a stem attached to the vacuum break diaphragm in such a manner as to allow stem displacement independent of diaphragm displacement.
- (H) "Vacuum Purge System" means a vacuum system with a controlled air flow to purge the vacuum system of undesirable manifold vapors.
- (2) Carburetor Choke Thermostats. (i) The emission-critical parameters for all Choke Thermostats are:
 - (A) Thermal Deflection Rate.
 - (B) Mechanical Torque Rate.
 - (C) Index Mark Position.
- (ii) The emission-critical parameters for Electrically-Heated Choke Thermostats are:
- (A) Those parameters set forth in paragraph (a)(2)(i) of this section
- (B) Time to rotate coil tang when electrically energized
 - (C) Electrical circuit resistance
- (D) Electrical switching temperature (iii) For the purpose of this para-
- (iii) For the purpose of this paragraph:
- (A) "Choke" means a device to restrict air flow into a carburetor in order to enrich the air/fuel mixture delivered to the engine by the carburetor during cold-engine start and cold-engine operation.
- (B) "Thermostat" means a temperature-actuated device.
- (C) "Electrically-heated Choke" means a device which contains a means for applying heat to the thermostatic coil by electrical current.
- (D) "Thermostatic Coil" means a spiral-wound coil of thermally-sensitive material which provides rotary force (torque) and/or displacement as a function of applied temperature.
- (E) "Thermostatic Switch" means an element of thermally-sensitive material which acts to open or close an electrical circuit as a function of temperature.
- (F) "Mechanical Torque Rate" means a term applied to a thermostatic coil, defined as the torque accumulation per

- angular degree of deflection of a thermostatic coil.
- (G) "Thermal Deflection Rate" means the angular degrees of rotation per degree of temperature change of the thermostatic coil.
- (H) "Index or Index Mark" means a mark on a choke thermostat housing, located in a fixed relationship to the thermostatic coil tang position to aid in assembly and service adjustment of the choke.
- (I) "PTC Type Choke Heaters" means a positive termperature coefficient resistant ceramic disc capable of providing heat to the thermostatic coil when electrically energized.
- (3) Carburetor Accelerator Pumps. (i) The emission-critical parameter for accelerator pumps (plungers or diaphragms) is the average volume of fuel delivered per stroke by the pump within prescribed time limits.
- (ii) For the purpose of this paragraph an "Accelerator Pump (Plunger or Diaphragm)" means a device used to provide a supplemental supply of fuel during increasing throttle opening as required.
- (4) Positive Crankcase Ventilation (PCV) Valves. (i) The emission-critical parameter for a PCV valve is the volume of flow as a function of pressure differential across the valve.
- (ii) For the purposes of this paragraph a "PCV Valve" means a device to control the flow of blow-by gasses and fresh air from the crankcase to the fuel induction system of the engine.
- (5) Breaker Points. (i) The emission-critical parameters for breaker points are:
 - (A) Bounce.
 - (B) Dwell Angle.
 - (C) Contact Resistance.
- (ii) For the purposes of this paragraph:
- (A) "Breaker Point" means a mechanical switch operated by the distributor cam to establish and interrupt the primary ignition coil current.
- (B) "Bounce" means unscheduled point contact opening(s) after initial closure and before scheduled reopening.
- (C) "Dwell Angle" means the number of degrees of distributor mechanical rotation during which the breaker points are conducting current.

- (D) "Contact Resistance" means the opposition to the flow of current between the mounting bracket and the insulated terminal.
- (6) Capacitors/Condensers. (i) The emission-critical parameters for capacitors/condensers are:
 - (A) Capacitance.
 - (B) Series Resistance.
 - (C) Breakdown Voltage.
- (ii) For the purposes of this paragraph:
- (Å) "Capacitance" means the property of a device which permits storage of electrically-separated charges when differences in electrical potential exist between the conductors and measured as the ratio of stored charge to the difference in electrical potential between conductors.
- (B) "Series Resistance" means the sum of resistances from the condenser plates to the condenser's external connections.
- (C) "Breakdown Voltage" means the voltage level at which the capacitor fails.
- (D) "Capacitor/Condenser" means a device for the storage of electrical energy consisting of two oppositely charged conducting plates separated by a dielectric and which resists the flow of direct current.
- (7) Distributor Caps and/or Rotors. (i) The emission-critical parameters for distributor caps and/or rotors are:
 - (A) Physical and Thermal Integrity.
 - (B) Dielectric Strength.
 - (C) Flashover.
- (ii) For the purposes of this para-
- (A) "Flashover" means the discharge of ignition voltage across the surface of the distributor cap and/or rotor rather than at the spark plug gap.
- (B) "Dielectric Strength" means the ability of the material of the cap and/or rotor to resist the flow of electric current.
- (C) "Physical and Thermal Integrity" means the ability of the material of the cap and/or rotor to resist physical and thermal breakdown.
- (8) Spark Plugs. (i) The emission critical parameters for spark plugs are:
 - (A) Heat Rating.
 - (B) Gap Spacing.
- (C) Gap Location.
- (D) Flashover.

- (E) Dielectric Strength.
- (ii) For the purposes of this paragraph:
- (A) "Spark Plug" means a device to suitably deliver high tension electrical ignition voltage to the spark gap in the engine combustion chamber.
- (B) "Heat Rating" means that measurement of engine indicated mean effective pressure (IMEP) value obtained on the engine at a point when the supercharge pressure is 25.4mm (one inch) Hg below the preignition point of the spark plug, as rated according to SAE J549A Recommended Practice.
- (C) "Gap Spacing" means the distance between the center electrode and the ground electrode where the high voltage ignition arc is discharged.
- (D) "Gap Location" means the position of the electrode gap in the combustion chamber.
- (E) "Dielectric Strength" means the ability of the spark plug's ceramic insulator material to resist electrical breakdown.
- (F) "Flashover" means the discharge of ignition voltage at any point other than at the spark plug gap.
- (9) Inductive System Coils. (i) The emission-critical parameters for inductive system coils are:
 - (A) Open Circuit Voltage Output.
 - (B) Dielectric Strength.
 - (C) Flashover.
 - (D) Rise Time.
- (ii) For the purposes of this paragraph:
- (A) "Coil" means a device used to provide high voltage in an inductive ignition system.
- (B) "Flashover" means the discharge of ignition voltage across the coil.
- (C) "Dielectric Strength" means the ability of the material of the coil to resist electrical breakdown.
- (D) ''Rise Time'' means the time required for the spark voltage to increase from 10% to 90% of its maximum value.
- (10) *Primary Resistors*. (i) The emission-critical parameter for primary resistors is the DC resistance.
- (ii) For the purpose of this paragraph, a "Primary Resistor" means a device used in the primary circuit of an inductive ignition system to limit the flow of current.

§ 85.2122

- (11) Breaker Point Distributors. (i) The emission-critical parameters for breaker point distributors are:
 - (A) Spark Timing.
- (1) Centrifugal Advance Characteristics.
 - (2) Vacuum Advance Characteristics.
 - (B) Dwell Angle.
 - (C) Breaker point contact operation.
 - (D) Electrical resistance to ground.
- (E) Capacity for compatibility with generally available original equipment and certified replacement parts listed in §85.2112(a) (5), (6), (7), and (9).
- (ii) For the purposes of this paragraph:
- (Å) "Distributor" means a device for directing the secondary current from the induction coil to the spark plugs at the proper intervals and in the proper firing order.
- (B) "Distributor Firing Angle" means the angular relationship of breaker point opening from one opening to the next in the firing sequence.
- (C) "Dwell Angle" means the number of degrees of distributor mechanical rotation during which the breaker points are capable of conducting current.
 - (12) Engine Valves. [Reserved]
 - (13) Camshafts. [Reserved]
 - (14) Pistons. [Reserved]
- (15) Oxidizing Catalytic Converter. (i) The emission-critical parameters for oxidizing catalytic converters are:
 - (A) Conversion Efficiency.
 - (B) Light-off Time.
- (C) Mechanical and Thermal Integrity
- (ii) For the purposes of this paragraph including the relevant test procedures in the appendix:
- (A) "Catalytic Converter" means a device installed in the exhaust system of an internal combustion engine that utilizes catalytic action to oxidize hydrocarbon (HC) and carbon monoxide (CO) emissions to carbon dioxide (CO₂) and water (H₂O).
- (B) "Conversion Efficiency" means the measure of the catalytic converter's ability to oxidize HC/CO to CO_2/H_2O under fully warmed-up conditions stated as a percentage calculated by the following formula:

 $\frac{\text{Inlet conc.-outlet conc.}}{\text{Inlet conc.}} \times 100$

- (C) "Light-off Time" or "LOT" means the time required for a catalytic converter (at ambient temperature 68–86 °F) to warm-up sufficiently to convert 50% of the incoming HC and CO to CO_2 and H_2 O.
- (D) "Peak Air Flow" means the maximum engine intake mass air flow rate measure during the 195 second to 202 second time interval of the Federal Test Procedure.
- (E) "Feed Gas" means the chemical composition of the exhaust gas measured at the converter inlet.
- (F) "Aged Catalytic Converter" means a converter that has been installed on a vehicle or engine stand and operated thru a cycle specifically designed to chemically age, including exposure to representative lead concentrations, and mechanically stress the catalytic converter in a manner representative of in-use vehicle or engine conditions.
- (G) "Mechanical and Thermal Intergrity" means the ability of a converter to continue to operate at its previously determined efficiency and light-off time and be free from exhaust leaks when subject to thermal and mechanical stresses representative of the intended application.
- (16) Air Cleaner Filter Element. (i) The emission-critical parameters for Air Cleaner Filter Elements are:
 - (A) Pressure drop.
 - (B) Efficiency.
- (ii) For the purpose of this paragraph:
- (A) "Air Cleaner Filter Element" means a device to remove particulates from the primary air that enters the air induction system of the engine.
- (B) "Pressure Drop" means a measure, in kilopascals, of the difference in static pressure measured immediately upstream and downstream of the air filter element.
- (C) "Efficiency" means the ability of the air cleaner or the unit under test to remove contaminant.
- (17) Electronic Inductive Ignition System and Components. [Reserved]
- (18) Electronic Inductive Distributors. [Reserved]
- (b) Additional part standards. [Reserved]
- [45 FR 78462, Nov. 25, 1980, as amended at 54 FR 32593, Aug. 8, 1989]

§85.2123 Treatment of confidential information.

- (a) Any manufacturer may assert that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment as provided by 40 CFR part 2, subpart B.
- (b) Any claim of confidentiality must accompany the information at the time it is submitted to EPA.
- (c) To assert that information submitted pursuant to this subpart is confidential, a manufacturer must indicate clearly the items of information claimed confidential by marking, circling, bracketing, stamping, or otherwise specifying the confidential information. Furthermore, EPA requests, but does not require, that the submitter also provide a second copy of its submittal from which all confidential information shall be deleted. If a need arises to publicly release nonconfidential information. EPA will assume that the submitter has accurately deleted all confidential information from this second copy.
- (d) If a claim is made that some or all of the information submitted pursuant to this subpart is entitled to confidential treatment, the information covered by that confidentiality claim will be disclosed by the Administrator only to the extent and by means of the procedures set forth in part 2, subpart B, of this chapter.
- (e) Information provided without a claim of confidentiality at the time of submission may be made available to the public by EPA without further notice to the submitter, in accordance with 40 CFR 2.204(c)(2)(i)(A).

[50 FR 34798, Aug. 27, 1985]

APPENDIX I TO SUBPART V OF PART 85— RECOMMENDED TEST PROCEDURES AND TEST CRITERIA AND REC-OMMENDED DURABILITY PROCEDURES TO DEMONSTRATE COMPLIANCE WITH EMISSION CRITICAL PARAMETERS

A. CARBURETOR VACUUM BREAK (CHOKE PULL-OFF)

1. Test Procedure and Criteria

a. Vacuum leakage: Apply 457 ±13 mm (18.0 ±0.5 inches) Hg. vacuum to the vacuum unit to achieve full diaphragm displacement. Seal vacuum source to unit. There shall be no visible loss of diaphragm displacement or drop in vacuum gauge reading after a 15 sec-

ond observation. Vacuum purge system and diaphragm displacement adjusting screw holes should be temporarily sealed during this test when applicable.

- b. Diaphragm displacement: At stabilized temperature of $-29\,^{\circ}\mathrm{C}$ and $121\,^{\circ}\mathrm{C}$ ($-20\,^{\circ}\mathrm{F}$ and $250\,^{\circ}\mathrm{F}$) with 457 $\pm 13\,$ mm (18.0 ± 0.5 inches) Hg. vacuum applied to unit, the diaphragm displacement shall be within $\pm 1\,$ mm (0.04 inches) of the nominal original equipment displacement. The vacuum purge system must be open during this test when applicable. Adjusting screws that limit displacement should be temporarily removed and adjusting screw holes temporarily sealed during this test.
- c. Timed delay (when applicable): With 457 ±13 mm (18.0 ±0.5 inches) Hg. applied to the unit, the vacuum break diaphragm displacement shall occur within ±20% of the original equipment time over the specified range of displacement. The diaphragm displacement shall be timed over the same distance for the original equipment as the replacement part and shall not be less than 60% of the total displacement range. The vacuum purge system must be open and the adjusting screw holes should be temporarily sealed during this test when applicable.
- d. Modulated stem displacement (when applicable): With a force sufficient to extend the modulated stem to its full displacement, the displacement shall be within ±0.8 mm (±0.03 inches) of the original equipment specification.
- e. Modulated stem displacement force (when applicable): The force required to start and finish the modulated stem displacement shall be within $\pm 35\%$ of the original equipment specification for forces up to 142 grams (5 ounces) and shall be within $\pm 20\%$ of the original equipment specification for forces exceeding 142 grams (5 ounces).
- 2. Durability Procedures: After 250,000 full displacement cycles (from atmospheric pressure to a minimum of 530mm (21 inches) Hg. vacuum at a temperature of 79 °C (175 °F)) in air, the following conditions shall be met:
- a. Diaphragm displacement shall not degrade more than 10% from the original test measurements of paragraph 1.b. above.
- b. Timed delay shall not degrade more than 10% from the original test measurement in paragraph 1.c. above.
- c. Following these tests, the units must be free of visible defects.

B. CARBURETOR CHOKE THERMOSTATS

- 1. Test Procedures and Criteria
- a. All chokes
- i. Thermal deflection rate

When tested on a suitable fixture, the deflection rate shall be within ±6% of the original equipment value. The initial temperature and final temperature for purposes of this test may vary but shall exhibit a test temperature range of at least 44 °C (80 °F).

Pt. 85, Subpt. V, App. I

Recommended test equipment, test procedures, and associated calculations are outlined in ASTM B389 (latest revision) or American National Standards Institute Z155–20.

ii. Mechanical torque rate

When tested on a suitable fixture, the torque rate shall be within ±12% of the mean original equipment value. Recommended test equipment, test procedures, and associated calculations are outlined in ASTM B362 (latest revision) or American National Standards Institute Z155–18 (latest revision).

iii. Index mark position

When stabilized for four hours at room temperature, the relative position of the thermostatic coil outer tang or loop and the index mark, when corrected to 24 °C (75 °F), shall be within ±5 angular degrees of the mean original equipment positions.

b. Electrically-heated Chokes

i. Time to rotate coil tang

When tested on a suitable fixture, the time to rotate through a prescribed angle at a prescribed temperature and prescribed voltage, for the specfic choke device under test shall be within ± 12 seconds or $\pm 25\%$ of the mean original equipment value whichever is greater.

ii. Electrical circuit resistance

In an electrically-heated choke utilizing PTC type choke heater, the circuit resistance shall be within ± 1.5 ohms of the mean original equipment value at 24 ± 3 °C (75° ± 5 °F) unenergized.

iii. Electrical switching temperature

In an electrically heated choke thermostat utilizing a thermostatic disc switch in the electrical circuit, the temperature to open the circuit shall be within ±5.5 °C (10 °F) and the temperature to close the circuit shall be within ±11 °C (20 °F) of the mean original equipment value. Circuit opening temperature shall be measured on a decreasing temperature change, and the circuit closing temperature shall be measured on an increasing temperature change.

C. CARBURETOR ACCELERATOR PUMPS

$1. \ \textit{Test Procedure and Criteria}$

a. Expose plunger or diaphragm assembly to temperatures of -30 °C (-20 °F) for 70 hours and at 70 °C (158 °F) for 24 hours, with a commercial grade fuel or equivalent.

b. Within one hour after temperature exposure of 1.a. above, each plunger or diaphragm assembly, when installed in an applicable carburetor or test fixture, shall at room temperature deliver a volume of test fluid (Stoddard solvent or equivalent) from a 10 stroke cycle,* within ±30% of the volume from a 10

stroke cycle of an original equipment plunger or diaphragm assembly.

2. Durability Procedure: After 250,000 operational cycles, at approximately 30 cycles per minute at room temperature in test fluid, the output of the plunger/diaphragm shall not drop below 90% of the low limit as established in 1.b.

D. Positive Crankcase Ventilation (PCV) ${\rm Valve}$

1. Test Procedure and Criteria

a. Measure the flow of the PCV valve in standard cubic feet per minute (SCFM) vs. pressure differential across the valve over a range of operating pressures from 4–22 inches Hg., at standard atmospheric conditions (21.1 °C (70 °F) at 755mm (29.92 inches).

b. A PCV valve shall flow within the vehicle manufacturer's specifications or shall meet the following criteria: Whenever the mean of the original equipment flow curve is below 1 SCFM, a maximum deviation of the mean replacement PCV valve shall not exceed ± 0.1 SCFM. Whenever the mean original equipment curve is equal to or greater than 1 SCFM, a maximum deviation of the mean of the replacement PCV valve shall not exceed $\pm 10\%$. The total flow tolerance of the replacement valve shall not exceed the original equipment variation from the mean, at any pressure differential.

2. Durability Procedure: The flow of any specific PCV valve must not deviate from the flow curve of the original equipment PCV valve by more than the total original allowable tolerance when each is similarly operated in the intended vehicle application over the service interval stated by the certifier.

E. Breaker Points

1. Test Procedures and Criteria

- a. Set up test system circuit and equipment per Figure 1 with an OE breaker point assembly. Connect the primary to a $14 \pm .5 \text{ V}$ DC regulated power supply.
- b. Record dwell angle and open-circuit output voltage at 300 and 500 distributor rpm and at 500 rpm intervals up to the maximum speed of the intended application.
- c. Insert the replacement part in the test system and repeat the observations per b above under identical test conditions.
- d. The data observed with the replacement part in the system must meet the following criteria:
- (1) The dwell angle change: Not to exceed that of the original equipment by more than $\pm 2^{\circ}$ at all measured rpm intervals.

^{*10} stroke cycle: 10 strokes from closed throttle plate position to wide open throttle

plate position occurring within a 15-25 second time period.

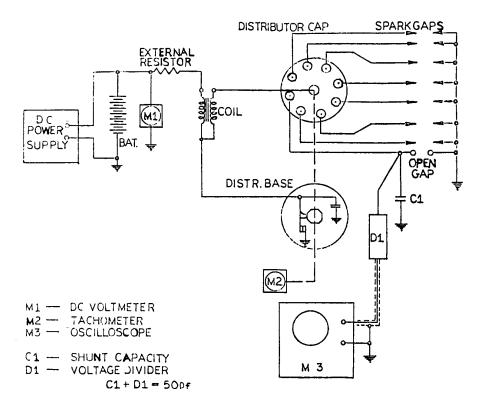


FIGURE I

- (2) The open circuit output voltage (M-3): Not less than 90% of the OE breaker point assembly at any measured rpm.
- e. Repeat step c above at -40 °C (-40 °F) and 100 °C (212 °F).
- f. The breaker points shall operate without evidence of point bounce at all test speeds and temperatures and shall operate easily without binding when operated manually.
 - 2. Durability Procedures
- a. Set up a bench ignition system using an applicable distributor or electro-mechanical equivalent.
- b. Install the breaker point assembly under test in the distributor, lubricate and adjust per applicable vehicle manufacturer's specifications. Use applicable coil, primary resistor, capacitor, cap and rotor.
- c. Connect the primary of the test system with a power supply regulated at $14\pm\!0.5$ V DC for a 12V system.
- d. The secondary portion of the test system is to be connected to a 12 $\pm 2 \mathrm{KV}$ spark gap.

- e. An external heat source shall generate an ambient temperature of $70^{\circ}\,(158~^{\circ}F)$ for the distributor.
- f. Drive the distributor at 1750 ± 50 rpm for 200 hours. After each 50 hour interval, run the distributor for 5 minutes with one open circuit spark gap instead of a $12 \, \mathrm{KV}$ gap.
- g. The replacement breaker point assembly must have the capability of performing throughout the duration of the test without evidence of any failure resulting in loss of spark in the 12KV spark gap.
- h. After the 200 hours repeat step 1.c. above. The open circuit output voltage must be at least 90% of that measured in 1.c.

F. CAPACITORS/CONDENSERS

- 1. Test Procedures and Criteria
- a. The electrostatic capacitance of the replacement condenser shall be within $\pm 20\%$ of the value of the original part at 20 ± 3 °C (68 ± 5 °F). The capacitance is to be measured on

Pt. 85, Subpt. V, App. I

- a capacitance bridge having an accuracy of $\pm 1\%$ at 1 KHz frequency.
- b. Set up the test system in accordance with Figure 1. The condenser series resistance shall be such that the output voltage at 500 distributor rpm with the replacement condenser shall not be less than 90% of the output voltage (M-3) with the original equipment condenser.
- c. The capacitor must be able to withstand a minimum test voltage of $500V\ DC$ for a minimum of $0.1\ seconds$ without failure.
- d. (1) Measure capacitance after 4 hours minimum soak at 70° (158°F).
- (2) After one hour at room temperature, place capacitor at $-18\ ^{\circ}C\ (0\ ^{\circ}F)$ for 4 hours minimum and measure capacitance.
- (3) Place capacitor at room temperature for 4 hours minimum and measure capacitance
- e. After thermal cycling, repeat 1.a. and b. The results must be within ± 10 percent of the intital measurements.
- 2. Durability Procedure
- a. Set up a bench ignition system using an applicable distributor or an electro-mechanical equivalent.
- b. Install the capacitor under test in the distributor adjusted to applicable vehicle manufacturer's specifications. Use applicable coil, primary resistor, breaker points, cap and rotor.
- c. Connect the primary of the test system with a power supply regulated at 14 ± 0.5 V DC for 12V system.
- d. The secondary portion of the test system is to be connected to a $12 \pm 2KV$ spark gap.
- e. An external heat source shall generate an ambient temperature of 70 $^{\circ}\mathrm{C}$ (158 $^{\circ}\mathrm{F})$ for the distributor.
- f. Drive the distributor at 1750 ±50 rpm for 200 hours. After each 50 hour interval, run the distributor for 5 minutes with one open circuit spark gap instead of a 12KV gap.
- g. The replacement part must have the capability of performing throughout the duration of the test without evidence of any failure resulting in loss of spark in the 12KV spark gap.
- h. After the 200 hours, the condenser shall be within 10 percent of the capacitance and voltage measured in 1.a. and b. respectively.
 - G. DISTRIBUTOR CAPS AND/OR ROTORS
- 1. Test Procedures and Criteria
- a. Set up test system in accordance with the circuit and equipment per Figure 1 with OE distributor cap and/or rotor. Connect the primary to a 14 ±.5V DC regulated power supply.
- b. Record open circuit output voltage (M $\!-\!$ 3) at 300 and 500 distributor rpm and at intervals of 500 distributor rpm up to the maximum speed of the intended application.

- c. Insert the intended replacement part(s) in the system and repeat step b. above under identical test conditions.
- d. Subject the intended replacement part to the following thermal sequence through five complete cycles:
- 1. 12 hours at -40 °C (-40 °F)
- 2. 2 hours at room temperature
- 3. 4 hours at 100 °C (212 °F)
- 4. 2 hours at room temperature.
- e. Repeat step b. above with the replacement part(s).
- f. The output voltages measured with the replacement part(s) in the system must be at least 90% of the output voltage with the OE cap and/or rotor.
 - 2. Durability Procedures
- a. Set up test system in accordance with circuit and equipment per Figure 1.
- b. Install the cap and/or rotor under test in distributor, lubricate and adjust per applicable vehicle manufacturer's specifications. Use equivalent coil, primary resistor, breaker points and capacitor.
- c. Connect the primary of the test system with a power supply regulated at 14 $\pm 0.5~\mathrm{V}$ D C
- 1. In breaker point operated systems, connect secondary to a 12 KV±2 KV gap.
- 2. In electronic ignition systems, connect secondary to a gap equivalent to at least 50% of peak open-circuit voltage.
- d. An external heat source shall generate an ambient temperature of $70^{\circ}\,(158~^{\circ}F)$ for the distributor.
- e. Distributor shall be driven at 1750 ±50 rpm for 200 hours. After each 50 hours interval, run the distributor for 5 minutes with one open-circuit spark gap instead of a 12KV gap.
- f. The replacement part(s) must have the capability of performing throughout the duration of the test without evidence of any failure resulting in loss of spark at the spark gap.
- g. Repeat step 1.c. above. The open circuit output voltage must be at least 90% of that measured in step 1.c.
- h. The replacement cap and/or rotor must be free of any visual cracks, arcing or melting

H. SPARK PLUGS

- 1. Test Procedures and Criteria
- a. Heat rating: When comparatively rated in the SAE 17.6 Spark Plug Rating engine according to the SAE J549A Recommended Practice, the comparative average rating of at least five (5) replacement spark plugs shall be within 15 percent of the average IMEP of at least five (5) OE spark plugs.
- b. Gap spacing: The electrode spark gap shall be equivalent or adjustable to the recommended gap for the original equipment spark plug.

- c. Gap location: The electrode gap position in the chamber shall be the same as specified by the vehicle manufacturer.
- d. Flashover: The spark plug terminal end, with the properly fitted connecting boot, shall not flash-over at peak anticipated voltage for the intended application when electrode gap is 15% larger than vehicle manufacturer's gap specifications.

I. INDUCTIVE SYSTEM COILS

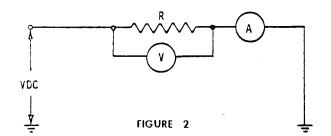
1. Test Procedures and Criteria

a. Set up the circuit in accordance with Figure 1. Operate the circuit by an applicable distributor or equivalent triggering device and applicable primarly resistor with a 50 pf load at 14.0 \pm 0.50 volts DC input as applicable and stabilized at an ambient temperature of 20 °C \pm 3 °C (68 °F \pm 5 °F).

- b. With the original equipment coil installed, record the predominant minimum peak voltage and rise time at 300 and 500 distributor rpm, and at 500 rpm intervals up to the maximum intended operating speed. The measurement is to be taken after 4 minutes operation at each speed.
- c. Install the replacement coil to be tested and repeat step b. above.
- d. The replacement coil shall have an opencircuit output voltage (M-3) at least 90% of the OE coil output voltage and a rise time not to exceed 110% of original equipment coil at each distributor test speed.

$2.\ Durability\ Procedure$

a. Install the replacement ignition coil in the ignition system using the applicable rotor, cap, capacitor, breaker points, and primary resistor.



Current A to be maintained at 2.5 amps for duration of test.

- b. Operate the circuit with a regulated power supply of 14.0 $\pm.5$ volts DC connected to the primary at an ambient temperature of 70 °C (158 °F) at 1750 ±50 distributor rpm for a duration of 200 hours. After each 50 hour interval, run the distributor for 5 minutes with one open-circuit spark gap instead of a 12KV gap.
- c. The ignition coil shall perform throughout the test without any evidence of coil failure which would result in the loss of the spark in the 12 KV spark gap.
- d. Repeat Step 1.c. above. The open-circuit output voltage must be at least 90% of that measured in 1.c.

J. PRIMARY RESISTORS

- 1. Test Procedures and Criteria.
- a. Configure the circuit shown in Figure 2, using the original equipment resistor.
- b. At 20 ± 3 °C (68 ± 5 °F), apply voltage for 15 minutes; maintain current at 2.5 amps. At conclusion of 15 minutes, read voltage and current. Calculate resistance using the relationship

R=E/I,

where:

R=Resistance in ohms,

 $E=Voltage\ (V)\ in\ volts,$ $I=Current\ (A)\ in\ amps.$

- c. Replace OE test sample with part to be certified and repeat step b. above.
- d. Resistance of the part shall be within $\pm 20\%$ of original equipment resistance.
- 2. Durability Procedure.
- a. Using the circuit shown in Figure 1, apply current at 70 °C (150 °F), for 200 hours.
- b. After 200 hours retest as in step 1.c. above, and verify that resistance is within ±20% of the value as measured in step 1.b. above.

K. DISTRIBUTORS—BREAKER POINT

- 1. Test Procedures and Criteria.
- a. Using an appropriate test installation, operate the distributor through its intended speed range.
- b. The advance mechanism shall function within the tolerance of the vehicle manufacturer's original specification over the speed range of the intended application as to vacuum and centrifugal advance.
- c. The advance mechanism shall repeatedly return to the zero setting
- ± 0.5 distributor degrees after advancing and retarding through the operating range.

Pt. 85, Subpt. V, App. I

- d. The distributor firing angle accuracy shall remain within the originally specified tolerances throughout the speed range of the intended application.
- e. The distributor shall be capable of maintaining the dwell angle of the original equipment specification with ± 2 degrees throughout the speed range of the intended application.
- f. The distributor shall be capable of opencircuit output voltage (M-3) equal to at leat 90 percent of the voltage produced by the original equipment system over the speed range of the intended application.
- 2. Durability Procedure.
- a. At an ambient temperature of 70 °C (150 °F), operate the distributor at 1750 ± 50 rpm for 200 hours.
- b. The distributor must meet the requirements of paragraph 1.b. through f. after the 200 hours.
 - L. Reserved for Engine Valves
 - M. RESERVED FOR CAMSHAFTS
 - N. RESERVED FOR PISTONS
 - O. OXIDIZING CATALYTIC CONVERTERS
 - 1. Test Procedures and Criteria.
- (a) The fresh and aged conversion efficiencies of the replacement oxidizing catalytic converter shall be equal to or exceed those of the original equipment converter for CO and HC emissions. The fresh and aged Light-off Time (LOT) of the replacement converter shall be equal to or less than those of the original equipment converter for CO and HC emissions. These parameters shall be determined for both fresh and aged converters under the same conditions using the following steady state feed gas concentrations and conditions for LOT and Conversion Efficiency respectively:

	LOT	Conversion effi- ciency
Exhaust mass flow rate.	See note (2)	See note (1).
Total hydrocarbons	See note (3)	See note (3).
Carbon monoxide	1.0 to 2.5%	1.0 to 2.5%.
Hydrogen	0.33×% CO max- imum.	0.33×% CO max- imum.
Oxygen	1.5×% CO min- imum.	1.5×% CO min- imum.
Converter inlet gas temperature.	650 °F to 850 °F	650 °F to 850 °F.

NOTE 1: Not less than peak air flow of the vehicle or engine configuration being certified for. If more than one vehicle or engine application is to be covered by a generic converter, the greatest peak vehicle or engine air flow shall be used.

Note 2: Between 0.10 and 0.40 times the value determined in Note 1.

NOTE 3: 500–2000 parts per million by volume minimum based on Methane calibra-

- tion. If a non-engine simulator gas source is used, a mixture ratio of 10% propane to 90% propylene by volume will constitute an acceptable synthetic for total exhaust hydrocarbons
- (i) LOT tests shall be conducted by exposing the converter to a step change in temperature, from ambient to that specified above: 650°-850°F. Converter inlet and outlet exhaust emissions as measured. Light-off Time is then determined by recording the time required for the converter to reduce the outlet emissions (HC and CO) to 50% of the inlet emissions, on a volumetric concentration basis, measured from the step temperature change.
- (ii) Conversion efficiency measurements shall be obtained by passing stabilized-feed gas through the converter (at conditions specified above) and making simultaneous measurements of inlet and outlet emission volume concentrations. The conversion efficiency for CO and HC is then calculated.
- (iii) The particular conditions for which LOT and conversion efficiency are measured (i.e., exhaust mass flow rate, total hydrocarbons, carbon monoxide, hydrogen, oxygen, and converter inlet temperature) for the replacement converter and original equipment converter tests must not vary from one another by more than 10%.
- (b) Fresh and aged catalytic converters may be obtained by operating the converter on individual vehicle or engine application for which it is intended on the Federal Test Procedure road durability driving cycle. A fresh converter results when the converter has operated between 2000 and 5000 miles or equivalent hours. An aged converter results when the converter has been operated for the warranted life of the original equipment converter.
- (c) Where one generic converter is intended to cover multiple vehicle or engine configurations, converter aging may be obtained per Paragraph (b) above, on a vehicle or engine which represents the greatest peak air flow of the group of vehicle configurations to be covered, and whose calibration and feed gas concentrations are representative of the vehicle or engine configurations being certified for.
- 2. Other Considerations.
- (a) Replacement converter must fit within the width and length space envelope of the original equipment converter. Converter spacing from the underbody and for ground clearance must be the same or greater than the original equipment converter application
- (b) Pressure drop measured between inlet and outlet pipe interconnecting points on the replacement converter shall be within ±25% of similar measurements for the original equipment converter being replaced, when measured at each of three flow conditions 50 SCFM, 100 SCFM, and 150 SCFM

with a suitable fluid medium such as air. Maximum allowable exhaust gas leakage from the replacement coverter shall be 0.4 cubic feet per minute measured at 4.0 pounds per square inch differential. All measurements must be normalized to equal density conditions.

(c) Converter skin temperature shall be measured during the converter efficiency test. The skin temperature for the replacement converter must equal or be less than that for the original equipment converter.

P. AIR CLEANER FILTER ELEMENT

1. Test Procedures and Criteria.

(a) Using test equipment and procedures specified in SAE-J726c, perform:

- (i) Air Flow and Pressure Drop Test (2.3) at 200 SCFM, record test conditions and pressure drop.
- (ii) Efficiency Test (2.4) to measure full life efficiency at 200 SCFM to a total pressure drop of 9 inches of water, record test conditions and test duration from first to last addition of standard dust, weigh test element and absolute filter at end of test using three randomly selected original equipment air filter elements.
- (b) Perform tests as in (a) above, under conditions controlled to within $\pm 10\%$ of the corresponding original equipment test conditions, for three randomly selected replacement air filter elements.
- (c) The replacement air filter element average recorded test results. The pressure drop in (i) and absolute filter weight in (ii) must be equal to or less than those average results for the original equipment test results. The replacement air filter averaged test results for element weight in (ii) must be equal to or larger than averaged result for the original equipment averaged test results.

2. Durability Procedure.

(a) After use in the intended vehicle or engine application for the recommended service interval, the replacement element shall evidence an increase in pressure drop (as measured in 1 (a)(i) above) equal to or less than that of the original equipment air filter element tested in the identical manner.

[45 FR 78464, Nov. 25, 1980, as amended at 54 FR 32593, Aug. 8, 1989]

APPENDIX II TO SUBPART V OF PART 85— ARBITRATION RULES

$Part\ A-Pre-Hearing$

Section 1: Initiation of Arbitration

Either party may commence an arbitration under these rules by filing at any regional office of the American Arbitration Association (the AAA) three copies of a written submission to arbitrate under these rules, signed by either party. It shall contain a statement of the matter in dispute, the

amount of money involved, the remedy sought, and the hearing locale requested, together with the appropriate administrative fee as provided in the Administrative Fee Schedule of the AAA in effect at the time the arbitration is filed. The filing party shall notify the MOD Director in writing within 14 days of when it files for arbitration and provide the MOD Director with the date of receipt of the bill by the part manufacturer.

Unless the AAA in its discretion determines otherwise and no party disagrees, the Expedited Procedures (as described in Part E of these Rules) shall be applied in any case where no disclosed claim or counterclaim exceeds \$32,500, exclusive of interest and arbitration costs. Parties may also agree to the Expedited Procedures in cases involving claims in excess of \$32,500.

All other cases, including those involving claims not in excess of \$32,500 where either party so desires, shall be administered in accordance with Parts A through D of these Rules.

Section 2: Qualification of Arbitrator

Any arbitrator appointed pursuant to these Rules shall be neutral, subject to disqualification for the reasons specified in Section 6. If the parties specifically so agree in writing, the arbitrator shall not be subject to disqualification for said reasons.

The term "arbitrator" in these rules refers to the arbitration panel, whether composed of one or more arbitrators.

Section 3: Direct Appointment by Mutual Agreement of Parties

The involved manufacturers should select a mutually-agreeable arbitrator through which they will resolve their dispute. This step should be completed within 90 days from the date of receipt of the warranty claim bill by the part manufacturer.

Section 4: Appointment From Panel

If the parties have not appointed an arbitrator and have not provided any other method of appointment, the arbitrator shall be appointed in the following manner: 90 days from the date of receipt of the warranty claim bill by the part manufacturer, the AAA shall submit simultaneously to each party to the dispute an identical list of names of persons chosen from the National Panel of Commercial Arbitrators, established and maintained by the AAA.

Each party to the dispute shall have ten days from the mailing date in which to cross off any names objected to, number the remaining names in order of preference, and return the list to the AAA. If a party does not return the list within the time specified, all persons named therein shall be deemed acceptable. From among the persons who

Pt. 85, Subpt. V, App. II

have been approved on both lists, and in accordance with the designated order of mutual preference, the AAA shall invite the acceptance of an arbitrator to serve. If the parties fail to agree on any of the persons named, or if acceptable arbitrators are unable to act, or if for any other reason the appointment cannot be made from the submitted lists, the AAA shall have the power to make the appointment from among other members of the panel without the submission of additional lists.

Section 5: Number of Arbitrators; Notice to Arbitrator of Appointment

The dispute shall be heard and determined by one arbitrator, unless the AAA in its discretion, directs that a greater number of arbitrators be appointed.

Notice of the appointment of the arbitrator shall be mailed to the arbitrator by the AAA, together with a copy of these rules, and the signed acceptance of the arbitrator shall be filed with the AAA prior to the opening of the first hearing.

Section 6: Disclosure and Challenge Procedure

Any person appointed as an arbitrator shall disclose to the AAA any circumstance likely to affect impartiality, including any bias or any financial or personal interest in the result of the arbitration or any past or present relationship with the parties or their representatives. Upon receipt of such information from the arbitrator or another source, the AAA shall communicate the information to the parties and, if it deems it appropriate to do so, to the arbitrator and others. Upon objection of a party to the continued service of an arbitrator, the AAA shall determine whether the arbitrator should be disqualified and shall inform the parties of its decision, which shall be conclusive.

Section 7: Vacancies

If for any reason an arbitrator should be unable to perform the duties of the office, the AAA may, on proof satisfactory to it, declare the office vacant. Vacancies shall be filled in accordance with the applicable provisions of these rules.

In the event of a vacancy in a panel of arbitrators after the hearings have commenced, the remaining arbitrator or arbitrators may continue with the hearing and determination of the controversy, unless the parties agree otherwise.

Section 8: Interpretation and Application of Rules

The arbitrator shall interpret and apply these rules insofar as they relate to the arbitrator's powers and duties. When there is more than one arbitrator and a difference arises among them concerning the meaning or application of these rules, it shall be decided by a majority vote. If that is unobtainable, either an arbitrator or a party may refer the question to the AAA for final decision. All other rules shall be interpreted and applied by the AAA.

Section 9: Administrative Conference and Preliminary Hearing

At the request of any party or at the discretion of the AAA, an administrative conference with the AAA and the parties and/or their representatives will be scheduled in appropriate cases to expedite the arbitration proceedings.

In large or complex cases, at the request of any party or at the discretion of the arbitrator or the AAA, a preliminary hearing with the parties and/or their representatives and the arbitrator may be scheduled by the arbitrator to specify the issues to be resolved, stipulate to uncontested facts, and to consider any other matters that will expedite the arbitration proceedings. Consistent with the expedited nature of arbitration, the arbitrator may, at the preliminary hearing, establish (i) the extent of and the schedule for the production of relevant documents and other information. (ii) the identification of any witnesses to be called, and (iii) a schedule for further hearings to resolve the dispute.

Section 10: Fixing of Locale

The parties may mutually agree on the locale where the arbitration is to be held. If any party requests that the hearing be held in a specific locale and the other party files no objection thereto within ten days after notice of the request has been mailed to it by the AAA, the locale shall be the one requested. If a party objects to the locale requested by the other party, the AAA shall have the power to determine the locale and its decision shall be final and binding.

Part B—The Hearing

Section 1: Date, Time, and Place of Hearing

The arbitrator shall set the date, time, and place for each hearing. The AAA shall mail to each party notice thereof at least ten days in advance, unless the parties by mutual agreement waive such notice or modify the terms thereof.

Section 2: Representation

Any party may be represented by counsel or other authorized representative. A party intending to be so represented shall notify the other party and the AAA of the name and address of the representative at least three days prior to the date set for the hearing at which that person is first to appear.

Pt. 85, Subpt. V, App. II

Environmental Protection Agency

When such a representative initiates an arbitration or responds for a party, notice is deemed to have been given.

Section 3: Attendance at Hearings

The arbitrator shall maintain the privacy of the hearings unless the law provides to the contrary. Representatives of the MOD director, and any persons having a direct interest in the arbitration are entitled to attend hearings. The arbitrator shall otherwise have the power to require the exclusion of any witness, other than a party or other essential person, during the testimony of any other witness. It shall be discretionary with the arbitrator to determine the propriety of the attendance of any other person.

Section 4: Oaths

Before proceeding with the first hearing, each arbitrator may take an oath of office and, if required by law, shall do so. The arbitrator may require witnesses to testify under oath administered by any duly qualified person and, if it is required by law or requested by any party, shall do so.

Section 5: Majority Decision

All decisions of the arbitrators must be by a majority. The award must also be made by a majority.

Section 6: Order of Proceedings and Communication with Arbitrator

A hearing shall be opened by the filing of the oath of the arbitrator, where required; by the recording of the date, time, and place of the hearing, and the presence of the arbitrator, the parties and their representatives, if any; and by the receipt by the arbitrator of the statement of the claim and the answering statement, if any.

The arbitrator may, at the beginning of the hearing, ask for statements clarifying the issues involved. In some cases, part or all of the above will have been accomplished at the preliminary hearing conducted by the arbitrator pursuant to Part A Section 9 of these Rules.

The complaining party shall then present evidence to support its claim. The defending party shall then present evidence supporting its defense. Witnesses for each party shall submit to questions or other examination. The arbitrator has the discretion to vary this procedure but shall afford a full and equal opportunity to all parties for the presentation of any material and relevant evidence.

Exhibits, when offered by either party, may be received in evidence by the arbitrator.

The names and addresses of all witnesses and a description of the exhibits in the order received shall be made a part of the record.

There shall be no direct communication between the parties and an arbitrator other than at oral hearing, unless the parties and the arbitrator agree otherwise. Any other oral or written communication from the parties to the neutral arbitrator shall be directed to the AAA for transmittal to the arbitrator.

Section 7: Evidence

The parties may offer such evidence as is relevant and material to the dispute and shall produce such evidence as the arbitrator may deem necessary to an understanding and determination of the dispute. An arbitrator or other person authorized by law to subpoena witnesses or documents may do so upon the request of any party or independently.

The arbitrator shall be the judge of the relevance and materiality of the evidence offered, and conformity to legal rules of evidence shall not be necessary. All evidence shall be taken in the presence of all of the arbitrators and all of the parties, except where any of the parties is absent, in default, or has waived the right to be present.

Section 8: Evidence by Affidavit and Posthearing Filing of Documents or Other Evidence

The arbitrator may receive and consider the evidence of witnesses by affidavit, but shall give it only such weight as the arbitrator deems it entitled to after consideration of any objection made to its admission.

If the parties agree or the arbitrator directs that documents or other evidence be submitted to the arbitrator after the hearing, the documents or other evidence shall be filed with the AAA for transmission to the arbitrator. All parties shall be afforded an opportunity to examine such documents or other evidence.

Section 9: Closing of Hearing

The arbitrator shall specifically inquire of all parties whether they have any further proofs to offer or witnesses to be heard. Upon receiving negative replies or if satisfied that the record is complete, the arbitrator shall declare the hearing closed and a minute thereof shall be recorded. If briefs are to be filed, the hearing shall be declared closed as of the final date set by the arbitrator for the receipt of briefs. If documents are to be filed as provided for in Part B Section 9 and the date set for their receipt is later than that set for the receipt of briefs, the later date shall be the date of closing the hearing. The time limit within which the arbitrator is required to make the award shall commence to run, in the absence of other agreements by the parties, upon the closing of the hearing.

Pt. 85, Subpt. V, App. II

Section 10: Reopening of Hearing

The hearing may be reopened on the arbitrator's initiative, or upon application of a party, at any time before the award is made. The arbitrator may reopen the hearing and shall have 30 days from the closing of the reopened hearing within which to make an award.

Section 11: Waiver of Oral Hearing

The parties may provide, by written agreement, for the waiver of oral hearings.

Section 12: Waiver of Rules

Any party who proceeds with the arbitration after knowledge that any provision or requirement of these rules has not been complied with and who fails to state an objection thereto in writing, shall be deemed to have waived the right to object.

Section 13: Extensions of Time

The parties may modify any period of time by mutual agreement. The AAA or the arbitrator may for good cause extend any period of time established by these rules, except the time for making the award. The AAA shall notify the parties of any extension.

Section 14: Serving of Notice

Each party shall be deemed to have consented that any papers, notices, or process necessary or proper for the initiation or continuation of an arbitration under these rules; for any court action in connection therewith; or for the entry of judgment on any award made under these rules may be served on a party by mail addressed to the party or its representative at the last known address or by personal service, inside or outside the state where the arbitration is to be held, provided that reasonable opportunity to be heard with regard thereto has been granted to the party.

The AAA and the parties may also use facsimile transmission, telex, telegram, or other written forms of electronic communication to give the notices required by these rules.

Part C-Award and Decision

Section 1: Time of Award

The award shall be made promptly by the arbitrator and, unless otherwise agreed by the parties or specified by law, no later than 30 days from the date of closing the hearing, or, if oral hearings have been waived, from the date of the AAA's transmittal of the final statements and proofs to the arbitrator.

Section 2: Form of Award

The award shall be in writing and shall be signed by the arbitrator, or if a panel is uti-

40 CFR Ch. I (7-1-13 Edition)

lized, a majority of the arbitrators. It shall be accompanied by a written decision which sets forth the reasons for the award. Both the award and the decision shall be filed by the arbitrator with the MOD Director.

Section 3: Scope of Award

The arbitrator may grant to the vehicle manufacturer any repair expenses that he or she deems to be just and equitable.

Section 4: Award upon Settlement

If the parties settle their dispute during the course of the arbitration, the arbitrator may set forth the terms of the agreed settlement in an award. Such an award is referred to as a consent award. The consent award shall be filed by the arbitrator with the MOD Director

Section 5: Delivery of Award to Parties

Parties shall accept as legal delivery of the award, the placing of the award, or a true copy thereof in the mail addressed to a party or its representative at the last known address, personal service of the award, or the filing of the award in any other manner that is permitted by law.

Section 6: Release of Documents for Judicial Proceedings

The AAA shall, upon the written request of a party, furnish to the party, at its expense, certified copies of any papers in the AAA's possession that may be required in judicial proceedings relating to the arbitration.

Part D—Fees and Expenses

Section 1: Administrative Fee

The AAA shall be compensated for the cost of providing administrative services according to the AAA Administrative Fee Schedule and the AAA Refund Schedule. The Schedules in effect at the time the demand for arbitration or submission agreement is received shall be applicable.

The administrative fee shall be advanced by the initiating party or parties, subject to final allocation at the end of the case.

When a claim or counterclaim is withdrawn or settled, the refund shall be made in accordance with the Refund Schedule. The AAA may, in the event of extreme hardship on the part of any party, defer or reduce the administrative fee.

Section 2: Expenses

The loser of the arbitration is liable for all arbitration expenses unless determined otherwise by the arbitrator.

Section 3: Arbitrator's Fee

An arrangement for the compensation of an arbitrator shall be made through discussions by the parties with the AAA and not directly between the parties and the arbitrator. The terms of compensation of arbitrators on a panel shall be identical.

Section 4: Deposits

The AAA may require the parties to deposit in advance of any hearings such sums of money as it deems necessary to defray the expense of the arbitration, including the arbitrator's fee, if any, and shall render an accounting to the parties and return any unexpended balance at the conclusion of the case.

Part E—Expedited Procedures

Section 1: Notice by Telephone

The parties shall accept all notices from the AAA by telephone. Such notices by the AAA shall subsequently be confirmed in writing to the parties. Should there be a failure to confirm in writing any notice hereunder, the proceeding shall nonetheless be valid if notice has, in fact, been given by telephone.

Section 2: Appointment and Qualifications of Arbitrator

The AAA shall submit simultaneously to each party an identical list of five proposed arbitrators drawn from the National Panel of Commercial Arbitrators, from which one arbitrator shall be appointed.

Each party may strike two names from the list on a preemptory basis. The list is returnable to the AAA within seven days from the date of the AAA's mailing of the list to the parties.

If for any reason the appointment of an arbitrator cannot be made from the list, the AAA may make the appointment from among other members of the panel without the submission of additional lists.

The parties will be given notice by the AAA by telephone of the appointment of the arbitrator, who shall be subject to disqualification for the reasons specified in Part A, Section 6. The parties shall notify the AAA, by telephone, within seven days of any objection to the arbitrator appointed. Any objection by a party to the arbitrator shall be confirmed in writing to the AAA with a copy to the other party or parties.

Section 3: Date, Time, and Place of Hearing

The arbitrator shall set the date, time, and place of the hearing. The AAA will notify the parties by telephone, at least seven days in advance of the hearing date. Formal Notice of Hearing will be sent by the AAA to the parties and the MOD Director.

Section 4: The Hearing

Generally, the hearing shall be completed within one day, unless the dispute is resolved by the submission of documents. The arbitrator, for good cause shown, may schedule an additional hearing to be held within seven days.

Section 5: Time of Award

Unless otherwise agreed by the parties, the award shall be rendered not later than 14 days from the date of the closing of the hearing.

Section 6: Applicability of Rules

Unless explicitly contradicted by the provisions of this part, provisions of other parts of the Rules apply to proceedings conducted under this part.

[54 FR 32593, Aug. 8, 1989, as amended at 70 FR 40432, July 13, 2005]

Subpart W—Emission Control System Performance Warranty Short Tests

AUTHORITY: Secs. 207, 301(a), Clean Air Act as amended (42 U.S.C. 7541(b) and 7601(a)).

§85.2201 Applicability.

- (a) This subpart contains the short tests and standards to be employed in conjunction with the Emissions Performance Warranty, subpart V.
- (b) Calendar and model year limitations. Certain test procedures contained in this subpart are subject to calendar and model year limitations. Otherwise, unless specifically indicated, the provisions of this subpart may be used to establish warranty eligibility for any 1981 and later model year light-duty vehicle and light-duty truck when tested during its useful life as prescribed under the Emissions Performance Warranty, in subpart V of this part.
- (c) Special recommendations for Ford Motor Company and Honda Prelude vehicles. Due to unique emission control systems, 1981 through 1987 model year vehicles manufactured by Ford Motor Company and 1984 through 1985 model year Honda Preludes must be tested with procedures that either incorporate a special engine restart feature or utilize a dynamometer to simulate a road load. The Agency has included short tests with the special engine restart feature in this subpart even

§ 85.2202

though these vehicles are no longer eligible for the Emissions Performance Warranty, to ensure they are properly tested by state or other I/M authorities. Short tests incorporating the restart feature are the Engine restart 2500 rpm/Idle test—EPA 81 (§85,2210), Engine restart idle test-EPA 81 (§85.2211), Idle test—EPA 91 (§85.2213), Two speed idle test-EPA 91 (§85.2215), Preconditioned idle test-EPA 91 (§85.2218), Idle test with loaded preconditioning-EPA 91 (§85.2219), and Preconditioned two speed idle test-EPA 91 (§85.2220). Short tests utilizing a dynamometer are the Loaded test-EPA 81 (§85,2216) and Loaded test-EPA 91 (§85.2217). This recommendation does not apply to tests conducted at altitudes above 4000 feet. Any of the short test procedures may be used for other vehicles which are similarly no longer eligible for performance warranty coverage.

[49 FR 24323, June 12, 1984, as amended at 58 FR 58400, Nov. 1, 1993]

$\S 85.2202$ General provisions.

The definitions and abbreviations in subpart A of part 86 of this chapter apply to this subpart.

[49 FR 24323, June 12, 1984]

§ 85.2203 Short test standards for 1981 and later model year light-duty vehicles.

(a) For light-duty vehicles for which the test procedures described in §85.2209, §85.2210, §85.2211, §85.2212, §85.2214, or §85.2216 are used to establish Emissions Performance Warranty eligibility (that is, 1981 and later model year light-duty vehicles at low altitude and 1982 and later model year vehicles at high altitude to which high altitude certification standards of 1.5 g/mile HC and 15 g/mile CO or less apply), short test emissions for all tests and test modes may not exceed the standards listed in paragraphs (a)(1) and (2) of this section.

- (1) Hydrocarbons: 220 ppm as hexane.
- (2) Carbon monoxide: 1.2%.
- (b) For light-duty vehicles for which the test procedure described in §85.2214 is used to establish Emissions Performance Warranty eligibility (that is, 1981 and later model year light-duty vehi-

cles at low altitude and 1982 and later model year vehicles at high altitude to which high altitude certification standards of 1.5 g/mile HC and 15 g/mile CO or less apply), the lowest readings from the two idle modes must be used to determine compliance. Short test emissions may not exceed the standards listed in paragraphs (b)(1) and (2) of this section.

- (1) Hydrocarbons: 200 ppm as hexane.
- (2) Carbon monoxide: 1.0%.
- (c) For gasoline-fueled light-duty vehicles for which any of the test procedures described in \$85.2213, \$85.2215, \$85.2217, \$85.2218, \$85.2219, or \$85.2220 are utilized to establish Emissions Performance Warranty eligibility (that is, 1981 and later model year light-duty vehicles at low altitude and 1982 and later model year vehicles at high altitude to which high altitude certification standards of 1.5 g/mile HC and 15 g/mile CO or less apply), short test emissions for all tests and test modes may not exceed the standards listed in paragraphs (c)(1) and (2) of this section.
 - (1) Hydrocarbons: 220 ppm as hexane.
 - (2) Carbon monoxide: 1.2%.

[58 FR 58401, Nov. 1, 1993]

§ 85.2204 Short test standards for 1981 and later model year light-duty trucks.

- (a) For light-duty trucks for which the test procedures described in §85.2209, §85.2210, §85.2211, §85.2212, §85.2214, or §85.2216 are used to establish Emissions Performance Warranty eligibility (that is, 1981 and later model year light-duty trucks at low altitude and 1982 and later model year trucks at high altitude to which high altitude certification standards of 2.0 g/mile HC and 26 g/mile CO or less apply), short test emissions may not exceed the standards listed in paragraphs (a)(1) and (2) of this section.
 - (1) Hydrocarbons: 220 ppm as hexane.
 - (2) Carbon monoxide: 1.2%.
- (b) For light-duty trucks for which the test procedure described in §85.2214 is used to establish Emissions Performance Warranty eligibility (that is, 1981 and later model year light-duty trucks at low altitude and 1982 and later model year trucks at high altitude to which high altitude certification standards of 2.0 g/mile HC and 26 g/mile CO

or less apply), the lowest readings from the two idle modes must be used to determine compliance. Short test emissions may not exceed the standards listed in paragraphs (b)(1) and (2) of this section.

- (1) Hydrocarbons: 200 ppm as hexane.
- (2) Carbon monoxide: 1.0%.
- (c) For 1981 and later model year gasoline-fueled light-duty trucks for which any of the test procedures described in §85.2213, §85.2215, §85.2217, §85.2218, §85.2219, or §85.2220 are utilized to establish Emissions Performance Warranty eligibility (that is, 1981 and later model year light-duty trucks at low altitude and 1982 and later model year trucks at high altitude to which high altitude certification standards of 2.0 g/mile HC and 26 g/mile CO or less apply), short test emissions for all tests and test modes may not exceed the standards listed in paragraphs (c)(1) and (2) of this section.
 - (1) Hydrocarbons: 220 ppm as hexane.
 - (2) Carbon monoxide: 1.2%.

[58 FR 58401, Nov. 1, 1993]

§§ 85.2205-85.2206 [Reserved]

§ 85.2207 On-board diagnostics test standards.

- (a) [Reserved]
- (b) A vehicle shall fail the on-board diagnostics test if it is a 1996 or newer vehicle and the vehicle connector is missing, has been tampered with, or is otherwise inoperable.
- (c) A vehicle shall fail the on-board diagnostics test if the malfunction indicator light is commanded to be illuminated and it is not visually illuminated according to visual inspection.
- (d) A vehicle shall fail the on-board diagnostics test if the malfunction indicator light is commanded to be illuminated for one or more OBD diagnostic trouble codes (DTCs), as defined by SAE J2012. The procedure shall be done in accordance with SAE J2012 Diagnostic Trouble Code Definitions, (MAR92). This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies of SAE J2012 may be obtained from the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096-0001. Copies may

be inspected at the EPA Docket No. A-94-21 at EPA's Air Docket, (LE-131) Room 1500 M, 1st Floor, Waterside Mall, 401 M Street SW, Washington, DC, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http://www.archives.gov/federal_register/code_of_federal_regulations/ibr_locations.html.

(e) [Reserved]

[61 FR 40946, Aug. 6, 1996, as amended at 63 FR 24433, May 4, 1998; 66 FR 18178, Apr. 5, 2001]

§85.2208 Alternative standards and procedures.

(a)(1) As a part of the certification process, as set forth in 40 CFR part 86, subparts A and S, a manufacturer may request an alternative short test standard or short test procedure for any vehicle or engine for which the standards or procedures specified in this subpart are not appropriate. The requestor shall supply relevant test data and technical support to substantiate the claim and shall also recommend alternative test procedures and/or standards for the Administrator's consideration. Upon an acceptable showing that the general standards or procedures are not appropriate, the Administrator shall set alternative standards or procedures through rulemaking. The administrative provisions of the certification process (see 40 CFR part 86, subparts A and S), apply to such a request for alternative standards or procedures.

- (2) Any such alternative standards or test procedures must be specified on the emission control information label to be effective for that particular vehicle or engine. The Administrator may waive this requirement if it is determined that a given model year of production for which an alternative test procedure is promulgated is too far advanced at the time of promulgation to make such a requirement practical.
- (3) Alternative test procedures may be approved if the Administrator finds
- (i) Such procedures are in accordance with good engineering practice, including errors of commission (at cutpoints corresponding to equivalent emission

§ 85.2209

reductions) no higher than the tests they would replace:

- (ii) Such procedures show a correlation with the Federal Test Procedure (with respect to their ability to detect high emitting vehicles and ensure their effective repair) equal to or better than the tests they would replace; and
- (iii) Such procedures would produce equivalent emission reductions in combination with other program elements.
- (b) A State or other I/M authority conducting or supervising tests under this subpart may request to use quality control procedures which are different than those in §85.2217. After an appropriate opportunity for public comment, the Administrator may approve the requested procedures provided the requested procedures are equivalent to those in §85.2217. The requestor shall supply relevant test data and technical support to substantiate the claim that the procedures are equivalent to the specifications described in §85.2217. Following a preliminary determination by the Administrator that an alternative procedure is equvalent, a FED-ERAL REGISTER notice will be published announcing the request and explaining EPA's preliminary determination. All information relevant to the preliminary determination will be made available for comment in the public docket. Interested parties will be given 30 days to submit comments, and if EPA concludes that the preliminary determination was not in error, a final FEDERAL REGISTER notice will be published granting the State permission to use the alternative procedure.
- (c)(1) A state or other I/M authority conducting or supervising tests under this subpart may request to use alternative short test standards or procedures. The requester must supply relevant test data and technical support to substantiate the claim and must also recommend alternative standards or test procedures for the Administrator's consideration. If the Administrator determines that the alternative standards or procedures satisfy the provisions of the Clean Air Act, 42 U.S.C. 7541 paragraphs (b)(i), (b)(ii), and (b)(iii) of this section, the Administrator will set alternative standards or procedures through rulemaking.

- (2) Alternative test procedures may be approved if the Administrator finds that:
- (i) Such procedures are in accordance with good engineering practice, including errors of commission (at cutpoints corresponding to equivalent emission reductions) no higher than the tests they would replace:
- (ii) Such procedures show a correlation with the Federal Test Procedure (with respect to their ability to detect high emitting vehicles and ensure their effective repair) equal to or better than the tests they would replace; and
- (iii) Such procedures would produce equivalent emission reductions in combination with other program elements.

[49 FR 24323, June 12, 1984, as amended at 58 FR 58401, Nov. 1, 1993; 64 FR 23920, May 4, 19991

§85.2209 2500 rpm/idle test-EPA 81.

- (a)(1) General calendar year applicability. The test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993, except as allowed in paragraph (a)(2) of this section.
- (2) Special calendar and model year applicability. (i) The extended applicability described in paragraphs (a)(2) (ii) through (iv) of this section is restricted to 1995 and earlier model year vehicles or engines.
- (ii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic decentralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993.
- (iii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be

used to establish Emissions Performance Warranty eligibility through June 30, 1994.

- (iv) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1995.
- (b) General requirements. Vehicles shall be tested in as-received condition. Engines shall be at normal operating temperature and not overheating (as indicated by gauge, warning light or boiling radiator) with all accessories off.
- (c) Test sequence. (1) Analyzers shall be warmed-up, in stabilized operating condition and adjusted as required in §85.2217.
 - (2) Attach tachometer pick up.
- (3) With engine idling and transmission in neutral, the sample probe shall be inserted into the tailpipe.
- (4) The engine speed shall be increased to 2500 ±300 rpm, with transmission in neutral. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. This process shall be repeated as necessary for multiple exhaust pipes, or hardware which is capable of simultaneously sampling multiple tailpipes may be used. However, if this hardware is not used, exhaust concentrations from each pipe shall be measured within the 30 second period if stable readings can be obtained from both pipes before the 30 seconds have elapsed. If this is not possible, the procedures shall be conducted through step (5) for the first pipe and then the entire procedure beginning from step (3) shall be repeated for the second pipe. Neither multiple readings nor simultaneous sampling hardware is necessary for exhaust systems in which the exhaust pipes originate from a common point.
- (5) The engine speed shall be reduced to free idle with transmission in neutral. Record exhaust concentrations after stabilized readings are obtained

- or at the end of 30 seconds, whichever occurs first. Repeat as specified in paragraph (b)(4) of this section for multiple exhaust pipes, unless hardware capable of simultaneous sampling of multiple exhaust pipes is used.
- (6) For vehicles with multiple exhaust pipes, the separate results from each pipe for each mode (as specified in paragraphs (c)(4) and (5) of this section) must be numerically averaged for each pollutant, unless hardware which is capable of simultaneously sampling multiple exhaust pipes has been used.
- (7) Exhaust concentration measurements from both the idle mode and the high speed mode are required.

[49 FR 24323, June 12, 1984, as amended at 58 FR 58402, Nov. 1, 1993]

§ 85.2210 Engine restart 2500 rpm/idle test—EPA 81.

- (a)(1) General calendar year applicability. The test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993, except as allowed in paragraph (a)(2) of this section.
- (2) Special calendar and model year applicability. (i) The extended applicability described in paragraphs (a)(2) (ii) through (iv) of this section is restricted to 1995 and earlier model year vehicles or engines.
- (ii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic decentralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993.
- (iii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through June 30. 1994.

- (iv) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1995.
- (b) General requirements. Vehicles shall be tested in as-received condition. Engines shall be at normal operating temperature and not overheating (as indicated by gauge, warning light or boiling radiator) with all accessories off.
- (c) Test sequence. (1) Analyzers shall be warmed-up, in stabilized operating condition and adjusted as required in \$85.2217.
 - (2) Attach tachometer pick up.
- (3) The engine shall be turned off and then restarted.
- (4) With engine idling and transmission in neutral, the sample probe shall be inserted into the tailpipe.
- (5) The engine speed shall be increased to 2500 ±300 rpm, with the transmission in neutral. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. This process shall be repeated as necessary for multiple exhaust pipes, or hardware which is capable of simultaneously sampling vehicles with multiple tailpipes may be used. However, if this hardware is not used, exhaust concentrations from each pipe shall be measured within the 30 second period if stable readings can be obtained from both pipes before the 30 seconds have elapsed. If this is not possible, the procedure shall be conducted through step (6) for the first pipe and then the entire procedure beginning from step (3) shall be repeated for the second pipe. Neither multiple readings nor simultaneous sampling hardware is necessary for exhaust pipes originating from a common point
- (6) The engine speed shall be reduced to free idle with transmission in neutral. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever

- occurs first. This process shall be repeated as necessary for multiple exhaust pipes, or hardware which is capable of simultaneously sampling vehicles with multiple tailpipes may be used. However, if this hardware is not used, exhaust concentrations from both pipes shall be measured in this step (6) within the 30 second period if stable readings can be obtained before the 30 seconds have elasped. If this is not possible, the entire procedure beginning from step (3) shall be repeated for the second pipe. For vehicles with multiple exhaust pipes only one of which was measured in step (5) before the 30 seconds at 2500 ±300 rmp had elapsed, the entire procedure beginning from step (3) shall be repeated for the second pipe after this step (6) is completed for the first pipe. Neither multiple readings nor simultaneous sampling hardware is necessary for exhaust pipes originating from a common point.
- (7) For vehicles with multiple exhaust pipes, the separate results from each pipe for each mode (as specified in paragraphs (c) (5) and (6) of this section) must be numerically averaged for each pollutant, unless hardware which is capable of simultaneously sampling multiple exhaust pipes has been used.
- (8) Exhaust concentration measurements from both the idle mode and the high speed mode are required.

[49 FR 24323, June 12, 1984, as amended at 58 FR 58402, Nov. 1, 1993]

§85.2211 Engine restart idle test—EPA 81.

- (a)(1) General calendar year applicability. The test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993, except as allowed in paragraph (a)(2) of this section.
- (2) Special calendar and model year applicability. (i) The extended applicability described in paragraphs (a)(2) (ii) through (iv) of this section is restricted to 1995 and earlier model year vehicles or engines.
- (ii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic decentralized program meeting the requirements

of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993.

(iii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through June 30, 1994.

(iv) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in \$51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1005

- (b) General requirements. Vehicles shall be tested in as-received condition. Engines shall be at normal operating temperature and not overheating (as indicated by gauge, warning light or boiling radiator) with all accessories off
- (c) Test sequence. (1) Analyzers shall be warmed-up, in stabilized operation condition and adjusted as required in §85.2217.
 - (2) Attach tachometer pick up.
- (3) The engine shall be turned off and then restarted.
- (4) With engine idling and transmission in neutral, the sample probe shall be inserted into the tailpipe.
- (5) The engine speed shall be increased to 2500 rpm ±300 rpm, with transmission in neutral, for 30 seconds.
- (6) The engine speed shall be reduced to free idle with transmission in neutral. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. This process shall be repeated as necessary for multiple exhaust pipes, or hardware which is capa-

ble of simultaneously sampling vehicles with multiple tailpipes may be used. However, if this type of hardware is not used, exhaust concentrations from each pipe shall be measured within the 30 second period if stable readings can be obtained from both pipes before the 30 seconds have elapsed. If this is not possible, the entire procedure beginning from step (3) shall be repeated for the second pipe. Neither multiple readings nor simultaneous sampling hardware is necessary for exhaust systems in which the exhaust pipes originate from a common point.

(7) Multiple readings from multiple exhaust pipes shall be numerically averaged, if taken.

[49 FR 24323, June 12, 1984, as amended at 58 FR 58402, Nov. 1, 1993]

§85.2212 Idle test—EPA 81.

(a)(1) General calendar year applicability. The test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993, except as allowed in paragraph (a)(2) of this section.

(2) Special calendar and model year applicability. (i) The extended applicability described in paragraphs (a)(2) (ii) through (iv) of this section is restricted to 1995 and earlier model year vehicles or engines.

(ii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic decentralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993.

(iii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through June 30, 1994.

- (iv) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1995.
- (b) General requirements. Vehicles shall be tested in as-received condition. Engines shall be at normal operating temperature and not overheating (as indicated by gauge, warning light or boiling radiator) with all accessories off.
- (c) *Test sequence*. (1) Analyzers shall be warmed-up, in stabilized operating condition and adjusted as required in §85.2217.
- (2) Optional: The engine may be preconditioned by operating it at 2500 ± 300 rpm for up to 30 seconds.
- (3) With engine idling and transmission in neutral, the sample probe shall be inserted into the tailpipe. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. This process shall be repeated as necessary for multiple exhaust pipes, or hardware which is capable of simultaneously sampling vehicles with multiple tailpipes may be used. Neither multiple readings nor simultaneous sampling hardware is necessary for exhaust systems in which the exhaust pipes originate from a common point.
- (4) Multiple readings from multiple exhaust pipes shall be numerically averaged, if taken.

 $[49\ FR\ 24323,\ June\ 12,\ 1984,\ as\ amended\ at\ 58\ FR\ 58403,\ Nov.\ 1,\ 1993]$

§85.2213 Idle test—EPA 91.

(a) General requirements—(1) Exhaust gas sampling algorithm. The analysis of exhaust gas concentrations must begin ten seconds after the applicable test mode begins. Exhaust gas concentrations must be analyzed at a minimum rate of once every 0.75 second. The measured value for pass/fail determinations is a simple running average of the measurements taken over five seconds.

- (2) Pass/fail determination. A pass or fail determination is made for each applicable test mode based on a comparison of the short test standards contained in §85.2203 and 85.2204, and the measured value for HC and CO as described in paragraph (a)(1) of this section. A vehicle passes the test mode if any pair of simultaneous measured values for HC and CO are below or equal to the applicable short test standards. A vehicle fails the test mode if the values for either HC or CO, or both, in all simultaneous pairs of values are above the applicable standards.
- (3) Void test conditions. The test immediately terminates and any exhaust gas measurements are voided if the measured concentration of CO plus CO₂ falls below six percent or the vehicle's engine stalls at any time during the test sequence.
- (4) Multiple exhaust pipes. Exhaust gas concentrations from vehicle engines equipped with multiple exhaust pipes must be sampled simultaneously.
- (5) The test is immediately terminated upon reaching the overall maximum test time.
- (b) Test sequence. (1) The test sequence consists of a first-chance test and a second-chance test as described in paragraphs (b)(1) (i) and (ii) of this section.
- (i) The first-chance test, as described under paragraph (c) of this section, consists of an idle mode.
- (ii) The second-chance test as described under paragraph (d) of this section is performed only if the vehicle fails the first-chance test.
- (2) The test sequence begins only after the requirements listed in paragraphs (b)(2) (i) through (iv) of this section are met.
- (i) The vehicle is tested in as-received condition with the transmission in neutral or park and all accessories turned off. The engine must be at normal operating temperature (as indicated by a temperature gauge, temperature lamp, touch test on the radiator hose, or other visual observation indicating that overheating has not occurred)
- (ii) For all pre-1996 model year vehicles, a tachometer shall be attached to the vehicle in accordance with the analyzer manufacturer's instructions. For

1996 and newer model year vehicles the OBD data link connector will be used to monitor RPM. In the event that an OBD data link connector is not available or that an RPM signal is not available over the data link connector, a tachometer shall be used instead.

- (iii) The sample probe is inserted into the vehicle's tailpipe to a minimum depth of 10 inches. If the vehicle's exhaust system prevents insertion to this depth, a tailpipe extension must be used.
- (iv) The measured concentration of CO plus CO_2 must be greater than or equal to six percent.
- (c) First-chance test. The test timer starts (tt=0) when the conditions specified in paragraph (b)(2) of this section are met. The overall maximum test time for the first-chance test is 145 seconds (tt=145). The first-chance test consists of an idle mode only.
- (1) The mode timer starts (mt=0) when the vehicle engine speed is between 350 and 1100 rpm. If engine speed exceeds 1100 rpm or falls below 350 rpm, the mode timer resets to zero and resumes timing. The minimum mode length is determined as described under paragraph (c)(2) of this section. The maximum mode length is 90 seconds elapsed time (mt=90).
- (2) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (c)(2) (i) through (v) of this section.
- (i) The vehicle passes the idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (ii) The vehicle passes the idle mode and the test terminates at the end of an elapsed time of 30 seconds (mt=30), if prior to that time the criteria of paragraph (c)(2)(i) of this section are not satisfied and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (iii) The vehicle passes the idle mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 sec-

- onds (mt=90), the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (iv) The vehicle fails the idle mode and the test is terminated if none of the provisions of paragraphs (c)(2) (i), (ii), and (iii) of this section is satisfied by an elapsed time of 90 seconds (mt=90). Alternatively, the vehicle may be failed if the provisions of paragraphs (c)(2) (i) and (ii) of this section are not met within an elapsed time of 30 seconds.
- (v) Optional. The vehicle may fail the first-chance test and the second-chance test may be omitted if no exhaust gas concentration lower than 1800 ppm HC is found by an elapsed time of 30 seconds (mt=30).
- (d) Second-chance test. If the vehicle fails the first-chance test, the test timer resets to zero (tt=0) and a second-chance test is performed. The overall maximum test time for the second-chance test is 425 seconds (tt=425). The test consists of a preconditioning mode followed immediately by an idle mode.
- (1) Preconditioning mode. The mode timer starts (mt=0) when the engine speed is between 2200 and 2800 rpm. The mode continues for an elapsed time of 180 seconds (mt=180). If engine speed falls below 2200 rpm or exceeds 2800 rpm for more than five seconds in any one excursion, or 15 seconds over all excursions, the mode timer resets to zero and resumes timing.
- (2) Idle mode—(i) Ford Motor Company and Honda vehicles. The engines of 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes must be shut off for not more than ten seconds and restarted. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure.
- (ii) The mode timer starts (mt=0) when the vehicle engine speed is between 350 and 1100 rpm. If engine speed exceeds 1100 rpm or falls below 350 rpm, the mode timer resets to zero and resumes timing. The minimum idle mode

length is determined as described in paragraph (d)(2)(iii) of this section. The maximum idle mode length is 90 seconds elapsed time (mt=90).

- (iii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the idle mode is terminated in accordance with paragraphs (d)(2)(iii) (A) through (D) of this section.
- (A) The vehicle passes the idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the idle mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30), if prior to that time the criteria of paragraph (d)(2)(iii)(A) of this section are not satisfied and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the idle mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), measured values are less than or equal to the applicable short test standards described in paragraph (a)(2) of this section.
- (D) The vehicle fails the idle mode and the test is terminated if none of the provisions of paragraphs (d)(2)(iii) (A), (B), and (C) of this section is satisfied by an elapsed time of 90 seconds (mt=90).

 $[58\ FR\ 58403,\ Nov.\ 1,\ 1993,\ as\ amended\ at\ 61\ FR\ 40947,\ Aug.\ 6,\ 1996]$

§85.2214 Two speed idle test-EPA 81.

- (a)(1) General calendar year applicability. The test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993, except as allowed in paragraph (a)(2) of this section.
- (2) Special calendar and model year applicability. (i) The extended applicability described in paragraphs (a)(2) (ii) through (iv) of this section is restricted to 1995 and earlier model year vehicles or engines.

- (ii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic decentralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993.
- (iii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through June 30, 1994.
- (iv) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1995
- (b) General requirements. Vehicles shall be tested in as-received condition. Engines shall be at normal operating temperature and not overheating (as indicated by gauge, warning light or boiling radiator) with all accessories off
- (c) Test sequence. (1) Analyzers shall be warmed-up, in stabilized operating condition and adjusted as required in §85.2217.
 - (2) Attach tachometer pick up.
- (3) With engine idling and transmission in neutral, the sample probe shall be inserted into the tailpipe. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. This process shall be repeated as necessary for multiple exhaust pipes, or hardware which is capable of simultaneously sampling vehicles with multiple tailpipes may be used. Neither

multiple readings nor simultaneous sampling hardware is necessary for exhaust systems in which the exhaust pipes originate from a common point.

- (4) The engine speed is increased to 2500 ±300 rpm, with transmission in neutral. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. Repeat as specified in paragraph (c)(3) of this section for multiple exhaust pipes, if necessary.
- (5) The engine speed is reduced to free idle with transmission in neutral. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. Repeat as specified in paragraph (c)(3) of this section for multiple exhaust pipes, if necessary.
- (6) For vehicles with multiple exhaust pipes, the separate results from each pipe for each mode (as specified in paragraphs (c)(3), (4), and (5) of this section) must be numerically averaged for each pollutant, unless hardware which is capable of simultaneously sampling multiple tailpipe vehicles has been used.
- (7) The idle mode final results shall be the lowest HC and lowest CO readings from steps (3) and (5).
- (d) Exhaust concentration measurements from both the idle mode and the high-speed mode are not required. The short test may be used to evaluate emissions from either mode alone or from both modes, the choice being made by the jurisdiction implementing the inspection program. If exhaust concentrations are not measured on a given mode, the vehicle must be operated at the specified test condition for 15 to 30 seconds. The final idle mode, described in paragraph (c)(5) of this section, may be omitted if only highspeed mode exhaust concentrations are to be measured or if the vehicle is below idle standards on the first measurement, paragraph (c)(3) of this section. The high-speed mode may be omitted if only idle mode exhaust concentrations are to be measured and if the vehicle is below idle standards on the first measurement.

[49 FR 24323, June 12, 1984. Redesignated and amended at 58 FR 58403, 58404, Nov. 1, 1993]

§85.2215 Two speed idle test—EPA 91.

- (a) General requirements—(1) Exhaust gas sampling algorithm. The analysis of exhaust gas concentrations begins ten seconds after the applicable test mode begins. Exhaust gas concentrations must be analyzed at a rate of once every 0.75 second. The measured value for pass/fail determinations is a simple running average of the measurements taken over five seconds.
- (2) Pass/fail determination. A pass or fail determination is made for each applicable test mode based on a comparison of the short test standards contained in §85.2203 and 85.2204, and the measured value for HC and CO as described in paragraph (a)(1) of this section. A vehicle passes the test mode if any pair of simultaneous values for HC and CO are below or equal to the applicable short test standards. A vehicle fails the test mode if the values for either HC or CO, or both, in all simultaneous pairs of values are above the applicable standards.
- (3) Void test conditions. The test immediately terminates and any exhaust gas measurements are voided if the measured concentration of CO plus CO² falls below six percent or the vehicle's engine stalls at any time during the test sequence.
- (4) Multiple exhaust pipes. Exhaust gas concentrations from vehicle engines equipped with multiple exhaust pipes must be sampled simultaneously.
- (5) The test is immediately terminated upon reaching the overall maximum test time.
- (b) Test sequence. (1) The test sequence consists of a first-chance test and a second-chance test as described in paragraphs (b)(1) (i) and (ii) of this section.
- (i) The first-chance test, as described under paragraph (c) of this section, consists of an idle mode followed by a high-speed mode.
- (ii) The second-chance high-speed mode, as described under paragraph (c) of this section, immediately follows the first-chance high-speed mode. It is performed only if the vehicle fails the first-chance test. The second-chance idle mode, as described under paragraph (d) of this section, follows the second-chance high-speed mode and is

performed only if the vehicle fails the idle mode of the first-chance test.

- (2) The test sequence begins only after the requirements listed in paragraphs (b)(2) (i) through (iv) of this section are met.
- (i) The vehicle is tested in as-received condition with the transmission in neutral or park and all accessories turned off. The engine must be at normal operating temperature (as indicated by a temperature gauge, temperature lamp, touch test on the radiator hose, or other visual observation indicating that overheating has not occurred).
- (ii) For all pre-1996 model year vehicles, a tachometer shall be attached to the vehicle in accordance with the analyzer manufacturer's instructions. For 1996 and newer model year vehicles the OBD data link connector will be used to monitor RPM. In the event that an OBD data link connector is not available or that an RPM signal is not available over the data link connector, a tachometer shall be used instead.
- (iii) The sample probe is inserted into the vehicle's tailpipe to a minimum depth of 10 inches. If the vehicle's exhaust system prevents insertion to this depth, a tailpipe extension must be used.
- (iv) The measured concentration of CO plus CO^2 must be greater than or equal to six percent.
- (c) First-chance test and second-chance high-speed mode. The test timer starts (tt=0) when the conditions specified in paragraph (b)(2) of this section are met. The overall maximum test time for the first-chance test and second-chance high-speed mode is 425 seconds (tt=425). The first-chance test consists of an idle mode followed immediately by a high-speed mode. This is followed immediately by an additional second-chance high-speed mode, if necessary.
- (1) First-chance idle mode. (i) The mode timer starts (mt=0) when the vehicle engine speed is between 350 and 1100 rpm. If engine speed exceeds 1100 rpm or falls below 350 rpm, the mode timer resets to zero and resumes timing. The minimum idle mode length is determined as described in paragraph (c)(1)(ii) of this section. The maximum idle mode length is 90 seconds elapsed time (mt=90).

- (ii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode terminated as described in paragraphs (c)(1)(ii) (A) through (E) of this section.
- (A) The vehicle passes the idle mode and the mode is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the idle mode and the mode is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (c)(1)(ii)(A) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the idle mode and the mode is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (D) The vehicle fails the idle mode and the mode is terminated if none of the provisions of paragraphs (c)(1)(ii) (A), (B), and (C) of this section is satisfied by an elapsed time of 90 seconds (mt=90). Alternatively, the vehicle may be failed if the provisions of paragraphs (c)(1)(ii) (A) and (B) of this section are not met within an elapsed time of 30 seconds.
- (E) Optional. The vehicle may fail the first-chance test and the second-chance test may be omitted if no exhaust gas concentration less than 1800 ppm HC is found by an elapsed time of 30 seconds (mt=30).
- (2) First-chance and second-chance high-speed modes. This mode includes both the first-chance and second-chance high-speed modes, and follows immediately upon termination of the first-chance idle mode.
- (i) The mode timer resets (mt=0) when the vehicle engine speed is between 2200 and 2800 rpm. If engine speed falls below 2200 rpm or exceeds 2800 rpm for more than two seconds in one excursion, or more than six seconds over

all excursions within 30 seconds of the final measured value used in the pass/fail determination, the measured value is invalidated and the mode continued. If any excursion lasts for more than ten seconds, the mode timer resets to zero (mt=0) and timing resumes. The minimum high-speed mode length is determined as described under paragraphs (c)(2) (ii) and (iii) of this section. The maximum high-speed mode length is 180 seconds elapsed time (mt=180).

- (ii) Ford Motor Company and Honda vehicles. For 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes, the pass/fail analysis begins after an elapsed time of ten seconds (mt=10) using the following procedure. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles.
- (Å) For vehicles that *passed* the idle mode, a pass or fail determination is used to determine whether the high-speed test should be terminated *prior* to or at the end of an elapsed time of 180 seconds (mt=180), as described in paragraphs (c)(2)(ii)(A) (1) through (4) of this section.
- (1) The vehicle passes the high-speed mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), the measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (2) The vehicle passes the high-speed mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (c)(2)(ii)(A)(I) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (3) The vehicle passes the high-speed mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 180 seconds (mt=180), the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (4) Restart. If at an elapsed time of 90 seconds (mt=90) the measured values are greater than the applicable short

test standards as determined by the procedure described in paragraph (a)(2) of this section, the vehicle's engine must be shut off for not more than ten seconds after returning to idle and then is restarted. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure. The mode timer will stop upon engine shut off (mt=90) and resume upon engine restart. The pass/fail determination resumes as follows after 100 seconds have elapsed (mt=100).

- (i) The vehicle passes the high-speed mode and the test is immediately terminated if, at any point between an elapsed time of 100 seconds (mt=100) and 180 seconds (mt=180), the measured values are less than or equal to the applicable short test standards described in paragraph (a)(2) of this section.
- (ii) The vehicle fails the high-speed mode and the test is terminated if paragraph (c)(2)(ii)(A)(4)(i) of this section is not satisfied by an elapsed time of 180 seconds (mt=180).
- (B) A pass or fail determination is made for vehicles that failed the idle mode and the high-speed mode terminated at the end of an elapsed time of 180 seconds (mt=180) as described in paragraphs (c)(2)(ii)(B) (1) and (2) of this section.
- (1) The vehicle passes the high-speed mode and the mode is terminated at an elapsed time of 180 seconds (mt=180) if any measured values of HC and CO exhaust gas concentrations during the high-speed mode are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (2) Restart. If at an elapsed time of 90 seconds (mt=90) the measured values of HC and CO exhaust gas concentrations during the high-speed mode are greater than the applicable short test standards as determined by the procedure in paragraph (a)(2) of this section, the vehicle's engine must be shut off for not more than ten seconds after returning to idle and then is restarted. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure. The mode timer will stop upon engine shut off

- (mt=90) and resume upon engine restart. The pass/fail determination resumes, as described in paragraphs (c)(2)(ii)(B)(2) (i) and (ii) of this section after 100 seconds have elapsed (mt=100).
- (i) The vehicle passes the high-speed mode and the mode is terminated at an elapsed time of 180 seconds (mt=180) if any measured values of HC and CO exhaust gas concentrations during the high-speed mode are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (ii) The vehicle fails the high-speed mode and the test is terminated if paragraph (c)(2)(ii)(B)(2)(i) of this section is not satisfied by an elapsed time of 180 seconds (mt=180).
- (iii) All other light-duty motor vehicles. The pass/fail analysis for vehicles not specified in paragraph (c)(2)(ii) of this section begins after an elapsed time of ten seconds (mt=10) using the procedure described in paragraphs (c)(2)(iii) (A) and (B) of this section.
- (A) For vehicles that *passed* the idle mode, a pass or fail determination is used to determine whether the high-speed mode should be terminated *prior* to or at the end of an elapsed time of 180 seconds (mt=180), as described in paragraphs (c)(2)(iii)(A) (I) through (4) of this section.
- (1) The vehicle passes the high-speed mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), any measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (2) The vehicle passes the high-speed mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (c)(2)(iii)(A)(I) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure in paragraph (a)(2) of this section.
- (3) The vehicle passes the high-speed mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 180 seconds (mt=180), the measured values are less than or equal to the applicable short test standards as deter-

- mined by the procedure described in paragraph (a)(2) of this section.
- (4) The vehicle fails the high-speed mode and the test is terminated if none of the provisions of paragraphs (c)(2)(iii)(A) (1), (2), and (3) of this section is satisfied by an elapsed time of 180 seconds (mt=180).
- (B) A pass or fail determination is made for vehicles that *failed* the idle mode and the high-speed mode terminated at the *end* of an elapsed time of 180 seconds (mt=180) as described in paragraphs (c)(2)(iii)(B) (1) and (2) of this section.
- (1) The vehicle passes the high-speed mode and the mode is terminated at an elapsed time of 180 seconds (mt=180) if any measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (2) The vehicle fails the high-speed mode and the test is terminated if paragraph (c)(2)(iii)(B)(1) of this section is not satisfied by an elapsed time of 180 seconds (mt=180).
- (d) Second-chance idle mode. If the vehicle fails the first-chance idle mode and passes the high-speed mode, the test timer resets to zero (tt=0) and a second-chance idle mode begins. The overall maximum test time for the second-chance idle mode is 145 seconds (tt=145). The test consists of an idle mode only.
- (1) The engines of 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes must be shut off for not more than ten seconds and restarted. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles.
- (2) The mode timer starts (mt=0) when the vehicle engine speed is between 350 and 1100 rpm. If the engine speed exceeds 1100 rpm or falls below 350 rpm the mode timer resets to zero and resumes timing. The minimum second-chance idle mode length is determined as described in paragraph (d)(3) of this section. The maximum second-

chance idle mode length is 90 seconds elapsed time (mt=90).

- (3) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the second-chance idle mode is terminated in accordance with paragraphs (d)(3) (i) through (iv) of this section.
- (i) The vehicle passes the second-chance idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), any measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (ii) The vehicle passes the secondchance idle mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (d)(3)(i) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (iii) The vehicle passes the secondchance idle mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (iv) The vehicle fails the secondchance idle mode and the test is terminated if none of the provisions of paragraphs (d)(3) (i), (ii), and (iii) of this section is satisfied by an elapsed time of 90 seconds (mt=90).

[58 FR 58405, Nov. 1, 1993, as amended at 61 FR 40947, Aug. 6, 1996]

§85.2216 Loaded test—EPA 81.

- (a)(1) General calendar year applicability. The test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993, except as allowed in paragraph (a)(2) of this section.
- (2) Special calendar and model year applicability. (i) The extended applicability described in paragraphs (a)(2) (ii) through (iv) of this section is restricted to 1995 and earlier model year vehicles or engines.

- (ii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic decentralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1993.
- (iii) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through June 30, 1994.
- (iv) In a state for which the Administrator has approved a State Implementation Plan revision providing for the implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the test procedure described in this section may be used to establish Emissions Performance Warranty eligibility through December 31, 1995
- (b) General requirements. Vehicles shall be tested in as-received condition. Engines shall be at normal operating temperature and not overheating (as indicated by gauge, warning light or boiling radiator) with all accessories off. An auxiliary cooling fan is optional
- (c) Test sequence. (1) The dynamometer and analyzers shall be warmed-up, in stabilized operating condition and adjusted as required in §§85.2216 and 85.2217
- (2) The vehicle shall be placed on the dynamometer.
- (3) The sample probe shall be inserted into the tailpipe.
- (4) *Optional.* A high speed mode, maximum 50 mph and 30 seconds duration, is permitted if vehicle overheating does not occur.
- (5) Drive for automatic or 3rd gear for manual transmissions shall be used. The vehicle shall be operated at 30 \pm 1

mph roll speed while measuring exhaust HC and CO. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. This process shall be repeated as necessary for multiple exhaust pipes, or hardware which is capable of simultaneously sampling vehicles with multiple tailpipes may be used. Neither multiple readings nor simultaneous sampling hardware is necessary for exhaust systems in which the exhaust pipes originate from a common point.

- (6) The vehicle must be idled with transmission in neutral. Record exhaust concentrations after stabilized readings are obtained or at the end of 30 seconds, whichever occurs first. Repeat as specified in paragraph (c)(5) of this section for multiple exhaust pipes, if necessary.
- (7) For vehicles with multiple exhaust pipes, the separate results from each pipe for each mode (as specified in paragraphs (c)(5) and (6) of this section) must be numerically averaged for each pollutant, unless hardware which is capable of simultaneously sampling multiple tailpipe vehicles has been used.
- (d) Exhaust concentration measurements from both the loaded mode and the idle mode are not required. The short test may be used to evaluate emissions from either mode alone or from both modes, the choice being made by the jurisdiction implementing the inspection program. If exhaust concentrations are not measured on the loaded mode the vehicle shall be operated at the specified test condition for 15 to 30 seconds. If idle exhaust concentrations are not measured, the idle mode may be omitted.

[49 FR 24323, June 12, 1984. Redesignated and amended at 58 FR 58403, 58407, Nov. 1, 1993]

§85.2217 Loaded test—EPA 91.

(a) General requirements—(1) Exhaust gas sampling algorithm. The analysis of exhaust gas concentrations begins ten seconds after the applicable test mode begins. Exhaust gas concentrations must be analyzed at a minimum rate of once every 0.75 seconds. The measured value for pass/fail determinations is a simple running average of the measurements taken over five seconds.

- (2) Pass/fail determination. A pass or fail determination is made for each applicable test mode based on a comparison of the short test standards contained in §85.2203 and 85.2204, and the measured value for HC and CO as described in paragraph (a)(1) of this section. A vehicle passes the test mode if any pair of simultaneous values for HC and CO are below or equal to the applicable short test standards. A vehicle fails the test mode if the values for either HC or CO, or both, in all simultaneous pairs of values are above the applicable standards.
- (3) Void test conditions. The test immediately terminates and any exhaust gas measurements are voided if the measured concentration of CO plus CO₂ falls below six percent or the vehicle's engine stalls at any time during the test sequence.
- (4) Multiple exhaust pipes. Exhaust gas concentrations from vehicle engines equipped with multiple exhaust pipes must be sampled simultaneously.
- (5) The test is immediately terminated upon reaching the overall maximum test time.
- (b) Test sequence. (1) The test sequence consists of a loaded mode using a chassis dynamometer followed immediately by an idle mode as described in paragraphs (c) (1) and (2) of this section.
- (2) The test sequence begins only after the requirements described in paragraphs (b)(2) (i) through (v) of this section are met.
- (i) The dynamometer must be warmed up, in stabilized operating condition, adjusted, and calibrated in accordance with the procedures of \$85.2233. Prior to each test, variable-curve dynamometers must be checked for proper setting of the road-load indicator or road-load controller.
- (ii) The vehicle is tested in as-received condition with all accessories turned off. The engine must be at normal operating temperature (as indicated by a temperature gauge, temperature lamp, touch test on the radiator hose, or other visual observation indicating that overheating has not occurred).
- (iii) The vehicle must be operated during each mode of the test with the gear selector in the position described

in paragraphs (b)(2)(iii) (A) and (B) of this section.

- (A) In drive for automatic transmissions and in second (or third if more appropriate) for manual transmissions for the loaded mode.
- (B) In park or neutral for the idle mode.
- (iv) The sample probe is inserted into the vehicle's tailpipe to a minimum depth of 10 inches. If the vehicle's exhaust system prevents insertion to this depth, a tailpipe extension must be used.
- (v) The measured concentration of CO plus CO_2 must be greater than or equal to six percent.
- (c) Overall test procedure. The test timer starts (tt=0) when the conditions specified in paragraph (b)(2) of this section are met and the mode timer initiates as specified in paragraph (c)(1) of this section. The overall maximum test time is 240 seconds (tt=240). The test is immediately terminated upon reaching the overall maximum test time.
- (1) Loaded mode—(i) Ford Motor Company and Honda vehicles. (Optional.) The engines of 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes must be shut off for not more than ten seconds and restarted. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure.
- (ii) The mode timer starts (mt=0) when the dynamometer speed is within the limits specified for the vehicle engine size according to the following schedule. If the dynamometer speed falls outside the limits for more than five seconds in one excursion, or 15 seconds over all excursions, the mode timer resets to zero and resumes timing. The minimum mode length is determined as described in paragraph (c)(1)(iii)(A) of this section. The maximum mode length is 90 seconds elapsed time (mt=90).

DYNAMOMETER TEST SCHEDULE

Gasoline engine size, No. cylinders	Roll speed, mph (kph)	Normal loading, brake hp (kilo- watts)
4 or less	22–25 (35–40)	2.8-4.1 (2.1-3.1)
5–6	29–32 (47–52)	6.8-8.4 (5.1-6.3)
7 or more	32–35 (52–56)	8.4-10.8 (6.3-8.1)

- (iii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (c)(1)(iii)(A) through (C) of this section.
- (A) The vehicle passes the loaded mode and the mode is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), measured values are less than or equal to the applicable short test standard described in paragraph (a)(2) of this section.
- (B) The vehicle fails the loaded mode and the mode is terminated if paragraph (c)(1)(iii)(A) of this section is not satisfied by an elapsed time of 90 seconds (mt=90).
- (C) Optional. The vehicle may fail the loaded mode and any subsequent idle mode may be omitted if no exhaust gas concentration less than 1800 ppm HC is found by an elapsed time of 30 seconds (mt=30).
- (2) Idle mode—(i) Ford Motor Company and Honda vehicles. (Optional.) The engines of 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes must be shut off for not more than ten seconds and restarted. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure.
- (ii) The mode timer starts (mt=0) 5 seconds after the dynamometer speed has reached zero. The minimum idle mode length is determined as described in paragraph (c)(2)(iii) of this section. The maximum idle mode length is 90 seconds elapsed time (mt=90).
- (iii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is

§85.2218

terminated in accordance with paragraphs (c)(2)(iii) (A) through (D) of this section

- (A) The vehicle passes the idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the idle mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (c)(2)(iii)(A) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the idle mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), measured values are less than or equal to the applicable short test standards described in paragraph (a)(2) of this section.
- (D) The vehicle fails the idle mode and the test terminates if none of the provisions of paragraphs (c)(2)(iii) (A), (B), and (C) of this section is satisfied by an elapsed time of 90 seconds (mt=90).

[58 FR 58407, Nov. 1, 1993]

§85.2218 Preconditioned idle test-EPA 91.

- (a) General requirements—(1) Exhaust gas sampling algorithm. The analysis of exhaust gas concentrations begins ten seconds after the applicable test mode begins. Exhaust gas concentrations must be analyzed at a minimum rate of once every 0.75 second. The measured value for pass/fail determinations is a simple running average of the measurements taken over five seconds.
- (2) Pass/fail determination. A pass or fail determination is made for each applicable test mode based on a comparison of the short test standards contained in §§ 85.2203 and 85.2204, and the measured value for HC and CO as described in paragraph (a)(1) of this section. A vehicle passes the test mode if any pair of simultaneous values for HC and CO are below or equal to the applicable short test standards. A vehicle fails the test mode if the values for eight

ther HC or CO, or both, in all simultaneous pairs of values are above the applicable standards.

- (3) Void test conditions. The test immediately terminates and any exhaust gas measurements are voided if the measured concentration of CO plus CO₂ falls below six percent or the vehicle's engine stalls at any time during the test sequence.
- (4) Multiple exhaust pipes. Exhaust gas concentrations from vehicle engines equipped with multiple exhaust pipes must be sampled simultaneously.
- (5) The test is immediately terminated upon reaching the overall maximum test time.
- (b) Test sequence. (1) The test sequence consists of a first-chance test and a second-chance test as described in paragraphs (b)(1) (i) and (ii) of this section.
- (i) The first-chance test, as described under paragraph (c) of this section, consists of a preconditioning mode followed by an idle mode.
- (ii) The second-chance test as described under paragraph (d) of this section is performed only if the vehicle fails the first-chance test.
- (2) The test sequence begins only after the requirements described in paragraphs (b)(2) (i) through (iv) of this section are met.
- (i) The vehicle is tested in as-received condition with the transmission in neutral or park and all accessories turned off. The engine must be at normal operating temperature (as indicated by a temperature gauge, temperature lamp, touch test on the radiator hose, or other visual observation indicating that overheating has not occurred).
- (ii) For all pre-1996 model year vehicles, a tachometer shall be attached to the vehicle in accordance with the analyzer manufacturer's instructions. For 1996 and newer model year vehicles the OBD data link connector will be used to monitor RPM. In the event that an OBD data link connector is not available or that an RPM signal is not available over the data link connector, a tachometer shall be used instead.
- (iii) The sample probe is inserted into the vehicle's tailpipe to a minimum depth of 10 inches. If the vehicle's exhaust system prevents insertion to this

depth, a tailpipe extension must be used.

- (iv) The measured concentration of CO plus CO_2 must be greater than or equal to six percent.
- (c) First-chance test. The test timer starts (tt=0) when the conditions specified in paragraph (b)(2) of this section are met. The overall maximum test time is 200 seconds (tt=200). The first-chance test consists of a preconditioning mode followed immediately by an idle mode.
- (1) Preconditioning mode. The mode timer starts (mt=0) when the engine speed is between 2200 and 2800 rpm. The mode continues for an elapsed time of 30 seconds (mt=30). If engine speed falls below 2200 rpm or exceeds 2800 rpm for more than five seconds in any one excursion, or 15 seconds over all excursions, the mode timer resets to zero and resumes timing.
- (2) *Idle mode*. (i) The mode timer starts (mt=0) when the vehicle engine speed is between 350 and 1100 rpm. If engine speed exceeds 1100 rpm or falls below 350 rpm, the mode timer resets to zero and resumes timing. The minimum idle mode length is determined as described in paragraph (c)(2)(ii) of this section. The maximum idle mode length is 90 seconds elapsed time (mt=90).
- (ii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode terminates as described in paragraphs (c)(2)(ii) (A) through (E) of this section.
- (A) The vehicle passes the idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the idle mode and the test terminates at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (c)(2)(ii)(A) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the idle mode and the test is immediately terminated if, at any point between an elapsed

- time of 30 seconds (mt=30) and 90 seconds (mt=90), measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (D) The vehicle fails the idle mode and the test terminates if none of the provisions of paragraphs (c)(2)(ii) (A), (B), and (C) of this section is satisfied by an elapsed time of 90 seconds (mt=90). Alternatively, the vehicle may be failed if the provisions of paragraphs (c)(2) (i) and (ii) of this section are not met within an elapsed time of 30 seconds.
- (E) Optional. The vehicle may fail the first-chance test and the second-chance test may be omitted if no exhaust gas concentration less than 1800 ppm HC is found at an elapsed time of 30 seconds (mt=30).
- (d) Second-chance test. If the vehicle fails the first-chance test, the test timer resets to zero and a second-chance test is performed. The overall maximum test time for the second-chance test is 425 seconds. The test consists of a preconditioning mode followed immediately by an idle mode.
- (1) Preconditioning mode. The mode timer starts (mt=0) when engine speed is between 2200 and 2800 rpm. The mode continues for an elapsed time of 180 seconds (mt=180). If the engine speed falls below 2200 rpm or exceeds 2800 rpm for more than five seconds in any one excursion, or 15 seconds over all excursions, the mode timer resets to zero and resumes timing.
- (2) Idle mode—(1) Ford Motor Company and Honda vehicles. The engines of 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes must be shut off for not more than ten seconds and then restarted. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles.
- (ii) The mode timer starts (mt=0) when the vehicle engine speed is between 350 and 1100 rpm. If the engine speed exceeds 1100 rpm or falls below 350 rpm, the mode timer resets to zero

§85.2219

and resumes timing. The minimum idle mode length is determined as described in paragraph (d)(2)(iii) of this section. The maximum idle mode length is 90 seconds elapsed time (mt=90).

- (iii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (d)(2)(iii) (A) through (D) of this section.
- (A) The vehicle passes the idle mode and the test immediately terminates if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the idle mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (d)(2)(iii)(A) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the idle mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), measured values are less than or equal to the applicable short test standards described in paragraph (a)(2) of this section.
- (D) The vehicle fails the idle mode and the test is terminated if none of the provisions of paragraphs (d)(2)(iii) (A), (B), and (C) of this section is satisfied by an elapsed time of 90 seconds (mt=90).

 $[58\ FR\ 58408,\ Nov.\ 1,\ 1993,\ as\ amended\ at\ 61\ FR\ 40947,\ Aug.\ 6,\ 1996]$

§85.2219 Idle test with loaded preconditioning—EPA 91.

- (a) General requirements—(1) Exhaust gas sampling algorithm. The analysis of exhaust gas concentrations begins ten seconds after the applicable test mode begins. Exhaust gas concentrations must be analyzed at a minimum rate of once every 0.75 second. The measured value for pass/fail determinations is a simple running average of the measurements taken over five seconds.
- (2) Pass/fail determination. A pass or fail determination is made for each ap-

plicable test mode based on a comparison of the short test standards contained in §§ 85.2203 and 85.2204, and the measured value for HC and CO as described in paragraph (a)(1) of this section. A vehicle passes the test mode if any pair of simultaneous values for HC and CO are below or equal to the applicable short test standards. A vehicle fails the test mode if the values for either HC or CO, or both, in all simultaneous pairs of values are above the applicable standards.

- (3) Void test conditions. The test immediately terminates and any exhaust gas measurements are voided if the measured concentration of CO plus CO₂ falls below 6 percent or the vehicle's engine stalls at any time during the test sequence.
- (4) Multiple exhaust pipes. Exhaust gas concentrations from vehicle engines equipped with multiple exhaust pipes must be sampled simultaneously.
- (5) The test is immediately terminated upon reaching the overall maximum test time.
- (b) Test sequence. (1) The test sequence consists of a first-chance test and a second-chance test as described in paragraphs (b)(1) (i) and (ii) of this section.
- (i) The first-chance test, as described under paragraph (c) of this section, consists of an idle mode.
- (ii) The second-chance test as described under paragraph (d) of this section is performed only if the vehicle fails the first-chance test.
- (2) The test sequence begins only after the requirements described in paragraphs (b)(2) (i) through (v) of this section are met.
- (i) The dynamometer must be warmed up, in stabilized operating condition, adjusted, and calibrated in accordance with the procedures of §85.2233. Prior to each test, variable-curve dynamometers must be checked for proper setting of the road-load indicator or road-load controller.
- (ii) The vehicle is tested in as-received condition with all accessories turned off. The engine must be at normal operating temperature (as indicated by a temperature gauge, temperature lamp, touch test on the radiator hose, or other visual observation

indicating that overheating has not occurred).

- (iii) The vehicle must be operated during each mode of the test with the gear selector in the position described in paragraphs (b)(2)(iii) (A) and (B) of this section.
- (A) In drive for automatic transmissions and in second (or third if more appropriate) for manual transmissions for the loaded preconditioning mode.
- (B) In park or neutral for the idle mode.
- (iv) The sample probe is inserted into the vehicle's tailpipe to a minimum depth of 10 inches. If the vehicle's exhaust system prevents insertion to this depth, a tailpipe extension must be used.
- (v) The measured concentration of CO plus CO_2 must be greater than or equal to 6 percent.
- (c) First-chance test. The test timer starts (tt=0) when the conditions specified in paragraph (b)(2) of this section are met. The overall maximum test time is 155 seconds (tt=155). The first-chance test consists of an idle mode only.
- (1) The minimum mode length is determined as described in paragraph (c)(2) of this section. The maximum mode length is 90 seconds elapsed time (mt=90).
- (2) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode terminates in accordance with paragraphs (c)(2) (i) through (v) of this section.
- (i) The vehicle passes the idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (ii) The vehicle passes the idle mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (c)(2)(i) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (iii) The vehicle passes the idle mode and the test is immediately terminated

- if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (iv) The vehicle fails the idle mode and the test is terminated if none of the provisions of paragraphs (c)(2)(i), (ii), and (iii) of this section is satisfied by an elapsed time of 90 seconds (mt=90). Alternatively, the vehicle may be failed if the provisions of paragraphs (c)(2)(i) and (ii) of this section are not met within an elapsed time of 30 seconds.
- (v) Optional. The vehicle may fail the first-chance test and the second-chance test may be omitted if no exhaust gas concentration less than 1800 ppm HC is found at an elapsed time of 30 seconds (mt=30).
- (d) Second-chance test. If the vehicle fails the first-chance test, the test timer resets to zero (tt=0) and a second-chance test is performed. The overall maximum test time for the second-chance test is 200 seconds (tt=200). The test consists of a preconditioning mode using a chassis dynamometer, followed immediately by an idle mode.
- (1) Preconditioning mode. (i) The mode timer starts (mt=0) when the dynamometer speed is within the limits specified for the vehicle engine size in accordance with the following schedule. The mode continues for a minimum elapsed time of 30 seconds (mt=30). If the dynamometer speed falls outside the limits for more than five seconds in one excursion, or 15 seconds over all excursions, the mode timer resets to zero and resumes timing.

DYNAMOMETER TEST SCHEDULE

Gasoline engine size, No. cylinders	Roll speed, mph (kph)	Normal loading, brake hp (kilo- watts)
4 or less 5–6 7 or more	22–25 (35–40) 29–32 (47–52) 32–35 (52–56)	2.8-4.1 (2.1-3.1). 6.8-8.4 (5.1-6.3). 8.4-10.8 (6.3-8.1).

(2) Idle mode—(i) Ford Motor Company and Honda vehicles. (Optional.) The engines of 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes must be shut off for not more than ten seconds

§ 85.2220

and restarted. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure.

- (ii) The mode timer starts (mt=0) 5 seconds after the dynamometer speed has reached zero. The minimum idle mode length is determined as described in paragraph (d)(2)(iii) of this section. The maximum idle mode length is 90 seconds elapsed time (mt=90).
- (iii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (d)(2)(iii) (A) through (D) of this section.
- (A) The vehicle passes the idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the idle mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (d)(2)(ii)(A) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the idle mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), measured values are less than or equal to the applicable short test standards described in paragraph (a)(2) of this section.
- (D) The vehicle fails the idle mode and the test is terminated if none of the provisions of paragraphs (d)(2)(ii)(A), (B), and (C) of this section is satisfied by an elapsed time of 90 seconds (mt=90).

[58 FR 58409, Nov. 1, 1993]

§ 85.2220 Preconditioned two speed idle test—EPA 91.

(a) General requirements—(1) Exhaust gas sampling algorithm. The analysis of exhaust gas concentrations begins ten

- seconds after the applicable test mode begins. Exhaust gas concentrations must be analyzed at a minimum rate of once every 0.75 second. The measured value for pass/fail determinations is a simple running average of the measurements taken over five seconds.
- (2) Pass/fail determination. A pass or fail determination is made for each applicable test mode based on a comparison of the short test standards contained in §§85.2203 and 85.2204, and the measured value for HC and CO as described in paragraph (a)(1) of this section. A vehicle passes the test mode if any pair of simultaneous values for HC and CO are below or equal to the applicable short test standards. A vehicle fails the test mode if the values for either HC or CO, or both, in all simultaneous pairs of values are above the applicable standards.
- (3) Void test conditions. The test immediately terminates and any exhaust gas measurements are voided if the measured concentration of CO plus $\rm CO_2$ falls below six percent or the vehicle's engine stalls at any time during the test sequence.
- (4) Multiple exhaust pipes. Exhaust gas concentrations from vehicle engines equipped with multiple exhaust pipes must be sampled simultaneously.
- (5) The test is immediately terminated upon reaching the overall maximum test time.
- (b) Test sequence. (1) The test sequence consists of a first-chance test and a second-chance test as described in paragraphs (b)(1) (i) and (ii) of this section.
- (i) The first-chance test, as described under paragraph (c) of this section, consists of a first-chance high-speed mode followed immediately by a firstchance idle mode.
- (ii) The second-chance test as described under paragraph (d) of this section is performed only if the vehicle fails the first-chance test.
- (2) The test sequence begins only after the requirements described in paragraphs (b)(2) (i) through (iv) of this section are met.
- (i) The vehicle is tested in as-received condition with the transmission in neutral or park and all accessories

turned off. The engine must be at normal operating temperature (as indicated by a temperature gauge, temperature lamp, touch test on the radiator hose, or other visual observation indicating that overheating has not occurred).

- (ii) For all pre-1996 model year vehicles, a tachometer shall be attached to the vehicle in accordance with the analyzer manufacturer's instructions. For 1996 and newer model year vehicles the OBD data link connector will be used to monitor RPM. In the event that an OBD data link connector is not available or that an RPM signal is not available over the data link connector, a tachometer shall be used instead.
- (iii) The sample probe is inserted into the vehicle's tailpipe to a minimum depth of 10 inches. If the vehicle's exhaust system prevents insertion to this depth, a tailpipe extension must be used.
- (iv) The measured concentration of CO plus CO2 must be greater than or equal to six percent.
- (c) First-chance test. The test timer starts (tt=0) when the conditions specified in paragraph (b)(2) of this section are met. The overall maximum test time is 290 seconds (tt=290). The first-chance test consists of a high-speed mode followed immediately by an idle mode.
- (1) First-chance high-speed mode. (i) The mode timer starts (mt=0) when the vehicle engine speed is between 2200 and 2800 rpm. If the engine speed falls below 2200 rpm or exceeds 2800 rpm for more than two seconds in one excursion, or more than six seconds over all excursions within 30 seconds of the final measured value used in the pass/ fail determination, the measured value is invalidated and the mode continued. If any excursion lasts for more than ten seconds, the mode timer resets to zero (mt=0) and timing resumes. The high-speed mode length is 90 seconds elapsed time (mt=90).
- (ii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (c)(1)(ii)(A) through (C) of this section.
- (A) The vehicle passes the high-speed mode and the mode is terminated at an

- elapsed time of 90 seconds (mt=90) if any measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (B) The vehicle fails the high-speed mode and the mode is terminated if the requirements of paragraph (c)(1)(ii)(A) of this section are not satisfied by an elapsed time of 90 seconds (mt=90).
- (C) Optional. The vehicle may fail the first-chance test and any subsequent test may be omitted if no exhaust gas concentration lower than 1800 ppm HC is found at an elapsed time of 30 seconds (mt=30).
- (2) First-chance idle mode. (i) The mode timer starts (mt=0) when the vehicle engine speed is between 350 and 1100 rpm. If the engine speed exceeds 1100 rpm or falls below 350 rpm, the mode timer resets to zero and resumes timing. The minimum first-chance idle mode length is determined as described in paragraph (c)(2)(ii) of this section. The maximum first-chance idle mode length is 90 seconds elapsed time (mt=90).
- (ii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (c)(2)(ii) (A) through (D) of this section.
- (A) The vehicle passes the idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the idle mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (c)(2)(ii)(A) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the idle mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), the measured values are less than or equal to the applicable short test standards as determined by

§ 85.2220

the procedure described in paragraph (a)(2) of this section.

- (D) The vehicle fails the idle mode and the test is terminated if none of the provisions of paragraphs (c)(2)(ii) (A), (B), and (C) of this section is satisfied by an elapsed time of 90 seconds (mt=90). Alternatively, the vehicle may be failed if the provisions of paragraphs (c)(2) (i) and (ii) of this section are not met within the elapsed time of 30 seconds.
- (d) Second-chance test. (1) If the vehicle fails either mode of the first-chance test, the test timer resets to zero (tt=0) and a second-chance test begins. The second-chance test is performed based on the first-chance test failure mode or modes as described in paragraphs (d)(1) (i) through (iii) of this section.
- (i) If the vehicle failed only the first-chance high-speed mode, the second-chance test consists of a second-chance high-speed mode as described in paragraph (d)(2) of this section. The overall maximum test time is 280 seconds (tt=280).
- (ii) If the vehicle failed only the first-chance idle mode, the second-chance test consists of a second-chance preconditioning mode followed immediately by a second-chance idle mode as described in paragraphs (d) (3) and (4) of this section. The overall maximum test time is 425 seconds (tt=425).
- (iii) If both the first-chance high-speed mode and first-chance idle mode were failed, the second-chance test consists of the second-chance high-speed mode followed immediately by the second-chance idle mode as described in paragraphs (d) (2) and (4) of this section. However, if during this second-chance procedure, the vehicle fails the second-chance high-speed mode, then the second-chance idle mode may be eliminated. The overall maximum test time is 425 seconds (tt=425).
- (2) Second-chance high-speed mode—(i) Ford Motor Company and Honda vehicles. The engines of 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes must be shut off for not more than ten seconds and then restarted. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling dur-

ing the restart procedure. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles.

- (ii) The mode timer resets (mt=0) when the vehicle engine speed is between 2200 and 2800 rpm. If the engine speed falls below 2200 rpm or exceeds 2800 rpm for more than two seconds in one excursion, or more than six seconds over all excursions within 30 seconds of the final measured value used in the pass/fail determination, the measured value is invalidated and the mode continued. The minimum secondchance high-speed mode length is determined as described in paragraphs (d)(2) (iii) and (iv) of this section. If any excursion lasts for more than ten seconds, the mode timer resets to zero (mt=0) and timing resumes. The maximum second-chance high-speed mode length is 180 seconds elapsed time (mt=180).
- (iii) In the case where the second-chance high-speed mode is not followed by the second-chance idle mode, the pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (d)(2)(iii) (A) through (D) of this section
- (A) The vehicle passes the high-speed mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the high-speed mode and the test is terminated if at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (d)(2)(iii)(A) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the high-speed mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and

180 seconds (mt=180), the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.

- (D) The vehicle fails the high-speed mode and the test is terminated if none of the provisions of paragraphs (d)(2)(iii) (A), (B), and (C) of this section is satisfied by an elapsed time of 180 seconds (mt=180).
- (iv) In the case where the second-chance high-speed mode is followed by the second-chance idle mode, the pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (d)(2)(iv)(A) and (B) of this section.
- (A) The vehicle passes the high-speed mode and the mode is terminated at the end of an elapsed time of 180 seconds (mt=180) if any measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (B) The vehicle fails the high-speed mode and the mode is terminated if paragraph (d)(2)(iv)(A) of this section is not satisfied by an elapsed time of 180 seconds (mt=180).
- (3) Second-chance preconditioning mode. The mode timer starts (mt=0) when engine speed is between 2200 and 2800 rpm. The mode continues for an elapsed time of 180 seconds (mt=180). If the engine speed falls below 2200 rpm or exceeds 2800 rpm for more than five seconds in any one excursion, or 15 seconds over all excursions, the mode timer resets to zero and resumes timing.
- (4) Second-chance idle mode—(i) Ford Motor Company and Honda vehicles. The engines of 1981–1987 model year Ford Motor Company vehicles and 1984–1985 model year Honda Preludes must be shut off for not more than ten seconds and then restarted. The probe may be removed from the tailpipe or the sample pump turned off if necessary to reduce analyzer fouling during the restart procedure. This procedure may also be used for 1988–1989 model year Ford Motor Company vehicles but may not be used for other vehicles.

- (ii) The mode timer starts (mt=0) when the vehicle engine speed is between 350 and 1100 rpm. If the engine speed exceeds 1100 rpm or falls below 350 rpm the mode timer resets to zero and resumes timing. The minimum second-chance idle mode length is determined as described in paragraph (d)(4)(iii) of this section. The maximum second-chance idle mode length is 90 seconds elapsed time (mt=90).
- (iii) The pass/fail analysis begins after an elapsed time of ten seconds (mt=10). A pass or fail determination is made for the vehicle and the mode is terminated in accordance with paragraphs (d)(4)(iii) (A) through (D) of this section.
- (A) The vehicle passes the secondchance idle mode and the test is immediately terminated if, prior to an elapsed time of 30 seconds (mt=30), measured values are less than or equal to 100 ppm HC and 0.5 percent CO.
- (B) The vehicle passes the secondchance idle mode and the test is terminated at the end of an elapsed time of 30 seconds (mt=30) if, prior to that time, the criteria of paragraph (d)(4)(iii)(A) of this section are not satisfied, and the measured values are less than or equal to the applicable short test standards as determined by the procedure described in paragraph (a)(2) of this section.
- (C) The vehicle passes the secondchance idle mode and the test is immediately terminated if, at any point between an elapsed time of 30 seconds (mt=30) and 90 seconds (mt=90), measured values are less than or equal to the applicable short test standards described in paragraph (a)(2) of this section.
- (D) The vehicle fails the secondchance idle mode and the test is terminated if none of the provisions of paragraphs (d)(4)(iii) (A), (B), and (C) of this section is satisfied by an elapsed time of 90 seconds (mt=90).

 $[58\ FR\ 58411,\ Nov.\ 1,\ 1993,\ as\ amended\ at\ 61\ FR\ 40947,\ Aug.\ 6,\ 1996]$

§85.2221 [Reserved]

§85.2222 On-board diagnostic test procedures.

The test sequence for the inspection of on-board diagnostic systems on 1996

§ 85.2222

and newer light-duty vehicles and light-duty trucks shall consist of the following steps:

- (a) The on-board diagnostic inspection shall be conducted with the keyon/engine running (KOER), with the exception of inspecting for MIL illumination as required in paragraph (d)(4) of this section, during which the inspection shall be conducted with the keyon/engine off (KOEO).
- (b) The inspector shall locate the vehicle connector and plug the test system into the connector.
- (c) The test system shall send a Mode \$01, PID \$01 request in accordance with SAE J1979 to determine the evaluation status of the vehicle's on-board diagnostic system. The test system shall determine what monitors are supported by the on-board diagnostic system, and the readiness evaluation for applicable monitors in accordance with SAE J1979. The procedure shall be done in accordance with SAE J1979 "E/E Diagnostic Test Modes," (DEC91). This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies of SAE J1979 may be obtained from the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096-0001. Copies may be inspected at the EPA Docket No. A-94-21 at EPA's Air Docket (LE-131), Room 1500 M, 1st Floor, Waterside Mall, 401 M Street SW., Washington, DC, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202–741–6030, or go to: http://www.archives.gov/federal register/ code of federal regulations/
- ibr locations.html.
- (1) Coincident with the beginning of mandatory testing, repair, and retesting based upon the OBD-I/M check, if the readiness evaluation indicates that any on-board tests are not complete the customer shall be instructed to return after the vehicle has been run under conditions that allow completion of all applicable on-board tests. If the readiness evaluation again indicates that any on-board test is not complete the vehicle shall be failed.
- (2) An exception to paragraph (c)(1) of this section is allowed for MY 1996 to

MY 2000 vehicles, inclusive, with two or fewer unset readiness monitors, and for MY 2001 and newer vehicles with no more than one unset readiness monitor. Vehicles from those model years which would otherwise pass the OBD inspection, but for the unset readiness code(s) in question may be issued a passing certificate without being required to operate the vehicle in such a way as to activate those particular monitors. Vehicles from those model vears with unset readiness codes which also have diagnostic trouble codes (DTCs) stored resulting in a lit malfunction indicator light (MIL) must be failed, though setting the unset readiness flags in question shall not be a prerequisite for passing the retest.

- (d) The test system shall evaluate the malfunction indicator light status bit and record status information in the vehicle test record.
- (1) If the malfunction indicator status bit indicates that the malfunction indicator light (MIL) has been commanded to be illuminated the test system shall send a Mode \$03 request to determine the stored diagnostic trouble codes (DTCs). The system shall repeat this cycle until the number of codes reported equals the number expected based on the Mode 1 response. All DTCs resulting in MIL illumination shall be recorded in the vehicle test record and the vehicle shall fail the onboard diagnostic inspection.
- (2) If the malfunction indicator light bit is not commanded to be illuminated the vehicle shall pass the on-board diagnostic inspection, even if DTCs are present.
- (3) If the malfunction indicator light bit is commanded to be illuminated, the inspector shall visually inspect the malfunction indicator light to determine if it is illuminated. If the malfunction indicator light is commanded to be illuminated but is not, the vehicle shall fail the on-board diagnostic inspection.
- (4) If the malfunction indicator light (MIL) does not illuminate at all when the vehicle is in the key-on/engine-off (KOEO) condition, the vehicle shall fail the on-board diagnostic inspection,

even if no DTCs are present and the MIL has not been commanded on.

[61 FR 40947, Aug. 6, 1996, as amended at 63 FR 24433, May 4, 1998; 66 FR 18178, Apr. 5, 2001]

§85.2223 On-board diagnostic test report.

- (a) Motorists whose vehicles fail the on-board diagnostic test described in §85.2222 shall be provided with the on-board diagnostic test results, including the codes retrieved, the name of the component or system associated with each fault code, the status of the MIL illumination command, and the customer alert statement as stated in paragraph (c) of this section.
 - (b) [Reserved]
- (c) In addition to any codes which were retrieved, the test report shall include the following language:

Your vehicle's computerized self-diagnostic system (OBD) registered the fault(s) listed below. This fault(s) is probably an indication of a malfunction of an emission component. However, multiple and/or seemingly unrelated faults may be an indication of an emission-related problem that occurred previously but upon further evaluation by the OBD system was determined to be only temporary. Therefore, proper diagnosis by a qualified technician is required to positively identify the source of any emission-related problem.

[61 FR 40948, Aug. 6, 1996, as amended at 66 FR 18179, Apr. 5, 2001]

§85.2224 Exhaust analysis system— EPA 81.

(a) Applicability. The requirements of this subsection apply to short tests conducted under Emissions Performance Warranty through December 31, 1993. The requirements of §85.2225 apply concurrently until December 31, 1993, after which the requirements of §85.2225 are solely in effect. The following exceptions apply: In a state where the Administrator has approved a SIP revision providing for implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of this section are concurrently in effect until June 30, 1994 for 1995 and earlier model year vehicles or engines; in a state where the Administrator has approved

a SIP revision providing for implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of this section are concurrently in effect until December 31, 1995 for 1995 and earlier model year vehicles or engines.

- (b) Sampling system—(1) General requirements. The exhaust sampling system shall consist of a sample probe, moisture separator and analyzers for HC and CO.
- (2) Dual sample probe requirements. If used, a dual sample probe must provide equal flow in each leg. The equal flow criterion is considered to be met if the flow rate in each leg of the probe (or an identical model) has been measured under two sample flow rates (the normal rate and a rate equal to the onset of low flow), and if the flow rates in each of the legs are found to be equal to each other (±15%).
- (c) Analyzers—(1) Accuracy. The HC analyzer shall have an accuracy of ± 15 ppm at 200 to 220 ppm concentration HC (as hexane). The CO analyzer shall have an accuracy of $\pm 0.1\%$ CO from 1.0% to 1.2% concentration.
- (2) Response time. Response time of the analyzers shall be 15 seconds to 95% of the final reading.
- (3) Drift. Analyzer drift (up-scale and down-scale zero and span wander) shall not exceed $\pm 0.1\%$ CO and ± 15 ppm HC (as hexane) on the lowest range capable of reading 1.0% or 200 ppm HC (as hexane) during a one-hour period.

[49 FR 24323, June 12, 1984. Redesignated and amended at 58 FR 58403, 58412, Nov. 1, 1993]

§85.2225 Steady state test exhaust analysis system—EPA 91.

(a) Special calendar and model year applicability. The requirements of §85.2224 apply concurrently for tests conducted under Emission Performance Warranty on 1995 and earlier model year vehicles or engines until December 31, 1993, after which the requirements of this section are solely in effect. The following exceptions apply: in a state where the Administrator has approved a SIP revision providing for implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to

§ 85.2225

the schedule specified in §51.373 of this chapter, the requirements of §85.2224 are concurrently in effect until June 30, 1994, for 1995 and earlier model year vehicles or engines; in a state where the Administrator has approved a SIP revision providing for implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of §85.2224 are concurrently in effect until December 31, 1995, for 1995 and earlier model year vehicles or engines.

- (b) Sampling System—(1) General requirements. The sampling system for steady state short tests consists, at a minimum, of a tailpipe probe; a flexible sample line; a water removal system; particulate trap; sample pump; flow control components; tachometer or dynamometer; analyzers for HC, CO, and CO2; and digital displays for exhaust concentrations of HC, CO, and CO2; and for engine rpm. Materials that are in contact with the gases sampled may not contaminate or change the character of the gases to be analyzed, including gases from alcohol-fueled vehicles. The probe must be capable of being inserted to a depth of at least ten inches into the tailpipe of the vehicle being tested or into an extension boot. if one is used. A digital display for dynamometer speed and load must be included if the test procedures described in §85.2217 or §85.2219 are conducted. Minimum specifications for optional NO analyzers are also described in this section. The analyzer system must be able to test, as specified in $\S\S85.2213$, 85.2215, 85.2217, 85.2218, 85.2219, and 85.2220 all model vehicles in service at the time of sale of the analyzer.
- (2) Temperature operating range. The sampling system and all associated hardware must be of a design certified to operate within the performance specifications described in paragraph (c) of this section in ambient air temperatures ranging from 41 to 110 °F. The analyzer system must, where necessary, include features to keep the sampling system within the specified range.
- (3) Humidity operating range. The sampling system and all associated hardware must be of a design certified to

operate within the performance specifications described in paragraph (c) of this section at a minimum of 80 percent relative humidity throughout the required temperature range.

- (4) Barometric pressure compensation. Barometric pressure compensation must be provided. Compensation is made for elevations up to 6000 feet (above mean sea level). At any given altitude and ambient conditions specified in paragraphs (b) (2) and (3) of this section, errors due to barometric pressure changes of ± 2 inches of mercury may not exceed the accuracy limits specified in paragraph (c) of this section.
- (5) Dual sample probe requirements. When testing a vehicle with dual exhaust pipes, a dual sample probe of a design certified by the analyzer manufacturer to provide equal flow in each leg must be used. The equal flow requirement is considered to be met if the flow rate in each leg of the probe has been measured under two sample pump flow rates (the normal rate and a rate equal to the onset of low flow), and if the flow rates in each of the legs are found to be equal to each other (within 15 percent of the flow rate in the leg having lower flow).
- (6) System lockout during warmup. Functional operation of the gas sampling unit must remain disabled through a system lockout until the instrument meets stability and warmup requirements. The instrument is considered "warmed up" when the zero and span readings for HC, CO, and CO₂ have stabilized, within ±3 percent of the full range of low scale, for five minutes without adjustment.
- (7) Electromagnetic isolation and interference. Electromagnetic signals found in an automotive service environment may not cause malfunctions or changes in the accuracy in the electronics of the analyzer system. The instrument design must ensure that readings do not vary as a result of electromagnetic radiation and induction devices normally found in the automotive service environment, including high energy vehicle ignition systems, radio frequency transmission radiation sources, and building electrical systems.
- (8) Vibration and shock protection. System operation must be unaffected by

the vibration and shock encountered under the normal operating conditions encountered in an automotive service environment.

(9) Propane Equivalency Factor. The Propane Equivalency Factor must be displayed in a manner that enables it to be viewed conveniently, while per-

mitting it to be altered only by personnel specifically authorized to do so.

(c) Analyzers—(1) Accuracy. The analyzers must be of a design certified to meet the following accuracy requirements when calibrated to the span points specified in §85.2233(e)(2):

Channel Range		Accuracy	Noise	Repeat- ability	
IC, as hexane	0-400 ±12	6	8		
, and the second	401-1000 ±30	10	15		
	1001-2000 ±80	20	30		
0, %	0-2.00 ±0.06	0.02	0.03		
	2.01-5.00 ±0.15	.06	.08		
	5.01-9.99 ±0.40	.10	.15		
CO ₂ , %	0-4.0 ±0.6	.2	.3		
	4.1-14.0 ±0.5	.2	.3		
	14.1-16.0 ±0.6	.2	.3		
IO, ppm	0-1000 ±32	16	20		
	1001-2000 ±60	25	30		
	2001-4000 ±120	50	60		

- (2) Minimum analyzer display resolution. The analyzer electronics must have sufficient resolution to achieve the level of accuracy indicated in paragraphs (c)(2)(i) through (v) of this section.
 - (i) HC 1 ppm HC as hexane.
 - (ii) CO 0.01% CO.
 - (iii) CO2 0.1% CO₂.
 - (iv) NO 1 ppm NO.
 - (v) RPM 1 rpm.
- (3) Response time. The response time from the probe to the display for HC, CO, and CO₂ analyzers may not exceed eight seconds to 90 percent of a step change in input. For NO analyzers, the response time may not exceed twelve seconds to 90 percent of a step change in input.
- (4) Display refresh rate. Dynamic information being displayed must be refreshed at a minimum rate of twice per second.
- (5) Interference effects. The interference effects for non-interest gases may not exceed ± 10 ppm for hydrocarbons, ± 0.05 percent for carbon monoxide, ± 0.20 percent for carbon dioxide, and ± 20 ppm for oxides of nitrogen.
- (6) Low flow indication. The analyzer must provide an indication when the sample flow is below the acceptable level. The sampling system must be equipped with a flow meter (or equivalent) that indicates sample flow degradation when meter error exceeds

- three percent of full scale, or causes system response time to exceed 13 seconds to 90 percent of a step change in input, whichever is less.
- (7) Engine speed detection. The analyzer must utilize a tachometer capable of detecting engine speed in revolutions per minute (rpm) with a 0.5 second response time and an accuracy of ±3 percent of the true rpm.
- (8) Test and mode timers. The analyzer must be capable of simultaneously determining the amount of time elapsed in a test, and in a mode within that test.
- (9) Sample rate. The analyzer must be capable of measuring exhaust concentrations of gases specified in this section at a minimum rate of once every 0.75 second.
- (d) Demonstration of conformity. The analyzer must be demonstrated to the satisfaction of the inspection program manager, through acceptance testing procedures, to meet the requirements of this section and to be capable of being maintained as required in §85.2233.

[58 FR 58413, Nov. 1, 1993; 59 FR 33913, July 1, 1994]

§§ 85.2226-85.2228 [Reserved]

§85.2229 Dynamometer-EPA 81.

(a) Applicability. The requirements of this subsection apply to short tests

§85.2230

conducted under Emissions Performance Warranty through December 31, 1993. The requirements of §85.2230 apply concurrently until December 31, 1993, after which the requirements of §85.2230 are solely in effect. The following exceptions apply: in a state where the Administrator has approved a SIP revision providing for implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of this section are concurrently in effect until June 30, 1994 for 1995 and earlier model year vehicles or engines; in a state where the Administrator has approved a SIP revision providing for implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of this section are concurrently in effect until December 31, 1995 for 1995 and earlier model year vehicles or engines.

- (b) The loaded test dynamometer shall be adjusted to produce a load of 9.0 ± 1.0 hp at 30 mph.
- (c) Speed shall be measured from the dynamometer roll(s) with an accuracy of ± 1.5 mph at 30 mph true roll speed.
- [49 FR 24323, June 12, 1984. Redesignated and amended at 58 FR 58403, 58414, Nov. 1, 1993]

§85.2230 Steady state test dynamometer—EPA 91.

(a) Special calendar and model year applicability. The requirements of §85.2229 apply concurrently for tests conducted under Emission Performance Warranty on 1995 and earlier model year vehicles or engines until December 31, 1993, after which the requirements of this section are solely in effect. The following exceptions apply: In a state where the Administrator has approved a SIP revision providing for implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of §85,2229 are concurrently in effect until June 30, 1994 for 1995 and earlier model year vehicles or engines; in a state where the Administrator has approved a SIP revision providing for implementation

of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of §85.2229 are concurrently in effect until December 31, 1995 for 1995 and earlier model year vehicles or engines.

- (b) The chassis dynamometer for steady state short tests must provide the capabilities described in paragraphs (b) (1) through (7) of this section
- (1) Power absorption. The dynamometer must be capable of applying a load to the vehicle's driving tire surfaces at the horsepower and speed levels specified in paragraph (c) of this section.
- (2) Short-term stability. Power absorption at constant speed may not drift more than ±0.5 horsepower (hp) during any single test mode.
- (3) Roll weight capacity. The dynamometer must be capable of supporting a driving axle weight up to four thousand (4,000) pounds or greater.
- (4) Between roll wheel lifts. For dual-roll dynamometers, these must be controllable and capable of lifting a minimum of four thousand (4,000) pounds.
- (5) Roll brakes. Rolls must be locked when the wheel lift is up.
- (6) Speed indications. The dynamometer speed display must have a range of 0 mph to 60 mph (or 0 kph to 100 kph), and a resolution and accuracy of at least 1 mph (or 1 kph).
- (7) Safety interlock. A roll speed sensor and safety interlock circuit must be provided which prevents the application of the roll brakes and upward lift movement at any roll speed above 0.5 mph (0.8 kph).
- (c) The dynamometer must produce the load speed relationships specified in §§ 85.2217 and 85.2219.

[58 FR 58414, Nov. 1, 1993]

§85.2231 On-board diagnostic test equipment requirements.

(a) The test system interface to the vehicle shall include a plug that conforms to SAE J1962 "Diagnostic Connector." The procedure shall be done in accordance with SAE J1962 "Diagnostic Connector" (JUN92). This incorporation of reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552 (a) and 1

CFR part 51. Copies of SAE J1962 may be obtained from the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096-0001. Copies may be inspected at the EPA Docket No. A-94-21 at EPA's Air Docket, (LE-131) Room 1500 M, 1st Floor, Waterside Mall, 1200 Pennsylvania Ave., NW., Washington, DC, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202–741–6030, or go to: http://www.archives.gov/federal register/ code of federal regulations/ ibr locations.html.

(b) The test system shall be capable of communicating with the standard data link connector of vehicles with certified OBD systems.

(c) The test system shall be capable of checking for the monitors supported by the on-board diagnostic system and the evaluation status of supported monitors (test complete/test not complete) in Mode \$01 PID \$01, as well as be able to request the diagnostic trouble codes, as specified in SAE J1979. In addition, the system shall have the capability to include bi-directional communication for control of the evaporative canister vent solenoid. SAE J1979 is incorporated by reference and approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies of all the SAE documents cited above may be obtained from the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096-0001. Copies may be inspected at the EPA Docket No. A-94-21 at EPA's Air Docket, (LE-131) Room 1500 M, 1st Floor, Waterside Mall, 1200 Pennsylvania Ave., NW., Washington, DC, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, orgo to: $www.archives.gov/federal_register/$ code of federal regulations/ ibr locations.html.

(d) [Reserved]

[61 FR 40948, Aug. 6, 1996, as amended at 63 FR 24434, May 4, 1998; 66 FR 18179, Apr. 5, 2001]

§ 85.2232 Calibrations, adjustments— EPA 81.

(a) Applicability. The requirements of this subsection apply to short tests conducted under Emissions Performance Warranty through December 31, 1993. The requirements of §85.2233 apply concurrently until December 31, 1993, after which the requirements of §85.2233 are solely in effect. The following exceptions apply: In a state where the Administrator has approved a SIP revision providing for implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of this section are concurrently in effect until June 30, 1994 for 1995 and earlier model year vehicles or engines; in a state where the Administrator has approved a SIP revision providing for implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of this section are concurrently in effect until December 31, 1995 for 1995 and earlier model year vehicles or engines.

- (b) Equipment shall be calibrated in accordance with the manufacturers' instructions.
- (c) Hourly checks. Within one hour prior to a test, the analyzers shall be zeroed and spanned. Ambient air is acceptable as a zero gas; an electrical span check is acceptable. Zero and span checks shall be made on the lowest range capable of reading the short test standard. Analyzers that perform an automatic zero/span adjustment every time a test sequence is initiated are considered to meet the hourly checks.
- (d) Daily checks. Within eight hours prior to a loaded test, the dynamometer shall be checked for proper power absorber settings.
- (e) Weekly checks—(1) Leak check. For analyzers with a separate calibration or span port, CO readings using the span gas through the probe and through the calibration port shall be made and compared; discrepancies of over 3% shall require repair of leaks. No analyzer adjustments shall be permitted during this check. The leak

§ 85.2233

check and the following gas span check may be combined into one operation.

- (2) Gas span check. Within one week of the test, the analyzers shall have been spanned using calibration gases which meet the requirements in paragraph (d)(4) of this section and shall not have been readjusted since to a non-conforming gas. If the analyzer reads the span gas within 2% of the span gas value or within .05% CO and 6 ppm HC (use the larger of the two tolerances), then no adjustment of the analyzer is needed. For this check the span gas may be introduced either through the calibration port (if so equipped) or through the probe. This paragraph does not prevent those who wish to always adjust the analyzer to the exact span value from doing so.
- (3) Gas span adjustment. If the analyzer fails to meet the gas span check specifications, then the analyzer shall be adjusted by the following procedures:
- (i) For analyzers without a calibration port, perform a simple leak check (e.g., cap the probe). Repair any leaks before continuing with this procedure. Introduce the span gas through the probe for this adjustment.
- (ii) For analyzers with a calibration port, introduce the span gas through the port for this adjustment.
- (iii) Perform a zero adjustment and a flowing span gas adjustment. Iterate between span and zero, as necessary, to obtain stable readings within the gas span check specifications.
- (iv) Check the electrical span without changing the zero or span adjustments set in step (iii). If the electrical span does not match the electrical span line or voltage level, locate the potentiometer that controls the relationship between the gas span and the electrical span. Adjust this control until the electrical span target is achieved.
- (v) Following this procedure, if the gas span value cannot be held within the 2% tolerance (or .05% CO and 6 ppm HC) while also meeting the electrical span criteria, then the analysis system and calibration bottle shall be removed from service until the problem is resolved and the adjustment tolerance met.
- (vi) Automatic analyzers that perform either a substantially similar ad-

justment procedure or mathematical correction procedure are considered to meet this adjustment procedure.

- (4) Span gases. The span gas used for the weekly check shall be traceable to NBS standards $\pm 2\%$ and have concentrations either:
- (i) Between the standards specified in this subpart and the jurisdiction's inspection standards for the 1981 model year light duty vehicles, or
- (ii) Within -50% to +100% of the standards in this subpart.
- (f) Other checks. In addition to performing span and leak checks on a periodic basis, these checks shall also be used to verify system performance under the following special circumstances.
- (1) Gas span check. Within one week of the test, the analyzers must have been spanned using calibration gases which met the requirements in paragraph (e)(4) of this section and must not have been readjusted since to a non-conforming gas. If the analyzer reads the span gas within two percent of the span gas value or within .05 percent of the CO and 6 ppm HC (use the larger of the two tolerances), then no adjustment of the analyzer is needed. (However, adjusting the analyzer to the exact span value is not precluded.) For this check the span gas may be introduced either through the calibration port, if so equipped, or through the probe.
- (2) Leak checks. Each time the sample line integrity is broken, a leak check shall be performed prior to testing. A simple vacuum leak check (i.e., block the probe and check for low flow) is considered acceptable for these nonperiodic checks.

[49 FR 24323, June 12, 1984. Redesignated and amended at 58 FR 58403, 58415, Nov. 1, 1993]

§85.2233 Steady state test equipment calibrations, adjustments, and quality control—EPA 91.

(a) Special calendar and model year applicability. The requirements of §85.2232 apply concurrently for tests conducted under Emission Performance Warranty on 1995 and earlier model year vehicles or engines until December 31, 1993, after which the requirements of this section are solely in effect. The following exceptions apply: in a state

where the Administrator has approved a SIP revision providing for implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of §85,2232 are concurrently in effect until June 30, 1994 for 1995 and earlier model year vehicles or engines: in a state where the Administrator has approved a SIP revision providing for implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of §85.2232 are concurrently in effect until December 31, 1995 for 1995 and earlier model year vehicles or engines.

- (b) Equipment must be calibrated in accordance with the manufacturers' instructions.
- (c) Prior to each test—(1) Hydrocarbon hang-up check. Immediately prior to each test the analyzer automatically performs a hydrocarbon hang-up check. If the HC reading, when the probe is sampling ambient air, exceeds 20 ppm, the system must be purged with clean air or zero gas. The analyzer must be inhibited from continuing the test until HC levels drop below 20 ppm.
- (2) Automatic zero and span. The analyzer conducts an automatic zero and span check prior to each test. The span check must include the HC, CO, and CO2 channels and, if present, the NO channel. If zero and/or span drift cause the signal levels to move beyond the adjustment range of the analyzer, it must lock out from testing.
- (3) Low flow. The system locks out from testing if the sample flow is below the acceptable level as defined in §85.2225(c)(6).
- (d) Leak check. A system leak check is performed within 24 hours before the test in low volume stations (those performing less than 4,000 inspections per year) and within four hours in high-volume stations (4,000 or more inspections per year) and may be performed in conjunction with the gas calibration described in paragraph (e)(1) of this section. If a leak check is not performed within the preceding 24 hours in low volume stations and within four hours in high-volume stations or if the

analyzer fails the leak check, the analyzer must lock out from testing. The leak check must be a procedure demonstrated to effectively check the sample hose and probe for leaks and is performed in accordance with good engineering practices. An error of more than ±2 percent of the reading using low range span gas must cause the analyzer to lock out from testing, and requires repair of leaks.

- (e) Gas calibration. (1) On each operating day in high-volume stations, analyzers must automatically require and successfully pass a two-point gas calibration for HC, CO, and CO2 and must continually compensate for changes in barometric pressure. Calibration must be checked within four hours before the test and the analyzer adjusted if the reading is more than two percent different from the span gas value. In lowvolume stations, analyzers must undergo a two-point calibration within 72 hours before each test, unless changes in barometric pressure are compensated for automatically and statistical process control demonstrates equal or better quality control using different frequencies. Gas calibration is accomplished by introducing span gas that meets the requirements of paragraph (e)(3) of this section into the analyzer through the calibration port. No adjustment of the analyzer is necessary if the analyzer reads the span gas within the allowable tolerance range; that is, the square root of sum of the squares of the span gas tolerance (described in paragraph (e)(3) of this section) and the calibration tolerance (which is equal to two percent). The gas calibration procedure corrects readings that exceed the allowable tolerance range to the center of the allowable tolerance range. The pressure in the sample cell must be the same with the calibration gas flowing during calibration as with the sample gas flowing during sampling. If the system is not calibrated, or the system fails the calibration check, the analyzer must lock out from testing.
- (2) Span points. A two-point gas calibration procedure must be followed. The span is accomplished at one of the pairs of span points listed in paragraphs (e)(2)(i) and (ii) of this section.

§§ 85.2234-85.2236

- (i)(A) 300 ppm and 1200 ppm propane (HC).
- (B) 1.0% and 4.0% carbon monoxide (CO).
- (C) 6.0% and 12.0% carbon dioxide (CO_2).
- (D) (if equipped for nitric oxide) 1000 ppm and 3000 ppm nitric oxide (NO).
- (ii)(A) 0 ppm and 600 ppm propane
- (B) 0.0% and 1.6% carbon monoxide (CO).
- (C) 0.0% and 11.0% carbon dioxide (CO $_2)$
- (D) (if equipped for nitric oxide) 0 ppm and 1200 ppm nitric oxide (NO).
- (3) Span gases. The analyzed concentrations for the span gases used for calibration must be nominally within two percent of the span points specified in paragraph (d)(2) of this section and must be traceable to National Institute of Standards and Technology (NIST) standards within two percent. Zero gases must conform to the specifications given in §86.114-79 (a)(5) of this chapter.
- (f) Dynamometer checks—(1) Monthly check. Within one month preceding each loaded test, the accuracy of the roll speed indicator must be verified and the dynamometer must be checked for proper power absorber settings.
- (2) Semi-annual check. Within six months preceding each loaded test as described in §85.2217, the road-load response of the variable-curve dynamometer or the frictional power absorption of the dynamometer must be checked by a coast down procedure similar to that described in §86.118-78 of this chapter. The check is done at 30 mph (48 kph), and a power absorption load setting to generate a power of 4.1 horsepower (or 3.057 kilowatts). The actual coast down time from 45 mph to 15 mph (72 kph to 24 kph) must be within +1 second of the time calculated by the equation in paragraph (f)(2)(i) of this section for English system units or paragraph (f)(2)(ii) of this section for SI units.

(i) Coast Down Time =
$$\frac{0.10932 \times W}{P}$$

where W is the total inertia weight as represented by the weight of the rollers (excluding free rollers), and any inertia flywheels used, measured in pounds, and P is power, measured in horse-power. If the coast down time is not within the specified tolerance the dynamometer must be taken out of service and corrective action must be taken.

(ii) Coast Down Time =
$$\frac{0.17978 \times W}{P}$$

where W is the total inertia weight as represented by the weight of the rollers (excluding free rollers), and any inertia flywheels used, measured in kilograms, and P is power, measured in kilowatts. If the coast down time is not within the specified tolerance the dynamometer must be taken out of service and corrective action must be taken.

- (g) Other checks. In addition to the other periodic checks described in this section, those described in paragraphs (g)(1) and (2) of this section are also used to verify system performance under the special circumstances described therein.
- (1) Gas calibration. (i) Each time the analyzer electronic or optical systems are repaired or replaced, a gas calibration is performed prior to returning the unit to service.
- (ii) In high-volume stations, monthly multi-point calibrations are performed. Low-volume stations must perform multi-point calibrations every six months. The calibration curve is checked at 20 percent, 40 percent, 60 percent, and 80 percent of full scale, and must be adjusted or repaired if the specifications in §85.2225(c)(1) are not met.
- (2) Leak checks. Each time the sample line integrity is broken, a leak check is performed prior to testing.

 $[58~\mathrm{FR}~58415,~\mathrm{Nov.}~1,~1993;~59~\mathrm{FR}~33913,~\mathrm{July}~1,~1994]$

§§ 85.2234-85.2236 [Reserved]

§85.2237 Test report—EPA 81.

(a) Applicability. The requirements of this subsection apply to short tests conducted under Emissions Performance Warranty through December 31, 1993. The requirements of §85.2238 apply concurrently until December 31, 1993, after which the requirements of

§85.2238 are solely in effect. The following exceptions apply: In a state where the Administrator has approved a SIP revision providing for implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of this section are concurrently in effect until June 30, 1994, for 1995 and earlier model year vehicles or engines; in a state where the Administrator has approved a SIP revision providing for implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of this section are concurrently in effect until December 31, 1995, for 1995 and earlier model year vehicles or engines.

- (b) Upon failure of a short test, the vehicle's operator or owner shall be furnished with a test report containing:
- (1) Vehicle description, including either license plate or manufacturer identification number, and odometer readings.
 - (2) Date of test.
- (3) Name of individual or organization performing the test and location thereof.
 - (4) Type of short test performed.
- (5) Test results, exhaust concentrations for each mode measured.
- (c) The test report shall certify that the short test was performed in accordance with these regulations and it shall be signed by an individual who either performed the test or has actual knowledge of the performance of the test.
- (d) For purposes of this section, "failure of a short test" means that the vehicle exceeded the standards in this subpart or the Inspection/Maintenance standards of the jurisdiction, whichever is less stringent.
- $[49~\mathrm{FR}~24323,~\mathrm{June}~12,~1984.~\mathrm{Redesignated}$ and amended at 58 FR 58403, 58416, Nov. 1, 1993]

§85.2238 Test report—EPA 91.

(a) Special calendar and model year applicability. The requirements of §85.2237 apply concurrently for tests conducted under Emission Performance Warranty on 1995 and earlier model year vehicles

or engines until December 31, 1993, after which the requirements of this section are solely in effect. The following exceptions apply: In a state where the Administrator has approved a SIP revision providing for implementation of a basic centralized program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of §85.2237 are concurrently in effect until June 30, 1994 for 1995 and earlier model year vehicles or engines; in a state where the Administrator has approved a SIP revision providing for implementation of an enhanced program meeting the requirements of part 51, subpart S of this chapter, according to the schedule specified in §51.373 of this chapter, the requirements of §85.2237 are concurrently in effect until December 31, 1995 for 1995 and earlier model year vehicles or engines.

- (b) Upon failure of a short test, the vehicle's owner or operator must be furnished with a test report containing the information listed in paragraphs (b)(1) through (7) of this section.
- (1) Vehicle description, including license plate number, vehicle identification number, weight class, and odometer reading.
 - (2) Date and time of test.
- (3) Name or identification number of the individual performing the test and the location of the test station and lane.
 - (4) Type of emission test performed.
- (5) Applicable emission test standards.
- (6) Test results, including exhaust concentrations for each mode measured.
- (i) The reported exhaust concentrations are that pair of passing exhaust concentrations or, if none are obtained, that pair of failing exhaust concentrations, for which the product of HC+(151*CO) is a minimum.
- (ii) If a second-chance test is conducted the reported exhaust concentrations are those obtained from the second-chance test.
- (7) A statement indicating the availability of warranty coverage as provided in section 207 of the Clean Air Act (42 U.S.C. 7541).

§ 85.2301

(c) The test report must certify that the short test was performed in accordance with these regulations and, in the case of service station based programs, it must be signed by the individual who performed the test.

[58 FR 58416, Nov. 1, 1993]

Subpart X—Determination of Model Year for Motor Vehicles and Engines Used in Motor Vehicles Under Section 177 and Part A of Title II of the Clean Air Act

SOURCE: 60 FR 4738, Jan. 24, 1995, unless otherwise noted.

§85.2301 Applicability.

The definitions provided by this subpart are effective February 23, 1995 and apply to all light-duty motor vehicles and trucks, heavy-duty motor vehicles and heavy-duty engines used in motor vehicles, and on-highway motorcycles as such vehicles and engines are regulated under section 177 and Title II part A of the Clean Air Act.

§85.2302 Definition of model year.

Model year means the manufacturer's annual production period (as determined under §85.2304) which includes January 1 of such calendar year, provided, that if the manufacturer has no annual production period, the term 'model year' shall mean the calendar year.

§85.2303 Duration of model year.

A specific model year must always include January 1 of the calendar year for which it is designated and may not include a January 1 of any other calendar year. Thus, the maximum duration of a model year is one calendar year plus 364 days.

§85.2304 Definition of production period.

(a) The "annual production period" for all models within an engine family of light-duty motor vehicles, heavy-duty motor vehicles and engines, and on-highway motorcycles begins either: when any vehicle or engine within the engine family is first produced; or on January 2 of the calendar year pre-

ceding the year for which the model year is designated, whichever date is later. The annual production period ends either: When the last such vehicle or engine is produced; or on December 31 of the calendar year for which the model year is named, whichever date is sooner.

(b) The date when a vehicle or engine is first produced is the "Job 1 date," which is defined as that calendar date on which a manufacturer completes all manufacturing and assembling processes necessary to produce the first saleable unit of the designated model which is in all material respects the same as the vehicle or engine described in the manufacturer's application for certification. The "Job 1 date" may be a date earlier in time than the date on which the certificate of conformity is issued.

§85.2305 Duration and applicability of certificates of conformity.

- (a) Except as provided in paragraph (b) of this section, a certificate of conformity is deemed to be effective and cover the vehicles or engines named in such certificate and produced during the annual production period, as defined in §85.2304.
- (b) Section 203 of the Clean Air Act prohibits the sale, offering for sale, delivery for introduction into commerce, and introduction into commerce, of any new vehicle or engine not covered by a certificate of conformity unless it is an imported vehicle exempted by the Administrator or otherwise authorized jointly by EPA and U.S. Customs Service regulations. However, the Act does not prohibit the production of vehicles or engines without a certificate of conformity. Vehicles or engines produced prior to the effective date of a certificate of conformity, as defined in paragraph (a) of this section, may also be covered by the certificate if the following conditions are met:
- (1) The vehicles or engines conform in all material respects to the vehicles or engines described in the application for the certificate of conformity:
- (2) The vehicles or engines are not sold, offered for sale, introduced into

commerce, or delivered for introduction into commerce prior to the effective date of the certificate of conformity;

- (3) The Agency is notified prior to the beginning of production when such production will start, and the Agency is provided full opportunity to inspect and/or test the vehicles during and after their production; for example, the Agency must have the opportunity to conduct selective enforcement auditing production line testing as if the vehicles had been produced after the effective date of the certificate.
- (c) New vehicles or engines imported by an original equipment manufacturer after December 31 of the calendar year for which the model year was named are still covered by the certificate of conformity as long as the production of the vehicle or engine was completed before December 31 of that year. This paragraph does not apply to vehicles that may be covered by certificates held by independent commercial importers unless specifically approved by EPA.
- (d) Vehicles or engines produced after December 31 of the calendar year for which the model year is named are not covered by the certificate of conformity for that model year. A new certificate of conformity demonstrating compliance with currently applicable standards must be obtained for these vehicles or engines even if they are identical to vehicles or engines built before December 31.
- (e) The extended coverage period described here for a certificate of conformity (i.e., up to one year plus 364 days) is primarily intended to allow flexibility in the introduction of new models. Under no circumstances should it be interpreted that existing models may "skip" yearly certification by pulling ahead the production of every other model year.

Subpart Y—Fees for the Motor Vehicle and Engine Compliance Program

§85.2401 Assessment of fees.

See 40 CFR part 1027 for the applicable fees associated with certifying en-

gines, vehicles, and equipment under this chapter.

[73 FR 59178, Oct. 8, 2008]

APPENDIXES I-VII TO PART 85 [RESERVED]

APPENDIX VIII TO PART 85—VEHICLE AND ENGINE PARAMETERS AND SPEC-IFICATIONS

A. LIGHT DUTY VEHICLE PARAMETERS AND SPECIFICATIONS

- I. Basic Engine Parameters-Reciprocating Engines.
 - 1. Compression ratio.
- 2. Cranking compression pressure.
- 3. Valves (intake and exhaust).
- a. Head diameter dimension.
- b. Valve lifter or actuator type and valve lash dimension. $\,$
- 4. Camshaft timing.
- a. Valve opening (degrees BTDC).
- b. Valve closing (degrees ATDC).
- c. Valve overlap (inch-degrees).
- II. Basic Engine Parameters—Rotary Engines.
- 1. Intake port(s).
- a. Timing and overlap if exposed to the combustion chamber.
- 2. Exhaust port(s).
- a. Timing and overlap if exposed to the combustion chamber.
- 3. Cranking compression pressure.
- 4. Compression ratio.
- III. Air Inlet System.
- 1. Temperature control system calibration. IV. Fuel System.
- 1. General.
- a. Engine idle speed.
- b. Engine idle mixture.
- 2. Carburetion.
- a. Air-fuel flow calibration.
- b. Transient enrichment system calibration.
- c. Starting enrichment system calibration.
- d. Altitude compensation system calibration.
- e. Hot idle compensation system calibration.
- 3. Fuel injection.
- a. Control parameters and calibration.
- b. Fuel shutoff system calibration.
- c. Starting enrichment system calibration.
- d. Transient enrichment system calibration.
- e. Air-fuel flow calibration.
- ${\bf f.}$ Altitude compensation system calibration.
- g. Operating pressure(s).
- h. Injector timing calibrations.
- V. Injection System.
- 1. Control parameters and calibration.
- 2. Initial timing setting.
- 3. Dwell setting.

40 CFR Ch. I (7-1-13 Edition)

Pt. 85, App. VIII

- $4.\ \, {\rm Altitude}\ \, {\rm compensation}\ \, {\rm system}\ \, {\rm calibration}.$
- 5. Spark plug voltage.
- VI. Engine Cooling System.
- 1. Thermostat calibration.
- VII. Exhaust Emission Control System.
- 1. Air injection system.
- a. Control parameters and calibrations.
- b. Pump flow rate.
- 2. EGR system.
- a. Control parameters and calibrations.
- b. EGR valve flow calibration.
- 3. Catalytic converter system.
- a. Active surface area.
- b. Volume of catalyst.
- c. Conversion efficiency.
- 4. Backpressure.
- VIII. Evaporative Emission Control System.
- 1. Control parameters and calibrations.
- 2. Fuel tank.
- a. Pressure and vacuum relief settings.
- IX. Crankcase Emission Control System.
- 1. Control parameters and calibrations.
- 2. Valve calibration.
- $\begin{array}{lll} \textbf{X.} & \textbf{Auxiliary} & \textbf{Emission} & \textbf{Control} & \textbf{Devices} \\ \textbf{(AECD)}. & & & \\ \end{array}$
- 1. Control parameters and calibrations.
- 2. Component calibration(s).
- XI. Emission Control Related Warning Systems.
- 1. Control parameters and calibrations.
- 2. Component calibrations.
- XII. Driveline Parameters.
- 1. Axle ratio(s).
- B. HEAVY DUTY GASOLINE ENGINE PARAMETERS
 AND SPECIFICATIONS
- I. Basic Engine Parameters.
- 1. Compression ratio.
- 2. Cranking compression pressure.
- 3. Supercharger/turbocharger calibration.
- 4. Valves (intake and exhaust).
- a. Head diameter dimension.
- b. Valve lifter or actuator type and valve lash dimension. $\,$
 - 5. Camshaft timing.
- a. Valve opening (degrees BTDC).
- b. Valve closing (degrees ATDC).
- c. Valve overlap (inch-degrees).
- II. Air Inlet System.
- 1. Temperature control system calibration. III. Fuel System.
- 1. General.
- a. Engine idle speed.
- b. Engine idle mixture.
- 2. Carburetion.
- a. Air-fuel flow calibration.
- b. Transient enrichment system calibration.
- c. Starting enrichment system calibration.
- d. Altitude compensation system calibration.
- e. Hot idle compensation system calibration.
 - 3. Fuel injection.

- a. Control parameters and calibrations.
- b. Fuel shutoff system calibration.
- c Starting enrichment system calibration
- d. Transient enrichment system calibration.
 - e. Air-fuel flow calibration.
- f. Altitude compensation system calibration.
 - g. Operating pressure(s).
 - h. Injector timing calibration.
 - IV. Ignition System.
 - 1. Control parameters and calibration.
 - 2. Initial timing setting.
- 3. Dwell setting.
- 4. Altitude compensation system calibration.
 - 5. Spark plug voltage.
- V. Engine Cooling System.
- 1. Thermostat calibration.
- VI. Exhaust Emission Control System.
- 1. Air injection system.
- a. Control parameters and calibrations.
- b. Pump flow rate.
- 2. EGR system.
- a. Control parameters and calibrations.
- b. EGR valve flow calibration.
- 3. Catalytic converter system.
- a. Active surface area.
- b. Volume of catalyst.
- c. Conversion efficiency.4. Backpressure.
- VII. Evaporative Emission Control System.
- 1. Control parameters and calibrations.
- 2. Fuel tank.
- a. Pressure and vacuum relief settings.
- VIII. Crankcase Emission Control System.
- 1. Control parameters and calibrations.
- 2. Valve calibrations.
- IX. Auxiliary Emission Control Devices (AECD).
- 1. Control parameters and calibrations.
- 2. Component calibrations.
- X. Emission Control Related Warning Systems.
- ${\tt 1.}\ {\tt Control}\ {\tt parameters}\ {\tt and}\ {\tt calibrations}.$
- 2. Component calibrations.
- C. HEAVY DUTY DIESEL ENGINE PARAMETERS AND SPECIFICATIONS
- I. Basic Engine Parameters-Four Stroke Cycle Reciprocating Engines.
- 1. Compression ratio.
- 2. Cranking compression pressure.
- 3. Supercharger/turbocharger calibration.
- 4. Valves (intake and exhaust).
- a. Head diameter dimension.
- b. Valve lifter or actuator type and valve lash dimension. $\,$
 - 5. Camshaft timing.
 - a. Valve opening (degrees BTDC).
 - b. Valve closing (degrees ATDC).
- c. Valve overlap (inch-degrees).
- II. Basic Engine Parameters—Two-Stroke Cycle Reciprocating Engine.
- 1.–5. Same as Section C.I.
- 6. Intake port(s).
- a. Timing in combustion cycle.

- 7. Exhaust port(s).
- a. Timing in combustion cycle.
- III. Air Inlet System.
- 1. Temperature control system calibration.
- 2. Maximum allowable air inlet restriction.
- IV. Fuel System.
- 1. Fuel injection.
- a. Control parameters and calibrations.
- b. Transient enrichment system calibration.
- c. Air-fuel flow calibration.
- d. Altitude compensation system calibration.
- e. Operating pressure(s).
- f. Injector timing calibration.
- V. Exhaust Emission Control System.
- 1. Maximum allowable backpressure.
- VI. Crankcase Emission Control System.
- 1. Control parameters and calibrations.
- 2. Valve calibrations.
- VII. Auxiliary Emission Control Devices (AECD).
 - 1. Control parameters and calibrations.
 - 2. Component calibration(s).

[42 FR 28129, June 2, 1977]

PART 86—CONTROL OF EMISSIONS FROM NEW AND IN-USE HIGH-WAY VEHICLES AND ENGINES

Sec.

86.1 Reference materials.

Subpart A—General Provisions for Emission Regulations for 1977 and Later Model Year New Light-Duty Vehicles, Light-Duty Trucks and Heavy-Duty Engines, and for 1985 and Later Model Year New Gasoline Fueled, Natural Gas-Fueled, Liquefied Petroleum Gas-Fueled and Methanol-Fueled Heavy-Duty Vehicles

86.000-2 Definitions.

86.000-3 Abbreviations.

86.000-7 Maintenance of records; submittal of information; right of entry.

86.000-8 Emission standards for 2000 and later model year light-duty vehicles.

86.000-9 Emission standards for 2000 and later model year light-duty trucks.

86.000-16 Prohibition of defeat devices.

86.000-24 Test vehicles and engines.

86.000-26 Mileage and service accumulation; emission measurements.

86.000-28 Compliance with emission standards.

86.001-2 Definitions.

86.001–9 Emission standards for 2001 and later model year light-duty trucks.

86.001-21 Application for certification.

86.001-22 Approval of application for certification; test fleet selections; determinations of parameters subject to adjustment for certification and Selective Enforcement Audit, adequacy of limits, and physically adjustable ranges.

86.001-23 Required data.

86.001-24 Test vehicles and engines.

86.001-25 Maintenance.

86.001-26 Mileage and service accumulation; emission measurements.

86.001-28 Compliance with emission standards.

86.001-30 Certification.

86.001-35 Labeling.

86.004–2 Definitions.

86.004-9 Emission standards for 2004 and later model year light-duty trucks.

86.004-11 Emission standards for 2004 and later model year diesel heavy-duty engines and vehicles.

86.004-15 NO_X plus NMHC and particulate averaging, trading, and banking for heavy-duty engines.

86.004-16 Prohibition of defeat devices.

86.004-21 Application for certification.

86.004-25 Maintenance.

86.004-26 Mileage and service accumulation; emission measurements.

86.004-28 Compliance with emission standards.

86.004-30 Certification.

86.004-38 Maintenance instructions.

86.004-40 Heavy-duty engine rebuilding practices.

86.005-1 General applicability.

86.005-10 Emission standards for 2005 and later model year Otto-cycle heavy-duty engines and vehicles.

86.005–17 On-board diagnostics.

86.007-11 Emission standards and supplemental requirements for 2007 and later model year diesel heavy-duty engines and vehicles.

86.007-15 NO_X and particulate averaging, trading, and banking for heavy-duty engines.

gines. 86.007-17 On-board Diagnostics for engines used in applications less than or equal to 14,000 pounds GVWR.

86.007-21 Application for certification.

86.007-23 Required data.

86.007-25 Maintenance.

86.007-30 Certification.

86.007–35 Labeling. 86.007–38 Maintenance instructions.

86.008-10 Emission standards for 2008 and later model year Otto-cycle heavy-duty engines and vehicles.

86.010-2 Definitions.

86.010-18 On-board Diagnostics for engines used in applications greater than 14,000 pounds GVWR.

86.010–38 Maintenance instructions.

86.012-2 Definitions.

86.016-1 General applicability.

86.078-3 Abbreviations.

86.078--6 Hearings on certification.

86.079-31 Separate certification.

86.079-32 Addition of a vehicle or engine after certification.

Pt. 86

86.079-33 Changes to a vehicle or engine covered by certification.

86.079–36 Submission of vehicle identification numbers.

86.079–39 Submission of maintenance instructions.

86.080-12 Alternative certification procedures.

86.082-2 Definitions.

86.082-34 Alternative procedure for notification of additions and changes.

86.084–2 Definitions.

86.084-4 Section numbering; construction.

86.085-2 Definitions.

86.085-20 Incomplete vehicles, classification.

86.085-37 Production vehicles and engines.

86.087-2 Definitions.

86.088-2 Definitions.

86.090-2 Definitions.

86.090-3 Abbreviations.

86.090-5 General standards; increase in emissions; unsafe conditions.

86.090-27 Special test procedures.

86.091-2 Definitions.

86.091-7 Maintenance of records; submittal of information; right of entry.

86.091-29 Testing by the Administrator.

86.092–2 Definitions.

 $\begin{array}{ll} 86.093\text{--}2 & \text{Definitions.} \\ 86.094\text{--}2 & \text{Definitions.} \end{array}$

86.094-2 Definitions. 86.094-3 Abbreviations.

86.094-7 Maintenance of records; submittal of information; right of entry.

86.094-13 Light-duty exhaust durability programs.

86.094-14 Small-volume manufacturers certification procedures.

86.094-16 Prohibition of defeat devices.

86.094–21 Application for certification.

86.094-22 Approval of application for certification; test fleet selections; determinations of parameters subject to adjustment for certification and Selective Enforcement Audit, adequacy of limits, and physically adjustable ranges.

86.094–25 Maintenance.

86.094–26 Mileage and service accumulation; emission requirements.

86.094-28 Compliance with emission standards.

86.094-30 Certification.

86.095-14 Small-volume manufacturers certification procedures.

86.095-23 Required data.

86.095-26 Mileage and service accumulation; emission measurements.

86.095-30 Certification.

86.095–35 Labeling.

86.096-2 Definitions.

86.096–3 Abbreviations.

86.096-7 Maintenance of records; submittal of information; right of entry.

86.096-8 Emission standards for 1996 and later model year light-duty vehicles.

 $86.096\hbox{--}21$ Application for certification.

86.096-24 Test vehicles and engines.

86.096-26 Mileage and service accumulation; emission measurements.

86.096-30 Certification.

86.096-35 Labeling.

86.096-38 Maintenance instructions.

86.097-9 Emission standards for 1997 and later model year light-duty trucks.

86.098-2 Definitions.

86.098-3 Abbreviations.

86.098-10 Emission standards for 1998 and later model year Otto-cycle heavy-duty engines and vehicles.

86.098-14 Small-volume manufacturers certification procedures.

86.098-23 Required data.

86.098-24 Test vehicles and engines.

86.098-25 Maintenance.

86.098-26 Mileage and service accumulation; emission measurements.

86.098-28 Compliance with emission standards.

86.098-30 Certification.

86.098-35 Labeling.

86.099–8 Emission standards for 1999 and later model year light-duty vehicles.

86.099-9 Emission standards for 1999 and later model year light-duty trucks.

86.099-10 Emission standards for 1999 and later model year Otto-cycle heavy-duty engines and vehicles.

86.099-11 Emission standards for 1999 and later model year diesel heavy-duty engines and vehicles.

86.099-17 Emission control diagnostic system for 1999 and later light-duty vehicles and light-duty trucks.

Subpart B—Emission Regulations for 1977 and Later Model Year New Light-Duty Vehicles and New Light-Duty Trucks and New Otto-Cycle Complete Heavy-Duty Vehicles; Test Procedures

86.101 General applicability.

86.102 Definitions.

36.103 Abbreviations.

6.104 Section numbering; construction.

86.105 Introduction; structure of subpart.

86.106-00 Equipment required; overview.

86.106-96 Equipment required; overview.

86.107-96 Sampling and analytical systems; evaporative emissions.

86.107-98 Sampling and analytical system.

86.108-00 Dynamometer.

86.108-79 Dynamometer.

86.109-94 Exhaust gas sampling system; Otto-cycle vehicles not requiring particulate emission measurements.

86.110-90 Exhaust gas sampling system; diesel vehicles.

86.110-94 Exhaust gas sampling system; diesel-cycle vehicles, and Otto-cycle vehicles requiring particulate emissions measurements

86.111–90 Exhaust gas analytical system.

86.111–94 Exhaust gas analytical system.

- $86.112\hbox{--}91$ Weighing chamber (or room) and microgram balance specifications.
- 86.113-04 Fuel specifications.
- 86.113-07 Fuel specifications.
- 86.113-94 Fuel specifications.
- 86.114-94 Analytical gases.
- 86.115-00 EPA urban dynamometer driving schedules.
- 86.115-78 EPA urban dynamometer driving schedule.
- 86.116-94 Calibrations, frequency and overview.
- 86.117-96 Evaporative emission enclosure calibrations.
- 86.118-00 Dynamometer calibrations.
- 86.118-78 Dynamometer calibration.
- 86.119-90 CVS calibration.
- 86.120-94 Gas meter or flow instrumentation calibration; particulate, methanol and formaldehyde measurement.
- 86.121–90 Hydrocarbon analyzer calibration. 86.122–78 Carbon monoxide analyzer calibra
- 86.122–78 Carbon monoxide analyzer calibration.
- 86.123-78 Oxides of nitrogen analyzer calibration.86.124-78 Carbon dioxide analyzer calibra-
- tion.
- 86.125–94 Methane analyzer calibration.
- 86.126-90 Calibration of other equipment. 86.127-00 Test procedures; overview.
- 86.127–12 Test procedures, overview.
- 86.127–96 Test procedures; overview.
- 86.128-00 Transmissions.
- 86.128–79 Transmissions.
- 86.129-00 Road load power, test weight, and inertia weight class determination.
- 86.129-80 Road load power, test weight, and inertia weight class determination.
- 86.129-94 Road load power, test weight, inertia weight class determination, and fuel temperature profile.
- 86.130-00 Test sequence; general requirements.
- 86.130-96 Test sequence; general requirements.
- 86.131-00 Vehicle preparation.
- 86.131-96 Vehicle preparation.
- 86.132–00 Vehicle preconditioning.
- 86.132-96 Vehicle preconditioning.
- 86.133-96 Diurnal emission test.
- 86.134–96 Running loss test.
- 86.135-00 Dynamometer procedure.
- 86.135–12 Dynamometer procedure.
- 86.135–90 Dynamometer procedure.
- 86.135–94 Dynamometer procedure. 86.136–90 Engine starting and restar
- 86.136-90 Engine starting and restarting. 86.137-90 Dynamometer test run, gaseous and particulate emissions.
- 86.137-94 Dynamometer test run, gaseous and particulate emissions.
- 86.137-96 Dynamometer test run, gaseous and particulate emissions.
- 86.138-96 Hot soak test.
- 86.139-90 Particulate filter handling and weighing.
- 86.140-94 Exhaust sample analysis.
- $86.142\hbox{--}90\quad Records \ required.$

- 86.143–96 Calculations; evaporative emissions.
- 86.144-94 Calculations; exhaust emissions.
- 86.145-82 Calculations; particulate emissions.
- 86.146-96 Fuel dispensing spitback procedure.
- 86.150-98 Refueling test procedure; overview.
- 86.151-98 General requirements; refueling test.
- 86.152–98 Vehicle preparation; refueling test.
- 86.153-98 Vehicle and canister preconditioning; refueling test.
- 86.154-98 Measurement procedure; refueling test.
- 86.155-98 Records required; refueling test.
- 86.156-98 Calculations; refueling test.
- 86.157-98 Refueling test procedures for liquefied petroleum gas-fueled vehicles.
- 86.158-00 Supplemental Federal Test Procedures; overview.
- 86.158-08 Supplemental Federal Test Procedures; overview.
- 86.159-00 Exhaust emission test procedures for US06 emissions.86.159-08 Exhaust emission test procedures
- for US06 emissions.
- 86.160-00 Exhaust emission test procedure for SC03 emissions.
- 86.161-00 Air conditioning environmental test facility ambient requirements.
- 86.162–00 Approval of alternative air conditioning test simulations and descriptions of AC1 and AC2.
- 86.162-03 Approval of alternative air conditioning test simulations.
- 86.163-00 Spot check correlation procedures for vehicles tested using a simulation of the environmental test cell for air conditioning emission testing.
- 86.164-00 Supplemental Federal Test Procedure calculations.
- 86.164-08 Supplemental Federal Test Procedure calculations.
- 86.165-12 Air conditioning idle test procedure.
- 86.166-12 [Reserved]
- 86.167-17 AC17 Air Conditioning Emissions Test Procedure.
- Subpart C—Emission Regulations for 1994 and Later Model Year Gasoline-Fueled New Light-Duty Vehicles, New Light-Duty Trucks and New Medium-Duty Passenger Vehicles; Cold Temperature Test Procedures
- 86.201-11 General applicability.
- $86.201–94\quad General\ applicability.$
- 86.202–94 Definitions.
- 86.203–94 Abbreviations.
- 86.204-94 Section numbering; construction.
- 86.205-11 Introduction; structure of this subpart.
- 86.205-94 Introduction; structure of this subpart.

40 CFR Ch. I (7-1-13 Edition)

Pt. 86	40 CFR Ch. I (7-1-13 Edition)
86.206-11 Equipment required; overview.	86.304-79 Section numbering; construction.
86.206-94 Equipment required; overview.	86.305-79 Introduction; structure of subpart.
86.207–94 [Reserved]	86.306-79 Equipment required and specifica-
86.208–94 Dynamometer.	tions; overview.
86.209–94 Exhaust gas sampling system; gas-	86.307–82 Fuel specifications.
oline-fueled vehicles.	86.308–79 Gas specifications.
86.210–08 Exhaust gas sampling system; Die-	86.309–79 Sampling and analytical system;
sel-cycle vehicles not requiring particu-	schematic drawing.
late emissions measurements.	86.310–79 Sampling and analytical system;
86.210–94 [Reserved]	component specifications.
86.211–94 Exhaust gas analytical system. 86.212–94 [Reserved]	86.311-79 Miscellaneous equipment; speci-
86.213-04 Fuel specifications.	fications.
86.213–11 Fuel specifications.	86.312-79 Dynamometer and engine equipment specifications.
86.213–94 Fuel specifications.	86.313–79 Air flow measurement specifica-
86.214–94 Analytical gases.	tions: diesel engines.
86.215–94 EPA urban dynamometer driving	86.314–79 Fuel flow measurement specifica-
schedule.	tions.
86.216-94 Calibrations, frequency and over-	86.315–79 General analyzer specifications.
view.	86.316–79 Carbon monoxide and carbon diox-
86.217-94 [Reserved]	ide analyzer specifications.
86.218-94 Dynamometer calibration.	86.317-79 Hydrocarbon analyzer specifica-
86.219-94 CVS calibration.	tions.
86.220-94 [Reserved]	86.318-79 Oxides of nitrogen analyzer speci-
86.221-94 Hydrocarbon analyzer calibration.	fications.
86.222–94 Carbon monoxide analyzer calibra-	86.319-79 Analyzer checks and calibrations;
tion.	frequency and overview.
86.223–94 Oxides of nitrogen analyzer cali-	86.320-79 Analyzer bench check.
bration.	86.321-79 NDIR water rejection ratio check.
86.224–94 Carbon dioxide analyzer calibra-	86.322-79 NDIR CO ₂ rejection ratio check.
tion.	86.327–79 Quench check; NO _X analyzer.
86.225–94 [Reserved]	86.328–79 Leak checks.
86.226-94 Calibration of other equipment.	86.329–79 System response time; check pro-
86.227–94 Test procedures; overview. 86.228–94 Transmissions.	cedure.
86.229–94 Road load force, test weight, and	86.330-79 NDIR analyzer calibration. 86.331-79 Hydrocarbon analyzer calibration.
inertia weight class determination.	
86.230–11 Test sequence: general require-	86.332-79 Oxides of nitrogen analyzer calibration.
ments.	86.333-79 Dynamometer calibration.
86.230-94 Test sequence; general require-	86.334–79 Test procedure overview.
ments.	86.335–79 Gasoline-fueled engine test cycle.
86.231-94 Vehicle preparation.	86.336–79 Diesel engine test cycle.
86.232-94 Vehicle preconditioning.	86.337–79 Information.
86.233-94—86.234-94 [Reserved]	86.338-79 Exhaust measurement accuracy.
86.235-94 Dynamometer procedure.	86.339-79 Pre-test procedures.
86.236-94 Engine starting and restarting.	86.340-79 Gasoline-fueled engine dynamom-
86.237-08 Dynamometer test run, gaseous	eter test run.
emissions.	86.341-79 Diesel engine dynamometer test
86.237-94 Dynamometer test run, gaseous	run.
emissions.	86.342-79 Post-test procedures.
86.238–94—86.239–94 [Reserved]	86.343-79 Chart reading.
86.240–94 Exhaust sample analysis.	86.344-79 Humidity calculations.
86.241–94 [Reserved]	86.345–79 Emission calculations.
86.242-94 Records required.	86.346–79 Alternative NO _X measurement
86.243-94 [Reserved]	technique.
86.244–94 Calculations; exhaust emissions. 86.245–94 [Reserved]	86.347–79 Alternative calculations for diesel
86.245-94 [Reserved] 86.246-94 Intermediate temperature testing.	engines. 86.348-79 Alternative to fuel H/C analysis
00.210 01 IIIUGI IIIGUI AUG UGIII DGI AUGI G UGSUIII G	ou.o4o-18 Albernative to fuel fi/U analysis

Subpart D—Emission Regulations for New Gasoline-Fueled and Diesel-Fueled Heavy-Duty Engines; Gaseous Exhaust **Test Procedures**

- 86.301–79 Scope; applicability. 86.302–79 Definitions. 86.303–79 Abbreviations.

Subpart E—Emission Regulations for 1978 and Later New Motorcycles, General **Provisions**

- 86.401–97 General applicability. 86.401–2006 General applicability. 86.402–78 Definitions. 86.402–98 Definitions.

160

of certification.

cumstances?

86.443-78 Request for hearing.

86.444-78 Hearings on certification.

86.445–2006 What temporary provisions address hardship due to unusual cir-

86.446-2006 What are the provisions for ex-

tending compliance deadlines for small-

cycle engines below 50 cc that are cer-

tified under the Small SI program or the

volume manufacturers under hardship?

86.447-2006 What provisions apply to motor-

Recreational-vehicle program?

```
86.403-78
                                                86.448-2006 What provisions apply to vehi-
         Abbreviations
86.404-78
                                                    cles certified under the Recreational-ve-
         Section numbering.
86.405-78
         Measurement system.
                                                    hicle program?
86.406-78
         Introduction, structure of subpart,
                                                86.449 Averaging provisions.
   further information.
86.407-78 Certificate of conformity required.
                                                Subpart F—Emission Regulations for 1978
86.408-78 General standards; increase in
                                                    and Later New Motorcycles, Test Pro-
   emissions: unsafe conditions.
                                                    cedures
86.409-78 Defeat devices, prohibition.
86.410-90 Emission standards for 1990 and
                                                86.501-78
                                                         Applicability.
   later model year motorcycles.
                                                86.502-78
                                                          Definitions.
86.410-2006 Emission standards for 2006 and
                                                86.503-78
                                                          Abbreviations
   later model year motorcycles.
                                                86.504-78
                                                          Section numbering.
86.411-78 Maintenance instructions, vehicle
                                                86.505-78
                                                          Introduction: structure of subpart.
                                                86.505-2004 Introduction; structure of sub-
   purchaser.
86.412-78 Maintenance instructions, submis-
                                                    part.
                                                86.508-78
   sion to Administrator.
                                                          Dynamometer.
86.413-78 Labeling.
                                                86.509-90
                                                          Exhaust gas sampling system.
86.413-2006 Labeling.
                                                86.511-90
                                                          Exhaust gas analytical system.
86.414-78 Submission of vehicle identifica-
                                                86.513-94 Fuel and engine lubricant speci-
                                                    fications.
   tion number.
                                                86.513-2004 Fuel and engine lubricant speci-
86.415-78 Production vehicles.
86.416-80 Application for certification.
                                                    fications.
86.417-78 Approval of application for certifi-
                                                86.514-78 Analytical gases.
                                                86.515-78 EPA urban dynamometer driving
   cation.
86.418-78 Test fleet selection.
                                                    schedule.
                                                86.516-90
                                                          Calibrations, frequency and over-
86.419-78 Engine displacement, motorcycle
                                                    view.
   classes.
                                                86.518-78
86.419–2006 Engine displacement, motorcycle
                                                          Dynamometer calibration.
                                                86.519-90
                                                          Constant volume sampler calibra-
   classes.
86.420-78 Engine families.
                                                86.521-90
                                                          Hydrocarbon analyzer calibration.
86.421 - 78
          Test fleet.
86.422-78
                                                86.522 - 78
                                                          Carbon monoxide analyzer calibra-
          Administrator's fleet.
86.423-78
          Test vehicles.
86.425-78
                                                86.523-78 Oxides of nitrogen analyzer cali-
          Test procedures
86.426-78
                                                    bration.
          Service accumulation.
                                                86.524-78 Carbon dioxide analyzer calibra-
86.427-78
         Emission tests
86.428-80
         Maintenance, scheduled; test vehi-
                                                    tion.
                                                86.526-90
                                                          Calibration of other equipment.
   cles.
                                                86.527-90
                                                          Test procedures, overview.
86.429-78 Maintenance, unscheduled; test ve-
                                                86.528 - 78
                                                          Transmissions.
   hicles.
         Vehicle failure.
                                                86.529-98 Road load force and inertia weight
86.430-78
86.431-78
                                                    determination.
         Data submission.
86.432-78
                                                86.530-78 Test sequence, general require-
         Deterioration factor.
                                                   ments.
86.434-78
          Testing by the Administrator.
                                                86.531-78 Vehicle preparation.
86.435-78
          Extrapolated emission values.
                                                86.532-78
                                                          Vehicle preconditioning.
86.436-78
          Additional service accumulation.
86.437-78
                                                86.535-90
                                                          Dynamometer procedure.
         Certification.
                                                86.536-78
                                                          Engine starting and restarting.
86.438-78
         Amendments to the application.
                                                86.537-90
86.439-78 Alternative procedure for notifica-
                                                          Dynamometer test runs.
                                                86.540-90
                                                          Exhaust sample analysis.
   tion of additions and changes.
                                                86.542-90
86.440-78 Maintenance of records.
                                                          Records required.
86.441-78 Right of entry.
                                                86.544-90
                                                         Calculations; exhaust emissions.
86.442-78 Denial, revocation, or suspension
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AUTHORITY: 42 U.S.C. 7401-7671q.

EDITORIAL NOTE: Nomenclature changes to part 86 appear at 60 FR 34377, June 30, 1995 and 69 FR 18803, Apr. 9, 2004.

\$86.1 Reference materials.

(a) Documents listed in this section have been incorporated by reference into this part. The Director of the Federal Register approved the incorporation by reference as prescribed in 5 U.S.C. 552(a) and 1 CFR part 51. Anyone

§ 86.1

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- (b) American Society for Testing and Materials (ASTM). Anyone may purchase copies of these materials from American Society for Testing and Materials at 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA, 19428–2959, (610) 832–9585, or http://www.astm.org/.
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 - (2) [Reserved]
- (d) California Air Resources Board, 1001 I Street, Sacramento, CA, 95812, (916) 322-2884, http://www.arb.ca.gov.
- (1) California Regulatory Requirements Applicable to the "LEV II" Program, including:
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 - (2) [Reserved]
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- (2) SAE J1634, Electric Vehicle Energy Consumption and Range Test Procedure, Cancelled October 2002, IBR approved for §86.1811–04(n).
- (3) SAE J1349, Engine Power Test Code—Spark Ignition and Compression Ignition, June 1990, IBR approved for §§ 86.094–8, 86.096–8.
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- (11) SAE J1937, Engine Testing with Low Temperature Charge Air Cooler Systems in a Dynamometer Test Cell, November 1989, IBR approved for §§ 86.1330–84, 86.1330–90.
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DIS 15031-6: April 30, 2002, Revised April 2002, IBR approved for §§ 86.005-17, 86.007-17, 86.010-18, 86.1806-04, 86.1806-05.

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- (h) Truck and Maintenance Council, 950 North Glebe Road, Suite 210, Arlington, VA 22203-4181, (703) 838-1754.
- (1) TMC RP 1210B, Revised June 2007, WINDOWSTMCOMMUNICATION API, IBR approved for §86.010–38.
 - (2) [Reserved]

[77 FR 63150, Oct. 15, 2012]

Subpart A—General Provisions for Emission Regulations for 1977 and Later Model Year New Light-Duty Vehicles, Light-Duty Trucks and Heavy-Duty Engines, and for 1985 and Later Model Year New Gasoline Fueled, Natural Gas-Fueled, Liquefied Petroleum Gas-Fueled and Methanol-Fueled Heavy-Duty Vehicles

SOURCE: 42 FR 32907, June 28, 1977, unless otherwise noted.

§86.000-2 Definitions.

The definitions of §86.098-2 continue to apply to 1998 and later model year vehicles. The definitions listed in this section apply beginning with the 2000 model year.

ACI means a test procedure as described in §86.162-00 which simulates testing with air conditioning operating in an environmental test cell by adding the air conditioning compressor load to the normal dynamometer forces.

AC2 means a test procedure as described in §86.162–00 which simulates testing with air conditioning operating in an environmental test cell by adding a heat load to the passenger compartment.

Alternative fuels means any fuel other than gasoline and diesel fuels, such as methanol, ethanol, and gaseous fuels.

866 Cycle means the test cycle that consists of the last 866 seconds (seconds 505 to 1372) of the EPA Urban Dynamometer Driving Schedule, described in §86.115-00 and listed in appendix I, paragraph (a), of this part.

Environmental test cell means a test cell capable of wind-speed, solar thermal load, ambient temperature, and humidity control or simulation which meets the requirements of §86.161–00 for running emission tests with the air conditioning operating.

Federal Test Procedure, or FTP means the test procedure as described in §86.130-00 (a) through (d) and (f) which is designed to measure urban driving tail pipe exhaust emissions and evaporative emissions over the Urban Dynamometer Driving Schedule as described in appendix I to this part.

§86.000-3

505 Cycle means the test cycle that consists of the first 505 seconds (seconds 1 to 505) of the EPA Urban Dynamometer Driving Schedule, described in §86.115-00 and listed in appendix I, paragraph (a), of this part.

SC03 means the test cycle, described in §86.160-00 and listed in appendix I, paragraph (h), of this part, which is designed to represent driving immediately following startup.

Supplemental FTP, or SFTP means the additional test procedures designed to measure emissions during aggressive and microtransient driving, as described in §86.159–00 over the US06 cycle, and also the test procedure designed to measure urban driving emissions while the vehicle's air conditioning system is operating, as described in §86.160–00 over the SC03 cycle.

US06 means the test cycle, described in §86.159–00 and listed in appendix I, paragraph (g), of this part, which is designed to evaluate emissions during aggressive and microtransient driving.

 $[61\;\mathrm{FR}\;54878,\,\mathrm{Oct.}\;22,\,1996]$

§86.000-3 Abbreviations.

The abbreviations in §86.098-3 continue to apply to 1998 and later model year vehicles. The abbreviations in this section apply beginning with the 2000 model year:

A/C—Air conditioning
FTP—Federal Test Procedure
SFTP—Supplemental Federal Test Procedure
WOT—Wide Open Throttle

[61 FR 54878, Oct. 22, 1996]

§86.000-7 Maintenance of records; submittal of information; right of entry.

Section 86.000-7 includes text that specifies requirements that differ from \$86.091-7, \$86.094-7 or \$86.096-7. Where a paragraph in \$86.091-7, \$86.094-7 or \$86.096-7 is identical and applicable to \$86.000-7, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.091-7." or "[Reserved]. For guidance see \$86.094-7." or "[Reserved]. For guidance see \$86.096-7."

(a) introductory text through (a)(2) [Reserved]. For guidance see § 86.091–7.

(a)(3) [Reserved]. For guidance see \$86.094-7.

(b)–(c)(2) [Reserved]. For guidance see \$86.091–7.

(c)(3) [Reserved]. For guidance see \$86.094-7.

(c)(4)-(d)(1)(v) [Reserved]. For guidance see §86.091–7.

(d)(1)(vi)-(d)(2)(iv) [Reserved]. For guidance see § 86.094–7.

(d)(3)-(g) [Reserved]. For guidance see § 86.091–7.

(h)(1) The manufacturer (or contractor for the manufacturer, if applicable) of any model year 2000 through 2002 light-duty vehicle or light light-duty truck or model year 2002 through 2004 heavy light-duty truck that is certified shall establish, maintain, and retain the following adequately organized and indexed records for each such vehicle:

(i) EPA engine family;

(ii) Vehicle identification number;

(iii) Model year and production date;

(iv) Shipment date;

(v) Purchaser; and

(vi) Purchase contract.

(h)(2)-(h)(5) [Reserved]. For guidance see \$86.094-7.

(h)(6) Voiding a certificate. (i) EPA may void ab initio a certificate for a vehicle certified to Tier 1 certification standards or to the respective evaporative and/or refueling test procedure and accompanying evaporative and/or refueling standards as set forth or otherwise referenced in §86.000–8, §86.000–9, or §86.098–10 for which the manufacturer fails to retain the records required in this section or to provide such information to the Administrator upon request.

(h)(6)(ii)-(h)(7)(vi) [Reserved]. For guidance see §86.096-7.

(h)(7)(vii) EPA evaporative/refueling family.

[61 FR 54878, Oct. 22, 1996]

§ 86.000-8 Emission standards for 2000 and later model year light-duty vehicles

Section 86.000-8 includes text that specifies requirements that differ from \$86.096-8 or \$86.099-8. Where a paragraph in \$86.096-8 or \$86.099-8 is identical and applicable to \$86.000-8, this

may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.096-8." or "[Reserved]. For guidance see §86.099-8."

(a)(1) introductory text through (a)(1)(ii)(B) [Reserved]. For guidance see \$86.096-8.

(a)(1)(iii)-(b)(4) [Reserved]. For guidance see §86.099-8.

(b)(5) [Reserved]. For guidance see \$86.096-8.

(b)(6) [Reserved]. For guidance see §86.099-8.

(c) [Reserved]. For guidance see § 86.096-8.

(d) [Reserved]. For guidance see §86.099-8.

(e) SFTP dtandards. (1) Exhaust emissions from 2000 and later model year light-duty vehicles shall meet the additional SFTP standards of table A00–2 (defined by useful life, fuel type, and

test type) according to the implementation schedule in table A00–1. The standards set forth in table A00–2 refer to exhaust emissions emitted over the Supplemental Federal Test Procedure (SFTP) as set forth in subpart B of this part and collected and calculated in accordance with those procedures. Compliance with these standards are an additional requirement to the required compliance with Tier 1 standards as defined in §§ 86.096–8 (a)(1) introductory text through (a)(1)(iii)(B) and 86.099–8 (a)(1)(iiii)–(a)(3):

Table A00–1—IMPLEMENTATION SCHEDULE FOR LIGHT-DUTY VEHICLES FOR (NMHC=NO $_{\rm X}$) and CO

Model year	Percentage
2000	40
2001	80
2002	100

Table A00–2—Useful Life Standards (G/MI) for Light-Duty Vehicles for (NMHC=NO $_{\rm X}$) and CO

		NIMHC-NO	СО			
Useful life	Fuel type	NMHC=NO _X composite	A/C test	US06 test	Composite option	
Intermediate	Gasoline Diesel Gasoline	0.65 1.48 0.91	3.0 NA 3.7	9.0 9.0 11.1	3.4 3.4 4.2	
1 UII	Diesel	2.07	NA	11.1	4.2	

(i) A minimum of the percentage shown in table A00-1 of a manufacturer's sales of the applicable model year's light-duty vehicles shall not exceed the applicable SFTP standards in table A00-2 when tested under the procedures subpart B of this part indicated for 2000 and later model year light-duty vehicles.

(ii) Optionally, a minimum of the percentage shown in table A00–1 of a manufacturer's combined sales of the applicable model year's light-duty vehicles and light light-duty trucks shall not exceed the applicable SFTP standards. Under this option, the light-duty vehicles shall not exceed the applicable SFTP standards in table A00–2, and the light-duty trucks shall not exceed the applicable SFTP standards in table A00–4 of \$86.000–9.

(iii) Sales percentages for the purposes of determining compliance with

this paragraph (e)(1) shall be based on total actual U.S. sales of light-duty vehicles of the applicable model year by a manufacturer to a dealer, distributor, fleet operator, broker, or any other entity which comprises the point of first sale. If the option of paragraph (e)(1)(ii) of this section is taken, such sales percentages shall be based on the total actual combined U.S. sales of light-duty vehicles and light light-duty trucks of the applicable model year by a manufacturer to a dealer, distributor, fleet operator, broker, or any other entity which comprises the point of first sale.

(iv) The manufacturer may petition the Administrator to allow actual volume produced for U.S. sale to be used in lieu of actual U.S. sales for purposes of determining compliance with the implementation schedule sales percentages of table A00–1. Such petition shall be submitted within 30 days of the end

§ 86.000-9

of the model year to the Vehicle Programs and Compliance Division. For the petition to be granted, the manufacturer must establish to the satisfaction of the Administrator that actual production volume is functionally equivalent to actual sales volume.

- (2) These SFTP standards do not apply to vehicles certified on alternative fuels, but the standards do apply to the gasoline and diesel fuel operation of flexible fuel vehicles and dual fuel vehicles.
- (3) These SFTP standards do not apply to vehicles tested at high altitude.
- (4) The air to fuel ratio shall not be richer at any time than the leanest air to fuel mixture required to obtain maximum torque (lean best torque), plus a tolerance of six (6) percent. The Administrator may approve a manufacturer's request for additional enrichment if it can be shown that additional enrichment is needed to protect the engine or emissions control hardware.
- (5) The requirement to use a single roll dynamometer (or a dynamometer which produces equivalent results), discussed in §§86.108–00, 86.118–00, and 86.129–00, applies to all SFTP and FTP test elements as set forth in subpart B of this part for families which are designated as SFTP compliant under the implementation schedule in table A00–1.
- (6) Small volume manufacturers, as defined in §86.094-14(b)(1) and (2), are exempt from the requirements of this paragraph (e) until model year 2002, when 100 percent compliance with the standards of this paragraph (e) is required. This exemption does not apply to small volume engine families as defined in §86.094-14(b)(5).
- (7) The manufacturer must state at the time of Application for Certification, based on projected U.S. sales or projected production for U.S. sale, which families will be used to attain the required implementation schedule sales percentages for certification purposes.
- (8) A manufacturer cannot use one set of engine families to meet its intermediate useful life standards and another to meet its full useful life standards. The same families which are used to meet the intermediate useful life

standards will be required without deviation to meet the corresponding full useful life standards.

- (9) Compliance with composite standards shall be demonstrated using the calculations set forth in §86.164–00.
 - (f) [Reserved]
- (g)–(k) [Reserved]. For guidance see \$86.096–8.

[61 FR 54878, Oct. 22, 1996]

§ 86.000-9 Emission standards for 2000 and later model year light-duty trucks.

Section 86.000-9 includes text that specifies requirements that differ from \$86.097-9 or \$86.099-9. Where a paragraph in \$86.097-9 or \$86.099-9 is identical and applicable to \$86.000-9, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.097-9." or "[Reserved]. For guidance see \$86.099-9."

- (a)(1) introductory text through (a)(1)(iii) [Reserved]. For guidance see \$86.097-9.
- (a)(1)(iv)-(b)(4) [Reserved]. For guidance see §86.099–9.
 - (b)(5) [Reserved]
- (c) [Reserved]. For guidance see \$86.097-9.
- (d) [Reserved]
- (e) SFTP Standards—(1) Light lightduty trucks. (i) Exhaust emissions from 2000 and later model year light lightduty trucks shall meet the additional SFTP standards of table A00-4 (defined by useful life, fuel type, truck type, loaded vehicle weight (LVW), and test type) according to the implementation schedule in table A00-3. The standards set forth in table A00-4 refer to exhaust emissions emitted over the Supplemental Federal Test Procedure (SFTP) as set forth in subpart B of this part and collected and calculated in accordance with those procedures. Compliance with these standards are an additional requirement to the required compliance with Tier 1 standards as defined in §§86.097-9(a)(1) introductory text through (a)(1)(iii) and 86.099-9(a)(1)(iv)-(a)(3):

TABLE A00-3—IMPLEMENTATION SCHEDULE FOR LIGHT LIGHT-DUTY TRUCKS FOR (NMHC+NO_X) AND CO

Model year	Percentage
2000	40
2001	l 80

TABLE A00–3—IMPLEMENTATION SCHEDULE FOR LIGHT LIGHT-DUTY TRUCKS FOR (NMHC+NO_X) AND CO—Continued

Model year	Percentage	
2002	100	

Table A00–4—Useful Life Standards (G/MI) for Light Light-Duty Trucks for (NMHC+NO $_{\rm X}$) and CO

Useful life	Fuel type	Truck type	LVW (lbs)	NMHC+NO _x Composite	со			
					A/C test	US06 test	Composite option	
Intermediate	Gasoline	LDT1	0-3750	0.65	3.0	9.0	3.4	
		LDT2	3751-5750	1.02	3.9	11.6	4.4	
	Diesel	LDT1	0-3750	1.48	NA	9.0	3.4	
		LDT2	3751-5750	NA	NA	NA	NA	
Full	Gasoline	LDT1	0-3750	0.91	3.7	11.1	4.2	
		LDT2	3751-5750	1.37	4.9	14.6	5.5	
	Diesel	LDT1	0-3750	2.07	NA	11.1	4.2	
		LDT2	3751-5750	NA	NA	NA	NA	

- (A) A minimum of the percentage shown in table A00–3 of a manufacturer's sales of the applicable model year's light light-duty trucks shall not exceed the applicable SFTP standards in table A00–4 when tested under the procedures in subpart B of this part indicated for 2000 and later model year light light-duty trucks.
- (B) Optionally, a minimum of the percentage shown in table A00–3 of a manufacturer's combined sales of the applicable model year's light-duty vehicles and light light-duty trucks shall not exceed the applicable SFTP standards. Under this option, the light-duty vehicles shall not exceed the applicable SFTP standards in table A00–2 of §86.000–8, and the light light-duty trucks shall not exceed the applicable SFTP standards in table A00–4.
- (C) Sales percentages for the purposes of determining compliance with paragraph (e)(1)(i)(A) of this section shall be based on total actual U.S. sales of light light-duty trucks of the applicable model year by a manufacturer to a dealer, distributor, fleet operator, broker, or any other entity which comprises the point of first sale. If the option of \$86.097-9(a)(1)(i)(B) is taken, such sales percentages shall be based on the total actual combined U.S. sales of light-duty vehicles and light light-duty trucks of the applicable model year by a manufacturer to a dealer, distributor, fleet operator,

broker, or any other entity which comprises the point of first sale.

- (D) The manufacturer may petition the Administrator to allow actual volume produced for U.S. sale to be used in lieu of actual U.S. sales for purposes of determining compliance with the implementation schedule sales percentages of table A000-3. Such petition shall be submitted within 30 days of the end of the model year to the Vehicle Programs and Compliance Division. For the petition to be granted, the manufacturer must establish to the satisfaction of the Administrator that actual production volume is functionally equivalent to actual sales volume.
- (ii) These SFTP standards do not apply to light light-duty trucks certified on alternative fuels, but the standards do apply to the gasoline and diesel fuel operation of flexible fuel vehicles and dual fuel vehicles.
- (iii) These SFTP standards do not apply to light light-duty trucks tested at high altitude.
- (iv) The air to fuel ratio shall not be richer at any time than the leanest air to fuel mixture required to obtain maximum torque (lean best torque), plus a tolerance of six (6) percent. The Administrator may approve a manufacturer's request for additional enrichment if it can be shown that additional enrichment is needed to protect the engine or emissions control hardware.

§ 86.000-9

(v) The requirement to use a single roll dynamometer (or a dynamometer which produces equivalent results), discussed in §§ 86.108–00, 86.118–00, and 86.129–00, applies to all SFTP and FTP test elements as set forth in subpart B of this part for engine families which are designated as SFTP compliant under the implementation schedule in table A00–3.

(vi) Small volume manufacturers, as defined in §86.094–14(b) (1) and (2), are exempt from the requirements of this paragraph (e) until model year 2002, when 100 percent compliance with the standards of this paragraph (e) is required. This exemption does not apply to small volume engine families as defined in §86.094–14(b)(5).

(vii) The manufacturer must state at the time of Application for Certification, based on projected U.S. sales or projected production for U.S. sale, which engine families will be used to attain the required implementation schedule sales percentages for certification purposes.

(viii) A manufacturer cannot use one set of engine families to meet its intermediate useful life standards and another to meet its full useful life standards. The same engine families which are used to meet the intermediate useful life standards will be required with-

out deviation to meet the corresponding full useful life standards.

(ix) Compliance with composite standards shall be demonstrated using the calculations set forth in §86.164–00.

(2) Heavy light-duty trucks. (i) Exhaust emissions from 2002 and later model year heavy light-duty trucks shall meet the SFTP standards of table A00-6 (defined by useful life, fuel type, truck type, adjusted loaded vehicle weight (ALVW), and test type) according to the implementation schedule in table A00-5. The standards set forth in table A00-6 refer to exhaust emissions emitted over the Supplemental Federal Test Procedure (SFTP) as set forth in subpart B of this part and collected and calculated in accordance with those procedures. Compliance with these standards are an additional requirement to the required compliance with Tier 1 standards as defined in §§86.097-9(a)(1) introductory text through (a)(1)(iii) and 86.099-9(a)(1)(iv)-(a)(3):

Table A00–5—IMPLEMENTATION SCHEDULE FOR HEAVY LIGHT-DUTY TRUCKS FOR (NMHC+NO $_{\rm X}$) AND CO

Model year	Percentage
2002	40
2003	80
2004	100

Table A00–6—Useful Life Standards (G/MI) for Heavy Light-Duty Trucks for (NMHC+NO $_{\rm X}$) and CO

Useful life	Fuel type	Truck type	ALVW (lbs)	NMHC+NO _X composite	со		
					A/C test	US06 test	Composite option
Intermediate	Gasoline	LDT3	3751–5750	1.02	3.9	11.6	4.4
		LDT4	>5750	1.49	4.4	13.2	5.0
	Diesel	LDT3	3751-5750	NA	NA	NA	NA
		LDT4	>5750	NA	NA	NA	NA
Full	Gasoline	LDT3	3751-5750	1.44	5.6	16.9	6.4
		LDT4	>5750	2.09	6.4	19.3	7.3
	Diesel	LDT3	3751-5750	NA	NA	NA	NA
		LDT4	>5750	NA	NA	NA	NA

(A) A minimum of the percentage shown in table A00–5 of a manufacturer's sales of the applicable model year's heavy light-duty trucks shall not exceed the applicable SFTP standards in table A00–6 when tested under the procedures in subpart B of this part indicated for 2002 and later model year heavy light-duty trucks.

(B) Sales percentages for the purposes of determining compliance with paragraph (e)(1)(ii)(A) of this section shall be based on total actual U.S. sales of heavy light-duty trucks of the applicable model year by a manufacturer to a dealer, distributor, fleet operator, broker, or any other entity which comprises the point of first sale.

- (C) The manufacturer may petition the Administrator to allow actual volume produced for U.S. sale to be used in lieu of actual U.S. sales for purposes of determining compliance with the implementation schedule sales percentages of table A00–5. Such petition shall be submitted within 30 days of the end of the model year to the Vehicle Programs and Compliance Division. For the petition to be granted, the manufacturer must establish to the satisfaction of the Administrator that actual production volume is functionally equivalent to actual sales volume.
- (ii) These SFTP standards do not apply to heavy light-duty trucks certified on alternative fuels, but the standards do apply to the gasoline fuel operation of flexible fuel vehicles and dual fuel vehicles.
- (iii) These SFTP standards do not apply to heavy light-duty trucks tested at high altitude.
- (iv) The air to fuel ratio shall not be richer at any time than the leanest air to fuel mixture required to obtain maximum torque (lean best torque), plus a tolerance of six (6) percent. The Administrator may approve a manufacturer's request for additional enrichment if it can be shown that additional enrichment is needed to protect the engine of emissions control hardware.
- (v) The requirement to use a single roll dynamometer (or a dynamometer which produces equivalent results), discussed in §§ 86.108–00, 86.118–00, and 86.129–00, applies to all SFTP and FTP test elements for families which are designated as SFTP compliant under the implementation schedule in table A00–5.
- (vi) Small volume manufacturers, as defined in §86.094-14(b) (1) and (2), are exempt from the requirements of paragraph (e) of this section until model year 2004, when 100 percent compliance with the standards of this paragraph (e) is required. This exemption does not apply to small volume engine families as defined in §86.094-14(b)(5).
- (vii) The manufacturer must state at the time of Application for Certification, based on projected U.S. sales or projected production for U.S. sale, which families will be used to attain the required implementation schedule

sales percentages for certification purposes.

- (viii) A manufacturer cannot use one set of engine families to meet its intermediate useful life standards and another to meet its full useful life standards. The same families which are used to meet the intermediate useful life standards will be required without deviation to meet the corresponding full useful life standard.
- (ix) The $NO_{\rm X}$ averaging program is not applicable for determining compliance with the standards of table A00–6.
- (x) Compliance with composite standards shall be demonstrated using the calculations set forth in §86.164-00.
 - (f) [Reserved]
- (g)-(k) [Reserved]. For guidance see §86.097-9.

[61 FR 54879, Oct. 22, 1996]

§86.000-16 Prohibition of defeat devices.

Section 86.000-16 includes text that specifies requirements that differ from \$86.094-16. Where a paragraph in \$86.094-16 is identical and applicable to \$86.000-16, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.094-16."

- (a) No new light-duty vehicle, light-duty truck, heavy-duty vehicle, or heavy-duty engine shall be equipped with a defeat device.
- (b) The Administrator may test or require testing on any vehicle or engine at a designated location, using driving cycles and conditions which may reasonably be expected to be encountered in normal operation and use, for the purpose of investigating a potential defeat device.
- (c) [Reserved]. For guidance see \$86.094-16.
- (d) For vehicle and engine designs designated by the Administrator to be investigated for possible defeat devices:
- (1) The manufacturer must show to the satisfaction of the Administrator that the vehicle or engine design does not incorporate strategies that unnecessarily reduce emission control effectiveness exhibited during the Federal

§86.000-24

emissions test procedure when the vehicle or engine is operated under conditions which may reasonably be expected to be encountered in normal operation and use.

(d)(2)-(d)(2)(ii) [Reserved]. For guidance see §86.094–16.

[61 FR 54881, Oct. 22, 1996, as amended at 65 FR 59945, Oct. 6, 2000]

§86.000-24 Test vehicles and engines.

Section 86.000–24 includes text that specifies requirements that differ from §86.096–24 or §86.098–24. Where a paragraph in §86.096–24 or §86.098–24 is identical and applicable to §86.000–24, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.096–24." or "[Reserved]. For guidance see §86.098–24."

(a) introductory text through (a)(4) [Reserved]. For guidance see §86.096–24. (a)(5)–(a)(7) [Reserved]. For guidance see §86.098–24.

(a)(8)-(b)(1) introductory text [Reserved]. For guidance see §86.096-24.

(b)(1)(i) Vehicles are chosen to be operated and tested for emission data based upon engine family groupings. Within each engine family, one test vehicle is selected. If air conditioning is projected to be available on any vehicles within the engine family, the Administrator will limit selections to engine codes which have air conditioning available and will require that any vehicle selected under this section has air conditioning installed and operational. The Administrator selects as the test vehicle the vehicle with the heaviest equivalent test weight (including options) within the family which meets the air conditioning eligibility requirement discussed earlier in this section. If more than one vehicle meets this criterion, then within that vehicle grouping, the Administrator selects, in the order listed, the highest road-load power, largest displacement, the transmission with the highest numerical final gear ratio (including overdrive), the highest numerical axle ratio offered in that engine family, and the maximum fuel flow calibration.

(ii) The Administrator selects one additional test vehicle from within each engine family. The additional vehicle selected is the vehicle expected to ex-

hibit the highest emissions of those vehicles remaining in the engine family. The selected vehicle will include an air conditioning engine code unless the Administrator chooses a worst vehicle configuration that is not available with air conditioning. If all vehicles within the engine family are similar, the Administrator may waive the requirements of this paragraph.

(b)(1)(iii)-(b)(1)(vi) [Reserved]. For guidance see §86.096-24.

(b)(1)(vii)(A)-(b)(1)(viii)(A) [Reserved]. For guidance see §86.098–24.

(b)(1)(viii)(B)-(e)(2) [Reserved]. For guidance see § 86.096–24.

(f) [Reserved]. For guidance see §86.098-24.

(g)(1)-(g)(2) [Reserved]. For guidance see $\S 86.096-24$.

(g)(3) Except for air conditioning, where it is expected that 33 percent or less of a carline, within an engine-system combination, will be equipped with an item (whether that item is standard equipment or an option) that can reasonably be expected to influence emissions, that item may not be installed on any emission data vehicle or durability data vehicle of that carline within that engine-system combination, unless that item is standard equipment on that vehicle or specifically required by the Administrator.

(4) Air conditioning must be installed and operational on any emission data vehicle of any vehicle configuration that is projected to be available with air conditioning regardless of the rate of installation of air conditioning within the carline. Section 86.096–24(g) (1) and (2) and paragraph (g)(3) of this section will be used to determine whether the weight of the air conditioner will be included in equivalent test weight calculations for emission testing.

(h) [Reserved]. For guidance see \$86.096-24.

[61 FR 54882, Oct. 22, 1996]

§86.000-26 Mileage and service accumulation; emission measurements.

Section 86.000-26 includes text that specifies requirements that differ from \$86.094-26, \$86.095-26, \$86.096-26 or \$86.098-26. Where a paragraph in \$86.094-26, \$86.095-26, \$86.096-26 or \$86.098-26 is identical and applicable to \$86.000-26, this may be indicated by

specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094-26." or "[Reserved]. For guidance see §86.095-26." or "[Reserved]. For guidance see §86.096-26." or "[Reserved]. For guidance see §86.098-26."

(a)(1) [Reserved]. For guidance see \$86.094–26.

(a)(2) The standard method of wholevehicle service accumulation for durability data vehicles and for emission data vehicles shall be mileage accumulation using the Durability Driving Schedule as specified in appendix IV to this part. A modified procedure may also be used if approved in advance by the Administrator. Except with the advance approval of the Administrator, all vehicles will accumulate mileage at a measured curb weight which is within 100 pounds of the estimated curb weight. If the loaded vehicle weight is within 100 pounds of being included in the next higher inertia weight class as specified in §86.129, the manufacturer may elect to conduct the respective emission tests at higher loaded vehicle weight.

(3) Emission data vehicles. Unless otherwise provided for in §86.000–23(a), emission-data vehicles shall be operated and tested as described in paragraph (a)(3)(i)(A) of this section; §86.094–26(a)(3)(i)(B) and (D), §86.098–26(a)(3)(i)(C) and (a)(3)(ii)(C), and §86.094–26(a)(3)(ii) (A), (B) and (D).

(i) Otto-cycle. (A) The manufacturer shall determine, for each engine family, the mileage at which the enginesystem combination is stabilized for emission-data testing. The manufacturer shall maintain, and provide to the Administrator if requested, a record of the rationale used in making this determination. The manufacturer may elect to accumulate 4,000 miles on each test vehicle within an engine family without making a determination. The manufacturer must accumulate a minimum of 2,000 miles (3,219 kilometers) on each test vehicle within an engine family. All test vehicle mileage must be accurately determined, recorded, and reported to the Administrator. Any vehicle used to represent emission-data vehicle selections under §86.000-24(b)(1) shall be equipped with an engine and emission control system

that has accumulated the mileage the manufacturer chose to accumulate on the test vehicle. Fuel economy data generated from certification vehicles selected in accordance with §86.000-24(b)(1) with engine-system combinations that have accumulated more than 10,000 kilometers (6,200 miles) shall be factored in accordance with 40 CFR 600.006-87(c). Complete exhaust (FTP and SFTP tests), evaporative and refueling (if required) emission tests shall be conducted for each emissiondata vehicle selection under §86.000-24(b)(1). The Administrator may determine under §86.000-24(f) that no testing is required.

(a)(3)(i)(B) [Reserved]. For guidance see §86.094–26.

(a)(3)(i)(C) [Reserved]. For guidance see §86.098–26.

(a)(3)(i)(D)-(a)(3)(ii)(B) [Reserved]. For guidance see §86.094–26.

(a)(3)(ii)(C) [Reserved]. For guidance see §86.098–26.

 $\label{eq:condition} \begin{array}{ll} (a)(3)(ii)(D)-(a)(4)(i)(B)(4) & [Reserved]. \\ For guidance see § 86.094-26. \end{array}$

(a)(4)(i)(C) Complete exhaust emission tests shall be made at nominal test point mileage intervals that the manufacturer determines. Unless the Administrator approves a manufacturer's request to develop specific deterioration factors for aggressive driving (US06) and air conditioning (SC03) test cycle results, tail pipe exhaust emission deterioration factors are determined from only FTP test cycle data. At a minimum, two complete exhaust emission tests shall be made. The first test shall be made at a distance not greater than 6,250 miles. The last shall be made at the mileage accumulation endpoint determined in §86.094-26 (a)(4)(i) (A) or (B), whichever is applica-

(a)(4)(i)(D)-(a)(6)(ii) [Reserved]. For guidance see § 86.094–26.

(a)(6)(iii) The results of all emission tests shall be rounded to the number of places to the right of the decimal point indicated by expressing the applicable emission standard of this subpart to one additional significant figure, in accordance with the Rounding-Off Method specified in ASTM E29-90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance

§ 86.000-28

with Specifications (incorporated by reference; see §86.1).

(a)(7)-(a)(9)(i) [Reserved]. For guidance see §86.094–26.

(a)(9)(ii) The test procedures in §§86.106 through 86.149 and §86.158 will be followed by the Administrator. The Administrator may test the vehicles at each test point. Maintenance may be performed by the manufacturer under such conditions as the Administrator may prescribe.

(a)(9)(iii)-(b)(2)introductory text [Reserved]. For guidance see §86.094-26. (b)(2)(i) This paragraph (b)(2)(i) applies to service accumulation conducted under the Standard Self-Approval Durability Program of §86.094-13(f). The manufacturer determines the form and extent of this service accumulation, consistent with good engineering practice, and describes it in the application for certification. Service accumulation under the Standard Self-Approval Durability Program is conducted on vehicles, engines, subsystems, or components selected by the manufacturer under §86.000-24(c)(2)(i).

(ii) This paragraph (b)(2)(ii) applies to service accumulation conducted under the Alternative Service Accumulation Durability Program of §86.094-13(e). The service accumulation method is developed by the manufacturer to be consistent with good engineering practice and to accurately predict the deterioration of the vehicle's emissions in actual use over its full useful life. The method is subject to advance approval the Administrator bv and verification by an in-use verification program conducted by the manufacturer under §86.094-13(e)(5).

(b)(2)(iii)-(b)(4)(i)(C) [Reserved]. For guidance see §86.094–26.

 $\begin{array}{ll} (b)(4)(i)(D)-(b)(4)(ii)(D) & [Reserved]. \\ For guidance see § 86.095-26. \end{array}$

(b)(4)(iii) [Reserved]

(b)(4)(iv)–(c)(3) [Reserved]. For guidance see $\S 86.094$ –26.

(c)(4) [Reserved]. For guidance see $\S 86.096\mbox{--}26.$

(d) introductory text through (d)(2)(i) [Reserved]. For guidance see §86.094-26. (d)(2)(ii) The results of all emission tests shall be recorded and reported to the Administrator. These test results shall be rounded, in accordance with the Rounding-Off Method specified in

ASTM E29-90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications (incorporated by reference; see §86.1), to the number of decimal places contained in the applicable emission standard expressed to one additional significant figure.

(d)(3)-(d)(6) [Reserved]. For guidance see \$86.094-26.

[61 FR 54883, Oct. 22, 1996]

§86.000-28 Compliance with emission standards.

(a)(1) This paragraph (a) applies to light duty vehicles.

(2) Each exhaust, evaporative and refueling emission standard (and family particulate emission limits, as appropriate) of \$66.000-8 applies to the emissions of vehicles for the appropriate useful life as defined in \$\$86.000-2 and 86.000-8.

(3) [Reserved]

(a)(4) Introductory text [Reserved]. For guidance see § 86.098-28.

(a)(4)(i)(A)–(a)(4)(i)(B)(2)(i) [Reserved] (a)(4)(i)(B)(2)(i) These interpolated values shall be carried out to a minimum of four places to the right of the decimal point before dividing one by the other to determine the deterioration factor. The results shall be rounded to three places to the right of the decimal point in accordance with the Rounding-Off Method specified in ASTM E29–90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications (incorporated by reference; see §86.1).

(a)(4)(ii)(A)(1) The official exhaust emission test results for each applicable exhaust emission standard for each emission data vehicle at the selected test point shall be multiplied by the appropriate deterioration factor: Provided, that if a deterioration factor as computed in paragraph (a)(4)(i)(B)(2)(ii) of this section is less than one, that deterioration factor shall be one for the purposes of this paragraph. For the composite SETP standard Ωf (NMHC+NO_X), the measured results of NMHC and NOx must each be multiplied by their corresponding deterioration factors before the composite (NMHC+NO_X) standard is calculated.

(2) The calculation specified in paragraph (a)(4)(ii)(A)(1) of this section may be modified with advance approval of the Administrator for engine-system combinations which are certified under the Alternative Service Accumulation Durability Program specified in $\S 86.094$ —13(e).

(a)(4)(ii)(B) [Reserved]

(a)(4)(iii) The emissions to compare with the standard (or the family particulate emission limit, as appropriate) shall be the adjusted emissions of §86.098-28 (a)(4)(ii)(B) and (C) and paragraph (a)(4)(ii)(A) of this section 211a for each emission-data vehicle. For the SFTP composite (NMHC+NO_X) results, the individual deterioration factors must be applied to the applicable NMHC and $\ensuremath{\overline{\text{NO}}}_X$ test results prior to calculating the adjusted composite (NMHC+NO_x) level that is compared with the standard. The additional composite calculations that are required by the SFTP are discussed in §86.164-00 (Supplemental federal test procedure calculations). Before any emission value is compared with the standard (or the family particulate emission limit, as appropriate), it shall be rounded to two significant figures in accordance with the Rounding-Off Method specified in ASTM E29-90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications (incorporated by reference; see §86.1). The rounded emission values may not exceed the standard (or the family particulate emission limit, as appropriate).

(a)(5)-(a)(6) [Reserved]

(a)(7) introductory text [Reserved]. For guidance see \$86.098-28.

(a)(7)(ii)-(b)(4)(i) [Reserved]

(b)(4)(ii) Separate exhaust emission deterioration factors for each regulated exhaust constituent, determined from tests of vehicles, engines, subsystems, or components conducted by the manufacturer, shall be supplied for each standard and for each engine-system combination. Unless the Administrator approves a manufacturer's request to develop specific deterioration factors for US06 and air conditioning (SC03) test results, applicable deterioration factors determined from FTP exhaust emission results will also be used to estimate intermediate and full

useful life emissions for all SFTP regulated emission levels.

(iii) The official exhaust emission results for each applicable exhaust emission standard for each emission data vehicle at the selected test point shall be adjusted by multiplication by the appropriate deterioration factor. However, if the deterioration factor supplied by the manufacturer is less than one, it shall be one for the purposes of this paragraph (b)(4)(iii).

(iv) The emissions to compare with the standard(s) (or the family particulate emission limit, as appropriate) shall be the adjusted emissions of paragraph (b)(4)(iii) of this section for each emission-data vehicle. For the SFTP composite (NMHC+NO_X) results, the individual deterioration factors must be applied to the applicable NMHC and NO_X test results prior to calculating the adjusted composite $(NMHC+NO_X)$ level that is compared with the standard. The additional composite calculations that are required by the SFTP are discussed in §86.164-00 (Supplemental federal test procedure calculations). Before any emission value is compared with the standard, it shall be rounded to two significant figures in accordance with the Rounding-Off Method specified in ASTM E29-90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications (incorporated by reference; see §86.1).

(5)(i) Paragraphs (b)(5)(i) (A) and (B) of this section apply only to manufacturers electing to participate in the particulate averaging program.

(A) If a manufacturer chooses to change the level of any family particulate emission limit(s), compliance with the new limit(s) must be based upon existing certification data.

(B) The production-weighted average of the family particulate emission limits of all applicable engine families, rounded to two significant figures in accordance with the Rounding-Off Method specified in ASTM E29-90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications (incorporated by reference; see §86.1), must comply with the particulate standards in §86.099-9 (a)(1)(iv) or (d)(1)(iv), or the composite particulate

§86.001-2

standard as defined in §86.094-2, as appropriate, at the end of the product year.

- (ii) Paragraphs (b)(5)(ii) (A) and (B) of this section apply only to manufacturers electing to participate in the NO_X averaging program.
- (A) If a manufacturer chooses to change the level of any family $NO_{\rm X}$ emission limit(s), compliance with the new limit(s) must be based upon existing certification data.
- (B) The production-weighted average of the family FTP NO_X emission limits of all applicable engine families, rounded to two significant figures in accordance with the Rounding-Off Method specified in ASTM E29-90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications (incorporated by reference; see §86.1), must comply with the NO_X standards of §86.099-9(a)(1)(iii) (A) or (B), or the composite NO_X standards as defined in §86.094-2, at the end of the product year.
 - (b)(6) [Reserved]

[61 FR 54884, Oct. 22, 1996, as amended at 75 FR 22978, Apr. 30, 2010]

§86.001-2 Definitions.

The definitions of §86.000–2 continue to apply to 2000 and later model year vehicles. The definitions listed in this section apply beginning with the 2001 model year.

Useful life means:

- (1) For light-duty vehicles, and for light light-duty trucks not subject to the Tier 0 standards of §86.094-9(a), intermediate useful life and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 10 years or 100,000 miles, whichever occurs first, except as otherwise noted in §86.094-9. The useful life of evaporative and/or refueling emission control systems on the portion of these vehicles subject to the evaporative emission test requirements of §86.130–96, and/or the refueling emission test requirements of §86.151-2001, is defined as a period of use of 10 years or 100,000 miles, whichever occurs first.
- (2) For light light-duty trucks subject to the Tier 0 standards of §86.094–9(a), and for heavy light-duty truck engine families, intermediate and/or full

useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 11 years or 120,000 miles, whichever occurs first. The useful life of evaporative emission and/or refueling control systems on the portion of these vehicles subject to the evaporative emission test requirements of §86.130–96, and/or the refueling emission test requirements of §86.151–2001, is also defined as a period of 11 years or 120,000 miles, whichever occurs first.

- (3) For an Otto-cycle heavy-duty engine family:
- (i) For hydrocarbon and carbon monoxide standards, a period of use of 8 years or 110,000 miles, whichever first occurs.
- (ii) For the oxides of nitrogen standard, a period of use of 10 years or 110,000 miles, whichever first occurs.
- (iii) For the portion of evaporative emission control systems subject to the evaporative emission test requirements of §86.1230-96, a period of use of 10 years or 110,000 miles, whichever occurs first.
- (4) For a diesel heavy-duty engine family:
- (i) For light heavy-duty diesel engines, for hydrocarbon, carbon monoxide, and particulate standards, a period of use of 8 years or 110,000 miles, whichever first occurs.
- (ii) For light heavy-duty diesel engines, for the oxides of nitrogen standard, a period of use of 10 years or 110,000 miles, whichever first occurs.
- (iii) For medium heavy-duty diesel engines, for hydrocarbon, carbon monoxide, and particulate standards, a period of use of 8 years or 185,000 miles, whichever first occurs.
- (iv) For medium heavy-duty diesel engines, for the oxides of nitrogen standard, a period of use of 10 years or 185,000 miles, whichever first occurs.
- (v) For heavy heavy-duty diesel engines, for hydrocarbon, carbon monoxide, and particulate standards, a period of use of 8 years or 290,000 miles, whichever first occurs, except as provided in paragraph (4)(vii) of this definition.
- (vi) For heavy heavy-duty diesel engines, for the oxides of nitrogen standard, a period of use of 10 years or 290,000 miles, whichever first occurs.

(vii) For heavy heavy-duty diesel engines used in urban buses, for the particulate standard, a period of use of 10 years or 290,000 miles, whichever first occurs.

[59 FR 16281, Apr. 6, 1994, as amended at 61 FR 54886, Oct. 22, 1996]

§86.001-9 Emission standards for 2001 and later model year light-duty trucks.

Section 86.001–9 includes text that specifies requirements that differ from \$86.097–9, \$86.099–9 or \$86.000–9. Where a paragraph in \$86.097–9, \$86.099–9 or \$86.000–9 is identical and applicable to \$86.001–9, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.097–9." or "[Reserved]. For guidance see \$86.099–9." or "[Reserved]. For guidance see \$86.000–9."

(a)(1) introductory text through (a)(1)(iii) [Reserved]. For guidance see §86.097-9.

(a)(1)(iv)-(b)(4) [Reserved]. For guidance see 86.099-9.

(b)(5) [Reserved]

(b)(6) Vehicles certified to the refueling standards set forth in paragraph (d) of this section are not required to demonstrate compliance with the fuel dispensing spitback standards contained in §86.096-9 (b)(1)(iii) and (b)(2)(iii): Provided, that they meet the requirements of §86.001-28(f).

- (c) [Reserved]. For guidance see §86.097-9.
- (d) Refueling emissions from 2001 and later model year gasoline-fueled and methanol-fueled Otto-cycle and petro-leum-fueled and methanol-fueled diesel-cycle light duty trucks of 6,000 pounds or less GVWR shall not exceed the following standards. The standards apply equally to certification and inuse vehicles.
- (1) Standards—(i) Hydrocarbons (for gasoline-fueled Otto-cycle and petro-leum-fueled diesel-cycle vehicles). 0.20 gram per gallon (0.053 gram per liter) of fuel dispensed.
- (ii) Total Hydrocarbon Equivalent (for methanol-fueled vehicles). 0.20 gram per gallon (0.053 gram per liter) of fuel dispensed.
- (iii) Hydrocarbons (for liquefied petroleum gas-fueled vehicles). 0.15 gram

per gallon (0.04 gram per liter) of fuel dispensed.

(iv) Refueling receptacle (for natural gas-fueled vehicles). Refueling receptacles on natural gas-fueled vehicles shall comply with the receptacle provisions of the ANSI/AGA NGV1-1994 standard (as incorporated by reference in §86.1).

(2)(i) The standards set forth in paragraphs (d)(1)(i) and (ii) of this section refer to a sample of refueling emissions collected under the conditions as set forth in subpart B of this part and measured in accordance with those procedures.

- (ii) For vehicles powered by petroleum-fueled diesel-cycle engines, the provisions set forth in paragraph (d)(1)(i) of this section may be waived: Provided, that the manufacturer complies with the provisions of §86.001– 28(f).
- (3) A minimum of the percentage shown in table A01-09 of a manufacturer's sales of the applicable model year's gasoline- and methanol-fueled Ottocycle and petroleum-fueled and methanol-fueled diesel-cycle light-duty trucks of 6,000 pounds or less GVWR shall be tested under the procedures in subpart B of this part indicated for 2001 and later model years, and shall not exceed the standards described in paragraph (d)(1) of this section. Vehicles certified in accordance with paragraph (d)(2)(ii) of this section, as determined by the provisions of §86.001-28(g), shall not be counted in the calculation of the percentage of compliance:

TABLE A01–09—IMPLEMENTATION SCHEDULE FOR LIGHT-DUTY TRUCK REFUELING EMISSION TESTING

Model year	Sales percentage
2001	40
2002	80
2003 and subsequent	100

- (e) [Reserved]. For guidance see \$86.000-9.
 - (f) [Reserved]
- (g)–(k) [Reserved]. For guidance see \$86.097–9.

[61 FR 54886, Oct. 22, 1996]

§86.001-21

§86.001-21 Application for certification.

Section 86.001–21 includes text that specifies requirements that differ from §86.094–21 or §86.096–21. Where a paragraph in §86.094–21 or §86.096–21 is identical and applicable to §86.001–21, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094–21." or "[Reserved]. For guidance see §86.096–21."

(a)-(b)(1)(i)(B) [Reserved]. For guidance see §86.094-21.

(b)(1)(i)(C) The manufacturer must submit a Statement of Compliance in the application for certification which attests to the fact that they have assured themselves that the engine family is designed to comply with the intermediate temperature cold testing criteria of subpart C of this part, and does not unnecessarily reduce emission control effectiveness of vehicles operating at high altitude or other conditions not experienced within the US06 (aggressive driving) and SC03 (air conditioning) test cycles.

 $\label{eq:condition} \begin{array}{ll} \text{(b)(1)(i)(C)(\it{I})$-(b)(1)(ii)(C)} & \text{[Reserved].} \\ \text{For guidance see § 86.094-21.} \end{array}$

(b)(2) Projected U.S. sales data sufficient to enable the Administrator to select a test fleet representative of the vehicles (or engines) for which certification is requested, and data sufficient to determine projected compliance with the standards implementation schedules of §86.000–8 and 86.000–9. Volume projected to be produced for U.S. sale may be used in lieu of projected U.S. sales.

(b)(3) A description of the test equipment and fuel proposed to be used.

(b)(4)(i) For light-duty vehicles and light-duty trucks, a description of the test procedures to be used to establish the evaporative emission and/or refueling emission deterioration factors, as appropriate, required to be determined and supplied in \$86.001-23(b)(2).

(b)(4)(ii)-(b)(5)(iv) [Reserved]. For guidance see § 86.094–21.

(b)(5)(v) For light-duty vehicles and applicable light-duty trucks with non-integrated refueling emission control systems, the number of continuous UDDS cycles, determined from the fuel economy on the UDDS applicable to the test vehicle of that evaporative/re-

fueling emission family-emission control system combination, required to use a volume of fuel equal to 85% of fuel tank volume.

(b)(6)-(b)(8) [Reserved]. For guidance see \$86.094-21.

(b)(9) For each light-duty vehicle, light-duty truck, evaporative/refueling emission family or heavy-duty vehicle evaporative emission family, a description of any unique procedures required to perform evaporative and/or refueling emission tests, as applicable, (including canister working capacity, canister bed volume, and fuel temperature profile for the running loss test) for all vehicles in that evaporative and/or evaporative/refueling emission family, and a description of the method used to develop those unique procedures.

(10) For each light-duty vehicle or applicable light-duty truck evaporative/refueling emission family, or each heavy-duty vehicle evaporative emission family:

(i) Canister working capacity, according to the procedures specified in §86.132-96(h)(1)(iv);

(ii) Canister bed volume; and

(iii) Fuel temperature profile for the running loss test, according to the procedures specified in §86.129-94(d).

(c)-(j) [Reserved]. For guidance see \$86.094-21.

(k) and (l) [Reserved]. For guidance see \$86.096-21.

[61 FR 54886, Oct. 22, 1996]

§86.001-22 Approval of application for certification; test fleet selections; determinations of parameters subject to adjustment for certification and Selective Enforcement Audit, adequacy of limits, and physically adjustable ranges.

Section 86.001–22 includes text that specifies requirements that differ from §86.094–22. Where a paragraph in §86.094–22 is identical and applicable to §86.001–22, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094–22.".

(a)–(c) [Reserved]. For guidance see §86.094–22.

(d) Approval of test procedures. (1) The Administrator does not approve the test procedures for establishing the

evaporative or refueling emission deterioration factors for light-duty vehicles and light-duty trucks. The manufacturer shall submit the procedures as required in \$86.098-21(b)(4)(i) prior to the Administrator's selection of the test fleet under \$86.098-24(b)(1), and if such procedures will involve testing of durability data vehicles selected by the Administrator or elected by the manufacturer under \$86.098-24(c)(1), prior to initiation of such testing.

(d)(2)-(g) [Reserved]. For guidance see § 86.094-22.

[59 FR 16283, Apr. 6, 1994]

§86.001-23 Required data.

Section 86.001-23 includes text that specifies requirements that differ from § 86.095–23, §86.098–23 or § 86.000-23. § 86.095–23. Where a paragraph in §86.098-23 or §86.000-23 is identical and applicable to §86.001-23, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.095-23." or "[Reserved]. For guidance see §86.098-23." or "[Reserved]. For guidance see §86.000–23."

- (a)–(b)(1) [Reserved]. For guidance see $\S 86.098-23$.
- (b)(2) For light-duty vehicles and light-duty trucks, the manufacturer shall submit evaporative emission and/ or refueling emission deterioration factors for each evaporative/refueling emission family-emission control system combination and all test data that are derived from testing described under §86.001-21(b)(4)(i) designed and conducted in accordance with good engineering practice to assure that the vehicles covered by a certificate issued under §86.001-30 will meet the evaporative and/or refueling emission standards in §86.099-8 or §86.001-9, as appropriate, for the useful life of the vehicle.
- (b)(3) and (b)(4) [Reserved]. For guidance see \$86.098-23.
- (c)(1) [Reserved]. For guidance see 86.095-23.
- (c)(2)-(e)(1) [Reserved]. For guidance see \$86.098-23.
- (e)(2) For evaporative and refueling emissions durability, or light-duty truck or HDE exhaust emissions durability, a statement of compliance with paragraph (b)(2) of this section or

86.098-23 (b)(1)(ii), (b)(3), or (b)(4) as applicable.

- (3) For certification of vehicles with non-integrated refueling systems, a statement that the drivedown used to purge the refueling canister was the same as described in the manufacturer's application for certification. Furthermore, a description of the procedures used to determine the number of equivalent UDDS miles required to purge the refueling canisters, as determined by the provisions of §86.001-21(b)(5)(v) and subpart B of this part. Furthermore, a written statement to the Administrator that all data, analyses, test procedures, evaluations and other documents, on which the above statement is based, are available to the Administrator upon request.
- (f)-(g) [Reserved]. For guidance see \$86.095-23.
- (h)–(m) [Reserved]. For guidance see $\S 86.098-23$.

[61 FR 54887, Oct. 22, 1996, as amended at 62 FR 54720, Oct. 21, 1997]

§86.001-24 Test vehicles and engines.

Section 86.001–24 includes text that specifies requirements that differ from \$86.096–24, \$86.098–24 or \$86.000–24. Where a paragraph in \$86.096–24, \$86.098–24 or \$86.000–9 is identical and applicable to \$86.001–24, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.096–24." or "[Reserved]. For guidance see \$86.098–24." or "[Reserved]. For guidance see \$86.090–24."

- (a)–(a)(4) [Reserved]. For guidance see \$86.096-24.
- (a)(5)-(a)(7) [Reserved]. For guidance see \$86.098-24.
- (a)(8)-(b)(1) introductory text [Reserved]. For guidance see § 86.096–24.
- (b)(1)(i)-(b)(1)(ii) [Reserved]. For guidance see §86.000-24.
- (b)(1)(iii)-(b)(1)(vi) [Reserved]. For guidance see §86.096-24.
- (b)(1)(vii)(A)-(b)(1)(viii)(A) [Reserved]. For guidance see § 86.098–24.
- (b)(1)(viii)(B)-(e)(2) [Reserved]. For guidance see § 86.096-24.
- (f) Carryover and carryacross of durability and emission data. In lieu of testing an emission-data or durability vehicle (or engine) selected under §86.096-24(b)(1) introductory text,

§86.001-25

(b)(1)(iii)-(b)(1)(vi)§ 86.000and 24(b)(1)(i)-(b)(1)(ii)and §86.098-24(b)(1)(vii)(A)-(b)(1)(viii)(A) or §86.096-24(c), and submitting data therefor, a manufacturer may, with the prior written approval of the Administrator, submit exhaust emission data, evaporative emission data and/or refueling emission data, as applicable, on a similar vehicle (or engine) for which certification has been obtained or for which all applicable data required under §86.001-23 has previously been submitted.

(g)(1)-(g)(2) [Reserved]. For guidance see $\S 86.096-24$.

(g)(3)-(g)(4) [Reserved]. For guidance see \$86-000-24.

(h) [Reserved]. For guidance see §86.096-24.

[61 FR 54887, Oct. 22, 1996]

§86.001-25 Maintenance.

Section 86.001–25 includes text that specifies requirements that differ from §86.094–25 or §86.098–25. Where a paragraph in §86.094–25 or §86.098–25 is identical and applicable to §86.001–25, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094–25." or "[Reserved]. For guidance see §86.098–25."

(a)(1) Applicability. This section applies to light-duty vehicles, light-duty trucks, and heavy-duty engines.

(2) Maintenance performed on vehicles, engines, subsystems, or components used to determine exhaust, evaporative or refueling emission deterioration factors, as appropriate, is classified as either emission-related or non-emission-related and each of these can be classified as either scheduled or unscheduled. Further, some emission-related maintenance is also classified as critical emission-related maintenance.

(b) introductory text through (b)(3)(vi)(D) [Reserved]. For guidance see §86.094-25.

(b)(3)(vi)(E)-(b)(3)(vi)(J) [Reserved]. For guidance see § 86.098–25.

(b)(3)(vii)-(b)(6)(i)(E) [Reserved]. For guidance see §86.094–25.

(b)(6)(i)(F) [Reserved]. For guidance see \$86.098-25

(b)(6)(i)(G)–(H) [Reserved]. For guidance see §86.094–25.

(i) [Reserved]. For guidance see §86.000-25.

[61 FR 54887, Oct. 22, 1996]

§ 86.001-26 Mileage and service accumulation; emission measurements.

Section 86.001–26 includes text that specifies requirements that differ from \$86.094–26, \$86.095–26, \$86.096–26, \$86.098–26 or \$86.000–26. Where a paragraph in \$86.094–26, \$86.095–26, \$86.096–26, \$86.098–26 or \$86.000–26 is identical and applicable to \$86.001–26, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.094–26." or "[Reserved]. For guidance see \$86.095–26." or "[Reserved]. For guidance see \$86.096–26." or "[Reserved]. For guidance see \$86.096–26." or "[Reserved]. For guidance see \$86.098–26." or "[Reserved]. For guidance see \$86.098–26." or "[Reserved]. For guidance see \$86.098–26." or "[Reserved].

(a)(1) [Reserved]. For guidance see $\S 86.094-26$.

(a)(2)-(a)(3)(i)(A) [Reserved]. For guidance see § 86.000–26.

(a)(3)(i)(B) [Reserved]. For guidance see $\S 86.094-26$.

(a)(3)(i)(C) [Reserved]. For guidance see §86.098–26.

 $\label{eq:condition} \begin{array}{ll} (a)(3)(i)(D)\text{--}(a)(3)(ii)(B) & [Reserved]. \\ For \ guidance \ see \ \S 86.094\text{---}26. \end{array}$

(a)(3)(ii)(C) [Reserved]. For guidance see §86.098–26.

(a)(3)(ii)(D)-(a)(4)(i)(B)(4) [Reserved]. For guidance see § 86.094–26.

(a)(4)(i)(C) [Reserved]. For guidance see §86.000–26.

 $\label{eq:condition} \begin{array}{ll} (a)(4)(i)(D) – (a)(6)(ii) & [Reserved]. & For \\ guidance see § 86.094–26. \end{array}$

(a)(6)(iii) [Reserved]. For guidance see § 86.000–26.

(a)(7)-(a)(9)(i) [Reserved]. For guidance see § 86.094–26.

(a)(9)(ii) [Reserved]. For guidance see § 86.000-26.

 $\begin{tabular}{ll} (a)(9)(iii)-(b)(2) & introductory & text \\ [Reserved]. & For guidance see § 86.094-26. \end{tabular}$

(b)(2)(i)-(b)(2)(ii) [Reserved]. For guidance see §86.000-26.

(b)(2)(iii) [Reserved]. For guidance see §86.094-26.

(b)(2)(iv) Service or mileage accumulation which may be part of the test procedures used by the manufacturer to establish evaporative and/or refueling emission deterioration factors.

(b)(3)-(b)(4)(i)(B) [Reserved]. For guidance see §86.094–26.

(b)(4)(i)(C) Exhaust, evaporative and/or refueling emission tests for emission-data vehicle(s) selected for testing under §86.096–24(b)(1)(ii), (iii) or (iv)(A) or §86.098–24(b)(1)(vii) shall be conducted at the mileage (2,000 mile minimum) at which the engine-system combination is stabilized for emission testing or at 6,436 kilometer (4,000 mile) test point under low-altitude conditions.

(b)(4)(i)(D)-(b)(4)(ii)(B) [Reserved]. For guidance see §86.095–26.

(b)(4)(ii)(C) Exhaust, evaporative and/or refueling emission tests for emission data vehicle(s) selected for testing under §86.094-24(b)(1)(ii), (iii), and (iv) shall be conducted at the mileage (2,000 mile minimum) at which the engine-system combination is stabilized for emission testing or at the 6,436 kilometer (4,000 mile) test point under lowaltitude conditions.

(b)(4)(ii)(D) [Reserved]. For guidance see §86.095–26.

(b)(4)(iii) [Reserved]

(b)(4)(iv)-(c)(3) [Reserved]. For guidance see §86.094–26.

(c)(4) [Reserved]. For guidance see \$86.096-26.

(d)-(d)(2)(i) [Reserved]. For guidance see §86.094–26.

(d)(2)(ii) [Reserved]. For guidance see $\S 86.000-26$.

(d)(3)-(d)(6) [Reserved]. For guidance see §86.094–26.

[61 FR 54888, Oct. 22, 1996]

§86.001-28 Compliance with emission standards.

Section 86.001-28 includes text that specifies requirements that differ from § 86.000-28. § 86.094–28, § 86.098–28 orWhere a paragraph in § 86.094-28. §86.098-28 or §86.000-28 is identical and applicable to §86.001-28, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094-28." or "[Reserved]. For guidance see §86.098-28." or "[Reserved]. For guidance see §86.000–28."

(a)(1)–(a)(2) [Reserved]. For guidance see §86.000–28.

(a)(3) [Reserved]. For guidance see §86.094-28.

(a)(4) [Reserved]. For guidance see \$86.098-28.

(a)(4)(i) introductory text [Reserved]. For guidance see §86.000-28.

(a)(4)(i)(A)–(a)(4)(i)(B)(2)(i) [Reserved]. For guidance see § 86.094–28.

(a)(4)(i)(B)(2)(ii) [Reserved]. For guidance see §86.000–28.

(a)(4)(i)(B)(2)(iii)–(a)(4)(i)(B)(2)(iv) [Reserved]. For guidance see §86.094–28.

 $\label{eq:condition} \begin{array}{ll} (a)(4)(i)(C)-(a)(4)(i)(D)(2) & [Reserved]. \\ For guidance see § 86.098-28. \end{array}$

(a)(4)(ii)(A)(1)-(a)(4)(ii)(A)(2) [Reserved]. For guidance see §86.000–28.

(a)(4)(ii)(B)-(a)(4)(ii)(C) [Reserved]. For guidance see § 86.098–28.

(a)(4)(iii) [Reserved]. For guidance see § 86.000-28.

(a)(4)(iv) [Reserved]. For guidance see \$86.094-28.

(a)(4)(v) [Reserved]. For guidance see §86.098–28.

(a)(5)-(a)(6) [Reserved]. For guidance see § 86.094-28.

 $\begin{tabular}{ll} (a)(7) & introductory & text & [Reserved]. \\ For guidance see § 86.098-28. \\ \end{tabular}$

(a)(7)(i) [Reserved]. For guidance see § 86.000–28.

(a)(7)(ii) [Reserved]. For guidance see \$86.094-28.

(b)(1) This paragraph (b) applies to light-duty trucks.

(2) Each exhaust, evaporative and refueling emission standard (and family emission limits, as appropriate) of §86.001–9 applies to the emissions of vehicles for the appropriate useful life as defined in §§86.098–2 and 86.001–9.

(b)(3)-(b)(4)(i) [Reserved]. For guidance see §86.094–28.

(b)(4)(ii)-(b)(6) [Reserved]. For guidance see \$86.000-28.

(b)(7)(i) This paragraph (b)(7) describes the procedure for determining compliance of a new vehicle with evaporative emission standards. The procedure described here shall be used for all vehicles in applicable model years.

(ii) The manufacturer shall determine, based on testing described in §86.001-21(b)(4)(i)(A), and supply an evaporative emission deterioration factor for each evaporative/refueling emission family-emission control system combination. The factor shall be calculated by subtracting the emission level at the selected test point from the emission level at the useful life point.

§86.001-28

- (iii) The official evaporative emission test results for each evaporative/refueling emission-data vehicle at the selected test point shall be adjusted by the addition of the appropriate deterioration factor. However, if the deterioration factor supplied by the manufacturer is less than zero, it shall be zero for the purposes of this paragraph (b)(7)(iii).
- (iv) The evaporative emission value for each emission-data vehicle to compare with the standards shall be the adjusted emission value of paragraph (b)(7)(iii) of this section rounded to two significant figures in accordance with the Rounding-Off Method specified in ASTM E29-90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications (incorporated by reference; see §86.1).
- (8)(i) This paragraph (b)(8) describes the procedure for determining compliance of a new vehicle with refueling emission standards. The procedure described here shall be used for all applicable vehicles in the applicable model years.
- (ii) The manufacturer shall determine, based on testing described in §86.001-21(b)(4)(i)(B), and supply a refueling emission deterioration factor for each evaporative/refueling emission family-emission control system combination. The factor shall be calculated by subtracting the emission level at the selected test point from the emission level at the useful life point.
- (iii) The official refueling emission test results for each evaporative/refueling emission-data vehicle at the selected test point shall be adjusted by the addition of the appropriate deterioration factor. However, if the deterioration factor supplied by the manufacturer is less than zero, it shall be zero for the purposes of this paragraph (b)(8)(iii).
- (iv) The emission value for each evaporative emission-data vehicle to compare with the standards shall be the adjusted emission value of paragraph (b)(8)(iii) of this section rounded to two significant figures in accordance with the Rounding-Off Method specified in ASTM E29-90, Standard Practice for Using Significant Digits in Test Data to Determine Conformance with

- Specifications (incorporated by reference; see §86.1).
- (9) Every test vehicle of an engine family must comply with all applicable standards (and family emission limits, as appropriate), as determined in \$86.000-28(b)(4)(iv) and paragraphs (b)(7)(iv) and (b)(8)(iv) of this section, before any vehicle in that family will be certified.
- (c) Introductory text through (c)(4)(iii)(B)(3) [Reserved]. For guidance see §86.094–28.
- (c)(4)(iv) [Reserved]. For guidance see §86.000–28.
- (c)(5)-(d)(4) [Reserved]. For guidance see §86.094–28.
- (d)(5)-(d)(6) [Reserved]. For guidance see §86.000–28.
 - (e) [Reserved]
- (f) Fuel dispensing spitback testing waiver. (1) Vehicles certified to the refueling emission standards set forth in §86.098-8, 86.099-8 and 86.001-9 are not required to demonstrate compliance with the fuel dispensing spitback standards contained in these sections: Provided, that—
- (i) The manufacturer certifies that the vehicle inherently meets the Dispensing Spitback Standard as part of compliance with the refueling emission standard.
- (ii) This certification is provided in writing and applies to the full useful life of the vehicle.
- (2) EPA retains the authority to require testing to enforce compliance and to prevent non-compliance with the Fuel Dispensing Spitback Standard.
- (g) Inherently low refueling emission testing waiver. (1) Vehicles using fuels/fuel systems inherently low in refueling emissions are not required to conduct testing to demonstrate compliance with the refueling emission standards set forth in §§ 86.098–8, 86.099–8 or 86.001–9: Provided, that—
- (i) This provision is only available for petroleum diesel fuel. It is only available if the Reid Vapor Pressure of in-use diesel fuel is equal to or less than 1 psi (7 Kpa) and for diesel vehicles whose fuel tank temperatures do not exceed 130 °F (54 °C); and
- (ii) To certify using this provision the manufacturer must attest to the following evaluation: "Due to the low

vapor pressure of diesel fuel and the vehicle tank temperatures, hydrocarbon vapor concentrations are low and the vehicle meets the 0.20 grams/gallon refueling emission standard without a control system."

- (2) The certification required in paragraph (g)(1)(ii) of this section must be provided in writing and must apply for the full useful life of the vehicle.
- (3) EPA reserves the authority to require testing to enforce compliance and to prevent noncompliance with the refueling emission standard.
- (4) Vehicles certified to the refueling emission standard under this provision shall not be counted in the sales percentage compliance determinations for the 2001, 2002 and subsequent model years.
- (h) Fixed liquid level gauge waiver. Liquefied petroleum gas-fueled vehicles which contain fixed liquid level gauges or other gauges or valves which can be opened to release fuel or fuel vapor during refueling, and which are being tested for refueling emissions, are not required to be tested with such gauges or valves open, as outlined in §86.157-98(d)(2), provided the manufacturer can demonstrate, to the satisfaction of the Administrator, that such gauges or valves would not be opened during refueling in-use due to inaccessibility or other design features that would prevent or make it very unlikely that such gauges or valves could be opened.

[61 FR 54888, Oct. 22, 1996]

§86.001-30 Certification.

Section 86.001-30 includes text that specifies requirements that differ from § 86.094–30, § 86.095–30 § 86.098-30. orWhere a paragraph in § 86.094-30. \$86.095-30 or \$86.098-30 is identical and applicable to §86.001-30, this may be indicated by specifying the responding paragraph and the statement "[Reserved]. For guidance see $\$86.094\mbox{--}30.\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}\mbox{\ensuremath{^{\prime\prime}}}$ ance see §86.095-30." or "[Reserved]. For guidance see §86.098-30.".

- (a)(1) and (a)(2) [Reserved]. For guidance see §86.094–30.
- (a)(3)(i) [Reserved]. For guidance see \$86.098-30.
- (a)(3)(ii)-(a)(4)(ii) [Reserved]. For guidance see § 86.095–30.

(a)(4)(iii) introductory text through (a)(4)(iii)(C) [Reserved]. For guidance see \$86.094-30.

(a)(4)(iv) introductory text [Reserved]. For guidance see § 86.095–30.

(a)(4)(iv)(A)-(a)(9) [Reserved]. For guidance see § 86.094–30.

(a)(10) and (a)(11) [Reserved]. For guidance see § 86.098–30.

(a)(12) [Reserved]. For guidance see §86.094-30.

(a)(13) [Reserved]. For guidance see $\S 86.095-30$.

(a)(14) [Reserved]. For guidance see \$86.094-30.

(a) (15)–(18) [Reserved]. For guidance see § 86.096–30.

(a)(19) [Reserved]. For guidance see $\S 86.098-30$.

(a)(20) For all light-duty trucks certified to refueling emission standards under §86.001–9, the provisions of paragraphs (a)(20) (i)–(iii) this section apply.

(i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.001–9 both during and after model year production.

(ii) Failure to meet the required implementation schedule sales percentages as specified in §86.001-9 will be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the individual vehicles sold in violation of the implementation schedule shall not be covered by the certificate.

(iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.

(b)(1) introductory text through (b)(1)(i) [Reserved]. For guidance see §86.094-30.

(b)(1)(ii)(A) [Reserved]. For guidance see §86.094–30.

(b)(1)(ii)(B) The emission data vehicle(s) selected under $\S 86.001-24$ (b)(vii) (A) and (B) shall represent all vehicles of the same evaporative/refueling control system within the evaporative/refueling family.

(b)(1)(ii)(C) [Reserved]. For guidance see §86.094–30.

(b)(1)(ii)(D) The emission-data vehicle(s) selected under §86.098–24(b)(1)(viii) shall represent all vehicles

§86.001-35

of the same evaporative/refueling control system within the evaporative/refueling emission family, as applicable.

(b)(1) (iii) and (iv) [Reserved]. For guidance see \$86.094-30.

(b)(2) [Reserved]. For guidance see $\S 86.098-30$.

(b)(3)–(b)(4)(i) [Reserved]. For guidance see $\S 86.094-30$.

(b)(4)(ii) introductory text [Reserved]. For guidance see §86.098–30.

(b)(4)(ii)(A) [Reserved]. For guidance see §86.094–30.

(b)(4)(ii)(B)-(iv) [Reserved]. For guidance see §86.098–30.

(b)(5)–(e) [Reserved]. For guidance see \$86.094–30.

(f) introductory text through (f)(3) [Reserved]. For guidance see §86.095–30. (f)(4) [Reserved]. For guidance see §86.098–30.

[59 FR 16285, Apr. 6, 1994, as amended at 62 FR 54720, Oct. 21, 1997]

§86.001-35 Labeling.

Section 86.001-35 includes text that specifies requirements that differ from \$86.095-35, \$86.096-35 and \$86.098-35. Where a paragraph in \$86.095-35, \$86.096-35 or \$86.098-35 is identical and applicable to \$86.001-35, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.095-35." or [Reserved]. For guidance see \$86.096-35. or "[Reserved]. For guidance see \$86.096-35. or "[Reserved]. For guidance see \$86.098-28.".

(a) introductory text through (a)(1)(iii)(B) [Reserved]. For guidance see §86.095–35.

(a)(1)(iii)(C) [Reserved]. For guidance see § 86.098–35.

(a)(1)(iii)(D)-(L) [Reserved]. For guidance see § 86.095–35.

(a)(1)(iii)(M) [Reserved]. For guidance see § 86.098–35.

(a)(1)(iii)(N) [Reserved]. For guidance see § 86.096–35.

(a)(2) heading through (a)(2)(iii)(B) [Reserved]. For guidance see §86.095–35.

(a)(2)(iii)(C) Engine displacement (in cubic inches or liters), engine family identification and evaporative/refueling family identification.

(a)(2)(iii)(D)-(a)(2)(iii)(E) [Reserved]. For guidance see §86.095–35.

(a)(2)(iii)(F) [Reserved]

(a)(2)(iii)(G)-(a)(2)(iii)(K) [Reserved]. For guidance see §86.095–35.

(a)(2)(iii)(L) [Reserved]

(a)(2)(iii)(M)-(a)(2)(iii)(N) [Reserved]. For guidance see § 86.095–35.

(a)(2)(iii) (O)-(P) [Reserved]. For guidance see §86.096–35.

(a)(3) heading through (a)(4)(iii)(F) [Reserved]. For guidance see \$86.095–35.

(a)(4)(ii)(G) [Reserved]. For guidance see §86.096–35.

(b)–(i) [Reserved]. For guidance see \$86.095–35.

[59 FR 16285, Apr. 6, 1994]

§86.004-2 Definitions.

The definitions of §86.001-2 continue to apply to 2001 and later model year vehicles. The definitions listed in this section apply beginning with the 2004 model year.

Ambulance has the meaning given in \$86.1803.

Defeat device means an auxiliary emission control device (AECD) that reduces the effectiveness of the emission control system under conditions which may reasonably be expected to be encountered in normal vehicle operation and use, unless:

(1) Such conditions are substantially included in the applicable Federal emission test procedure for heavy-duty vehicles and heavy-duty engines described in subpart N of this part;

(2) The need for the AECD is justified in terms of protecting the vehicle against damage or accident;

(3) The AECD does not go beyond the requirements of engine starting; or

(4) The AECD applies only for engines that will be installed in emergency vehicles, and the need is justified in terms of preventing the engine from losing speed, torque, or power due abnormal conditions of the emission control system, or in terms of preventing such abnormal conditions from occurring, during operation related to emergency response. Examples of such abnormal conditions may include excessive exhaust backpressure from an overloaded particulate trap, and running out of diesel exhaust fluid for engines that rely on urea-based selective catalytic reduction.

Diesel exhaust fluid (DEF) has the meaning given in §86.1803.

Emergency vehicle means a vehicle that is an ambulance or a fire truck.

Fire truck has the meaning given in §86.1803.

U.S.-directed production means the engines and/or vehicles (as applicable) produced by a manufacturer for which the manufacturer has reasonable assurance that sale was or will be made to ultimate purchasers in the United States, excluding engines and/or vehicles that are certified to state emission standards different than the emission standards in this part.

Useful life means:

- (1) For light-duty vehicles, and for light light-duty trucks not subject to the Tier 0 standards of §86.094-9(a), intermediate useful life and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 10 years or 100,000 miles, whichever occurs first, except as otherwise noted in §86.094-9. The useful life of evaporative and/or refueling emission control systems on the portion of these vehicles subject to the evaporative emission test requirements of §86.130-96, and/or the refueling emission test requirements of §86.151-98, is defined as a period of use of 10 years or 100,000 miles, whichever occurs first.
- (2) For light light-duty trucks subject to the Tier 0 standards of §86.094-9(a), and for heavy light-duty truck engine families, intermediate and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 11 years or 120,000 miles, whichever occurs first. The useful life of evaporative emission and/or refueling control systems on the portion of these vehicles subject to the evaporative emission test requirements of §86.130-96, and/or the refueling emission test requirements of §86.151-98, is also defined as a period of 11 years or 120,000 miles, whichever occurs first.
 - (3) For an Otto-cycle HDE family:
- (i) For hydrocarbon and carbon monoxide standards, a period of use of 10 years or 110,000 miles, whichever first
- (ii) For the oxides of nitrogen standard, a period of use of 10 years or 110,000 miles, whichever first occurs.
- (iii) For the portion of evaporative emission control systems subject to the evaporative emission test require-

ments of §86.1230-96, a period of use of 10 years or 110,000 miles, whichever first occurs.

- (4) For a diesel HDE family:
- (i) For light heavy-duty diesel engines, for carbon monoxide, particulate, and oxides of nitrogen plus nonmethane hydrocarbons emissions standards, a period of use of 10 years or 110,000 miles, whichever first occurs.
- (ii) For medium heavy-duty diesel engines, for carbon monoxide, particulate, and oxides of nitrogen plus non-methane hydrocarbons emission standards, a period of use of 10 years or 185,000 miles, whichever first occurs.
- (iii) For heavy heavy-duty diesel engines, for carbon monoxide, particulate, and oxides of nitrogen plus nonmethane hydrocarbon emissions standards, a period of use of 10 years or 435,000 miles, or 22,000 hours, whichever first occurs, except as provided in paragraphs (4)(iv) and (4)(v) of this definition.
- (iv) The useful life limit of 22,000 hours in paragraph (4)(iii) of this definition is effective as a limit to the useful life only when an accurate hours meter is provided by the manufacturer with the engine and only when such hours meter can reasonably be expected to operate properly over the useful life of the engine.
- (v) For an individual engine, if the useful life hours limit of 22,000 hours is reached before the engine reaches 10 years or 100,000 miles, the useful life shall become 10 years or 100,000 miles, whichever occurs first, as required under Clean Air Act section 202(d).
- (5) As an option for both light-duty trucks under certain conditions and HDE families, an alternative useful life period may be assigned by the Administrator under the provisions of §86.094–21(f).

Warranty period, for purposes of HDE emissions defect warranty and emissions performance warranty, shall be a period of 5 years/50,000 miles, whichever occurs first, for Otto-cycle HDEs and light heavy-duty diesel engines. For all other heavy-duty diesel engines the aforementioned period shall be 5 years/100,000 miles, whichever occurs first. However, in no case may this period be less than the basic mechanical warranty period that the manufacturer

§ 86.004-9

provides (with or without additional charge) to the purchaser of the engine. Extended warranties on select parts do not extend the emissions warranty requirements for the entire engine but only for those parts. In cases where responsibility for an extended warranty is shared between the owner and the manufacturer, the emissions warranty shall also be shared in the same manner as specified in the warranty agreement.

[62 FR 54720, Oct. 21, 1997, as amended at 65 FR 59945, Oct. 6, 2000; 66 FR 5159, Jan. 18, 2001; 77 FR 34145, June 8, 2012]

§ 86.004-9 Emission standards for 2004 and later model year light-duty trucks.

Section 86.004–9 includes text that specifies requirements that differ from \$86.097–9, \$86.099–9, \$86.000–9 or \$86.001–9. Where a paragraph in \$86.097–9, \$86.099–9, \$86.000–9 or \$86.001–9 is identical and applicable to \$86.004–9, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.097–9." or "[Reserved]. For guidance see \$86.099–9." or "[Reserved]. For guidance see \$86.000–9." or "[Reserved]. For guidance see \$86.001–9."

(a)(1) introductory text through (a)(1)(iii) [Reserved]. For guidance see §86.097-9.

(a)(1)(iv)-(b)(4) [Reserved]. For guidance see §86.099–9.

(b)(5) [Reserved]

(b)(6) [Reserved]. For guidance see §86.001-9.

(c) [Reserved]. For guidance see \$86.097-9.

(d) Refueling emissions from 2004 and later model year gasoline-fueled and methanol-fueled Otto-cycle and petro-leum-fueled and methanol-fueled diesel-cycle light-duty trucks shall not exceed the following standards. The standards apply equally to certification and in-use vehicles.

(d)(1)–(d)(2)(ii) [Reserved]. For guidance see § 86.001–9.

(d)(2)(iii) Heavy-duty vehicles certified as light-duty trucks under the provisions of \$86.085-1 shall comply with the provisions of \$86.001-9 (d)(1)(i) and (ii).

(3)(i) All light-duty trucks of a GVWR equal to 6,000 pounds or less

(100%) must meet the refueling emission standard.

(ii) A minimum of the percentage shown in table A04-09 of a manufacturer's sales of the applicable model year's gasoline- and methanol-fueled Ottocycle and petroleum-fueled and methanol-fueled diesel-cycle light-duty trucks of 6,001 to 8,500 pounds GVWR shall be tested under the procedures in subpart B of this part indicated for 2004 and later model years, and shall not exceed the standards described in \$86,001-9 (d)(1). Vehicles certified in accordance with §86.001-9 (d)(2)(ii), as determined by the provisions of §86.001-28(g), shall not be counted in the calculation of the percentage of compli-

TABLE A04–09—IMPLEMENTATION SCHEDULE FOR LIGHT-DUTY TRUCK REFUELING EMISSION TESTING

Model year	Sales percentage
2004	40
2005	80
2006 and subsequent	100

(e) [Reserved]. For guidance see \$86.000-9.

(f) [Reserved]

(g)-(k) [Reserved]. For guidance see \$86.097-9.

[61 FR 54889, Oct. 22, 1996]

§86.004-11 Emission standards for 2004 and later model year diesel heavy-duty engines and vehicles.

This section applies to 2004 and later model year diesel HDEs.

(a)(1) Exhaust emissions from new 2004 and later model year diesel HDEs shall not exceed the following:

(i)(A) Oxides of Nitrogen plus Nonmethane Hydrocarbons (NO $_{\rm X}$ +NMHC) for engines fueled with either petroleum fuel, natural gas, or liquefied petroleum gas, 2.4 grams per brake horsepower-hour (0.89 gram per megajoule), as measured under transient operating conditions.

(B) Oxides of Nitrogen plus Nonmethane Hydrocarbon Equivalent ($NO_x+NMHCE$) for engines fueled with methanol, 2.4 grams per brake horse-power-hour (0.89 gram per megajoule), as measured under transient operating conditions.

- (C) Optional standard. Manufacturers may elect to certify to an Oxides of Nitrogen plus Non-methane Hydrocarbons (or equivalent for methanolfueled engines) standard of 2.5 grams per brake horsepower-hour (0.93 gram per megajoule), as measured under transient operating conditions, provided that Non-methane Hydrocarbons (or equivalent for methanol-fueled engines) do not exceed 0.5 grams per brake horsepower-hour (0.19 gram per brake horsepower-hour (0.19 gram per megajoule) NMHC (or NMHCE for methanol-fueled engines), as measured under transient operating conditions.
- (D) A manufacturer may elect to include any or all of its diesel HDE families in any or all of the emissions ABT programs for HDEs, within the restrictions described in §86.004-15 or superseding applicable sections. If the manufacturer elects to include engine families in any of these programs, the NO_X plus NMHC (or NO_X plus NMHCE for methanol-fueled engines) FELs may not exceed 4.5 grams per brake horsepower-hour (1.7 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, banking, or trading programs. Additionally, families certified to the optional standard contained in paragraph (a)(1)(i)(C) of this section shall not exceed 0.50 grams per brake horsepower-hour (0.19)gram megajoule) NMHC (or NMHCE for methanol-fueled engines) through the use of credits.
 - (E) [Reserved]
- (ii) Carbon monoxide. (A) 15.5 grams per brake horsepower-hour (5.77 grams per megajoule), as measured under transient operating conditions.
- (B) 0.50 percent of exhaust gas flow at curb idle (methanol-, natural gas-, and liquefied petroleum gas-fueled diesel HDEs only).
- (iii) Particulate. (A) For diesel engines to be used in urban buses, 0.05 gram per brake horsepower-hour (0.019 gram per megajoule) for certification testing and selective enforcement audit testing, and 0.07 gram per brake horsepower-hour (0.026 gram per megajoule) for in-use testing, as measured under transient operating conditions.
- (B) For all other diesel engines, 0.10 gram per brake horsepower-hour (0.037

- gram per megajoule), as measured under transient operating conditions.
- (C) A manufacturer may elect to include any or all of its diesel HDE families in any or all of the particulate ABT programs for HDEs, within the restrictions described in §86.004–15 or superseding applicable sections. If the manufacturer elects to include engine families in any of these programs, the particulate FEL may not exceed 0.25 gram per brake horsepower-hour (0.093 gram per megajoule).
- (2) The standards set forth in paragraph (a)(1) of this section refer to the exhaust emitted over the operating schedule set forth in paragraph (f)(2) of appendix I to this part, and measured and calculated in accordance with the procedures set forth in subpart N or P of this part, except as noted in §86.098–23(c)(2) or superceding sections.
- (b)(1) The opacity of smoke emission from new 2004 and later model year diesel HDEs shall not exceed:
- (i) 20 percent during the engine acceleration mode.
- (ii) 15 percent during the engine lugging mode.
- (iii) 50 percent during the peaks in either mode.
- (2) The standards set forth in paragraph (b)(1) of this section refer to exhaust smoke emissions generated under the conditions set forth in subpart I of this part and measured and calculated in accordance with those procedures.
- (3) Evaporative emissions (total of non-oxygenated hydrocarbons plus methanol) from heavy-duty vehicles equipped with methanol-fueled diesel engines shall not exceed the following standards. The standards apply equally to certification and in-use vehicles. The spitback standard also applies to newly assembled vehicles.
- (i) For vehicles with a Gross Vehicle Weight Rating of up to 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230-96, diurnal plus hot soak measurements: 3.0 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 3.5 grams per test.
- (B) Running loss test: 0.05 grams per mile.

§86.004-11

- (C) Fuel dispensing spitback test: 1.0 gram per test.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 4.0 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 4.5 grams per test.
- (B) Running loss test: 0.05 grams per mile.
- (iii)(A) For vehicles with a Gross Vehicle Weight Rating of up to 26,000 lbs, the standards set forth in paragraph (b)(3) of this section refer to a composite sample of evaporative emissions collected under the conditions and measured in accordance with the procedures set forth in subpart M of this part. For certification vehicles only, manufacturers may conduct testing to quantify a level of nonfuel background emissions for an individual test vehicle. Such a demonstration must include a description of the source(s) of emissions and an estimated decay rate. The demonstrated level of nonfuel background emissions may be subtracted from emission test results from certification vehicles if approved in advance by the Administrator.
- (B) For vehicles with a Gross Vehicle Weight Rating of greater than 26,000 lbs., the standards set forth in paragraph (b)(3)(ii) of this section refer to the manufacturer's engineering design evaluation using good engineering practice (a statement of which is required in §86.091–23(b)(4)(ii)).
- (iv) All fuel vapor generated during in-use operations shall be routed exclusively to the evaporative control system (e.g., either canister or engine purge). The only exception to this requirement shall be for emergencies.
- (4) Evaporative emissions from 2004 and later model year heavy-duty vehicles equipped with natural gas-fueled or liquefied petroleum gas-fueled HDEs shall not exceed the following standards. The standards apply equally to certification and in-use vehicles.
- (i) For vehicles with a Gross Vehicle Weight Rating of up to 14,000 pounds for the full three-diurnal test sequence

- described in §86.1230-96, diurnal plus hot soak measurements: 3.0 grams per test.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 14,000 pounds for the full three-diurnal test sequence described in §86.1230-96, diurnal plus hot soak measurements: 4.0 grams per test.
- (iii)(A) For vehicles with a Gross Vehicle Weight Rating of up to 26,000 pounds, the standards set forth in paragraph (b)(4) of this section refer to a composite sample of evaporative emissions collected under the conditions set forth in subpart M of this part and measured in accordance with those procedures.
- (B) For vehicles with a Gross Vehicle Weight Rating greater than 26,000 pounds, the standards set forth in paragraphs (b)(3)(ii) and (b)(4)(ii) of this section refer to the manufacturer's engineering design evaluation using good engineering practice (a statement of which is required in §86.091–23(b)(4)(ii)).
- (c) No crankcase emissions shall be discharged into the ambient atmosphere from any new 2004 or later model year methanol-, natural gas-, or liquefied petroleum gas-fueled diesel, or any naturally-aspirated diesel HDE. For petroleum-fueled engines only, this provision does not apply to engines using turbochargers, pumps, blowers, or superchargers for air induction.
- (d) Every manufacturer of new motor vehicle engines subject to the standards prescribed in this section shall, prior to taking any of the actions specified in section 203(a)(1) of the Act, test or cause to be tested motor vehicle engines in accordance with applicable procedures in subpart I or N of this part to ascertain that such test engines meet the requirements of this section.
- (e) The standards described in this section do not apply to diesel-fueled medium-duty passenger vehicles (MDPVs) that are subject to regulation under subpart S of this part, except as specified in subpart S of this part. The standards described in this section also do not apply to diesel engines used in such MDPVs, except as specified in the regulations in subpart S of this part.

The term "medium-duty passenger vehicle" is defined in §86.1803.

[62 FR 54721, Oct. 21, 1997, as amended at 65 FR 6848, Feb. 10, 2000; 65 FR 59945, Oct. 6, 2000]

§86.004-15 NO_X plus NMHC and particulate averaging, trading, and banking for heavy-duty engines.

(a)(1) Heavy-duty engines eligible for NO_X plus NMHC and particulate averaging, trading and banking programs are described in the applicable emission standards sections in this subpart. All heavy-duty engine families which include any engines labeled for use in clean-fuel vehicles as specified in 40 CFR part 88 are not eligible for these programs. For manufacturers not selecting Options 1 or 2 contained in §86.005–10(f), the ABT program requirements contained in §86.000-15 apply for 2004 model year Otto-cycle engines, rather than the provisions contained in this §86.004-15. Participation in these programs is voluntary.

(2)(i) Engine families with FELs exceeding the applicable standard shall obtain emission credits in a mass amount sufficient to address the shortfall. Credits may be obtained from averaging, trading, or banking, within the averaging set restrictions described in this section.

- (ii) Engine families with FELs below the applicable standard will have emission credits available to average, trade, bank or a combination thereof. Credits may not be used for averaging or trading to offset emissions that exceed an FEL. Credits may not be used to remedy an in-use nonconformity determined by a Selective Enforcement Audit or by recall testing. However, credits may be used to allow subsequent production of engines for the family in question if the manufacturer elects to recertify to a higher FEL.
- (b) Participation in the NO_X plus NMHC and/or particulate averaging, trading, and banking programs shall be done as follows:
- (1) During certification, the manufacturer shall:
- (i) Declare its intent to include specific engine families in the averaging, trading and/or banking programs. Separate declarations are required for each

program and for each pollutant (i.e., NO_X plus NMHC, and particulate).

- (ii) Declare an FEL for each engine family participating in one or more of these two programs.
- (A) The FEL must be to the same level of significant digits as the emission standard (one-tenth of a gram per brake horsepower-hour for NO_X plus NMHC emissions and one-hundredth of a gram per brake horsepower-hour for particulate emissions).
- (B) In no case may the FEL exceed the upper limit prescribed in the section concerning the applicable heavyduty engine NO_X plus NMHC and particulate emission standards.
- (iii) Calculate the projected emission credits (positive or negative) based on quarterly production projections for each participating family and for each pollutant, using the applicable equation in paragraph (c) of this section and the applicable factors for the specific engine family.
- (iv)(A) Determine and state the source of the needed credits according to quarterly projected production for engine families requiring credits for certification.
- (B) State where the quarterly projected credits will be applied for engine families generating credits.
- (C) Credits may be obtained from or applied to only engine families within the same averaging set as described in paragraph (d) or (e) of this section. Credits available for averaging, trading, or banking as defined in §86.090-2, may be applied exclusively to a given engine family, or reserved as defined in §86.091-2.
- (2) Based on this information each manufacturer's certification application must demonstrate:
- (i) That at the end of model year production, each engine family has a net emissions credit balance of zero or more using the methodology in paragraph (c) of this section with any credits obtained from averaging, trading or banking.
- (ii) The source of the credits to be used to comply with the emission standard if the FEL exceeds the standard, or where credits will be applied if the FEL is less than the emission standard. In cases where credits are

§86.004-15

being obtained, each engine family involved must state specifically the source (manufacturer/engine family) of the credits being used. In cases where credits are being generated/supplied, each engine family involved must state specifically the designated use (manufacturer/engine family or reserved) of the credits involved. All such reports shall include all credits involved in averaging, trading or banking.

- (3) During the model year manufacturers must:
- (i) Monitor projected versus actual production to be certain that compliance with the emission standards is achieved at the end of the model year.
- (ii) Provide the end-of-model year reports required under §86.001-23.
- (iii) For manufacturers participating in emission credit trading, maintain the quarterly records required under §86.091–7(c)(8).
- (4) Projected credits based on information supplied in the certification application may be used to obtain a certificate of conformity. However, any such credits may be revoked based on review of end-of-model year reports, follow-up audits, and any other compliance measures deemed appropriate by the Administrator.
- (5) Compliance under averaging, banking, and trading will be determined at the end of the model year. Engine families without an adequate amount of NO_X . NO_X plus NMHC, and/or particulate emission credits will violate the conditions of the certificate of conformity. The certificates of conformity may be voided ab initio for engine families exceeding the emission standard.
- (6) If EPA or the manufacturer determines that a reporting error occurred on an end-of-year report previously submitted to EPA under this section, the manufacturer's credits and credit calculations will be recalculated. Erroneous positive credits will be void. Erroneous negative balances may be adjusted by EPA for retroactive use.
- (i) If EPA review of a manufacturer's end-of-year report indicates a credit shortfall, the manufacturer will be permitted to purchase the necessary credits to bring the credit balance for that engine family to zero, using the discount specified in paragraph (c)(1) of

this section on the ratio of credits purchased for every credit needed to bring the balance to zero. If sufficient credits are not available to bring the credit balance for the family in question to zero, EPA may void the certificate for that engine family ab initio.

- (ii) If within 180 days of receipt of the manufacturer's end-of-year report, EPA review determines a reporting error in the manufacturer's favor (i.e., resulting in a positive credit balance) or if the manufacturer discovers such an error within 180 days of EPA receipt of the end-of-year report, the credits will be restored for use by the manufacturer.
- (c)(1) For each participating engine family, NO_X plus NMHC, and particulate emission credits (positive or negative) are to be calculated according to one of the following equations and rounded, in accordance with ASTM E29–93a (incorporated by reference at \$86.1), to the nearest one-tenth of a Megagram (Mg). Consistent units are to be used throughout the equation.
- (i) For determining credit need for all engine families and credit availability for engine families generating credits for averaging programs only:

 $\begin{array}{ll} Emission \ credits = (Std \ - \ FEL) \times (CF) \\ \times (UL) \times (Production) \times (10^{-6}) \end{array}$

(ii) For determining credit availability for engine families generating credits for trading or banking programs:

Emission credits = (Std - FEL) \times (CF) \times (UL) \times (Production) \times (10⁻⁶) \times (Discount)

- (iii) For purposes of the equation in paragraphs (c)(1)(i) and (ii) of this section:
- ${
 m Std}$ = the current and applicable heavy-duty engine ${
 m NO_X}$ plus NMHC or particulate emission standard in grams per brake horsepower hour or grams per Megajoule.
- FEL = the NO_X plus NMHC, or particulate family emission limit for the engine family in grams per brake horsepower hour or grams per Megajoule.
- CF = a transient cycle conversion factor in BHP-hr/mi or MJ/mi, as given in paragraph (c)(2) of this section.
- UL = the useful life described in §86.004-2, or alternative life as described in §86.004-21(f), for the given engine family in miles.

- Production = the number of engines produced for U.S. sales within the given engine family during the model year. Quarterly production projections are used for initial certification. Actual production is used for end-of-year compliance determination.
- Discount = a one-time discount applied to all credits to be banked or traded within the model year generated. Except as otherwise allowed in paragraphs (k) and (l) of this section, the discount applied here is 0.9. Banked credits traded in a subsequent model year will not be subject to an additional discount. Banked credits used in a subsequent model year's averaging program will not have the discount restored.
- (2)(i) The transient cycle conversion factor is the total (integrated) cycle brake horsepower-hour or Megajoules, divided by the equivalent mileage of the applicable transient cycle. For Otto-cycle heavy-duty engines, the equivalent mileage is 6.3 miles. For diesel heavy-duty engines, the equivalent mileage is 6.5 miles.
- (ii) When more than one configuration is chosen by EPA to be tested in the certification of an engine family (as described in §86.085–24), the conversion factor used is to be based upon a production weighted average value of the configurations in an engine family to calculate the conversion factor.
- (d) Averaging sets for NO_X plus NMHC emission credits. The averaging and trading of NO_X plus NMHC emission credits will only be allowed between heavy-duty engine families in the same averaging set. The averaging sets for the averaging and trading of NO_X plus NMHC emission credits for heavy-duty engines are defined as follows:
- $\stackrel{\textstyle (1)}{}$ For NO_X+NMHC credits from Otto-cycle heavy-duty engines:
- (i) Otto-cycle heavy-duty engines constitute an averaging set. Averaging and trading among all Otto-cycle heavy-duty engine families is allowed. There are no subclass restrictions.
- (ii) Otto-cycle heavy-duty vehicles certified under the chassis-based provisions of subpart S of this part may not average or trade with heavy-duty Otto-cycle engines except as allowed in \$86.1817-05(o).
- (2) For NO_X plus NMHC credits from diesel-cycle heavy-duty engines:
- (i) Each of the three primary intended service classes for heavy-duty

- diesel engines, as defined in §86.004–2, constitute an averaging set. Averaging and trading among all diesel-cycle engine families within the same primary service class is allowed.
- (ii) Urban buses are treated as members of the primary intended service class where they otherwise would fall.
- (e) Averaging sets for particulate emission credits. The averaging and trading of particulate emission credits will only be allowed between diesel cycle heavy-duty engine families in the same averaging set. The averaging sets for the averaging and trading of particulate emission credits for diesel cycle heavy-duty engines are defined as follows:
- (1) Engines intended for use in urban buses constitute a separate averaging set from all other heavy-duty engines. Averaging and trading between diesel cycle bus engine families is allowed.
- (2) For heavy-duty engines, exclusive of urban bus engines, each of the three primary intended service classes for heavy-duty diesel cycle engines, as defined in §86.004–2, constitute an averaging set. Averaging and trading between diesel-cycle engine families within the same primary service class is allowed.
- (3) Otto cycle engines may not participate in particulate averaging, trading, or banking.
- (f) Banking of NO_X plus NMHC, and particulate emission credits—(1) Credit deposits. (i) NO_X plus NMHC, and particulate emission credits may be banked from engine families produced in any model year.
- (ii) Manufacturers may bank credits only after the end of the model year and after actual credits have been reported to EPA in the end-of-year report. During the model year and before submittal of the end-of-year report, credits originally designated in the certification process for banking will be considered reserved and may be redesignated for trading or averaging.
- (2) Credit withdrawals. (i) NO_X plus NMHC and particulate credits generated in 2004 and later model years do not expire. NO_X plus NMHC credits generated by Otto-cycle engines in the 2003 model year for manufacturers selecting Option 1 contained in §86.005–10(f)(1) also do not expire.

§86.004-15

- (ii) Manufacturers withdrawing banked $NO_{\rm X}$ plus NMHC, and/or particulate credits shall indicate so during certification and in their credit reports, as described in $\S 86.091-23$.
- (3) Use of banked emission credits. The use of banked credits shall be within the averaging set and other restrictions described in paragraphs (d) and (e) of this section, and only for the following purposes:
- (i) Banked credits may be used in averaging, or in trading, or in any combination thereof, during the certification period. Credits declared for banking from the previous model year but not reported to EPA may also be used. However, if EPA finds that the reported credits can not be proven, they will be revoked and unavailable for use.
- (ii) Banked credits may not be used for NO_X plus NMHC or particulate averaging and trading to offset emissions that exceed an FEL. Banked credits may not be used to remedy an in-use nonconformity determined by a Selective Enforcement Audit or by recall testing. However, banked credits may be used for subsequent production of the engine family if the manufacturer elects to recertify to a higher FEL.
- (iii) NO_X credits banked under paragraph $\S86.098-15(j)$ or $\S86.000-15(k)$ may be used in place of NO_X plus NMHC credits in 2004 and later model years provided that they are used in the correct averaging set. NO_X credits banked under paragraph $\S86.000-15(k)$ may also be used in place of NO_X plus NMHC credits in the 2003 model year for manufacturers selecting Option 1 contained in $\S86.005-10(f)(1)$, provided that they are used in the correct averaging set.
- (iv) Except for early credits banked under \$86.000-15(k), NO_X credits banked in accordance with \$86.000-15 may not be used to meet the Otto-cycle engine standards contained in \$86.005-10.
- $\rm (g)(1)$ This paragraph (g) assumes $\rm NO_X$ plus NMHC, and particulate nonconformance penalties (NCPs) will be available for the 2004 and later model year HDEs.
- (2) Engine families using NO_X plus NMHC and/or particulate NCPs but not involved in averaging:

- (i) May not generate NO_X plus NMHC or particulate credits for banking and trading.
- (ii) May not use NO_X plus NMHC or particulate credits from banking and trading.
- (3) If a manufacturer has any engine family to which application of NCPs and banking and trading credits is desired, that family must be separated into two distinct families. One family, whose FEL equals the standard, must use NCPs only while the other, whose FEL does not equal the standard, must use credits only.
- (4) If a manufacturer has any engine family in a given averaging set which is using NO_X plus NMHC and/or particulate NCPs, none of that manufacturer's engine families in that averaging set may generate credits for banking and trading.
- (h) In the event of a negative credit balance in a trading situation, both the buyer and the seller would be liable.
- (i) Certification fuel used for credit generation must be of a type that is both available in use and expected to be used by the engine purchaser. Therefore, upon request by the Administrator, the engine manufacturer must provide information acceptable to the Administrator that the designated fuel is readily available commercially and would be used in customer service.
- (j) Credit apportionment. At the manufacturer's option, credits generated under the provisions described in this section may be sold to or otherwise provided to another party for use in programs other than the averaging, trading and banking program described in this section.
- (1) The manufacturer shall pre-identify two emission levels per engine family for the purposes of credit apportionment. One emission level shall be the FEL and the other shall be the level of the standard that the engine family is required to certify to under \$86.005–10 or \$86.004–11. For each engine family, the manufacturer may report engine sales in two categories, "ABT-only credits" and "nonmanufacturer-owned credits".
- (i) For engine sales reported as "ABT-only credits", the credits generated must be used solely in the ABT program described in this section.

- (ii) The engine manufacturer may declare a portion of engine sales "nonmanufacturer-owned credits" and this portion of the credits generated between the standard and the FEL, based on the calculation in (c)(1) of this section, would belong to the engine purchaser. For ABT, the manufacturer may not generate any credits for the engine sales reported as "nonmanufacturer-owned credits". Engines reported as "nonmanufacturer-owned credits" shall comply with the FEL and the requirements of the ABT program in all other respects.
- (2) Only manufacturer-owned credits reported as "ABT-only credits" shall be used in the averaging, trading, and banking provisions described in this section.
- (3) Credits shall not be double-counted. Credits used in the ABT program may not be provided to an engine purchaser for use in another program.
- (4) Manufacturers shall determine and state the number of engines sold as "ABT-only credits" and "nonmanufacturer-owned credits" in the end-of-model year reports required under §86.001–23.
- (k) Additional flexibility for diesel-cycle engines. If a diesel-cycle engine family meets the conditions of either paragraph (k)(1) or (2) of this section, a Discount of 1.0 may be used in the trading and banking calculation, for both NO_X plus NMHC and for particulate, described in paragraph (c)(1) of this section.
- (1) The engine family certifies with a certification level of 1.9 g/bhp-hr $NO_{\rm X}$ plus NMHC or lower for all diesel-cycle engine families.
- (2) All of the following must apply to the engine family:
- (i) Diesel-cycle engines only;
- (ii) 2004, 2005, and 2006 model years only;
- (iii) Must be an engine family using carry-over certification data from prior to model year 2004 where the NO_X plus the HC certification level prior to model year 2004 is below the NO_X plus NMHC or NO_X plus NMHCE standard set forth in §86.004–11. Under this option, the NO_X credits generated from this engine family prior to model year 2004 may be used as NO_X plus NMHC credits.

- (1) Additional flexibility for Otto-cycle engines. If an Otto-cycle engine family meets the conditions of paragraph (1)(1) or (2) of this section, a discount of 1.0 may be used in the trading and banking credits calculation for NO_X plus NMHC described in paragraph (c)(1) of this section, as follows:
- (1) The engine family has a FEL of 0.5 g/bhp-hr NO_x plus NMHC or lower;
- (2) All of the following conditions are met:
- (i) For first three consecutive model years that the engine family is certified to a NO_X plus NMHC standard contained in §86.005–10;
- (ii) The engine family is certified using carry-over data from an engine family which was used to generate early NO_X credits per \$86.000-15(k) where the sum of the NO_X FEL plus the HC (or hydrocarbon equivalent where applicable) certification level is below 1.0 g/bhp-hr.

[62 FR 54722, Oct. 21, 1997, as amended at 65 FR 59946, Oct. 6, 2000]

§86.004-16 Prohibition of defeat devices.

- (a) No new heavy-duty vehicle or heavy-duty engine shall be equipped with a defeat device.
- (b) The Administrator may test or require testing on any vehicle or engine at a designated location, using driving cycles and conditions which may reasonably be expected to be encountered in normal operation and use, for the purpose of investigating a potential defeat device.
 - (c) [Reserved]
- (d) For vehicle and engine designs designated by the Administrator to be investigated for possible defeat devices:
- (1) General. The manufacturer must show to the satisfaction of the Administrator that the vehicle or engine design does not incorporate strategies that reduce emission control effectiveness exhibited during the applicable Federal emissions test procedures when the vehicle or engine is operated under conditions which may reasonably be expected to be encountered in normal operation and use, unless one of the specific exceptions set forth in the definition of "defeat device" in §86.004–2 has been met.

§86.004-21

(2) Information submissions required. The manufacturer will provide an explanation containing detailed information (including information which the Administrator may request to be submitted) regarding test programs, engineering evaluations, design specifications, calibrations, on-board computer algorithms, and design strategies incorporated for operation both during and outside of the applicable Federal emission test procedure.

[65 FR 59947, Oct. 6, 2000, as amended at 70 FR 40432, July 13, 2005]

§86.004-21 Application for certification.

Section 86.004–21 includes text that specifies requirements that differ from §86.094–21 or §86.096–21. Where a paragraph in §86.094–21 or §86.096–21 is identical and applicable to §86.004–21, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094–21." or "[Reserved]. For guidance see §86.096–21.".

(a)–(b)(3) [Reserved]. For guidance see \$86.094–21.

(b)(4)(i) For light-duty vehicles and light-duty trucks, a description of the test procedures to be used to establish the evaporative emission and/or refueling emission deterioration factors, as appropriate, required to be determined and supplied in §86.001–23(b)(2).

(b)(4)(ii)-(b)(5)(iv) [Reserved]. For guidance see §86.094–21.

(b)(5)(v) For light-duty vehicles and applicable light-duty trucks with non-integrated refueling emission control systems, the number of continuous UDDS cycles, determined from the fuel economy on the UDDS applicable to the test vehicle of that evaporative/ refueling emission family-emission control system combination, required to use a volume of fuel equal to 85% of fuel tank volume.

(6) Participation in averaging programs—(i) Particulate averaging. (A) If the manufacturer elects to participate in the particulate averaging program for diesel light-duty vehicles and/or diesel light-duty trucks or the particulate averaging program for heavy-duty diesel engines, the application must list the family particulate emission limit and the projected U.S. production

volume of the family for the model year.

- (B) The manufacturer shall choose the level of the family particulate emission limits, accurate to hundredth of a gram per mile or hundredth of a gram per brake horsepowerhour for HDEs.
- (C) The manufacturer may at any time during production elect to change the level of any family particulate emission limit(s) by submitting the new limit(s) to the Administrator and by demonstrating compliance with the limit(s) as described in §§ 86.090-2 and 86.094-28(b)(5)(i).
- (ii) NO_X and NO_X plus NMHC averaging. (A) If the manufacturer elects to participate in the NO_X averaging program for light-duty trucks or ottocycle HDEs or the NO_X plus NMHC averaging program for diesel-cycle HDEs, the application must list the family emission limit and the projected U.S. production volume of the family for the model year.
- (B) The manufacturer shall choose the level of the family emission limits, accurate to one-tenth of a gram per mile or to one-tenth of a gram per brake horsepower-hour for HDEs.
- (C) The manufacturer may at any time during production elect to change the level of any family emission limit(s) by submitting the new limits to the Administrator and by demonstrating compliance with the limit(s) as described in §§ 86.088-2 and 86.094-28(b)(5)(ii).
- (b)(7) and (b)(8) [Reserved]. For guidance see \$86.094-21.
- (b)(9) For each light-duty vehicle, light-duty truck, evaporative/refueling emission family or heavy-duty vehicle evaporative emission family, a description of any unique procedures required to perform evaporative and/or refueling emission tests, as applicable, (including canister working capacity, canister bed volume, and fuel temperature profile for the running loss test) for all vehicles in that evaporative and/or evaporative/refueling emission family, and a description of the method used to develop those unique procedures.
- (10) For each light-duty vehicle or applicable light-duty truck evaporative/refueling emission family, or each

heavy-duty vehicle evaporative emission family:

- (i) Canister working capacity, according to the procedures specified in \$86.132-96(h)(1)(iv);
 - (ii) Canister bed volume; and
- (iii) Fuel temperature profile for the running loss test, according to the procedures specified in §86.129-94(d).
- (c)–(j) [Reserved]. For guidance see \$86.094-21.
- (k) and (l) [Reserved]. For guidance see §86.096-21.
- (m) For model years 2004 through 2007, within 180 days after submission of the application for certification of a heavy-duty diesel engine, the manufacturer must provide emission test results from the Load Response Test conducted according to §86.1380-2004, including, at a minimum, test results conducted at each of the speeds identified in §86.1380-2004. Load Response Test data submissions are not necessary for carry-over engine families for which Load Response Test data has been previously submitted. In addition, upon approval of the Administrator, manufacturers may carry Load Response Test data across from one engine family to other engine families, provided that the carry-across engine families use similar emission control technology hardware which would be expected to result in the generation of similar emission data when run over the Load Response Test.
- (n) Upon request from EPA, a manufacturer must provide to EPA any hardware (including scan tools), passwords, and/or documentation necessary for EPA to read, interpret, and store (in engineering units if applicable) any information broadcast by an engine's on-board computers and electronic control modules which relates in any way to emission control devices and auxiliary emission control devices, provided that such hardware, passwords, or documentation exists and is not otherwise commercially available. Passwords include any information necessary to enable generic scan tools or personal computers access to proprietary emission related information broadcast by an engine's on-board computer, if such passwords exist. This requirement includes access by EPA to any proprietary code information which may be

broadcast by an engine's on-board computer and electronic control modules. Information which is confidential business information must be marked as such. Engineering units refers to the ability to read, interpret, and store information in commonly understood engineering units, for example, engine speed in revolutions per minute or per second, injection timing parameters such as start of injection in degree's before top-dead center, fueling rates in cubic centimeters per stroke, vehicle speed in miles per hour or kilometers per hour. This paragraph (n) does not restrict EPA authority to take any action authorized by section 208 of the Clean Air Act.

[62 FR 54724, Oct. 21, 1997, as amended at 65 FR 59947, Oct. 6, 2000]

§86.004-25 Maintenance.

Section 86.004–25 includes text that specifies requirements that differ from §86.094–25 or §86.098–25. Where a paragraph in §86.094–25 or §86.098–25 is identical and applicable to §86.004–25, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094–25." or "[Reserved]. For guidance see §86.098–25.".

- (a)(1) Applicability. This section applies to light-duty vehicles, light-duty trucks, and HDEs.
- (2) Maintenance performed on vehicles, engines, subsystems, or components used to determine exhaust, evaporative or refueling emission deterioration factors, as appropriate, is classified as either emission-related or nonemission-related and each of these can be classified as either scheduled or unscheduled. Further, some emission-related maintenance is also classified as critical emission-related maintenance.
- (b) Introductory text through (b)(3)(ii) [Reserved]. For guidance see \$86.094-25.
- (b)(3)(iii) For otto-cycle heavy-duty engines, the adjustment, cleaning, repair, or replacement of the items listed in paragraphs (b)(3)(iii) (A)–(E) of this section shall occur at 50,000 miles (or 1,500 hours) of use and at 50,000-mile (or 1,500-hour) intervals thereafter.
- (A) Positive crankcase ventilation
- (B) Emission-related hoses and tubes.

§ 86.004-25

- (C) Ignition wires.
- (D) Idle mixture.
- (E) Exhaust gas recirculation system related filters and coolers.
- (iv) For otto-cycle light-duty vehicles, light-duty trucks and otto-cycle heavy-duty engines, the adjustment, cleaning, repair, or replacement of the oxygen sensor shall occur at 80,000 miles (or 2,400 hours) of use and at 80,000-mile (or 2,400-hour) intervals thereafter.
- (v) For otto-cycle heavy-duty engines, the adjustment, cleaning, repair, or replacement of the items listed in paragraphs (b)(3)(v) (A)-(H) of this section shall occur at 100,000 miles (or 3,000 hours) of use and at 100,000-mile (or 3,000-hour) intervals thereafter.
 - (A) Catalytic converter.
 - (B) Air injection system components.
 - (C) Fuel injectors.
- (D) Electronic engine control unit and its associated sensors (except oxygen sensor) and actuators.
 - (E) Evaporative emission canister.
 - (F) Turbochargers.
 - (G) Carburetors.
- (H) Exhaust gas recirculation system (including all related control valves and tubing) except as otherwise provided in paragraph (b)(3)(iii)(E) of this section.
- (b)(3)(vi)(A)-(b)(3)(vi)(D) [Reserved]. For guidance see §86.094–25.
- (b)(3)(vi)(E)-(b)(3)(vi)(J) [Reserved]. For guidance see §86.098–25.
- (4) For diesel-cycle light-duty vehicles, light-duty trucks, and HDEs, emission-related maintenance in addition to or at shorter intervals than that listed in paragraphs (b)(4) (i)–(iv) of this section will not be accepted as provided in paragraph (b)(7) of this section.
- (i) For diesel-cycle heavy-duty engines, the adjustment, cleaning, repair, or replacement of the items listed in paragraphs (b)(4)(i) (A)–(C) of this section shall occur at 50,000 miles (or 1,500 hours) of use and at 50,000-mile (or 1,500-hour) intervals thereafter.
- (A) Exhaust gas recirculation system related filters and coolers.
- (B) Positive crankcase ventilation valve.
 - (C) Fuel injector tips (cleaning only).

- (ii) For diesel-cycle light-duty vehicles and light-duty trucks, the adjustment, cleaning, repair, or replacement of the positive crankcase ventilation valve shall occur at 50,000 miles of use and at 50,000-mile intervals thereafter.
- (iii) The adjustment, cleaning, repair, or replacement of items listed in paragraphs (b)(4)(iii) (A)-(G) of this section shall occur at 100,000 miles (or 3,000 hours) of use and at 100,000-mile (or 3,000-hour) intervals thereafter for light heavy-duty diesel engines, or, at 150,000 miles (or 4,500 hours) intervals thereafter for medium and heavy heavy-duty diesel engines.
 - (A) Fuel injectors.
 - (B) Turbocharger.
- (C) Electronic engine control unit and its associated sensors and actuators.
- (D) Particulate trap or trap-oxidizer system (including related components).
- (E) Exhaust gas recirculation system (including all related control valves and tubing) except as otherwise provided in paragraph (b)(4)(i)(A) of this section.
 - (F) Catalytic converter.
- (G) Any other add-on emissions-related component (i.e., a component whose sole or primary purpose is to reduce emissions or whose failure will significantly degrade emissions control and whose function is not integral to the design and performance of the engine.)
- (iv) For disel-cycle light-duty vehicles and light-duty trucks, the adjustment, cleaning, repair, or replacement shall occur at 100,000 miles of use and at 100,000-mile intervals thereafter of the items listed in paragraphs (b)(4)(iv) (A)-(G) of this section.
 - (A) Fuel injectors.
 - (B) Turbocharger.
- (C) Electronic engine control unit and its associated sensors and actuators.
- (D) Particulate trap or trap-oxidizer system (including related components).
- (E) Exhaust gas recirculation system including all related filters and control valves.
 - (F) Catalytic converter.
 - (G) Superchargers.
- (5) [Reserved]
- (6)(i) The components listed in paragraphs (b)(6)(i) (A)–(H) of this section

are currently defined as critical emission-related components.

- (A) Catalytic converter.
- (B) Air injection system components.
- (C) Electronic engine control unit and its associated sensors (including oxygen sensor if installed) and actuators.
- (D) Exhaust gas recirculation system (including all related filters, coolers, control valves, and tubing).
- (E) Positive crankcase ventilation valve.
- (F) Evaporative and refueling emission control system components (excluding canister air filter).
- (G) Particulate trap or trap-oxidizer system.
- (H) Any other add-on emissions-related component (i.e., a component whose sole or primary purpose is to reduce emissions or whose failure will significantly degrade emissions control and whose function is not integral to the design and performance of the engine.)
- (ii) All critical emission-related scheduled maintenance must have a reasonable likelihood of being performed in-use. The manufacturer shall be required to show the reasonable likelihood of such maintenance being performed in-use, and such showing shall be made prior to the performance of the maintenance on the durability data vehicle. Critical emission-related scheduled maintenance items which satisfy one of the conditions defined in paragraphs (b)(6)(ii) (A)-(F) of this section will be accepted as having a reasonable likelihood of the maintenance item being performed in-use.
- (A) Data are presented which establish for the Administrator a connection between emissions and vehicle performance such that as emissions increase due to lack of maintenance, vehicle performance will simultaneously deteriorate to a point unacceptable for typical driving.
- (B) Survey data are submitted which adequately demonstrate to the Administrator that, at an 80 percent confidence level, 80 percent of such engines already have this critical maintenance item performed in-use at the recommended interval(s).
- (C) A clearly displayed visible signal system approved by the Administrator

- is installed to alert the vehicle driver that maintenance is due. A signal bearing the message "maintenance needed" or "check engine", or a similar message approved by the Administrator, shall be actuated at the appropriate mileage point or by component failure. This signal must be continuous while the engine is in operation and not be easily eliminated without performance of the required maintenance. Resetting the signal shall be a required step in the maintenance operation. The method for resetting the signal system shall be approved by the Administrator. For HDEs, the system must not be designed to deactivate upon the end of the useful life of the engine or thereafter.
- (D) A manufacturer may desire to demonstrate through a survey that a critical maintenance item is likely to be performed without a visible signal on a maintenance item for which there is no prior in-use experience without the signal. To that end, the manufacturer may in a given model year market up to 200 randomly selected vehicles per critical emission-related maintenance item without such visible signals, and monitor the performance of the critical maintenance item by the owners to show compliance with paragraph (b)(6)(ii)(B) of this section. This option is restricted to two consecutive model years and may not be repeated until any previous survey has been completed. If the critical maintenance involves more than one engine family, the sample will be sales weighted to ensure that it is representative of all the families in question.
- (E) The manufacturer provides the maintenance free of charge, and clearly informs the customer that the maintenance is free in the instructions provided under §86.087–38.
- (F) Any other method which the Administrator approves as establishing a reasonable likelihood that the critical maintenance will be performed in-use.
- (iii) Visible signal systems used under paragraph (b)(6)(ii)(C) of this section are considered an element of design of the emission control system.

§ 86.004-26

Therefore, disabling, resetting, or otherwise rendering such signals inoperative without also performing the indicated maintenance procedure is a prohibited act under section 203(a)(3) of the Clean Air Act (42 U.S.C. 7522(a)(3)).

(b)(7)-(h) [Reserved]. For guidance

[62 FR 54725, Oct. 21, 1997]

see §86.094-25.

§86.004-26 Mileage and service accumulation; emission measurements.

Section 86.004-26 includes text that specifies requirements that differ from § 86.094–26, § 86.095–26, § 86.096–26, § 86.098– 26, §86.000-26, or §86.001-26. Where a paragraph in §86.094–26, §86.095–26, § 86.096–26, § 86.098–26, § 86.000–26 §86.001-26 is identical and applicable to §86.004-26, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094-26." or [Reserved]. For guidance see §86.095-26." or "[Reserved]. For guidance see §86.096-26." or "[Reserved]. For guidance see §86.098-26." or "[Reserved]. For guidance see §86.000-26." or "[Reserved]. For guidance see §86.001–26."

- (a)(1) [Reserved]. For guidance see \$86.094-26.
- (a)(2)-(a)(3)(i)(A) [Reserved]. For guidance see §86.000–26.
- (a)(3)(i)(B) [Reserved]. For guidance see §86.094–26.
- (a)(3)(i)(C) [Reserved]. For guidance see §86.098–26.
- $\begin{array}{ll} (a)(3)(i)(D) \hbox{--} (a)(3)(ii)(B) & [Reserved]. \\ For guidance see § 86.094 \hbox{--} 26. \end{array}$
- (a)(3)(ii)(C) [Reserved]. For guidance see §86.098–26.
- (a)(3)(ii)(D)-(a)(4)(i)(B)(4) [Reserved]. For guidance see § 86.094–26.
- (a)(4)(i)(C) [Reserved]. For guidance see \$86.000-26.
- (a)(4)(i)(D)-(a)(6)(ii) [Reserved]. For guidance see § 86.094–26.
- (a)(6)(iii) [Reserved]. For guidance see § 86.000–26.
- (a)(7)-(a)(9)(i) [Reserved]. For guidance see §86.094–26.
- (a)(9)(ii) [Reserved]. For guidance see §86.000-26.
- $\begin{array}{ll} \text{(a)(9)(iii)-(b)(2)} & \text{introductory} & \text{text} \\ \text{[Reserved]. For guidance see § 86.094-26.} \\ & \text{(b)(2)(i)-(b)(2)(ii)} & \text{[Reserved].} & \text{For} \end{array}$
- guidance see \$86.000-26.

 (b)(2)(iii) [Reserved]. For guidance

see §86.094-26.

- (b)(2)(iv) [Reserved]. For guidance see \$86.001-26.
- $\begin{tabular}{ll} (b)(3)-(b)(4)(i)(B) & [Reserved]. & For guidance see § 86.094-26. \end{tabular}$
- (b)(4)(i)(C) [Reserved]. For guidance see §86.001–26.
- $\label{eq:bound} \begin{array}{ll} (b)(4)(i)(D)-(b)(4)(ii)(B) & [Reserved]. \\ For guidance see \S 86.095-26. \end{array}$
- (b)(4)(ii)(C) [Reserved]. For guidance see \$86.001-26.
- (b)(4)(ii)(D) [Reserved]. For guidance see \$86.095-26.
 - (b)(4)(iii) [Reserved]
- (b)(4)(iv) [Reserved]. For guidance see \$86.094-26.
- (c)(1) Paragraph (c) of this section applies to heavy-duty engines.
- (2) Two types of service accumulation are applicable to heavy-duty engines, as described in paragraphs (c)(2)(i) and (ii) of this section. For Otto-cycle heavy-duty engines exhaust emissions, the service accumulation method used by a manufacturer must be designed to effectively predict the deterioration of emissions in actual use over the full useful life of the of the candidate inuse vehicles and must cover the breadth of the manufacturer's product line that will be covered by the durability procedure. Manufacturers not selecting Options 1 or 2 described in §86.005-10(f) may certify Otto-cycle engines using the provisions contained in §86.094-26(c)(2) rather than those contained in this paragraph (c)(2) for 2004 model year engine families certified using carry-over durability data, except for those engines used for early credit banking as allowed in §86.000-15(k).
- (i) Service accumulation on engines, subsystems, or components selected by the manufacturer under §86.094–24(c)(3)(i). The manufacturer determines the form and extent of this service accumulation, consistent with good engineering practice, and describes it in the application for certification.
- (ii) Dynamometer service accumulation on emission data engines selected under §86.094-24(b)(2) or (3). The manufacturer determines the engine operating schedule to be used for dynamometer service accumulation, consistent with good engineering practice. A single engine operating schedule

shall be used for all engines in an engine family-control system combination. Operating schedules may be different for different combinations.

- (3) Exhaust emission deterioration factors will be determined on the basis of the service accumulation described in §86.000-26(b)(2)(i) and related testing, according to the manufacturer's procedures.
- (4) The manufacturer shall determine, for each engine family, the number of hours at which the engine system combination is stabilized for emission-data testing. The manufacturer shall maintain, and provide to the Administrator if requested, a record of the rationale used in making this determination. The manufacturer may elect to accumulate 125 hours on each test engine within an engine family without making a determination. Any engine used to represent emission-data engine selections under §86.094–24(b)(2) shall be equipped with an engine system combination that has accumulated at least the number of hours determined under this paragraph. Complete exhaust emission tests shall be conducted for each emission-data engine selection under §86.094-24(b)(2). Evaporative emission controls must be connected, as described in 40 CFR part 1065, subpart F. The Administrator may determine under §86.094-24(f) that no testing is required.
- (d)(1)-(d)(2)(i) [Reserved]. For guidance see §86.094–26.
- (d)(2)(ii) [Reserved]. For guidance see $\S 86.000-26$.
- (d)(3) [Reserved]. For guidance see \$86.094-26.
 - (d)(4)–(5) [Reserved].
- (d)(6) [Reserved]. For guidance see §86.094-26.

[65 FR 59947, Oct. 6, 2000, as amended at 70 FR 40432, July 13, 2005]

§86.004-28 Compliance with emission standards.

Section 86.004-28 includes text that specifies requirements that differ from § 86.094-28. § 86.098–28, § 86.000-28 or § 86.001-28. Where a paragraph in § 86.094-28, § 86.098–28, §86.000-28 §86.001–28 is identical and applicable to §86.004-28, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.094-28." or "[Reserved]. For guidance see \$86.098-28." or "[Reserved]. For guidance see \$86.000-28." or "[Reserved]. For guidance see \$86.001-28."

(a)(1)-(a)(2) [Reserved. For guidance see § 86.000–28.

(a)(3) [Reserved]. For guidance see \$86.094-28.

(a)(4) introductory text [Reserved]. For guidance see § 86.098-28.

(a)(4)(i) [Reserved]. For guidance see § 86.000-28.

 $\begin{tabular}{ll} (a)(4)(i)(A)-(a)(4)(i)(B)(2)(i) & [Reserved. \\ For guidance see § 86.094-28. \\ \end{tabular}$

(a)(4)(i)(B)(2)(ii) [Reserved]. For guidance see §86.000–28.

(a)(4)(i)(B)(2)(iii)-(a)(4)(i)(B)(2)(iv) [Reserved]. For guidance see §86.094–28.

(a)(4)(i)(C)-(a)(4)(i)(D)(2) [Reserved]. For guidance see § 86.098–28.

(a)(4)(ii)(A)(1)-(a)(4)(ii)(A)(2) [Reserved]. For guidance see § 86.000–28.

 $\label{eq:condition} \begin{array}{ll} (a)(4)(ii)(B) – (a)(4)(ii)(C) & [Reserved]. \\ For guidance see § 86.098–28. \end{array}$

(a)(4)(iii) [Reserved]. For guidance see §86.000–28.

(a)(4)(iv) [Reserved]. For guidance see 886.094-28.

(a)(4)(v) [Reserved]. For guidance see $\S 86.098-28$.

(a)(5)-(a)(6) [Reserved]. For guidance see §86.094–28.

(a)(7) introductory text [Reserved]. For guidance see §86.098–28.

(a)(7)(i) [Reserved]. For guidance see $\S 86.000-28$.

(a)(7)(ii) [Reserved]. For guidance see \$86.094-28.

(b)(1) This paragraph (b) applies to light-duty trucks.

(2) Each exhaust, evaporative and refueling emission standard (and family emission limits, as appropriate) of §86.004–9 applies to the emissions of vehicles for the appropriate useful life as defined in §§86.098–2 and 86.004–9.

(b)(3)-(b)(4)(i) [Reserved]. For guidance see §86.094-28.

(b)(4)(ii)-(b)(6) [Reserved]. For guidance see \$86.000-28.

(b)(7)(i)-(b)(9) [Reserved]. For guid-

ance see §86.001-28.
(c)(1) Paragraph (c) of this section

(c)(1) Paragraph (c) of this section applies to heavy-duty engines.

(2) The applicable exhaust emission standards (or family emission limits, as appropriate) for Otto-cycle engines and for diesel-cycle engines apply to

§ 86.004-28

the emissions of engines for their useful life.

(3) Since emission control efficiency generally decreases with the accumulation of service on the engine, deterioration factors will be used in combination with emission data engine test results as the basis for determining compliance with the standards.

(4)(i) Paragraph (c)(4) of this section describes the procedure for determining compliance of an engine with emission standards (or family emission limits, as appropriate), based on deterioration factors supplied by the manufacturer. Deterioration factors shall be established using applicable emissions test procedures. NOx plus NMHC deterioration factors shall be established based on the sum of the pollutants. When establishing deterioration factors for NO_X plus NMHC, a negative deterioration (emissions decrease from the official exhaust emissions test result) for one pollutant may not offset deterioration of the other pollutant. Where negative deterioration occurs for NOx and/or NMHC, the official exhaust emission test result shall be used for purposes of determining the NO_X plus NMHC deterioration factor.

(ii) Separate exhaust emission deterioration factors, determined from tests of engines, subsystems, or components conducted by the manufacturer, shall be supplied for each engine-system combination. For Otto-cycle engines, separate factors shall be established for transient NMHC (NMHCE), CO, NO_x. NO_x plus NMHC, and idle CO, those engines utilizing aftertreatment technology (e.g., catalytic converters). For diesel-cycle engines, separate factors shall be established for transient NMHC (NMHCE), CO, NOx. NOx plus NMHC and exhaust particulate. For diesel-cycle smoke testing, separate factors shall also be established for the acceleration mode (designated as "A"), the lugging mode (designated as "B"), and peak opacity (designated as "C").

(iii)(A) Paragraphs (c)(4)(iii)(A) (1) and (2) of this section apply to Ottocycle HDEs.

(1) Otto-cycle HDEs not utilizing aftertreatment technology (e.g., catalytic converters). For transient NMHC (NMHCE), CO, NO_x. the official exhaust

emission results for each emission data engine at the selected test point shall be adjusted by the addition of the appropriate deterioration factor. However, if the deterioration factor supplied by the manufacturer is less than zero, it shall be zero for the purposes of this paragraph.

Otto-cycle HDEs utilizing aftertreatment technology (e.g., catalytic converters). For transient NMHC (NMHCE), CO, NO_X, and for idle CO, the official exhaust emission results for each emission data engine at the selected test point shall be adjusted by multiplication by the appropriate deterioration factor, except as otherwise provided in paragraph (c)(4)(iii)(A)(3) of this section. The deterioration factor must be calculated by dividing the exhaust emissions at full useful life by the stabilized mileage emission level $(reference \S 86.096-26(c)(4), e.g.,$ hours). However, if the deterioration factor supplied by the manufacturer is less than one, it shall be one for purposes of this paragraph (c)(4)(iii)(A)(2).

(3) An Otto-cycle heavy-duty engine manufacturer who believes that a deterioration factor derived using the calculation methodology described in paragraph (c)(4)(iii)(4)(A)(2) of this section are significantly unrepresentative for one or more engine families (either too high or too low) may petition the Administrator to allow for the use of an additive rather than a multiplicative deterioration factor. This petition must include full rationale behind the request together with any supporting data or other evidence. Based on this or other information the Administration may allow for an alternative procedure. Any petition should be submitted in a timely manner, to allow adequate time for a thorough evaluation. Manufacturers using an additive deterioration factor under this paragraph (c)(4)(iii)(A)(3) must perform inuse verification testing to determine if the additive deterioration factor reasonably predicts actual in-use emissions. The plan for the in-use verification testing must be approved by the Administrator as part of the approval process described in this paragraph (c)(4)(iii)(4)(A)(3) prior to the use of the additive deterioration factor. The Administrator may consider the

results of the in-use verification testing both in certification and in-use compliance programs.

- (B) Paragraph (c)(4)(iii)(B) of this section applies to diesel-cycle HDEs.
- (1) Additive deterioration factor for exhaust emissions. Except as specified in paragraph (c)(4)(iii)(B)(2) of this section, use an additive deterioration factor for exhaust emissions. An additive deterioration factor for a pollutant is the difference between exhaust emissions at the end of the useful life and exhaust emissions at the low-hour test point. In these cases, adjust the official emission results for each tested engine at the selected test point by adding the factor to the measured emissions. If the factor is less than zero, use zero. Additive deterioration factors must be specified to one more decimal place than the applicable standard.
- (2) Multiplicative deterioration factor for exhaust emissions. Use a multiplicative deterioration factor if good engineering judgment calls for the deterioration factor for a pollutant to be the ratio of exhaust emissions at the end of the useful life to exhaust emissions at the low-hour test point. For example, if you use aftertreatment technology that controls emissions of a pollutant proportionally to engine-out emissions, it is often appropriate to use a multiplicative deterioration factor. Adjust the official emission results for each tested engine at the selected test point by multiplying the measured emissions by the deterioration factor. If the factor is less than one, use one. A multiplicative deterioration factor may not be appropriate in cases where testing variability is significantly greater than engine-to-engine variability. Multiplicative deterioration factors must be specified to one more significant figure than the applicable
- (3) Diesel-cycle HDEs only. For acceleration smoke ("A"), lugging smoke ("B"), and peak smoke ("C"), the official exhaust emission results for each emission data engine at the selected test point shall be adjusted by the addition of the appropriate deterioration factor. However, if the deterioration factor supplied by the manufacturer is less than zero, it shall be zero for the purposes of this paragraph.

- (4) The emission values to compare with the standards (or family emission limits, as appropriate) shall be the adjusted emission values of paragraph (c)(4)(iii) of this section, rounded to the same number of significant figures as contained in the applicable standard in accordance with ASTM E 29-93a (as referenced in \$86.094-28 (a)(4)(i)(B)(2)(ii)), for each emission data engine.
 - (5) and (6) [Reserved]
- (7) Every test engine of an engine family must comply with all applicable standards (or family emission limits, as appropriate), as determined in paragraph (c)(4)(iv) of this section, before any engine in that family will be certified.
- (8) For the purposes of setting an NMHC plus NO_X certification level or FEL for a diesel-fueled engine family, the manufacturer may use one of the following options for the determination of NMHC for an engine family. The manufacturer must declare which option is used in its application for certification of that engine family.
- (i) THC may be used in lieu of NMHC for the standards set forth in §86.004-11.
- (ii) The manufacturer may choose its own method to analyze methane with prior approval of the Administrator.
- (iii) The manufacturer may assume that two percent of the measured THC is methane (NMHC =0.98 × THC).
- (d)(1) Paragraph (d) of this section applies to heavy-duty vehicles equipped with gasoline-fueled or methanol-fueled engines.
- (2) The applicable evaporative emission standards in this subpart apply to the emissions of vehicles for their useful life.
- (3)(i) For vehicles with a GVWR of up to 26,000 pounds, because it is expected that emission control efficiency will change during the useful life of the vehicle, an evaporative emission deterioration factor shall be determined from the testing described in §86.098-23(b)(3) for each evaporative emission familyevaporative emission control system combination to indicate the evaporative emission control system deterioration during the useful life of the vehicle (minimum 50,000 miles). The factor shall be established to a minimum of two places to the right of the decimal.

§ 86.004-28

- (ii) For vehicles with a GVWR of greater than 26,000 pounds, because it is expected that emission control efficiency will change during the useful life of the vehicle, each manufacturer's statement as required in §86.098–23(b)(4)(ii) shall include, in accordance with good engineering practice, consideration of control system deterioration.
- (4) The evaporative emission test results, if any, shall be adjusted by the addition of the appropriate deterioration factor, provided that if the deterioration factor as computed in paragraph (d)(3) of this section is less than zero, that deterioration factor shall be zero for the purposes of this paragraph.
- (5) The emission level to compare with the standard shall be the adjusted emission level of paragraph (d)(4) of this section. Before any emission value is compared with the standard, it shall be rounded, in accordance with ASTM E 29-93a (as referenced in §86.094-28 (a)(4)(i)(B)(2)(ii)), to two significant figures. The rounded emission values may not exceed the standard.
- (6) Every test vehicle of an evaporative emission family must comply with the evaporative emission standard, as determined in paragraph (d)(5) of this section, before any vehicle in that family may be certified.
 - (e) [Reserved]
- (f)–(g)(3) [Reserved]. For guidance see \$86.001–28.
- (g)(4) Vehicles certified to the refueling emission standard under this provision shall not be counted in the sales percentage compliance determinations for the 2004, 2005 and subsequent model years.
- (h) [Reserved]. For guidance see §86.001–28.
- (i) Emission results from heavy-duty engines equipped with exhaust aftertreatment may need to be adjusted to account for regeneration events. This provision only applies for engines equipped with emission controls that are regenerated on an infrequent basis. For the purpose of this paragraph (i), the term "regeneration" means an event during which emission levels change while the aftertreatment performance is being restored by design. Examples of regenerations are increasing exhaust gas temperature to

- remove sulfur from an adsorber or increasing exhaust gas temperature to oxidize PM in a trap. For the purpose of this paragraph (i), the term "infrequent" means having an expected frequency of less than once per transient test cycle. Calculation and use of adjustment factors are described in paragraphs (i)(1) through (5) of this section. If your engine family includes engines with one or more AECDs for emergency vehicle applications approved under paragraph (4) of the definition of defeat device, do not consider additional regenerations resulting from those AECDs when calculating emission factors or frequencies under this paragraph (i).
- (1) Development of adjustment factors. Manufacturers must develop separate pairs of adjustment factors (an upward adjustment factor and a downward adjustment factor) for each pollutant based on measured emission data and observed regeneration frequency. Adjustment factors may be carried-over to subsequent model years or carriedacross to other engine families only where the Administrator determines that such carry-over or carry-across is consistent with good engineering judgment. Adjustment factors should generally apply to an entire engine family, but manufacturers may develop separate adjustment factors for different engine configurations within an engine family. All adjustment factors for regeneration are additive.
- (2) Calculation of adjustment factors. The adjustment factors are calculated from the following parameters: the measured emissions from a test in which the regeneration occurs (EF_H) , the measured emissions from a test in which the regeneration does not occur (EF_L) , and the frequency of the regeneration event in terms of fraction of tests during which the regeneration occurs (F). The average emission rate (EF_A) is calculated as:

 $EF_A = (F)(EF_H) + (1 - F)(EF_L)$

- (i) The upward adjustment factor (UAF) is calculated as: UAF = EF_A EF_I .
- (ii) The downward adjustment factor (DAF) is calculated as: DAF = $\mathrm{EF_A}$ $\mathrm{EF_H}.$

- (3) Use of adjustment factors. Upward adjustment factors are added to measured emission rates for all tests in which the regeneration does not occur. Downward adjustment factors are added to measured emission rates for all tests in which the regeneration occurs. The occurrence of the regeneration must be identified in a manner that is readily apparent during all testing. Where no regeneration is identified, the upward adjustment factor shall be applied.
- (4) Sample calculation. If EF_L is 0.10 g/bhp-hr, EF_H is 0.50 g/bhp-hr, and F is 0.1 (i.e., the regeneration occurs once for each ten tests), then:

$$\begin{split} EF_A &= (0.1)(0.5 \text{ g/bhp-hr}) + (1.0 - 0.1)(0.1 \\ \text{g/bhp-hr}) &= 0.14 \text{ g/bhp-hr} \end{split}$$

 $\mathrm{UAF} = 0.14 \mathrm{~g/bhp-hr} - 0.10 \mathrm{~g/bhp-hr} = 0.04 \mathrm{~g/bhp-hr}$

- (5) Options. (i) A manufacturer may elect to omit adjustment factors for one or more of its engine families (or configurations) because the effect of the regeneration is small, or because it is not practical to identify when regenerations occur. In these cases, no upward or downward adjustment factor shall be added, and the manufacturer is liable for compliance with the emission standards for all tests, without regard to whether a regeneration occurs.
- (ii) Upon request by the manufacturer, the Administrator may account for regeneration events differently than is provided in this paragraph (i). However, this option only applies for events that occur extremely infrequently, and which cannot be practically addressed using the adjustment factors described in this paragraph (i).

[61 FR 54890, Oct. 22, 1996, as amended at 62 FR 54726, Oct. 21, 1997; 65 FR 59948, Oct. 6, 2000; 66 FR 5159, Jan. 18, 2001; 71 FR 31486, Aug. 30, 2006; 77 FR 34145, June 8, 2012]

§86.004-30 Certification.

Section 86.004–30 includes text that specifies requirements that differ from $\S86.094$ –30, $\S86.095$ –30, $\S86.096$ –30, $\S86.098$ –30 or $\S86.001$ –30. Where a paragraph in $\S86.094$ –30, $\S86.095$ –30, $\S86.096$ –30, $\S86.098$ –30 or $\S86.001$ –30 is identical and applicable to $\S86.004$ –30, this may be indicated by specifying the corresponding para-

graph and the statement "[Reserved]. For guidance see §86.094–30." or "[Reserved]. For guidance see §86.095–30." or "[Reserved]. For guidance see §86.096–30." or "[Reserved]. For guidance see §86.098–30." or "[Reserved]. For guidance see §86.001–30.".

(a)(1) and (a)(2) [Reserved]. For guidance see §86.094–30.

(a)(3)(i) One such certificate will be issued for each engine family. For gasoline-fueled and methanol-fueled light-duty vehicles and light-duty trucks, and petroleum-fueled diesel cycle light-duty vehicles and light-duty trucks not certified under §86.098-28(g), one such certificate will be issued for each engine family-evaporative/refueling emission family combination. Each certificate will certify compliance with no more than one set of in-use and certification standards (or family emission limits, as appropriate).

- (ii) For gasoline-fueled and methanol fueled heavy-duty vehicles, one such certificate will be issued for each manufacturer and will certify compliance for those vehicles previously identified in that manufacturer's statement(s) of compliance as required in §86.098–23(b)(4) (i) and (ii).
- (iii) For diesel light-duty vehicles and light-duty trucks, or diesel HDEs, included in the applicable particulate averaging program, the manufacturer may at any time during production elect to change the level of any family particulate emission limit by demonstrating compliance with the new limit as described in §86.094–28(a)(6), §86.094–28(b)(5)(i), or §86.004–28(c)(5)(i). New certificates issued under this paragraph will be applicable only for vehicles (or engines) produced subsequent to the date of issuance.
- (iv) For light-duty trucks or HDEs included in the applicable NO_X averaging program, the manufacturer may at any time during production elect to change the level of any family NO_X emission limit by demonstrating compliance with the new limit as described in §86.094–28(b)(5)(ii) or §86.094–28(c)(5)(ii). New certificates issued under this paragraph will be applicable only for vehicles (or engines) produced subsequent to the day of issue.

§ 86.004-30

- (4)(i) For exempt light-duty vehicles and light-duty trucks under the provisions of §86.094-8(j) or §86.094-9(j), an adjustment or modification performed in accordance with instructions provided by the manufacturer for the altitude where the vehicle is principally used will not be considered a violation of section 203(a)(3) of the Clean Air Act (42 U.S.C. 7522(a)(3)).
- (ii) A violation of section 203(a)(1) of the Clean Air Act (42 U.S.C. 7522(a)(1)) occurs when a manufacturer sells or delivers to an ultimate purchaser any light-duty vehicle or light-duty truck, subject to the regulations under the Act, under any of the conditions specified in paragraph (a)(4)(ii) of this section.
- (A) When a light-duty vehicle or light-duty truck is exempted from meeting high-altitude requirements as provided in §86.090-8(h) or §86.094-9(h):
- (1) At a designated high-altitude location, unless such manufacturer has reason to believe that such vehicle will not be sold to an ultimate purchaser for principal use at a designated high-altitude location; or
- (2) At a location other than a designated high-altitude location, when such manufacturer has reason to believe that such motor vehicle will be sold to an ultimate purchaser for principal use at a designated high-altitude location.
- (B) When a light-duty vehicle or light-duty truck is exempted from meeting low-altitude requirements as provided in §86.094-8(i) or §86.094-9(i):
- (1) At a designated low-altitude location, unless such manufacturer has reason to believe that such vehicle will not be sold to an ultimate purchaser for principal use at a designated low-altitude location; or
- (2) At a location other than a designated low-altitude location, when such manufacturer has reason to believe that such motor vehicle will be sold to an ultimate purchaser for principal use at a designated low-altitude location.
- (a)(4)(iii) introductory text through (a)(4)(iii)(C) [Reserved]. For guidance see § 86.094–30.
- (a)(4)(iv) introductory text [Reserved]. For guidance see §86.095–30.

- (a)(4)(iv)(A)-(a)(9) [Reserved]. For guidance see §86.094–30.
- (10)(i) For diesel-cycle light-duty vehicle and diesel-cycle light-duty truck families which are included in a particulate averaging program, the manufacturer's production-weighted average of the particulate emission limits of all engine families in a participating class or classes shall not exceed the applicable diesel-cycle particulate standard, or the composite particulate standard defined in §86.090-2 as appropriate, at the end of the model year, as determined in accordance with this part. The certificate shall be void ab initio for those vehicles causing the production-weighted FEL to exceed the particulate standard.
- (ii) For all heavy-duty diesel-cycle engines which are included in the particulate ABT programs under §86.098-15 or superseding ABT sections as applicable, the provisions of paragraphs (a)(10)(ii) (A)-(C) of this section apply.
- (A) All certificates issued are conditional upon the manufacturer complying with the provisions of §86.098–15 or superseding ABT sections as applicable and the ABT related provisions of other applicable sections, both during and after the model year production.
- (B) Failure to comply with all provisions of §86.098–15 or superseding ABT sections as applicable will be considered to be a failure to satisfy the conditions upon which the certificate was issued, and the certificate may be deemed void ab initio.
- (C) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied or excused.
- (11)(i) For light-duty truck families which are included in a NO_X averaging program, the manufacturer's production-weighted average of the NO_X emission limits of all such engine families shall not exceed the applicable NO_X emission standard, or the composite NO_X emission standard defined in §86.088–2, as appropriate, at the end of the model year, as determined in accordance with this part. The certificate shall be void ab initio for those vehicles causing the production-weighted FEL to exceed the NO_X standard.

- (ii) For all HDEs which are included in the NO_X plus NMHC ABT programs contained in §86.098–15, or superseding ABT sections as applicable, the provisions of paragraphs (a)(11)(ii) (A)–(C) of this section apply.
- (A) All certificates issued are conditional upon the manufacturer complying with the provisions of §86.098-15 or superseding ABT sections as applicable and the ABT related provisions of other applicable sections, both during and after the model year production.
- (B) Failure to comply with all provisions of §86.098–15 or superseding ABT sections as applicable will be considered to be a failure to satisfy the conditions upon which the certificate was issued, and the certificate may be deemed void ab initio.
- (C) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied or excused.
- (a)(12) [Reserved]. For guidance see $\S 86.094-30$.
- (a)(13) [Reserved]. For guidance see §86.095-30.
- (a)(14) [Reserved]. For guidance see § 86.094–30.
- (a) (15)–(18) [Reserved]. For guidance see §86.096–30.
- (a)(19) [Reserved]. For guidance see $\S 86.098-30$.
- (a)(20) [Reserved]. For guidance see \$86.001-30.
- (a)(21) For all light-duty trucks certified to refueling emission standards under §86.004–9, the provisions of paragraphs (a)(21) (i)–(iii) of this section apply.
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.004–9 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.004-9 will be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the individual vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the con-

- ditions upon which the certificate was issued were satisfied.
- (b)(1) introductory text through (b)(1)(ii)(A) [Reserved]. For guidance see § 86.094–30.
- (b)(1)(ii)(B) The emission data vehicle(s) selected under §86.001–24(b)(vii) (A) and (B) shall represent all vehicles of the same evaporative/refueling control system within the evaporative/refueling family.
- (b)(1)(ii)(C) [Reserved]. For guidance see §86.094–30.
- (b)(1)(ii)(D) The emission-data vehicle(s) selected under §86.098–24(b)(1)(viii) shall represent all vehicles of the same evaporative/refueling control system within the evaporative/refueling emission family, as applicable.
- (b)(1)(iii) and (b)(1)(iv) [Reserved]. For guidance see §86.094–30.
- (b)(2) [Reserved]. For guidance see $\S 86.098-30$.
- (b)(3)-(b)(4)(i) [Reserved]. For guidance see § 86.094–30.
- (b)(4)(ii) introductory text [Reserved]. For guidance see § 86.098–30.
- (b)(4)(ii)(A) [Reserved]. For guidance see § 86.094–30.
- (b)(4)(ii)(B)-(b)(4)(iv) [Reserved]. For guidance see §86.098–30.
- (b)(5)–(e) [Reserved]. For guidance see \$86.094-30.
- (f) For engine families required to have an OBD system, certification will not be granted if, for any test vehicle approved by the Administrator in consultation with the manufacturer, the malfunction indicator light does not illuminate under any of the following circumstances, unless the manufacturer can demonstrate that any identified OBD problems discovered during the Administrator's evaluation will be corrected on production vehicles.
- (1)(i) Otto-cycle. A catalyst is replaced with a deteriorated or defective catalyst, or an electronic simulation of such, resulting in an increase of 1.5 times the NMHC+NO_x standard or FEL above the NMHC+NO_x emission level measured using a representative 4000 mile catalyst system.
- (ii) *Diesel*. (A) If monitored for emissions performance—a catalyst is replaced with a deteriorated or defective catalyst, or an electronic simulation of such, resulting in exhaust emissions exceeding 1.5 times the applicable

§ 86.004-38

standard or FEL for $NMHC+NO_X$ or PM

- (B) If monitored for performance—a particulate trap is replaced with a trap that has catastrophically failed, or an electronic simulation of such.
- (2)(i) Otto-cycle. An engine misfire condition is induced resulting in exhaust emissions exceeding 1.5 times the applicable standards or FEL for NMHC+NO $_{\rm X}$ or CO.
- (ii) *Diesel*. An engine misfire condition is induced and is not detected.
- (3) If so equipped, any oxygen sensor is replaced with a deteriorated or defective oxygen sensor, or an electronic simulation of such, resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC+NO $_{\rm X}$ or CO.
- (4) If so equipped, a vapor leak is introduced in the evaporative and/or refueling system (excluding the tubing and connections between the purge valve and the intake manifold) greater than or equal in magnitude to a leak caused by a 0.040 inch diameter orifice, or the evaporative purge air flow is blocked or otherwise eliminated from the complete evaporative emission control system.
- (5) A malfunction condition is induced in any emission-related engine system or component, including but not necessarily limited to, the exhaust gas recirculation (EGR) system, if equipped, the secondary air system, if equipped, and the fuel control system, singularly resulting in exhaust emissions exceeding 1.5 times the applicable emission standard or FEL for NMHC+NO_X. CO or PM.
- (6) A malfunction condition is induced in an electronic emission-related engine system or component not otherwise described above that either provides input to or receives commands from the on-board computer resulting in a measurable impact on emissions.
- [59 FR 16287, Apr. 6, 1994, as amended at 62 FR 54727, Oct. 21, 1997; 65 FR 59948, Oct. 6, 2000]

§86.004-38 Maintenance instructions.

This section includes text that specifies requirements that differ from those specified in §86.096–38. Where a paragraph in §86.096–38 is identical and applicable to §86.004–38, this may be in-

- dicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.096-38.".
- (a) The manufacturer shall furnish or cause to be furnished to the purchaser of each new motor vehicle (or motor vehicle engine) subject to the standards prescribed in §86.099–8, §86.004–9, §86.004–10, or §86.004–11, as applicable, written instructions for the proper maintenance and use of the vehicle (or engine), by the purchaser consistent with the provisions of §86.004–25, which establishes what scheduled maintenance the Administrator approves as being reasonable and necessary.
- (1) The maintenance instructions required by this section shall be in clear, and to the extent practicable, nontechnical language.
- (2) The maintenance instructions required by this section shall contain a general description of the documentation which the manufacturer will require from the ultimate purchaser or any subsequent purchaser as evidence of compliance with the instructions.
- (b) Instructions provided to purchasers under paragraph (a) of this section shall specify the performance of all scheduled maintenance performed by the manufacturer on certification durability vehicles and, in cases where the manufacturer performs less maintenance on certification durability vehicles than the allowed limit, may specify the performance of any scheduled maintenance allowed under §86.004–25.
- (c) Scheduled emission-related maintenance in addition to that performed under §86.004-25(b) may only be recommended to offset the effects of abnormal in-use operating conditions, except as provided in paragraph (d) of this section. The manufacturer shall be required to demonstrate, subject to the approval of the Administrator, that such maintenance is reasonable and technologically necessary to assure the proper functioning of the emission control system. Such additional recommended maintenance shall be clearly differentiated, in a form approved by the Administrator, from that approved under §86.004-25(b).
- (d) Inspections of emission-related parts or systems with instructions to

replace, repair, clean, or adjust the parts or systems if necessary, are not considered to be items of scheduled maintenance which insure the proper functioning of the emission control system. Such inspections, and any recommended maintenance beyond that approved by the Administrator as reasonable and necessary under paragraphs (a), (b), and (c) of this section, may be included in the written instructions furnished to vehicle owners under paragraph (a) of this section: Provided, That such instructions clearly state, in a form approved by the Administrator, that the owner need not perform such inspections or recommended maintenance in order to maintain the emissions defect and emissions performance warranty or manufacturer recall liability.

(e) The manufacturer may choose to include in such instructions an explanation of any distinction between the useful life specified on the label, and the emissions defect and emissions performance warranty period. The explanation must clearly state that the useful life period specified on the label represents the average period of use up to retirement or rebuild for the engine family represented by the engine used in the vehicle. An explanation of how the actual useful lives of engines used in various applications are expected to differ from the average useful life may be included. The explanation(s) shall be in clear, non-technical language that is understandable to the ultimate purchaser

- (f) If approved by the Administrator, the instructions provided to purchasers under paragraph (a) of this section shall indicate what adjustments or modifications, if any, are necessary to allow the vehicle to meet applicable emission standards at elevations above 4,000 feet, or at elevations of 4,000 feet or less
- (g) [Reserved]. For guidance see §86.096-38. For incorporation by reference see §\$6.1 and 86.096-38.
- (h) The manufacturer shall furnish or cause to be furnished to the purchaser of each new motor engine subject to the standards prescribed in §86.004–10 or §86.004–11, as applicable, the following:

- (1) Instructions for all maintenance needed after the end of the useful life of the engine for critical emissions-related components as provided in §86.004-25(b), including recommended practices for diagnosis, cleaning, adjustment, repair, and replacement of the component (or a statement that such component is maintenance free for the life of the engine) and instructions for accessing and responding to any emissions-related diagnostic codes that may be stored in on-board monitoring systems:
- (2) A copy of the engine rebuild provisions contained in §86.004-40.

[62 FR 54728, Oct. 21, 1997, as amended at 68 FR 38455, June 27, 2003]

§86.004-40 Heavy-duty engine rebuilding practices.

The provisions of this section are applicable to heavy-duty engines subject to model year 2004 or later standards and are applicable to the process of engine rebuilding (or rebuilding a portion of an engine or engine system). The process of engine rebuilding generally includes disassembly, replacement of multiple parts due to wear, and reassembly, and also may include the removal of the engine from the vehicle and other acts associated with rebuilding an engine. Any deviation from the provisions contained in this section is a prohibited act under section 203(a)(3) of the Clean Air Act (42 U.S.C. 7522(a)(3)).

- (a) When rebuilding an engine, portions of an engine, or an engine system, there must be a reasonable technical basis for knowing that the resultant engine is equivalent, from an emissions standpoint, to a certified configuration (i.e., tolerances, calibrations, specifications) and the model year(s) of the resulting engine configuration must be identified. A reasonable basis would exist if:
- (1) Parts installed, whether the parts are new, used, or rebuilt, are such that a person familiar with the design and function of motor vehicle engines would reasonably believe that the parts perform the same function with respect to emissions control as the original parts; and
- (2) Any parameter adjustment or design element change is made only:

§ 86.005-1

- (i) In accordance with the original engine manufacturer's instructions; or
- (ii) Where data or other reasonable technical basis exists that such parameter adjustment or design element change, when performed on the engine or similar engines, is not expected to adversely affect in-use emissions.
- (b) When an engine is being rebuilt and remains installed or is reinstalled in the same vehicle, it must be rebuilt to a configuration of the same or later model year as the original engine. When an engine is being replaced, the replacement engine must be an engine of (or rebuilt to) a configuration of the same or later model year as the original engine.
- (c) At time of rebuild, emissions-related codes or signals from on-board monitoring systems may not be erased or reset without diagnosing and responding appropriately to the diagnostic codes, regardless of whether the systems are installed to satisfy requirements in §86.004-25 or for other reasons and regardless of form or interface. Diagnostic systems must be free of all such codes when the rebuilt engine is returned to service. Such signals may not be rendered inoperative during the rebuilding process.
- (d) When conducting a rebuild without removing the engine from the vehicle, or during the installation of a rebuilt engine, all critical emissions-related components listed in \$86.004-25(b) not otherwise addressed by paragraphs (a) through (c) of this section must be checked and cleaned, adjusted, repaired, or replaced as necessary, following manufacturer recommended practices.
- (e) Records shall be kept by parties conducting activities included in paragraphs (a) through (d) of this section. The records shall include at minimum the mileage and/or hours at time of rebuild, a listing of work performed on the engine and emissions-related control components including a listing of parts and components used, engine parameter adjustments, emissions-related codes or signals responded to and reset, and work performed under paragraph (d) of this section.
- (1) Parties may keep records in whatever format or system they choose as long as the records are understandable

- to an EPA enforcement officer or can be otherwise provided to an EPA enforcement officer in an understandable format when requested.
- (2) Parties are not required to keep records of information that is not reasonably available through normal business practices including information on activities not conducted by themselves or information that they cannot reasonably access.
- (3) Parties may keep records of their rebuilding practices for an engine family rather than on each individual engine rebuilt in cases where those rebuild practices are followed routinely.
- (4) Records must be kept for a minimum of two years after the engine is rebuilt.

 $[62\ FR\ 54729,\ Oct.\ 21,\ 1997,\ as\ amended\ at\ 66\ FR\ 5160,\ Jan.\ 18,\ 2001]$

§86.005-1 General applicability.

Section 86.005–1 includes text that specifies requirements that differ from §86.001–1. Where a paragraph in §86.001–1 is identical and applicable to §86.005–1, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.001–1.".

(a) Applicability. The provisions of this subpart generally apply to 2005 and later model year new Otto-cycle heavyduty engines used in incomplete vehicles and vehicles above 14,000 pounds GVWR and 2005 and later model year new diesel-cycle heavy-duty engines. In cases where a provision applies only to a certain vehicle group based on its model year, vehicle class, motor fuel, engine type, or other distinguishing characteristics, the limited applicability is cited in the appropriate section or paragraph. The provisions of this subpart continue to generally apply to 2000 and earlier model year new Otto-cycle and diesel-cycle lightduty vehicles, 2000 and earlier model year new Otto-cycle and diesel-cycle light-duty trucks, and 2004 and earlier model year new Otto-cycle complete heavy-duty vehicles at or below 14,000 bounds GVWR. Provisions generally applicable to 2001 and later model year new Otto-cycle and diesel-cycle lightduty vehicles, 2001 and later model year new Otto-cycle and diesel-cycle light-duty trucks, and 2005 and later

model year Otto-cycle complete heavyduty vehicles at or below 14,000 pounds GVWR are located in subpart S of this part.

- (b) Optional applicability. (1) A manufacturer may request to certify any 2003 or 2004 model year heavy-duty vehicle of 14,000 pounds Gross Vehicle Weight Rating or less in accordance with the light-duty truck provisions located in subpart S of this part. Heavyduty engine or vehicle provisions of this subpart A do not apply to such a vehicle. This option is not available in the 2003 model year for manufacturers choosing Otto-cycle HDE option 1 in paragraph (c)(1) of this section, or in the 2004 model year for manufacturers choosing Otto-cycle HDE option 2 in paragraph (c)(2) of this section.
- (2) For 2005 and later model years, a manufacturer may request to certify any incomplete Otto-cycle heavy-duty vehicle of 14,000 pounds Gross Vehicle Weight Rating or less in accordance with the provisions for Otto-cycle complete heavy-duty vehicles located in subpart S of this part. Heavy-duty engine or heavy-duty vehicle provisions of this subpart A do not apply to such a vehicle. This option is available starting with the 2003 model year to manufacturers choosing Otto-cycle HDE option 1 in paragraph (c)(1) of this section. This option is available starting with the 2004 model year to manufacturers choosing Otto-cycle HDE option 2 in paragraph (c)(1) of this sec-
- (c) Otto-cycle heavy-duty engines and vehicles. The manufacturer must select one of the three options for Otto-cycle heavy-duty engines and vehicles in paragraphs (c)(1) through (c)(3) of this section. The emission standards and other requirements that apply under a given option shall apply to all Ottocycle heavy-duty engines and vehicles certified by the manufacturer (e.g., a manufacturer may not select one option for certain engine families and the other option for other engine families). The requirements under each option shall remain effective, once selected, for subsequent model years, until superceded or otherwise revised by the Administrator (e.g., a manufacturer may not select one option prior to the 2004 model year and change to another

option in the 2006 model year). The complete requirements under each option are contained in subparts A and S of this part.

- (1) Otto-cycle HDE Option 1. The following requirements apply to Otto-cycle heavy-duty engines and vehicles certified by manufacturers selecting this option:
- (i) Emission standards for 2003 and later model year Otto-cycle heavy-duty engines, according to the provisions of \$86.005-10(f)(1).
- (ii) Emission standards for 2003 and later model year Otto-cycle complete heavy-duty vehicles, according to the provisions of §86.1816-05, except that, for 2003 through 2006 model year Otto-cycle complete heavy-duty vehicles, manufacturers may optionally comply with the standards in either 86.005-10 or 86.1816-05.
- (iii) Averaging, banking, and trading provisions that allow transfer of credits between a manufacturer's complete vehicle averaging set and their heavyduty Otto-cycle engine averaging set, according to the provisions of §86.1817–05(0).
- (iv) On-board diagnostics requirements effective starting with the 2004 model year for Otto-cycle engines and complete vehicles, according to the provisions of §§ 86.005–17 and 86.1806–05.
- (v) Refueling emissions requirements effective starting with the 2004 model year for Otto-cycle complete vehicles, according to the provisions of §§ 86.1810–01 and 86.1816–05.
- (2) Otto-cycle HDE Option 2. The following requirements apply to Otto-cycle heavy-duty engines and vehicles certified by manufacturers selecting this option:
- (i) Emission standards for 2004 and later model year Otto-cycle heavy-duty engines, according to the provisions of §86.005–10(f)(2).
- (ii) Emission standards for 2004 and later model year Otto-cycle complete heavy-duty vehicles, according to the provisions of §86.1816-05.
- (iii) Averaging, banking, and trading provisions that allow transfer of credits between a manufacturer's complete vehicle averaging set and their heavyduty Otto-cycle engine averaging set, according to the provisions of §86.1817–05(o).

§86.005-10

- (iv) On-board diagnostics requirements effective starting with the 2004 model year for Otto-cycle engines and complete vehicles, according to the provisions of §§ 86.005–17 and 86.1806–05.
- (v) Refueling emissions requirements effective starting with the 2004 model year for Otto-cycle complete vehicles, according to the provisions of §§ 86.1810–01 and 86.1816–05.
- (3) Otto-cycle HDE Option 3. The following requirements apply to Otto-cycle heavy-duty engines and vehicles certified by manufacturers that do not select one of the options for 2003 or 2004 model year compliance in paragraph (c)(1) or (c)(2) of this section:
- (i) Emission standards for 2005 and later model year Otto-cycle heavy-duty engines, according to the provisions of \$86.005-10.
- (ii) Emission standards for 2005 and later model year Otto-cycle complete heavy-duty vehicles, according to the provisions of §86.1816-05.
- (iii) On-board diagnostics requirements effective starting with the 2005 model year for Otto-cycle engines and complete vehicles, according to the provisions of §8 86.005–17 and 86.1806–05.
- (iv) Refueling emissions requirements effective starting with the 2005 model year for Otto-cycle complete vehicles, according to the provisions of §§ 86.1810-01 and 86.1816-05.
- (v) Manufacturers selecting this option may exempt 2005 model year Ottocycle heavy-duty engines and vehicles whose model year commences before July 31, 2004 from the requirements in paragraphs (c)(3)(i) through (iv) of this section.
- (vi) For 2005 model year engines or vehicles exempted under paragraph (c)(3)(v) of this section, a manufacturer shall certify such Otto-cycle heavy-duty engines and vehicles to all requirements in this subpart applicable to 2004 model year Otto-cycle heavy-duty engines. The averaging, banking, and trading provisions contained in §86.000–15 remain effective for these engines.
 - (d) [Reserved]
- (e)–(f) [Reserved]. For guidance see $\S 86.001-1$.

[65 FR 59949, Oct. 6, 2000]

§ 86.005-10 Emission standards for 2005 and later model year Ottocycle heavy-duty engines and vehicles.

Section 86.005–10 includes text that specifies requirements that differ from \$86.098–10 or \$86.099–10. Where a paragraph in \$86.098–10 or \$86.099–10 is identical and applicable to \$86.005–10, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.098–10." or "[Reserved]. For guidance see \$86.099–10.".

- (a)(1) Exhaust emissions from new 2005 and later model year Otto-cycle HDEs, except for Otto-cycle HDEs subject to the alternative standards in paragraph (f) of this section, shall not exceed:
- (i)(A) Oxides of Nitrogen plus Nonmethane Hydrocarbons ($NO_X + NMHC$) for engines fueled with either gasoline, natural gas, or liquefied petroleum gas. 1.0 grams per brake horsepower-hour (0.37 grams per megajoule).
- (B) Oxides of Nitrogen plus Non-methane Hydrocarbon Equivalent (NO_X + NMHCE) for engines fueled with methanol. 1.0 grams per brake horsepowerhour (0.37 grams per megajoule).
- (C) A manufacturer may elect to include any or all of its Otto-cycle HDE families in any or all of the emissions ABT programs for HDEs, within the restrictions described in §86.098–15. If the manufacturer elects to include engine families in any of these programs, the NO $_{\rm X}$ plus NMHC (or NO $_{\rm X}$ plus NMHCE for methanol-fueled engines) FELs may not exceed 4.5 grams per brake horse-power-hour (1.7 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, banking, or trading programs.
- (ii)(A) Carbon monoxide for engines intended for use in all vehicles, except as provided in paragraph (a)(3) of this section. 14.4 grams per brake horsepowerhour (5.36 grams per megajoule), as measured under transient operating conditions.
- (B) Carbon monoxide for engines intended for use only in vehicles with a Gross Vehicle Weight Rating of greater than 14,000 pounds. 37.1 grams per brake horsepower-hour (13.8 grams per

megajoule), as measured under transient operating conditions.

- (C) *Idle carbon monoxide*. For all Ottocycle HDEs utilizing aftertreatment technology, and not certified to the onboard diagnostics requirements of §86.005–17: 0.50 percent of exhaust gas flow at curb idle.
- (2) The standards set forth in paragraphs (a)(1) and (f) of this section refer to the exhaust emitted over the operating schedule set forth in paragraph (f)(1) of appendix I to this part, and measured and calculated in accordance with the procedures set forth in subpart N or P of this part.
- (3)(i) A manufacturer may certify one or more Otto-cycle HDE configurations intended for use in all vehicles to the emission standard set forth in paragraph (a)(1)(ii)(B) of this section: Provided, that the total model year sales of such configuration(s), segregated by fuel type, being certified to the emission standard in paragraph (a)(1)(ii)(B) of this section represent no more than five percent of total model year sales of each fuel type Otto-cycle HDE intended for use in vehicles with a Gross Vehicle Weight Rating of up to 14,000 pounds by the manufacturer.
- (ii) The configurations certified to the emission standards of paragraph (a)(1)(ii)(B) of this section under the provisions of paragraph (a)(3)(i) of this section shall still be required to meet the evaporative emission standards set forth in §86.099-10(b)(1)(i), (b)(2)(i) and (b)(3)(i).
- (4) The manufacturer may exempt 2005 model year HDE engine families whose model year begins before July, 31, 2004 from the requirements in this paragraph (a). Exempted engine families shall be subject to the requirements in §86.099–10.
- (5) For certification purposes, where the applicable California evaporative emission standard is as stringent or more stringent than the applicable federal evaporative emission standard, the Administrator may accept California certification test data indicating compliance with the California standard to demonstrate compliance with the appropriate federal certification evaporative emission standard. The Administrator may require the manufacturer to provide comparative test data which

clearly demonstrates that a vehicle meeting the California evaporative standard (when tested under California test conditions/test procedures) will also meet the appropriate federal evaporative emission standard when tested under federal test conditions/test procedures described in this part 86.

- (b) [Reserved]. For guidance see \$86.099-10.
- (c) [Reserved]. For guidance see §86.098-10.
- (d) Every manufacturer of new motor vehicle engines subject to the standards prescribed in this section shall, prior to taking any of the actions specified in section 203(a)(1) of the Act, test or cause to be tested motor vehicle engines in accordance with applicable procedures in subpart N or P of this part to ascertain that such test engines meet the requirements of this section.
- (e) [Reserved]. For guidance see §86.099-10.
- (f) Alternative exhaust emission standards. In lieu of the exhaust emission standards in paragraph (a)(1)(i)(A) or (B) of this section, the manufacturer may select the standards and provisions in either paragraph (f)(1) or (f)(2) of this section.
- (1) Otto-cycle HDE Option 1. The alternative exhaust emission standards in this paragraph (f)(1) shall apply to new 2003 through 2007 model year Otto-cycle HDEs and, at the manufacturers option, to new 2003 through 2006 model year Otto-cycle complete heavy-duty vehicles less than or equal to 14,000 pounds GVWR
- (i) Oxides of Nitrogen plus Non-methane Hydrocarbons ($NO_X + NMHC$) for engines fueled with either gasoline, natural gas, or liquefied petroleum gas. 1.5 grams per brake horsepower-hour (0.55 grams per megajoule).
- (ii) Oxides of Nitrogen plus Non-methane Hydrocarbon Equivalent (NO_X + NMHCE) for engines fueled with methanol. 1.5 grams per brake horsepower-hour (0.55 grams per megajoule).
- (2) Otto-cycle HDE Option 2. The alternative exhaust emission standards in this paragraph (f)(2) shall apply to new 2004 through 2007 model year Otto-cycle HDEs.
- (i) Oxides of Nitrogen plus Non-methane Hydrocarbons (NO, $_X+NMHC$) for engines fueled with either gasoline, natural gas,

§86.005-17

or liquefied petroleum gas. 1.5 grams per brake horsepower-hour (0.55 grams per megajoule).

(ii) Oxides of Nitrogen plus Non-methane Hydrocarbon Equivalent (NO_X + NMHCE) for engines fueled with methanol. 1.5 grams per brake horsepowerhour (0.55 grams per megajoule).

[65 FR 59950, Oct. 6, 2000, as amended at 66 FR 5160, Jan. 18, 2001; 70 FR 72927, Dec. 8, 2005]

§86.005-17 On-board diagnostics.

- (a) General. (1) All heavy-duty engines intended for use in a heavy-duty vehicle weighing 14,000 pounds GVWR or less must be equipped with an onboard diagnostic (OBD) system capable of monitoring all emission-related engine systems or components during the applicable useful life. Heavy-duty engines intended for use in a heavy-duty vehicle weighing 14,000 pounds GVWR or less must meet the OBD requirements of this section according to the phase-in schedule in paragraph (k) of this section. All monitored systems and components must be evaluated periodically, but no less frequently than once per applicable certification test cycle as defined in appendix I, paragraph (f), of this part, or similar trip as approved by the Administrator.
- (2) An OBD system demonstrated to fully meet the requirements in §86.1806-05 may be used to meet the requirements of this section, provided that the Administrator finds that a manufacturer's decision to use the flexibility in this paragraph (a)(2) is based on good engineering judgement.
- (b) Malfunction descriptions. The OBD system must detect and identify malfunctions in all monitored emission-related engine systems or components according to the following malfunction definitions as measured and calculated in accordance with test procedures set forth in subpart N of this part (enginebased test procedures) excluding the test procedure referred to as the "Supplemental emission test; test cycle and procedures" contained in §86.1360, and excluding the test procedure referred to as the "Not-To-Exceed Test Procedure" contained in §86.1370, and excluding the test procedure referred to as the "Load Response Test" contained in §86.1380.

- (1) Catalysts and particulate traps. (i) Otto-cycle. Catalyst deterioration or malfunction before it results in an increase in NMHC (or NO_X+NMHC, as applicable) emissions 1.5 times the NMHC (or NO_X+NMHC, as applicable) standard or FEL, as compared to the NMHC (or NO_X+NMHC, as applicable) emission level measured using a representative 4000 mile catalyst system.
- (ii) Diesel. (A) If equipped, catalyst deterioration or malfunction before it results in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NO_X (or NO_X+NMHC, as applicable) or PM. This requirement applies only to reduction catalysts; monitoring of oxidation catalysts; monitoring of oxidation catalysts is not required. This monitoring need not be done if the manufacturer can demonstrate that deterioration or malfunction of the system will not result in exceedance of the threshold.
- (B) If equipped with a particulate trap, catastrophic failure of the device must be detected. Any particulate trap whose complete failure results in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC (or NO_X+NMHC, as applicable) or PM must be monitored for such catastrophic failure. This monitoring need not be done if the manufacturer can demonstrate that a catastrophic failure of the system will not result in exceedance of the threshold.
- (2) Engine misfire. (i) Otto-cycle. Engine misfire resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO $_{\rm X}$ (or NO $_{\rm X}$ +NMHC, as applicable) or CO; and any misfire capable of damaging the catalytic converter.
- (ii) *Diesel*. Lack of cylinder combustion must be detected.
- (3) Oxygen sensors. If equipped, oxygen sensor deterioration or malfunction resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO $_{\rm X}$ (or NO $_{\rm X}$ +NMHC, as applicable) or CO.
- (4) Evaporative leaks. If equipped, any vapor leak in the evaporative and/or refueling system (excluding the tubing and connections between the purge valve and the intake manifold) greater than or equal in magnitude to a leak caused by a 0.040 inch diameter orifice; an absence of evaporative purge air

flow from the complete evaporative emission control system. Where fuel tank capacity is greater than 25 gallons, the Administrator may, following a request from the manufacturer, revise the size of the orifice to the smallest orifice feasible, based on test data, if the most reliable monitoring method available cannot reliably detect a system leak equal to a 0.040 inch diameter orifice.

(5) Other emission control systems. Any deterioration or malfunction occurring in an engine system or component directly intended to control emissions, including but not necessarily limited to, the exhaust gas recirculation (EGR) system, if equipped, the secondary air system, if equipped, and the fuel control system, singularly resulting in exhaust emissions exceeding 1.5 times the applicable emission standard or FEL for NMHC, NO_X (or NO_X+NMHC, as applicable), CO or diesel PM. For engines equipped with a secondary air system, a functional check, as described in paragraph (b)(6) of this section, may satisfy the requirements of this paragraph (b)(5) provided the manufacturer can demonstrate that deterioration of the flow distribution system is unlikely. This demonstration is subject to Administrator approval and, if the demonstration and associated functional check are approved, the diagnostic system must indicate a malfunction when some degree of secondary airflow is not detectable in the exhaust system during the check. For engines equipped with positive crankcase ventilation (PCV), monitoring of the PCV system is not necessary provided the manufacturer can demonstrate to the Administrator's satisfaction that the PCV system is unlikely to fail.

(6) Other emission-related engine components. Any other deterioration or malfunction occurring in an electronic emission-related engine system or component not otherwise described above that either provides input to or receives commands from the on-board computer and has a measurable impact on emissions; monitoring of components required by this paragraph (b)(6) must be satisfied by employing electrical circuit continuity checks and rationality checks for computer input components (input values within man-

ufacturer specified ranges based on other available operating parameters), and functionality checks for computer output components (proper functional response to computer commands) except that the Administrator may waive such a rationality or functionality check where the manufacturer has demonstrated infeasibility. Malfunctions are defined as a failure of the system or component to meet the electrical circuit continuity checks or the rationality or functionality checks.

(7) Performance of OBD functions. Oxygen sensor or any other component deterioration or malfunction which renders that sensor or component incapable of performing its function as part of the OBD system must be detected and identified on vehicles so equipped.

(c) Malfunction indicator light (MIL). The OBD system must incorporate a malfunction indicator light (MIL) readily visible to the vehicle operator. When illuminated, the MIL must display "Check Engine," "Service Engine Soon," a universally recognizable engine symbol, or a similar phrase or symbol approved by the Administrator. More than one general purpose malfunction indicator light for emissionrelated problems should not be used; separate specific purpose warning lights (e.g., brake system, fasten seat belt, oil pressure, etc.) are permitted. The use of red for the OBD-related malfunction indicator light is prohibited.

(d) MIL illumination. The MIL must illuminate and remain illuminated when any of the conditions specified in paragraph (b) of this section are detected and verified, or whenever the engine control enters a default or secondary mode of operation considered abnormal for the given engine operating conditions. The MIL must blink once per second under any period of operation during which engine misfire is occurring and catalyst damage is imminent. If such misfire is detected again during the following driving cycle (i.e., operation consisting of, at a minimum, engine start-up and engine shut-off) or the next driving cycle in which similar conditions are encountered, the MIL must maintain a steady illumination when the misfire is not occurring and then remain illuminated until the MIL extinguishing criteria of

§86.005-17

this section are satisfied. The MIL must also illuminate when the vehicle's ignition is in the "key-on" position before engine starting or cranking and extinguish after engine starting if no malfunction has previously been detected. If a fuel system or engine misfire malfunction has previously been detected, the MIL may be extinguished if the malfunction does not reoccur during three subsequent sequential trips during which similar conditions are encountered and no new malfunctions have been detected. Similar conditions are defined as engine speed within 375 rpm, engine load within 20 percent, and engine warm-up status equivalent to that under which the malfunction was first detected. If any malfunction other than a fuel system or engine misfire malfunction has been detected, the MIL may be extinguished if the malfunction does not reoccur during three subsequent sequential trips during which the monitoring system responsible for illuminating the MIL functions without detecting the malfunction, and no new malfunctions have been detected. Upon Administrator approval, statistical MIL illumination protocols may be employed, provided they result in comparable timeliness in detecting a malfunction and evaluating system performance, i.e., three to six driving cycles would be considered acceptable.

- (e) Storing of computer codes. The OBD system shall record and store in computer memory diagnostic trouble codes and diagnostic readiness codes indicating the status of the emission control system. These codes shall be available through the standardized data link connector per specifications as referenced in paragraph (h) of this section
- (1) A diagnostic trouble code must be stored for any detected and verified malfunction causing MIL illumination. The stored diagnostic trouble code must identify the malfunctioning system or component as uniquely as possible. At the manufacturer's discretion, a diagnostic trouble code may be stored for conditions not causing MIL illumination. Regardless, a separate code should be stored indicating the expected MIL illumination status (i.e.,

MIL commanded "ON," MIL commanded "OFF").

- (2) For a single misfiring cylinder, the diagnostic trouble code(s) must uniquely identify the cylinder, unless the manufacturer submits data and/or engineering evaluations which adequately demonstrate that the misfiring cylinder cannot be reliably identified under certain operating conditions. For diesel engines only, the specific cylinder for which combustion cannot be detected need not be identified if new hardware would be required to do so. The diagnostic trouble code must identify multiple misfiring cylinder conditions; under multiple misfire conditions, the misfiring cylinders need not be uniquely identified if a distinct multiple misfire diagnostic trouble code is stored.
- (3) The diagnostic system may erase a diagnostic trouble code if the same code is not re-registered in at least 40 engine warm-up cycles, and the malfunction indicator light is not illuminated for that code.
- (4) Separate status codes, or readiness codes, must be stored in computer memory to identify correctly functioning emission control systems and those emission control systems which require further engine operation to complete proper diagnostic evaluation. A readiness code need not be stored for those monitors that can be considered continuously operating monitors (e.g., misfire monitor, fuel system monitor, etc.). Readiness codes should never be set to "not ready" status upon key-on or key-off; intentional setting of readiness codes to "not ready" status via service procedures must apply to all such codes, rather than applying to individual codes. Subject to Administrator approval, if monitoring is disabled for a multiple number of driving cycles (i.e., more than one) due to the continued presence of extreme operating conditions (e.g., ambient temperatures below 40 °F, or altitudes above 8000 feet), readiness for the subject monitoring system may be set to "ready" status without monitoring having been completed. Administrator approval shall be based on the conditions for monitoring system disablement, and the number of driving cycles

specified without completion of monitoring before readiness is indicated.

- (f) Available diagnostic data. (1) Upon determination of the first malfunction of any component or system, "freeze frame" engine conditions present at the time must be stored in computer memory. Should a subsequent fuel system or misfire malfunction occur, any previously stored freeze frame conditions must be replaced by the fuel system or misfire conditions (whichever occurs first). Stored engine conditions must include, but are not limited to: engine speed, open or closed loop operation, fuel system commands, coolant temperature, calculated load value, fuel pressure, vehicle speed, air flow rate, and intake manifold pressure if the information needed to determine these conditions is available to the computer. For freeze frame storage, the manufacturer must include the most appropriate set of conditions to facilitate effective repairs. If the diagnostic trouble code causing the conditions to be stored is erased in accordance with paragraph (d) of this section, the stored engine conditions may also be erased.
- (2) The following data in addition to the required freeze frame information must be made available on demand through the serial port on the standardized data link connector, if the information is available to the on-board computer or can be determined using information available to the on-board computer: Diagnostic trouble codes, engine coolant temperature, fuel control system status (closed loop, open loop, other), fuel trim, ignition timing advance, intake air temperature, manifold air pressure, air flow rate, engine RPM, throttle position sensor output value, secondary air status (upstream, downstream, or atmosphere), culated load value, vehicle speed, and fuel pressure. The signals must be provided in standard units based on SAE specifications incorporated by reference in paragraph (h) of this section. Actual signals must be clearly identified separately from default value or limp home signals.
- (3) For all OBD systems for which specific on-board evaluation tests are conducted (catalyst, oxygen sensor, etc.), the results of the most recent

- test performed by the vehicle, and the limits to which the system is compared must be available through the standardized data link connector per the appropriate standardized specifications as referenced in paragraph (h) of this section.
- (4) Access to the data required to be made available under this section shall be unrestricted and shall not require any access codes or devices that are only available from the manufacturer.
- (g) Exceptions. The OBD system is not required to evaluate systems or components during malfunction conditions if such evaluation would result in a risk to safety or failure of systems or components. Additionally, the OBD system is not required to evaluate systems or components during operation of a power take-off unit such as a dump bed, snow plow blade, or aerial bucket, etc.
- (h) Reference materials. The OBD system shall provide for standardized access and conform with the following Society of Automotive Engineers (SAE) standards and/or the following International Standards Organization (ISO) standards. The following documents are incorporated by reference, see §86.1:
- (1) SAE material. Copies of these materials may be obtained from the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096-0001.
- (i) SAE J1850 "Class B Data Communication Network Interface," (Revised, May 2001) shall be used as the on-board to off-board communications protocol. All emission related messages sent to the scan tool over a J1850 data link shall use the Cyclic Redundancy Check and the three byte header, and shall not use inter-byte separation or check sums.
- (ii) Basic diagnostic data (as specified in §86.094–17(e) and (f)) shall be provided in the format and units in SAE J1979 "E/E Diagnostic Test Modes—Equivalent to ISO/DIS 15031–5: April 30, 2002", (Revised, April 2002).
- (iii) Diagnostic trouble codes shall be consistent with SAE J2012 "Diagnostic Trouble Code Definitions—Equivalent to ISO/DIS 15031-6: April 30, 2002", (Revised, April 2002).

§86.005-17

- (iv) The connection interface between the OBD system and test equipment and diagnostic tools shall meet the functional requirements of SAE J1962 "Diagnostic Connector—Equivalent to ISO/DIS 15031—3: December 14, 2001" (Revised, April 2002).
- (v) All acronyms, definitions and abbreviations shall be formatted according to SAE J1930 "Electrical/Electronic Systems Diagnostic Terms, Definitions, Abbreviations, and Acronyms" Equivalent to ISO/TR 15031–2: April 30, 2002", (Revised, April 2002).
- (vi) All equipment used to interface, extract and display OBD-related information shall meet SAE J1978 "OBD II Scan Tool" Equivalent to ISO 15031-4: December 14, 2001", (Revised, April 2002).
- (vii) As an alternative to the above standards, heavy-duty vehicles may conform to the specifications of the SAE J1939 series of standards (SAE J1939–11, J1939–13, J1939–21, J1939–31, J1939–71, J1939–73, J1939–81).
- (2) ISO materials. Copies of these materials may be obtained from the International Organization for Standardization, Case Postale 56, CH-1211 Geneva 20, Switzerland.
- (i) ISO 9141-2 "Road vehicles—Diagnostic systems—Part 2: CARB requirements for interchange of digital information," (February 1, 1994) may be used as an alternative to SAE J1850 as the on-board to off-board communications protocol.
- (ii) ISO 14230-4:2000(E) "Road vehicles—Diagnostic systems—KWP 2000 requirements for Emission-related systems", (June 1, 2000) may also be used as an alternative to SAE J1850.
- (iii) ISO 15765–4.3:2001 "Road Vehicles-Diagnostics on Controller Area Network (CAN)—Part 4: Requirements for emission-related systems", (December 14, 2001) may also be used as an alternative to SAE J1850.
- (3) Beginning with the 2008 model year and beyond, ISO 15765–4.3:2001 "Road Vehicles-Diagnostics on Controller Area Network (CAN)—Part 4: Requirements for emission-related systems", (December 14, 2001) shall be the only acceptable protocol used for standardized on-board to off-board communications for vehicles below 8500 pounds. For vehicles 8500 to 14000

- pounds ISO 15765-4.3 or the SAE J1939 series of standards (SAE J1939-11, J1939-13, J1939-21, J1939-31, J1939-71, J1939-73, J1939-81). All other standardized on-board to off-board communications protocols: SAE J1850 "Class B Data Communication Network Interface," (Revised, May 2001) in (h)(1)(i), ISO 9141-2 "Road vehicles-Diagnostic systems—Part 2: CARB requirements for interchange of digital information," (February 1, 1994) in (h)(2)(i), and ISO 14230-4 "Road vehicles—Diagnostic systems—KWP 2000 requirements for Emission-related systems", (June 1, 2000) in paragraph (h)(2)(ii) of this section will at that time no longer be accepted.
- (i) Deficiencies and alternate fueled engines. Upon application by the manufacturer, the Administrator may accept an OBD system as compliant even though specific requirements are not fully met. Such compliances without meeting specific requirements, or deficiencies, will be granted only if compliance would be infeasible or unreasonable considering such factors as, but not limited to: technical feasibility of the given monitor and lead time and production cycles including phase-in or phase-out of engines or vehicle designs and programmed upgrades of computers. Unmet requirements should not be carried over from the previous model year except where unreasonable hardware or software modifications would be necessary to correct the deficiency, and the manufacturer has demonstrated an acceptable level of effort toward compliance as determined by the Administrator. Furthermore, EPA will not accept any deficiency requests that include the complete lack of a major diagnostic monitor ("major" diagnostic monitors being those for exhaust aftertreatment devices, oxygen sensor, engine misfire, evaporative leaks, and diesel EGR, if equipped), with the possible exception of the special provisions for alternate fueled engines. For alternate fueled heavy-duty engines (e.g. natural gas, liquefied petroleum gas, methanol, ethanol), beginning with the model year for which alternate fuel emission standards are applicable and extending through the 2006

model year, manufacturers may request the Administrator to waive specific monitoring requirements of this section for which monitoring may not be reliable with respect to the use of the alternate fuel. At a minimum, alternate fuel engines must be equipped with an OBD system meeting OBD requirements to the extent feasible as approved by the Administrator.

(j) California OBDII compliance option. For heavy-duty engines weighing 14,000 pounds GVWR or less, demonstration of compliance with California OBD II requirements (Title 13 California Code of Regulations §1968.2 (13 CCR 1968.2)), as modified, approved and filed on April 21, 2003, shall satisfy the requirements of this section, except that compliance with 13 CCR 1968.2(e)(4.2.2)(C), pertaining to 0.02 inch evaporative leak detection, and 13 CCR 1968.2(d)(1.4), pertaining to tampering protection, are not required to satisfy the requirements of this section. Also, the deficiency provisions of 13 CCR 1968.2(i) do not apply. The deficiency provisions of paragraph (i) of this section and the evaporative leak detection requirement of paragraph (b)(4) of this section apply to manufacturers selecting this paragraph for demonstrating compliance. In addition, demonstration of compliance with 13 CCR1968.2(e)(16.2.1)(C), to the extent it applies to the verification of proper alignment between the camshaft and crankshaft, applies only to vehicles equipped with variable valve timing.

(k) Phase-in for heavy-duty engines. Manufacturers of heavy-duty engines must comply with the OBD requirements in this section according to the following phase-in schedule, based on the percentage of projected engine sales within each category. The 2004 model year requirements in the following phase-in schedule are applicable only to heavy-duty Otto-cycle engines where the manufacturer has selected Otto-cycle Option 1 or Option 2 for alternative 2004 compliance according to §86.005-01(c)(1) or (2). The 2005 through 2007 requirements in the following phase-in schedule apply to all heavyduty engines intended for use in a heavy-duty vehicle weighing 14,000 pounds GVWR or less. Manufacturers may exempt 2005 model year diesel heavy-duty engines from the requirements of this section if the 2005 model year commences before July 31, 2004 from the requirements of this section. Manufacturers may exempt 2005 model year Otto-cycle heavy-duty engines and vehicles from the requirements of this section if the manufacturer has selected Otto-cycle Option 3 and if the 2005 model year commences before July 31, 2004. For the purposes of calculating compliance with the phase-in provisions of this paragraph (k), heavy-duty engines may be combined with heavyduty vehicles subject to the phase-in requirements of paragraph §86.1806–05(1). The OBD Compliance phase-in table follows:

OBD COMPLIANCE PHASE-IN FOR HEAVY-DUTY ENGINES INTENDED FOR USE IN A HEAVY-DUTY VEHICLE WEIGHING 14,000 POUNDS GVWR OR LESS

Model year	Otto-cycle phase-in based on projected sales	Diesel Phase-in based on projected sales	
2004 MY	Applicable only to Otto-cycle engines complying with Options 1 or 2; 40% compliance; alternative fuel waivers available.		
2005 MY	60% compliance; alternative fuel waivers available.	50% compliance; alternative fuel waivers available.	
2006 MY	80% compliance; alternative fuel waivers available.	50% compliance; alternative fuel waivers available.	
2007 MY	80% compliance; alternative fuel waivers available.	100% compliance.	
2008+ MY	100% compliance	100% compliance.	

[65 FR 59951, Oct. 6, 2000, as amended at 66 FR 5160, Jan. 18, 2001; 70 FR 75410, Dec. 20, 2005]

§ 86.007-11 Emission standards and supplemental requirements for 2007 and later model year diesel heavyduty engines and vehicles.

This section applies to new 2007 and later model year diesel HDEs. Section 86.007-11 includes text that specifies requirements that differ from \$86.004-11. Where a paragraph in \$86.004-11 is identical and applicable to \$86.007-11, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.004-11."

- (a)(1) Exhaust emissions from new 2007 and later model year diesel HDEs shall not exceed the following:
- (i) Oxides of Nitrogen (NO_X). (A) 0.20 grams per brake horsepower-hour (0.075 grams per megajoule).
- (B) A manufacturer may elect to include any or all of its diesel HDE families in any or all of the NO_X and NO_X plus NMHC emissions ABT programs for HDEs, within the restrictions described in §86.007-15 or §86.004-15. If the manufacturer elects to include engine families in any of these programs, the NOx FELs may not exceed the following FEL caps: 2.00 grams per brake horsepower-hour (0.75)grams per megajoule) for model years before 2010; 0.50 grams per brake horsepower-hour (0.19 grams per megajoule) for model years 2010 and later. This ceiling value applies whether credits for the family are derived from averaging, banking, or trading programs.
- (ii)(A) Non-Methane Hydrocarbons (NMHC) for engines fueled with either diesel fuel, natural gas, or liquefied petroleum gas. 0.14 grams per brake horsepower-hour (0.052 grams per megajoule).
- (B) Non-Methane Hydrocarbon Equivalent (NMHCE) for engines fueled with methanol. 0.14 grams per brake horse-power-hour (0.052 grams per megajoule).
- (iii) Carbon monoxide. (A) 15.5 grams per brake horsepower-hour (5.77 grams per megajoule).

- (B) 0.50 percent of exhaust gas flow at curb idle (methanol-, natural gas-, and liquefied petroleum gas-fueled diesel HDEs only). This does not apply for vehicles certified to the requirements of §86.005–17
- (iv) *Particulate*. (A) 0.01 grams per brake horsepower-hour (0.0037 grams per megajoule).
- (B) A manufacturer may elect to include any or all of its diesel HDE families in any or all of the particulate ABT programs for HDEs, within the restrictions described in §86.007-15 or other applicable sections. If the manufacturer elects to include engine families in any of these programs, the particulate FEL may not exceed 0.02 grams per brake horsepower-hour (0.0075 grams per megajoule).
- (2) The standards set forth in paragraph (a)(1) of this section refer to the exhaust emitted over the duty cycle specified in paragraphs (a)(2)(i) through (iii) of this section, where exhaust emissions are measured and calculated as specified in paragraphs (a)(2)(iv) and (v) of this section in accordance with the procedures set forth in subpart N of this part, except as noted in §86.007–23(c)(2):
- (i) Perform the test interval set forth in paragraph (f)(2) of appendix I of this part with a cold-start according to 40 CFR part 1065, subpart F. This is the cold-start test interval.
- (ii) Shut down the engine after completing the test interval and allow 20 minutes to elapse. This is the hot-soak.
- (iii) Repeat the test interval. This is the hot-start test interval.
- (iv) Calculate the total emission mass of each constituent, m, and the total work, W, over each test interval according to 40 CFR 1065.650.
- (v) Determine your engine's brakespecific emissions using the following calculation, which weights the emissions from the cold-start and hot-start test intervals:

$$brake\text{-specific emissions} = \frac{m_{\text{cold-start}} + 6 \cdot m_{\text{hot-start}}}{W_{\text{cold-start}} + 6 \cdot W_{\text{hot-start}}}$$

- (3) SET (i) Exhaust emissions, as determined under §86.1360-2007(b) pertaining to the supplemental emission test cycle, for each regulated pollutant shall not exceed 1.0 times the applicable emission standards or FELs specified in paragraph (a)(1) of this section.
- (ii) For engines not having a NO_X FEL less than1.5 g/bhp-hr, gaseous exhaust emissions shall not exceed the steady-state interpolated values determined by the Maximum Allowable Emission Limits (for the corresponding speed and load), as determined under $\S 86.1360-2007(f)$, when the engine is operated in the steady-state control area defined under $\S 86.1360-2007(d)$.
- (4) NTE (i)(Å) The brake-specific exhaust NMHC or NO_X emissions in g/bhp-hr, as determined under §86.1370–2007 pertaining to the not-to-exceed test procedures, shall not exceed 1.5 times the applicable NMHC or NO_X emission standards or FELs specified in paragraph (a)(1) of this section, during engine and vehicle operation specified in paragraph (a)(4)(ii) of this section except as noted in paragraph (a)(4)(iii) of this section.
- (B) For engines not having a NO_X FEL less than 1.50 g/bhp-hr, the brake-specific NO_X and NMHC exhaust emissions in g/bhp-hr, as determined under \$86.1370-2007 pertaining to the not-to-exceed test procedures, shall not exceed 1.25 times the applicable emission standards or FELs specified in paragraph (a)(1) of this section (or of \$86.004-11, as allowed by paragraph (g) of this section), during engine and vehicle operation specified in paragraph (a)(4)(ii) of this section.
- (C) The brake-specific exhaust PM emissions in g/bhp-hr, as determined under §86.1370-2007 pertaining to the not-to-exceed test procedures, shall not exceed 1.5 times the applicable PM emission standards or FEL (for FELs above the standard only) specified in paragraph (a)(1) of this section, during engine and vehicle operation specified in paragraph (a)(4)(ii) of this section except as noted in paragraph (a)(4)(iii) of this section.
- (D) The brake-specific exhaust CO emissions in g/bhp-hr, as determined under §86.1370-2007 pertaining to the not-to-exceed test procedures, shall not

- exceed 1.25 times the applicable CO emission standards or FEL specified in paragraph (a)(1) of this section, during engine and vehicle operation specified in paragraph (a)(4)(ii) of this section except as noted in paragraph (a)(4)(iii) of this section.
- (ii) For each engine family, the notto-exceed emission limits must apply during one of the following two ambient operating regions:
- (A) The not-to-exceed limits apply for all altitudes less than or equal to 5,500 feet above sea-level, during all ambient conditions (temperature and humidity). Temperature and humidity ranges for which correction factors are allowed are specified in §86.1370-2007(e);
- (B)(1) The not-to-exceed emission limits apply at all altitudes less than or equal to 5,500 feet above sea-level, for temperatures less than or equal to the temperature determined by the following equation at the specified altitude:

 $T = -0.00254 \times A + 100$

Where:

- T = ambient air temperature in degrees Fahrenheit.
- A = altitude in feet above sea-level (A is negative for altitudes below sea-level).
- (2) Temperature and humidity ranges for which correction factors are allowed are specified in §86.1370-2007(e);
- (iii) For engines equipped with exhaust gas recirculation, the not-to-exceed emission limits specified in paragraph (a)(4)(i) of this section do not apply to engine or vehicle operation during cold operating conditions as specified in §86.1370-2007(f).
- (iv) Deficiencies for NTE emission standards. (A) For model years 2007 through 2009, upon application by the manufacturer, the Administrator may accept a HDDE as compliant with the NTE standards even though specific requirements are not fully met. Such compliances without meeting specific requirements, or deficiencies, will be granted only if compliance would be infeasible or unreasonable considering such factors as, but not limited to: Technical feasibility of the given hardware and lead time and production cycles including phase-in or phase-out of

engines or vehicle designs and programmed upgrades of computers. Deficiencies will be approved on an engine model and/or horsepower rating basis within an engine family, and each approval is applicable for a single model year. A manufacturer's application must include a description of the auxiliary emission control device(s) which will be used to maintain emissions to the lowest practical level, considering the deficiency being requested, if applicable. An application for a deficiency must be made during the certification process; no deficiency will be granted to retroactively cover engines already certified.

(B) Unmet requirements should not be carried over from the previous model year except where unreasonable hardware or software modifications would be necessary to correct the deficiency, and the manufacturer has demonstrated an acceptable level of effort toward compliance as determined by the Administrator. The NTE deficiency should only be seen as an allowance for minor deviations from the NTE requirements. The NTE deficiency provisions allow a manufacturer to apply for relief from the NTE emission requirements under limited conditions. EPA expects that manufacturers should have the necessary functioning emission control hardware in place to comply with the NTE.

(C) For model years 2010 through 2013, the Administrator may allow up to three deficiencies per engine family. provisions of paragraphs (a)(4)(iv)(A) and (B) of this section apply for deficiencies allowed by this paragraph (a)(4)(iv)(C). In determining whether to allow the additional deficiencies, the Administrator may consider any relevant factors, including the factors identified in paragraph (a)(4)(iv)(A) of this section. If additional deficiencies are approved, the Administrator may set any additional conditions that he/she determines to be appropriate.

(v) The emission limits specified in paragraphs (a)(3) and (a)(4) of this section shall be rounded to the same number of significant figures as the applicable standards in paragraph (a)(1) of this section using ASTM E29–93a (Incorporated by reference at §86.1).

(vi) Manufacturers are not required to provide engine information exclusively related to in-use testing as part of initial certification. However, upon request from EPA the manufacturers must provide the information which clearly identifies parameters defining all NTE deficiencies described under paragraph (a)(4)(iv) of this section and parameters defining all NTE limited regions described §86.1370-2007(b)(6) and (7) that are requested. When requested, deficiencies and limited testing regions must be reported for all engine families and power ratings in English with sufficient detail for us to determine if a particular deficiency or limited testing region will be encountered in the emission test data from the portable emission-sampling equipment and fieldtesting procedures referenced in §86.1375. Such information is to be provided within 60 days of the request from EPA.

(b)(1) introductory text through (b)(1)(iii) [Reserved]. For guidance see §86.004–11.

(b)(1)(iv) Operation within the NTE zone (defined in §86.1370–2007) must comply with a filter smoke number of 1.0 under steady-state operation, or the following alternate opacity limits:

- (A) A 30 second transient test average opacity limit of 4% for a 5 inch path; and
- (B) A 10 second steady state test average opacity limit of 4% for a 5 inch path.
- (2)(i) The standards set forth in §86.004–11 (b)(1)(i)–(iii) refer to exhaust smoke emissions generated under the conditions set forth in subpart I of this part and measured and calculated in accordance with those procedures.
- (ii) The standards set forth in paragraph (b)(1)(iv) of this section refer to exhaust smoke emissions generated under the conditions set forth in \$86.1370-2007 and calculated in accordance with the procedures set forth in \$86.1372-2007.
- (b)(3) and (b)(4) [Reserved]. For guidance see \$86.004-11.
- (c) No crankcase emissions shall be discharged directly into the ambient atmosphere from any new 2007 or later model year diesel HDE, with the following exception: HDEs equipped with

turbochargers, pumps, blowers, or superchargers for air induction may discharge crankcase emissions to the ambient atmosphere if the emissions are added to the exhaust emissions (either physically or mathematically) during all emission testing. Manufacturers taking advantage of this exception must manufacture the engines so that all crankcase emission can be routed into a dilution tunnel (or other sampling system approved in advance by the Administrator), and must account for deterioration in crankcase emissions when determining exhaust deterioration factors. For the purpose of this paragraph (c), crankcase emissions that are routed to the exhaust upstream of exhaust aftertreatment during all operation are not considered to be "discharged directly into the ambient atmosphere."

- (d) Every manufacturer of new motor vehicle engines subject to the standards prescribed in this section shall, prior to taking any of the actions specified in section 203(a)(1) of the Act, test or cause to be tested motor vehicle engines in accordance with applicable procedures in subpart I or N of this part to ascertain that such test engines meet the requirements of paragraphs (a), (b), (c), and (d) of this section.
- (e) [Reserved]. For guidance see §86.004-11.
- (f) (1) Model year 2007 and later diesel-fueled heavy-duty engines and vehicles for sale in Guam, American Samoa, or the Commonwealth of the Northern Mariana Islands shall be subject to the same standards and requirements as apply to 2006 model year diesel heavy-duty engines and vehicles, but only if the vehicle or engine bears a permanently affixed label stating:

THIS ENGINE (or VEHICLE, as applicable) CONFORMS TO US EPA EMISSION STANDARDS APPLICABLE TO MODEL YEAR 2006. THIS ENGINE (or VEHICLE, as applicable) DOES NOT CONFORM TO US EPA EMISSION REQUIREMENTS IN EFFECT AT TIME OF PRODUCTION AND MAY NOT BE IMPORTED INTO THE UNITED STATES OR ANY TERRITORY OF THE UNITED STATES EXCEPT GUAM, AMERICAN SAMOA, OR THE COMMONWEALTH OF THE NORTHERN MARIANA ISLANDS.

(2) The importation or sale of such a vehicle or engine for use at any location U.S. other than Guam, American

Samoa, or the Commonwealth of the Northern Mariana Islands shall be considered a violation of section 203(a)(1) of the Clean Air Act. In addition, vehicles or vehicle engines subject to this exemption may not subsequently be imported or sold into any state or territory of the United States other than Guam, American Samoa, or Commonwealth of the Northern Mariana Islands.

(g) Phase-in options. (1) For model years 2007, 2008, and 2009, manufacturers may certify some of their engine families to the combined NO_X plus NMHC standard applicable to model year 2006 engines under §86.004-11, in lieu of the separate NO_x and NMHC standards specified in paragraph (a)(1) of this section. These engines must comply with all other requirements applicable to model year 2007 engines. The combined number of engines in the engine families certified to the 2006 combined NO_X plus NMHC standard may not exceed 50 percent of the manufacturer's U.S.-directed production of heavy-duty diesel motor vehicle engines for model year 2007, 2008, or 2009, except as explicitly allowed by this paragraph (g).

(2)(i) Manufacturers certifying engines to all of the applicable standards listed in paragraph (a) and (c) of this section (without using credits) prior to model year 2007 may reduce the number of engines that are required to meet the standards listed in paragraph (a) of this section in model year 2007, 2008 and/or 2009, taking into account the phase-in option provided in paragraph (g)(1) of this section. For every two engines that are certified early, the manufacturer may reduce the number of engines that are required by paragraph (g)(1) of this section to meet standards listed in paragraph (a)(1) of this section by three engines. For example, if a manufacturer produces 100 heavy-duty diesel engines in 2006 that meet all of the applicable standards listed in paragraph (a) of this section, and it produced 10,000 heavy-duty diesel engines in 2007, then only 4,850 ((10,000)(0.50) - (100)(1.5)) of the engines would need to comply with the standards listed in paragraph (a) of this section.

- (ii) Manufacturers certifying engines to the PM standards listed in paragraph (a), and to all of the applicable standards in paragraph (c) of this section (without using credits) prior to model year 2007 may reduce the number of engines that are required to meet the PM standard listed in paragraph (a) of this section in model year 2007, 2008 and/or 2009. For every two engines that are certified to the PM standard early, the manufacturer may reduce the number of engines that are otherwise required to meet the PM standard listed in paragraph (a)(1) of this section by three engines.
- (3) Manufacturers may initially base compliance with the phase-in requirements of paragraph (g)(1) or (g)(2) of this section on projected U.S.-directed production estimates. This is allowed for model year 2007 and/or 2008. However, if a manufacturer's actual U.S. directed production volume of engines that comply with the model year 2007 NO_X and NMHC standards is less than the required amount, the shortfall (in terms of number of engines) must be made up prior to 2010. For example, if a manufacturer plans in good faith to produce 50 percent of its projected 10,000 2007 engines (i.e., 5,000 engines) in compliance with the 2007 NOx and NMHC standard, but is only able to produce 4,500 such engines of an actual 10,000 2007 engines, the manufacturer would need to produce an extra 500 engines in 2008 or 2009 in compliance with the 2007 NO_X and NMHC standard. The deficit allowed by this paragraph (g)(3) may not exceed 25 percent of the U.S. directed production volume.
- (4) Manufacturers certifying engines to a voluntary NO_x standard of 0.10 g/ bhp-hr (without using credits) in addition to all of the other applicable standards listed in paragraphs (a) and (c) of this section prior to model year 2007 may reduce the number of engines that are required to meet the standards listed in paragraph (a)(1) of this section in model year 2007, 2008 and/or 2009, taking into account the phase-in option provided in paragraph (g)(1) of this section. For every engine that is certified early under this provision, the manufacturer may reduce the number of engines that are required by paragraph (g)(1) of this section to meet the

standards listed in paragraph (a)(1) of this section by two engines.

- (5) For engines certified under paragraph (g)(1) of this section to the NO_X+NMHC standard in §86.004–11, the standards or FELs to which they are certified shall be used for the purposes of paragraphs (a)(3) and (a)(4) of this section.
- (6) Manufacturers may determine the number of engines and vehicles that are required to certify to the NO_{X} standard in this section (including the phase-out engines certified to the $\mathrm{NO}_{\mathrm{X}}+\mathrm{NMHC}$ standard referenced in this paragraph (g)) based on calendar years 2007, 2008, and 2009, rather than model years 2007, 2008, and 2009.
- (h)(1) For model years prior to 2012, for purposes of determining compliance after title or custody has transferred to the ultimate purchaser, for engines having a NO_x FEL no higher than 1.30 g/bhp-hr, the applicable compliance limit shall be determined by adding the applicable adjustment from paragraph (h)(2) of this section to the otherwise applicable standard or FEL for NO_x.
- (2)(i) For engines with 110,000 or fewer miles, the adjustment is 0.10 g/bhp-hr.
- (ii) For engines with 110,001 to 185,000 miles, the adjustment is 0.15 g/bhp-hr.
- (iii) For engines with 185,001 or more miles, the adjustment is 0.20 g/bhp-hr.
- (3) For model years prior to 2012, for purposes of determining compliance after title or custody has transferred to the ultimate purchaser, the applicable compliance limit shall be determined by adding 0.01 g/bhp-hr to the otherwise applicable standard or FEL for PM.

[65 FR 59954, Oct. 6, 2000, as amended at 66 FR 5161, Jan. 18, 2001; 70 FR 34619, June 14, 2005; 70 FR 40432, July 13, 2005; 71 FR 51486, Aug. 30, 2006; 73 FR 37192, June 30, 2008]

\$ 86.007-15 NO $_{\times}$ and particulate averaging, trading, and banking for heavy-duty engines.

Section 86.007-15 includes text that specifies requirements that differ from \$86.004-15. Where a paragraph in \$86.004-15 is identical and applicable to \$86.007-15, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.004-15."

- (a)–(l) [Reserved]. For guidance see \$86.004–15.
- (m) The following provisions apply for model year 2007 and later engines (including engines certified during years 2007–2009 under the phase-in provisions of \$86.007-11(g)(1), \$86.005-10(a), or \$86.008-10(f)(1)). These provisions apply instead of the provisions of paragraphs \$86.004-15 (a) through (k) to the extent that they are in conflict.
- (1) Manufacturers of Otto-cycle engines may participate in an NMHC averaging, banking and trading program to show compliance with the standards specified in \$86.008-10. The generation and use of NMHC credits are subject to the same provisions in paragraphs \$86.004-15 (a) through (k) that apply for NO_X plus NMHC credits, except as otherwise specified in this section.
- (2) Credits are calculated as NO_X or NMHC credits for engines certified to separate NO_X and NMHC standards. NO_X plus NMHC credits (including banked credits and credits that are generated during years 2007–2009 under the phase-in provisions of \$86.007–11(g)(1), \$86.005–10(a), or \$86.008–10(f)(1)) may be used to show compliance with 2007 or later NO_X standards (NO_X or NMHC standards for Otto-cycle engines), subject to an 0.8 discount factor (e.g., 100 grams of NO_X plus NMHC credits is equivalent to 80 grams of NO_X credits).
- (3) NO_X or NMHC (or NO_X plus NMHC) credits may be exchanged between heavy-duty Otto-cycle engine families certified to the engine standards of this subpart and heavy-duty Otto-cycle engine families certified to the chassis standards of subpart S of this part, subject to an 0.8 discount factor (e.g., 100 grams of NO_X (or NO_X plus NMHC) credits generated from engines would be equivalent to 80 grams of NO_X credits if they are used in the vehicle program of subpart S, and vice versa).
- (4) Credits that were previously discounted when they were banked according to paragraph (c) of §86.004–15, are subject to an additional discount factor of 0.888 instead of the 0.8 discount factor otherwise required by paragraph (m)(2) or (m)(3) of this section. This results in a total discount factor of $0.8 (0.9 \times 0.888 = 0.8)$.

- (5) For diesel engine families, the combined number of engines certified to FELs higher than 0.50 g/bhp-hr using banked NO_X (and/or NO_X plus NMHC) credits in any given model year may not exceed 10 percent of the manufacturer's U.S.-directed production of engines in all heavy-duty diesel engine families for that model year.
- (6) The FEL must be expressed to the same number of decimal places as the standard (generally, one-hundredth of a gram per brake horsepower-hour). For engines certified to standards expressed only one-tenth of a gram per brake horsepower-hour, if the FEL is below 1.0, then add a zero to the standard in the second decimal place and express the FEL to nearest one-hundredth of a gram per brake horsepower-hour.
- (7) Credits are to be rounded to the nearest one-hundredth of a Megagram using ASTM E29-93a (Incorporated by reference at §86.1).
- (8) Credits generated for 2007 and later model year diesel engine families, or generated for 2008 and later model year Otto-cycle engine families are not discounted (except as specified in paragraph (m)(2) or (m)(3) of this section), and do not expire.
- (9) For the purpose of using or generating credits during a phase-in of new standards, a manufacturer may elect to split an engine family into two subfamilies (e.g., one which uses credits and one which generates credits). The manufacturer must indicate in the application for certification that the engine family is to be split, and may assign the numbers and configurations of engines within the respective subfamilies at any time prior to the submission of the end-of-year report required by §86.001–23.
- (i) Manufacturers certifying a split diesel engine family to both the Phase 1 and Phase 2 standards with equally sized subfamilies may exclude the engines within that split family from end-of-year NO_X (or NO_X+NMHC) ABT calculations, provided that neither subfamily generates credits for use by other engine families, or uses banked credits, or uses averaging credits from other engine families. All of the engines in that split family must be excluded from the phase-in calculations

of \$86.007-11(g)(1) (both from the number of engines complying with the standards being phased-in and from the total number of U.S.-directed production engines.)

- (ii) Manufacturers certifying a split Otto-cycle engine family to both the Phase 1 and Phase 2 standards with equally sized subfamilies may exclude the engines within that split family from end-of-year NO_X (or NO_X+NMHC) ABT calculations, provided that neither subfamily generates credits for use by other engine families, or uses banked credits, or uses averaging credits from other engine families. All of the engines in that split family must be excluded from the phase-in calculations of \$86.008-10(f)(1) (both from the number of engines complying with the standards being phased-in and from the total number of U.S.-directed production engines.)
- (iii) Manufacturers certifying a split engine family may label all of the engines within that family with a single NO_X or NO_X+NMHC FEL. The FEL on the label will apply for all SEA or other compliance testing.
- (iv) Notwithstanding the provisions of paragraph (m)(9)(iii) of this section, for split families, the NO $_{\rm X}$ FEL shall be used to determine applicability of the provisions of §§86.007–11(a)(3)(ii), (a)(4)(i)(B), and (h)(1), and 86.008–10(g).
- (10) For model years 2007 through 2009, to be consistent with the phase-in provisions of §86.007-11(g)(1), credits generated from engines in one diesel engine service class (e.g., light-heavy duty diesel engines) may be used for averaging by engines in a different diesel engine service class, provided the credits are calculated for both engine families using the conversion factor and useful life of the engine family using the credits, and the engine family using the credits is certified to the standards listed in $\S 86.007-11(a)(1)$. Banked or traded credits may not be used by any engine family in a different service class than the service class of the engine family generating the credits.

[66 FR 5163, Jan. 18, 2001]

§ 86.007-17 On-board Diagnostics for engines used in applications less than or equal to 14,000 pounds GVWR.

- (a) General. (1) All heavy-duty engines intended for use in a heavy-duty vehicle weighing 14,000 pounds GVWR or less must be equipped with an onboard diagnostic (OBD) system capable of monitoring all emission-related engine systems or components during the applicable useful life. Heavy-duty engines intended for use in a heavy-duty vehicle weighing 14,000 pounds GVWR or less must meet the OBD requirements of this section according to the phase-in schedule in paragraph (k) of this section. All monitored systems and components must be evaluated periodically, but no less frequently than once per applicable certification test cycle as defined in appendix I, paragraph (f), of this part, or similar trip as approved by the Administrator.
- (2) An OBD system demonstrated to fully meet the requirements in §86.1806-05 may be used to meet the requirements of this section, provided that the Administrator finds that a manufacturer's decision to use the flexibility in this paragraph (a)(2) is based on good engineering judgment.
- (b) Malfunction descriptions. The OBD system must detect and identify malfunctions in all monitored emission-related engine systems or components according to the following malfunction definitions as measured and calculated in accordance with test procedures set forth in subpart N of this part (enginebased test procedures) excluding the test procedure referred to as the "Supplemental emission test; test cycle and procedures" contained in §86.1360, and excluding the test procedure referred to as the "Not-To-Exceed Test Procedure" contained in §86.1370, and excluding the test procedure referred to as the "Load Response Test" contained in § 86.1380.
- (1) Catalysts and particulate filters—(i) Otto-cycle. Catalyst deterioration or malfunction before it results in an increase in NMHC (or NO_X+NMHC, as applicable) emissions 1.5 times the NMHC (or NO_X+NMHC, as applicable) standard or family emission limit (FEL), as compared to the NMHC (or NO_X+NMHC, as applicable) emission

level measured using a representative 4000 mile catalyst system.

(ii) Diesel. (A) If equipped, reduction catalyst deterioration or malfunction before it results in exhaust NO_X emissions exceeding, for model years 2007 through 2012, either 1.75 times the applicable NO_X standard for engines certified to a NO_X family emission limit (FEL) greater than 0.50 g/bhp-hr, or the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_x FEL+0.3 g/bhp-hr. If equipped, diesel oxidation catalyst (DOC) deterioration or malfunction before it results in exhaust NMHC emissions exceeding, for model years 2010 through 2012, 2.5 times the applicable NMHC standard and, for model years 2013 and later, 2 times the applicable NMHC standard. These catalyst monitoring requirements need not be done if the manufacturer can demonstrate that deterioration or malfunction of the system will not result in exceedance of the threshold. As an alternative, oxidation catalyst deterioration or malfunction before it results in an inability to achieve a temperature rise of 100 degrees C, or to reach the necessary diesel particulate filter (DPF) regeneration temperature, within 60 seconds of initiating an active DPF regeneration. Further, oxidation catalyst deterioration or malfunction when the DOC is unable to sustain the necessary regeneration temperature for the duration of the regeneration event. The OBD or control system must abort the regeneration if the regeneration temperature has not been reached within five minutes of initiating an active regeneration event, and if the regeneration temperature cannot be sustained for the duration of the regeneration event.

(B) If equipped with a DPF for model years 2007 through 2009, catastrophic failure of the device must be detected. Any DFP whose complete failure results in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC (or NO_X+NMHC, as applicable) or PM must be monitored for toring need not be done if the manufacturer can demonstrate that a catastrophic failure of the system will not

result in exceedance of the threshold. If equipped with a DPF for model years 2010 and later, DPF deterioration or malfunction before it results in exhaust emissions exceeding the applicable PM FEL+0.04 g/bhp-hr or 0.05 g/bhphr PM, whichever is higher. As an alternative to this requirement for 2010 through 2012, the OBD system can be designed to detect a malfunction based on a detectable decrease in the expected pressure drop across the DPF for a period of 5 seconds or more, whenever the engine is speed is greater than or equal to 50% (as defined in §1065.610, Eq. 1065.610-3) and engine load, or torque, is greater than or equal to 50% of the maximum available at that speed under standard emission test conditions. For purposes of this paragraph, the detectable change in pressure drop is defined by operating the engine at its 50% speed and 50% load point under standard emission test conditions, observing the pressure drop on a clean DPF, and multiplying the observed pressure drop by 0.5. The detectable change in pressure drop shall be reported in units of kilopascals (kPa). At time of certification, manufacturers shall provide the detectable change in pressure drop value along with OBD engine data parameters recorded at the following nine engine speed/load operating points with a clean DPF: 50% speed, 50% load; 50% speed, 75% load, 50% speed, 100% load; 75% speed, 50% load; 75% speed, 75% load; 75% speed, 100% load; 100% speed, 50% load; 100% speed, 75% load; and 100% speed, 100% load. The OBD engine data pararmeters to be reported are described in §86.010-18(k)(4)(ii) and shall include the following: engine speed; calculated load; air flow rate from mass air flow sensor (if so equipped); fuel rate; and DPF delta pressure. On all engines so equipped, catastrophic failure of the particulate trap must also be detected. In addition, the absence of the particulate trap or the trapping substrate must be detected.

(2) Engine misfire—(i) Otto-cycle. Engine misfire resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO_X (or NO_X+NMHC, as applicable) or CO; and any misfire capable of damaging the catalytic converter.

- (ii) Diesel. Lack of cylinder combustion must be detected.
- (3) Exhaust gas sensors—(i) Oxygen sensors and air-fuel ratio sensors downstream of aftertreatment devices—(A) Otto-cycle. If equipped, sensor deterioration or malfunction resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO_X or CO.
- (B) Diesel. If equipped, sensor deterioration or malfunction resulting in exhaust emissions exceeding any of the following levels: The applicable PM FEL+0.04 g/bhp-hr or 0.05 g/bhp-hr PM, whichever is higher; or, for model years 2007 through 2012, 1.75 times the applicable NO_X standard for engines certified to a NO_x FEL greater than 0.50 g/ bhp-hr, or, the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/bhp-hr; or, for model years 2010 through 2012, 2.5 times the applicable NMHC standard and, for model years 2013 and later, 2 times the applicable NMHC standard.
- (ii) Oxygen sensors and air-fuel ratio sensors upstream of aftertreatment devices—(A) Otto-cycle. If equipped, sensor deterioration or malfunction resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO_X or CO.
- (B) Diesel. If equipped, sensor deterioration or malfunction resulting in exhaust emissions exceeding any of the following levels: for model years 2007 through 2009, the applicable PMFEL+0.04 g/bhp-hr or 0.05 g/bhp-hr PM, whichever is higher and, for model years 2010 and later, the applicable PM FEL+0.02 g/bhp-hr or 0.03 g/bhp-hr PM, whichever is higher; or, for model years 2007 through 2012, 1.75 times the applicable NO_X standard for engines certified to a NO_X FEL greater than 0.50 g/ bhp-hr, or the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/bhp-hr; or, for model years 2007 through 2012, 2.5 times the applicable NMHC standard and, for model years 2013 and later, 2 times the applicable NMHC standard; or, for 2007 through 2012, 2.5 times the applicable CO standard and, for model

years 2013 and later, 2 times the applicable CO standard.

- (iii) NO_X sensors—(A) Otto-cycle. If equipped, sensor deterioration or malfunction resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO_X or CO.
- (B) Diesel. If equipped, sensor deterioration or malfunction resulting in exhaust emissions exceeding any of the following levels: the applicable PM FEL+0.04 g/bhp-hr or 0.05 g/bhp-hr PM, whichever is higher; or, for model years 2007 through 2012, 1.75 times the applicable NO_X standard for engines certified to a NO_X FEL greater than 0.50 g/bhp-hr; or, the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/bhp-hr.
- (4) Evaporative leaks. If equipped, any vapor leak in the evaporative and/or refueling system (excluding the tubing and connections between the purge valve and the intake manifold) greater than or equal in magnitude to a leak caused by a 0.040 inch diameter orifice; an absence of evaporative purge air flow from the complete evaporative emission control system. Where fuel tank capacity is greater than 25 gallons, the Administrator may, following a request from the manufacturer, revise the size of the orifice to the smallest orifice feasible, based on test data, if the most reliable monitoring method available cannot reliably detect a system leak equal to a 0.040 inch diameter orifice.
- (5) Other emission control systems and components—(i) Otto-cycle. Any deterioration or malfunction occurring in an engine system or component directly intended to control emissions, including but not necessarily limited to, the exhaust gas recirculation (EGR) system, if equipped, the secondary air system, if equipped, and the fuel control system, singularly resulting in exhaust emissions exceeding 1.5 times the applicable emission standard or FEL for NMHC, NO_X or CO. For engines equipped with a secondary air system, a functional check, as described in paragraph (b)(6) of this section, may satisfy the requirements of this paragraph (b)(5) provided the manufacturer can demonstrate that deterioration of

the flow distribution system is unlikely. This demonstration is subject to Administrator approval and, if the demonstration and associated functional check are approved, the diagnostic system must indicate a malfunction when some degree of secondary airflow is not detectable in the exhaust system during the check. For engines equipped with positive crankcase ventilation (PCV), monitoring of the PCV system is not necessary provided the manufacturer can demonstrate to the Administrator's satisfaction that the PCV system is unlikely to fail.

(ii) Diesel. Any deterioration or malfunction occurring in an engine system or component directly intended to control emissions, including but not necessarily limited to, the exhaust gas recirculation (EGR) system, if equipped, and the fuel control system, singularly resulting in exhaust emissions exceeding any of the following levels: for model years 2007 through 2009, the applicable PM FEL+0.04 g/bhp-hr or 0.05 g/ bhp-hr PM, whichever is higher and, for model years 2010 and later, the applicable PM FEL+0.02 g/bhp-hr or 0.03 g/bhphr PM, whichever is higher; or, for model years 2007 through 2012, 1.75 times the applicable NO_X standard for engines certified to a NO_x FEL greater than 0.50 g/bhp-hr or the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/bhp-hr; or, for model years 2007 through 2012, 2.5 times the applicable NMHC standard and, for model years 2013 and later, 2 times the applicable NMHC standard; or, for model years 2007 through 2012, 2.5 times the applicable CO standard and, for model years 2013 and later, 2 times the applicable CO standard. A functional check, as described in paragraph (b)(6) of this section, may satisfy the requirements of this paragraph (b)(5) provided the manufacturer can demonstrate that a malfunction would not cause emissions to exceed the applicable levels. This demonstration is subject to Administrator approval. For engines equipped with crankcase ventilation (CV), monitoring of the CV system is not necessary provided the manufacturer can demonstrate to the Administrator's

satisfaction that the CV system is unlikely to fail.

- (6) Other emission-related engine components. Any other deterioration or malfunction occurring in an electronic emission-related engine system or component not otherwise described above that either provides input to or receives commands from the on-board computer and has a measurable impact on emissions; monitoring of components required by this paragraph (b)(6) must be satisfied by employing electrical circuit continuity checks and rationality checks for computer input components (input values within manufacturer specified ranges based on other available operating parameters), and functionality checks for computer output components (proper functional response to computer commands) except that the Administrator may waive such a rationality or functionality check where the manufacturer has demonstrated infeasibility. Malfunctions are defined as a failure of the system or component to meet the electrical circuit continuity checks or the rationality or functionality checks.
- (7) Performance of OBD functions. Any sensor or other component deterioration or malfunction which renders that sensor or component incapable of performing its function as part of the OBD system must be detected and identified on engines so equipped.
- (c) Malfunction indicator light (MIL). The OBD system must incorporate a malfunction indicator light (MIL) readily visible to the vehicle operator. When illuminated, the MIL must display "Check Engine," "Service Engine Soon," a universally recognizable engine symbol, or a similar phrase or symbol approved by the Administrator. More than one general purpose malfunction indicator light for emissionrelated problems should not be used; separate specific purpose warning lights (e.g., brake system, fasten seat belt, oil pressure, etc.) are permitted. The use of red for the OBD-related malfunction indicator light is prohibited.
- (d) MIL illumination—(1) The MIL must illuminate and remain illuminated when any of the conditions specified in paragraph (b) of this section are detected and verified, or whenever the

engine control enters a default or secondary mode of operation considered abnormal for the given engine operating conditions. The MIL must blink once per second under any period of operation during which engine misfire is occurring and catalyst damage is imminent. If such misfire is detected again during the following driving cycle (i.e., operation consisting of, at a minimum, engine start-up and engine shut-off) or the next driving cycle in which similar conditions are encountered, the MIL must maintain a steady illumination when the misfire is not occurring and then remain illuminated until the MIL extinguishing criteria of this section are satisfied. The MIL must also illuminate when the vehicle's ignition is in the "key-on" position before engine starting or cranking and extinguish after engine starting if no malfunction has previously been detected. If a fuel system or engine misfire malfunction has previously been detected, the MIL may be extinguished if the malfunction does not reoccur during three subsequent sequential trips during which similar conditions are encountered and no new malfunctions have been detected. Similar conditions are defined as engine speed within 375 rpm, engine load within 20 percent, and engine warm-up status equivalent to that under which the malfunction was first detected. If any malfunction other than a fuel system or engine misfire malfunction has been detected, the MIL may be extinguished if the malfunction does not reoccur during three subsequent sequential trips during which the monitoring system responsible for illuminating the MIL functions without detecting the malfunction, and no new malfunctions have been detected. Upon Administrator approval, statistical MIL illumination protocols may be employed, provided they result in comparable timeliness in detecting a malfunction and evaluating system performance, i.e., three to six driving cycles would be considered acceptable.

(2) Drive cycle or driving cycle, in the context of this §86.007-17 and for model years 2010 and later, a drive cycle means operation that consists of engine startup and engine shutoff and includes the period of engine off time up

to the next engine startup. For vehicles that employ engine shutoff strategies (e.g., engine shutoff at idle), the manufacturer may use an alternative definition for drive cycle (e.g., key-on followed by key-off). Any alternative definition must be based on equivalence to engine startup and engine shutoff signaling the beginning and ending of a single driving event for a conventional vehicle. For applications that span 14,000 pounds GVWR, the manufacturer may use the drive cycle definition of §86.010–18 in lieu of the definition in this paragraph.

(e) Storing of computer codes. The OBD system shall record and store in computer memory diagnostic trouble codes and diagnostic readiness codes indicating the status of the emission control system. These codes shall be available through the standardized data link connector per specifications as referenced in paragraph (h) of this section

(1) A diagnostic trouble code must be stored for any detected and verified malfunction causing MIL illumination. The stored diagnostic trouble code must identify the malfunctioning system or component as uniquely as possible. At the manufacturer's discretion, a diagnostic trouble code may be stored for conditions not causing MIL illumination. Regardless, a separate code should be stored indicating the expected MIL illumination status (i.e., MIL commanded "ON," MIL commanded "OFF").

(2) For a single misfiring cylinder, the diagnostic trouble code(s) must uniquely identify the cylinder, unless the manufacturer submits data and/or engineering evaluations which adequately demonstrate that the misfiring cylinder cannot be reliably identified under certain operating conditions. For diesel engines only, the specific cylinder for which combustion cannot be detected need not be identified if new hardware would be required to do so. The diagnostic trouble code must identify multiple misfiring cylinder conditions; under multiple misfire conditions, the misfiring cylinders need not be uniquely identified if a distinct multiple misfire diagnostic trouble code is stored.

- (3) The diagnostic system may erase a diagnostic trouble code if the same code is not re-registered in at least 40 engine warm-up cycles, and the malfunction indicator light is not illuminated for that code.
- (4) Separate status codes, or readiness codes, must be stored in computer memory to identify correctly functioning emission control systems and those emission control systems which require further engine operation to complete proper diagnostic evaluation. A readiness code need not be stored for those monitors that can be considered continuously operating monitors (e.g., misfire monitor, fuel system monitor, etc.). Readiness codes should never be set to "not ready" status upon key-on or key-off; intentional setting of readiness codes to "not ready" status via service procedures must apply to all such codes, rather than applying to individual codes. Subject to Administrator approval, if monitoring is disabled for a multiple number of driving cycles (i.e., more than one) due to the continued presence of extreme operating conditions (e.g., ambient temperatures below 40 °F, or altitudes above 8000 feet), readiness for the subject monitoring system may be set to "ready" status without monitoring having been completed. Administrator approval shall be based on the conditions for monitoring system disablement, and the number of driving cycles specified without completion of monitoring before readiness is indicated.
- (f) Available diagnostic data. (1) Upon determination of the first malfunction of any component or system, "freeze frame" engine conditions present at the time must be stored in computer memory. Should a subsequent fuel system or misfire malfunction occur, any previously stored freeze frame conditions must be replaced by the fuel system or misfire conditions (whichever occurs first). Stored engine conditions must include, but are not limited to: engine speed, open or closed loop operation, fuel system commands, coolant temperature, calculated load value, fuel pressure, vehicle speed, air flow rate, and intake manifold pressure if the information needed to determine these conditions is available to the computer. For freeze frame storage,

- the manufacturer must include the most appropriate set of conditions to facilitate effective repairs. If the diagnostic trouble code causing the conditions to be stored is erased in accordance with paragraph (d) of this section, the stored engine conditions may also be erased.
- (2) The following data in addition to the required freeze frame information must be made available on demand through the serial port on the standardized data link connector, if the information is available to the on-board computer or can be determined using information available to the on-board computer: Diagnostic trouble codes. engine coolant temperature, fuel control system status (closed loop, open loop, other), fuel trim, ignition timing advance, intake air temperature, manifold air pressure, air flow rate, engine RPM, throttle position sensor output value, secondary air status (upstream, downstream, or atmosphere), calculated load value, vehicle speed, and fuel pressure. The signals must be provided in standard units based on SAE specifications as referenced in paragraph (h) of this section. Actual signals must be clearly identified separately from default value or limp home signa.ls.
- (3) For all OBD systems for which specific on-board evaluation tests are conducted (catalyst, oxygen sensor, etc.), the results of the most recent test performed by the vehicle, and the limits to which the system is compared must be available through the standardized data link connector per the appropriate standardized specifications as referenced in paragraph (h) of this section.
- (4) Access to the data required to be made available under this section shall be unrestricted and shall not require any access codes or devices that are only available from the manufacturer.
- (g) Exceptions. The OBD system is not required to evaluate systems or components during malfunction conditions if such evaluation would result in a risk to safety or failure of systems or components. Additionally, the OBD system is not required to evaluate systems or components during operation of a power take-off unit such as a dump

bed, snow plow blade, or aerial bucket, etc.

- (h) Reference materials. The following documents are incorporated by reference, see §86.1. Anyone may inspect copies at the U.S. EPA or at the National Archives and Records Administration (NARA). For information on the availability of this material at U.S. EPA, NARA, or the standard making bodies directly, refer to §86.1.
- (1) SAE material. (i) SAE J1850, Revised May 2001, shall be used as the onboard to off-board communications protocol. All emission related messages sent to the scan tool over a J1850 data link shall use the Cyclic Redundancy Check and the three byte header, and shall not use inter-byte separation or check sums.
- (ii) SAE J1979, Revised April 2002. Basic diagnostic data (as specified in §86.007-17(e) and (f)) shall be provided in the format and units in this industry standard.
- (iii) SAE J2012, Revised April 2002. Diagnostic trouble codes shall be consistent with this industry standard.
- (iv) SAE J1962, Revised April 2002. The connection interface between the OBD system and test equipment and diagnostic tools shall meet the functional requirements of this industry standard.
- (v) SAE J1930, Revised April 2002; or, SAE J2403, Revised August 2007. All acronyms, definitions and abbreviations shall be formatted according to one or the other of these industry standards.
- (vi) SAE J1978, Revised April 2002. All equipment used to interface, extract and display OBD-related information shall meet this industry standard.
- (vii) As an alternative to the above standards, heavy-duty vehicles may conform to the specifications of these SAE standards: SAE J1939-11, Revised October 1999; SAE J1939-13, July 1999; SAE J1939-21, Revised April 2001; SAE J1939-31, Revised December 1997; SAE J1939-71, Revised August 2002; SAE J1939-73, Revised June 2001; SAE J1939-81, July 1997.
- (2) ISO materials. (i) ISO 9141-2, February 1, 1994. This industry standard may be used as an alternative to SAE J1850 (as specified in paragraph (h)(1)(i)

- of this section) as the on-board to offboard communications protocol.
- (ii) ISO 14230-4:2000(E), June 1, 2000. This industry standard may be used as an alternative to SAE J1850 (as specified in paragraph (h)(1)(i) of this section) as the on-board to off-board communications protocol.
- (iii) ISO 15765-4.3:2001, December 14, 2001. This industry standard may be used as an alternative to SAE J1850 (as specified in paragraph (h)(1)(i) of this section) as the on-board to off-board communications protocol.
- (iv) ISO 15765–4:2005(E), January 15, 2005. Beginning with the 2008 model year and beyond, this industry standard shall be the only acceptable protocol used for standardized on-board to off-board communications for vehicles below 8500 pounds. For vehicles 8500 to 14000 pounds, either this ISO industry standard or the SAE standards listed in paragraph (h)(1)(vii) of this section shall be the only acceptable protocols used for standardized on-board to off-board communications.
- (i) Deficiencies and alternative fueled engines. Upon application by the manufacturer, the Administrator may accept an OBD system as compliant even though specific requirements are not fully met. Such compliances without meeting specific requirements, or deficiencies, will be granted only if compliance would be infeasible or unreasonable considering such factors as, but not limited to: technical feasibility of the given monitor and lead time and production cycles including phase-in or phase-out of engines or vehicle designs and programmed upgrades of computers. Unmet requirements should not be carried over from the previous model year except where unreasonable hardware or software modifications would be necessary to correct the deficiency, and the manufacturer has demonstrated an acceptable level of effort toward compliance as determined by the Administrator. Furthermore, EPA will not accept any deficiency requests that include the complete lack of a major diagnostic monitor ("major" diagnostic monitors being those for exhaust aftertreatment devices, oxygen sensor, air-fuel ratio sensor, NOx sensor, engine misfire, evaporative leaks, and diesel EGR, if equipped), with the

possible exception of the special provisions for alternative fueled engines. For alternative fueled heavy-duty engines (e.g., natural gas, liquefied petroleum gas, methanol, ethanol), manufacturers may request the Administrator to waive specific monitoring requirements of this section for which monitoring may not be reliable with respect to the use of the alternative fuel. At a minimum, alternative fuel engines must be equipped with an OBD system meeting OBD requirements to the extent feasible as approved by the Administrator.

(j) California OBDII compliance option. For heavy-duty engines used in applications weighing 14,000 pounds GVWR or less, demonstration of compliance with California OBD II requirements (Title 13 California Code of Regulations §1968.2 (13 CCR 1968.2)), as modified and approved on November 9, 2007 (incorporated by reference, see §86.1), shall satisfy the requirements of this section, except that compliance with 13 CCR 1968.2(e)(4.2.2)(C), pertaining to 0.02 inch evaporative leak detection, and 13 CCR 1968.2(d)(1.4), pertaining to tampering protection, are not required to satisfy the requirements of this section. Also, the deficiency provisions of 13 CCR 1968.2(k) do not apply. The deficiency provisions of paragraph (i) of this section and the evaporative leak detection requirement of paragraph (b)(4) of this section apply to manufacturers selecting this paragraph (j) for demonstrating compliance. In addition, demonstration of compliance with 13 CCR 1968.2(e)(15.2.1)(C), to the extent it applies to the verification of proper alignment between the camshaft and crankshaft, applies only to vehicles equipped with variable valve timing.

(k) Phase-in for heavy-duty engines. Manufacturers of heavy-duty engines intended for use in a heavy-duty vehicle weighing 14,000 pounds GVWR must comply with the OBD requirements in this section according to the following phase-in schedule, based on the percentage of projected engine sales within each category. The 2007 requirements in the following phase-in schedule apply to all heavy-duty engines intended for use in a heavy-duty vehicle weighing 14,000 pounds GVWR or less. For the purposes of calculating compliance with the phase-in provisions of this paragraph (k), heavy-duty engines may be combined with heavy-duty vehicles subject to the phase-in requirements of paragraph §86.1806-05(1). The OBD Compliance phase-in table follows:

OBD COMPLIANCE PHASE-IN FOR HEAVY-DUTY ENGINES INTENDED FOR USE IN A HEAVY-DUTY VEHICLE WEIGHING 14,000 POUNDS GVWR OR LESS

Model year	Otto-cycle phase-in based on projected sales	Diesel phase-in based on pro- jected sales
2007 MY	80% compliance; alternative fuel waivers	100% compliance.
2008+ MY 100% compliance	available. 100% compliance	100% compliance.

[74 FR 8356, Feb. 24, 2009]

§86.007-21 Application for certification.

Section 86.007–21 includes text that specifies requirements that differ from §86.004–21, 86.094–21 or 86.096–21. Where a paragraph in §86.004–21, 86.094–21 or 86.096–21 is identical and applicable to §86.007–21, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.004–21.", or "[Reserved]. For guidance see §86.094–21.", or "[Reserved]. For guidance see §86.096–21.".

(a)–(b)(3) [Reserved]. For guidance see \$86.094–21.

(b)(4)(i) [Reserved]. For guidance see \$86.004-21.

(b)(4)(ii)-(b)(5)(iv) [Reserved]. For guidance see §86.094–21.

(b)(5)(v)-(b)(6) [Reserved]. For guidance see § 86.004–21.

(b)(7)-(b)(8) [Reserved]. For guidance see §86.094–21.

(b)(9)–(b)(10) [Reserved]. For guidance see \$86.004–21.

(c)-(j) [Reserved]. For guidance see \$86.094-21.

(k)-(1) [Reserved]. For guidance see \$86.096-21.

- (m)–(n) [Reserved]. For guidance see \$86.004–21.
- (o) For diesel heavy-duty engines, the manufacturer must provide the following additional information pertaining to the supplemental emission test conducted under § 86.1360–2007:
- (1) Weighted brake-specific emissions data (i.e., in units of g/bhp-hr), calculated according to 40 CFR 1065.650 for all pollutants for which a brake-specific emission standard is established in this subpart;
- (2) For engines subject to the MAEL (see §86.007-11(a)(3)(ii)), brake specific gaseous emission data for each of the 12 non-idle test points (identified under §86.1360-2007(b)(1)) and the 3 EPA-selected test points (identified under §86.1360-2007(b)(2)):
- (3) For engines subject to the MAEL (see §86.007–11(a)(3)(ii)), concentrations and mass flow rates of all regulated gaseous emissions plus carbon dioxide;
- (4) Values of all emission-related engine control variables at each test point:
- (5) A statement that the test results correspond to the test engine selection criteria in 40 CFR 1065.401. The manufacturer also must maintain records at the manufacturer's facility which contain all test data, engineering analyses, and other information which provides the basis for this statement, where such information exists. The manufacturer must provide such information to the Administrator upon request:
- (6) For engines subject to the MAEL (see $\S 86.007-11(a)(3)(ii)$), a statement that the engines will comply with the weighted average emissions standard and interpolated values comply with the Maximum Allowable Emission Limits specified in §86.007-11(a)(3) for the useful life of the engine where applicable. The manufacturer also must maintain records at the manufacturer's facility which contain a detailed description of all test data, engineering analyses, and other information which provides the basis for this statement, where such information exists. The manufacturer must provide such information to the Administrator upon re-
 - (7) [Reserved]

- (p)(1) The manufacturer must provide a statement in the application for certification that the diesel heavy-duty engine for which certification is being requested will comply with the applicable Not-To-Exceed Limits specified in §86.007-11(a)(4) when operated under all conditions which may reasonably be expected to be encountered in normal vehicle operation and use. The manufacturer also must maintain records at the manufacturers facility which contain all test data, engineering analyses, and other information which provides the basis for this statement. where such information exists. The manufacturer must provide such information to the Administrator upon request.
- (2) For engines equipped with exhaust gas recirculation, the manufacturer must provide a detailed description of the control system the engine will use to comply with the requirements of §§ 86.007–11(a)(4)(iii) and 86.1370–2007(f) for NTE cold temperature operating exclusion, including but not limited to the method the manufacturer will use to access this exclusion during normal vehicle operation.
- (3) For each engine model and/or horsepower rating within an engine family for which a manufacturer is applying for an NTE deficiency(ies) under the provisions of \$86.007-11(a)(4)(iv), the manufacturer's application for an NTE deficiency(ies) must include a complete description of the deficiency, including but not limited to: the specific description of the deficiency; what pollutant the deficiency is being applied for, all engineering efforts the manufacturer has made to overcome the deficiency, what specific operating conditions the deficiency is being requested for (i.e., temperature ranges, humidity ranges, altitude ranges, etc.), a full description of the auxiliary emission control device(s) which will be used to maintain emissions to the lowest practical level; and what the lowest practical emission level will be
- (q) The manufacturer must name an agent for service of process located in the United States. Service on this agent constitutes service on you or any of your officers or employees for any action by EPA or otherwise by the

United States related to the requirements of this part.

[65 FR 59954, Oct. 6, 2000, as amended at 70 FR 40433, July 13, 2005; 71 FR 51487, Aug. 30, 2006]

§86.007-23 Required data.

Section 86.007–23 includes text that specifies requirements that differ from \$86.095–23, \$86.098–23, or \$86.001–23. Where a paragraph in \$86.095–23, \$86.098–23, or \$86.001–23 is identical and applicable to \$86.007–23, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.095–23.", "[Reserved]. For guidance see \$86.098–23.", or "[Reserved]. For guidance see \$86.098–23.".

- (a)-(b)(1) [Reserved]. For guidance see §86.098-23.
- (b)(2) [Reserved]. For guidance see \$86.001-23.
- (b)(3) and (b)(4) [Reserved]. For guidance see \$86.098-23.

(c) Emission data—(1) Certification vehicles. The manufacturer shall submit emission data (including, methane, methanol, formaldehyde, and hydrocarbon equivalent, as applicable) on such vehicles tested in accordance with applicable test procedures and in such numbers as specified. These data shall include zero-mile data, if generated, and emission data generated for certification as required under §86.000-26(a)(3). In lieu of providing emission data the Administrator may, on request of the manufacturer, allow the manufacturer to demonstrate (on the basis of previous emission tests, development tests, or other information) that the engine will conform with certain applicable emission standards of this part. Standards eligible for such manufacturer requests are those for idle CO emissions, smoke emissions, or particulate emissions from methanolfueled or gaseous-fueled diesel-cycle certification vehicles, those for particulate emissions from Otto-cycle certification vehicles or gaseous-fueled vehicles, and those for formaldehyde emissions from petroleum-fueled vehicles. Also eligible for such requests are standards for total hydrocarbon emissions from model year 1994 and later certification vehicles. By separate request, including appropriate supporting test data, the manufacturer may request that the Administrator also waive the requirement to measure particulate or formaldehyde emissions when conducting Selective Enforcement Audit testing of Otto-cycle vehicles.

(2) Certification engines. The manufacturer shall submit emission data on such engines tested in accordance with applicable emission test procedures of this subpart and in such numbers as specified. These data shall include zero-hour data, if generated, and emission data generated for certification as required under §86.000-26(c)(4). In lieu of providing emission data on idle CO emissions or particulate emissions from methanol-fueled or gaseous-fueled diesel-cycle certification engines, on particulate emissions from Otto-cycle engines, or on CO emissions from diesel-cycle certification engines, the Administrator may, on request of the manufacturer, allow the manufacturer to demonstrate (on the basis of previous emission tests, development tests, or other information) that the engine will conform with the applicable emission standards of this part. In lieu of providing emission data on smoke emissions from methanol-fueled or petroleum-fueled diesel certification engines, the Administrator may, on the request of the manufacturer, allow the manufacturer to demonstrate (on the basis of previous emission tests, development tests, or other information) that the engine will conform with the applicable emissions standards of this part. In lieu of providing emissions data on smoke emissions from dieselcycle engines when conducting Selective Enforcement Audit testing under subpart K of this part, the Administrator may, on separate request of the manufacturer, allow the manufacturer to demonstrate (on the basis of previous emission tests, development tests, or other information) that the engine will conform with the applicable smoke emissions standards of this

- (d)–(e)(1) [Reserved]. For guidance see $\S 86.098-23$.
- (e)(2) and (e)(3) [Reserved]. For guidance see §86.001-23.
- (f)-(g) [Reserved]. For guidance see \$86.095-23.

- (h)–(k) [Reserved]. For guidance see \$86.098-23.
- (1) [Reserved]. For guidance see §86.095-23.
- (m) [Reserved]. For guidance see §86.098-23.
- (n) Measure CO2, N2O, and CH4 with each low-hour certification test for heavy-duty engines using the procedures specified in 40 CFR part 1065 as specified in this paragraph (n). Report these values in your application for certification. The requirements of this paragraph (n) apply starting with model year 2011 for CO2 and 2012 for CH₄. The requirements of this paragraph (n) related to N₂O emissions apply for engine families that depend on NO_X aftertreatment to meet emission standards starting with model year 2013. These measurements are not required for NTE testing. Use the same units and calculations as for your other results to report a single weighted value for CO2, N2O, and CH4 for each test. Round the final values as follows:
- (1) Round CO_2 to the nearest 1 g/bhp-hr.
- (2) Round N_2O to the nearest 0.001 g/bhp-hr.
- (3) Round CH₄ to the nearest 0.001 g/bhp-hr.

[66 FR 5164, Jan. 18, 2001, as amended at 74 FR 56373, Oct. 30, 2009]

EFFECTIVE DATE NOTE: At 78 FR 36388, June 17, 2013, §86.007-23 was amended by removing paragraph (n), effective Aug. 16, 2013.

§ 86.007-25 Maintenance.

Section 86.007–25 includes text that specifies requirements that differ from \$86.094–25, \$86.098–25, or \$86.004–25. Where a paragraph in \$86.094–25, \$86.098–25, or \$86.004–25 is identical and applicable to \$86.007–25, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.094–25.", "[Reserved]. For guidance see \$86.098–25.", or "[Reserved]. For guidance see \$86.094–25.".

- (a)–(a)(2) [Reserved]. For guidance see \$86.004–25.
- (b) introductory text through (b)(3)(ii) [Reserved]. For guidance see \$86.094-25.
- (b)(3)(iii)-(b)(3)(v)(H) [Reserved]. For guidance see §86.004–25.

- (b)(3)(vi)(A)-(b)(3)(vi)(D) [Reserved]. For guidance see §86.094–25.
- (b)(3)(vi)(E)-(b)(3)(vi)(J) [Reserved]. For guidance see § 86.098–25.
- (b)(4) introductory text through (b)(4)(iii)(C) [Reserved]. For guidance see §86.004–25.
- (b)(4)(iii)(D) Particulate trap or trap oxidizer systems including related components (adjustment and cleaning only for filter element, replacement of the filter element is not allowed during the useful life).
- (b)(4)(iii)(E) [Reserved]. For guidance see § 86.004–25.
- (F) Catalytic converter (adjustment and cleaning only for catalyst beds, replacement of the bed is not allowed during the useful life).
- (b)(4)(iii)(G)-(b)(6) [Reserved]. For guidance see § 86.004–25.
- (b)(7)–(h) [Reserved]. For guidance see \$86.094–25.
- (i) Notwithstanding the provisions of \$86.004-25(b)(4)(iii) introductory text through (b)(4)(iii)(C), paragraph (b)(4)(iii)(D) of this section, \$86.004-25(b)(4)(iii)(E), paragraph (b)(4)(iii)(F) of this section, \$86.004-25(b)(4)(iii)(G), and \$86.004-25(b)(6), manufacturers of heavy-duty engines may schedule replacement or repair of particulate trap (or trap oxidizer) systems or catalytic converters (including NO_X adsorbers), provided:
- (1) The manufacturer demonstrates to the Administrator's satisfaction that the repair or replacement will be performed according to the schedule; and
- (2) The manufacturer pays for the repair or replacement.

[66 FR 5164, Jan. 18, 2001]

§86.007-30 Certification.

(a)(1)(i) If, after a review of the test reports and data submitted by the manufacturer, data derived from any inspection carried out under §86.091–7(c) and any other pertinent data or information, the Administrator determines that a test vehicle(s) (or test engine(s)) meets the requirements of the Act and of this subpart, he will issue a certificate of conformity with respect to such vehicle(s) (or engine(s)) except in cases covered by paragraphs (a)(1)(ii) and (c) of this section.

- (ii) Gasoline-fueled and methanol-fueled heavy-duty vehicles. If, after a review of the statement(s) of compliance submitted by the manufacturer under §86.094-23(b)(4) and any other pertinent data or information, the Administrator determines that the requirements of the Act and this subpart have been met, he will issue one certificate of conformity per manufacturer with respect to the evaporative emission family(ies) covered by paragraph (c) of this section.
- (2) Such certificate will be issued for such period not to exceed one model year as the Administrator may determine and upon such terms as he may deem necessary or appropriate to assure that any new motor vehicle (or new motor vehicle engine) covered by the certificate will meet the requirements of the Act and of this part.
- (3)(i) One such certificate will be issued for each engine family. For gasoline-fueled and methanol-fueled light-duty vehicles and light-duty trucks, and petroleum-fueled diesel cycle light-duty vehicles and light-duty trucks not certified under §86.098-28(g), one such certificate will be issued for each engine family-evaporative/refueling emission family combination. Each certificate will certify compliance with no more than one set of in-use and certification standards (or family emission limits, as appropriate).
- (ii) For gasoline-fueled and methanol fueled heavy-duty vehicles, one such certificate will be issued for each manufacturer and will certify compliance for those vehicles previously identified in that manufacturer's statement(s) of compliance as required in §86.098–23(b)(4)(i) and (ii).
- (iii) For diesel light-duty vehicles and light-duty trucks, or diesel HDEs, included in the applicable particulate averaging program, the manufacturer may at any time during production elect to change the level of any family particulate emission limit by demonstrating compliance with the new limit as described in §86.094–28(a)(5)(i). New certificates issued under this paragraph will be applicable only for vehicles (or engines) produced subsequent to the date of issuance.

- (iv) For light-duty trucks or HDEs included in the applicable NO_X averaging program, the manufacturer may at any time during production elect to change the level of any family NO_X emission limit by demonstrating compliance with the new limit as described in §86.094–28(b)(5)(ii) or §86.004–28(c)(5)(ii). New certificates issued under this paragraph will be applicable only for vehicles (or engines) produced subsequent to the day of issue.
- (4)(i) For exempt light-duty vehicles and light-duty trucks under the provisions of §86.094-8(j) or §86.094-9(j), an adjustment or modification performed in accordance with instructions provided by the manufacturer for the altitude where the vehicle is principally used will not be considered a violation of section 203(a)(3) of the Clean Air Act (42 U.S.C. 7522(a)(3)).
- (ii) A violation of section 203(a)(1) of the Clean Air Act (42 U.S.C. 7522(a)(1)) occurs when a manufacturer sells or delivers to an ultimate purchaser any light-duty vehicle or light-duty truck, subject to the regulations under the Act, under any of the conditions specified in paragraph (a)(4)(ii) of this section.
- (A) When a light-duty vehicle or light-duty truck is exempted from meeting high-altitude requirements as provided in §86.090-8(h) or §86.094-9(h):
- (1) At a designated high-altitude location, unless such manufacturer has reason to believe that such vehicle will not be sold to an ultimate purchaser for principal use at a designated high-altitude location; or
- (2) At a location other than a designated high-altitude location, when such manufacturer has reason to believe that such motor vehicle will be sold to an ultimate purchaser for principal use at a designated high-altitude location.
- (B) When a light-duty vehicle or light-duty truck is exempted from meeting low-altitude requirements as provided in §86.094-8(i) or §86.094-9(i):
- (1) At a designated low-altitude location, unless such manufacturer has reason to believe that such vehicle will not be sold to an ultimate purchaser for principal use at a designated low-altitude location; or

(2) At a location other than a designated low-altitude location, when such manufacturer has reason to believe that such motor vehicle will be sold to an ultimate purchaser for principal use at a designated low-altitude location.

(iii) A manufacturer shall be deemed to have reason to believe that a lightduty vehicle that has been exempted from compliance with emission standards at high-altitude, or a light-duty truck which is not configured to meet high-altitude requirements, will not be sold to an ultimate purchaser for principal use at a designated high-altitude location if the manufacturer has informed its dealers and field representatives about the terms of these high-altitude regulations, has not caused the improper sale itself, and has taken reasonable action which shall include, but not be limited to, either paragraph (a)(4)(iii) (A) or (B), and paragraph (a)(4)(iii)(C) of this section:

(A) Requiring dealers in designated high-altitude locations to submit written statements to the manufacturer signed by the ultimate purchaser that a vehicle which is not configured to meet high-altitude requirements will not be used principally at a designated high-altitude location; requiring dealers in counties contiguous to designated high-altitude locations to submit written statements to the manufacturer, signed by the ultimate purchaser who represents to the dealer in the normal course of business that he or she resides in a designated high-altitude location, that a vehicle which is not configured to meet high-altitude requirements will not be used principally at a designated high-altitude location; and for each sale or delivery of fleets of ten or more such vehicles in a high-altitude location or in counties contiguous to high-altitude locations, requiring either the selling dealer or the delivering dealer to submit written statements to the manufacturer. signed by the ultimate purchaser who represents to the dealer in the normal course of business that he or she resides in a designated high-altitude location, that a vehicle which is not configured to meet high-altitude requirements will not be used principally at a designated high-altitude location. In

addition, the manufacturer will make available to EPA, upon reasonable written request (but not more frequently than quarterly, unless EPA has demonstrated that it has substantial reason to believe that an improperly configured vehicle has been sold), sales, warranty, or other information pertaining to sales of vehicles by the dealers described above maintained by the manufacturer in the normal course of business relating to the altitude configuration of vehicles and the locations of ultimate purchasers; or

(B) Implementing a system which monitors factory orders of low-altitude vehicles by high-altitude dealers, or through other means, identifies dealers that may have sold or delivered a vehicle not configured to meet the high-altitude requirements to an ultimate purchaser for principal use at a designated high-altitude location; and making such information available to EPA upon reasonable written request (but not more frequently than quarterly, unless EPA has demonstrated that it has substantial reason to believe that an improperly configured vehicle has been sold); and

(C) Within a reasonable time after receiving written notice from EPA or a State or local government agency that a dealer may have improperly sold or delivered a vehicle not configured to meet the high-altitude requirements to an ultimate purchaser residing in a designated high-altitude location, or based on information obtained pursuant to paragraph (a)(4)(iii) of this section that a dealer may have improperly sold or delivered a significant number of such vehicles to ultimate purchasers so residing, reminding the dealer in writing of the requirements of these regulations, and, where appropriate, warning the dealer that sale by the dealer of vehicles not configured to meet high-altitude requirements may be contrary to the terms of its franchise agreement with the manufacturer and the dealer certification requirements of §85.2108 of this chapter.

(iv) A manufacturer shall be deemed to have reason to believe that a light-duty vehicle or light-duty truck which has been exempted from compliance with emission standards at low altitude, as provided in §86.094-8(i) or

§86.094–9(i), will not be sold to an ultimate purchaser for principal use at a designated low-altitude location if the manufacturer has informed its dealers and field representatives about the terms of the high-altitude regulations, has not caused the improper sale itself, and has taken reasonable action which shall include, but not be limited to either §86.094–30(a)(4)(iv)(A) or (B) and §86.094–30(a)(4)(iv)(C):

(A) Requiring dealers in designated low-altitude locations to submit written statements to the manufacturer signed by the ultimate purchaser that a vehicle which is not configured to meet low-altitude requirements will not be used principally at a designated low-altitude location; requiring dealers in counties contiguous to designated low-altitude locations to submit written statements to the manufacturer, signed by the ultimate purchaser who represents to the dealer in the normal course of business that he or she resides in a designated low-altitude location, that a vehicle which is not configured to meet low-altitude requirements will not be used principally at a designated low-altitude location; and for each sale or delivery of fleets of ten or more such vehicles in a low-altitude location or in counties contiguous to low-altitude locations, requiring either the selling dealer or the delivering dealer to submit written statements to the manufacturer, signed by the ultimate purchaser who represents to the dealer in the normal course of business that he or she resides in a designated low-altitude location, that a vehicle which is not configured to meet low-altitude requirements will not be used principally at a designated high-altitude location. In addition, the manufacturer will make available to EPA, upon reasonable written request (but not more frequently than quarterly, unless EPA has demonstrated that it has substantial reason to believe that an improperly configured vehicle has been sold), sales, warranty, or other information pertaining to sales of vehicles by the dealers described above maintained by the manufacturer in the normal course of business relating to the altitude configuration of vehicles and the locations of ultimate purchasers: or

(B) Implementing a system which monitors factory orders of high-altitude vehicles by low-altitude dealers, or through other means, identifies dealers that may have sold or delivered a vehicle not configured to meet the low-altitude requirements to an ultimate purchaser for principal use at a designated low-altitude location; and making such information available to EPA upon reasonable written request (but not more frequently than quarterly, unless EPA has demonstrated that it has substantial reason to believe that an improperly configured vehicle has been sold); and

(C) Within a reasonable time after receiving written notice from EPA or a state or local government agency that a dealer may have improperly sold or delivered a vehicle not configured to meet the low-altitude requirements to an ultimate purchaser residing in a designated low-altitude location, or based on information obtained pursuant to paragraph (a)(4)(iv) of this section that a dealer may have improperly sold or delivered a significant number of such vehicles to ultimate purchasers so residing, reminding the dealer in writing of the requirements of these regulations, and, where appropriate, warning the dealer that sale by the dealer of vehicles not configured to meet low-altitude requirements may be contrary to the terms of its franchise agreement with the manufacturer and the dealer certification requirements of §85.2108 of this chapter.

(5)(i) For the purpose of paragraph (a) of this section, a "designated high-altitude location" is any county which has substantially all of its area located above 1,219 meters (4,000 feet) and:

(A) Requested and extension past the attainment date of December 31, 1982, for compliance with either the National Ambient Air Quality Standards for carbon monoxide or ozone, as indicated in part 52 (Approval and Promulgation of Implementation Plans) of this title; or

(B) Is in the same state as a county designated as a high-altitude location according to paragraph (a)(5)(i)(A) of this section.

(ii) The designated high-altitude locations defined in paragraph (a)(5)(i) of this section are listed below:

40 CFR Ch. I (7-1-13 Edition)

§86.007-30

	STATE OF COLORADO	San Juan	Uintah
A dama	Wit Carron	Sanpete	Utah
Adams Alamosa	Kit Carson Lake	Sevier	Wasatch
Arapahoe	La Plata	Summit Wayne	
Archuleta	Larimer	Tooele Weber	
Boulder	Las Animas	(iii) For the purpose of personne (a)	
Chaffee	Lincoln	(iii) For the purpose of paragraph (a) of this section, a "designated low-alti-	
Cheyenne	Mesa	tude location' is any county which has	
Clear Creek	Mineral		
Conejos	Moffat	substantially all of its area located	
Costilla	Montezuma	below 1,219 meters (4,000 feet).	
Crowley	Montrose	(iv) The designated low-altitude loca-	
Custer	Morgan	tions so defined include all counties in	
Delta	Otero	the United States which are not listed	
Denver	Ouray	in either paragraph (a)(5)(ii) of this sec-	
Dolores	Park	tion or in the list below:	
Douglas	Pitkin		
Eagle	Pueblo	STATE OF ARIZONA	
Elbert	Rio Blanco	Apache	Navajo
El Paso	Rio Grande	Cochise	Yavapai
Fremont Garfield	Routt	Coconino	1 a vapai
Gilpin	Saguache		
Grand	San Juan	State of Idaho	
Gunnison	San Miguel	Bannock	Franklin
Hinsdale	Summit	Bear Lake	Fremont
Huerfano	Teller	Bingham	Jefferson
Jackson	Washington	Blaine	
Jefferson	Weld	Bonneville	Lemhi
		Butte	Madison
	STATE OF NEVADA	Camas	Minidoka
Carson City	Lyon	Caribou	Oneida
Douglas	Mineral	Cassia	Power
Elko	Nye	Clark	Treton
Esmeralda	Pershing	Custer	Valley
Eureka	Storey	STATE OF MONTANA	
Humboldt	Washoe	STATE OF	MONTANA
Lander	White Pine	Beaverhead	Meagher
Lincoln	white i me	Deer Lodge	Park
	Smarr or New Meyroo	Gallatin	Powell
,	STATE OF NEW MEXICO	Jefferson	Silver Bow
Bernalillo	Mora	Judith Basin	Wheatland
Catron	Otero	Madison	
Colfax	Rio Arriba	STATE OF	NEBRASKA
Curry	Roosevelt	STATE OF	NEBRASKA
De Baca	Sandoval	Banner	Kimball
Grant Guadalupe	San Juan	Cheyenne	Sioux
Harding	San Miguel Santa Fe Sierra	Smarr o	F OREGON
Hidalgo	Socorro	STATE 0	F OREGON
Lincoln	Taos	Harney	Lake
Los Alamos	Torrance	Klamath	
Luna	Union	Cm , mp	The state of the s
McKinley	Valencia	STATE	OF TEXAS
		Jeff Davis	Parmer
	STATE OF UTAH	Hudspeth	
Beaver	Grand	STATE OF	WYOMING
Box Elder	Iron		
Cache	Juab	Albany	Johnson
Carbon	Kane	Campbell	Laramie
Daggett	Millard	Carbon	Lincoln
Davis Duchesne	Morgan Piute	Converse Fremont	Natrona Niobrara
Emery	Rich	Goshen	Park
Garfield	Salt Lake	Hot Springs	Platte
Garriora	DALI DIAG	1100 Optiligo	1 10000

Sublette Uinta Sweetwater Washakie Teton Weston

- (6) Catalyst-equipped vehicles, otherwise covered by a certificate, which are driven outside the United States, Canada, and Mexico will be presumed to have been operated on leaded gasoline resulting in deactivation of the catalysts. If these vehicles are imported or offered for importation without retrofit of the catalyst, they will be considered not to be within the coverage of the certificate unless included in a catalyst control program operated by a manufacturer or a United States Government agency and approved by the Administrator.
- (7) For incomplete light-duty trucks, a certificate covers only those new motor vehicles which, when completed by having the primary load-carrying device or container attached, conform to the maximum curb weight and frontal area limitations described in the application for certification as required in \$86.094-21(d).
- (8) For heavy-duty engines, a certificate covers only those new motor vehicle engines installed in heavy-duty vehicles which conform to the minimum gross vehicle weight rating, curb weight, or frontal area limitations for heavyduty vehicles described in §86.082-2.
- (9) For incomplete gasoline-fueled and methanol-fueled heavy-duty vehicles a certificate covers only those new motor vehicles which, when completed, conform to the nominal maximum fuel tank capacity limitations as described in the application for certification as required in §86.094–21(e).
- (10)(i) For diesel-cycle light-duty vehicle and diesel-cycle light-duty truck families which are included in a particulate averaging program, the manufacturer's production-weighted average of the particulate emission limits of all engine families in a participating class or classes shall not exceed the applicable diesel-cycle particulate standard, or the composite particulate standard defined in $\S 86.090-2$ as appropriate, at the end of the model year, as determined in accordance with this part. The certificate shall be void ab initio for those vehicles causing the production-weighted family emission limit

- (FEL) to exceed the particulate standard.
- (ii) For all heavy-duty diesel-cycle engines which are included in the particulate ABT programs under $\S 86.098-15$ or superseding ABT sections as applicable, the provisions of paragraphs (a)(10)(ii)(A)–(C) of this section apply.
- (A) All certificates issued are conditional upon the manufacturer complying with the provisions of §86.098–15 or superseding ABT sections as applicable and the ABT related provisions of other applicable sections, both during and after the model year production.
- (B) Failure to comply with all provisions of §86.098–15 or superseding ABT sections as applicable will be considered to be a failure to satisfy the conditions upon which the certificate was issued, and the certificate may be deemed void *ab initio*.
- (C) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied or excused.
- (11)(i) For light-duty truck families which are included in a NO_X averaging program, the manufacturer's production-weighted average of the NO_X emission limits of all such engine families shall not exceed the applicable NO_X emission standard, or the composite NO_X emission standard defined in §86.088–2, as appropriate, at the end of the model year, as determined in accordance with this part. The certificate shall be void *ab initio* for those vehicles causing the production-weighted FEL to exceed the NO_X standard.
- (ii) For all HDEs which are included in the NO_X plus NMHC ABT programs contained in §86.098–15, or superseding ABT sections as applicable, the provisions of paragraphs (a)(11)(ii) (A)–(C) of this section apply.
- (A) All certificates issued are conditional upon the manufacturer complying with the provisions of §86.098–15 or superseding ABT sections as applicable and the ABT related provisions of other applicable sections, both during and after the model year production.
- (B) Failure to comply with all provisions of §86.098-15 or superseding ABT sections as applicable will be considered to be a failure to satisfy the conditions upon which the certificate was

issued, and the certificate may be deemed void *ab initio*.

- (C) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied or excused.
- (12) For all light-duty vehicles certified to standards under §86.094-8 or to which standards under §86.708-94 are applicable, the provisions of paragraphs (a)(12)(i) through (iii) of this section apply.
- (13) For all light-duty trucks certified to Tier 0 standards under §86.094–9 and to which standards under §86.709–94 are applicable:
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §§ 86.094–9 and 86.709–94 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §§86.094-9 and 86.709-94 will be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the individual vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (14) For all light-duty vehicles and light-duty trucks certified with an Alternative Service Accumulation Durability Program under §86.094–13(e), paragraphs (a)(14)(i) through (iii) of this section apply.
- (i) All certificates issued are conditional upon the manufacturer performing the in-use verification program pursuant to the agreement described in §86.094–13(e)(8).
- (ii) Failure to fully comply with all the terms of the in-use verification program pursuant to the agreement described in §86.094-13(e)(8) will be considered a failure to satisfy the conditions upon which the certificate was issued. A vehicle or truck will be considered to be covered by the certificate only if the manufacturer fulfills the conditions upon which the certificate is issued.
- (iii) The manufacturer shall bear the burden of establishing to the satisfac-

tion of the Administrator that the conditions upon which the certificate was issued were satisfied.

- (15) For all light-duty vehicles certified to evaporative test procedures and accompanying standards specified under §86.096–8:
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.096-8 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.096-8 will be considered to be a failure to satisfy the conditions upon which the certificate was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (16) For all light-duty trucks certified to evaporative test procedures and accompanying standards specified under §86.096–9:
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.096–9 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.096-9 will be considered to be a failure to satisfy the conditions upon which the certificate was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (17) For all heavy-duty vehicles certified to evaporative test procedures and accompanying standards specified under §86.096–10:
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.096–10 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.096-10 will be

considered to be a failure to satisfy the conditions upon which the certificate was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.

- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (18) For all heavy-duty vehicles certified to evaporative test procedures and accompanying standards specified under § 86.098–11:
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.098-11 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.098-11 will be considered to be a failure to satisfy the conditions upon which the certificate was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (19) For all light-duty vehicles certified to refueling emission standards under §86.098–8, the provisions of paragraphs (a)(19) (i) through (iii) of this section apply.
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.098-8, both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in \$86.094-8 be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (20) For all light-duty trucks certified to refueling emission standards under §86.001–9, the provisions of paragraphs (a)(20)(i)–(iii) this section apply.

- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.001–9 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.001-9 will be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the individual vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (21) For all light-duty trucks certified to refueling emission standards under §86.004-9, the provisions of paragraphs (a)(21)(i)-(iii) of this section apply.
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.004–9 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.004-9 will be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the individual vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (b)(1) The Administrator will determine whether a vehicle (or engine) covered by the application complies with applicable standards (or family emission limits, as appropriate) by observing the following relationships: in paragraphs (b)(1)(i) through (iv) of this section:
- (i) Light-duty vehicles. (A) The durability data vehicle(s) selected under §86.094-24(c)(1)(i) shall represent all vehicles of the same engine system combination.
- (B) The emission data vehicle(s) selected under §86.094-24(b)(1) (ii) through (iv) shall represent all vehicles of the

same engine-system combination as applicable.

- (C) The emission data vehicle(s) selected under §86.094–24(b)(1)(vii)(A) and (B) shall represent all vehicles of the same evaporative control system within the evaporative family.
- (ii) Light-duty trucks. (A) The emission data vehicle(s) selected under §86.094-24(b)(1)(ii), shall represent all vehicles of the same engine-system combination as applicable.
- (B) The emission data vehicle(s) selected under §86.001–24(b)(vii)(A) and (B) shall represent all vehicles of the same evaporative/refueling control system within the evaporative/refueling family.
- (C) The emission data vehicle(s) selected under §86.09424(b)(1)(v) shall represent all vehicles of the same engine system combination as applicable.
- (D) The emission-data vehicle(s) selected under §86.098–24(b)(1)(viii) shall represent all vehicles of the same evaporative/refueling control system within the evaporative/refueling emission family, as applicable.
- (iii) Heavy-duty engines. (A) An Ottocycle emission data test engine selected under §86.094-24(b)(2)(iv) shall represent all engines in the same family of the same engine displacement-exhaust emission control system combination.
- (B) An Otto-cycle emission data test engine selected under §86.094–24(b)(2)(iii) shall represent all engines in the same engine family of the same engine displacement-exhaust emission control system combination.
- (C) A diesel emission data test engine selected under §86.094–24(b)(3)(ii) shall represent all engines in the same engine-system combination.
- (D) A diesel emission data test engine selected under §86.094–24(b)(3)(iii) shall represent all engines of that emission control system at the rated fuel delivery of the test engine.
- (iv) Gasoline-fueled and methanol-fueled heavy-duty vehicles. A statement of compliance submitted under §86.094–23(b)(4)(i) or (ii) shall represent all vehicles in the same evaporative emission family-evaporative emission control system combination.
- (2) The Administrator will proceed as in paragraph (a) of this section with re-

spect to the vehicles (or engines) belonging to an engine family or engine family-evaporative/refueling emission family combination (as applicable), all of which comply with all applicable standards (or family emission limits, as appropriate).

- (3) If after a review of the test reports and data submitted by the manufacturer, data derived from any additional testing conducted pursuant to §86.091-29, data or information derived from any inspection carried out under §86.094-7(d) or any other pertinent data or information, the Administrator determines that one or more test vehicles (or test engines) of the certification test fleet do not meet applicable standards (or family emission limits, as appropriate), he will notify the manufacturer in writing, setting forth the basis for his determination. Within 30 days following receipt of the notification, the manufacturer may request a hearing on the Administrator's determination. The request shall be in writing, signed by an authorized representative of the manufacturer and shall include a statement specifying the manufacturer's objections to the Administrator's determination and data in support of such objections. If, after a review of the request and supporting data, the Administrator finds that the request raises a substantial factual issue, he shall provide the manufacturer a hearing in accordance with §86.078-6 with respect to such issue.
- (4) For light-duty vehicles and light-duty trucks the manufacturer may, at its option, proceed with any of the following alternatives with respect to an emission data vehicle determined not in compliance with all applicable standards (or family emission limits, as appropriate) for which it was tested:
- (i) Request a hearing under §86.078-6;
- (ii) Remove the vehicle configuration (or evaporative/refueling vehicle configuration, as applicable) which failed, from his application:
- (A) If the failed vehicle was tested for compliance with exhaust emission standards (or family emission limits, as appropriate) only: The Administrator may select, in place of the failed vehicle, in accordance with the selection criteria employed in selecting the

failed vehicle, a new emission data vehicle to be tested for exhaust emission compliance only; or

(B) If the failed vehicle was tested for compliance with one or more of the exhaust, evaporative and refueling emission standards: The Administrator may select, in place of the failed vehicle, in accordance with the selection criteria employed in selecting the failed vehicle, a new emission data vehicle which will be tested for compliance with all of the applicable emission standards. If one vehicle cannot be selected in accordance with the selection criteria employed in selecting the failed vehicle, then two or more vehicles may be selected (e.g., one vehicle to satisfy the exhaust emission vehicle selection criteria and one vehicle to satisfy the evaporative and refueling emission vehicle selection criteria). The vehicle selected to satisfy the exhaust emission vehicle selection criteria will be tested for compliance with exhaust emission standards (or family emission limits, as appropriate) only. The vehicle selected to satisfy the evaporative and/or refueling emission vehicle selection criteria will be tested for compliance with exhaust, evaporative and/or refueling emission standards; or

(iii) Remove the vehicle configuration (or evaporative/refueling vehicle configuration, as applicable) which failed from the application and add a vehicle configuration(s) (or evaporative/refueling vehicle configuration(s), as applicable) not previously listed. The Administrator may require, if applicable, that the failed vehicle be modified to the new engine code (or evaporative/refueling emission code, as applicable) and demonstrate by testing that it meets applicable standards (or family emission limits, as appropriate) for which it was originally tested. In addition, the Administrator may select, in accordance with the vehicle selection criteria given in §86.001-24(b), a new emission data vehicle or vehicles. The vehicles selected to satisfy the exhaust emission vehicle selection criteria will be tested for compliance with exhaust emission standards (or family emission limits, as appropriate) only. The vehicles selected to satisfy the evaporative emission vehicle selection criteria will be tested for compliance

with all of the applicable emission standards (or family emission limits, as appropriate); or

(iv) Correct a component or system malfunction and show that with a correctly functioning system or component the failed vehicle meets applicable standards (or family emission limits, as appropriate) for which it was originally tested. The Administrator may require a new emission data vehicle, of identical vehicle configuration (or evaporative/refueling vehicle configuration, as applicable) to the failed vehicle, to be operated and tested for compliance with the applicable standards (or family emission limits, as appropriate) for which the failed vehicle was originally tested.

- (5) For heavy-duty engines the manufacturer may, at his option, proceed with any of the following alternatives with respect to any engine family represented by a test engine(s) determined not in compliance with applicable standards (or family emission limit, as appropriate):
- (i) Request a hearing under §86.078–6; or
- (ii) Delete from the application for certification the engines represented by the failing test engine. (Engines so deleted may be included in a later request for certification under §86.079–32.) The Administrator may then select in place of each failing engine an alternate engine chosen in accordance with selection criteria employed in selecting the engine that failed; or
- (iii) Modify the test engine and demonstrate by testing that it meets applicable standards. Another engine which is in all material respect the same as the first engine, as modified, may then be operated and tested in accordance with applicable test procedures.
- (6) If the manufacturer does not request a hearing or present the required data under paragraphs (b)(4) or (5) of this section (as applicable) of this section, the Administrator will deny certification.
- (c)(1) Notwithstanding the fact that any certification vehicle(s) (or certification engine(s)) may comply with other provisions of this subpart, the Administrator may withhold or deny the issuance of a certificate of conformity (or suspend or revoke any such

§86.007-30

certificate which has been issued) with respect to any such vehicle(s) (or engine(s)) if:

- (i) The manufacturer submits false or incomplete information in his application for certification thereof;
- (ii) The manufacturer renders inaccurate any test data which he submits pertaining thereto or otherwise circumvents the intent of the Act, or of this part with respect to such vehicle (or engine);
- (iii) Any EPA Enforcement Officer is denied access on the terms specified in §86.091-7(d) to any facility or portion thereof which contains any of the following:
 - (A) The vehicle (or engine);
- (B) Any components used or considered for use in its modification or buildup into a certification vehicle (or certification engine);
- (C) Any production vehicle (or production engine) which is or will be claimed by the manufacturer to be covered by the certificate;
- (D) Any step in the construction of a vehicle (or engine) described in paragraph (c)(iii)(C) of this section;
- (E) Any records, documents, reports, or histories required by this part to be kept concerning any of the above; or
- (iv) Any EPA Enforcement Officer is denied "reasonable assistance" (as defined in §86.091–7(d) in examining any of the items listed in paragraph (c)(1)(iii) of this section.
- (2) The sanctions of withholding, denying, revoking, or suspending of a certificate may be imposed for the reasons in paragraphs (c)(1)(i), (ii), (iii), or (iv) of this section only when the infraction is substantial.
- (3) In any case in which a manufacturer knowingly submits false or inaccurate information or knowingly renders inaccurate or invalid any test data or commits any other fraudulent acts and such acts contribute substantially to the Administrator's decision to issue a certificate of conformity, the Administrator may deem such certificate void *ab initio*.
- (4) In any case in which certification of a vehicle (or engine) is proposed to be withheld, denied, revoked, or suspended under paragraph (c)(1)(iii) or (iv) of this section, and in which the Administrator has presented to the

manufacturer involved reasonable evidence that a violation of §86.091–7(d) in fact occurred, the manufacturer, if he wishes to contend that, even though the violation occurred, the vehicle (or engine) in question was not involved in the violation to a degree that would warrant withholding, denial, revocation, or suspension of certification under either paragraph (c)(1)(iii) or (iv) of this section, shall have the burden of establishing that contention to the satisfaction of the Administrator.

- (5) Any revocation or suspension of certification under paragraph (c)(1) of this section shall:
- (i) Be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.078-6 hereof; and
- (ii) Extend no further than to forbid the introduction into commerce of vehicles (or engines) previously covered by the certification which are still in the hands of the manufacturer, except in cases of such fraud or other misconduct as makes the certification invalid ab initio.
- (6) The manufacturer may request in the form and manner specified in paragraph (b)(3) of this section that any determination made by the Administrator under paragraph (c)(1) of this section to withhold or deny certification be reviewed in a hearing conducted in accordance with §86.078-6. If the Administrator finds, after a review of the request and supporting data, that the request raises a substantial factual issue, he will grant the request with respect to such issue.
- (d)(1) For light-duty vehicles. Notwithstanding the fact that any vehicle configuration or engine family may be covered by a valid outstanding certificate of conformity, the Administrator may suspend such outstanding certificate of conformity in whole or in part with respect to such vehicle configuration or engine family if:
- (i) The manufacturer refuses to comply with the provisions of a test order issued by the Administrator pursuant to \$86.603: or
- (ii) The manufacturer refuses to comply with any of the requirements of §86.603; or

- (iii) The manufacturer submits false or incomplete information in any report or information provided pursuant to the requirements of §86.609; or
- (iv) The manufacturer renders inaccurate any test data which he submits pursuant to §86.609; or
- (v) Any EPA Enforcement Officer is denied the opportunity to conduct activities related to entry and access as authorized in §86.606 of this part and in a warrant or court order presented to the manufacturer or the party in charge of a facility in question; or
- (vi) EPA Enforcement Officers are unable to conduct activities related to entry and access or to obtain "reasonable assistance" as authorized in §86.606 of this part because a manufacturer has located its facility in a foreign jurisdiction where local law prohibits those activities; or
- (vii) The manufacturer refuses to or in fact does not comply with §86.604(a), §86.605, §86.607, §86.608, or §86.610.
- (2) The sanction of suspending a certificate may not be imposed for the reasons in paragraph (d)(1)(i), (ii), or (vii) of this section where the refusal is caused by conditions and circumstances outside the control of the manufacturer which render it impossible to comply with those requirements.
- (3) The sanction of suspending a certificate may be imposed for the reasons in paragraph (d)(1)(iii), (iv), or (v) of this section only when the infraction is substantial.
- (4) In any case in which a manufacturer knowingly submitted false or inaccurate information or knowingly rendered inaccurate any test data or committed any other fraudulent acts, and such acts contributed substantially to the Administrator's original decision not to suspend or revoke a certificate of conformity in whole or in part, the Administrator may deem such certificate void from the date of such fraudulent act.
- (5) In any case in which certification of a vehicle is proposed to be suspended under paragraph (d)(1)(v) of this section and in which the Administrator has presented to the manufacturer involved reasonable evidence that a violation of §86.606 in fact occurred, if the manufacturer wishes to contend that, although

- the violation occurred, the vehicle configuration or engine family in question was not involved in the violation to a degree that would warrant suspension of certification under paragraph (d)(1)(v) of this section, the manufacturer shall have the burden of establishing the contention to the satisfaction of the Administrator.
- (6) Any suspension of certification under paragraph (d)(1) of this section shall:
- (i) Be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.614; and
- (ii) Not apply to vehicles no longer in the hands of the manufacturer.
- (7) Any voiding of a certificate of conformity under paragraph (d)(4) of this section will be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.614.
- (8) Any voiding of the certificate under \$86.091–30(a)(10) will be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with \$86.614.
- (e) For light-duty trucks and heavy-duty engines. (1) Notwithstanding the fact that any vehicle configuration or engine family may be covered by a valid outstanding certificate of conformity, the Administrator may suspend such outstanding certificate of conformity in whole or in part with respect to such vehicle or engine configuration or engine family if:
- (i) The manufacturer refuses to comply with the provisions of a test order issued by the Administrator pursuant to §86.1003: or
- (ii) The manufacturer refuses to comply with any of the requirements of §86.1003; or
- (iii) The manufacturer submits false or incomplete information in any report or information provided pursuant to the requirements of §86.1009; or
- (iv) The manufacturer renders inaccurate any test data submitted pursuant to §86.1009; or
- (v) Any EPA Enforcement Officer is denied the opportunity to conduct activities related to entry and access as authorized in §86.1006 of this part and in a warrant or court order presented

§86.007-30

to the manufacturer or the party in charge of a facility in question; or

- (vi) EPA Enforcement Officers are unable to conduct activities related to entry and access as authorized in §86.1006 of this part because a manufacturer has located a facility in a foreign jurisdiction where local law prohibits those activities; or
- (vii) The manufacturer refuses to or in fact does not comply with the requirements of §86.1004(a), §86.1005, §86.1007, §86.1008, §86.1010, §86.1011, or §86.1013.
- (2) The sanction of suspending a certificate may not be imposed for the reasons in paragraph (e)(1) (i), (ii), or (vii) of this section where such refusal or denial is caused by conditions and circumstances outside the control of the manufacturer which renders it impossible to comply with those requirements. Such conditions and circumstances shall include, but are not limited to, any uncontrollable factors which result in the temporary unavailability of equipment and personnel needed to conduct the required tests, such as equipment breakdown or failure or illness of personnel, but shall not include failure of the manufacturers to adequately plan for and provide the equipment and personnel needed to conduct the tests. The manufacturer will bear the burden of establishing the presence of the conditions and circumstances required by this paragraph.
- (3) The sanction of suspending a certificate may be imposed for the reasons outlined in paragraph (e)(1)(iii), (iv), or (v) of this section only when the infraction is substantial.
- (4) In any case in which a manufacturer knowingly submitted false or inaccurate information or knowingly rendered inaccurate any test data or committed any other fraudulent acts, and such acts contributed substantially to the Administrator's original decision not to suspend or revoke a certificate of conformity in whole or in part, the Administrator may deem such certificate void from the date of such fraudulent act.
- (5) In any case in which certification of a light-duty truck or heavy-duty engine is proposed to be suspended under paragraph (e)(1)(v) of this section and in which the Administrator has pre-

- sented to the manufacturer involved reasonable evidence that a violation of §86.1006 in fact occurred, if the manufacturer wishes to contend that, although the violation occurred, the vehicle or engine configuration or engine family in question was not involved in the violation to a degree that would warrant suspension of certification under paragraph (e)(1)(v) of this section, he shall have the burden of establishing that contention to the satisfaction of the Administrator.
- (6) Any suspension of certification under paragraph (e)(1) of this section shall:
- (i) Be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.1014; and
- (ii) Not apply to vehicles or engines no longer in the hands of the manufacturer.
- (7) Any voiding of a certificate of conformity under paragraph (e)(4) of this section shall be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.1014.
- (8) Any voiding of the certificate under paragraph (a) (10) or (11) of this section will be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.1014.
- (f) For engine families required to have an OBD system and meant for applications less than or equal to 14,000 pounds, certification will not be granted if, for any test vehicle approved by the Administrator in consultation with the manufacturer, the malfunction indicator light does not illuminate under any of the following circumstances, unless the manufacturer can demonstrate that any identified OBD problems discovered during the Administrator's evaluation will be corrected on production vehicles.
- (1)(i) Otto-cycle. A catalyst is replaced with a deteriorated or defective catalyst, or an electronic simulation of such, resulting in an increase of 1.5 times the NMHC+NO_X standard or FEL above the NMHC+NO_X emission level measured using a representative 4000 mile catalyst system.

- (ii) Diesel. (A) If monitored for emissions performance—a reduction catalyst is replaced with a deteriorated or defective catalyst, or an electronic simulation of such, resulting in exhaust emissions exceeding, for model years 2007 through 2012, 1.75 times the applicable NO_X standard for engines certified to a NO_X FEL greater than 0.50 g/bhp-hr, or the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/ bhp-hr. Also if monitored for emissions performance—an oxidation catalyst is replaced with a deteriorated or defective catalyst, or an electronic simulation of such, resulting in exhaust NMHC emissions exceeding, for model years 2007 through 2012, 2.5 times the applicable NMHC standard and, for model years 2013 and later, 2 times the applicable NMHC standard. If monitored for exotherm performance, an oxidation catalsyt is replaced with a deteriorated or defective catalyst, or an electronic simulation of such, resulting in an inability to achieve a 100 degree C temperature rise, or the necessary regeneration temperature, within 60 seconds of initiating a DPF regeneration.
- (B) If monitored for performance—a diesel particulate filter (DPF) is replaced with a DPF that has catastrophically failed, or an electronic simulation of such; or, for model years 2010 and later, a DPF is replaced with a deteriorated or defective DPF, or an electronic simulation of such, resulting in either exhaust PM emissions exceeding the applicable FEL+0.04 g/bhp-hr or 0.05 g/bhp-hr PM, whichever is higher. If monitored for a decrease in the expected pressure drop according to the alternative monitoring provision of §86.007-17(b)(1)(ii)(B), the OBD system fails to detect any of the pressure drop values across the DPF provided by the manufacturer at each of the nine engine speed/load operating points regardless of how those pressure drops are generated.
- (2)(i) Otto-cycle. An engine misfire condition is induced resulting in exhaust emissions exceeding 1.5 times the applicable standards or FEL for NMHC+NO $_{\rm X}$ or CO.

- (ii) *Diesel*. An engine misfire condition is induced and is not detected.
- (3) Exhaust gas sensors—(i) Oxygen sensors and air-fuel ratio sensors downstream of aftertreatment devices—(A) Otto-cycle. If so equipped, any oxygen sensor or air-fuel ratio sensor located downstream of aftertreatment devices is replaced with a deteriorated or defective sensor, or an electronic simulation of such, resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO_X or CO.
- (B) Diesel. If so equipped, any oxygen sensor or air-fuel ratio sensor located downstream of aftertreatment devices is replaced with a deteriorated or defective sensor, or an electronic simulation of such, resulting in exhaust emissions exceeding any of the following levels: The applicable PM FEL+0.04 g/ bhp-hr or 0.05 g/bhp-hr PM, whichever is higher; or, for model years 2007 through 2012, 1.75 times the applicable NO_X standard for engines certified to a NO_X FEL greater than 0.50 g/bhp-hr, or the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/bhp-hr; or, for model years 2007 through 2012, 2.5 times the applicable NMHC standard and, for model years 2013 and later, 2 times the applicable NMHC standard.
- (ii) Oxygen sensors and air-fuel ratio sensors upstream of aftertreatment devices—(A) Otto-cycle. If so equipped, any oxygen sensor or air-fuel ratio sensor located upstream of aftertreatment devices is replaced with a deteriorated or defective sensor, or an electronic simulation of such, resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO_x or CO.
- (B) Diesel. If so equipped, any oxygen sensor or air-fuel ratio sensor located upstream of aftertreatment devices is replaced with a deteriorated or defective sensor, or an electronic simulation of such, resulting in exhaust emissions exceeding any of the following levels: For model years 2007 through 2012, the applicable PM FEL+0.04 g/bhp-hr or 0.05 g/bhp-hr PM, whichever is higher and, for model years 2013 and later, the applicable PM FEL+0.02 g/bhp-hr or 0.03 g/bhp-hr PM, whichever is higher; or, for

§86.007-35

model years 2007 through 2012, 1.75 times the applicable NO_x standard for engines certified to a NO_X FEL greater than 0.50 g/bhp-hr, or the applicable NO_x FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/bhp-hr; or, for model years 2007 through 2012, 2.5 times the applicable NMHC standard and, for model years 2013 and later, 2 times the applicable NMHC standard; or, for model years 2007 through 2012, 2.5 times the applicable CO standard and, for model years 2013 and later, 2 times the applicable CO standard.

(iii) NO_X sensors—(A) Otto-cycle. If so equipped, any NO_X sensor is replaced with a deteriorated or defective sensor, or an electronic simulation of such, resulting in exhaust emissions exceeding 1.5 times the applicable standard or FEL for NMHC, NO_X or CO.

(B) Diesel. If so equipped, any NOx sensor is replaced with a deteriorated or defective sensor, or an electronic simulation of such, resulting in exhaust emissions exceeding any of the following levels: The applicable PM FEL+0.04 g/bhp-hr or 0.05 g/bhp-hr PM, whichever is higher; or, for model years 2007 through 2012, 1.75 times the applicable NO_X standard for engines certified to a NO_X FEL greater than 0.50 g/ bhp-hr, or the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/bhp-hr.

(4) If so equipped and for Otto-cycle engines, a vapor leak is introduced in the evaporative and/or refueling system (excluding the tubing and connections between the purge valve and the intake manifold) greater than or equal in magnitude to a leak caused by a 0.040 inch diameter orifice, or the evaporative purge air flow is blocked or otherwise eliminated from the complete evaporative emission control system.

(5)(i) Otto-cycle. A malfunction condition is induced in any emission-related engine system or component, including but not necessarily limited to, the exhaust gas recirculation (EGR) system, if equipped, the secondary air system, if equipped, and the fuel control sys-

tem, singularly resulting in exhaust emissions exceeding 1.5 times the applicable emission standard or FEL for NMHC, NO_X , or CO.

(ii) Diesel. A malfunction condition is induced in any emission-related engine system or component, including but not necessarily limited to, the exhaust gas recirculation (EGR) system, if equipped, and the fuel control system, singularly resulting in exhaust emissions exceeding any of the following levels: The applicable PM FEL+0.04 g/ bhp-hr or 0.05 g/bhp-hr PM, whichever is higher; or, for model years 2007 through 2012, 1.75 times the applicable NO_X standard for engines certified to a NO_X FEL greater than 0.50 g/bhp-hr, or the applicable NO_X FEL+0.6 g/bhp-hr for engines certified to a NO_X FEL less than or equal to 0.50 g/bhp-hr and, for model years 2013 and later, the applicable NO_X FEL+0.3 g/bhp-hr; or, for model years 2007 through 2012, 2.5 times the applicable NMHC standard and, for model years 2013 and later, 2 times the applicable NMHC standard: or, for model years 2007 through 2012, 2.5 times the applicable CO standard and, for model years 2013 and later, 2 times the applicable CO standard.

(6) A malfunction condition is induced in an electronic emission-related engine system or component not otherwise described above that either provides input to or receives commands from the on-board computer resulting in a measurable impact on emissions.

[74 FR 8360, Feb. 24, 2009]

§ 86.007–35 Labeling.

Section 86.007–35 includes text that specifies requirements that differ from \$86.095–35. Where a paragraph in \$86.095–35 is identical and applicable to \$86.007–35, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.095–35.".

(a) Introductory text through (a)(1)(iii)(L) [Reserved]. For guidance see § 86.095–35.

(a)(1)(iii)(M) [Reserved]

(a)(1)(iii)(N)(1) For vehicles exempted from compliance with certain revised performance warranty procedures, as specified in §86.096-21(j), a statement indicating the specific performance

warranty test(s) of 40 CFR part 85, subpart W, not to be performed.

- (2) For vehicles exempted from compliance with all revised performance warranty procedures, as specified in §86.096–21(k), a statement indicating:
- (i) That none of the performance warranty tests of 40 CFR part 85, subpart W, is to be performed; and
- (ii) The name of the Administrator-approved alternative test procedure to be performed.
- (2) Light-duty truck and heavy-duty vehicles optionally certified in accordance with the light-duty truck provisions.
- (i) A legible, permanent label shall be affixed in a readily visible position in the engine compartment.
- (ii) The label shall be affixed by the vehicle manufacturer who has been issued the certificate of conformity for such vehicle, in such a manner that it cannot be removed without destroying or defacing the label. The label shall not be affixed to any equipment which is easily detached from such vehicle.
- (iii) The label shall contain the following information lettered in the English language in block letters and numerals, which shall be of a color that contrasts with the background of the label:
- (A) The label heading: Important Vehicle Information;
- (B) Full corporate name and trademark of the manufacturer;
- (C) Engine displacement (in cubic inches or liters), engine family identification, and evaporative/refueling family:

(a)(2)(iii)(D)-(a)(2)(iii)(E) [Reserved]. For guidance see §86.095–35.

(a)(2)(iii)(F) [Reserved]

(a)(2)(iii)(G)-(a)(2)(iii)(K) [Reserved]. For guidance see §86.095–35.

(a)(2)(iii)(L) [Reserved]

(a)(2)(iii)(M)-(a)(2)(iii)(N) [Reserved]. For guidance see § 86.095–35.

(a)(2)(iii)(O)(1) For vehicles exempted from compliance with certain revised performance warranty procedures, as specified in §86.096-21(j), a statement indicating the specific performance warranty test(s) of 40 CFR part 85, subpart W, not to be performed.

(2) For vehicles exempted from compliance with all revised performance

warranty procedures, as specified in §86.096-21(k), a statement indicating:

- (i) That none of the performance warranty tests of 40 CFR part 85, subpart W, is to be performed, and
- (ii) The name of the Administratorapproved alternative test procedure to be performed.
- (a)(3) heading through (b) [Reserved]. For guidance see \$86.095-35.
- (c) Vehicles powered by model year 2007 and later diesel-fueled engines must include permanent, readily visible labels on the dashboard (or instrument panel) and near all fuel inlets that state "Use Ultra Low Sulfur Diesel Fuel Only"; or "Ultra Low Sulfur Diesel Fuel Only".
- (d)-(i) [Reserved]. For guidance see \$86.095-35
- (j) The Administrator may approve in advance other label content and formats provided the alternative label contains information consistent with this section.

[66 FR 5165, Jan. 18, 2001, as amended at 69 FR 39212, June 29, 2004; 70 FR 40433, July 13, 2005; 71 FR 51487, Aug. 30, 2006]

§86.007-38 Maintenance instructions.

This section includes text that specifies requirements that differ from those specified in §86.096–38 or §86.004–38. Where a paragraph in §86.096–38 or §86.004–38 is identifical and applicable to §86.007–38, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.096–38., or [Reserved]. For guidance see §86.004–38.".

- (a)-(f) [Reserved]. For guidance see §86.004-38.
- (g) [Reserved]. For guidance see §86.096-38. For incorporation by reference see §86.1 and 86.096-38.
- (h) [Reserved]. For guidance see §86.004-38.
- (i) For each new diesel-fueled engine subject to the standards prescribed in §86.007-11, as applicable, the manufacturer shall furnish or cause to be furnished to the ultimate purchaser a statement that "This engine must be operated only with ultra low-sulfur diesel fuel (meeting EPA specifications

§ 86.008-10

for highway diesel fuel, including a 15 ppm sulfur cap)."

[66 FR 5165, Jan. 18, 2001, as amended at 68 FR 38455, June 27, 2003; 69 FR 39212, June 29, 2004]

§ 86.008-10 Emission standards for 2008 and later model year Ottocycle heavy-duty engines and vehicles.

Section 86.008–10 includes text that specifies requirements that differ from \$86.099–10. Where a paragraph in \$86.099–10 is identical and applicable to \$86.008–10, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.099–10.".

- (a)(1) Exhaust emissions from new 2008 and later model year Otto-cycle HDEs shall not exceed:
- (i)(A) Oxides of Nitrogen (NO_X). 0.20 grams per brake horsepower-hour (0.075 grams per megajoule).
- (B) A manufacturer may elect to include any or all of its Otto-cycle HDE families in any or all of the NOx and NO_X plus NMHC emissions ABT programs for HDEs, within the restrictions described in §86.008-15 or §86.004-15. If the manufacturer elects to include engine families in any of these programs, the NO_X FEL may not exceed 0.50 grams per brake horsepowerhour (0.26 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, banking, or trading programs. The NO_X FEL cap is 0.80 for model years before 2011 for manufacturers choosing to certify to the 1.5 g/bhp-hr NO_X+NMHC standard in 2003 or 2004, in accordance with §86.005-10(f).
- (ii)(A) Non-methane Hydrocarbons (NMHC) for engines fueled with either gasoline, natural gas, or liquefied petroleum gas. 0.14 grams per brake horse-power-hour (0.052grams per megajoule).
- (B) Non-methane Hydrocarbon Equivalent (NMHCE) for engines fueled with methanol. 0.14 grams per brake horse-power-hour (0.052grams per megajoule).
- (C) A manufacturer may elect to include any or all of its Otto-cycle HDE families in any or all of the NMHC emissions ABT programs for HDEs, within the restrictions described in §86.008–15 or §86.004–15. If the manufacturer elects to include engine families

in any of these programs, the NMHC FEL may not exceed 0.30 grams per brake horsepower-hour. This ceiling value applies whether credits for the family are derived from averaging, banking, or trading programs. The NMHC FEL cap is 0.40 for model years before 2011 for manufacturers choosing to certify to the 1.5 g/bhp-hr NO_X+NMHC in 2004, as allowed in §86.005–10.

- (iii)(A) Carbon monoxide. 14.4 grams per brake horsepower-hour (5.36 grams per megajoule).
- (B) *Idle Carbon Monoxide*. For all Otto-cycle HDEs utilizing aftertreatment technology, and not certified to the onboard diagnostics requirements of §86.005–17: 0.50 percent of exhaust gas flow at curb idle.
- (iv) *Particulate*. 0.01 grams per brake horsepower-hour (0.0037grams per megajoule).
- (2) The standards set forth in paragraph (a)(1) of this section refer to the exhaust emitted over the operating schedule set forth in paragraph (f)(1) of Appendix I to this part, and measured and calculated in accordance with the procedures set forth in subpart N or P of this part:
- (i) Perform the test interval set forth in paragraph (f)(1) of Appendix I of this part with a cold-start according to 40 CFR part 1065, subpart F. This is the cold-start test interval.
- (ii) Shut down the engine after completing the test interval and allow 20 minutes to elapse. This is the hot soak.
- (iii) Repeat the test interval. This is the hot-start test interval.
- (iv) Calculate the total emission mass of each constituent, m, and the total work, W, over each test interval according to 40 CFR 1065.650.
- (v) Determine your engine's brakespecific emissions using the following calculation, which weights the emissions from the cold-start and hot-start test intervals:

$$brake\text{-specific emissions} = \frac{m_{cold\text{-start}} + 6 \cdot m_{hot\text{-start}}}{W_{cold\text{-start}} + 6 \cdot W_{hot\text{-start}}}$$

(3)–(4) [Reserved]

(b) Evaporative emissions from heavy-duty vehicles shall not exceed the following standards. The standards apply equally to certification and inuse vehicles. The spitback standard

also applies to newly assembled vehicles. For certification vehicles only, manufacturers may conduct testing to quantify a level of nonfuel background emissions for an individual test vehicle. Such a demonstration must include a description of the source(s) of emissions and an estimated decay rate. The demonstrated level of nonfuel background emissions may be subtracted from emission test results from certification vehicles if approved in advance by the Administrator.

- (1) Hydrocarbons (for vehicles equipped with gasoline-fueled, natural gas-fueled or liquefied petroleum gas-fueled engines).
- (i) For vehicles with a Gross Vehicle Weight Rating of up to 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 1.4 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements (gasoline-fueled vehicles only): 1.75 grams per test.
- (B) Running loss test (gasoline-fueled vehicles only): 0.05 grams per mile.
- (C) Fuel dispensing spitback test (gasoline-fueled vehicles only): 1.0 grams per test.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 14,000 lbs:
- (A)(I) For the full three-diurnal test sequence described in §86.1230-96, diurnal plus hot soak measurements: 1.9 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements (gasoline-fueled vehicles only): 2.3 grams per test.
- (B) Running loss test (gasoline-fueled vehicles only): 0.05 grams per mile.
- (2) Total Hydrocarbon Equivalent (for vehicles equipped with methanol-fueled engines).
- (i) For vehicles with a Gross Vehicle Weight Rating of up to 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 1.4 grams carbon per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96,

- diurnal plus hot soak measurements: 1.75 grams carbon per test.
- (B) Running loss test: 0.05 grams carbon per mile.
- (C) Fuel dispensing spitback test: 1.0 grams carbon per test.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 1.9 grams carbon per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230-96, diurnal plus hot soak measurements: 2.3 grams carbon per test.
- (B) Running loss test: 0.05 grams carbon per mile.
- (3)(i) For vehicles with a Gross Vehicle Weight Rating of up to 26,000 lbs, the standards set forth in paragraphs (b)(1) and (b)(2) of this section refer to a composite sample of evaporative emissions collected under the conditions and measured in accordance with the procedures set forth in subpart M of this part.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 26,000 lbs., the standards set forth in paragraphs (b)(1)(ii) and (b)(2)(ii) of this section refer to the manufacturer's engineering design evaluation using good engineering practice (a statement of which is required in §86.098-23(b)(4)(ii)).
- (4) All fuel vapor generated in a gasoline- or methanol-fueled heavyduty vehicle during in-use operations shall be routed exclusively to the evaporative control system (e.g., either canister or engine purge). The only exception to this requirement shall be for emergencies.
- (c) No crankcase emissions shall be discharged into the ambient atmosphere from any new 2008 or later model year Otto-cycle HDE.
- (d) Every manufacturer of new motor vehicle engines subject to the standards prescribed in this section shall, prior to taking any of the actions specified in section 203(a)(1) of the Act, test or cause to be tested motor vehicle engines in accordance with applicable procedures in subpart N or P of this part to ascertain that such test engines meet the requirements of this section.

- (e) [Reserved]. For guidance see \$86.099-10.
- (f) Phase-in options. (1)(i) For model year 2008, manufacturers may certify some of their engine families to the exhaust standards applicable to model year 2007 engines under §86.005-10, in lieu of the exhaust standards specified in this section. These engines must comply with all other requirements applicable to model year 2008 engines, except as allowed by paragraph (f)(1)(ii) of this section. The combined number of engines in the engine families certified to the 2007 combined NO_X plus NMHC standard may not exceed 50 percent of the manufacturer's U.S.-directed production of heavy-duty Ottocycle motor vehicle engines for model year 2008, except as explicitly allowed by paragraph (f)(2) of this section.
- (ii) For model year 2008, manufacturers may certify some of their engine families to the evaporative standards applicable to model year 2007 engines under §86.005-10, in lieu of the standards specified in this section. These engines must comply with all other requirements applicable to model year 2008 engines, except as allowed by paragraph (f)(1)(i) of this section. The combined number of engines in the engine families certified to the 2007 standards may not exceed 50 percent of the manufacturer's U.S.-directed production of heavy-duty Otto-cycle motor vehicle engines for model year 2008.
- (2)(i) Manufacturers certifying engines to all of the applicable exhaust standards listed in paragraph (a) of this section prior to model year 2008 (without using credits) may reduce the number of engines that are required to meet the NOx and NMHC exhaust standards listed in paragraph (a) of this section in model year 2008 and/or 2009, taking into account the phase-in option provided in paragraph (f)(1) of this section. For every engine that is certified early, the manufacturer may reduce the number of engines that are required by paragraph (f)(1) of this section to meet the NO_X and NMHC standards listed in paragraph (a) of this section by one engine. For example, if a manufacturer produces 100 heavy-duty Otto-cycle engines in 2007 that meet all of the applicable standards listed in paragraph (a) of this section, and it

- produced 10,000 heavy-duty Otto-cycle engines in 2009, then only 9,900 of the engines would need to comply with the $\rm NO_X$ and NMHC standards listed in paragraph (a) of this section.
- (ii) Manufacturers certifying engines to all of the applicable evaporative standards listed in paragraph (b) of this section prior to model year 2008 may reduce the number of engines that are required to meet the evaporative standards listed in paragraph (a) of this section in model year 2008 and/or 2009, taking into account the phase-in option provided in paragraph (f)(1) of this section. For every engine that is certified early, the manufacturer may reduce the number of engines that are required by paragraph (f)(1) of this section to meet evaporative standards listed in paragraph (b) of this section by one engine.
- (3) Manufacturers certifying engines to a voluntary NO_X standard of 0.10 g/ bhp-hr (without using credits) in addition to all of the applicable standards listed in paragraphs (a) and (b) of this section prior to model year 2008 may reduce the number of engines that are required to meet the NOx and NMHC standards listed in paragraph (a) of this section in model year 2008 and/or 2009, taking into account the phase-in option provided in paragraph (f)(1) of this section. For such every engine that is certified early, the manufacturer may reduce the number of engines that are required by paragraph (f)(1) of this section to meet the NOx and NMHC standards listed in paragraph (a) of this section by two engines.
- (g) For model years prior to 2012, for purposes of determining compliance after title or custody has transferred to the ultimate purchaser, for engines having a NO_X FEL no higher than 0.50 g/bhp-hr, the applicable compliance limits for NO_X and NMHC shall be determined by adding 0.10 g/bhp-hr to the otherwise applicable standards or FELs for NO_X and NMHC.

[66 FR 5165, Jan. 18, 2001, as amended at 75 FR 22978, Apr. 30, 2010]

§ 86.010-2 Definitions.

The definitions of §86.004–2 continue to apply to 2004 and later model year vehicles. The definitions listed in this

section apply beginning with the 2010 model year.

DTC means diagnostic trouble code.

Engine or engine system as used in §§86.007–17, 86.007–30, 86.010–18, and 86.010–38 means the engine, fuel system, induction system, aftertreatment system, and everything that makes up the system for which an engine manufacturer has received a certificate of conformity.

Engine start as used in §86.010–18 means the point when the engine reaches a speed 150 rpm below the normal, warmed-up idle speed (as determined in the drive position for vehicles equipped with an automatic transmission). For hybrid vehicles or for engines employing alternative engine start hardware or strategies (e.g., integrated starter and generators.), the manufacturer may use an alternative definition for engine start (e.g., keyon) provided the alternative definition is based on equivalence to an engine start for a conventional vehicle.

Functional check, in the context of onboard diagnostics, means verifying that a component and/or system that receives information from a control computer responds properly to a command from the control computer.

Ignition cycle as used in §86.010–18 means a cycle that begins with engine start, meets the engine start definition for at least two seconds plus or minus one second, and ends with engine shut-

Limp-home operation as used in §86.010–18 means an operating mode that an engine is designed to enter upon determining that normal operation cannot be maintained. In general, limp-home operation implies that a component or system is not operating properly or is believed to be not operating properly.

Malfunction means the conditions have been met that require the activation of an OBD malfunction indicator light and storage of a DTC.

MIL-on DTC means the diagnostic trouble code stored when an OBD system has detected and confirmed that a malfunction exists (e.g., typically on the second drive cycle during which a given OBD monitor has evaluated a system or component). Industry stand-

ards may refer to this as a confirmed or an active DTC.

Onboard Diagnostics (OBD) group means a combination of engines, engine families, or engine ratings that use the same OBD strategies and similar calibrations.

Pending DTC means the diagnostic trouble code stored upon the detection of a potential malfunction.

Permanent DTC means a DTC that corresponds to a MIL-on DTC and is stored in non-volatile random access memory (NVRAM). A permanent DTC can only be erased by the OBD system itself and cannot be erased through human interaction with the OBD system or any onboard computer.

Potential malfunction means that conditions have been detected that meet the OBD malfunction criteria but for which more drive cycles are allowed to provide further evaluation prior to confirming that a malfunction exists.

Previous-MIL-on DTC means a DTC that corresponds to a MIL-on DTC but is distinguished by representing a malfunction that the OBD system has determined no longer exists but for which insufficient operation has occurred to satisfy the DTC erasure provisions.

Rationality check, in the context of onboard diagnostics, means verifying that a component that provides input to a control computer provides an accurate input to the control computer while in the range of normal operation and when compared to all other available information.

Similar conditions, in the context of onboard diagnostics, means engine conditions having an engine speed within 375 rpm, load conditions within 20 percent, and the same warm up status (i.e., cold or hot). The manufacturer may use other definitions of similar conditions based on comparable timeliness and reliability in detecting similar engine operation.

[74 FR 8369, Feb. 24, 2009]

§86.010-18 On-board Diagnostics for engines used in applications greater than 14,000 pounds GVWR.

(a) General. According to the implementation schedule shown in paragraph (o) of this section, heavy-duty engines intended for use in a heavy-duty vehicle weighing more than 14,000

pounds GVWR must be equipped with an on-board diagnostic (OBD) system capable of monitoring all emission-related engine systems or components during the life of the engine. The OBD system is required to detect all malfunctions specified in paragraphs (g), (h), and (i) of this §86.010–18 although the OBD system is not required to use a unique monitor to detect each of those malfunctions.

- (1) When the OBD system detects a malfunction, it must store a pending, a MIL-on, or a previous-MIL-on diagnostic trouble code (DTC) in the onboard computer's memory. A malfunction indicator light (MIL) must also be activated as specified in paragraph (b) of this section.
- (2) Data link connector. (i) For model years 2010 through 2012, the OBD system must be equipped with a data link connector to provide access to the stored DTCs as specified in paragraph (k)(2) of this section.
- (ii) For model years 2013 and later, the OBD system must be equipped with a standardized data link connector to provide access to the stored DTCs as specified in paragraph (k)(2) of this section
- (3) The OBD system cannot be programmed or otherwise designed to deactivate based on age and/or mileage. This requirement does not alter existing law and enforcement practice regarding a manufacturer's liability for an engine beyond its regulatory useful life, except where an engine has been programmed or otherwise designed so that an OBD system deactivates based on age and/or mileage of the engine.
- (4) Drive cycle or driving cycle, in the context of this §86.010-18, means operation that meets any of the conditions of paragraphs (a)(4)(i) through (a)(4)(iv)of this section. Further, for OBD monitors that run during engine-off conditions, the period of engine-off time following engine shutoff and up to the next engine start may be considered part of the drive cycle for the conditions of paragraphs (a)(4)(i)(a)(4)(iv) of this section. For engines/ vehicles that employ engine shutoff OBD monitoring strategies that do not require the vehicle operator to restart the engine to continue vehicle operation (e.g., a hybrid bus with engine

shutoff at idle), the manufacturer may use an alternative definition for drive cycle (e.g., key-on followed by key-off). Any alternative definition must be based on equivalence to engine startup and engine shutoff signaling the beginning and ending of a single driving event for a conventional vehicle. For engines that are not likely to be routinely operated for long continuous periods of time, a manufacturer may also request approval to use an alternative definition for drive cycle (e.g., solely based on engine start and engine shutoff without regard to four hours of continuous engine-on time). Administrator approval of the alternative definition will be based on manufacturer-submitted data and/or information demonstrating the typical usage, operating habits, and/or driving patterns of these

- (i) Begins with engine start and ends with engine shutoff;
- (ii) Begins with engine start and ends after four hours of continuous engineon operation;
- (iii) Begins at the end of the previous four hours of continuous engine-on operation and ends after four hours of continuous engine-on operation; or
- (iv) Begins at the end of the previous four hours of continuous engine-on operation and ends with engine shutoff.
- (5) As an alternative to demonstrating compliance with the provisions of paragraphs (b) through (l) of this §86.010-18, a manufacturer may demonstrate how the OBD system they have designed to comply with California OBD requirements for engines used in applications greater than 14,000 pounds also complies with the intent of the provisions of paragraphs (b) through (1) of this section. To make use of this alternative, the manufacturer must demonstrate to the Administrator how the OBD system they intend to certify meets the intent behind all of the requirements of this section, where applicable (e.g., paragraph (h) of this section would not apply for a diesel fueled/CI engine). Furthermore, if making use of this alternative, the manufacturer must comply with the specific certification documentation requirements of paragraph (m)(3) of this section.

- (6) Temporary provisions to address hardship due to unusual circumstances. (i) After considering the unusual circumstances, the Administrator may permit the manufacturer to introduce into U.S. commerce engines that do not comply with this §86.010–18 for a limited time if all the following conditions apply:
- (A) Unusual circumstances that are clearly outside the manufacturer's control prevent compliance with the requirements of this §86.010–18.
- (B) The manufacturer exercised prudent planning and was not able to avoid the violation and has taken all reasonable steps to minimize the extent of the nonconformity.
- (C) No other allowances are available under the regulations in this chapter to avoid the impending violation.
- (ii) To apply for an exemption, the manufacturer must send to the Administrator a written request as soon as possible before being in violation. In the request, the manufacturer must show that all the conditions and requirements of paragraph (a)(6)(i) of this section are met.
- (iii) The request must also include a plan showing how all the applicable requirements will be met as quickly as possible.
- (iv) The manufacturer shall give the Administrator other relevant information upon request.
- (v) The Administrator may include additional conditions on an approval granted under the provisions of this paragraph (a)(6), including provisions that may require field repair at the manufacturer's expense to correct the noncompliance.
- (vi) Engines sold as non-compliant under this temporary hardship provision must display "non-OBD" in the data stream as required under paragraph (k)(4)(i) of this section. Upon correcting the noncompliance, the data stream value must be updated accordingly.
- (b) Malfunction indicator light (MIL) and Diagnostic Trouble Codes (DTC). The OBD system must incorporate a malfunction indicator light (MIL) or equivalent and must store specific types of diagnostic trouble codes (DTC). Unless otherwise specified, all provisions of

this paragraph (b) apply for 2010 and later model years.

- (1) MIL specifications. (i) For model years 2013 and later, the MIL must be located on the primary driver's side instrument panel and be of sufficient illumination and location to be readily visible under all lighting conditions. The MIL must be amber (yellow) in color; the use of red for the OBD-related MIL is prohibited. More than one general purpose malfunction indicator light for emission-related problems shall not be used; separate specific purpose warning lights (e.g., brake system, fasten seat belt, oil pressure, etc.) are permitted. When activated, the MIL shall display the International Standards Organization (ISO) engine symbol.
- (ii) The OBD system must activate the MIL when the ignition is in the key-on/engine-off position before engine cranking to indicate that the MIL is functional. The MIL shall be activated continuously during this functional check for a minimum of 5 seconds. During this MIL key-on functional check, the data stream value (see paragraph (k)(4)(ii) of this section) for MIL status must indicate "commanded off" unless the OBD system has detected a malfunction and has stored a MIL-on DTC. This MIL key-on functional check is not required during vehicle operation in the key-on/engineoff position subsequent to the initial engine cranking of an ignition cycle (e.g., due to an engine stall or other non-commanded engine shutoff).
- (iii) As an option, the MIL may be used to indicate readiness status (see paragraph (k)(4)(i) of this section) in a standardized format in the key-on/engine-off position.
- (iv) A manufacturer may also use the MIL to indicate which, if any, DTCs are currently stored (e.g., to "blink" the stored DTCs). Such use must not activate unintentionally during routine driver operation.
- (v) For model years 2013 and later, the MIL required by this paragraph (b) must not be used in any other way than is specified in this section.
- (2) MIL activation and DTC storage protocol. (i) Within 10 seconds of detecting a potential malfunction, the OBD system must store a pending DTC that identifies the potential malfunction.

(ii) If the potential malfunction is again detected before the end of the next drive cycle during which monitoring occurs (i.e., the potential malfunction has been confirmed as a malfunction), then within 10 seconds of such detection the OBD system must activate the MIL continuously and store a MIL-on DTC (systems using the SAE J1939 standard protocol specified in paragraph (k)(1) of this section may either erase or retain the pending DTC in conjunction with storing the MIL-on DTC). If the potential malfunction is not detected before the end of the next drive cycle during which monitoring occurs (i.e., there is no indication of the malfunction at any time during the drive cycle), the corresponding pending DTC should be erased at the end of the drive cycle. Similarly, if a malfunction is detected for the first time and confirmed on a given drive cycle without need for further evaluation, then within 10 seconds of such detection the OBD system must activate the MIL continuously and store a MIL-on DTC (again. systems using the SAE J1939 standard protocol specified in paragraph (k)(1) of this section may optionally store a pending DTC in conjunction with storing the MIL-on DTC).

(iii) A manufacturer may request Administrator approval to employ alternative statistical MIL activation and DTC storage protocols to those specified in paragraphs (b)(2)(i) and (b)(2)(ii) of this section. Approval will depend upon the manufacturer providing data and/or engineering evaluations that demonstrate that the alternative protocols can evaluate system performance and detect malfunctions in a manner that is equally effective and timely. Strategies requiring on average more than six drive cycles for MIL activation will not be accepted.

(iv) The OBD system must store a "freeze frame" of the operating conditions (as defined in paragraph (k)(4)(iii) of this section) present upon detecting a malfunction or a potential malfunction. In the event that a pending DTC has matured to a MIL-on DTC, the manufacturer shall either retain the currently stored freeze frame conditions or replace the stored freeze frame with freeze frame conditions regarding the MIL-on DTC. Any freeze frame

stored in conjunction with any pending DTC or MIL-on DTC should be erased upon erasure of the corresponding DTC.

- (v) If the engine enters a limp-home mode of operation that can affect emissions or the performance of the OBD system, or in the event of a malfunction of an onboard computer(s) itself that can affect the performance of the OBD system, the OBD system must activate the MIL and store a MIL-on DTC within 10 seconds to inform the vehicle operator. If the limp-home mode of operation is recoverable (i.e., operation automatically returns to normal at the beginning of the following ignition cycle), the OBD system may wait to activate the MIL and store the MIL-on DTC if the limp-home mode of operation is again entered before the end of the next ignition cycle rather than activating the MIL within 10 seconds on the first drive cycle during which the limp-home mode of operation is entered.
- (vi) Before the end of an ignition cycle, the OBD system must store a permanent DTC(s) that corresponds to any stored MIL-on DTC(s).
- (3) MIL deactivation and DTC erasure protocol—(i) Deactivating the MIL. Except as otherwise provided for in paragraphs (g)(2)(iv)(E) and (g)(6)(iv)(B) of this section for diesel misfire malfunctions and empty reductant tanks, and paragraphs (h)(1)(iv)(F), (h)(2)(viii), and (h)(7)(iv)(B) of this section for gasoline fuel system, misfire, and evaporative system malfunctions, once the MIL has been activated, it may be deactivated after three subsequent sequential drive cycles during which the monitoring system responsible for activating the MIL functions and the previously detected malfunction is no longer present and provided no other malfunction has been detected that would independently activate the MIL according to the requirements outlined in paragraph (b)(2) of this section.
- (ii) Erasing a MIL-on DTC. The OBD system may erase a MIL-on DTC if the identified malfunction has not again been detected in at least 40 engine warm up cycles and the MIL is presently not activated for that malfunction. The OBD system may also erase a MIL-on DTC upon deactivating the MIL according to paragraph (b)(3)(i) of

this section provided a previous-MILon DTC is stored upon erasure of the MIL-on DTC. The OBD system may erase a previous-MIL-on DTC if the identified malfunction has not again been detected in at least 40 engine warm up cycles and the MIL is presently not activated for that malfunction.

- (iii) Erasing a permanent DTC. The OBD system can erase a permanent DTC only if:
- (A) The OBD system itself determines that the malfunction that caused the corresponding permanent DTC to be stored is no longer present and is not commanding activation of the MIL, concurrent with the requirements of paragraph (b)(3)(i) of this section which, for purposes of this paragraph (b)(3)(iii), shall apply to all monitors.
- (B) All externally erasable DTC information stored in the onboard computer has been erased (i.e., through the use of a scan tool or battery disconnect) and the monitor of the malfunction that caused the permanent DTC to be stored is subject to the minimum ratio requirements of paragraph (d) of this section, the OBD system shall erase the permanent DTC at the end of a drive cycle if the monitor has run and made one or more determinations during a drive cycle that the malfunction of the component or the system is not present and has not made any determinations within the same drive cycle that the malfunction is present.
- (C)(1) All externally erasable DTC information stored in the onboard computer has been erased (i.e., through the use of a scan tool or battery disconnect) and the monitor of the malfunction that caused the permanent DTC to be stored is not subject to the minimum ratio requirements of paragraph (d) of this section, the OBD system shall erase the permanent DTC at the end of a drive cycle provided the following two criteria have independently been satisfied:
- (i) The monitor has run and made one or more determinations during a drive cycle that the malfunction is no longer present and has not made any determinations within the same drive cycle that the malfunction is present; and,

- (ii) The monitor does not detect a malfunction on a drive cycle and the criteria of paragraph (d)(4)(ii) of this section has been met.
- (2) These two separate criteria may be met on the same or different drive cycles provided the monitor never detects a malfunction during either drive cycle, and if criteria (b)(3)(iii)(C)(1)(i)happens first then no malfunction may detected before (b)(3)(iii)(C)(1)(ii) occurs. If a malfuncoccurs after criteria tion (b)(3)(iii)(C)(1)(i) then criteria (b)(3)(iii)(C)(1)(i)must be satisfied again. For the second criterion, the manufacturer must exclude any temperature and/or elevation provisions of paragraph (d)(4)(ii) of this section. For this paragraph (b)(3)(iii)(C), monitors required to use "similar conditions" as defined in §86.010-2 to store and erase pending and MIL-on DTCs cannot require that the similar conditions be met prior to erasure of the permanent DTC.
- (D) The Administrator shall allow subject to monitors paragraph (b)(3)(iii)(B) of this section to use the criteria of paragraph (b)(3)(iii)(C) of this section in lieu of paragraph (b)(3)(iii)(B). Further, manufacturers may request Administrator approval to use alternative criteria to erase the permanent DTC. The Administrator shall approve alternate criteria that will not likely require driving conditions that are longer and more difficult to meet than those required under paragraph (b)(3)(iii)(C) of this section and do not require access to enhanced scan tools to determine conditions necessary to erase the permanent DTC.
- (4) Exceptions to MIL and DTC requirements. (i) If a limp-home mode of operation causes a overt indication (e.g., activation of a red engine shut-down warning light) such that the driver is certain to respond and have the problem corrected, a manufacturer may choose not to activate the MIL as required by paragraph (b)(2)(v) of this section. Additionally, if an auxiliary emission control device has been properly activated as approved by the Administrator, a manufacturer may choose not to activate the MIL.
- (ii) For gasoline engines, a manufacturer may choose to meet the MIL and

DTC requirements in §86.007-17 in lieu of meeting the requirements of paragraph (b) of this §86.010-18.

- (c) Monitoring conditions. The OBD system must monitor and detect the malfunctions specified in paragraphs (g), (h), and (i) of this section under the following general monitoring conditions. The more specific monitoring conditions of paragraph (d) of this section are sometimes required according to the provisions of paragraphs (g), (h), and (i) of this section.
- (1) As specifically provided for in paragraphs (g), (h), and (i) of this section, the monitoring conditions for detecting malfunctions must be technically necessary to ensure robust detection of malfunctions (e.g., avoid false passes and false indications of malfunctions); designed to ensure monitoring will occur under conditions that may reasonably be expected to be encountered in normal vehicle operation and normal vehicle use; and, designed to ensure monitoring will occur during the FTP transient test cycle contained in appendix I paragraph (f), of this part, or similar drive cycle as approved by the Administrator.
- (2) Monitoring must occur at least once per drive cycle in which the monitoring conditions are met.
- (3) Manufacturers may define monitoring conditions that are not encountered during the FTP cycle as required in paragraph (c)(1) of this section. In doing so, the manufacturer would be expected to consider the degree to which the requirement to run during the FTP transient cycle restricts monitoring during in-use operation, the technical necessity for defining monitoring conditions that are not encountered during the FTP cycle, whether monitoring is otherwise not feasible during the FTP cycle, and/or the ability to demonstrate that the monitoring conditions satisfy the minimum acceptable in-use monitor performance ratio requirement as defined in paragraph (d) of this section.
- (d) In-use performance tracking. As specifically required in paragraphs (g), (h), and (i) of this section, the OBD system must monitor and detect the malfunctions specified in paragraphs (g), (h), and (i) of this section according to the criteria of this paragraph (d). The

OBD system is not required to track and report in-use performance for monitors other than those specifically identified in paragraph (d)(1) of this section, but all monitors on applicable model year engines are still required to meet the in-use performance ratio as specified in paragraph (d)(1)(ii) of this section.

- (1) The manufacturer must implement software algorithms in the OBD system to individually track and report the in-use performance of the following monitors, if equipped, in the standardized format specified in paragraph (e) of this section: NMHC converting catalyst (paragraph (g)(5) of this section); NO_X converting catalyst (paragraph (g)(6) of this section); gasoline catalyst (paragraph (h)(6) of this section); exhaust gas sensor (paragraph (g)(9) of this section) or paragraph (h)(8) of this section); evaporative system (paragraph (h)(7) of this section); EGR system (paragraph (g)(3) of this section or (h)(3) of this section); VVT system (paragraph (g)(10) of this section or (h)(9) of this section); secondary air system (paragraph (h)(5) of this section); DPF system (paragraph (g)(8) of this section); boost pressure control system (paragraph (g)(4) of this section); and, NO_X adsorber system (paragraph (g)(7) of this section).
- (i) The manufacturer shall not use the calculated ratio specified in paragraph (d)(2) of this section or any other indication of monitor frequency as a monitoring condition for a monitor (e.g., using a low ratio to enable more frequent monitoring through diagnostic executive priority or modification of other monitoring conditions, or using a high ratio to enable less frequent monitoring).
- (ii) For model years 2013 and later, manufacturers must define monitoring conditions that, in addition to meeting the criteria in paragraphs (c)(1) and (d)(1) of this section, ensure that the monitor yields an in-use performance ratio (as defined in paragraph (d)(2) of this section) that meets or exceeds the minimum acceptable in-use monitor performance ratio of 0.100 for all monitors specifically required in paragraphs (g), (h), and (i) of this section to meet the monitoring condition requirements of this paragraph (d).

- (iii) If the most reliable monitoring method developed requires a lower ratio for a specific monitor than that specified in paragraph (d)(1)(ii) of this section, the Administrator may lower the minimum acceptable in-use monitoring performance ratio.
- (2) In-use performance ratio definition. For monitors required to meet the requirements of paragraph (d) of this section, the performance ratio must be calculated in accordance with the specifications of this paragraph (d)(2).
- (i) The numerator of the performance ratio is defined as the number of times a vehicle has been operated such that all monitoring conditions have been encountered that are necessary for the specific monitor to detect a malfunction
- (ii) The denominator is defined as the number of times a vehicle has been operated in accordance with the provisions of paragraph (d)(4) of this section.
- (iii) The performance ratio is defined as the numerator divided by the denominator.
- (3) Specifications for incrementing the numerator. (i) Except as provided for in paragraph (d)(3)(v) of this section, the numerator, when incremented, must be incremented by an integer of one. The numerator shall not be incremented more than once per drive cycle.
- (ii) The numerator for a specific monitor must be incremented within 10 seconds if and only if the following criteria are satisfied on a single drive cycle:
- (A) Every monitoring condition has been satisfied that is necessary for the specific monitor to detect a malfunction and store a pending DTC, including applicable enable criteria, presence or absence of related DTCs, sufficient length of monitoring time, and diagnostic executive priority assignments (e.g., diagnostic "A" must execute prior to diagnostic "B"). For the purpose of incrementing the numerator, satisfying all the monitoring conditions necessary for a monitor to determine that the monitor is not malfunctioning shall not, by itself, be sufficient to meet this criteria.
- (B) For monitors that require multiple stages or events in a single drive cycle to detect a malfunction, every

- monitoring condition necessary for all events to complete must be satisfied.
- (C) For monitors that require intrusive operation of components to detect a malfunction, a manufacturer must request approval of the strategy used to determine that, had a malfunction been present, the monitor would have detected the malfunction. Administrator approval of the request will be based on the equivalence of the strategy to actual intrusive operation and the ability of the strategy to determine accurately if every monitoring condition was satisfied that was necessary for the intrusive event to occur.
- (D) For the secondary air system monitor, the criteria in paragraphs (d)(3)(ii)(A) through (d)(3)(ii)(C) of this section are satisfied during normal operation of the secondary air system. Monitoring during intrusive operation of the secondary air system later in the same drive cycle for the sole purpose of monitoring shall not, by itself, be sufficient to meet these criteria.
- (iii) For monitors that can generate results in a "gray zone" or "non-detection zone" (i.e., monitor results that indicate neither a properly operating system nor a malfunctioning system) or in a "non-decision zone" (e.g., monitors that increment and decrement counters until a pass or fail threshold is reached), the numerator, in general, shall not be incremented when the monitor indicates a result in the "nondetection zone" or prior to the monitor reaching a complete decision. When necessary, the Administrator will consider data and/or engineering analyses submitted by the manufacturer demonstrating the expected frequency of results in the "non-detection zone" and the ability of the monitor to determine accurately, had an actual malfunction been present, whether or not the monitor would have detected a malfunction instead of a result in the "non-detection zone.'
- (iv) For monitors that run or complete their evaluation with the engine off, the numerator must be incremented either within 10 seconds of the monitor completing its evaluation in the engine off state, or during the first 10 seconds of engine start on the subsequent drive cycle.

- (v) Manufacturers that use alternative statistical MIL activation protocols as allowed in paragraph (b)(2)(iii) of this section for any of the monitors requiring a numerator, are required to increment the numerator(s) appropriately. The manufacturer may be required to provide supporting data and/or engineering analyses demonstrating both the equivalence of their incrementing approach to the incrementing specified in this paragraph (d)(3) for monitors using the standard MIL activation protocol, and the overall equivalence of the incrementing approach in determining that the minimum acceptable in-use performance ratio of paragraph (d)(1)(ii) of this section, if applicable, has been satisfied.
- (4) Specifications for incrementing the denominator. (i) The denominator, when incremented, must be incremented by an integer of one. The denominator shall not be incremented more than once per drive cycle.
- (ii) The denominator for each monitor must be incremented within 10 seconds if and only if the following criteria are satisfied on a single drive cycle:
- (A) Cumulative time since the start of the drive cycle is greater than or equal to 600 seconds while at an elevation of less than 8,000 feet (2,400 meters) above sea level and at an ambient temperature of greater than or equal to 20 degrees Fahrenheit $(-7 \, \mathrm{C})$;
- (B) Cumulative gasoline engine operation at or above 25 miles per hour or diesel engine operation at or above 1,150 rotations per minute (diesel engines may use the gasoline criterion for 2010 through 2012 model years), either of which occurs for greater than or equal to 300 seconds while at an elevation of less than 8,000 feet (2,400 meters) above sea level and at an ambient temperature of greater than or equal to 20 degrees Fahrenheit (-7 C); and,
- (C) Continuous engine operation at idle (e.g., accelerator pedal released by driver and engine speed less than or equal to 200 rpm above normal warmed-up idle (as determined in the drive position for vehicles equipped with an automatic transmission) or vehicle speed less than or equal to one mile per hour) for greater than or equal to 30 seconds while at an elevation of less

- than 8,000 feet (2,400 meters) above sea level and at an ambient temperature of greater than or equal to 20 degrees Fahrenheit (-7 C).
- (iii) In addition to the requirements of paragraph (d)(4)(ii) of this section, the evaporative system monitor denominator(s) may be incremented if and only if:
- (A) Cumulative time since the start of the drive cycle is greater than or equal to 600 seconds while at an ambient temperature of greater than or equal to 40 degrees Fahrenheit (4 C) but less than or equal to 95 degrees Fahrenheit (35 C); and,
- (B) Engine cold start occurs with the engine coolant temperature greater than or equal to 40 degrees Fahrenheit (4 C) but less than or equal to 95 degrees Fahrenheit (35 C) and less than or equal to 12 degrees Fahrenheit (7 C) higher than the ambient temperature.
- (iv) In addition to the requirements of paragraph (d)(4)(ii) of this section, the denominator(s) for the following monitors may be incremented if and only if the component or strategy is commanded "on" for a cumulative time greater than or equal to 10 seconds. For purposes of determining this commanded "on" time, the OBD system shall not include time during intrusive operation of any of the components or strategies that occurs later in the same drive cycle for the sole purpose of monitoring.
- (A) Secondary air system (paragraph (h)(5) of this section).
- (B) Cold start emission reduction strategy (paragraph (h)(4) of this section).
- (C) Components or systems that operate only at engine start-up (e.g., glow plugs, intake air heaters) and are subject to monitoring under "other emission control systems" (paragraph (i)(4) of this section) or comprehensive component output components (paragraph (i)(3)(iii) of this section).
- (v) In addition to the requirements of paragraph (d)(4)(ii) of this section, the denominator(s) for the following monitors of output components (except those operated only at engine start-up and subject to the requirements of paragraph (d)(4)(iv) of this section, may be incremented if and only if the component is commanded to function

- (e.g., commanded "on", "opened", "closed", "locked") on two or more occasions during the drive cycle or for a cumulative time greater than or equal to 10 seconds, whichever occurs first:
- (A) Variable valve timing and/or control system (paragraph (g)(10) of this section or (h)(9) of this section).
- (B) "Other emission control systems" (paragraph (i)(4) of this section).
- (C) Comprehensive component output component (paragraph (i)(3) of this section) (e.g., turbocharger waste-gates, variable length manifold runners).
- (vi) For monitors of the following components, the manufacturer may use alternative or additional criteria for incrementing the denominator to that set forth in paragraph (d)(4)(ii) of this section. To do so, the alternative criteria must be based on equivalence to the criteria of paragraph (d)(4)(ii) of this section in measuring the frequency of monitor operation relative to the amount of engine operation:
- (A) Engine cooling system input components (paragraph (i)(1) of this section).
- (B) "Other emission control systems" (paragraph (i)(4) of this section).
- (C) Comprehensive component input components that require extended monitoring evaluation (paragraph (i)(3) of this section) (e.g., stuck fuel level sensor rationality).
- (D) Comprehensive component input component temperature sensor rationality monitors (paragraph (i)(3) of this section) (e.g., intake air temperature sensor, ambient temperature sensor, fuel temperature sensor).
- (E) Diesel particulate filter (DPF) frequent regeneration (paragraph (g)(8)(ii)(B) of this section).
- (vii) For monitors of the following components or other emission controls that experience infrequent regeneration events, the manufacturer may use alternative or additional criteria for incrementing the denominator to that set forth in paragraph (d)(4)(ii) of this section. To do so, the alternative criteria must be based on equivalence to the criteria of paragraph (d)(4)(ii) of this section in measuring the frequency of monitor operation relative to the amount of engine operation:
- (A) NMHC converting catalyst (paragraph (g)(5) of this section).

- (B) Diesel particulate filter (DPF) (paragraphs (g)(8)(ii)(A) and (g)(8)(ii)(D) of this section).
- (viii) In addition to the requirements of paragraph (d)(4)(ii) of this section, the denominator(s) for the following monitors shall be incremented if and only if a regeneration event is commanded for a time greater than or equal to 10 seconds:
- (A) DPF incomplete regeneration (paragraph (g)(8)(ii)(C) of this section).
- (B) DPF active/intrusive injection (paragraph (g)(8)(ii)(E) of this section).
- (ix) For hybrids that employ alternative engine start hardware or strategies (e.g., integrated starter and generators), or alternative fuel vehicles (e.g., dedicated, bi-fuel, or dual-fuel applications), the manufacturer may use alternative criteria for incrementing the denominator to that set forth in paragraph (d)(4)(ii) of this section. In general, the Administrator will not approve alternative criteria for those hybrids that employ engine shut off only at or near idle and/or vehicle stop conditions. To use alternative criteria, the alternative criteria must be based on the equivalence to the criteria of paragraph (d)(4)(ii) of this section in measuring the amount of vehicle operation relative to the measure of conventional vehicle operation.
- (5) Disablement of numerators and denominators. (i) Within 10 seconds of detecting a malfunction (i.e., a pending or a MIL-on DTC has been stored) that disables a monitor for which the monitoring conditions in paragraph (d) of this section must be met, the OBD system must stop incrementing the numerator and denominator for any monitor that may be disabled as a consequence of the detected malfunction. Within 10 seconds of the time at which the malfunction is no longer being detected (e.g., the pending DTC is erased through OBD system self-clearing or through a scan tool command), incrementing of all applicable numerators and denominators must resume.
- (ii) Within 10 seconds of the start of a power take-off unit (e.g., dump bed, snow plow blade, or aerial bucket, etc.) that disables a monitor for which the monitoring conditions in paragraph (d) of this section must be met, the OBD

system must stop incrementing the numerator and denominator for any monitor that may be disabled as a consequence of power take-off operation. Within 10 seconds of the time at which the power take-off operation ends, incrementing of all applicable numerators and denominators must resume.

- (iii) Within 10 seconds of detecting a malfunction (i.e., a pending or a MIL-on DTC has been stored) of any component used to determine if the criteria of paragraphs (d)(4)(ii) and (d)(4)(iii) of this section are satisfied, the OBD system must stop incrementing all applicable numerators and denominators. Within 10 seconds of the time at which the malfunction is no longer being detected (e.g., the pending DTC is erased through OBD system self-clearing or through a scan tool command), incrementing of all applicable numerators and denominators must resume.
- (e) Standardized tracking and reporting of in-use monitor performance—(1) General. For monitors required to track and report in-use monitor performance according to paragraph (d) of this section, the performance data must be tracked and reported in accordance with the specifications in paragraphs (d)(2), (e), and (k)(5) of this section. The OBD system must separately report an in-use monitor performance numerator and denominator for each of the following components:
- (i) For diesel engines, NMHC catalyst bank 1, NMHC catalyst bank 2, NO_X catalyst bank 1, NO_X catalyst bank 2, exhaust gas sensor bank 1, exhaust gas sensor bank 2, EGR/VVT system, DPF, boost pressure control system, and NO_X adsorber. The OBD system must also report a general denominator and an ignition cycle counter in the standardized format specified in paragraphs (e)(5), (e)(6), and (k)(5) of this section.
- (ii) For gasoline engines, catalyst bank 1, catalyst bank 2, exhaust gas sensor bank 1, exhaust gas sensor bank 2, evaporative leak detection system, EGR/VVT system, and secondary air system. The OBD system must also report a general denominator and an ignition cycle counter in the standardized format specified in paragraphs (e)(5), (e)(6), and (k)(5) of this section.
- (iii) For specific components or systems that have multiple monitors that

are required to be reported under paragraphs (g) and (h) of this section (e.g., exhaust gas sensor bank 1 may have multiple monitors for sensor response or other sensor characteristics), the OBD system must separately track numerators and denominators for each of the specific monitors and report only the corresponding numerator and denominator for the specific monitor that has the lowest numerical ratio. If two or more specific monitors have identical ratios, the corresponding numerator and denominator for the specific monitor that has the highest denominator must be reported for the specific component.

- (2) Numerator. (i) The OBD system must report a separate numerator for each of the applicable components listed in paragraph (e)(1) of this section.
- (ii) The numerator(s) must be reported in accordance with the specifications in paragraph (k)(5)(ii) of this section.
- (3) *Denominator*. (i) The OBD system must report a separate denominator for each of the applicable components listed in paragraph (e)(1) of this section.
- (ii) The denominator(s) must be reported in accordance with the specifications in paragraph (k)(5)(ii) of this section.
- (4) Monitor performance ratio. For purposes of determining which corresponding numerator and denominator to report as required in paragraph (e)(1)(iii) of this section, the ratio must be calculated in accordance with the specifications in paragraph (k)(5)(iii) of this section.
- (5) Ignition cycle counter. (i) The ignition cycle counter is defined as a counter that indicates the number of ignition cycles a vehicle has experienced according to the specifications of paragraph (e)(5)(ii)(B) of this section. The ignition cycle counter must be reported in accordance with the specifications in paragraph (k)(5)(ii) of this section.
- (ii) The ignition cycle counter must be incremented as follows:
- (A) The ignition cycle counter, when incremented, must be incremented by an integer of one. The ignition cycle counter shall not be incremented more than once per ignition cycle.

- (B) The ignition cycle counter must be incremented within 10 seconds if and only if the engine exceeds an engine speed of 50 to 150 rpm below the normal, warmed-up idle speed (as determined in the drive position for engines paired with an automatic transmission) for at least two seconds plus or minus one second.
- (iii) Within 10 seconds of detecting a malfunction (i.e., a pending or a MILon DTC has been stored) of any component used to determine if the criteria in paragraph (e)(5)(ii)(B) of this section are satisfied (i.e., engine speed or time of operation), the OBD system must stop incrementing the ignition cycle counter. Incrementing of the ignition cycle counter shall not be stopped for any other condition. Within 10 seconds of the time at which the malfunction is no longer being detected (e.g., the pending DTC is erased through OBD system self-clearing or through a scan tool command), incrementing of the ignition cycle counter must resume.
- (6) General denominator. (i) The general denominator is defined as a measure of the number of times an engine has been operated according to the specifications of paragraph (e)(6)(ii)(B) of this section. The general denominator must be reported in accordance with the specifications in paragraph (k)(5)(ii) of this section.
- (ii) The general denominator must be incremented as follows:
- (A) The general denominator, when incremented, must be incremented by an integer of one. The general denominator shall not be incremented more than once per drive cycle.
- (B) The general denominator must be incremented within 10 seconds if and only if the criteria identified in paragraph (d)(4)(ii) of this section are satisfied on a single drive cycle.
- (C) Within 10 seconds of detecting a malfunction (i.e., a pending or a MIL-on DTC has been stored) of any component used to determine if the criteria in paragraph (d)(4)(ii) of this section are satisfied (i.e., vehicle speed/load, ambient temperature, elevation, idle operation, or time of operation), the OBD system must stop incrementing the general denominator. Incrementing of the general denominator shall not be stopped for any other condition (e.g.,

- the disablement criteria in paragraphs (d)(5)(i) and (d)(5)(ii) of this section shall not disable the general denominator). Within 10 seconds of the time at which the malfunction is no longer being detected (e.g., the pending DTC is erased through OBD system self-clearing or through a scan tool command), incrementing of the general denominator must resume.
- (f) Malfunction criteria determination.
 (1) In determining the malfunction criteria for the diesel engine monitors required under paragraphs (g) and (i) of this section that are required to indicate a malfunction before emissions exceed an emission threshold based on any applicable standard, the manufacturer must:
- (i) Use the emission test cycle and standard (i.e., the transient FTP or the supplemental emissions test (SET)) determined by the manufacturer to provide the most effective monitoring conditions and robust monitor provided all other applicable requirements of this section are met.
- (ii) Identify in the certification documentation required under paragraph (m) of this section, the test cycle and standard determined by the manufacturer to be the most stringent for each applicable monitor and the most effective and robust for each applicable monitor.
- (iii) If the Administrator reasonably believes that a manufacturer has determined incorrectly the test cycle and standard that is most stringent or effective, the manufacturer must be able to provide emission data and/or engineering analysis supporting their choice of test cycle and standard.
- (2) On engines equipped with emission controls that experience infrequent regeneration events, a manufacturer need not adjust the emission test results that are used to determine the malfunction criteria for monitors that are required to indicate a malfunction before emissions exceed a certain emission threshold. For each such monitor, should the manufacturer choose to adjust the emission test results, the manufacturer must adjust the emission result as done in accordance with the provisions of §86.004-28(i) with the component for which the malfunction criteria are being established having been

deteriorated to the malfunction threshold. The adjusted emission value must be used for purposes of determining whether or not the applicable emission threshold is exceeded.

- (i) For purposes of this paragraph (f)(2), regeneration means an event, by design, during which emissions levels change while the emission control performance is being restored.
- (ii) For purposes of this paragraph (f)(2), infrequent means having an expected frequency of less than once per transient FTP cycle.
- (3) For gasoline engines, rather than meeting the malfunction criteria speci-

fied under paragraphs (h) and (i) of this section, the manufacturer may request approval to use an OBD system certified to the requirements of §86.007–17. To do so, the manufacturer must demonstrate use of good engineering judgment in determining equivalent malfunction detection criteria to those required in this section.

(g) OBD monitoring requirements for diesel-fueled/compression-ignition engines. The following table shows the thresholds at which point certain components or systems, as specified in this paragraph (g), are considered malfunctioning.

TABLE 1—OBD EMISSIONS THRESHOLDS FOR DIESEL-FUELED/COMPRESSION-IGNITION ENGINES MEANT FOR PLACEMENT IN APPLICATIONS GREATER THAN 14,000 POUNDS GVWR (G/BHP-HR)

Component	§86.010–18 reference	NMHC	СО	NOx	РМ
Model years 2010–2012:					
NO _X aftertreatment system	(g)(6)			+0.6	
	(g)(7)				
Diesel particulate filter (DPF) system	(g)(8)	2.5x			0.05/+0.04
Air-fuel ratio sensors upstream of aftertreatment devices	(g)(9)	2.5x	2.5x	+0.3	0.03/+0.02
Air-fuel ratio sensors downstream of aftertreatment devices	(g)(9)	2.5x		+0.3	0.05/+0.04
NO _X sensors	(g)(9)			+0.6	0.05/+0.04
"Other monitors" with emissions thresholds	(g)(1)	2.5x	2.5x	+0.3	0.03/+0.02
	(g)(3)				
	(g)(4)				
	(g)(10)				
Model years 2013 and later:					
NO _X aftertreatment system	(g)(6)			+0.3	
	(g)(7)				
Diesel particulate filter (DPF) system	(g)(8)	2x			0.05/+0.04
Air-fuel ratio sensors upstream of aftertreatment devices	(g)(9)	2x	2x	+0.3	0.03/+0.02
Air-fuel ratio sensors downstream of aftertreatment devices	(g)(9)	2x		+0.3	0.05/+0.04
NO _X sensors	(g)(9)			+0.3	0.05/+0.04
"Other monitors" with emissions thresholds	(g)(1)	2x	2x	+0.3	0.03/+0.02
	(g)(2)				
	(g)(3)				
	(g)(4)				
	(g)(10)				

Notes: FEL = Family Emissions Limit; 2.5x std means a multiple of 2.5 times the applicable emissions standard; +0.3 means the standard or FEL plus 0.3; 0.05/+0.04 means an absolute level of 0.05 or an additive level of the standard or FEL plus 0.04, whichever level is higher; these emissions thresholds apply to the monitoring requirements of paragraph (g) of this §86.010–18.

(1) Fuel system monitoring—(i) General. The OBD system must monitor the fuel delivery system to verify that it is functioning properly. The individual electronic components (e.g., actuators, valves, sensors, pumps) that are used in the fuel system and are not specifically addressed in this paragraph (g)(1) must be monitored in accordance with the requirements of paragraph (i)(3) of this section.

(ii) Fuel system malfunction criteria—
(A) Fuel system pressure control. The OBD system must monitor the fuel system's ability to control to the desired

fuel pressure. This monitoring must be done continuously unless new hardware has to be added, in which case the monitoring must be done at least once per drive cycle. The OBD system must detect a malfunction of the fuel system's pressure control system when the pressure control system is unable to maintain an engine's emissions at or below the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the fuel system pressure control could result in an

engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has reached its control limits such that the commanded fuel system pressure cannot be delivered. For model year 2010 to 2012 engines with a unit injector fuel system, this requirement may be met by conducting a functional check of the fuel system pressure control in lieu of monitoring for conditions that could cause an engine's emissions to exceed the applicable emissions thresholds.

(B) Fuel system injection quantity. The OBD system must detect a malfunction of the fuel injection system when the system is unable to deliver the commanded quantity of fuel necessary to maintain an engine's emissions at or below the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the fuel injection quantity could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has reached its control limits such that the commanded fuel quantity cannot be delivered. For model year 2010 to 2012 engines with a unit injector fuel system, this requirement may be met by conducting a functional check of the fuel system injection quantity in lieu of monitoring for conditions that could cause an engine's emissions to exceed the applicable emissions thresholds.

(C) Fuel system injection timing. The OBD system must detect a malfunction of the fuel injection system when the system is unable to deliver fuel at the proper crank angle/timing (e.g., injection timing too advanced or too retarded) necessary to maintain an engine's emissions at or below the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the fuel injection timing could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has reached its control limits such that the commanded fuel injection timing cannot be achieved. For model year 2010 to 2012 engines with a unit injector

fuel system, this requirement may be met by conducting a functional check of the fuel system injection timing in lieu of monitoring for conditions that could cause an engine's emissions to exceed the applicable emissions thresholds.

(D) Combined Monitoring. For engines with a unit injector fuel system, the manufacturer may request Administrator approval to combine the malfunction criteria of paragraphs (g)(1)(ii)(A) through (g)(1)(ii)(C) of this section into one malfunction provided the manufacturer can demonstrate that the combined malfunction will satisfy the intent of each separate malfunction criteria. For engines with a common rail fuel system, the manufacturer may request Administrator approval to combine the malfunction criteria of paragraphs (g)(1)(ii)(B) through (g)(1)(ii)(C) of this section into one malfunction provided the manufacturer can demonstrate that the combined malfunction will satisfy the intent of each separate malfunction cri-

(E) Fuel system feedback control. See paragraph (i)(6) of this section.

(iii) Fuel system monitoring conditions. (A) With the exceptions noted in this paragraph for unit injector systems, the OBD system must monitor continuously for malfunctions identified in paragraphs (g)(1)(ii)(A) and (g)(1)(ii)(E) of this section. For 2010 through 2012 unit injector systems, where functional monitoring is done in lieu of emission threshold monitoring for malfunctions identified in paragraph (g)(1)(ii)(A) of this section, the manufacturer must define the monitoring conditions in accordance with paragraphs (c) and (d) of this section. For 2013 and later unit injector systems, the manufacturer must define the monitoring conditions for malfunctions identified in paragraph (g)(1)(ii)(A) of this section in accordance with paragraphs (c) and (d) of this section, with the exception that monitoring must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section.

(B) For 2010 through 2012, the manufacturer must define the monitoring conditions for malfunctions identified

in paragraphs (g)(1)(ii)(B), (g)(1)(ii)(C), and (g)(1)(ii)(D) of this section in accordance with paragraphs (c) and (d) of this section. For 2013 and later, the manufacturer must define the monitoring conditions in accordance with paragraphs (c) and (d) of this section, with the exception that monitoring must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section.

- (iv) Fuel system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (2) Engine misfire monitoring—(i) General. The OBD system must monitor the engine for misfire causing excess emissions.
- (ii) Engine misfire malfunction criteria. (A) The OBD system must be capable of detecting misfire occurring in one or more cylinders. To the extent possible without adding hardware for this specific purpose, the OBD system must also identify the specific misfiring cylinder. If more than one cylinder is misfiring continuously, or if more than one but less than half of the cylinders are misfiring continuously (if the manufacturer can demonstrate robustness of their monitor to the approval of the Administrator), a separate DTC must be stored indicating that multiple cylinders are misfiring. When identifying multiple cylinder misfire, the OBD system is not required to identify individually through separate DTCs each of the continuously misfiring cylinders.
- (B) For model years 2013 and later, on engines equipped with sensors that can detect combustion or combustion quality (e.g., for use in engines with homogeneous charge compression ignition (HCCI) control systems), the OBD system must detect a misfire malfunction causing emissions to exceed the applicable thresholds for "other monitors" shown in Table 1 of this paragraph (g). To determine what level of misfire would cause emissions to exceed the applicable emissions thresholds, the manufacturer must determine the percentage of misfire evaluated in 1,000 revolution increments that would

cause emissions from an emission durability demonstration engine to exceed the emissions thresholds if the percentage of misfire were present from the beginning of the test. To establish this percentage of misfire, the manufacturer must use misfire events occurring at equally spaced, complete engine cycle intervals, across randomly selected cylinders throughout each 1,000revolution increment. If this percentage of misfire is determined to be lower than one percent, the manufacturer may set the malfunction criteria at one percent. Any misfire malfunction must be detected if the percentage of misfire established via this testing is exceeded regardless of the pattern of misfire events (e.g., random, equally spaced, continuous). The manufacturer may employ other revolution increments besides the 1,000 revolution increment. To do so, the manufacturer must demonstrate that the strategy is equally effective and timely in detecting misfire.

(iii) Engine misfire monitoring conditions. (A) The OBD system must monitor for engine misfire during engine idle conditions at least once per drive cycle in which the monitoring conditions for misfire are met. The manufacturer must be able to demonstrate via engineering analysis and/or data that the self-defined monitoring conditions: are technically necessary to ensure robust detection of malfunctions (e.g., avoid false passes and false detection of malfunctions); require no more than 1000 cumulative engine revolutions; and, do not require any single continuous idle operation of more than 15 seconds to make a determination that a malfunction is present (e.g., a decision can be made with data gathered during several idle operations of 15 seconds or less); or, satisfy the requirements of paragraph (c) of this section with alternative engine operating conditions.

- (B) Manufacturers may employ alternative monitoring conditions (e.g., offidle) provided the manufacturer is able to demonstrate that the alternative monitoring ensure equivalent robust detection of malfunctions and equivalent timeliness in detection of malfunctions.
- (C) For model years 2013 and later, on engines equipped with sensors that can

detect combustion or combustion quality the OBD system must monitor continuously for engine misfire under all positive torque engine speed and load conditions. If a monitoring system cannot detect all misfire patterns under all required engine speed and load conditions, the manufacturer may request that the Administrator approve the monitoring system nonetheless. In evaluating the manufacturer's request, the Administrator will consider the following factors: the magnitude of the region(s) in which misfire detection is limited; the degree to which misfire detection is limited in the region(s) (i.e., the probability of detection of misfire events); the frequency with which said region(s) are expected to be encountered in-use; the type of misfire patterns for which misfire detection is troublesome; and demonstration that the monitoring technology employed is not inherently incapable of detecting misfire under required conditions (i.e., compliance can be achieved on other engines). The evaluation will be based on the following misfire patterns: equally spaced misfire occurring on randomly selected cylinders; single cylinder continuous misfire; and, paired cylinder (cylinders firing at the same crank angle) continuous misfire.

(iv) Engine misfire MIL activation and DTC storage. (A) General requirements for MIL activation and DTC storage are set forth in paragraph (b) of this section

(B) For model years 2013 and later, on engines equipped with sensors that can detect combustion or combustion quality, upon detection of the percentage of specified in paragraph misfire (g)(2)(ii)(B) of this section, the following criteria shall apply for MIL activation and DTC storage: A pending DTC must be stored no later than after the fourth exceedance of the percentage of misfire specified in paragraph (g)(2)(ii) of this section during a single drive cycle; if a pending fault code has been stored, the OBD system must activate the MIL and store a MIL-on DTC within 10 seconds if the percentage of misfire specified in paragraph (g)(2)(ii) of this section is again exceeded four times during the drive cycle immediately following storage of the pending DTC, regardless of the conditions

encountered during the drive cycle, or on the next drive cycle in which similar conditions are encountered to those that were occurring when the pending DTC was stored. Similar conditions means an engine speed within 375 rpm, engine load within 20 percent, and the same warm up status (i.e., cold or hot). The Administrator may approve other definitions of similar conditions based on comparable timeliness and reliability in detecting similar engine operation. The pending DTC may be erased at the end of the next drive cycle in which similar conditions are encountered to those that were occurring when the pending DTC was stored provided the specified percentage of misfire was not again exceeded. The pending DTC may also be erased if similar conditions are not encountered during the 80 drive cycles immediately following initial detection of the malfunction.

(C) For model years 2013 and later, on engines equipped with sensors that can detect combustion or combustion quality, the OBD system must store and erase freeze frame conditions either in conjunction with storing and erasing a pending DTC or in conjunction with storing and erasing a MIL-on DTC. If freeze frame conditions are stored for a malfunction other than a misfire malfunction when a DTC is stored as specified in paragraph (g)(2)(iv)(B) of this section, the stored freeze frame information must be replaced with the freeze frame information regarding the misfire malfunction.

(D) For model years 2013 and later, on engines equipped with sensors that can detect combustion or combustion quality, upon detection of misfire according to paragraph (g)(2)(iv)(B) of this section, the OBD system must also store the following engine conditions: engine speed, load, and warm up status of the first misfire event that resulted in the storage of the pending DTC.

(E) For model years 2013 and later, on engines equipped with sensors that can detect combustion or combustion quality, the MIL may be deactivated after three sequential drive cycles in which similar conditions have been encountered without an exceedance of the specified percentage of misfire.

- (3) EGR system monitoring—(i) General. The OBD system must monitor the EGR system on engines so equipped for low flow rate, high flow rate, and slow response malfunctions. For engines equipped with EGR coolers (e.g., heat exchangers), the OBD system must monitor the cooler for insufficient cooling malfunctions. The individual electronic components (e.g., actuators, valves, sensors) that are used in the EGR system must be monitored in accordance with the comprehensive component requirements in paragraph (i)(3) of this section.
- (ii) EGR system malfunction criteria— (A) EGR low flow. The OBD system must detect a malfunction of the EGR system prior to a decrease from the manufacturer's specified EGR flow rate that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the EGR system that causes a decrease in flow could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has reached its control limits such that it cannot increase EGR flow to achieve the commanded flow rate.
- (B) EGR high flow. The OBD system must detect a malfunction of the EGR system, including a leaking EGR valve (i.e., exhaust gas flowing through the valve when the valve is commanded closed) prior to an increase from the manufacturer's specified EGR flow rate that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the EGR system that causes an increase in flow could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has reached its control limits such that it cannot reduce EGR flow to achieve the commanded flow rate.
- (C) EGR slow response. The OBD system must detect a malfunction of the EGR system prior to any failure or deterioration in the capability of the EGR system to achieve the commanded flow rate within a manufacturer-speci-

- fied time that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). The OBD system must monitor both the capability of the EGR system to respond to a commanded increase in flow and the capability of the EGR system to respond to a commanded decrease in flow.
- (D) EGR system feedback control. See paragraph (i)(6) of this section.
- (E) EGR cooler performance. The OBD system must detect a malfunction of the EGR cooler prior to a reduction from the manufacturer's specified cooling performance that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the EGR cooler could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has no detectable amount of EGR cooling.
- (iii) EGR system monitoring conditions. (A) The OBD system must monitor continuously for malfunctions identified in paragraphs (g)(3)(ii)(A), (g)(3)(ii)(B), and (g)(3)(ii)(D) of this section.
- (B) The manufacturer must define the monitoring conditions for malfunctions identified in paragraph (g)(3)(ii)(C) of this section in accordance with paragraphs (c) and (d) of this section, with the exception that monitoring must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (g)(3)(ii)(C) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (C) The manufacturer must define the monitoring conditions for malfunctions identified in paragraph (g)(3)(ii)(E) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used

to detect malfunctions identified in paragraph (g)(3)(ii)(E) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.

(D) The manufacturer may request Administrator approval to disable temporarily the EGR system monitor(s) under specific ambient conditions (e.g., when freezing may affect performance of the system) or during specific operating conditions (e.g., transients, extreme low or high flow conditions). The manufacturer must be able to demonstrate via data or engineering analvsis that a reliable system monitor cannot be run when these conditions exist because it cannot robustly distinguish between a malfunctioning system and a properly operating system. The manufacturer is still required to maintain comprehensive component monitoring as required in paragraph (i)(3) of this section.

(iv) EGR system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.

(4) Turbo boost control system monitoring—(i) General. The OBD system must monitor the boost pressure control system (e.g., turbocharger) on engines so equipped for under and over boost malfunctions. For engines equipped with variable geometry turbochargers (VGT), the OBD system must monitor the VGT system for slow response malfunctions. For engines equipped with charge air cooler systems, the OBD system must monitor the charge air cooler system for cooling system performance malfunctions. The individual electronic components (e.g., actuators, valves, sensors) that are used in the boost pressure control system must be monitored in accordance with the comprehensive component requirements in paragraph (i)(3) of this section.

(ii) Turbo boost control system malfunction criteria—(A) Turbo underboost. The OBD system must detect a malfunction of the boost pressure control system prior to a decrease from the manufacturer's commanded boost pressure, or expected boost pressure on engines not equipped with a boost pressure control

system, that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the boost pressure control system that causes a decrease in boost could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has reached its control limits such that it cannot increase boost to achieve the commanded boost pressure.

(B) Turbo overboost. The OBD system must detect a malfunction of the boost pressure control system on engines so equipped prior to an increase from the manufacturer's commanded boost pressure that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the boost pressure control system that causes an increase in boost could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has reached its control limits such that it cannot decrease boost to achieve the commanded boost pressure.

(C) VGT slow response. The OBD system must detect a malfunction prior to any failure or deterioration in the capability of the VGT system on engines so equipped to achieve the commanded turbocharger geometry within a manufacturer-specified time that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the VGT system response could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction of the VGT system when proper functional response of the system to computer commands does not occur.

(D) *Turbo boost feedback control*. See paragraph (i)(6)of this section.

(E) Charge air undercooling. The OBD system must detect a malfunction of the charge air cooling system prior to a decrease from the manufacturer's specified cooling rate that would cause

an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g). For engines in which no failure or deterioration of the charge air cooling system that causes a decrease in cooling performance could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has no detectable amount of charge air cooling.

- (iii) Turbo boost monitoring conditions. (A) The OBD system must monitor continuously for malfunctions identified in paragraphs (g)(4)(ii)(A), (g)(4)(ii)(B), and (g)(4)(ii)(D) of this section.
- (B) The manufacturer must define the monitoring conditions for malfuncparagraph identified in (g)(4)(ii)(C) of this section in accordance with paragraphs (c) and (d) of this section, with the exception that monitoring must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (g)(4)(ii)(C) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (C) The manufacturer must define the monitoring conditions for malfuncidentified in paragraph (g)(4)(ii)(E) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (g)(4)(ii)(E) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (D) The manufacturer may request Administrator approval to disable temporarily the turbo boost system monitor(s) during specific operating conditions (e.g., transients, extreme low or high flow conditions). The manufacturer must be able to demonstrate via data or engineering analysis that a reliable system monitor cannot be run

when these conditions exist because it cannot robustly distinguish between a malfunctioning system and a properly operating system. The manufacturer is still required to maintain comprehensive component monitoring as required in paragraph (i)(3) of this section.

- (iv) Turbo boost system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (5) NMHC converting catalyst monitoring—(i) General. The OBD system must monitor the NMHC converting catalyst(s) for proper NMHC conversion capability. For purposes of this paragraph (g)(5), each catalyst that converts NMHC must be monitored either individually or in combination with others. For purposes of this paragraph (g)(5), NMHC conversion that may occur over the DPF or other aftertreatment devices is not included.
- (ii) NMHC converting catalyst malfunction criteria—(A) NMHC converting catalyst conversion efficiency. The OBD system must detect a malfunction when the catalyst has no detectable amount of NMHC conversion capability.
- (B) NMHC converting aftertreatment assistance functions. For catalysts used to generate an exotherm to assist DPF regeneration, the OBD system must detect a malfunction when the catalyst is unable to generate a sufficient exotherm to achieve DPF regeneration. In meeting this requirement, the OBD system must detect a malfunction when the DOC is unable to generate a temperature rise of 100 degrees C, or to reach the necessary DPF regeneration temperature, within 60 seconds of initiating an active DPF regeneration. Further, the OBD system must detect a malfunction when the DOC is unable to sustain the necessary regeneration temperature for the duration of the regeneration event. The OBD or control system must abort the regeneration if the regeneration temperature has not been reached within five minutes of initiating an active regeneration event, or if the regeneration temperature cannot be sustained for the duration of the regeneration event. As an alternative to these specific malfunction criteria, the manufacturer may employ different criteria. To do

so, the manufacturer must submit a description with supporting data, subject to Administrator approval, of their DPF regeneration monitoring strategy. The Administrator will consider the strategy's equivalence to the specific criteria stated in this paragraph when considering the request. Also as an alternative to these specific malfunction criteria, the manufacturer may employ an OBD monitor that detects a catalyst malfunction when the catalyst conversion capability decreases to the point that NMHC emissions exceed 2.5 times the applicable NMHC emission standard but must adjust emission test results pursuant to paragraph (f)(2) of this section. For catalysts located downstream of a DPF and used to convert NMHC emissions during DPF regeneration, the OBD system must detect a malfunction when the catalyst has no detectable amount of NMHC conversion capability unless the manufacturer can demonstrate that deterioration or malfunction of the catalyst will not result in emissions that exceed the applicable NMHC standard.

(iii) NMHC converting catalyst monitoring conditions. The manufacturer must define the monitoring conditions for malfunctions identified in paragraphs (g)(5)(ii)(A) and (g)(5)(ii)(B) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraphs (g)(5)(ii)(A) and (g)(5)(ii)(B) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.

(iv) NMHC converting catalyst MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section. The monitoring method for the NMHC converting catalyst(s) must be capable of detecting all instances, except diagnostic self-clearing, when a catalyst DTC has been erased but the catalyst has not been replaced (e.g., catalyst over-temperature histogram approaches are not acceptable).

(6) Selective catalytic reduction (SCR) and lean NO_X catalyst monitoring—(1)

General. The OBD system must monitor the SCR and/or the lean NOx converting catalyst(s) for proper conversion capability. For engines equipped with SCR systems or other catalyst systems that use an active/intrusive reductant injection (e.g., active lean NOx catalysts that use diesel fuel post-injection or in-exhaust injection), the OBD system must monitor the active/ intrusive reductant injection system for proper performance. The individual electronic components (e.g., actuators, valves, sensors, heaters, pumps) in the active/intrusive reductant injection system must be monitored in accordance with the comprehensive component requirements in paragraph (i)(3) of this section. For purposes of this paragraph (g)(6), each catalyst that converts NO_X must be monitored either individually or in combination with oth-

(ii) SCR and lean NO_X catalyst malfunction criteria—(A) SCR and lean NO_X catalyst conversion efficiency. The OBD system must detect a catalyst malfunction when the catalyst conversion capability decreases to the point that would cause an engine's emissions to exceed the emissions thresholds for NO_X aftertreatment systems as shown in Table 1 of this paragraph (g). If no failure or deterioration of the catalyst NO_X conversion capability could result in an engine's emissions exceeding any of the applicable emissions thresholds, the OBD system must detect a malfunction when the catalyst has no detectable amount of NOx conversion ca-

(B) SCR and lean NOx catalyst active/ intrusive reductant delivery performance. The OBD system must detect a malfunction prior to any failure or deterioration of the system to properly regulate reductant delivery (e.g., urea injection, separate injector fuel injection, post injection of fuel, air assisted injection/mixing) that would cause an engine's emissions to exceed any of the applicable emissions thresholds for NO_X aftertreatment systems as shown in Table 1 of this paragraph (g). If no failure or deterioration of the reductant delivery system could result in an engine's emissions exceeding any of the applicable thresholds, the OBD system must detect a malfunction when the

system has reached its control limits such that it is no longer able to deliver the desired quantity of reductant.

- (C) SCR and lean NO_X catalyst active/intrusive reductant quantity. If the SCR or lean NO_X catalyst system uses a reductant other than the fuel used for the engine, or uses a reservoir/tank for the reductant that is separate from the fuel tank used for the engine, the OBD system must detect a malfunction when there is no longer sufficient reductant available (e.g., the reductant tank is empty).
- (D) SCR and lean NO_X catalyst active/intrusive reductant quality. If the SCR or lean NO_X catalyst system uses a reservoir/tank for the reductant that is separate from the fuel tank used for the engine, the OBD system must detect a malfunction when an improper reductant is used in the reductant reservoir/tank (e.g., the reductant tank is filled with something other than the reductant).
- (E) SCR and lean NO_X catalyst active/intrusive reductant feedback control. See paragraph (i)(6) of this section.
- (iii) SCR and lean NO_X catalyst monitoring conditions. (A) The manufacturers must define the monitoring conditions for malfunctions identified in paragraphs (g)(6)(ii)(A) and (g)(6)(ii)(D) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (g)(6)(ii)(A) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (B) The OBD system must monitor continuously for malfunctions identified in paragraphs (g)(6)(ii)(B), (g)(6)(ii)(C), and (g)(6)(ii)(E) of this section
- (iv) SCR and lean NO_X catalyst MIL activation and DTC storage. (A) For malfunctions identified in paragraph (g)(6)(ii)(A) of this section, the MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (B) For malfunctions identified in paragraphs (g)(6)(ii)(B), (g)(6)(ii)(C), and (g)(6)(ii)(D) of this section, the manufacturer may delay activating the

- MIL if the vehicle is equipped with an alternative indicator for notifying the vehicle operator of the malfunction. The alternative indicator must be of sufficient illumination and be located such that it is readily visible to the vehicle operator under all lighting conditions. If the vehicle is not equipped with such an alternative indicator and the OBD MIL activates, the MIL may be immediately deactivated and the corresponding DTC(s) erased once the OBD system has verified that the reductant tank has been refilled properly and the MIL has not been activated for any other malfunction. The Administrator may approve other strategies that provide equivalent assurance that a vehicle operator would be promptly notified and that corrective action would be taken.
- (C) The monitoring method for the SCR and lean NO_X catalyst(s) must be capable of detecting all instances, except diagnostic self-clearing, when a catalyst DTC(s) has been erased but the catalyst has not been replaced (e.g., catalyst over-temperature histogram approaches are not acceptable).
- (7) NO_X adsorber system monitoring—(i) General. The OBD system must monitor the NO_X adsorber on engines soequipped for proper performance. For engines equipped with active/intrusive injection (e.g., in-exhaust fuel and/or air injection) to achieve desorption of the NO_X adsorber, the OBD system must monitor the active/intrusive injection system for proper performance. The individual electronic components (e.g., injectors, valves, sensors) that are used in the active/intrusive injection system must be monitored in accordance with the comprehensive component requirements in paragraph (i)(3) of this section.
- (ii) NO_X adsorber system malfunction criteria—(A) NO_X adsorber system capability. The OBD system must detect a NO_X adsorber malfunction when its capability (i.e., its combined adsorption and conversion capability) decreases to the point that would cause an engine's NO_X emissions to exceed the emissions thresholds for NO_X aftertreatment systems as shown in Table 1 of this paragraph (g). If no failure or deterioration of the NO_X adsorber capability could

result in an engine's NO_X emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has no detectable amount of NO_X adsorber capability.

- (B) NO_X adsorber system active/intrusive reductant delivery performance. For NO_X adsorber systems that use active/intrusive injection (e.g., in-cylinder post fuel injection, in-exhaust air-assisted fuel injection) to achieve desorption of the NO_X adsorber, the OBD system must detect a malfunction if any failure or deterioration of the injection system's ability to properly regulate injection causes the system to be unable to achieve desorption of the NO_X adsorber.
- (C) NO_X adsorber system feedback control. Malfunction criteria for the NO_X adsorber and the NO_X adsorber active/instrusive reductant delivery system are contained in paragraph (i)(6) of this section.
- (iii) NO_X adsorber system monitoring conditions. (A) The manufacturer must define the monitoring conditions for malfunctions identified in paragraph (g)(7)(ii)(A) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (g)(7)(ii)(A) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (B) The OBD system must monitor continuously for malfunctions identified in paragraphs (g)(7)(ii)(B) and (g)(7)(ii)(C) of this section.
- (iv) NO_X adsorber system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (8) Diesel particulate filter (DPF) system monitoring—(i) General. The OBD system must monitor the DPF on engines so-equipped for proper performance. For engines equipped with active regeneration systems that use an active/intrusive injection (e.g., in-exhaust fuel injection, in-exhaust fuel/air burner), the OBD system must monitor the active/intrusive injection system

for proper performance. The individual electronic components (e.g., injectors, valves, sensors) that are used in the active/intrusive injection system must be monitored in accordance with the comprehensive component requirements in paragraph (i)(3) of this section.

(ii) DPF system malfunction criteria— (A) DPF filtering performance. The OBD system must detect a malfunction prior to a decrease in the PM filtering capability of the DPF (e.g., cracking, melting, etc.) that would cause an engine's PM emissions to exceed the emissions thresholds for DPF systems as shown in Table 1 of this paragraph (g). If no failure or deterioration of the PM filtering performance could result in an engine's PM emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when no detectable amount of PM filtering occurs. As an alternative to a threshold monitor, the OBD system, on model year 2010 through 2012 engines only, can be designed to detect a malfunction based on a detectable decrease in the expected pressure drop across the DPF for a period of 5 seconds or more. The monitoring area for this alternative is determined using engine speed and load points defined in test cycles and procedures for the supplemental emissions test (SET) under §86.1360-2007. The monitoring area shall include all engine speed and load points greater than a region bounded by a line connecting mode numbers 2, 6, 3, and 13 (i.e. A100, A75, B50, and C50). At engine speeds greater than "speed C", the monitor shall run whenever engine load is greater than 50%. For purposes of this paragraph, the detectable change in pressure drop is determined by operating the engine at the B50 engine speed and load point (as described in the SET test procedures), observing the pressure drop on a clean, nominal DPF, and multiplying the observed pressure drop by 0.5 or other factor supported by data and approved by the Administrator. The detectable change in pressure drop shall be reported in units of kilopascals (kPa). At time of certification, manufacturers shall provide the detectable change in pressure drop value along with OBD data stream parameters recorded with a clean DPF under the following nine engine speed/

load operating points of the SET: A50, A75, A100, B50, B75, B100, C50, C75, and C100. The OBD data stream pararmeters to be reported are described in (k)(4)(ii) of this section and shall include the following: Engine speed; calculated load; air flow rate from mass air flow sensor (if so equipped); fuel rate; and DPF delta pressure.

- (B) DPF regeneration frequency. The OBD system must detect a malfunction when the DPF regeneration frequency increases from (i.e., occurs more often than) the manufacturer's specified regeneration frequency to a level such that it would cause an engine's NMHC emissions to exceed the emissions threshold for DPF systems as shown in Table 1 of this paragraph (g). If no such regeneration frequency exists that could cause NMHC emissions to exceed the applicable emission threshold, the OBD system must detect a malfunction when the DPF regeneration frequency exceeds the manufacturer's specified design limits for allowable regeneration frequency.
- (C) *DPF* incomplete regeneration. The OBD system must detect a regeneration malfunction when the DPF does not properly regenerate under manufacturer-defined conditions where regeneration is designed to occur.
- (D) *DPF missing substrate*. The OBD system must detect a malfunction if either the DPF substrate is completely destroyed, removed, or missing, or if the DPF assembly has been replaced with a muffler or straight pipe.
- (E) DPF system active/intrusive injection. For DPF systems that use active/intrusive injection (e.g., in-cylinder post fuel injection, in-exhaust air-assisted fuel injection) to achieve regeneration of the DPF, the OBD system must detect a malfunction if any failure or deterioration of the injection system's ability to properly regulate injection causes the system to be unable to achieve regeneration of the DPF.
- (F) *DPF regeneration feedback control*. See paragraph (i)(6) of this section.
- (iii) *DPF* monitoring conditions. The manufacturer must define the monitoring conditions for malfunctions identified in paragraph (g)(8)(ii) of this section in accordance with paragraphs

(c) and (d) of this section, with the exception that monitoring must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section. For OBD systems designed to the alternative malfunction criteria of paragraph (g)(8)(ii)(A) of this section, the alternative DPF monitor shall run continuously whenever engine speed and load conditions are within the monitoring area described in paragraph (g)(8)(ii)(A). The OBD system may make a malfunction or potential malfunction determination during any successful monitoring event but shall include in the enable criteria of any subsequent monitoring events a confirmed successful and complete DPF regeneration. The subsequent monitoring events must be conducted within an operating period that ensures that the detected malfunction has not "healed" due to trapped particulates in the compromised portion of the DPF substrate. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (g)(8)(ii) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.

- (iv) DPF system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (9) Exhaust gas sensor and sensor heater monitoring—(i) General. The OBD system must monitor for proper output signal, activity, response rate, and any other parameter that can affect emissions, all exhaust gas sensors (e.g., oxygen, air-fuel ratio, NO_X) used for emission control system feedback (e.g., EGR control/feedback, SCR control/feedback, NO_X adsorber control/feedback) and/or as a monitoring device. For engines equipped with heated exhaust gas sensors, the OBD system must monitor the heater for proper performance.
- (ii) Malfunction criteria for air-fuel ratio sensors located upstream of aftertreatment devices—(A)Sensor performance. The OBD system must detect a malfunction prior to any failure or

deterioration of the sensor voltage, resistance, impedance, current, response rate, amplitude, offset, or other characteristic(s) that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 1 of this paragraph (g).

- (B) Circuit integrity. The OBD system must detect malfunctions of the sensor related to a lack of circuit continuity or signal out-of-range values.
- (C) Feedback function. The OBD system must detect a malfunction of the sensor if the emission control system (e.g., EGR, SCR, or NO_X adsorber) is unable to use that sensor as a feedback input (e.g., causes limp-home or openloop operation).
- (D) Monitoring function. To the extent feasible, the OBD system must detect a malfunction of the sensor when the sensor output voltage, resistance, impedance, current, amplitude, activity, offset, or other characteristics are no longer sufficient for use as an OBD system monitoring device (e.g., for catalyst, EGR, SCR, or NO_X adsorber monitoring).
- (iii) Malfunction criteria for air-fuel ratio sensors located downstream of aftertreatment devices—(A) Sensor performance. The OBD system must detect a malfunction prior to any failure or deterioration of the sensor voltage, resistance, impedance, current, response rate, amplitude, offset, or other characteristic(s) that would cause an engine's emissions to exceed the emissions thresholds for air-fuel ratio sensors downstream of aftertreatment devices as shown in Table 1 of this paragraph (g).
- (B) Circuit integrity. The OBD system must detect malfunctions of the sensor related to a lack of circuit continuity or signal out-of-range values.
- (C) Feedback function. The OBD system must detect a malfunction of the sensor if the emission control system (e.g., EGR, SCR, or NO_X absorber) is unable to use that sensor as a feedback input (e.g., causes limp-home or openloop operation).
- (D) Monitoring function. To the extent feasible, the OBD system must detect a malfunction of the sensor when the sensor output voltage, resistance, impedance, current, amplitude, activity,

offset, or other characteristics are no longer sufficient for use as an OBD system monitoring device (e.g., for catalyst, EGR, SCR, or NO_X absorber monitoring).

- (iv) Malfunction criteria for NO_X sensors—(A) Sensor performance. The OBD system must detect a malfunction prior to any failure or deterioration of the sensor voltage, resistance, impedance, current, response rate, amplitude, offset, or other characteristic(s) that would cause an engine's emissions to exceed the emissions thresholds for NO_X sensors as shown in Table 1 of this paragraph (g).
- (B) Circuit integrity. The OBD system must detect malfunctions of the sensor related to a lack of circuit continuity or signal out-of-range values.
- (C) Feedback function. The OBD system must detect a malfunction of the sensor if the emission control system (e.g., EGR, SCR, or NO_X adsorber) is unable to use that sensor as a feedback input (e.g., causes limp-home or open-loop operation).
- (D) Monitoring function. To the extent feasible, the OBD system must detect a malfunction of the sensor when the sensor output voltage, resistance, impedance, current, amplitude, activity, offset, or other characteristics are no longer sufficient for use as an OBD system monitoring device (e.g., for catalyst, EGR, SCR, or NO_X adsorber monitoring).
- (v) Malfunction criteria for other exhaust gas sensors. For other exhaust gas sensors, the manufacturer must submit a monitoring plan to the Administrator for approval. The plan must include data and/or engineering evaluations that demonstrate that the monitoring plan is as reliable and effective as the monitoring required in paragraphs (g)(9)(ii), (g)(9)(iii), (g)(9)(iv) of this section.
- (vi) Malfunction criteria for exhaust gas sensor heaters. (A) The OBD system must detect a malfunction of the heater performance when the current or voltage drop in the heater circuit is no longer within the manufacturer's specified limits for normal operation (i.e., within the criteria required to be met by the component vendor for heater circuit performance at high mileage).

The manufacturer may use other malfunction criteria for heater performance malfunctions. To do so, the manufacturer must be able to demonstrate via data and/or an engineering evaluation that the monitor is reliable and robust.

- (B) The OBD system must detect malfunctions of the heater circuit including open or short circuits that conflict with the commanded state of the heater (e.g., shorted to 12 Volts when commanded to 0 Volts (ground)).
- (vii) Monitoring conditions for exhaust gas sensors. (A) The manufacturer must define the monitoring conditions for malfunctions identified in paragraphs (g)(9)(ii)(A),(g)(9)(iii)(A),(g)(9)(iv)(A) of this section (i.e., sensor performance) in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraphs (g)(9)(iii)(A),(g)(9)(ii)(A). (g)(9)(iv)(A) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (B) The manufacturer must define the monitoring conditions for malfunctions identified in paragraphs (g)(9)(iii)(D),(g)(9)(ii)(D). (g)(9)(iv)(D) of this section (i.e., monitoring function) in accordance with paragraphs (c) and (d) of this section with the exception that monitoring must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section.
- (C) Except as provided for in paragraph (g)(9)(vii)(D) of this section, the OBD system must monitor continuously for malfunctions identified in paragraphs (g)(9)(ii)(B), (g)(9)(ii)(C), (g)(9)(ii)(B), (g)(9)(ii)(C), (g)(9)(iv)(C) of this section (i.e., circuit integrity and feedback function).
- (D) A manufacturer may request approval to disable continuous exhaust gas sensor monitoring when an exhaust gas sensor malfunction cannot be distinguished from other effects (e.g., disable monitoring for out-of-range on the low side during fuel cut conditions). To do so, the manufacturer must dem-

onstrate via data and/or engineering analyses that a properly functioning sensor cannot be distinguished from a malfunctioning sensor and that the disablement interval is limited only to that necessary for avoiding falsemalfunction detection.

- (viii) Monitoring conditions for exhaust gas sensor heaters—(A) The manufacturer must define monitoring conditions for malfunctions identified in paragraph (g)(9)(vi)(A) of this section (i.e., sensor heater performance) in accordance with paragraphs (c) and (d) of this section.
- (B) The OBD system must monitor continuously for malfunctions identified in paragraph (g)(9)(vi)(B) of this section (i.e., circuit malfunctions).
- (ix) Exhaust gas sensor and sensor heater MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (10) Variable Valve Timing (VVT) system monitoring—(i) General. The OBD system must monitor the VVT system on engines so equipped for target error and slow response malfunctions. The individual electronic components (e.g., actuators, valves, sensors) that are used in the VVT system must be monitored in accordance with the comprehensive components requirements in paragraph (i)(3) of this section.
- (ii) VVT system malfunction criteria—(A) VVT system target error. The OBD system must detect a malfunction prior to any failure or deterioration in the capability of the VVT system to achieve the commanded valve timing and/or control within a crank angle and/or lift tolerance that would cause an engine's emissions to exceed the emission thresholds for "other monitors" as shown in Table 1 of this paragraph (g).
- (B) VVT slow response. The OBD system must detect a malfunction prior to any failure or deterioration in the capability of the VVT system to achieve the commanded valve timing and/or control within a manufacturer-specified time that would cause an engine's emissions to exceed the emission thresholds for "other monitors" as shown in Table 1 of this paragraph (g).
- (C) For engines in which no failure or deterioration of the VVT system could

result in an engine's emissions exceeding the applicable emissions thresholds of paragraphs (g)(10)(ii)(A) and (g)(10)(ii)(B) of this section, the OBD system must detect a malfunction of the VVT system when proper functional response of the system to computer commands does not occur.

(iii) VVT system monitoring conditions. Manufacturers must define the monitoring conditions for VVT system malfunctions identified in paragraph (g)(10)(ii) of this section in accordance with paragraphs (c) and (d) of this section, with the exception that monitoring must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section. For purposes of tracking

and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (g)(10)(ii) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.

- (iv) VVT MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (h) OBD monitoring requirements for gasoline-fueled/spark-ignition engines. The following table shows the thresholds at which point certain components or systems, as specified in this paragraph (h), are considered malfunctioning.

TABLE 2—OBD EMISSIONS THRESHOLDS FOR GASOLINE-FUELED/SPARK-IGNITION ENGINES MEANT FOR PLACEMENT IN APPLICATIONS GREATER THAN 14,000 POUNDS GVWR (G/BHP-HR)

Component	NO _x	NMHC	СО	§86.010–18 ref- erence
Catalyst system Evaporative emissions control system.	1.75x std	1.75x std 0.150 inch leak		(h)(6) (h)(7)
"Other monitors" with emissions thresholds.	1.5x std	1.5x std	1.5x std	(h)(1), (h)(2), (h)(3), (h)(4), (h)(5), (h)(8), (h)(9)

Notes: 1.75x std means a multiple of 1.75 times the applicable emissions standard; these emissions thresholds apply to the monitoring requirements of paragraph (h) of this section; The evaporative emissions control system threshold is not, technically, an emissions threshold but rather a leak size that must be detected; nonetheless, for ease we refer to this as the threshold.

- (1) Fuel system monitoring—(i) General. The OBD system must monitor the fuel delivery system to determine its ability to provide compliance with emission standards.
- (ii) Fuel system malfunction criteria. (A) The OBD system must detect a malfunction of the fuel delivery system (including feedback control based on a secondary oxygen sensor) when the fuel delivery system is unable to maintain an engine's emissions at or below the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h).
- (B) Except as provided for in paragraph (h)(1)(ii)(C) of this section, if the engine is equipped with adaptive feedback control, the OBD system must detect a malfunction when the adaptive feedback control has used up all of the adjustment allowed by the manufacturer
- (C) If the engine is equipped with feedback control that is based on a secondary oxygen (or equivalent) sensor, the OBD system is not required to detect a malfunction of the fuel system solely when the feedback control based on a secondary oxygen sensor has used up all of the adjustment allowed by the manufacturer. However, if a failure or deterioration results in engine emissions that exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h), the OBD system is required to detect a malfunction.
- (D) The OBD system must detect a malfunction whenever the fuel control system fails to enter closed loop operation following engine start within a manufacturer specified time interval. The specified time interval must be supported by data and/or engineering analyses submitted by the manufacturer.

- (E) The manufacturer may adjust the malfunction criteria and/or monitoring conditions to compensate for changes in altitude, for temporary introduction of large amounts of purge vapor, or for other similar identifiable operating conditions when such conditions occur.
- (iii) Fuel system monitoring conditions. The fuel system must be monitored continuously for the presence of a malfunction.
- (iv) Fuel system MIL activation and DTC storage. (A) A pending DTC must be stored immediately upon the fuel system exceeding the malfunction criteria established in paragraph (h)(1)(ii) of this section.
- (B) Except as provided for in paragraph (h)(1)(iv)(C) of this section, if a pending DTC is stored, the OBD system must activate the MIL immediately and store a MIL-on DTC if a malfunction is again detected during either the drive cycle immediately following storage of the pending DTC regardless of the conditions encountered during that drive cycle, or on the next drive cycle in which similar conditions are encountered to those that occurred when the pending DTC was stored. Similar conditions means engine conditions having an engine speed within 375 rpm, load conditions within 20 percent, and the same warm-up status (i.e., cold or hot) as the engine conditions stored pursuant to paragraph (h)(1)(iv)(E) of this section. Other definitions of similar conditions may be used but must result in comparable timeliness and reliability in detecting similar engine op-
- (C) The pending DTC may be erased at the end of the next drive cycle in which similar conditions have been encountered without having again exceeded the specified fuel system malfunction criteria. The pending DTC may also be erased if similar conditions are not encountered during the 80 drive cycles immediately following detection of the potential malfunction for which the pending DTC was stored.
- (D) Storage of freeze frame conditions. The OBD system must store and erase freeze frame conditions either in conjunction with storing and erasing a pending DTC or in conjunction with storing and erasing a MIL-on DTC. Freeze frame information associated

- with a fuel system malfunction shall be stored in preference to freeze frame information required elsewhere in paragraphs (h) or (i) of this section.
- (E) Storage of fuel system conditions for determining similar conditions of operation. The OBD must store the engine speed, load, and warm-up status present at the time it first detects a potential malfunction meeting the criteria of paragraph (h)(1)(ii) of this section and stores a pending DTC.
- (F) Deactivating the MIL. The MIL may be extinguished after three sequential driving cycles in which similar conditions have been encountered without detecting a malfunction of the fuel system.
- (2) Engine misfire monitoring—(i) General. (A) The OBD system must monitor the engine for misfire causing catalyst damage and misfire causing excess emissions.
- (B) The OBD system must identify the specific cylinder that is misfiring. The manufacturer may store a general misfire DTC instead of a cylinder specific DTC under certain operating conditions. To do so, the manufacturer must submit data and/or engineering analyses that demonstrate that the misfiring cylinder cannot be identified reliably when the conditions occur.
- (C) If more than one cylinder is misfiring, a separate DTC must be stored to indicate that multiple cylinders are misfiring unless otherwise allowed by this paragraph (h)(2). When identifying multiple cylinder misfire, the OBD system is not required to also identify using separate DTCs each of the misfiring cylinders individually. If more than 90 percent of the detected misfires occur in a single cylinder, an appropriate DTC may be stored that indicates the specific misfiring cylinder rather than storing the multiple cylinder misfire DTC. If two or more cylinders individually have more than 10 percent of the total number of detected misfires, a multiple cylinder DTC must be stored.
- (ii) Engine misfire malfunction criteria—(A) Misfire causing catalyst damage. The manufacturer must determine the percentage of misfire evaluated in 200 revolution increments for each engine speed and load condition that would result in a temperature that

causes catalyst damage. If this percentage of misfire is exceeded, it shall be considered a malfunction that must be detected. For every engine speed and load condition for which this percentage of misfire is determined to be lower than five percent, the manufacturer may set the malfunction criteria at five percent. The manufacturer may use a longer interval than 200 revolutions but only for determining, on a given drive cycle, the first misfire exceedance as provided in paragraph (h)(2)(iv)(A) of this section. To do so, the manufacturer must demonstrate that the interval is not so long that catalyst damage would occur prior to the interval being elapsed.

(B) Misfire causing emissions to exceed the applicable thresholds. The manufacturer must determine the percentage of misfire evaluated in 1000 revolution increments that would cause emissions from an emissions durability demonstration engine to exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h) if that percentage of misfire were present from the beginning of the test. If this percentage of misfire is exceeded, regardless of the pattern of misfire events (e.g., random, equally spaced, continuous), it shall be considered a malfunction that must be detected. To establish this percentage of misfire, the manufacturer must use misfire events occurring at equally spaced, complete engine cycle intervals, across randomly selected cylinders throughout each 1000-revolution increment. If this percentage of misfire is determined to be lower than one percent, the manufacturer may set the malfunction criteria at one percent. The manufacturer may use a longer interval than 1000 revolutions. To do so, the manufacturer must demonstrate that the strategy would be equally effective and timely at detecting misfire.

(iii) Engine misfire monitoring conditions. (A) The OBD system must monitor continuously for misfire under the following conditions: from no later than the end of the second crankshaft revolution after engine start; during the rise time and settling time for engine speed to reach the desired idle engine speed at engine start-up (i.e., "flare-up" and "flare-down"); and,

under all positive torque engine speeds and load conditions except within the engine operating region bound by the positive torque line (i.e., engine load with the transmission in neutral), and the points represented by an engine speed of 3000 rpm with the engine load at the positive torque line and the redline engine speed with the engine's manifold vacuum at four inches of mercury lower than that at the positive torque line. For this purpose, redline engine speed is defined as either the recommended maximum engine speed as displayed on the instrument panel tachometer, or the engine speed at which fuel shutoff occurs.

(B) If an OBD monitor cannot detect all misfire patterns under all required engine speed and load conditions as required by paragraph (h)(2)(iii)(A) of this section, the OBD system may still be acceptable. The Administrator will evaluate the following factors in making a determination: The magnitude of the region(s) in which misfire detection is limited: the degree to which misfire detection is limited in the region(s) (i.e., the probability of detection of misfire events); the frequency with which said region(s) are expected to be encountered in-use; the type of misfire patterns for which misfire detection is troublesome: and demonstration that the monitoring technology employed is not inherently incapable of detecting misfire under the required conditions (i.e., compliance can be achieved on other engines). The evaluation will be based on the following misfire patterns: equally spaced misfire occurring on randomly selected cylinders; single cylinder continuous misfire; and paired cylinder (cylinders firing at the same crank angle) continuous misfire.

(C) The manufacturer may use monitoring system that has reduced misfire detection capability during the portion of the first 1000 revolutions after engine start that a cold start emission reduction strategy is active that reduces engine torque (e.g., spark retard strategies). To do so, the manufacturer must demonstrate that the probability of detection is greater than or equal to 75 percent during the worst case condition (i.e., lowest generated torque) for a vehicle operated continuously at idle

(park/neutral idle) on a cold start between 50 and 86 degrees Fahrenheit and that the technology cannot reliably detect a higher percentage of the misfire events during the conditions.

(D) The manufacturer may disable misfire monitoring or use an alternative malfunction criterion when misfire cannot be distinguished from other effects. To do so, the manufacturer must demonstrate that the disablement interval or the period of use of an alternative malfunction criterion is limited only to that necessary for avoiding false detection and for one or more of the following operating conditions: Rough road: fuel cut: gear changes for manual transmission vehicles; traction control or other vehicle stability control activation such as anti-lock braking or other engine torque modifications to enhance vehicle stability; off-board control or intrusive activation of vehicle components or monitors during service or assembly plant testing; portions of intrusive evaporative system or EGR monitors that can significantly affect engine stability (i.e., while the purge valve is open during the vacuum pull-down of an evaporative system leak check but not while the purge valve is closed and the evaporative system is sealed or while an EGR monitor causes the EGR valve to be cycled intrusively on and off during positive torque conditions); or, engine speed, load, or torque transients due to throttle movements more rapid than those that occur over the FTP cycle for the worst case engine within each engine family. In general, the Administrator will not approve disablement for conditions involving normal air conditioning compressor cycling from on-to-off or off-to-on, automatic transmission gear shifts (except for shifts occurring during wide open throttle operation), transitions from idle to off-idle, normal engine speed or load changes that occur during the engine speed rise time and settling time (i.e., "flare-up" and "flare-down") immediately after engine starting without any vehicle operator-induced actions (e.g., throttle stabs), or excess acceleration (except for acceleration rates that exceed the maximum acceleration rate obtainable at wide open throttle while the vehicle is in gear due

to abnormal conditions such as slipping of a clutch). The Administrator may approve misfire monitoring disablement or use of an alternate malfunction criterion for any other condition on a case by case basis upon determining that the manufacturer has demonstrated that the request is based on an unusual or unforeseen circumstance and that it is applying the best available computer and monitoring technology.

(E) For engines with more than eight cylinders that cannot meet the requirements of paragraph (h)(2)(iii)(A) of this section, a manufacturer may use alternative misfire monitoring conditions. Such use must be based on data and/or an engineering evaluation submitted by the manufacturer that demonstrate that misfire detection throughout the required operating region cannot be achieved when employing proven monitoring technology (i.e., a technology that provides for compliance with these requirements on other engines) and provided misfire is detected to the fullest extent permitted by the technology. However, the misfire detection system must still monitor during all positive torque operating conditions encountered during an FTP cycle.

(iv) MIL activation and DTC storage for engine misfire causing catalyst damage—(A) Pending DTCs. A pending DTC must be stored immediately if, during a single drive cycle, the specified misfire percentage described in paragraph (h)(2)(ii)(A) of this section is exceeded three times when operating in the positive torque region encountered during a FTP cycle or is exceeded on a single occasion when operating at any other engine speed and load condition in the positive torque region defined in paragraph (h)(2)(iii)(A) of this section. Immediately after a pending DTC is stored pursuant to this paragraph, the MIL must blink once per second at all times during the drive cycle that engine misfire is occurring. The MIL may be deactivated during those times that misfire is not occurring. If, at the time that a catalyst damaging misfire malfunction occurs, the MIL is already activated for a malfunction other than misfire, the MIL must still blink once per second at all times during the drive cycle that engine misfire is occurring.

If misfire ceases, the MIL must stop blinking but remain activated as appropriate in accordance with the other malfunction.

(B) MIL-on DTCs. If a pending DTC is stored in accordance with paragraph (h)(2)(iv)(A) of this section, the OBD system must immediately store a MILon DTC if the percentage of misfire described in paragraph (h)(2)(ii)(A) of this section is again exceeded one or more times during either the drive cycle immediately following storage of the pending DTC, regardless of the conditions encountered during that drive cycle, or on the next drive cycle in which similar conditions are encountered to those that occurred when the pending DTC was stored. If, during a previous drive cycle, a pending DTC is stored in accordance with paragraph (h)(2)(iv)(A) of this section, a MIL-on DTC must be stored immediately upon exceeding the percentage misfire described in paragraph (h)(2)(ii)(A) of this section regardless of the conditions encountered. Upon storage of a MIL-on DTC, the MIL must blink once per second at all times during the drive cycle that engine misfire is occurring. If misfire ceases, the MIL must stop blinking but remain activated until the conditions are met for extinguishing the

(C) Erasure of pending DTCs. Pending DTCs stored in accordance with paragraph (h)(2)(iv)(A) of this section must be erased at the end of the next drive cycle in which similar conditions are encountered to those that occurred when the pending DTC was stored provided no exceedances have been detected of the misfire percentage described in paragraph (h)(2)(ii)(A) of this section. The pending DTC may also be erased if similar conditions are not encountered during the next 80 drive cycles immediately following storage of the pending DTC.

(D) Exemptions for engines with fuel shutoff and default fuel control. In engines that provide for fuel shutoff and default fuel control to prevent over fueling during catalyst damaging misfire conditions, the MIL need not blink as required by paragraphs (h)(2)(iv)(A) and (h)(2)(iv)(B) of this section. Instead, the MIL may be activated continuously upon misfire detection pro-

vided that the fuel shutoff and default fuel control are activated immediately upon misfire detection. Fuel shutoff and default fuel control may be deactivated only when the engine is outside of the misfire range except that the manufacturer may periodically, but not more than once every 30 seconds, deactivate fuel shutoff and default fuel control to determine if the catalyst damaging misfire is still occurring. Normal fueling and fuel control may be resumed if the catalyst damaging misfire is no longer occurring.

(E) The manufacturer may use a strategy that activates the MIL continuously rather than blinking the MIL during extreme catalyst damage misfire conditions (i.e., catalyst damage misfire occurring at all engine speeds and loads). Use of such a strategy must be limited to catalyst damage misfire levels that cannot be avoided during reasonable driving conditions. To use such a strategy, the manufacturer must be able to demonstrate that the strategy will encourage operation of the vehicle in conditions that will minimize catalyst damage (e.g., at low engine speeds and loads).

(v) MIL activation and DTC storage for engine misfire causing emissions to exceed applicable emissions thresholds. (A) Immediately upon detection, during the first 1000 revolutions after engine start of the misfire percentage described in paragraph (h)(2)(ii)(B) of this section, a pending DTC must be stored. If such a pending DTC is stored already and another such exceedance of the misfire percentage is detected within the first 1000 revolutions after engine start on any subsequent drive cycle, the MIL must activate and a MIL-on DTC must be stored. The pending DTC may be erased if, at the end of the next drive cycle in which similar conditions are encountered to those that occurred when the pending DTC was stored, there has been no exceedance of the misfire percentage described in paragraph (h)(2)(ii)(B) of this section. The pending DTC may also be erased if similar conditions are not encountered during the next 80 drive cycles immediately following storage of the pending DTC.

(B) No later than the fourth detection during a single drive cycle, following the first 1000 revolutions after engine start of the misfire percentage described in paragraph (h)(2)(ii)(B) of this section, a pending DTC must be stored. If such a pending DTC is stored already, then the MIL must activate and a MIL-on DTC must be stored within 10 seconds of the fourth detection of the misfire percentage described in paragraph (h)(2)(ii)(B) of this section during either the drive cycle immediately following storage of the pending DTC, regardless of the conditions encountered during that drive cycle excepting those conditions within the first 1000 revolutions after engine start, or on the next drive cycle in which similar conditions are encountered to those that occurred when the pending DTC was stored excepting those conditions within the first 1000 revolutions after engine start. The pending DTC may be erased if, at the end of the next drive cycle in which similar conditions are encountered to those that occurred when the pending DTC was stored, there has been no exceedance of the misfire percentage described in paragraph (h)(2)(ii)(B) of this section. The pending DTC may also be erased if similar conditions are not encountered during the next 80 drive cycles immediately following storage of the pending DTC.

(vi) Storage of freeze frame conditions for engine misfire. (A) The OBD system must store and erase freeze frame conditions (as defined in paragraph (k)(4)(iii) of this section) either in conjunction with storing and erasing a pending DTC or in conjunction with storing and erasing a MIL-on DTC.

(B) If, upon storage of a DTC as required by paragraphs (h)(2)(iv) and (h)(2)(v) of this section, there already exist stored freeze frame conditions for a malfunction other than a misfire or fuel system malfunction (see paragraph (h)(1) of this section) then the stored freeze frame information shall be replaced with freeze frame information associated with the misfire malfunction.

(vii) Storage of engine conditions in association with engine misfire. Upon detection of the misfire percentages described in paragraphs (h)(2)(ii)(A) and

(h)(2)(ii)(B) of this section, the following engine conditions must be stored for use in determining similar conditions: Engine speed, load, and warm up status of the first misfire event that resulted in pending DTC storage.

(viii) MIL deactivation in association with engine misfire. The MIL may be deactivated after three sequential drive cycles in which similar conditions have been encountered without an exceedance of the misfire percentages described in paragraphs (h)(2)(ii)(A) and (h)(2)(ii)(B) of this section.

(3) Exhaust gas recirculation system monitoring—(i) General. The OBD system must monitor the EGR system on engines so equipped for low and high flow rate malfunctions. The individual electronic components (e.g., actuators, valves, sensors) that are used in the EGR system must be monitored in accordance with the comprehensive component requirements in paragraph (i)(3) of this section

(ii) EGR system malfunction criteria. (A) The OBD system must detect a malfunction of the EGR system prior to a decrease from the manufacturer's specified EGR flow rate that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h). For engines in which no failure or deterioration of the EGR system that causes a decrease in flow could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has no detectable amount of EGR flow.

(B) The OBD system must detect a malfunction of the EGR system prior to an increase from the manufacturer's specified EGR flow rate that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h). For engines in which no failure or deterioration of the EGR system that causes an increase in flow could result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when the system has reached its control limits such that it cannot reduce EGR flow.

- (iii) EGR system monitoring conditions. (A) The manufacturer must define the monitoring conditions for malfunctions identified in paragraph (h)(3)(ii) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required by paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (h)(3)(ii) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (B) The manufacturer may disable temporarily the EGR monitor under conditions when monitoring may not be reliable (e.g., when freezing may affect performance of the system). To do so, the manufacturer must be able to demonstrate that the monitor is unreliable when such conditions exist.
- (iv) EGR system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (4) Cold start emission reduction strategy monitoring—(i) General. If an engine incorporates a specific engine control strategy to reduce cold start emissions, the OBD system must monitor the key components (e.g., idle air control valve), other than secondary air, while the control strategy is active to ensure proper operation of the control strategy.
- (ii) Cold start strategy malfunction criteria. (A) The OBD system must detect a malfunction prior to any failure or deterioration of the individual components associated with the cold start emission reduction control strategy that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h). The manufacturer must establish the malfunction criteria based on data from one or more representative engine(s) and provide an engineering evaluation for establishing the malfunction criteria for the remainder of the manufacturer's product line.
- (B) Where no failure or deterioration of a component used for the cold start emission reduction strategy could result in an engine's emissions exceeding the applicable emissions thresholds,

- the individual component must be monitored for proper functional response while the control strategy is active in accordance with the malfunction criteria in paragraphs (i)(3)(ii) and (i)(3)(iii) of this section.
- (iii) Cold start strategy monitoring conditions. The manufacturer must define monitoring conditions for malfunctions identified in paragraph (h)(4)(ii) of this section in accordance with paragraphs (c) and (d) of this section.
- (iv) Cold start strategy MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (5) Secondary air system monitoring—(i) General. The OBD system on engines equipped with any form of secondary air delivery system must monitor the proper functioning of the secondary air delivery system including all air switching valve(s). The individual electronic components (e.g., actuators, valves, sensors) that are used in the secondary air system must be monitored in accordance with the comprehensive component requirements in paragraph (i)(3) of this section. For purposes of this paragraph (h)(5), "air flow" is defined as the air flow delivered by the secondary air system to the exhaust system. For engines using secondary air systems with multiple air flow paths/distribution points, the air flow to each bank (i.e., a group of cylinders that share a common exhaust manifold, catalyst, and control sensor) must be monitored in accordance with the malfunction criteria in paragraph (h)(5)(ii) of this section. Also for purposes of this paragraph (h)(5), "normal operation" is defined as the condition when the secondary air system is activated during catalyst and/or engine warm-up following engine start. "Normal operation" does not include the condition when the secondary air system is turned on intrusively for the sole purpose of monitoring.
- (ii) Secondary air system malfunction criteria. (A) Except as provided in paragraph (h)(5)(ii)(C) of this section, the OBD system must detect a secondary air system malfunction prior to a decrease from the manufacturer's specified air flow during normal operation that would cause an engine's emissions

to exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h).

- (B) Except as provided in paragraph (h)(5)(ii)(C) of this section, the OBD system must detect a secondary air system malfunction prior to an increase from the manufacturer's specified air flow during normal operation that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h).
- (C) For engines in which no deterioration or failure of the secondary air system would result in an engine's emissions exceeding the applicable emissions thresholds, the OBD system must detect a malfunction when no detectable amount of air flow is delivered by the secondary air system during normal operation.
- (iii) Secondary air system monitoring conditions. The manufacturer must define monitoring conditions for malfunctions identified in paragraph (h)(5)(ii) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required by paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (h)(5)(ii) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (iv) Secondary air system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (6) Catalyst system monitoring—(i) General. The OBD system must monitor the catalyst system for proper conversion capability.
- (ii) Catalyst system malfunction criteria. The OBD system must detect a catalyst system malfunction when the catalyst system's conversion capability decreases to the point that emissions exceed the emissions thresholds for the catalyst system as shown in Table 2 of this paragraph (h).
- (iii) Catalyst system monitoring conditions. The manufacturer must define monitoring conditions for malfunctions identified in paragraph (h)(6)(ii) of this section in accordance with paragraphs (c) and (d) of this section. For

purposes of tracking and reporting as required by paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (h)(6)(ii) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.

- (iv) Catalyst system MIL activation and DTC storage. (A) The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (B) The monitoring method for the catalyst system must be capable of detecting when a catalyst DTC has been erased (except OBD system self erasure), but the catalyst has not been replaced (e.g., catalyst overtemperature histogram approaches are not acceptable).
- (7) Evaporative system monitoring—(i) General. The OBD system must verify purge flow from the evaporative system and monitor the complete evaporative system, excluding the tubing and connections between the purge valve and the intake manifold, for vapor leaks to the atmosphere. Individual components of the evaporative system (e.g. valves, sensors) must be monitored in accordance with the comprehensive components requirements in paragraph (i)(3) of this section.
- (ii) Evaporative system malfunction criteria—(A) Purge monitor. The OBD system must detect an evaporative system malfunction when no purge flow from the evaporative system to the engine can be detected by the OBD system.
- (B) Leak monitor. The OBD system must detect an evaporative system malfunction when the complete evaporative system contains a leak or leaks that cumulatively are greater than or equal to a leak caused by a 0.150 inch diameter hole.
- (C) The manufacturer may demonstrate that detection of a larger hole is more appropriate than that specified in paragraph (h)(7)(ii)(B) of this section. To do so, the manufacturer must demonstrate through data and/or engineering analyses that holes smaller than the proposed detection size would not result in evaporative or running loss emissions that exceed 1.5 times the applicable evaporative emissions standards. Upon such a demonstration,

the proposed detection size could be substituted for the requirement of paragraph (h)(7)(ii)(B) of this section.

- (iii) Evaporative system monitoring conditions. (A) The manufacturer must define monitoring conditions for malfunctions identified in paragraph (h)(7)(ii)(A) of this section in accordance with paragraphs (c) and (d) of this section.
- (B) The manufacturer must define monitoring conditions for malfuncparagraph tions identified in (h)(7)(ii)(B) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required by paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (h)(7)(ii)(B) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this sec-
- (C) The manufacturer may disable or abort an evaporative system monitor when the fuel tank level is over 85 percent of nominal tank capacity or during a refueling event.
- (D) The manufacturer may request Administrator approval to run the evaporative system monitor during only those drive cycles characterized as cold starts provided such a condition is needed to ensure reliable monitoring. In making the request, the manufacturer must demonstrate through data and/or engineering analyses that a reliable monitor can only be run on drive cycles that begin with a specific set of cold start criteria. A set of cold start criteria based solely on ambient temperature exceeding engine coolant temperature will not be acceptable.
- (E) The OBD system may disable temporarily the evaporative purge system to run an evaporative system leak monitor.
- (iv) Evaporative system MIL activation and DTC storage. (A) Except as provided for in paragraph (h)(7)(iv)(B) of this section, the MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (B) If the OBD system is capable of discerning that a system leak is being caused by a missing or improperly se-

- cured gas cap, the OBD system need not activate the MIL or store a DTC provided the vehicle is equipped with an alternative indicator for notifying the operator of the gas cap problem. The alternative indicator must be of sufficient illumination and location to be readily visible under all lighting conditions. If the vehicle is not equipped with such an alternative indicator, the MIL must activate and a DTC be stored as required in paragraph (h)(7)(iv)(A) of this section; however, these may be deactivated and erased. respectively, if the OBD system determines that the gas cap problem has been corrected and the MIL has not been activated for any other malfunction. The Administrator may approve other strategies that provide equivalent assurance that a vehicle operator will be notified promptly of a missing or improperly secured gas cap and that corrective action will be undertaken.
- (8) Exhaust gas sensor monitoring—(i) General. (A) The OBD system must monitor for malfunctions the output signal, response rate, and any other parameter that can affect emissions of all primary (i.e., fuel control) exhaust gas sensors (e.g., oxygen, wide-range air/fuel). Both the lean-to-rich and rich-to-lean response rates must be monitored.
- (B) The OBD system must also monitor all secondary exhaust gas sensors (those used for secondary fuel trim control or as a monitoring device) for proper output signal, activity, and response rate.
- (C) For engines equipped with heated exhaust gas sensor, the OBD system must monitor the heater for proper performance.
- (ii) Primary exhaust gas sensor malfunction criteria. (A) The OBD system must detect a malfunction prior to any failure or deterioration of the exhaust gas sensor output voltage, resistance, impedance, current, response rate, amplitude, offset, or other acteristic(s) (including drift or bias corrected for by secondary sensors) that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h).
- (B) The OBD system must detect malfunctions of the exhaust gas sensor

caused by either a lack of circuit continuity or out-of-range values.

- (C) The OBD system must detect a malfunction of the exhaust gas sensor when a sensor failure or deterioration causes the fuel system to stop using that sensor as a feedback input (e.g., causes default or open-loop operation).
- (D) The OBD system must detect a malfunction of the exhaust gas sensor when the sensor output voltage, resistance, impedance, current, amplitude, activity, or other characteristics are no longer sufficient for use as an OBD system monitoring device (e.g., for catalyst monitoring).
- (iii) Secondary exhaust gas sensor malfunction criteria. (A) The OBD system must detect a malfunction prior to any failure or deterioration of the exhaust gas sensor voltage, resistance, impedance, current, response rate, amplitude, offset, or other characteristic(s) that would cause an engine's emissions to exceed the emissions thresholds for "other monitors" as shown in Table 2 of this paragraph (h).
- (B) The OBD system must detect malfunctions of the exhaust gas sensor caused by a lack of circuit continuity.
- (C) To the extent feasible, the OBD system must detect a malfunction of the exhaust gas sensor when the sensor output voltage, resistance, impedance, current, amplitude, activity, offset, or other characteristics are no longer sufficient for use as an OBD system monitoring device (e.g., for catalyst monitoring).
- (D) The OBD system must detect malfunctions of the exhaust gas sensor caused by out-of-range values.
- (E) The OBD system must detect a malfunction of the exhaust gas sensor when a sensor failure or deterioration causes the fuel system (e.g., fuel control) to stop using that sensor as a feedback input (e.g., causes default or open-loop operation).
- (iv) Exhaust gas sensor heater malfunction criteria. (A) The OBD system must detect a malfunction of the heater performance when the current or voltage drop in the heater circuit is no longer within the manufacturer's specified limits for normal operation (i.e., within the criteria required to be met by the component vendor for heater circuit performance at high mileage).

Other malfunction criteria for heater performance malfunctions may be used upon demonstrating via data or engineering analyses that the monitoring reliability and timeliness is equivalent to the stated criteria in this paragraph (h)(8)(iv)(A).

- (B) The OBD system must detect malfunctions of the heater circuit including open or short circuits that conflict with the commanded state of the heater (e.g., shorted to 12 Volts when commanded to 0 Volts (ground)).
- (v) Primary exhaust gas sensor monitoring conditions. (A) The manufacturer must define monitoring conditions for malfunctions identified in paragraphs (h)(8)(ii)(A) and (h)(8)(ii)(D) of this section in accordance with paragraphs (c) and (d) of this section. For purposes of tracking and reporting as required by paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraphs (h)(8)(ii)(A) and (h)(8)(ii)(D) of this section must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (B) Except as provided for in paragraph (h)(8)(v)(C) of this section, monitoring for malfunctions identified in paragraphs (h)(8)(ii)(B) and (h)(8)(ii)(C) of this section must be conducted continuously.
- (C) The manufacturer may disable continuous primary exhaust gas sensor monitoring when a primary exhaust gas sensor malfunction cannot be distinguished from other effects (e.g., disable out-of-range low monitoring during fuel cut conditions). To do so, the manufacturer must demonstrate via data or engineering analyses that a properly functioning sensor cannot be distinguished from a malfunctioning sensor and that the disablement interval is limited only to that necessary for avoiding false detection.
- (vi) Secondary exhaust gas sensor monitoring conditions. (A) The manufacturer must define monitoring conditions for malfunctions identified in paragraphs (h)(8)(iii)(A) through (h)(8)(iii)(C) of this section in accordance with paragraphs (c) and (d) of this section.
- (B) Except as provided for in paragraph (h)(8)(vi)(C) of this section, monitoring for malfunctions identified in paragraphs (h)(8)(iii)(D) and

(h)(8)(iii)(E) of this section must be conducted continuously.

- (C) The manufacturer may disable continuous secondary exhaust gas sensor monitoring when a secondary exhaust gas sensor malfunction cannot be distinguished from other effects (e.g., disable out-of-range low monitoring during fuel cut conditions). To do so, the manufacturer must demonstrate via data or engineering analyses that a properly functioning sensor cannot be distinguished from a malfunctioning sensor and that the disablement interval is limited only to that necessary for avoiding false detection.
- (vii) Exhaust gas sensor heater monitoring conditions. (A) The manufacturer must define monitoring conditions for malfunctions identified in paragraph (h)(8)(iv)(A) of this section in accordance with paragraphs (c) and (d) of this section.
- (B) Monitoring for malfunctions identified in paragraph (h)(8)(iv)(B) of this section must be conducted continuously.
- (viii) Exhaust gas sensor MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (9) Variable valve timing (VVT) system monitoring—(i) General. The OBD system must monitor the VVT system on engines so equipped for target error and slow response malfunctions. The individual electronic components (e.g., actuators, valves, sensors) that are used in the VVT system must be monitored in accordance with the comprehensive components requirements in paragraph (i)(3).
- (ii) VVT system malfunction criteria—
 (A) VVT system target error. The OBD system must detect a malfunction prior to any failure or deterioration in the capability of the VVT system to achieve the commanded valve timing and/or control within a crank angle and/or lift tolerance that would cause an engine's emissions to exceed the emission thresholds for "other monitors" as shown in Table 2 of this paragraph (h).
- (B) VVT slow response. The OBD system must detect a malfunction prior to any failure or deterioration in the capability of the VVT system to achieve

- the commanded valve timing and/or control within a manufacturer-specified time that would cause an engine's emissions to exceed the emission thresholds for "other monitors" as shown in Table 2 of this paragraph (h).
- (C) For engines in which no failure or deterioration of the VVT system could result in an engine's emissions exceeding the applicable emissions thresholds of paragraphs (h)(9)(ii)(A) and (h)(9)(ii)(B) of this section, the OBD system must detect a malfunction of the VVT system when proper functional response of the system to computer commands does not occur.
- (iii) VVT system monitoring conditions. Manufacturers must define the monitoring conditions for VVT system malfunctions identified in paragraph (h)(9)(ii) in accordance with paragraphs (c) and (d) of this section, with the exception that monitoring must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section. For purposes of tracking and reporting as required in paragraph (d)(1) of this section, all monitors used to detect malfunctions identified in paragraph (h)(9)(ii) must be tracked separately but reported as a single set of values as specified in paragraph (e)(1)(iii) of this section.
- (iv) VVT MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (i) OBD monitoring requirements for all engines—(1) Engine cooling system monitoring—(i) General. (A) The OBD system must monitor the thermostat on engines so equipped for proper operation.
- (B) The OBD system must monitor the engine coolant temperature (ECT) sensor for electrical circuit continuity, out-of-range values, and rationality malfunctions.
- (C) For engines that use a system other than the cooling system and ECT sensor (e.g., oil temperature, cylinder head temperature) to determine engine operating temperature for emission control purposes (e.g., to modify spark or fuel injection timing or quantity), the manufacturer may forego cooling system monitoring and instead monitor the components or systems used in

their approach. To do so, the manufacturer must to submit data and/or engineering analyses that demonstrate that their monitoring plan is as reliable and effective as the monitoring required in this paragraph (i)(1).

(ii) Malfunction criteria for the thermostat. (A) The OBD system must detect a thermostat malfunction if, within the manufacturer specified time interval following engine start, any of the following conditions occur: The coolant temperature does not reach the highest temperature required by the OBD system to enable other diagnostics; and, the coolant temperature does not reach a warmed-up temperature within 20 degrees Fahrenheit of the manufacturer's nominal thermostat regulating temperature. For the second of these two conditions, the manufacturer may use a lower temperature for this criterion if either the manufacturer can demonstrate that the fuel, spark timing, and/or other coolant temperature-based modification to the engine control strategies would not cause an emissions increase greater than or equal to 50 percent of any of the applicable emissions standards; or, ambient air temperature is between 20 degrees Fahrenheit and 50 degrees Fahrenheit in which case, upon Administrator approval, the minimum coolant temperature required to be reached may be decreased based on the ambient air temperature.

(B) With Administrator approval, the manufacturer may use alternative malfunction criteria to those of paragraph (i)(1)(ii)(A) of this section and/or alternative monitoring conditions to those of paragraph (i)(1)(iv) of this section that are a function of temperature at engine start on engines that do not reach the temperatures specified in the malfunction criteria when the thermostat is functioning properly. To do so, the manufacturer is required to submit data and/or engineering analyses that demonstrate that a properly operating system does not reach the specified temperatures and that the possibility is minimized for cooling system malfunctions to go undetected thus disabling other OBD monitors.

(C) The manufacturer may request Administrator approval to forego monitoring of the thermostat if the manufacturer can demonstrate that a malfunctioning thermostat cannot cause a measurable increase in emissions during any reasonable driving condition nor cause any disablement of other OBD monitors.

(iii) Malfunction criteria for the ECT sensor—(A) Circuit integrity. The OBD system must detect malfunctions of the ECT sensor related to a lack of circuit continuity or out-of-range values.

(B) Time to reach closed-loop/feedback enable temperature. The OBD system must detect if, within the manufacturer specified time interval following engine start, the ECT sensor does not achieve the highest stabilized minimum temperature that is needed to initiate closed-loop/feedback control of all affected emission control systems (e.g., fuel system, EGR system). The manufacturer specified time interval must be a function of the engine coolant temperature and/or intake air temperature at startup. The manufacturer time interval must be supported by data and/or engineering analyses demonstrating that it provides robust monitoring and minimizes the likelihood of other OBD monitors being disabled. The manufacturer may forego the rethis quirements of paragraph (i)(1)(iii)(B) provided the manufacturer does not use engine coolant temperature or the ECT sensor to enable closed-loop/feedback control of any emission control systems.

(C) Stuck in range below the highest minimum enable temperature. To the extent feasible when using all available information, the OBD system must detect a malfunction if the ECT sensor inappropriately indicates a temperature below the highest minimum enable temperature required by the OBD system to enable other monitors (e.g., an OBD system that requires ECT to be greater than 140 degrees Fahrenheit to enable a diagnostic must detect malfunctions that cause the ECT sensor to inappropriately indicate a temperature below 140 degrees Fahrenheit). The manufacturer may forego this requirement for temperature regions in which the monitors required under paragraphs (i)(1)(ii) or (i)(1)(iii)(B) of this section will detect ECT sensor malfunctions as defined in this paragraph (i)(1)(iii)(C).

- (D) Stuck in range above the lowest maximum enable temperature. The OBD system must detect a malfunction if the ECT sensor inappropriately indicates a temperature above the lowest maximum enable temperature required by the OBD system to enable other monitors (e.g., an OBD system that requires an engine coolant temperature less than 90 degrees Fahrenheit at startup prior to enabling an OBD monitor must detect malfunctions that cause the ECT sensor to indicate inappropriately a temperature above 90 degrees Fahrenheit). The manufacturer may forego this requirement within temperature regions in which the monrequired under paragraphs (i)(1)(ii), (i)(1)(iii)(B), (i)(1)(iii)(C) of this section will detect ECT sensor malfunctions as defined in this paragraph (i)(1)(iii)(D) or in which the MIL will be activated according to the provisions of paragraph (b)(2)(v) of this section. The manufacturer may also forego this monitoring within temperature regions where a temperature gauge on the instrument panel indicates a temperature in the "red zone" (engine overheating zone) and displays the same temperature information as used by the OBD system.
- (iv) Monitoring conditions for the thermostat. (A) The manufacturer must define the monitoring conditions for malfunctions identified in paragraph (i)(1)(ii)(A) of this section in accordance with paragraph (c) of this section. Additionally, except as provided for in paragraphs (i)(1)(iv)(B) and (i)(1)(iv)(C)of this section, monitoring for malidentified in paragraph functions (i)(1)(ii)(A) of this section must be conducted once per drive cycle on every drive cycle in which the ECT sensor indicates, at engine start, a temperature lower than the temperature established as the malfunction criteria in paragraph (i)(1)(ii)(A) of this section.
- (B) The manufacturer may disable thermostat monitoring at ambient engine start temperatures below 20 degrees Fahrenheit.
- (C) The manufacturers may request Administrator approval to suspend or disable thermostat monitoring if the engine is subjected to conditions that could lead to false diagnosis. To do so, the manufacturer must submit data

- and/or engineering analyses that demonstrate that the suspension or disablement is necessary. In general, the manufacturer will not be allowed to suspend or disable the thermostat monitor on engine starts where the engine coolant temperature at engine start is more than 35 degrees Fahrenheit lower than the thermostat malfunction threshold temperature determined under paragraph (i)(1)(ii)(A) of this section.
- (v) Monitoring conditions for the ECT sensor. (A) Except as provided for in paragraph (i)(1)(v)(D) of this section, the OBD system must monitor continuously for malfunctions identified in paragraph monitoring for malfunctions identified in paragraph (i)(1)(iii)(A) of this section (i.e., circuit integrity and out-of-range).
- (B) The manufacturer must define the monitoring conditions for malfuncidentified in paragraph (i)(1)(iii)(B) of this section in accordance with paragraph (c) of this section. Additionally, except as provided for in paragraph (i)(1)(v)(D) of this section. monitoring for malfunctions identified in paragraph (i)(1)(iii)(B) of this section must be conducted once per drive cycle on every drive cycle in which the ECT sensor indicates a temperature lower than the closed-loop enable temperature at engine start (i.e., all engine start temperatures greater than the ECT sensor out-of-range low temperature and less than the closed-loop enable temperature).
- (C) The manufacturer must define the monitoring conditions for malfunctions identified in paragraphs (i)(1)(iii)(C) and (i)(1)(iii)(D) of this section in accordance with paragraphs (c) and (d) of this section.
- (D) The manufacturer may suspend or delay the monitor for the time to reach closed-loop enable temperature if the engine is subjected to conditions that could lead to false diagnosis (e.g., vehicle operation at idle for more than 50 to 75 percent of the warm-up time).
- (E) The manufacturer may request Administrator approval to disable continuous ECT sensor monitoring when an ECT sensor malfunction cannot be distinguished from other effects. To do so, the manufacturer must submit data

and/or engineering analyses that demonstrate a properly functioning sensor cannot be distinguished from a malfunctioning sensor and that the disablement interval is limited only to that necessary for avoiding false detection.

- (vi) Engine cooling system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (2) Crankcase ventilation (CV) system monitoring—(i) General. The OBD system must monitor the CV system on engines so equipped for system integrity. Engines not required to be equipped with CV systems are exempt from monitoring the CV system. For diesel engines, the manufacturer must submit a plan for Administrator approval prior to OBD certification. That plan must include descriptions of the monitoring strategy, malfunction criteria, and monitoring conditions for CV system monitoring. The plan must demonstrate that the CV system monitor is of equivalent effectiveness, to the extent feasible, to the malfunction criteria and the monitoring conditions of this paragraph (i)(2).
- (ii) Crankcase ventilation system malfunction criteria. (A) For the purposes of this paragraph (i)(2), "CV system" is defined as any form of crankcase ventilation system, regardless of whether it utilizes positive pressure. valve" is defined as any form of valve or orifice used to restrict or control crankcase vapor flow. Further, any additional external CV system tubing or hoses used to equalize crankcase pressure or to provide a ventilation path between various areas of the engine (e.g., crankcase and valve cover) are considered part of the CV system "between the crankcase and the CV valve" and subject to the malfunction criteria in paragraph (i)(2)(ii)(B) of this section.
- (B) Except as provided for in paragraphs (i)(2)(ii)(C) through (i)(2)(ii)(E) of this section, the OBD system must detect a malfunction of the CV system when a disconnection of the system occurs between either the crankcase and the CV valve, or between the CV valve and the intake manifold.
- (C) The manufacturer may forego monitoring for a disconnection be-

tween the crankcase and the CV valve provided the CV system is designed such that the CV valve is fastened directly to the crankcase such that it is significantly more difficult to remove the CV valve from the crankcase than to disconnect the line between the CV valve and the intake manifold (taking aging effects into consideration). To do so, the manufacturer must be able to provide data and/or an engineering evaluation demonstrating that the CV system is so designed.

- (D) The manufacturer may forego monitoring for a disconnection between the crankcase and the CV valve provided the CV system is designed such that it uses tubing connections between the CV valve and the crankcase that are: resistant to deterioration or accidental disconnection; significantly more difficult to disconnect than is the line between the CV valve and the intake manifold; and, not subject to disconnection per the manufacturer's repair procedures for any non-CV system repair. To do so, the manufacturer must be able to provide data and/or engineering evaluation demonstrating that the CV system is so designed.
- (E) The manufacturer may forego monitoring for a disconnection between the CV valve and the intake manifold provided the CV system is designed such that any disconnection either causes the engine to stall immediately during idle operation, or is unlikely to occur due to a CV system design that is integral to the induction system (e.g., machined passages rather than tubing or hoses). To do so, the manufacturer must be able to provide data and/or an engineering evaluation demonstrating that the CV system is so designed.
- (iii) Crankcase ventilation system monitoring conditions. The manufacturer must define the monitoring conditions for malfunctions identified in paragraph (i)(2) of this section in accordance with paragraphs (c) and (d) of this section.
- (iv) Crankcase ventilation system MIL activation and DTC storage. The MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section. The stored DTC need not identify specifically the

CV system (e.g., a DTC for idle speed control or fuel system monitoring can be stored) if the manufacturer can demonstrate that additional monitoring hardware is necessary to make such an identification and provided the manufacturer's diagnostic and repair procedures for the detected malfunction include directions to check the integrity of the CV system.

- (3) Comprehensive component monitoring—(i) General. Except as provided for in paragraph (i)(4) of this section, the OBD system must detect a malfunction of any electronic engine component or system not otherwise described in paragraphs (g), (h), (i)(1), and (i)(2) of this section that either provides input to (directly or indirectly, such components may include the crank angle sensor, knock sensor, throttle position sensor, cam position sensor, intake air temperature sensor, boost pressure sensor, manifold pressure sensor, mass air flow sensor, exhaust temperature sensor, exhaust pressure sensor, fuel pressure sensor, fuel composition sensor of a flexible fuel vehicle, etc.) or receives commands from (such components or systems may include the idle speed control system, glow plug system, variable length intake manifold runner systems, supercharger or turbocharger electronic components, heated fuel preparation systems, the wait-to-start lamp on diesel applications, the MIL, etc.) the onboard computer(s) and meets either of the criteria described paragraphs (i)(3)(i)(A)and/or (i)(3)(i)(B) of this section. Note that, for the purposes of this paragraph (i)(3), "electronic engine component or system" does not include components that are driven by the engine and are not related to the control of the fueling, air handling, or emissions of the engine (e.g., PTO components, air conditioning system components, power steering components).
- (A) It can cause emissions to exceed applicable emission standards. To preclude monitoring, the manufacturer must be able to provide emission data showing that the component or system, when malfunctioning and installed on a suitable test engine, does not cause emissions to exceed the emission standards.

- (B) It is used as part of the monitoring strategy for any other monitored system or component.
- (ii) Comprehensive component malfunction criteria for input components. (A) The OBD system must detect malfunctions of input components caused by a lack of circuit continuity and out-of-range values. In addition, where feasible, rationality checks must also be done and shall verify that a sensor output is neither inappropriately high nor inappropriately low (i.e., "two-sided" monitoring).
- (B) To the extent feasible, the OBD system must separately detect and store different DTCs that distinguish rationality malfunctions from lack of circuit continuity and out-of-range malfunctions. For lack of circuit continuity and out-of-range malfunctions, the OBD system must, to the extent feasible, separately detect and store different DTCs for each distinct malfunction (e.g., out-of-range low, out-ofrange high, open circuit). The OBD system is not required to store separate DTCs for lack of circuit continuity malfunctions that cannot be distinguished from other out-of-range circuit malfunctions.
- (C) For input components that are used to activate alternative strategies that can affect emissions (e.g., AECDs, engine shutdown systems), the OBD system must conduct rationality checks to detect malfunctions that cause the system to activate erroneously or deactivate the alternative strategy. To the extent feasible when using all available information, the rationality check must detect a malfunction if the input component inappropriately indicates a value that activates or deactivates the alternative strategy. For example, for an alternative strategy that activates when the intake air temperature is greater than 120 degrees Fahrenheit, the OBD system must detect malfunctions that cause the intake air temperature sensor to indicate inappropriately a temperature above 120 degrees Fahrenheit.
- (D) For engines that require precise alignment between the camshaft and the crankshaft, the OBD system must monitor the crankshaft position sensor(s) and camshaft position sensor(s) to verify proper alignment between the

camshaft and crankshaft in addition to monitoring the sensors for circuit continuity and proper rationality. Proper alignment monitoring between a camshaft and a crankshaft is required only in cases where both are equipped with position sensors. For engines equipped with VVT systems and a timing belt or chain, the OBD system must detect a malfunction if the alignment between the camshaft and crankshaft is off by one or more cam/crank sprocket cogs (e.g., the timing belt/chain has slipped by one or more teeth/cogs). If a manufacturer demonstrates that a single tooth/cog misalignment cannot cause a measurable increase in emissions during any reasonable driving condition, the OBD system must detect a malfunction when the minimum number of teeth/cogs misalignment has occurred that does cause a measurable emission increase.

(iii) Comprehensive component malfunction criteria for output components/ systems. (A) The OBD system must detect a malfunction of an output component/system when proper functional response does not occur in response to computer commands. If such a functional check is not feasible, the OBD system must detect malfunctions of output components/systems caused by a lack of circuit continuity or circuit malfunction (e.g., short to ground or high voltage). For output component lack of circuit continuity malfunctions and circuit malfunctions, the OBD system is not required to store different DTCs for each distinct malfunction (e.g., open circuit, shorted low). Manufacturers are not required to activate an output component/system when it would not normally be active for the sole purpose of performing a functional check of it as required in this paragraph (i)(3).

(B) For gasoline engines, the idle control system must be monitored for proper functional response to computer commands. For gasoline engines using monitoring strategies based on deviation from target idle speed, a malfunction must be detected when either of the following conditions occurs: The idle speed control system cannot achieve the target idle speed within 200 revolutions per minute (rpm) above the target speed or 100 rpm below the target

get speed; or, the idle speed control system cannot achieve the target idle speed within the smallest engine speed tolerance range required by the OBD system to enable any other monitors. Regarding the former of these conditions, the manufacturer may use larger engine speed tolerances. To do so, the manufacturer must be able to provide data and/or engineering analyses that demonstrate that the tolerances can be exceeded without a malfunction being present.

(C) For diesel engines, the idle control system must be monitored for proper functional response to computer commands. For diesel engines, a malfunction must be detected when either of the following conditions occurs: the idle fuel control system cannot achieve the target idle speed or fuel injection quantity within ±50 percent of the manufacturer-specified fuel quantity and engine speed tolerances; or, the idle fuel control system cannot achieve the target idle speed or fueling quantity within the smallest engine speed or fueling quantity tolerance range required by the OBD system to enable any other monitors.

(D) For model years 2010 through 2012, glow plugs must be monitored for circuit continuity malfunctions. For model years 2010 and later, intake air heater systems and, for model years 2013 and later, glow plugs must be monitored for proper functional response to computer commands and for circuit continuity malfunctions. The glow plug/intake air heater circuit(s) must be monitored for proper current and voltage drop. The manufacturer may use other monitoring strategies but must be able to provide data and/or engineering analyses that demonstrate reliable and timely detection of malfunctions. The OBD system must also detect a malfunction when a single glow plug no longer operates within the manufacturer's specified limits for normal operation. If a manufacturer can demonstrate that a single glow plug malfunction cannot cause a measurable increase in emissions during any reasonable driving condition, the OBD system must instead detect a malfunction when the number of glow plugs needed to cause an emission increase is malfunctioning. To the extent feasible,

the stored DTC must identify the specific malfunctioning glow plug(s).

- (E) The wait-to-start lamp circuit and the MIL circuit must be monitored for malfunctions that cause either lamp to fail to activate when commanded to do so (e.g., burned out bulb). This monitoring of the wait-to-start lamp circuit and the MIL circuit is not required for wait-to-start lamps and MILs using light-emitting diodes (LEDs).
- (iv) Monitoring conditions for input components. (A) The OBD system must monitor input components continuously for out-of-range values and circuit continuity. The manufacturer may disable continuous monitoring for circuit continuity and out-of-range values when a malfunction cannot be distinguished from other effects. To do so, the manufacturer must be able to provide data and/or engineering analyses that demonstrate that a properly functioning input component cannot be distinguished from a malfunctioning input component and that the disablement interval is limited only to that necessary for avoiding false malfunction detection.
- (B) For input component rationality checks (where applicable), the manufacturer must define the monitoring conditions for detecting malfunctions in accordance with paragraphs (c) and (d) of this section, with the exception that rationality checks must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section.
- (v) Monitoring conditions for output components/systems. (A) The OBD system must monitor output components/ systems continuously for circuit continuity and circuit malfunctions. The manufacturer may disable continuous monitoring for circuit continuity and circuit malfunctions when a malfunction cannot be distinguished from other effects. To do so, the manufacturer must be able to provide data and/ or engineering analyses that demonstrate that a properly functioning output component/system cannot be distinguished from a malfunctioning one and that the disablement interval is limited only to that necessary for avoiding false malfunction detection.

- (B) For output component/system functional checks, the manufacturer must define the monitoring conditions for detecting malfunctions in accordance with paragraphs (c) and (d) of this section. Specifically for the idle control system, the manufacturer must define the monitoring conditions for detecting malfunctions in accordance with paragraphs (c) and (d) of this section, with the exception that functional checks must occur every time the monitoring conditions are met during the drive cycle rather than once per drive cycle as required in paragraph (c)(2) of this section.
- (vi) Comprehensive component MIL activation and DTC storage. (A) Except as provided for in paragraphs (i)(3)(vi)(B) and (i)(3)(vi)(C) of this section, the MIL must activate and DTCs must be stored according to the provisions of paragraph (b) of this section.
- (B) The MIL need not be activated in conjunction with storing a MIL-on DTC for any comprehensive component if: the component or system, when malfunctioning, could not cause engine emissions to increase by 15 percent or more of the applicable FTP standard during any reasonable driving condition; or, the component or system is not used as part of the monitoring strategy for any other system or component that is required to be monitored.
- (C) The MIL need not be activated if a malfunction has been detected in the MIL circuit that prevents the MIL from activating (e.g., burned out bulb or light-emitting diode, LED). Nonetheless, the electronic MIL status (see paragraph (k)(4)(ii) of this section) must be reported as MIL commanded-on and a MIL-on DTC must be stored.
- (4) Other emission control system monitoring—(i) General. For other emission control systems that are either not addressed in paragraphs (g) through (i)(3) of this section (e.g., hydrocarbon traps, homogeneous charge compression ignition control systems), or addressed in paragraph (i)(3) of this section but not corrected or compensated for by an adaptive control system (e.g., swirl control valves), the manufacturer must

submit a plan for Administrator approval of the monitoring strategy, malfunction criteria, and monitoring conditions prior to introduction on a production engine. The plan must demonstrate the effectiveness of the monitoring strategy, the malfunction criteria used, the monitoring conditions required by the monitor, and, if applicable, the determination that the requirements of paragraph (i)(4)(ii) of this section are satisfied.

(ii) For engines that use emission control systems that alter intake air flow or cylinder charge characteristics by actuating valve(s), flap(s), etc., in the intake air delivery system (e.g., swirl control valve systems), the manufacturer, in addition to meeting the requirements of paragraph (i)(4)(i) of this section, may elect to have the OBD system monitor the shaft to which all valves in one intake bank are physically attached rather than performing a functional check of the intake air flow, cylinder charge, or individual valve(s)/flap(s). For non-metal shafts or segmented shafts, the monitor must verify all shaft segments for proper functional response (e.g., by verifying that the segment or portion of the shaft farthest from the actuator functions properly). For systems that have more than one shaft to operate valves in multiple intake banks, the manufacturer is not required to add more than one set of detection hardware (e.g., sensor, switch) per intake bank to meet this requirement.

(5) Exceptions to OBD monitoring requirements. (i) The Administrator may revise the PM filtering performance malfunction criteria for DPFs to exclude detection of specific failure modes such as partially melted substrates, if the most reliable monitoring method developed requires it.

(ii) The manufacturer may disable an OBD system monitor at ambient engine start temperatures below 20 degrees Fahrenheit (low ambient temperature conditions may be determined based on intake air or engine coolant temperature at engine start) or at elevations higher than 8,000 feet above sea level. To do so, the manufacturer must submit data and/or engineering analyses that demonstrate that monitoring is unreliable during the disable condi-

tions. A manufacturer may request that an OBD system monitor be disabled at other ambient engine start temperatures by submitting data and/or engineering analyses demonstrating that misdiagnosis would occur at the given ambient temperatures due to their effect on the component itself (e.g., component freezing).

(iii) The manufacturer may disable an OBD system monitor when the fuel level is 15 percent or less of the nominal fuel tank capacity for those monitors that can be affected by low fuel level or running out of fuel (e.g., misfire detection). To do so, the manufacturer must submit data and/or engineering analyses that demonstrate that monitoring at the given fuel levels is unreliable, and that the OBD system is still able to detect a malfunction if the component(s) used to determine fuel level indicates erroneously a fuel level that causes the disablement.

(iv) The manufacturer may disable OBD monitors that can be affected by engine battery or system voltage levels.

(A) For an OBD monitor affected by low vehicle battery or system voltages, manufacturers may disable monitoring when the battery or system voltage is below 11.0 Volts. The manufacturer may use a voltage threshold higher than 11.0 Volts to disable monitors but must submit data and/or engineering analyses that demonstrate that monitoring at those voltages is unreliable and that either operation of a vehicle below the disablement criteria for extended periods of time is unlikely or the OBD system monitors the battery or system voltage and will detect a malfunction at the voltage used to disable other monitors.

(B) For an OBD monitor affected by high engine battery or system voltages, the manufacturer may disable monitoring when the battery or system voltage exceeds a manufacturer-defined voltage. To do so, the manufacturer must submit data and/or engineering analyses that demonstrate that monitoring above the manufacturer-defined voltage is unreliable and that either the electrical charging system/alternator warning light will be activated (or voltage gauge would be in the "red zone") or the OBD system

monitors the battery or system voltage and will detect a malfunction at the voltage used to disable other monitors.

- (v) The manufacturer may also disable affected OBD monitors in systems designed to accommodate the installation of power take off (PTO) units provided monitors are disabled only while the PTO unit is active and the OBD readiness status (see paragraph (k)(4)(i) of this section) is cleared by the onboard computer (i.e., all monitors set to indicate "not complete" or "not ready") while the PTO unit is activated. If monitors are so disabled and when the disablement ends, the readiness status may be restored to its state prior to PTO activation.
- (6) Feedback control system monitoring. If the engine is equipped with feedback control of any of the systems covered in paragraphs (g), (h) and (i) of this section, then the OBD system must detect as malfunctions the conditions specified in this paragraph (i)(6) for each of the individual feedback controls.
- (i) The OBD system must detect when the system fails to begin feedback control within a manufacturer specified time interval.
- (ii) When any malfunction or deterioration causes open loop or limp-home operation.
- (iii) When feedback control has used up all of the adjustment allowed by the manufacturer.
- (iv) A manufacturer may temporarily disable monitoring for malfunctions specified in paragraph (i)(6)(iii) of this section during conditions that the specific monitor cannot distinguish robustly between a malfunctioning system and a properly operating system. To do so, the manufacturer is required to submit data and/or engineering analyses demonstrating that the individual feedback control system, when operating as designed on an engine with all emission controls working properly, routinely operates during these conditions while having used up all of the adjustment allowed by the manufacturer. In lieu of detecting, with a system specific monitor, the malfunctions specified in paragraphs (i)(6)(i) and (i)(6)(ii) of this section the OBD system may monitor the individual parameters or components that are used as inputs for individual feedback control systems

provided that the monitors detect all malfunctions that meet the criteria of paragraphs (i)(6)(i) and (i)(6)(ii) of this section.

- (j) Production evaluation testing—(1) Verification of standardization requirements. (i) For model years 2013 and later, the manufacturer must perform testing to verify that production vehicles meet the requirements of paragraphs (k)(3) and (k)(4) of this section relevant to the proper communication of required emissions-related messages to a SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) scan tool.
- (ii) Selection of test vehicles. (A) The manufacturer must perform this testing every model year on ten unique production vehicles (i.e., engine rating and chassis application combination) per engine family. If there are less than ten unique production vehicles for a certain engine family, the manufacturer must test each unique production vehicle in that engine family. The manufacturer must perform this testing within either three months of the start of engine production or one month of the start of vehicle production, whichever is later. The manufacturer may request approval to group multiple production vehicles together and test one representative vehicle per group. To do so, the software and hardware designed to comply with the standardization requirements of paragraph (k)(1) of this section (e.g., communication protocol message timing, number of supported data stream parameters, engine and vehicle communication network architecture) in the representative vehicle must be identical to all others in the group and any differences in the production vehicles cannot be relevant with respect to meeting the criteria of paragraph (j)(1)(iv) of this section.
- (B) For 2016 and subsequent model years, the required number of vehicles to be tested shall be reduced to five per engine family provided zero vehicles fail the testing required by paragraph (j)(1) of this section for two consecutive years.
- (C) For 2019 and subsequent model years, the required number of vehicles to be tested shall be reduced to three

per engine family provided zero vehicles fail the testing required by paragraph (j)(1) of this section for three consecutive years.

- (D) The requirement for submittal of data from one or more of the production vehicles shall be waived if data have been submitted previously for all of the production vehicles. The manufacturer may request approval to carry over data collected in previous model years. To do so, the software and hardware designed to comply with the standardization requirements of paragraph (k)(1) of this section must be identical to the previous model year and there must not have been other hardware or software changes that affect compliance with the standardization requirements.
- (E) For hybrid engine families with projected U.S.-directed production volume of less than 5,000 engines, the manufacturers are only required to test one engine-hybrid combination per family.
- (iii) Test equipment. For the testing required by paragraph (j)(1) of this section, the manufacturer shall use an offboard device to conduct the testing. The manufacturer must be able to show that the off-board device is able to verify that the vehicles tested using the device are able to perform all of the required functions in paragraph (j)(1)(iv) of this section with any other off-board device designed and built in accordance with the SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) generic scan tool specifications.
- (iv) $Required\ testing.$ The testing must verify that communication can be established properly between all emission-related on-board computers and a SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) scan tool designed to adhere strictly to the communication protocols allowed in paragraph (k)(3) of this section. The testing must also verify that all emission-related information is communicated properly between all emissionrelated on-board computers and a SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) scan tool in accordance with the requirements of paragraph (k)(1) of this section and the applicable ISO and SAE

specifications including specifications for physical layer, network layer, message structure, and message content. The testing must also verify that the onboard computer(s) can properly respond to a SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) scan tool request to clear emissions-related DTCs and reset the ready status in accordance with paragraph (k)(4)(ix) of this section. The testing must further verify that the following information can be properly communicated to a SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) scan tool:

- (A) The current ready status from all onboard computers required to support ready status in accordance with SAE J1978 or SAE J1939-73 (both as specified in paragraph (k)(1) of this section) and paragraph (k)(4)(i) of this section in the key-on, engine-off position and while the engine is running.
- (B) The MIL command status while a deactivated MIL is commanded and while an activated MIL is commanded in accordance with SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) and paragraph (k)(4)(ii) of this section in the key-on, engine-off position and while the engine is running, and in accordance with SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) and paragraphs (b)(1)(ii) of this section during the MIL functional check, if applicable, and, if applicable, (k)(4)(i)(C) of this section during the MIL ready status check while the engine is off.
- (C) All data stream parameters required in paragraph (k)(4)(ii) of this section in accordance with SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) including; if applicable, the proper identification of each data stream parameter as supported in SAE J1979 (e.g., Mode/Service \$01, PID \$00).
- (D) The CAL ID, CVN, and VIN as required by paragraphs (k)(4)(vi), (k)(4)(vii), and (k)(4)(viii) of this section and in accordance with SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section).
- (E) An emissions-related DTC (permanent, pending, MIL-on, previous-MIL-on) in accordance with SAE J1979 or SAE J1939–73 (both as specified in

paragraph (k)(1) of this section) including the correct indication of the number of stored DTCs (e.g., Mode/Service \$01, PID \$01, Data A for SAE J1979 (as specified in paragraph (k)(1) of this section)) and paragraph (k)(4)(iv) of this section.

- (v) Reporting of results. The manufacturer must submit to the Administrator the following, based on the results of the testing required by paragraph (j)(1)(iv) of this section:
- (A) If a variant meets all the requirements of paragraph (j)(1)(iv) of this section, a statement specifying that the variant passed all the tests. Upon request from the Administrator, the detailed results of any such testing may have to be submitted.
- (B) If any variant does not meet the requirements paragraph (j)(1)(iv) of this section, a written report detailing the problem(s) identified and the manufacturer's proposed corrective action (if any) to remedy the problem(s). This report must be submitted within one month of testing the specific variant. The Administrator will consider the proposed remedy and, if in disagreement, will work with the manufacturer to propose an alternative remedy. Factors to be considered by the Administrator in considering the proposed remedy will include the severity of the problem(s), the ability of service technicians to access the required diagnostic information, the impact on equipment and tool manufacturers, and the amount of time prior to implementation of the proposed corrective ac-
- (vi) Alternative testing protocols. Manufacturers may request approval to use other testing protocols. To do so, the manufacturer must demonstrate that the alternative testing methods and equipment will provide an equivalent level of verification of compliance with the standardization requirements as is required by paragraph (j)(1) of this section.
- (2) Verification of monitoring requirements. (i) Within either the first six months of the start of engine production or the first three months of the start of vehicle production, whichever is later, the manufacturer must conduct a complete evaluation of the OBD system of one or more production vehi-

cles (test vehicles) and submit the results of the evaluation to the Administrator.

- (ii) Selection of test vehicles. (A) For each engine selected for monitoring system demonstration in paragraph (1) of this section, the manufacturer must evaluate one production vehicle equipped with an engine from the same engine family and rating as the demonstration engine. The vehicle selection must be approved by the Administrator.
- (B) If the manufacturer is required to test more than one test vehicle, the manufacturer may test an engine in lieu of a vehicle for all but one of the required test vehicles.
- (C) The requirement for submittal of data from one or more of the test vehicles may be waived if data have been submitted previously for all of the engine ratings and variants.
- (iii) Evaluation requirements. (A) The evaluation must demonstrate the ability of the OBD system on the selected test vehicle to detect a malfunction. activate the MIL, and, where applicable, store an appropriate DTC readable by a scan tool when a malfunction is present and the monitoring conditions have been satisfied for each individual monitor required by this section. For model years 2013 and later, the evaluation must demonstrate the ability of the OBD system on the selected test vehicle to detect a malfunction, activate the MIL, and, where applicable. store an appropriate DTC readable by a SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) scan tool when a malfunction is present and the monitoring conditions have been satisfied for each individual monitor required by this section.
- (B) The evaluation must verify that the malfunction of any component used to enable another OBD monitor but that does not itself result in MIL activation (e.g., fuel level sensor) will not inhibit the ability of other OBD monitors to detect malfunctions properly.
- (C) The evaluation must verify that the software used to track the numerator and denominator for the purpose of determining in-use monitoring frequency increments as required by paragraph (d)(2) of this section.

- (D) Malfunctions may be implanted mechanically or simulated electronically, but internal onboard computer hardware or software changes shall not be used to simulate malfunctions. For monitors that are required to indicate a malfunction before emissions exceed an emission threshold, manufacturers are not required to use malfunctioning components/systems set exactly at their malfunction criteria limits. Emission testing is not required to confirm that the malfunction is detected before the appropriate emission thresholds are exceeded.
- (E) The manufacturer must submit a proposed test plan for approval prior to performing evaluation testing. The test plan must identify the method used to induce a malfunction for each monitor.
- (F) If the demonstration of a specific monitor cannot be reasonably performed without causing physical damage to the test vehicle (e.g., onboard computer internal circuit malfunctions), the manufacturer may omit the specific demonstration.
- (G) For evaluation of test vehicles selected in accordance with paragraph (j)(2)(ii) of this section, the manufacturer is not required to demonstrate monitors that were demonstrated prior to certification as required in paragraph (1) of this section.
- (iv) The manufacturer must submit a report of the results of all testing conducted as required by paragraph (j)(2) of this section. The report must identify the method used to induce a malfunction in each monitor, the MIL activation status, and the DTC(s) stored.
- (3) Verification of in-use monitoring performance ratios. (i) The manufacturer must collect and report in-use monitoring performance data representative of production vehicles (i.e., engine rating and chassis application combination). The manufacturer must collect and report the data to the Administrator within 12 months after the first production vehicle was first introduced into commerce.
- (ii) The manufacturer must separate production vehicles into the monitoring performance groups and submit data that represents each of these groups. The groups shall be based on the following criteria:

- (A) Emission control system architecture. All engines that use the same or similar emissions control system architecture (e.g., EGR with DPF and SCR; EGR with DPF and NO_X adsorber; EGR with DPF-only) and associated monitoring system would be in the same emission architecture category.
- (B) Vehicle application type. Within an emission architecture category, engines shall be separated into one of three vehicle application types: Engines intended primarily for line-haul chassis applications, engines intended primarily for urban delivery chassis applications, and all other engines.
- (iii) The manufacturer may use an alternative grouping method to collect representative data. To do so, the manufacturer must show that the alternative groups include production vehicles using similar emission controls, OBD strategies, monitoring condition calibrations, and vehicle application driving/usage patterns such that they are expected to have similar in-use monitoring performance. The manufacturer will still be required to submit one set of data for each of the alternative groups.
- (iv) For each monitoring performance group, the data must include all of the in-use performance tracking data (i.e., all numerators, denominators, the general denominator, and the ignition cycle counter), the date the data were collected, the odometer reading, the VIN, and the calibration ID. For model years 2013 and later, for each monitoring performance group, the data must include all of the in-use performance tracking data reported through SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section: i.e., all numerators, denominators, the general denominator, and the ignition cycle counter), the date the data were collected, the odometer reading, the VIN, and the calibration ID.
- (v) The manufacturer must submit a plan to the Administrator that details the types of production vehicles in each monitoring performance group, the number of vehicles per group to be sampled, the sampling method, the timeline to collect the data, and the reporting format. The plan must provide for effective collection of data from, at

least, 15 vehicles per monitoring performance group and provide for data that represent a broad range of temperature conditions. The plan shall not, by design, exclude or include specific vehicles in an attempt to collect data only from vehicles expected to have the highest in-use performance ratios.

(vi) The 12 month deadline for reporting may be extended to 18 months if the manufacturer can show that the delay is justified. In such a case, an interim report of progress to date must be submitted within the 12 month deadline.

(k) Standardization requirements—(1) Reference materials. The following documents are incorporated by reference, see §86.1. Anyone may inspect copies at the U.S. EPA or at the National Archives and Records Administration (NARA). For information on the availability of this material at U.S. EPA, NARA, or the standard making bodies directly, refer to §86.1.

- (i) SAE J1930, Revised April 2002.
- (ii) SAE J1939, Revised October 2007.
- (iii) SAE J1939–13, Revised March 2004, for model years 2013 and later.
- (iv) SAE J1939-73, Revised September 2006.
- (v) SAE J1962, Revised April 2002, for model years 2013 and later.
 - (vi) SAE J1978, Revised April 2002.
 - (vii) SAE J1979, Revised May 2007.
 - (viii) SAE J2012, Revised April 2002.
 - (ix) SAE J2403, Revised August 2007.
- (x) ISO 15765–4:2005(E), January 15, 2005.

(2) Diagnostic connector. For model years 2010 through 2012, the manufacturer defined data link connector must be accessible to a trained service technician. For model years 2013 and later, a standard data link connector conforming to SAE J1962 (as specified in paragraph (k)(1) of this section) or SAE J1939–13 (as specified in paragraph (k)(1) of this section) specifications (except as provided for in paragraph (k)(2)(iii) if this section) must be included in each vehicle.

(i) For model years 2013 and later, the connector must be located in the driver's side foot-well region of the vehicle interior in the area bound by the driver's side of the vehicle and the driver's side edge of the center console (or the

vehicle centerline if the vehicle does not have a center console) and at a location no higher than the bottom of the steering wheel when in the lowest adjustable position. The connector shall not be located on or in the center console (i.e., neither on the horizontal faces near the floor-mounted gear selector, parking brake lever, or cupholders nor on the vertical faces near the car stereo, climate system, or navigation system controls). The location of the connector shall be capable of being easily identified and accessed (e.g., to connect an off-board tool). For vehicles equipped with a driver's side door, the connector must be identified and accessed easily by someone standing (or "crouched") on the ground outside the driver's side of the vehicle with the driver's side door open. The Administrator may approve an alternative location upon request from the manufacturer. In all cases, the installation position of the connector must be both identified and accessed easily by someone standing outside the vehicle and protected from accidental damage during normal vehicle use.

(ii) For model years 2013 and later, if the connector is covered, the cover must be removable by hand without the use of any tools and be labeled "OBD" to aid technicians in identifying the location of the connector. Access to the diagnostic connector shall not require opening or the removal of any storage accessory (e.g., ashtray, coinbox). The label must clearly identify that the connector is located behind the cover and is consistent with language and/or symbols commonly used in the automobile and/or heavy truck industry.

(iii) For model years 2013 and later, if the ISO 15765-4:2005(E) (as specified in paragraph (k)(1) of this section) communication protocol is used for the required OBD standardized functions, the connector must meet the "Type A" specifications of SAE J1962 (as specified in paragraph (k)(1) of this section). Any pins in the connector that provide electrical power must be properly fused to protect the integrity and usefulness of the connector for diagnostic purposes and shall not exceed 20.0 Volts DC regardless of the nominal vehicle

system or battery voltage (e.g., 12V, 24V, 42V).

(iv) For model years 2013 and later, if the SAE J1939 (as specified in paragraph (k)(1) of this section) protocol is used for the required OBD standardized functions, the connector must meet the specifications of SAE J1939–13 (as specified in paragraph (k)(1) of this section). Any pins in the connector that provide to protect the integrity and usefulness of the connector for diagnostic purposes.

(v) For model years 2013 and later, the manufacturer may equip engines/ vehicles with additional diagnostic connectors for manufacturer-specific purposes (i.e., purposes other than the required OBD functions). However, if the additional connector conforms to the "Type A" specifications of SAE J1962 (as specified in paragraph (k)(1) of this section) or the specifications of SAE J1939–13 (as specified in paragraph (k)(1) of this section) and is located in the vehicle interior near the required connector as described in this paragraph (k)(2), the connector(s) must be labeled clearly to identify which connector is used to access the standardized OBD information required by paragraph (k) of this section.

(3) Communications to a scan tool. For model years 2013 and later, all OBD control modules (e.g., engine, auxiliary emission control module) on a single vehicle must use the same protocol for communication of required emissionrelated messages from on-board to offboard network communications to a scan tool meeting SAE J1978 (as specified in paragraph (k)(1) of this section) specifications or designed to communicate with an SAE J1939 (as specified in paragraph (k)(1) of this section) network. Engine manufacturers shall not alter normal operation of the engine emission control system due to the presence of off-board test equipment accessing information required by this paragraph (k). The OBD system must use one of the following standardized protocols:

(i) ISO 15765–4:2005(E) (as specified in paragraph (k)(1) of this section). All required emission-related messages using this protocol must use a 500 kbps baud rate.

(ii) SAE J1939 (as specified in paragraph (k)(1) of this section). This protocol may only be used on vehicles with diesel engines.

(4) Required emission related functions. The following functions must be implemented and must be accessible by, at a minimum, a manufacturer scan tool. For model years 2013 and later, the following standardized functions must be implemented in accordance with the specifications in SAE J1979 (as specified in paragraph (k)(1) of this section) or SAE J1939 (as specified in paragraph (k)(1) of this section) to allow for access to the required information by a scan tool meeting SAE J1978 (as specified in paragraph (k)(1) of this section) specifications or designed to communicate with an SAE J1939 (as specified in paragraph (k)(1) of this section) network:

(i) Ready status. The OBD system must indicate, in accordance with SAE J1979 or SAE J1939-73 (both as specified in paragraph (k)(1) of this section) specifications for model years 2013 and later, "complete" or "not complete" for each of the installed monitored components and systems identified in paragraphs (g), (h) with the exception of (h)(4), and (i)(3) of this section. All components or systems identified in paragraphs (h)(1), (h)(2), or (i)(3) of this section that are monitored continuously must always indicate "complete." Components or systems that are not subject to being monitored continuously must immediately indicate "complete" upon the respective monitor(s) being executed fully and determining that the component or system is not malfunctioning. A component or system must also indicate "complete" if, after the requisite number of decisions necessary for determining MIL status has been executed fully, the monitor indicates a malfunction of the component or system. The status for each of the monitored components or systems must indicate "not complete" whenever diagnostic memory has been cleared or erased by a means other than that allowed in paragraph (b) of this section. Normal vehicle shut down (i.e., key-off/engine-off) shall not cause the status to indicate "not complete."

(A) The manufacturer may request that the ready status for a monitor be

set to indicate "complete" without the monitor having completed if monitoring is disabled for a multiple number of drive cycles due to the continued presence of extreme operating conditions (e.g., cold ambient temperatures, high altitudes). Any such request must specify the conditions for monitoring system disablement and the number of drive cycles that would pass without monitor completion before ready status would be indicated as "complete."

(B) For the evaporative system monitor, the ready status must be set in accordance with this paragraph (k)(4)(i) when both the functional check of the purge valve and, if applicable, the leak detection monitor of the hole size specified in paragraph (h)(7)(ii)(B) of this section indicate that they are complete.

(C) If the manufacturer elects to indicate ready status through the MIL in the key-on/engine-off position as provided for in paragraph (b)(1)(iii) of this section, the ready status must be indicated in the following manner: If the ready status for all monitored components or systems is "complete," the MIL shall remain continuously activated in the key-on/engine-off position for at least 10-20 seconds. If the ready status for one or more of the monitored components or systems is "not complete," after at least 5 seconds of operation in the key-on/engine-off position with the MIL activated continuously, the MIL shall blink once per second for 5-10 seconds. The data stream value for MIL status as required in paragraph (k)(4)(ii) of this section must indicate "commanded off" during this sequence unless the MIL has also been "commanded on" for a detected malfunc-

(ii) Data stream. For model years 2010 through 2012, the following signals must be made available on demand through the data link connector. For model years 2013 and later, the following signals must be made available on demand through the standardized data link connector in accordance with SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications. The actual signal value must always be used instead of a limp home value. Data link signals may report an error state or other predefined

status indicator if they are defined for those signals in the SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications.

(A) For gasoline engines. (1) Calculated load value, engine coolant temperature, engine speed, vehicle speed, and time elapsed since engine start.

(2) Absolute load, fuel level (if used to enable or disable any other monitors), barometric pressure (directly measured or estimated), engine control module system voltage, and commanded equivalence ratio.

(3) Number of stored MIL-on DTCs, catalyst temperature (if directly measured or estimated for purposes of enabling the catalyst monitor(s)), monitor status (i.e., disabled for the rest of this drive cycle, complete this drive cycle, or not complete this drive cycle) since last engine shut-off for each monitor used for ready status, distance traveled (or engine run time for engines not using vehicle speed information) while MIL activated, distance traveled (or engine run time for engines not using vehicle speed information) since DTC memory last erased, and number of warm-up cycles since DTC memory last erased, OBD requirements to which the engine is certified (e.g., California OBD, EPA OBD, European OBD, non-OBD) and MIL status (i.e., commandedon or commanded-off).

(B) For diesel engines. (1) Calculated load (engine torque as a percentage of maximum torque available at the current engine speed), driver's demand engine torque (as a percentage of maximum engine torque), actual engine torque (as a percentage of maximum engine torque), reference engine maximum torque, reference maximum engine torque as a function of engine speed (suspect parameter numbers (SPN) 539 through 543 defined by SAE J1939 (as specified in paragraph (k)(1) of this section) within parameter group number (PGN) 65251 for engine configuration), engine coolant temperature, engine oil temperature (if used for emission control or any OBD monitors), engine speed, and time elapsed since engine start.

(2) Fuel level (if used to enable or disable any other monitors), vehicle speed (if used for emission control or any OBD monitors), barometric pressure

(directly measured or estimated), and engine control module system voltage.

- (3) Number of stored MIL-on DTCs, monitor status (i.e., disabled for the rest of this drive cycle, complete this drive cycle, or not complete this drive cycle) since last engine shut-off for each monitor used for ready status, distance traveled (or engine run time for engines not using vehicle speed information) while MIL activated, distance traveled (or engine run time for engines not using vehicle speed information) since DTC memory last erased, number of warm-up cycles since DTC memory last erased, OBD requirements to which the engine is certified (e.g., California OBD, EPA OBD, European OBD, non-OBD), and MIL status (i.e., commanded-on or commanded-off).
- (4) NO_X NTE control area status (i.e., inside control area, outside control area, inside manufacturer-specific NO_X NTE carve-out area, or deficiency active area) and PM NTE control area status (i.e., inside control area, outside control area, inside manufacturer-specific PM NTE carve-out area, or deficiency active area).
- (5) For purposes of the calculated load and torque parameters in paragraph (k)(4)(ii)(B)(1) of this section, manufacturers must report the most accurate values that are calculated within the applicable electronic control unit (e.g., the engine control module). Most accurate, in this context, must be of sufficient accuracy, resolution, and filtering to be used for the purposes of in-use emission testing with the engine still in a vehicle (e.g., using portable emission measurement equipment).
 - (C) For all engines so equipped.
- (1) Absolute throttle position, relative throttle position, fuel control system status (e.g., open loop, closed loop), fuel trim, fuel pressure, ignition timing advance, fuel injection timing, intake air/manifold temperature, engine intercooler temperature, manifold absolute pressure, air flow rate from mass air flow sensor, secondary air status (upstream, downstream, or atmosphere), ambient air temperature, commanded purge valve duty cycle/position, commanded EGR valve duty cycle/position, actual EGR valve duty cycle/position, EGR error between ac-

tual and commanded, PTO status (active or not active), redundant absolute throttle position (for electronic throttle or other systems that utilize two or more sensors), absolute pedal position, redundant absolute pedal position, commanded throttle motor position, fuel rate, boost pressure, commanded/ target boost pressure, turbo inlet air temperature, fuel rail pressure, commanded fuel rail pressure, DPF inlet pressure, DPF inlet temperature, DPF outlet pressure, DPF outlet temperature, DPF delta pressure, exhaust pressure sensor output, exhaust gas temperature sensor output, injection control pressure, commanded injection control pressure, turbocharger/turbine speed, variable geometry turbo position, commanded variable geometry turbo position, turbocharger compressor inlet temperature, turbocharger compressor inlet pressure, turbocharger turbine inlet temperature, turbocharger turbine outlet temperature, waste gate valve position, and glow plug lamp status.

- (2) Oxygen sensor output, air/fuel ratio sensor output, NO_X sensor output, and evaporative system vapor pressure.
- (iii) Freeze frame. (A) For model years 2010 through 2012, "Freeze frame" information required to be stored pursuant to paragraphs (b)(2)(iv). (h)(1)(iv)(D), and (h)(2)(vi) of this section must be made available on demand through the data link connector. For model years 2013 and later, "Freeze frame" information required to be to paragraphs stored pursuant (b)(2)(iv), (h)(1)(iv)(D), and (h)(2)(vi) ofthis section must be made available on demand through the standardized data link connector in accordance with SAE J1979 or SAE J1939-73 (both as specified in paragraph (k)(1) of this section) specifications.
- (B) "Freeze frame" conditions must include the DTC that caused the data to be stored along with all of the signals required in paragraphs (k)(4)(ii)(A)(I) and (k)(4)(ii)(B)(I) of this section. Freeze frame conditions must also include all of the signals required on the engine in paragraphs (k)(4)(ii)(A)(2) and (k)(4)(ii)(B)(2) of this section, and paragraph (k)(4)(ii)(C)(I) of

this section that are used for diagnostic or control purposes in the specific monitor or emission-critical powertrain control unit that stored the DTC.

(C) Only one frame of data is required to be recorded. For model years 2010 through 2012, the manufacturer may choose to store additional frames provided that at least the required frame can be read by, at a minimum, a manufacturer scan tool. For model years 2013 and later, the manufacturer may choose to store additional frames provided that at least the required frame can be read by a scan tool meeting SAE J1978 (as specified in paragraph (k)(1) of this section) specifications or designed to communicate with an SAE J1939 (as specified in paragraph (k)(1) of this section) network.

(iv) Diagnostic trouble codes. (A) For model years 2010 through 2012, For all monitored components and systems, any stored pending, MIL-on, and previous-MIL-on DTCs must be made available through the diagnostic connector. For model years 2013 and later, all monitored components and systems, any stored pending, MIL-on, and previous-MIL-on DTCs must be made available through the diagnostic connector in a standardized format in accordance with SAE J1939 (as specified in paragraph (k)(1) of this section) or ISO 15765-4:2005(E) (as specified in paragraph (k)(1) of this section) specifications; standardized DTCs conforming to the applicable standardized specifications must be employed.

(B) The stored DTC must, to the extent possible, pinpoint the probable cause of the malfunction or potential malfunction. To the extent feasible. the manufacturer must use separate DTCs for every monitor where the monitor and repair procedure or probable cause of the malfunction is different. In general, rationality and functional checks must use different DTCs than the respective circuit integrity checks. Additionally, to the extent possible, input component circuit integrity checks must use different DTCs for distinct malfunctions (e.g., out-ofrange low, out-of-range high, open cir-

(C) The manufacturer must use appropriate standard-defined DTCs when-

ever possible. With Administrator approval, the manufacturer may use manufacturer-defined DTCs in accordance with the applicable standard's specifications. To do so, the manufacturer must be able to show a lack of available standard-defined DTCs, uniqueness of the monitor or monitored component, expected future usage of the monitor or component, and estimated usefulness in providing additional diagnostic and repair information to service technicians. Manufacturer-defined DTCs must be used in a consistent manner (i.e., the same DTC shall not be used to represent two different failure modes) across a manufacturer's entire product line.

(D) For model years 2010 through 2012, a pending or MIL-on DTC (as required in paragraphs (g) through (i) of this section) must be stored and available to, at a minimum, a manufacturer scan tool within 10 seconds after a monitor has determined that a malfunction or potential malfunction has occurred. A permanent DTC must be stored and available to, at a minimum, a manufacturer scan tool no later than the end of an ignition cycle in which the corresponding MIL-on DTC that caused MIL activation has been stored. For model years 2013 and later, a pending or MIL-on DTC (as required in paragraphs (g) through (i) of this section) must be stored and available to an SAE J1978 (as specified in paragraph (k)(1) of this section) or SAE J1939 (as specified in paragraph (k)(1) of this section) scan tool within 10 seconds after a monitor has determined that a malfunction or potential malfunction has occurred. A permanent DTC must be stored and available to an SAE J1978 (as specified in paragraph (k)(1) of this section) or SAE J1939 (as specified in paragraph (k)(1) of this section) scan tool no later than the end of an ignition cycle in which the corresponding MIL-on DTC that caused MIL activation has been stored.

(E) For model years 2010 through 2012, pending DTCs for all components and systems (including those monitored continuously and non-continuously) must be made available through the diagnostic connector. For model years 2013 and later, pending DTCs for all components and systems (including

those monitored continuously and noncontinuously) must be made available through the diagnostic connector in accordance with the applicable standard's specifications. For all model years, a manufacturer using alternative statistical protocols for MIL activation as allowed in paragraph (b)(2)(iii) of this section must submit the details of their protocol for setting pending DTCs. The protocol must be, overall, equivalent to the requirements of this paragraph (k)(4)(iv)(E) and provide service technicians with a quick and accurate indication of a potential malfunction.

(F) For model years 2010 through 2012, permanent DTC for all components and systems must be made available through the diagnostic connector in a format that distinguishes permanent DTCs from pending DTCs, MIL-on DTCs, and previous-MIL-on DTCs. A MIL-on DTC must be stored as a permanent DTC no later than the end of the ignition cycle and subsequently at all times that the MIL-on DTC is commanding the MIL on. For model years 2013 and later, permanent DTC for all components and systems must be made available through the diagnostic connector in a standardized format that distinguishes permanent DTCs from pending DTCs, MIL-on DTCs, and previous-MIL-on DTCs. A MIL-on DTC must be stored as a permanent DTC no later than the end of the ignition cycle and subsequently at all times that the MIL-on DTC is commanding the MIL on. For all model years, permanent DTCs must be stored in non-volatile random access memory (NVRAM) and shall not be erasable by any scan tool command or by disconnecting power to the on-board computer. Permanent DTCs must be erasable if the engine control module is reprogrammed and the ready status described in paragraph (k)(4)(i) of this section for all monitored components and systems are set to "not complete." The OBD system must have the ability to store a minimum of four current MIL-on DTCs as permanent DTCs in NVRAM. If the number of MIL-on DTCs currently commanding activation of the MIL exceeds the maximum number of permanent DTCs that can be stored, the OBD system must store the earliest detected

MIL-on DTC as permanent DTC. If additional MIL-on DTCs are stored when the maximum number of permanent DTCs is already stored in NVRAM, the OBD system shall not replace any existing permanent DTC with the additional MIL-on DTCs.

(v) Test results. (A) For model years 2010 through 2012 and except as provided for in paragraph (k)(4)(v)(G) of this section, for all monitored components and systems identified in paragraphs (g) and (h) of this section, results of the most recent monitoring of the components and systems and the test limits established for monitoring the respective components and systems must be stored and available through the data link. For model years 2013 and later and except as provided for in paragraph (k)(4)(v)(G) of this section, for all monitored components and systems identified in paragraphs (g) and (h) of this section, results of the most recent monitoring of the components and systems and the test limits established for monitoring the respective components and systems must be stored and available through the data link in accordance with the standardized format specified in SAE J1979 (as specified in paragraph (k)(1) of this section) for engines using the ISO 15765-4:2005(E) (as specified in paragraph (k)(1) of this section) protocol or SAE J1939 (as specified in paragraph (k)(1) of this section).

(B) The test results must be reported such that properly functioning components and systems (e.g., "passing" systems) do not store test values outside of the established test limits. Test limits must include both minimum and maximum acceptable values and must be defined so that a test result equal to either test limit is a "passing" value, not a "failing" value.

(C) For model years 2013 and later, the test results must be standardized such that the name of the monitored component (e.g., catalyst bank 1) can be identified by a generic scan tool and the test results and limits can be scaled and reported by a generic scan tool with the appropriate engineering units.

(D) The test results must be stored until updated by a more recent valid test result or the DTC memory of the

OBD system computer is cleared. Upon DTC memory being cleared, test results reported for monitors that have not yet completed with valid test results since the last time the fault memory was cleared must report values of zero for the test result and test limits.

- (E) All test results and test limits must always be reported and the test results must be stored until updated by a more recent valid test result or the DTC memory of the OBD system computer is cleared.
- (F) The OBD system must store and report unique test results for each separate monitor.
- (G) The requirements of this paragraph (k)(4)(v) do not apply to continuous fuel system monitoring, cold start emission reduction strategy monitoring, and continuous circuit monitoring.

(vi) Software calibration identification (CAL ID). On all engines, a single software calibration identification number (CAL ID) for each monitor or emission critical control unit(s) must be made available through, for model years 2010 through 2012, the data link connector or, for model years 2013 and later, the standardized data link connector in accordance with the SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications. A unique CAL ID must be used for every emission-related calibration and/or software set having at least one bit of different data from any other emissionrelated calibration and/or software set. Control units coded with multiple emission or diagnostic calibrations and/or software sets must indicate a unique CAL ID for each variant in a manner that enables an off-board device to determine which variant is being used by the engine. Control units that use a strategy that will result in MIL activation if the incorrect variant is used (e.g., control units that contain variants for manual and automatic transmissions but will activate the MIL if the selected variant does not match the type of transmission mated to the engine) are not required to use unique CAL IDs. Manufacturers may request Administrator approval to respond with more than one CAL ID per diagnostic or emission critical control

unit. Administrator approval of the request shall be based on the method used by the manufacturer to ensure each control unit will respond to a scan tool with the CAL IDs in order of highest to lowest priority with regards to areas of the software most critical to emission and OBD system performance.

(vii) Software calibration verification number (CVN). (A) All engines must use an algorithm to calculate a single calibration verification number (CVN) that verifies the on-board computer software integrity for each monitor or emission critical control unit that is electronically reprogrammable. The CVN must be made available through. for model years 2010 through 2012, the data link connector or, for model years 2013 and later, the standardized data link connector in accordance with the SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications. The CVN must indicate whether the emission-related software and/or calibration data are valid and applicable for the given vehicle and CAL ID. For systems having more than one CAL ID as allowed under paragraph (k)(4)(vi) of this section, one CVN must be made available for each CAL ID and must be output to a scan tool in the same order as the corresponding CAL IDs. For 2010 through 2012, manufacturers may use a default value for the CVN if their emissions critical powertrain control modules are not programmable in the field. For all years, manufacturers may use a default value for the CVN if their emissions critical powertrain control modules are one-time programmable or masked read-only memory. Any default CVN shall be 00000000 for systems designed in accordance with the SAE J1979 (as specified in paragraph (k)(1) of this section) specifications, and FFFFFFFh for systems designed in accordance with the SAE J1939 (as specified in paragraph (k)(1) of this section) specifications.

- (B) The CVN algorithm used to calculate the CVN must be of sufficient complexity that the same CVN is difficult to achieve with modified calibration values.
- (C) The CVN must be calculated at least once per ignition cycle and stored until the CVN is subsequently updated.

Except for immediately after a reprogramming event or a non-volatile memory clear or for the first 30 seconds of engine operation after a volatile memory clear or battery disconnect, the stored value must be made available through, for model years 2010 through 2012, the data link connector to, at a minimum, a manufacturer scan tool or, for model years 2013 and later, the data link connector to a generic scan tool in accordance with SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications. For model years 2010 through 2012, the stored CVN value shall not be erased when DTC memory is erased or during normal vehicle shut down (i.e., key-off/engine-off). For model years 2013 and later, the stored CVN value shall not be erased when DTC memory is erased by a generic scan tool in accordance with SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications or during normal vehicle shut down (i.e., key-off/ engine-off).

(D) For model years 2013 and later, the CVN and CAL ID combination information must be available for all engines/vehicles in a standardized electronic format that allows for off-board verification that the CVN is valid and appropriate for a specific vehicle and CAL ID.

(viii) Vehicle identification number (VIN). (A) For model years 2010 through 2012, all vehicles must have the vehicle identification number (VIN) available through the data link connector to, at a minimum, a manufacturer scan tool Only one electronic control unit per vehicle may report the VIN to a scan tool. For model years 2013 and later, all vehicles must have the vehicle identification number (VIN) available in a standardized format through the standardized data link connector in accordance with SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications. Only one electronic control unit per vehicle may report the VIN to an SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) scan tool.

(B) If the VIN is reprogrammable, all emission-related diagnostic information identified in paragraph (k)(4)(ix)(A) of this section must be

erased in conjunction with reprogramming of the VIN.

(ix) Erasure of diagnostic information. (A) For purposes of this paragraph (k)(4)(ix), "emission-related diagnostic information" includes all of the following: ready status as required by paragraph (k)(4)(i) of this section; data stream information as required by paragraph (k)(4)(ii) of this section including the number of stored MIL-on DTCs, distance traveled while MIL activated, number of warm-up cycles since DTC memory last erased, and distance traveled since DTC memory last erased; freeze frame information as required by paragraph (k)(4)(iii) of this section; pending, MIL-on, and previous-MIL-on DTCs as required by paragraph (k)(4)(iv) of this section; and, test results as required by paragraph (k)(4)(v) of this section.

(B) For all engines, the emission-related diagnostic information must be erased if commanded by any scan tool and may be erased if the power to the on-board computer is disconnected. If any of the emission-related diagnostic information is commanded to be erased by any scan tool, all emission-related diagnostic information must be erased from all diagnostic or emission critical control units. The OBD system shall not allow a scan tool to erase a subset of the emission-related diagnostic information (e.g., the OBD system shall not allow a scan tool to erase only one of three stored DTCs or only information from one control unit without erasing information from the other control unit(s)).

(5) In-use performance ratio tracking requirements. (i) For each monitor required in paragraphs (g) through (i) of this section to separately report an inuse performance ratio, manufacturers must implement software algorithms to, for model years 2010 through 2012, report a numerator and denominator or, for model years 2013 and later, report a numerator and denominator in the standardized format specified in this paragraph (k)(5) in accordance with the SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications.

(ii) For the numerator, denominator, general denominator, and ignition cycle counters required by paragraph

- (e) of this section, the following numerical value specifications apply:
- (A) Each number shall have a minimum value of zero and a maximum value of 65,535 with a resolution of one.
- (B) Each number shall be reset to zero only when a non-volatile random access memory (NVRAM) reset occurs (e.g., reprogramming event) or, if the numbers are stored in keep-alive memory (KAM), when KAM is lost due to an interruption in electrical power to the control unit (e.g., battery disconnect). Numbers shall not be reset to zero under any other circumstances including when a scan tool command to clear DTCs or reset KAM is received.
- (C) To avoid overflow problems, if either the numerator or denominator for a specific component reaches the maximum value of $65,535\pm2$, both numbers shall be divided by two before either is incremented again.
- (D) To avoid overflow problems, if the ignition cycle counter reaches the maximum value of 65,535 ± 2 , the ignition cycle counter shall rollover and increment to zero on the next ignition cycle.
- (E) To avoid overflow problems, if the general denominator reaches the maximum value of 65,535 ± 2 , the general denominator shall rollover and increment to zero on the next drive cycle that meets the general denominator definition.
- (F) If a vehicle is not equipped with a component (e.g., oxygen sensor bank 2, secondary air system), the corresponding numerator and denominator for that specific component shall always be reported as zero.
- (iii) For the ratio required by paragraph (e) of this section, the following numerical value specifications apply:
- (A) The ratio shall have a minimum value of zero and a maximum value of 7.99527 with a resolution of 0.000122.
- (B) The ratio for a specific component shall be considered to be zero whenever the corresponding numerator is equal to zero and the corresponding denominator is not zero.
- (C) The ratio for a specific component shall be considered to be the maximum value of 7.99527 if the corresponding denominator is zero or if the actual value of the numerator di-

- vided by the denominator exceeds the maximum value of 7.99527.
- (6) Engine run time tracking requirements. (i) For all gasoline and diesel engines, the manufacturer must implement software algorithms to, for model years 2010 through 2012, track and report individually or, for model years 2013 and later, track and report individually in a standardized format the amount of time the engine has been operated in the following conditions:
 - (A) Total engine run time.
- (B) Total idle run time (with "idle" defined as accelerator pedal released by the driver, engine speed less than or equal to 200 rpm above normal warmed-up idle (as determined in the drive position for vehicles equipped with an automatic transmission) or vehicle speed less than or equal to one mile per hour, and power take-off not active).
- (C) Total run time with power take off active.
- (ii) For each counter specified in paragraph (k)(6)(i) of this section, the following numerical value specifications apply:
- (A) Each number shall be a four-byte value with a minimum value of zero, a resolution of one second per bit, and an accuracy of \pm ten seconds per drive cycle.
- (B) Each number shall be reset to zero only when a non-volatile memory reset occurs (e.g., reprogramming event). Numbers shall not be reset to zero under any other circumstances including when a scan tool (generic or enhanced) command to clear fault codes or reset KAM is received.
- (C) To avoid overflow problems, if any of the individual counters reach the maximum value, all counters shall be divided by two before any are incremented again.
- (D) For model years 2010 through 2012, the counters shall be made available to, at a minimum, a manufacturer scan tool and may be rescaled when transmitted from a resolution of one second per bit to no more than three minutes per bit. For model years 2013 and later, the counters shall be made available to a generic scan tool in accordance with the SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section) specifications and may be rescaled when transmitted, if

required by the SAE specifications, from a resolution of one second per bit to no more than three minutes per bit.

- (7) For 2019 and subsequent model year alternative-fueled engines derived from a diesel-cycle engine, a manufacturer may meet the standardization requirements of paragraph (k) of this section that are applicable to diesel engines rather than the requirements applicable to gasoline engines.
- (1) Monitoring system demonstration requirements for certification—(1) General.
 (i) The manufacturer must submit emissions test data from one or more durability demonstration test engines (test engines).
- (ii) The Administrator may approve other demonstration protocols if the manufacturer can provide comparable assurance that the malfunction criteria are chosen based on meeting the malfunction criteria requirements and that the timeliness of malfunction detection is within the constraints of the applicable monitoring requirements.
- (iii) For flexible fuel engines capable of operating on more than one fuel or fuel combinations, the manufacturer must submit a plan for providing emission test data. The plan must demonstrate that testing will represent properly the expected in-use fuel or fuel combinations.
- (2) Selection of test engines. (i) Prior to submitting any applications for certification for a model year, the manufacturer must notify the Administrator regarding the planned engine families and engine ratings within each family for that model year. The Administrator will select the engine family(ies) and the specific engine rating within the engine family(ies) that the manufacturer shall use as demonstration test engines. The selection of test vehicles for production evaluation testing as specified in paragraph (j)(2) of this section may take place during this selection process.
- (ii) For model years 2010 through 2012. The manufacturer must provide emissions test data from the OBD parent rating as defined in paragraph (o)(1) of this section.
- (iii) For model years 2013 and later. (A) A manufacturer certifying one to five engine families in a given model year must provide emissions test data for a

single test engine from one engine rating. A manufacturer certifying six to ten engine families in a given model year must provide emissions test data for a single test engine from two different engine ratings. A manufacturer certifying eleven or more engine families in a given model year must provide emissions test data for a single test engine from three different engine ratings. A manufacturer may forego submittal of test data for one or more of these test engines if data have been submitted previously for all of the engine ratings and/or if all requirements for certification carry-over from one model year to the next are satisfied.

- (B) For a given model year, a manufacturer may elect to provide emissions data for test engines from more engine ratings than required by paragraph (1)(2)(iii)(A) of this section. For each additional engine rating tested in that given model year, the number of engine ratings required for testing in one future model year will be reduced by one.
- (iv) For the test engine, the manufacturer must use an engine (excluding aftertreatment devices) aged for a minimum of 125 hours fitted with exhaust aftertreatment emission controls aged to be representative of useful life aging. In the event that an accelerated aging procedure is used, the manufacturer is required to submit a description of the accelerated aging process and/or supporting data or use the accelerated aging procedure used for emission certification deterioration factor generation. The process and/or data must demonstrate that deterioration of the exhaust aftertreatment emission controls is stabilized sufficiently such that it represents emission control performance at the end of the useful life.
- (3) Required testing. Except as otherwise described in this paragraph (1)(3), the manufacturer must perform single malfunction testing based on the applicable test with the components/systems set at their malfunction criteria limits as determined by the manufacturer for meeting the emissions thresholds required in paragraphs (g), (h), and (i) of this section.
- (i) Required testing for diesel-fueled/compression ignition engines—(A) Fuel

system. The manufacturer must perform a separate test for each malfunction limit established by the manufacturer for the fuel system parameters (e.g., fuel pressure, injection timing) specified in paragraphs (g)(1)(ii)(A) through (g)(1)(ii)(C) and/or (g)(1)(ii)(D)of this section, if applicable, of this section. When performing a test for a specific parameter, the fuel system must be operating at the malfunction criteria limit for the applicable parameter only. All other parameters must be operating with normal characteristics. In conducting the fuel system demonstration tests, the manufacturer may use computer modifications to cause the fuel system to operate at the malfunction limit if the manufacturer can demonstrate that the computer modifications produce test results equivalent to an induced hardware malfunction.

- (B) Engine misfire. For model years 2013 and later, the manufacturer must perform a test at the malfunction limit established by the manufacturer for the monitoring required by paragraph (g)(2)(ii)(B) of this section.
- (C) EGR system. The manufacturer must perform a separate test for each malfunction limit established by the manufacturer for the EGR system parameters (e.g., low flow, high flow, slow response) specified in paragraphs (g)(3)(ii)(A) through (g)(3)(ii)(C) and in (g)(3)(ii)(E) of this section. In conducting the EGR system slow response demonstration tests, the manufacturer may use computer modifications to cause the EGR system to operate at the malfunction limit if the manufacturer can demonstrate that the computer modifications produce test results equivalent to an induced hardware malfunction.
- (D) Turbo boost control system. The manufacturer must perform a separate test for each malfunction limit established by the manufacturer for the turbo boost control system parameters (e.g., underboost, overboost, response) specified in paragraphs (g)(4)(ii)(A) through (g)(4)(ii)(C) and in (g)(4)(ii)(E) of this section.
- (E) NMHC catalyst. The manufacturer must perform a separate test for each monitored NMHC catalyst(s). The catalyst(s) being evaluated must be dete-

riorated to the applicable malfunction limit established by the manufacturer for the monitoring required by paragraph (g)(5)(ii)(A) of this section and using methods established by the manufacturer in accordance with paragraph (1)(7) of this section. For each monitored NMHC catalyst(s), the manufacturer must also demonstrate that the OBD system will detect a catalyst malfunction with the catalyst at its maximum level of deterioration (i.e., the substrate(s) completely removed from the catalyst container or "empty" can). Emissions data are not required for the empty can demonstration.

- (F) NO_X catalyst. The manufacturer must perform a separate test for each monitored NO_X catalyst(s) (e.g., SCR catalyst). The catalyst(s) being evaluated must be deteriorated to the applicable malfunction criteria established by the manufacturer for the monitoring required by paragraphs (g)(6)(ii)(A) and (g)(6)(ii)(B) of this section and using methods established by the manufacturer in accordance with paragraph (1)(7) of this section. For each monitored NO_X catalyst(s), the manufacturer must also demonstrate that the OBD system will detect a catalyst malfunction with the catalyst at its maximum level of deterioration (i.e., the substrate(s) completely removed from the catalyst container or "empty" can). Emissions data are not required for the empty can demonstra-
- (G) NO_X adsorber. The manufacturer must perform a test using a NO_X adsorber(s) deteriorated to the applicable malfunction limit established by the manufacturer for the monitoring required by paragraph (g)(7)(ii)(A) of this section. The manufacturer must also demonstrate that the OBD system will detect a NO_X adsorber malfunction with the NO_X adsorber at its maximum level of deterioration (i.e., the substrate(s) completely removed from the container or "empty" can). Emissions data are not required for the empty can demonstration.
- (H) Diesel particulate filter. The manufacturer must perform a separate test using a DPF deteriorated to the applicable malfunction limits established by the manufacturer for the monitoring required by paragraph (g)(8)(ii)(A) and

(g)(8)(ii)(B) of this section. For systems using the optional DPF monitoring provision of paragraph (g)(8)(ii)(A) of this section, the manufacturer must perform a separate test using a DPF modified in a manner approved by the Administrator (e.g., drilling wallflow channel end plugs, drilling of through holes, etc.) and testing at each of the nine test points specified in paragraph (g)(8)(ii)(A) of this section. The manufacturer must also demonstrate that the OBD system will detect a DPF malfunction with the DPF at its maximum level of deterioration (i.e., the filter(s) completely removed from the filter container or "empty" can). Emissions data are not required for the empty can demonstration.

(I) Exhaust gas sensor. The manufacturer must perform a separate test for each malfunction limit established by the manufacturer for the monitoring required in paragraphs (g)(9)(ii)(A), (g)(9)(iii)(A), and (g)(9)(iv)(A) of this section. When performing a test, all exhaust gas sensors used for the same purpose (e.g., for the same feedback control loop, for the same control feature on parallel exhaust banks) must be operating at the malfunction criteria limit for the applicable parameter only. All other exhaust gas sensor parameters must be operating with normal characteristics.

(J) VVT system. The manufacturer must perform a separate test for each malfunction limit established by the manufacturer for the monitoring required in paragraphs (g)(10)(ii)(A) and (g)(10)(ii)(B) of this section. In conducting the VVT system demonstration tests, the manufacturer may use computer modifications to cause the VVT system to operate at the malfunction limit if the manufacturer can demonstrate that the computer modifications produce test results equivalent to an induced hardware malfunction.

(K) For each of the testing requirements of this paragraph (1)(3)(i) of this section, if the manufacturer has established that only a functional check is required because no failure or deterioration of the specific tested system could result in an engine's emissions exceeding the applicable emissions thresholds, the manufacturer is not re-

quired to perform a demonstration test; however, the manufacturer is required to provide the data and/or engineering analysis used to determine that only a functional test of the system(s) is required.

(ii) Required testing for gasoline-fueled/ spark-ignition engines—(A) Fuel system. For engines with adaptive feedback based on the primary fuel control sensor(s), the manufacturer must perform a test with the adaptive feedback based on the primary fuel control sensor(s) at the rich limit(s) and a test at the lean limit(s) established by the manufacturer as required by paragraph (h)(1)(ii)(A) of this section to detect a malfunction before emissions exceed applicable emissions thresholds. For engines with feedback based on a secondary fuel control sensor(s) and subject to the malfunction criteria in paragraph (h)(1)(ii)(A) of this section. the manufacturer must perform a test with the feedback based on the secondary fuel control sensor(s) at the rich limit(s) and a test at the lean limit(s) established by the manufacturer as required by paragraph (h)(1)(ii)(A) of this section to detect a malfunction before emissions exceed the applicable emissions thresholds. For other fuel metering or control systems, the manufacturer must perform a test at the criteria limit(s). For purposes of fuel system testing as required by this paragraph (1)(3)(ii)(A), the malfunction(s) induced may result in a uniform distribution of fuel and air among the cylinders. Non uniform distribution of fuel and air used to induce a malfunction shall not cause misfire. In conducting the fuel system demonstration tests, the manufacturer may use computer modifications to cause the fuel system to operate at the malfunction limit. To do so, the manufacturer must be able to demonstrate that the computer modifications produce test results equivalent to an induced hardware malfunction.

- (B) Misfire. The manufacturer must perform a test at the malfunction criteria limit specified in paragraph (h)(2)(ii)(B) of this section.
- (C) EGR system. The manufacturer must perform a test at each flow limit calibrated to the malfunction criteria

specified in paragraphs (h)(3)(ii)(A) and (h)(3)(ii)(B) of this section.

- (D) Cold start emission reduction strategy. The manufacturer must perform a test at the malfunction criteria for each component monitored according to paragraph (h)(4)(ii)(A) of this section.
- (E) Secondary air system. The manufacturer must perform a test at each flow limit calibrated to the malfunction criteria specified in paragraphs (h)(5)(ii)(A) and (h)(5)(ii)(B) of this section.
- (F) Catalyst. The manufacturer must perform a test using a catalyst system deteriorated to the malfunction criteria specified in paragraph (h)(6)(ii) of this section using methods established by the manufacturer in accordance with paragraph (1)(7)(ii) of this section. The manufacturer must also demonstrate that the OBD system will detect a catalyst system malfunction with the catalyst system at its maximum level of deterioration (i.e., the substrate(s) completely removed from the catalyst container or "empty" can). Emission data are not required for the empty can demonstration.
- (G) Exhaust gas sensor. The manufacturer must perform a test with all primary exhaust gas sensors used for fuel control simultaneously possessing a response rate deteriorated to the malfunction criteria limit specified in paragraph (h)(8)(ii)(A) of this section. The manufacturer must also perform a test for any other primary or secondary exhaust gas sensor parameter under parargraphs (h)(8)(ii)(A) and (h)(8)(iii)(A) of this section that can cause engine emissions to exceed the applicable emissions thresholds (e.g., shift in air/fuel ratio at which oxygen sensor switches, decreased amplitude). When performing additional test(s), all primary and secondary (if applicable) exhaust gas sensors used for emission control must be operating at the malfunction criteria limit for the applicable parameter only. All other primary and secondary exhaust gas sensor parameters must be operating with normal characteristics.
- (H) *VVT system*. The manufacturer must perform a test at each target error limit and slow response limit calibrated to the malfunction criteria

- specified in paragraphs (h)(9)(ii)(A) and (h)(9)(ii)(B) of this section. In conducting the VVT system demonstration tests, the manufacturer may use computer modifications to cause the VVT system to operate at the malfunction limit. To do so, the manufacturer must be able to demonstrate that the computer modifications produce test results equivalent to an induced hardware malfunction.
- (I) For each of the testing requirements of this paragraph (1)(3)(ii), if the manufacturer has established that only a functional check is required because no failure or deterioration of the specific tested system could cause an engine's emissions to exceed the applicable emissions thresholds, the manufacturer is not required to perform a demonstration test; however the manufacturer is required to provide the data and/or engineering analyses used to determine that only a functional test of the system(s) is required.
- (iii) Required testing for all engines. (A) Other emission control systems. The manufacturer must conduct demonstration tests for all other emission control components (e.g., hydrocarbon traps, adsorbers) designed and calibrated to a malfunction limit based on an emissions threshold based on the requirements of paragraph (i)(4) of this section.
- (B) For each of the testing requirements of paragraph (1)(3)(iii)(A) of this section, if the manufacturer has established that only a functional check is required because no failure or deterioration of the specific tested system could result in an engine's emissions exceeding the applicable emissions thresholds, the manufacturer is not required to perform a demonstration test; however, the manufacturer is required to provide the data and/or engineering analysis used to determine that only a functional test of the system(s) is required.
- (iv) The manufacturer may electronically simulate deteriorated components but shall not make any engine control unit modifications when performing demonstration tests unless approved by the Administrator. All equipment necessary to duplicate the demonstration test must be made

available to the Administrator upon request.

- (4) Testing protocol—(i) Preconditioning. The manufacturer must use an applicable cycle for preconditioning test engines prior to conducting each of the emission tests required by paragraph (1)(3) of this section. The manufacturer may perform a single additional preconditioning cycle, identical to the initial one, after a 20-minute hot soak but must demonstrate that such an additional cycle is necessary to stabilize the emissions control system. A practice of requiring a cold soak prior to conducting preconditioning cycles is not permitted.
- (ii) Test sequence. (A) The manufacturer must set individually each system or component on the test engine at the malfunction criteria limit prior to conducting the applicable preconditioning cycle(s). If a second preconditioning cycle is permitted in accordance with paragraph (1)(4)(i) of this section, the manufacturer may adjust the system or component to be tested before conducting the second preconditioning cycle. The manufacturer shall not replace, modify, or adjust the system or component after the last preconditioning cycle has been completed.
- (B) After preconditioning, the test engine must be operated over the applicable cycle to allow for the initial detection of the tested system or component malfunction. This test cycle may be omitted from the testing protocol if it is unnecessary. If required by the monitoring strategy being tested, a cold soak may be performed prior to conducting this test cycle.
- (C) The test engine must then be operated over the applicable exhaust emissions test.
- (iii) A manufacturer required to test more than one test engine according to paragraph (1)(2)(iii) of this section may use internal calibration sign-off test procedures (e.g., forced cool downs, less frequently calibrated emission analyzers) instead of official test procedures to obtain the emission test data required by this paragraph (1) of this section for all but one of the required test engines. The manufacturer may elect this option if the data from the alternative test procedure are representative of official emissions test

results. A manufacturer using this option is still responsible for meeting the malfunction criteria specified in paragraphs (g) through (i) of this section if and when emissions tests are performed in accordance with official test procedures.

- (iv) The manufacturer may request approval to use an alternative testing protocol for demonstration of MIL activation if the engine dynamometer emission test cycle does not allow all of a given monitor's enable conditions to be satisfied. The manufacturer may request the use of an alternative engine dynamometer test cycle or the use of chassis testing to demonstrate proper MIL activation. To do so, the manufacturer must demonstrate the technical necessity for using an alternative test cycle and the degree to which the alternative test cycle demonstrates that in-use operation with the malfunctioning component will result in proper MIL activation.
- (5) Evaluation protocol. Full OBD engine ratings, as defined by paragraph (0)(1) of this section, shall be evaluated according to the following protocol:
- (i) For all tests conducted as required by paragraph (l) of this section, the MIL must activate before the end of the first engine start portion of the applicable test.
- (ii) If the MIL activates prior to emissions exceeding the applicable malfunction criteria limits specified in paragraphs (g) through (i), no further demonstration is required. With respect to the misfire monitor demonstration test, if the manufacturer has elected to use the minimum misfire malfunction criteria of one percent as allowed in paragraphs (g)(2)(ii)(B), if applicable, and (h)(2)(ii)(B) of this section, no further demonstration is required provided the MIL activates with engine misfire occurring at the malfunction criteria limit.
- (iii) If the MIL does not activate when the system or component is set at its malfunction criteria limit(s), the criteria limit(s) or the OBD system is not acceptable.
- (A) Except for testing of the catalyst or DPF system, if the MIL first activates after emissions exceed the applicable malfunction criteria specified in

paragraphs (g) through (i) of this section, the test engine shall be retested with the tested system or component adjusted so that the MIL will activate before emissions exceed the applicable malfunction criteria specified in paragraphs (g) through (i) of this section. If the component cannot be so adjusted because an alternative fuel or emission control strategy is used when a malfunction is detected (e.g., open loop fuel control used after an oxygen sensor malfunction is detected), the test engine shall be retested with the component adjusted to the worst acceptable limit (i.e., the applicable OBD monitor indicates that the component is performing at or slightly better than the malfunction criteria limit). When tested with the component so adjusted, the MIL must not activate during the test and the engine emissions must be below the applicable malfunction criteria specified in paragraphs through (i) of this section.

(B) In testing the catalyst or DPF system, if the MIL first activates after emissions exceed the applicable emissions threshold(s) specified in paragraphs (g) and (h), the tested engine shall be retested with a less deteriorated catalyst or DPF system (i.e., more of the applicable engine out pollutants are converted or trapped). For the OBD system to be approved, testing shall be continued until the MIL activates with emissions below the applicable thresholds of paragraphs (g) and (h) of this section, or the MIL activates with emissions within a range no more than 20 percent below the applicable emissions thresholds and 10 percent or less above those emissions thresholds.

(iv) If an OBD system is determined to be unacceptable by the criteria of this paragraph (1)(5) of this section, the manufacturer may recalibrate and retest the system on the same test engine. In such a case, the manufacturer must confirm, by retesting, that all systems and components that were tested prior to the recalibration and are affected by it still function properly with the recalibrated OBD system.

(6) Confirmatory testing. (i) The Administrator may perform confirmatory testing to verify the emission test data submitted by the manufacturer as required by this paragraph (l) of this sec-

tion comply with its requirements and the malfunction criteria set forth in paragraphs (g) through (i) of this section. Such confirmatory testing is limited to the test engine(s) required by paragraph (1)(2) of this section.

(ii) To conduct this confirmatory testing, the Administrator may install appropriately deteriorated or malfunctioning components (or simulate them) in an otherwise properly functioning test engine of an engine rating represented by the demonstration test engine in order to test any of the components or systems required to be tested by paragraph (1) of this section. The manufacturer shall make available, if requested, an engine and all test equipment (e.g., malfunction simulators, deteriorated components) necessary to duplicate the manufacturer's testing. Such a request from the Administrator shall occur within six months of reviewing and approving the demonstration test engine data submitted by the manufacturer for the specific engine rating.

(7) Catalyst aging—(i) Diesel catalysts. For purposes of determining the catalyst malfunction limits for the monirequired by paragraphs toring (g)(5)(ii)(B),(g)(5)(ii)(A),(g)(6)(ii)(A) of this section, where those catalysts are monitored individually. the manufacturer must use a catalyst deteriorated to the malfunction criteria using methods established by the manufacturer to represent real world catalyst deterioration under normal and malfunctioning engine operating conditions. For purposes of determining the catalyst malfunction limits for the monitoring required by paragraphs (g)(5)(ii)(A), (g)(5)(ii)(B), and (g)(6)(ii)(A) of this section, where those catalysts are monitored in combination with other catalysts, the manufacturer must submit their catalyst system aging and monitoring plan to the Administrator as part of their certification documentation package. The plan must include the description, emission control purpose, and location of each component, the monitoring strategy for each component and/or combination of components, and the method for determining the applicable malfunction criteria including the deterioration/aging process.

- (ii) Gasoline catalysts. For the purposes of determining the catalyst system malfunction criteria in paragraph (h)(6)(ii) of this section, the manufacturer must use a catalyst system deteriorated to the malfunction criteria using methods established by the manufacturer to represent real world catalyst deterioration under normal and malfunctioning operating conditions. The malfunction criteria must be established by using a catalyst system with all monitored and unmonitored (downstream of the sensor utilized for catalyst monitoring) catalysts simultaneously deteriorated to the malfunction criteria except for those engines that use fuel shutoff to prevent overfueling during engine misfire conditions. For such engines, the malfunction criteria must be established by using a catalyst system with all monitored catalysts simultaneously deteriorated to the malfunction criteria while unmonitored catalysts shall be deteriorated to the end of the engine's useful life.
- (m) Certification documentation requirements. (1) When submitting an application for certification of an engine, the manufacturer must submit the following documentation. If any of the items listed here are standardized for all of the manufacturer's engines, the manufacturer may, for each model year, submit one set of documents covering the standardized items for all of its engines.
- (i) For the required documentation that is not standardized across all engines, the manufacturer may be allowed to submit documentation for certification from one engine that is representative of other engines. All such engines shall be considered to be part of an OBD certification documentation group. To represent the OBD group, the chosen engine must be certified to the most stringent emissions standards and OBD monitoring requirements and cover all of the emissions control devices for the engines in the group and covered by the submitted documentation. Such OBD groups must be approved in advance of certification.
- (ii) Upon approval, one or more of the documentation requirements of this paragraph (m) of this section may be waived or modified if the information

- required is redundant or unnecessarily burdensome to generate.
- (iii) To the extent possible, the certification documentation must use SAE J1930 (as specified in paragraph (k)(1) of this section) or SAE J2403 (as specified in paragraph (k)(1) of this section) terms, abbreviations, and acronyms as specified in paragraph (k)(1) of this section.
- (2) Unless otherwise specified, the following information must be submitted as part of the certification application and prior to receiving a certificate.
- (i) A description of the functional operation of the OBD system including a complete written description for each monitoring strategy that outlines every step in the decision-making process of the monitor. Algorithms, diagrams, samples of data, and/or other graphical representations of the monitoring strategy shall be included where necessary to adequately describe the information.
- (ii) A table including the following information for each monitored component or system (either computer-sensed or computer-controlled) of the emissions control system:
- (A) Corresponding diagnostic trouble code.
- (B) Monitoring method or procedure for malfunction detection.
- (C) Primary malfunction detection parameter and its type of output signal
- (D) Malfunction criteria limits used to evaluate output signal of primary parameter.
- (E) Other monitored secondary parameters and conditions (in engineering units) necessary for malfunction detection.
- (F) Monitoring time length and frequency of monitoring events.
- (G) Criteria for storing a diagnostic trouble code.
- (H) Criteria for activating a malfunction indicator light.
- (I) Criteria used for determining outof-range values and input component rationality checks.
- (iii) Whenever possible, the table required by paragraph (m)(2)(ii) of this section shall use the following engineering units:

- (A) Degrees Celsius for all temperature criteria.
- (B) KiloPascals (KPa) for all pressure criteria related to manifold or atmospheric pressure.
- (C) Grams (g) for all intake air mass criteria.
- (D) Pascals (Pa) for all pressure criteria related to evaporative system vapor pressure.
- (E) Miles per hour (mph) for all vehicle speed criteria.
- (F) Relative percent (%) for all relative throttle position criteria (as defined in SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section)).
- (G) Voltage (V) for all absolute throttle position criteria (as defined in SAE J1979 or SAE J1939 (both as specified in paragraph (k)(1) of this section)).
- (H) Per crankshaft revolution (/rev) for all changes per ignition event based criteria (e.g., g/rev instead of g/stroke or g/firing).
- (I) Per second (/sec) for all changes per time based criteria (e.g., g/sec).
- (J) Percent of nominal tank volume (%) for all fuel tank level criteria.
- (iv) A logic flowchart describing the step-by-step evaluation of the enable criteria and malfunction criteria for each monitored emission related component or system.
- (v) Emissions test data, a description of the testing sequence (e.g., the number and types of preconditioning cycles), approximate time (in seconds) of MIL activation during the test, diagnostic trouble code(s) and freeze frame information stored at the time of detection, corresponding test results (e.g. SAE J1979 (as specified in paragraph (k)(1) of this section) Mode/Service \$06, SAE J1939 (as specified in paragraph (k)(1) of this section) Diagnostic Message 8 (DM8)) stored during the test, and a description of the modified or deteriorated components used for malfunction simulation with respect to the demonstration tests specified in paragraph (1) of this section. The freeze frame data are not required for engines termed "Extrapolated OBD" engines.
- (vi) For gasoline engines, data supporting the misfire monitor, including:
- (A) The established percentage of misfire that can be tolerated without damaging the catalyst over the full

- range of engine speed and load conditions.
- (B) Data demonstrating the probability of detection of misfire events by the misfire monitoring system over the full engine speed and load operating range for the following misfire patterns: random cylinders misfiring at the malfunction criteria established in paragraph (h)(2)(ii)(B) of this section, one cylinder continuously misfiring, and paired cylinders continuously misfiring.
- (C) Data identifying all disablement of misfire monitoring that occurs during the FTP. For every disablement that occurs during the cycles, the data shall identify: when the disablement occurred relative to the driver's trace, the number of engine revolutions during which each disablement was present, and which disable condition documented in the certification application caused the disablement.
- (D) Manufacturers are not required to use the durability demonstration engine to collect the misfire data required by paragraph (m)(2)(vi) of this section.
- (vii) Data supporting the limit for the time between engine starting and attaining the designated heating temperature for after-start heated catalyst systems.
- (viii) Data supporting the criteria used to detect a malfunction of the fuel system, EGR system, boost pressure control system, catalyst, NO_X adsorber, DPF, cold start emission reduction strategy, secondary air, evaporative system, VVT system, exhaust gas sensors, and other emission controls that causes emissions to exceed the applicable malfunction criteria specified in paragraphs (g) through (i) of this section. For diesel engine monitors required by paragraphs (g) and (i) of this section that are required to indicate a malfunction before emissions exceed an emission threshold based on any applicable standard (e.g., 2.5 times any of the applicable standards), the test cycle and standard determined by the manufacturer to be the most stringent for each applicable monitor in accordance with paragraph (f)(1) of this section.
- (ix) A list of all electronic powertrain input and output signals (including

those not monitored by the OBD system) that identifies which signals are monitored by the OBD system. For input and output signals that are monitored as comprehensive components, the listing shall also identify the specific diagnostic trouble code for each malfunction criteria (e.g., out-of-range low, out-of-range high, open circuit, rationality low, rationality high).

(x) A written description of all parameters and conditions necessary to begin closed-loop/feedback control of emission control systems (e.g., fuel system, boost pressure, EGR flow, SCR reductant delivery, DPF regeneration, fuel system pressure).

(xi) A written identification of the communication protocol utilized by each engine for communication with a scan tool (model years 2010 through 2012) or an SAE J1978 or SAE J1939 (both as specified in paragraph (k)(1) of this section) scan tool (model years 2013 and later).

(xii) For model years 2013 and later, a pictorial representation or written description of the diagnostic connector location including any covers or labels.

(xiii) A written description of the method used by the manufacturer to meet the requirements of paragraph (i)(2) of this section (crankcase ventilation system monitoring) including diagrams or pictures of valve and/or hose connections.

(xiv) Build specifications provided to engine purchasers or chassis manufacturers detailing all specifications or limitations imposed on the engine purchaser relevant to OBD requirements or emissions compliance (e.g., cooling system heat rejection rates, allowable MIL locations, connector location specifications). A description of the method or copies of agreements used to ensure engine purchasers or chassis manufacturers will comply with the OBD and emissions relevant build specifications (e.g., signed agreements, required audit/evaluation procedures).

(xv) Any other information determined by the Administrator to be necessary to demonstrate compliance with the requirements of this section.

(3) In addition to the documentation required by paragraphs (m)(1) and (m)(2) of this section, a manufacturer making use of paragraph (a)(5) of this

section must submit the following information with their application for certification.

(i) A detailed description of how the OBD system meets the intent of §86.010-18.

(ii) A detailed description of why the manufacturer has chosen not to design the OBD system to meet the requirements of §86.010–18 and has instead designed the OBD system to meet the applicable California OBD requirements.

(iii) A detailed description of any deficiencies granted by the California staff and any concerns raised by California staff. A copy of a California Executive Order alone will not be considered acceptable toward meeting this requirement. This description shall also include, to the extent feasible, a plan with timelines for resolving deficiencies and/or concerns.

(n) Deficiencies. (1) Upon application by the manufacturer, the Administrator may accept an OBD system as compliant even though specific requirements are not fully met. Such compliances without meeting specific requirements, or deficiencies, will be granted only if compliance is infeasible or unreasonable considering such factors as, but not limited to: Technical feasibility of the given monitor and lead time and production cycles including phase-in or phase-out of engines or vehicle designs and programmed upgrades of computers. Unmet requirements shall not be carried over from the previous model year except where unreasonable hardware or software modifications are necessary to correct the deficiency, and the manufacturer has demonstrated an acceptable level of effort toward compliance as determined by the Administrator. Furthermore, EPA will not accept any deficiency requests that include the complete lack of a major diagnostic monitor ("major" diagnostic monitors being those for exhaust aftertreatment devices, oxygen sensor, air-fuel ratio sensor, NO_X sensor, engine misfire, evaporative leaks, and diesel EGR, if equipped), with the possible exception of the special provisions for alternative fueled engines. For alternative fueled heavy-duty engines (e.g., natural gas, liquefied petroleum gas, methanol, ethanol), manufacturers may request the

Administrator to waive specific monitoring requirements of this section for which monitoring may not be reliable with respect to the use of the alternative fuel. At a minimum, alternative fuel engines must be equipped with an OBD system meeting OBD requirements to the extent feasible as approved by the Administrator.

- (2) In the event the manufacturer seeks to carry-over a deficiency from a past model year to the current model year, the manufacturer must re-apply for approval to do so. In considering the request to carry-over a deficiency, the Administrator shall consider the manufacturer's progress towards correcting the deficiency. The Administrator may not allow manufacturers to carry over monitoring system deficiencies for more than two model years unless it can be demonstrated that substantial engine hardware modifications and additional lead time beyond two years are necessary to correct the deficiency.
- (3) A deficiency shall not be granted retroactively (i.e., after the engine has been certified).
- (o) Implementation schedule. Except as specifically provided for in this paragraph (o) for small volume manufacturers and alternative fueled engines, the requirements of this section must be met according to the following provisions:
- (1) For model years 2010 through 2012— (i) Full OBD. The manufacturer must implement an OBD system meeting the applicable requirements of §86.010-18 on one engine rating within one engine family of the manufacturer's product line. This "Full OBD" rating will be known as the "OBD parent" rating. The OBD parent rating must be chosen, unless otherwise approved by the Administrator, as the rating having the highest weighted projected U.S. sales within the engine family having the highest weighted projected U.S. sales, with U.S. sales being weighted by the useful life of the engine rating.
- (ii) Extrapolated OBD. For all other engine ratings within the engine family from which the OBD parent rating has been selected, the manufacturer must implement an OBD system meeting the applicable requirements of §86.010–18 except that the OBD system

is not required to detect a malfunction prior to exceeding the emission thresholds shown in Table 1 of paragraph (g) and Table 2 of paragraph (h) of this section. These "Extrapolated OBD" engines will be know as the "OBD child" ratings. On these OBD child ratings, rather than detecting a malfunction prior to exceeding the emission thresholds, the manufacturer must submit a plan for Administrator review and approval that details the engineering evaluation the manufacturer will use to establish the malfunction criteria for the OBD child ratings. The plan must demonstrate both the use of good engineering judgment in establishing the malfunction criteria, and robust detection of malfunctions, including consideration of differences of base engine, calibration, emission control components, and emission control strategies.

- (iii) Engine families other than those from which the parent and child ratings have been selected, are not subject to the requirements of this section.
- (iv) Small volume manufacturers, as defined in §86.094–14(b)(1) and (2) and as determined using 2010 model year sales, are exempt from the requirements of this §86.010–18, unless model year 2011 or model year 2012 sales exceed 20,000 units.
- (v) Engines certified as alternative fueled engines are exempt from the requirements of this §86.010–18.
- (2) For model years 2013 through 2015—
 (i) OBD groups. The manufacturer shall define one or more OBD groups to cover all engine ratings in all engine families. The manufacturer must submit a grouping plan for Administrator review and approval detailing the OBD groups and the engine families and engine ratings within each group for a given model year.
- (ii) Full OBD. (A) For all model year 2010 through 2012 "Full OBD" and "Extrapolated OBD" engine ratings, the manufacturer must implement an OBD system meeting the applicable requirements of this section.
- (B) On one engine rating within each of the manufacturer's OBD groups, the manufacturer must implement an OBD system meeting the applicable requirements of this section. These "Full OBD" ratings will be known as the

"OBD parent" ratings. The OBD parent rating for each OBD group shall be chosen, unless otherwise approved by the Administrator, as the rating having the highest weighted projected U.S. sales within the OBD group, with U.S. sales being weighted by the useful life of the engine rating.

- (iii) Extrapolated OBD. For all other engine ratings within each OBD group, the manufacturer must implement an OBD system meeting the requirements of this section except that the OBD system is not required to detect a malfunction prior to exceeding the emission thresholds shown in Table 1 of paragraph (g) and Table 2 of paragraph (h) of this section. These extrapolated OBD engines will be know as the "OBD child" ratings. On these OBD child ratings, rather than detecting a malfunction prior to exceeding the emission thresholds, the manufacturer must submit a plan for Administrator review and approval that details the engineering evaluation the manufacturer will use to establish the malfunction criteria for the OBD child ratings. The plan must demonstrate both the use of good engineering judgment in establishing the malfunction criteria, and robust detection of malfunctions, including consideration of differences of base engine, calibration, emission control components, and emission control strategies.
- (iv) Engines certified as alternative fueled engines shall meet, to the extent feasible, the requirements specified in paragraph (i)(3) of this §86.010–18. Additionally, such engines shall monitor the NO_x aftertreatment system on engines so equipped and detect a malfunction if:
- (A) The NO_X aftertreatment system has no detectable amount of NO_X aftertreatement capability (i.e., NO_X catalyst conversion or NO_X adsorption).
- (B) The NO_X aftertreatment substrate is completely destroyed, removed, or missing.
- (C) The NO_X aftertreatment assembly is replaced with a straight pipe.
- (3) For model years 2016 through 2018— (i) OBD groups. The manufacturer shall define one or more OBD groups to cover all engine ratings in all engine families. The manufacturer must sub-

mit a grouping plan for Administrator review and approval detailing the OBD groups and the engine families and engine ratings within each group for a given model year.

- (ii) Full OBD. The manufacturer must implement an OBD system meeting the applicable requirements of this section on all engine ratings in all engine families.
- (iii) Engines certified as alternative fueled engines shall meet, to the extent feasible, the requirements specified in paragraph (i)(3) of this §86.010–18. Additionally, such engines shall monitor the $NO_{\rm X}$ aftertreatment system on engines so equipped and detect a malfunction if:
- (A) The NO_X aftertreatment system has no detectable amount of NO_X aftertreatement capability (i.e., NO_X catalyst conversion or NO_X adsorption).
- (B) The NO_X aftertreatment substrate is completely destroyed, removed, or missing.
- (C) The NO_X aftertreatment assembly is replaced with a straight pipe.
- (4) For model years 2019 and later. (i) The manufacturer must implement an OBD system meeting the applicable requirements of §86.010–18 on all engines.
- (p) *In-use compliance standards*. For monitors required to indicate a malfunction before emissions exceed a certain emission threshold (e.g., 2.5 times any of the applicable standards):
- (1) For model years 2010 through 2012. (i) On the full OBD rating (i.e., the parent rating) as defined in paragraph (0)(1) of this section, separate in-use emissions thresholds shall apply. These thresholds are determined by doubling the applicable thresholds as shown in Table 1 of paragraph (g) and Table 2 of paragraph (h) of this section. The resultant thresholds apply only in-use and do not apply for certification or selective enforcement auditing.
- (ii) The extrapolated OBD ratings (i.e., the child ratings) as defined in paragraph (o)(1) of this section shall not be evaluated against emissions levels for purposes of OBD compliance in-
- (iii) Only the test cycle and standard determined and identified by the manufacturer at the time of certification in accordance with paragraph (f) of this

section as the most stringent shall be used for the purpose of determining OBD system noncompliance in-use.

- (iv) An OBD system shall not be considered noncompliant solely due to a failure or deterioration mode of a monitored component or system that could not have been reasonably foreseen to occur by the manufacturer.
- (2) For model years 2013 through 2015.
 (i) On the full OBD ratings as defined in paragraph (o)(2) of this section, separate in-use emissions thresholds shall apply. These thresholds are determined by doubling the applicable thresholds as shown in Table 1 of paragraph (g) and Table 2 of paragraph (h) of this section. The resultant thresholds apply only in-use and do not apply for certification or selective enforcement auditing.
- (ii) The extrapolated OBD ratings as defined in paragraph (o)(2) of this section shall not be evaluated against emissions levels for purposes of OBD compliance in-use.
- (iii) Only the test cycle and standard determined and identified by the manufacturer at the time of certification in accordance with paragraph (f) of this section as the most stringent shall be used for the purpose of determining OBD system noncompliance in-use.
- (iv) For monitors subject to meeting the minimum in-use monitor performance ratio of 0.100 in paragraph (d)(1)(ii), the OBD system shall not be considered noncompliant unless a representative sample indicates the in-use ratio is below 0.050.
- (v) An OBD system shall not be considered noncompliant solely due to a failure or deterioration mode of a monitored component or system that could not have been reasonably foreseen to occur by the manufacturer.
- (3) For model years 2016 through 2018. (i) On the engine ratings tested according to (1)(2)(iii) of this section, the certification emissions thresholds shall apply in-use.
- (ii) On the manufacturer's remaining engine ratings, separate in-use emissions thresholds shall apply. These thresholds are determined by doubling the applicable thresholds as shown in Table 1 of paragraph (g) and Table 2 of paragraph (h) of this section. The resultant thresholds apply only in-use

- and do not apply for certification or selective enforcement auditing.
- (iii) An OBD system shall not be considered noncompliant solely due to a failure or deterioration mode of a monitored component or system that could not have been reasonably foreseen to occur by the manufacturer.
- (4) For model years 2019 and later. (i) On all engine ratings, the certification emissions thresholds shall apply in-use.
- (ii) An OBD system shall not be considered noncompliant solely due to a failure or deterioration mode of a monitored component or system that could not have been reasonably foreseen to occur by the manufacturer.
- (q) Optional phase-in for hybrid vehicles. This paragraph (q) applies for model year 2013 through 2015 engines when used with hybrid powertrain systems. It also applies for model year engines used with hybrid 2016 powertrain systems that were offered for sale prior to January 1, 2013, as specified in paragraph (q)(4) of this section. Manufacturers choosing to use the provisions of this paragraph (q) must submit an annual pre-compliance report to EPA for model years 2013 and later, as specified in paragraph (q)(5) of this section. Note that all hybrid powertrain systems must be fully compliant with the OBD requirements of this section no later than model year 2017.
- (1) If an engine-hybrid system has been certified by the California Air Resources Board with respect to its OBD requirements and it effectively meets the full OBD requirements of this section, all equivalent systems must meet those same requirements and may not be certified under this paragraph (q). For purposes of this paragraph (q)(1), an engine-hybrid system is considered to be equivalent to the certified system if it uses the same basic design (e.g. displacement) for the engine and primary hybrid components (see paragraph (q)(4) of this section). Equivalent systems may have minor hardware or calibration differences.
- (2) As of 2013, if an engine-hybrid system has not been certified to meet the full OBD requirements of this section, it must comply with the following requirements:

- (i) The engine in its installed configuration must meet the EMD and EMD+ requirements in 13 CCR §1971.1(d)(7.1.4) of the California Code of Regulations. For purposes of this paragraph (q), a given EMD requirement is deemed to be met if the engine's OBD system addresses the same function. This allowance does not apply for OBD monitors or diagnostics that have been modified under paragraph (q)(2)(ii) of this section.
- (ii) The engine-hybrid system must maintain existing OBD capability for engines where the same or equivalent engine has been OBD certified. An equivalent engine is one produced by the same engine manufacturer with the same fundamental design, but that may have hardware or calibration differences that do not impact OBD functionality, such as slightly different displacement, rated power, or fuel system. (Note that engines with the same fundamental design will be presumed to be equivalent unless the manufacturer demonstrates that the differences effectively preclude applying equivalent OBD systems.) Though the OBD capability must be maintained, it does not have to meet detection thresholds (as described in Tables 1 and 2 of this section) and in-use performance frequency requirements (as described in paragraph (d) of this section). A manufacturer may modify detection thresholds to prevent false detection, and must indicate all deviations from the originally certified package with engineering justification in the certification documentation.
- (iii) This paragraph (q)(2)(iii) applies for derivatives of hybrid powertrain system designs that were offered for sale prior to January 1, 2013. Until these systems achieve full OBD certification, they must at a minimum maintain all fault-detection and diagnostic capability included on similar systems offered for sale prior to 2013. Manufacturers choosing to use the provisions of this paragraph (q)(2) must keep copies of the service manuals (and similar documents) for these previous model years to show the technical description of the system's fault detection and diagnostic capabilities.
- (iv) You must submit an annual precompliance report to EPA for model

- years 2013 and later, as specified in paragraph (q)(5) of this section.
- (3) Engine-hybrid systems may be certified to the requirements of paragraph (q)(2) of this section by the engine manufacturer, the hybrid system manufacturer, or the vehicle manufacturer. If engine manufacturers certify the engine hybrid system, they must provide detailed installation instructions. Where the engine manufacturer does not specifically certify its engines for use in hybrid vehicles under this paragraph (q), the hybrid system manufacturer and vehicle manufacturer must install the engine to conform to the requirements of this section (i.e., full OBD) or recertify under paragraph (a)(2) of this section.
- (4) The provisions of this paragraph (q) apply for model year 2016 engines where you demonstrate that the hybrid powertrain system used is a derivative of a design that was offered for sale prior to January 1, 2013. In this case, you may ask us to consider the original system and the later system to be the same model for purposes of this paragraph (q), unless the systems are fundamentally different. In determining whether such systems are derivative or fundamentally different, we will consider factors such as the similarity of the following:
 - (i) Transmissions.
- (ii) Hybrid machines (where "hybrid machine" means any system that is the part of a hybrid vehicle system that captures energy from and returns energy to the powertrain).
- (iii) Hybrid architecture (such as parallel or series).
- (iv) Motor/generator size, controller/CPU (memory or inputs/outputs), control algorithm, and batteries. This paragraph (q)(4)(iv) applies only if all of these are modified simultaneously.
- (5) Manufacturers choosing to use the provisions of this paragraph (q) must submit an annual pre-compliance report to EPA for model years 2013 and later. Engine manufacturers must submit this report with their engine certification information. Hybrid manufacturers that are not certifying the engine-hybrid system must submit their report by June 1 of the model year, or at the time of certification if

they choose to certify. Include the following in the report:

- (i) A description of the manufacturer's product plans and of the engine-hybrid systems being certified.
- (ii) A description of activities undertaken and progress made by the manufacturer towards achieving full OBD certification, including monitoring, diagnostics, and standardization.
- (iii) For model year 2016 engines, a description of your basis for applying the provision of this paragraph (q) to the engines.

[74 FR 8369, Feb. 24, 2009, as amended at 76 FR 57374, Sept. 15, 2011]

EFFECTIVE DATE NOTE: At 78 FR 36388, June 17, 2013, §86.010-18 was amended by adding paragraph (q)(6), effective Aug. 16, 2013. For the convenience of the user, the added text is set forth as follows:

§ 86.010-18 On-board Diagnostics for engines used in applications greater than 14,000 pounds GVWR.

* * * * *

(q) * * *

(6) Manufacturers that modify the engine's diagnostic system from the approved configuration to be compatible with a hybrid powertrain system under this paragraph (q) must add the following compliance statement to the ECI label: "for use in hybrid applications only".

§86.010-38 Maintenance instructions.

- (a) The manufacturer shall furnish or cause to be furnished to the purchaser of each new motor vehicle (or motor vehicle engine) subject to the standards prescribed in §86.099-8, §86.004-9, §86.004-10, or §86.004-11, as applicable, written instructions for the proper maintenance and use of the vehicle (or engine), by the purchaser consistent with the provisions of §86.004-25, which establishes what scheduled maintenance the Administrator approves as being reasonable and necessary.
- (1) The maintenance instructions required by this section shall be in clear, and to the extent practicable, nontechnical language.
- (2) The maintenance instructions required by this section shall contain a general description of the documentation which the manufacturer will require from the ultimate purchaser or

any subsequent purchaser as evidence of compliance with the instructions.

- (b) Instructions provided to purchasers under paragraph (a) of this section shall specify the performance of all scheduled maintenance performed by the manufacturer on certification durability vehicles and, in cases where the manufacturer performs less maintenance on certification durability vehicles than the allowed limit, may specify the performance of any scheduled maintenance allowed under §86.004-25.
- (c) Scheduled emission-related maintenance in addition to that performed under §86.004-25(b) may only be recommended to offset the effects of abnormal in-use operating conditions, except as provided in paragraph (d) of this section. The manufacturer shall be required to demonstrate, subject to the approval of the Administrator, that such maintenance is reasonable and technologically necessary to assure the proper functioning of the emission control system. Such additional recommended maintenance shall be clearly differentiated, in a form approved by the Administrator, from that approved under §86.004-25(b).
- (d) Inspections of emission-related parts or systems with instructions to replace, repair, clean, or adjust the parts or systems if necessary, are not considered to be items of scheduled maintenance which insure the proper functioning of the emission control system. Such inspections, and any recommended maintenance beyond that approved by the Administrator as reasonable and necessary under paragraphs (a), (b), and (c) of this section. may be included in the written instructions furnished to vehicle owners under paragraph (a) of this section: Provided, That such instructions clearly state, in a form approved by the Administrator, that the owner need not perform such inspections or recommended maintenance in order to maintain the emissions defect and emissions performance warranty or manufacturer recall liabilitv.

(e) The manufacturer may choose to include in such instructions an explanation of any distinction between the useful life specified on the label, and

the emissions defect and emissions performance warranty period. The explanation must clearly state that the useful life period specified on the label represents the average period of use up to retirement or rebuild for the engine family represented by the engine used in the vehicle. An explanation of how the actual useful lives of engines used in various applications are expected to differ from the average useful life may be included. The explanation(s) shall be in clear, non-technical language that is understandable to the ultimate purchaser.

- (f) If approved by the Administrator, the instructions provided to purchasers under paragraph (a) of this section shall indicate what adjustments or modifications, if any, are necessary to allow the vehicle to meet applicable emission standards at elevations above 4,000 feet, or at elevations of 4,000 feet or less.
- (g) Emission control diagnostic service information. (1) Manufacturers are subject to the provisions of this paragraph (g) beginning in the 1996 model year for manufacturers of light-duty vehicles and light-duty trucks, and beginning in the 2005 model year for manufacturers of heavy-duty vehicles and heavy-duty engines weighing 14,000 pounds gross vehicle weight (GVW) and less that are subject to the OBD requirements of this part.
- (2) General requirements. (i) Manufacturers shall furnish or cause to be furnished to any person engaged in the repairing or servicing of motor vehicles or motor vehicle engines, or the Administrator upon request, any and all information needed to make use of the on-board diagnostic system and such other information, including instructions for making emission-related diagnoses and repairs, including but not limited to service manuals, technical service bulletins, recall service information, bi-directional control information, and training information, unless such information is protected by section 208(c) of the Act as a trade secret. No such information may be withheld under section 208(c) of the Act if that information is provided (directly or indirectly) by the manufacturer to franchised dealers or other persons engaged in the repair, diagnosing, or servicing

of motor vehicles or motor vehicle engines.

- (ii) *Definitions*. The following definitions apply for this paragraph (g):
- (A) Aftermarket service provider means any individual or business engaged in the diagnosis, service, and repair of a motor vehicle or engine, who is not directly affiliated with a manufacturer or manufacturer-franchised dealership.
- (B) Bi-directional control means the capability of a diagnostic tool to send messages on the data bus that temporarily overrides the module's control over a sensor or actuator and gives control to the diagnostic tool operator. Bi-directional controls do not create permanent changes to engine or component calibrations.
- (C) Data stream information means information (i.e., messages and parameters) originated within the vehicle by a module or intelligent sensors (i.e., a sensor that contains and is controlled by its own module) and transmitted between a network of modules and/or intelligent sensors connected in parallel with either one or more communication wires. The information is broadcast over the communication wires for use by the OBD system to gather information on emissions-related components or systems and from other vehicle modules that may impact emissions, including but not limited to systems such as chassis or transmission. For the purposes of this section, data stream information does not include engine calibration-related information, or any data stream information from systems or modules that do not impact emissions.
- (D) Emissions-related information means any information related to the diagnosis, service, and repair of emissions-related components. Emissions-related information includes, but is not limited to, information regarding any system, component or part of a vehicle that controls emissions and any system, component and/or part associated with the powertrain system, including, but not limited to:
- (1) The engine, the fuel system and ignition system,
- (2) Information for any system, component or part that is likely to impact

emissions, such as transmission systems, and any other information specified by the Administrator to be relevant to the diagnosis and repair of an emissions-related problem; and

- (3) Any other information specified by the Administrator to be relevant for the diagnosis and repair of an emissions-related failure found through the inspection and maintenance program after such finding has been communicated to the affected manufacturer(s).
- (E) Emissions-related training information means any information-related training or instruction for the purpose of the diagnosis, service, and repair of emissions-related components.
- (F) Enhanced service and repair information means information which is specific for an original equipment manufacturer's brand of tools and equipment. This includes computer or antitheft system initialization information necessary for the completion of any emissions-related repair on motor vehicles that employ integral vehicle security systems.
- (G) Equipment and tool company means a registered automotive equipment or software company either public or private that is engaged in, or plans to engage in, the manufacture of automotive scan tool reprogramming equipment or software.
- (H) Generic service and repair information means information which is not specific for an original equipment manufacturer's brand of tools and equipment.
- (I) Indirect information means any information that is not specifically contained in the service literature, but is contained in items such as tools or equipment provided to franchised dealers (or others). This includes computer or anti-theft system initialization information necessary for the completion of any emissions-related repair on motor vehicles that employ integral vehicle security systems.
- (J) Intermediary means any individual or entity, other than an original equipment manufacturer, which provides service or equipment to aftermarket service providers.
- (K) Manufacturer-franchised dealership means any service provider with

which a manufacturer has a direct business relationship.

- (L) Third-party information provider means any individual or entity, other than an original equipment manufacturer, who consolidates manufacturer service information and makes this information available to aftermarket service providers.
- (M) Third-party training provider means any individual or entity, other than an original equipment manufacturer who develops and/or delivers instructional and educational material for automotive training courses.
- (3) Information dissemination. By December 24, 2003, each manufacturer was required to provide or cause to be provided to the persons specified in paragraph (g)(2)(i) of this section and to any other interested parties a manufacturer-specific World Wide Web site containing the information specified in paragraph (g)(2)(i) of this section for 1996 and later model year vehicles which have been offered for sale; this requirement does not apply to indirect information, including the information specified in paragraphs (g)(12) through (g)(16) of this section. Upon request and approval of the Administrator, manufacturers who can demonstrate significant hardship in complying with this provision by December 26, 2003, may request an additional six months lead time to meet this requirement. Each manufacturer Web site shall:
- (i) Provide access in full-text to all of the information specified in paragraph (g)(5) of this section.
- (ii) Be updated at the same time as manufacturer-franchised dealership World Wide Web sites;
- (iii) Provide users with a description of the minimum computer hardware and software needed by the user to access that manufacturer's information (e.g., computer processor speed and operating system software). This description shall appear when users first logon to the home page of the manufacturer Web site.
- (iv) Provide Short-Term (24 to 72 hours), Mid-Term (30 day period), and Long-Term (365 day period) Web site subscription options to any person specified in paragraph (g)(2)(i) of this section whereby the user will be able to

access the site, search for the information, and purchase, view and print the information at a fair and reasonable cost as specified in paragraph (g)(7) of this section for each of the subscription options. In addition, for each of the subscription options, manufacturers are required to make their entire site accessible for the respective period of time and price. In other words, a manufacturer may not limit any or all of the subscription options to just one make or one model.

- (v) Allow the user to search the manufacturer Web site by various topics including but not limited to model, model year, key words or phrases, etc., while allowing ready identification of the latest vehicle calibration. Manufacturers who do not use model year to classify their vehicles in their service information may use an alternate vehicle delineation such as body series. Any manufacturer utilizing this flexibility shall create a cross-reference to the corresponding model year and provide this cross-reference on the manufacturer Web site home page.
- (vi) Provide accessibility using common, readily available software and shall not require the use of software, hardware, viewers, or browsers that are not readily available to the general public. Manufacturers shall also provide hyperlinks to any plug-ins, viewers or browsers (e.g., Adobe Acrobat or Netscape) needed to access the manufacturer Web site.
- (vii) Allow simple hyper-linking to the manufacturer Web site from government Web sites and automotive-related Web sites.
- (viii) Allow access to the manufacturer Web site with no limits on the modem speed by which aftermarket service providers or other interested parties can connect to the manufacturer Web site.
- (ix) Possess sufficient server capacity to allow ready access by all users and have sufficient capacity to assure that all users may obtain needed information without undue delay.
- (x) Correct or delete broken Web links on a weekly basis.
- (xi) Allow for Web site navigation that does not require a user to return to the manufacturer home page or a

search engine in order to access a different portion of the site.

- (xii) Allow users to print out any and all of the materials required to be made available on the manufacturer Web site including the ability to print it at the user's location.
- (4) Small volume provisions for information dissemination.(i) Manufacturers with annual sales of less than 5,000 vehicles had until June 28, 2004 to launch their individual Web sites as required by paragraph (g)(3) of this section.
- (ii) Manufacturers with annual sales of less than 1,000 vehicles may, in lieu of meeting the requirement of paragraph (g)(3) of this section, request the Administrator to approve an alternative method by which the required emissions-related information can be obtained by the persons specified in paragraph (g)(2)(i) of this section.
- (5) Required information. All information relevant to the diagnosis and completion of emissions-related repairs shall be posted on manufacturer Web sites. This excludes indirect information specified in paragraphs (g)(6) and (g)(12) through (g)(16) of this section. To the extent that this information does not already exist in some form for their manufacturer franchised dealerships, manufacturers are required to develop and make available the information required by this section to both their manufacturer franchised dealerships and the aftermarket. The required information includes, but is not limited to:
- (i) Manuals, including subsystem and component manuals developed by a manufacturer's third party supplier that are made available to manufacturer franchised dealerships, technical service bulletins (TSBs), recall service information, diagrams, charts, and training materials. Manuals and other such service information from third party suppliers are not required to be made available in full-text on manufacturer Web sites as described in paragraph (g)(3) of this section. Rather, manufacturers must make available on the manufacturer Web site as required by paragraph (g)(3) of this section an index of the relevant information and instructions on how to order such third party information. In the alternative, a manufacturer can create a link from

its Web site to the Web site(s) of the third party supplier.

- (ii) OBD system information which includes, but is not limited to, the following:
- (A) A general description of the operation of each monitor, including a description of the parameter that is being monitored:
- (B) A listing of all typical OBD diagnostic trouble codes associated with each monitor;
- (C) A description of the typical enabling conditions (either generic or monitor-specific) for each monitor (if equipped) to execute during vehicle operation, including, but not limited to, minimum and maximum intake air and engine coolant temperature, vehicle speed range, and time after engine startup. In addition, manufacturers shall list all monitor-specific OBD drive cycle information for all major OBD monitors as equipped including, but not limited to, catalyst, catalyst heater, oxygen sensor, oxygen sensor heater, evaporative system, exhaust gas re-circulation (EGR), secondary air, and air conditioning system. Additionally, for diesel vehicles under 14,000 pounds. GVWR which also perform misfire, fuel system and comprehensive component monitoring under specific driving conditions (i.e., non-continuous monitoring; as opposed to spark ignition engines that monitor these systems under all conditions or continuous monitoring), the manufacturer shall make available monitor-specific drive cycles. Any manufacturer who develops generic drive cycles, either in addition to, or instead of, monitor-specific drive cycles shall also make these available in full-text on manufacturer Web sites;
- (D) A listing of each monitor sequence, execution frequency and typical duration:
- (E) A listing of typical malfunction thresholds for each monitor;
- (F) For OBD parameters for specific vehicles that deviate from the typical parameters, the OBD description shall indicate the deviation and provide a separate listing of the typical values for those vehicles:
- (G) Identification and scaling information necessary to interpret and understand data available to a generic

- scan tool through "mode 6," pursuant to SAE J1979 (as specified in paragraph (g)(17) of this section).
- (H) Algorithms, look-up tables, or any values associated with look-up tables are not required to be made available
- (iii) Any information regarding any system, component, or part of a vehicle monitored by the OBD system that could in a failure mode cause the OBD system to illuminate the malfunction indicator light (MIL);
- (iv) Any information on other systems that can effect the emission system within a multiplexed system (including how information is sent between emission-related system modules and other modules on a multiplexed bus):
- (v) Manufacturer-specific emissionsrelated diagnostic trouble codes (DTCs) and any related service bulletins, trouble shooting guides, and/or repair procedures associated with these manufacturer-specific DTCs; and
- (vi) Information regarding how to obtain the information needed to perform reinitialization of any vehicle computer or anti-theft system following an emissions-related repair.
- (6) Anti-theft system initialization information. Computer or anti-theft system initialization information and/or related tools necessary for the proper installation of on-board computers or necessary for the completion of any emissions-related repair on motor vehicles that employ integral vehicle security systems or the repair or replacement of any other emission-related part shall be made available at a fair and reasonable cost to the persons specified in paragraph (g)(2)(i) of this section.
- (i) Except as provided under paragraph (g)(6)(ii) of this section, manufacturers must make this information available to persons specified in paragraph (g)(2)(i) of this section, such that such persons will not need any special tools or manufacturer-specific scan tools to perform the initialization. Manufacturers may make such information available through, for example, generic aftermarket tools, a passthrough device, or inexpensive manufacturer-specific cables.

- (ii) A manufacturer may request Administrator approval for an alternative means to re-initialize vehicles for some or all model year vehicles through the 2007 model year by September 26, 2003. The Administrator shall approve the request only after the following conditions have been met:
- (A) The manufacturer must demonstrate that the availability of such information to aftermarket service providers would significantly increase the risk of vehicle theft.
- (B) The manufacturer must make available a reasonable alternative means to install or repair computers, or to otherwise repair or replace an emission-related part.
- (C) Any alternative means proposed by a manufacturer cannot require aftermarket technicians to use a manufacturer franchised dealership to obtain information or special tools to reinitialize the anti-theft system. All information must come directly from the manufacturer or a single manufacturer-specified designee.
- (D) Any alternative means proposed by a manufacturer must be available to aftermarket technicians at a fair and reasonable price.
- (E) Any alternative must be available to aftermarket technicians within twenty-four hours of the initial request.
- (F) Any alternative must not require the purchase of a special tool or tools, including manufacturer-specific tools, to complete this repair. Alternatives may include lease of such tools, but only for appropriately minimal cost.
- (G) In lieu of leasing their manufacturer-specific tool to meet this requirement, a manufacturer may also release the necessary information to equipment and tool manufacturers for incorporation into aftermarket scan tools. Any manufacturer choosing this option must release the information to equipment and tool manufacturers within 60 days of Administrator approval. Manufacturers may also comply with this requirement using SAE J2534 (as specified in paragraph (g)(17) of this section) for some or all model years through model year 2007.
- (7) Cost of required information. (i) All information required to be made available by this section shall be made

- available at a fair and reasonable price. In determining whether a price is fair and reasonable, consideration may be given to relevant factors, including, but not limited to, the following:
- (A) The net cost to the manufacturer-franchised dealerships for similar information obtained from manufacturers, less any discounts, rebates, or other incentive programs.
- (B) The cost to the manufacturer for preparing and distributing the information, excluding any research and development costs incurred in designing and implementing, upgrading or altering the onboard computer and its software or any other vehicle part or component. Amortized capital costs for the preparation and distribution of the information may be included.
- (C) The price charged by other manufacturers for similar information.
- (D) The price charged by manufacturers for similar information prior to the launch of manufacturer Web sites.
- (E) The ability of aftermarket technicians or shops to afford the information
- (F) The means by which the information is distributed;
- (G) The extent to which the information is used, which includes the number of users, and frequency, duration, and volume of use.
 - (H) Inflation.
- (ii) By August 25, 2003, each manufacturer was required to submit to the Administrator a request for approval of their pricing structure for their Web sites and amounts to be charged for the information required to be made available under paragraphs (g)(3) and (g)(5) of this section. Subsequent to the approval of the manufacturer Web site pricing structure, manufacturers shall notify the Administrator upon the increase in price of any one or all of the subscription options of 20 percent or more above the previously-approved price, taking inflation into account.
- (A) The manufacturer shall submit a request to the Administrator that sets forth a detailed description of the pricing structure and amounts, and support for the position that the pricing structure and amounts are fair and reasonable by addressing, at a minimum, each of the factors specified in paragraph (g)(7)(i) of this section.

- (B) The Administrator will act upon the request within 180 days following receipt of a complete request or following receipt of any additional information requested by the Administrator.
- (C) The Administrator may decide not to approve, or to withdraw approval for a manufacturer's pricing structure and amounts based on a conclusion that this pricing structure and/or amounts are not, or are no longer, fair and reasonable, by sending written notice to the manufacturer explaining the basis for this decision.
- (D) In the case of a decision by the Administrator not to approve or to withdraw approval, the manufacturer shall within three months following notice of this decision, obtain Administrator approval for a revised pricing structure and amounts by following the approval process described in this paragraph (g)(7)(ii).
- (8) Unavailable information. Any information which is not provided at a fair and reasonable price shall be considered unavailable, in violation of these regulations and section 202(m)(5) of the Clean Air Act.
- (9) Third-party information providers. By December 24, 2003, manufacturers shall, for model year 2004 and later vehicles and engines, make available to third-party information providers as defined in paragraph (g)(2)(ii) of this section with whom they engage in licensing or business arrangements;
- (i) The required emissions-related information as specified in paragraph (g)(5) of this section either:
- (A) Directly in electronic format such as diskette or CD-ROM using nonproprietary software, in English; or
- (B) Indirectly via a Web site other than that required by paragraph (g)(3) of this section;
- (ii) For any manufacturer who utilizes an automated process in their manufacturer-specific scan tool for diagnostic fault trees, the data schema, detail specifications, including category types/codes and vehicle codes, and data format/content structure of the diagnostic trouble trees.
- (iii) Manufacturers can satisfy the requirement of paragraph (g)(9)(ii) of this section by making available diagnostic

- trouble trees on their manufacturer Web sites in full-text.
- (iv) Manufacturers are not responsible for the accuracy of the information distributed by third parties. However, where manufacturers charge information intermediaries for information, whether through licensing agreements or other arrangements, manufacturers are responsible for inaccuracies contained in the information they provide to third-party information providers.
- (10) Required emissions-related training information. By December 24, 2003, for emissions-related training information, manufacturers were required to:
- (i) Video tape or otherwise duplicate and make available for sale on manufacturer Web sites within 30 days after transmission any emissions-related training courses provided to manufacturer franchised dealerships via the Internet or satellite transmission:
- (ii) Provide on the manufacturer Web site an index of all emissions-related training information available for purchase by aftermarket service providers for 1994 and newer vehicles. For model years subsequent to 2003, the required information must be made available for purchase within 3 months of model introduction and then must be made available at the same time it is made available to manufacturer franchised dealerships, whichever is earlier. The index shall describe the title of the course or instructional session, the cost of the video tape or duplicate, and information on how to order the item(s) from the manufacturer Web site. All of the items available must be shipped within 24 hours of the order being placed and are to be made available at a fair and reasonable price as described in paragraph (g)(7) of this section. Manufacturers unable to meet the 24 hour shipping requirement under circumstances where orders exceed supply and additional time is needed by the distributor to reproduce the item being ordered, may exceed the 24 hour shipping requirement, but in no instance can take longer than 14 days to ship the item.

- (iii) Provide access to third-party training providers as defined in paragraph (g)(2)(ii) of this section all emission-related training courses transmitted via satellite or Internet offered to their manufacturer franchised dealerships. Manufacturers may not charge unreasonable up-front fees to thirdparty training providers for this access, but may require a royalty, percentage, or other arranged fee based on per-use enrollment/subscription basis. Manufacturers may take reasonable steps to protect any copyrighted information and are not required to provide this information to parties that do not agree to such steps.
- (11) Timeliness and maintenance of information dissemination—(i) General requirements. Subsequent to the initial launch of the manufacturer's Web site, manufacturers must make the information required under paragraph (g)(5) of this section available on their Web site within six months of model introduction, or at the same time it is made available to manufacturer franchised dealerships, whichever is earlier. After this six-month period, the information must be available and updated on the manufacturer Web site at the same time that the updated information is made available to manufacturer franchised dealerships, except as otherwise specified in this section.
- (ii) Archived information. Beginning with the 1996 model year, manufacturers must maintain the required information on their Web sites in full-text as defined in paragraph (g)(5) of this section for a minimum of 15 years after model introduction. Subsequent to this fifteen year period, manufacturers may archive the information in the manufacturer's format of choice and provide an index of the archived information on the manufacturer Web site and how it can be obtained by interested parties. Manufacturers shall index their available information with a title that adequately describes the contents of the document to which it refers. Manufacturers may allow for the ordering of information directly from their Web site, or from a Web site hyperlinked to the manufacturer Web site. In the alternative, manufacturers shall list a phone number and address where aftermarket service providers can call

or write to obtain the desired information. Manufacturers must also provide the price of each item listed, as well as the price of items ordered on a subscription basis. To the extent that any additional information is added or changed for these model years, manufacturers shall update the index as appropriate. Manufacturers will be responsible for ensuring that all information including information that is distributed through information distributors, is provided within one regular business day of receiving the order. Items that are less than 20 pages (e.g. technical service bulletins) shall be faxed, if requested, to the requestor and manufacturers are required to deliver the information overnight if requested and paid for by the ordering party. Archived information must be made available on demand and at a fair and reasonable price.

- (12) Reprogramming information. (i) For model years 1996 and later, manufacturers shall make available to the persons specified in paragraph (g)(2)(i) of this section all emissions-related recalibration or reprogramming events (including driveability reprogramming events that may affect emissions) in the format of its choice at the same time they are made available to manufacturer franchised dealerships. This requirement takes effect on September 25, 2003, and within 3 months of model introduction for all new model years.
- (ii) For model years 1996 and later manufacturers shall provide persons specified in paragraph (g)(2)(i) of this section with an efficient and cost-effective method for identifying whether the calibrations on vehicles are the latest to be issued. This requirement takes effect on September 25, 2003, and within 3 months of model introduction for all new model years.
- (iii) For all 2004 and later OBD vehicles equipped with reprogramming capability, manufacturers shall comply with SAE J2534 (as specified in paragraph (g)(17) of this section). Any manufacturer who cannot comply with SAE J2534 in model year 2004 may request one year additional lead time from the Administrator.
- (iv) For model years 2004 and later, manufacturers shall make available to

aftermarket service providers the necessary manufacturer-specific software applications and calibrations needed to initiate pass-through reprogramming. This software shall be able to run on a standard personal computer that utilizes standard operating systems as specified in SAE J2534 (as specified in paragraph (g)(17) of this section).

(v) For model years prior to 2004, manufacturers may use SAE J2534 (as specified in paragraph (g)(17) of this section) as described above, provided thev make available to the aftermarket any additional required hardware (i.e. cables). Manufacturers may not require the purchase or use of a manufacturer-specific scan tool to receive or use this additional hardware. Manufacturers must also make available the necessary manufacturer-specific software applications and calibrations needed to initiate pass-through reprogramming. Manufacturers must also make available to equipment and tool companies any information needed to develop aftermarket equivalents of the manufacturer-specific hardware.

(vi) Manufacturers may take any reasonable business precautions necessary to protect proprietary business information and are not required to provide this information to any party that does not agree to these reasonable business precautions. The requirement to make hardware available and to release the information to equipment and tool companies takes effect on September 25, 2003, and within 3 months of model introduction for all new model years.

(vii) Manufacturers who cannot comply with paragraphs (g)(12)(v) and (g)(12)(vi) of this section shall make available to equipment and tool companies by September 25, 2003 the following information necessary for reprogramming the Electronic Control Unit (ECU):

(A) The physical hardware requirements for reprogramming events or tools (e.g. system voltage requirements, cable terminals/pins, connections such as RS232 or USB, wires, etc.).

(B) ECU data communication (e.g. serial data protocols, transmission speed or baud rate, bit timing requirements, etc.).

(C) Information on the application physical interface (API) or layers (descriptions for procedures such as connection, initialization, performing and verifying programming/download, and termination).

(D) Vehicle application information or any other related service information such as special pins and voltages for reprogramming events or additional vehicle connectors that require enablement and specifications for the enablement.

(E) Information that describes what interfaces or combinations of interfaces are used to deliver calibrations from database media (e.g. PC using CDROM to the reprogramming device e.g. scan tool or black box).

(viii) A manufacturer can propose an alternative to the requirements of paragraph (g)(12)(vii) of this section for how aftermarket service providers can reprogram an ECU. The Administrator will approve this alternative if the manufacturer demonstrates all of the following:

(A) That it cannot comply with paragraph (g)(12)(v) of this section for the vehicles subject to the alternative plan:

(B) That a very small percentage of its vehicles in model years prior to 2004 cannot be reprogrammed with the provisions described in paragraph (g)(12)(v) of this section, or that releasing the information to tool companies would likely not result in this information being incorporated into aftermarket tools; and

(C) That aftermarket service providers will be able to reprogram promptly at a reasonable cost.

(ix) In meeting the requirements of paragraphs (g)(12)(v) through (g)(12)(vii) of this section, manufacturers may take any reasonable business precautions necessary to protect proprietary business information and are not required to provide this information to any party that does not agree to these reasonable business precautions.

(13) Generic and enhanced information for scan tools. By September 25, 2003, manufacturers shall make available to equipment and tool companies all generic and enhanced service information including bi-directional control and

data stream information as defined in paragraph (g)(2)(ii) of this section. This requirement applies for 1996 and later model year vehicles.

- (i) The information required by paragraph (g)(13) of this section shall be provided electronically using common document formats to equipment and tool companies with whom they have appropriate licensing, contractual, and/ or confidentiality arrangements. To the extent that a central repository for this information (e.g. the TEK-NET library developed by the Equipment and Tool Institute) is used to warehouse this information, the Administrator shall have free unrestricted access. In addition, information required in paragraph (g)(13) of this section shall be made available to equipment and tool companies who are not otherwise members of any central repository and shall have access if the non-members have arranged for the appropriate licensing, contractual and/or confidentiality arrangements with the manufacturer and/or a central repository.
- (ii) In addition to the generic and enhanced information defined in paragraph (g)(2)(ii) of this section, manufacturers shall also make available the following information necessary for developing generic diagnostic scan tools:
- (A) The physical hardware requirements for data communication (e.g. system voltage requirements, cable terminals/pins, connections such as RS232 or USB, wires, etc.),
- (B) ECU data communication (e.g. serial data protocols, transmission speed or baud rate, bit timing requirements, etc.).
- (C) Information on the application physical interface (API) or layers. (i.e., processing algorithms or software design descriptions for procedures such as connection, initialization, and termination),
- (D) Vehicle application information or any other related service information such as special pins and voltages or additional vehicle connectors that require enablement and specifications for the enablement.
- (iii) Any manufacturer who utilizes an automated process in its manufacturer-specific scan tool for diagnostic fault trees shall make available to equipment and tool companies the data

schema, detail specifications, including category types/codes and vehicle codes, and data format/content structure of the diagnostic trouble trees.

- (iv) Manufacturers can satisfy the requirement of paragraph (g)(13)(iii) of this section by making available diagnostic trouble trees on their manufacturer Web sites in full-text.
- (14) Availability of manufacturer-specific scan tools. Manufacturers shall make available for sale to the persons specified in paragraph (g)(2)(i) of this section their own manufacturer-specific diagnostic tools at a fair and reasonable cost. These tools shall also be made available in a timely fashion either through the manufacturer Web site or through a manufacturer-designated intermediary. Manufacturers who develop different versions of one or more of their diagnostic tools that are used in whole or in part for emissionrelated diagnosis and repair shall insure that all emission-related diagnosis and repair information is available for sale to the aftermarket at a fair and reasonable cost. Manufacturers shall technical provide support aftermarket service providers for the tools described in this section, either themselves or through a third party of its choice. Factors for determining fair and reasonable cost include, but are not limited to:
- (i) The net cost to the manufacturer's franchised dealerships for similar tools obtained from manufacturers, less any discounts, rebates, or other incentive programs;
- (ii) The cost to the manufacturer for preparing and distributing the tools, excluding any research and development costs;
- (iii) The price charged by other manufacturers of similar sizes for similar tools:
- (iv) The capabilities and functionality of the manufacturer tool; (v) The means by which the tools are
 - (vi) Inflation.

distributed:

- (vii) The ability of aftermarket technicians and shops to afford the tools.
- (15) Changing content of manufacturerspecific scan tools. Manufacturers who opt to remove non-emissions related content from their manufacturer-specific scan tools and sell them to the

persons specified in paragraph (g)(2)(i) of this section shall adjust the cost of the tool accordingly lower to reflect the decreased value of the scan tool. All emissions-related content that remains in the manufacturer-specific tool shall be identical to the information that is contained in the complete version of the manufacturer-specific tool. Any manufacturer who wishes to implement this option must request approval from the Administrator prior to the introduction of the tool into commerce.

- (16) Special tools. (i) Manufacturers who have developed special tools to extinguish the malfunction indicator light (MIL) for Model Years 1994 through 2003 shall make available the necessary information to equipment and tool companies to design a comparable generic tool. This information was required to be made available to equipment and tool companies no later than September 25, 2003.
- (ii) Manufacturers are prohibited from requiring special tools to extinguish the malfunction indicator light (MIL) beginning with Model Year 2004.
- (17) Reference materials. Manufacturers shall conform with the following Society of Automotive Engineers (SAE) standards. These documents are incorporated by reference, see §86.1. Anyone may inspect copies at the U.S. EPA or at the National Archives and Records Administration (NARA). For information on the availability of this material at U.S. EPA, NARA, or the standard making body directly, refer to §86.1.
- (i) SAE J1930, Revised May 1998. For Web-based delivery of service information, manufacturers shall comply with this industry standard. This recommended practice standardizes various terms, abbreviations, and acronyms associated with on-board diagnostics. Manufacturers shall comply with SAE J1930 beginning with Model Year 2004.
- (ii) SAE J1979, Revised September 1997. For identification and scaling information necessary to interpret and understand data available to a generic scan tool through "mode 6," manufacturers shall comply with this industry standard. This recommended practice describes the implementation of the di-

agnostic test modes for emissions-related test data. Manufacturers shall comply with this industry standard beginning with Model Year 2004.

- (iii) SAE J2284-3, May 2001. For allowing ECU and equipment and tool manufacturers to satisfy the needs of multiple end users with minimum modification to a basic ECU design, manufacturers shall comply with this industry standard which establishes standard ECU physical layer, data link layer, and media design criteria. Manufacturers may comply with SAE J2284-3 beginning with model year 2003 and shall comply with SAE J2284-3 beginning with model year 2008.
- (iv) SAE J2534, February 2002. For pass-through reprogramming capabilities, manufacturers shall comply with this industry standard which provides technical specifications and information that manufacturers must supply to equipment and tool companies to develop aftermarket pass-through reprogramming tools. Manufacturers shall comply with SAE J2534 beginning with model year 2004.
- (18) Reporting requirements. Manufacturers shall provide to the Administrator reports on an annual basis within 30 days of the end of the calendar year and upon request of the Administrator, that describe the performance of their individual Web sites. These annual reports shall be submitted to the Administrator electronically utilizing non-proprietary software in the format as agreed to by the Administrator and the manufacturers. Manufacturers may request Administrator approval to report on parameters other than those described below if the manufacturer can demonstrate that those alternate parameters will provide sufficient and similar information for the Administrator to effectively evaluate the manufacturer Web site. These annual reports shall include, at a minimum, monthly measurements of the following parameters:
- (i) Total successful requests (measured in number of files including graphic interchange formats (GIFs) and joint photographic expert group (JPEG) images, i.e., electronic images such as wiring or other diagrams or pictures). This is defined as the total successful request counts of all the

files which have been requested, including pages, graphics, etc.

- (ii) Total failed requests (measured in number of files). This is defined as the total failed request counts of all the files which were requested but failed because they could not be found or were read-protected. This includes pages, graphics, etc.
- (iii) Average data transferred per day (measured by bytes). This is defined as average amount of data transferred per day from one place to another.
- (iv) Daily Summary (measured in number of files/pages by day of week). This is defined as the total number of requests each day of the week, over the time period given at the beginning of the report.
- (v) Daily report (measured in number of files/pages by the day of the month). This is defined as how many requests there were in each day of a specific month.
- (vi) Browser Summary (measured in number of files/pages by browser type, i.e., Netscape, Internet Explorer). This is defined as the versions of a browser by vendor.
- (vii) Any other information deemed necessary by the Administrator to determine the adequacy of a manufacturer Web site.
- (19) Prohibited acts, liability and remedies. (i) It is a prohibited act for any person to fail to promptly provide or cause a failure to promptly provide information as required by this paragraph (g), or to otherwise fail to comply or cause a failure to comply with any provision of this paragraph (g).
- (ii) Any person who fails or causes the failure to comply with any provision of this paragraph (g) is liable for a violation of that provision. A corporation is presumed liable for any violations of this subpart that are committed by any of its subsidiaries, affiliates or parents that are substantially owned by it or substantially under its control.
- (iii) Any person who violates a provision of this paragraph (g) shall be subject to a civil penalty of not more than \$32,500 per day for each violation. This maximum penalty is shown for calendar year 2004. Maximum penalty limits for later years may be set higher based on the Consumer Price Index, as

- specified in 40 CFR part 19. In addition, such person shall be liable for all other remedies set forth in Title II of the Clean Air Act, remedies pertaining to provisions of Title II of the Clean Air Act, or other applicable provisions of law.
- (h) The manufacturer shall furnish or cause to be furnished to the purchaser of each new motor engine subject to the standards prescribed in §86.004-10 or §86.004-11, as applicable, the following:
- (1) Instructions for all maintenance needed after the end of the useful life of the engine for critical emissions-related components as provided in §86.004-25(b), including recommended practices for diagnosis, cleaning, adjustment, repair, and replacement of the component (or a statement that such component is maintenance free for the life of the engine) and instructions for accessing and responding to any emissions-related diagnostic codes that may be stored in on-board monitoring systems;
- (2) A copy of the engine rebuild provisions contained in §86.004–40.
- (i) For each new diesel-fueled engine subject to the standards prescribed in §86.007–11, as applicable, the manufacturer shall furnish or cause to be furnished to the ultimate purchaser a statement that "This engine must be operated only with ultra low-sulfur diesel fuel (meeting EPA specifications for highway diesel fuel, including a 15 ppm sulfur cap)."
- (j) The following provisions describe requirements related to emission control diagnostic service information for heavy-duty engines used in vehicles over 14,000 pounds gross vehicle weight (GVW):
- (1) Manufacturers of heavy-duty engines used in applications weighing more than 14,000 pounds gross vehicle weight (GVW) that are subject to the applicable OBD requirements of this subpart A are subject to the provisions of this paragraph (j) beginning in the 2010 model year. The provisions of this paragraph (j) apply only to those heavy-duty engines subject to the applicable OBD requirements.

- (2) Upon Administrator approval, manufacturers of vehicles may alternatively comply with all service information and tool provisions found in §86.1808-01 that are applicable to 2001 and subsequent model year vehicles weighing less than 14,000 pounds gross vehicle weight (GVW). Upon Administrator approval, manufacturers that produce engines for use in vehicles between 8,500 and 14,000 pounds may, for those engines, alternatively comply with all service information and tool provisions in §86.010-38(j) that are applicable to 2010 and subsequent model year vehicles over 14,000 pounds. Implementation dates must comply with the service information provision dates applicable to engines in vehicles between 8,500 and 14,000 pounds.
- (3) General requirements. (i) Manufacturers shall furnish or cause to be furnished to any person engaged in the repairing or servicing of heavy-duty engines, or the Administrator upon request, any and all information needed to make use of the on-board diagnostic system and such other information, including instructions for making emission-related diagnosis and repairs, including but not limited to service manuals, technical service bulletins, recall service information, bi-directional control information, and training information, unless such information is protected by section 208(c) as a trade secret. Manufacturers may take steps to restrict warranty and customer assurance plan information used only for the purpose of providing such manufacturer covered repairs to only those repair locations authorized by the manufacturer. No such information may be withheld under section 208(c) of the Act if that information is provided (directly or indirectly) by the manufacturer to franchised dealers, authorized service networks, or other persons engaged in the repair, diagnosing, or servicing of heavy-duty engines.
- (ii) *Definitions*. The following definitions apply for this paragraph (j):
- (A) Aftermarket service provider means any individual or business engaged in the diagnosis, service, and repair of a heavy-duty engine, who is not directly affiliated with a manufacturer or manufacturer franchised dealership, or authorized service network.

- (B) Authorized service network means a group of independent service and repair facilities that are recognized by engine manufacturers as being capable of performing repairs to factory specification, including warranty repair work.
- (C) Bi-directional control means the capability of a diagnostic tool to send messages on the data bus that temporarily overrides the module's control over a sensor or actuator and gives control to the diagnostic tool operator. Bi-directional controls do not create permanent changes to engine or component calibrations.
- (D) Data stream information means information (i.e., messages and parameters) originated within the engine by a module or intelligent sensors (i.e., a sensor that contains and is controlled by its own module) and transmitted between a network of modules and/or intelligent sensors connected in parallel with either one or more communication wires. The information is broadcast over the communication wires for use by the OBD system to gather information on emissions-related components or systems and from other engine modules that may impact emissions. For the purposes of this section, data stream information does not include engine calibration related information, or any data stream information from systems or modules that do not impact emissions.
- (E) Emissions-related information means any information related to the diagnosis, service, and repair of emissions-related components. Emissionsrelated information includes, but is not limited to, information regarding any system, component or part of an engine that controls emissions and that is part of the diagnostic strategy for an OBD monitor, but not limited to: The engine, the fuel system and ignition system; information for any system, component or part that is likely to impact emissions, and any other information specified by the Administrator to be relevant to the diagnosis and repair of an emissions-related problem; any other information specified by the Administrator to be relevant for the diagnosis and repair of an emissions-related failure found through an evaluation of vehicles in-use and after such finding

has been communicated to the affected manufacturer(s).

- (F) Emissions-related training information means any information related training or instruction for the purpose of the diagnosis, service, and repair of emissions-related components.
- (G) Enhanced service and repair information means information which is specific for an original equipment manufacturer's brand of tools and equipment. This includes computer or antitheft system initialization information necessary for the completion of any emissions-related repair on engines that employ integral security systems.
- (H) Equipment and tool company means a registered equipment or software company either public or private that is engaged in, or plans to engage in, the manufacture of scan tool reprogramming equipment or software.
- (I) Generic service and repair information means information which is not specific for an original equipment manufacturer's brand of tools and equipment.
- (J) Indirect information means any information that is not specifically contained in the service literature, but is contained in items such as tools or equipment provided to franchised dealers or authorized service networks (or others). This includes computer or anti-theft system initialization information necessary for the completion of any emissions-related repair on engines that employ integral security systems.
- (K) Intermediary means any individual or entity, other than an original equipment manufacturer, which provides service or equipment to aftermarket service providers.
- (L) Manufacturer franchised dealership means any service provider with which a manufacturer has a direct business relationship.
- (M) Recalibration means the process of downloading to an engine's on-board computer emissions-related revisions of on-board computer application software and calibration parameters with default configurations. Recalibration is not dependent on the use of the vehicle identification number (VIN) in determining vehicle configuration.
- (N) Reconfiguration means the process of enabling or adjusting engine features or engine parameters associated

with such features to adapt a heavyduty engine to a particular vehicle and/ or application.

- (O) Third party information provider means any individual or entity, other than an original equipment manufacturer, who consolidates manufacturer service information and makes this information available to aftermarket service providers.
- (P) Third party training provider means any individual or entity, other than an original equipment manufacturer who develops and/or delivers instructional and educational material for training courses.
- (4) Information dissemination. By July 1, 2010 each manufacturer shall provide or cause to be provided to the persons specified in paragraph (j)(3)(i) of this section and to any other interested parties a manufacturer-specific World Wide Web site containing the information specified in paragraph (j)(3)(i) of this section for 2010 and later model year engines which have been certified to the OBD requirements specified in §86.010-18 and are offered for sale; this requirement does not apply to indirect information, including the information specified in paragraphs (j)(13) through (j)(17) of this section. Upon request and approval of the Administrator, manufacturers who can demonstrate significant hardship in complying with this provision by August 27, 2009, may request an additional six months lead time to meet this requirement. Each manufacturer Web site shall:
- (i) Provide access in full-text to all of the information specified in paragraph (j)(6) of this section.
- (ii) Be updated at the same time as manufacturer franchised dealership or authorized service network World Wide Web sites.
- (iii) Provide users with a description of the minimum computer hardware and software needed by the user to access that manufacturer's information (e.g., computer processor speed and operating system software). This description shall appear when users first logon to the home page of the manufacturer's Web site.
- (iv) Upon Administrator approval, implement a range of time periods for online access to any person specified in paragraph (j)(3)(i) of this section

whereby the user will be able to access the site, search for the information, and purchase, view and print the information at a fair and reasonable cost as specified in paragraph (j)(8) of this section for each of the options. In addition, for each of the range of time periods, manufacturers are required to make their entire site accessible for the respective period of time and price. In other words, a manufacturer may not limit Web site access to just one make or one model.

- (v) Allow the user to search the manufacturer Web site by various topics including but not limited to model, model year, key words or phrases, etc., while allowing ready identification of the latest calibration. Manufacturers who do not use model year to classify their engines in their service information may use an alternate delineation such as body series. Any manufacturer utilizing this flexibility shall create a cross-reference to the corresponding model year and provide this cross-reference on the manufacturer Web site home page.
- (vi) Provide accessibility using common, readily available software and shall not require the use of software, hardware, viewers, or browsers that are not readily available to the general public. Manufacturers shall also provide hyperlinks to any plug-ins, viewers or browsers (e.g. Adobe Acrobat or Netscape) needed to access the manufacturer Web site.
- (vii) Allow simple hyper-linking to the manufacturer Web site from Government Web sites and automotive-related Web sites.
- (viii) Possess sufficient server capacity to allow ready access by all users and has sufficient capacity to assure that all users may obtain needed information without undue delay.
- (ix) Correct or delete any reported broken Web links on a weekly basis.
- (x) Allow for Web site navigation that does not require a user to return to the manufacturer home page or a search engine in order to access a different portion of the site.
- (xi) Allow users to print out any and all of the materials required to be made available on the manufacturers Web site that can be reasonably printed on a standard printer, including the

ability to print it at the user's location.

- (5) Small volume provisions for information dissemination. (i) Manufacturers with total annual sales of less than 5,000 engines shall have until July 1, 2011 to launch their individual Web sites as required by paragraph (j)(4) of this section.
- (ii) Manufacturers with total annual sales of less than 1,000 engines may, in lieu of meeting the requirement of paragraph (j)(4) of this section, request the Administrator to approve an alternative method by which the required emissions-related information can be obtained by the persons specified in paragraph (j)(3)(i) of this section.
- (6) Required information. All information relevant to the diagnosis and completion of emissions-related repairs shall be posted on manufacturer Web sites. This excludes indirect information specified in paragraphs (j)(7) and (j)(13) through (j)(17) of this section. To the extent that this information does not already exist in some form for their manufacturer franchised dealerships or authorized service networks, manufacturers are required to develop and make available the information required by this section to both their manufacturer franchised dealerships or authorized service networks and the aftermarket. The required information includes, but is not limited to:
- (i) Manuals, including subsystem and component manuals developed by a manufacturer's third party supplier that are made available to manufacturer franchised dealerships or authorized service networks, technical service bulletins (TSBs), recall service information, diagrams, charts, and training materials. Informal recall service information such as engineering notes and/or sketches are not required to be made available as long as this information is not made available to manufacturer franchised dealerships or authorized service networks in the form of manuals. Manuals and other such service information from third party suppliers are not required to be made available in full-text on manufacturer Web sites as described in paragraph (j)(4) of this section. Rather, manufacturers must make available on the manufacturer Web site as required by

paragraph (j)(4) of this section an index of the relevant information and instructions on how to order such information. In the alternate, a manufacturer can create a link from its Web site to the Web site(s) of the third party supplier.

- (ii) OBD system information which includes, but is not limited to, the following:
- (A) A general description of the operation of each monitor, including a description of the parameter that is being monitored:
- (B) A listing of all typical OBD diagnostic trouble codes associated with each monitor;
- (C) A description of the typical enabling conditions (either generic or monitor-specific) for each monitor (if equipped) to execute during engine operation, including, but not limited to, minimum and maximum intake air and engine coolant temperature, speed range, and time after engine startup. In addition, manufacturers shall list all monitor-specific OBD drive cycle information for all major OBD monitors as equipped including, but not limited to, catalyst, catalyst heater, oxygen sensor, oxygen sensor heater, evaporative system, exhaust gas re-circulation (EGR), secondary air, and air conditioning system. Additionally, for diesel engines which also perform misfire, fuel system and comprehensive component monitoring under specific driving conditions (i.e., non-continuous monitoring; as opposed to spark ignition engines that monitor these systems under all conditions or continuous monitoring), the manufacturer shall make available monitor-specific drive cycles for these monitors. Any manufacturer who develops generic drive cycles, either in addition to, or instead of, monitor-specific drive cycles shall also make these available in full-text on manufacturer Web sites;
- (D) A listing of each monitor sequence, execution frequency and typical duration:
- (E) A listing of typical malfunction thresholds for each monitor;
- (F) For OBD parameters for specific engines that deviate from the typical parameters, the OBD description shall indicate the deviation and provide a

separate listing of the typical values for those engines;

- (G) Identification and scaling information necessary to interpret and understand data available through Diagnostic Message 8 pursuant to SAE J1939-73 (as specified in paragraph (j)(17) of this section), or through Service/Mode \$06 pursuant to SAE J1979 (as specified in paragraph (j)(17) of this section)
- (H) Algorithms, look-up tables, or any values associated with look-up tables are not required to be made available
- (iii) Any information regarding any system, component, or part of a engine monitored by the OBD system that could in a failure mode cause the OBD system to illuminate the malfunction indicator light (MIL):
- (iv) Manufacturer-specific emissionsrelated diagnostic trouble codes (DTCs) and any related service bulletins, troubleshooting guides, and/or repair procedures associated with these manufacturer-specific DTCs; and
- (v) Information regarding how to obtain the information needed to perform reinitialization of any computer or anti-theft system following an emissions-related repair.
- (7) Anti-theft System Initialization Information. Computer or anti-theft system initialization information and/or related tools necessary for the proper installation of on-board computers or necessary for the completion of any emissions-related repair on engines that employ integral security systems or the repair or replacement of any other emission-related part shall be made available at a fair and reasonable cost to the persons specified in paragraph (j)(3)(i) of this section.
- (i) Except as provided under paragraph (j)(7)(ii) of this section, manufacturers must make this information available to persons specified in paragraph (j)(3)(i) of this section, such that such persons will not need any special tools or manufacturer-specific scan tools to perform the initialization. Manufacturers may make such information available through, for example, generic aftermarket tools, a passthrough device, or inexpensive manufacturer specific cables.

- (ii) A manufacturer may request Administrator approval for an alternative means to re-initialize engines for some or all model years through the 2013 model year by July 27, 2009. The Administrator shall approve the request only after the following conditions have been met:
- (A) The manufacturer must demonstrate that the availability of such information to aftermarket service providers would significantly increase the risk of theft.
- (B) The manufacturer must make available a reasonable alternative means to install or repair computers, or to otherwise repair or replace an emission-related part.
- (C) Any alternative means proposed by a manufacturer cannot require aftermarket technicians to use a manufacturer franchised dealership or authorized service networks to obtain information or special tools to reinitialize the anti-theft system. All information must come directly from the manufacturer or a single manufacturer-specified designee.
- (D) Any alternative means proposed by a manufacturer must be available to aftermarket technicians at a fair and reasonable price.
- (E) Any alternative must be available to aftermarket technicians within twenty-four hours of the initial request.
- (F) Any alternative must not require the purchase of a special tool or tools, including manufacturer-specific tools, to complete this repair. Alternatives may include lease of such tools, but only for appropriately minimal cost.
- (G) In lieu of leasing their manufacturer-specific tool to meet this requirement, a manufacturer may also choose to release the necessary information to equipment and tool manufacturers for incorporation into aftermarket scan tools. Any manufacturer choosing this option must release the information to equipment and tool manufacturers within 60 days of Administrator approval.
- (8) Cost of required information. (i) All information required to be made available by this section, shall be made available at a fair and reasonable price. In determining whether a price is fair and reasonable, consideration may be

- given to relevant factors, including, but not limited to, the following:
- (A) The net cost to the manufacturer franchised dealerships or authorized service networks for similar information obtained from manufacturers, less any discounts, rebates, or other incentive programs;
- (B) The cost to the manufacturer for preparing and distributing the information, excluding any research and development costs incurred in designing and implementing, upgrading or altering the onboard computer and its software or any other engine part or component. Amortized capital costs for the preparation and distribution of the information may be included;
- (C) The price charged by other manufacturers for similar information;
- (D) The price charged by manufacturers for similar information prior to the launch of manufacturer Web sites;
- (E) The ability of the average aftermarket technician or shop to afford the information;
- (F) The means by which the information is distributed;
- (G) The extent to which the information is used, which includes the number of users, and frequency, duration, and volume of use; and
 - (H) Inflation.
- (ii) Manufacturers must submit to EPA a request for approval of their pricing structure for their Web sites and amounts to be charged for the information required to be made available under paragraphs (j)(4) and (j)(6) of this section at least 180 days in advance of the launch of the web site. Subsequent to the approval of the manufacturer Web site pricing structure, manufacturers shall notify EPA upon the increase in price of any one or all of the subscription options of 20 percent or more above the previously approved price, taking inflation into account.
- (A) The manufacturer shall submit a request to EPA that sets forth a detailed description of the pricing structure and amounts, and support for the position that the pricing structure and amounts are fair and reasonable by addressing, at a minimum, each of the factors specified in paragraph (j)(8)(i) of this section.

- (B) EPA will act upon on the request within 180 days following receipt of a complete request or following receipt of any additional information requested by EPA.
- (C) EPA may decide not to approve, or to withdraw approval for a manufacturer's pricing structure and amounts based on a conclusion that this pricing structure and/or amounts are not, or are no longer, fair and reasonable, by sending written notice to the manufacturer explaining the basis for this decision.
- (D) In the case of a decision by EPA not to approve or to withdraw approval, the manufacturer shall within three months following notice of this decision, obtain EPA approval for a revised pricing structure and amounts by following the approval process described in this paragraph.
- (9) Unavailable information. Any information which is not provided at a fair and reasonable price shall be considered unavailable, in violation of these regulations and section 202(m)(5) of the Clean Air Act.
- (10) Third party information providers.
 (i) By January 1, 2011 manufacturers shall, for model year 2010 and later engines, make available to third-party information providers as defined in paragraph (j)(3)(ii) of this section with whom they may wish to engage in licensing or business arrangements, the required emissions-related information as specified in paragraph (j)(6) of this section either:
- (A) Directly in electronic format such as diskette or CD-ROM using nonproprietary software, in English; or
- (B) Indirectly via a Web site other than that required by paragraph (j)(4) of this section
- (ii) Manufacturers are not responsible for the accuracy of the information distributed by third parties. However, where manufacturers charge information intermediaries for information, whether through licensing agreements or other arrangements, manufacturers are responsible for inaccuracies contained in the information they provide to third party information providers.
- (11) Required emissions-related training information. By January 1, 2011, for

- emissions-related training information, manufacturers shall:
- (i) Video tape or otherwise duplicate and make available for sale on manufacturer Web sites within 30 days after transmission any emissions-related training courses provided to manufacturer franchised dealerships or authorized service networks via the Internet or satellite transmission. Manufacturers shall not be required to duplicate transmitted emissions-related training courses if anyone engaged in the repairing or servicing of heavy-duty engines has the opportunity to receive the Internet or satellite transmission, even if there is a cost associated with the equipment required to receive the transmission:
- (ii) Provide on the manufacturer Web site an index of all emissions-related training information available for purchase by aftermarket service providers for 2010 and newer engines. The required information must be made available for purchase within 3 months of model introduction and then must be made available at the same time it is made available to manufacturer franchised dealerships or authorized service networks, whichever is earlier. The index shall describe the title of the course or instructional session, the cost of the video tape or duplicate, and information on how to order the item(s) from the manufacturer Web site. All of the items available must be shipped within 3 business day of the order being placed and are to made available at a fair and reasonable price as described in paragraph (j)(8) of this section. Manufacturers unable to meet the 3 business day shipping requirement under circumstances where orders exceed supply and additional time is needed by the distributor to reproduce the item being ordered, may exceed the 3 business day shipping requirement, but in no instance can take longer than 14 days to ship the item.
- (12) Timeliness and maintenance of information dissemination. (i) Subsequent to the initial launch of the manufacturer's Web site, manufacturers must make the information required under paragraph (j)(6) of this section available on their Web site within six months of model introduction, or at the same time it is made available to

manufacturer franchised dealerships or authorized service networks, whichever is earlier. After this six month period, the information must be available and updated on the manufacturer Web site at the same time that the updated information is made available to manufacturer franchised dealerships or authorized service networks, except as otherwise specified in this section.

(ii) Archived information. Manufacturers must maintain the required information on their Web sites in full-text as defined in paragraph (j)(6) of this section for a minimum of 15 years after model introduction. Subsequent to this fifteen vear period, manufacturers may archive the information in the manufacturer's format of choice and provide an index of the archived information on the manufacturer Web site and how it can be obtained by interested parties. Manufacturers shall index their available information with a title that adequately describes the contents of the document to which it refers. Manufacturers may allow for the ordering of information directly from their Web site, or from a Web site hyperlinked to the manufacturer Web site. In the alternate, manufacturers shall list a phone number and address where aftermarket service providers can call or write to obtain the desired information. Manufacturers must also provide the price of each item listed, as well as the price of items ordered on a subscription basis. To the extent that any additional information is added or changed for these model years, manufacturers shall update the index as appropriate. Manufacturers will be responsible for ensuring that their information distributors do so within one regular business day of receiving the order. Items that are less than 20 pages (e.g. technical service bulletins) shall be faxed to the requestor and distributors are required to deliver the information overnight if requested and paid for by the ordering party. Archived information must be made available on demand and at a fair and reasonable price

(13) Recalibration information. (i) Manufacturers shall make available to the persons specified in paragraph (j)(3)(i) of this section all emissions-related recalibration or reprogramming events

(including driveability reprogramming events that may affect emissions) in the format of their choice at the same time they are made available to manufacturer franchised dealerships or authorized service networks. This requirement applies on July 1, 2013.

(ii) Manufacturers shall provide persons specified in paragraph (j)(3)(i) of this section with an efficient and cost-effective method for identifying whether the calibrations on engines are the latest to be issued. This requirement applies on July 1, 2013.

(iii) For all 2013 and later OBD engines equipped with reprogramming capability, manufacturers shall comply with either SAE J2534–1 (as specified in paragraph (j)(17) of this section), or the Technology and Maintenance Council's (TMC) Recommended Practice TMC RP 1210B (as specified in paragraph (j)(17) of this section).

(iv) For model years 2013 and later, manufacturers shall make available to aftermarket service providers the necessary manufacturer-specific software applications and calibrations needed to initiate pass-through reprogramming. This software shall be able to run on a standard personal computer that utilizes standard operating systems as specified in either SAE J2534–1 (as specified in paragraph (j)(17) of this section) or TMC RP 1210B (as specified in paragraph (j)(17) of this section).

(v) Manufacturers may take any reasonable business precautions necessary to protect proprietary business information and are not required to provide this information to any party that does not agree to these reasonable business precautions. The requirements to make hardware available and to release the information to equipment and tool companies apply on July 1, 2013, and within 3 months of model introduction for all new model years.

(14) Generic and enhanced information for scan tools. By July 1, 2013, manufacturers shall make available to equipment and tool companies all generic and enhanced service information including bi-directional control and data stream information as defined in paragraph (j)(3(ii) of this section. This requirement applies for 2013 and later model year engines.

- (i) The information required by this paragraph (j)(14) shall be provided electronically using common document formats to equipment and tool companies with whom they have appropriate licensing, contractual, and/or confidentiality arrangements. To the extent that a central repository for this information (e.g. the TEK-NET library developed by the Equipment and Tool Institute) is used to warehouse this information, the Administrator shall have free unrestricted access. In addition, information required by this paragraph (j)(14) shall be made available to equipment and tool companies who are not otherwise members of any central repository and shall have access if the non-members have arranged for the appropriate licensing, contractual and/or confidentiality arrangements with the manufacturer and/or a central reposi-
- (ii) In addition to the generic and enhanced information defined in paragraph (j)(3)(ii) of this section, manufacturers shall also make available the following information necessary for developing generic diagnostic scan tools:
- (A) The physical hardware requirements for data communication (e.g., system voltage requirements, cable terminals/pins, connections such as RS232 or USB, wires, etc.),
- (B) Electronic Control Unit (ECU) data communication (e.g., serial data protocols, transmission speed or baud rate, bit timing requirements, etc.),
- (C) Information on the application physical interface (API) or layers. (i.e., processing algorithms or software design descriptions for procedures such as connection, initialization, and termination).
- (D) Engine application information or any other related service information such as special pins and voltages or additional connectors that require enablement and specifications for the enablement.
- (iii) Any manufacturer who utilizes an automated process in their manufacturer-specific scan tool for diagnostic fault trees shall make available to equipment and tool companies the data schema, detail specifications, including category types/codes and codes, and data format/content structure of the diagnostic trouble trees.

- (iv) Manufacturers can satisfy the requirement of paragraph (j)(14)(iii) of this section by making available diagnostic trouble trees on their manufacturer Web sites in full-text.
- (v) Manufacturers shall make all required information available to the requesting equipment and tool company within 14 days after the request to purchase has been made unless the manufacturer requests Administrator approval to refuse to disclose such information to the requesting company or requests Administrator approval for additional time to comply. After receipt of a request and consultation with the affected parties, the Administrator shall either grant or refuse the petition based on the evidence submitted during the consultation process:
- (A) If the evidence demonstrates that the engine manufacturer has a reasonably based belief that the requesting equipment and tool company could not produce safe and functionally accurate tools that would not cause damage to the engine, the petition for non-disclosure will be granted. Engine manufacturers are not required to provide data stream and bi-directional control information that would permit an equipment and tool company's products to modify an EPA-certified engine or transmission configuration.
- (B) If the evidence does not demonstrate that the engine manufacturer has a reasonably-based belief that the requesting equipment and tool company could not produce safe and functionally accurate tools that would not cause damage to the engine, the petition for non-disclosure will be denied and the engine manufacturer, as applicable, shall make the requested information available to the requesting equipment and tool company within 2 days of the denial.
- (vi) If the manufacturer submits a request for Administrator approval for additional time, and satisfactorily demonstrates to the Administrator that the engine manufacturer is able to comply but requires additional time within which to do so, the Administrator shall grant the request and provide additional time to fully and expeditiously comply.
- (vii) Manufacturers may require that tools using information covered under

paragraph (j)(14) of this section comply with the Component Identifier message specified in SAE J1939–71 (as specified in paragraph (j)(17) of this section) as Parameter Group Number (PGN) 65249 (including the message parameter's make, model, and serial number) and the SAE J1939–81 (as specified in paragraph (j)(17) of this section) Address Claim PGN.

(viii) Manufacturers are not required to make available to equipment and tool companies any information related to reconfiguration capabilities or any other information that would make permanent changes to existing engine configurations.

- (15) Availability of manufacturer-specific scan tools. (i) By July 1, 2013, manufacturers shall make available for sale to the persons specified in paragraph (j)(3)(i) of this section their own manufacturer-specific diagnostic tools at a fair and reasonable cost. These tools shall also be made available in a timely fashion either through the manufacturer Web site or through a manufacturer-designated intermediary. Upon Administrator approval, manufacturers will not be required to make available manufacturer-specific tools with reconfiguration capabilities if they can demonstrate to the satisfaction of the Administrator that these tools are not essential to the completion of an emissions-related repair, such as recalibration. As a condition of purchase, manufacturers may request that the purchaser take all necessary training offered by the engine manufacturer. Any required training materials and classes must comply with the following:
- (A) Similar training must be required by the engine manufacturer for the use of the same tool by its franchised dealerships or authorized service networks;
- (B) The training must be substantially similar to such training in terms of material covered and the length of training;
- (C) The training must be made available within six months after a tool request has been made;
- (D) The training must be made available at a fair and reasonable price.
- (ii) Manufacturers shall ship purchased tools in a timely manner after a request and training, if any, has been

completed. Any required training materials and classes must be made available at a fair and reasonable price. Manufacturers who develop different versions of one or more of their diagnostic tools that are used in whole or in part for emission-related diagnosis and repair shall also insure that all emission-related diagnosis and repair information is available for sale to the aftermarket at a fair and reasonable cost. Factors for determining fair and reasonable cost include, but are not limited to:

- (A) The net cost to the manufacturer's franchised dealerships or authorized service network for similar tools obtained from manufacturers, less any discounts, rebates, or other incentive programs:
- (B) The cost to the manufacturer for preparing and distributing the tools, excluding any research and development costs:
- (C) The price charged by other manufacturers of similar sizes for similar tools:
- (D) The capabilities and functionality of the manufacturer tool;
- (E) The means by which the tools are distributed;
 - (F) Inflation;
- (G) The ability of aftermarket technicians and shops to afford the tools.

Manufacturers shall provide technical support to aftermarket service providers for the tools described in this section, either themselves or through a third-party of their choice.

(16) Changing content of manufacturerspecific scan tools. Manufacturers who opt to remove non-emissions related content from their manufacturer-specific scan tools and sell them to the persons specified in paragraph (j)(3)(i) of this section shall adjust the cost of the tool accordingly lower to reflect the decreased value of the scan tool. All emissions-related content that remains in the manufacturer-specific tool shall be identical to the information that is contained in the complete version of the manufacturer-specific tool. Any manufacturer who wishes to implement this option must request approval from the Administrator prior to the introduction of the tool into commerce.

- (17) Reference materials. Manufacturers shall conform with the following industry standards. These documents are incorporated by reference in §86.1. Anyone may inspect copies at the U.S. EPA or at the National Archives and Records Administration (NARA). For information on the availability of this material at U.S. EPA, NARA, or the standard making bodies directly, refer to §86.1
- (i) SAE J1939-71, Revised January 2008. For providing a means for the application processes to access the OSI environment, manufacturers shall comply with this industry standard.
- (ii) SAE J1939-73, Revised September 2006. For identification and scaling information necessary to interpret and understand data available through Diagnostic Message 8, manufacturers shall comply with this industry standard. In the alternate, manufacturers may comply with Service/Mode \$06 pursuant to SAE J1979, Revised May 2007. These recommended practices describe the implementation of diagnostic test modes for emissions related test data. Manufacturers shall comply with either SAE J1939-73 or SAE J1979 beginning with Model Year 2013.
- (iii) SAE J1939-81, Revised May 2003. For management of source addresses and the association of those address with an actual function and with the detection and reporting of network realized errors, manufacturers shall comply with this industry standard.
- (iv) SAE J2403, Revised August 2007. For Web-based delivery of service information, manufacturers shall comply with this industry standard which standardizes various terms, abbreviations, and acronyms associated with on-board diagnostics. Manufacturers shall comply with SAE J2403 beginning with the Model Year 2013.
- (v) TMC RP 1210B, Revised June 2007. For pass-thru reprogramming capabilities, manufacturers shall comply with Technology and Maintenance Council's (TMC) Recommended Practice TMC RP 1210B. In the alternate, manufacturers may comply with SAE J2534–1, Revised December 2004. These recommended practices provide technical specifications and information that manufacturers must supply to equipment and tool companies to develop aftermarket

- pass-thru reprogramming tools. Manufacturers shall comply with either TMC RP 1210B or SAE J2534-1 beginning with Model Year 2013.
- (18) Reporting requirements. Performance reports that adequately demonstrate that each manufacturers website meets the information requirements outlined in paragraphs (j)(6)(i) through (j)(6)(vi) of this section shall be submitted to the Administrator annually or upon request by the Administrator. These reports shall indicate the performance and effectiveness of the websites by using commonly used Internet statistics (e.g., successful requests, frequency of use, number of subscriptions purchased, etc.). Manufacturers shall provide to the Administrator reports on an annual basis within 30 days of the end of the calendar year. These annual reports shall be submitted to the Administrator electronically utilizing non-proprietary software in the format as agreed to by the Administrator and the manufactur-
- (19) Prohibited acts, liability and remedies. (i) It is a prohibited act for any person to fail to promptly provide or cause a failure to promptly provide information as required by this paragraph (j), or to otherwise fail to comply or cause a failure to comply with any provision of this subsection.
- (ii) Any person who fails or causes the failure to comply with any provision of this paragraph (j) is liable for a violation of that provision. A corporation is presumed liable for any violations of this subpart that are committed by any of its subsidiaries, affiliates or parents that are substantially owned by it or substantially under its control.
- (iii) Any person who violates a provision of this paragraph (j) shall be subject to a civil penalty of not more than \$31,500 per day for each violation. This maximum penalty is shown for calendar year 2002. Maximum penalty limits for later years may be set higher based on the Consumer Price Index, as specified in 40 CFR part 19. In addition, such person shall be liable for all other remedies set forth in Title II of the Clean Air Act, remedies pertaining to provisions of Title II of the Clean Air

Act, or other applicable provisions of law.

(iv) Manufacturers will not have any emissions warranty, in-use compliance, defect reporting or recall liability for service on a heavy-duty engine that is not undertaken by the manufacturer, for any damage caused by their own tools in the hands of independent service providers, or for the use and misuse of third party tools.

[74 FR 8408, Feb. 24, 2009, as amended at 75 FR 22978, Apr. 30, 2010]

§ 86.012-2 Definitions.

The definitions of §86.010-2 continue to apply to model year 2010 and later model year vehicles. The definitions listed in this section apply beginning with model year 2012. Urban bus means a passenger-carrying vehicle with a load capacity of fifteen or more passengers and intended primarily for intracity operation, i.e., within the confines of a city or greater metropolitan area. Urban bus operation is characterized by short rides and frequent stops. To facilitate this type of operation, more than one set of quick-operating entrance and exit doors would normally be installed. Since fares are usually paid in cash or tokens, rather than purchased in advance in the form of tickets, urban buses would normally have equipment installed for collection of fares. Urban buses are also typically characterized by the absence of equipment and facilities for long distance travel, e.g., rest rooms, large luggage compartments, and facilities for stowing carry-on luggage.

[76 FR 57375, Sept. 15, 2011]

§86.016-1 General applicability.

(a) Applicability. The provisions of this subpart generally apply to 2005 and later model year new Otto-cycle heavyduty engines used in incomplete vehicles and vehicles above 14,000 pounds GVWR and 2005 and later model year new diesel-cycle heavy-duty engines. In cases where a provision applies only to a certain vehicle group based on its model year, vehicle class, motor fuel, engine type, or other distinguishing characteristics, the limited applicability is cited in the appropriate section or paragraph. The provisions of

this subpart continue to generally apply to 2000 and earlier model year new Otto-cycle and diesel-cycle lightduty vehicles, 2000 and earlier model year new Otto-cycle and diesel-cycle light-duty trucks, and 2004 and earlier model year new Otto-cycle complete heavy-duty vehicles at or below 14,000 pounds GVWR. Provisions generally applicable to 2001 and later model year new Otto-cycle and diesel-cycle lightduty vehicles, 2001 and later model year new Otto-cycle and diesel-cycle light-duty trucks, and 2005 and later model year Otto-cycle complete heavyduty vehicles at or below 14,000 pounds GVWR are located in subpart S of this part.

- (b) Optional applicability. A manufacturer may request to certify any incomplete Otto-cycle heavy-duty vehicle of 14,000 pounds Gross Vehicle Weight Rating or less in accordance with the provisions for Otto-cycle complete heavy-duty vehicles located in subpart S of this part. Heavy-duty engine or heavy-duty vehicle provisions of this subpart A do not apply to such a vehicle.
- (c) Otto-cycle heavy-duty engines and vehicles. The following requirements apply to Otto-cycle heavy-duty engines and vehicles:
- (1) Exhaust emission standards according to the provisions of §86.008–10 or §86.1816, as applicable.
- (2) On-board diagnostics requirements according to the provisions of §86.007–17 or §86.1806, as applicable.
- (3) Evaporative emission standards as follows:
- (i) Evaporative emission standards for complete vehicles according to the provisions of §§ 86.1810 and 86.1816.
- (ii) For 2013 and earlier model years, evaporative emission standards for incomplete vehicles according to the provisions of §86.008–10, or §§86.1810 and 86.1816, as applicable.
- (iii) For 2014 and later model years, evaporative emission standards for incomplete vehicles according to the provisions of §§ 86.1810 and 86.1816, or 40 CFR part 1037, as applicable.
- (4) Refueling emission requirements for Otto-cycle complete vehicles according to the provisions of §§ 86.1810 and 86.1816.

§86.016-1

- (d) Non-petroleum fueled vehicles. The standards and requirements of this part apply to model year 2016 and later non-petroleum fueled motor vehicles as follows:
- (1) The standards and requirements of this part apply as specified for vehicles fueled with methanol, natural gas, and LPG.
- (2) The standards and requirements of subpart S of this part apply as specified for light-duty vehicles and light-duty trucks.
- (3) The standards and requirements of this part applicable to methanolfueled heavy-duty vehicles and engines (including flexible fuel vehicles and engines) apply to heavy-duty vehicles and engines fueled with any oxygenated fuel (including flexible fuel vehicles and engines). Most significantly, this means that the hydrocarbon standards apply as NMHCE and the vehicles and engines must be tested using the applicable oxygenated fuel according to the test procedures in 40 CFR part 1065 applicable for oxygenated fuels. For purposes of this paragraph (d), oxygenated fuel means any fuel containing at least 50 volume percent oxygenated compounds. For example, a fuel mixture of 85 gallons of ethanol and 15 gallons of gasoline is an oxygenated fuel, while a fuel mixture of 15 gallons of ethanol and 85 gallons of gasoline is not an oxygenated fuel.
- (4) The standards and requirements of subpart S of this part applicable to heavy-duty vehicles under 14.000 pounds GVWR apply to all heavy-duty vehicles powered solely by electricity, including plug-in electric vehicles and solar-powered vehicles. Use good engineering judgment to apply these requirements to these vehicles, including applying these provisions to vehicles over 14,000 pounds GVWR. Electric heavy-duty vehicles may not generate NO_x or PM emission credits. Heavyduty vehicles powered solely by electricity are deemed to have zero emissions of regulated pollutants.
- (5) The standards and requirements of this part applicable to diesel-fueled heavy-duty vehicles and engines apply to all other heavy-duty vehicles and engines not otherwise addressed in this paragraph (d).

- (6) See 40 CFR parts 1036 and 1037 for requirements related to greenhouse gas emissions.
- (7) Manufacturers may voluntarily certify to the standards of paragraphs (d)(3) through (5) of this section before model year 2016. Note that other provisions in this part require compliance with the standards described in paragraphs (d)(1) and (2) of this section for model years before 2016.
- (e) Small volume manufacturers. Special certification procedures are available for any manufacturer whose projected combined U.S. sales of lightlight-duty trucks, vehicles, heavy-duty vehicles, and heavy-duty engines in its product line (including all vehicles and engines imported under the provisions of 40 CFR 85.1505 and 85.1509) are fewer than 10,000 units for the model year in which the manufacturer seeks certification. To certify its product line under these optional procedures, the small-volume manufacturer must first obtain the Administrator's approval. The manufacturer must meet the eligibility criteria specified in §86.098-14(b) before the Administrator's approval will be granted. The small-volume manufacturer's certification procedures are described in § 86.098-14.
- (f) Optional procedures for determining exhaust opacity. (1) The provisions of subpart I of this part apply to tests which are performed by the Administrator, and optionally, by the manufacturer.
- (2) Measurement procedures, other than those described in subpart I of this part, may be used by the manufacturer provided the manufacturer satisfies the requirements of §86.007–23(f).
- (3) When a manufacturer chooses to use an alternative measurement procedure, it has the responsibility to determine whether the results obtained by the procedure will correlate with the results which would be obtained from the measurement procedure in subpart I of this part. Consequently, the Administrator will not routinely approve or disapprove any alternative opacity measurement procedure or any associated correlation data which the manufacturer elects to use to satisfy the data requirements for subpart I of this part.

(4) If a confirmatory test is performed and the results indicate there is a systematic problem suggesting that the data generated under an optional alternative measurement procedure do not adequately correlate with data obtained in accordance with the procedures described in subpart I of this part, EPA may require that all certificates of conformity not already issued be based on data obtained from procedures described in subpart I of this

[76 FR 57375, Sept. 15, 2011]

\$86.078-3 Abbreviations.

The abbreviations in this section apply to this subpart and also to subparts B, D, H, I, J, N, O and P of this part and have the following meanings:

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accel.-acceleration.
AECD—Auxiliary emission control device.
API—American Petroleum Institute.
ASTM-American Society for Testing and
 Materials.
BHP-Brake horsepower.
BSCO—Brake specific carbon monoxide.
BSHC—Brake specific hydrocarbons.
BSNO<sub>x</sub>—Brake specific oxides of nitrogen.
C—Celsius.
cfh-cubic feet per hour.
CFV—Critical flow venturi.
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CFV-CVS—Critical flow venturi—constant volume sampler. CH₄ methane. CL—Chemiluminescence.

CO₂—carbon dioxide. CO-Carbon monoxide. conc.—concentration.

cfm-cubic feet per minute.

CT—Closed throttle. cu. in.-cubic inch(es).

CVS—Constant volume sampler. decel.-deceleration.

EP-End point. evap.-evaporative.

F—Fahrenheit.

FID—Flame ionization detector.

FL-Full load. ft.—feet.

g-gram(s). gal.—U.S. gallon(s).

GVW-Gross vehicle weight.

GVWR—Gross vehicle weight rating.

h-hour(s). H₂O-water.

HC-hydrocarbon(s).

HFID-Heated flame ionization detector.

Hg-mercury. hi—high.

hp.—horsepower.

IBP—Initial boiling point.

ID—Internal diameter.

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in.-inch(es).
K-kelvin.
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kg-kilogram(s)

km-kilometer(s).

kPa-kilopascal(s).

lb.-pound(s).

lb.-ft.—pound-feet. m-meter(s).

max.-maximum. mg-milligram(s).

mi.—mile(s).

min —minute(s)

ml—milliliter(s).

mm-millimeter(s). mph-miles per hour.

mv—millivolt(s).

N₂—nitrogen.

NDIR—Nondispersive infrared.

NO-nitric oxide.

NO2-nitrogen dioxide.

N2O nitrous oxide. NO_x—oxides of nitrogen.

No.-Number.

O2-oxygen. Pb—lead.

pct.-percent.

PDP-CVS-Positive displacement pumpconstant volume sampler.

ppm-parts per million by volume. ppm C—parts per million, carbon.

psi-pounds per square inch.

psig—pounds per square inch gauge. PTA—Part throttle acceleration.

PTD-Part throttle deceleration.

R-Rankin.

rpm—revolutions per minute.

RVP—Reid vapor pressure.

s-second(s).

SAE—Society of Automotive Engineers.

SI-International system of units.

sp.—speed.

TEL—Tetraethyl lead. TML—Tetramethyl lead.

UDDS-Urban dynamometer driving schedule.

V—volt(s).

vs-versus.

W—watt(s).

WF—Weighting factor.

WOT-Wide open throttle.

wt.—weight.

—feet.

"—inch(es).

°—degree(s).

Σ—summation.

[42 FR 32907, June 28, 1977, as amended at 45 FR 4149, Jan. 21, 1980; 74 FR 56373, Oct. 30,

§86.078-6 Hearings on certification.

(a)(1) After granting a request for a hearing under §86.084-22, §86.084-30(b), \$86.084-30(c), the Administrator shall designate a Presiding Officer for the hearing.

§86.078-6

- (2) The General Counsel will represent the Environmental Protection Agency in any hearing under this section.
- (3) If a time and place for the hearing have not been fixed by the Administrator under §86.084.22, §86.084–30(b), or §86.084–30(c), the hearing shall be held as soon as practicable at a time and place fixed by the Administrator or by the Presiding Officer.
- (4) In the case of any hearing requested pursuant to §86.078–30(c)(5)(i), the Administrator may in his discretion direct that all argument and presentation of evidence be concluded within such fixed period not less than 30 days as he may establish from the date that the first written offer of a hearing is made to the manufacturer. To expedite proceedings, the Administrator may direct that the decision of the Presiding Officer (who may, but need not be the Administrator himself) shall be the final EPA decision.
- (b)(1) Upon his appointment pursuant to paragraph (a) of this section, the Presiding Officer will establish a hearing file. The file shall consist of the notice issued by the Administrator under §86.084-22, §86.084-30(b), or §86.084-30(c) together with any accompanying material, the request for a hearing and the supporting data submitted therewith, and all documents relating to the request for certification and all documents submitted therewith, and correspondence and other data material to the hearing.
- (2) The hearing file will be available for inspection by the applicant at the office of the Presiding Officer.
- (c) An applicant may appear in person, or may be represented by counsel or by any other duly authorized representative.
- (d)(1) The Presiding Officer upon the request of any party, or in his discretion, may arrange for a prehearing conference at a time and place specified by him to consider the following:
 - (i) Simplification of the issues;
- (ii) Stipulations, admissions of fact, and the introduction of documents;
- (iii) Limitation of the number of expert witnesses;
- (iv) Possibility of agreement disposing of all or any of the issues in dispute;

- (v) Such other matters as may aid in the disposition of the hearing, including such additional tests as may be agreed upon by the parties.
- (2) The results of the conference shall be reduced to writing by the Presiding Officer and made part of the record.
- (e)(1) Hearings shall be conducted by the Presiding Officer in an informal but orderly and expeditious manner. The parties may offer oral or written evidence, subject to the exclusion by the Presiding Officer of irrelevant, immaterial and repetitious evidence.
- (2) Witnesses will not be required to testify under oath. However, the Presiding Officer shall call to the attention of witnesses that their statements may be subject to the provisions of title 18 U.S.C. 1001 which imposes penalties for knowingly making false statements or representations, or using false documents in any matter within the jurisdiction of any department or agency of the United States.
- (3) Any witness may be examined or cross-examined by the Presiding Officer, the parties, or their representatives.
- (4) Hearings shall be reported verbatim. Copies of transcripts of proceedings may be purchased by the applicant from the reporter.
- (5) All written statements, charts, tabulations, and similar data offered in evidence at the hearings shall, upon a showing satisfactory to the Presiding Officer of their authenticity, relevancy, and materiality, be received in evidence and shall constitute a part of the record.
- (6) Oral argument may be permitted in the discretion of the Presiding Officer and shall be reported as part of the record unless otherwise ordered by him.
- (f)(1) The Presiding Officer shall make an initial decision which shall include written findings and conclusions and the reasons or basis therefor on all the material issues of fact, law, or discretion presented on the record. The findings, conclusions, and written decision shall be provided to the parties and made a part of the record. The initial decision shall become the decision of the Administrator without further proceedings unless there is an appeal to the Administrator or motion

for review by the Administrator within 20 days of the date the initial decision was filed.

(2) On appeal from or review of the initial decision the Administrator shall have all the powers which he would have in making the initial decision including the discretion to require or allow briefs, oral argument, the taking of additional evidence or the remanding to the Presiding Officer for additional proceedings. The decision by the Administrator shall include written findings and conclusions and the reasons or basis therefor on all the material issues of fact, law, or discretion presented on the appeal or considered in the review.

[42 FR 32907, June 28, 1977, as amended at 49 FR 48479, Dec. 12, 1984]

§86.079-31 Separate certification.

Where possible a manufacturer should include in a single application for certification all vehicles (or engines) for which certification is required. A manufacturer may, however, choose to apply separately for certification of part of his product line. The selection of test vehicles (or test engines) and the computation of test results will be determined separately for each application.

[42 FR 45149, Sept. 8, 1977]

§86.079-32 Addition of a vehicle or engine after certification.

(a) If a manufacturer proposes to add to his product line a vehicle (or engine) of the same engine-system combination as vehicles (or engines) previously certified but which was not described in the application for certification when the test vehicle(s) (or test engine(s)) representing other vehicles (or engines) of that combination was certified, he shall notify the Administrator. Such notification shall be in advance of the addition unless the manufacturer elects to follow the procedure described in §86.079-34. This notification shall include a full description of the vehicle (or engine) to be added.

(b) The Administrator may require the manufacturer to perform such tests on the test vehicle(s) (or test engine(s)) representing the vehicle (or engine) to be added which would have been required if the vehicle (or engine) had been included in the original application for certification.

(c) If, after a review of the test reports and data submitted by the manufacturer, and data derived from any testing conducted under §86.079–29, the Administrator determines that the test vehicle(s) or test engine(s) meets all applicable standards, the appropriate certificate will be amended accordingly. If the Administrator determines that the test vehicle(s) (or test engine(s)) does not meet applicable standards, he will proceed under §86.079–30(b).

[42 FR 45149, Sept. 8, 1977]

§86.079-33 Changes to a vehicle or engine covered by certification.

(a) The manufacturer shall notify the Administrator of any change in production vehicles (or production engines) in respect to any of the parameters listed in \$86.079-24(a)(3), \$86.079-24(b)(1)(iii), \$86.079-24(b)(2) (iii) or \$86.079-24(b)(3)(iii) as applicable, giving a full description of the change. Such notification shall be in advance of the change unless the manufacturer elects to follow the procedure described in \$86.079-34.

(b) Based upon the description of the change, and data derived from such testing as the Administrator may require or conduct. The Administrator will determine whether the vehicle (or engine), as modified, would still be covered by the certificate of conformity then in effect.

(c) If the Administrator determines that the outstanding certificate would cover the modified vehicles (or engines) he will notify the manufacturer in writing. Except as provided in §86.079–34 the change may not be put into effect prior to the manufacturer's receiving this notification. If the Administrator determines that the modified vehicles (or engines) would not be covered by the certificate then in effect, the modified vehicles (or engines) shall be treated as additions to the product line subject to §86.079–32.

[42 FR 45149, Sept. 8, 1977]

§86.079-36

§86.079-36 Submission of vehicle identification numbers.

- (a) Upon request of the Administrator, the manufacturer of any light-duty vehicle or light-duty truck covered by a certificate of conformity shall, within 30 days, identify by vehicle identification number, the vehicle(s) covered by the certificate of conformity.
- (b) The manufacturer of any light-duty vehicle or light-duty truck covered by a certificate of conformity shall provide to the Administrator, within 60 days of the issuance of a certificate of conformity, an explanation of the elements in any vehicle identification coding system in sufficient detail to enable the Administrator to identify those vehicles which are covered by a certificate of conformity.

[43 FR 52920, Nov. 14, 1978]

§ 86.079-39 Submission of maintenance instructions.

- (a) The manufacturer shall provide to the Administrator, no later than the time of the submission required by §86.079-23, a copy of the maintenance instructions which the manufacturer proposes to supply to the ultimate purchaser in accordance with §86.079-38(a). The Administrator will review such instructions to determine whether they are reasonable and necessary to assure the proper functioning of the vehicle's (or engine's) emission control systems. The Administrator will notify the manufacturer of his determination whether such instructions are reasonable and necessary to assure the proper functioning of the emission control sys-
- (b) Any revision to the maintenance instructions which will affect emissions shall be supplied to the Administrator at least 30 days before being supplied to the ultimate purchaser unless the Administrator consents to a lesser period of time.

[42 FR 45151, Sept. 8, 1977]

§ 86.080-12 Alternative certification procedures.

(a)(1) The Administrator will determine which of the following certification procedures (paragraph (a)(3) or (a)(4) of this section) may be used to

- demonstrate compliance for each heavy-duty engine, light-duty vehicle, and light-duty truck engine family for which certification is sought.
- (2) The families selected for the procedure described in paragraph (a)(3) of this section will be subject to this procedure at the option of the manufacturer.
- (3) The following provisions apply to those heavy-duty engine, light-duty vehicle, and light-duty truck engine families which the Administrator has specified may be subject to the abbreviated certification review procedure.
- (i) The manufacturer shall satisfy all applicable requirements of part 86 necessary to demonstrate compliance with the applicable standards for each class of new motor vehicles or new motor vehicle engines for which certification is sought.
- (ii) As specifically allowed by the Administrator, the manufacturer shall assume the responsibility for part or all of the decisions applicable to the family for which certification is sought and which are within the jurisdiction of the Administrator, with the exception that the Administrator will determine whether a test vehicle, or test engine, has met the applicable emission standards.
- (iii) The manufacturer shall maintain, update, and correct all records and information required.
- (iv) The Administrator may review a manufacturer's records at any time. At the Administrator's discretion, this review may take place either at the manufacturer's facility or at another facility designated by the Administrator.
- (v) At the Administrator's request, the manufacturer shall notify the Administrator of the status of the certification program including projected schedules of those significant accomplishments specified by the Administrator.
- (vi) The manufacturer shall permit the Administrator to inspect any facilities, records, and vehicles from which data are obtained under the abbreviated certification review procedure.

(vii) Upon completing all applicable requirements of part 86, the manufacturer shall submit a separate application for a certificate of conformity for

each set of standards and each class of new motor vehicles or new motor vehicle engines for which certification is sought. Such application shall be made in writing to the Administrator by the manufacturer.

- (A) The Administrator may approve or disapprove, in whole or in part, an application for certification according to the procedures specified in §86.080–22(b).
- (B) If, after a review of the application for certification, test reports and data submitted by the manufacturer, data obtained during an inspection, and any other pertinent data or information, the Administrator determines that a test vehicle(s) or test engine(s) has not met the requirements of the Act and the applicable subpart, he will notify the manufacturer in writing and set forth the reason(s) for the determination as specified in §86.080-22(c).
- (4) Those families which are to be subjected to the complete EPA review procedure will follow the procedures specified in this subpart with the exception of §86.080–12(a)(3).
- (b) The manufacturer may request that an engine family be subject to the abbreviated certification review procedure.
- (c) The Administrator may require that an engine family previously allowed to be subject to the abbreviated certification review procedure be transferred to the complete review procedure.

[45 FR 26045, Apr. 17, 1980]

§ 86.082-2 Definitions.

- (a) The definitions of this section apply to this subpart and also to subparts B, D, I, and R of this part.
- (b) As used in this subpart, all terms not defined herein shall have the meaning given them in the Act:

Accuracy means the difference between a measurement and true value.

Act means part A of title II of the Clean Air Act, 42 U.S.C. as amended, 7521, et seq.

Administrator means the Administrator of the Environmental Protection Agency or his authorized representative.

Auxiliary Emission Control Device (AECD) means any element of design which senses temperature, vehicle

speed, engine RPM, transmission gear, manifold vacuum, or any other parameter for the purpose of activating, modulating, delaying, or deactivating the operation of any part of the emission control system.

Basic engine means a unique combination of manufacturer, engine displacement, number of cylinders, fuel system (as distinguished by number of carburetor barrels or use of fuel injection), catalyst usage, and other engine and emission control system characteristics specified by the Administrator.

Basic vehicle frontal area means the area enclosed by the geometric projection of the basic vehicle along the longitudinal axis, which includes tires but excludes mirrors and air deflectors, onto a plane perpendicular to the longitudinal axis of the vehicle.

Body style means a level of commonality in vehicle construction as defined by number of doors and roof treatment (e.g., sedan, convertible, fastback, hatchback).

Body type means a name denoting a group of vehicles that are either in the same car line or in different car lines provided the only reason the vehicles qualify to be considered in different car lines is that they are produced by a separate division of a single manufacturer

Calibrating gas means a gas of known concentration which is used to establish the response curve of an analyzer.

Calibration means the set of specifications, including tolerances, unique to a particular design, version, or application of a component or components assembly capable of functionally describing its operation over its working range.

Car line means a name denoting a group of vehicles within a make or car division which has a degree of commonality in construction (e.g., body, chassis). Car line does not consider any level of decor or opulence and is not generally distinguished by characteristics as roofline, number of doors, seats, or windows except for station wagons or light-duty trucks. Station wagons and light-duty trucks are considered to be different car lines than passenger cars.

Configuration means a subclassification of an engine-system combination

§86.082-2

on the basis of engine code, inertia weight class, transmission type and gear ratios, final drive ratio, and other parameters which may be designated by the Administrator.

Crankcase emissions means airborne substances emitted to the atmosphere from any portion of the engine crankcase ventilation or lubrication systems.

Curb-idle for manual transmission code heavy-duty engines means the manufacturer's recommended engine speed with the transmission in neutral or with the clutch disengaged. For automatic transmission code heavy-duty engines, curb-idle means the manufacturer's recommended engine speed with the automatic transmission in gear and the output shaft stalled.

Defeat Device means an AECD that reduces the effectiveness of the emission control system under conditions which may reasonably be expected to be encountered in normal urban vehicle operation and use, unless (1) such conditions are substantially included in the Federal emission test procedure, (2) the need for the AECD is justified in terms of protecting the vehicle against damage or accident, or (3) the AECD does not go beyond the requirements of engine starting.

Diurnal breathing losses means evaporative emissions as a result of the daily range in temperature.

Drive train configuration means a unique combination of engine code, transmission configuration, and axle ratio.

Dynamometer-idle for automatic transmission code heavy-duty engines means the manufacturer's recommended engine speed without a transmission that simulates the recommended engine speed with a transmission and with the transmission in neutral.

Engine code means a unique combination, within an engine-system combination, of displacement, carburetor (or fuel injection) calibration, choke calibration, distributor calibration, auxiliary emission control devices, and other engine and emission control system components specified by the Administrator.

Engine family means the basic classification unit of a manufacturer's product line used for the purpose of test fleet selection and determined in accordance with §86.082-24.

Engine family group means a combination of engine families for the purpose of determining a minimum deterioration factor under the Alternative Durability Program.

Engine-system combination means an engine family-exhaust emission control system combination.

EPA Enforcement Officer means any officer or employee of the Environmental Protection Agency so designated in writing by the Administrator (or by his designee).

Evaporative emission code means a unique combination, in an evaporative emission family-evaporative emission control system combination, of purge system calibrations, fuel tank and carburetor bowl vent calibrations and other fuel system and evaporative emission control system components and calibrations specified by the Administrator.

Evaporative emissions means hydrocarbons emitted into the atmosphere from a motor vehicle, other than exhaust and crankcase emissions.

Evaporative vehicle configuration means a unique combination of basic engine, engine code, body type, and evaporative emission code.

Exhaust emissions means substances emitted to the atmosphere from any opening downstream from the exhaust port of a motor vehicle engine.

Fuel evaporative emissions means vaporized fuel emitted into the atmosphere from the fuel system of a motor vehicle.

Fuel system means the combination of fuel tank(s), fuel pump, fuel lines, and carburetor or fuel injection components, and includes all fuel system vents and fuel evaporative emission control system components.

Gross vehicle weight means the manufacturer's gross weight rating for the individual vehicle.

Gross vehicle weight rating (GVWR) means the value specified by the manufacturer as the maximum design loaded weight of a single vehicle.

Hang-up refers to the process of hydrocarbon molecules being adsorbed, condensed, or by any other method removed from the sample flow prior to

reaching the instrument detector. It also refers to any subsequent desorption of the molecules into the sample flow when they are assumed to be absent.

Heavy-duty engine means any engine which the engine manufacturer could reasonably expect to be used for motive power in a heavy-duty vehicle.

Heavy-duty vehicle means any motor vehicle rated at more than 8,500 pounds GVWR or that has a vehicle curb weight of more than 6,000 pounds or that has a basic vehicle frontal area in excess of 45 square feet.

High altitude means any elevation over 1.219 meters (4.000 feet).

High-altitude conditions means a test altitude of 1,620 meters (5,315 feet), plus or minus 100 meters (328 feet), or equivalent observed barometric test conditions of 83.3 ± 1 kilopascals.

High-altitude reference point means an elevation of 1,620 meters (5,315 feet) plus or minus 100 meters (328 feet), or equivalent observed barometric test conditions of 83.3 kPa (24.2 inches Hg), plus or minus 1 kPa (0.30 Hg).

Hot-soak losses means evaporative emissions after termination of engine operation.

Incomplete truck means any truck which does not have the primary load carrying device or container attached.

Inertia weight class means the class, which is a group of test weights, into which a vehicle is grouped based on its loaded vehicle weight in accordance with the provisions of part 86.

Intermediate speed means peak torque speed if peak torque speed occurs between 60 and 75 percent of rated speed. If the peak torque speed is less than 60 percent of rated speed, intermediate speed means 60 percent of rated speed if the peak torque speed is greater than 75 percent of rated speed, intermediate speed means 75 percent of rated speed.

Light-duty truck means any motor vehicle rated at 8,500 pounds GVWR or less which as a vehicle curb weight of 6,000 pounds or less and which has a basic vehicle frontal area of 45 square feet or less, which is:

(1) Designed primarily for purposes of transportation of property or is a derivation of such a vehicle, or

- (2) Designed primarily for transportation of persons and has a capacity of more than 12 persons, or
- (3) Available with special features enabling off-street or off-highway operation and use.

Light-duty vehicle means a passenger car or passenger car derivative capable of seating 12 passengers or less.

Loaded vehicle weight means the vehicle curb weight plus 300 pounds.

Low altitude means any elevation equal to or less than 1,219 meters (4,000 feet).

Low altitude conditions means a test altitude less than 549 meters (1,800 feet).

Malfunction means not operating according to specifications (e.g., those specifications listed in the application for certification).

Maximum rated horsepower means the maximum brake horsepower output of an engine as stated by the manufacturer in his sales and service literature and his application for certification under §86.082–21.

Maximum rated torque means the maximum torque produced by an engine as stated by the manufacturer in his sales and service literature and his application for certification under §86.082–21.

Military engine means any engine manufactured solely for the Department of Defense to meet military specifications.

Model means a specific combination of car line, body style, and drivetrain configuration.

Model type means a unique combination of car line, basic engine, and transmission class.

Model year means the manufacturer's annual production period (as determined by the Administrator) which includes January 1 of such calendar year: Provided, That if the manufacturer has no annual production period, the term model year shall mean the calendar year.

Nominal fuel tank capacity means the volume of the fuel tank(s), specified by the manufacturer to the nearest tenth of a U.S. gallon, which may be filled with fuel from the fuel tank filler inlet.

Opacity means the fraction of a beam of light, expressed in percent, which fails to penetrate a plume of smoke.

§86.082-2

Option means any available equipment or feature not standard equipment on a model.

Oxides of nitrogen means the sum of the nitric oxide and nitrogen dioxide contained in a gas sample as if the nitric oxide were in the form of nitrogen dioxide.

Peak torque speed means the speed at which an engine develops maximum torque.

Percent load means the fraction of the maximum available torque at a specified engine speed.

Precision means the standard deviation of replicated measurements.

Rated speed means the speed at which the manufacturer specifies the maximum rated horsepower of an engine.

Reconfigured emission-data vehicle means an emission-data vehicle obtained by modifying a previously used emission-data vehicle to represent another emission-data vehicle.

Running loss means fuel evaporative emissions resulting from an average trip in an urban area or the simulation of such a trip.

Scheduled maintenance means any adjustment, repair, removal, disassembly, cleaning, or replacement of vehicle components or systems which is performed on a periodic basis to prevent part failure or vehicle (if the engine were installed in a vehicle) malfunction.

Smoke means the matter in the exhaust emission which obscures the transmission of light.

Span gas means a gas of known concentration which is used routinely to set the output level of an analyzer.

Standard equipment means those features or equipment which are marketed on a vehicle over which the purchaser can exercise no choice.

System includes any motor vehicle engine modification which controls or causes the reduction of substances emitted from motor vehicles.

Tank fuel volume means the volume of fuel in the fuel tank(s), which is determined by taking the manufacturer's nominal fuel tank(s) capacity and multiplying by 0.40, the result being rounded using ASTM E 29–67 to the nearest tenth of a U.S. gallon.

Test weight means the weight, within an inertia weight class, which is used

in the dynamometer testing of a vehicle, and which is based on its loaded vehicle weight in accordance with the provisions of part 86.

Throttle means the mechanical linkage which either directly or indirectly controls the fuel flow to the engine.

Transmission class means the basic type of transmission, e.g., manual, automatic, semiautomatic.

Transmission configuration means a unique combination, within a transmission class, of the number of the forward gears and, if applicable, overdrive. The Administrator may further subdivide a transmission configuration (based on such criteria as gear ratios, torque convertor multiplication ratio, stall speed and shift calibration, etc.), if he determines that significant fuel economy or exhaust emission differences exist within that transmission configuration.

Unscheduled maintenance means any adjustment, repair, removal, disassembly, cleaning, or replacement of vehicle components or systems which is performed to correct a part failure or vehicle (if the engine were installed in a vehicle) malfunction.

Useful life means:

- (1) For light-duty vehicles and light-duty trucks a period of use of 5 years or 50,000 miles, whichever first occurs.
- (2) For gasoline-fueled heavy-duty engines a period of use of 5 years or 50,000 miles of vehicle operation or 1,500 hours of engine operation (or an equivalent period of 1,500 hours of dynamometer operation), whichever first occurs.
- (3) For diesel heavy-duty engines a period of use of 5 years or 100,000 miles of vehicle operation or 3,000 hours of engine operation (or an equivalent period of 1,000 hours of dynamometer operation), whichever first occurs.

Van means a light-duty truck having an integral enclosure, fully enclosing the driver compartment and load carrying device, and having no body sections protruding more than 30 inches ahead of the leading edge of the windshield.

Vehicle configuration means a unique combination of basic engine, engine code, inertia weight class, transmission configuration, and axle ratio.

Vehicle curb weight means the actual or the manufacturer's estimated

weight of the vehicle in operational status with all standard equipment, and weight of fuel at nominal tank capacity, and the weight of optional equipment computed in accordance with §86.082-24; incomplete light-duty trucks shall have the curb weight specified by the manufacturer.

Zero (0) hours means that point after normal assembly line operations and adjustments are completed and before ten (10) additional operating hours have been accumulated, including emission testing, if performed.

Zero (0) miles means that point after initial engine starting (not to exceed 100 miles of vehicle operation, or three hours of engine operation) at which normal assembly line operations and adjustments are completed, and including emission testing, if performed.

[46 FR 50475, Oct. 13, 1981, and 47 FR 49807, 49808, Nov. 2, 1982; 62 FR 31233, June 6, 1997]

\S 86.082–34 Alternative procedure for notification of additions and changes.

(a) A manufacturer may, in lieu of notifying the Administrator in advance of an addition of a vehicle (or engine) under §86.079-32 or a change in a vehicle (or engine) under §86.079-33, notify the Administrator concurrently with making an addition of a vehicle or a change in a vehicle, if the manufacturer determines that following the change all vehicles (or engines) effected by the addition or change will still meet the applicable emission standards. Such notification shall include a full description of the addition or change and any supporting documentation the manufacturer may desire to include to support the manufacturer's determination. The manufacturer's determination that the addition or change does not cause noncompliance shall be based on an engineering evaluation of the addition or change and/or testing.

(b) The Administrator may require that additional emission testing be performed to support the manufacturers original determination submitted in paragraph (a) of this section. If additional testing is required the Administrator shall proceed as in §86.079–32 (b) and (c) or §86.079–33 (b) and (c) as appropriate. Additional test data, if re-

quested, must be provided within 30 days of the request or the manufacturer must rescind the addition or change immediately. The Administrator may grant additional time to complete testing. If based on this additional testing or any other information, the Administrator determines that the vehicles effected by the addition or change do not meet the applicable standards the Administrator will notify the manufacturer to rescind the addition or change immediately upon receipt of the notification.

(c) Election to produce vehicles (or engines) under this section will be deemed to be a consent to recall all vehicles (or engines) which the Administrator determines under §86.079-32(c) do not meet applicable standards, and to cause such nonconformity to be remedied at no expense to the owner.

[46 FR 50486, Oct. 13, 1981, as amended at 47 FR 49807, Nov. 2, 1982]

$\S 86.084-2$ Definitions.

The definitions in §86.082–2 remain effective. The definitions listed in this section apply beginning with the 1984 model year.

Approach angle means the smallest angle in a plan side view of an automobile, formed by the level surface on which the automobile is standing and a line tangent to the front tire static loaded radius are and touching the underside of the automobile forward of the front tire.

Axle clearance means the vertical distance from the level surface on which an automobile is standing to the lowest point on the axle differential of the automobile.

Breakover angle means the supplement of the largest angle, in the plan side view of an automobile, that can be formed by two lines tangent to the front and rear static loaded radii arcs and intersecting at a point on the underside of the automobile.

Curb-idle means:

(1) For manual transmission code light-duty trucks, the engine speed with the transmission in neutral or with the clutch disengaged and with the air conditioning system, if present, turned off. For automatic transmission code light-duty trucks, curb-idle means the engine speed with the automatic

§86.084-2

transmission in the Park position (or Neutral position if there is no Park position), and with the air conditioning system, if present, turned off.

(2) For manual transmission code heavy-duty engines, the manufacturer's recommended engine speed with the clutch disengaged. For automatic transmission code heavy-duty engines, curb idle means the manufacturer's recommended engine speed with the automatic transmission in gear and the output shaft stalled. (Measured idle speed may be used in lieu of curb-idle speed for the emission tests when the difference between measured idle speed and curb idle speed is sufficient to cause a void test under 40 CFR 1065.530 but not sufficient to permit adjustment in accordance with 40 CFR part 1065, subpart E.

Departure angle means the smallest angle, in a plan side view of an automobile, formed by the level surface on which the automobile is standing and a line tangent to the rear tire static loaded radius are and touching the underside of the automobile rearward of the rear tire.

Emission-related maintenance means that maintenance which does substantially affect emissions or which is likely to affect the deterioration of the vehicle or engine with respect to emissions, even if the maintenance is performed at some time other than that which is recommended.

Heavy-passenger cars means, for the 1984 model year only, a passenger car or passenger car derivative capable of seating 12 passengers or less, rated at 6,000 pounds GVW or more and having an equivalent test weight of 5,000 pounds or more.

Non-emission related maintenance means that maintenance which does not substantially affect emissions and which does not have a lasting effect on the deterioration of the vehicle or engine with respect to emissions once the maintenance is performed at any particular date.

Scheduled maintenance means any adjustment, repair, removal, disassembly, cleaning, or replacement of vehicle components or systems which is performed on a periodic basis to prevent part failure or vehicle (if the engine were installed in a vehicle) malfunc-

tion, or anticipated as necessary to correct an overt indication of vehicle malfunction or failure for which periodic maintenance is not appropriate.

Special features enabling off-street or off-highway operation and use means a vehicle:

- (1) That has 4-wheel drive; and
- (2) That has at least four of the following characteristics calculated when the automobile is at curb weight, on a level surface, with the front wheels parallel to the vehicle's longitudinal centerline, and the tires inflated to the manufacturer's recommended pressure;
- (i) Approach angle of not less than 28 degrees.
- (ii) Breakover angle of not less than 14 degrees.
- $\left(iii\right)$ Departure angle of not less than 20 degrees.
- (iv) Running clearance of not less than 8 inches.
- (v) Front and rear axle clearances of not less than 7 inches each.

Static loaded radius arc means a portion of a circle whose center is the center of a standard tire-rim combination of an automobile and whose radius is the distance from that center to the level surface on which the automobile is standing, measured with the automobile at curb weight, the wheel parallel to the vehicle's longitudinal centerline, and the tire inflated to the manufacturer's recommended pressure.

Unscheduled maintenance means any adjustment, repair, removal disassembly, cleaning, or replacement of vehicle components or systems which is performed to correct a part failure or vehicle (if the engine were installed in a vehicle) malfunction which was not anticipated.

Useful life means:

- (a) For light-duty vehicles a period of use of 5 years or 50,000 miles, whichever first occurs.
- (b)(1) For a light-duty truck engine family or heavy-duty engine family, the average period of use up to engine retirement or rebuild, whichever occurs first, as determined by the manufacturer under §86.084–21(b)(4)(ii)(B).
- (2) For a specific light-duty truck or heavy-duty engine, the period of use represented by the first occurring of the following:

- (i) The engine reaches the point of needing to be rebuilt, according to the criteria established by the manufacturer under §86.084–21(b)(4)(ii)(C), or
- (ii) The engine reaches its engine family's useful life.
- (3) If the useful life of a specific light-duty truck or heavy-duty engine is found to be less than 5 years or 50,000 miles (or the equivalent), the useful life shall be a period of use of 5 years or 50,000 miles (or the equivalent), whichever occurs first, as required by section 202(d)(2) of the Act.
- (4) For purpose of identification this option shall be known as the average useful-life period.
- (c)(1) As an option for a light-duty truck engine family, a period of use of 12 years or 130,000 miles, whichever occurs first.
- (2) As an option for a gasoline heavyduty engine family, a period of use of 10 years or 120,000 miles, whichever occurs first.
- (3) As an option for a diesel heavyduty engine family, a period of use of 10 years or 120,000 miles, whichever occurs first, for engines certified for use in vehicles of less than 19,500 pounds GVWR; a period of use of 10 years or 200,000 miles, whichever occurs first, for engines certified for use in vehicles of 19,501–26,000 pounds GVWR; or, a period of use of 10 years or 275,000 miles, whichever occurs first, for engines certified for use in vehicles whose GVWR exceeds 26,000 pounds.
- (4) As an option for both light-duty truck and heavy-duty engine families, an alternate full-life value assigned by the Administrator under \$86.084-21(b)(4)(ii)(B)(4).
- (5) For purpose of identification these options shall be known as the assigned useful-life period options.
- (6) For those light-duty truck and heavy-duty engine families using the assigned useful-life period options, the warranty period for emissions defect warranty and emissions performance warranty shall be 5 years/50,000 miles for light-duty trucks, 5 years/50,000 miles for gasoline heavy-duty engines and for diesel heavy-duty engines certified for use in vehicle of less than 19,501 lbs. GVWR, and 5 years/100,000 miles for all other diesel heavy-duty engines. However, in no case may this

period be less than the basic mechanical warranty period.

- (7) The assigned useful-life period options, as detailed in paragraphs (c)(1) through (c)(6) of this section, are applicable for the 1984 model year only.
- (d)(1) As an option for the 1984 model year and for the 1984 model year only, the useful life of light-duty trucks and heavy-duty engine families may be defined as prescribed in §86.077–2.
- (2) For purpose of identification this option shall be known as the half-life useful-life option.

[45 FR 63747, Sept. 25, 1980, as amended at 47 FR 49811, Nov. 2, 1982; 48 FR 1412, Jan. 12, 1983; 48 FR 48607, Oct. 19, 1983; 49 FR 48136, Dec. 10, 1984; 70 FR 40433, July 13, 2005]

§86.084-4 Section numbering; construction.

(a) Section numbering. (1) The model year of initial applicability is indicated by the last two digits of the 5-digit group. A section remains in effect for subsequent model years until it is superseded. The number following the hyphen designates what previous section is replaced by a future regulation.

Examples: Section 86.077–6 applies to the 1977 and subsequent model years until superseded. If a \$86.080–6 is promulgated it would take effect with the 1980 model year; \$86.077–6 would not apply after the 1979 model year. Section 86.077–10 would be replaced by \$86.078–10 beginning with the 1978 model year.

- (2) Where a section still in effect references a section that has been superseded, the reference shall be interpreted to mean the superseding section.
- (b) A section reference without a model year suffix refers to the section applicable for the appropriate model year.
- (c) Construction. Except where indicated, the language in this subpart applies to both vehicles and engines. In many instances, language referring to engines is enclosed in parentheses and immediately follows the language discussing vehicles.

[45 FR 63747, Sept. 25, 1980, as amended at 59 FR 48492, Sept. 21, 1994]

§86.085-2 Definitions.

The definitions of §86.084-2 remain effective. The definitions listed in this

§86.085-2

section apply beginning with the 1985 model year.

Abnormally treated vehicle, any diesel light-duty vehicle or diesel light-duty truck that is operated for less than five miles in a 30 day period immediately prior to conducting a particulate emissions test.

Composite particulate standard, for a manufacturer which elects to average diesel light-duty vehicles and diesel light-duty trucks together in the particulate averaging program, means that standard calculated according to the following equation and rounded to the nearest hundredth gram-per-mile:

$$\frac{\left(\text{PROD}_{\text{LDV}}\right)\!\left(\text{STD}_{\text{LDV}}\right)\!+\!\left(\text{PROD}_{\text{LDT}}\right)\!\left(\text{STD}_{\text{LDT}}\right)}{\left(\text{PROD}_{\text{LDV}}\right)\!+\!\left(\text{PROD}_{\text{LDT}}\right)} = \frac{\text{Manufacturer composite}}{\text{particulate standard}}$$

Where:

 $\begin{array}{cccc} PROD_{LDV} & represents & the & manufacturer's \\ & total \ diesel \ light-duty \ vehicle \ production \\ & for \ those \ engine \ families \ being \ included \\ & in \ the \ average \ for \ a \ given \ model \ year. \end{array}$

 ${
m STD}_{
m LDV}$ represents the light-duty vehicle particulate standard.

PROD_{LDT} represents the manufacturer's total diesel light-duty truck production for those engine families being included in the average for a given model year.

 ${
m STD}_{
m LDT}$ represents the light-duty truck particulate standard.

Family particulate emission limit means the diesel particulate emission level to which an engine family is certified in the particulate averaging program, expressed to an accuracy of one hundredth gram-per-mile.

Incomplete gasoline-fueled heavy-duty vehicle means any gasoline-fueled heavy-duty vehicle which does not have the primary load-carrying device, or passenger compartment, or engine compartment or fuel system attached.

Production-weighted average means the manufacturer's production-weighted average particulate emission level, for certification purposes, of all of its diesel engine families included in the particulate averaging program. It is calculated at the end of the model year by multiplying each family particulate emission limit by its respective production, summing these terms, and dividing the sum by the total production of the effected families. Those vehicles produced for sale in California or at high altitude shall each be averaged separately from those produced for sale in any other area.

Primary intended service class means:

(a) The primary service application group for which a heavy-duty diesel en-

gine is designed and marketed, as determined by the manufacturer. The primary intended service classes are designated as light, medium, and heavy heavy-duty diesel engines. The determination is based on factors such as vehicle GVW, vehicle usage and operating patterns, other vehicle design characteristics, engine horsepower, and other engine design and operating characteristics.

(1) Light heavy-duty diesel engines usually are non-sleeved and not designed for rebuild; their rated horse-power generally ranges from 70 to 170. Vehicle body types in this group might include any heavy-duty vehicle built for a light-duty truck chassis, van trucks, multi-stop vans, recreational vehicles, and some single axle straight trucks. Typical applications would include personal transportation, light-load commercial hauling and delivery, passenger service, agriculture, and construction. The GVWR of these vehicles is normally less than 19,500 lbs.

(2) Medium heavy-duty diesel engines may be sleeved or non-sleeved and may be designed for rebuild. Rated horse-power generally ranges from 170 to 250. Vehicle body types in this group would typically include school buses, tandem axle straight trucks, city tractors, and a variety of special purpose vehicles such as small dump trucks, and trash compactor trucks. Typical applications would include commercial short haul and intra-city delivery and pickup. Engines in this group are normally used in vehicles whose GVWR varies from 19,500–33,000 lbs.

(3) Heavy heavy-duty diesel engines are sleeved and designed for multiple

rebuilds. Their rated horsepower generally exceeds 250. Vehicles in this group are normally tractors, trucks, and buses used in inter-city, long-haul applications. These vehicles normally exceed 33,000 lbs GVWR.

Useful life means:

- (a) For light-duty vehicles a period of use of 5 years or 50,000 miles, whichever first occurs.
- (b) For a light-duty truck engine family, a period of use of 11 years or 120,000 miles, whichever occurs first.
- (c) For a gasoline-fueled heavy-duty engine family (and in the case of evaporative emission regulations, for gasoline-fueled heavy-duty vehicles), a period of use of 8 years or 110,000 miles, whichever first occurs.
- (d) For a diesel heavy-duty engine family:
- (1) For light heavy-duty diesel engines, a period of use of 8 years or 110.000 miles, whichever first occurs.
- (2) For medium heavy-duty diesel engines, a period of use of 8 years or 185,000 miles, whichever first occurs.
- (3) For heavy heavy-duty diesel engines, a period of use of 8 years or 290,000 miles, whichever first occurs.
- (e) As an option for both light-duty truck and heavy-duty engine families, an alternative useful life period assigned by the Administrator under the provisions of paragraph (f) of §86.085–21.
- (f) The useful-life period for purposes of the emissions defect warranty and emissions performance warranty shall be a period of 5 years/50,000 miles whichever first occurs, for light-duty trucks, gasoline heavy-duty engines, and light heavy-duty diesel engines. For all other heavy-duty diesel engines the aforementioned period is 5 years/100,000 miles, whichever first occurs. However, in no case may this period be less than the manufacturer's basic mechanical warranty period for the engine family.

[48 FR 33462, July 21, 1983, as amended at 48 FR 52184, Nov. 16, 1983; 52 FR 47863, Dec. 16, 1987]

§ 86.085–20 Incomplete vehicles, classification.

(a) An incomplete truck less than 8,500 pounds gross vehicle weight rating shall be classified by the manufacturer as a light-duty truck or as a

heavy-duty vehicle. Incomplete light-duty trucks shall be described in the manufacturer's application for certification. The frontal area and curb weight used for certification purposes shall be specified on the label required in §86.085–35(d). Incomplete heavy-duty trucks must be labeled as required in §86.085–35(e) and §86.085–35(g).

(b) [Reserved]

[48 FR 1439, Jan. 12, 1983]

§ 86.085-37 Production vehicles and engines.

(a) Any manufacturer obtaining certification under this part shall supply to the Administrator, upon request, a reasonable number of production vehicles (or engines) selected by the Administrator which are representative of the engines, emission control systems. fuel systems, and transmission offered and typical of production models available for sale under the certificate. These vehicles (or engines) shall be supplied for testing at such time and place and for such reasonable periods as the Administrator may require. Heavy-duty engines supplied under this paragraph may be required to be mounted in chassis and appropriately equipped for operation on a chassis dynamometer.

(b)(1) Any manufacturer of light-duty vehicles or light-duty trucks obtaining certification under this part shall notify the Administrator, on a yearly basis, of the number of vehicles domestically produced for sale in the United States and the number of vehicles produced and imported for sale in the United States during the preceding year. Such information shall also include the number of vehicles produced for sale pursuant to §88.204-94(b) of this chapter. A manufacturer may elect to provide this information every 60 days instead of yearly by combining it with the notification required under §86.079-36. The notification must be submitted 30 days after the close of the reporting period. A manufacturer may combine information required §86.1712(b) with the information included in paragraphs (b)(1) (i) through (iv) of this section into the report required under this section. The vehicle production information required shall be submitted as follows:

§86.087-2

- (i) Total production volume expressed in terms of units produced;
- (ii) Model type production volume, expressed for each model type in terms of units produced and as a percentage of total production;
- (iii) Base level production volume, expressed for each base level in terms of units produced and as percentage of:
- (A) Total production of its respective model type(s), and
 - (B) Total production; and
- (iv) Vehicle configuration production volume, expressed for each vehicle configuration in terms of units produced, and as a percentage of the total production of its respective base level. In addition, each vehicle configuration shall be identified by its appropriate engine-system combination.
- (2) All light-duty vehicles and light-duty trucks covered by a certificate of conformity under §86.082–30(a) shall be adjusted by the manufacturer to the ignition or injection timing specification detailed in §86.079–36(a)(1)(iii)(D).
- (c) Any heavy-duty engine or gasoline-fueled heavy-duty vehicle manufacturer obtaining certification under this part shall notify the Administrator, on a yearly basis, of the number of engines or vehicles of such engine family-evaporative emission family-engine displacement-exhaust emission control system-fuel system combination produced for sale in the United States during the preceding year.

- (d) The following definitions apply to this section:
- (1) Model type means a unique combination of car line, basic engine, and transmission class.
- (2) Base level means a unique combination of basic engine, inertia weight, and transmission class.
- (3) Vehicle configuration means a unique combination of basic engine, engine code, inertia weight, transmission configuration, and axle ratio within a base level.

[48 FR 1455, Jan. 12, 1983, as amended at 59 FR 50073, Sept. 30, 1994; 62 FR 31233, June 6, 1997]

EFFECTIVE DATE NOTE: At 62 FR 31233, June 6, 1997, §86.085–37 was amended by revising paragraph (b)(1) introductory text. That text contains information collection and record-keeping requirements and will not become effective until approval has been given by the Office of Management and Budget.

§ 86.087–2 Definitions.

Composite particulate standard for a manufacturer which elects to average diesel light-duty vehicles and diesel light-duty trucks with a loaded vehicle weight equal to or less than 3,750 lbs (LDDTls) together in the particulate averaging program, means that standard calculated according to the following equation and rounded to the nearest hundredth gram per mile:

$$\frac{\left(\mathsf{PROD}_{\mathsf{LDV}}\right)\!\!\left(\mathsf{STD}_{\mathsf{LDV}}\right)\!+\!\left(\mathsf{PROD}_{\mathsf{LDDT}^1}\right)\!\!\left(\mathsf{STD}_{\mathsf{LDDT}^1}\right)}{\left(\mathsf{PROD}_{\mathsf{LDV}}\right)\!+\!\left(\mathsf{PROD}_{\mathsf{LDDT}^1}\right)} = \underset{\mathsf{particulate standard}}{\mathsf{Manufacturer composite}}$$

Where:

 $\begin{array}{llll} PROD_{LDV} & represents & the & manufacturer's \\ & total & light-duty & vehicle & production & for \\ & those & engine & families & being & included & in \\ & the & average & for a & given & model & year. \end{array}$

STD_{LDV} represents the light-duty vehicle particulate standard.

 $PROD_{LDDT1}$ represents the manufacturer's total diesel light-duty truck production for those engine families with a loaded vehicle weight equal to or less than 3,750 lbs which are being included in the average for a given model year.

STD_{LDDT1} represents the light-duty truck particulate standard for diesel light-duty trucks with a loaded vehicle weight equal to or less than 3,750 lbs.

Production-weighted average means the manufacturer's production-weighted average particulate emission level, for certification purposes, of all of its diesel engine families included in the particulate averaging program. It is calculated at the end of the model year by multiplying each family particulate emission limit by its respective production, summing these terms, and dividing the sum by the total production

of the affected families. Those vehicles produced for sale in California or at high altitude shall each be averaged separately from those produced for sale in any other area. Diesel light-duty trucks with a loaded vehicle weight equal to or greater than 3,751 lbs (LDDT2s) shall only be averaged with other diesel light-duty trucks with a loaded vehicle weight equal to or greater than 3,751 lbs produced by that manufacturer.

[53 FR 43875, Oct. 31, 1988]

§ 86.088-2 Definitions.

The definitions in §86.085-2 remain effective. The definitions in this section apply beginning with the 1988 model year.

Composite NO_X standard, for a manufacturer which elects to average light-duty trucks subject to the NO_X standard of §86.088–9(a)(iii)(A) together with those subject to the NO_X standard of §86.088–9(a)(iii)(B) in the light-duty truck NO_X averaging program, means that standard calculated according to the following equation and rounded to the nearest one-tenth gram per mile:

$$\frac{\left[\left(PROD_{A}\right)\left(STD_{A}\right) + \left(PROD_{B}\right)\left(STD_{B}\right)\right]}{\left[\left(PROD_{A}\right) + \left(PROD_{B}\right)\right]} = Manufacturer' s Composite NO_{x} Standard,$$

Where:

PROD_A = The manufacturer's total lightduty truck production for those engine families subject to the standard of §86.088-9(a)(iii)(A) and included in the average for a given model year,

 STD_A = The NO_X standard of §86.088-9(a)(iii)(A),

PROD_B = The manufacturer's total lightduty truck production for those engine families subject to the standard of §86.088-9(a)(iii)(B) and included in the average for a given model year, and

 STD_B = The NO_X standard of §86.088-9(a)(iii)(B).

Critical emission-related components are those components which are designed primarily for emission control, or whose failure may result in a significant increase in emissions accompanied by no significant impairment (or perhaps even an improvement) in performance, driveability, and/or fuel economy as determined by the Administrator.

Critical emission-related maintenance means that maintenance to be performed on critical emission-related components.

Emission-related maintenance means that maintenance which does substantially affect emissions or which is likely to affect the emissions deterioration of the vehicle or engine during normal in-use operation, even if the mainte-

nance is performed at some time other than that which is recommended.

Family NO_X emission limit means the NO_X emission level to which an engine family is certified in the light-duty truck NO_X averaging program, expressed to one-tenth of a gram per mile accuracy.

Non-emission-related maintenance means that maintenance which does not substantially affect emissions and which does not have a lasting effect on the emissions deterioration of the vehicle or engine during normal in-use operation once the maintenance is performed.

Production-weighted $NO_{\mathbf{x}}$ means the manufacturer's productionweighted average NO_X emission level, for certification purposes, of all of its light-duty truck engine families included in the NO_X averaging program. It is calculated at the end of the model year by multiplying each family NO_X emission limit by its respective production, summing those terms, and dividing the sum by the total production of the effected families. Those vehicles produced for sale in California or at high altitude shall each be averaged separately from those produced for sale in any other area.

Production-weighted particulate average means the manufacturer's production-weighted average particulate

§86.090-2

emission level, for certification purposes, of all of its diesel engine families included in the particulate averaging program. It is calculated at the end of the model year by multiplying each family particulate emission limit by its respective production, summing those terms, and dividing the sum by the total production of the effected families. Those vehicles produced for sale in California or at high altitude shall each be averaged separately from those produced for sale in any other area.

(Secs. 202, 203, 206, 207, 208, 301a, Clean Air Act, as amended; 42 U.S.C. 7521, 7522, 7525, 7541, 7542, 7601a)

[50 FR 10648, Mar. 15, 1985]

§ 86.090-2 Definitions.

The definitions in §86.088-2 remain effective. The definitions in this section apply beginning with the 1990 model year.

Averaging for heavy-duty engines means the exchange of $NO_{\rm X}$ and particulate emission credits among engine families within a given manufacturer's product line.

Averaging set means a subcategory of heavy-duty engines within which engine families can average and trade emission credits with one other.

Banking means the retention of heavy-duty engine NO_X and particulate emission credits, by the manufacturer generating the emission credits, for use in future model year certification programs as permitted by regulation.

Composite particulate standard, for a manufacturer which elects to average light-duty vehicles and light-duty trucks together in either the petroleum-fueled or methanol-fueled light-duty particulate averaging program, means that standards calculated using the following equation and rounded to the nearest one-hundredth (0.01) of a gram per mile:

$$\left(\text{PROD}_{\text{LDV}} \right) \\ \frac{\left(\text{STD}_{\text{LDV}} \right) + \left(\text{PROD}_{\text{LDT}} \right)}{\left(\text{PROD}_{\text{LDV}} \right) + \left(\text{PROD}_{\text{LDT}} \right)} \\ \left(\text{STD}_{\text{LDT}} \right) \\ = \\ \frac{\text{Manufacturer composite}}{\text{particulate standard}}$$

Where:

 $PROD_{LDV}$ represents the manufacturer's total petroleum-fueled diesel or methanol-fueled diesel light-duty vehicle production for those engine families being included in the appropriate average for a given model year.

STD_{LDV} represents the light-duty vehicle particulate standard.

 $PROD_{LDT}$ represents the manufacturer's total petroleum-fueled diesel or methanol-fueled diesel light-duty truck production for those engine families being included in the appropriate average for a given model year.

STD_{LDT} represents the light-duty truck particulate standard.

Dedicated vehicle (or engine) means any motor vehicle (or motor vehicle engine) engineered and designed to be operated using a single fuel. Flexible fuel vehicles and multi-fuel vehicles are not dedicated vehicles.

Diesel means type of engine with operating characteristics significantly similar to the theoretical Diesel combustion cycle. The non-use of a throttle

during normal operation is indicative of a diesel engine.

Dual fuel vehicle (or engine) means any motor vehicle (or motor vehicle engine) engineered and designed to be operated on two different fuels, but not on a mixture of fuels.

Emission credits mean the amount of emission reductions or exceedances, by a heavy-duty engine family, below or above the emission standard, respectively. Emission credits below the standard are considered as "positive credits," while emission credits above the standard are considered as "negative credits." In addition, "projected credits" refer to emission credits based on the projected U.S. production volume of the engine family. "Reserved credits" are emission credits generated within a model year waiting to be reported to EPA at the end of the model year. "Actual credits" refer to emission credits based on actual U.S. production volumes as contained in the end-of-year reports submitted to EPA.

Some or all of these credits may be revoked if EPA review of the end of year reports or any subsequent audit actions uncover problems or errors.

Family emission limit (FEL) means an emission level declared by the manufacturer which serves in lieu of an emission standard for certification purposes in any of the averaging, trading, or banking programs. FELs must be expressed to the same number of decimal places as the applicable emission standard. The FEL for an engine family using $NO_{\rm X}$ or particulate NCPs must equal the value of the current $NO_{\rm X}$ or particulate emission standard.

Flexible fuel vehicle (or engine) means any motor vehicle (or motor vehicle engine) engineered and designed to be operated on any mixture of two or more different fuels.

Methanol-fueled means any motor vehicle or motor vehicle engine that is engineered and designed to be operated using methanol fuel (i.e., a fuel that contains at least 50 percent methanol ($\mathrm{CH_3OH}$) by volume) as fuel. Flexible fuel vehicles are methanol-fueled vehicles.

Non-oxygenated hydrocarbon means organic emissions measured by a flame ionization detector, excluding methanol.

Otto-cycle means type of engine with operating characteristics significantly similar to the theoretical Otto combustion cycle. The use of a throttle during normal operation is indicative of an Otto-cycle engine.

Primary intended service class has the meaning given in 40 CFR 1036.140.

Production weighted particulate average means the manufacturer's production-weighted average particulate emission level, for certification purparticulate poses, of all of its diesel engine families included in the light-duty particulate averaging program. It is calculated at the end of the model year by multiplying each family particulate emission limit by its respective production, summing those terms, and dividing the sum by the total production of the effected families. Those vehicles produced for sale in California or at high altitude shall each be averaged separately from those produced for sale in any other area.

Throttle means a device used to control an engine's power output by limiting the amount of air entering the combustion chamber.

Total hydrocarbon equivalent means the sum of the carbon mass emissions of non-oxygenated hydrocarbons, methanol, formaldehyde or other organic compounds that are separately measured, expressed as gasoline-fueled vehicle hydrocarbons. In the case of exhaust emissions, the hydrogen-to-carbon ratio of the equivalent hydrocarbon is 1.85:1. In the case of diurnal and hot soak emissions, the hydrogen-to-carbon ratios of the equivalent hydrocarbons are 2.33:1 and 2.2:1, respectively.

 $\it Trading$ means the exchange of heavy-duty engine NO_X or particulate emission credits between manufacturers.

Useful life means:

- (a) For light-duty vehicles a period of use of 5 years or 50,000 miles, whichever first occurs.
- (b) For a light-duty truck engine family, a period of use of 11 years or 120,000 miles, whichever occurs first.
- (c) For an Otto-cycle heavy-duty engine family, a period of use of 8 years of 110,000 miles, whichever first occurs.
- (d) For a diesel heavy-duty engine family:
- (1) For light heavy-duty diesel engines, period of use of 8 years or 110,000 miles, whichever first occurs.
- (2) For medium heavy-duty diesel engines, a period of use of 8 years or 185,000 miles, whichever first occurs.
- (3) For heavy heavy-duty diesel engines, a period of use of 8 years or 290,000 miles, whichever first occurs.
- (e) As an option for both light-duty truck and heavy-duty engine families, an alternative useful life period assigned by the Administrator under the provisions of paragraph (f) of §86.090-21.
- (f) The useful-life period for purposes of the emissions defect warranty and emissions performance warranty shall be a period of 5 years/50,000 miles whichever first occurs, for light-duty trucks, Otto cycle heavy-duty engines and light heavy-duty diesel engines. For all other heavy-duty diesel engines the aforementioned period is 5 years/100,000 miles, whichever first occurs. However, in no case may this period be

§86.090-3

less than the manufacturer's basic mechanical warranty period for the engine family.

[55 FR 30612, July 26, 1990, as amended at 60 FR 34334, June 30, 1995; 62 FR 31233, June 6, 1997; 76 FR 57376, Sept. 15, 2011]

$\S 86.090-3$ Abbreviations.

- (a) The abbreviations in §86.078–3 remain effective. The abbreviations in this section apply beginning with the 1990 model year.
- (b) The abbreviations in this section apply to this subpart, and also to subparts B, E, F, M, N, and P of this part, and have the following meanings:

DNPH—2,4-dinitrophenylhydrazine.
FEL—Family emission limit.
GC—Gas chromatograph.
HPLC—High-pressure liquid chromatography.
MeOH—Methanol (CH₃OH).
Mg—Megagram(s) (1 million grams)
MJ—Megajoule(s) (1 million joules)
THCE—Total Hydrocarbon Equivalent
UV—Ultraviolet.

[55 FR 30613, July 26, 1990, as amended at 60 FR 34335, June 30, 1995]

§ 86.090-5 General standards; increase in emissions; unsafe conditions.

- (a)(1) Every new motor vehicle (or new motor vehicle engine) manufactured for sale, sold, offered for sale, introduced, or delivered for introduction to commerce, or imported into the United States for sale or resale which is subject to any of the standards prescribed in this subpart shall be covered by a certificate of conformity issued pursuant to §§ 86.090–21, 86.090–22, 86.090–23, 86.090–29, 86.090–30, 86.079–31, 86.079–32, 86.079–33, and 86.082–34.
- (2) No heavy-duty vehicle manufacturer shall take any of the actions specified in section 203(a)(1) of the Act with respect to any Otto-cycle or diesel heavy-duty vehicle which uses an engine which has not been certified as meeting applicable standards.
- (3) Notwithstanding paragraphs (a) (1) and (2) of this section, a light or heavy duty motor vehicle equipped with an engine certified to the nonroad provision of 40 CFR part 89 may be sold, offered for sale or otherwise introduced into commerce by a motor vehicle manufacturer to a secondary manufacturer if the motor vehicle manufac

turer obtains written assurance from the secondary manufacturer that such vehicle will be converted to a nonroad vehicle or to a piece of nonroad equipment, as defined in 40 CFR part 89, before title is transferred to an ultimate purchaser. Failure of the secondary manufacturer to convert such vehicles to nonroad vehicles or equipment prior to transfer to an ultimate purchaser shall be considered a violation of section 203(a) (1) and (3) of the Clean Air Act.

- (b)(1) Any system installed on or incorporated in a new motor vehicle (or new motor vehicle engine) to enable such vehicle (or engine) to conform to standards imposed by this subpart.
- (i) Shall not in its operation or function cause the emission into the ambient air of any noxious or toxic substance that would not be emitted in the operation of such vehicle (or engine) without such system, except as specifically permitted by regulation; and
- (ii) Shall not in its operation, function or malfunction result in any unsafe condition endangering the motor vehicle, its occupants, or persons or property in close proximity to the vehicle.
- (2) In establishing the physically adjustable range of each adjustable parameter on a new motor vehicle (or new motor vehicle engine), the manufacturer shall ensure that, taking into consideration the production tolerances, safe vehicle driveability characteristics are available within that range, as required by section 202(a)(4) of the Clean Air Act.
- (3) Every manufacturer of new motor vehicles (or new motor vehicle engines) subject to any of the standards imposed by this subpart shall, prior to taking any of the actions specified in section 203(a)(1) of the Act, test or cause to be tested motor vehicles (or motor vehicle engines) in accordance with good engineering practice to ascertain that such test vehicles (or test engines) will meet the requirements of this section for the useful life of the vehicle (or engine).

[54 FR 14460, Apr. 11, 1989, as amended at 61 FR 58106, Nov. 12, 1996]

§86.090-27 Special test procedures.

- (a) The Administrator may, on the basis of written application by a manufacturer, prescribe test procedures, other than those set forth in this part, for any light-duty vehicle, light-duty truck, heavy-duty engine, or heavy-duty vehicle which the Administrator determines is not susceptible to satisfactory testing by the procedures set forth in this part.
- (b) If the manufacturer does not submit a written application for use of special test procedures but the Administrator determines that a light-duty vehicle, light-duty truck, heavy-duty engine, or heavy-duty vehicle is not susceptible to satisfactory testing by the procedures set forth in this part, the Administrator shall notify the manufacturer in writing and set forth the reasons for such rejection in accordance with the provisions of §86.090–22(c).

[54 FR 14481, Apr. 11, 1989]

§ 86.091-2 Definitions.

The definitions of §86.090-2 remain effective. The definitions listed in this section apply beginning with the 1991 model year.

Urban bus means a heavy heavy-duty diesel-powered passenger-carrying vehicle with a load capacity of fifteen or more passengers and intended primarily for intra-city operation, i.e., within the confines of a city or greater metropolitan area. Urban bus operation is characterized by short rides and frequent stops. To facilitate this type of operation, more than one set of quick-operating entrance and exit doors would normally be installed. Since fares are usually paid in cash or tokens rather than purchased in advance in the form of tickets, urban buses would normally have equipment installed for collection of fares. Urban buses are also typically characterized by the absence of equipment and facilities for long distance travel, e.g., rest rooms, large luggage compartments, and facilities for stowing carry-on luggage. The useful life for urban buses is the same as the useful life for other heavy heavy-duty diesel engines.

[55 FR 30619, July 26, 1990]

§ 86.091-7 Maintenance of records; submittal of information; right of entry.

- (a) The manufacturer of any new motor vehicle (or new motor vehicle engine) subject to any of the standards or procedures prescribed in this subpart shall establish, maintain and retain the following adequately organized and indexed records.
- (1) General records. (i) The records required to be maintained by this paragraph shall consist of:
- (A) Identification and description of all certification vehicles (or certification engines) for which testing is required under this subpart.
- (B) A description of all emission control systems which are installed on or incorporated in each certification vehicle (or certification engine).
- (C) A description of all procedures used to test each such certification vehicle (or certification engine).
- (ii) A properly filed application for certification, following the format prescribed by the US EPA for the appropriate model year, fulfills each of the requirements of this paragraph (a)(1).
- (2) *Individual records*. (i) A brief history of each motor vehicle (or motor vehicle engine) used for certification under this subpart including:
- (A) In the case where a current production engine is modified for use in a certification vehicle (or as a certification engine), a description of the process by which the engine was selected and of the modifications made. In the case where the engine for a certification vehicle (or certification engine) is not derived from a current production engine, a general description of the buildup of the engine (e.g., experimental heads were cast and machined according to supplied drawings, etc.). In both cases above, a description of the origin and selection process for carburetor, distributor, fuel system components, fuel injection components, emission control system components, smoke exhaust emission control syscomponents tem and exhaust aftertreatment devices as applicable, shall be included. The required descriptions shall specify the steps taken to assure that the certification vehicle (or certification engine) with respect to its

§86.091-7

engine, drivetrain, fuel system, emission control system components, exhaust aftertreatment devices, smoke exhaust emission control system components, vehicle weight or any other devices or components, as applicable, that can reasonably be expected to influence exhaust or evaporative emissions, as applicable, will be representative of production vehicles (or engines) and that either all components and/or vehicles (or engine) construction processed, component inspection and selection techniques, and assembly techniques employed in constructing such vehicles (or engines) are reasonably likely to be implemented for production vehicles (or engines) or that they are as closely analogous as practicable to planned construction and assembly processed.

- (B) A complete record of all emission tests performed (except tests performed by EPA directly), including test results, the date and purpose of each test, and the number of miles accumulated on the vehicle (or the number of hours accumulated on the engine).
- (C) The date of each mileage (or service) accumulation run, listing the mileage (or number of operating hours) accumulated.
 - (D) [Reserved]
- (E) A record and description of all maintenance and other servicing performed, giving the date of the maintenance or service and the reason for it.
- (F) A record and description of each test performed to diagnose engine or emission control system performance, giving the date and time of the test and the reason for it.
 - (G) [Reserved]
- (H) A brief description of any significant events affecting the vehicle (or engine) during any time in the period covered by the history not described by an entry under one of the previous headings including such extraordinary events as vehicle accidents (or accidents involving the engine) or dynamometer runaway.
- (ii) Each such history shall be started on the date that the first of any of the selection or buildup activities in paragraph (a)(2)(i)(A) of this section occurred with respect to the certification vehicle (or engine) changes or addi-

tional work is done on it, and shall be kept in a designated location.

- (b) The manufacturer of any new motor vehicle (or new motor vehicle engine) subject to any of the standards prescribed in this subpart shall submit to the Administrator at the time of issuance by the manufacturer copies of all instructions or explanations regarding the use, repair, adjustment, maintenance, or testing of such vehicle (or engine) relevant to the control of crankcase, exhaust or evaporative emissions, as applicable, issued by the manufacturer for use by other manufacturers, assembly plants, distributors, dealers, and ultimate purchasers, Provided, That any material not translated into the English language need not be submitted unless specifically requested by the Administrator.
- (c)(1) The manufacturer (or contractor for the manufacturer, if applicable) of any new vehicle or engine that is certified under averaging, trading, or banking programs (as applicable) shall establish, maintain, and retain the following adequately organized and indexed records for each such vehicle or heavy-duty engine produced:
 - (i) EPA engine family.
- (ii) Vehicle (or engine) identification number.
- (iii) Vehicle (or engine) model year and build date.
- (iv) BHP rating (heavy-duty engines only).
 - (v) Purchaser and destination.
 - (vi) Assembly plant.
- (2) The manufacturer (or contractor for the manufacturer, if applicable) of any new vehicle or engine family that is certified under averaging, trading, or banking programs (as applicable) shall establish, maintain, and retain the following adequately organized and indexed records for each such family:
 - (i) EPA engine family.
 - (ii) FEL.
- (iii) BHP conversion factor and the transient test BHP for each configuration tested (heavy-duty engines only).
 - (iv) Useful life.
- (v) Projected U.S. production volume for the model year.
- (vi) Actual U.S. production volume for the model year.
- (3) [Reserved]

- (4) Nothing in this section limits the Administrator's discretion in requiring the manufacturer to retain additional records or submit information not specifically required by this section.
- (5) Pursuant to a request made by the Administrator, the manufacturer shall submit to him the information that is required to be retained.
- (6) EPA may void *ab initio* a certificate of conformity for a vehicle or engine family for which the manufacturer fails to retain the records required in this section or to provide such information to the Administrator upon request.
- (7) Any engine family using NCPs must comply with the provisions established in the NCP program provided by 40 CFR part 86, subpart L.
- (8) Any manufacturer, producing an engine family participating in trading using reserved credits, shall maintain the following records on a quarterly basis for each engine family in the trading subclass:
 - (i) The engine family,
 - (ii) The averaging set,
- (iii) The actual quarterly and cumulative U.S. production volumes,
- (iv) The value required to calculate credits as given in §86.091-15.
- (v) The resulting type $[NO_X \text{ or particulate}]$ and number of credits generated/required,
- (vi) How and where credit surpluses are dispersed, and
- (vii) How and through what means credit deficits are met.
- (d)(1) Any manufacturer who has applied for certification of a new motor vehicle (or new motor vehicle engine) subject to certification test under this subpart shall admit or cause to be admitted any EPA Enforcement Officer or any EPA authorized representative during operating hours on presentation of credentials to any of the following:
- (i) Any facility where any such tests or any procedures or activities connected with such test are or were performed.
- (ii) Any facility where any new motor vehicle (or new motor vehicle engine) which is being, was, or is to be tested is present.
- (iii) Any facility where any construction process or assembly process used in the modification or build up of such

- a vehicle (or engine) into a certification vehicle (or certification engine) is taking place or has taken place.
- (iv) Any facility where any record or other document relating to any of the above is located.
- (v) Any facility where any record or other document relating to the information specified in paragraph (c) of this section is located.
 - (2) [Reserved]
- (3) In order to allow the Administrator to determine whether or not production motor vehicles (or production motor vehicle engines) conform to the conditions upon which a certificate of conformity has been issued, or conform in all material respects to the design specifications which applied to those vehicles (or engines) described in the application for certification for which a certificate of conformity has been issued to standards prescribed under section 202 of the Act, any manufacturer shall admit any EPA Enforcement Officer or any EPA authorized representative on presentation of credentials to both:
- (i) Any facility where any document, design, or procedure relating to the translation of the design and construction of engines and emission related components described in the application for certification or used for certification testing into production vehicles (or production engines) is located or carried on;
- (ii) Any facility where any motor vehicles (or motor vehicle engines) to be introduced into commerce are manufactured or assembled; and
- (iii) Any facility where records specified in paragraph (c) of this section are located.
- (4) On admission to any such facility referred to in paragraph (d)(4) of this section, any EPA Enforcement Officer or any EPA authorized representative shall be allowed:
- (i) To inspect and monitor any aspects of such manufacture or assembly and other procedures;
- (ii) To inspect and make copies of any such records, documents or designs;
- (iii) To inspect and photograph any part or aspect of any such new motor vehicles (or new motor vehicle engines)

§86.091-7

and any component used in the assembly thereof that are reasonably related to the purpose of his entry; and

- (iv) To inspect and make copies of any records and documents specified in paragraph (c) of this section.
- (5) Any EPA Enforcement Officer or EPA authorized representative shall be furnished by those in charge of a facility being inspected with such reasonable assistance as he may request to help him discharge any function listed in this paragraph. Each applicant for or recipient of certification is required to cause those in charge of a facility operated for its benefit to furnish such reasonable assistance without charge to EPA whether or not the applicant controls the facility.
- (6) The duty to admit or cause to be admitted any EPA Enforcement Officer or EPA authorized representative applies whether or not the applicant owns or controls the facility in question and applies both to domestic and to foreign manufacturers and facilities. EPA will not attempt to make any inspections which it has been informed that local law forbids. However, if local law makes it impossible to do what is necessary to insure the accuracy of data generated at a facility, no informed judgment that a vehicle or engine is certifiable or is covered by a certificate can properly be based on those data. It is the responsibility of the manufacturer to locate its testing and manufacturing facilities in jurisdictions where this situation will not arise.
 - (7) For purposes of this paragraph:
- (i) Presentation of credentials shall mean display of the document designating a person as an EPA Enforcement Officer or EPA authorized representative.
- (ii) Where vehicle, component, or engine storage areas or facilities are concerned, *operating hours* shall mean all times during which personnel other than custodial personnel are at work in the vicinity of the area or facility and have access to it.
- (iii) Where facilities or areas other than those covered by paragraph (d)(7)(ii) of this section are concerned, operating hours shall mean all times during which an assembly line is in operation or all times during which testing, maintenance, mileage (or service)

accumulation, production or compilation of records, or any other procedure or activity related to certification testing, to translation of designs from the test stage to the production stage, or to vehicle (or engine) manufacture or assembly is being carried out in a facility.

- (iv) Reasonable assistance includes, but is not limited to, clerical, copying, interpretation and translation services, the making available on request of personnel of the facility being inspected during their working hours to inform the EPA Enforcement Officer or EPA authorized representative of how the facility operates and to answer his questions, and the performance on request of emissions tests on any vehicle (or engine) which is being, has been, or will be used for certification testing. Such tests shall be nondestructive, but may require appropriate mileage (or service) accumulation. A manufacturer may be compelled to cause the personal appearance of any employee at such a facility before an EPA Enforcement Officer or EPA authorized representative by written request for his appearance, signed by the Assistant Administrator for Air and Radiation, served on the manufacturer. Any such employee who has been instructed by the manufacturer to appear will be entitled to be accompanied, represented, and advised by counsel.
- (v) Any entry without 24 hour prior written or oral notification to the affected manufacturer shall be authorized in writing by the Assistant Administrator for Air and Radiation.
- (8) EPA may void *ab initio* a certificate of conformity for vehicle or engine families introduced into commerce if the manufacturer (or contractor for the manufacturer, if applicable) fails to comply with any provision of this section.
- (e) EPA Enforcement Officers or EPA authorized representatives are authorized to seek a warrant or court order authorizing the EPA Enforcement Officers or EPA authorized representatives to conduct activities related to entry and access as authorized in this section, as appropriate, to execute the functions specified in this section. EPA Enforcement Officers or EPA authorized representatives may proceed ex

parte to obtain a warrant whether or not the Enforcement Officers first attempted to seek permission of the manufacturer or the party in charge of the facilities in question to conduct activities related to entry and access as authorized in this section.

(f) A manufacturer shall permit EPA Enforcement Officers or EPA authorized representatives who present a warrant or court order as described in paragraph (e) of this section to conduct activities related to entry and access as authorized in this section and as described in the warrant or court order. The manufacturer shall cause those in charge of its facility or facility operated for its benefit to permit EPA Enforcement Officers or EPA authorized representatives to conduct activities related to entry and access as authorized in this section pursuant to a warrant or court order whether or not the manufacturer controls the facility. In the absence of such a warrant or court order, EPA Enforcement Officers or EPA authorized representatives may conduct activities related to entry and access as authorized in this section only upon the consent of the manufacturer or the party in charge of the facilities in question.

(g) It is not a violation of this part or the Clean Air Act for any person to refuse to permit EPA Enforcement Officers or EPA authorized representatives to conduct activities related to entry and access as authorized in this section without a warrant or court order.

[55 FR 30619, July 26, 1990, as amended at 75 FR 22978, Apr. 30, 2010]

§86.091-29 Testing by the Administrator.

(a)(1) Paragraph (a) of this section applies to light-duty vehicles and light-duty trucks.

(2) The Administrator may require that any one or more of the test vehicles be submitted to him, at such place or places as he may designate, for the purposes of conducting emissions tests. The Administrator may specify that he will conduct such testing at the manufacturer's facility, in which case instrumentation and equipment specified by the Administrator shall be made available by the manufacturer for test

operations. Any testing conducted at a manufacturer's facility pursuant to this paragraph shall be scheduled by the manufacturer as promptly as possible.

(3)(i) Whenever the Administrator conducts a test segment on a test vehicle, the results of that test segment, unless subsequently invalidated by the Administrator, shall comprise the official data for that test segment for the vehicle at the prescribed test point and the manufacturer's data for that test segment for that prescribed test point shall not be used in determining compliance with emission standards (or family emission limits, as appropriate). The Administrator may stop a test after any evaporative test segment and use as official data any valid results obtained up to that point in the test, as described in subpart B of this part.

(ii) Whenever the Administrator does not conduct a test on a test vehicle at a test point, the manufacturer's test data will be accepted as the official data for that point: Provided, That if the Administrator makes a determination based on testing under paragraph (a)(2) of this section, that there is a lack of correlation between the manufacturer's test equipment and the test equipment used by the Administrator, no manufacturer's test data will be accepted for purposes of certification until the reasons for the lack of correlation are determined and the validity of the data is established by the manufacturer, And further provided, That if the Administrator has reasonable basis to believe that any test data submitted by the manufacturer is not accurate or has been obtained in violation of any provisions of this part, the Administrator may refuse to accept that data as the official data pending retesting or submission or further information. If the manufacturer conducts more than one test on a vehicle. authorized under § 86.084–26 (a)(3)(i)(A) or (b)(4)(i)(A), the data from the last test in that series of tests on that vehicle, will constitute the official data

(iii)(A)(I) The Administrator may adjust or cause to be adjusted any adjustable parameter of an emission-data vehicle or engine which the Administrator has determined to be subject to

§86.091-29

adjustment for certification and Selective Enforcement Audit testing in accordance with $\S 86.085-22(e)(1)$, to any setting within the physically adjustable range of that parameter, as determined by the Administrator in accordance with §86.085-22(e)(3)(i), prior to the performance of any tests to determine whether such vehicle or engine conforms to applicable emission standards, including tests performed by the manufacturer under §86.091-23(c)(1). However, if the idle speed parameter is one which the Administrator has determined to be subject to adjustment, the Administrator shall not adjust it to a setting which causes a higher engine idle speed than would have been possible within the physically adjustable range of the idle speed parameter on the engine before it accumulated any dynamometer service, all other parameters being identically adjusted for the purpose of the comparison. The Administrator, in making or specifying such adjustments, will consider the effect of the deviation from the manufacturer's recommended setting on emissions performance characteristics as well as the likelihood that similar settings will occur on in-use light-duty vehicles or light-duty trucks. In determining likelihood, the Administrator will consider factors such as, but not limited to, the effect of the adjustment on vehicle performance characteristics and surveillance information from similar in-use

(2) For those vehicles or engine parameters which the Administrator has not determined to be subject to adjustment during certification and Selective Enforcement Audit testing in accordance with §86.085-22(e)(1), the emissiondata vehicle presented to the Administrator for testing shall be calibrated within the production tolerances applicable to the manufacturer's specifications to be shown on the vehicle label § 86.091–35 (a)(1)(iii)(D) (a)(2)(iii)(D)) as specified in the application for certification. If the Administrator determines that a vehicle is not within such tolerances, the vehicle will be adjusted, at the facility designated by the Administrator, prior to the test and an engineering report shall be submitted to the Administrator describing the corrective action taken. Based on

the engineering report, the Administrator will determine if the vehicle will be used as an emission-data vehicle.

(B) If the Administrator determines that the test data developed on an emission-data vehicle under paragraph (a)(3)(i) of this section would cause that vehicle to fail due to excessive 4,000-mile emissions or by application of the appropriate deterioration factor, then the following procedure shall be observed:

(1) The manufacturer may request a retest. Before the retest, those vehicle or engine parameters which the Administrator has not determined to be subject to adjustment for certification and Selective Enforcement Audit testing in accordance with §86.085-22(e)(1) may be readjusted to manufacturer's specification, if these adjustments were made incorrectly prior to the first test. The Administrator may adjust or cause to be adjusted any parameter which the Administrator has determined to be subject to adjustment to any setting within the physically adjustable range of that parameter, as determined by the Administrator in accordance with \$86.085-22(e)(3)(i). Other maintenance or repairs may be performed in accordance with §86.088-25. All work on the vehicle shall be done at such location and under such conditions as the Administrator may prescribe.

(2) The vehicle will be retested by the Administrator and the results of this test shall comprise the official data for the emission-data vehicle.

(iv) If sufficient durability data are not available at the time of any emission test conducted under paragraph (a)(2) of this section to enable the Administrator to determine whether an emission-data vehicle would fail, the manufacturer may request a retest in accordance with the provisions of paragraphs (a)(3)(iii) (A) and (B) of this section. If the manufacturer does not promptly make such request, he shall be deemed to have waived the right to a retest. A request for retest must be made before the manufacturer removes the vehicle from the test premises.

(b)(1) Paragraph (b) of this section applies to heavy-duty engines.

(2) The Administrator may require that any one or more of the test engines be submitted to him, at such

place or places as he may designate, for the purpose of conducting emissions tests. The Administrator may specify that he will conduct such testing at the manufacturer's facility, in which case instrumentation and equipment specified by the Administrator shall be made available by the manufacturer for test operations. Any testing conducted at a manufacturer's facility pursuant to this paragraph shall be scheduled by the manufacturer as promptly as possible.

(3)(i) Whenever the Administrator conducts a test on a test engine the results of that test, unless subsequently invalidated by the Administrator, shall comprise the official data for the engine at that prescribed test point and the manufacturer's data for that prescribed test point shall not be used in determining compliance with emission standards (or family emission limits, as appropriate).

(ii) Whenever the Administrator does not conduct a test on a test engine at a test point, the manufacturer's test data will be accepted as the official data for that test point: Provided, That if the Administrator makes a determination based on testing under paragraph (b)(2) of this section, that there is a lack of correlation between the manufacturer's test equipment and the test equipment used by the Administrator, no manufacturer's test data will be accepted for purposes of certification until the reasons for the lack of correlation are determined and the validity of the data is established by the manufacturer, And further provided, That if the Administrator has reasonable basis to believe that any test data submitted by the manufacturer is not accurate or has been obtained in violation of any provision of this part, the Administrator may refuse to accept that data as the official data pending retesting or submission of further information.

(iii)(A)(I) The Administrator may adjust or cause to be adjusted any adjustable parameter of an emission-data engine which the Administrator has determined to be subject to adjustment for certification testing in accordance with §86.085–22(e)(1), to any setting within the physically adjustable range of that parameter, as determined by

the Administrator in accordance with \$86.085-22(e)(3)(i), prior to the performance of any tests to determine whether such engine conforms to applicable emission standards, including tests performed by the manufacturer under $\S86.088-23(c)(2)$. The Administrator, in making or specifying such adjustments, may consider the effect of the deviation from the manufacturer's recommended setting on emissions performance characteristics as well as the likelihood that similar settings will occur on in-use heavy-duty engines. In determining likelihood, the Administrator may consider factors such as, but not limited to, the effect of the adjustment on engine performance characteristics and surveillance information from similar in-use engines.

(2) For those engine parameters which the Administrator has not determined to be subject to adjustment for certification testing in accordance with §86.085-22(e)(1), the emission-data engine presented to the Administrator for testing shall be calibrated within the production tolerances applicable to the manufacturer's specifications to be shown on the engine label (see §86.091-35(a)(3)(iii)) as specified in the application for certification. If the Administrator determines that an engine is not within such tolerances, the engine shall be adjusted at the facility designated by the Administrator prior to the test and an engineering report shall be submitted to the Administrator describing the corrective action taken. Based on the engineering report, the Administrator will determine if the engine shall be used as an emissiondata engine.

(B) If the Administrator determines that the test data developed under paragraph (b)(3)(iii)(A) of this section would cause the emission-data engine to fail due to excessive 125-hour emission values or by the application of the appropriate deterioration factor, then the following procedure shall be observed:

(1) The manufacturer may request a retest. Before the retest, those engine parameters which the Administrator has not determined to be subject to adjustment for certification testing in accordance with §86.085–22(e)(1) may be

§86.091-29

readjusted to the manufacturer's specifications, if these adjustments were made incorrectly prior to the first test. The Administrator may adjust or cause to be adjusted any parameter which the Administrator has determined to be subject to adjustment in accordance with §86.085-22(e)(3)(i). However, if the idle speed parameter is one which the Administrator has determined to be subject to adjustment, the Administrator shall not adjust it to a setting which causes a higher engine idle speed than would have been possible within the physically adjustable range of the idle speed parameter on the engine before it accumulated any dynamometer service, all other parameters being identically adjusted for the purpose of the comparison. Other maintenance or repairs may be performed in accordance with §86.088-25. All work on the vehicle shall be done at such location and under such conditions as the Administrator may prescribe.

(2) The engine will be retested by the Administrator and the results of this test shall comprise the official data for the emission-data engine.

(iv) If sufficient durability data are not available at the time of any emission test conducted under paragraph (b)(2) of this section to enable the Administrator to determine whether an emission-data engine would fail, the manufacturer may request a retest in accordance with the provisions of paragraph (b)(3)(iii)(B) (1) and (2) of this section. If the manufacturer does not promptly make such request, he shall be deemed to have waived the right to a retest. A request for retest must be made before the manufacturer removes the engine from the test premises.

(c)(1) Paragraph (c) of this section applies to gasoline-fueled and methanol-fueled heavy-duty vehicles.

(2) The Administrator may require that any one or more of the evaporative emission family-system combinations included in the manufacturer's statement(s) of compliance be installed on an appropriate vehicle and such vehicle be submitted to him, at such place or places as he may designate, for the purpose of conducting emissions tests. The Administrator may specify that he will conduct such testing at the manufacturer's facility,

in which case instrumentation and equipment specified by the Administrator shall be made available by the manufacturer for test operations. Any testing conducted at a manufacturer's facility pursuant to this paragraph shall be scheduled by the manufacturer as promptly as possible.

(3)(i) Whenever the Administrator conducts a test segment on an evaporative emission family-system combination, the results of that test segment, unless subsequently invalidated by the Administrator, shall comprise the official data for that test segment for the evaporative emission familysystem combination, and the manufacturer's data, analyses, etc., for that test segment shall not be used in determining compliance with emission standards. The Administrator may stop a test after any evaporative test segment and use as official data any valid results obtained up to that point in the test, as described in subpart B of this

(ii) Whenever the Administrator does not conduct a test on an evaporative emission family-system combination, the manufacturer's test data will be accepted as the official data: Provided, That if the Administrator makes a determination, based on testing under paragraph (c)(2) of this section, that there is a lack of correlation between the manufacturer's test equipment and the test equipment used by the Administrator, no manufacturer's test data will be accepted for purposes of certification until the reasons for the lack of correlation are determined and the validity of the data is established by the manufacturer, And further provided, That if the Administrator has reasonable basis to believe that any test data, analyses, or other information submitted by the manufacturer is not accurate or has been obtained in violation of any provision of this part, the Administrator may refuse to accept those data, analyses, etc., as the official data pending retesting or submission of further information.

(Secs. 202, 203, 206, 207, 208, 301a, Clean Air Act, as amended; 42 U.S.C. 7521, 7522, 7525, 7541, 7542, 7601a)

[50 FR 10675, Mar. 15, 1985, as amended at 54 FR 14488, Apr. 11, 1989; 58 FR 16020, Mar. 24, 1992]

§86.092-2 Definitions.

The definitions of §86.091-2 remain effective. The definitions listed in this section apply beginning with the 1992 model year.

(a) Proven emission control systems are emission control components or systems (and fuel metering systems) that have completed full durability testing evaluation over a vehicle's useful life in some other certified engine family. or have completed bench or road testing demonstrated to be equal or more severe than certification mileage accumulation requirements. Alternatively, proven components or systems are those that are determined by EPA to be of comparable functional quality and manufactured using comparable materials and production techniques as components or systems which have been durability demonstrated in some other certified engine family. In addition, the components or systems must be employed in an operating environment (e.g., temperature, exhaust flow, etc.,) similar to that experienced by the original or comparable components or systems in the original certified engine family.

(b) Unproven emission control systems are emission control components or systems (and fuel metering systems) that do not qualify as proven emission control systems.

(c) Similar systems are engine, fuel metering and emission control system combinations which use the same fuel (e.g., gasoline, diesel, etc.), combustion cycle (i.e., two or four stroke), general type of fuel system (i.e., carburetor or fuel injection), catalyst system (e.g., none, oxidization, three-way plus oxidization, three-way plus control system (i.e., feedback or nonfeedback), secondary air system (i.e., equipped or not equipped) and EGR (i.e., equipped or not equipped).

(d) Conveniently available service facility and spare parts for small-volume manufacturers means that the vehicle manufacturer has a qualified service facility at or near the authorized point of sale or delivery of its vehicles and maintains an inventory of all emission-related spare parts or has made arrangements for the part manufacturers to supply the parts by expedited ship-

ment (e.g., utilizing overnight express delivery service, UPS, etc.).

[55 FR 7187, Feb. 28, 1990]

§86.093-2 Definitions.

The definitions of §86.092-2 continue to apply. The definitions listed in this section apply beginning with the 1993 model year.

Bus means a heavy heavy-duty diesel-powered passenger-carrying vehicle with a load capacity of fifteen or more passengers that is centrally fueled, and all urban buses. This definition only applies in the context of §86.093–11 and 86.093–35.

Centrally fueled bus means a bus that is refueled at least 75 percent of the time at one refueling facility that is owned, operated, or controlled by the bus operator.

Urban bus means a passenger-carrying vehicle powered by a heavy heavy-duty diesel engine, or of a type normally powered by a heavy heavyduty diesel engine, with a load capacity of fifteen or more passengers and intended primarily for intracity operation, i.e., within the confines of a city or greater metropolitan area. Urban bus operation is characterized by short rides and frequent stops. To facilitate this type of operation, more than one set of quick-operating entrance and exit doors would normally be installed. Since fares are usually paid in cash or tokens, rather than purchased in advance in the form of tickets, urban buses would normally have equipment installed for collection of fares. Urban buses are also typically characterized by the absence of equipment and facilities for long distance travel, e.g., rest rooms, large luggage compartments, and facilities for stowing carry-on luggage. The useful life for urban buses is the same as the useful life for other heavy heavy-duty diesel engines.

[58 FR 15795, Mar. 24, 1993]

§ 86.094–2 Definitions.

The definitions of §86.093-2 remain effective. The definitions listed in this section are effective beginning with the 1994 model year.

Adjusted Loaded Vehicle Weight means the numerical average of vehicle curb weight and GVWR.

§86.094-2

Bi-directional control means the capability of a diagnostic tool to send messages on the data bus that temporarily overrides the module's control over a sensor or actuator and gives control to the diagnostic tool operator. Bi-directional controls do not create permanent changes to engine or component calibrations.

Data stream information means information (i.e., messages and parameters) originated within the vehicle by a module or intelligent sensors (i.e., a sensor that contains and is controlled by its own module) and transmitted between a network of modules and/or intelligent sensors connected in parallel with either one or two communication wires. The information is broadcast over the communication wires for use by other modules (e.g., chassis, transmission, etc.) to conduct normal vehicle operation or for use by diagnostic tools. Data stream information does not include engine calibration related information.

Defeat device means an auxiliary emission control device (AECD) that reduces the effectiveness of the emission control system under conditions which may reasonably be expected to be encountered in normal vehicle operation and use, unless:

- (1) Such conditions are substantially included in the Federal emission test procedure:
- (2) The need for the AECD is justified in terms of protecting the vehicle against damage or accident; or
- (3) The AECD does not go beyond the requirements of engine starting.

Durability useful life means the highest useful life mileage out of the set of all useful life mileages that apply to a given vehicle. The durability useful life determines the duration of service accumulation on a durability data vehicle. The determination of durability useful life shall reflect any alternative useful life mileages approved by the Administrator under §86.094-21(f). The determination of durability useful life shall exclude any standard and related useful life mileage for which the manufacturer has obtained a waiver of emission data submission requirements under § 86.094–23(c)

Element of design means any control system (i.e., computer software, elec-

tronic control system, emission control system, computer logic), and/or control system calibrations, and/or the results of systems interaction, and/or hardware items on a motor vehicle or motor vehicle engine.

Engine warm-up cycle means sufficient vehicle operation such that the coolant temperature has risen by at least 40 °F from engine starting and reaches a minimum temperature of 160 °F.

Enhanced service and repair information means information which is specific for an original equipment manufacturer's brand of tools and equipment.

Equivalent test weight means the weight, within an inertia weight class, which is used in the dynamometer testing of a vehicle and which is based on its loaded vehicle weight or adjusted loaded vehicle weight in accordance with the provisions of subparts A and B of this part.

Gaseous fuel means natural gas or liquefied petroleum gas.

Generic service and repair information means information which is not specific for an original equipment manufacturer's brand of tools and equipment.

Heavy light-duty truck means any light-duty truck rated greater than 6000 lbs GVWR.

Indirect information means any information that is not specifically contained in the service literature, but is contained in items such as tools or equipment provided to franchised dealers (or others).

Intermediary means any individual or entity, other than an original equipment manufacturer, which provides service or equipment to automotive technicians.

Intermediate Temperature Cold Testing means testing done pursuant to the driving cycle and testing conditions contained in 40 CFR part 86, subpart C, at temperatures between 25 °F (-4 °C) and 68 °F (20 °C).

Light-duty truck 1 means any light light-duty truck up through 3750 lbs loaded vehicle weight.

Light-duty truck 2 means any light light-duty truck greater than 3750 lbs loaded vehicle weight.

Light-duty truck 3 means any heavy light-duty truck up through 5750 lbs adjusted loaded vehicle weight.

Light-duty truck 4 means any heavy light-duty truck greater than 5750 lbs adjusted loaded vehicle weight.

Light light-duty truck means any light-duty truck rated up through 6000 lbs GVWR.

Liquefied petroleum gas means a liquid hydrocarbon fuel that is stored under pressure and is composed primarily of species that are gases at atmospheric conditions (temperature = 25 °C and pressure = 1 atm), excluding natural gas.

Multi-fuel means capable of operating on two or more different fuel types, either separately or simultaneously.

Natural gas means a fuel whose primary constituent is methane.

Non-Methane Hydrocarbon Equivalent means the sum of the carbon mass emissions of non-oxygenated nonmethane hydrocarbons, methanol, formaldehyde, or other organic compounds that are separately measured, expressed as gasoline-fueled vehicle hydrocarbons. In the case of exhaust emissions, the hydrogen-to-carbon ratio of the equivalent hydrocarbon is 1.85:1. In the case of diurnal and hot soak emissions, the hydrogen-to-carbon ratios of the equivalent hydrocarbons are 2.33:1 and 2.2:1, respectively.

Petroleum fuel means liquid fuels normally derived from crude oil, excluding liquefied petroleum gas. Gasoline and diesel fuel are petroleum fuels.

Test weight basis means the basis on which equivalent test weight is determined in accordance with §86.129-94 of subpart B of this part.

Useful life means:

- (a) For light-duty vehicles, and for model year 1994 and later light light-duty trucks not subject to the Tier 0 standards of paragraph (a) of §86.094-9, intermediate useful life and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 10 years or 100,000 miles, whichever occurs first, except as otherwise noted in §86.094-9.
- (b) For light light-duty trucks subject to the Tier 0 standards of paragraph (a) of §86.094-9, and for heavy

light-duty truck engine families, intermediate and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 11 years or 120,000 miles, whichever occurs first.

- (c) For an Otto-cycle heavy-duty engine family, a period of use of 8 years or 110.000 miles, whichever first occurs.
- (d) For a diesel heavy-duty engine family:
- (1) For light heavy-duty diesel engines, period of use of 8 years or 110,000 miles, whichever first occurs.
- (2) For medium heavy-duty diesel engines, a period of use of 8 years or 185,000 miles, whichever first occurs.
- (3) For heavy-duty diesel engines, a period of use of 8 years or 290,000 miles, whichever first occurs, except as provided in paragraph (d)(4) of this definition.
- (4) for heavy heavy-duty diesel engines used in urban buses, for the particulate standard, a period of use of 10 years or 290,000 miles, whichever first occurs.
- (e) As an option for both light-duty trucks under certain conditions and heavy-duty engine families, an alternative useful life period assigned by the Administrator under the provisions of paragraph (f) of §86.094–21.
- (f) The useful-life period for purposes of the emissions defect warranty and emissions performance warranty shall be a period of 5 years/50,000 miles, whichever first occurs, for light-duty trucks, Otto-cycle heavy-duty engines and light heavy-duty diesel engines. For all other heavy-duty diesel engines the aforementioned period is 5 years/100,000 miles, whichever first occurs. However, in no case may this period be less than the manufacturer's basic mechanical warranty period for the engine family.

[56 FR 25739, June 5, 1991, as amended at 57 FR 31897, July 17, 1992; 58 FR 4002, Jan. 12, 1993; 58 FR 9485, Feb. 19, 1993; 58 FR 15799, Mar. 24, 1993; 59 FR 48494, Sept. 21, 1994; 60 FR 34335, June 30, 1995; 60 FR 40496, Aug. 9, 1995]

§86.094-3 Abbreviations.

(a) The abbreviations in §86.090-3 remain effective. The abbreviations in this section apply beginning with the 1994 model year.

§ 86.094-7

(b) The abbreviations in this section apply to this subpart, and also to subparts B, E, F, H, M, N and P of this part, and have the following meanings:

ALVW—Adjusted Loaded Vehicle Weight LPG—Liquefied Petroleum Gas NMHC—Nonmethane Hydrocarbons NMHCE—Non-Methane Hydrocarbon Equivalent PM—Particulate Matter THC—Total Hydrocarbons

[56 FR 25740, June 5, 1991, as amended at 58 FR 33208, June 16, 1993; 59 FR 48494, Sept. 21, 1994; 60 FR 34335, June 30, 1995]

§86.094-7 Maintenance of records; submittal of information; right of entry.

(a) Introductory text through (a)(2) [Reserved]

(a)(3) All records, other than routine emission test records, required to be maintained under this subpart shall be retained by the manufacturer for a period of eight (8) years after issuance of all certificates of conformity to which they relate. Routine emission test records shall be retained by the manufacturer for a period of one (1) year after issuance of all certificates of conformity to which they relate. Records may be retained as hard copy or reduced to microfilm, punch cards, etc., depending on the record retention procedures of the manufacturer, provided. that in every case all the information contained in the hard copy shall be retained.

(b)-(c)(2) [Reserved]

(c)(3) The manufacturer (or contractor for the manufacturer, if applicable) shall retain all records required to be maintained under this section for a period of eight (8) years from the due date for the end-of-model year averaging, trading, and banking reports. Records may be retained as hard copy or reduced to microfilm, ADP files, etc., depending on the manufacturer's record retention procedure, provided that in every case all the information contained in the hard copy is retained. (c)(4)-(d)(1)(v) [Reserved]

(d)(1)(vi) Any facility where any record or other document relating to

the information specified in paragraph (h) of this section is located.

(2) Upon admission to any facility referred to in paragraph (d)(1) of this section, any EPA Enforcement Officer or

any EPA authorized representative shall be allowed:

- (i) To inspect and monitor any part or aspect of such procedures, activities, and testing facilities, including, but not limited to, monitoring vehicle (or engine) preconditioning, emissions tests and mileage (or service) accumulation, maintenance, and vehicle soak and storage procedures (or engine storage procedures), and to verify correlation or calibration of test equipment;
- (ii) To inspect and make copies of any such records, designs, or other documents, including those records specified in §86.091–7(c); and
- (iii) To inspect and make copies of any such records, designs or other documents including those records specified in paragraph (h) of this section; and
- (iv) To inspect and/or photograph any part or aspect of any such certification vehicle (or certification engine) and any components to be used in the construction thereof.
 - (d)(3)–(g) [Reserved]
 - (h)(1) [Reserved]
- (2) In addition, the manufacturer (or contractor for the manufacturer, if applicable) of each certified engine family shall establish, maintain, and retain adequately organized records of the actual U.S. sales volume for the model year for each engine family. The manufacturer may petition the Administrator to allow actual volume produced for U.S. sale to be used in lieu of actual U.S. sales. Such petition shall be submitted within 30 days of the end of the model year to the Manufacturer Operations Division. For the petition to be granted, the manufacturer must establish to the satisfaction of the Administrator that actual production volume is functionally equivalent to actual sales volume.
- (3) The manufacturer (or contractor for the manufacturer, if applicable) shall retain all records required to be maintained under this section for a period of eight (8) years from the due date for the applicable end-of-model year report. Records may be retained as hard copy or reduced to microfilm, ADP film, etc., depending on the manufacturer's record retention procedure,

provided that in every case all the information contained in the hard copy is retained.

- (4) Nothing in this section limits the Administrator's discretion in requiring the manufacturer to retain additional records or submit information not specifically required by this section.
- (5) Pursuant to a request made by the Administrator, the manufacturer shall submit to him the information that is required to be retained.

[56 FR 25740, June 5, 1991, as amended at 57 FR 31897, July 17, 1992; 75 FR 22978, Apr. 30, 2010]

§86.094-13 Light-duty exhaust durability programs.

(a)(1) This section describes the various durability programs available to manufacturers for determining exhaust deterioration factors (DFs) for the certification of 1994 and beyond model year light-duty vehicles and light-duty trucks. While this section describes many of the important elements of these durability programs, it is not intended as an exhaustive list of all requirements applicable either to these

programs or to the certification process.

- (2) The durability programs consist of various elements, such as a statement of applicability, a service accumulation method, vehicle/component selection methods, durability data vehicle compliance requirements, in-use verification requirements, optional elements, data reporting requirements, and additional requirements. Cross references to other sections in this subpart are indicated where appropriate.
- (b) The following table summarizes the durability programs available to all manufacturers of light-duty vehicles and light-duty trucks. The Tier 1 and Tier 0 standards cited in the table are those specified in §86.094-8 (for light-duty vehicles) and §86.094-9 (for light-duty trucks). The durability programs described in this section are separate and distinct alternatives, such that determination of an exhaust deterioration factor under one program does not require compliance with the requirements of a different durability program.

Class	Standards	Durability program name	Optional elements
Light-duty Vehicles	Tier 1	Standard AMA	Carryover.
			Extrapolation.
			Substitute AMA.
		Production AMA	Carryover.
			Extrapolation.
			Substitute AMA.
		Alternative Service Accumulation	Carryover.
	Tier 0	Standard AMA	Carryover.
			Substitute AMA.
		Production AMA	Carryover.
			Substitute AMA.
		Alternative Service Accumulation	Carryover.
Light-duty Trucks	Tier 1 & Tier 0	Standard Self-Approval	Carryover.
		Alternative Service Accumulation	Carryover.

- (c) Standard AMA durability program—
 (1) Applicability. The standard AMA durability program is applicable to light-duty vehicles in model years 1994 and beyond.
- (2) Service accumulation method. The method shall be mileage accumulation performed on whole durability data vehicles, using the Durability Driving Schedule (commonly referred to as the AMA schedule) specified in appendix IV to this part. The provisions of §86.094–26(a), which include vehicle weight requirements, the duration of mileage
- accumulation, and the specification of emission tests to be performed during the mileage accumulation, shall apply. Scheduled and unscheduled maintenance may be performed on the vehicle in accordance with the provisions of §86.094–25.
- (3) Vehicle/component selection method. Durability data vehicles shall be selected by the Administrator as required in §86.090-22(a) and in accordance with the provisions of §86.094-24(c)(1). Typically, the Administrator selects one durability data vehicle to

§86.094-13

represent each engine-system combination. The selection of durability data vehicles is also governed by §86.091–7(a)(2)(i)(A), which generally requires that vehicles used for certification must be representative of production vehicles.

- (4) Durability data vehicle compliance requirements. Durability data vehicle compliance requirements for the Standard AMA Durability Program are contained in §86.094–28(a). These include the method of calculating deterioration factors, line crossing criteria, and related requirements.
- (5) In-use verification. Manufacturer testing of in-use vehicles subsequent to certification is not a requirement of the Standard AMA Durability Program.
- (6) Optional elements—(i) Extrapolation. Manufacturers selecting the Standard AMA Durability Program may petition the Administrator for the use of extrapolated mileage accumulation data according to the provisions of §86.094–26(a)(4) for use in certifying light-duty vehicles to the Tier 1 standards of §86.094–8. If use of extrapolated data is approved, deterioration factors are determined by the method of linear extrapolation described in §86.094–28(a)(4)(i).
- (ii) Substitute AMA. Manufacturers selecting the Standard AMA Durability Program may petition the Administrator under §86.094-26(a)(2)(ii) to substitute a different whole-vehicle mileage accumulation schedule for the Durability Driving Schedule (standard AMA) specified in appendix IV to this part.
- (iii) Carryover and carryacross. Manufacturers selecting the Standard AMA Durability Program may petition. the Administrator for the use of carryover or carryacross mileage accumulation data according to the provisions of §86.094–24(f). If use of carryover or carryacross data is approved, deterioration factors are determined by the method of linear extrapolation described in §86.094–28(a)(4)(i).
- (7) Data reporting requirements. Data reporting requirements for the Standard AMA Durability Program are contained in §§ 86.094–21, 86.094–23(b)(1)(i), and 86.094–26 (a)(6)(ii) and (a)(7).

- (d) Production AMA durability program—(1) Applicability. The production AMA durability program is applicable to light-duty vehicles in model years 1994 and beyond.
- (2) Service accumulation method. The method shall be mileage accumulation performed on whole durability data vehicles, using the Durability Driving Schedule (commonly referred to as the AMA schedule) specified in appendix IV to this part. The provisions of §86.094-26(a), which include vehicle weight requirements, the duration of mileage accumulation, and the specification of emission tests to be performed during the mileage accumulation, shall apply. Scheduled and unscheduled maintenance may be performed on the vehicle in accordance with the provisions of § 86.094-25.
- (3) Vehicle/component selection method. Durability data vehicles shall be selected by the Administrator as required in §86.090-22(a) and in accordance with the provisions of §86.094-24(h). Typically, the Administrator selects several random production durability data vehicles, up to a maximum of three vehicles per engine family
- (4) Durability data vehicle compliance requirements. Durability data vehicle compliance requirements for the Production AMA Durability Program are contained in §86.094–28(a)(7). These include the method of calculating deterioration factors, line crossing criteria, and related requirements.
- (5) *In-use verification*. The Production AMA Durability Program includes no requirement for manufacturer testing of in-use vehicles subsequent to certification.
- (6) Optional elements—(i) Extrapolation. Manufacturers selecting the Production AMA Durability Program may petition the Administrator for the use of extrapolated mileage accumulation data according to the provisions of §86.094–26(a)(4) for use in certifying light-duty vehicles to the Tier I standards of §86.094–8. If use of extrapolated data is approved, deterioration factors are determined by the method of linear extrapolation described in §86.094–28(a)(7)(ii)(B).

- (ii) Substitute AMA. Manufacturers selecting the Production AMA Durability Program may petition the Administrator under §86.094–26(a)(2)(ii) to substitute a different whole-vehicle mileage accumulation schedule for the Durability Driving Schedule (standard AMA) specified in appendix IV to this part.
- (iii) Carryover and carryacross. Manufacturers selecting the Production AMA Durability Program may petition the Administrator for the use of carryover or carryacross mileage accumulation data according to the provisions of §86.094–24(h)(1)(v). If use of carryover or carryacross data is approved, deterioration factors are determined by the method of linear extrapolation described in §86.094–28(a)(7)(ii)(B).
- (7) Data reporting requirements for the Production AMA Durability Program are contained in §§86.094-21, 86.094-23(b)(1)(i), and 86.094-26 (a)(6)(ii) and (a)(7).
- (8) Additional requirements. (i) For engine families subject to the procedures of the Production AMA Durability Program, the manufacturer shall submit deterioration factors to the Administrator for approval to use them for certification. The Administrator shall approve the use of deterioration factors that:
- (A) The manufacturer attests are representative of the durability performance of its vehicles in actual field use when maintained according to the manufacturer's maintenance instructions (as limited under §86.094–25(a)); and
- (B) Are equal to or greater than the deterioration factors that EPA determines under paragraph (d)(8)(ii) of this section.
- (ii) EPA shall determine minimum deterioration factors for engine families subject to the Production AMA Durability Program. This determination shall be based on a procedure of grouping engine families (see §86.094–24(a)) in order to use historical certification data to determine deterioration factors for each engine family group. The historical data shall be updated yearly through the testing of production durability data vehicles. Test vehicle requirements under these procedures are contained in §86.094–24 (h) and compli-

- ance requirements are contained in \$86.094-28(a)(7).
- (iii) Request procedures. (A) A manufacturer wishing to participate in the Production AMA Durability Program must submit to the Administrator, for each model year, a written request describing the engine families that the manufacturer elects to be included in the program.
- (B) The Administrator may declare ineligible any engine family for which the Administrator determines there is unreasonable risk in determining a deterioration factor using the methods of the Production AMA Durability Program. Furthermore, the Administrator may limit the number of engine families within the manufacturer's product line that are eligible for the Production AMA Durability Program.
- (C) Upon approval of the manufacturer's request to participate, the Administrator and the manufacturer may enter into a written agreement prescribing the terms and conditions of the program. This agreement shall be equitable as compared to agreements entered into with other manufacturers. The agreement shall specify:
- (1) The engine families to be included in the program and the engine family groups that have been established by the provisions of §86.094–24(a) (8) and (9);
- (2) The procedures for the selection of production durability data vehicles specified under the provisions of §86.094-24(h); and
- (3) The procedures for the determination of minimum exhaust emission deterioration factors for each engine family group.
- (iv) Withdrawal from Production AMA Durability Program. (A) Subject to the conditions of paragraphs (d)(8)(iv) (B) through (F) of this section, a manufacturer may, at any time, withdraw all of its product line or separate engine family groups from this program. Only entire engine family groups may be withdrawn.
- (B) Once any engine family in an engine family group is certified using deterioration factors determined in the Production AMA Durability Program, the manufacturer shall operate and

§86.094-13

test the production durability data vehicles specified in §86.094-24(h) in accordance with the procedures of this part.

- (C) The Administrator shall notify the manufacturer if a nonconformity of a category of vehicles within the engine family group is indicated by the production durability data. For the purpose of this paragraph, a nonconformity is determined to exist if:
- (1) Any emission data vehicle within an engine family of the model year most recently certified under the production AMA Durability Program is projected to exceed an emission standard by applying deterioration factors generated by a production durability data vehicle within the same engine family; or
- (2) Any of the most recent model year's production durability data vehicle configurations tested under paragraph (d)(8)(iv)(B) of this section line crosses as defined in \$86.094-28(a)(7)(ii)(C). For the purpose of this paragraph, data from identical vehicles will be averaged as under \$86.094-28(a)(4)(i) (A) and (B)
- (D) If the Administrator notifies a manufacturer of such a nonconformity, the manufacturer shall submit, by a date specified by the Administrator, a plan to remedy the nonconformity which is acceptable to the Director, Office of Mobile Sources. For the purpose of this paragraph, the term "remedy the nonconformity" will have the same meaning as it does when it appears in section 207(c)(1) of the Clean Air Act (42 U.S.C. 7541(c)(1)).
- (E) The manufacturer shall comply with the terms of the remedial plan approved by the Director, Office of Mobile Sources.
- (F) If a manufacturer does not comply with the requirements of paragraph (d)(8)(iv) (B), (D), or (E) of this section, the Administrator may deem the certificate of conformity for the affected engine families void *ab initio*.
- (e) Alternative Service Accumulation Durability Program—(1) Applicability. The Alternative Service Accumulation Durability Program is applicable to light-duty vehicles and light-duty trucks in model years 1994 and beyond.
- (2) Service accumulation method. (i) The manufacturer shall propose a serv-

ice accumulation method for the Alternative Service Accumulation Durability Program, for advance approval by the Administrator. The method shall be consistent with good engineering practice and be designed to accurately predict the deterioration of the vehicle's emissions in actual use over its full useful life.

- (ii) Manufacturers may propose service accumulation methods based upon whole-vehicle mileage accumulation, bench aging of individual components or systems, or a combination of the two approaches. Bench procedures should simulate the aging of components or systems over the applicable durability useful life as defined in §86.094-2 and should simulate cycles and environments found in actual use. For this purpose, manufacturers may remove the emission-related components, in whole or in part, from the durability vehicle itself and deteriorate them independently. Vehicle testing for the purpose of determining deterioration factors may include the testing of durability vehicles that incorporate such bench-aged components.
- (iii) Service accumulation shall be according to the method approved in advance by the Administrator.
- (3) Vehicle/component selection method. The manufacturer shall propose a vehicle/component selection method for the Alternative Service Accumulation Durability Program for advance approval by the Administrator. The vehicle/component selection shall be according to the method approved in advance by the Administrator. The selection of durability data vehicles and components also governed by §86.091–7(a)(2)(i)(A), which generally requires that vehicles and components used for certification must be representative of production vehicles and components.
- (4) Durability data vehicle compliance requirements. The manufacturer shall propose procedures for the calculation of deterioration factors and for the determination of vehicle compliance for advance approval by the Administrator. The Administrator may approve the use of such procedures if the manufacturer demonstrates that the resulting deterioration factors are likely to

be representative of the in-use performance of the vehicles. The calculation of deterioration factors and the determination of vehicle compliance shall be according to the procedures approved in advance by the Administrator.

- (5) In-use verification. Manufacturers selecting the Alternative Service Accumulation Durability Program shall agree to perform an in-use verification program, which shall include testing on in-use vehicles certified under the program in the years subsequent to certification. The purpose of the in-use verification program is to confirm the adequacy of the manufacturer-designed components of the Alternative Service Accumulation Durability program. The manufacturer shall propose sample sizes, recruitment procedures, testing procedures, optional provisions for the cessation of testing in the event the inuse testing confirms the adequacy of elements of the Alternative Service Accumulation Durability Program, and remedies in the event the in-use testing fails to confirm the adequacy of elements of the Alternative Service Accumulation Durability program. These and other elements of in-use verification are subject to advance approval by the Administrator.
- (6) Optional element: Carryover and carryacross. Manufacturers selecting the Alternative Service Accumulation Durability Program may petition the Administrator for the conditional use of carryover or carryacross mileage accumulation data according to the provisions of §86.094-24(f). If use of carryover or carryacross data is approved, deterioration factors are determined by the method described in paragraph (e)(4) of this section.
- (7) Data reporting requirements. (i) Data reporting requirements for the Alternative Service Accumulation Durability Program are contained in §§ 86.094–21, 86.094–23(b)(1)(i), and 86.094–26(a)(6)(ii) and (a)(7).
- (ii) In addition to the reporting of deterioration factors determined under paragraph (e)(4) of this section, the manufacturer shall provide reliability data that shows to the Administrator's satisfaction that all emission-related components are designed to operate properly for the durability useful life

of the vehicles in actual use (or such shorter intervals as permitted in section §86.094–25).

- (8) Additional requirements. (i) The manufacturer shall consolidate the approved versions for each of the required elements of the Alternative Service Accumulation Durability Program into a written agreement that documents the details of the program and the manufacturer's responsibilities. The manufacturer shall submit this agreement for approval by the Administrator as part of the application for certification.
- (ii) The manufacturer may amend the written agreement entered into pursuant to paragraph (e)(8)(i) of this section so long as the manufacturer demonstrates to the satisfaction of the Administrator that the proposed amendments to the agreement improve upon the in-use verification portion of the existing agreement. Such amendment to the Alternative Service Accumulation Durability Program agreement is subject to the prior approval of the Administrator.
- (iii) The certification requirements described in §86.094–30(a)(14) are applicable.
- (f) Standard Self-Approval Durability Program—(1) Applicability. The Standard Self-Approval Durability Program is applicable to light-duty trucks in the 1994 and beyond model years.
- (2) Service accumulation method. The manufacturer shall determine the form and extent of service accumulation used in the Standard Self-Approval Durability Program, according to the provisions of §86.094–26(b)(2). The method shall be consistent with good engineering practice and be designed to evaluate the mechanisms that are expected to cause deterioration of the vehicle's emissions over its full useful life.
- (3) Vehicle/component selection method. The manufacturer shall determine the vehicle/component selection method for use in the Standard Self-Approval Durability Program according to the provisions of §86.094–24(c)(2). Manufacturers shall select the vehicles, engines, subsystems, or components for each engine-system so that their emissions deterioration characteristics may be expected to represent those of in-use vehicles, based on good engineering

§86.094-14

judgment. The selection of durability data vehicles or components is also governed by \$86.091–7(a)(2)(A), which generally requires that vehicles and components used for certification must be representative of production vehicles and components.

- (4) Durability data vehicle compliance requirements. Durability data vehicle compliance requirements for the Standard Self-approval Durability Program are contained in §86.094–28(b). These include the method of calculating deterioration factors and related requirements.
- (5) In-use verification. The Standard Self-Approval Durability Program includes no requirement for manufacturer testing of in-use vehicles subsequent to certification.
- (6) Data reporting requirements. Data reporting requirements for the Standard Self-Approval Durability Program are contained in §§86.094–21, 86.094–23(b)(1)(ii), and 86.094–26(d).
- (7) Additional requirement. The Administrator does not approve the test procedures for establishing exhaust emission deterioration factors. The manufacturer shall submit these procedures and determinations as required in \$86.094-21(b)(5)(i)(A).
- (g) Assigned deterioration factor durability program—(1) Applicability—(1) Small volume manufacturers. The Assigned Deterioration Factor Durability Program is applicable to light-duty vehicles and light-duty trucks certified under the small volume manufacturer provisions of §§86.094–1(e) and 86.094–14(b).
- (ii) Small volume engine families. The Assigned Deterioration Factor Durability Program is available to light-duty vehicles and light-duty trucks certified under the small volume engine family provisions of §86.094—24(e)(2).
- (2) Determination of deterioration factors. No service accumulation method or vehicle/component selection method is required. Deterioration factors are proposed by the manufacturer or assigned by the Administrator based on the provisions of \$86.094-14(c)(7)(i)(C).
- (3) In-use verification. The Assigned Deterioration Factor Durability Program includes no requirement for man-

ufacturer testing of in-use vehicles subsequent to certification.

(4) Data reporting requirements. Data reporting requirements for the Assigned Deterioration Factor Durability Program are contained in §86.094–14 (c)(4), (c)(6), and (c)(11)(ii).

[58 FR 4002, Jan. 12, 1993, as amended at 59 FR 36369, July 18, 1994; 62 FR 11082, Mar. 11, 1997; 62 FR 44875, Aug. 22, 1997]

§ 86.094–14 Small-volume manufacturers certification procedures.

- (a)(1) The small-volume manufacturers certification procedures described in paragraphs (b) and (c) of this section are optional. Small-volume manufacturers may use these optional procedures to demonstrate compliance with the general standards and specific emission requirements contained in this subpart.
- (2) To satisfy the durability data requirements of the small-volume manufacturers certification procedures, manufacturers of vehicles (or engines) as described in paragraph (b) of this section may use assigned deterioration factors that the Administrator determines by methods described in paragraph (c)(7)(i)(C) of this section. However, if no deterioration factor data (either the manufacturer's or industrywide deterioration factor data) are available from previously completed durability data vehicles or engines used for certification, manufacturers of vehicles (or engines) as described in paragraph (b) of this section or with new technology not previously certified may use assigned deterioration factors that the Administrator determines by alternative methods, based on good engineering judgement. The factors that the Administrator determines by alternative methods will be published in an advisory letter or advisory
- (b)(1) The optional small-volume manufacturers certification procedures apply to light-duty vehicles, light-duty trucks, heavy-duty vehicles, and heavy-duty engines produced by manufacturers with U.S. sales, including all vehicles and engines imported under the provisions of §§85.1505 and 85.1509 of this chapter (for the model year in which certification is sought) of fewer than 10,000 units (Light-Duty Vehicles,

Light-Duty Trucks, Heavy-Duty Vehicles and Heavy-Duty Engines combined).

- (2) For the purpose of determining the applicability of paragraph (b)(1) of this section, the sales the Administrator shall use shall be the aggregate of the projected or actual sales of those vehicles and/or engines in any of these groupings:
- (i) Vehicles and/or engines produced by two or more firms, one of which is 10 percent or greater part owned by another:
- (ii) Vehicles and/or engines produced by any two or more firms if a third party has equity ownership of 10 percent or more in each of the firms;
- (iii) Vehicles and/or engines produced by two or more firms having a common corporate officer(s) who is (are) responsible for the overall direction of the companies;
- (iv) Vehicles and/or engines imported or distributed by all firms where the vehicles and/or engines are manufactured by the same entity and the importer or distributor is an authorized agent of the entity.
- (3) If the aggregated sales, as determined in paragraph (b)(2) of this section are less than 301 units, the manufacturers in the aggregated relationship may certify under the provisions in this section that apply to manufacturers with sales of less than 301 units.
- (4) If the aggregated sales, as determined in paragraph (b)(2) of this section are greater than 300 but fewer than 10,000 units, the manufacturers in the aggregated relationship may certify under the provisions in this section that apply to manufacturers with sales from and including 301 through 9,999 motor vehicles and motor vehicles engines per year.
- (5) If the aggregated sales, as determined in paragraph (b)(2) of this section are equal to or greater than 10,000 units, then the manufacturers involved in the aggregated relationship will be allowed to certify a number of units under the small-volume engine family certification procedures (reference §86.094-24(e)) in accordance with the criteria identified in paragraphs (b)(5) (i) through (iii) of this section.
- (i) If a manufacturer purchases less than 50 percent of another manufac-

turer, each manufacturer retains its right to certify 9,999 units using the small-volume engine family certification procedures.

- (ii) If a manufacturer purchases 50 percent or more of another manufacturer, the manufacturer with the over 50 percent interest must share, with the manufacturer it purchased, its 9,999 units under the small-volume engine family certification procedures.
- (iii) In a joint venture arrangement (50/50 ownership) between two manufacturers, each manufacturer retains its eligibility for 9,999 units under the small-volume engine family certification procedures, but the joint venture must draw its maximum 9,999 units from the units allocated to its parent manufacturers.
- (c) Small-volume manufacturers shall demonstrate compliance with the applicable sections of this subpart. The appropriate model year of the applicable sections detailed in paragraphs (c) (1) through (15) of this section shall be determined in accordance with §86.084-4.
- (2) Section 86.080–12 is not applicable. (3) Sections 86.094–13, 86.094–14, 86.084–15, and 86.085–20 are applicable.
- (4) Small-volume manufacturers shall include in their records all of the information that EPA requires in §86.094-21. This information will be considered part of the manufacturer's application for certification. However, the manufacturer is not required to submit the information to the Administrator unless the Administrator requests it.
- (5) Section 86.094-22 is applicable except as noted in paragraph (c)(5)(i) of this section.
- (i) Small-volume light-duty vehicle and light-duty truck manufacturers may satisfy the requirements of \$86.094-22(e) by including a statement of compliance on adjustable parameters in the application for certification. In the statement of compliance the manufacturer shall state that the limits, stops, seals, or other means used to inhibit adjustment have been designed to accomplish their intended

§86.094-14

purpose based on good engineering practice and past experience. If the vehicle parameter is adjustable the vehicle must meet emission standards with the parameter set any place within the adjustable range (reference §86.094–21).

- (ii) [Reserved]
- (6) Section 86.094–23 is applicable.
- (7) Section 86.094-24 is applicable except as noted in paragraphs (c)(7) (i) through (ii) of this section.
- (i) Small-volume manufacturers may satisfy the requirements of §86.094-24 (b) and (c) in accordance with paragraphs (c)(7)(i) (A) through (C) of this section.
- (A) Emission data. Selecting one emission data test vehicle (engine) per engine family by the worst-case emissions criteria in accordance with paragraph (c)(7)(i)(A) (I), (2), or (3) of this section.
- (1) Light-duty vehicles and light-duty trucks. The manufacturer shall select the vehicle with the heaviest equivalent test weight (including options) within the engine family. Then within that vehicle the manufacturer shall select, in the order listed, the highest road load power, largest displacement, the transmission with the highest numerical final gear ratio (including overdrive), the highest numerical axle ratio offered in the engine family, and the maximum fuel flow calibration.
- (2) Heavy-duty Otto-cycle engines. The manufacturer shall select one emission data engine first based on the largest displacement within the engine family. Then within the largest displacement the manufacturer shall select, in the order listed, highest fuel flow at the speed of maximum rated torque, the engine with the most advanced spark timing, no EGR or lowest EGR flow, and no air pump or lowest actual flow air pump.
- (3) Heavy-duty diesel engines. The manufacturer shall select one emission data engine based on the highest fuel feed per stroke, primarily at the speed of maximum rated torque and secondarily at rated speed.
- (B) Testing light-duty vehicles or light-duty truck emission data vehicles at any service accumulation distance of at least 2,000 miles (3,219 kilometers) or, catalyst equipped heavy-duty emission data engines at any service accu-

mulation time of at least 62 hours, or non-catalyst equipped heavy-duty engine emission data engines at any service accumulation time determined by the manufacturer to result in stabilized emissions. The emission performance of the emission data vehicle or engine must be stabilized prior to emission testing.

- (C) Durability data. Satisfying the durability data requirements by complying with the applicable procedures described in paragraphs (c)(7)(i)(C) (1) through (4) of this section.
- (1) Manufacturers with aggregated sales of less than 301 motor vehicles and motor vehicle engines per year may use assigned deterioration factors that the Administrator determines and prescribes. The factors will be the Administrator's estimate, periodically updated and published in an advisory letter or advisory circular, of the 70th percentile deterioration factors calculated using the industry-wide data base of previously completed durability data vehicles or engines used for certification. However, the manufacturer may, at its option, accumulate miles (hours) on a durability data vehicle (engine) and complete emission tests for the purpose of establishing its own deterioration factors.
- (2)(i) Manufacturers with aggregated sales from and including 301 through 9,999 motor vehicles and motor vehicle engines per year certifying light-duty vehicle exhaust emissions from vehicles equipped with proven emission control systems shall use assigned deterioration factors that the manufacturer determines based on its good engineering judgment. However, the manufacturer may not use deterioration factors less than either the average or 70th percentile of all of that manufacturer's deterioration factor data. whichever is less. These minimum deterioration factors shall be calculated according to procedures in paragraph (c)(7)(i)(C)(2)(ii), of this section. If the manufacturer does not have at least two data points to calculate these manufacturer specific average deterioration factors, then the deterioration factors shall be no less than the EPA supplied industry-wide deterioration factors. However, the manufacturer may, at its option, accumulate miles

on a durability data vehicle and complete emission tests for the purpose of establishing its own deterioration factors.

(ii) The manufacturer's minimum deterioration factors shall be calculated using the deterioration factors from all engine families, within the same vehicle/engine-fuel usage category (e.g., gasoline-fueled light-duty vehicle, etc.) previously certified to the same emission standards. The manufacturer shall use only deterioration factors from engine families previously certified by the manufacturer and the deterioration factors shall not be included in the calculation more than once. The deterioration factors for each pollutant shall be calculated separately. The manufacturer may, at its option, limit the deterioration factors used in the calculation of the manufacturer's minimum deterioration factors to those from all similar systems to the system being certified if sufficient data (i.e., from at least two certified systems) exists. All data eligible to be grouped as similar system data shall be used in calculating similar system deterioration factors. Any deterioration factors used in calculating similar system deterioration factors shall not be included in calculating the manufacturer's minimum deterioration factors used to certify any of the manufacturer's remaining vehicle systems.

(3) Manufacturers with aggregated sales from 301 through 9,999 motor vehicles and motor vehicle engines and certifying light-duty vehicle exhaust emissions from vehicles equipped with unproven emission control systems shall use deterioration factors that the manufacturer determines from official certification durability data generated by vehicles from engine families representing a minimum of 25 percent of the manufacturer's sales equipped with unproven emission control systems. The sales projections are to be based on total sales projected for each engine/ system combination. The durability programs applicable to such manufacturers for this purpose shall be the Standard AMA, the Production AMA and the Alternative Service Accumulation Durability Programs of §86.094-13. The durability data vehicle (engine) mileage accumulation and emission

tests are to be conducted in accordance with §86.094-13. The manufacturer must develop deterioration factors by generating durability data in accordance with §86.094–13 on a minimum of 25 percent of the manufacturer's projected sales (by engine/system combination) that is equipped with unproven emission control systems. The manufacturer must complete the 25 percent durability requirement before the remainder of the manufacturer's sales equipped with unproven emission control systems is certified using manufacturer-determined assigned deterioration factors. Alternatively, any of these manufacturers may, at their option, accumulate miles on durability data vehicles and complete emission tests for the purpose of establishing their own deterioration factors on the remaining sales.

- (ii) Section 86.094-24(d) and (e) are not applicable.
- (8) Section 86.094–25 is applicable to maintenance performed on durability data light-duty vehicles, light-duty trucks, heavy-duty vehicles, and heavy-duty engines when the manufacturer completes durability data vehicles or engines; §86.087–38 is applicable to the recommended maintenance the manufacturer includes in the maintenance instructions furnished the purchasers of new motor vehicles and new motor vehicle engines under §86.087–38.
- (9)(i) Section 86.094–26 is applicable if the manufacturer completes durability data vehicles or engines.
 - (ii) Section 86.090-27 is applicable.
- (10) Sections 86.094–28 and 86.091–29 are applicable.
- $(11)(\bar{i})$ Section 86.094–30 is applicable, except for §86.094–30 (a)(2) and (b). In the place of §86.094–30 (a)(2) and (b), small-volume manufacturers shall comply with paragraphs (c)(11) (ii) through (v) of this section.
- (ii) Small-volume manufacturers shall submit an application for certification containing the elements contained in paragraphs (c)(11)(ii) (A) through (E) of this section.
- (A) The names, addresses, and telephone numbers of the persons the manufacturer authorizes to communicate with us.
- (B) A brief description of the vehicles (or engines) covered by the certificate

§86.094-14

(the manufacturers' sales data book or advertising, including specifications, may satisfy this requirement for most manufacturers). The description shall include, as a minimum, the items listed in paragraphs (c)(11)(ii)(B) (I) through (I8) of this section as applicable.

- (1) [Reserved]
- (2) Vehicle carlines or engine models to be listed on the certificate of conformity.
- (3) The test weight and horsepower setting for each vehicle or engine configuration.
 - (4) Projected sales.
 - (5) Combustion cycle.
 - (6) Cooling mechanism.
 - (7) Number of cylinders.
 - (8) Displacement.
 - (9) Fuel system type.
- (10) Number of catalytic converters, type, volume, composition, surface area, and total precious metal loading.
 - (11) Method of air aspiration.
 - (12) Thermal reactor characteristics.
- (13) Suppliers' and/or manufacturers' name and model number of any emission related items of the above, if purchased from a supplier who uses the items in its own certified vehicles(s) or engine(s).
- (14) A list of emission component part numbers.
- (15) Drawings, calibration curves, and descriptions of emission related components, including those components regulated under §86.085–22(e), and schematics of hoses and other devices connecting these components.
 - (C) [Reserved]
 - (D)(1)–(6) [Reserved]
- (7) A statement affirming that the manufacturer will provide a list of emission and emission-related service parts, including part number designations and sources of parts, to the vehicle purchaser for all emission and emission-related parts which might affect vehicle emission performance throughout the useful life of the vehicle. Secondly, it must state that qualified service facilities and emission-related repair parts will be conveniently available to serve its vehicles. In addition, if service facilities are not available at the point of sale or distribution, the manufacturer must indicate that the vehicle purchaser will be pro-

vided information identifying the closest authorized service facility to the point of sale, if in the United States, or the closest authorized service facility to the point of distribution to the ultimate purchaser if the vehicle was purchased outside of the United States by the ultimate purchaser. Such information should also be made available to the Administrator upon request.

- (E) Manufacturers utilizing deterioration factors determined by the manufacturer based on its good engineering judgment (reference paragraph (c)(7)(i)(C)(2) of this section) shall provide a description of the method(s) used by the manufacturer to determine the deterioration factors.
- (iii) If the manufacturer meets the requirements of this subpart, the Administrator will issue a certificate of conformity for the vehicles or engines described in the application for certification.
- (iv) The certificate will be issued for such a period not to exceed one model year as the Administrator may determine and upon such terms as he may deem necessary to assure that any vehicle or engine covered by the certificate will meet the requirements of the Act and of this subpart.
- (v)(A) If, after a review of the statements and descriptions submitted by the manufacturer, the Administrator determines that the manufacturer has not met the applicable requirements, the Administrator shall notify the manufacturer in writing of his intention to deny certification, setting forth the basis for his determination. The manufacturer may request a hearing on the Administrator's determination.
- (B) If the manufacturer does not request a hearing or present the required information, the Administrator will deny certification.
- (12) Sections 86.079–31 and 86.079–32 are not applicable.
- (13) Under §86.079–33, small-volume manufacturers are covered by paragraphs (c)(13) (i) and (ii) of this section.
- (i) Small-volume manufacturers may make production changes (running changes) without receiving the Administrator's prior approval. The manufacturer shall assure (by conducting emission tests as it deems necessary) that the affected vehicles (engines) remain

in compliance with the requirements of this part.

- (ii) The manufacturer shall notify the Administrator within seven days after implementing any production related change (running change) that would affect vehicle emissions. This notification shall include any changes to the information required under paragraph (c)(11)(ii) of this section. The manufacturer shall also amend as necessary its records required under paragraph (c)(4) of this section to confirm with the production design change.
- (14) Section 86.082-34 is not applicable.
- (15) Sections 86.094–35, 86.079–36, 86.085–37, 86.087–38 and 86.079–39 are applicable.

[58 FR 4006, Jan. 12, 1993, as amended at 61 FR 127, Jan. 3, 1996; 75 FR 22978, Apr. 30, 2010]

§86.094-16 Prohibition of defeat devices.

- (a) No new gasoline-fueled light-duty vehicle or light-duty truck shall be equipped with a defeat device.
- (b) The Administrator may test or require testing on any vehicle at a designated location, using driving cycles and conditions which may reasonably be expected to be encountered in normal operation and use, for the purposes of investigating a potential defeat device.
- (c) For cold temperature CO emission control, the Administrator will use a guideline to determine the appropriateness of the CO emission control at ambient temperatures between 25 °F (-4°C) and 68 °F (20°C). The guideline for CO emission congruity across the intermediate temperature range is the linear interpolation between the CO standard applicable at 25 °F (-4°C) and the CO standard applicable at 68 °F (20°C). For vehicles that exceed this CO emissions guideline upon intermediate temperature cold testing:
- (1) If the CO emission level is greater than the 20 °F (-7 °C) emission standard, the vehicle will automatically be considered to be equipped with a defeat device without further investigation.
- (2) If the CO emission level does not exceed the 20 °F emission standard, the Administrator may investigate the vehicle design for the presence of a defeat

device under paragraph (d) of this section.

- (d) For vehicle designs designated by the Administrator to be investigated for possible defeat devices:
- (1) The manufacturer must show to the satisfaction of the Administrator that the vehicle design does not incorporate strategies that unnecessarily reduce emission control effectiveness exhibited during the Federal emissions test procedure when the vehicle is operated under conditions which may reasonably be expected to be encountered in normal operation and use.
- (2) Information Submissions Required:
- (i) The manufacturer will provide an explanation containing detailed information (including information which the Administrator may request to be submitted) regarding test programs, engineering evaluations, design specifications, calibrations, on-board computer algorithms, and design strategies incorporated for operation both during and outside of the Federal emission test procedure.
- (ii) For purposes of investigations of possible cold temperature CO defeat devices under this paragraph (d), the manufacturer shall provide an explanation which must show, to the satisfaction of the Administrator, that CO emissions are reasonably controlled in reference to the linear guideline, across the intermediate temperature range.

[57 FR 31900, July 17, 1992]

§ 86.094-21 Application for certification.

- (a) A separate application for a certificate of conformity shall be made for each set of standards (or family emission limits, as appropriate) and each class of new motor vehicles or new motor vehicle engines. Such application shall be made to the Administrator by the manufacturer and shall be updated and corrected by amendment.
- (b) The application shall be in writing, signed by an authorized representative of the manufacturer, and shall include the following:
- (1)(i) Identification and description of the vehicles (or engines) covered by the application and a description of their

§ 86.094-21

engine (vehicles only), emission control system, and fuel system components. This description will include:

- (A) A detailed description of each Auxiliary Emission Control Device (AECD) to be installed in or on any vehicle (or engine) covered by the application;
- (B) A detailed justification of each AECD (described in (b)(1)(i)(A) of this section) which results in a reduction in effectiveness of the emission control system. Such a justification may be disapproved by consideration of currently available technology, whereupon the application for certification may be disapproved under §86.094-22(b) for the incorporation of a defeat device;
- (C) The manufacturer must submit a Statement of Compliance in the application for certification which attests to the fact that they have assured themselves that the engine family is designed to be within the intermediate temperature cold testing defeat device guidance as described in §86.094–16.
- (1) This Statement of Compliance will be supported by a brief description of the vehicle's technological method of controlling CO emissions at intermediate temperatures.
- (2) The manufacturer will determine a method (e.g., a test program, an engineering evaluation) which is adequate to support their Statement of Compliance. The manufacturer will support this Statement with a brief summary of the chosen method. Further details must be made available upon the Administrator's request.
- (ii)(A) The manufacturer shall provide to the Administrator in the application for certification:
- (1) A list of those parameters which are physically capable of being adjusted (including those adjustable parameters for which access is difficult) and that, if adjusted to settings other than the manufacturer's recommended setting, may affect emissions;
- (2) A specification of the manufacturer's intended physically adjustable range of each such parameter, and the production tolerances of the limits or stops used to establish the physically adjustable range;
- (3) A description of the limits or stops used to establish the manufacturer's intended physically adjustable

range of each adjustable parameter, or any other means used to inhibit adjustment;

- (4) The nominal or recommended setting, and the associated production tolerances, for each such parameter.
- (B) The manufacturer may provide, in the application for certification, information relating to why certain parameters are not expected to be adjusted in actual use and to why the physical limits or stops used to establish the physically adjustable range of each parameter, or any other means used to inhibit adjustment, are effective in preventing adjustment of parameters on in-use vehicles to settings outside the manufacturer's intended physically adjustable ranges. This may include results of any tests to determine the difficulty of gaining access to an adjustment or exceeding a limit as intended or recommended by the manufacturer.
- (C) The Administrator may require to be provided detailed drawings and descriptions of the various emission related components, and/or hardware samples of such components, for the purpose of making his determination of which vehicle or engine parameter will be subject to adjustment for new certification and Selective Enforcement Audit testing and of the physically adjustable range for each such vehicle or engine parameter.
- (2) Projected U.S. sales data sufficient to enable the Administrator to select a test fleet representative of the vehicles (or engines) for which certification is requested, and, for model year 1994 through 1995 light-duty vehicles and light light-duty trucks and model year 1996 heavy light-duty trucks, data sufficient to determine projected compliance with the Tier 1 standards implementation schedules of §§86.094-8 and 86.094-9. The data shall also include the altitude of intended sale for model year 1994 light-duty trucks certified to the Tier 0 standards of §86.094-9. Volume projected to be produced for U.S. sale may be used in lieu of projected U.S. sales.
- (3) A description of the test equipment and fuel proposed to be used.
- (4)(i) For light-duty vehicles and light-duty trucks, a description of the test procedures to be used to establish

the evaporative emission deterioration factors required to be determined and supplied in §86.094–23(b)(2).

- (ii) For heavy-duty vehicles equipped with gasoline-fueled or methanolfueled engines, the Administrator does not assume that each evaporative emission family-evaporative emission control system combination will deteriorate in a unique manner during the useful life of the vehicle. The manufacturer shall therefore identify those evaporative emission deterioration factors which shall be applied to the various evaporative emission family-evaporative emission control system combinations which are expected to exhibit similar deterioration characteristics during the useful life of the vehicle.
- (5)(i)(A) A description of the test procedures to be used to establish the durability data or the exhaust emission deterioration factors required to be determined and supplied in §86.094–23(b)(1).
- (B) For each light-duty truck engine family provided an optional useful life period under the provisions of paragraph (f) of this section, and for each heavy-duty engine family, a statement of the useful life.
- (C) For engine families provided an alternative useful-life period under paragraph (f) of this section, a statement of that alternative period and a brief synopsis of the justification.
- (ii) For heavy-duty diesel engine families, a statement of the primary intended service class (light, medium, or heavy) and an explanation as to why that service class was selected. Each diesel engine family shall be certified under one primary intended service class only. After reviewing the guidance in §86.090-2, the class shall be determined on the basis of which class best represents the majority of the sales of that engine family.
- (iii)(A) For each light-duty vehicle engine family, each light-duty truck engine family, and each heavy-duty engine family, a statement of recommended maintenance and procedures necessary to assure that the vehicles (or engines) covered by a certificate of conformity in operation conform to the regulations, and a description of the program for training of per-

sonnel for such maintenance, and the equipment required.

- (B) A description of vehicle adjustments or modifications necessary, if any, to assure that light-duty vehicles and light-duty trucks covered by a certificate of conformity conform to the regulations while being operated at any altitude locations, and a statement of the altitude at which the adjustments or modifications apply.
- (iv) At the option of the manufacturer, the proposed composition of the emission data test fleet or (where applicable) the durability data test fleet.
 - (6) [Reserved]
- (7)(i) For Otto-cycle heavy-duty engines, the application must state whether the engine family is being certified for use in all vehicles regardless of their Gross Vehicle Weight Rating (see §86.091–10 (a)(1)(i) and (a)(3)(i)), or only for use in vehicles with a Gross Vehicle Weight Rating greater than 14,000 pounds.
- (ii) If the engine family is being certified for use in all vehicles and is being certified to the emission standards applicable to Otto-cycle engines for use only in vehicles with a Gross Vehicle Weight Rating over 14,000 pounds under the provisions of §86.091-10(a)(3), then the application must also attest that the engine family, together with all other engine families being certified under the provisions of $\S86.091-10(a)(3)$, represent no more than 5 percent of model year sales of the manufacturer of all Otto-cycle heavyduty engines for use in vehicles with Gross Vehicle Weight Ratings of up to 14,000 pounds.
- (8) For each light-duty vehicle or light-duty truck engine family, the exhaust emission standards (or family emission limits, if applicable) to which the engine family is to be certified, and the corresponding exhaust emission standards (or family emission limits, if applicable) which the engine family must meet in-use.
- (c) Complete copies of the application and of any amendments thereto, and all notifications under §§86.079–32, 86.079–33, and 86.082–34 shall be submitted in such multiple copies as the Administrator may require.
- (d) Incomplete light-duty trucks shall have a maximum completed curb

weight and maximum completed frontal area specified by the manufacturer.

- (e) For vehicles equipped with gasoline-fueled or methanol-fueled heavyduty engines, the manufacturer shall specify a maximum nominal fuel tank capacity for each evaporative emission family-evaporative emission control system combination.
- (f) Light-duty truck and heavy-duty engine manufacturers who believe that the useful life periods of §86.094-2 are significantly unrepresentative for one or more engine families (either too long or too short), may petition the Administrator to provide an alternative useful-life period. This petition must include the full rationale behind the request together with any supporting data and other evidence. Based on this or other information the Administrator may assign an alternative useful-life period. Any petition should be submitted in a timely manner, to allow adequate time for a thorough evaluation. For model year 1994 and later light-duty trucks not subject to the Tier 0 standards of §86.094-9, alternative useful life periods will be granted only for THC. THCE, and idle CO requirements.
- (g) The manufacturer shall identify those families which will not comply with cold temperature carbon monoxide standards.
- (h) For each engine family incorporating an emission control diagnostic system, the manufacturer shall submit the following information:
- (1) Detailed written information fully describing the functional operation characteristics of the diagnostic system
- (2) The general method of detecting malfunctions for each emission-related powertrain component.
 - (i) [Reserved]
- (j) For methanol-fueled vehicles, the manufacturer shall specify:
- (1) Whether the vehicle is a flexible fuel vehicle or a dedicated vehicle (manufacturers must obtain advance approval from the Administrator to classify methanol-fueled vehicles that can use gasoline as dedicated vehicles); and

(2) The fuel(s) (i.e., the percent methanol) for which the vehicle was designed.

[58 FR 4009, Jan. 12, 1993, as amended at 58 FR 9487, Feb. 19, 1993, 60 FR 34335, June 30, 1995; 63 FR 70694, Dec. 22, 1998; 75 FR 22978, Apr. 30, 2010]

- § 86.094-22 Approval of application for certification; test fleet selections; determinations of parameters subject to adjustment for certification and Selective Enforcement Audit, adequacy of limits, and physically adjustable ranges.
- (a) After a review of the application for certification and any other information which the Administrator may require, the Administrator may approve the application and select a test fleet in accordance with §86.094–24.
- (b) Disapproval of application. (1) The Administrator may disapprove in whole or in part an application for certification for reasons including incompleteness, inaccuracy, inappropriate proposed mileage (or service) accumulation procedures, test equipment, or fuel; or incorporation of defeat devices in vehicles (or on engines) described by the application.
- (2) The issuance of a certificate of conformity does not exempt the covered vehicles from further evaluation or testing for defeat device purposes as described in §86.094–16.
- (c) Where any part of an application is rejected, the Administrator shall notify the manufacturer in writing and set forth the reasons for such rejection. Within 30 days following receipt of such notification, the manufacturer may request a hearing on the Administrator's determination. The request shall be in writing, signed by an authorized representative of the manufacturer and shall include a statement specifying the manufacturer's objections to the Administrator's determinations, and data in support of such objections. If, after the review of the request and supporting data, the Administrator finds that the request raises a substantial factual issue, he shall provide the manufacturer a hearing in accordance with §86.078-6 with respect to such issue.
- (d) Approval of test procedures. (1) [Reserved]

- (2) Light-duty trucks using the Standard Self-Approval durability Program and heavy-duty engines only. The Administrator does not approve the test procedures for establishing exhaust emission deterioration factors for light-duty trucks using the Standard Self-Approval Durability Program described in §86.094–13(f) nor for heavy-duty engines. The manufacturer shall submit these procedures and determinations as required in §86.094–21(b)(5)(i) prior to determining the deterioration factors.
- (3) Heavy-duty vehicles equipped with gasoline-fueled or methanol-fueled engines only. The Administrator does not approve the test procedures for establishing the evaporative emission deterioration factors. The test procedure will conform to the requirements in §86.094–23(b)(3).
- (e) Parameter adjustment requirements. When the Administrator selects emission data vehicles for the test fleet, he will at the same time determine those vehicle or engine parameters which will be subject to adjustment for certification, Selective Enforcement Audit and Production Compliance Audit testing, the adequacy of the limits, stops, seals, or other means used to inhibit adjustment, and the resulting physically adjustable ranges for each such parameter and will then notify the manufacturer of his determinations.
- (1) Determining parameters subject to adjustment. (i) Except as noted in paragraph (e)(1)(iv) of this section, the Administrator may determine to be subject to adjustment the idle fuel-air mixture parameter on Otto-cycle vehicles (or engines) (carbureted or fuel-iniected): the choke valve action parameter(s) on carbureted, Otto-cycle vehicles (or engines); or any parameter on any vehicle (or engine) (Otto-cycle or diesel) which is physically capable of being adjusted, may significantly affect emissions, and was not present on the manufacturer's vehicles (or engines) in the previous model year in the same form and function.
- (ii) The Administrator may, in addition, determine to be subject to adjustment any other parameters on any vehicle or engine which is physically capable of being adjusted and which may significantly affect emissions. How-

- ever, the Administrator may do so only if he has previously notified the manufacturer that he might do so and has found, at the time he gave this notice, that the intervening period would be adequate to permit the development and application of the requisite technology, giving appropriate consideration to the cost of compliance within such period. In no event will this notification be given later than September 1 of the calendar year two years prior to the model year.
- (iii) In determining the parameters subject to adjustment, the Administrator will consider the likelihood that, for each of the parameters listed in paragraphs (e)(1) (i) and (ii) of this section, settings other than the manufacturer's recommended setting will occur on in-use vehicles (or engines). In determining likelihood, the Administrator may consider such factors as, but not limited to, information contained in the preliminary application, surveillance information from similar in-use vehicles (or engines), the difficulty and cost of gaining access to an adjustment, damage to the vehicle (or engine) if an attempt is made to gain such access and the need to replace parts following such attempt, and the effect of settings other than the manufacturer's recommended setting on vehicle (or engine) performance characteristics including emission character-
- (iv) Manual chokes of heavy-duty engines only will not be considered a parameter subject to adjustment under the parameter adjustment requirements.
- (2)(i) The Administrator shall determine a parameter to be adequately inaccessible or sealed if:
- (A) In the case of an idle mixture screw, the screw is recessed within the carburetor casting and sealed with lead, thermosetting plastic, or an inverted elliptical spacer or sheared off after adjustment at the factory, and the inaccessibility is such that the screw cannot be accessed and/or adjusted with simple tools in one-half hour or for \$20 (1978 dollars) or less;
- (B) In the case of a choke bimetal spring, the plate covering the bimetal spring is riveted or welded in place, or

held in place with nonreversible screws:

- (C) In the case of a parameter which may be adjusted by elongating or bending adjustable members (e.g., the choke vacuum break), the elongation of the adjustable member is limited by design or, in the case of a bendable member, the member is constructed of a material which when bent would return to its original shape after the force is removed (plastic or spring steel materials);
- (D) In the case of any parameter, the manufacturer demonstrates that adjusting the parameter to settings other than the manufacturer's recommended setting takes more than one-half hour or costs more than \$20 (1978 dollars).
- (ii) The Administrator shall determine a physical limit or stop to be an adequate restraint on adjustability if:
- (A) In the case of a threaded adjustment, the threads are terminated, pinned, or crimped so as to prevent additional travel without breakage or need for repairs which take more than one-half hour or cost more than \$20 (1978 dollars):
- (B) The adjustment is ineffective at the end of the limits of travel regardless of additional forces or torques applied to the adjustment:
- (C) The manufacturer demonstrates that travel or rotation limits cannot be exceeded with the use of simple and inexpensive tools (screwdriver, pliers, open-end or box wrenches, etc.) without incurring significant and costly damage to the vehicle (or engine) or control system or without taking more than one-half hour or costing more than \$20 (1978 dollars).
- (iii) If manufacturer service manuals or bulletins describe routine procedures for gaining access to a parameter or for removing or exceeding a physical limit, stop, seal or other means used to inhibit adjustment, or if surveillance data indicate that gaining access, removing, or exceeding is likely, paragraphs (e)(2)(i) and (ii) of this section shall not apply for that parameter.
- (iv) In determining the adequacy of a physical limit, stop, seal, or other means used to inhibit adjustment of a parameter not covered by paragraph (e)(2)(i) or (ii) of this section, the Administrator will consider the likeli-

hood that it will be circumvented, removed, or exceeded on in-use vehicles. In determining likelihood, the Administrator may consider such factors as, but not limited to, information contained in the preliminary application; surveillance information from similar in-use vehicles (or engines); the difficulty and cost of circumventing, removing, or exceeding the limit, stop, seal, or other means; damage to the vehicle (or engine) if an attempt is made to circumvent, remove, or exceed it and the need to replace parts following such attempt; and the effect of settings beyond the limit, stop, seal, or other means on vehicle (or engine) performance characteristics other than emission characteristics.

- (3) The Administrator shall determine two physically adjustable ranges for each parameter subject to adjustment:
- (i)(A) In the case of a parameter determined to be adequately inaccessible or sealed, the Administrator may include within the physically adjustable range applicable to testing under this subpart (certification testing) all settings within the production tolerance associated with the nominal setting for that parameter, as specified by the manufacturer in the preliminary application for certification; or
- (B) In the case of other parameters, the Administrator shall include within this range all settings within physical limits or stops determined to be adequate restraints on adjustability. The Administrator may also include the production tolerances on the location of these limits or stops when determining the physically adjustable range.
- (ii)(A) In the case of a parameter determined to be adequately inaccessible or sealed, the Administrator shall include within the physically adjustable range applicable to testing under subparts G or K (Selective Enforcement Audit and Production Compliance Audit) only the actual settings to which the parameter is adjusted during production: or
- (B) In the case of other parameters, the Administrator shall include within this range all settings within physical limits or stops determined to be adequate restraints on adjustability, as

they are actually located on the test vehicle (or engine).

- (f) Submittal of advance information. (1) If the manufacturer submits the information specified in §86.094–21(b)(1)(ii) in advance of its full preliminary application for certification, the Administrator shall review the information and make the determinations required in paragraph (e) of this section within 90 days of the manufacturer's submittal.
- (2) The 90-day decision period is exclusive of the elapsed time during which EPA may request additional information from manufacturers regarding an adjustable parameter and the receipt of the manufacturers' response(s).
- (g) Within 30 days following receipt of notification of the Administrator's determinations made under paragraph (e) of this section, the manufacturer may request a hearing on the Administrator's determinations. The request shall be in writing, signed by an authorized representative of the manufacturer, and shall include a statement specifying the manufacturer's objections to the Administrator's determinations, and data in support of such objections. If, after review of the request and supporting data, the Administrator finds that the request raises a substantial factual issue, he shall provide the manufacturer a hearing in accordance with §86.078-6 with respect to such issue.

[48 FR 4010, Jan. 12, 1993, as amended at 75 FR 22978, Apr. 30, 2010]

§86.094-25 Maintenance.

- (a)(1) Applicability. This section applies to light-duty vehicles, light-duty trucks, and heavy-duty engines.
- (2) Maintenance performed on vehicles, engines, subsystems, or components used to determine exhaust or evaporative emission deterioration factors is classified as either emission-related or non-emission-related and each of these can be classified as either scheduled or unscheduled. Further, some emission-related maintenance is also classified as critical emission-related maintenance.
- (b) This section specifies emission-related scheduled maintenance for purposes of obtaining durability data and for inclusion in maintenance instruc-

tions furnished to purchasers of new motor vehicles and new motor vehicles engines under §86.087–38.

- (1) All emission-related scheduled maintenance for purposes of obtaining durability data must occur at the same mileage intervals (or equivalent intervals if engines, subsystems, or components are used) that will be specified in the manufacturer's maintenance instructions furnished to the ultimate purchaser of the motor vehicle or engine under §86.094-35. This maintenance schedule may be updated as necessary throughout the testing of the vehicle/engine, provided that no maintenance operation is deleted from the maintenance schedule after the operation has been performed on the test vehicle or engine.
- (2) Any emission-related maintenance which is performed on vehicles, engines, subsystems, or components must be technologically necessary to assure in-use compliance with the emission standards. The manufacturer must submit data which demonstrate to the Administrator that all of the emission-related scheduled maintenance which is to be performed is technologically necessary. Scheduled maintenance must be approved by the Administrator prior to being performed or being included in the maintenance instructions provided to purchasers under §86.087-38. The Administrator has determined that emission-related maintenance at shorter intervals than those outlined in paragraphs (b) (3) and (4) of this section is not technologically necessary to ensure in-use compliance. However, the Administrator may determine that maintenance even more restrictive (e.g., longer intervals) than that listed in paragraphs (b) (3) and (4) of this section is also not technologically necessary.
- (3) For Otto-cycle light-duty vehicles, light-duty trucks and heavy duty engines, emission-related maintenance in addition to, or at shorter intervals than, that listed in paragraphs (b)(3) (i) through (vii) of this section will not be accepted as technologically necessary, except as provided in paragraph (b)(7) of this section.
- (i)(A) The cleaning or replacement of light-duty vehicle or light-duty truck spark plugs shall occur at 30,000 miles

of use and at 30,000-mile intervals thereafter.

- (B) The cleaning or replacement of Otto-cycle heavy duty engine spark plugs shall occur at 25,000 miles (or 750 hours) of use and at 25,000-mile (or 750-hour) intervals thereafter, for engines certified for use with unleaded fuel only.
- (ii) For light-duty vehicles and light-duty trucks, the adjustment, cleaning, repair, or replacement of the items listed in paragraphs (b)(3)(ii) (A) through (D) of this section shall occur at 50,000 miles of use and at 50,000-mile intervals thereafter.
- (A) Positive crankcase ventilation valve.
 - (B) Emission-related hoses and tubes.
 - (C) Ignition wires.
 - (D) Idle mixture.
- (iii) For heavy-duty engines, the adjustment, cleaning, repair, or replacement of the items listed in paragraphs (b)(3)(iii) (A) through (D) of this section shall occur at 50,000 miles (or 1,500 hours) of use and at 50,000-mile (or 1,500-hour) intervals thereafter.
- (A) Positive crankcase ventilation valve.
 - (B) Emission-related hoses and tubes.
 - (C) Ignition wires.
 - (D) Idle mixture.
- (iv) For light-duty vehicles, light-duty trucks and heavy-duty engines, the adjustment, cleaning, repair, or replacement of the oxygen sensor shall occur at 80,000 miles (or 2,400 hours) of use and at 80,000-mile (or 2,400-hour) intervals thereafter.
- (v) For heavy-duty engines, the adjustment, cleaning, repair, or replacement of the items listed in paragraphs (b)(3)(v) (A) through (G) of this section shall occur at 100,000 miles (or 3,000 hours) of use and at 100,000-mile (or 3,000-hour) intervals thereafter.
 - (A) Catalytic converter.
 - (B) Air injection system components.
 - (C) Fuel injectors.
- (D) Electronic engine control unit and its associated sensors (except oxygen sensor) and actuators.
 - (E) Evaporative emission canister.
 - (F) Turbochargers.
 - (G) Carburetors.
- (vi) For light-duty vehicles and light-duty trucks, the adjustment, cleaning, repair, or replacement of the items

listed in paragraphs (b)(3)(vi) (A) through (I) of this section shall occur at 100,000 miles of use and at 100,000-mile intervals thereafter.

- (A) Catalytic converter.
- (B) Air injection system components.
- (C) Fuel injectors.
- (D) Electronic engine control unit and its associated sensors (except oxygen sensor) and actuators.
 - (E) Evaporative emission canister.
 - (F) Turbochargers.
 - (G) Carburetors.
 - (H) Superchargers.
- (I) EGR System including all related filters and control valves.
- (vii) For heavy-duty engines certified for use with unleaded fuel only, the adjustment, cleaning, repair, or replacement of the EGR system (including all related filters and control valves) shall occur at 50,000 miles (or 1,500 hours) of use and at 50,000-mile (or 1,500-hour) intervals thereafter.
- (4) For diesel-cycle light-duty vehicles, light-duty trucks, and heavy-duty engines, emission-related maintenance in addition to, or at shorter intervals than that listed in paragraphs (b)(4) (i) through (iv) of this section will not be accepted as technologically necessary, except as provided in paragraph (b)(7) of this section.
- (i) For heavy-duty engines, the adjustment, cleaning, repair, or replacement of the items listed in paragraphs (b)(4)(i) (A) through (C) of this section shall occur at 50,000 miles (or 1,500 hours) of use and at 50,000-mile (or 1,500-hour) intervals thereafter.
- (A) Exhaust gas recirculation system including all related filters and control valves.
- (B) Positive crankcase ventilation valve.
 - (C) Fuel injector tips (cleaning only).
- (ii) For light-duty vehicles and light-duty trucks, the adjustment, cleaning, repair, or replacement of the positive crankcase ventilation valve shall occur at 50,000 miles of use and at 50,000-mile intervals thereafter.
- (iii) The adjustment, cleaning, repair, or replacement of items listed in paragraphs (b)(4)(iii) (A) through (D) of this section shall occur at 100,000 miles (or 3,000 hours) of use and at 100,000-mile (or 3,000-hour) intervals thereafter for light heavy-duty engines, or, at

150,000 miles (or 4,500 hours) intervals thereafter for medium and heavy-duty engines.

- (A) Fuel injectors.
- (B) Turbocharger.
- (C) Electronic engine control unit and its associated sensors and actuators.
- (D) Particulate trap or trap-oxidizer system (including related components).
- (iv) For light-duty vehicles and light-duty trucks, the adjustment, cleaning, repair, or replacement shall occur at 100,000 miles of use and at 100,000-mile in paragraphs (b)(4)(iv) (A) through (G) of this section.
 - (A) Fuel injectors.
 - (B) Turbocharger.
- (C) Electronic engine control unit and its associated sensors and actuators.
- (D) Particulate trap or trap-oxidizer system (including related components).
- (E) Exhaust gas recirculation system including all related filters and control valves
 - (F) Catalytic converter.
 - (G) Superchargers.
 - (5) [Reserved]
- (6)(i) The components listed in paragraphs (b)(6)(i) (A) through (G) of this section are currently defined as critical emission-related components.
 - (A) Catalytic converter.
 - (B) Air injection system components.
- (C) Electronic engine control unit and its associated sensors (including oxygen sensor if installed) and actuators
- (D) Exhaust gas recirculation system (including all related filters and control valves).
- (E) Positive crankcase ventilation valve.
- (F) Evaporative emission control system components (excluding canister air filter).
- (G) Particulate trap or trap-oxidizer system.
- (ii) All critical emission-related scheduled maintenance must have a reasonable likelihood of being performed in-use. The manufacturer shall be required to show the reasonable likelihood of such maintenance being performed in-use, and such showing shall be made prior to the performance of the maintenance on the durability

data vehicle. Critical emission-related scheduled maintenance items which satisfy one of the conditions defined in paragraphs (b)(6)(ii) (A) through (F) of this section will be accepted as having a reasonable likelihood of the maintenance item being performed in-use.

- (A) Data are presented which establish for the Administrator a connection between emissions and vehicle performance such that as emissions increase due to lack of maintenance, vehicle performance will simultaneously deteriorate to a point unacceptable for typical driving.
- (B) Survey data are submitted which adequately demonstrate to the Administrator that, at an 80 percent confidence level, 80 percent of such engines already have this critical maintenance item performed in-use at the recommended interval(s)
- (C) A clearly displayed visible signal system approved by the Administrator is installed to alert the vehicle driver that maintenance is due. A signal bearing the message "maintenance needed" or "check engine,", or a similar message approved by the Administrator, shall be actuated at the appropriate mileage point or by component failure. This signal must be continuous while the engine is in operation and not be easily eliminated without performance of the required maintenance. Resetting the signal shall be a required step in the maintenance operation. The method for resetting the signal system shall be approved by the Administrator.
- (D) A manufacturer may desire to demonstrate through a survey that a critical maintenance item is likely to be performed without a visible signal on a maintenance item for which there is no prior in-use experience without the signal. To that end, the manufacturer may in a given model year market up to 200 randomly selected vehicles per critical emission-related maintenance item without such visible signals, and monitor the performance of the critical maintenance item by the owners to show compliance with paragraph (b)(6)(ii)(B) of this section. This option is restricted to two consecutive model years and may not be repeated until any previous survey has been completed. If the critical maintenance involves more than one engine family,

the sample will be sales weighted to ensure that it is representative of all the families in question.

- (E) The manufacturer provides the maintenance free of charge, and clearly informs the customer that the maintenance is free in the instructions provided under §86.087–38.
- (F) Any other method which the Administrator approves as establishing a reasonable likelihood that the critical maintenance will be performed in-use.
- (iii) Visible signal systems used under paragraph (b)(6)(ii)(C) of this section are considered an element of design of the emission control system. Therefore, disabling, resetting, or otherwise rendering such signals inoperative without also performing the indicated maintenance procedure is a prohibited act under section 203(a)(3) of the Clean Air Act (42 U.S.C. 7522(a) (3)).
- (7) Changes to scheduled maintenance. (i) For maintenance practices that existed prior to the 1980 model year, only the maintenance items listed in paragraphs (b) (3) and (4) of this section are currently considered by EPA to be emission-related. The Administrator may, however, determine additional scheduled maintenance items that existed prior to the 1980 model year to be emission-related by announcement in a FEDERAL REGISTER Notice. In no event may this notification occur later than September 1 of the calendar year two years prior to the affected model year.
- (ii) In the case of any new scheduled maintenance, the manufacturer must submit a request for approval to the Administrator for any maintenance that it wishes to recommend to purchasers and perform during durability determination. New scheduled maintenance is that maintenance which did not exist prior to the 1980 model year, including that which is a direct result of the implementation of new technology not found in production prior to the 1980 model year. The manufacturer must also include its recommendations as to the category (i.e., emission-related or non-emission-related, critical or non-critical) of the subject maintenance and, for suggested emission-related maintenance, the maximum feasible maintenance interval. Such requests must include detailed evidence supporting the need for the mainte-

nance requested, and supporting data or other substantiation for the recommended maintenance category and for the interval suggested for emissionrelated maintenance. Requests for new scheduled maintenance must be approved prior to the introduction of the new maintenance. The Administrator will then designate the maintenance as emission-related or non-emission-related. For maintenance items established as emission-related, the Administrator will further designate the maintenance as critical if the component which receives the maintenance is a critical component under paragraph (b)(6) of this section. For each maintenance item designated as emission-related, the Administrator will also establish a technologically necessary maintenance interval, based on industry data and any other information available to EPA. Designations of emission-related maintenance items, along with their identification as critical or non-critical, and establishment of technologically necessary maintenance intervals, will be announced in the FEDERAL REGISTER.

- (iii) Any manufacturer may request a hearing on the Administrator's determinations in paragraph (b)(7) of this section. The request shall be in writing and shall include a statement specifying the manufacturer's objections to the Administrator's determinations, and data in support of such objections. If, after review of the request and supporting data, the Administrator finds that the request raises a substantial factual issue, he shall provide the manufacturer a hearing in accordance with \$86.078-6 with respect to such issue.
- (c) Non-emission-related scheduled maintenance which is reasonable and technologically necessary (e.g., oil change, oil filter change, fuel filter change, air filter change, cooling system maintenance, adjustment of idle speed, governor, engine bolt torque, valve lash, injector lash, timing, adjustment of air pump drive belt tension, lubrication of the exhaust manifold heat control valve, lubrication of carburetor choke linkage, retorqueing carburetor mounting bolts, etc.) may be performed on durability data vehicles at the least frequent intervals recommended by the manufacturer to the

ultimate purchaser, (e.g., not at the intervals recommended for severe service).

- (d) Unscheduled maintenance on lightduty durability data vehicles. (1) Unscheduled maintenance may be performed during the testing used to determine deterioration factors, except as provided in paragraphs (d) (2) and (3) of this section, only under the following provisions defined in paragraphs (d)(1) (i) through (iii) of this section.
- (i) A fuel injector or spark plug may be changed if a persistent misfire is detected.
- (ii) Readjustment of an Otto-cycle vehicle cold-start enrichment system may be performed if there is a problem of stalling.
- (iii) Readjustment of the engine idle speed (curb idle and fast idle) may be performed in addition to that performed as scheduled maintenance under paragraph (c) of this section if the idle speed exceeds the manufacturer's recommended idle speed by 300 rpm or more, or if there is a problem of stalling.
- (2) Any other unscheduled vehicle, emission control system, or fuel system adjustment, repair, removal, disassembly, cleaning, or replacement during testing to determine deterioration factors shall be performed only with the advance approval of the Administrator. Such approval will be given if the Administrator:
- (i) Has made a preliminary determination that the part failure or system malfunction, or the repair of such failure or malfunction, does not render the vehicle or engine unrepresentative of vehicles or engines in-use and does not require direct access to the combustion chamber, except for spark plug, fuel injection component, or removable prechamber removal or replacement.
- (ii) Has made a determination that the need for maintenance or repairs is indicated by an overt indication of malfunction such as persistent misfiring, engine stalling, overheating, fluid leakage, loss of oil pressure, excessive fuel consumption, or excessive power loss. The Administrator shall be given the opportunity to verify the existence of an overt indication of part failure and/or vehicle/engine malfunction (e.g., misfiring, stalling, black

smoke), or an activation of an audible and/or visible signal, prior to the performance of any maintenance to which such overt indication or signal is relevant under the provisions of this section.

- (iii) Has made a determination that the OBD system of a durability data vehicle representing an engine family certifying fully to the Federal OBD requirements as specified in \$86.094–17(a) through (h) has specifically detected the problem and has illuminated the malfunction indicator light.
- (3) Emission measurement may not be used as a means of determining the need for unscheduled maintenance under paragraph (d)(2) of this section, except under the conditions defined in paragraphs (d)(3) (i) through (ii) of this section.
- (i) The Administrator may approve unscheduled maintenance on durability data vehicles based upon a significant change in emission levels that indicates a vehicle or engine malfunction. In these cases the Administrator may first approve specific diagnostic procedures to identify the source of the problem. The Administrator may further approve of specific corrections to the problem after the problem has been identified. The Administrator may only approve the corrective action after it is determined that:
- (A) The malfunction was caused by nonproduction build practices or by a previously undetected design problem;
- (B) The malfunction will not occur in production vehicles or engines in-use; and
- (C) The deterioration factor generated by the durability data vehicle or engine will remain unaffected by the malfunction or by the corrective action (e.g., the malfunction was present for only a short period of time before detection, replacement parts are functionally representative of the proper mileage or hours, etc.).
- (ii) Following any unscheduled maintenance approved under paragraph (d)(3)(i) of this section, the manufacturer shall perform an after-maintenance emission test. If the Administrator determines that the after-maintenance emission levels for any pollutant indicates that the deterioration factor is no longer representative of

production, the Administrator may disqualify the durability data vehicle or engine.

- (4) If the Administrator determines that part failure or system malfunction occurrence and/or repair rendered the vehicle/engine unrepresentative of vehicles in-use, the vehicle/engine shall not be used for determining deterioration factors.
- (5) Repairs to vehicle components of a durability data vehicle other than the engine, emission control system, or fuel system, shall be performed only as a result of part failure, vehicle system malfunction, or with the advance approval of the Administrator.
- (e) Maintenance on emission data vehicles and engines. (1) Adjustment of engine idle speed on emission data vehicles may be performed once before the low-mileage/low-hour emission test point. Any other engine, emission control system, or fuel system adjustment, repair, removal, disassembly, cleaning, or replacement on emission data vehicles shall be performed only with the advance approval of the Administrator.
 - (2)–(3) [Reserved]
- (4) Repairs to vehicle components of an emission data vehicle other than the engine, emission control system, or fuel system, shall be performed only as a result of part failure, vehicle system malfunction, or with the advance approval of the Administrator.
- (f) Equipment, instruments, or tools may not be used to identify malfunctioning, maladjusted, or defective engine components unless the same or equivalent equipment, instruments, or tools will be available to dealerships and other service outlets and:
- (1) Are used in conjunction with scheduled maintenance on such components: or
- (2) Are used subsequent to the identification of a vehicle or engine malfunction, as provided in paragraph (d)(2) of this section for durability data vehicles or in paragraph (e)(1) of this section for emission data vehicles; or
- (3) Unless specifically authorized by the Administrator.
- (g)(1) Paragraph (g) of this section applies to light-duty vehicles.
- (2) Complete emission tests (see §§ 86.106 through 86.145) are required, unless waived by the Administrator,

before and after scheduled maintenance approved for durability data vehicles. The manufacturer may perform emission tests before unscheduled maintenance. Complete emission tests are required after unscheduled maintenance which may reasonably be expected to affect emissions. The Administrator may waive the requirement to test after unscheduled maintenance. These test data may be submitted weekly to the Administrator, but shall be air posted or delivered within 7 days after completion of the tests, along with a complete record of all pertinent maintenance, including a preliminary engineering report of any malfunction diagnosis and the corrective action taken. A complete engineering report shall be delivered to the Administrator concurrently with the manufacturer's application for certification.

(h) All test data, maintenance reports, and required engineering reports shall be compiled and provided to the Administrator in accordance with §86.090-23.

[58 FR 4018, Jan. 12, 1993, as amended at 58 FR 9487, Feb. 19, 1993]

§86.094-26 Mileage and service accumulation; emission requirements.

- (a)(1) Paragraph (a) of this section applies to light-duty vehicles. It prescribes mileage and service accumulation requirements for durability data vehicles run under either the Standard AMA Durability Program of \$86.094–13(c) or the Production AMA Durability Program of \$86.094–13(d), and for emission data vehicles regardless of the durability program employed. Service accumulation requirements for durability data vehicles run under the Alternative Service Accumulation Program may be found in \$86.094–13(e).
 - (2) [Reserved]
 - $(3) \ Emission \ data \ vehicles.$
 - (i)(A) [Reserved]
- (B) Emission tests for emission data vehicle(s) selected for testing under §86.094-24(b)(1) (v) or (viii) shall be conducted at the mileage (2,000 mile minimum) at which the engine-system combination is stabilized for emission testing under high-altitude conditions.
 - (C) [Reserved]
- (D) For each engine family, the manufacturer will either select one vehicle

previously selected under §86.094–24(b)(1) (i) through (iv) to be tested under high-altitude conditions or provide a statement in accordance with §86.094–24(b)(1)(v). Vehicles shall meet emission standards under both low- and high-altitude conditions without manual adjustments or modifications. In addition, any emission control device used to conform with the emission standards under high-altitude conditions shall initially actuate (automatically) no higher than 4,000 feet above sea level.

(ii) Diesel-cycle. (A) The manufacturer shall determine, for each engine family, the mileage at which the enginesystem combination is stabilized for emission data testing. The manufacturer shall maintain, and provide to the Administrator if requested, a record of the rationale used in making this determination. The manufacturer may elect to accumulate 4,000 miles on each test vehicle within an engine family without making a determination. The manufacturer must accumulate a minimum of 2,000 miles (3,219 kilometers) on each test vehicle within an engine family. All test vehicle mileage must be accurately determined, recorded, and reported to the Administrator. Any vehicle used to represent emission data vehicle selections under §86.094-24(b)(1) shall be equipped with an engine and emission control system that has accumulated the mileage the manufacturer chose to accumulate on the test vehicle. Fuel economy data generated from certification vehicles selected in accordance with §86.094-24(b)(1) with engine-system combinations that have accumulated more than 10.000 kilometers (6.200 miles) shall be factored in accordance with §600.006 of this chapter. Complete exhaust emission tests shall be conducted for each emission data vehicle selection under §86.094–24(b)(1). The Administrator may determine under §86.094-24(f) that no testing is required.

(B) Emission tests for emission data vehicle(s) selected for testing under $\S 86.094-24(b)(1)(v)$ shall be conducted at the mileage (2,000 mile minimum) at which the engine-system combination is stabilized for emission testing under high-altitude conditions.

(C) [Reserved]

(D) For each engine family, the manufacturer will either select one vehicle previously selected under §86.094-24(b)(1) (i) through (iv) to be tested under high-altitude conditions or provide a statement in accordance with §86.094-24(b)(1)(v). Vehicles shall meet emission standards under both low- and high-altitude conditions without manual adjustments or modifications. In addition, any emission control device used to conform with the emission standards under high-altitude conditions shall initially actuate (automatically) no higher than 4,000 feet above sea level.

(4)(i) Durability data vehicles. (A) Unless otherwise provided for in §86.094–13(e) or §86.094–23(a) or in paragraph (a)(4)(i)(B) of this section, each durability data vehicle shall be driven on the whole-vehicle mileage accumulation cycle specified in paragraph (a)(2) of this section, with all emission control systems installed and operating, up to a mileage endpoint corresponding to the vehicle's durability useful life as defined in §86.094–2.

(B) Extrapolation of durability data and changes to the mileage accumulation cycle. (1) Once a durability vehicle has reached the greater of 75,000 miles or three-quarters of the applicable durability useful life, the manufacturer may petition the Administrator to extrapolate the durability data obtained up to that point out to the durability useful life or to replace the mileage accumulation cycle with an alternative that meets the criteria of paragraph (a)(2) of this section. In the petition, the manufacturer shall supplement the durability vehicle data with other information demonstrating the durability of the vehicle's emission control components and systems at or beyond the durability useful life.

(2) Factors the Administrator will consider in evaluating petitions for extrapolation of durability data or for changes to the mileage accumulation cycle include, but are not limited to, any unusual scheduled maintenance, unscheduled maintenance, the general linearity and scatter of the actual data, reasonable explanations for all outlier data, the technical validity of any substitute mileage accumulation

cycle, and evidence supplied by the vehicle manufacturer of component and system durability.

- (3) If a petition for extrapolation of durability data is approved, the endpoint for whole-vehicle mileage accumulation of the durability data vehicle shall be the mileage attained by the vehicle as reflected in the petition.
- (4) Discontinuation of a durability data vehicle shall be allowed only with the consent of the Administrator.
 - (C) [Reserved]
- (D) Except with advance approval of the Administrator, the mileage interval between nominal test points must be of equal length except for the interval between zero miles and the first test, and any interval before or after testing conducted in conjunction with vehicle maintenance as specified in §86.094–25(g)(2).
- (ii) The manufacturer may, at its option, alter the durability data vehicle at the selected nominal test point to represent emission data vehicle(s) within the same engine-system combination and perform emission tests on the altered vehicle. Upon completion of emission testing, the manufacturer may return the test vehicle to the durability data vehicle configuration and continue mileage accumulation.
- (5)(i) All tests required by this subpart on emission data vehicles shall be conducted at a mileage equal to or greater than the mileage the manufacturer determines under paragraph (a)(3) of this section.
- (ii) All tests required by this subpart on durability data vehicles shall be conducted within 250 miles of each of the nominal test points. This ±250 mile test point mileage tolerance may be modified with the advance approval of the Administrator if the basis for the written request is to prevent an interruption of durability mileage accumulation due to test scheduling conflicts for weekends, holidays, and other similar circumstances.
- (6)(i)(A) The manufacturer may conduct multiple tests at any test point at which the data are intended to be used in the deterioration factor. At each test point where multiple tests are conducted, the test results from all valid tests shall be averaged to determine the data point to be used in the determine

rioration factor calculation, except under paragraph (a)(6)(i)(B) of this section. The test results from emission tests performed before maintenance affecting emissions shall not be averaged with test results after the maintenance.

- (B) The manufacturer is not required to average multiple tests if the manufacturer conducts no more than three tests at each test point and if the number of tests at each test point is equal. All test points must be treated the same for all exhaust pollutants.
- (ii) The results of all emission testing shall be supplied to the Administrator. The manufacturer shall furnish to the Administrator explanation for voiding any test. The Administrator will determine if voiding the test was appropriate based upon the explanation given by the manufacturer for the voided test. Tests between test points may be conducted as required by the Administrator. Data from all tests (including voided tests) may be submitted weekly to the Administrator, but shall be air posted or delivered to the Administrator within 7 days after completion of the test. In addition, all test data shall be compiled and provided to the Administrator in accordance with §86.091-23. Where the Administrator conducts a test on a durability data vehicle at a prescribed test point, the results of that test will be used in the calculation of the deterioration factor.
- (7) Whenever a manufacturer intends to operate and test a vehicle which may be used for emission or durability data, the manufacturer shall retain in its records all information concerning all emissions tests and maintenance, including vehicle alterations to represent other vehicle selections. For emission data vehicles, this information shall be submitted, including the vehicle description and specification information required by the Administrator, to the Administrator following the emission data test. For durability data vehicles, this information shall be submitted following the 5,000-mile test.
- (8) The data from emission data vehicles and durability data vehicles obtained pursuant to the provisions of this section will be used in the calculations under \$86.094–28.

(9)(i) The Administrator may elect to operate and test any test vehicle during all or any part of the mileage accumulation and testing procedure. In such cases, the manufacturer shall provide the vehicle(s) to the Administrator with all information necessary to conduct this testing.

(ii) [Reserved]

- (iii) The data developed by the Administrator for the engine-system combination shall be combined with any applicable data supplied by the manufacturer on other vehicles of that combination to determine the applicable deterioration factors for the combination. In the case of a significant discrepancy between data developed by the Administrator and that submitted by the manufacturer, the Administrator's data shall be used in the determination of deterioration factors.
- (10) Emission testing of any type with respect to any certification vehicle other than that specified in this part is not allowed except as such testing may be specifically authorized by the Administrator.
- (11) This section does not apply to testing conducted to meet the requirements of §86.091–23(b)(2).
- (b)(1) Paragraph (b) of this section applies to light-duty trucks.
- (2) Four types of mileage or service accumulation are applicable to light-duty trucks, as described in paragraphs (b)(2) (i) through (iv) of this section.

(i)-(ii)

(iii) Paragraph (b)(2)(iii) of this section applies to mileage accumulation of the duration selected by the manufacturer on emission data vehicles selected under §86.094-24(b)(1). The procedure for mileage accumulation will be the Durability Driving Schedule as specified in appendix IV to this part. A modified procedure may also be used if approved in advance by the Administrator. Except with the advance approval of the Administrator, all vehicles will accumulate mileage at a measured curb weight which is within 100 pounds of the estimated curb weight. If the loaded vehicle weight is within 100 pounds of being included in the next higher inertia weight class as specified in §86.129, the manufacturer may elect to conduct the respective

emission tests at higher loaded vehicle weight.

- (3) Exhaust emission deterioration factors will be determined on the basis of the mileage or service accumulation described in paragraph (b)(2) (i) or (ii) of this section and related testing, according to the manufacturer's procedures.
- (4) Each emission data vehicle shall be operated and tested as follows:
- (i) Otto-cycle. (A) The manufacturer shall determine, for each engine family, the mileage at which the enginesystem combination is stabilized for emission data testing. The manufacturer shall maintain, and provide to the Administrator if requested, a record of the rationale used in making this determination. The manufacturer may elect to accumulate 4,000 miles on each test vehicle within an engine family without making a determination. The manufacturer must accumulate a minimum of 2,000 miles (3,219 kilometers) on each test vehicle within an engine family. All test vehicle mileage must be accurately determined, recorded, and reported to the Administrator. Any vehicle used to represent emission data vehicle selections under \$86.094-24(b)(1) shall be equipped with an engine and emission control system that has accumulated the mileage the manufacturer chose to accumulate on the test vehicle. Fuel economy data generated from certification vehicles selected in accordance with §86.094-24(b)(1) with engine-system combinations that have accumulated more than 10,000 kilometers (6,200 miles) shall be factored in accordance with §600.006 of this chapter. Complete exhaust emission tests shall be conducted for each emission data vehicle selection under \$86.094-24(b)(1). The Administrator may determine under §86.094-24(f) that no testing is required.
- (B) Emission tests for emission data vehicle(s) selected for testing under \$86.094-24(b)(1) (v) or (viii) shall be conducted at the mileage (2,000 mile minimum) at which the engine-system combination is stabilized for emission testing or at 6,436 kilometers (4,000 miles) under high-altitude conditions.

(ii)-(iii) [Reserved]

(iv) All tests required by this subpart on emission data vehicles shall be conducted at a mileage equal to or greater than the mileage the manufacturer determines under paragraph (b)(4) of this section.

(c) [Reserved]

(d)(1) Paragraph (d) of this section applies to both light-duty trucks and heavy-duty engines.

(2)(i) The results of all emission testing shall be supplied to the Administrator. The manufacturer shall furnish to the Administrator explanation for voiding any test. The Administrator will determine if voiding the test was appropriate based upon the explanation given by the manufacturer for the voided test. Tests between test points may be conducted as required by the Administrator. Data from all tests (including voided tests) may be submitted weekly to the Administrator, but shall be air posted or delivered to the Administrator within 7 days after completion of the test. In addition, all test data shall be compiled and provided to the Administrator in accordance with §86.094–23. Where the Administrator conducts a test on a durability data vehicle at a prescribed test point, the results of that test will be used in the calculation of the deterioration factor.

(ii) [Reserved]

(3) Whenever a manufacturer intends to operate and test a vehicle (or engine) which may be used for emission data, the manufacturer shall retain in its records all information concerning all emissions tests and maintenance, including vehicle (or engine) alterations to represent other vehicle (or engine) selections. This information shall be submitted, including the vehicle (or engine) description and specification information required by the Administrator, to the Administrator following the emission data test.

(4)–(5) [Reserved]

(6) Emission testing of any type with respect to any certification vehicle or engine other than that specified in this subpart is not allowed except as such testing may be specifically authorized by the Administrator.

[58 FR 4021, Jan. 12, 1993, as amended at 59 FR 36369, July 18, 1994; 62 FR 11082, Mar. 11, 1997; 62 FR 44875, Aug. 22, 1997; 75 FR 22978, Apr. 30, 2010]

§86.094-28 Compliance with emission standards.

(a)(1)–(2) [Reserved]

(3) Since it is expected that emission control efficiency will change with mileage accumulation on the vehicle, the emission level of a vehicle which has accumulated mileage equal to the specified useful life will be used as the basis for determining compliance with the standard (or family particulate emission limit, as appropriate).

(4)(i)(A) The applicable results to be used, unless excluded by paragraph (a)(4)(i)(A)(4) of this section, in determining the exhaust emission deterioration factors for each engine-system combination shall be those described in paragraphs (a)(4)(i)(A) (1) through (3) of this section.

- (1) All valid exhaust emission data from the tests required under \$86.094-26(a)(4) except the zero-mile tests. This shall include the official test results, as determined in \$86.094-29 for all tests conducted on all durability data vehicles of the combination selected under \$86.094-24(c) (including all vehicles elected to be operated by the manufacturer under \$86.094-24(c)(1)(ii)).
- (2) All exhaust emission data from the tests conducted before and after the scheduled maintenance provided in §86.094–25.
- (3) All exhaust emission data from tests required by maintenance approved under §86.094-25, in those cases where the Administrator conditioned his approval for the performance of such maintenance on the inclusion of such data in the deterioration factor calculation.
- (4) The manufacturer has the option of applying an outlier test point procedure to completed durability data within its certification testing program for a given model year. The outlier procedure will be specified by the Administrator. For any pollutant, durability data test points that are identified as outliers shall not be included in the determination of deterioration factors if the manufacturer has elected this option. The manufacturer shall specify to the Administrator before the certification of the first engine family for that model year, if it intends to use the outlier procedure. The

manufacturer may not change procedures after the first engine family of the model year is certified. Where the manufacturer chooses to apply both the outlier procedure and averaging (as allowed under §86.094–26(a)(6)(i)) to the same data set, the outlier procedure shall be completed prior to applying the averaging procedure.

(B)(1) Line crossing. For each exhaust constituent to which a standard in §86.094-8 applies, all applicable exhaust emission results shall be rounded to the nearest mile and plotted as a function of the mileage on the system. The best fit straight line, fitted by the method of least squares, shall be drawn through all these data points. The data for a given exhaust constituent will be acceptable for use in the calculation of deterioration factors only if the first official test point as determined in $\S86.094-26(a)(4)(i)(C)$, the interpolated intermediate useful life mile point, and the interpolated full useful life mile point on this line, as applicable, are each less than or equal to the respective low-altitude standards provided in §86.094-8. An exception to this where data are still acceptable is when a best fit straight line crosses an applicable standard but no data points exceeded the standard. This exception shall not apply when mileage accumulation has been curtailed before the durability useful life has been reached, under the provisions of §86.094-26(a)(4)(i)(B).

- (2) Exhaust deterioration factor determination. Multiplicative exhaust emission deterioration factors shall be calculated for each standard and for each engine-system combination from points on the regression line derived in paragraph (a)(4)(i)(B)(1) of this section, and in accordance with paragraphs (a)(4)(i)(B)(2) (i) and (ii) of this section.
- (i) Factor=Exhaust emissions at the useful life mileage for that standard divided by exhaust emissions at 4,000 miles.
 - (ii) [Reserved]
- (iii) When calculating intermediate and full useful life deterioration factors all data points should be included in the calculations, except that total hydrocarbon (THC) test points beyond the 50,000-mile (useful life) test point shall not be included in the calculations.

(iv) The calculation specified in paragraph (a)(4)(i)(B)(2) of this section may be modified with advance approval of the Administrator for engine-system combinations which are certified under the Alternative Service Accumulation Durability Program specified in $\S 86.094-13(e)$.

(ii)–(iii) [Reserved]

- (iv) Every test vehicle of an engine family must comply with the exhaust emission standards (or the family particulate emission limit, as appropriate), as determined in paragraph (a)(4)(iii) of this section, before any vehicle in that family may be certified.
- (5) If a manufacturer chooses to change the level of any family particulate emission limit(s) in the particulate averaging program, compliance with the new limit(s) must be based upon existing certification data.
- (6) If a manufacturer chooses to participate in the diesel particulate averaging program, the production-weighted average of the family particulate emission limits of all affected engine families must comply with the particulate standards in §86.094-8(a)(1)(iv), or the composite particulate standard defined in §86.094-2, as appropriate, at the end of the production year.

(7)(i) [Reserved]

(ii) The deterioration factors for each engine family group shall be determined by the Administrator using historical durability data from as many as three previous model years. These data will consist of deterioration factors generated by durability data vehicles representing certified engine families and of deterioration factors from vehicles selected under §86.094-24(h) . The Administrator shall determine how these data will be combined for each engine family group.

- (A) The test result to be used in the calculation of each deterioration factor to be combined for each engine family group shall be those test results specified in paragraph (a)(4)(i)(A) of this section.
- (B) For each durability data vehicle selected under §86.094–24(h), all applicable exhaust emission results shall be plotted as a function of the mileage on the system rounded to the nearest mile, and the best fit straight lines, fitted by method of least squares, shall

be drawn through all these data points. The exhaust deterioration factor for each durability data vehicle shall be calculated as specified in paragraph (a)(4)(i)(B) of this section.

- (C) Line-crossing. The line-crossing criteria of §86.094-28 (a)(4)(i)(B) apply.
- (1) The Administrator will not accept for certification line-crossing data from preproduction durability data vehicles selected under §86.094–24(c).
- (2) The Administrator will not accept for certification line-crossing data from production durability data vehicles selected under §86.094-24(h)(1) unless the 4,000-mile test result multiplied by the engine family group deterioration factor does not exceed the applicable emission standards. The deterioration factors used for this purpose shall be those that were used in the certification of the production vehicle. Manufacturers may calculate this product immediately after the 4,000mile test of the vehicle. If the product exceeds the applicable standards, the manufacturer may, with the approval of the Administrator, discontinue the vehicle and substitute a new vehicle. The manufacturer may continue the original vehicle, but the data will not be acceptable if line crossing occurs.

(b)(1)-(2) [Reserved]

- (3) Since emission control efficiency generally decreases with the accumulation of mileage on the vehicle, deterioration factors will be used in combination with emission data vehicle test results as the basis for determining compliance with the standards (or family emission limits, as appropriate).
- (4)(i) Paragraph (b)(4) of this section describes the procedure for determining compliance of a new vehicle with exhaust emission standards (or family emission limits, as appropriate), based on deterioration factors. If the manufacturer certifies under the Standard Self-Approval Program as specified in §86.094-13(f), the manufacturer supplies the deterioration fac-If the manufacturer certifies under the Alternative Service Accumulation Durability Program as specified in §86.094-13(e), the applicable procedure for the determination of deterioration factors for light-duty trucks is the same as that described in para-

graph (a)(4) of this section for lightduty vehicles.

(ii) [Reserved]

[58 FR 4025, Jan. 12, 1993, as amended at 75 FR 22978, Apr. 30, 2010]

§86.094-30 Certification.

(a)(1)(i) If, after a review of the test reports and data submitted by the manufacturer, data derived from any inspection carried out under §86.091–7(c) and any other pertinent data or information, the Administrator determines that a test vehicle(s) (or test engine(s)) meets the requirements of the Act and of this subpart, he will issue a certificate of conformity with respect to such vehicle(s) (or engine(s)) except in cases covered by paragraphs (a) (1) (ii) and (c) of this section.

- (ii) Gasoline-fueled and methanol-fueled heavy-duty vehicles. If, after a review of the statement(s) of compliance submitted by the manufacturer under §86.094-23(b)(4) and any other pertinent data or information, the Administrator determines that the requirements of the Act and this subpart have been met, he will issue one certificate of conformity per manufacturer with respect to the evaporative emission family(ies) covered by paragraph (c) of this section.
- (2) Such certificate will be issued for such period not to exceed one model year as the Administrator may determine and upon such terms as he may deem necessary or appropriate to assure that any new motor vehicle (or new motor vehicle engine) covered by the certificate will meet the requirements of the Act and of this part.
 - (3) [Reserved]
 - (4)(i)-(ii) [Reserved]
- (iii) A manufacturer shall be deemed to have reason to believe that a light-duty vehicle that has been exempted from compliance with emission standards at high-altitude, or a light-duty truck which is not configured to meet high-altitude requirements, will not be sold to an ultimate purchaser for principal use at a designated high-altitude location if the manufacturer has informed its dealers and field representatives about the terms of these high-altitude regulations, has not caused the improper sale itself, and has taken reasonable action which shall include, but

not be limited to, either paragraph (a)(4)(iii) (A) or (B), and paragraph (a)(4)(iii)(C) of this section:

(A) Requiring dealers in designated high-altitude locations to submit written statements to the manufacturer signed by the ultimate purchaser that a vehicle which is not configured to meet high-altitude requirements will not be used principally at a designated high-altitude location; requiring dealers in counties contiguous to designated high-altitude locations to submit written statements to the manufacturer, signed by the ultimate purchaser who represents to the dealer in the normal course of business that he or she resides in a designated high-altitude location, that a vehicle which is not configured to meet high-altitude requirements will not be used principally at a designated high-altitude location; and for each sale or delivery of fleets of ten or more such vehicles in a high-altitude location or in counties contiguous to high-altitude locations, requiring either the selling dealer or the delivering dealer to submit written statements to the manufacturer, signed by the ultimate purchaser who represents to the dealer in the normal course of business that he or she resides in a designated high-altitude location, that a vehicle which is not configured to meet high-altitude requirements will not be used principally at a designated high-altitude location. In addition, the manufacturer will make available to EPA, upon reasonable written request (but not more frequently than quarterly, unless EPA has demonstrated that it has substantial reason to believe that an improperly configured vehicle has been sold), sales. warranty, or other information pertaining to sales of vehicles by the dealers described above maintained by the manufacturer in the normal course of business relating to the altitude configuration of vehicles and the locations of ultimate purchasers; or

(B) Implementing a system which monitors factory orders of low-altitude vehicles by high-altitude dealers, or through other means, identifies dealers that may have sold or delivered a vehicle not configured to meet the high-altitude requirements to an ultimate purchaser for principal use at a des-

ignated high-altitude location; and making such information available to EPA upon reasonable written request (but not more frequently than quarterly, unless EPA has demonstrated that it has substantial reason to believe that an improperly configured vehicle has been sold); and

(C) Within a reasonable time after receiving written notice from EPA or a State or local government agency that a dealer may have improperly sold or delivered a vehicle not configured to meet the high-altitude requirements to an ultimate purchaser residing in a designated high-altitude location, or based on information obtained pursuant to paragraph (a)(4)(iii) of this section that a dealer may have improperly sold or delivered a significant number of such vehicles to ultimate purchasers so residing, reminding the dealer in writing of the requirements of these regulations, and, where appropriate, warning the dealer that sale by the dealer of vehicles not configured to meet high-altitude requirements may be contrary to the terms of its franchise agreement with the manufacturer and the dealer certification requirements of §85.2108 of this chapter.

(iv) [Reserved]

(A) Requiring dealers in designated low-altitude locations to submit written statements to the manufacturer signed by the ultimate purchaser that a vehicle which is not configured to meet low-altitude requirements will not be used principally at a designated low-altitude location; requiring dealers in counties contiguous to designated low-altitude locations to submit written statements to the manufacturer, signed by the ultimate purchaser who represents to the dealer in the normal course of business that he or she resides in a designated low-altitude location, that a vehicle which is not configured to meet low-altitude requirements will not be used principally at a designated low-altitude location; and for each sale or delivery of fleets of ten or more such vehicles in a low-altitude location or in counties contiguous to low-altitude locations, requiring either the selling dealer or the delivering dealer to submit written statements to the manufacturer, signed by the ultimate purchaser who represents to the

dealer in the normal course of business that he or she resides in a designated low-altitude location, that a vehicle which is not configured to meet low-altitude requirements will not be used principally at a designated high-altitude location. In addition, the manufacturer will make available to EPA, upon reasonable written request (but not more frequently than quarterly, unless EPA has demonstrated that it has substantial reason to believe that an improperly configured vehicle has been sold), sales, warranty, or other information pertaining to sales of vehicles by the dealers described above maintained by the manufacturer in the normal course of business relating to the altitude configuration of vehicles and the locations of ultimate purchasers: or

- (B) Implementing a system which monitors factory orders of high-altitude vehicles by low-altitude dealers, or through other means, identifies dealers that may have sold or delivered a vehicle not configured to meet the low-altitude requirements to an ultimate purchaser for principal use at a designated low-altitude location; and making such information available to EPA upon reasonable written request (but not more frequently than quarterly, unless EPA has demonstrated that it has substantial reason to believe that an improperly configured vehicle has been sold); and
- (C) Within a reasonable time after receiving written notice from EPA or a state or local government agency that a dealer may have improperly sold or delivered a vehicle not configured to meet the low-altitude requirements to an ultimate purchaser residing in a designated low-altitude location, or based on information obtained pursuant to paragraph (a)(4)(iv) of this section that a dealer may have improperly sold or delivered a significant number of such vehicles to ultimate purchasers so residing, reminding the dealer in writing of the requirements of these regulations, and, where appropriate, warning the dealer that sale by the dealer of vehicles not configured to meet low-altitude requirements may be contrary to the terms of its franchise agreement with the manufacturer and

the dealer certification requirements of §85.2108 of this chapter.

- (5)(i) For the purpose of paragraph (a) of this section, a "designated high-altitude location" is any county which has substantially all of its area located above 1,219 meters (4,000 feet) and:
- (A) Requested and extension past the attainment date of December 31, 1982, for compliance with either the National Ambient Air Quality Standards for carbon monoxide or ozone, as indicated in part 52 (Approval and Promulgation of Implementation Plans) of this title: or
- (B) Is in the same state as a county designated as a high-altitude location according to paragraph (a)(5)(i)(A) of this section.
- (ii) The designated high-altitude locations defined in paragraph (a)(5)(i) of this section are listed below:

STATE OF COLORADO

Kit Carson

Adams

Alamosa	Lake
Arapahoe	La Plata
Archuleta	Larimer
Boulder	Las Animas
Chaffee	Lincoln
Cheyenne	Mesa
Clear Creek	Mineral
Conejos	Moffat
Costilla	Montezuma
Crowley	Montrose
Custer	Morgan
Delta	Otero
Denver	Ouray
Dolores	Park
Douglas	Pitkin
Eagle	Pueblo
Elbert	Rio Blanco
El Paso	Rio Grande
Fremont	Routt
Garfield	Saguache
Gilpin	San Juan
Grand	
Gunnison	San Miguel Summit
Hinsdale	
Huerfano	Teller
Jackson	Washington
Jefferson	Weld

STATE OF NEVADA

Carson City	Lyon
Douglas	Mineral
Elko	Nye
Esmeralda	Pershing
Eureka	Storev
Humboldt	Washoe
Lander	White Pine
Lincoln	** 111 00 1 1110

S	PATE OF NEW MEXICO	
Bernalillo	Otero	
Catron	Rio Arriba	
Colfax	Roosevelt	
Curry	Sandoval	
De Baca	San Juan	
Grant	San Miguel	
Guadalupe	Santa Fe	
Harding	Sierra	
Hidalgo Lincoln	Socorro	
Los Alamos	Taos	
Luna	Torrance	
McKinley	Union	
Mora	Valencia	
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STATE OF UTAH		

Beaver	Morgan
Box Elder	Piute
Cache	Rich
Carbon	Salt Lake
Daggett	San Juan
Davis	Sanpete
Duchesne	Sevier
Emery	Summit
Garfield	Tooele
Grand	Uintah
Iron	Utah
Juab	Wasatch
Kane	Wayne
Millard	Weber

- (iii) For the purpose of paragraph (a) of this section, a "designated low-altitude location" is any county which has substantially all of its area located below 1,219 meters (4,000 feet).
- (iv) The designated low-altitude locations so defined include all counties in the United States which are not listed in either paragraph (a)(5)(ii) of this section or in the list below:

	STATE OF ARIZONA
Apache Cochise Coconino	Navajo Yavapai
	STATE OF IDAHO
Bannock	Franklin

Bear Lake Fremont Bingham Jefferson Blaine Lemhi Bonneville Madison Butte Minidoka Camas Oneida Caribou Power Cassia Treton Clark Valley Custer

STATE OF MONTANA

Beaverhead Gallatin
Deer Lodge Jefferson

Judith Basin Powell
Madison Silver Bow
Meagher Wheatland
Park

STATE OF NEBRASKA

Banner Kimball Cheyenne Sioux

STATE OF OREGON

Harney Klamath

STATE OF TEXAS

Lake

Parmer

Weston

Jeff Davis Hudspeth

Lincoln

STATE OF WYOMING

Albany Natrona Campbell Niobrara Carbon Park Converse Platte Fremont Sublette Goshen Sweetwater Hot Springs Teton Johnson Uinta Laramie Washakie

- (6) Catalyst-equipped vehicles, otherwise covered by a certificate, which are driven outside the United States, Canada, and Mexico will be presumed to have been operated on leaded gasoline resulting in deactivation of the catalysts. If these vehicles are imported or offered for importation without retrofit of the catalyst, they will be considered not to be within the coverage of the certificate unless included in a catalyst control program operated by a manufacturer or a United States Government agency and approved by the Administrator.
- (7) For incomplete light-duty trucks, a certificate covers only those new motor vehicles which, when completed by having the primary load-carrying device or container attached, conform to the maximum curb weight and frontal area limitations described in the application for certification as required in §86.094–21(d).
- (8) For heavy-duty engines, a certificate covers only those new motor vehicle engines installed in heavy-duty vehicles which conform to the minimum gross vehicle weight rating, curb weight, or frontal area limitations for heavyduty vehicles described in §86.082-2.

- (9) For incomplete gasoline-fueled and methanol-fueled heavy-duty vehicles a certificate covers only those new motor vehicles which, when completed, conform to the nominal maximum fuel tank capacity limitations as described in the application for certification as required in §86.094–21(e).
 - (10)–(11) [Reserved]
- (12) For all light-duty vehicles certified to standards under §86.094-8 or to which standards under §86.708-94 are applicable, the provisions of paragraphs (a)(12) (i) through (iii) of this section apply.
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §§ 86.094–8 and 86.708–94 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §§86.094-8 and §86.708-94 will be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
 - (13) [Reserved]
- (14) For all light-duty vehicles and light-duty trucks certified with an Alternative Service Accumulation Durability Program under §86.094-13(e), paragraphs (a)(14) (i) through (iii) of this section apply.
- (i) All certificates issued are conditional upon the manufacturer performing the in-use verification program pursuant to the agreement described in §86.094–13(e)(8).
- (ii) Failure to fully comply with all the terms of the in-use verification program pursuant to the agreement described in §86.094-13(e)(8) will be considered a failure to satisfy the conditions upon which the certificate was issued. A vehicle or truck will be considered to be covered by the certificate only if the manufacturer fulfills the conditions upon which the certificate is issued.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the con-

- ditions upon which the certificate was issued were satisfied.
- (b)(1) The Administrator will determine whether a vehicle (or engine) covered by the application complies with applicable standards (or family emission limits, as appropriate) by observing the following relationships: in paragraphs (b)(1) (i) through (iv) of this section:
- (i) Light-duty vehicles. (A) The durability data vehicle(s) selected under §86.094-24(c)(1)(i) shall represent all vehicles of the same engine system combination.
- (B) The emission data vehicle(s) selected under §86.094–24(b)(1) (ii) through (iv) shall represent all vehicles of the same engine-system combination as applicable.
- (C) The emission data vehicle(s) selected under §86.094–24(b)(1)(vii) (A) and (B) shall represent all vehicles of the same evaporative control system within the evaporative family.
- (ii) Light-duty trucks. (A) The emission data vehicle(s) selected under §86.094–24(b)(1)(ii), shall represent all vehicles of the same engine-system combination as applicable.
 - (B) [Reserved]
- (C) The emission data vehicle(s) selected under §86 .09424(b) (1) (v) shall represent all vehicles of the same enginesystem combination as applicable.
 - (D) [Reserved]
- (iii) Heavy-duty engines. (A) An Ottocycle emission data test engine selected under §86.094–24(b)(2)(iv) shall represent all engines in the same family of the same engine displacement-exhaust emission control system combination.
- (B) An Otto-cycle emission data test engine selected under §86.094–24(b)(2)(iii) shall represent all engines in the same engine family of the same engine displacement-exhaust emission control system combination.
- (C) A diesel emission data test engine selected under §86.094-24(b)(3)(ii) shall represent all engines in the same engine-system combination.
- (D) A diesel emission data test engine selected under §86.094–24(b)(3)(iii) shall represent all engines of that emission control system at the rated fuel delivery of the test engine.

- (iv) Gasoline-fueled and methanol-fueled heavy-duty vehicles. A statement of compliance submitted under §86.094–23(b)(4) (i) or (ii) shall represent all vehicles in the same evaporative emission family-evaporative emission control system combination.
 - (2) [Reserved]
- (3) If after a review of the test reports and data submitted by the manufacturer, data derived from any additional testing conducted pursuant to §86.091-29, data or information derived from any inspection carried out under §86.094-7(d) or any other pertinent data or information, the Administrator determines that one or more test vehicles (or test engines) of the certification test fleet do not meet applicable standards (or family emission limits, as appropriate), he will notify the manufacturer in writing, setting forth the basis for his determination. Within 30 days following receipt of the notification, the manufacturer may request a hearing on the Administrator's determination. The request shall be in writing, signed by an authorized representative of the manufacturer and shall include a statement specifying the manufacturer's objections to the Administrator's determination and data in support of such objections. If, after a review of the request and supporting data, the Administrator finds that the request raises a substantial factual issue, he shall provide the manufacturer a hearing in accordance with §86.078-6 with respect to such issue.
- (4) For light-duty vehicles and light-duty trucks the manufacturer may, at its option, proceed with any of the following alternatives with respect to an emission data vehicle determined not in compliance with all applicable standards (or family emission limits, as appropriate) for which it was tested:
- (i) Request a hearing under §86.078–6; or
 - (ii) [Reserved]
- (A) If the failed vehicle was tested for compliance with exhaust emission standards (or family emission limits, as appropriate) only: The Administrator may select, in place of the failed vehicle, in accordance with the selection criteria employed in selecting the failed vehicle, a new emission data ve-

hicle to be tested for exhaust emission compliance only; or

- (B) [Reserved]
- (5) For heavy-duty engines the manufacturer may, at his option, proceed with any of the following alternatives with respect to any engine family represented by a test engine (s) determined not in compliance with applicable standards (or family emission limit, as appropriate):
- (i) Request a hearing under §86.078–6;
- (ii) Delete from the application for certification the engines represented by the failing test engine. (Engines so deleted may be included in a later request for certification under §86.079–32.) The Administrator may then select in place of each failing engine an alternate engine chosen in accordance with selection criteria employed in selecting the engine that failed; or
- (iii) Modify the test engine and demonstrate by testing that it meets applicable standards. Another engine which is in all material respect the same as the first engine, as modified, may then be operated and tested in accordance with applicable test procedures.
- (6) If the manufacturer does not request a hearing or present the required data under paragraphs (b) (4) or (5) of this section (as applicable) of this section, the Administrator will deny certification.
- (c)(1) Notwithstanding the fact that any certification vehicle(s) (or certification engine(s)) may comply with other provisions of this subpart, the Administrator may withhold or deny the issuance of a certificate of conformity (or suspend or revoke any such certificate which has been issued) with respect to any such vehicle(s) (or engine(s)) if:
- (i) The manufacturer submits false or incomplete information in his application for certification thereof;
- (ii) The manufacturer renders inaccurate any test data which he submits pertaining thereto or otherwise circumvents the intent of the Act, or of this part with respect to such vehicle (or engine);
- (iii) Any EPA Enforcement Officer is denied access on the terms specified in §86.091-7(d) to any facility or portion

thereof which contains any of the following:

- (A) The vehicle (or engine);
- (B) Any components used or considered for use in its modification or buildup into a certification vehicle (or certification engine);
- (C) Any production vehicle (or production engine) which is or will be claimed by the manufacturer to be covered by the certificate;
- (D) Any step in the construction of a vehicle (or engine) described in paragraph (c)(iii)(C) of this section;
- (E) Any records, documents, reports, or histories required by this part to be kept concerning any of the above; or
- (iv) Any EPA Enforcement Officer is denied "reasonable assistance" (as defined in §86.091-7(d) in examining any of the items listed in paragraph (c)(1)(iii) of this section.
- (2) The sanctions of withholding, denying, revoking, or suspending of a certificate may be imposed for the reasons in paragraphs (c)(1) (i), (ii), (iii), or (iv) of this section only when the infraction is substantial.
- (3) In any case in which a manufacturer knowingly submits false or inaccurate information or knowingly renders inaccurate or invalid any test data or commits any other fraudulent acts and such acts contribute substantially to the Administrator's decision to issue a certificate of conformity, the Administrator may deem such certificate void ab initio.
- (4) In any case in which certification of a vehicle (or engine) is proposed to be withheld, denied, revoked, or suspended under paragraph (c)(1) (iii) or (iv) of this section, and in which the Administrator has presented to the manufacturer involved reasonable evidence that a violation of §86.091-7(d) in fact occurred, the manufacturer, if he wishes to contend that, even though the violation occurred, the vehicle (or engine) in question was not involved in the violation to a degree that would warrant withholding, denial, revocation, or suspension of certification under either paragraph (c)(1) (iii) or (iv) of this section, shall have the burden of establishing that contention to the satisfaction of the Administrator.

- (5) Any revocation or suspension of certification under paragraph (c)(1) of this section shall:
- (i) Be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.078-6 hereof; and
- (ii) Extend no further than to forbid the introduction into commerce of vehicles (or engines) previously covered by the certification which are still in the hands of the manufacturer, except in cases of such fraud or other misconduct as makes the certification invalid *ab initio*.
- (6) The manufacturer may request in the form and manner specified in paragraph (b)(3) of this section that any determination made by the Administrator under paragraph (c)(1) of this section to withhold or deny certification be reviewed in a hearing conducted in accordance with §86.078-6. If the Administrator finds, after a review of the request and supporting data, that the request raises a substantial factual issue, he will grant the request with respect to such issue.
- (d)(1) For light-duty vehicles. Notwithstanding the fact that any vehicle configuration or engine family may be covered by a valid outstanding certificate of conformity, the Administrator may suspend such outstanding certificate of conformity in whole or in part with respect to such vehicle configuration or engine family if:
- (i) The manufacturer refuses to comply with the provisions of a test order issued by the Administrator pursuant to §86.603: or
- (ii) The manufacturer refuses to comply with any of the requirements of §86.603; or
- (iii) The manufacturer submits false or incomplete information in any report or information provided pursuant to the requirements of §86.609; or
- (iv) The manufacturer renders inaccurate any test data which he submits pursuant to §86.609; or
- (v) Any EPA Enforcement Officer is denied the opportunity to conduct activities related to entry and access as authorized in §86.606 of this part and in a warrant or court order presented to the manufacturer or the party in charge of a facility in question; or

- (vi) EPA Enforcement Officers are unable to conduct activities related to entry and access or to obtain "reasonable assistance" as authorized in §86.606 of this part because a manufacturer has located its facility in a foreign jurisdiction where local law prohibits those activities; or
- (vii) The manufacturer refuses to or in fact does not comply with §86.604(a), §86.605, §86.607, §86.608, or §86.610.
- (2) The sanction of suspending a certificate may not be imposed for the reasons in paragraph (d)(1) (i), (ii), or (vii) of this section where the refusal is caused by conditions and circumstances outside the control of the manufacturer which render it impossible to comply with those requirements.
- (3) The sanction of suspending a certificate may be imposed for the reasons in paragraph (d)(1) (iii), (iv), or (v) of this section only when the infraction is substantial.
- (4) In any case in which a manufacturer knowingly submitted false or inaccurate information or knowingly rendered inaccurate any test data or committed any other fraudulent acts, and such acts contributed substantially to the Administrator's original decision not to suspend or revoke a certificate of conformity in whole or in part, the Administrator may deem such certificate void from the date of such fraudulent act.
- (5) In any case in which certification of a vehicle is proposed to be suspended under paragraph (d)(1)(v) of this section and in which the Administrator has presented to the manufacturer involved reasonable evidence that a violation of \$86,606 in fact occurred, if the manufacturer wishes to contend that, although the violation occurred, the vehicle configuration or engine family in question was not involved in the violation to a degree that would warrant suspension certification under paragraph (d)(1)(v) of this section, the manufacturer shall have the burden of establishing the contention to the satisfaction of the Administrator.
- (6) Any suspension of certification under paragraph (d)(1) of this section shall:
- (i) Be made only after the manufacturer concerned has been offered an op-

- portunity for a hearing conducted in accordance with §86.614; and
- (ii) Not apply to vehicles no longer in the hands of the manufacturer.
- (7) Any voiding of a certificate of conformity under paragraph (d)(4) of this section will be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with \$86.614.
- (8) Any voiding of the certificate under §86.091-30(a)(10) will be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.614.
- (e) For light-duty trucks and heavy-duty engines. (1) Notwithstanding the fact that any vehicle configuration or engine family may be covered by a valid outstanding certificate of conformity, the Administrator may suspend such outstanding certificate of conformity in whole or in part with respect to such vehicle or engine configuration or engine family if:
- (i) The manufacturer refuses to comply with the provisions of a test order issued by the Administrator pursuant to §86.1003; or
- (ii) The manufacturer refuses to comply with any of the requirements of §86.1003; or
- (iii) The manufacturer submits false or incomplete information in any report or information provided pursuant to the requirements of §86.1009; or
- (iv) The manufacturer renders inaccurate any test data submitted pursuant to §86.1009; or
- (v) Any EPA Enforcement Officer is denied the opportunity to conduct activities related to entry and access as authorized in §86.1006 of this part and in a warrant or court order presented to the manufacturer or the party in charge of a facility in question; or
- (vi) EPA Enforcement Officers are unable to conduct activities related to entry and access as authorized in §86.1006 of this part because a manufacturer has located a facility in a foreign jurisdiction where local law prohibits those activities; or
- (vii) The manufacturer refuses to or in fact does not comply with the requirements of §86.1004(a), §86.1005, §86.1007, §86.1008, §86.1010, §86.1011, or §86.1013.

§86.095-14

- (2) The sanction of suspending a certificate may not be imposed for the reasons in paragraph (e)(1) (i), (ii), or (vii) of this section where such refusal or denial is caused by conditions and circumstances outside the control of the manufacturer which renders it impossible to comply with those requirements. Such conditions and circumstances shall include, but are not limited to, any uncontrollable factors which result in the temporary unavailability of equipment and personnel needed to conduct the required tests, such as equipment breakdown or failure or illness of personnel, but shall not include failure of the manufacturers to adequately plan for and provide the equipment and personnel needed to conduct the tests. The manufacturer will bear the burden of establishing the presence of the conditions and circumstances required by this paragraph.
- (3) The sanction of suspending a certificate may be imposed for the reasons outlined in paragraph (e)(1) (iii), (iv), or (v) of this section only when the infraction is substantial.
- (4) In any case in which a manufacturer knowingly submitted false or inaccurate information or knowingly rendered inaccurate any test data or committed any other fraudulent acts, and such acts contributed substantially to the Administrator's original decision not to suspend or revoke a certificate of conformity in whole or in part, the Administrator may deem such certificate void from the date of such fraudulent act.
- (5) In any case in which certification of a light-duty truck or heavy-duty engine is proposed to be suspended under paragraph (e)(1)(v) of this section and in which the Administrator has presented to the manufacturer involved reasonable evidence that a violation of §86.1006 in fact occurred, if the manufacturer wishes to contend that, although the violation occurred, the vehicle or engine configuration or engine family in question was not involved in the violation to a degree that would warrant suspension of certification under paragraph (e)(1)(v) of this section, he shall have the burden of establishing that contention to the satisfaction of the Administrator.

- (6) Any suspension of certification under paragraph (e)(1) of this section shall:
- (i) Be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.1014; and
- (ii) Not apply to vehicles or engines no longer in the hands of the manufacturer.
- (7) Any voiding of a certificate of conformity under paragraph (e)(4) of this section shall be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.1014.
- (8) Any voiding of the certificate under paragraph (a) (10) or (11) of this section will be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.1014.

[58 FR 4028, Jan. 12, 1993, as amended at 58 FR 9487, Feb. 19, 1993; 60 FR 15247, Mar. 23, 1995; 75 FR 22979, Apr. 30, 2010]

§86.095-14 Small-volume manufacturers certification procedures.

(a)-(c)(11)(ii)(B)(15) [Reserved]

(c)(11)(ii)(B)(16) A description of vehicle adjustments or modifications required by §§86.094-8(j) and 86.094-9(j), if any, to assure that light-duty vehicles and light-duty trucks covered by a certificate of conformity conform to the regulations while being operated at any altitude locations, and a statement of the altitude at which the adjustments or modifications apply.

- (17) A description of the light-duty vehicles and light-duty trucks which are exempted from the high altitude emission standards.
- (18) Proof that the manufacturer has obtained or entered an agreement to purchase, when applicable, the insurance policy required by the §85.1510(b) of this chapter. The manufacturer may submit a copy of the insurance policy or purchase agreement as proof that the manufacturer has obtained or entered an agreement to purchase the insurance policy.
- (C) The results of all emission tests the manufacturer performs to demonstrate compliance with the applicable standards.
- (D)(1) The following statement signed by the authorized representative of the

manufacturer: "The vehicles (or engines) described herein have been tested in accordance with (list of the applicable subparts A, B, D, I, M, N, or P) of part 86, title 40, Code of Federal Regulations, and on the basis of those tests are in conformance with that subpart. All of the data and records required by that subpart are on file and are available for inspection by the EPA Administrator. We project the total U.S. sales of vehicles (engines) subject to this subpart (including all vehicles and engines imported under the provisions of 40 CFR 85.1505 and 40 CFR 85.1509) to be fewer than 10,000 units."

- (2) A statement as required by and contained in §86.094–14(c)(5) signed by the authorized representative of the manufacturer.
- (3) A statement that the vehicles or engines described in the manufacturer's application for certification are not equipped with auxiliary emission control devices which can be classified as a defeat device as defined in §86.092–2.
- (4) A statement of compliance with section 206(a)(3) of the Clean Air Act (42 U.S.C. 7525(a)(3)).
- (5) A statement that, based on the manufacturer's engineering evaluation and/or emission testing, the light-duty vehicles and light-duty trucks comply with emission standards at high altitude unless exempt under §86.094–8(h) or §86.094–9(h).
 - (6) [Reserved]
 - (c)(11)(ii)(D)(7)-(c)(15) [Reserved]

[58 FR 4035, Jan. 12, 1993, as amended at 75 FR 22979, Apr. 30, 2010]

§86.095-23 Required data.

(a)-(b)

(c) Emission data—(1) Certification vehicles. The manufacturer shall submit emission data, including, in the case of methanol fuel, methanol, formaldehyde, and total hydrocarbon equivalent, on such vehicles tested in accordance with applicable test procedures and in such numbers as specified. These data shall include zero-mile data, if generated, and emission data generated for certification as required under §86.094-26(a)(3)(i) or (ii). In lieu of providing emission data the Administrator may, on request of the manufacturer, allow the manufacturer to demonstrate

(on the basis of previous emission tests, development tests, or other information) that the engine will conform with certain applicable emission standards of §86.094-8 or §86.094-9. Standards eligible for such manufacturer requests are those for idle CO emissions, smoke emissions, or particulate emissions from methanol-fueled diesel-cycle certification vehicles, and those for particulate emissions from model year 1994 and later gasolinefueled or methanol-fueled Otto-cycle certification vehicles that are not certified to the Tier 0 standards of §86.094-9(a)(1)(i), (ii), or §86.094–8(a)(1)(i). Also eligible for such requests are standards for total hydrocarbon emissions from model year 1994 and later certification vehicles that are not certified to the Tier 0 standards of §86.094-9(a)(1)(i), (ii), or §86.094-8(a)(1)(i). By separate request, including appropriate supporting test data, the manufacturer may request that the Administrator also waive the requirement to measure particulate emissions when conducting Selective Enforcement Audit testing of Otto-cycle vehicles.

- (2) [Reserved]
- (d)-(e) [Reserved]
- (f) Additionally, manufacturers participating in the particulate averaging program for diesel light-duty vehicles and diesel light-duty trucks shall submit:
- (1) In the application for certification, a statement that the vehicles for which certification is requested will not, to the best of the manufacturer's belief, when included in the manufacturer's production-weighted average emission level, cause the applicable particulate standard(s) to be exceeded, and
- (2) No longer than 90 days after the end of a given model year of production of engine families included in one of the diesel particulate averaging programs, the number of vehicles produced in each engine family at each certified particulate FEL, along with the resulting production-weighted average particulate emission level.
- (g) Additionally, manufacturers participating in the $NO_{\rm X}$ averaging program for light-duty trucks shall submit:

§ 86.095-26

- (1) In the application for certification, a statement that the vehicles for which certification is required will not, to the best of the manufacturer's belief, when included in the manufacturer's production-weighted average emission level, cause the applicable NO_X standard(s) to be exceeded, and
- (2) No longer than 90 days after the end of a given model year of production of engine families included in the NO_X averaging program, the number of vehicles produced in each engine family at each certified NO_X emission level.

(h)-(k)

- (1) Additionally, manufacturers certifying vehicles shall submit for each model year 1994 through 1997 light-duty vehicle and light light-duty truck engine family and each model year 1996 through 1998 heavy light-duty truck engine family the information listed in paragraphs (1) (1) and (2) of this section.
- (1) Application for certification. In the application for certification, the manufacturer shall submit the projected sales volume of engine families certifying to the respective standards, and the in-use standards that each engine family will meet. Volume projected to be produced for U.S. sale may be used in lieu of projected U.S. sales.
- (2) End-of-year reports for each engine family.
- (i) These end-of-year reports shall be submitted within 90 days of the end of the model year to: Director, Manufacturers Operations Division (6405J), U.S. Environmental Protection Agency, 1200 Pennsylvania Ave., NW., Washington, DC 20460.
- (ii) These reports shall indicate the model year, engine family, and the actual U.S. sales volume. The manufacturer may petition the Administrator to allow volume produced for U.S. sale to be used in lieu of U.S. sales. Such petition shall be submitted within 30 days of the end of the model year to the Manufacturers Operations Division. For the petition to be granted, the manufacturer must establish to the satisfaction of the Administrator that production volume is functionally equivalent to sales volume.
- (iii) The U.S. sales volume for end-ofyear reports shall be based on the location of the point of sale to a dealer, dis-

tributor, fleet operator, broker, or any other entity which comprises the point of first sale.

- (iv) Failure by a manufacturer to submit the end-of-year report within the specified time may result in certificate(s) for the engine family(ies) certified to Tier 0 certification standards being voided ab initio plus any applicable civil penalties for failure to submit the required information to the Agency.
- (v) These reports shall include the information required under §86.094–7(h)(1). The information shall be organized in such a way as to allow the Administrator to determine compliance with the Tier 1 standards implementation schedules of §§86.094–8 and 86.094–9, and the Tier 1 and Tier $1_{\rm I}$ implementation schedules of §§86.708–94 and 86.709–94.

[58 FR 66294, Dec. 20, 1993, as amended at 59 FR 14110, Mar. 25, 1994; 75 FR 22979, Apr. 30, 2010]

§86.095-26 Mileage and service accumulation; emission measurements.

(a)-(b)(4)(i)(C) [Reserved]

(b)(4)(i)(D) For each engine family, the manufacturer will either select one vehicle previously selected under 86.094-24(b)(1) (i) through (iv) to be tested under high altitude conditions or provide a statement in accordance with §86.095-24(b)(1)(v). Vehicles shall meet emission standards under both low- and high-altitude conditions without manual adjustments or modifications. In addition, any emission control device used to conform with the emission standards under high-altitude conditions shall initially actuate (automatically) no higher than 4,000 feet above sea level.

(ii) Diesel. (A) The manufacturer shall determine, for each engine family, the mileage at which the engine-system combination is stabilized for emission data testing. The manufacturer shall maintain, and provide to the Administrator if requested, a record of the rationale used in making this determination. The manufacturer may elect to accumulate 4,000 miles on each test vehicle within an engine family without making a determination. The manufacturer must accumulate a minimum of 2,000 miles (3,219 kilometers) on each

test vehicle within an engine family. All test vehicle mileage must be accurately determined, recorded, and reported to the Administrator. Any vehicle used to represent emission data vehicle selections under §86.094-24(b)(1) shall be equipped with an engine and emission control system that has accumulated the mileage the manufacturer chose to accumulate on the test vehicle. Fuel economy data generated from certification vehicles selected in accordance with §86.094-24(b)(1) with engine-system combinations that have accumulated more than 10,000 kilometers (6,200 miles) shall be factored in accordance with §600.006-87(c) of this chapter. Complete exhaust emission tests shall be conducted for each emission data vehicle selection under §86.094-24(b)(1). The Administrator may determine under §86.094-24(f) that no testing is required.

(B) Emission tests for emission data vehicle(s) selected for testing under §86.094-24(b)(1)(v) shall be conducted at the mileage (2,000 mile minimum) at which the engine-system combination is stabilized for emission testing or at the 6,436 kilometer (4,000 mile) test point under high-altitude conditions.

(C) [Reserved]

(D) For each engine family, the manufacturer will either select one vehicle previously selected under §86.094-26(b)(1) (i) through (iv) to be tested under high altitude conditions or provide a statement in accordance with 86.095-24(b)(1)(v). Vehicles shall meet emission standards under both low- and high-altitude conditions without manual adjustments or modifications. In addition, any emission control device used to conform with the emission standards under high-altitude conditions shall initially actuate (automatically) no higher than 4,000 feet above sea level.

(b)(4)(iii)-(d) [Reserved]

[58 FR 4036, Jan. 12, 1993, as amended at 75 FR 22979, Apr. 30, 2010]

§86.095-30 Certification.

(a)(1)–(3) [Reserved] (4)(i)–(iii)

(a)(4)(iv) A manufacturer shall be deemed to have reason to believe that a light-duty vehicle or light-duty truck which has been exempted from compli-

ance with emission standards at low altitude, as provided in §86.094–8(i) or §86.094–9(i), will not be sold to an ultimate purchaser for principal use at a designated low-altitude location if the manufacturer has informed its dealers and field representatives about the terms of the high-altitude regulations, has not caused the improper sale itself, and has taken reasonable action which shall include, but not be limited to either §86.094–30 (a)(4)(iv) (A) or (B) and §86.094–30(a)(4)(iv)(C):

(a)(4)(iv)(A)-(a)(12) [Reserved]

(a)(13) For all light-duty trucks certified to Tier 0 standards under §86.094–9 and to which standards under §86.709–94 are applicable:

(i) All certificates issued are conditional upon the manufacturer complying with all provisions of §§ 86.094–9 and 86.709–94 both during and after model year production.

(ii) Failure to meet the required implementation schedule sales percentages as specified in §§86.094-9 and 86.709-94 will be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the individual vehicles sold in violation of the implementation schedule shall not be covered by the certificate.

(iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.

(b) [Reserved]

[58 FR 4037, Jan. 12, 1993, as amended at 58 FR 9487, Feb. 19, 1993; 60 FR 15247, Mar. 23, 1995; 75 FR 22979, Apr. 30, 2010]

§86.095-35 Labeling.

(a) The manufacturer of any motor vehicle (or motor vehicle engine) subject to the applicable emission standards (and family emission limits, as appropriate) of this subpart, shall, at the time of manufacture, affix a permanent legible label, of the type and in the manner described below, containing the information hereinafter provided, to all production models of such vehicles (or engines) available for sale to the public and covered by a Certificate of Conformity under §86.091–30(a).

(1) Light-duty vehicles. (i) A permanent, legible label shall be affixed in a

§ 86.095-35

readily visible position in the engine compartment.

- (ii) The label shall be affixed by the vehicle manufacturer who has been issued the Certificate of Conformity for such vehicle, in such manner that it cannot be removed without destroying or defacing the label. The label shall not be affixed to any equipment which is easily detached from such vehicle.
- (iii) The label shall contain the following information lettered in the English language in block letters and numerals, which shall be of a color that contrasts with the background of the label:
- (A) The label heading: Vehicle Emission Control Information;
- (B) Full corporate name and trademark of manufacturer;
- (C) Engine displacement (in cubic inches or liters), engine family identification, and evaporative family identification;
- (D) Engine tune-up specifications and adjustments, as recommended by the manufacturer in accordance with the applicable emission standards (or family emission limits, as applicable), including but not limited to idle speed(s), ignition timing, the idle air-fuel mixture setting procedure and value (e.g., idle CO, idle air-fuel ratio, idle speed drop), high idle speed, initial injection timing and valve lash (as applicable), as well as other parameters deemed necessary by the manufacturer. These specifications should indicate the proper transmission position during tuneup and what accessories (e.g., air conditioner), if any, should be in operation;
- (E) An unconditional statement of compliance with the appropriate model year U.S. Environmental Protection Agency regulations which apply to light-duty vehicles:
- (F) The exhaust emission standards (or family emission limits, if applicable) to which the engine family is certified, and the corresponding exhaust emission standards (or family emission limits, if applicable) which the engine family must meet in-use;
- (G) For vehicles that have been exempted from compliance with the emission standards at high altitude, as specified in §86.090-8(h):
- (1) A highlighted statement (e.g., underscored or boldface letters) that the

vehicle is certified to applicable emission standards at low altitude only;

- (2) A statement that the vehicle's unsatisfactory performance under high-altitude conditions makes it unsuitable for principal use at high altitude; and
- (3) A statement that the emission performance warranty provisions of 40 CFR part 85, subpart V do not apply when the vehicle is tested at high altitude:
- (H) For vehicles that have been exempted from compliance with the emission standards at low altitude, as specified in §86.094–8(i):
- (1) A highlighted statement (e.g., underscore or boldface letters) that the vehicle is certified to applicable emission standards at high altitude only; and
- (2) A statement that the emission performance warranty provisions of 40 CFR part 85, subpart V do not apply when the vehicle is tested at low altitude:
- (I) The vacuum hose routing diagram applicable to the vehicles if the vehicles are equipped with vacuum actuated emission and emission-related components. The manufacturer may, at its option, use a separate label for the vacuum hose routing diagram provided that the vacuum hose diagram is placed in a visible and accessible position as provided in this section;
- (J) Vehicles granted final admission under §85.1505 of this chapter must comply with the labeling requirements contained in §85.1510 of this chapter.
- (K) Vehicles which have been certified under the provisions of §86.094–8(j) must comply with the labeling requirements contained in §86.1606.
- (L) If applicable, a statement that the vehicle is exempt from cold temperature carbon monoxide standards.
- (2)–(2)(iii)(C) [Reserved]
- (D) Engine tune-up specifications and adjustments, as recommended by the manufacturer in accordance with the applicable emission standards (or family emission limits, as appropriate), including but not limited to idle speed(s), ignition timing, the idle air-fuel mixture setting procedure and value (e.g., idle CO, idle air-fuel ratio, idle speed drop), high idle speed, initial injection timing, as well as other parameters deemed necessary by the manufacturer.

These specifications should indicate the proper transmission position during tune-up and what accessories (e.g., air conditioner), if any, should be in operation:

- (E)(1) Light-duty trucks. The prominent statement, "This vehicle conforms to U.S. EPA regulations applicable to 19XX Model Year New Light-Duty Trucks."
- (2) Heavy-duty vehicles optionally certified in accordance with the light-duty truck provisions. The prominent statement, "This heavy-duty vehicle conforms to the U.S. EPA regulations applicable to 19XX Model Year Light-Duty Trucks under the special provision of 40 CFR 86.092-1(b).";
 - (F) [Reserved]
- (G) For light-duty trucks that have been exempted from compliance with the emission standards at high altitude, as specified in §86.094–9(h):
- (1) A highlighted statement (e.g., underscored or boldface letters) that the vehicle is certified to applicable emission standards at low altitude only;
- (2) A statement that the vehicle's unsatisfactory performance under high-altitude conditions makes it unsuitable for principal use at high altitude; and
- (3) A statement that the emission performance warranty provisions of 40 CFR part 85, subpart V do not apply when the vehicle is tested at high altitude:
- (H) For light-duty trucks that have been exempted from compliance with the emission standards at low altitude, as specified in §86.094-9(i):
- (1) A highlighted statement (e.g., underscored or boldface letters) that the vehicle is certified to applicable emission standards at high altitude only;
- (2) A statement that the emission performance warranty provisions of 40 CFR part 85, subpart V do not apply when the vehicle is tested at low altitude:
- (I) Light-duty trucks which have been certified under the provisions of §86.094-9(j) must comply with the labeling requirements contained in §86.1606;
- (J) The exhaust emission standards (or family emission limits, if applicable) to which the engine family is certified, and the corresponding exhaust emission standards (or family emission

limits, if applicable) which the engine family must meet in-use.

- (K) The vacuum hose routing diagram applicable to the vehicles if the vehicles are equipped with vacuum actuated emission and emission-related components. The manufacturer may, at its option, use a separate label for the vacuum hose routing diagram provided that the vacuum hose diagram is placed in a visible and accessible position as provided by this section.
 - (L) [Reserved]
- (M) Vehicles granted final admission under §85.1505 of this chapter must comply with the labeling requirements contained in §85.1510 of this chapter.
- (N) If applicable, a statement that the vehicle is exempt from cold temperature carbon monoxide standards.
- (3) Heavy-duty engines. (i) A permanent legible label shall be affixed to the engine in a position in which it will be readily visible after installation in the vehicle.
- (ii) The label shall be attached to an engine part necessary for normal engine operation and not normally requiring replacement during engine life.
- (iii) The label shall contain the following information lettered in the English language in block letters and numerals which shall be of a color that contrasts with the background of the label:
- (A) The label heading: "Important Engine Information.";
- (B) The full corporate name and trademark of the manufacturer; though the label may identify another company and use its trademark instead of the manufacturer's as long as the manufacturer complies with the provisions of 40 CFR 1039.640.
- (C) Engine displacement (in cubic inches or liters) and engine family and model designations;
- (D) Date of engine manufacture (month and year). The manufacturer may, in lieu of including the date of manufacture on the engine label, maintain a record of the engine manufacture dates. The manufacturer shall provide the date of manufacture records to the Administrator upon request;
- (E) Engine specifications and adjustments as recommended by the manufacturer. These specifications should

§ 86.095-35

indicate the proper transmission position during tune-up and what accessories (e.g., air conditioner), if any, should be in operation;

- (F) For Otto-cycle engines the label should include the idle speed, ignition timing, and the idle air-fuel mixture setting procedure and value (e.g., idle CO, idle air-fuel ratio, idle speed drop), and valve lash;
- (G) For diesel engines the label should include the advertised hp at rpm, fuel rate at advertised hp in mm³/ stroke, valve lash, initial injection timing, and idle speed;
- (H) The prominent statement: "This engine conforms to U.S. EPA regulations applicable to 19XX Model Year New Heavy-Duty Engines.":
- (I) If the manufacturer is provided with an alternate useful life period under the provisions of \$86.094-21(f), the prominent statement: "This engine has been certified to meet U.S. EPA standards for a useful-life period of XXX miles or XXX hours of operation, whichever occurs first. This engine's actual life may vary depending on its service application." The manufacturer may alter this statement only to express the assigned alternate useful life in terms other than miles or hours (e.g., years, or hours only);
- (J) For diesel engines. The prominent statement: "This engine has a primary intended service application as a XXX heavy-duty engine." (The primary intended service applications are light, medium, and heavy, as defined in §86.902-2.);
- (K) For Otto-cycle engines. One of the following statements, as applicable:
- (1) For engines certified to the emission standards under §86.091-10 (a)(1)(i) or (iii), the statement: "This engine is certified for use in all heavy-duty vehicles.":
- (2) For gasoline-fueled engines certified under the provisions of \$86.091-10(a)(3)(i), the statement: "This engine is certified for use in all heavy-duty vehicles under the special provision of 40 CFR 86.091-10(a)(3)(i).";
- (3) For engines certified to the emission standards under §86.091–10(a)(1) (ii) or (iv), the statement: "This engine is certified for use only in heavy-duty vehicles with a gross vehicle weight rating above 14,000 lbs.";

- (L) For diesel engines which are included in the diesel heavy-duty particulate averaging program, the family particulate emission limit to which the engine is certified:
- (M) For any heavy-duty engines which are included in the heavy-duty NO_X averaging program, the family NO_X emission limit to which the engine is certified;
- (N) Engines granted final admission under §85.1505 of this chapter must comply with the labeling requirements contained in §85.1510 of this chapter.
- (O) For engines with one or more approved AECDs for emergency vehicle applications under paragraph (4) of the definition of "defeat device" in §86.004-2, the statement: "THIS ENGINE IS FOR INSTALLATION IN EMERGENCY VEHICLES ONLY."
- (iv) The label may be made up of one or more pieces: Provided, That all pieces are permanently attached to the same engine or vehicle part as applicable.
- (4) Heavy-duty vehicles employing a fuel or fuels covered by evaporative emission standards. (i) A permanent, legible label shall be affixed in a readily visible position in the engine compartment. If such vehicles do not have an engine compartment, the label required in paragraphs (a)(4) and (g)(1) of this section shall be affixed in a readily available position on the operator's enclosure or on the engine.
- (ii) The label shall be affixed by the vehicle manufacturer who has been issued the Certificate of Conformity for such vehicle, in such a manner that it cannot be removed without destroying or defacing the label. The label shall not be affixed to any equipment which is easily detached from such vehicle.
- (iii) The label shall contain the following information lettered in the English language in block letters and numerals, which shall be of a color that contrasts with the background of the label:
- (A) The label heading: Vehicle Emission Control Information;
- (B) Full corporate name and trademark of manufacturer;
- (C) Evaporative family identification;
- (D) The maximum nominal fuel tank capacity (in gallons) for which the

evaporative control system is certified (this requirement does not apply to vehicles whose evaporative control system efficiency is not dependent on fuel tank capacity); and

- (E) An unconditional statement of compliance with the appropriate model year U.S. Environmental Protection Agency regulations which apply to XXX-fueled heavy-duty vehicles.
- (F) Vehicles granted final admission under §85.1505 of this chapter must comply with the labeling requirements contained in §85.1510 of this chapter.
- (b) The provisions of this section shall not prevent a manufacturer from also reciting on the label that such vehicle (or engine) conforms to any applicable state emission standards for new motor vehicles (or new motor vehicle engines) or any other information that such manufacturer deems necessary for, or useful to, the proper operation and satisfactory maintenance of the vehicle (or engine).
 - (c) [Reserved]
- (d) Incomplete light-duty trucks or incomplete heavy-duty vehicles optionally certified in accordance with the light-duty truck provisions shall have one of the following prominent statements, as applicable, printed on the label required by paragraph (a)(2) of this section in lieu of the statement required by paragraph (a)(2)(iii)(E) of this section.
- (1) Light-duty trucks. The statement, "This vehicle conforms to U.S. EPA regulations applicable to 19XX Model Year New Light-Duty Trucks when it does not exceed XX pounds in curb weight, XX pounds in gross vehicle weight rating, and XX square feet in frontal area."
- (2) Heavy-duty vehicles optionally certified in accordance with the light-duty truck provisions. "This heavy-duty vehicle conforms to the U.S. EPA regulations applicable to 19XX Model Year Light-Duty Trucks under the special provision of 40 CFR 86.085–1(b) when it does not exceed XXX pounds in curb weight, XXX pounds in gross vehicle weight rating, and XXX square feet in frontal area."
- (e) Incomplete heavy-duty vehicles having a gross vehicle weight rating of 8,500 pounds or less shall have one of the following statements printed on

the label required by paragraph (a)(3) of this section in lieu of the statement required by paragraph (a)(3)(iii)(H) of this section: "This engine conforms to U.S. EPA regulations applicable to 19XX Model Year Heavy-Duty Engines when installed in a vehicle completed at a curb weight of more than 6,000 pounds or with a frontal area of greater than 45 square feet."

- (f) The manufacturer of any incomplete light-duty vehicle or light-duty truck shall notify the purchaser of such vehicle of any curb weight, frontal area, or gross vehicle weight rating limitations affecting the emission certificate applicable to that vehicle. This notification shall be transmitted in a manner consistent with National Highway Traffic Safety Administration safety notification requirements published in 49 CFR part 568.
- (g) Incomplete vehicle fuel tank capacity. (1) Incomplete heavy-duty vehicles employing a fuel or fuels which are nominally liquid at normal atmospheric pressure and temperature for which evaporative emission standards exist shall have the following prominent statement printed on the label required in paragraph (a)(4) of this section: "Manufacturer's corporate name) has determined that this vehicle conforms to U.S. EPA regulations applicable to 19XX Model Year New XXX-Fueled Heavy-Duty Vehicles when completed with a nominal fuel tank capacity not to exceed XXX gallons. Persons wishing to add fuel tank capacity beyond the above maximum must submit a written statement to the Administrator that the hydrocarbon storage system has been upgraded according to the requirements of 40 CFR 86.095-35(g)(2).
- (2) Persons wishing to add fuel tank capacity beyond the maximum specified on the label required in paragraph (g)(1) of this section shall:
- (i) Increase the amount of fuel tank vapor storage material according to the following function:

$$\operatorname{Cap}_{f} = \operatorname{Cap}_{i} \left(\frac{\operatorname{T. Vol.}}{\operatorname{Max. Vol.}} \right)$$

Where:

Cap_j=final amount of fuel tank vapor storage material, grams.

§86.096-2

Cap,=initial amount of fuel tank vapor storage material, grams.

T. Vol.=total fuel tank volume of completed vehicle, gallons.

Max. Vol. = maximum fuel tank volume as specified on the label required in paragraph (g)(1) of this section, gallons.

- (ii) Use, if applicable, hosing for fuel vapor routing which is at least as impermeable to hydrocarbon vapors as that used by the primary manufacturer.
- (iii) Use vapor storage material with the same absorptive characteristics as that used by the primary manufacturer.
- (iv) Connect, if applicable, any new hydrocarbon storage device to the existing hydrocarbon storage device in series such that the original hydrocarbon storage device is situated between the fuel tank and the new hydrocarbon storage device. The original hydrocarbon storage device shall be sealed such that vapors cannot reach the atmosphere. The elevation of the original hydrocarbon storage device shall be equal to or lower than the new hydrocarbon storage device.
- (v) Submit a written statement to the Administrator that paragraphs (g)(2)(i) through (g)(2)(iv) of this section have been complied with.
- (3) If applicable, the Administrator will send a return letter verifying the receipt of the written statement required in paragraph (g)(2)(v) of this section.
- (h) Notification of nonconformance penalty. (1) Light-duty trucks and heavyduty vehicles and engines for which nonconformance penalties are to be paid in accordance with §86.1113-87(b) shall have the following information printed on the label required in paragraph (a) of this section. The manufacturer shall begin labeling production engines or vehicles within 10 days after the completion of the PCA. This statement shall read: "The manufacturer of this engine/vehicle will pay a nonconformance penalty to be allowed to introduce it into commerce at an emission level higher than the applicable emission standard. The compliance level (or new emission standard) for this engine/vehicle is XXX." (The manufacturer shall insert the applicable pollutant and compliance level cal-

culated in accordance with §86.1112-87(a).)

- (2) If a manufacturer introduces an engine or vehicle into commerce prior to the compliance level determination of §86.1112–87(a), it shall provide the engine or vehicle owner with a label as described above to be affixed in a location in proximity to the label required in paragraph (a) of this section within 30 days of the completion of the PCA.
- (i) All light-duty vehicles and lightduty trucks shall comply with SAE Recommended Practices J1877 July 1994, "Recommended Practice for Bar-Coded Vehicle Identification Number Label," and J1892 October 1993, "Recommended Practice for Bar-Coded Vehicle Emission Configuration Label." SAE J1877 and J1892 are incorporated by reference. This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies may be obtained from the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096-0001. Copies may be inspected at Docket No. A-90-35 at EPA's Air Docket (LE-131), Room 1500M, 1st Floor, Waterside Mall, 401 M St., SW., Washington, DC, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http://www.archives.gov/ federal_register/

code_of_federal_regulations/ibr_locations.html.

[56 FR 25755, June 5, 1991, as amended at 57 FR 31913, July 17, 1992; 58 FR 4037, Jan. 12, 1993; 58 FR 9487, Feb. 19, 1993; 58 FR 15799, Mar. 24, 1993; 58 FR 16020, Mar. 24, 1993; 58 FR 33209, June 16, 1993; 58 FR 34536, June 28, 1993; 59 FR 48499, Sept. 21, 1994; 63 FR 70694, Dec. 22, 1998; 70 FR 40433, July 13, 2005; 75 FR 22979, Apr. 30, 2010; 77 FR 34146, June 8, 2012]

§ 86.096-2 Definitions.

The definitions listed in this section apply beginning with the 1996 model year. The definitions of §86.094–2 continue to apply to 1996 and later model year vehicles.

Certification Short Test means the test, for gasoline-fueled Otto-cycle light-duty vehicles and light-duty trucks, performed in accordance with

the procedures contained in 40 CFR part 86 subpart O.

Diurnal breathing losses means diurnal emissions.

Diurnal emissions means evaporative emissions resulting from the daily cycling of ambient temperatures.

Hot soak emissions means evaporative emissions after termination of engine operation.

Hot-soak losses means hot soak emissions.

Resting losses means evaporative emissions that may occur continuously, that are not diurnal emissions, hot soak emissions, running losses, or spitback emissions.

Running losses means evaporative emissions that occur during vehicle operation.

Spitback emissions means evaporative emissions resulting from the loss of liquid fuel that is emitted from a vehicle during a fueling operation.

Useful life means:

- (1) For light-duty vehicles, and for light light-duty trucks not subject to the Tier 0 standards of §86.094-9(a), intermediate useful life and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 10 years or 100,000 miles, whichever occurs first, except as otherwise noted in §86.094-9. The useful life of evaporative emission control systems on the portion of these vehicles subject to the evaporative emission test requirements of §86.130-96 is defined as a period of use of 10 years or 100,000 miles, whichever occurs first.
- (2) For light light-duty trucks subject to the Tier 0 standards of \$86.094–9(a), and for heavy light-duty truck engine families, intermediate and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 11 years or 120,000 miles, whichever occurs first. The useful life of evaporative emission control systems on the portion of these vehicles subject to the evaporative emission test requirements of \$86.130–96 is also defined as a period of 11 years or 120,000 miles, whichever occurs first.
- (3) For an Otto-cycle heavy-duty engine family, a period of use of 8 years or 110,000 miles, whichever occurs first,

except for the portion of evaporative emission control systems subject to the evaporative emission test requirements of §86.1230–96, for which the applicable period of use is 10 years or 110,000 miles, whichever occurs first.

- (4) For a diesel heavy-duty engine family:
- (i) For light heavy-duty diesel engines, period of use of 8 years or 110,000 miles, whichever occurs first.
- (ii) For medium heavy-duty diesel engines, a period of use of 8 years or 185,000 miles, whichever occurs first.
- (iii) For heavy heavy-duty diesel engines, a period of use of 8 years or 290,000 miles, whichever occurs first, except as provided in paragraph (4)(iv) of this definition.
- (iv) For heavy heavy-duty diesel engines used in urban buses, for the particulate standard, a period of use of 10 years or 290,000 miles, whichever occurs first.
- (5) As an option for both light-duty trucks under certain conditions and heavy-duty engine families, an alternative useful life period assigned by the Administrator under the provisions of \$86.094-21(f).
- (6) The useful-life period for purposes of the emissions defect warranty and emissions performance warranty shall be a period of 5 years/50,000 miles, whichever occurs first, for light-duty trucks, Otto-cycle heavy-duty engines and light heavy-duty diesel engines. For all other heavy-duty diesel engines the aforementioned period is 5 years/100,000 miles, whichever occurs first. However, in no case may this period be less than the manufacturer's basic mechanical warranty period for the engine family.

[58 FR 16020, Mar. 24, 1993, as amended at 58 FR 58417, Nov. 1, 1993]

§86.096-3 Abbreviations.

- (a) The abbreviations in §86.094–3 continue to apply. The abbreviation in this section applies beginning with the 1996 model year.
- (b) The abbreviation in this section applies to this subpart and to subpart O of this part, and has the following meaning:

CST—Certification Short Test [58 FR 58417, Nov. 1, 1993]

§ 86.096-7

§86.096-7 Maintenance of records; submittal of information; right of entry.

- (a)-(h)(5) [Reserved]
- (h)(6)(i) [Reserved]
- (ii) EPA may void ab initio a certificate for a 1994 or 1995 model year light-duty vehicle or light-duty truck that is not certified in compliance with the cold temperature CO standard for which the manufacturer fails to retain the records required in this section or to provide such information to the Administrator upon request.
- (iii) Any voiding ab initio of a certificate under §86.091–7(c)(6) and paragraph (h)(6) of this section will be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with §86.614 for light-duty vehicles or under §86.1014 for light-duty trucks and heavy-duty engines.
- (7) The manufacturer (or contractor for the manufacturer, if applicable) of any new model 1996 through 1998 light-duty vehicle, light-duty truck or heavy-duty vehicle that is certified

shall establish, maintain and retain the following adequately organized and indexed records for each such vehicle:

- (i) EPA engine family;
- (ii) Vehicle identification number;
- (iii) Model year and production date;
- (iv) Shipment date:
- (v) Purchaser;
- (vi) Purchase contract; and

[58 FR 16021, Mar. 24, 1993, as amended at 58 FR 34535, June 28, 1993; 75 FR 22979, Apr. 30, 2010]

§ 86.096-8 Emission standards for 1996 and later model year light-duty vehicles.

(a)(1) Standards. (i) Exhaust emissions from 1996 and later model year light-duty vehicles (optional for 1996 model year natural gas-fueled and liquefied petroleum gas-fueled light-duty vehicles) shall meet all standards in Tables A96–1 and A96–2 in the rows designated with the applicable fuel type. Light-duty vehicles shall not exceed the applicable standards in table A96–1 and shall not exceed the applicable standards in table A96–2.

TABLE A96-1-Intermediate Useful Life Standards (g/Mi) for Light-Duty Vehicles

Fuel	THC	NMHC	THCE	NMHCE	CO	NO_X	PM
Gasoline Diesel Methanol Natural Gas	0.41 0.41 	0.25 0.25 0.25 0.25	0.41	0.25	3.4 3.4 3.4 3.4 3.4	0.4 1.0 0.4 0.4	0.08 0.08 0.08 0.08 0.08

TABLE A96-2—FULL USEFUL LIFE STANDARDS (G/MI) FOR LIGHT-DUTY VEHICLES

Fuel	THC	NMHC	THCE	NMHCE	СО	NO _x	PM
Gasoline Diesel Methanol Natural Gas		0.31 0.31 0.31 0.31		0.31	4.2 4.2 4.2 4.2 4.2	0.6 1.25 0.6 0.6 0.6	0.10 0.10 0.10 0.10 0.10

(ii)(A) Vehicles subject to the standards of paragraph (a)(1)(i) of this section shall be all actual U.S. sales of light-duty vehicles of the applicable model year by a manufacturer.

(B) A manufacturer can not use one set of engine families to meet its intermediate useful life standards and another to meet its full useful life standards. The same families which are used to meet the intermediate useful life standards will be required without de-

viation to meet the corresponding full useful life standards.

- (2) [Reserved]
- (b)(1)–(4) [Reserved]
- (5)(i) A minimum of the percentage shown in table A96–15 of a manufacturer's sales of the applicable model year's gasoline- and methanol-fueled lightduty vehicles shall be tested with the procedures in subpart B indicated for 1996 model year, and shall not exceed the standards described in paragraph

(b) of this section. The remaining vehicles shall be tested with the procedures in subpart B of this part for 1995 model year light-duty vehicles and be subject to the standards described in §86.090–8(b).

TABLE A96–15—IMPLEMENTATION SCHEDULE FOR LIGHT-DUTY VEHICLES FOR EVAPORATIVE EMISSION TESTING

Model year	Sales percent- age
1996	20
1997	40
1998	90
1999 and following	100

- (ii) Optionally, a minimum of the percentage shown in table A96-15 of a manufacturer's combined sales of the applicable model year's gasoline- and methanol-fueled light-duty vehicles, light-duty trucks, and heavy-duty vehicles shall not exceed the applicable standards.
- (iii) Small volume manufacturers, as defined in §86.092–14(b)(1) and (2), are exempt from the implementation schedule of table A96–15 of this section for model years 1996, 1997, and 1998. For small volume manufacturers, the standards of §86.090–8(b), and the associated test procedures, continue to apply until model year 1999, when 100 percent compliance with the standards of this section is required. This exemption does not apply to small volume engine families as defined in §86.092–14(b)(5).
- (iv) For the 1996 model year, manufacturers may satisfy the testing requirements for federal certification to the evaporative standards of paragraph (b) of this section, except the fuel dispensing spitback test, by presenting test results from the certification procedures defined by the California Regulatory Requirements Applicable to the Evaporative Emissions Program (January 4, 1995). These requirements have been incorporated by reference (see §86.1).
- (c) No crankcase emissions shall be discharged into the ambient atmosphere from any 1996 and later model year Otto-cycle, or methanol-or gaseous-fueled diesel light-duty vehicle. This requirement is optional for 1996

model year gaseous-fueled light-duty vehicles.

- (d)–(f) [Reserved]
- (g) Any 1994 and later model year light-duty vehicle that a manufacturer wishes to certify for sale shall meet the emission standards under both low- and high-altitude conditions as specified in §86.082-2, except as provided in paragraphs (h) and (i) of this section. Vehicles shall meet emission standards under both low- and high-altitude conditions without manual adjustments or modifications. Any emission control device used to meet emission standards under high-altitude conditions shall initially actuate (automatically) no higher than 4,000 feet above sea level.
- (h) The manufacturer may exempt 1994 and later model year vehicles from compliance at high altitude with the emission standards set forth in paragraphs (a) and (b) of this section if the vehicles are not intended for sale at high altitude and if the requirements of paragraphs (h) (1) and (2) of this section are met.
- (1) A vehicle configuration shall only be considered eligible for exemption under paragraph (h) of this section if the requirements of either paragraph (h)(1) (i), (ii), (iii), or (iv) of this section are met.
- (i) Its design parameters (displacement-to-weight ratio (D/W) and engine speed-to-vehicle-speed ratio (N/V)) fall within the exempted range for that manufacturer for that year. The exempted range is determined according to the following procedure:
- (A) The manufacturer shall graphically display the D/W and N/V data of all vehicle configurations it will offer for the model year in question. The axis of the abscissa shall be D/W (where (D) is the engine displacement expressed in cubic centimeters and (W) is the equivalent vehicle test weight expressed in pounds), and the axis of the ordinate shall be N/V (where (N) is the crankshaft speed expressed in revolutions per minute and (V) is the vehicle speed expressed in miles per hour). At the manufacturer's option, either the 1:1 transmission gear ratio or the lowest numerical gear ratio available in the transmission will be used to determine N/V. The gear selection must be the same for all N/V data points on the

§ 86.096-8

manufacturer's graph. For each transmission/axle ratio combination, only the lowest N/V value shall be used in the graphical display.

- (B) The product line is then defined by the equation, $N/V=C(D/W)^{-0.9}$, where the constant, C, is determined by the requirement that all the vehicle data points either fall on the line or lie to the upper right of the line as displayed on the graphs.
- (C) The exemption line is then defined by the equation, $N/V=C(0.84 \text{ D/W})^{-0.9}$, where the constant, C is the same as that found in paragraph (h)(1)(i)(B) of this section.
- (D) The exempted range includes all values of N/V and D/W which simultaneously fall to the lower left of the exemption line as drawn on the graph.
- (ii) Its design parameters fall within the alternate exempted range for that manufacturer that year. The alternate exempted range is determined by substituting rated horsepower (hp) for displacement (D) in the exemption procedure described in paragraph (h)(1)(i) of this section and by using the product line $N/V=C(hp/W)^{-0.9}$.
- (A) Rated horsepower shall be determined by using the Society of Automotive Engineers Test Procedure J 1349, June 1990, Engine Power Test Code—Spark Ignition and Compression Ignition-Net Power Rating. This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies may be obtained from SAE International, 400 Commonwealth Drive, Warrendale, PA, 15096-0001. Copies may be inspected at U.S. EPA, OAR, 401 M St., SW., Washington, DC 20460, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http://www.archives.gov/ $federal_register/$

code_of_federal_regulations/

- ibr_locations.html. Any of the horsepower determinants within that test procedure may be used, as long as it is used consistently throughout the manufacturer's product line in any model year.
- (B) No exemptions will be allowed under paragraph (h)(1)(ii) of this section to any manufacturer that has ex-

empted vehicle configurations as set forth in paragraph (h)(1)(i) of this section.

- (iii) Its acceleration time (the time it takes a vehicle to accelerate from 0 miles per hour to a speed not less than 40 miles per hour and not greater than 50 miles per hour) under high-altitude conditions is greater than the largest acceleration time under low-altitude conditions for that manufacturer for that year. The procedure to be followed in making this determination is:
- (A) The manufacturer shall list the vehicle configuration and acceleration time under low-altitude conditions of that vehicle configuration which has the highest acceleration time under low-altitude conditions of all the vehicle configurations it will offer for the model year in question. The manufacturer shall also submit a description of the methodology used to make this determination.
- (B) The manufacturer shall then list the vehicle configurations and acceleration times under high-altitude conditions of all those vehicle configurations which have higher acceleration times under high-altitude conditions than the highest acceleration time at low altitude identified in paragraph (h)(1)(iii)(A) of this section.
- (iv) In lieu of performing the test procedure of paragraphs (h)(1)(iii) (A) and (B) of this section, its acceleration time can be estimated based on the manufacturer's engineering evaluation, in accordance with good engineering practice, to meet the exemption criteria of paragraph (h)(1)(iii) of this section.
- (2) A vehicle shall only be considered eligible for exemption under this paragraph if at least one configuration of its model type (and transmission configuration in the case of vehicles equipped with manual transmissions, excluding differences due to the presence of overdrive) is certified to meet emission standards under high-altitude conditions as specified in paragraphs (a) through (c) and paragraph (g) of this section. The Certificate of Conformity (the Certificate) covering any exempted configuration(s) will also apply to the corresponding non-exempt configuration(s) required under this paragraph (h)(2). As a condition to the

exemption, any suspension, revocation, voiding, or withdrawal of the Certificate as it applies to a non-exempt configuration for any reason will result in a suspension of the Certificate as it applies to the corresponding exempted configuration(s) of that model type, unless there is at least one other corresponding non-exempt configuration of the same model type still covered by the Certificate. The suspension of the Certificate as it applies to the exempted configuration(s) will be terminated when any one of the following occurs:

- (i) Another corresponding non-exempt configuration(s) receive(s) coverage under the Certificate; or
- (ii) Suspension of the Certificate as it applies to the corresponding non-exempt configuration(s) is terminated; or
- (iii) The Agency's action(s), with respect to suspension, revocation, voiding, or withdrawal of the Certificate as it applies to the corresponding non-exempt configuration(s), is reversed.
- (3) The sale of a vehicle for principal use at a designated high-altitude location that has been exempted as set forth in paragraph (h) of this section will be considered a violation of section 203(a)(1) of the Clean Air Act.
- (i)(1) The manufacturers may exempt 1996 and later model year vehicles from compliance at low altitude with the emission standards set forth in paragraph (a) of this section and §86.090–8(b) if the vehicles:
- (i) Are not intended for sale at low altitude; and
- (ii) Are equipped with a unique, highaltitude axle ratio (rear-wheel drive vehicles) or a unique, high-altitude drivetrain (front-wheel drive vehicles) with a higher N/V ratio than other configurations of that model type which are certified in compliance with the emission standards of paragraph (a) of this section and §86.090-8(b) under lowaltitude conditions.
- (2) The sale of a vehicle for principal use at low altitude that has been exempted as set forth in paragraph (i)(1) of this section will be considered a violation of section 203(a)(1) of the Clean Air Act.
- (j) Any exempted light-duty vehicle that a manufacturer wishes to certify for sale under the provisions of §86.090–8 (h) or paragraph (i) of this section is

subject to the provisions of subpart Q of this part.

(k) Cold Temperature Carbon Monoxide (CO) Standards—Light-Duty Vehicles. Exhaust emissions from 1996 and later model year gasoline-fueled light-duty vehicles shall not exceed the cold temperature CO standard of 10.0 grams per mile for an intermediate useful life of 50,000 miles, as measured and calculated under the provisions set forth in subpart C of this part. This standard applies under both low and high altitude conditions.

[56 FR 25756, June 5, 1991, as amended at 57 FR 31915, July 17, 1992; 58 FR 16021, Mar. 24, 1993; 58 FR 34536, June 28, 1993; 58 FR 58417, Nov. 1, 1993; 59 FR 48499, Sept. 21, 1994; 60 FR 43887, Aug. 23, 1995; 62 FR 47120, Sept. 5, 1997; 75 FR 22979, Apr. 30, 2010]

§86.096-21 Application for certification.

- (a)-(j) [Reserved]
- (k) For light-duty vehicles and light-duty trucks, a manufacturer with an engine family that cannot be appropriately tested on all Certification Short Test emission test procedures described in §86.1439 of this part may request an exemption, as described in §86.1427 (d), from the inappropriate test(s) for purposes of demonstrating compliance with the Certification Short Test as described in subpart O of this part.
- (1) For light-duty vehicles and light-duty trucks, a manufacturer with an engine family that can be appropriately tested on none of the Certification Short Test emission test procedures described in §86.1439 of this part may request an alternative procedure as described in §86.1427 (d).

[58 FR 16023, Mar. 24, 1993, as amended at 58 FR 34536, June 28, 1993; 58 FR 58417, Nov. 1, 1993; 59 FR 33913, July 1, 1994; 60 FR 34335, June 30, 1995; 75 FR 22979, Apr. 30, 2010]

§86.096-24 Test vehicles and engines.

- (a) *General*. This paragraph applies to the grouping of vehicles or engines into families.
- (1) The vehicles or engines covered by an application for certification will be divided into groupings of engines which are expected to have similar emission characteristics throughout their useful life. Each group of engines with similar

§ 86.096-24

emission characteristics is defined as a separate engine family.

- (2) To be classed in the same engine family, engines must be identical in all the respects listed in paragraphs (a)(2) (i) through (x) of this section.
- (i) The cylinder bore center-to-center dimensions.
 - (ii)–(iii) [Reserved]
- (iv) The cylinder block configuration (air-cooled or water-cooled: L-6, 90 deg., V-8, and so forth).
- (v) The location of the intake and exhaust valves (or ports).
 - (vi) The method of air aspiration.
 - (vii) The combustion cycle.
- (viii) Catalytic converter characteristics.
- (ix) Thermal reactor characteristics.
- (x) Type of air inlet cooler (for example, intercoolers and after-coolers) for diesel heavy-duty engines.
- (3)(i) Engines identical in all the respects listed in paragraph (a)(2) of this section may be further divided into different engine families if the Administrator determines that they may be expected to have different emission characteristics. This determination will be based upon a consideration of the features of each engine listed in paragraphs (a)(3)(i) (A) through (G) of this section.
 - (A) The bore and stroke.
- (B) The surface-to-volume ratio of the nominally dimensioned cylinder at the top dead center positions.
- (C) The intake manifold induction port sizes and configuration.
- (D) The exhaust manifold port size and configuration.
- (E) The intake and exhaust valve sizes.
 - (F) The fuel system.
- (G) The camshaft timing and ignition or injection timing characteristics.
- (ii) Light-duty trucks and heavyduty engines produced in different model years and distinguishable in the respects listed in paragraph (a)(2) of this section are treated as belonging to a single engine family if the Administrator requires it, after determining that the engines may be expected to have similar emission deterioration characteristics.
- (4) Where engines are of a type which cannot be divided into engine families based upon the criteria listed in para-

graphs (a)(2) and (3) of this section, the Administrator establishes families for those engines based upon those features most related to their emission characteristics. Engines that are eligible to be included in the same engine family based on the criteria in paragraphs (a)(2) and (a)(3)(i) of this section may be further divided into different engine families if the manufacturer determines that they may be expected to have different emission characteristics. This determination will be based upon a consideration of the features of each engine listed in paragraphs (a)(4) (i) through (iii) of this section.

- (i) The dimension from the center line of the crankshaft to the center line of the camshaft.
- (ii) The dimension from the center line of the crankshaft to the top of the cylinder block head face.
- (iii) The size of the intake and exhaust valves (or ports).
 - (5)–(7) [Reserved]
- (8)(i) If the manufacturer elects to participate in the Production AMA Durability Program, the engine families covered by an application for certification must be grouped based upon similar engine design and emission control system characteristics. Each of these groups constitute a separate engine family group.
- (ii) To be classed in the same engine family group, engine families must contain engines identical in all of the respects listed in paragraphs (a)(8)(ii) (A) through (D) of this section.
 - (A) The combustion cycle.
- (B) The cylinder block configuration (air-cooled or water-cooled: L-6, V-8, rotary, etc.).
- (C) Displacement (engines of different displacement within 50 cubic inches or 15 percent of the largest displacement and contained within a multidisplacement engine family will be included in the same engine family group).
- (D) Catalytic converter usage and basic type (non-catalyst, oxidation catalyst only, three-way catalyst equipped).
- (9) Engine families identical in all respects listed in paragraph (a)(8) of this section may be further divided into different engine family groups if the Administrator determines that they are

expected to have significantly different exhaust emission control system deterioration characteristics.

- (10) A manufacturer may request the Administrator to include in an engine family group engine families in addition to those grouped under the provisions of paragraph (a)(8) of this section. This request must be accompanied by information the manufacturer believes supports the inclusion of these additional engine families.
- (11) A manufacturer may combine into a single engine family group those light-duty vehicle and light-duty truck engine families which otherwise meet the requirements of paragraphs (a) (8) through (10) of this section.
- (12) Those vehicles covered by an application for certification which are equipped with gasoline-fueled or methanol-fueled heavy-duty engines will be divided into groupings of vehicles on the basis of physical features which are expected to affect evaporative emissions. Each group of vehicles with similar features must be defined as a separate evaporative emission family.
- (13) For gasoline-fueled or methanolfueled heavy-duty vehicles to be classified in the same evaporative emission family, vehicles must be identical with respect to the items listed in paragraphs (a)(13) (i) and (ii) of this section.
- (i) Method of fuel/air metering (that is, carburetion versus fuel injection).
- (ii) Carburetor bowl fuel volume, within a 10 cc range.
- (14) For vehicles equipped with gasoline-fueled or methanol-fueled heavyduty engines to be classified in the same evaporative emission control system, vehicles must be identical with respect to the items listed in paragraphs (a)(14) (i) through (ix) of this section.
 - (i) Method of vapor storage.
 - (ii) Method of carburetor sealing.
 - (iii) Method of air cleaner sealing.
- (iv) Vapor storage working capacity, within a 20g range.
 - (v) Number of storage devices.
- (vi) Method of purging stored vapors. (vii) Method of venting the carbu-
- retor during both engine off and engine operation.
 - (viii) Liquid fuel hose material.
 - (ix) Vapor storage material.

- (15) Where vehicles equipped with gasoline-fueled or methanol-fueled heavy-duty engines are types which cannot be divided into evaporative emission family-control system combinations based on the criteria listed above, the Administrator establishes evaporative emission family-control system combinations for those vehicles based on features most related to their evaporative emission characteristics.
- (b) Emission data—(1) Light-duty vehicles and light-duty trucks. This paragraph applies to light-duty vehicle and light-duty truck emission data vehicles.
 - (i)-(ii) [Reserved]
- (iii) Within an engine family and exhaust emission control system, the manufacturer may alter any emission data vehicle (or other vehicles such as current or previous model year emission data vehicles, fuel economy data vehicles, and development vehicles provided they meet emission data vehicles' protocol) to represent more than one selection under paragraph (b)(1) (i), (ii), (iv), or (vii) of this section.
- (iv) If the vehicles selected in accordance with paragraphs (b)(1) (i) and (ii) of this section do not represent each engine-system combination, then one vehicle of each engine-system combination not represented will be selected by the Administrator. The vehicle selected is the vehicle expected to exhibit the highest emissions of those vehicles remaining in the engine family.
- (v) For high-altitude exhaust emission compliance for each engine family, the manufacturer must follow one of the procedures described in paragraphs (b)(1)(v) (A) and (B) of this section.
- (A) The manufacturer must select for testing under high-altitude conditions the vehicle expected to exhibit the highest emissions from the nonexempt vehicles selected in accordance with §86.096-24(b)(1) (ii), (iii), and (iv); or
- (B) In lieu of testing vehicles according to paragraph (b)(1)(v)(A) of this section, a manufacturer may provide a statement in its application for certification that, based on the manufacturer's engineering evaluation of such high-altitude emission testing as the manufacturer deems appropriate, all light-duty vehicles and light-duty

§ 86.096-24

trucks not exempt under §86.090-8(h) or §86.094-9(h) comply with the emission standards at high altitude.

(vi) If 90 percent or more of the engine family sales will be in California, a manufacturer may substitute emission data vehicles selected by the California Air Resources Board criteria for the selections specified in §86.096–24(b)(1) (i), (ii), and (iv).

(vii) [Reserved]

(viii)(A) [Reserved]

(B) In lieu of testing vehicles according to §86.096-24(b)(1)(viii)(A), a manufacturer may provide a statement in its application for certification that, based on the manufacturer's engineering evaluation of such high-altitude emission testing as the manufacturer deems appropriate, all light-duty vehicles and light-duty trucks not exempt under §86.090-8(h) or §86.094-9(h) comply with the emission standards at high altitude.

(ix) Vehicles selected under paragraph (b)(1)(v)(A) of this section may be used to satisfy the requirements of paragraph (b)(1)(viii)(A) of this section.

(x) [Reserved]

(xi) For cold temperature CO exhaust emission compliance for each engine family, the Administrator will select for testing the vehicle expected to emit the highest emissions from the vehicles selected in accordance with paragraphs (b)(1) (i), (ii), (iii), and (iv) of this section. This vehicle is tested by the manufacturer in accordance with the test procedures in subpart C of this part or with alternative procedures requested by the manufacturer and approved in advance by the Administrator.

(xii) For CST exhaust emission compliance for each engine family, the Administrator will select for testing one vehicle from among the vehicles selected in accordance with paragraphs (b)(1) (i) through (iv) of this section. This vehicle is tested by the manufacturer in accordance with the test procedures set forth in subpart O of this part.

(2) Otto-cycle heavy-duty emission data engines. This paragraph applies to Otto-cycle heavy-duty emission data engines.

(i)-(ii) [Reserved]

(iii) The Administrator selects a maximum of two engines within each

engine family based upon features indicating that they may have the highest emission levels of the engines in the engine family in accordance with the criteria described in paragraphs (b)(2)(iii) (A) and (B) of this section.

(A) The Administrator selects one emission data engine first based on the largest displacement within the engine family. Then from those within the largest displacement the Administrator selects, in the order listed, the engine with the highest fuel flow at the speed of maximum rated torque, with the most advanced spark timing, with no EGR or lowest EGR flow, and with no air pump or with the lowest actual flow air pump.

(B) The Administrator selects one additional engine from within each engine family. The engine selected is the engine expected to exhibit the highest emissions of those engines remaining in the engine family. If all engines within the engine family are similar, the Administrator may waive the requirements of this paragraph.

(iv) If the engines selected in accordance with paragraph (b)(2)(iii) of this section do not represent each engine displacement-exhaust emission control system combination, then the Administrator selects one engine of each engine displacement-exhaust emission control system combination not represented.

(v) Within an engine family/displacement/control system combination, the manufacturer may alter any emission data engine (or other engine including current or previous model year emission data engines and development engines provided they meet the emission data engines' protocol) to represent more than one selection under paragraph (b)(2)(iii) of this section.

(3) Diesel heavy-duty emission data engines. This paragraph applies to dieselcycle heavy-duty emission data engines.

(i) Engines will be chosen to be run for emission data based upon engine family groupings. Within each engine family, the requirements of paragraphs (b)(3) (i) through (iv) of this section must be met.

(ii) Engines of each engine family will be divided into groups based upon their exhaust emission control systems. One engine of each engine system

combination must be run for smoke emission data and gaseous emission data. Either the complete gaseous emission test or the complete smoke test may be conducted first. Within each combination, the engine that features the highest fuel feed per stroke, primarily at the speed of maximum rated torque and secondarily at rated speed, will usually be selected. If there are military engines with higher fuel rates than other engines in the same engine system combinations, then one military engine is also selected. The engine with the highest fuel feed per stroke is usually the one selected.

- (iii) The Administrator may select a maximum of one additional engine within each engine-system combination based upon features indicating that it may have the highest emission levels of the engines of that combination. In selecting this engine, the Administrator will consider such features as the injection system, fuel system, compression ratio, rated speed, rated horsepower, peak torque speed, and peak torque.
- (iv) Within an engine family control system combination, the manufacturer may alter any emission data engine (or other engine including current or previous model year emission data engines and development engines provided they meet the emission data engines' protocol) to represent more than one selection under paragraphs (b)(3) (ii) and (iii) of this section.
- (c) Durability data—(1) Light-duty vehicle durability data vehicles. This paragraph applies to light-duty vehicle durability data vehicles.
- (i) A durability data vehicle is selected by the Administrator to represent each engine-system combination. The vehicle selected must be of the engine displacement with the largest projected sales volume of vehicles with that control-system combination in that engine family and is designated by the Administrator as to transmission type, fuel system, inertia weight class, and test weight.
- (ii) A manufacturer may elect to operate and test additional vehicles to represent any engine-system combination. The additional vehicles must be of the same engine displacement, transmission type, fuel system, and in-

ertia weight class as the vehicle selected for that engine-system combination in accordance with the provisions of paragraph (c)(1)(i) of this section. Notice of an intent to operate and test additional vehicles must be given to the Administrator no later than 30 days following notification of the test fleet selection.

- (2) Light-duty trucks. This paragraph applies to vehicles, engines, subsystems, or components used to establish exhaust emission deterioration factors for light-duty trucks.
- (i) The manufacturer must select the vehicles, engines, subsystems, or components to be used to determine exhaust emission deterioration factors for each engine-family control system combination. Whether vehicles, engines, subsystems, or components are used, they must be selected so that their emission deterioration characteristics may be expected to represent those of in-use vehicles, based on good engineering judgment.
 - (ii) [Reserved]
- (3) Heavy-duty engines. This paragraph applies to engines, subsystems, or components used to establish exhaust emission deterioration factors for heavy-duty engines.
- (i) The manufacturer must select the engines, subsystems, or components to be used to determine exhaust emission deterioration factors for each enginefamily control system combination. Whether engines, subsystems, or components are used, they must be selected so that their emission deterioration characteristics may be expected to represent those of in-use engines, based on good engineering judgment.
 - (ii) [Reserved]
- (d) For purposes of testing under \$86.094-26 (a)(9) or (b)(11), the Administrator may require additional emission data vehicles (or emission data engines) and durability data vehicles (light-duty vehicles only) identical in all material respects to vehicles (or engines) selected in accordance with paragraphs (b) and (c) of this section, provided that the number of vehicles (or engines) selected may not increase the size of either the emission data fleet or the durability data fleet by more than 20 percent or one vehicle (or engine), whichever is greater.

§86.096-24

- (e)(1) [Reserved]
- (2) Any manufacturer may request to certify engine families with combined total sales of fewer than 10,000 light-duty vehicles, light-duty trucks, heavy-duty vehicles, and heavy-duty engines utilizing the procedures contained in §86.094–14 for emission data vehicle selection and determination of deterioration factors. The deterioration factors are applied only to entire engine families.
 - (f) [Reserved]
- (g) This paragraph applies to lightduty vehicles and light-duty trucks, but does not apply to the production vehicles selected under paragraph (h) of this section.
- (1)(i) Where it is expected that more than 33 percent of a carline, within an engine-system combination, will be equipped with an item (whether that item is standard equipment or an option), the full estimated weight of that item must be included in the curb weight computation for each vehicle available with that item in that carline, within that engine-system combination.
- (ii) Where it is expected that 33 percent or less of the carline, within an engine-system combination, will be equipped with an item (whether that item is standard equipment or an option), no weight for that item will be added in computing the curb weight for any vehicle in that carline, within that engine-system combination, unless that item is standard equipment on the vehicle.
- (iii) In the case of mutually exclusive options, only the weight of the heavier option will be added in computing the curb weight.
- (iv) Optional equipment weighing less than three pounds per item need not be considered.
- (2)(i) Where it is expected that more than 33 percent of a carline, within an engine-system combination, will be equipped with an item (whether that item is standard equipment or an option) that can reasonably be expected to influence emissions, then such items must actually be installed (unless excluded under paragraph (g)(2)(ii) of this section) on all emission data and durability data vehicles of that carline, within that engine-system combina-

- tion, on which the items are intended to be offered in production. Items that can reasonably be expected to influence emissions are: air conditioning, power steering, power brakes, and other items determined by the Administrator.
- (ii) If the manufacturer determines by test data or engineering evaluation that the actual installation of the optional equipment required by paragraph (g)(2)(i) of this section does not affect the emissions or fuel economy values, the optional equipment need not be installed on the test vehicle.
- (iii) The weight of the options must be included in the design curb weight and must also be represented in the weight of the test vehicles.
- (iv) The engineering evaluation, including any test data, used to support the deletion of optional equipment from test vehicles, must be maintained by the manufacturer and be made available to the Administrator upon request.
 - (3) [Reserved]
- (h) Production AMA Durability Program durability data vehicles. This paragraph applies to light-duty vehicle durability data vehicles selected under the Production AMA Durability Program described in §86.094–13.
- (1) In order to update the durability data to be used to determine a deterioration factor for each engine family group, the Administrator will select durability data vehicles from the manufacturer's production line. Production vehicles will be selected from each model year's production for those vehicles certified using the Production AMA Durability Program procedures.
- (i) The Administrator selects the production durability data vehicle designs from the designs that the manufacturer offers for sale. For each model year and for each engine family group, the Administrator may select production durability data vehicle designs of equal number to the number of engine families within the engine family group, up to a maximum of three vehicles.
- (ii) The production durability data vehicles representing the designs selected in paragraph (h)(1)(i) of this section are randomly selected from the

manufacturer's production. The Administrator makes these random selections unless the manufacturer (with prior approval of the Administrator) elects to make the random selections.

- (iii) The manufacturer may select additional production durability data vehicle designs from within the engine family group. The production durability data vehicles representing these designs must be randomly selected from the manufacturer's production in accordance with paragraph (h)(1)(ii) of this section.
- (iv) For each production durability data vehicle selected under paragraph (h)(1) of this section, the manufacturer must provide to the Administrator (before the vehicle is tested or begins service accumulation) the vehicle identification number. Before the vehicle begins service accumulation the manufacturer must also provide the Administrator with a description of the durability data vehicle as specified by the Administrator.
- (v) In lieu of testing a production durability data vehicle selected under paragraph (h)(1) of this section, and submitting data therefrom, a manufacturer may, with the prior written approval of the Administrator, submit exhaust emission data from a production vehicle of the same configuration for which all applicable data has previously been submitted.
- (2) If, within an existing engine family group, a manufacturer requests to certify vehicles of a new design, engine family, emission control system, or with any other durability-related design difference, the Administrator determines if the existing engine family group deterioration factor is appropriate for the new design. If the Administrator cannot make this determination or deems the deterioration factor not appropriate, the Administrator selects preproduction durability data vehicles under the provisions of paragraph (c) of this section. If vehicles are then certified using the new design, the Administrator may select production vehicles with the new design under the provisions of paragraph (h)(1) of this section.
- (3) If a manufacturer requests to certify vehicles of a new design that the Administrator determines are a new

engine family group, the Administrator selects preproduction durability data vehicles under the provisions of paragraph (c) of this section. If vehicles are then certified using the new design, the Administrator may select production vehicles of that design under the provisions of paragraph (h)(1) of this section.

[58 FR 58417, Nov. 1, 1993, as amended at 75 FR 22979, Apr. 30, 2010]

§ 86.096-26 Mileage and service accumulation; emission measurements.

(a)-(b) [Reserved]

(c)(1)-(c)(3) [Reserved]

(c)(4) The manufacturer shall determine, for each engine family, the number of hours at which the engine system combination is stabilized for emission-data testing. The manufacturer shall maintain, and provide to the Administrator if requested, a record of the rationale used in making this determination. The manufacturer may elect to accumulate 125 hours on each test engine within an engine family without making a determination. Any engine used to represent emission-data engine selections under §86.094–24(b)(2) shall be equipped with an engine system combination that has accumulated at least the number of hours determined under this paragraph. Complete exhaust emission tests shall be conducted for each emission-data engine selection under §86.094-24(b)(2). Evaporative emission controls must be connected, as described in §86.1337-96(a)(1). The Administrator may determine under §86.094-24(f) that no testing is required.

[58 FR 16024, Mar. 24, 1993, as amended at 75 FR 22979, Apr. 30, 2010]

§86.096-30 Certification.

(a)(1)–(14) [Reserved]

- (a)(15) For all light-duty vehicles certified to evaporative test procedures and accompanying standards specified under \$86.096-8:
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.096–8 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.096-8 will be

§ 86.096-35

considered to be a failure to satisfy the conditions upon which the certificate was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.

- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (16) For all light-duty trucks certified to evaporative test procedures and accompanying standards specified under § 86.096–9:
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.096-9 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.096-9 will be considered to be a failure to satisfy the conditions upon which the certificate was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (17) For all heavy-duty vehicles certified to evaporative test procedures and accompanying standards specified under §86.096–10:
- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.096–10 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.096-10 will be considered to be a failure to satisfy the conditions upon which the certificate was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
- (18) For all heavy-duty vehicles certified to evaporative test procedures and accompanying standards specified under §86.098–11:

- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.098–11 both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.098-11 will be considered to be a failure to satisfy the conditions upon which the certificate was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.
 - (19)-(24) [Reserved]
 - (b) [Reserved]

[58 FR 16024, Mar. 24, 1993, as amended at 58 FR 34536, June 28, 1993; 62 FR 31233, June 6, 1997; 63 FR 965, Jan. 7, 1998; 75 FR 22979, Apr. 30, 2010]

§ 86.096–35 Labeling.

Section 86.096-35 includes text that specifies requirements that differ from §86.095-35. Where a paragraph in §86.095-35 is identical and applicable to §86.096-35, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.095-35."

- (a) introductory text through (a)(1)(iii)(L) [Reserved]. For guidance see §86.095–35.
- (a)(1)(iii)(M) For model years 1996 through 1998 light-duty vehicles, a clear indication of which test procedure was used to certify the evaporative family, e.g., "Evaporative Family xx (§86.130–96 procedures)" or "Evaporative Family xx (§86.130–78 procedures)."
- (N)(1) For vehicles exempted from compliance with certain revised performance warranty procedures, as specified in §86.096–21(j), a statement indicating the specific performance warranty test(s) of 40 CFR part 85, subpart W not to be performed.
- (2) For vehicles exempted from compliance with all revised performance warranty procedures, as specified in §86.096-21(k), a statement indicating:
- (i) that none of the performance warranty tests of 40 CFR part 85, subpart W is to be performed, and

- (ii) the name of the Administrator-approved alternative test procedure to be performed.
- (a)(2) Heading through (a)(2)(iii)(N) [Reserved]. For guidance see §86.095–35.
- (a)(2)(iii)(O) For model years 1996 through 1998 light-duty trucks, a clear indication of which test procedure was used to certify the evaporative family, e.g., "Evaporative Family xx (§86.130–96 procedures)" or "Evaporative Family xx (§86.130–78 procedures)."
- (P)(1) For vehicles exempted from compliance with certain revised performance warranty procedures, as specified in §86.096–21(j), a statement indicating the specific performance warranty test(s) of 40 CFR part 85, subpart W not to be performed.
- (2) For vehicles exempted from compliance with all revised performance warranty procedures, as specified in §86.096-21(k), a statement indicating:
- (i) That none of the performance warranty tests of 40 CFR part 85, subpart W, is to be performed, and
- (ii) The name of the Administratorapproved alternative test procedure to be performed.
- (a)(3)-(a)(4)(iii)(F) [Reserved]. For guidance see § 86.095–35.
- (a)(4)(iii)(G) For model years 1996 through 1998 gasoline-fueled and methanol-fueled heavy-duty vehicles, a clear indication of which test procedure was used to certify the evaporative family, e.g., "Evaporative Family xx (§86.1230–96 procedures)" or "Evaporative Family xx (§86.1230–85 procedures)."
- (b)–(i) [Reserved]. For guidance see \$86.095–35.

[58 FR 16024, Mar. 24, 1993, as amended at 58 FR 34536, June 28, 1993; 58 FR 58421, Nov. 1, 1993]

§86.096-38 Maintenance instructions.

This section includes text that specifies requirements that differ from those specified in §86.087–38. Where a paragraph in §86.087–38 is identical and applicable to §86.096–38, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.087–38."

(a)–(f) [Reserved]. For guidance see \$86.087-38.

- (g) Emission control diagnostic service information:
- (1) Manufacturers are subject to the provisions of this paragraph (g) beginning in the 1996 model year for manufacturers of light-duty vehicles and light-duty trucks, and beginning in the 2005 model year for manufacturers of heavy-duty vehicles and heavy-duty venines weighing 14,000 pounds gross vehicle weight (GVW) and less that are subject to the OBD requirements of this part.
- (2) General requirements. (i) Manufacturers shall furnish or cause to be furnished to any person engaged in the repairing or servicing of motor vehicles or motor vehicle engines, or the Administrator upon request, any and all information needed to make use of the on-board diagnostic system and such other information, including instructions for making emission-related diagnoses and repairs, including but not limited to service manuals, technical service bulletins, recall service information, bi-directional control information, and training information, unless such information is protected by section 208(c) of the Act as a trade secret. No such information may be withheld under section 208(c) of the Act if that information is provided (directly or indirectly) by the manufacturer to franchised dealers or other persons engaged in the repair, diagnosing, or servicing of motor vehicles or motor vehicle engines.
- (ii) *Definitions*. The following definitions apply for this paragraph (g):
- (A) Aftermarket service provider means any individual or business engaged in the diagnosis, service, and repair of a motor vehicle or engine, who is not directly affiliated with a manufacturer or manufacturer-franchised dealership.
- (B) Bi-directional control means the capability of a diagnostic tool to send messages on the data bus that temporarily overrides the module's control over a sensor or actuator and gives control to the diagnostic tool operator. Bi-directional controls do not create permanent changes to engine or component calibrations.
- (C) Data stream information means information (i.e., messages and parameters) originated within the vehicle by

§86.096-38

a module or intelligent sensors (i.e., a sensor that contains and is controlled by its own module) and transmitted between a network of modules and/or intelligent sensors connected in parallel with either one or more communication wires. The information is broadcast over the communication wires for use by the OBD system to gather information on emissions-related components or systems and from other vehicle modules that may impact emissions, including but not limited to systems such as chassis or transmission. For the purposes of this section, data stream information does not include engine calibration-related information. or any data stream information from systems or modules that do not impact emissions.

- (D) Emissions-related information means any information related to the diagnosis, service, and repair of emissions-related components. Emissions-related information includes, but is not limited to, information regarding any system, component or part of a vehicle that controls emissions and any system, component and/or part associated with the powertrain system, including, but not limited to:
- (1) The engine, the fuel system and ignition system,
- (2) Information for any system, component or part that is likely to impact emissions, such as transmission systems, and any other information specified by the Administrator to be relevant to the diagnosis and repair of an emissions-related problem; and
- (3) Any other information specified by the Administrator to be relevant for the diagnosis and repair of an emissions-related failure found through the inspection and maintenance program after such finding has been communicated to the affected manufacturer(s).
- (E) Emissions-related training information means any information-related training or instruction for the purpose of the diagnosis, service, and repair of emissions-related components.
- (F) Enhanced service and repair information means information which is specific for an original equipment manufacturer's brand of tools and equipment. This includes computer or antitheft system initialization information

necessary for the completion of any emissions-related repair on motor vehicles that employ integral vehicle security systems.

- (G) Equipment and tool company means a registered automotive equipment or software company either public or private that is engaged in, or plans to engage in, the manufacture of automotive scan tool reprogramming equipment or software.
- (H) Generic service and repair information means information which is not specific for an original equipment manufacturer's brand of tools and equipment.
- (I) Indirect information means any information that is not specifically contained in the service literature, but is contained in items such as tools or equipment provided to franchised dealers (or others). This includes computer or anti-theft system initialization information necessary for the completion of any emissions-related repair on motor vehicles that employ integral vehicle security systems.
- (J) Intermediary means any individual or entity, other than an original equipment manufacturer, which provides service or equipment to aftermarket service providers.
- (K) Manufacturer-franchised dealership means any service provider with which a manufacturer has a direct business relationship.
- (L) Third-party information provider means any individual or entity, other than an original equipment manufacturer, who consolidates manufacturer service information and makes this information available to aftermarket service providers.
- (M) Third-party training provider means any individual or entity, other than an original equipment manufacturer who develops and/or delivers instructional and educational material for automotive training courses.
- (3) Information dissemination. By December 24, 2003, each manufacturer shall provide or cause to be provided to the persons specified in paragraph (g)(2)(i) of this section and to any other interested parties a manufacturer-specific World Wide Web site containing the information specified in paragraph (g)(2)(i) of this section for 1996 and later model year vehicles which have

been offered for sale; this requirement does not apply to indirect information, including the information specified in paragraphs (g)(12) through (g)(16) of this section. Upon request and approval of the Administrator, manufacturers who can demonstrate significant hardship in complying with this provision within four months after the effective date may request an additional six months lead time to meet this requirement. Each manufacturer Web site shall:

- (i) Provide access in full-text to all of the information specified in paragraph (g)(5) of this section.
- (ii) Be updated at the same time as manufacturer-franchised dealership World Wide Web sites;
- (iii) Provide users with a description of the minimum computer hardware and software needed by the user to access that manufacturer's information (e.g., computer processor speed and operating system software). This description shall appear when users first logon to the home page of the manufacturer Web site.
- (iv) Provide Short-Term (24 to 72 hours), Mid-Term (30 day period), and Long-Term (365 day period) Web site subscription options to any person specified in paragraph (g)(2)(i) of this section whereby the user will be able to access the site, search for the information, and purchase, view and print the information at a fair and reasonable cost as specified in paragraph (g)(7) of this section for each of the subscription options. In addition, for each of the subscription options, manufacturers are required to make their entire site accessible for the respective period of time and price. In other words, a manufacturer may not limit any or all of the subscription options to just one make or one model.
- (v) Allow the user to search the manufacturer Web site by various topics including but not limited to model, model year, key words or phrases, etc., while allowing ready identification of the latest vehicle calibration. Manufacturers who do not use model year to classify their vehicles in their service information may use an alternate vehicle delineation such as body series. Any manufacturer utilizing this flexibility shall create a cross-reference to

the corresponding model year and provide this cross-reference on the manufacturer Web site home page.

- (vi) Provide accessibility using common, readily available software and shall not require the use of software, hardware, viewers, or browsers that are not readily available to the general public. Manufacturers shall also provide hyperlinks to any plug-ins, viewers or browsers (e.g. Adobe Acrobat or Netscape) needed to access the manufacturer Web site.
- (vii) Allow simple hyper-linking to the manufacturer Web site from government Web sites and automotive-related Web sites.
- (viii) Allow access to the manufacturer Web site with no limits on the modem speed by which aftermarket service providers or other interested parties can connect to the manufacturer Web site.
- (ix) Possess sufficient server capacity to allow ready access by all users and have sufficient capacity to assure that all users may obtain needed information without undue delay.
- (x) Correct or delete broken Web links on a weekly basis.
- (xi) Allow for Web site navigation that does not require a user to return to the manufacturer home page or a search engine in order to access a different portion of the site.
- (xii) Allow users to print out any and all of the materials required to be made available on the manufacturer Web site including the ability to print it at the user's location.
- (4) Small volume provisions for information dissemination. (i) Manufacturers with annual sales of less than 5,000 vehicles shall have until June 28, 2004 to launch their individual Web sites as required by paragraph (g)(3) of this section.
- (ii) Manufacturers with annual sales of less than 1,000 vehicles may, in lieu of meeting the requirement of paragraph (g)(3) of this section, request the Administrator to approve an alternative method by which the required emissions-related information can be obtained by the persons specified in paragraph (g)(2)(i) of this section.
- (5) Required information. All information relevant to the diagnosis and completion of emissions-related repairs

§86.096-38

shall be posted on manufacturer Web sites. This excludes indirect information specified in paragraphs (g)(6) and (g)(12) through (g)(16) of this section. To the extent that this information does not already exist in some form for their manufacturer franchised dealerships, manufacturers are required to develop and make available the information required by this section to both their manufacturer franchised dealerships and the aftermarket. The required information includes, but is not limited to:

- (i) Manuals, including subsystem and component manuals developed by a manufacturer's third party supplier that are made available to manufacturer franchised dealerships, technical service bulletins (TSBs), recall service information, diagrams, charts, and training materials. Manuals and other such service information from third party suppliers are not required to be made available in full-text on manufacturer Web sites as described in paragraph (g)(3) of this section. Rather. manufacturers must make available on the manufacturer Web site as required by paragraph (g)(3) of this section an index of the relevant information and instructions on how to order such third party information. In the alternative, a manufacturer can create a link from its Web site to the Web site(s) of the third party supplier.
- (ii) OBD system information which includes, but is not limited to, the following:
- (A) A general description of the operation of each monitor, including a description of the parameter that is being monitored:
- (B) A listing of all typical OBD diagnostic trouble codes associated with each monitor;
- (C) A description of the typical enabling conditions (either generic or monitor-specific) for each monitor (if equipped) to execute during vehicle operation, including, but not limited to, minimum and maximum intake air and engine coolant temperature, vehicle speed range, and time after engine startup. In addition, manufacturers shall list all monitor-specific OBD drive cycle information for all major OBD monitors as equipped including, but not limited to, catalyst, catalyst

heater, oxygen sensor, oxygen sensor heater, evaporative system, exhaust gas re-circulation (EGR), secondary air, and air conditioning system. Additionally, for diesel vehicles under 14,000 pounds. GVWR which also perform misfire, fuel system and comprehensive component monitoring under specific driving conditions (i.e., non-continuous monitoring; as opposed to spark ignition engines that monitor these systems under all conditions or continuous monitoring), the manufacturer shall make available monitor-specific drive cycles. Any manufacturer who develops generic drive cycles, either in addition to, or instead of, monitor-specific drive cycles shall also make these available in full-text on manufacturer Web sites:

- (D) A listing of each monitor sequence, execution frequency and typical duration;
- (E) A listing of typical malfunction thresholds for each monitor;
- (F) For OBD parameters for specific vehicles that deviate from the typical parameters, the OBD description shall indicate the deviation and provide a separate listing of the typical values for those vehicles;
- (G) Identification and scaling information necessary to interpret and understand data available to a generic scan tool through "mode 6," pursuant to Society of Automotive Engineers SAE J1979, "EE Diagnostic Test Modes" (Incorporated by reference, see §86.1).
- (H) Algorithms, look-up tables, or any values associated with look-up tables are not required to be made available
- (iii) Any information regarding any system, component, or part of a vehicle monitored by the OBD system that could in a failure mode cause the OBD system to illuminate the malfunction indicator light (MIL);
- (iv) Any information on other systems that can effect the emission system within a multiplexed system (including how information is sent between emission-related system modules and other modules on a multiplexed bus):
- (v) Manufacturer-specific emissions-related diagnostic trouble codes (DTCs)

and any related service bulletins, trouble shooting guides, and/or repair procedures associated with these manufacturer-specific DTCs; and

- (vi) Information regarding how to obtain the information needed to perform reinitialization of any vehicle computer or anti-theft system following an emissions-related repair.
- (6) Anti-theft system initialization information. Computer or anti-theft system initialization information and/or related tools necessary for the proper installation of on-board computers or necessary for the completion of any emissions-related repair on motor vehicles that employ integral vehicle security systems or the repair or replacement of any other emission-related part shall be made available at a fair and reasonable cost to the persons specified in paragraph (g)(2)(i) of this section.
- (i) Except as provided under paragraph (g)(6)(ii) of this section, manufacturers must make this information available to persons specified in paragraph (g)(2)(i) of this section, such that such persons will not need any special tools or manufacturer-specific scan tools to perform the initialization. Manufacturers may make such information available through, for example, generic aftermarket tools, a passthrough device, or inexpensive manufacturer-specific cables.
- (ii) A manufacturer may request Administrator approval for an alternative means to re-initialize vehicles for some or all model year vehicles through the 2007 model year by 1 month following the effective date of the final rule. The Administrator shall approve the request only after the following conditions have been met:
- (A) The manufacturer must demonstrate that the availability of such information to aftermarket service providers would significantly increase the risk of vehicle theft.
- (B) The manufacturer must make available a reasonable alternative means to install or repair computers, or to otherwise repair or replace an emission-related part.
- (C) Any alternative means proposed by a manufacturer cannot require aftermarket technicians to use a manufacturer franchised dealership to ob-

- tain information or special tools to reinitialize the anti-theft system. All information must come directly from the manufacturer or a single manufacturer-specified designee.
- (D) Any alternative means proposed by a manufacturer must be available to aftermarket technicians at a fair and reasonable price.
- (E) Any alternative must be available to aftermarket technicians within twenty-four hours of the initial request.
- (F) Any alternative must not require the purchase of a special tool or tools, including manufacturer-specific tools, to complete this repair. Alternatives may include lease of such tools, but only for appropriately minimal cost.
- (G) In lieu of leasing their manufacturer-specific tool to meet this requirement, a manufacturer may also release the necessary information to equipment and tool manufacturers for incorporation into aftermarket scan tools. Any manufacturer choosing this option must release the information to equipment and tool manufacturers within 60 days of Administrator approval. Manufacturers may also comply with this requirement using SAE J2534 for some or all model years through model year 2007.
- (7) Cost of required information. (i) All information required to be made available by this section shall be made available at a fair and reasonable price. In determining whether a price is fair and reasonable, consideration may be given to relevant factors, including, but not limited to, the following:
- (A) The net cost to the manufacturer-franchised dealerships for similar information obtained from manufacturers, less any discounts, rebates, or other incentive programs.
- (B) The cost to the manufacturer for preparing and distributing the information, excluding any research and development costs incurred in designing and implementing, upgrading or altering the onboard computer and its software or any other vehicle part or component. Amortized capital costs for the preparation and distribution of the information may be included.
- (C) The price charged by other manufacturers for similar information.

§ 86.096-38

- (D) The price charged by manufacturers for similar information prior to the launch of manufacturer Web sites.
- (E) The ability of aftermarket technicians or shops to afford the information.
- (F) The means by which the information is distributed;
- (G) The extent to which the information is used, which includes the number of users, and frequency, duration, and volume of use.
 - (H) Inflation.
- (ii) By August 25, 2003, each manufacturer shall submit to the Administrator a request for approval of their pricing structure for their Web sites and amounts to be charged for the information required to be made available under paragraphs (g)(3) and (g)(5) of this section. Subsequent to the approval of the manufacturer Web site pricing structure, manufacturers shall notify the Administrator upon the increase in price of any one or all of the subscription options of 20 percent or more above the previously-approved price, taking inflation into account.
- (A) The manufacturer shall submit a request to the Administrator that sets forth a detailed description of the pricing structure and amounts, and support for the position that the pricing structure and amounts are fair and reasonable by addressing, at a minimum, each of the factors specified in paragraph (g)(7)(i) of this section.
- (B) The Administrator will act upon the request within 180 days following receipt of a complete request or following receipt of any additional information requested by the Administrator.
- (C) The Administrator may decide not to approve, or to withdraw approval for a manufacturer's pricing structure and amounts based on a conclusion that this pricing structure and/or amounts are not, or are no longer, fair and reasonable, by sending written notice to the manufacturer explaining the basis for this decision.
- (D) In the case of a decision by the Administrator not to approve or to withdraw approval, the manufacturer shall within three months following notice of this decision, obtain Administrator approval for a revised pricing structure and amounts by following

- the approval process described in this paragraph (g)(7)(ii).
- (8) Unavailable information. Any information which is not provided at a fair and reasonable price shall be considered unavailable, in violation of these regulations and section 202(m)(5) of the Clean Air Act.
- (9) Third-party information providers. By December 24, 2003, manufacturers shall, for model year 2004 and later vehicles and engines, make available to third-party information providers as defined in paragraph (g)(2)(ii) of this section with whom they engage in licensing or business arrangements;
- (i) The required emissions-related information as specified in paragraph (g)(5) of this section either:
- (A) Directly in electronic format such as diskette or CD-ROM using nonproprietary software, in English; or
- (B) Indirectly via a Web site other than that required by paragraph (g)(3) of this section;
- (ii) For any manufacturer who utilizes an automated process in their manufacturer-specific scan tool for diagnostic fault trees, the data schema, detail specifications, including category types/codes and vehicle codes, and data format/content structure of the diagnostic trouble trees.
- (iii) Manufacturers can satisfy the requirement of paragraph (g)(9)(ii) of this section by making available diagnostic trouble trees on their manufacturer Web sites in full-text.
- (iv) Manufacturers are not responsible for the accuracy of the information distributed by third parties. However, where manufacturers charge information intermediaries for information, whether through licensing agreements or other arrangements, manufacturers are responsible for inaccuracies contained in the information they provide to third-party information providers
- (10) Required emissions-related training information. By December 24, 2003, for emissions-related training information, manufacturers shall:
- (i) Video tape or otherwise duplicate and make available for sale on manufacturer Web sites within 30 days after transmission any emissions-related

training courses provided to manufacturer franchised dealerships via the Internet or satellite transmission;

(ii) Provide on the manufacturer Web site an index of all emissions-related training information available for purchase by aftermarket service providers for 1994 and newer vehicles. For model years subsequent to 2003, the required information must be made available for purchase within 3 months of model introduction and then must be made available at the same time it is made available to manufacturer franchised dealerships, whichever is earlier. The index shall describe the title of the course or instructional session, the cost of the video tape or duplicate, and information on how to order the item(s) from the manufacturer Web site. All of the items available must be shipped within 24 hours of the order being placed and are to be made available at a fair and reasonable price as described in paragraph (g)(7) of this section. Manufacturers unable to meet the 24 hour shipping requirement under circumstances where orders exceed supply and additional time is needed by the distributor to reproduce the item being ordered, may exceed the 24 hour shipping requirement, but in no instance can take longer than 14 days to ship the item.

(iii) Provide access to third-party training providers as defined in paragraph (g)(2)(ii) of this section all emission-related training courses transmitted via satellite or Internet offered to their manufacturer franchised dealerships. Manufacturers may not charge unreasonable up-front fees to thirdparty training providers for this access, but may require a royalty, percentage, or other arranged fee based on per-use enrollment/subscription basis. Manufacturers may take reasonable steps to protect any copyrighted information and are not required to provide this information to parties that do not agree to such steps.

(11) Timeliness and maintenance of information dissemination. (i) General Requirements. Subsequent to the initial launch of the manufacturer's Web site, manufacturers must make the information required under paragraph (g)(5) of this section available on their Web site within six months of model introduc-

tion, or at the same time it is made available to manufacturer franchised dealerships, whichever is earlier. After this six-month period, the information must be available and updated on the manufacturer Web site at the same time that the updated information is made available to manufacturer franchised dealerships, except as otherwise specified in this section.

(ii) Archived information. Beginning with the 1996 model year, manufacturers must maintain the required information on their Web sites in full-text as defined in paragraph (g)(5) of this section for a minimum of 15 years after model introduction. Subsequent to this fifteen year period, manufacturers may archive the information in the manufacturer's format of choice and provide an index of the archived information on the manufacturer Web site and how it can be obtained by interested parties. Manufacturers shall index their available information with a title that adequately describes the contents of the document to which it refers. Manufacturers may allow for the ordering of information directly from their Web site, or from a Web site hyperlinked to the manufacturer Web site. In the alternative, manufacturers shall list a phone number and address aftermarket service providers can call or write to obtain the desired information. Manufacturers must also provide the price of each item listed, as well as the price of items ordered on a subscription basis. To the extent that any additional information is added or changed for these model years, manufacturers shall update the index as appropriate. Manufacturers will be responsible for ensuring that all information, including information that is distributed through information distributors, is provided within one regular business day of receiving the order. Items that are less than 20 pages (e.g. technical service bulletins) shall be faxed, if requested, to the requestor and manufacturers are required to deliver the information overnight if requested and paid for by the ordering party. Archived information must be made available on demand and at a fair and reasonable price.

§ 86.096-38

- (12) Reprogramming information. (i) For model years 1996 and later, manufacturers shall make available to the persons specified in paragraph (g)(2)(i) of this section all emissions-related recalibration or reprogramming events (including driveability reprogramming events that may affect emissions) in the format of its choice at the same time they are made available to manufacturer franchised dealerships. This requirement takes effect on September 25, 2003, and within 3 months of model introduction for all new model years.
- (ii) For model years 1996 and later manufacturers shall provide persons specified in paragraph (g)(2)(i) of this section with an efficient and cost-effective method for identifying whether the calibrations on vehicles are the latest to be issued. This requirement takes effect on September 25, 2003, and within 3 months of model introduction for all new model years.
- (iii) For all 2004 and later OBD vehicles equipped with reprogramming capability, manufacturers shall comply with SAE J2534 (Incorporated by reference, see §86.1). Any manufacturer who cannot comply with SAE J2534 in model year 2004 may request one year additional lead time from the Administrator.
- (iv) For model years 2004 and later, manufacturers shall make available to aftermarket service providers the necessary manufacturer-specific software applications and calibrations needed to initiate pass-through reprogramming. This software shall be able to run on a standard personal computer that utilizes standard operating systems as specified in SAE J2534 (Incorporated by reference, see § 86.1).
- (v) For model years prior to 2004, manufacturers may use SAE J2534 as described above, provided they make available to the aftermarket any additional required hardware (i.e. cables). Manufacturers may not require the purchase or use of a manufacturer-specific scan tool to receive or use this additional hardware. Manufacturers must also make available the necessary manufacturer-specific software applications and calibrations needed to initiate pass-through reprogramming. Manufacturers must also make available to equipment and tool companies

any information needed to develop aftermarket equivalents of the manufacturer-specific hardware.

- (vi) Manufacturers may take any reasonable business precautions necessary to protect proprietary business information and are not required to provide this information to any party that does not agree to these reasonable business precautions. The requirement to make hardware available and to release the information to equipment and tool companies takes effect on September 25, 2003, and within 3 months of model introduction for all new model years.
- (vii) Manufacturers who cannot comply with paragraphs (g)(12)(v) and (g)(12)(vi) of this section shall make available to equipment and tool companies by September 25, 2003 the following information necessary for reprogramming the Electronic Control Unit (ECU):
- (A) The physical hardware requirements for reprogramming events or tools (e.g. system voltage requirements, cable terminals/pins, connections such as RS232 or USB, wires, etc.).
- (B) ECU data communication (e.g. serial data protocols, transmission speed or baud rate, bit timing requirements, etc.).
- (C) Information on the application physical interface (API) or layers (descriptions for procedures such as connection, initialization, performing and verifying programming/download, and termination).
- (D) Vehicle application information or any other related service information such as special pins and voltages for reprogramming events or additional vehicle connectors that require enablement and specifications for the enablement.
- (E) Information that describes what interfaces or combinations of interfaces are used to deliver calibrations from database media (e.g. PC using CDROM to the reprogramming device e.g. scan tool or black box).
- (viii) A manufacturer can propose an alternative to the requirements of paragraph (g)(12)(vii) of this section for how aftermarket service providers can reprogram an ECU. The Administrator will approve this alternative if the

manufacturer demonstrates all of the following:

- (A) That it cannot comply with paragraph (g)(12)(v) of this section for the vehicles subject to the alternative plan:
- (B) That a very small percentage of its vehicles in model years prior to 2004 cannot be reprogrammed with the provisions described in paragraph (g)(12)(v) of this section, or that releasing the information to tool companies would likely not result in this information being incorporated into aftermarket tools; and
- (C) That aftermarket service providers will be able to reprogram promptly at a reasonable cost.
- (ix) In meeting the requirements of paragraphs (g)(12)(v) through (g)(12)(vii) of this section, manufacturers may take any reasonable business precautions necessary to protect proprietary business information and are not required to provide this information to any party that does not agree to these reasonable business precautions.
- (13) Generic and enhanced information for scan tools. By September 25, 2003, manufacturers shall make available to equipment and tool companies all generic and enhanced service information including bi-directional control and data stream information as defined in paragraph (g)(2)(ii) of this section. This requirement applies for 1996 and later model year vehicles.
- (i) The information required by paragraph (g)(13) of this section shall be provided electronically using common document formats to equipment and tool companies with whom they have appropriate licensing, contractual, and/ or confidentiality arrangements. To the extent that a central repository for this information (e.g. the TEK-NET library developed by the Equipment and Tool Institute) is used to warehouse this information, the Administrator shall have free unrestricted access. In addition, information required in paragraph (g)(13) of this section shall be made available to equipment and tool companies who are not otherwise members of any central repository and shall have access if the non-members have arranged for the appropriate licensing, contractual and/or confidentiality ar-

rangements with the manufacturer and/or a central repository.

- (ii) In addition to the generic and enhanced information defined in paragraph (g)(2)(ii) of this section, manufacturers shall also make available the following information necessary for developing generic diagnostic scan tools:
- (A) The physical hardware requirements for data communication (e.g. system voltage requirements, cable terminals/pins, connections such as RS232 or USB, wires, etc.),
- (B) ECU data communication (e.g. serial data protocols, transmission speed or baud rate, bit timing requirements, etc.).
- (C) Information on the application physical interface (API) or layers. (i.e., processing algorithms or software design descriptions for procedures such as connection, initialization, and termination),
- (D) Vehicle application information or any other related service information such as special pins and voltages or additional vehicle connectors that require enablement and specifications for the enablement.
- (iii) Any manufacturer who utilizes an automated process in its manufacturer-specific scan tool for diagnostic fault trees shall make available to equipment and tool companies the data schema, detail specifications, including category types/codes and vehicle codes, and data format/content structure of the diagnostic trouble trees.
- (iv) Manufacturers can satisfy the requirement of paragraph (g)(13)(iii) of this section by making available diagnostic trouble trees on their manufacturer Web sites in full-text.
- (14) Availability of manufacturer-specific scan tools. Manufacturers shall make available for sale to the persons specified in paragraph (g)(2)(i) of this section their own manufacturer-specific diagnostic tools at a fair and reasonable cost. These tools shall also be made available in a timely fashion either through the manufacturer Web site or through a manufacturer-designated intermediary. Manufacturers who develop different versions of one or more of their diagnostic tools that are used in whole or in part for emissionrelated diagnosis and repair shall insure that all emission-related diagnosis

§ 86.096-38

and repair information is available for sale to the aftermarket at a fair and reasonable cost. Manufacturers shall provide technical support to aftermarket service providers for the tools described in this section, either themselves or through a third party of its choice. Factors for determining fair and reasonable cost include, but are not limited to:

- (i) The net cost to the manufacturer's franchised dealerships for similar tools obtained from manufacturers, less any discounts, rebates, or other incentive programs;
- (ii) The cost to the manufacturer for preparing and distributing the tools, excluding any research and development costs;
- (iii) The price charged by other manufacturers of similar sizes for similar tools:
- (iv) The capabilities and functionality of the manufacturer tool;
- (v) The means by which the tools are distributed;
- (vi) Inflation.
- (vii) The ability of aftermarket technicians and shops to afford the tools.
- (15) Changing content of manufacturerspecific scan tools. Manufacturers who opt to remove non-emissions related content from their manufacturer-specific scan tools and sell them to the persons specified in paragraph (g)(2)(i) of this section shall adjust the cost of the tool accordingly lower to reflect the decreased value of the scan tool. All emissions-related content that remains in the manufacturer-specific tool shall be identical to the information that is contained in the complete version of the manufacturer specific tool. Any manufacturer who wishes to implement this option must request approval from the Administrator prior to the introduction of the tool into
- (16) Special tools. (i) Manufacturers who have developed special tools to extinguish the malfunction indicator light (MIL) for Model Years 1994 through 2003 shall make available the necessary information to equipment and tool companies to design a comparable generic tool. This information shall be made available to equipment and tool companies no later than September 25, 2003.

- (ii) Manufacturers are prohibited from requiring special tools to extinguish the malfunction indicator light (MIL) beginning with Model Year 2004.
- (17) Reference materials. Manufacturers shall conform with the following Society of Automotive Engineers (SAE) standards.
- (i) For Web-based delivery of service information, manufacturers shall comply with SAE Recommended Practice J1930 (Revised, May 1998), "Electrical/Electronic Systems Diagnostic Terms, Definitions, Abbreviations, and Acronyms" (Incorporated by reference, see §86.1). This recommended practice standardizes various terms, abbreviations, and acronyms associated with on-board diagnostics. Manufacturers shall comply with SAE J1930 beginning with Model Year 2004.
- (ii) For identification and scaling information necessary to interpret and understand data available to a generic scan tool through "mode 6," manufacturers shall comply with SAE Recommended Practice J1979 (Revised, September, 1997), "EE Diagnostic Test Modes" (Incorporated by reference, see §86.1). This recommended practice describes the implementation of the diagnostic test modes for emissions-related test data. Manufacturers shall comply with SAE J1979 (Incorporated by reference, see §86.1) beginning with Model Year 2004.
- (iii) For allowing ECU and equipment and tool manufacturers to satisfy the needs of multiple end users with minimum modification to a basic ECU design, manufacturers shall comply with "Recommended Practice J2284-3 (May, 2001), "High Speed CAN (HSC) for Vehicle Applications at 500 KBPS" (Incorporated by reference, see §86.1). SAE J2284-3 establishes standard ECU physical layer, data link layer, and media design criteria. Manufacturers may comply with SAE J2284-3 beginning with model year 2003 and shall comply with SAE J2284-3 beginning with model year 2008.
- (iv) For pass-through reprogramming capabilities, manufacturers shall comply with SAE Recommended Practice J2534 (February, 2002), "Recommended Practice for Pass-Thru Vehicle Programming" (Incorporated by reference, see §86.1). This recommended practice

provides technical specifications and information that manufacturers must supply to equipment and tool companies to develop aftermarket pass-through reprogramming tools. Manufacturers shall comply with SAE J2534 beginning with model year 2004.

- (18) Reporting requirements. Manufacturers shall provide to the Administrator reports on an annual basis within 30 days of the end of the calendar year and upon request of the Administrator, that describe the performance of their individual Web sites. These annual reports shall be submitted to the Administrator electronically utilizing non-proprietary software in the format as agreed to by the Administrator and the manufacturers. Manufacturers may request Administrator approval to report on parameters other than those described below if the manufacturer can demonstrate that those alternate parameters will provide sufficient and similar information for the Administrator to effectively evaluate the manufacturer Web site. These annual reports shall include, at a minimum, monthly measurements of the following parameters:
- (i) Total successful requests (measured in number of files including graphic interchange formats (GIFs) and joint photographic expert group (JPEG) images, i.e. electronic images such as wiring or other diagrams or pictures). This is defined as the total successful request counts of all the files which have been requested, including pages, graphics, etc.
- (ii) Total failed requests (measured in number of files). This is defined as the total failed request counts of all the files which were requested but failed because they could not be found or were read-protected. This includes pages, graphics, etc.
- (iii) Average data transferred per day (measured by bytes). This is defined as average amount of data transferred per day from one place to another.
- (iv) Daily Summary (measured in number of files/pages by day of week). This is defined as the total number of requests each day of the week, over the time period given at the beginning of the report.
- (v) Daily report (measured in number of files/pages by the day of the month).

This is defined as how many requests there were in each day of a specific month.

- (vi) Browser Summary (measured in number of files/pages by browser type, i.e., Netscape, Internet Explorer). This is defined as the versions of a browser by vendor.
- (vii) Any other information deemed necessary by the Administrator to determine the adequacy of a manufacturer Web site.
- (19) Prohibited acts, liability and remedies. (i) It is a prohibited act for any person to fail to promptly provide or cause a failure to promptly provide information as required by this paragraph (g), or to otherwise fail to comply or cause a failure to comply with any provision of this paragraph (g).
- (ii) Any person who fails or causes the failure to comply with any provision of this paragraph (g) is liable for a violation of that provision. A corporation is presumed liable for any violations of this subpart that are committed by any of its subsidiaries, affiliates or parents that are substantially owned by it or substantially under its control.
- (iii) Any person who violates a provision of this paragraph (g) shall be subject to a civil penalty of not more than \$32,500 per day for each violation. This maximum penalty is shown for calendar year 2004. Maximum penalty limits for later years may be set higher based on the Consumer Price Index, as specified in 40 CFR part 19. In addition, such person shall be liable for all other remedies set forth in Title II of the Clean Air Act, remedies pertaining to provisions of Title II of the Clean Air Act, or other applicable provisions of law

[68 FR 38449, June 27, 2003, as amended at 70 FR 40433, July 13, 2005]

§ 86.097-9 Emission standards for 1997 and later model year light-duty trucks.

(a)(1) Standards—(i) Light light-duty trucks. (A) Exhaust emissions from 1997 and later model year light light-duty trucks shall meet all standards in tables A97–1 and A97–2 in the rows designated with the applicable fuel type and loaded vehicle weight. Light light-

§86.097-9

duty trucks shall not exceed the applicable standards in table A97–1 and shall

not exceed the applicable standards in table A97–2.

TABLE A97-1-INTERMEDIATE USEFUL LIFE STANDARDS (G/MI) FOR LIGHT-LIGHT-DUTY TRUCKS

Fuel	LVW (lbs)	THC	NMHC	THCE	NMHCE	СО	NOx	PM
Gasoline	0-3750		0.25			3.4	0.4	0.08
Gasoline	3751-5750		0.32			4.4	0.7	0.08
Diesel	0-3750		0.25			3.4	1.0	0.08
Diesel	3751–5750		0.32			4.4		0.08
Methanol	0-3750				0.25	3.4	0.4	0.08
Methanol	3751–5750				0.32	4.4	0.7	0.08
Natural Gas	0-3750		0.25			3.4	0.4	0.08
Natural Gas	3751-5750		0.32			4.4	0.7	0.08
LPG	0-3750		0.25			3.4	0.4	0.08
LPG	3751–5750		0.32			4.4	0.7	0.08

TABLE A97-2—FULL USEFUL LIFE STANDARDS (G/MI) FOR LIGHT LIGHT-DUTY TRUCKS

Fuel	LVW (lbs)	THC 1	NMHC	THCE 1	NMHCE	СО	NO _x	PM
Gasoline	0-3750	0.80	0.31			4.2	0.6	0.10
Gasoline	3751-5750	0.80	0.40			5.5	0.97	0.10
Diesel	0-3750	0.80	0.31			4.2	1.25	0.10
Diesel	3751-5750	0.80	0.40			5.5	0.97	0.10
Methanol	0-3750			0.80	0.31	4.2	0.6	0.10
Methanol	3751-5750			0.80	0.40	5.5	0.97	0.10
Natural Gas	0-3750		0.31			4.2	0.6	0.10
Natural Gas	3751-5750		0.40			5.5	0.97	0.10
LPG	0-3750	0.80	0.31			4.2	0.6	0.10
LPG	3751-5750	0.80	0.40			5.5	0.97	0.10

¹ Full useful life is 11 years or 120,000 miles, whichever occurs first.

(B)(1) Vehicles subject to the standards of paragraph (a)(1)(i)(A) of this section shall be all actual U.S. sales of light-duty vehicles of the applicable model year by a manufacturer.

(2) A manufacturer can not use one set of engine families to meet its intermediate useful life standards and another to meet its full useful life standards. The same families which are used to meet the intermediate useful life standards will be required without de-

viation to meet the corresponding full useful life standards.

(ii) Heavy light-duty trucks. (A) Exhaust emissions from 1997 and later model year heavy light-duty trucks shall meet all standards in tables A97–3 and A97–4 in the rows designated with the applicable fuel type and adjusted loaded vehicle weight. Heavy light-duty trucks shall not exceed the applicable standards in table A97–3 and shall not exceed the applicable standards in table A97–4.

TABLE A97-3—INTERMEDIATE USEFUL LIFE STANDARDS (G/MI) FOR HEAVY LIGHT-DUTY TRUCKS

Fuel	ALVW (lbs)	THC	NMHC	THCE	NMHCE	со	NO _x	PM
Gasoline	3751–5750		0.32			4.4	0.7	
Gasoline	>5750		0.39			5.0	1.1	
Diesel	3751-5750		0.32			4.4		
Diesel	>5750		0.39			5.0		
Methanol	3751-5750				0.32	4.4	0.7	
Methanol	>5750				0.39	5.0	1.1	
Natural Gas	3751-5750		0.32			4.4	0.7	
Natural Gas	>5750		0.39			5.0	1.1	
LPG	3751-5750		0.32			4.4	0.7	
LPG	>5750		0.39			5.0	1.1	

ALVW Fuel THC NMHC THCF NMHCE ററ NO_X РМ 3751-5750 Gasoline 0.80 0.46 0.98 0.10 7.3 Gasoline 0.80 0.56 1.53 0.12 3751-5750 0.46 0.98 0.10 Diesel 0.80 Diesel >5750 0.80 0.56 7.3 1.53 0.12 3751-5750 Methanol 0.80 0.46 6.4 0.98 0.10 1.53 >5750 0.56 7.3 0.12 Methanol 0.80 3751-5750 Natural Gas 0.46 64 0.98 0.10 7.3 >5750 0.56 1.53 0.12 LPG 3751-5750 0.80 0.46 0.98 0.10 6.4 LPG >5750 0.80 0.56 7.3 1.53 0.12

TABLE A97-4-FULL USEFUL LIFE STANDARDS (G/MI) FOR HEAVY LIGHT-DUTY TRUCKS

- (B)(1) Vehicles subject to the standards of paragraph (a)(1)(ii)(A) of this section shall be all actual U.S. sales of light-duty vehicles of the applicable model year by a manufacturer.
- (2) A manufacturer can not use one set of engine families to meet its intermediate useful life standards and another to meet its full useful life standards. The same families which are used to meet the intermediate useful life standards will be required without deviation to meet the corresponding full useful life standards.
- (iii) Exhaust emissions of carbon monoxide from 1997 and later model year light-duty trucks shall not exceed 0.50 percent of exhaust gas flow at curb idle at a useful life of 11 years or 120,000 miles, whichever first occurs (for Ottocycle and methanol-natural gas- and liquefied petroleum gas-fueled dieselcycle light-duty trucks only).
 - (2) [Reserved]
 - (b) [Reserved]
- (c) No crankcase emissions shall be discharged into the ambient atmosphere from any 1997 and later model year light-duty truck.
 - (d)–(f) [Reserved]
- (g) Any model year 1997 and later light-duty truck that a manufacturer wishes to certify for sale shall meet the emission standards under both low- and high-altitude conditions as specified in §86.082-2, except as provided in paragraphs (h) and (i) of this section. Vehicles shall meet emission standards under both low- and high-altitude conditions without manual adjustments or modifications. Any emission control device used to meet emission standards under high-altitude conditions shall initially actuate (automatically) no higher than 4,000 feet above sea level.

- (h) The manufacturer may exempt 1997 and later model year light-duty trucks from compliance at high altitude with the emission standards set forth in paragraphs (a) and (b) of this section, if the vehicles are not intended for sale at high altitude and if the requirements of paragraphs (h) (1) and (2) of this section are met.
- (1) A vehicle configuration shall only be considered eligible for exemption under paragraph (h) of this section if the requirements of any of paragraphs (h)(1) (i), (ii), (iii), or (iv) of this section are met.
- (i) Its design parameters (displacement-to-weight ratio (D/W) and engine speed-to-vehicle-speed ratio (N/V)) fall within the exempted range for that manufacturer for that year. The exempted range is determined according to the following procedure:
- (A) The manufacturer shall graphically display the D/W and N/V data of all vehicle configurations it will offer for the model year in question. The axis of the abscissa shall be D/W (where (D) is the engine displacement expressed in cubic centimeters and (W) is the gross vehicle weight (GVW) expressed in pounds), and the axis of the ordinate shall be N/V (where (N) is the crankshaft speed expressed in revolutions per minute and (V) is the vehicle speed expressed in miles per hour). At the manufacturer's option, either the 1:1 transmission gear ratio or the lowest numerical gear ratio available in the transmission will be used to determine N/V. The gear selection must be the same for all N/V data points on the manufacturer's graph. For each transmission/axle ratio combination, only the lowest N/V value shall be used in the graphical display.

§86.097-9

- (B) The product line is then defined by the equation, $N/V=C(D/W)^{-0.9}$ where the constant, C, is determined by the requirement that all the vehicle data points either fall on the line or lie to the upper right of the line as displayed on the graphs.
- (C) The exemption line is then defined by the equation, $N/V=C(0.84 \text{ D/W})^{-0.9}$ where the constant, C, is the same as that found in paragraph (h)(1)(i)(B) of this section.
- (D) The exempted range includes all values of N/V and D/W which simultaneously fall to the lower left of the exemption line as drawn on the graph.
- (ii) Its design parameters fall within the alternate exempted range for that manufacturer that year. The alternate exempted range is determined by substituting rated horsepower (hp) for displacement (D) in the exemption procedure described in paragraph (h)(1)(i) of this section and by using the product line $N/V=C(hp/W)^{-0.9}$.
- (A) Rated horsepower shall be determined by using the Society of Automotive Engineers Test Procedure J 1349 (copies may be obtained from SAE, 400 Commonwealth Dr., Warrendale, PA 15096), or any subsequent version of that test procedure. Any of the horsepower determinants within that test procedure may be used, as long as it is used consistently throughout the manufacturer's product line in any model year.
- (B) No exemptions will be allowed under paragraph (h)(1)(ii) of this section to any manufacturer that has exempted vehicle configurations as set forth in paragraph (h)(1)(i) of this section.
- (iii) Its acceleration time (the time it takes a vehicle to accelerate from 0 to a speed not less than 40 miles per hour and not greater than 50 miles per hour) under high-altitude conditions is greater than the largest acceleration time under low-altitude conditions for that manufacturer for that year. The procedure to be followed in making this determination is:
- (A) The manufacturer shall list the vehicle configuration and acceleration time under low-altitude conditions of that vehicle configuration which has the highest acceleration time under low-altitude conditions of all the vehi-

- cle configurations it will offer for the model year in question. The manufacturer shall also submit a description of the methodology used to make this determination.
- (B) The manufacturer shall then list the vehicle configurations and acceleration times under high-altitude conditions of all those vehicles configurations which have higher acceleration times under high-altitude conditions than the highest acceleration time at low altitude identified in paragraph (h)(1)(iii)(A) of this section.
- (iv) In lieu of performing the test procedure of paragraph (h)(1)(iii) of this section, its acceleration time can be estimated based on the manufacturer's engineering evaluation, in accordance with good engineering practice, to meet the exemption criteria of paragraph (h)(1)(iii) of this section.
- (2) A vehicle shall only be considered eligible for exemption under this paragraph if at least one configuration of its model type (and transmission configuration in the case of vehicles equipped with manual transmissions, excluding differences due to the presence of overdrive) is certified to meet emission standards under high-altitude conditions as specified in paragraphs (a) through (g) of this section. The Certificate of Conformity (the Certificate) covering any exempted configuration(s) will also apply to the cornon-exempt configuraresponding tion(s) required under this subparagraph. As a condition to the exemption, any suspension, revocation, voiding, or withdrawal of the Certificate as it applies to a non-exempt configuration for any reason will result in a suspension of the Certificate as it applies to the corresponding exempted configuration(s) of that model type, unless there is at least one other corresponding non-exempt configuration of the same model type still covered by the Certificate. The suspension of the Certificate as it applies to the exempted configuration(s) will be terminated when any one of the following occurs:
- (i) Another corresponding non-exempt configuration(s) receive(s) coverage under the Certificate; or
- (ii) Suspension of the Certificate as it applies to the corresponding non-exempt configuration(s) is terminated; or

- (iii) The Agency's action(s), with respect to suspension, revocation, voiding or withdrawal of the Certificate as it applies to the corresponding non-exempt configuration(s), is reversed.
- (3) The sale of a vehicle for principal use at a designated high-altitude location that has been exempted as set forth in paragraph (h)(1) of this section will be considered a violation of section 203(a)(1) of the Clean Air Act.
- (i)(1) The manufacturers may exempt 1997 and later model year light-duty trucks from compliance at low altitude with the emission standards set forth in paragraphs (a) and (b) of this section if the vehicles:
- (i) Are not intended for sale at low altitude; and
- (ii) Are equipped with a unique, highaltitude axle ratio (rear-wheel drive vehicles) or a unique, high-altitude drivetrain (front-wheel drive vehicles) with a higher N/V ratio than other configurations of that model type which are certified in compliance with the emission standards of paragraphs (a) and (b) of this section under low-altitude conditions.
- (2) The sale of a vehicle for principal use at low altitude that has been exempted as set forth in paragraph (i)(1) of this section will be considered a violation of section 203(a)(1) of the Clean Air Act.
- (j) Any light-duty truck that a manufacturer wishes to certify for sale under the provisions of paragraphs (h) or (i) of this section is subject to the provisions of subpart Q of this part.
- (k)(1) Cold Temperature Carbon Monoxide (CO) Standards—Light light-duty trucks. Exhaust emissions from 1997 and later model vear light light-duty trucks with a loaded vehicle weight of 3,750 lbs or less shall not exceed the cold temperature CO standard of 10.0 grams per mile and light light-duty trucks with a loaded vehicle weight of greater than 3,750 lbs shall not exceed a cold temperature CO standard of 12.5 grams per mile, both for an intermediate useful life of 50,000 miles and as measured and calculated under the provisions set forth in subpart C of this part. This standard applies under both low and high altitude conditions.
- (2) Heavy light-duty trucks. Exhaust emissions from 1997 and later model

year heavy light-duty trucks shall not exceed the cold temperature CO standard of 12.5 grams per mile for an intermediate useful life of 50,000 miles, as measured and calculated under the provisions set forth in subpart C of this part. This standard applies under both low and high altitude conditions.

[56 FR 25757, June 5, 1991, as amended at 57 FR 31916, July 17, 1992; 58 FR 16025, Mar. 24, 1993; 58 FR 58421, Nov. 1, 1993; 59 FR 48500, Sept. 21, 1994; 60 FR 34335, June 30, 1995; 75 FR 22979, Apr. 30, 2010]

$\S 86.098-2$ Definitions.

The definitions of §86.096-2 continue to apply to 1996 and later model year vehicles. The definitions listed in this section apply beginning with the 1998 model year.

Dispensed fuel temperature means the temperature (deg.F or deg.C may be used) of the fuel being dispensed into the tank of the test vehicle during a refueling test.

Evaporative/refueling emission control system means a unique combination within an evaporative/refueling family of canister adsorptive material, purge system configuration, purge strategy, and other parameters determined by the Administrator to affect evaporative and refueling emission control system durability or deterioration factors.

Evaporative/refueling emission family means the basic classification unit of a manufacturers' product line used for the purpose of evaporative and refueling emissions test fleet selection and determined in accordance with §86.098–24.

Fixed liquid level gauge means a type of liquid level gauge used on liquefied petroleum gas-fueled vehicles which uses a relatively small positive shutoff valve and is designed to indicate when the liquid level in the fuel tank being filled reaches the proper fill level. The venting of fuel vapor and/or liquid fuel to the atmosphere during the refueling event is generally associated with the use of the fixed liquid level gauge.

Integrated refueling emission control system means a system where vapors resulting from refueling are stored in a common vapor storage unit(s) with

§86.098-3

other evaporative emissions of the vehicle and are purged through a common purge system.

Non-integrated refueling emission control system means a system where fuel vapors from refueling are stored in a vapor storage unit assigned solely to the function of storing refueling vapors.

Refueling emissions means evaporative emissions that emanate from a motor vehicle fuel tank(s) during a refueling operation.

Refueling emissions canister(s) means any vapor storage unit(s) that is exposed to the vapors generated during refueling.

Resting losses means evaporative emissions that may occur continuously, that are not diurnal emissions, hot soak emissions, refueling emissions, running losses, or spitback emissions.

Useful life means:

- (1) For light-duty vehicles, and for light light-duty trucks not subject to the Tier 0 standards of §86.094-9(a). intermediate useful life and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 10 years or 100,000miles, whichever occurs first, except as otherwise noted in §86.094-9. The useful life of evaporative and/or refueling emission control systems on the portion of these vehicles subject to the evaporative emission test requirements of §86.130-96, and/or the refueling emission test requirements of §86.151-98, is defined as a period of use of 10 years or 100,000 miles, whichever occurs first.
- (2) For light light-duty trucks subject to the Tier 0 standards of §86.094–9(a), and for heavy light-duty truck engine families, intermediate and/or full useful life. Intermediate useful life is a period of use of 5 years or 50,000 miles, whichever occurs first. Full useful life is a period of use of 11 years or 120,000 miles, whichever occurs first. The useful life of evaporative emission control systems on the portion of these vehicles subject to the evaporative emission test requirements of §86.130–96 is also defined as a period of 11 years or 120,000 miles, whichever occurs first.
- (3) For an Otto-cycle heavy-duty engine family:

- (i) For hydrocarbon and carbon monoxide standards, a period of use of 8 years or 110,000 miles, whichever first occurs.
- (ii) For the oxides of nitrogen standard, a period of use of 10 years or 110,000 miles, whichever first occurs.
- (iii) For the portion of evaporative emission control systems subject to the evaporative emission test requirements of §86.1230–96, a period of use of 10 years or 110,000 miles, whichever occurs first.
- (4) For a diesel heavy-duty engine family:
- (i) For light heavy-duty diesel engines, for hydrocarbon, carbon monoxide, and particulate standards, a period of use of 8 years or 110,000 miles, whichever first occurs.
- (ii) For light heavy-duty diesel engines, for the oxides of nitrogen standard, a period of use of 10 years or 110,000 miles, whichever first occurs.
- (iii) For medium heavy-duty diesel engines, for hydrocarbon, carbon monoxide, and particulate standards, a period of use of 8 years or 185,000 miles, whichever first occurs.
- (iv) For medium heavy-duty diesel engines, for the oxides of nitrogen standard, a period of use of 10 years or 185,000 miles, whichever first occurs.
- (v) For heavy heavy-duty diesel engines, for hydrocarbon, carbon monoxide, and particulate standards, a period of use of 8 years or 290,000 miles, whichever first occurs, except as provided in paragraph (3)(vii) of this definition.
- (vi) For heavy heavy-duty diesel engines, for the oxides of nitrogen standard, a period of use of 10 years or 290,000 miles, whichever first occurs.
- (vii) For heavy heavy-duty diesel engines used in urban buses, for the particulate standard, a period of use of 10 years or 290,000 miles, whichever first occurs.

[59 FR 16288, Apr. 6, 1994, as amended at 59 FR 48501, Sept. 21, 1994]

§86.098-3 Abbreviations.

(a) The abbreviations in §86.096–3 continue to apply. The abbreviations in this section apply beginning with the 1998 model year.

(b) The abbreviations of this section apply to this subpart, and also to subparts B, E, F, G, K, M, N, and P of this part, and have the following meanings:

T $_{\rm D}$ —Dispensed fuel temperature ABT—Averaging, banking, and trading HDE—Heavy-duty engine [62 FR 54716, Oct. 21, 1997]

§ 86.098-10 Emission standards for 1998 and later model year Ottocycle heavy-duty engines and vehicles.

Section 86.098-10 includes text that specifies requirements that differ from \$86.096-10. Where a paragraph in \$86.096-10 is identical and applicable to \$86.098-10, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.096-10."

- (a)(1) Except as provided for 2003 and 2004 model years in §§86.005–10(f) and 86.1816–05, exhaust emissions from new 1998 and later model year Otto-cycle heavy-duty engines shall not exceed:
- (i) For Otto-cycle heavy-duty engines fueled with either gasoline or liquefied petroleum gas, and intended for use in all vehicles except as provided in paragraph (a)(3) of this paragraph.
- (A) Hydrocarbons. 1.1 grams per brake horsepower-hour (0.41 gram per megajoule), as measured under transient operating conditions.
- (B) Carbon monoxide. (1) 14.4 grams per brake horsepower-hour (5.36 grams per megajoule), as measured under transient operating conditions.
- (2) For Otto-cycle heavy-duty engines fueled with either gasoline or liquefied petroleum gas and utilizing aftertreatment technology: 0.50 percent of exhaust gas flow at curb idle.
- (C) Oxides of nitrogen (1) 4.0 grams per brake horsepower-hour (1.49 grams per megajoule), as measured under transient operating conditions.
- (2) A manufacturer may elect to include any or all of its gasoline-fueled Otto-cycle HDE families in any or all of the NO_X or NO_X plus NMHC ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the NO_X FELs may not exceed 5.0 grams per brake horsepowerhour (1.9 grams per megajoule). This

ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.

- (3) A manufacturer may elect to include any or all of its liquified petroleum gas-fueled Otto-cycle HDE families in any or all of the $\mathrm{NO_X}$ or $\mathrm{NO_X}$ plus NMHC ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the $\mathrm{NO_X}$ FELs may not exceed 5.0 grams per brake horsepower-hour (1.9 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.
- (ii) For Otto-cycle heavy-duty engines fueled with either gasoline or liquefied petroleum gas, and intended for use only in vehicles with a Gross Vehicle Weight Rating of greater than 14,000 pounds.
- (A) Hydrocarbons. 1.9 grams per brake horsepower-hour (0.71 gram per megajoule), as measured under transient operating conditions.
- (B) Carbon Monoxide. (1) 37.1 grams per brake horsepower-hour (13.8 grams per megajoule), as measured under transient operating conditions.
- (2) For Otto-cycle heavy-duty engines fueled with either gasoline or liquefied petroleum gas and utilizing aftertreatment technology: 0.50 percent of exhaust gas flow at curb idle.
- (C) Oxides of nitrogen (1) 4.0 grams per brake horsepower-hour (1.49 grams per megajoule), as measured under transient operating conditions.
- (2) A manufacturer may elect to include any or all of its gasoline-fueled Otto-cycle HDE families in any or all of the NO_{X} or NO_{X} plus NMHC ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the NO_{X} FELs may not exceed 5.0 grams per brake horsepowerhour (1.9 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.
- (3) A manufacturer may elect to include any or all of its liquified petroleum gas-fueled Otto-cycle HDE families in any or all of the NO_X or NO_X plus NMHC ABT programs for HDEs,

§86.098-10

within the restrictions described in $\S86.098-15$ as applicable. If the manufacturer elects to include engine families in any of these programs, the NO_X FELs may not exceed 5.0 grams per brake horsepower-hour (1.9 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.

- (iii) For methanol-fueled Otto cycle heavy-duty engines intended for use in all vehicles, except as provided in paragraph (a)(3) of this section.
- (A) Total Hydrocarbon Equivalent. 1.1 gram per brake horsepower-hour (0.41 gram per megajoule), as measured under transient operating conditions.
- (B) Carbon monoxide. (1) 14.4 grams per brake horsepower-hour (5.36 grams per megajoule), as measured under transient operating conditions.
- (2) 0.50 percent of exhaust gas flow at curb idle.
- (C) Oxides of nitrogen. (1) 4.0 grams per brake horsepower-hour (1.49 grams per megajoule), as measured under transient operating conditions.
- (2) A manufacturer may elect to include any or all of its methanol-fueled Otto-cycle HDE families in any or all of the NO_X or NO_X plus NMHC ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the NO_X FELs may not exceed 5.0 grams per brake horsepowerhour (1.9 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.
- (iv) For methanol-fueled Otto-cycle heavy-duty engines intended for use only in vehicles with a Gross Vehicle Weight Rating of greater than 14,000 lbs.
- (A) Total Hydrocarbon Equivalent. 1.9 grams per brake horsepower-hour (0.71 gram per megajoule), as measured under transient operating conditions.
- (B) Carbon monoxide. (1) 37.1 grams per brake horsepower-hour (13.8 grams per megajoule), as measured under transient operating conditions.
- (2) 0.50 percent of exhaust gas flow at curb idle.
- (C) Oxides of nitrogen. (1) 4.0 grams per brake horsepower-hour (1.49 grams

per megajoule), as measured under transient operating conditions.

- (2) A manufacturer may elect to include any or all of its methanol-fueled Otto-cycle HDE families in any or all of the NO_X or NO_X plus NMHC ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the NO_X FELs may not exceed 5.0 grams per brake horsepowerhour (1.9 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.
- (v) For natural gas-fueled Otto-cycle heavy-duty engines intended for use in all vehicles except as provided in paragraph (a)(3) of this section.
- (A) Nonmethane hydrocarbons. 0.9 gram per brake horsepower-hour (0.33 gram per megajoule), as measured under transient operating conditions.
- (B) Carbon monoxide. (1) 14.4 grams per brake horsepower-hour (5.36 grams per megajoule), as measured under transient operating conditions.
- (2) For natural gas-fueled Otto-cycle heavy-duty engines utilizing aftertreatment technology. 0.50 percent of exhaust flow at curb idle.
- (C) Oxides of nitrogen. (1) 5.0 grams per brake horsepower-hour (1.9 grams per megajoule), as measured under transient operating conditions.
- (2) A manufacturer may elect to include any or all of its natural gasfueled Otto-cycle HDE families in any or all of the $\mathrm{NO_X}$ or $\mathrm{NO_X}$ plus NMHC ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the $\mathrm{NO_X}$ FELs may not exceed 5.0 grams per brake horsepowerhour (1.9 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.
- (vi) For natural gas-fueled Otto-cycle engines intended for use only in vehicles with a Gross Vehicle Weight Rating of greater than 14,000 pounds.
- (A) Nonmethane hydrocarbons. 1.7 grams per brake horsepower-hour (0.63 gram per megajoule), as measured under transient operating conditions.

- (B) Carbon monoxide. (1) 37.1 grams per brake horsepower-hour (13.8 grams per megajoule), as measured under transient operating conditions.
- (2) For natural gas-fueled Otto-cycle heavy-duty engines utilizing aftertreatment technology. 0.50 percent of exhaust gas flow at curb idle.
- (C) Oxides of nitrogen. (1) 5.0 grams per brake horsepower-hour (1.9 grams per megajoule), as measured under transient operating conditions.
- (2) A manufacturer may elect to include any or all of its natural gasfueled Otto-cycle HDE families in any or all of the NO_X or NO_X plus NMHC ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the NO_X FELs may not exceed 5.0 grams per brake horsepowerhour (1.9 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.
- (2) The standards set forth in paragraph (a)(1) of this section refer to the exhaust emitted over the operating schedule set forth in paragraph (f)(1) of appendix I to this part, and measured and calculated in accordance with the procedures set forth in subpart N or P of this part.
- (3)(i) A manufacturer may certify one or more Otto-cycle heavy-duty engine configurations intended for use in all vehicles to the emission standards set forth in paragraphs (a)(1)(ii), (a)(1)(iv) or (a)(1)(vi) of this paragraph: Provided, that the total model year sales of such configuration(s), segregated by fuel type, being certified to the emission standards in paragraph (a)(1)(ii) of this section represent no more than five percent of total model year sales of each fuel type Otto-cycle heavy-duty engine intended for use in vehicles with a Gross Vehicle Weight Rating of up to 14,000 pounds by the manufacturer.
- (ii) The configurations certified to the emission standards of paragraphs (a)(1) (ii) and (vi) of this section under the provisions of paragraph (a)(3)(i) of this section shall still be required to meet the evaporative emission standards set forth in paragraphs §86.096–10(b)(1)(i), (b)(2)(i) and (b)(3)(i).

- (iii) The configurations certified to the emission standards of paragraphs (a)(1) (ii) and (iv) of this section under the provisions of paragraphs (a)(3) (i) and (ii) of this section shall still be required to meet the evaporative emission standards set forth in paragraphs (b)(1)(i), (b)(2)(i), and (b)(3)(i) of this section.
 - (b) [Reserved]
- (c) No crankcase emissions shall be discharged into the ambient atmosphere from any new 1998 or later model year Otto-cycle heavy-duty engine.
- (d) Every manufacturer of new motor vehicle engines subject to the standards prescribed in this section shall, prior to taking any of the actions specified in section 203(a)(1) of the Act, test or cause to be tested motor vehicle engines in accordance with applicable procedures in subpart N or P of this part to ascertain that such test engines meet the requirements of paragraphs (a) and (c) of this section.

[58 FR 15800, Mar. 24, 1993, as amended at 59 FR 48501, Sept. 21, 1994; 62 FR 54716, Oct. 21, 1997; 65 FR 59955, Oct. 6, 2000; 75 FR 22979, Apr. 30, 2010]

§86.098-14 Small-volume manufacturers certification procedures.

Section 86.098–14 includes text that specifies requirements that differ from §§86.094–14 or 86.095–14. Where a paragraph in §86.094–14 or §86.095–14 is identical and applicable to §86.098–14, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.094–14." or "[Reserved]. For guidance see §86.095–14.".

- (a)-(c)(7)(i)(C)(3) [Reserved]. For guidance see §86.094–14.
- (c)(7)(i)(C)(4) For light-duty vehicle, light-duty truck, and heavy-duty vehicle evaporative and/or refueling emissions (as applicable) and for light-duty truck, and heavy-duty engine exhaust emissions, deterioration factors shall be determined in accordance with \$86.098-24.
- (c)(7)(ii)-(c)(11)(ii)(B) introductory text [Reserved]. For guidance see \$86.094-14.
- (c)(11)(ii)(B)(1) Engine evaporative/refueling family names and vehicle (or engine) configurations.

§86.098-23

(c)(11)(ii)(B)(2)-(c)(11)(ii)(B)(15) [Reserved]. For guidance see §86.094–14.

(c)(11)(ii)(B)(16)-(c)(11)(ii)(B)(18) [Reserved]. For guidance see § 86.095–14.

- (c)(11)(ii)(B)(19) For each light-duty vehicle, light-duty truck, or heavy-duty vehicle evaporative/refueling emission family, a description of any unique procedures required to perform evaporative and/or refueling emission tests (as applicable) (including canister working capacity, canister bed volume, and fuel temperature profile for the running loss test) for all vehicles in that evaporative/refueling emission family, and a description of the method used to develop those unique procedures.
- (20) For each light-duty vehicle, light-duty truck, or heavy-duty vehicle evaporative/refueling emission family:
- (i) Canister working capacity, according to the procedures specified in §86.132–96(h)(1)(iv);
 - (ii) Canister bed volume; and
- (*iii*) Fuel temperature profile for the running loss test, according to the procedures specified in §86.129–94(d).
- (c)(11)(ii)(C)–(c)(11)(ii)(D)(5) [Re served]. For guidance see §86.095–14.
 - (c)(11)(ii)(D)(6) [Reserved].
- (c)(11)(ii)(D)(7)-(c)(15) [Reserved]. For guidance see §86.094–14.

[59 FR 16289, Apr. 6, 1994]

§86.098-23 Required data.

- (a) The manufacturer shall perform the tests required by the applicable test procedures and submit to the Administrator the information described in paragraphs (b) through (m) of this section, provided, however, that if requested by the manufacturer, the Administrator may waive any requirement of this section for testing of a vehicle (or engine) for which emission data are available or will be made available under the provisions of §86.091–29.
- (b) Durability data. (1)(i) The manufacturer shall submit exhaust emission durability data on such light-duty vehicles tested in accordance with applicable test procedures and in such numbers as specified, which will show the performance of the systems installed on or incorporated in the vehicle for extended mileage, as well as a record of

all pertinent maintenance performed on the test vehicles.

- (ii) The manufacturer shall submit exhaust emission deterioration factors for light-duty trucks and HDEs and all test data that are derived from the testing described under § 86.094-21(b)(5)(i)(A), as well as a record of all pertinent maintenance. Such testing shall be designed and conducted in accordance with good engineering practice to assure that the engines covered by a certificate issued under §86.098-30 will meet each emission standard (or family emission limit, as appropriate) in §86.094-9, §86.098-10, §86.098-11 or superseding emissions standards sections as appropriate, in actual use for the useful life applicable to that standard.
 - (2) [Reserved]
- (3) For heavy-duty vehicles equipped with gasoline-fueled or methanolfueled engines, the manufacturer shall submit evaporative emission deterioration factors for each evaporative emission family-evaporative emission control system combination identified in accordance with §86.094-21(b)(4)(ii). Furthermore, a statement that the test procedure(s) used to derive the deterioration factors includes, but need not be limited to, a consideration of the ambient effects of ozone and temperature fluctuations, and the service accumulation effects of vibration, time, and vapor saturation and purge cycling. The deterioration factor test procedure shall be designed and conducted in accordance with good engineering practice to assure that the vehicles covered by a certificate issued under §86.098-30 will meet the evaporative emission standards in §§86.096-10 and 86.098-11 or superseding emissions standards sections as applicable in actual use for the useful life of the engine. Furthermore, a statement that a description of the test procedure, as well as all data, analyses, and evaluations, is available to the Administrator upon request.
- (4)(i) For heavy-duty vehicles with a Gross Vehicle Weight Rating of up to 26,000 lbs and equipped with gasoline-fueled or methanol-fueled engines, the manufacturer shall submit a written statement to the Administrator certifying that the manufacturer's vehicles meet the standards of \$86.098-10 or \$86.098-11 or superseding emissions

standards sections as applicable as determined by the provisions of §86.098–28. Furthermore, the manufacturer shall submit a written statement to the Administrator that all data, analyses, test procedures, evaluations, and other documents, on which the requested statement is based, are available to the Administrator upon request.

(ii) For heavy-duty vehicles with a Gross Vehicle Weight Rating of greater than 26,000 lbs and equipped with gasoline-fueled or methanol-fueled engines, the manufacturer shall submit a written statement to the Administrator certifying that the manufacturer's evaporative emission control systems are designed, using good engineering practice, to meet the standards of §86.096-10 or §86.098-11 or superseding emissions standards sections as applicable as determined by the provisions of §86.098-28. Furthermore, the manufacturer shall submit a written statement to the Administrator that all data, analyses, test procedures, evaluations, and other documents, on which the requested statement is based, are available to the Administrator upon re-

(b)(4)(iii) For petroleum-fueled diesel-cycle vehicles certifying under the waiver provisions of §86.098–28, the certifications and representations specified in §86.098–28.

(c) [Reserved]

(d) The manufacturer shall submit a statement that the vehicles (or engines) for which certification is requested conform to the requirements in §86.090-5(b), and that the descriptions of tests performed to ascertain compliance with the general standards in \$86.090-5(b), and that the data derived from such tests, are available to the Administrator upon request.

(e)(1) The manufacturer shall submit a statement that the test vehicles (or test engines) for which data are submitted to demonstrate compliance with the applicable standards (or family emission limits, as appropriate) of this subpart are in all material respects as described in the manufacturer's application for certification, that they have been tested in accordance with the applicable test procedures utilizing the fuels and equipment de-

scribed in the application for certification, and that on the basis of such tests the vehicles (or engines) conform to the requirements of this part. If such statements cannot be made with respect to any vehicle (or engine) tested, the vehicle (or engine) shall be identified, and all pertinent data relating thereto shall be supplied to the Administrator. If, on the basis of the data supplied and any additional data as required by the Administrator, the Administrator determines that the test vehicles (or test engine) were not as described in the application for certification or were not tested in accordance with the applicable test procedures utilizing the fuels and equipment as described in the application for certification, the Administrator may make the determination that the vehicle (or engine) does not meet the applicable standards (or family emission limits, as appropriate). The provisions of §86.098-30(b) shall then be followed.

- (2) For evaporative and refueling emission durability, or light-duty truck or HDE exhaust emission durability, the manufacturer shall submit a statement of compliance with paragraph (b)(1)(ii),(b)(2), (b)(3) or (b)(4) of this section, as applicable.
- (3) For certification of vehicles with non-integrated refueling systems, a statement that the drivedown used to purge the refueling canister was the same as described in the manufacturers' application for certification. Furthermore, a description of the procedures used to determine the number of equivalent UDDS miles required to purge the refueling canisters, as determined by the provisions of §86.098-21(b)(5)(v) and subpart B of this part. Furthermore, a written statement to the Administrator that all data, analyses, test procedures, evaluations and other documents, on which the above statement is based, are available to the Administrator upon request.

(f)–(g) [Reserved]

(h) Additionally, manufacturers participating in any of the emissions ABT programs under §86.098–15 or superseding ABT sections for HDEs shall submit for each participating family the items listed in paragraphs (h) (1) through (3) of this section.

§86.098-23

- (1) Application for certification. (i) The application for certification will include a statement that the engines for which certification is requested will not, to the best of the manufacturer's belief, when included in any of the ABT programs, cause the applicable emissions standard(s) to be exceeded.
- (ii) The application for certification will also include identification of the section of this subpart under which the family is participating in ABT (i.e., §86.098-15 or superseding ABT sections), the type (NOX, NO_X+NMHC, or particulate) and the projected number of credits generated/needed for this family, the applicable averaging set, the projected U.S. (49-state or 50 state, as applicable) production volumes, by quarter, NCPs in use on a similar family and the values required to calculate credits as given in the applicable ABT section. Manufacturers shall also submit how and where credit surpluses are to be dispersed and how and through what means credit deficits are to be met, as explained in the applicable ABT section. The application must project that each engine family will be in compliance with the applicable emission standards based on the engine mass emissions and credits from averaging, trading and banking.
 - (2) [Reserved]
- (3) End-of-year report. The manufacturer shall submit end-of-year reports for each engine family participating in any of the ABT programs, as described in paragraphs (h)(3)(i) through (iv) of this section.
- (i) These reports shall be submitted within 90 days of the end of the model year to: Director, Engine Programs and Compliance Division (6405J), U.S. Environmental Protection Agency, 1200 Pennsylvania Ave., NW., Washington, DC 20460
- (ii) These reports shall indicate the engine family, the averaging set, the actual U.S. (49-state or 50-state, as applicable) production volume, the values required to calculate credits as given in the applicable ABT section, the resulting type and number of credits generated/required, and the NCPs in use on a similar NCP family. Manufacturers shall also submit how and where credit surpluses were dispersed (or are to be banked) and how and through what

- means credit deficits were met. Copies of contracts related to credit trading must also be included or supplied by the broker if applicable. The report shall also include a calculation of credit balances to show that net mass emissions balances are within those allowed by the emission standards (equal to or greater than a zero credit balance). Any credit discount factor described in the applicable ABT section must be included as required.
- (iii) The production counts for endof-year reports shall be based on the location of the first point of retail sale (e.g., customer, dealer, secondary manufacturer) by the manufacturer.
- (iv) Errors discovered by EPA or the manufacturer in the end-of-year report, including changes in the production counts, may be corrected up to 180 days subsequent to submission of the end-of-year report. Errors discovered by EPA after 180 days shall be corrected if credits are reduced. Errors in the manufacturer's favor will not be corrected if discovered after the 180 day correction period allowed.
- (i) Failure by a manufacturer participating in the ABT programs to submit any quarterly or end-of-year report (as applicable) in the specified time for all vehicles and engines that are part of an averaging set is a violation of section 203(a)(1) of the Clean Air Act (42 U.S.C. 7522(a)(1)) for each such vehicle and engine.
- (j) Failure by a manufacturer generating credits for deposit only in the HDE banking programs to submit their end-of-year reports in the applicable specified time period (i.e., 90 days after the end of the model year) shall result in the credits not being available for use until such reports are received and reviewed by EPA. Use of projected credits pending EPA review will not be permitted in these circumstances.
- (k) Engine families certified using NCPs are not required to meet the requirements outlined in paragraphs (f) through (j) of this section.
 - (1) [Reserved]
- (m) Additionally, except for small-volume manufacturers, manufacturers certifying vehicles shall submit for each model year 1998 light-duty vehicle, light-duty truck, and gasoline- and

methanol-fueled heavy-duty vehicle evaporative family:

- (1) In the application for certification the projected sales volume of evaporative families certifying to the respective evaporative test procedure and accompanying standards as set forth or otherwise referenced in §§ 86.090-8, 86.090-9, 86.091-10 and 86.094-11 or as set forth or otherwise referenced in §§ 86.096–8, 86.096–9, 86.096–10 and 86.098– 11 or as set forth or otherwise refemissions erenced in superseding standards sections. Volume projected to be produced for U.S. sale may be used in lieu of projected U.S. sales.
- (2) End-of-year reports for each evaporative family.
- (i) These end-of-year reports shall be submitted within 90 days of the end of the model year to: For heavy-duty engines—Director, Engine Programs and Compliance Divisions (6403J), For vehicles—Director, Vehicle Compliance and Programs Division (6405J), U.S. Environmental Protection Agency, 1200 Pennsylvania Ave., NW., Washington, DC 20460.
- (ii) These reports shall indicate the model year, evaporative family and the actual U.S. sales volume. The manufacturer may petition the Administrator to allow volume produced for U.S. sale to be used in lieu of U.S. sales. Such petition shall be submitted within 30 days of the end of the model year to the Manufacturers Operations Division. For the petition to be granted, the manufacturer must establish to the satisfaction of the Administrator that production volume is functionally equivalent to sales volume.
- (iii) The U.S. sales volume for end-ofyear reports shall be based on the location of the point of sale to a dealer, distributor, fleet operator, broker, or any other entity that comprises the point of first sale.
- (iv) Failure by a manufacturer to submit the end-of-year report within the specified time may result in certificate(s) for the evaporative family(ies) being voided ab initio plus any applicable civil penalties for failure to submit the required information to the Agency.
- (v) The information shall be organized in such a way as to allow the Administrator to determine compliance

with the Evaporative Emission Testing implementation schedules of §§ 86.096–8, 86.096–9, 86.096–10 and 86.098–11.

[58 FR 16025, Mar. 24, 1993, as amended at 58 FR 34536, June 28, 1993; 59 FR 16290, Apr. 6, 1994; 62 FR 54717, Oct. 21, 1997; 75 FR 22979, Apr. 30, 2010]

§86.098-24 Test vehicles and engines.

(a)(1)–(4) [Reserved]

- (a)(5) The gasoline-fueled and methanol-fueled light-duty vehicles and light-duty trucks covered by an application for certification will be divided into groupings which are expected to have similar evaporative and/or refueling emission characteristics (as applicable) throughout their useful life. Each group of vehicles with similar evaporative and/or refueling emission characteristics shall be defined as a separate evaporative/refueling emission family.
- (a)(6) For gasoline-fueled or methanol-fueled light-duty vehicles and light-duty trucks to be classed in the same evaporative/refueling emission family, vehicles must be similar with respect to the items listed in paragraphs (a)(6) (i) through (xii) of this section.
- (i) Type of vapor storage device (e.g., canister, air cleaner, crankcase).
 - (ii) Basic canister design.
- (A) Working capacity—grams adsorption within a 10g. range.
- (B) System configuration—number of canisters and method of connection (i.e., series, parallel).
- (C) Canister geometry, construction and materials.
 - (iii) Fuel system.
- (iv) Type of refueling emission control system—non-integrated or integrated with the evaporative control system. Further, if the system is non-integrated, whether or not any other evaporative emissions, e.g. diurnal or hot soak emissions, are captured in the same storage device as the refueling emissions.
- (v) Fillpipe seal mechanism—mechanical, liquid trap, other.
 - (vi) Fill limiter system.
- (vii) Vapor control system or method of controlling vapor flow through the vapor line to the canister.
 - $(viii)\ Vapor/liquid\ separator\ usage.$

§ 86.098-25

- (ix) Purge system (valve, purge strategy and calibrations).
- (x) Vapor hose diameter and material.
- (xi) Canister location (front, rear, mid-vehicle).
- (xii) Onboard diagnostic hardware and calibrations.
- (a)(7) Where vehicles are of a type which cannot be divided into evaporative/refueling emission families based on the criteria listed above (such as non-canister control system approaches), the Administrator will establish families for those vehicles based upon the features most related to their evaporative and/or refueling emission characteristics.
 - (b)(1)(i)-(vi) [Reserved]
- (b)(1)(vii)(A) Vehicles of each evaporative/refueling emission family will be divided into evaporative/refueling emission control systems.
- (B) The Administrator will select the vehicle expected to exhibit the highest evaporative and/or refueling emissions, from within each evaporative/refueling family to be certified, from among the vehicles represented by the exhaust emission-data selections for the engine family, unless evaporative and/or refueling testing has already been completed on the vehicle expected to exhibit the highest evaporative and/or refueling emissions for the evaporative/refueling family as part of another engine family's testing.
- (C) If the vehicles selected in accordance with paragraph (b)(1)(vii)(B) of this section do not represent each evaporative/refueling emission control system then the Administrator will select the highest expected evaporative/refueling emission vehicle from within the unrepresented evaporative/refueling system.
- (viii) For high-altitude evaporative and/or refueling emission compliance for each evaporative/refueling emission family, the manufacturer shall follow one of the following procedures:
- (A) The manufacturer will select for testing under high-altitude conditions the one nonexempt vehicle previously selected under paragraph (b)(1)(vii)(B) or (b)(1)(vii)(C) of this section which is expected to have the highest level of evaporative and/or refueling emissions when operated at high altitude; or

- (B) [Reserved]
- (1)(ix)-(xii) [Reserved]
- (b)(2) [Reserved]

[59 FR 16290, Apr. 6, 1994, as amended at 75 FR 22979, Apr. 30, 2010]

§86.098-25 Maintenance.

- (a) [Reserved]
- (b)(1)–(2) [Reserved]
- (3)(i)-(v) [Reserved]
- (vi)(A)–(D) [Reserved]
- (E) Evaporative and/or refueling emission canister(s).
 - (F) Turbochargers.
 - (G) Carburetors.
 - (H) Superchargers.
- (I) EGR System including all related filters and control valves.
 - (J) Mechanical fillpipe seals.

 $[59\ FR\ 16291,\ Apr.\ 6,\ 1994,\ as\ amended\ at\ 75\ FR\ 22979,\ Apr.\ 30,\ 2010]$

§86.098-26 Mileage and service accumulation; emission measurements.

- (a)(1) and (2) [Reserved]
- (a)(3)(i)(A)–(B) [Reserved]
- (a)(3)(ii)(A)-(B) [Reserved]
- (C) Exhaust, evaporative and refueling emissions tests (as required) for emission-data vehicle(s) selected for testing under §86.096–24(b)(1) (i), (ii), (iii), or (iv), or §86.098–24 (b)(1)(vii)(B) shall be conducted at the mileage (2,000 mile minimum) at which the engine-system combination is stabilized for emission testing under low-altitude conditions.
 - (b) [Reserved]

[59 FR 16291, Apr. 6, 1994, as amended at 60 FR 43888, Aug. 23, 1995; 75 FR 22980, Apr. 30, 2010]

§86.098-28 Compliance with emission standards.

- (a)(1)-(3) [Reserved]
- (4) The procedure for determining compliance of a new motor vehicle with exhaust, evaporative and/or refueling emission standards (or family particulate emission limit, as appropriate) is as described in paragraphs (a)(4)(i) introductory text, (a)(4)(i)(C), (a)(4)(ii)(B) and (C), (a)(4)(iii), (a)(4)(v), (f) and (g) of this section and §86.094–28 (a)(4)(i)(A) and (B), (a)(4)(ii)(A), (a)(4)(iv)) except where specified by paragraph (a)(7) of this section for the Production AMA Durability Program.

(i) Separate emission deterioration factors shall be determined from the exhaust emission results of the durability-data vehicle(s) for each enginesystem combination. Separate evaporative and/or refueling emission deterioration factors shall be determined for each evaporative/refueling emission family-emission control system combination from the testing conducted by the manufacturer (gasoline-fueled and methanol-fueled vehicles only). Separate refueling emission deterioration factors shall be determined for each evaporative/refueling emission familyemission control system combination from the testing conducted by the manufacturer (petroleum-fueled diesel cycle vehicles not certified under the provisions of paragraph (g) of this section only).

(A)-(B) [Reserved]

- (C) Evaporative deterioration factor determination. An evaporative emissions deterioration factor (gasoline-fueled and methanol-fueled vehicles only) shall be determined from the testing conducted as described in \$86.094–21(b)(4)(i)(A), and in accordance with paragraphs (a)(4)(i)(C) (1) and (2) of this section, for each evaporative/refueling emission family-emission control system combination to indicate the evaporative emission level at the applicable useful life relative to the evaporative emission level at 4,000 miles as follows:
- (1) Factor = Evaporative emission level at the useful life mileage for that standard minus the evaporative emission level at 4,000 miles.
- (2) The factor shall be established to a minimum of two places to the right of the decimal.
- (D) A refueling emissions deterioration factor (gasoline-fueled, methanol-fueled and petroleum-fueled dieselcycle vehicles not certified under the provisions of paragraph (g) of this section) shall be determined from testing conducted and described in \$86.098–21(b)(4)(i)(B) for each evaporative/refueling emission family-emission control system combination to indicate the refueling emission level at the applicable usefule life relative to the refueling emission level at 4,000 miles as follows:
- (1) Factor = Refueling emission level at the useful life mileage for that

standard minus the refueling emission level at 4,000 miles.

- (2) The factor shall be established to a minimum of two places to the right of the decimal.
 - (ii)(A) [Reserved]
- (B) The official evaporative emission test results (gasoline-fueled and methanol-fueled vehicles only) for each evaporative emission-data vehicle at the selected test point shall be adjusted by addition of the appropriate deterioration factor: *Provided*, that if a deterioration factor as computed in paragraph (a)(4)(i)(C) of this section is less than zero, that deterioration factor shall be zero for the purposes of this paragraph.
- (C) The official refueling emission test results (gasoline-fueled, methanol-fueled, and petroleum-fueled diesel cycle vehicles not certified under the provisions of paragraph (g) of this section) for each refueling emission-data vehicle at the selected test point shall be adjusted by addition of the appropriate deterioration factor: *Provided*, that if a deterioration factor as computed in paragraph (a)(4)(i)(D) of this section is less than zero, that deterioration factor shall be zero for purposes of this paragraph.

(iii)-(iv) [Reserved]

(v) Every test vehicle of an evaporative/refueling emission family must comply with the evaporative and/or refueling emission standards, as determined in paragraph (a)(4)(iii) of this section, before any vehicle in that family may be certified.

(a)(5)-(a)(6) [Reserved]

(a)(7) The procedure to determine the compliance of new motor vehicles in the Production AMA Durability Program described in §86.094-13 is the same as described in paragraphs (a)(4)(iii) and (v) of this section and §86.094-28 (a)(4)(iv). For the engine families that are included in the Production AMA Durability Program, the exhaust emission deterioration factors used to determine compliance shall be those that the Administrator has approved under §86.094-13. The evaporative emission deterioration factor for each evaporative /refueling emission family shall be determined and applied according to paragraph (a)(4)(ii)(B) of this section. The refueling emission deterioration

§ 86.098-30

factor for each evaporative/refueling emission family shall be determined and applied according to paragraph (a)(4)(ii)(C) of this section. The procedures to determine the minimum exhaust emission deterioration factors required under §86.094–13(d) are as described in paragraph (a)(7)(i) of this section and §86.094–28 (a)(7)(ii).

(i)-(ii) [Reserved]

(b) [Reserved]

[59 FR 16292, Apr. 6, 1994, as amended at 59 FR 48503, Sept. 21, 1994; 75 FR 22980, Apr. 30, 2010]

§86.098-30 Certification.

(a)(1)–(18) [Reserved]

(a)(19) For all light-duty vehicles certified to refueling emission standards under §86.098-8, the provisions of paragraphs (a)(19) (i) through (iii) of this section apply.

- (i) All certificates issued are conditional upon the manufacturer complying with all provisions of §86.098-8, both during and after model year production.
- (ii) Failure to meet the required implementation schedule sales percentages as specified in §86.094-8 be considered to be a failure to satisfy the conditions upon which the certificate(s) was issued and the vehicles sold in violation of the implementation schedule shall not be covered by the certificate.
- (iii) The manufacturer shall bear the burden of establishing to the satisfaction of the Administrator that the conditions upon which the certificate was issued were satisfied.

(b)(1) [Reserved]

(b)(2) The Administrator will proceed as in paragraph (a) of this section with respect to the vehicles (or engines) belonging to an engine family or engine family-evaporative/refueling emission family combination (as applicable), all of which comply with all applicable standards (or family emission limits, as appropriate).

(b)(3) [Reserved]

(4)(i) [Reserved]

(b)(4)(ii) Remove the vehicle configuration (or evaporative/refueling vehicle configuration, as applicable) which failed, from his application:

(A) [Reserved]

(B) If the failed vehicle was tested for compliance with one or more of the ex-

haust, evaporative and refueling emission standards: The Administrator may select, in place of the failed vehicle, in accordance with the selection criteria employed in selecting the failed vehicle, a new emission data vehicle which will be tested for compliance with all of the applicable emission standards. If one vehicle cannot be selected in accordance with the selection criteria employed in selecting the failed vehicle, then two or more vehicles may be selected (e.g., one vehicle to satisfy the exhaust emission vehicle selection criteria and one vehicle to satisfy the evaporative and refueling emission vehicle selection criteria). The vehicle selected to satisfy the exhaust emission vehicle selection criteria will be tested for compliance with exhaust emission standards (or family emission limits, as appropriate) only. The vehicle selected to satisfy the evaporative and/or refueling emission vehicle selection criteria will be tested for compliance with exhaust, evaporative and/or refueling emission standards; or

(iii) Remove the vehicle configuration (or evaporative/refueling vehicle configuration, as applicable) which failed from the application and add a vehicle configuration(s) (or evaporative/refueling vehicle configuration(s), as applicable) not previously listed. The Administrator may require, if applicable, that the failed vehicle be modified to the new engine code (or evaporative/refueling emission code, as applicable) and demonstrate by testing that it meets applicable standards (or family emission limits, as appropriate) for which it was originally tested. In addition, the Administrator may select, in accordance with the vehicle selection criteria given in §86.001-24(b), a new emission data vehicle or vehicles. The vehicles selected to satisfy the exhaust emission vehicle selection criteria will be tested for compliance with exhaust emission standards (or family emission limits, as appropriate) only. The vehicles selected to satisfy the evaporative emission vehicle selection criteria will be tested for compliance with all of the applicable emission standards (or family emission limits, as appropriate); or

(iv) Correct a component or system malfunction and show that with a correctly functioning system or component the failed vehicle meets applicable standards (or family emission limits, as appropriate) for which it was originally tested. The Administrator may require a new emission data vehicle, of identical vehicle configuration (or evaporative/refueling vehicle configuration, as applicable) to the failed vehicle, to be operated and tested for compliance with the applicable standards (or family emission limits, as appropriate) for which the failed vehicle was originally tested.

[59 FR 16293, Apr. 6, 1994, as amended at 62 FR 54719, Oct. 21, 1997; 75 FR 22980, Apr. 30, 2010]

§86.098-35 Labeling.

Section 86.098–35 includes text that specifies requirements that differ from §§86.095–35 and 86.096–35. Where a paragraph in §86.095–35 or §86.096–35 is identical and applicable to §86.098–35, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.095–35." or "[Reserved]. For guidance see §86.096–35.".

- (a) introductory text through (a)(1)(iii)(B) [Reserved]. For guidance see § 86.095-35.
- (a)(1)(iii)(C) Engine displacement (in cubic inches or liters), engine family identification and evaporative/refueling family identification.
- (a)(1)(iii)(D)–(L) [Reserved]. For guidance see §86.095–35.
- (a)(1)(iii)(M) For model year 1998 light-duty vehicles, a clear indication of which test procedure was used to certify the evaporative/refueling family, e.g., "Evaporative /refueling Family xx (§86.130-96 procedures)" or "Evaporative /refueling Family xx (§86.130-78 procedures)."
- (a)(1)(iii)(N) [Reserved]. For guidance see §86.096–35.
- (a)(2) heading through (a)(2)(iii)(K) [Reserved]. For guidance see §86.095–35. (a)(2)(iii)(L) [Reserved]
- (a)(2)(iii)(M)-(a)(2)(iii)(N) [Reserved]. For guidance see §86.095–35.
- (a)(2)(iii)(0)-(a)(2)(iii)(P) [Reserved]. For guidance see §86.096–35.
- (a)(3) heading through (a)(4)(iii)(F) [Reserved]. For guidance see §86.095–35.

(a)(4)(iii)(G) [Reserved]. For guidance see §86.096–35.

- (b)-(i) [Reserved]. For guidance see §86.095-35.
- (j) The Administrator may approve in advance other label content and formats provided the alternative label contains information consistent with this section.

[59 FR 16294, Apr. 6, 1994, as amended at 70 FR 72927, Dec. 8, 2005]

§ 86.099-8 Emission standards for 1999 and later model year light-duty vehicles.

(a)(1)(i)-(ii) [Reserved]

- (iii) CST emissions from gasolinefueled Otto-cycle light-duty vehicles measured and calculated in accordance with subpart O of this part may not exceed the standards listed in paragraphs (a)(1)(iii) (A) and (B) of this section.
 - (A) Hydrocarbons: 100 ppm as hexane.
 - (B) Carbon monoxide: 0.5%.
 - (2) [Reserved]
- (3) The standards set forth in paragraph (a)(1)(iii) of this section refer to the exhaust emitted during the CST as set forth in subpart O of this part and measured and calculated in accordance with those provisions.
- (b) Evaporative emissions from lightduty vehicles shall not exceed the following standards. The standards apply equally to certification and in-use vehicles. The spitback standard also applies to newly assembled vehicles. For certification vehicles only, manufacturers may conduct testing to quantify a level of nonfuel background emissions for an individual test vehicle. Such a demonstration must include a description of the source(s) of emissions and an estimated decay rate. The demonstrated level of nonfuel background emissions may be subtracted from emission test results from certification vehicles if approved in advance by the Administrator.
- (1) Hydrocarbons (for gasoline-fueled, natural gas-fueled, and liquefied petro-leum gas-fueled vehicles). (i)(A) For the full three-diurnal test sequence described in §86.130-96, diurnal plus hot soak measurements: 2.0 grams per test.
- (B) For the supplemental two-diurnal test sequence described in §86.130–96, diurnal plus hot soak emissions (gasoline-fueled vehicles only): 2.5 grams per test.

§ 86.099-8

- (ii) Running loss test (gasoline-fueled vehicles only): 0.05 grams per mile.
- (iii) Fuel dispensing spitback test (gasoline-fueled vehicles only): 1.0 grams per test.
- (2) Total Hydrocarbon Equivalent (for methanol-fueled vehicles). (i)(A) For the full three-diurnal test sequence described in §86.130-96, diurnal plus hot soak measurements: 2.0 grams carbon per test.
- (B) For the supplemental two-diurnal test sequence described in §86.130–96, diurnal plus hot soak measurements: 2.5 grams carbon per test.
- (ii) Running loss test: 0.05 grams carbon per mile.
- (iii) Fuel dispensing spitback test: 1.0 gram carbon per test.
- (3) The standards set forth in paragraphs (b) (1) and (2) of this section refer to a composite sample of evaporative emissions collected under the conditions and measured in accordance with the procedures set forth in subpart B of this part.
- (4) All fuel vapor generated in a gasoline- or methanol-fueled light-duty vehicle during in-use operations shall be routed exclusively to the evaporative control system (e.g., either canister or engine purge). The only exception to this requirement shall be for emergencies.
 - (5) [Reserved]
- (6) Vehicles certified to the refueling standards set forth in paragraph (d) of this section are not required to demonstrate compliance with the Fuel Dispensing Spitback standards contained in paragraphs (b)(1)(iii) and (b)(2)(iii) of this section: *Provided*, that they meet the requirements of §86.098–28(f).
 - (c) [Reserved]
- (d) Refueling emissions from 1999 and later model year gasoline-fueled and methanol-fueled Otto-cycle and petro-leum-fueled and methanol-fueled diesel-cycle light duty vehicles shall not exceed the following standards. The standards apply equally to certification and in-use vehicles.
- (1) Standards—(i) Hydrocarbons (for gasoline-fueled Otto gallon (0.053 gram per liter) of fuel dispensed.
- (ii) Total Hydrocarbon Equivalent (for methanol-fueled vehicles). 0.20 gram per gallon (0.053 gram per liter) of fuel dispensed.

- (iii) Hydrocarbons (for liquefied petroleum gas-fueled vehicles). 0.15 gram per gallon (0.04 gram per liter) of fuel dispensed.
- (iv) Refueling receptacle (for natural gas-fueled vehicles). Refueling receptacles on natural gas-fueled vehicles shall comply with the receptacle provisions of the ANSI/AGA NGV1-1994 standard (as incorporated by reference in §86.1).
- (2)(i) The standards set forth in paragraphs (d)(1)(i) and (ii) of this section refer to a sample of refueling emissions collected under the conditions set forth in subpart B of this part and measured in accordance with those procedures.
- (ii) For vehicles powered by petroleum-fueled diesel-cycle engines, the provisions set forth in paragraph (d)(1)(i) of this section may be waived: *Provided*, that the manufacturer complies with the provisions of §86.098–28(f) of this subpart.
- (3)(i) A minimum of the percentage shown in table A99-08 of a manufacturer's sales of the applicable model year's gasoline- and methanol-fueled Ottocycle and petroleum- and methanolfueled diesel cycle light-duty vehicles shall be tested under the procedures in subpart B of this part indicated for 1998 and later model years, and shall not exceed the standards described in paragraph (d)(1) of this section. Vehicles certified in accordance with paragraph (d)(2)(ii) of this section, as determined by the provisions of §86.098-28(g), shall not be counted in the calculation of the percentage of compliance.

TABLE A99–08—IMPLEMENTATION SCHEDULE FOR LIGHT-DUTY VEHICLE REFUELING EMISSION TESTING

Model year	Sales percentage		
1999	80 100		

(ii) Small volume manufacturers, as defined in §86.094–14(b) (1) and (2), are exempt from the implementation schedule of table A99–08 of this section for model year 1999. For small volume manufacturers, the standards of paragraph (d) of this section, and the associated test procedures, shall not apply until model year 2000, when 100 percent compliance with the standards of this

section is required. This exemption does not apply to small volume engine families as defined in §86.094–14(b)(5).

[58 FR 16025, Mar. 24, 1993, as amended at 58 FR 58421, Nov. 1, 1993; 58 FR 16294, Apr. 6, 1994; 59 FR 48503, Sept. 21, 1994; 60 FR 43888, Aug. 23, 1995; 75 FR 22980, Apr. 30, 2010]

§ 86.099-9 Emission standards for 1999 and later model year light-duty trucks.

(a)(1)(i)-(iii) [Reserved]

- (iv) CST emissions from gasolinefueled Otto-cycle light-duty trucks measured and calculated in accordance with subpart O of this part may not exceed the standards listed in paragraphs (a)(1)(iv) (A) and (B) of this section.
 - (A) Hydrocarbons: 100 ppm as hexane.
 - (B) Carbon monoxide: 0.5%.
 - (2) [Reserved]
- (3) The standards set forth in paragraph (a)(1)(iv) of this section refer to the exhaust emitted during the CST as set forth in subpart O of this part and measured and calculated in accordance with those provisions.
- (b) Evaporative emissions from lightduty trucks shall not exceed the following standards. The standards apply equally to certification and in-use vehicles. The spitback standard also applies to newly assembled vehicles. For certification vehicles only, manufacturers may conduct testing to quantify a level of nonfuel background emissions for an individual test vehicle. Such a demonstration must include a description of the source(s) of emissions and an estimated decay rate. The demonstrated level of nonfuel background emissions may be subtracted from emission test results from certification vehicles if approved in advance by the Administrator.
- (1) Hydrocarbons (for gasoline-fueled, natural gas-fueled, and liquefied petroleum gas-fueled vehicles). (i)(A) For gasoline-fueled heavy light-duty trucks with a nominal fuel tank capacity of at least 30 gallons:
- (1) For the full three-diurnal test sequence described in §86.130–96, diurnal plus hot soak measurements: 2.5 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.130–96, diurnal plus hot soak measurements: 3.0 grams per test.

- (B) For all other light-duty trucks:
- (1) For the full three-diurnal test sequence described in §86.130–96, diurnal plus hot soak measurements: 2.0 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.130–96, diurnal plus hot soak measurements (gasoline-fueled vehicles only): 2.5 grams per test.
- (ii) Running loss test (gasoline-fueled vehicles only): 0.05 grams per mile.
- (iii) Fuel dispensing spitback test (gasoline-fueled vehicles only): 1.0 grams per test.
- (2) Total Hydrocarbon Equivalent (for methanol-fueled vehicles). (i)(A) For heavy light-duty trucks with nominal fuel tank capacity of at least 30 gallons:
- (1) For the full three-diurnal test sequence described in §86.130-96, diurnal plus hot soak measurements: 2.5 grams carbon per test.
- (2) For the supplemental two-diurnal test sequence described in §86.130-96, diurnal plus hot soak measurements: 3.0 grams carbon per test.
 - (B) For all other light-duty trucks:
- (1) For the full three-diurnal test sequence described in §86.130-96, diurnal plus hot soak measurements: 2.0 grams carbon per test.
- (2) For the supplemental two-diurnal test sequence described in §86.130–96, diurnal plus hot soak measurements: 2.5 grams carbon per test.
- (ii) Running loss test: 0.05 grams carbon per mile.
- (iii) Fuel dispensing spitback test: 1.0 gram carbon per test.
- (3) The standards set forth in paragraphs (b) (1) and (2) of this section refer to a composite sample of evaporative emissions collected under the conditions and measured in accordance with the procedures set forth in subpart B of this part.
- (4) All fuel vapor generated in a gasoline- or methanol-fueled light-duty truck during in-use operations shall be routed exclusively to the evaporative control system (e.g., either canister or engine purge). The only exception to

§86.099-10

this requirement shall be for emergencies.

[58 FR 16025, Mar. 24, 1993, as amended at 58 FR 58422, Nov. 1, 1993; 59 FR 48503, Sept. 21, 1994; 60 FR 43888, Aug. 23, 1995; 75 FR 22980, Apr. 30, 2010]

§ 86.099-10 Emission standards for 1999 and later model year Ottocycle heavy-duty engines and vehicles.

Section 86.099–10 includes text that specifies requirements that differ from §86.098–10. Where a paragraph in §86.98–10 is identical and applicable to §86.099–10, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.098–10."

- (a) [Reserved]. For guidance see \$86.098-10.
- Evaporative emissions from heavy-duty vehicles shall not exceed the following standards. The standards apply equally to certification and in-use vehicles. The spitback standard also applies to newly assembled vehicles. For certification vehicles only, manufacturers may conduct testing to quantify a level of nonfuel background emissions for an individual test vehicle. Such a demonstration must include a description of the source(s) of emissions and an estimated decay rate. The demonstrated level of nonfuel background emissions may be subtracted from emission test results from certification vehicles if approved in advance by the Administrator.
- (1) Hydrocarbons (for vehicles equipped with gasoline-fueled, natural gas-fueled or liquefied petroleum gas-fueled engines).
 (i) For vehicles with a Gross Vehicle Weight Rating of up to 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 3.0 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements (gasoline-fueled vehicles only): 3.5 grams per test.
- (B) Running loss test (gasoline-fueled vehicles only): 0.05 grams per mile.
- (C) Fuel dispensing spitback test (gasoline-fueled vehicles only): 1.0 gram per test.

- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 14,000 lbs:
- (A)(I) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 4.0 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements (gasoline-fueled vehicles only): 4.5 grams per test.
- (B) Running loss test (gasoline-fueled vehicles only): 0.05 grams per mile.
- (2) Total Hydrocarbon Equivalent (for vehicles equipped with methanol-fueled engines). (i) For vehicles with a Gross Vehicle Weight Rating of up to 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 3.0 grams carbon per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 3.5 grams carbon per test.
- (B) Running loss test: 0.05 grams carbon per mile.
- (C) Fuel dispensing spitback test: 1.0 gram carbon per test.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 4.0 grams carbon per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 4.5 grams carbon per test.
- (B) Running loss test: 0.05 grams carbon per mile.
- (3)(i) For vehicles with a Gross Vehicle Weight Rating of up to 26,000 lbs, the standards set forth in paragraphs (b)(1) and (b)(2) of this section refer to a composite sample of evaporative emissions collected under the conditions and measured in accordance with the procedures set forth in subpart M of this part.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 26,000 lbs., the standards set forth in paragraphs (b)(1)(ii) and (b)(2)(ii) of this section refer to the manufacturer's engineering design evaluation using good

engineering practice (a statement of which is required in §86.091-23(b)(4)(ii)).

- (4) All fuel vapor generated in a gasoline- or methanol-fueled heavy-duty vehicle during in-use operations shall be routed exclusively to the evaporative control system (e.g., either canister or engine purge). The only exception to this requirement shall be for emergencies.
- (c)–(d) [Reserved]. For guidance see \$86.098-10.
- (e) The standards described in this section do not apply to Otto-cycle medium-duty passenger vehicles (MDPVs) that are subject to regulation under subpart S of this part, except as specified in subpart S of this part. The standards described in this section also do not apply to Otto-cycle engines used in such MDPVs, except as specified in subpart S of this part. The term "medium-duty passenger vehicle" is defined in §86.1803.

[58 FR 16026, Mar. 24, 1993, as amended at 59 FR 48503, Sept. 21, 1994; 60 FR 43888, Aug. 23, 1995; 65 FR 6848, Feb. 10, 2000]

§ 86.099-11 Emission standards for 1999 and later model year diesel heavy-duty engines and vehicles.

- (a) Exhaust emissions from new 1999 and later model year diesel heavy-duty engines shall not exceed the following:
- (1)(i) Hydrocarbons (for diesel engines fueled with either petroleum-fuel or lique-fied petroleum gas). 1.3 grams per brake horsepower-hour (0.48 gram per megajoule), as measured under transient operating conditions.
- (ii) Total Hydrocarbon Equivalent (for methanol-fueled diesel engines). 1.3 grams per brake horsepower-hour (0.48 gram per megajoule), as measured under transient operating conditions.
- (iii) Nonmethane hydrocarbons (for natural gas-fueled diesel engines). 1.2 grams per brake horsepower-hour (0.45 gram per megajoule), as measured under transient operating conditions.
- (2) Carbon monoxide. (i) 15.5 grams per brake horsepower-hour (5.77 grams per megajoule), as measured under transient operating conditions.
- (ii) 0.50 percent of exhaust gas flow at curb idle (methanol-, natural gas-, and liquefied petroleum gas-fueled diesel only).

- (3) Oxides of Nitrogen. (i) 4.0 grams per brake horsepower-hour (1.49 grams per megajoule), as measured under transient operating conditions.
- (ii) A manufacturer may elect to include any or all of its diesel HDE families in any or all of the NO_{X} or NO_{X} plus NMHC ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the NO_{X} FELs may not exceed 5.0 grams per brake horsepower-hour (1.9 grams per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.
- (4) Particulate. (i) For diesel engines to be used in urban buses, 0.05 gram per brake horsepower-hour (0.019 gram per megajoule) for certification testing and selective enforcement audit testing, and 0.07 gram per brake horsepower-hour (0.026 gram per megajoule) for inuse testing, as measured under transient operating conditions.
- (ii) For all other diesel engines only, 0.10 gram per brake horsepower-hour (0.037 gram per megajoule), as measured under transient operating conditions.
- (iii) A manufacturer may elect to include any or all of its diesel HDE families in any or all of the particulate ABT programs for HDEs, within the restrictions described in §86.098–15 as applicable. If the manufacturer elects to include engine families in any of these programs, the particulate FEL may not exceed:
- (A) For engine families intended for use in urban buses, 0.25 gram per brake horsepower-hour (0.093 gram per megajoule);
- (B) For engine families *not* intended for use in urban buses, 0.60 gram per brake horsepower-hour (0.22 gram per megajoule). This ceiling value applies whether credits for the family are derived from averaging, trading or banking programs.
- (b)(1) The opacity of smoke emission from new 1999 and later model year diesel heavy-duty engine shall not exceed:
- (i) 20 percent during the engine acceleration mode.
- (ii) 15 percent during the engine lugging mode.

§ 86.099-11

- (iii) 50 percent during the peaks in either mode.
- (2) The standards set forth in paragraph (b)(1) of this section refer to exhaust smoke emissions generated under the conditions set forth in subpart I of this part and measured and calculated in accordance with those procedures.
- (3) Evaporative emissions (total of non-oxygenated hydrocarbons plus methanol) from heavy-duty vehicles equipped with methanol-fueled diesel engines shall not exceed the following standards. The standards apply equally to certification and in-use vehicles. The spitback standard also applies to newly assembled vehicles.
- (i) For vehicles with a Gross Vehicle Weight Rating of up to 14,000 lbs:
- (A)(1) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 3.0 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230-96, diurnal plus hot soak measurements: 3.5 grams per test.
- (B) Running loss test: 0.05 grams per mile.
- (C) Fuel dispensing spitback test: 1.0 gram per test.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 14,000 lbs:
- (A)(I) For the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 4.0 grams per test.
- (2) For the supplemental two-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 4.5 grams per test.
- (B) Running loss test: 0.05 grams per mile.
- (iii)(A) For vehicles with a Gross Vehicle Weight Rating of up to 26,000 lbs, the standards set forth in paragraph (b)(3) of this section refer to a composite sample of evaporative emissions collected under the conditions and measured in accordance with the procedures set forth in subpart M of this part. For certification vehicles only, manufacturers may conduct testing to quantify a level of nonfuel background emissions for an individual test vehicle. Such a demonstration must include a description of the source(s) of

- emissions and an estimated decay rate. The demonstrated level of nonfuel background emissions may be subtracted from emission test results from certification vehicles if approved in advance by the Administrator.
- (B) For vehicles with a Gross Vehicle Weight Rating of greater than 26,000 lbs., the standards set forth in paragraph (b)(3)(ii) of this section refer to the manufacturer's engineering design evaluation using good engineering practice (a statement of which is required in §86.091-23(b)(4)(ii)).
- (iv) All fuel vapor generated during in-use operations shall be routed exclusively to the evaporative control system (e.g., either canister or engine purge). The only exception to this requirement shall be for emergencies.
- (4) Evaporative emissions from 1999 and later model year heavy-duty vehicles equipped with natural gas-fueled or liquefied petroleum gas-fueled heavy-duty engines shall not exceed the following standards. The standards apply equally to certification and in-use vehicles.
- (i) For vehicles with a Gross Vehicle Weight Rating of up to 14,000 pounds for the full three-diurnal test sequence described in §86.1230-96, diurnal plus hot soak measurements: 3.0 grams per test.
- (ii) For vehicles with a Gross Vehicle Weight Rating of greater than 14,000 pounds for the full three-diurnal test sequence described in §86.1230–96, diurnal plus hot soak measurements: 4.0 grams per test.
- (iii)(A) For vehicles with a Gross Vehicle Weight Rating of up to 26,000 pounds, the standards set forth in paragraph (b)(4) of this section refer to a composite sample of evaporative emissions collected under the conditions set forth in subpart M of this part and measured in accordance with those procedures
- (B) For vehicles with a Gross Vehicle Weight Rating greater than 26,000 pounds, the standards set forth in paragraphs (b)(3)(ii) and (b)(4)(ii) of this section refer to the manufacturer's engineering design evaluation using good engineering practice (a statement of which is required in §86.091–23(b)(4)(ii)).
- (c) No crankcase emissions shall be discharged into the ambient atmosphere from any new 1999 or later model

year methanol-, natural gas-, or liquefied petroleum gas-fueled diesel, or any naturally-aspirated diesel heavy-duty engine. For petroleum-fueled engines only, this provision does not apply to engines using turbochargers, pumps, blowers, or superchargers for air induction.

(d) Every manufacturer of new motor vehicle engines subject to the standards prescribed in this section shall, prior to taking any of the actions specified in section 203(a)(1) of the Act, test or cause to be tested motor vehicle engines in accordance with applicable procedures in subpart I or N of this part to ascertain that such test engines meet the requirements of paragraphs (a), (b), (c), and (d) of this section.

[58 FR 34537, June 28, 1993, as amended at 59 FR 48503, Sept. 21, 1994; 60 FR 43888, Aug. 23, 1995; 62 FR 54720, Oct. 21, 1997]

§86.099-17 Emission control diagnostic system for 1999 and later light-duty vehicles and light-duty trucks.

(a) All light-duty vehicles and lightduty trucks shall be equipped with an on-board diagnostic (OBD) system capable of monitoring, for each vehicle's useful life, emission-related a11 powertrain systems or components. All systems and components required to be monitored by these regulations shall be evaluated periodically, but no less frequently than once per Urban Dynamometer Driving Schedule as defined in appendix I, paragraph (a), of this part, or similar trip as approved by the Administrator.

(b) Malfunction descriptions. The OBD system shall detect and identify malfunctions in all monitored emission-related powertrain systems or components according to the following malfunction definitions as measured and calculated in accordance with test procedures set forth in subpart B of this part, excluding those test procedures described in §86.158–00. Paragraph (b)(1) of this section does not apply to diesel cycle light-duty vehicles or diesel cycle light-duty trucks, except where the catalyst is needed for NMHC control. Paragraphs (b)(2), (b)(3), and (b)(4) of this section do not apply to diesel cycle light-duty vehicles or diesel cycle light-duty trucks.

- (1) Catalyst deterioration or malfunction before it results in an increase in NMHC emissions 1.5 times the NMHC standard, as compared to the NMHC emission level measured using a representative 4000 mile catalyst system.
- (2) Engine misfire resulting in exhaust emissions exceeding 1.5 times the applicable standard for NMHC, CO or $NO_{\rm X}$; and any misfire capable of damaging the catalytic converter.
- (3) Oxygen sensor deterioration or malfunction resulting in exhaust emissions exceeding 1.5 times the applicable standard for NMHC, CO or NO_X .
- (4) Any vapor leak in the evaporative and/or refueling system (excluding the tubing and connections between the purge valve and the intake manifold) greater than or equal in magnitude to a leak caused by a 0.040 inch diameter orifice; any absence of evaporative purge air flow from the complete evaporative emission control system. On vehicles with fuel tank capacity greater than 25 gallons, the Administrator may, following a request from the manufacturer, revise the size of the orifice to the smallest orifice feasible, based on test data, if the most reliable monitoring method available cannot reliably detect a system leak equal to a 0.040 inch diameter orifice.
- (5) Any deterioration or malfunction occurring in a powertrain system or component directly intended to control emissions, including but not necessarily limited to, the exhaust gas recirculation (EGR) system, if equipped, the secondary air system, if equipped, and the fuel control system, singularly resulting in exhaust emissions exceeding 1.5 times the applicable emission standard for NMHC. CO or NOx For vehicles equipped with a secondary air system, a functional check, as described in paragraph (b)(6) of this section, may satisfy the requirements of this paragraph provided the manufacturer can demonstrate that deterioration of the flow distribution system is unlikely. This demonstration is subject to Administrator approval and, if the demonstration and associated functional check are approved, the diagnostic system shall indicate a malfunction when some degree of secondary airflow is not detectable in the exhaust system during the check. For vehicles

§86.099-17

equipped with positive crankcase ventilation (PCV), monitoring of the PCV system is not necessary provided the manufacturer can demonstrate to the Administrator's satisfaction that the PCV system is unlikely to fail.

- (6) Any other deterioration or malfunction occurring in an electronic emission-related powertrain system or component not otherwise described above that either provides input to or receives commands from the on-board computer and has a measurable impact on emissions; monitoring of components required by this paragraph shall be satisfied by employing electrical circuit continuity checks and rationality checks for computer input components (input values within manufacturer specified ranges). functionality checks for computer output components (proper functional response to computer commands) except that the Administrator may waive such a rationality or functionality check where the manufacturer has demonstrated infeasibility; malfunctions are defined as a failure of the system or component to meet the electrical circuit continuity checks or the rationality or functionality checks.
- (7) Oxygen sensor or any other component deterioration or malfunction which renders that sensor or component incapable of performing its function as part of the OBD system shall be detected and identified on vehicles so equipped.
- (8) Alternatively, for model years 1999 and 2000, engine families may comply with the malfunction descriptions of §86.098–17(a) and (b) in lieu of the malfunction descriptions in paragraphs (a) and (b) of this section. This alternative is not applicable after the 2000 model year.
- (c) Malfunction indicator light. The OBD system shall incorporate a malfunction indicator light (MIL) readily visible to the vehicle operator. When illuminated, it shall display "Check Engine," "Service Engine Soon," a universally recognizable engine symbol, or a similar phrase or symbol approved by the Administrator. A vehicle shall not be equipped with more than one general purpose malfunction indicator light for emission-related problems; separate specific purpose warning

lights (e.g. brake system, fasten seat belt, oil pressure, etc.) are permitted. The use of red for the OBD-related malfunction indicator light is prohibited.

(d) MIL illumination. The MIL shall illuminate and remain illuminated when any of the conditions specified in paragraph (b) of this section are detected and verified, or whenever the engine control enters a default or secondary mode of operation considered abnormal for the given engine operating conditions. The MIL shall blink once per second under any period of operation during which engine misfire is occurring and catalyst damage is imminent. If such misfire is detected again during the following driving cycle (i.e., operation consisting of, at a minimum, engine start-up and engine shut-off) or the next driving cycle in which similar conditions are encountered, the MIL shall maintain a steady illumination when the misfire is not occurring and shall remain illuminated until the MIL extinguishing criteria of this section are satisfied. The MIL shall also illuminate when the vehicle's ignition is in the "key-on" position before engine starting or cranking and extinguish after engine starting if no malfunction has previously been detected. If a fuel system or engine misfire malfunction has previously been detected, the MIL may be extinguished if the malfunction does not reoccur during three subsequent sequential trips during which similar conditions are encountered (engine speed is within 375 rpm, engine load is within 20 percent, and the engine's warm-up status is the same as that under which the malfunction was first detected), and no new malfunctions have been detected. If any malfunction other than a fuel system or engine misfire malfunction has been detected, the MIL may be extinguished if the malfunction does not reoccur during three subsequent sequential trips during which the monitoring system responsible for illuminating the MIL functions without detecting the malfunction, and no new malfunctions have been detected. Upon Administrator approval, statistical MIL illumination protocols may be employed, provided they result in comparable timeliness in detecting a malfunction and evaluating system performance,

i.e., three to six driving cycles would be considered acceptable.

- (e) Storing of computer codes. The emission control diagnostic system shall record and store in computer memory diagnostic trouble codes and diagnostic readiness codes indicating the status of the emission control system. These codes shall be available through the standardized data link connector per SAE J1979 specifications incorporated by reference in paragraph (h) of this section.
- (1) A diagnostic trouble code shall be stored for any detected and verified malfunction causing MIL illumination. The stored diagnostic trouble code shall identify the malfunctioning system or component as uniquely as possible. At the manufacturer's discretion, a diagnostic trouble code may be stored for conditions not causing MIL illumination. Regardless, a separate code should be stored indicating the expected MIL illumination status (i.e., MIL commanded "ON," MIL commanded "OFF").
- (2) For a single misfiring cylinder, the diagnostic trouble code(s) shall uniquely identify the cylinder, unless the manufacturer submits data and/or engineering evaluations which adequately demonstrate that the misfiring cylinder cannot be reliably identified under certain operating conditions. The diagnostic trouble code shall identify multiple misfiring cylinder conditions; under multiple misfire conditions, the misfiring cylinders need not be uniquely identified if a distinct multiple misfire diagnostic trouble code is stored.
- (3) The diagnostic system may erase a diagnostic trouble code if the same code is not re-registered in at least 40 engine warm-up cycles, and the malfunction indicator light is not illuminated for that code.
- (4) Separate status codes, or readiness codes, shall be stored in computer memory to identify correctly functioning emission control systems and those emission control systems which require further vehicle operation to complete proper diagnostic evaluation. A readiness code need not be stored for those monitors that can be considered continuously operating monitors (e.g., misfire monitor, fuel system monitor,

- etc.). Readiness codes should never be set to "not ready" status upon key-on or key-off; intentional setting of readiness codes to "not ready" status via service procedures must apply to all such codes, rather than applying to individual codes. Subject to Administrator approval, if monitoring is disabled for a multiple number of driving cycles (i.e., more than one) due to the continued presence of extreme operating conditions (e.g., ambient temperatures below 40 °F, or altitudes above 8000 feet), readiness for the subject monitoring system may be set to 'ready'' status without monitoring having been completed. Administrator approval shall be based on the conditions for monitoring system disablement, and the number of driving cycles specified without completion of monitoring before readiness is indicated.
- (f) Available diagnostic data. (1) Upon determination of the first malfunction of any component or system, "freeze frame" engine conditions present at engine conditions present at the time shall be stored in computer memory. Should a subsequent fuel system or misfire malfunction occur, any previously stored freeze frame conditions shall be replaced by the fuel system or misfire conditions (whichever occurs first). Stored engine conditions shall include, but are not limited to: engine speed, open or closed loop operation, fuel system commands, coolant temperature, calculated load value, fuel pressure, vehicle speed, air flow rate, and intake manifold pressure if the information needed to determine these conditions is available to the computer. For freeze frame storage, the manufacturer shall include the most appropriate set of conditions to facilitate effective repairs. If the diagnostic trouble code causing the conditions to be stored is erased in accordance with paragraph (d) of this section, the stored engine conditions may also be erased.
- (2) The following data in addition to the required freeze frame information shall be made available on demand through the serial port on the standardized data link connector, if the information is available to the on-board computer or can be determined using information available to the on-board computer: Diagnostic trouble codes,

§86.099-17

engine coolant temperature, fuel control system status (closed loop, open loop, other), fuel trim, ignition timing advance, intake air temperature, manifold air pressure, air flow rate, engine RPM, throttle position sensor output value, secondary air status (upstream, downstream, or atmosphere), culated load value, vehicle speed, and fuel pressure. The signals shall be provided in standard units based on SAE specifications incorporated by reference in paragraph (h) of this section. Actual signals shall be clearly identified separately from default value or limp home signals.

- (3) For all emission control systems for which specific on-board evaluation tests are conducted (catalyst, oxygen sensor, etc.), the results of the most recent test performed by the vehicle, and the limits to which the system is compared shall be available through the standardized data link connector per SAE J1979 specifications incorporated by reference in paragraph (h) of this section.
- (4) Access to the data required to be made available under this section shall be unrestricted and shall not require any access codes or devices that are only available from the manufacturer.
- (g) The emission control diagnostic system is not required to evaluate systems or components during malfunction conditions if such evaluation would result in a risk to safety or failure of systems or components. Additionally, the diagnostic system is not required to evaluate systems or components during operation of a power take-off unit such as a dump bed, snow plow blade, or aerial bucket, etc.
- (h) Incorporation by reference materials. The emission control diagnostic system shall provide for standardized access and conform with the following Society of Automotive Engineers (SAE) standards and/or the following International Standards Organization (ISO) standards. The following documents are incorporated by reference. This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies may be inspected at Docket No. A-90-35 at EPA's Air docket (LE-131), room 1500 M, 1st Floor, Waterside Mall, 401 M St.,

- SW., Washington, DC, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http://www.archives.gov/federal_register/code_of_federal_regulations/ibr_locations.html.
- (1) SAE material. Copies of these materials may be obtained from the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096-0001.
- (i) SAE J1850 July 1995, "Class B Data Communication Network Interface," shall be used as the on-board to off-board communications protocol. All emission related messages sent to the scan tool over a J1850 data link shall use the Cyclic Redundancy Check and the three byte header, and shall not use inter-byte separation or checksums.
- (ii) Basic diagnostic data (as specified in §86.094–17(e) and (f)) shall be provided in the format and units in SAE J1979 July 1996, E/E Diagnostic Test Modes.
- (iii) Diagnostic trouble codes shall be consistent with SAE J2012 July 1996, "Recommended Practices for Diagnostic Trouble Code Definitions."
- (iv) The connection interface between the OBD system and test equipment and diagnostic tools shall meet the functional requirements of SAE J1962 January 1995, "Diagnostic Connector."
- (2) ISO materials. Copies of these materials may be obtained from the International Organization for Standardization, Case Postale 56, CH-1211 Geneva 20, Switzerland.
- (i) ISO 9141-2 February 1994, "Road vehicles—Diagnostic systems—Part 2: CARB requirements for interchange of digital information," may be used as an alternative to SAE J1850 as the onboard to off-board communications protocol.
 - (ii) [Reserved]
- (i) Deficiencies and alternate fueled vehicles. Upon application by the manufacturer, the Administrator may accept an OBD system as compliant even though specific requirements are not fully met. Such compliances without

meeting specific requirements, or deficiencies, will be granted only if compliance would be infeasible or unreasonable considering such factors as, but not limited to, technical feasibility of the given monitor, lead time and production cycles including phase-in or phase-out of engines or vehicle designs and programmed upgrades of computers, and if any unmet requirements are not carried over from the previous model year except where unreasonable hardware or software modifications would be necessary to correct the noncompliance, and the manufacturer has demonstrated an acceptable level of effort toward compliance as determined by the Administrator. Furthermore, EPA will not accept any deficiency requests that include the complete lack of a major diagnostic monitor ("major" diagnostic monitors being those for the catalyst, oxygen sensor, engine misfire, and evaporative leaks), with the possible exception of the special provisions for alternate fueled vehicles. For alternate fueled vehicles (e.g., natural gas, liquefied petroleum gas, methanol, ethanol), beginning with the model year for which alternate fuel emission standards are applicable and extending through the 2004 model year, manufacturers may request the Administrator to waive specific monitoring requirements of this section for which monitoring may not be reliable with respect to the use of the alternate fuel. At a minimum, alternate fuel vehicles shall be equipped with an OBD system meeting OBD requirements to the extent feasible as approved by the Administrator.

(j) Demonstration of compliance with California OBD II requirements (Title 13 California Code Sec. 1968.1), as modified pursuant to California Mail Out #97-24 (December 9, 1997), shall satisfy the requirements of this section, except that compliance with Title 13 California Code Secs. 1968.1(b)(4.2.2), pertaining to evaporative leak detection, and 1968.1(d), pertaining to tampering protection, are not required to satisfy the requirements of this section, and the deficiency fine provisions of 1968.1(m)(6.1) and (6.2) shall not apply.

[63 FR 70694, Dec. 22, 1998]

Subpart B—Emission Regulations for 1977 and Later Model Year New Light-Duty Vehicles and New Light-Duty Trucks and New Otto-Cycle Complete Heavy-Duty Vehicles; Test Procedures

SOURCE: 42 FR 32954, June 28, 1977, unless otherwise noted.

§86.101 General applicability.

- (a) The provisions of this subpart are applicable to 1977 and later model year new light-duty vehicles and light duty trucks, and 2001 and later model year new Otto-cycle heavy-duty vehicles and engines certified under the provisions of subpart S of this part.
- (1) Sections 86.101 through 86.145-78 apply for 1978 and later model years.
 - (2) [Reserved]
- (3) Sections 86.150 through 86.157 describe the refueling test procedures for light-duty vehicles and light duty trucks and apply for model years 1998 and later. They also describe the refueling test procedures for 2004 and later model year Otto-cycle complete heavy-duty vehicles that must meet the ORVR standards under the provisions of subpart S of this part.
- (4) For fuel economy testing according to part 600 of this chapter, in the model years of 2000 and 2001 only, manufacturers have the option to use the dynamometer provisions of \$86.108–00(b)(1) and \$86.129–00 (a), (b), and (c) instead of the provisions of \$86.108–00(b)(2) and \$86.129–00 (a), (e), and (f).
- (b) Provisions of this subpart apply to tests performed by both the Administrator and motor vehicle manufacturers.
- (c) National Low Emission Vehicle Program for light-duty vehicles and light light-duty trucks. A manufacturer may elect to certify 1999 and later model year light-duty vehicles and light light-duty trucks to the provisions of the National Low Emission Vehicle Program contained in subpart R of this part. Subpart R of this part is applicable only to those manufacturers that opt into the National Low Emission Vehicle Program, under the provisions of subpart R of this part, and that have not exercised a valid opt-out from the

§86.102

National Low Emission Vehicle Program, which opt-out has gone into effect under the provisions of §86.1707. All provisions of this subpart are applicable to vehicles certified pursuant to subpart R of this part, except as specifically noted in subpart R of this part.

- (d) References in this subpart to engine families and emission control systems shall be deemed to apply to durability groups and test groups as applicable for manufacturers certifying new light-duty vehicles, light-duty trucks, and heavy-duty vehicles under the provisions of subpart S of this part.
- (e) References in this subpart to light-duty vehicles or light-duty trucks shall be deemed to apply to light-duty vehicles, light-duty trucks, or heavy-duty vehicles and engines as applicable for manufacturers certifying new light-duty vehicles, light-duty trucks, and heavy-duty vehicles and engines under the provisions of subpart S of this part.

[42 FR 32954, June 28, 1977, as amended at 59 FR 16295, Apr. 6, 1994; 59 FR 48504, Sept. 21, 1994; 61 FR 54890, Oct. 22, 1996; 62 FR 31234, June 6, 1997; 63 FR 965, Jan. 7, 1998; 64 FR 23921, May 4, 1999; 65 FR 59956, Oct. 6, 2000]

§86.102 Definitions.

The definitions in subpart A apply to this subpart.

[45 FR 14508, Mar. 5, 1980]

§86.103 Abbreviations.

The abbreviations in subpart A apply to this subpart.

[45 FR 14508, Mar. 5, 1980]

§86.104 Section numbering; construction.

(a) The model year of initial applicability is indicated by the section number. The two digits following the hyphen designate the first model year for which a section is effective. A section remains effective until superseded.

Example. Section 86.111–78 applies to the 1978 and subsequent model years until superseded. If a \$86.111–81 is promulgated it would take effect beginning with the 1981 model year; \$86.111–78 would apply to model years 1978 through 1980.

(b) A section reference without a model year suffix refers to the section applicable for the appropriate model year.

(c) Unless indicated otherwise, all provisions in this subpart apply to petroleum-fueled, natural gas-fueled, liquefied petroleum gas-fueled and methanol-fueled vehicles.

[42 FR 32954, June 28, 1977. Redesignated at 45 FR 14508, Mar. 5, 1980, as amended at 54 FR 14499, Apr. 11, 1989; 59 FR 48504, Sept. 21, 1994]

\$86.105 Introduction; structure of subpart.

- (a) This subpart describes the equipment required and the procedures to follow in order to perform gaseous exhaust, particulate, and evaporative emission tests on light-duty vehicles and light-duty trucks. Subpart A of this part sets forth testing requirements and test intervals necessary to comply with EPA certification procedures. Not all emission measurement techniques described in this subpart will be necessary for all vehicles. Subpart A of this part defines the conditions under which vehicles may be exempted from measuring methane and/ or waived from measuring particulate matter.
- (b) Three topics are addressed in this subpart. Sections 86.106 through 86.115 set forth specifications and equipment requirements; §§ 86.116 through 86.126 discuss calibration methods and frequency; test procedures and data requirements are listed in §§ 86.127 through 86.157.

[56 FR 25760, June 5, 1991, as amended at 59 FR 16295, Apr. 6, 1994; 59 FR 48504, Sept. 21, 1994]

§86.106-00 Equipment required; overview.

Section 86.106-00 includes text that specifies requirements that differ from \$86.106-96. Where a paragraph in \$86.106-96 is identical and applicable to \$86.106-00, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.106-96."

(a) introductory text through (a)(2) [Reserved]. For guidance see §86.106–96.

(a)(3) Fuel, analytical gas, and driving schedule specifications. Fuel specifications for exhaust and evaporative emissions testing and for mileage accumulation for petroleum-fueled and methanol-fueled vehicles are specified

in §86.113. Analytical gases are specified in §86.114. The EPA Urban Dynamometer Driving Schedule (UDDS), US06, and SC03 driving schedules, for use in exhaust emission tests, and the New York City Cycle (NYCC), for use with the UDDS in running loss tests, are specified in §86.115, 86.130, 86.159, 86.160, and appendix I to this part.

(b) [Reserved]

[61 FR 54890, Oct. 22, 1996]

§86.106-96 Equipment required; overview.

(a) This subpart contains procedures for exhaust emission tests on petroleum-fueled, natural gas-fueled, liquefied petroleum gas-fueled, and methanol-fueled light-duty vehicles and light-duty trucks, and for evaporative emission tests on gasoline-fueled, natural gas-fueled, liquefied petroleum gas-fueled, and methanol-fueled lightduty vehicles and light-duty trucks. Certain items of equipment are not necessary for a particular test, e.g., evaporative enclosure when testing petroleum-fueled diesel vehicles. Alternate equipment, procedures, and calculation methods may be used if shown to yield equivalent or superior results, and if approved in advance by the Administrator. Equipment required and specifications are as follows:

(1) Evaporative emission tests, gasolinefueled vehicles. The evaporative emission test is closely related to and connected with the exhaust emission test. All vehicles tested for evaporative emissions must undergo testing according to the test sequences described in §86.130-96; however, the Administrator may omit measurement of exhaust emissions to test for evaporative emissions. The Administrator may truncate a test after any valid emission measurement without affecting the validity of the test. Further, unless the evaporative emission test is waived by the Administrator under §86.090–26 §86.1810, as applicable, all vehicles must undergo both tests. (Petroleumfueled diesel vehicles are excluded from the evaporative emission standard.) Section 86.107 specifies the necessary equipment.

(2) Exhaust emission tests. All vehicles subject to this subpart are subject to testing for both gaseous and particu-

late exhaust emissions using the CVS concept (see §86.109), except where exemptions or waivers are expressly provided in subpart A of this part. Vehicles subject to the "Tier 0" (i.e., phaseout) standards described under subpart A of this part are exempted from testing for methane emissions. Otto-cycle vehicles subject to the "Tier 0" standards are waived from testing for particulates. For vehicles waived from the requirement for measuring particulate emissions, use of a dilution tunnel is not required (see §86.109). The CVS must be connected to the dilution tunnel if particulate emission sampling is required (see §86.110). Petroleum- and methanol-fueled diesel-cycle vehicle testing requires that a PDP-CVS or CFV-CVS with heat exchanger be used. (This equipment may be used with methanol-fueled Otto-cycle vehicles; however, particulates need not be measured for vehicles that are waived from the requirement). All vehicles equipped with evaporative canisters are preconditioned by loading the canisters with hydrocarbon vapors. Petroleum-fueled diesel vehicles are excluded from this requirement.

(3) Fuel, analytical gas, and driving schedule specifications. Fuel specifications for exhaust and evaporative emissions testing and for mileage accumulation are specified in §86.113. Analytical gases are specified in §86.114. The EPA Urban Dynamometer Driving Schedule (UDDS) for use in exhaust emissions tests is specified in §86.115 and appendix I of this part.

(b) [Reserved]

[58 FR 16026, Mar. 24, 1993, as amended at 59 FR 48504, Sept. 21, 1994; 60 FR 43888, Aug. 23, 1995; 64 FR 23921, May 4, 1999]

§ 86.107-96 Sampling and analytical systems; evaporative emissions.

(a) Testing enclosures—(1) Diurnal emission test. The enclosure shall be readily sealable, rectangular in shape, with space for personnel access to all sides of the vehicle. When sealed, the enclosure shall be gas tight in accordance with §86.117–96. Interior surfaces must be impermeable and nonreactive to hydrocarbons (and to methanol, if the enclosure is used for methanol-fueled vehicles). The temperature conditioning system shall be capable of

§ 86.107-96

controlling the internal enclosure air temperature to follow the prescribed temperature versus time cycle as specified in §86.133-96 and appendix II of this part, within an instantaneous tolerance of ±3.0 °F of the nominal temperature versus time profile throughout the test, and an average tolerance of 2.0 °F over the duration of the test (where the average is calculated using the absolute value of each measured deviation). The control system shall be tuned to provide a smooth temperature pattern that has a minimum of overshoot, hunting, and instability about the desired long-term ambient temperature profile. Interior surface temperatures shall not be less than 40 °F at any time during the diurnal emission test. To accommodate the volume changes due to enclosure temperature changes, either a variable-volume or fixed-volume enclosure may be used for diurnal emission testing:

- The Variable-volume enclosure. variable-volume enclosure expands and contracts in response to the temperature change of the air mass in the enclosure. Two potential means of accommodating the internal volume changes are movable panel(s), or a bellows design, in which impermeable bag(s) inside the enclosure expand and contract in response to internal pressure changes by exchanging air from outside the enclosure. Any design for volume accommodation must maintain the integrity of the enclosure as specified in §86.117-96 over the specified temperature range. Any method of volume accommodation shall limit the differential between the enclosure internal pressure and the barometric pressure to a maximum value of ±2.0 inches of water. The enclosure shall be capable of latching to a fixed volume. A variable-volume enclosure must be capable of accommodating a ±7 percent change from its "nominal volume" (see §86.117-96(b)), accounting for temperature and barometric pressure variation during testing.
- (ii) Fixed-volume enclosure. The fixed-volume enclosure shall be constructed with rigid panels that maintain a fixed enclosure volume, and meet the following requirements.
- (A) The enclosure shall be equipped with a mechanism to maintain a fixed

internal air volume. This may be accomplished either by withdrawing air at a constant rate and providing makeup air as needed, or by reversing the flow of air into and out of the enclosure in response to rising or falling temperatures. If inlet air is added continuously throughout the test, it should be filtered with activated carbon to provide a relatively low and constant hydrocarbon level. Any method of volume accommodation shall maintain the differential between the enclosure internal pressure and the barometric pressure to a maximum value of ±2.0 inches of water.

- (B) The equipment shall be capable of measuring the mass of hydrocarbon and methanol (if the enclosure is used for methanol-fueled vehicles) in the inlet and outlet flow streams with a resolution of 0.01 gram per hour. A bag sampling system may be used to collect a proportional sample of the air withdrawn from and admitted to the enclosure. Alternatively, the inlet and outlet flow streams may be continuously analyzed using an on-line FID analyzer and integrated with the flow measurements to provide a continuous record of the mass hydrocarbon and methanol removal.
- (2) Running loss test. The enclosure shall be readily sealable, rectangular in shape, with space for personnel access to all sides of the vehicle. When sealed, the enclosure shall be gas tight in accordance with §86.117-96. The enclosure may be equipped with a personnel door, provided that the enclosure can still meet the requirements of §86.117–96 with the door installed. Interior surfaces must be impermeable and nonreactive to hydrocarbons and to methanol (if the enclosure is used for methanol-fueled vehicles). Interior surface temperatures shall not be less than 40 °F. If a running loss enclosure meets all the requirements of paragraph (a)(1) of this section, it may be used as a diurnal evaporative emission enclosure. The enclosure must contain a dynamometer that meets the requirements of §86.108. Provisions shall be made to remove exhaust gases from the enclosure. During the running loss test, ambient temperatures must be maintained at 95±5 °F (95±2 °F on average). An air or oxygen cylinder with an

attached self-contained breathing apparatus may be provided for the vehicle operator. The air required for vehicle operation shall be provided by one of the following methods:

- (i) The running loss enclosure may be equipped to supply air to the vehicle, at a temperature of 95±5 °F, from sources outside of the running loss enclosure directly into the operating engine's air intake system. Supplemental air requirements (e.g., for an air pump) shall be supplied by drawing air from the engine intake source.
- (ii) If it is shown to yield equivalent or superior results, the running loss enclosure may be designed with an air makeup system that brings outside air into the enclosure to accommodate the aspiration needs of the engine and any auxiliary devices. The makeup air shall be monitored to establish the background hydrocarbon levels (or hydrocarbon and methanol, levels, if applicable) of the makeup air. A filter may be used to provide dry air with a stable concentration of background hydrocarbon. The makeup-air vent shall be readily sealable for calibration of the enclosure and other purposes. For calculation of running loss emissions, it may be assumed that the hydrocarbon and methanol concentration in the air consumed by the vehicle is the same as that of the rest of the air in the enclo-
- (3) Hot soak test. The hot soak test may be conducted by holding the vehicle in an enclosure that meets the requirements for either diurnal emission or running loss tests. The enclosure shall be configured to provide an internal enclosure ambient temperature of 95±10 °F for the first 5 minutes, and 95±5 °F (95±2 °F on average) for the remainder of the hot soak test.
- (i) If the hot soak test is conducted in the same enclosure as the immediately preceding running loss test, interior surface temperatures shall not be below 70 °F for the last 55 minutes of the hot soak test.
- (ii) If the hot soak test is not conducted in the same enclosure as the immediately preceding running loss test, interior surface temperatures shall not be below 70 $^{\circ}\mathrm{F}$ for the duration of the hot soak test.

- (b) Evaporative emission hydrocarbon and methanol analyzers. (1) For gasoline fueled, natural gas-fueled, liquefied petroleum gas-fueled and methanolfueled vehicles a hydrocarbon analyzer utilizing the hydrogen flame ionization principle (FID) shall be used to monitor the atmosphere within the enclosure (a heated FID (HFID)(235°±15 °F (113±8 °C)) is recommended for methanol-fueled vehicles). For natural gasfueled vehicles, the FID may be calibrated using methane, or if calibrated using propane the FID response to methane shall be determined and applied to the FID hydrocarbon reading. Provided evaporative emission results are not effected, a probe may be used to detect or verify hydrocarbon sources during a running loss test. Instrument bypass flow may be returned to the enclosure. The FID shall have a response time to 90 percent of final reading of less than 1.5 seconds.
- (2) For methanol-fueled vehicles, a methanol sampling and analyzing system is required in addition to the FID analyzer. The methanol sampling equipment shall consist of impingers for collecting the methanol sample and appropriate equipment for drawing the sample through the impingers. The analytical equipment shall consist of a gas chromatograph equipped with a flame ionization detector.
- (3) The methanol sampling system shall be designed such that, if a test vehicle emitted the maximum allowable level of methanol (based on all applicable standards) during any phase of the test, the measured concentration in the primary impinger would exceed either 25 mg/l or a concentration equal to 25 times the limit of detection for the GC analyzer, and such that the primary impinger collects at least 90 percent of the analyte in the samples. The remaining analyte shall be collected by the secondary impinger. This requirement does not apply to dilution air samples, since they do not require secondary impingers, or to samples in which the concentrations approach the limit of detection. The provisions of this paragraph apply to the design of sampling systems, not to individual tests.
- (c) Evaporative emission hydrocarbon and methanol data recording system. (1)

§ 86.107-96

The electrical output of the FID used for measuring hydrocarbons (or hydrocarbons plus methanol, as appropriate) shall be recorded at least at the initiation and termination of each running loss and hot soak test, and at least at the initiation and termination of the enclosure sampling period(s) for the diurnal emission test, as described in §86.133. The recording may be taken by means of a strip chart potentiometric recorder, by use of an on-line computer system or other suitable means. In any case, the recording system must have operational characteristics (signal-tonoise ratio, speed of response, etc.) equivalent to or better than those of the signal source being recorded, and must provide a permanent record of results. The record shall show a positive indication of the initiation and completion of each hot soak, running loss, or diurnal emission test (including initiation and completion of sampling period(s)), along with the time elapsed during each soak.

- (2) For the methanol sample, permanent records shall be made of the following: the volumes of deionized water introduced into each impinger, the rate and time of sample collection, the volumes of each sample introduced into the gas chromatograph, the flow rate of carrier gas through the column, the column temperature, and the chromatogram of the analyzed sample.
- (d) Fuel temperature control system. Fuel temperatures of the test vehicle shall be controlled, as specified in §86.134(g)(1)(xv), with the following combination of fans. The control system shall be tuned and operated to provide a smooth and continuous fuel temperature profile that is representative of the on-road temperature profile. The running loss test configuration should be designed to avoid heating or cooling the fuel tank's vapor space in a way that would cause vapor temperature behavior to be unrepresentative of the vehicle's on-road profile.
- (1) A vehicle cooling fan shall discharge air to the front of the vehicle. The fan shall be a road-speed modulated fan that is controlled to a discharge velocity that follows the dynamometer roll speed, at least up to speeds of 30 mph, throughout the driving cycle. If a warning light or gauge

indicates that the vehicle's engine coolant has overheated, subsequent test runs on the vehicle must include a vehicle cooling fan that follows the dynamometer roll speed at all speeds throughout the test cycle. The fan may direct airflow to both the vehicle radiator air inlet(s) and the vehicle underbody.

- (2) An additional fan may be used to discharge airflow from the front of the vehicle directly to the vehicle underbody to control fuel temperatures. Such a fan shall provide a total discharge airflow not to exceed 8,000 cfm.
- (3) Additional fans may be used to route heating or cooling air directly at the bottom of the vehicle's fuel tank. The air supplied to the tank shall be between 85° and 160 °F, with a total discharge airflow not to exceed 4,000 cfm. For exceptional circumstances, manufacturers may direct up to 6,000 cfm at the bottom of the fuel tank with the advance approval of the Administrator.
- (4) Direct fuel heating may be needed for canister preconditioning, as specified in §86.132(j)(2). Also, under exceptional circumstances in which airflow alone is insufficient to control fuel temperatures during the running loss test, direct fuel tank heating may be used (see §86.134–96(g)(1)(xv)). The heating system must not cause hot spots on the tank wetted surface that could cause local overheating of the fuel. Heat must not be applied directly to the tank's vapor space, nor to the liquid-vapor interface.
- (e) Temperature recording system. A strip chart potentiometric recorder, an on-line computer system, or other suitable means shall be used to record enclosure ambient temperature during all evaporative emission test segments, as well as vehicle fuel tank temperature during the running loss test. The recording system shall record each temperature at least once every minute. The recording system shall be capable of resolving time to ±15 s and capable of resolving temperature to ±0.75 °F (±0.42 °C). The temperature recording system (recorder and sensor) shall have an accuracy of ±3 °F (±1.7 °C). The recorder (data processor) shall have a time accuracy of ±15 s and a precision of ±15 s. Enclosures shall be equipped

with two ambient temperature sensors, connected to provide one average output, located 3 feet above the floor at the approximate mid-length of each side wall of the enclosure and within 3 to 12 inches of each side wall. For diurnal emission testing, an additional temperature sensor shall be located underneath the vehicle to provide a temperature measurement representative of the air temperature under the fuel tank. For running loss testing, an ambient temperature sensor shall be located at the inlet to the fan that provides engine cooling. Manufacturers shall arrange that vehicles furnished for testing at federal certification facilities be equipped with temperature sensors for measurement of fuel tank temperatures. Vehicles shall equipped with two temperature sensors installed to provide an average liquid fuel temperature. The temperature sensors shall be placed to measure the temperature at the mid-volume of the liquid fuel at a fill level of 40 percent of nominal tank capacity. An additional temperature sensor may be placed to measure vapor temperatures approximately at the mid-volume of the vapor space, though measurement of vapor temperatures is optional during the running loss test. In-tank temperature sensors are not required for the supplemental two-diurnal test sequence specified in §86.130–96.

(f) Pressure recording system. A strip chart potentiometric recorder, an online computer system, or other suitable means, shall be used to record the enclosure gage pressure for any testing in an enclosure, as well as the vehicle's fuel tank pressure during the running loss test and the outdoor driving procedure specified in §86.129-94(d). Fuel tank pressure measurement and recording equipment are optional during the running loss test. The recording system shall record each pressure at least once every minute. The recording system shall be capable of resolving time to ±15 s and capable of resolving pressure to ±0.1 inches of water. The pressure recording system (recorder and sensor) shall have an accuracy of ±1.0 inch of water. The recorder (data processor) shall have a time accuracy of ±15 s and a precision of ±15 s. The pressure transducer shall be installed

to measure the pressure in the vapor space of the fuel tank.

- (g) Purge blower. One or more portable or fixed blowers shall be used to purge the enclosure. The blowers shall have sufficient flow capacity to reduce the enclosure hydrocarbon and/or methanol concentration from the test level to the ambient level between tests. Actual flow capacity will depend upon the time available between tests.
- (h) Mixing blower. Blowers or fans shall be used to mix the enclosure contents during evaporative emission testing. The inlets and outlets of the air circulation blower(s) shall be configured to provide a well dispersed air circulation pattern that produces effective internal mixing and avoids significant temperature or hydrocarbon stratification. Maintenance of uniform concentrations throughout the enclosure is important to the accuracy of testing.
- (1) Diurnal emission test. Blowers or fans shall have a capacity of 0.8±0.2 cfm per cubic foot of the nominal enclosure volume for mixing in the enclosure. Additional fans may be used to maintain a minimum wind speed of 5 mph (8 km/h) under the fuel tank of the test vehicle.
- (2) Running loss test. Blowers or fans shall have a total capacity of at least 1.0 cfm per cubic foot of the nominal enclosure volume.
- (3) Hot soak test. Blowers or fans must have a capacity of 0.8±0.2 cfm per cubic foot of the nominal enclosure volume. Circulated air shall not be aimed directly at the vehicle.
- (i) Point-source running loss measurement facility. Some system requirements pertain specifically to running loss testing by the point-source method, in which emissions from potential sources are collected and routed to a sampling system. Emissions are sampled with the same equipment and techniques as for exhaust emission measurement. The test environment must contain a dynamometer that meets the requirements of §86.108. During the running loss test, ambient temperatures must be maintained at 95±5 °F (95±2 °F on average). An air or oxygen cylinder with an attached self-contained breathing apparatus may be provided for the vehicle operator.

§ 86.107-96

(1) The running loss vapor vent collection system shall be configured to collect all running loss emissions from each of the discrete point sources that function as vehicle fuel system vapor vents, and transport the collected vapor emissions to a CFV- or PDPbased dilution and measurement system. The collection system shall consist of a collector at each vehicle vapor vent, lengths of heated sample line connecting each collector to the inlet of the heated sample pump, and lengths of heated sample line connecting the outlet of the heated sample pump to the inlet of the running loss fuel vapor sampling system. Up to 3 feet of unheated line connecting each of the vapor collectors to the heated sample lines shall be allowed. Each heated sample pump and its associated sample lines shall be maintained at a temperature between 175 °F and 200 °F to prevent condensation of fuel vapor in the sample lines. The heated sample pump(s) and its associated flow controls shall be configured and operated to draw a flow of ambient air into each collector at a flow rate of at least 0.67 cfm. The flow controls on each heated sampling system shall include an indicating flow meter that provides an alarm output to the data recording system if the flow rate drops below 0.67 cfm by more than 5 percent. The collector inlet for each discrete vapor vent shall be placed in proximity to the vent as necessary to capture any fuel vapor emissions without significantly affecting flow or pressure of the normal action of the vent. The collector inlets shall be designed to interface with the configuration and orientation of each specific vapor vent. For vapor vents that terminate in a tube or hose barb, a short length of tubing of an inside diameter larger throughout its length than the inside diameter of the vent outlet may be used to extend the vent into the mouth of the collector. For those vapor vent designs that are not compatible with such collector configurations, the vehicle manufacturer shall supply a collector that is configured to interface with the vapor vent design and that terminates in a fitting that is capable of capturing all vapor emitted from the vent. The Administrator may test for running losses by

the point-source method without heating sample lines or pumps.

- (2) The running loss fuel vapor sampling system shall be a CFV- or PDPbased dilution and measurement system that further dilutes the running loss fuel vapors collected by the vapor vent collection system(s) with ambient air, collects continuously proportional samples of the diluted running loss vapors and dilution air in sample bags, and measures the total dilute flow through the sampling system over each test interval. In practice, the system shall be configured and operated in a manner that is directly analogous to an exhaust emissions constant volume sampling system, except that the input flow to the system is the flow from the running loss vapor vent collection system(s) instead of vehicle exhaust flow. The system shall be configured and operated to meet the following requirements:
- (i) The running loss fuel vapor sampling system shall be designed to measure the true mass of fuel vapor emissions collected by the running loss vapor vent collection system from the specified fuel vapor vents. The total volume of the mixture of running loss emissions and dilution air shall be measured and a continuously proportioned sample of volume shall be collected for analysis. Mass emissions shall be determined from the sample concentration and total flow over the test period.
- (ii) The PDP-CVS shall consist of a dilution air filter and mixing assembly, heat exchanger, positive-displacement pump, sampling system, and associated valves, pressure and temperature sensors. The PDP-CVS shall conform to the following requirements:
- (A) The gas mixture temperature, measured at a point immediately ahead of the positive-displacement pump, shall be within ± 10 °F of the designed operating temperature at the start of the test. The gas mixture temperature variation from its value at the start of the test shall be limited to ± 10 °F during the entire test. The temperature measuring system shall have an accuracy and precision of ± 2 °F.
- (B) The pressure gauges shall have an accuracy and precision of ± 1.6 inches of water (± 0.4 kPa).

- (C) The flow capacity of the CVS shall not exceed 350 cfm.
- (D) Sample collection bags for dilution air and running loss fuel vapor samples shall be sufficient size so as not to impede sample flow.
- (iii) The CFV sample system shall consist of a dilution air filter and mixing assembly, a sampling venturi, a critical flow venturi, a sampling system and assorted valves, and pressure and temperature sensors. The CFV sample system shall conform to the following requirements:
- (A) The temperature measuring system shall have an accuracy and precision of ± 2 °F and a response time of 0.100 seconds of 62.5 percent of a temperature change (as measured in hot silicone oil).
- (B) The pressure measuring system shall have an accuracy and precision of ± 1.6 inches of water (0.4 kPa).
- (C) The flow capacity of the CVS shall not exceed 350 cfm.
- (D) Sample collection bags for dilution air and running loss fuel vapor samples shall be of sufficient size so as not to impede sample flow.
- (3) An on-line computer system or strip-chart recorder shall be used to record the following additional parameters during the running loss test sequence:
- (i) CFV (if used) inlet temperature and pressure.
- (ii) PDP (if used) inlet temperature, pressure, and differential pressure.

[58 FR 16027, Mar. 24, 1993, as amended at 59 FR 48505, Sept. 21, 1994; 60 FR 34335, June 30, 1995; 60 FR 43888, Aug. 23, 1995]

§86.107-98 Sampling and analytical system.

Section 86.107–98 includes text that specifies requirements that differ from §86.107–96. Where a paragraph in §86.107–96 is identical and applicable to §86.107–98, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.107–96." Where a corresponding paragraph of §86.107–96 is not applicable, this is indicated by the statement "[Reserved]."

- (a)(1)-(a)(3) [Reserved]. For guidance see §86.107–96.
- (a)(4) Refueling emissions test. The requirements detailed in §86.107-90 (a)(1)

shall apply. Alternatively, an enclosure meeting the specifications detailed in \$86.107-96 (a)(1), (2), or (3) may be used if approved in advance by the Administrator. In addition, the enclosure shall have one or more access ports leading to flexible, automatic sealing boots, in the wall(s) of the enclosure. The function of the access port(s) and boots shall be to allow fueling of the test vehicle from a fuel nozzle and hose located outside of the enclosure, with only the spout of the nozzle passing through the automatic sealing opening of the boot during fueling. There shall be no loss in the gas tightness of the enclosure at the opening of the boot either when the nozzle is inserted or when the nozzle is not inserted.

- (b)-(d) [Reserved]. For guidance see §86.107-96.
- (e) Temperature recording system—(1) For all emission testing. A strip chart potentiometric recorder, an on-line computer system, or other suitable means shall be used to record enclosure ambient temperature during all evaporative emission test segments, as well as vehicle fuel tank temperature during the running loss test. The recording system shall record each temperature at least once every minute. The recording system shall be capable of resolving time to ±15 s and capable of resolving temperature to ± 0.75 °F (± 0.42 °C). The temperature recording system (recorder and sensor) shall have an accuracy of ±3 °F (±1.7 °C). The recorder (data processor) shall have a time accuracy of ±15 s and a precision of ±15 s. Enclosures shall be equipped with two ambient temperature sensors, connected to provide one average output, located 3 feet above the floor at the approximate mid-length of each side wall of the enclosure and within 3 to 12 inches of each side wall. For diurnal emission testing, an additional temperature sensor shall be located underneath the vehicle to provide a temperature measurement representative of the temperature of the air under the fuel tank. For running loss testing, an ambient temperature sensor shall be located at the inlet to the fan that provides engine cooling. Manufacturers shall arrange that vehicles furnished for testing at federal certification facilities be equipped with temperature

§ 86.108-00

sensors for measurement of fuel tank temperature. Vehicles shall equipped with 2 temperature sensors installed to provide an average liquid fuel temperature. The temperature sensors shall be placed to measure the temperature at the mid-volume of the liquid fuel at a fill level of 40 percent of nominal tank capacity. An additional temperature sensor may be placed to measure vapor temperatures approximately at the mid-volume of the vapor space, though measurement of vapor temperatures is optional during the running loss test. In-tank temperature sensors are not required for the supplemental two-diurnal test sequence specified in §86.130-96 or for the refueling test specified in §86.151-98.

(2) Refueling emission testing only. In addition to the enclosure ambient temperature recording system described in paragraph (e)(1) of this section, strip chart recorder(s) or automatic data processor shall be used to record vehicle soak area ambient temperature and dispensed fuel temperature at the nozzle during the test. The temperature recorder(s) or data processor shall record each temperature at least once every 20 seconds (the soak area ambient temperature recorder may be a continuous recording system). The recording system shall be capable of resolving time to $\pm 15 s$ and be capable of resolving temperature to ±0.75 °F (0.42 °C).

(f)–(h)(3) [Reserved]. For guidance see $\S 86.107$ –96.

(h)(4) Refueling emission test. Blowers or fans must have a capacity of 0.8±0.2 cfm per cubic foot of the nominal enclosure volume. Circulated air shall not be aimed directly at the vehicle.

(5) Spilled fuel mixing blower; refueling emission test. An explosion-proof blower of 100–200 ft³/min (2.8–5.7 m³/min) capacity is required to enhance mixing of vapors from spilled fuel through the enclosure atmosphere during tests. The discharge from this blower shall be directed toward the region of the enclosure floor where fuel spillage during fueling may occur.

- (i) [Reserved]. For guidance see §86.107-96.
- (j) Refueling equipment. The refueling equipment shall consist of a fuel delivery system with temperature control

equipment, fuel flow safety switch, dispensing pump, hose, nozzle and a meter to measure the dispensed fuel volume. The dispensing nozzle shall be a commercial model, not equipped with vapor recovery hardware. A fuel recirculation system may be utilized to avoid trapping of unheated fuel in the hose. The fuel delivery system must be capable of delivering fuel at 67±1.5 °F (19.4±0.8 °C) and a constant flow rate between 4.2 and 9.8 gal/min (15.9 and 37.1 liter/min) with a tolerance of ± 0.3 gal/min (±1.1 liter/min) during the refueling emissions measurement phase of the test. The accuracy of the meter for measuring the dispensed fuel volume shall be ±2 percent at the test flow rate.

 $[59 \ FR \ 16295, \ Apr. \ 6, \ 1994, \ as \ amended \ at \ 60 \ FR \ 43890, \ Aug. \ 23, \ 1995]$

§86.108-00 Dynamometer.

- (a) The dynamometer shall simulate the road load force and inertia specified for the vehicle being tested, and shall determine the distance traveled during each phase of the test procedure.
- (b) Two types of dynamometer roll configurations are currently approved by the Administrator:
- (1) A small twin-roll dynamometer that has a nominal roll diameter of 8.65 inches and a nominal roll spacing of 17 inches; and

(2)(i) An electric dynamometer that has a single roll with a nominal diameter of 48 inches (1.20 to 1.25 meters).

(ii)(A) The dynamometer must be capable of dynamically controlling inertia load during the US06 test cycle as a function of a vehicle throttle position signal if a manufacturer desires using the following test option. Any time the duration of throttle operation greater than or equal to 85% of wide open throttle (WOT) is greater than or equal to eight seconds, the test inertia load may be adjusted during any of five EPA specified acceleration events by an amount of load that will eliminate additional throttle operation greater than or equal to 85% of WOT.

(B)(I) The specific US06 schedule accelerations time periods where inertia load adjustments may be applied are:

- (i) 49 through 69 seconds;
- (ii) 83 through 97 seconds;

- (iii) 135 through 165 seconds;
- (iv) 315 through 335 seconds; and
- (v) 568 through 583 seconds.
- (2) During these five time intervals when inertia load adjustment is occurring, inertia load adjustment is discontinued when throttle operation is less than 85% of WOT or at the end of the specified time interval.
- (C) Each type of generic application for implementing this concept must receive the Administrator's approval before a manufacturer may use these inertia adjustments for official US06 schedule certification tests.
- (c) Other dynamometer configurations may be used for testing if it can be demonstrated that the simulated road load power and inertia are equivalent, and if approved in advance by the Administrator.
- (d) An electric dynamometer meeting the requirements of paragraph (b)(2) of this section, or a dynamometer approved as equivalent under paragraph (c) of this section, must be used for all types of emission testing in the following situations.
- (1)(i) Gasoline vehicles which are part of an engine family which is designated to meet the phase-in of SFTP compliance required under the implementation schedule of table A00–1 of §86.000–08, or table A00–3, or table A00–5 of §86.000–09.
- (ii) Diesel LDVs and LDT1s which are part of an engine family which is designated to meet the phase-in of SFTP compliance required under the implementation schedule of table A00–1 of §86.000–08, or table A00–3, or table A00–5 of §86.000–09.
- (2) Starting with the 2002 model year, any light-duty vehicle or light light-duty truck which uses any regulated fuel.
- (3) Starting with the 2004 model year, any heavy light-duty truck which uses any regulated fuel.

[61 FR 54890, Oct. 22, 1996]

$\S 86.108-79$ Dynamometer.

(a) The dynamometer shall have a power absorption unit for simulation of road load power and flywheels or other means of simulating the inertia weight as specified in §86.129.

- (b)(1) The dynamometer shall have a roll or shaft revolution counter for determination of distance driven.
- (2) In lieu of the requirement in (b) (1) of this section the manufacturer shall provide some means, approved in advance by the Administrator, for the determination of distance driven.
- (c) Small twin-roll dynamometers shall have a nominal roll diameter of 8.65 inches and a nominal roll spacing of 17 inches. Large single-roll dynamometers shall have a nominal diameter of 48 roll inches. Dynamometers with other roll specifications may be used if the total simulated road load power can be shown to be equivalent, and if approved in advance by the Administrator.

[42 FR 45651, Sept. 12, 1977]

§ 86.109-94 Exhaust gas sampling system; Otto-cycle vehicles not requiring particulate emission measurements.

(a)(1) General. The exhaust gas sampling system described in this paragraph is designed to measure the true mass of gaseous emissions in the exhaust of either Otto-cycle light-duty vehicles or light-duty trucks which are waived from requirements for the measurement of particulate emissions. In the CVS concept of measuring mass emissions, two conditions must be satisfied: the total volume of the mixture of exhaust and dilution air must be measured, and a continuously proportioned volume of sample must be collected for analysis. Mass emissions are determined from the sample concentration and total flow over the test period.

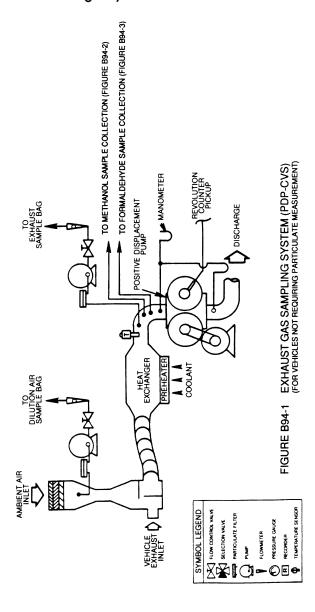
- (2) Vehicle tailpipe to CVS Duct. For methanol-fueled vehicles, cooling of the exhaust gases in the duct connecting the vehicle tailpipe to the CVS shall be minimized. This may be accomplished by:
- (i) Using a duct of unrestricted length maintained at a temperature above the maximum dew point of the exhaust, but below 250 °F (121 °C); heating and possibly cooling capabilities are required; or
- (ii) Using a short duct (up to 12 feet long) constructed of smooth wall pipe with a minimum of flexible sections, maintained at a temperature above the maximum dew point of the exhaust,

§ 86.109-94

but below 250 °F (121 °C), prior to the test and during the 10 minute hot soak segment and uninsulated during the test (insulation may remain in place and/or heating may occur during testing provided maximum temperature is not exceeded); or

- (iii) Using smooth wall duct less than five feet long with no required heating. A maximum of two short flexible connectors are allowed under this option; or
- (iv) Omitting the duct and performing the exhaust gas dilution function at the vehicle tailpipe exit.
- (3) Positive displacement pump. The Positive Displacement Pump-Constant Volume Sampler (PDP-CVS), Figure B94–1 satisfies the first condition by metering at a constant temperature and pressure through the pump. The total volume is measured by counting

the revolutions made by the calibrated positive displacement pump. The proportional samples for the bag sample, and for methanol-fueled vehicles, the methanol sample (Figure B94-2) and the formaldehyde sample (Figure B94-3), are achieved by sampling at a constant flow rate. For methanol-fueled vehicles, the sample lines for the methanol and formaldehyde samples are heated to prevent condensation. The temperature of the sample lines shall be more than 5 °F (3 °C) above the maximum dew point of the sample, but below 250 °F (121 °C). (Note: For 1990 through 1994 model year methanolfueled vehicles, methanol and formaldehyde sampling may be omitted provided the bag sample (hydrocarbons and methanol) is analyzed using a HFID calibrated with methanol.)



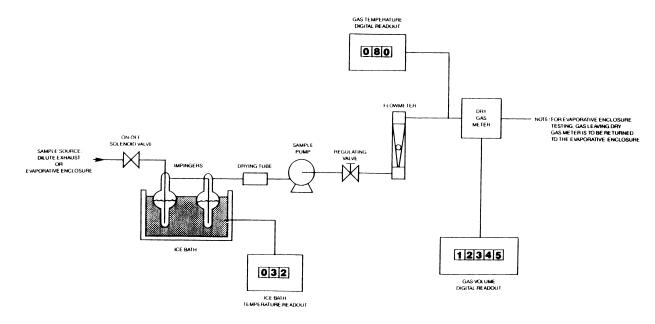


FIGURE B94-2 METHANOL SAMPLE COLLECTION FLOW SCHEMATIC

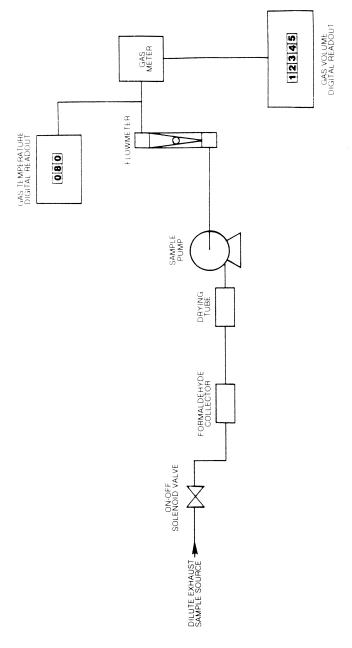


FIGURE 894-3 FORMALDEHYDE SAMPLE COLLECTION FLOW SCHEMATIC

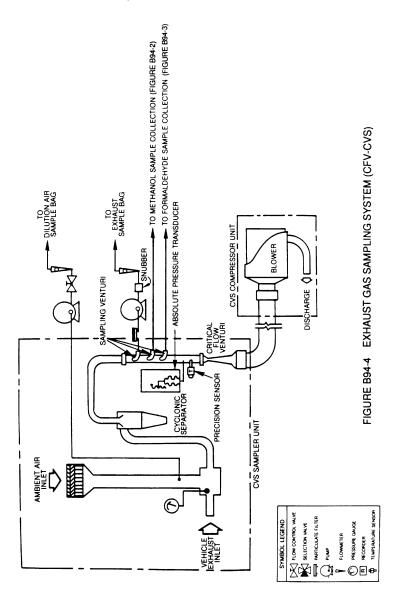
(4) Critical flow venturi. The operation of the Critical Flow Venturi-Constant Volume Sampler (CFV-CVS) sample system, Figure B94-4, is based upon the

principles of fluid dynamics associated with critical flow. Proportional sampling throughout temperature excursions is maintained by use of small

§ 86.109-94

CFVs in the sample lines (for methanol-fueled vehicles, one line supplies sample for the bag sample, another line supplies sample for the methanol sample, and a third line supplies sample for the formaldehyde sample.) The methanol and formaldehyde sample lines are heated to prevent condensation. The temperature of the sample lines shall be more than 5 °F (3 °C) above the maximum dew point of the sample, but below 250 °F (121 °C). Care should be taken to ensure that the CFVs of the sample probes are not heated since heating of the CFVs would cause loss of

proportionality. The variable mixture flow rate is maintained at sonic velocity, is inversely proportional to the square root of the gas temperature, and is computed continuously. Since the pressure and temperature are the same at all venturi inlets, the sample volume is proportional to the total volume. (Note: For 1990 through 1994 model year methanol-fueled vehicles, methanol and formaldehyde sampling may be omitted provided the bag sample (hydrocarbons and methanol) is analyzed using a HFID calibrated with methanol.)



(5) Electronic flow control. The Critical Flow Venturi-Electronic Flow Control-Constant Volume Sampler (CFV-EFC-CVS) system is identical to the CFV-CVS system described in paragraphs (a)(4) and (c) of this section, except that it maintains proportional sampling for methanol and formaldehyde

by measuring the CVS flow rate, and electronically controlling sample flow rates. For methanol-fueled vehicles, the samples lines for the methanol and formaldehyde samples are heated to prevent condensation. The temperature of the sample lines shall be more than $5~{\rm ^\circ F}$ ($3~{\rm ^\circ C}$) above the maximum dew

§ 86.109-94

point of the sample, but below 250 °F (121 °C).

- (6) Other systems. Other sampling systems may be used if shown to yield equivalent or superior results, and if approved in advance by the Administrator.
- (b) Component description, PDP-CVS. The PDP-CVS, Figure B94-1, consists of a dilution air filter and mixing assembly, heat exchanger, positive displacement pump, sampling systems (see Figure B94-2 for methanol sampling system and Figure B94-3 for formaldehyde sampling system) sampling lines which are heated to a temperature that is more than 5 °F (3 °C) above the maximum dew point of the sample, but below 250 °F (121 °C) in the case of the methanol-fueled vehicles (heating of the sample lines may be omitted, provided the methanol and formaldehyde sample collection systems are close coupled to the probes thereby preventing loss of sample due to cooling and resulting condensation in the sample lines), and associated valves, pressure and temperature sensors. The PDP-CVS shall conform to the following requirements:
- (1) Static pressure variations at the tailpipe(s) of the vehicle shall remain within ±5 inches of water (1.2 kPa) of the static pressure variations measured during a dynamometer driving cycle with no connection to the tailpipe(s). (Sampling systems capable of maintaining the static pressure to within ±1 inch of water (0.25 kPa) will be used by the Administrator if a written request substantiates the need for this closer tolerance.)
- (2) The gas mixture temperature, measured at a point immediately ahead of the positive displacement pump, shall be within ± 10 °F (± 5.6 °C) of the designed operating temperature at the start of the test. The gas mixture temperature variation from its value at the start of the test shall be limited to ± 10 °F (± 5.6 °C) during the entire test. The temperature measuring system shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (3) The pressure gauges shall have an accuracy and precision of ± 1.6 inches of water (0.4 kPa).
- (4) The flow capacity of the CVS shall be large enough to completely elimi-

nate water condensation in the dilution and sampling systems. (300 to 350 cfm (0.142 to 0.165 m³/s) is sufficient for most petroleum-fueled vehicles. Higher flow rates are required for methanolfueled vehicles and may be required for natural gas-fueled and liquefied petroleum gas-fueled vehicles. Procedures for determining CVS flow rates are detailed in "Calculation of Emissions and Fuel Economy When Using Alternative Fuels," EPA 460/3-83-009.) (Copies may be obtained from U.S. Department of Commerce, NTIS, Springfield, Virginia 22161; order #PB84104702.) Dehumidifying the dilution air before entering the CVS is allowed. Hearing the dilution air is also allowed, provided:

- (i) The air (or air plus exhaust gas) temperature does not exceed 250 °F.
- (ii) Calculation of the CVS flow rate necessary to prevent water condensation is based on the lowest temperature encountered in the CVS prior to sampling. (It is recommended that the CVS system be insulated when heated dilution air is used.)
- (iii) The dilution ratio is sufficiently high to prevent condensation in bag samples as they cool to room temperature.
- (5) Sample collection bags for dilution air and exhaust samples shall be of sufficient size so as not to impede sample flow. A single dilution air sample, covering the total test period, may be collected for the determination of methanol and formaldehyde background (methanol-fueled vehicles).
- (6) The methanol sample collection system and the formaldehyde sample collection system shall each be of sufficient capacity so as to collect samples of adequate size for analysis without significant impact on the volume of dilute exhaust passing through the PDP. The systems shall also comply with the following requirements that apply to the design of the systems, not to individual tests.
- (i) The methanol system shall be designed such that, if a test vehicle emitted the maximum allowable level of methanol (based on all applicable standards) during the first phase of the test, the measured concentration in the primary impinger would exceed either 25 mg/l or a concentration equal to 25 times the limit of detection for the

GC analyzer. Sampling systems for all phases shall be identical.

(ii) The formaldehyde system shall be designed such that, if a test vehicle emitted formaldehyde at a rate equal to twenty percent of the maximum allowable level of NMHCE (i.e., 0.05 g/mi for a 0.25 g/mi NMHCE standard), or the maximum formaldehyde level allowed by a specific formaldehyde standard. whichever is less, during the first phase of the test, the concentration of formaldehyde in the DNPH solution of the primary impinger, or solution resulting from the extraction of the DNPH cartridge, shall exceed either 2.5 mg/l or a concentration equal to 25 times the limit of detection for the HPLC analyzer. Sampling systems for all phases shall be identical.

(iii) The methanol and formaldehyde impinger systems shall be designed such that the primary impinger collects at least 90 percent of the analyte in the samples. The remaining analyte shall be collected by the secondary impinger. This requirement does not apply to dilution air samples, since they do not require secondary impingers, or to samples in which the concentrations approach the limit of detection.

(c) Component description, CFV-CVS. The CFV-CVS sample system, Figure B94-4, consists of a dilution air filter and mixing assembly, a cyclone particulate separator, unheated sampling venturies for the bag samples, and for the methanol and formaldehyde samples from methanol-fueled vehicles, samples lines heated to a temperature that is more than 5 °F (3 °C) above the maximum dew point of the sample, but below 250 °F (121 °C) for the methanol and formaldehyde samples from methanol fueled vehicles (heating of the sample lines may be omitted provided, the methanol and formaldehyde sample collection systems are close coupled to the probes thereby preventing loss of sample due to cooling and resulting condensation in the sample lines), a critical flow venturi, and assorted valves, and pressure and temperature sensors. The CFV sample system shall conform to the following requirements:

(1) Static pressure variations at the tailpipe(s) of the vehicle shall remain within ±5 inches of water (1.2 kPa) of

the static pressure variations measured during a dynamometer driving cycle with no connection to the tailpipe(s). (Sampling systems capable of maintaining the static pressure to within ±1 inch of water (0.25 kPa) will be used by the Administrator if a written request substantiates the need for this closer tolerance.)

(2) The temperature measuring system shall have an accuracy and precision of ± 2 °F (1.1 °C) and a response time of 0.100 seconds to 62.5 percent of a temperature change (as measured in hot silicone oil).

(3) The pressure measuring system shall have an accuracy and precision of ±1.6 inches of water (0.4 kPa).

(4) The flow capacity of the CVS shall be large enough to completely eliminate water condensation in the dilution and sampling systems. (300 to 350 cfm (0.142 to 0.165 m³/s) is sufficient for most petroleum-fueled vehicles. Higher flow rates are required for methanolfueled vehicles and may be required for natural gas-fueled and liquefied petroleum gas-fueled vehicles. Procedures for determining CVS flow rates are detailed in "Calculation of Emissions and Fuel Economy When Using Alternative Fuels," EPA 460/3-83-009.) Dehumidifying the dilution air before entering the CVS is allowed. Heating the dilution air is also allowed, provided:

(i) The air (or air plus exhaust gas) temperature does not exceed 250 °F (121 °C)

(ii) Calculation of the CVS flow rate necessary to prevent water condensation is based on the lowest temperature encountered in the CVS prior to sampling. (It is recommended that the CVS system be insulated when heated dilution air is used.)

(iii) The dilution ratio is sufficiently high to prevent condensation in bag samples as they cool to room temperature.

(5) Sample collection bags for dilution air and exhaust samples shall be of sufficient size so as not to impede sample flow. A single dilution air sample, covering the total test period, may be collected for the determination of methanol and formaldehyde background (methanol-fueled vehicles).

(6) The methanol sample collection system and the formaldehyde sample

§86.110-90

collection system shall each be of sufficient capacity so as to collect samples of adequate size for analysis without significant impact on the volume of dilute exhaust passing through the CVS. The systems shall also comply with the following requirements that apply to the design of the systems, not to individual tests.

- (i) The methanol system shall be designed such that, if a test vehicle emitted the maximum allowable level of methanol (based on all applicable standards) during the first phase of the test, the measured concentration in the primary impinger would exceed either 25 mg/l or a concentration equal to 25 times the limit of detection for the GC analyzer. Sampling systems for all phases shall be identical.
- (ii) The formaldehyde system shall be designed such that, if a test vehicle emitted formaldehyde at a rate equal to twenty percent of the maximum allowable level of NMHCE (i.e., 0.05 g/mi for a 0.25 g/mi NMHCE standard), or the maximum formaldehyde level allowed by a specific formaldehyde standard, whichever is less, during the first phase of the test, the concentration of formaldehyde in the DNPH solution of the primary impinger, or solution resulting from the extraction of the DNPH cartridge, shall exceed either 2.5 mg/l or a concentration equal to 25 times the limit of detection for the HPLC analyzer. Sampling systems for all phases shall be identical.
- (iii) The methanol and formaldehyde systems shall be designed such that the primary impinger collects at least 90 percent of the analyte in the samples. The remaining analyte shall be collected by the secondary impinger. This requirement does not apply to dilution air samples, since they do not require secondary impingers, or to samples in which the concentrations approach the limit of detection.
- (d) Component description, CFV-EFC-CVS. The CVS sample system is identical to the system described in paragraph (c) of this section, plus includes a means of electronically measuring the CVS flow rate, and electronic mass flow controllers for the methanol and

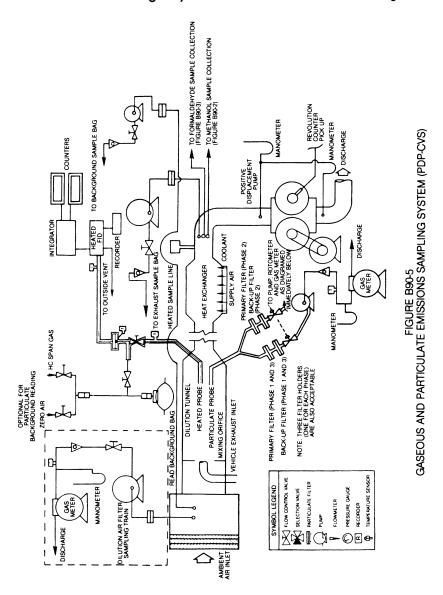
formaldehyde sample lines. The EFC sample system shall conform to all of the requirements listed in paragraph (c), except that the methanol and formaldehyde samples must both be drawn from a static probe. It also must comply with the following additional requirements:

- (1) The ratio of the CVS mass flow rate to the sample mass flow rate shall not deviate from the design ratio by more than ±5 percent. (The volumetric sample flow rate shall be varied inversely with the square root of the bulk stream temperature.)
- (2) Flow meters to totalize sample volumes for methanol and/or formaldehyde samples shall meet the accuracy specifications of §86.120. Total sample volumes may be obtained from the flow controllers, provided that the controllers meet the accuracy specifications of §86.120.

[56 FR 25760, June 5, 1991, as amended at 59 FR 48505, Sept. 21, 1994; 60 FR 34336, June 30, 1995]

§86.110-90 Exhaust gas sampling system; diesel vehicles.

- (a) General. The exhaust gas sampling system described in this paragraph is designed to measure the true mass of both gaseous and particulate emissions in the exhaust of either diesel lightduty vehicles and light-duty trucks. This system utilizes the CVS concept (described in §86.109) of measuring mass emissions. The mass of gaseous emissions is determined from the sample concentration and total flow over the test period. The mass of particulate emissions is determined from a proportional mass sample collected on a filter and from the total flow over the test period. General requirements are as follows:
- (1) This sampling system requires the use of a PDP-CVS or a CFV sample system with heat exchanger connected to a dilution tunnel. Figure B90-5 is a schematic drawing of the PDP system. Figure B90-6 is a schematic drawing of the CFV system (methanol-fueled Ottocycle vehicles may be tested using this test equipment.)



487

(2) Bag, HFID, and particulate sampling capabilities as shown in Figure B90-5 (or Figure B90-6) are required to provide both gaseous and particulate

from а

FIGURE B91-6 GASEOUS AND PARTICULATE EMISSIONS SAMPLING SYSTEM (CFV-CVS)

- (3) Petroleum-fueled diesel vehicles require a heated flame ionization detector (HFID) (375°±20 °F (191°±11 °C)) sample for hydrocarbon analysis. The HFID sample must be taken directly from the diluted exhaust stream through a heated probe in the dilution tunnel.
- (4) Methanol-fueled vehicles require the use of a heated flame ionization detector (HFID) (235°±15°F (113°±8°C)) for hydrocarbon analysis. With an HFID, the hydrocarbon analysis can be made on the bag sample and the methanol and formaldehyde analyses are performed on the samples collected for these purposes (Figures B90–2 and B90–3). NOTE: For 1990 through 1994 model year methanol-fueled vehicles, methanol and formaldehyde sampling may be omitted provided the bag sample is analyzed using a HFID calibrated with methanol.
- (5) Methanol-fueled vehicles require either:
- (i) A tailpipe to dilution tunnel duct of unrestricted length maintained at $235^{\circ} \pm 15$ °F ($113^{\circ} \pm 8$ °C) through heating and cooling as required; or
- (ii) Using short duct (up to 12 feet long) constructed of smooth wall pipe with a minimum of flexible sections maintained at 235° ±15 °F (113° ±8 °C) prior to the test and during breaks in testing (insulation may remain in place and/or heating may occur during testing provided maximum temperature is not exceeded); or
- (iii) Using a smooth wall duct less than five feet long with no required heating, or
- (iv) Omitting the duct and performing the exhaust gas dilution function at the vehicle tailpipe exit.
- (6) Since various configurations can produce equivalent results, exact conformance with these drawings is not required. Additional components such as instruments, valves, solenoids, pumps, and switches may be used to provide additional information and coordinate the functions of the component systems.
- (7) Other sampling systems may be used if shown to yield equivalent results and if approved in advance by the Administrator.
- (b) Component description—petroleum-fueled diesel vehicles. The components

- necessary for petroleum fueled diesel vehicle exhaust sampling shall meet the following requirements:
- (1) The PDP-CVS, Figure B90-5, shall conform to all of the requirements listed for the exhaust gas PDP-CVS (§86.109(b)), with one exception: a flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of 125 °F (52 °C) or less.
- (2) The CFV sample system, Figure B90-6, shall conform to all of the requirements listed for the exhaust gas CFV sample system (§86.109(c)), with four exceptions:
- (i) A flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of $125~^{\circ}F$ ($52~^{\circ}C$) or less.
 - (ii) A heat exchanger is required.
- (iii) The gas mixture temperature, measured at a point immediately ahead of the critical flow venturi, shall be within ± 20 °F (11 °C) of the designed operating temperature at the start of the test. The gas mixture temperature variation from its value at the start of the test shall be limited to ± 20 °F (11 °C) during the entire test. The temperature measuring system shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (iv) The cyclonic separator is optional.
- (3) The transfer of heat from the vehicle exhaust gas shall be minimized between the point where it leaves the vehicle tailpipe(s) and the point where it enters the dilution tunnel airstream. To accomplish this, a short length (not more than 12 feet (365 cm) if uninsulated, or not more than 20 feet (610 cm) if insulated) of smooth stainless steel tubing from the tailpipe to the dilution tunnel is required. This tubing shall have a maximum inside diameter of 4.0 inches (10.2 cm). Short sections of flexible tubing at connection points are allowed.
- (4) The vehicle exhaust shall be directed downstream at the point where it is introduced into the dilution tunnel.
- (5) The dilution air shall be between 68 °F (20 °C) and 86 °F (30 °C) during the test.

§86.110-90

- (6) The dilution tunnel shall be:
- (i) Sized to permit development of turbulent flow (Reynold's No. >>4000) and complete mixing of the exhaust and dilution air between the mixing orifice and each of the two sample probes (i.e., the particulate probe and the heated HC sample probe). It is recommended that uniform mixing be demonstrated by the user.
- (ii) At least 8.0 inches (20.3 cm) in diameter.
- (iii) Constructed of electrically conductive material which does not react with the exhaust components.
 - (iv) Grounded.
- (7) The temperature of the diluted exhaust stream inside of the dilution tunnel shall be sufficient to prevent water condensation. However, the sample zone dilute exhaust temperature shall not exceed 125 °F (52 °C) at any time during the test.
- (8) The particulate sample probe shall be:
- (i) Installed facing upstream at a point where the dilution air and exhaust are well mixed (i.e., near the tunnel centerline, approximately 10 tunnel diameters downstream from the point where the exhaust enters the dilution tunnel).
- (ii) Sufficiently distant (radially) from the total hydrocarbon probe so as to be free from the influence of any wakes or eddies produced by the total hydrocarbon probe.
- (iii) 0.5 inch $(1.27\ \text{cm})$ minimum inside diameter.
- (iv) The distance from the sampling tip to the filter holder shall be at least 5 probe diameters (for filters located inside of the tunnel), but not more than 40.0 inches (102 cm) for filters located outside of the dilution tunnel.
 - (v) Free from sharp bends.
- (vi) Configured so that a clean particulate filter (including back-up filter) can be selected simultaneously with the selection of an empty gaseous emissions bag.
- (9) The flow rate through the particulate probe shall be maintained to a constant value within ± 5 percent of the set flow rate.
- (10) The particulate sample pump shall be located sufficiently distant from the dilution tunnel so that the inlet gas temperature is maintained at

- a constant temperature (± 5.0 °F (2.8 °C)).
- (11) The gas meters or flow instrumentation shall be located sufficiently distant from the tunnel so that the inlet gas temperature remains constant (± 5.0 °F (2.8 °C)).
- (12) The total hydrocarbon probe shall be:
- (i) Installed facing upstream at a point where the dilution air and exhaust are well mixed (i.e., approximately 10 tunnel diameters downstream from the point where the exhaust enters the dilution tunnel).
- (ii) Sufficiently distant (radially) from the particulate probe so as to be free from the influence of any wakes or eddies produced by the particulate probe.
- (iii) Heated and insulated over the entire length to maintain a $375^{\circ}\pm20$ °F ($191^{\circ}\pm11$ °C) wall temperature.
- (iv) 0.19 in. (0.48 cm) minimum inside diameter.
- (13) It is intended that the total hydrocarbon probe be free from cold spots (i.e., free from spots where the probe wall temperature is less than 355 °F). This will be determined by a temperature sensor located on a section of the probe wall outside of the dilution tunnel. The temperature sensor shall be insulated from any heating elements on the probe. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (14) The dilute exhaust gas flowing in the total hydrocarbon sample system shall be:
- (i) At 375 °F±10 °F (191 °C±6 °C) immediately before the heated filter. This will be determined by a temperature sensor located immediately upstream of the filter. The sensor shall have an accuracy and precision of ±2 °F (1.1 °C).
- (ii) At 375 °F±10 °F (191 °C±6 °C) immediately before the HFID. This will be determined by a temperature sensor located at the exit of the heated sample line. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (15) It is intended that the dilute exhaust gas flowing in the total hydrocarbon sample system be between 365 °F and 385 °F (185 °C and 197 °C).
- (c) Component description—methanol-fueled diesel vehicles. The components necessary for methanol-fueled diesel

vehicle exhaust sampling shall meet the following requirements:

- (1) The PDP-CVS, Figure B90–5 shall conform to all of the requirements listed for the exhaust gas PDP-CVS (§86.109 (a)(3) and (b)), with one exception: a flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of 125 °F (52 °C) or less and shall prevent the condensation of water vapor in the dilution tunnel.
- (2) The CFV sample system, Figure B90-6 shall conform to all of the requirements listed for the exhaust gas CFV sample system (§86.109 (a)(4) and (c)), with four exceptions:
- (i) A flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of 125 °F (52 °C) or less and shall prevent the condensation of water vapor in the dilution tunnel.
 - (ii) A heat exchanger is required.
- (iii) The gas mixture temperature, measured at a point immediately ahead of the critical flow venturi, shall be within ± 20 °F (11 °C) of the designed operating temperature at the start of the test. The gas mixture temperature variation from its value at the start of the test shall be limited to ± 20 °F (11 °C) during the entire test. The temperature measuring system shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (iv) The cyclonic separator is optional.
- (3) Losses of methanol due to condensation of water in the duct connecting the vehicle tail pipe to the dilation tunnel must be minimized. This may be accomplished by:
- (i) The use of a duct of unrestricted length maintained at 235° \pm 15 °F (113° \pm 8 °C) through heating and cooling as required, or
- (ii) The use of a short duct (up to 12 feet long) constructed of smooth wall pipe with a minimum of flexible sections maintained at 235°±15 °F (113°±8 °C) prior to the test and during breaks in testing (insulation may remain in place and/or heating may occur during testing provided maximum temperature is not exceeded); or

- (iii) Using a smooth wall duct less than five feet long with no required heating, or
- (iv) Omitting the duct and performing the exhaust gas dilution function at the vehicle tailpipe exit.
- (4) The vehicle exhaust shall be directed downstream at the point where it is introduced into the dilution tunnel.
- (5) The dilution air shall be between 68 °F (20 °C) and 86 °F (30 °C) during the test.
 - (6) The dilution tunnel shall be:
- (i) Sized to permit development of turbulent flow (Reynold's No. >>4000) and complete mixing of the exhaust and dilution air between the mixing orifice and the particulate sample probe. It is recommended that uniform mixing be demonstrated by the user.
- (ii) At least 8.0 inches (20.3 cm) in diameter.
- (iii) Constructed of electrically conductive material which does not react with the exhaust components.
 - (iv) Grounded.
- (7) The temperature of the diluted exhaust stream inside of the dilution tunnel shall be sufficient to prevent water condensation. However, the sample zone dilute exhaust temperature shall not exceed 125 °F (52 °C) at any time during the test.
- (8) The particulate sample probe shall be:
- (i) Installed facing upstream at a point where the dilution air and exhaust are well mixed (i.e., near the tunnel centerline, approximately 10 tunnel diameters downstream from the point where the exhaust enters the dilution tunnel).
- (ii) Sufficiently distant (radially) from the total hydrocarbon probe so as to be free from the influence of any wakes or eddies produced by the total hydrocarbon probe.
- (iii) 0.5 inch $(1.27\ \text{cm})$ minimum inside diameter.
- (iv) The distance from the sampling tip to the filter holder shall be at least 5 probe diameters (for filters located inside of the tunnel), but not more than 40.0 inches (102 cm) for filters located outside of the dilution tunnel.
 - (v) Free from sharp bends.
- (vi) Configured so that a clean particulate filter (including back up filter)

§86.110-90

can be selected simultaneously with the selection of an empty gaseous emissions bag.

- (9) The flow rate through the particulate probe shall be maintained to a constant value within ± 5 percent of the set flow rate.
- (10) The particulate sample pump shall be located sufficiently distant from the dilution tunnel so that the inlet gas temperature is maintained at a constant temperature (±5.0 °F (2.8 °C)).
- (11) The gas meters or flow instrumentation shall be located sufficiently distant from the tunnel so that the inlet gas temperature remains constant $(\pm 5.0 \, ^{\circ}\text{F} \, (2.8 \, ^{\circ}\text{C}))$.
 - (12) The hydrocarbon probe shall be:
- (i) Installed facing upstream at a point where the dilution air and exhaust are well mixed (i.e., approximately 10 tunnel diameters downstream from the point where the exhaust enters the dilution tunnel).
- (ii) Sufficiently distant (radially) from the particulate probe so as to be free from the influence of any wakes or eddies produced by the particulate probe.
- (iii) Heated and insulated over the entire length to maintain a 235°±15 °F (113°±8 °C) wall temperature.
- (iv) 0.19in. $(0.48\ \mathrm{cm})$ minimum inside diameter.
- (13) It is intended that the total hydrocarbon probe be free from cold spots (i.e., free from cold spots where the probe wall temperature is less than 220 °F.) This will be determined by a temperature sensor located on a section of the probe wall outside of the dilution tunnel. The temperature sensor shall be insulated from any heating elements

on the probe. The sensor shall have an accuracy and precision of $\pm 2~^\circ F$ (1.1 $^\circ C).$

- (14) The dilute exhaust gas flowing in the hydrocarbon sample system shall be:
- (i) At 235 °F±15 °F (113 °C±8 °C) immediately before the heated filter. This will be determined by a temperature sensor located immediately upstream of the filter. The sensor shall have an accuracy and precision of ±2 °F (1.1 °C).
- (ii) At 235 °F±15 °F (113 °C ± 8 °C) immediately before the HFID. This will be determined by a temperature sensor located at the exit of the heated sample line. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (15) It is intended that the dilute exhaust gas flowing in the hydrocarbon sample system be between 220 $^{\circ}F$ and 250 $^{\circ}F$ (105 $^{\circ}C$ and 121 $^{\circ}C$).
- (16) For methanol-fueled vehicles, bag sampling procedures for the measurement of hydrocarbons as described in §86.109 may be employed.
- (d) Filters, particulate sampling. (1) Filter acceptance criteria. Valid diesel particulate net filter weights shall be accepted according to the following criteria:
- (i) During each phase of the UDDS, dilute exhaust will be simultaneously sampled by paired primary test and back-up test filters.
- (ii) The back-up filter holder shall be located 3 to 4 inches downstream of the primary filter holder.
- (iii) The net weight of particulate material collected on each primary test filter and each back-up test filter shall be determined by the procedure outlined in §86.139.
- (iv) A ratio of net weights will be determined by the following formula:

Ratio of net weights = $\frac{\text{(Mass Particulate)}_{\text{primary filter}}}{\text{(Mass Particulate)}_{\text{primary filter}} + \text{(Mass Particulate)}_{\text{back-up filter}}}$

- (v) If the ratio is greater than 0.95, then particulate emissions calculations are based on the net weight of the primary filter only.
- (vi) If the ratio is less than 0.95, then particulate emissions calculations are

based on the combined net weights of the back-up test filter and the primary test filter.

(2) The particulate filter must have a minimum 47 mm diameter (37 mm stain area). Larger diameter filters are

also acceptable. (Larger diameter filters may be desirable in order to reduce the pressure drop across the filter when testing vehicles which produce large amounts of particulate.)

- (3) The recommended minimum loading on the primary 47 mm filter is 0.5 milligrams. Equivalent loadings (i.e., mass/stain area) are recommended for larger filters.
- (4) Fluorocarbon coated glass fiber filters or fluorocarbon-based (membrane) filters are required for particulate collection.

[54 FR 14507, Apr. 11, 1989]

§ 86.110-94 Exhaust gas sampling system; diesel-cycle vehicles, and Ottocycle vehicles requiring particulate emissions measurements.

Section 86.110–94 includes text that specifies requirements that differ from §86.110–90. Where a paragraph in §86.110–90 is identical and applicable to §86.110–94, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.110–90." Where a corresponding paragraph of §86.110–90 is not applicable, this is indicated by the statement "[Reserved]."

- (a) General. The exhaust gas sampling system described in this paragraph is designed to measure the true mass of both gaseous and particulate emissions in the exhaust of either diesel-cycle or Otto-cycle light-duty vehicles and light-duty trucks. This system utilizes the CVS concept (described in §86.109) of measuring mass emissions. The mass of gaseous emissions is determined from the sample concentration and total flow over the test period. The mass of particulate emissions is determined from a proportional mass sample collected on a filter and from the total flow over the test period. General requirements are as follows:
- (1) This sampling system requires the use of a PDP-CVS, CFV-CVS (or a CFV-EFC-CVS), sample system with heat exchanger connected to a dilution tunnel. The heat exchanger is not required for the CFV-CVS or EFC-CFV-CVS if electronic flow controllers are used to maintain proportionality for the particulate sample. Figure B94-5 is a schematic drawing of the PDP system. Figure B94-6 is a schematic drawing of the CFV-CVS system. (Methanol-fueled Otto-cycle vehicles may be tested using this test equipment, without measuring particulate emissions.)

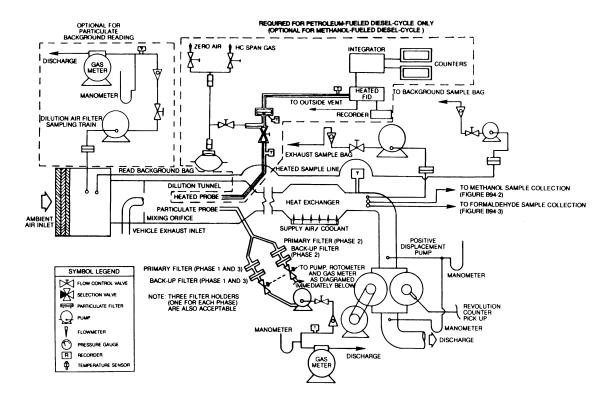
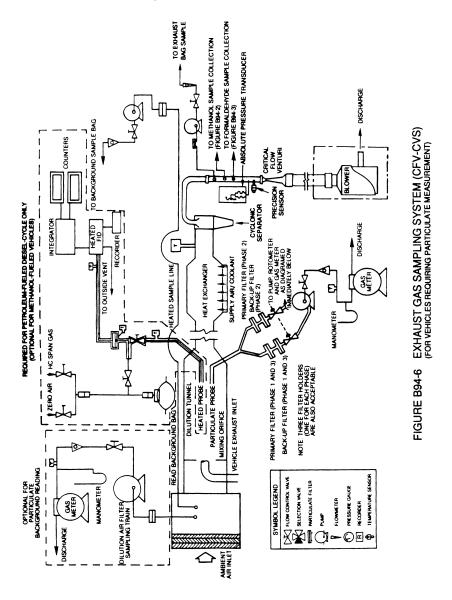


FIGURE B94-5 EXHAUST GAS SAMPLING SYSTEM (PDP-CVS) (FOR VEHICLES REQUIRING PARTICULATE MEASUREMENT)



(2) Bag, continuous HFID (required for petroleum-fueled diesel-cycle and optional for methanol-fueled, natural gas-fueled and liquefied petroleum gas-fueled diesel-cycle vehicles), and particulate sampling capabilities as shown in Figure B94–5 (or Figure B94–6) are required to provide both gaseous and

particulate emissions sampling capabilities from a single system.

(3) Petroleum-fueled diesel-cycle vehicles require a heated flame ionization detector (HFID) (375 $^{\circ}\pm20$ $^{\circ}F$ (191 $^{\circ}\pm11$ $^{\circ}C)) sample for total hydrocarbon (THC) analysis. The HFID sample must$

§86.110-94

be taken directly from the diluted exhaust stream through a heated probe in the dilution tunnel.

(4) Methanol-fueled vehicles require the use of a heated flame ionization detector (HFID) (235 °±15 °F (113 °±8 °C)) for hydrocarbon analysis. With an HFID, the hydrocarbon analysis can be made on the bag sample and the methanol and formaldehyde analyses are performed on the samples collected for these purposes (Figures B94–2 and B94–3).

NOTE: For 1990 through 1994 model year methanol-fueled vehicles, methanol and formaldehyde sampling may be omitted provided the bag sample is analyzed using a HFID calibrated with methanol.

- (5) For methanol-fueled vehicles, the vehicle tailpipe-to-dilution tunnel connection shall be made by:
- (i) A tailpipe to dilution tunnel duct of unrestricted length maintained at a temperature above the dew point of the mixture, but below 250 °F (121 °C) through heating and cooling as required; or
- (ii) Using a short duct (up to 12 feet long) constructed of smooth wall pipe with a minimum of flexible sections maintained at a temperature above the dew point of the mixture, but below 250 °F (121 °C) prior to the test and during breaks in testing (insulation may remain in place and or heating may occur during the testing provided the maximum temperature is not exceeded); or
- (iii) Using smooth wall duct less than five feet long with no required heating. A maximum of two short flexible connectors are allowed under this option; or
- (iv) By omitting the duct and performing the exhaust gas dilution function at the vehicle tailpipe exit.
- (6) For natural gas-fueled and liquefied petroleum gas-fueled diesel vehicles either a heated flame ionization detector (HFID) [375°±20 °F (191°±11 °C)] or a non-heated flame ionization detector may be used for hydrocarbon analysis.
- (7) Since various configurations can produce equivalent results, exact conformance with these drawings is not required. Additional components such as instruments, valves, solenoids, pumps, and switches may be used to provide

- additional information and coordinate the functions of the component systems.
- (8) Other sampling systems may be used if shown to yield equivalent or superior results and if approved in advance by the Administrator.
- (b) Component description—petroleum-fueled, natural gas-fueled and liquefied petroleum gas-fueled vehicles. The components necessary for petroleum-fueled, natural gas-fueled and liquefied petroleum gas-fueled vehicle exhaust sampling shall meet the following requirements:
- (1) The PDP-CVS, Figure B94–5, shall contain a proportional particulate sampling system, and shall conform to all of the requirements listed for the exhaust gas PDP-CVS (§86.109(b)), with one exception: a flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of 125 °F (52 °C) or less.
- (2) The CFV sample system, Figure B94-6, shall contain a proportional particulate sampling system, and shall conform to all of the requirements listed for the exhaust gas CFV sample system (§86.109(c)), except for the following:
- (i) A flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of 125 $^{\circ}$ F (52 $^{\circ}$ C) or less.
- (ii) If a constant volume particulate sample is collected, a heat exchanger is required.
- (iii) If a heat exchanger is used, the gas mixture temperature, measured at a point immediately ahead of the critical flow venturi, shall be within $\pm 20~{\rm F}$ (11 °C) of the designed operating temperature at the start of the test. The gas mixture temperature variation from its value at the start of the test shall be limited to $\pm 20~{\rm F}$ (11 °C) during the entire test. The temperature measuring system shall have an accuracy and precision of $\pm 2~{\rm F}$ (1.1 °C).
- (iv) The cyclonic separator is optional.
- (3) For gasoline-fueled, natural gasfueled and liquefied petroleum gasfueled Otto-cycle and petroleum-fueled, natural gas- fueled and liquefied petroleum gas-fueled diesel-cycle vehicles,

the transfer of heat from the vehicle exhaust gas shall be minimized between the point where it leaves the vehicle tailpipe(s) and the point where it enters the dilution tunnel airstream. To accomplish this, a short length (not more than 12 feet (365 cm) if uninsulated, or not more than 20 feet (610 cm) if insulated) of smooth stainless steel tubing from the tailpipe to the dilution tunnel is required. This tubing shall have a maximum inside diameter of 4.0 inches (10.2 cm). Short sections of flexible tubing at connection points are allowed.

- (4) The vehicle exhaust shall be directed downstream at the point where it is introduced into the dilution tunnel
- (5) The dilution air shall be between 68 °F (20 °C) and 86 °F (30 °C) during the test.
 - (6) The dilution tunnel shall be:
- (i) Sized to permit development of turbulent flow (Reynold's No. <<4000) and complete mixing of the exhaust and dilution air between the mixing orifice and each of the two sample probes (i.e., the particulate probe and the heated THC sample probe). It is recommended that uniform mixing be demonstrated by the user.
- (ii) At least 8.0 inches (20.3 cm) in diameter.
- (iii) Constructed of electrically conductive material which does not react with the exhaust components.
 - (iv) Grounded.
- (7) The temperature of the diluted exhaust stream inside of the dilution tunnel shall be sufficient to prevent water condensation. However, the sample zone dilute exhaust temperature shall not exceed 125 °F (52 °C) at any time during the test.
- (8) The particulate sample probe shall be:
- (i) Installed facing upstream at a point where the dilution air and exhaust are well mixed (i.e., near the tunnel centerline, approximately 10 tunnel diameters downstream from the point where the exhaust enters the dilution tunnel).
- (ii) Sufficiently distant (radially) from the THC probe (when the THC probe is required) so as to be free from the influence of any wakes or eddies produced by the THC probe.

- (iii) 0.5 inch $(1.27\ \mathrm{cm})$ minimum inside diameter.
- (iv) The distance from the sampling tip to the filter holder shall be at least 5 probe diameters (for filters located inside of the tunnel), but not more than 40.0 inches (102 cm) for filters located outside of the dilution tunnel.
 - (v) Free from sharp bends.
- (vi) Configured so that a clean particulate filter (including back-up filter) can be selected simultaneously with the selection of an empty gaseous emissions bag.
- (9) The flow rate through the particulate probe shall be maintained to a constant value within ±5 percent of the set flow rate.
- (10) The particulate sample pump shall be located sufficiently distant from the dilution tunnel so that the inlet gas temperature is maintained at a constant temperature (±5.0 °F (2.8 °C)).
- (11) The gas meters or flow instrumentation shall be located sufficiently distant from the tunnel so that the inlet gas temperature remains constant $(\pm 5.0 \text{ °F} (2.8 \text{ °C}))$.
- (12) The THC probe (when the THC probe is required) shall be:
- (i) Installed facing upstream at a point where the dilution air and exhaust are well mixed (i.e., approximately 10 tunnel diameters downstream from the point where the exhaust enters the dilution tunnel).
- (ii) Sufficiently distant (radially) from the particulate probe so as to be free from the influence of any wakes or eddies produced by the particulate probe.
- (iii) Heated and insulated over the entire length to maintain a 375 $^{\circ}\pm20$ $^{\circ}F$ (191 $^{\circ}\pm11$ $^{\circ}C$) wall temperature.
- (iv) 0.19 in. (0.48 cm) minimum inside diameter.
- (13) It is intended that the THC probe be free from cold spots (i.e., free from spots where the probe wall temperature is less than 355 °F). This will be determined by a temperature sensor located on a section of the probe wall outside of the dilution tunnel. The temperature sensor shall be insulated from any heating elements on the probe. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).

§86.110-94

- (14) The dilute exhaust gas flowing in the THC sample system shall be:
- (i) At 375 °F±10 °F (191 °C±6 °C) immediately before the heated filter. This will be determined by a temperature sensor located immediately upstream of the filter. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (ii) At 375 °F±10 °F (191 °C ±6 °C) immediately before the HFID. This will be determined by a temperature sensor located at the exit of the heated sample line. The sensor shall have an accuracy and precision of ±2 °F (1.1 °C).
- (15) It is intended that the dilute exhaust gas flowing in the THC sample system be between 365 °F and 385 °F (185 °C and 197 °C).
- (c) Component description—methanol-fueled vehicles. The components necessary for methanol-fueled vehicle exhaust sampling shall meet the following requirements:
- (1) The PDP-CVS, Figure B94–5, shall contain a proportional particulate sampling system, and shall conform to all of the requirements listed for the exhaust gas PDP-CVS (§86.109), with one exception: a flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of 125 °F (52 °C) or less.
- (2) The CFV-CVS sample system, Figure B94–6, shall contain a proportional particulate sampling system, and shall conform to all of the requirements listed for the exhaust gas CFV sample system (§86.109), except for the following:
- (i) A flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of 125 °F (52 °C) or less.
- (ii) If a constant volume particulate sample is collected, a heat exchanger is required.
- (iii) If a heat exchanger is used, the gas mixture temperature, measured at a point immediately ahead of the critical flow venturi, shall be within ± 20 °F (11 °C) of the designed operating temperature at the start of the test. The gas mixture temperature variation from its value at the start of the test shall be limited to ± 20 °F (11 °C) during the entire test. The temperature measuring system shall have an accuracy and precision of ± 2 °F (1.1 °C).

- (iv) The cyclonic separator is optional.
- (3) The EFC-CFV-CVS sample system shall conform to all of the requirements listed for the exhaust gas EFC sample system (§86.109) with three exceptions:
- (i) A flow rate of sufficient volume is required to maintain the diluted exhaust stream, from which the particulate sample flow is taken, at a temperature of 125 °F (52 °C) or less.
- (ii) A proportional particulate sample shall be collected using an electronic flow controller that meets the performance criteria listed in §86.109 for methanol and formaldehyde EFC systems.
- (iii) The cyclonic separator is optional.
- (4) Losses of methanol due to condensation of water in the duct connecting the vehicle tail pipe to the dilution tunnel must be eliminated. This may be accomplished by:
- (i) The use of a duct of unrestricted length maintained at a temperature above the maximum dew point of the exhaust, but below 250 °F (121 °C), through heating and cooling as required; or
- (ii) The use of a short duct (up to 12 feet long) constructed of smooth wall pipe with a minimum of flexible sections maintained at a temperature above the maximum dew point of the exhaust, but below 250 °F (121 °C), prior to the test and during breaks in testing (insulation may remain in place and/or heating may occur during testing provided maximum temperature is not exceeded); or
- (iii) Using smooth wall duct less than five feet long with no required heating. A maximum of two short flexible connectors are allowed under this option; or
- (iv) Omitting the duct and performing the exhaust gas dilution function at the vehicle tailpipe exit.
- (5) The vehicle exhaust shall be directed downstream at the point where it is introduced into the dilution tunnel.
- (6) The dilution air shall be between 68 °F (20 °C) and 86 °F (30 °C) during the test (unless the requirements of \$86.109-94(b)(4) are also met).
 - (7) The dilution tunnel shall be:

- (i) Sized to permit development of turbulent flow (Reynold's No. >>4000) and complete mixing of the exhaust and dilution air between the mixing orifice and the particulate sample probe. It is recommended that uniform mixing be demonstrated by the user.
- (ii) At least 8.0 inches (20.3 cm) in diameter.
- (iii) Constructed of electrically conductive material which does not react with the exhaust components.
 - (iv) Grounded.
- (8) The temperature of the diluted exhaust stream inside of the dilution tunnel shall be sufficient to prevent water condensation. However, the sample zone dilute exhaust temperature shall not exceed 125 °F (52 °C) at any time during the test.
- (9) The particulate sample probe shall be:
- (i) Installed facing upstream at a point where the dilution air and exhaust are well mixed (i.e., near the tunnel centerline, approximately 10 tunnel diameters downstream from the point where the exhaust enters the dilution tunnel).
- (ii) Sufficiently distant (radially) from the THC probe so as to be free from the influence of any wakes or eddies produced by the THC probe.
- (iii) 0.5 inch (1.27 cm) minimum inside diameter.
- (iv) The distance from the sampling tip to the filter holder shall be at least five probe diameters (for filters located inside the tunnel), but not more than 40.0 inches (102 cm) for filters located outside of the dilution tunnel.
 - (v) Free from sharp bends.
- (vi) Configured so that a clean particulate filter (including back up filter) can be selected simultaneously with the selection of an empty gaseous emissions bag.
- (10) The flow rate through the particulate probe shall be maintained to a constant value within ± 5 percent of the set flow rate.
- (11) The particulate sample pump shall be located sufficiently distant from the dilution tunnel so that the inlet gas temperature is maintained at a constant temperature (±5.0 °F (2.8 °C)).
- (12) The gas meters or flow instrumentation shall be located sufficiently

- distant from the tunnel so that the inlet gas temperature remains constant (± 5.0 °F (2.8 °C)).
 - (13) The hydrocarbon probe shall be:
- (i) Installed facing upstream at a point where the dilution air and exhaust are well mixed (i.e., approximately ten tunnel diameters downstream from the point where the exhaust enters the dilution tunnel).
- (ii) Sufficiently distant (radially) from the particulate probe so as to be free from the influence of any wakes of eddies produced by the particulate probe.
- (iii) Heated and insulated over the entire length to maintain a wall temperature more than 5 $^{\circ}$ F (3 $^{\circ}$ C) above the maximum dew point of the sample, but below 250 $^{\circ}$ F (121 $^{\circ}$ C).
- (iv) 0.19 in. (0.48 cm) minimum inside diameter.
- (14) It is intended that the THC probe be free from cold spots (i.e., free from cold spots where the probe wall temperature is less than 5 °F (3 °C) above the maximum dew point of the sample.) This will be determined by a temperature sensor located on a section of the probe wall outside of the dilution tunnel. The temperature sensor shall be insulated from any heating elements on the probe. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (15) The dilute exhaust gas flowing in the hydrocarbon sample system shall be:
- (i) At 235 °F ±15 °F (113 °C ±8 °C) immediately before the heated filter. This will be determined by a temperature sensor located immediately upstream of the filter. The sensor shall have an accuracy and precision of ±2 °F (1.1 °C).
- (ii) At 235° ± 15 °F (113°C ± 8 °C) immediately before the HFID. This will be determined by a temperature sensor located at the exit of the heated sample line. The sensor shall have an accuracy and precision of ± 2 °F (1.1°C).
- (16) It is intended that the dilute exhaust gas flowing in the hydrocarbon sample system between 220 °F and 250 °F (105 °C and 121 °C).
- (17) For methanol-fueled vehicles, bag sampling procedures for the measurement of hydrocarbons as described in §86.109 may be employed.

§86.111-90

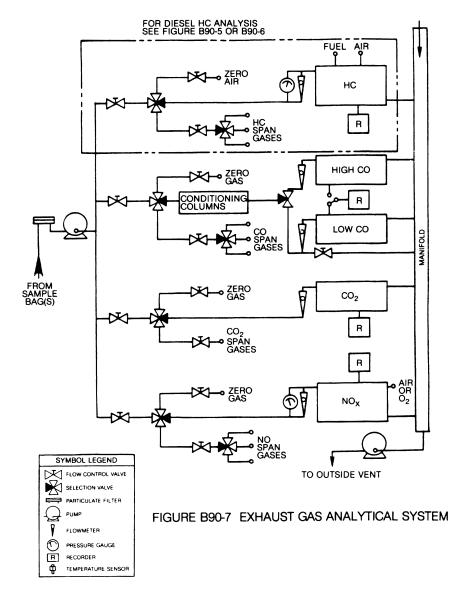
(d) [Reserved]. For guidance see \$86.110-90.

[56 FR 25767, June 5, 1991, as amended at 59 FR 48505, Sept. 21, 1994; 60 FR 34342, June 30, 1995]

§86.111-90 Exhaust gas analytical system.

(a) Schematic drawings. Figure B90–7 is a schematic drawing of the exhaust gas analytical system for analysis of hydrocarbons (HC) (hydrocarbons plus methanol in the case of methanol-fueled vehicles), carbon monoxide (CO), carbon dioxide (CO₂), and oxides of ni-

trogen (NO_X) . The schematic diagram of the hydrocarbon analysis train for diesel vehicles (and for hydrocarbons plus methanol for methanol-fueled diesel vehicles if continuous HFID analysis is employed) is shown as part of Figure B90–5 (or Figure B90–6). Since various configurations can produce accurate results, exact conformance with either drawing is not required. Additional components such as instruments, valves, solenoids, pumps and switches may be used to provide additional information and coordinate the functions of the component systems.



(b) Major component description. The exhaust gas analytical system for HC, CO, CO₂, and NO_X, Figure B90–7, consists of a flame ionization detector (FID) (heated, $235^{\circ}\pm15$ °F ($113^{\circ}\pm8$ °C) for methanol-fueled vehicles) for the determination of hydrocarbons, non-dispersive infrared analyzers (NDIR) for the determination of carbon monoxide and

carbon dioxide and a chemiluminescence analyzer (CL) for the determination of oxides of nitrogen. A heated flame ionization detector (HFID) is used for the continuous determination of hydrocarbons from petroleum-fueled diesel vehicles (may also be used with methanol-fueled diesel vehicles), Figure B90–5 (or B90–6).

§86.111-94

The analytical system for methanol consists of a gas chromatograph (GC) equipped with a flame ionization detector. The analysis for formaldehyde is performed using high pressure liquid chromatography (HPLC) of 2,4-dinitrophenylhydrazine (DNPH) derivatives using ultraviolet (UV) detection. The exhaust gas analytical system shall conform to the following requirements:

- (1) The CL requires that the nitrogen dioxide present in the sample be converted to nitric oxide before analysis. Other types of analyzers may be used if shown to yield equivalent results and if approved in advance by the Administrator.
- (2) The carbon monoxide (CO) NDIR analyzer may require a sample conditioning column containing CaSO₄, or indicating silica gel to remove water vapor and containing ascarite to remove carbon dioxide from the CO analysis stream.
- (i) If CO instruments which are essentially free of CO_2 and water vapor interference are used, the use of the conditioning column may be deleted, see §§ 86.122 and 86.144.
- (ii) A CO instrument will be considered to be essentially free of CO_2 and water vapor interference if its response to a mixture of 3 percent CO_2 in N_2 which has been bubbled through water at room temperature produces an equivalent CO response, as measured on the most sensitive CO range, which is less than 1 percent of full scale CO concentration on ranges above 300 ppm full scale or less than 3 ppm on ranges below 300 ppm full scale, see §86.122.
- (3) For petroleum-fueled diesel vehicles (and if selected, for methanol-fueled diesel vehicles) a continuous hydrocarbon sample shall be measured using a heated analyzer train as shown in Figure B90–5 (or B90–6). The train shall include a heated probe, a heated continuous sampling line, a heated particulate filter and a heated hydrocarbon instrument (HFID) complete with heated pump, filter and flow control system.
- (i) The response time of this instrument shall be less than 1.5 seconds for 90 percent of full scale response.
- (ii) The continuous HC sample system may use an "overflow" zero and span system; see §86.140-82(b)(4). In this

type of system (figures B82-3A and B82-4A), zero or span gas is introduced into the heated sample line at a flow rate that exceeds the sample flow rate to the HFID. The excess gas overflows the sample probe into the dilution tunnel. This method assures that the reference gas enters HFID in the same concentration as the injected reference gas and at the same rate as the sample exhaust gas. In addition to zero and span checks, it may also be used to calibrate the HC analyzer per §86.121-82(b). The overflow gas flow rate into the sample line shall be greater than 125 percent of the HFID flow rate with the CVS blower operating. A lower flow rate may be used if it has been experimentally shown to produce equivalent results and current dccumentation is maintained. The overflow gases shall enter the heated sample line as close as practicable to the outside surface of the dilution tunnel.

- (iii) No other analyzers may draw a sample from the continuous HC sample probe, line or system, unless a common sample pump is used of all analyzers and the single sample line system design reflects good engineering practice.
- (iv) Sample transport time from sampling point to inlet of instrument shall be less than 4 seconds.
- (v) For petroleum-fueled diesel vehicles, the sample line and filter shall be heated to maintain a sample gas temperature of 375° \pm 10 °F (191° \pm 6 °C) before the filter and before the HFID.
- (vi) For methanol-fueled diesel vehicles, the sample line and filter shall be heated to maintain a sample gas temperature of 235° \pm 15 °F (113° \pm 8 °C) before the filter and before the HFID.
- (c) Other analyzers and equipment. Other types of analyzers and equipment may be used if shown to yield equivalent results and if approved in advance by the Administrator.

[54 FR 14512, Apr. 11, 1989]

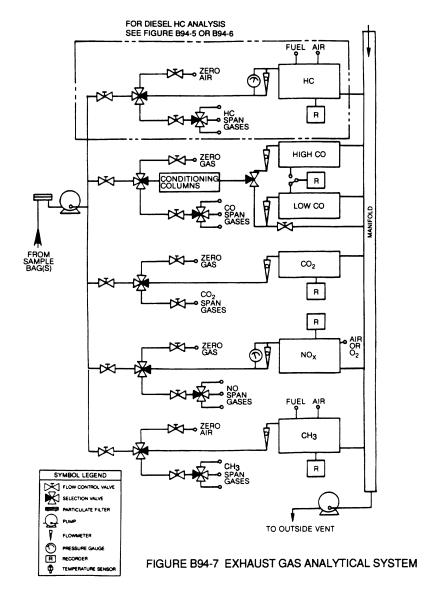
\$86.111-94 Exhaust gas analytical system.

Section 86.111-94 includes text that specifies requirements that differ from §86.111-90. Where a paragraph in §86.111-90 is identical and applicable to §86.111-94, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For

guidance see §86.111–90." Where a corresponding paragraph of §86.111–90 is not applicable, this is indicated by the statement "[Reserved]."

(a) Schematic drawings. Figure B94–7 is a schematic drawing of the exhaust gas analytical system for samples from bag sampling systems for analysis of total hydrocarbon (THC) (hydrocarbon plus methanol in the case of methanol-fueled vehicles), methane (CH₄) (for vehicles subject to the NMHC and NMHCE standards), carbon monoxide (CO), carbon dioxide (CO₂), and oxides

of nitrogen (NO_X) . The schematic diagram of the continuous THC analysis train (and for THC plus methanol for methanol-fueled diesel-cycle vehicles) is shown as part of Figure B94–5 (or Figure B94–6). Since various configurations can produce accurate results, exact conformance with either drawing is not required. Additional components such as instruments, valves, solenoids, pumps, and switches may be used to provide additional information and cordinate the functions of the component systems.



(b) Major component description. The exhaust gas analytical system, Figure B94–7, consists of a flame ionization detector (FID) (heated, 235° ± 15 °F (113° \pm 8°C) for methanol-fueled vehicles) for the determination of THC, a methane analyzer (consisting of a gas chromatograph combined with a FID) for the determination of CH₄, non-disper-

sive infrared analyzers (NDIR) for the determination of CO and CO₂, a chemiluminescence analyzer (CL) for the determination of NO_X , and an analyzer meeting the requirements specified in 40 CFR 1065.275 for the determination of N_2O . A heated flame ionization detector (HFID) is used for the continuous determination of THC from

petroleum-fueled diesel-cycle vehicles (may also be used with methanolfueled diesel-cycle vehicles), Figure B94-5 (or B94-6). The analytical system for methanol consists of a gas chromatograph (GC) equipped with a flame ionization detector. The analysis for formaldehyde is performed using highliquid chromatography pressure (HPLC) of 2,4-dinitrophenylhydrazine (DNPH) derivatives using ultraviolet (UV) detection. The exhaust gas analytical system shall conform to the following requirements:

- (1) The CL requires that the nitrogen dioxide present in the sample be converted to nitric oxide before analysis. Other types of analyzers may be used if shown to yield equivalent results and if approved in advance by the Administrator.
- (2) The carbon monoxide (CO) NDIR analyzer may require a sample conditioning column containing CaSO₄, or indicating silica gel to remove water vapor, and containing ascarite to remove carbon dioxide from the CO analysis stream.
- (i) If CO instruments which are essentially free of CO_2 and water vapor interference are used, the use of the conditioning column may be deleted, see §§ 86.122 and 86.144.
- (ii) A CO instrument will be considered to be essentially free of CO_2 and water vapor interference if its response to a mixture of 3 percent CO_2 in N_2 which has been bubbled through water at room temperature produces an equivalent CO response, as measured on the most sensitive CO range, which is less than 1 percent of full scale CO concentration on ranges above 300 ppm full scale or less than 3 ppm on ranges below 300 ppm full scale, see §86.122.
- (3) For petroleum-fueled diesel vehicles (and if selected, for methanol-fueled, natural gas-fueled and liquefied petroleum gas-fueled diesel vehicles) a continuous hydrocarbon sample shall be measured using a heated analyzer train as shown in Figure B90–5 (or B90–6). The train shall include a heated probe, a heated continuous sampling line, a heated particulate filter and a heated hydrocarbon instrument (HFID) complete with heated pump, filter and flow control system.

- (i) The response time of this instrument shall be less than 1.5 seconds for 90 percent of full scale response.
- (ii) The continuous THC sample system may use an "overflow" zero and span system; see §86.140-82(b)(4). In this type of system (figures B82-3A and B82-4A), zero or span gas is introduced into the heated sample line at a flow rate that exceeds the sample flow rate to the HFID. The excess gas overflows the sample probe into the dilution tunnel. This method assures that the reference gas enters HFID in the same concentration as the injected reference gas and at the same rate as the sample exhaust gas. In addition to zero and span checks, it may also be used to calibrate the THC analyzer per §86.121-82(b). The overflow gas flow rate into the sample line shall be greater than 125 percent of the HFID flow rate with the CVS blower operating. A lower flow rate may be used if it has been experimentally shown to produce equivalent results and current documentation is maintained. The overflow gases shall enter the heated sample line as close as practicable to the outside surface of the dilution tunnel.
- (iii) No other analyzers may draw a sample from the continuous THC sample probe, line, or system, unless a common sample pump is used of all analyzers and the single sample line system design reflects good engineering practice.
- (iv) Sample transport time from sampling point to inlet of instrument shall be less than 4 seconds.
- (v) For petroleum-fueled, natural gas-fueled and liquefied petroleum gas-fueled diesel vehicles, the sample line and filter shall be heated to maintain a sample gas temperature of $375^{\circ} \pm 10^{\circ} \text{F}$ (191° $\pm 6^{\circ} \text{C}$) before the filter and before the HFID.
- (vi) For methanol-fueled diesel-cycle vehicles, the sample line and filter shall be heated to maintain a sample gas temperature of 235 ° \pm 15 °F (113 ° \pm 8 °C) before the filter and before the HFID.
- (vii) Using a methane analyzer consisting of a gas chromatograph combined with a FID, the measurement of methane shall be done in accordance

§86.112-91

with the Society of Automotive Engineers, Inc. (SAE) Recommended Practice J1151, "Methane Measurement Using Gas Chromatography," December 1991, 1994 SAE Handbook—SAE International Cooperative Engineering Program, Volume 1: Materials, Fuels, Emissions, and Noise; Section 13 and page 170 (13.170), which is incorporated by reference.

- (A) This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51.
- (B) Copies may be inspected at U.S. EPA, OAR, 401 M St., SW., Washington, DC 20460, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http://www.archives.gov/federal_register/

code_of_federal_regulations/

- ibr to attoms.html. Copies of this material may be obtained from Society of Automotive Engineers International, 400 Commonwealth Drive, Warrendale, PA 15096-001.
- (c) Other analyzers and equipment. Other types of analyzers and equipment may be used if shown to yield equivalent or superior results and if approved in advance by the Administrator.

[56 FR 25771, June 5, 1991, as amended at 58 FR 33209, June 16, 1993; 59 FR 48505, Sept. 21, 1994; 59 FR 50073, Sept. 30, 1994; 75 FR 25677, May 7, 2010; 77 FR 63152, Oct. 15, 2012]

§ 86.112-91 Weighing chamber (or room) and microgram balance specifications.

- (a) Ambient conditions—(1) Temperature. The temperature of the chamber in which the particulate filters are conditioned and weighed shall be maintained to within $\pm 10~^{\circ}\mathrm{F}$ (6 $^{\circ}\mathrm{C}$) of a set point between 68 $^{\circ}\mathrm{F}$ (20 $^{\circ}\mathrm{C}$) and 86 $^{\circ}\mathrm{F}$ (30 $^{\circ}\mathrm{C}$) during all filter conditioning and filter weighing. A continuous recording of the temperature is required.
- (2) Humidity. The relative humidity of the chamber in which the particulate filters are conditioned and weighed shall be maintained to within ± 10 percent of a set point between 30 and 70 percent during all filter conditioning and filter weighing. A continuous recording of the temperature is required.

- (3) The environment shall be free from any ambient contaminants (such as dust) that would settle on the particulate filters during their stabilization.
- (4) It is required that two unused reference filters remain in the weighing room at all times in covered (to reduce dust contamination) but unsealed (to permit humidity exchange) petri dishes. These reference filters shall be placed in the same general area as the sample filters. These reference filters shall be weighed within 4 hours of, but preferably just prior to, the pre- and post-test sample filter weighings.
- (5) If the weight of either of the reference filters changes between pre- and post-test sample filter weighings by more than ±2.0 percent of the test average primary filter loading (recommended minimum of 0.5 milligrams) or ±0.010 milligrams, whichever is greater, then the post-test sample filter weights are invalid. However, the post-test weighing procedure can be repeated to obtain valid weights within the time limits as specified in §86.139.
- (6) The reference filters shall be changed at least once per month, but never between pre- and post-test weighings of a given sample filter. The reference filters shall be the same size and material as the sample filters.
- (b) Microgram balance specifications. The microgram balance used to determine the weights of all filters shall have a precision (standard deviation) and a readability of one microgram.
- (c) Other procedures and equipment. Other procedures and equipment may be used if shown to yield equivalent or superior results and if approved in advance by the Administrator.

[56 FR 25773, June 5, 1991]

§86.113-04 Fuel specifications.

This section includes text that specifies requirements that differ from §86.113-94. Where a paragraph in §86.113-94 is identical and applicable to this section, this will be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.113-94.".

(a) Gasoline fuel. (1) Gasoline having the following specifications will be used by the Administrator in exhaust

and evaporative emission testing of petroleum-fueled Otto-cycle vehicles, except that the Administrator will not use gasoline having a sulfur specification higher than 0.0045 weight percent. Gasoline having the following specification or substantially equivalent specifications approved by the Administrator, must be used by the manufacturer in exhaust and evaporative testing except that octane specifications do not apply:

Item	ASTM test method No.	Value
Octane, Research, Min.	D 2699	93
Sensitivity, Min.		7.5
Lead (organic), max. g/U.S. gal. (g/liter)	D 3237	0.050 (0.013)
IBP1:deg. F (deg. C)		75-95 (23.9-35)
10 pct. point: deg.F (deg.C)		120–135 (48.9– 57.2)
50 pct. point: deg.F. (deg.C)		200–230 (93.3–
90 pct. point: deg.F (deg.C)		300–325 (148.9– 162.8)
EP, max: deg.F (deg.C)		415 (212.8)
Sulfur, weight pct.		0.0015-0.008
Phosphorous, max. g/U.S. gal (g/liter)		0.005 (0.0013)
RVP ^{2,3}	D 323	8.7–9.2 (60.0– 63.4)
Hydrocarbon composition:	D 1319.	,
Olefins, max. pct		10
Aromatics, max, pct		35 Remainder

¹ For testing at altitudes above 1,219 m (4000 feet), the specified range is 75–105 deg. F (23.9–40.6 deg. C). ² For testing which is unrelated to evaporative emission control, the specified range is 8.0-9.2 psi (55.2–63.4 kPa). ³ For testing at altitudes above 1,219 m (4000 feet), the specified range is 7.6–8.0 psi (52-55 kPa).

(2) For light-duty vehicles, light-duty trucks and medium-duty passenger vehicles certified for 50 state sale, and for Tier 2 and interim non-Tier 2 vehicles whose certification is carried over from the NLEV program or carried across from the California LEV I program, "California Phase 2" gasoline having the specifications listed in the table in this section may be used in exhaust emission testing as an option to the specifications in paragraph (a)(1) of this section. If a manufacturer elects to utilize this option, the manufacturer must conduct exhaust emission testing with gasoline having the specifications listed in the table in this paragraph (a)(2) and in the case of interim non-Tier 2 LDV/Ts and interim non-Tier 2 MDPVs whose certification is carried

over from the NLEV program or carried across from California LEV I program certification the Administrator must also conduct exhaust emission testing with gasoline having the specifications listed in the table in this paragraph (a)(2). However, the Administrator may use or require the use of test fuel meeting the specifications in paragraph (a)(1) of this section for certification confirmatory testing, selective enforcement auditing and in-use testing for all other vehicles. All fuel property test methods for this fuel are contained in Chapter 4 of the California Regulatory Requirements Applicable to the National Low Emission Vehicle Program (October, 1996). These requirements are incorporated by reference (see §86.1). The table follows:

Fuel property	Limit
Octane, (R+M)/2 (min)	91
Sensitivity (min)	7.5
Lead, g/gal (max) (No lead added)	0-0.01
Distillation range, °F.	
10 pct. point,	130–150
50 pct. point,	200–210
90 pct. point,	290–300
EP, maximum	390
Residue, vol% (max)	2.0

§86.113-07

Fuel property	Limit
Sulfur, ppm by wt	15–40, except that administrator may use and approve for use, lower ranges where such ranges are consistent with current California requirements.
Phosphorous, g/gal (max)	
RVP, psi	
Olefins, vol%	
Total aromatic hydrocarbons (vol%)	22–25
Benzene, vol%	0.8–1.0
Multi-substituted alkyl Aromatic hydrocarbons, vol%	12–14
MTBE, vol %	10.8–11.2
Additives:	See chapter 4 of the California Regulatory Requirements Applicable to the National Low Emission Vehicle Program (October, 1996). These procedures are incorporated by reference (see §86.1).
Copper corrosion	No. 1.
Gum, washed, mg/100 ml (max)	
Oxidation stability, minutes (min)	1000
Specific gravity	No limit; report to purchaser required.
Heat of combustion	No limit; report to purchaser required.
Carbon, wt%	No limit; report to purchaser required.
Hydrogen, wt%	No limit; report to purchaser required.

- (3)(i) Unless otherwise approved by the Administrator, unleaded gasoline representative of commercial gasoline that will be generally available through retail outlets must be used in service accumulation. For model years 2004 and later, and unless otherwise approved by the Administrator, this gasoline must have a minimum sulfur content of 15 ppm. Unless otherwise approved by the Administrator, where the vehicle is to be used for evaporative emission durability demonstration, such fuel must contain ethanol as required by §86.1824-01(a)(2)(iii). Leaded gasoline must not be used in service accumulation.
- (ii) Unless otherwise approved by the Administrator, the octane rating of the gasoline used must be no higher than 1.0 Retail octane number above the lowest octane rating that meets the fuel grade the manufacturer will recommend to the ultimate purchaser for the relevant production vehicles. If the manufacturer recommends a Retail octane number rather than a fuel grade, then the octane rating of the service accumulation gasoline can be no higher than 1.0 Retail octane number above the recommended Retail octane number. The service accumulation gasoline must also have a minimum sensitivity of 7.5 octane numbers, where sensitivity is defined as the Research octane number minus the Motor octane number.
- (iii) The Reid Vapor Pressure of the gasoline used must be characteristic of

- the motor fuel used during the season in which the service accumulation takes place.
- (4) The specification range of the gasoline to be used under this paragraph (a) must be reported in accordance with §§ 86.094–21(b)(3) and 86.1844–01.
- (b)–(g) [Reserved]. For guidance see $\S 86.113-94$.

[65 FR 6848, Feb. 10, 2000, as amended at 75 FR 25678, May 7, 2010]

$\S 86.113-07$ Fuel specifications.

Section 86.113–07 includes text that specifies requirements that differ from §86.113–94 or §86.113–04. Where a paragraph in §86.113–94 or §86.113–04 is identical and applicable to §86.113–07, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.113–94." or "[Reserved]. For guidance see §86.113–04.".

- (a) [Reserved]. For guidance see \$86.113-04.
- (b)(1) [Reserved]. For guidance see \$86.113-94.
- (b)(2) Petroleum fuel for diesel vehicles meeting the following specifications, or substantially equivalent specifications approved by the Administrator, must be used in exhaust emissions testing. The grade of petroleum diesel fuel recommended by the engine manufacturer, commercially designated as "Type 2-D" grade diesel, must be used:

Item		ASTM test method No.	Type 2-D
(i) Cetane Number		D613	40–50
(ii) Cetane Index(iii) Distillation range:		D976	40–50
(A) IBP	°F	D86	340-400
	(°C)		(171.1-204.4)
(B) 10 pct. point		D86	400–460
	(°C)		(204.4-237.8)
(C) 50 pct. point		D86	470-540
	(°C)		(243.3–282.2)
(D) 90 pct. point		D86	560–630
(=) ==	(°C)		(293.3–332.2)
(E) EP		D86	610–690
(i.d. Cresith)	(°C)		(321.1–365.6)
(iv) Gravity		D287	32–37
(v) Total sulfur(vi) Hydrocarbon composition:	ppm	D2622	7–15
(A) Aromatics, minimum (Remainder shall be	pct	D5186	27
paraffins, naphthenes, and olefins).	pot	D3100	21
(vii) Flashpoint, min.	°F	D93	130
• • • • • • • • • • • • • • • • • • • •	(°C)		(54.4)
(viii) Viscosity	centistokes	D445	2.0-3.2

(3) Petroleum fuel for diesel vehicles meeting the following specifications, or substantially equivalent specifications approved by the Administrator, shall be used in service accumulation.

The grade of petroleum diesel fuel recommended by the engine manufacturer, commercially designated as "Type 2-D" grade diesel fuel, shall be used:

ltem		ASTM test method No.	Type 2-D
(i) Cetane Number(ii) Cetane Index(iii) Distillation range:		D613 D976	38–58 min. 40
90 pct. point	°F	D86	540–630 30–39
(v) Total sulfur(vi) Flashpoint, min.	ppm °F	D2622 D93	7–15 130
(vii) Viscosity	(°C) centistokes	D445	(54.4) 1.5–4.5

(b)(4) through (g) [Reserved]. For guidance see §86.113–94.

(h)(1) For model year 2004 through 2006 Tier 2 diesel-fueled vehicles that incorporate sulfur-sensitive technologies, the manufacturer may test the vehicle using a test fuel meeting the specifications listed in paragraphs (b)(2) and (b)(3) of this section, provided the manufacturer clearly recommends to the ultimate purchaser in the owner's manual that the vehicle should use fuel with no higher than 15 ppm sulfur.

(2) For model year 2004 through 2006 Tier 2 diesel-fueled vehicles that incorporate sulfur-sensitive technologies and that are certified for 50-state sale (i.e., certified to California and EPA standards), the manufacturer may test

the vehicle using a test fuel whose qualities, on a specification by specification basis, meet the requirements of either the specifications listed in paragraph (b)(2) of this section or the California test fuel specifications, provided the manufacturer clearly recommends to the ultimate purchaser in the owner's manual that the vehicle should use fuel with no higher than 15 ppm sulfur.

(3) Where a manufacturer uses a test fuel under paragraph (h)(1) or (h)(2) of this section, EPA shall use the same fuel for its compliance testing.

[66 FR 5167, Jan. 18, 2001]

§86.113-94 Fuel specifications.

(a) Gasoline fuel. (1) Gasoline having the following specifications will be

§ 86.113-94

used by the Administrator in exhaust and evaporative emission testing of petroleum-fueled Otto-cycle vehicles. Gasoline having the following specification or substantially equivalent specifications approved by the Administrator, shall be used by the manufacturer in exhaust and evaporative testing except that octane specifications do not apply:

Item	ASTM test method No.	Value
Octane, Research, Min	D2699	93 7.5
g/U.S. gal. (g/liter)	D3237	1 0.050 1 (0.013)
Distillation Range: IBP:2 °F (°C)	D86	75–95 (23.9–35)
10 pct. point: °F (°C)	D86	120–135 (48.9–57.2)
50 pct. point: °F (°C)	D86	200–230 (93.3–110)
90 pct. point: °F (°C) (148.9–162.8):	D86	300–325
EP, max: °F (°C)	D86	415 (212.8)
Sulfur, weight pct. max	D1266	0.10
Phosphorus, max. g/U.S. gal. (g/ liter).	D3231	0.005
RVP, 3,4 psi (kPa)	D3231	8.7–9.2 (60.0–63.4)
Hydrocarbon composition:		,
Olefins, max. pct	D1319	10
Aromatics, max. pct Saturates	D1319 D1319	35 (⁵)

(2)(i) Unleaded gasoline representative of commercial gasoline which will be generally available through retail outlets shall be used in service accumulation. Leaded gasoline will not be used in service accumulation.

- (ii) The octane rating of the gasoline used shall be no higher than 1.0 Research octane number above the minimum recommended by the manufacturer and have a minimum sensitivity of 7.5 octane numbers, where sensitivity is defined as the Research octane number minus the Motor octane num-
- (iii) The Reid Vapor Pressure of the gasoline used shall be characteristic of the motor fuel used during the season in which the service accumulation takes place.
- (3) The specification range of the gasoline to be used under this paragraph (a) shall be reported in accordance with §86.094-21(b)(3) or §86.1844-01 as applicable.
- (b) Petroleum diesel test fuel. (1) The petroleum fuels employed for testing diesel vehicles shall be clean and bright, with pour and cloud points adequate for operability. The petroleum diesel fuel may contain nonmetallic additives as follows: Cetane improver, metal deactivator. antioxidant. dehazer, antirust, pour depressant, dye, dispersant and biocide. Fuels specified for emissions testing are intended to be representative of commercially available in-use fuels.
- (2) Petroleum fuel for diesel vehicles meeting the following specifications, or substantially equivalent specifications approved by the Administrator, shall be used in exhaust emission testing. The grade of petroleum diesel fuel recommended by the engine manufacturer, commercially designated as "Type 2-D" grade diesel, shall be used:

Item		ASTM test method No.	Type 2-D
Cetane number		D 613	40–50
Cetane index		D 976	40–50
Distillation range:			
IBP	°F	D 86	340-400
	(°C)		(171.1–204.4)
10 pct. point	°F	D 86	400-460
	(°C)		(204.4-237.8)
50 pct. point	°F	D 86	470-540
	(°C)		(243.3-282.2)
90 pct. point	°F	D 86	560-630
	(°C)		(293.3-332.2)
EP	°F	D 86	610–690
	(°C)		(321.1–365.6)
Gravity	°API	D 287	32–37
Total sulfur	pct.	D 2622	0.03-0.05

¹ Maximum.
² For testing at altitudes above 1,219 m (4,000 ft), the specified range is 75°–105 °F (23.9°–40.6 °C).
³ For testing which is unrelated to evaporative emission control, the specified range is 8.0–9.2 psi (55.2–63.4 kPa).
⁴ For testing at altitudes above 1,219 m (4,000 ft), the specified range is 7.6–8.0 psi (52–55 kPa).

Item		ASTM test method No.	Type 2-D
Hydrocarbon composition: Aromatics, minimum Paraffins, Naphthenes, Olefins Flashpoint, min.	°F	D 1319 D 1319 D 93	27 1 130
Viscosity	(°C) centistokes	D 445	(54.4) 2.0–3.2

^[1] Remainder.

(3) Petroleum fuel for diesel vehicles meeting the following specifications, or substantially equivalent specifications approved by the Administrator, shall be used in service accumulation.

The grade of petroleum diesel fuel recommended by the engine manufacturer, commercially designated as "Type 2-D" grade diesel fuel, shall be used:

Item		ASTM test method No.	Type 2-D
Cetane Number		D613 D976	38–58 min. 40
90 pct. point	°F (°C)	D86	540-630 (282.2-343.3)
Gravity	°API	D287	(282.2–343.3) 30–39
Total sulfur	pct.	D2622	0.03-0.05
Flashpoint, min.	∣°F	D93	130
	(°C)		(54.4)
Viscosity	centistokes	D445	1.5-4.5

- (4) Other petroleum distillate fuels may be used for testing and service accumulation provided:
- (i) They are commercially available; and
- (ii) Information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service; and
- (iii) Use of a fuel listed under paragraphs (b)(2) and (b)(3) of this section would have a detrimental effect on emissions or durability; and
- (iv) Written approval from the Administrator of the fuel specifications is provided prior to the start of testing.
- (5) The specification range of the fuels to be used under paragraphs (b)(2), (b)(3) and (b)(4) of this section shall be reported in accordance with §86.094-21(b)(3) or §86.1844-01 as applicable.
- (c) Methanol fuel. (1) Methanol fuel used for exhaust and evaporative emission testing and in service accumulation shall be representative of commercially available methanol fuel and shall consist of at least 50 percent methanol by volume.

- (i) Manufacturers shall recommend the methanol fuel to be used for testing and service accumulation.
- (ii) The Administrator shall determine the methanol fuel to be used for testing and service accumulation.
- (2) Other methanol fuels may be used for testing and service accumulation provided:
- (i) They are commercially available; and
- (ii) Information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service; and
- (iii) Use of a fuel listed under paragraph (c)(1) of this section would have a detrimental effect on emissions or durability; and
- (iv) Written approval from the Administrator of the fuel specifications must be provided prior to the start of testing.
- (3) The specification range of the fuels to be used under paragraphs (c)(1) and (c)(2) of this section shall be reported in accordance with §86.094–21(b)(3) or §86.1844–01 as applicable.
- (d) Mixtures of petroleum and methanol fuels for flexible fuel vehicles. (1) Mixtures of petroleum and methanol fuels

§86.113-94

used for exhaust and evaporative emission testing and service accumulation for flexible fuel vehicles shall consist of the appropriate petroleum fuels listed in either paragraph (a) or paragraph (b) of this section and a methanol fuel representative of the fuel expected to be found in use, as specified in paragraph (c) of this section, and shall be within the range of fuel mixtures for which the vehicle was designed, as reported in §86.94–21(j) or §86.1844–01 as applicable. The Administrator may use any fuel or fuel mixture within this range for testing.

- (2) The fuel mixtures used by the manufacturers shall be sufficient to demonstrate compliance over the full design range, and shall include:
 - (i) For emission testing:
- (A) The petroleum fuel specified in paragraph (a) or (b) of this section;
- (B) A methanol fuel representative of the methanol fuel expected to the found in use, as specified in paragraph (c) of this section;
- (C) A combination of the fuels specified in paragraphs (d)(2)(i)(A) and (d)(2)(i)(B) of this section at a composition which represents the highest Reid Vapor Pressure of in-use mixtures. This mixture shall contain between 9–13 percent methanol by volume.
- (ii) For service accumulation, the fuels specified in paragraphs (a) and (c) of this section or, for diesel FFVs, paragraphs (b) and (c) of this section shall be used alternately. The fuels shall be alternated at mileage intervals not to exceed 5,000 miles. The fuels shall be alternated such that the cumulative volumes of both the methanol fuel and the petroleum fuel used shall be at least 25 percent of the total fuel volume.
- (iii) Or, other combinations for testing or service accumulation which demonstrate compliance with the standards over the entire design range of the vehicle, provided that written approval is obtained from the Administrator prior to the start of testing.
- (3) The specification range of the fuels to be used under this paragraph shall be reported in accordance with §86.094–21(b)(3) or §86.1844–01 as applicable.
- (e) Natural gas fuel. (1) Natural gas fuel having the following specifications

will be used by the Administrator for exhaust and evaporative emission testing of natural gas-fueled vehicles:

Item		ASTM test method No.	Value
Methane Ethane	min. mole pct.	D1945	89.0
	max. mole pct.	D1945	4.5
	max. mole pct.	D1945	2.3
	max. mole pct.	D1945	0.2
	max. mole pct.	D1945	0.6
	max. mole pct.	D1945	4.0

- ¹ The natural gas at ambient conditions must have a distinctive odor potent enough for its presence to be detected down to a concentration in air of not over ½ (one-fifth) of the lower limit of flammability.
- (2) Natural gas representative of commercially available natural gas fuel which will be generally available through retail outlets shall be used in service accumulation for natural gasfueled vehicles.
- (3) Other natural gas fuels may be used for testing and service accumulation provided:
- (i) They are commercially available; and
- (ii) Information acceptable to the Administrator is provided to show that only the designated fuel would be used in customer service; and
- (iii) Written approval from the Administrator of the fuel specifications must be provided prior to the start of testing.
- (4) The specification range of the fuels to be used under paragraphs (e)(1), (e)(2) and (e)(3) of this section shall be reported in accordance with §86.094–21(b)(3) or §86.1844–01 as applicable.
- (f) Liquefied petroleum gas fuel. (1) Liquefied petroleum gas fuel used for exhaust and evaporative emission testing and in service accumulation shall be commercially available liquefied petroleum gas fuel.
- (i) Manufacturers shall recommend the liquefied petroleum gas fuel to be used for testing and service accumulation
- (ii) The Administrator shall determine the liquefied petroleum gas fuel to be used for testing and service accumulation.
- (2) Other liquefied petroleum gas fuels may be used for testing and service accumulation provided:

- (i) They are commercially available; and
- (ii) Information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service; and
- (iii) Written approval from the Administrator of the fuel specifications must be provided prior to the start of testing.
- (3) The specification range of the fuel to be used under paragraphs (f)(1) and (f)(2) of this section shall be measured in accordance with ASTM D2163-61 (Incorporated by reference; see §86.1) and reported in accordance with §86.094–21(b)(3) or §86.1844-01 as applicable.
- (g) Fuels not meeting the specifications set forth in this section may be used only with the advance approval of the Administrator.

[59 FR 48506, Sept. 21, 1994, as amended at 60 FR 34342, June 30, 1995; 62 FR 47120, Sept. 5, 1997; 63 FR 24448, May 4, 1998; 64 FR 23921, May 4, 1999; 65 FR 8277, Feb. 18, 2000]

§86.114-94 Analytical gases.

- (a) Analyzer gases. (1) Gases for the CO and CO_2 analyzers shall be single blends of CO and CO_2 respectively using nitrogen as the diluent.
- (2) Gases for the THC analyzer shall be:
- (i) Single blends of propane using air as the diluent; and
- (ii) Optionally, for response factor determination, single blends of methanol using air as the diluent.
- (3) Gases for the methane analyzer shall be single blends of methane using air as the diluent.
- (4) Gases for the NO_X analyzer shall be single blends of NO named as NO_X . with a maximum NO_2 concentration of 5 percent of the nominal value, using nitrogen as the diluent.
- (5) Fuel for FIDs and HFIDs and the methane analyzer shall be a blend of 40 ±2 percent hydrogen with the balance being helium. The mixture shall contain less than one ppm equivalent carbon response. 98 to 100 percent hydrogen fuel may be used with advance approval by the Administrator.
- (6) The allowable zero gas (air or nitrogen) impurity concentrations shall not exceed 1 ppm equivalent carbon response, 1 ppm carbon monoxide, 0.04

- percent (400 ppm) carbon dioxide, and 0.1 ppm nitric oxide.
- (7) "Zero grade air" includes artificial "air" consisting of a blend of nitrogen and oxygen with oxygen concentrations between 18 and 21 mole percent.
- (8) The use of precision blending devices (gas dividers) to obtain the required calibration, as defined below, is acceptable, provided that the calibration curves they produce name a calibration gas within 2 percent of its certified concentration. This verification shall be performed at between 15 and 50 percent of the full scale concentration of the range and shall be included with each gas calibration incorporating a blending device. Alternative procedures to verify the validity of the analyzer calibration curves generated using a gas divider are acceptable provided the procedures are approved in advance by the Administrator.
- (b) Calibration gases (not including methanol) shall be traceable to within one percent of NIST (formerly NBS) gas standards, or other gas standards which have been approved by the Administrator.
- (c) Span gases (not including methanol) shall be accurate to within two percent of true concentration, where true concentration refers to NIST (formerly NBS) gas standards, or other gas standards which have been approved by the Administrator.
- (d) Methanol in air gases used for response factor determination shall:
- (1) Be traceable to within ±2 percent of NIST (formerly NBS) gas standards, or other standards which have been approved by the Administrator; and
- (2) Remain within ±2 percent of the labeled concentration. Demonstration of stability shall be based on a quarterly measurement procedure with a precision of ±2 percent (two standard deviations), or other method approved by the Administrator. The measurement procedure may incorporate multiple measurements. If the true concentration of the gas changes by more than two percent, but less than ten percent, the gas may be relabeled with the new concentration.

[56 FR 25773, June 5, 1991, as amended at 60 FR 34342, June 30, 1995]

§86.115-00

§86.115-00 EPA dynamometer driving schedules.

Section 86.115–00 includes text that specifies requirements that differ from §86.115–78. Where a paragraph in §86.115–78 is identical and applicable to §86.115–00, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.115–78."

- (a) The driving schedules for the EPA Urban Dynamometer Driving Schedule, US06, SC03, and the EPA New York City Cycles are contained in appendix I of this part. The driving schedules are defined by a smooth trace drawn through the specified speed vs. time relationships. They each consist of a distinct non-repetitive series of idle, acceleration, cruise, and deceleration modes of various time sequences and rates
- (b) The driver should attempt to follow the target schedule as closely as possible (refer to §86.128-00 for additional cycle driving instructions). The speed tolerance at any given time for these schedules, or for a driver's aid chart approved by the Administrator, are as follows:
- (b)(1)–(c) [Reserved]. For guidance see \$86.115–78.

[61 FR 54891, Oct. 22, 1996]

\$86.115-78 EPA urban dynamometer driving schedule.

(a) The EPA Urban Dynamometer Driving Schedule and the EPA New York City Cycle are listed in appendix I of this part. The driving schedules are defined by a smooth trace drawn through the specified speed vs. time relationships. They each consist of a distinct nonrepetitive series of idle, acceleration, cruise, and deceleration modes of various time sequences and rates.

- (b) The driver should attempt to follow the target schedule as closely as possible. The speed tolerance at any given time for these schedules, or for a driver's aid chart approved by the Administrator, are as follows:
- (1) The upper limit is 2 mph (3.2 km/h) higher than the highest point on the trace within 1 second of the given time.
- (2) The lower limit is 2 mph (3.2 km/h) lower than the lowest point on the trace within 1 second of the given time.
- (3)(i) Speed variations greater than the tolerances (such as may occur during gear changes or braking spikes) are acceptable, provided they occur for less than 2 seconds on any occasion and are clearly documented as to the time and speed at that point of the driving schedule.
- (ii) When conducted to meet the requirements of \$86.129-94 or \$86.153-98(d), up to three additional occurrences of speed variations greater than the tolerance are acceptable, provided they occur for less than 15 seconds on any occasion, and are clearly documented as to the time and speed at that point of the driving schedule.
- (4) Speeds lower than those prescribed are acceptable, provided the vehicle is operated at maximum available power during such occurrences.
- (5) When conducted to meet the requirements of §86.129-94, §86.132-96, §86.146-96, or §86.153-98(d), the speed tolerance shall be as specified above, except that the upper and lower limits shall be 4 mph (6.4 km/h).
- (c) Figures B78–4(a) and B78–4(b) show the range of acceptable speed tolerances for typical points. Figure B78–4(a) is typical of portions of the speed curve which are increasing or decreasing throughout the 2-second time interval. Figure B78–4(b) is typical of portions of the speed curve which include a maximum or minimum value.

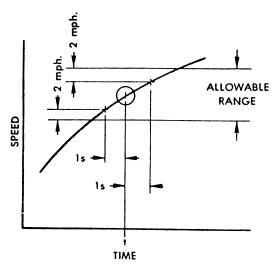


FIGURE B78-40-DRIVERS TRACE, ALLOWABLE RANGE

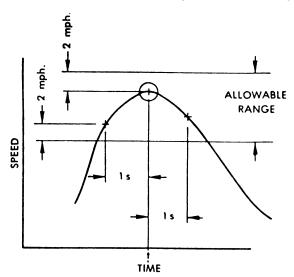


FIGURE B78-4b-DRIVERS TRACE, ALLOWABLE RANGE

 $[42~\mathrm{FR}~32954,~\mathrm{June}~28,~1977,~\mathrm{as}~\mathrm{amended}~\mathrm{at}~43~\mathrm{FR}~52920,~\mathrm{Nov.}~14,~1978;~58~\mathrm{FR}~16030,~\mathrm{Mar.}~24,~1993;~59~\mathrm{FR}~16296,~\mathrm{Apr.}~6,~1994]$

\$ 86.116-94 Calibrations, frequency and overview.

(a) Calibrations shall be performed as specified in §86.117 through §86.126.

(b) At least yearly or after any maintenance which could alter background emission levels, evaporative enclosure background emission measurements shall be performed.

§86.117-96

- (c) At least monthly or after any maintenance which could alter calibration, the following calibrations and checks shall be performed:
- (1) Calibrate the THC analyzers (both evaporative and exhaust instruments), methane analyzer, carbon dioxide analyzer, carbon monoxide analyzer, and oxides of nitrogen analyzer (certain analyzers may require more frequent calibration depending on particular equipment and uses).
- (2) Calibrate the dynamometer. If the dynamometer receives a weekly performance check (and remains within calibration) the monthly calibration need not be performed.
- (3) Perform an organic gas retention and calibration on the evaporative emissions enclosure (see §86.117–90(c)).
- (4) Calibrate the gas meters or flow instrumentation used for providing total flow measurement for particulate sampling.
- (5) Check the oxides of nitrogen converter efficiency.
- (d) At least weekly or after any maintenance which could alter calibration, the following calibrations and checks shall be performed:
 - (1) [Reserved]
- (2) Perform a CVS system verification, and
- (3) Run a performance check on the dynamometer. This check may be omitted if the dynamometer has been calibrated within the preceding month.
- (e) The CVS positive displacement pump or Critical Flow Venturi shall be calibrated following initial installation, major maintenance, or as necessary when indicated by the CVS system verification (described in §86.119).
- (f) Sample conditioning columns, if used in the CO analyzer train, should be checked at a frequency consistent with observed column life or when the indicator of the column packing begins to show deterioration.
- (g) The Administrator, upon request, may waive the requirement to comply with the specified methanol recovery tolerance (e.g., ± 2 percent in §§86.117–90 and 86.119–90), and/or the specified methanol retention tolerance (e.g., ± 4 percent in §86.117–90), and instead require compliance with higher tolerances (not to exceed ± 6 percent for re-

- coveries and ± 8 for retention), provided that:
- (1) The Administrator determines that compliance with these specified tolerances is not practically feasible; and
- (2) The manufacturer makes information available to the Administrator which indicates that the calibration tests and their results are consistent with good laboratory practice, and that the results are consistent with the results of calibration testing conducted by the Administrator.

[56 FR 25774, June 5, 1991, as amended at 58 FR 58422, Nov. 1, 1993; 59 FR 33913, July 1, 1994; 60 FR 34342, June 30, 1995]

§86.117-96 Evaporative emission enclosure calibrations.

The calibration of evaporative emission enclosures consists of three parts: initial and periodic determination of enclosure background emissions (hydrocarbons and methanol); initial determination of enclosure internal volume; and periodic hydrocarbon and methanol retention check and calibration. Methanol measurements may be omitted if methanol-fueled vehicles will not be tested in the evaporative enclosure. Alternate calibration methods may be used if shown to yield equivalent or superior results, and if approved in advance by the Administrator; specifically, more extreme temperatures may be used for determining calibration without affecting the validity of test results.

(a) Initial and periodic determination of enclosure background emissions. Prior to its introduction into service, annually thereafter, and after any repair that can affect the enclosure background emissions, the enclosure shall be checked to determine that it does not contain materials that will themselves emit hydrocarbons or methanol. When methanol as well as hydrocarbons are present in the evaporative enclosure, the HFID hydrocarbon concentration measurement includes the partial response of the HFID to methanol plus the hydrocarbons. Determination of the HFID response to methanol, §86.121, prior to its being placed in service is required for the determination of hydrocarbons. Proceed as follows.

- (1) Prepare the enclosure. (i) Variable-volume enclosures may be operated in either latched or unlatched volume configuration, as described in paragraph (b)(1) of this section. Ambient temperatures shall be maintained at 96±3 °F throughout the 4-hour period.
- (ii) Fixed-volume enclosures may be operated with inlet and outlet flow streams either closed or open; if inlet and outlet flow streams are open, the air flowing into and out of the enclosure must be monitored in accordance with §86.107–96(a)(1)(ii)(B). Ambient temperatures shall be maintained at 96±3 °F throughout the 4-hour period.
- (iii) For running loss enclosures ambient temperatures shall be maintained at 95±3 °F throughout the 4-hour period. For running loss enclosures designed with a vent for makeup air, the enclosure shall be operated with the vent closed.
- (2) The enclosure may be sealed and the mixing fan operated for a period of up to 12 hours before the 4-hour background sampling period begins.
- (3) Zero and span (calibrate if required) the hydrocarbon analyzer.
- (4) Prior to the background determination, purge the enclosure until a stable background hydrocarbon reading is obtained.
- (5) Turn on the mixing blower (if not already on).
- (6) Seal enclosure and measure background hydrocarbon concentration, background methanol, temperature, and barometric pressure.

These are the initial readings $C_{\rm HCi},$ $C_{\rm CH_3OHi},$ and $P_{\rm Bi},$ $T_{\rm i}$ for the enclosure background determination.

- (7) Allow the enclosure to stand undisturbed for four hours.
- (8) Measure the hydrocarbon concentration on the same FID and the methanol level. These are the final concentrations, C_{HCf} and C_{CH_3OHf} . Also measure final temperature and barometric pressure.
- (9) Calculate the mass change of methanol, hydrocarbons, and hydrocarbons plus methanol in the enclosure according to the equations in paragraph (d) of this section.
- (i) Diurnal enclosures. The enclosure background emissions (hydrocarbons

plus methanol) shall not be greater than 0.05g for the 4 hours.

- (ii) Running loss enclosures. The enclosure background emissions (hydrocarbons plus methanol) shall not be greater than 0.2 grams for the 4 hours.
- (b) Initial determination of enclosure internal volume. Prior to its introduction into service the enclosure internal volume shall be determined by the following procedure:
- (1) Carefully measure the internal length, width and height of the enclosure, accounting for irregularities (such as braces) and calculate the internal volume. For variable-volume enclosures, latch the enclosure to a fixed volume when the enclosure is held at a constant temperature; this nominal volume shall be repeatable within ± 0.5 percent of the reported value.
 - (2)-(3) [Reserved]
- (c) Hydrocarbon and methanol (organic gas) retention check and calibration. The hydrocarbon and methanol (if the enclosure is used for methanol-fueled vehicles) retention check provides a check upon the calculated volume and also measures the leak rate. The enclosure leak rate shall be determined prior to its introduction into service, following any modifications or repairs to the enclosure that may affect the integrity of the enclosure, and at least monthly thereafter. (The methanol check can be performed less frequently, provided it is performed at least twice annually.) If six consecutive monthly retention checks are successfully completed without corrective action, the enclosure leak rate may be determined quarterly thereafter as long as no corrective action is required.
- (1) An enclosure to be used for the diurnal emission test (see §86.133–96) shall be calibrated according to the following procedure. Calibration for hydrocarbon and methanol may be conducted simultaneously or in sequential test runs.
- (i) Zero and span (calibrate if required) the hydrocarbon analyzer.
- (ii) Purge the enclosure until a stable background hydrocarbon reading is obtained.
- (iii) Turn on the mixing blowers (if not already on).
- (iv) [Reserved]

§ 86.117-96

- (v) Turn on the ambient temperature control system (if not already on) and adjust it for an initial temperature of 96 °F (36 °C). On variable-volume enclosures, latch the enclosure to the appropriate volume position for the set temperature. On fixed-volume enclosures close the outlet and inlet flow streams.
- (vi) When the enclosure stabilizes at 96±3 °F (36±2 °C), seal the enclosure and measure background hydrocarbon concentration, background methanol, temperature, and barometric pressure. These are the initial readings $C_{\rm HCi},$ $C_{\rm CH_{2}OHi},$ $T_{\rm i},$ and $P_{\rm Bi}$ for the enclosure calibration.
- (vii) For evaporative emission enclosures which will be used to measure evaporative emissions from vehicles meeting evaporative standards equal to or above 2.0 grams, inject into the enclosure 0.5 to 6 grams of pure methanol at a temperature of at least 150 °F (65 °C) and/or 0.5 to 6 grams of pure propane at lab ambient temperatures. For evaporative emission enclosures which will be used to measure evaporative emissions from vehicles meeting evaporative standards below 2.0 grams, inject into the enclosure 0.5 to 1.0 grams of pure methanol at a temperature of at least 150 °F (65 °C) and/or 0.5 to 1.0 grams of pure propane at lab ambient temperature. The injected quantity may be measured by volume flow or by mass measurement. The method used to measure the quantity of methanol and propage shall have an accuracy of ±0.2 percent of measured value (less accurate methods may be used with the advance approval of the Adminis-
- (viii) After a minimum of 5 minutes of mixing, analyze the enclosure atmosphere for hydrocarbon and methanol content, also record temperature and pressure. These measurements are the final readings for the enclosure calibration as well as the initial readings for the retention check.
- (ix) To verify the enclosure calibration, calculate the mass of propane and the mass of methanol using the measurements taken in paragraphs (c)(1)(vi) and (viii) of this section. See paragraph (d) of this section. This quantity must be within ± 2 percent of that measured

- in paragraph (c)(1)(vii) of this section. (For 1991-1995 calendar years, the difference may exceed ±2 percent for methanol, provided it does not exceed ±6 percent.)
- (x) For variable-volume enclosures, unlatch the enclosure from the nominal volume configuration. For fixed-volume enclosures, open the outlet and inlet flow streams.
- (xi) Start cycling the ambient temperature from 96 °F to 72 °F and back to 96 °F over a 24-hour period, according to the profile specified in §86.133-96 and appendix II of this part, within 15 minutes of sealing the enclosure.
- (xii) At the completion of the 24-hour cycling period, analyze the enclosure atmosphere for hydrocarbon and methanol content; determine the net withdrawn methanol (in the case of diurnal emission testing with fixed volume enclosures); record temperature and barometric pressure. These are the final readings for the hydrocarbon and methanol retention check. The final hydrocarbon and methanol mass, calculated in paragraph (d) of this section, shall be within three percent of that determined in paragraph (c)(1)(viii) of this section. (For 1991-1995 calendar years, the difference may exceed ±3 percent for methanol, provided it does not exceed ±6 percent.)
- (2) An enclosure to be used for the running loss test (see \$86.134-96) shall meet the calibration and retention requirements of \$86.117-90(c).
- (3) Enclosures calibrated according to the procedures specified in either paragraph (c)(1) or (c)(2) of this section may be used for hot soak testing (see \$86.138).
- (d) Calculations. (1) The calculation of net methanol and hydrocarbon mass change is used to determine enclosure background and leak rate. It is also used to check the enclosure volume measurements. The methanol mass change is calculated from the initial and final methanol samples, the net withdrawn methanol (in the case of diurnal emission testing with fixed-volume enclosures), and initial and final temperature and pressure according to the following equation:

$$M_{\rm HC} = \left(kV_{\rm n} \times 10^{-4}\right) \times \left(\frac{\left(C_{\rm HC_{\rm f}} - rC_{\rm CH_3OH_{\rm f}}\right)P_{\rm B_{\rm f}}}{T_{\rm f}} - \frac{\left(C_{\rm HC_{\rm i}} - rC_{\rm CH_3OH_{\rm i}}\right)P_{\rm B_{\rm i}}}{T_{\rm i}}\right) + \left(M_{\rm HC,out} - M_{\rm HC,in}\right)$$

Where:

(i) M_{CH3OH} =Methanol mass change, μg .

(ii) V=Enclosure volume, ft³, as measured in paragraph (b)(1) of this section.

(iii)-(iv) [Reserved]

- (v) V_E =Volume of sample withdrawn, ft³. Sample volumes must be corrected for differences in temperature to be consistent with determination of V_n , prior to being used in the equation.
- (vi) P_B =Barometric pressure at time of sampling, in. Hg.
- (vii) C_{MS} =GC concentration of test sample.
- (viii) AV=Volume of absorbing reagent in impinger (ml).
 - (ix) i=Initial sample.
 - (x) f=Final sample.
 - (xii) 1=First impinger.

(xiii) 2=Second impinger.

- (xiv) M_{CH3OH} ,out=mass of methanol exiting the enclosure, in the case of fixed volume enclosures for diurnal emission testing, μg .
- (xv) M_{CH3OH} ,in=mass of methanol exiting the enclosure, in the case of fixed volume enclosures for diurnal emission testing, μg .
- (2) The hydrocarbon mass change is calculated from the initial and final FID readings of hydrocarbon concentration, methanol concentration with FID response to methanol, the net withdrawn hydrocarbon and methanol (in the case of diurnal emission testing with fixed-volume enclosures), and initial and final temperature and pressure according to the following equation:

$$M_{HC} = \left(kV_{n} \times 10^{-4}\right) \times \left(\frac{\left(C_{HC_{f}} - rC_{CH_{3}OH_{f}}\right)}{T_{f}} - \frac{\left(C_{HC_{i}} - rC_{CH_{3}OH_{i}}\right)P_{B_{i}}}{T_{i}}\right) + M_{HC,out} - M_{HC,in}$$

Where,

(i) M_{HC} =Hydrocarbon mass change, g.

(ii) C_{HC} =FID hydrocarbon concentration as ppm carbon, that is, ppm pro-

pane \times 3, including FID response to methanol in the sample.

(iii) C_{CH3OH} =Methanol concentration as ppm carbon

$$= \frac{1.501 \times 10^{-3} \times T_E}{P_B \times V_E} \Big[(C_{S1} \times AV_1) + (C_2 \times AV_2) \Big]$$

- (iv) V=Enclosure volume ft^3 (m^3), as measured in paragraph (b)(1) of this section.
- (v) r=FID response factor to methanol.
- (vi) P_B =Barometric pressure, in. Hg. (kPa).
- (vii) T=Enclosure ambient temperature, R(K).
- (viii) i=Indicates initial reading.
- (ix) f=Indicates final reading.
- (x)(A) k=3.05.
- (B) For SI units, k=17.60.

- (xi) $M_{HC,\,out}$ =mass of hydrocarbon exiting the enclosure, in the case of fixed-volume enclosures for diurnal emission testing, g.
- (xii) $M_{HC,\,\rm in}$ =mass of hydrocarbon entering the enclosure, in the case of fixed-volume enclosures for diurnal emission testing, g.
- (3) For variable-volume enclosures, defined in §86.107(a)(1)(i), the following simplified form of the hydrocarbon mass change equation may be used:

§86.118-00

$$M_{HC} = \left(\frac{kP_{B}V_{n} \times 10^{-4}}{T}\right) \times \left[\left(C_{HC_{f}} - rC_{CH_{3}OH_{f}}\right) - \left(C_{HC_{i}} - rC_{CH_{3}OH_{i}}\right)\right]$$

- (e) Calibration of equipment for point-source testing of running losses. For the point-source method, the running loss fuel vapor sampling system shall be calibrated as a CVS system, as specified in §86.119, with the additional specification that the vapor sampling system verification be conducted as follows:
- (1) The following "gravimetric" technique can be used to verify that the vapor sampling system and analytical instruments can accurately measure a mass of gas that has been injected into the system. If the vapor sampling system will be used only in the testing of petroleum-fueled engines, the system verification may be performed using propane. If the vapor sampling system will be used with methanol-fueled vehicles as well as petroleum-fueled vehicles, the system verification performance check must include a methanol check in addition to the propane check. (Verification can also be accomplished by constant flow metering using critical flow orifice devices.)
- (i) Obtain a small cylinder that has been charged with pure propane gas. Obtain another small cylinder that has been charged with pure methanol if the system will be used for methanol-fueled vehicle testing. Since this cylinder will be heated to 150–155 °F, care must be taken to ensure that the liquid volume of methanol placed in the cylinder does not exceed approximately one-half of the total volume of the cylinder
- (ii) Determine a reference cylinder weight to the nearest 0.01 grams.
- (iii) Operate the vapor sampling system in the normal manner and release a known quantity of pure propane into the most frequently used fuel vapor collector during the sampling period (approximately 5 minutes).
- (iv) Continue to operate the vapor sampling system in the normal manner and release a known quantity of pure methanol into the system during the sampling period (approximately 5 minutes).

- (v) The calculations of §86.144 are performed in the normal way, except in the case of propane. The density of propane (17.30 g/ft³/carbon atom (0.6109 kg/m³/carbon atom)) is used in place of the density of exhaust hydrocarbons. In the case of methanol, the density of 37.71 g/ft³ (1.332 kg/m³) is used.
- (vi) The gravimetric mass is subtracted from the vapor sampling system measured mass and then divided by the gravimetric mass to determine the percent accuracy of the system.
- (vii) The cause for any discrepancy greater than ± 2 percent must be found and corrected.
- (2) This procedure shall be conducted in the point-source running loss test environment with the collector installed in a vehicle in the normal test configuration. The fuel of the test vehicle shall either be diesel, or it shall be kept under 100 °F (38 °C). Two to six grams of pure propane and two to six grams of pure methanol shall be injected into the collector while the vehicle is operated over one Urban Dynamometer Driving Schedule (UDDS), as described in §86.115 and appendix I of this part. The propane and methanol injections shall be conducted at the ambient temperature of 95 ± 5 °F (35 ± 3

[58 FR 16030, Mar. 24, 1993, as amended at 60 FR 34343, June 30, 1995; 60 FR 43890, Aug. 23, 1995; 70 FR 72927, Dec. 8, 2005; 73 FR 38293, July 3, 2008]

§86.118-00 Dynamometer calibrations.

- (a) The dynamometer shall be calibrated at least once each month or performance verified at least once each week and then calibrated as required.
- (b) For large single roll electric dynamometers or equivalent dynamometer configurations, the dynamometer adjustment settings for each vehicle's emission test sequence shall be verified by comparing the force imposed during dynamometer operation with actual road load force.

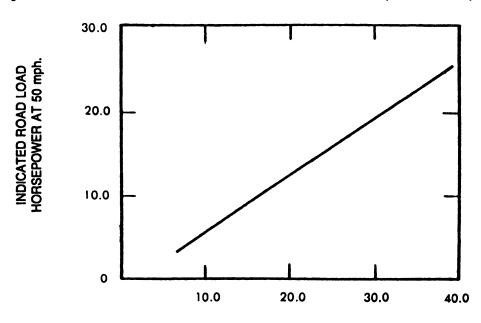
[61 FR 54891, Oct. 22, 1996]

§86.118-78 Dynamometer calibration.

- (a) The dynamometer shall be calibrated at least once each month or performance verified at least once each week and then calibrated as required. The calibration shall consist of the manufacturer's recommended calibration procedure plus a determination of the dynamometer frictional power absorption at 50.0 mph (80.5 km/h). One method for determining dynamometer frictional power absorption at 50.0 mph (80.5 km/h) is described below, other methods may be used if shown to yield equivalent results. The measured absorbed road power includes the dynamometer friction as well as the power absorbed by the power absorption unit. The dynamometer is driven above the test speed range. The device used to drive the dynamometer is then disengaged from the dynamometer and the roll(s) is (are) allowed to coast down. The kinetic energy of the system is dissipated by the dynamometer. This method neglects the variations in roll bearing friction due to the drive axle weight of the vehicle. The inertia of the free (rear) roll may be neglected in the case of dynamometers with paired rolls.
- (1) Devise a method to determine the speed of the drive roll if it is not already measured. A fifth wheel, revolu-

tion pickup, or other suitable means may be used.

- (2) Place a vehicle on the dynamometer or devise another method of driving the dynamometer.
- (3) Engage the inertial flywheel or other inertial simulation system for the most common vehicle mass category for which the dynamometer is used. In addition other vehicle mass categories may be calibrated, if desired.
- (4) Drive the dynamometer up to 50.0 mph (80.5 km/h).
 - (5) Record indicated road power.
- (6) Drive the dynamometer up to 60.0 mph (96.9 km/h).
- (7) Disengage the device used to drive the dynamometer.
- (8) Record the time for the dynamometer drive roll to coastdown from 55.0 mph (88.5 km/h) to 45 mph (72.4 km/h).
- (9) Adjust the power absorption unit to a different level.
- (10) Repeat steps (4) to (9) above sufficient times to cover the range of road power used.
- (11) Calculate absorbed road power (HP_d) . See paragraph (c) of this section.
- (12) Plot indicated road load power at 50 mph (80.5 km/h) versus road load power at 50 mph (80.5 km/h) as shown in Figure B78–5.



ACTUAL ROAD LOAD HORSEPOWER AT 50 mph.

FIGURE B78-5-ROAD LOAD HORSEPOWER, ACTUAL VS. INDICATED

(b) The performance check consists of conducting a dynamometer coastdown at one or more inertia-horsepower settings and comparing the coastdown time to that recorded during the last calibration. If the coastdown times differ by more than 1 s, a new calibration is required.

(c) Calculations. The road load power actually absorbed by the dynamometer is calculated from the following equation:

$$HP_d$$
 = (1/2) (W/32.2) (V²₁ - V²₂)/(550t)

where:

 HP_d = Power, horsepower (kilowatts)

W = Equivalent inertia, 1b (kg)

 V_1 = Initial Velocity, ft/s (m/s) (55 mph = 88.5 km/h = 80.67 ft/s = 24.58 m/s)

 V_2 = Final Velocity, ft/s (m/s) (45 mph = 72.4 km/h = 66 ft/s = 20.11 m/s)

t = elapsed time for rolls to coast from 55 mph to 45 mph (88.5 to 72.4 m/h)

(Expressions in parentheses are for SI units.) When the coastdown is from 55 to 45 mph (88.5 to 72.4 km/h) the above equation reduces to:

 $HP_d = 0.06073 \text{ (W/t)}$

for SI units,

 $HP_d = 0.09984 \text{ (W/t)}$

 $[42\ {\rm FR}\ 32954,\ {\rm June}\ 28,\ 1977,\ {\rm as}\ {\rm amended}\ {\rm at}\ 53\ {\rm FR}\ 475,\ {\rm Jan.}\ 7,\ 1988]$

§86.119-90 CVS calibration.

The CVS is calibrated using an accurate flowmeter and restrictor valve. Measurements of various parameters are made and related to flow through the unit. Procedures used by EPA for both PDP and CFV are outlined below. Other procedures yielding equivalent results may be used if approved in advance by the Administrator. After the calibration curve has been obtained,

verification of the entire system can be performed by injecting a known mass of gas into the system and comparing the mass indicated by the system to the true mass injected. An indicated error does not necessarily mean that the calibration is wrong, since other factors can influence the accuracy of the system, e.g., analyzer calibration. A verification procedure is found in paragraph (c) of this section.

(a) PDP calibrations. (1) The following calibration procedure outlines the equipment, the test configuration, and the various parameters which must be measured to establish the flow rate of the CVS pump. All the parameters related to the pump are simultaneously measured with the parameters related to a flowmeter which is connected in series with the pump. The calculated flow rate ft3/min (at pump inlet absolute pressure and temperature) can then be plotted versus a correlation function which is the value on a specific combination of pump parameters. The linear equation which relates the pump flow and the correlation function is then determined. In the event that a CVS has a multiple speed drive, a calibration for each range used must be performed.

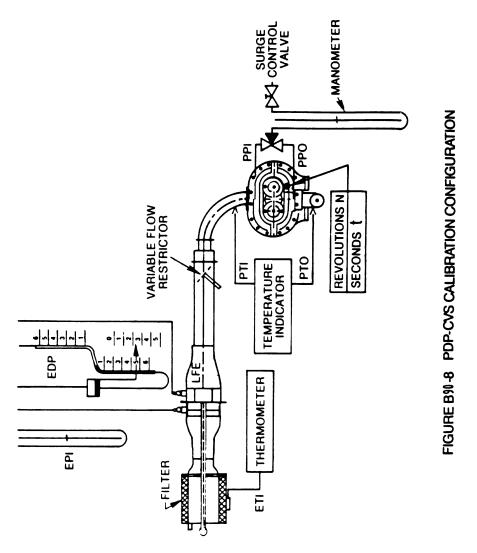
(2) This calibration procedure is based on the measurement of the absolute values of the pump and flowmeter parameters that relate the flow rate at each point. Three conditions must be maintained to assure the accuracy and integrity of the calibration curve. First, the pump pressures should be measured at taps on the pump rather than at the external piping on the pump inlet and outlet. Pressure taps that are mounted at the top center and bottom center of the pump drive headplate are exposed to the actual pump cavity pressures, and therefore reflect the absolute pressure differentials. Secondly, temperature stability must be maintained during the calibration. The laminar flowmeter is sensitive to inlet temperature oscillations which cause the data points to be scattered. Gradual changes (±2 °F (1.1 °C)) in temperature are acceptable as long as they occur over a period of several minutes. Finally, all connections between the flowmeter and the CVS pump must be absolutely void of any leakage.

(3) During an exhaust emission test the measurement of these same pump parameters enables the user to calculate the flow rate from the calibration equation.

(4) Connect a system as shown in Figure B90–8. Although particular types of equipment are shown, other configurations that yield equivalent results may be used if approved in advance by the Administrator. For the system indicated, the following data with given accuracy are required:

CALIBRATION DATA MEASUREMENTS

Parameter	Symbol	Units	Toler- ances
Barometric pressure (corrected).	Рв	in. Hg (kPa)	±0.01 in. Hg (±0.034 kPa)
Ambient temperature	T _A	°F(°C)	±0.5 °F (±0.28 °C)
Air temperature into LFE	ETI	°F(°C)	±0.25 °F (±0.14 °C)
Pressure depression up- stream of LFE.	EPI	in. H ₂ O (kPa)	±0.05 in. H ₂₀ (±0.012 kPa)
Pressure drop across the LFE matrix.	EDP	in. H ₂ O (kPa)	±0.005 in. H ₂ O (±0.001 kPa)
Air temperature at CVS pump inlet.	PTI	°F(°C)	±0.5 °F (±0.3 °C)
Pressure depression at CVS pump inlet.	PPI	in. fluid (kPa)	±0.05 in. fluid (±0.022 kPa)
Specific gravity of manom- eter fluid (1.75 oil).	Sp. Gr.		,
Pressure head at CVS pump outlet.	PPO	in. fluid (kPa)	±0.05 in. fluid (±0.022
Air temperature at CVS pump outlet (optional).	PTO	°F(°C)	kPa) ±0.5 °F (±0.28 °C)
Pump revolutions during test period.	N	Revs	±1 Rev.
Elapsed time for test period	t	sec	±0.05 sec.



- (5) After the system has been connected as shown in Figure B90–8, set the variable restrictor in the wide open position and run the CVS pump for 20 minutes. Record the calibration data.
- (6) Reset the restrictor valve to a more restricted condition in an increment of pump inlet depression (about 4 in. H_2O (1.0 kPa) that will yield a minimum of six data points for the total calibration. Allow the system to sta-

bilize for 3 minutes and repeat the data acquisition.

- (7) Data analysis:
- (i) The air flow rate, Q_s , at each test point is calculated in standard cubic feet per minute from the flowmeter data using the manufacturer's prescribed method.
- (ii) The air flow rate is then converted to pump flow, $V_{\rm o}$, in cubic feet per revolution at absolute pump inlet temperature and pressure:

 $V_o = (Q_s/n) \times (T_p/528) \times (29.92/P_p)$

Where:

- (A) V_o = Pump flow ft³/rev (m³/rev) at T_p , P_p . (B) Q_s = Meter air flow rate in standard cubic feet per minute, standard conditions are 68 °F, 29.92 in. Hg (20 °C, 101.3 kPa).
- (C) n = Pump speed in revolutions per minute.
- (D)(I) T_p = Pump inlet temperature, ${}^{\circ}R({}^{\circ}K)$ = PTI + 460.
- (2) For SI units, $T_p = PTI + 273$.
- $\begin{array}{lll} (E)(l) \ P_p = Absolute \ pump \ inlet \ pressure, \ in. \ Hg. \ (kPa) = P_B \ \ PPI \\ (SP.GR./13.57). \end{array}$
- (2) For SI units, $P_p = P_B PPI$.

Where:

- (F) P_B = barometric pressure, in. Hg. (kPa). (G) PPI = Pump inlet depression, in. fluid (kPa).
- (H) SP.GR. = Specific gravity of manometer fluid relative to water.
- (iii) The correlation function at each test point is then calculated from the calibration data:

$$X_o = \frac{1}{n} \sqrt{\frac{\Delta P}{P_e}}$$

Where:

- (A) $X_o = correlation function.$
- (B) \triangle P_p = the pressure differential from pump inlet to pump outlet, in. Hg (kPa) = $P_c P_p$.
- (C)(I) P_e = Absolute pump outlet pressure, in Hg, (kPa) = $_{PB}$ + PPO (SP.GR./13.57).
- (2) For SI units, $P_e = P_B + PPO$.

Where:

- (D) PPO = Pressure head at pump outlet, in. fluid (kPa).
- (iv) A linear least squares fit is performed to generate the calibration equations which have the forms:

 $V_o = D_o - M(X_o)$

 $n = A - B(\Delta P_p)$

 \overline{D}_{o} , M, A, and B are the slope-intercept constants describing lines.

(8) A CVS system that has multiple speeds should be calibrated on each speed used. The calibration curves generated for the ranges will be approximately parallel and the intercept values, $D_{\rm o}$, will increase as the pump flow range decreases.

(9) If the calibration has been performed carefully, the calculated values from the equation will be within ± 0.50 percent of the measured value of Vo. Values of M will vary from one pump to another, but values of Do for pumps of the same make, model, and range should agree within ±3 percent of each other. Particulate influx from use will cause the pump slip to decrease as reflected by lower values for M. Calibrations should be performed at pump start-up and after major maintenance to assure the stability of the pump slip rate. Analysis of mass injection data will also reflect pump slip stability.

(b) CFV calibration. (1) Calibration of the CFV is based upon the flow equation for a critical venturi. Gas flow is a function of inlet pressure and temperature:

$$Q_s = \frac{K_v P}{\sqrt{T}}$$

Where:

- (i) Q_s=Flow.
- (ii) K_v=Calibration coefficient.
- (iii) P=Absolute pressure.
- (iv) T=Absolute temperature.

The calibration procedure described below establishes the value of the calibration coefficient at measured values of pressure, temperature and air flow.

- (2) The manufacturer's recommended procedure shall be followed for calibrating electronic portions of the CFV.
- (3) Measurements necessary for flow calibration are as follows:

CALIBRATION DATA MEASUREMENTS

Parameter	Symbol	Units	Tolerances
Barometric pressure (corrected)	P _b	Inches Hg (kPa)	±.01 in Hg (±.034 kPa)
Air temperature, flowmeter	ETI	°F (°C)	±25 °F (±14 °C)
Air temperature, flowmeter	EPI	Inches H ₂ O (kPa)	±.05 in H ₂ O (±.012 kPa)
Pressure drop across LFE matrix	EDP	Inches H ₂ O (kPa)	±.005 in H ₂ O (±.001 kPa)
Air flow	Q _s	Ft ³ /min. (m ³ /min,)	±.5 pct

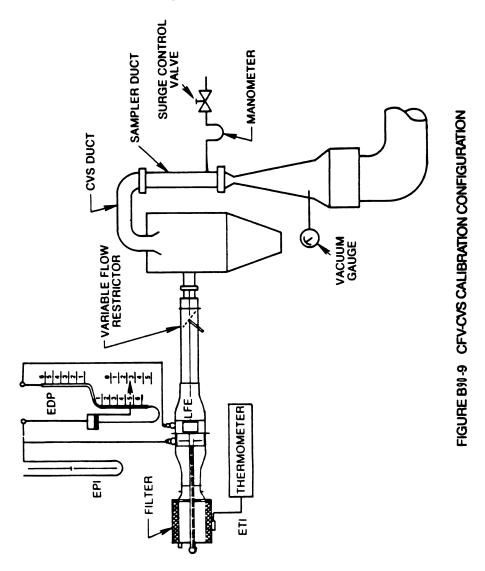
CALIBRATION DATA MEASUREMENTS—Continued

Parameter	Symbol	Units	Tolerances
CFV inlet depression	PPI	Inches fluid (kPa)	±.13 in fluid (±.055 kPa)
		Inches Hg (kPa)	±0.05 in. Hg (±0.17
Temperature at venturi inlet	T _v Sp. Gr.	°F (°C)	±0.5 °F (±0.28 °C)

¹ Requirement begins August 20, 2001.

(4) Set up equipment as shown in Figure B90-9 and check for leaks. Any leaks between the flow measuring de-

vice and the critical flow venturi will seriously affect the accuracy of the calibration.



- (5) Set the variable flow restrictor to the open position, start the blower, and allow the system to stabilize. Record data from all instruments.
- (6) Vary the flow restrictor and make at least 8 readings across the critical flow range of the venturi.
- (7) Data analysis: The data recorded during the calibration are to be used in the following calculations:
- (i) The air flow rate, Q_s , at each test point is calculated in standard cubic feet per minute from the flow meter data using the manufacturer's prescribed method.
- (ii) Calculate values of the calibration coefficient for each test point:

$$K_{v} = \frac{Q_{s}\sqrt{T_{v}}}{P_{v}}$$

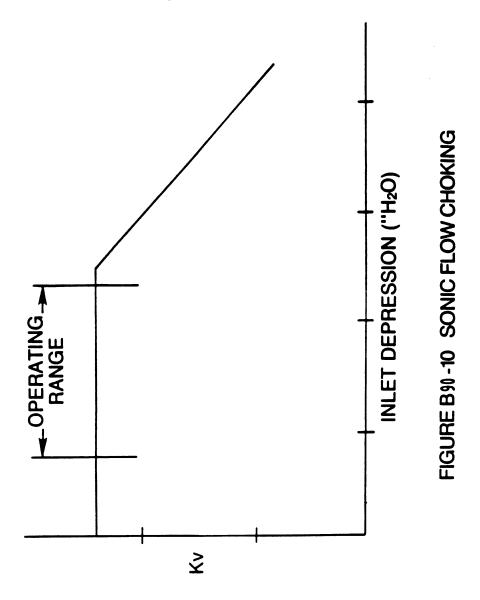
Where:

- (A) $Q_{\rm s}$ = Flow rate in standard cubic feet per minute, standard conditions are 68 °F 29.92 in. Hg (20 °C, 101.3 kPa).
- (B) T_v = Temperature at venturi inlet, ${}^{\circ}R({}^{\circ}K)$.
- (C)(I) P_v = Pressure at venturi inlet, mm Hg (kPa) = P_B - PPI (SP.GR./

(2) For SI units, $P_v = P_B - PPI$.

Where:

- (D) PPI = Venturi inlet pressure depression, in. fluid (kPa).
- (E) SP.GR. = Specific gravity of manometer fluid, relative to water.
- (iii) Plot K_{ν} as a function of venturi inlet pressure. For sonic flow K_{ν} will have a relatively constant value. As pressure decreases (vacuum increases), the venturi becomes unchoked and K_{ν} decreases. See Figure B90–10.



- (iv) For a minimum of 8 points in the critical region calculate an average K_{ν} and the standard deviation.
- (v) If the standard deviation exceeds 0.3 percent of the average K_{ν} take corrective action.
- (8) Calculation of a parameter for monitoring sonic flow in the CFV during exhaust emissions tests:
- (i) Option 1. (A) CFV pressure ratio. Based upon the calibration data selected to meet the criteria for paragraphs (d)(7) (iv) and (v) of this section, in which $K_{\rm v}$ is constant, select the data values associated with the calibration point with the lowest absolute venturi

§ 86.120-94

inlet pressure. With this set of calibration data, calculated the following CFV pressure ratio limit, Pr_{ratio-lim}:

$$Pr_{ratio-lim} = \frac{P_{out-cal}}{P_{in-cal}}$$

Where:

 $P_{\text{in-cal}}$ = Venturi inlet pressure (PPI in absolute pressure units), and

P_{out-cal} = Venturi outlet pressure (PPO in absolute pressure units), measured at the exit of the venturi diffuser outlet.

 $\begin{array}{cccc} (B) & The & venturi & pressure & ratio \\ (Pr_{ratio-i}) & during & all & emissions & tests & must \\ be & less & than, & or & equal & to, & the & calibration & pressure & ratio & limit & (Pr_{ratio-lim}) & derived & from & the & CFV & calibration & data, & such & that: \\ \end{array}$

$$\frac{P_{\text{out-}i}}{P_{\text{in-}i}} = Pr_{\text{ratio-}i} \le Pr_{\text{ratio-lim}}$$

Where:

 $P_{\text{in-i}}$ and $P_{\text{out-i}}$ are the venturi inlet and outlet pressures, in absolute pressure units, at each i-th interval during the emissions test.

(ii) Option 2. Other methods: With prior Administrator approval, any other method may be used that assure that the venturi operates at sonic conditions during emissions tests, provided the method is based upon sound engineering principles.

(c) CVS System Verification. The following "gravimetric" technique can be used to verify that the CVS and analytical instruments can accurately measure a mass of gas that has been injected into the system. If the CVS and analytical system will be used only in the testing of petroleum-fueled engines, the system verification may be performed using either propane or carbon monoxide. If the CVS and analytical system will be used with methanol-fueled vehicles as well as petrosystem leum-fueled vehicles. verification performance check must include a methanol check in addition to either the propane or carbon monoxide check. (Verification can also be accomplished by constant flow metering using critical flow orifice devices.)

(1) Obtain a small cylinder that has been charged with pure propane or carbon monoxide gas (CAUTION—carbon monoxide is poisonous).

- (2) Determine a reference cylinder weight to the nearest 0.01 grams.
- (3) Operate the CVS in the normal manner and release a quantity of pure propane or carbon monoxide into the system during the sampling period (approximately 5 minutes).
- (4) Following completion of step (3) in this paragraph (c) (if methanol injection is required), continue to operate the CVS in the normal manner and release a known quantity of pure methanol (in gaseous form) into the system during the sampling period (approximately five minutes). This step does not need to be performed with each verification, provided that it is performed at least twice annually.
- (5) The calculations of §86.144 are performed in the normal way, except in the case of propane. The density of propane (17.30 g/ft³/carbon atom (0.6109 kg/m³/carbon atom)) is used in place of the density of exhaust hydrocarbons. In the case of carbon monoxide, the density of 32.97 g/ft³ (1.164 kg/m³) is used. In the case of methanol, the density of 37.71 g/ft³ (1.32 kg/m³) is used.
- (6) The gravimetric mass is subtracted from the CVS measured mass and then divided by the gravimetric mass to determine the percent accuracy of the system.
- (7) The cause for any discrepancy greater than ±2 percent must be found and corrected. (For 1991–1995 calendar years, discrepancies greater than ±2 percent are allowed for the methanol test, provided that they do not exceed ±8 percent for 1991 testing or ±6 percent for 1992–1995 testing.)

[54 FR 14518, Apr. 11, 1989, as amended at 60 FR 34344, June 30, 1995; 62 FR 47121, Sept. 5, 1997; 63 FR 24448, May 4, 1998; 65 FR 8278, Feb. 18, 2000]

§ 86.120-94 Gas meter or flow instrumentation calibration; particulate, methanol and formaldehyde measurement.

(a) Sampling for particulate, methanol and formaldehyde emissions requires the use of gas meters or flow instrumentation to determine flow through the particulate filters, methanol impingers and formaldehyde impingers. These instruments shall receive initial and periodic calibrations as follows:

- (1)(i) Install a calibration device in series with the instrument. A critical flow orifice, a bellmouth nozzle, a laminar flow element or an NBS traceable flow calibration device is required as the standard device.
- (ii) The flow system should be checked for leaks between the calibration and sampling meters, including any pumps that may be part of the system, using good engineering practice.
- (2) Flow air through the calibration system at the sample flow rate used for particulate, methanol, and formaldehyde testing and at the backpressure which occurs during the test.
- (3) When the temperature and pressure in the system have stabilized, measure the indicated gas volume over a time period of at least five minutes or until a gas volume of at least ±1 percent accuracy can be determined by the standard device. Record the stabilized air temperature and pressure upstream of the instrument and as required for the standard device.
- (4) Calculate air flow at standard conditions as measured by both the standard device and the instrument(s). (Standard conditions are defined as 68 °F (20 °C) and 29.92 in Hg (101.3 kPa).)
- (5) Repeat the procedures of paragraphs (a)(2) through (4) of this section using at least two flow rates which bracket the typical operating range.
- (6) If the air flow at standard conditions measured by the instrument differs by ± 1.0 percent of the maximum operating range or ± 2.0 percent of the point (whichever is smaller), then a correction shall be made by either of the following two methods:
- (i) Mechanically adjust the instrument so that it agrees with the calibration measurement at the specified flow rates using the criteria of paragraph (a)(6) of this section; or
- (ii) Develop a continuous best fit calibration curve for the instrument (as a function of the calibration device flow measurement) from the calibration points to determine corrected flow. The points on the calibration curve relative to the calibration device measurements must be within ±1.0 percent of the maximum operating range of ±2.0 percent of the point (whichever is smaller).

(b) Other systems. A bell prover may be used to calibrate the instrument if the procedure outlined in ANSI B109.1–1973 is used. Prior approval by the Administrator is not required to use the bell prover.

[60 FR 34344, June 30, 1995]

\S 86.121–90 Hydrocarbon analyzer calibration.

The hydrocarbon analyzers shall receive the following initial and periodic calibration. The HFID used with petroleum-fueled diesel vehicles shall be operated at a temperature of 375 °F±10 °F (191 °±6 °C). The HFID used with methanol-fueled vehicles shall be operated at 235 °±15 °F (113±8 °C).

- (a) Initial and periodic optimization of detector response. Prior to its introduction into service and at least annually thereafter, the FID and HFID hydrocarbon analyzers shall be adjusted for optimum hydrocarbon response. Alternate methods yielding equivalent results may be used, if approved in advance by the Administrator.
- (1) Follow the manufacturer's instructions or good engineering practice for instrument startup and basic operating adjustment using the appropriate FID fuel and zero-grade air.
- (2) Optimize on the most common operating range. Introduce into the analyzer a propane (methane as appropriate) in air mixture (methanol in air mixture for methanol-fueled vehicles when optional methanol calibrated HFID procedure is used during the 1994 model year) with a propane (or methane or methanol as appropriate) concentration equal to approximately 90 percent of the most common operating range.
- (3) One of the following is required for FID or HFID optimization:
- (i) For all FIDs and HFIDs, the procedures specified by the applicable FID or HFID manufacturer.
- (ii) For Beckman 400 FIDs only, implementation of the recommendations outlined in Society of Automotive Engineers (SAE) paper No. 770141, "Optimization of Flame Ionization Detector for Determination of Hydrocarbons in Diluted Automobile Exhaust"; author, Glenn D. Reschke.
- (iii) For HFIDs only, the following peaking procedure. (A) With the fuel

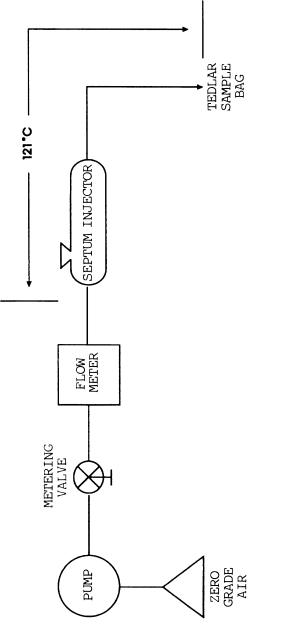
§86.121-90

and air flow rates set in the manufacturer's recommendations, determine the analyzer response from the difference between the span-gas response and the zero gas response. Incrementally adjust the fuel flow above and below the manufacturer's specification. Record the span and zero response at these fuel flows. A plot of the difference between the span and zero response versus the fuel flow will be similar to the one shown in Fig. B87–11. Adjust the fuel-flow rate to the highest setting that produces the maximum analyzer response.

- (B) To determine the optimum air flow, use the fuel flow setting determined in paragraph (a)(3)(iii)(A) of this section and vary air flow.
- (iv) Alternative procedures may be used if approved in advance by the Administrator.
- (4) To determine the optimum air flow, use the FID fuel flow setting determined above and vary air flow.
- (5) After the optimum flow rates have been determined, record them for future reference.
- (b) Initial and periodic calibration. Prior to its introduction into service and monthly thereafter the FID or HFID hydrocarbon analyzers shall be calibrated on all normally used instrument ranges, and, if testing methanol vehicles under the procedure described in §86.107–90(a)(2)(ii) or §86.110–90(a)(4), the methanol response factor shall be determined (paragraph (c) of this section). Use the same flow rate as when analyzing sample.
- (1) Adjust analyzer to optimize performance.

- (2) Zero the hydrocarbon analyzer with zero-grade air.
- (3) Calibrate on each normally used operating range with propane in air calibration gases (either methanol or methane in air as appropriate) having nominal concentrations of 15, 30, 45, 60, 75 and 90 percent of that range. For each range calibrated, if the deviation from a least squares best-fit straight line is two percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds two percent at any point, the best-fit non-linear equation which represents the data to within two percent of each test point shall be used to determine concentration.
- (c) FID response factor to methanol. When the FID analyzer is to be used for the analysis of hydrocarbon samples containing methanol, the methanol response factor of the analyzer shall be established. The methanol response factor shall be determined at several concentrations in the range of concentrations in the exhaust sample, using either bag samples or gas bottles meeting the requirements of §86.114.
- (1) The bag sample of methanol for analysis in the FID, if used, shall be prepared using the apparatus shown in Figure B90–11. A known volume of methanol is injected, using a microliter syringe, into the heated mixing zone (250 °F (121 °C)) of the apparatus. The methanol is vaporized and swept into the sample bag with a known volume of zero grade air measured by a gas flow meter meeting the performance requirements of §86.120.

FIGURE 890-11 APPARATUS FOR PREPARATION OF FID METHANOL RESPONSE CALIBRATION MIX



(2) The bag sample is analyzed using the FID.

(3) The FID response factor, r, is calculated as follows:

r = FIDppm/SAMppm

Where:

(i) r = FID response factor.

§ 86.122-78

- (ii) FIDppm = FID reading in ppmC.
- (iii) SAMppm=methanol concentration in the sample bag, or gas bottle, in ppmC. SAMppm for sample bags

$0.02406 \times \text{Fuel injected} \times \text{Fuel density}$

Air volume × Mol. Wt. CH₃OH

Where:

- (iv) 0.02406 = Volume of one mole at 29.92 in. Hg and 68 °F, m³.
- (v) Fuel injected = Volume of methanol injected, ml.
- (vi) Fuel density = Density of methanol, 0.7914 g/ml.
- (vii) Air volume = Volume of zero grade air, m³.
 - (viii) Mol. Wt. $CH_3OH = 32.04$.
- (d) FID response factor to methane. When the FID analyzer is to be used for the analysis of gasoline, diesel, methanol, ethanol, liquefied petroleum gas, and natural gas-fueled vehicle hydrocarbon samples, the methane response factor of the analyzer must be established. To determine the total hydrocarbon FID response to methane, known methane in air concentrations traceable to the National Institute of Standards and Technology (NIST) must be analyzed by the FID. Several methane concentrations must be analyzed by the FID in the range of concentrations in the exhaust sample. The total hydrocarbon FID response to methane is calculated as follows:

$r_{CH4} {=} FIDppm/SAMppm$

Where:

- (1) $r_{\text{CH4}}\text{=}\text{FID}$ response factor to methane.
 - (2) FIDppm=FID reading in ppmC.
- (3) SAMppm=the known methane concentration in ppmC.

[54 FR 14525, Apr. 11, 1989, as amended at 59 FR 48508, Sept. 21, 1994; 60 FR 34345, June 30, 1995; 70 FR 40433, July 13, 2005]

§86.122-78 Carbon monoxide analyzer calibration.

The NDIR carbon monoxide analyzer shall receive the following initial and periodic calibrations:

(a) Initial and periodic interference check. Prior to its introduction into service and annually thereafter the NDIR carbon monoxide analyzer shall be checked for response to water vapor and CO₂:

- (1) Follow the manufacturer's instructions for instrument startup and operation. Adjust the analyzer to optimize performance on the most sensitive range to be used.
- (2) Zero the carbon monoxide analyzer with either zero-grade air or zero-grade nitrogen.
- (3) Bubble a mixture of 3 percent CO_2 in N_2 through water at room temperature and record analyzer response.
- (4) An analyzer response of more than 1 percent of full scale for ranges above 300 ppm full scale or of more than 3 ppm on ranges below 300 ppm full scale will require corrective action. (Use of conditioning columns is one form of corrective action which may be taken.)
- (b) Initial and periodic calibration. Prior to its introduction into service and monthly thereafter the NDIR carbon monoxide analyzer shall be calibrated.
- (1) Adjust the analyzer to optimize performance.
- (2) Zero the carbon monoxide analyzer with either zero-grade air or zero-grade nitrogen.
- (3) Calibrate on each normally used operating range with carbon monoxide in N₂ calibration gases having nominal concentrations of 15, 30, 45, 60, 75, and 90 percent of that range. Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares best-fit straight line is 2 percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds 2 percent at any point, the best-fit non-linear equation which represents the data to within 2 percent of each test point shall be used to determine concentration.

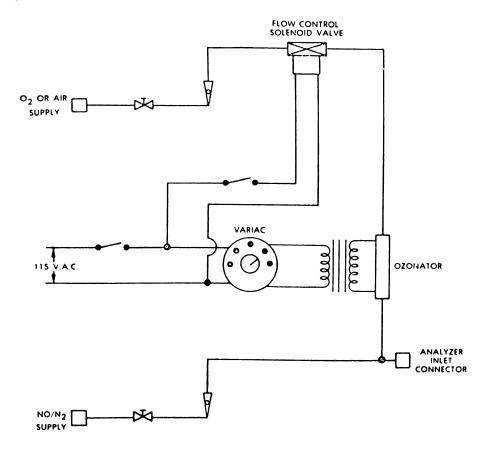
§ 86.123-78 Oxides of nitrogen analyzer calibration.

The chemiluminescent oxides of nitrogen analyzer shall receive the following initial and periodic calibration.

(a) Prior to introduction into service and at least monthly thereafter the chemiluminescent oxides of nitrogen analyzer must be checked for NO₂ to NO converter efficiency. Figure B78-9

is a reference for paragraphs (a) (1) through (11) of this section.

- (1) Follow the manufacturer's instructions for instrument startup and operation. Adjust the analyzer to optimize performance.
- (2) Zero the oxides of nitrogen analyzer with zero-grade air or zero-grade nitrogen.
- (3) Connect the outlet of the NO_X generator to the sample inlet of the oxides of nitrogen analyzer which has been set to the most common operating range.
- (4) Introduce into the NO_X generator analyzer-system an NO in nitrogen (N_2) mixture with an NO concentration equal to approximately 80 percent of the most common operating range. The NO_2 content of the gas mixture shall be less than 5 percent of the NO concentration.
- (5) With the oxides of nitrogen analyzer in the NO mode, record the concentration of NO indicated by the analyzer.



(SEE FIG B78-3 FOR SYMBOL LEGEND)

FIGURE B78-9-NOx CONVERTER EFFICIENCY DETECTOR

- (6) Turn on the NO_X generator O_2 (or air) supply and adjust the O_2 (or air) flow rate so that the NO indicated by the analyzer is about 10 percent less than indicated in step (5). Record the concentration of NO in this NO + O_2 mixture.
- (7) Switch the NO_X generator to the generation mode and adjust the generation rate so that the NO measured on the analyzer is 20 percent of that measured in step (5). There must be at least 10 percent unreacted NO at this point.

Record the concentration of residual NO

- (8) Switch the oxides of nitrogen analyzer to the NO_X mode and measure total NO_X . Record this value.
- (9) Switch off the NO_X generation but maintain gas flow through the system. The oxides of nitrogen analyzer will indicate the NO_X in the $NO + O_2$ mixture. Record this value.
- (10) Turn off the NO_X generator O_2 (or air) supply. The analyzer will now indicate the NO_X in the original NO in N_2

mixture. This value should be no more than 5 percent above the value indicated in step (4).

(11) Calculate the efficiency of the $NO_{\rm X}$ converted by substituting the concentrations obtained into the following equation:

Percent Efficiency = $[1 + (a - b)/(c - d)] \times 100$

where:

- a = concentration obtained in step (8).
- b = concentration obtained in step (9).
- c = concentration obtained in step (6).
- d = concentration obtained in step (7).

If converter efficiency is not greater than 90 percent corrective action will be required.

- (b) Initial and periodic calibration. Prior to its introduction into service and monthly thereafter the chemiluminescent oxides of nitrogen analyzer shall be calibrated on all normally used instrument ranges. Use the same flow rate as when analyzing samples. Proceed as follows:
- (1) Adjust analyzer to optimize performance.
- (2) Zero the oxides of nitrogen analyzer with zero-grade air or zero-grade nitrogen.
- (3) Calibrate on each normally used operating range with NO in N2 calibration gases having nominal concentrations of 15, 30, 45, 60, 75, and 90 percent of that range. For each range calibrated, if the deviation from a leastsquares best-fit straight line is 2 percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds 2 percent at any point, the best-fit non-linear equation which represents the data to within 2 percent of each test point shall be used to determine concentration.
- (c) When testing methanol-fueled vehicles, it may be necessary to clean the analyzer frequently to prevent interference with NO_X measurements (see EPA/600/S3-88/040).
- [42 FR 32954, June 28, 1977, as amended at 42 FR 45652, Sept. 12, 1977; 52 FR 47869, Dec. 16, 1987; 58 FR 58422, Nov. 1, 1993; 60 FR 34347, June 30, 1995]

§86.124-78 Carbon dioxide analyzer calibration.

Prior to its introduction into service and monthly thereafter the NDIR carbon dioxide analyzer shall be calibrated:

- (a) Follow the manufacturer's instructions for instrument startup and operation. Adjust the analyzer to optimize performance.
- (b) Zero the carbon dioxide analyzer with either zero-grade air or zero-grade nitrogen.
- (c) Calibrate on each normally used operating range with carbon dioxide in N₂ calibration gases with nominal concentrations of 15, 30, 45, 60, 75, and 90 percent of that range. Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares best-fit straight line is 2 percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds 2 percent at any point, the best-fit non-linear equation which represents the data to within 2 percent of each test point shall be used to determine concentration.

§86.125-94 Methane analyzer calibration.

Prior to introduction into service and monthly thereafter, the methane analyzer shall be calibrated:

- (a) Follow the manufacturer's instructions for instrument startup and operation. Adjust the analyzer to optimize performance.
- (b) Zero the methane analyzer with zero-grade air.
- (c) Calibrate on each normally used operating range with $\mathrm{CH_4}$ in air with nominal concentrations of 15, 30, 45, 60, 75, and 90 percent of that range. Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares bestfit straight line is 2 percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds 2 percent at any point, the best-fit nonlinear equation which represents the data to within 2 percent of each test

§ 86.126-90

point shall be used to determine concentration.

[56 FR 25774, June 5, 1991]

§86.126-90 Calibration of other equipment.

Other test equipment used for testing shall be calibrated as often as required by the manufacturer or as necessary according to good practice. Specific equipment requiring calibration are the gas chromatograph and flame ionization detector used in measuring methanol and the high pressure liquid chromatograph (HPLC) and ultraviolet detector for measuring formaldehyde.

[54 FR 14527, Apr. 11, 1989]

§86.127-00 Test procedures: overview.

Applicability. The procedures scribed in this and subsequent sections are used to determine the conformity of vehicles with the standards set forth in subpart A or S of this part (as applicable) for light-duty vehicles and lightduty trucks. Except where noted, the procedures of paragraphs (a) through (b) of this section, §86.127-96 (c) and (d), and the contents of §§ 86.135-94, 86.136-90, 86.137-96, 86.140-94, 86.142-90, and 86.144-94 are applicable for determining emission results for vehicle exhaust emission systems designed to comply with the FTP emission standards, or the FTP emission element required for determining compliance with composite SFTP standards. Paragraphs (f) and (g) of this section discuss the additional test elements of aggressive driving (US06) and air conditioning (SC03) that comprise the exhaust emission components of the SFTP. Section 86.127–96(e) discusses fuel spitback emissions and paragraphs (h) and (i) of this section are applicable to all vehicle emission test procedures. Section 86.127-00 includes text that specifies requirements that differ from §86.127-96. Where a paragraph in §86.127-96 is identical and applicable to §86.127-00, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see § 86.127-96.'

(a) The overall test consists of prescribed sequences of fueling, parking, and operating test conditions. Vehicles are tested for any or all of the following emissions:

- (1) Gaseous exhaust THC, CO, NO_X . CO_2 (for petroleum-fueled and gaseous-fueled vehicles), plus CH_3OH and HCHO for methanol-fueled vehicles, plus CH_4 (for vehicles subject to the NMHC and NMHCE standards).
 - (2) Particulates.
- (3) Evaporative HC (for gasoline-fueled, methanol-fueled and gaseous-fueled vehicles) and CH_3OH (for methanol-fueled vehicles). The evaporative testing portion of the procedure occurs after the exhaust emission test; however, exhaust emissions need not be sampled to complete a test for evaporative emissions.
- (4) Fuel spitback (this test is not required for gaseous-fueled vehicles).
- (b) The FTP Otto-cycle exhaust emission test is designed to determine gaseous THC, CO, CO2, CH4, NOx, and particulate mass emissions from gasolinefueled, methanol-fueled and gaseousfueled Otto-cycle vehicles as well as methanol and formaldehyde from methanol-fueled Otto-cycle vehicles, while simulating an average trip in an urban area of 11 miles (18 kilometers). The test consists of engine start-ups and vehicle operation on a chassis dynamometer through a specified driving schedule (see paragraph (a), EPA Urban Dynamometer Driving Schedule, of appendix I to this part). A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler.
- (c)-(e) [Reserved]. For guidance see \$86.127-96.
- (f) The element of the SFTP for exhaust emissions related to aggressive driving (US06) is designed to determine gaseous THC, NMHC, CO, CO2, CH4, and NO_X emissions from gasoline-fueled or diesel-fueled vehicles (see §86.158-00 Supplemental test procedures; overview, and §86.159-00 Exhaust emission test procedures for US06 emissions). The test cycle simulates urban driving speeds and accelerations that are not represented by the FTP Urban Dynamometer Driving Schedule simulated trips discussed in paragraph (b) of this section. The test consists of vehicle operation on a chassis dynamometer

through a specified driving cycle (see paragraph (g), US06 Dynamometer Driving Schedule, of appendix I to this part). A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler.

(g)(1) The element of the SFTP related to the increased exhaust emissions caused by air conditioning operation (SC03) is designed to determine gaseous THC, NMHC, CO, CO2, CH4, and NO_X emissions from gasoline-fueled or diesel fueled vehicles related to air conditioning use (see §86.158-00 Supplemental federal test procedures; overview and §86.160-00 Exhaust emission test procedure for SC03 emissions). The test cycle simulates urban driving behavior with the air conditioner operating. The test consists of engine startups and vehicle operation on a chassis dynamometer through specified driving cycles (see paragraph (h), SC03 Dynamometer Driving Schedule, of appendix I to this part). A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler. The testing sequence includes an approved preconditioning cycle, a 10 minute soak with the engine turned off, and the SC03 cycle with measured exhaust emissions.

- (2) The SC03 air conditioning test is conducted with the air conditioner operating at specified settings and the ambient test conditions of:
 - (i) Air temperature of 95 °F;
- (ii) 100 grains of water/pound of dry air (approximately 40 percent relative humidity):
- (iii) Simulated solar heat intensity of 850 W/m² (see §86.161–00(d)); and
- (iv) air flow directed at the vehicle that will provide representative air conditioner system condenser cooling at all vehicle speeds (see §86.161-00(e)).
- (3) Manufacturers have the option of simulating air conditioning operation during testing at other ambient test conditions provided they can demonstrate that the vehicle tail pipe exhaust emissions are representative of the emissions that would result from the SC03 cycle test procedure and the ambient conditions of paragraph (g)(2)

of this section. The Administrator has approved two optional air conditioning test simulation procedures AC1 and AC2 (see §86.162–00) for only the model years of 2000 through 2002. If a manufacturer desires to conduct simulation SC03 testing for model year 2003 and beyond, the simulation test procedure must be approved in advance by the Administrator (see §§86.162–00 and 86.163–00).

- (h) Except in cases of component malfunction or failure, all emission control systems installed on or incorporated in a new motor vehicle shall be functioning during all procedures in this subpart. Maintenance to correct component malfunction or failure shall be authorized in accordance with §86.098-25 or §86.1834-01 as applicable.
- (i) Background concentrations are measured for all species for which emissions measurements are made. For exhaust testing, this requires sampling and analysis of the dilution air. For evaporative testing, this requires measuring initial concentrations. (When testing methanol-fueled vehicles, manufacturers may choose not to measure background concentrations of methanol and/or formaldehyde, and then assume that the concentrations are zero during calculations.)

[61 FR 54891, Oct. 22, 1996, as amended at 64 FR 23921, May 4, 1999]

§86.127-12 Test procedures; overview.

Applicability. The procedures scribed in this subpart are used to determine the conformity of vehicles with the standards set forth in subpart A or S of this part (as applicable) for light-duty vehicles, light-duty trucks, and medium-duty passenger vehicles. Except where noted, the procedures of paragraphs (a) through (d) of this section, and the contents of §§ 86.135-00, 86.136-90, 86.137-96, 86.140-94, 86.142-90, and 86.144-94 are applicable for determining emission results for vehicle exhaust emission systems designed to comply with the FTP emission standards, or the FTP emission element required for determining compliance with composite SFTP standards. Paragraph (e) of this section discusses fuel spitback emissions. Paragraphs (f) and

§ 86.127-12

- (g) of this section discuss the additional test elements of aggressive driving (US06) and air conditioning (SC03) that comprise the exhaust emission components of the SFTP. Paragraphs (h) and (i) of this section are applicable to all vehicle emission test procedures.
- (a) The overall test consists of prescribed sequences of fueling, parking, and operating test conditions. Vehicles are tested for any or all of the following emissions, depending upon the specific test requirements and the vehicle fuel type:
- (1) Gaseous exhaust THC, NMHC, NMOG, CO, NO_X, CO₂, N₂O, CH₄, CH₃OH, C₂H₅OH, C₂H₄O, and HCHO.
 - (2) Particulates.
- (3) Evaporative HC (for gasoline-fueled, methanol-fueled and gaseous-fueled vehicles) and CH_3OH (for methanol-fueled vehicles). The evaporative testing portion of the procedure occurs after the exhaust emission test; however, exhaust emissions need not be sampled to complete a test for evaporative emissions.
- (4) Fuel spitback (this test is not required for gaseous-fueled vehicles).
- (b) The FTP Otto-cycle exhaust emission test is designed to determine gaseous THC, NMHC, NMOG, CO, CO2, CH4, NO_X, N₂O, and particulate mass emissions from gasoline-fueled, methanolfueled and gaseous-fueled Otto-cycle vehicles as well as methanol and formaldehyde from methanol-fueled Ottocycle vehicles, as well as methanol, ethanol, acetaldehyde, and formaldehyde from ethanol-fueled vehicles, while simulating an average trip in an urban area of approximately 11 miles (approximately 18 kilometers). The test consists of engine start-ups and vehicle operation on a chassis dynamometer through a specified driving schedule (see paragraph (a) of appendix I to this part for the Urban Dynamometer Driving Schedule). A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler
- (c) The diesel-cycle exhaust emission test is designed to determine particulate and gaseous mass emissions during the test described in paragraph (b) of this section. For petroleum-fueled die-

- sel-cycle vehicles, diluted exhaust is continuously analyzed for THC using a heated sample line and analyzer; the other gaseous emissions (CH₄, CO, CO₂, N2O, and NOx) are collected continuously for analysis as in paragraph (b) of this section. For methanol- and ethanol-fueled vehicles, THC, methanol, formaldehyde, CO, CO2, CH4, N2O, and NO_X are collected continuously for analysis as in paragraph (b) of this section. Additionally, for ethanol-fueled vehicles, ethanol and acetaldehyde are collected continuously for analysis as in paragraph (b) of this section. THC, methanol, ethanol, acetaldehyde, and formaldehyde are collected using heated sample lines, and a heated FID is used for THC analyses. Simultaneous with the gaseous exhaust collection and analysis, particulates from a proportional part of the diluted exhaust are collected continuously on a filter. The mass of particulate is determined by the procedure described in §86.139. This testing requires a dilution tunnel as well as the constant volume sampler.
- (d) The evaporative emission test (gasoline-fueled vehicles, methanol-fueled and gaseous-fueled vehicles) is designed to determine hydrocarbon and methanol evaporative emissions as a consequence of diurnal temperature fluctuation, urban driving and hot soaks following drives. It is associated with a series of events that a vehicle may experience and that may result in hydrocarbon and/or methanol vapor losses. The test procedure is designed to measure:
- (1) Diurnal emissions resulting from daily temperature changes (as well as relatively constant resting losses), measured by the enclosure technique (see §86.133–96);
- (2) Running losses resulting from a simulated trip performed on a chassis dynamometer, measured by the enclosure or point-source technique (see §86.134-96; this test is not required for gaseous-fueled vehicles); and
- (3) Hot soak emissions, which result when the vehicle is parked and the hot engine is turned off, measured by the enclosure technique (see §86.138–96).
- (e) Fuel spitback emissions occur when a vehicle's fuel fill neck cannot

accommodate dispensing rates. The vehicle test for spitback consists of a short drive followed immediately by a complete refueling event. This test is not required for gaseous-fueled vehicles.

(f) The element of the SFTP for exhaust emissions related to aggressive driving (US06) is designed to determine gaseous THC, NMHC, CO, CO2, CH4, and NO_X emissions from gasoline-fueled or diesel-fueled vehicles (see §86.158-08 Supplemental test procedures; overview, and §86.159-08 Exhaust emission test procedures for US06 emissions). The test cycle simulates urban driving speeds and accelerations that are not represented by the FTP Urban Dynamometer Driving Schedule simulated trips discussed in paragraph (b) of this section. The test consists of vehicle operation on a chassis dynamometer through a specified driving cycle (see paragraph (g), US06 Dynamometer Driving Schedule, of appendix I to this part). A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler.

(g)(1) The element of the SFTP related to the increased exhaust emissions caused by air conditioning operation (SC03) is designed to determine gaseous THC, NMHC, CO, CO2, CH4, and NO_X emissions from gasoline-fueled or diesel fueled vehicles related to air conditioning use (see §86.158-08 Supplemental Federal test procedures; overview and §86.160-00 Exhaust emission test procedure for SC03 emissions). The test cycle simulates urban driving behavior with the air conditioner operating. The test consists of engine startups and vehicle operation on a chassis dynamometer through specified driving cycles (see paragraph (h), SC03 Dynamometer Driving Schedule, of appendix I to this part). A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler. The testing sequence includes an approved preconditioning cycle, a 10 minute soak with the engine turned off, and the SC03 cycle with measured exhaust emissions.

- (2) The SC03 air conditioning test is conducted with the air conditioner operating at specified settings and the ambient test conditions of:
 - (i) Air temperature of 95 °F:
- (ii) 100 grains of water/pound of dry air (approximately 40 percent relative humidity):
- (iii) Simulated solar heat intensity of 850 W/m² (see §86.161–00(d)); and
- (iv) Air flow directed at the vehicle that will provide representative air conditioner system condenser cooling at all vehicle speeds (see §86.161-00(e)).
- (3) Manufacturers have the option of simulating air conditioning operation during testing at other ambient test conditions provided they can demonstrate that the vehicle tail pipe exhaust emissions are representative of the emissions that would result from the SC03 cycle test procedure and the ambient conditions of paragraph (g)(2) of this section. The simulation test procedure must be approved in advance by the Administrator (see §§ 86.162–03 and 86.163–00).
- (h) Except in cases of component malfunction or failure, all emission control systems installed on or incorporated in a new motor vehicle shall be functioning during all procedures in this subpart. Maintenance to correct component malfunction or failure shall be authorized in accordance with §86.007-25 or §86.1834-01 as applicable.
- (i) Background concentrations are measured for all species for which emissions measurements are made. For exhaust testing, this requires sampling and analysis of the dilution air. For evaporative testing, this requires measuring initial concentrations. (When testing methanol-fueled vehicles, manufacturers may choose not to measure background concentrations of methanol and/or formaldehyde, and then assume that the concentrations are zero during calculations.)

 $[75~{\rm FR}~25678,~{\rm May}~7,~2010]$

§86.127-96 Test procedures; overview.

The procedures described in this and subsequent sections are used to determine the conformity of vehicles with the standards set forth in subpart A of this part for light-duty vehicles and light-duty trucks.

§ 86.127-96

- (a) The overall test consists of prescribed sequences of fueling, parking, and operating conditions. Vehicles are tested for any or all of the following emissions:
- (1) Gaseous exhaust THC, CO, NO_X . CO_2 (for petroleum-fueled and gaseous-fueled vehicles), plus CH_3OH and HCHO for methanol-fueled vehicles, plus CH_4 (for vehicles subject to the NMHC and NMHCE standards).
 - (2) Particulates.
- (3) Evaporative HC (for gasoline-fueled, methanol-fueled and gaseous-fueled vehicles) and CH₃OH (for methanol-fueled vehicles). The evaporative testing portion of the procedure occurs after the exhaust emission test; however, exhaust emissions need not be sampled to complete a test for evaporative emissions.
- (4) Fuel spitback (this test is not required for gaseous-fueled vehicles).
- (b) The Otto-cycle exhaust emission test is designed to determine gaseous THC, CO, CO₂, CH₄, NO_X, and particulate mass emissions from gasolinefueled, methanol-fueled and gaseousfueled Otto-cycle vehicles as well as methanol and formaldehyde from methanol-fueled Otto-cycle vehicles, while simulating an average trip in an urban area of 11 miles (18 kilometers). The test consists of engine start-ups and vehicle operation on a chassis dynamometer through a specified driving schedule. A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler.
- (c) The diesel-cycle exhaust emission test is designed to determine particulate and gaseous mass emissions during a test similar to the test in §86.127(b). For petroleum-fueled diesel-cycle vehicles, diluted exhaust is continuously analyzed for THC using a heated sample line and analyzer; the other gaseous emissions (CH₄, CO, CO₂, and NO_X) are collected continuously for analysis as in §86.127(b). For methanol-fueled vehicles, THC, methanol, formaldehyde, CO, CO₂, CH₄, and NO_X are collected continuously for analysis as in §86.127(b). THC, methanol, and formaldehyde are collected using heated sample lines, and a heated FID is used for THC analyses. Simultaneous with

- the gaseous exhaust collection and analysis, particulates from a proportional part of the diluted exhaust are collected continuously on a filter. The mass of particulate is determined by the procedure described in §86.139. This testing requires a dilution tunnel as well as the constant volume sampler.
- (d) The evaporative emission test (gasoline-fueled vehicles, methanol-fueled and gaseous-fueled vehicles) is designed to determine hydrocarbon and methanol evaporative emissions as a consequence of diurnal temperature fluctuation, urban driving and hot soaks following drives. It is associated with a series of events that a vehicle may experience and that may result in hydrocarbon and/or methanol vapor losses. The test procedure is designed to measure:
- (1) Diurnal emissions resulting from daily temperature changes (as well as relatively constant resting losses), measured by the enclosure technique (see §86.133);
- (2) Running losses resulting from a simulated trip performed on a chassis dynamometer, measured by the enclosure or point-source technique (see §86.134; this test is not required for gaseous-fueled vehicles); and
- (3) Hot soak emissions, which result when the vehicle is parked and the hot engine is turned off, measured by the enclosure technique (see §86.138).
- (e) Fuel spitback emissions occur when a vehicle's fuel fill neck cannot accommodate dispensing rates. The vehicle test for spitback consists of a short drive followed immediately by a complete refueling event. This test is not required for gaseous-fueled vehicles.
- (f) Except in cases of component malfunction or failure, all emission control systems installed on or incorporated in a new motor vehicle shall be functioning during all procedures in this subpart. Maintenance to correct component malfunction or failure shall be authorized in accordance with \$86.090-25.
- (g) Background concentrations are measured for all species for which emissions measurements are made. For exhaust testing, this requires sampling and analysis of the dilution air. For evaporative testing, this requires

measuring initial concentrations. (When testing methanol-fueled vehicles, manufacturers may choose not to measure background concentrations of methanol and/or formaldehyde, and then assume that the concentrations are zero during calculations.)

[58 FR 16032, Mar. 24, 1993, as amended at 59 FR 48508, Sept. 21, 1994; 60 FR 34347, June 30, 1995]

§86.128-00 Transmissions.

Section 86.128-00 includes text that specifies requirements that differ from \$86.128-79. Where a paragraph in \$86.128-79 is identical and applicable to \$86.128-00, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.128-79."

- (a)–(c) [Reserved]. For guidance see \$86.128-79.
- (d) The vehicle shall be driven with appropriate accelerator pedal movement necessary to achieve the speed versus time relationship prescribed by the driving schedule. Both smoothing of speed variations and excessive accelerator pedal perturbations are to be avoided.
- (e)–(h) [Reserved]. For guidance see \$86.128-79.

[61 FR 54892, Oct. 22, 1996]

§86.128-79 Transmissions.

- (a) All test conditions, except as noted, shall be run according to the manufacturer's recommendations to the ultimate purchaser, *Provided*, That: Such recommendations are representative of what may reasonably be expected to be followed by the ultimate purchaser under in-use conditions.
- (b) Vehicles equipped with free wheeling or overdrive, except as noted, shall be tested with these features operated according to the manufacturer's recommendations to the ultimate purchaser.
- (c) Idle modes less than one minute in length shall be run with automatic transmissions in "Drive" and the wheels braked; manual transmissions shall be in gear with the clutch disengaged, except for the first idle mode (see §§ 86.134, 86.136, and 86.137). The first idle mode and idle modes longer than one minute in length may be run

with automatic transmissions in "Neutral;" manual transmissions may be in "Neutral" with the clutch engaged (clutch may be disengaged for engine start-up). If an automatic transmission is in "Neutral" during an idle mode, it shall be placed in "Drive" with the wheels braked at least 5 seconds before the end of the idle mode. If a manual transmission is in "Neutral" during an idle mode, it shall be placed in gear with the clutch disengaged at least 5 seconds before the end of the idle mode.

- (d) The vehicle shall be driven with minimum accelerator pedal movement to maintain the desired speed.
- (e) Accelerations shall be driven smoothly following representative shift speeds and procedures. For manual transmissions, the operator shall release the accelerator pedal during each shift and accomplish the shift with minimum time. If the vehicle cannot accelerate at the specified rate, the vehicle shall be operated at maximum available power until the vehicle speed reaches the value prescribed for that time in the driving schedule.
- (f) The deceleration modes shall be run in gear using brakes or accelerator pedal as necessary to maintain the desired speed. Manual transmission vehicles shall have the clutch engaged and shall not change gears from the previous mode. For those modes which decelerate to zero, manual transmission clutches shall be depressed when the speed drops below 15 mph (24.1 km/h), when engine roughness is evident, or when engine stalling is imminent.
- (g)(1) In the case of test vehicles equipped with manual transmissions, the transmission shall be shifted in accordance with procedures which are representative of shift patterns that may reasonably be expected to be followed by vehicles in use, in terms of such variables as vehicle speed or percent rated engine speed. At the Administrator's discretion, a test vehicle may also be shifted according to the shift procedures recommended by the manufacturer to the ultimate purchaser, if such procedures differ from those which are reasonably expected to be followed by vehicles in use.

§ 86.129-00

(2) A manufacturer may recommend to the ultimate purchaser shift procedures other than those used in testing by the EPA, Provided that: All shift procedures (including multiple shift speeds) which the manufacturer proposes to supply to the ultimate purchaser are provided to the Administrator as part of the manufacturer's application for certification, or as an amendment to such application, under §86.079–32, §86.079–33, §86.082–34, or §86.1844–01 as applicable.

(h) Downshifting is allowed at the beginning of or during a power mode in accordance with the shift procedure determined in paragraph (g)(1) of this section.

[43 FR 52921, Nov. 14, 1978, as amended at 58 FR 16033, Mar. 24, 1993; 64 FR 23921, May 4, 1999]

§ 86.129-00 Road load power, test weight, and inertia weight class determination.

Applicability. Section 86.129-94 (a) applies to all vehicle testing. Section 86.129-80 (b) and (c) are applicable to vehicles from engine families which are not required to meet SFTP requirements, although a manufacturer may elect to use the requirements in paragraphs (e) and (f) of this section instead of §86.129-80 (b) and (c) on any vehicle. Section 86.129-94(d) which discusses fuel temperature profile, is applicable to evaporative emission running loss testing. Paragraphs (e) and (f) of this section are applicable to vehicles from engine families required to comply with SFTP requirements. Section 86.129-00 includes text that specifies requirements that differ from §86.129-80 or §86.129-94. Where a paragraph in §86.129-80 or §86.129-94 is identical and applicable to §86.129-00, this may be indicated bv specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.129-80." or "[Reserved]. For guidance see §86.129-94."

- (a) [Reserved]. For guidance see §86.129-94.
- (b)-(c) [Reserved]. For guidance see §86.129-80.
- (d) [Reserved]. For guidance see §86.129-94.
- (e)(1) For each test vehicle from an engine family required to comply with

SFTP requirements, the manufacturer shall supply representative road load forces for the vehicle at speeds between 15 km/hr (9.3 mph) and 115 km/hr (71.5 mph). The road load force shall represent vehicle operation on a smooth level road, during calm winds, with no precipitation, at an ambient temperature of 20 °C (68 °F), and atmospheric pressure of 98.21 kPa. Road load force for low speed may be extrapolated. Manufacturers may, at their option, use road load forces meeting the objectives of paragraph (f) of this section for any vehicle.

- (2) The dynamometer's power absorption shall be set for each vehicle's emission test sequence such that the force imposed during dynamometer operation matches actual road load force at all speeds.
- (3) The 10 percent adjustment in road load power for air conditioning discussed in §86.129-80(b)(3), is not applicable when road load forces are determined for dynamometer testing using paragraphs (e)(1) and (e)(2) of this section.
- (f)(1) Required test dynamometer inertia weight class selections for the test elements of FTP, US06, and SC03 are determined by the test vehicles test weight basis and corresponding equivalent weight as listed in the tabular information of §86.129-94(a). With the exception of the fuel economy test weight information in footnote 4 to the table in §86.129-94(a), none of the other footnotes to the tabular listing apply to emission tests utilizing an approved single roll dynamometer or equivalent dynamometer configuration. All lightduty vehicles and light light-duty trucks are to be tested at the inertia weight class corresponding to their equivalent test weight.
- (i) For light-duty vehicles and light light-duty trucks, test weight basis is loaded vehicle weight, which is the vehicle weight plus 300 pounds.
- (ii) For heavy light-duty trucks, the definition of test weight basis varies depending on the SFTP test element being tested.
- (A) For the aggressive driving cycle (US06), the test weight basis is the vehicle curb weight plus 300 pounds.
- (B) For the FTP and the air conditioning (SC03) element of the SFTP,

the test weight is the average of the curb weight plus GVWR.

- (C) Regardless of other requirements in this section relating to the testing of HLDTs, for Tier 2 HLDTs, the test weight basis for FTP and SFTP testing (both US06 and SC03), if applicable, is the vehicle curb weight plus 300 pounds. For MDPVs certified to standards in bin 11 in Tables S04–1 and 2 in §86.1811–04, the test weight basis must be adjusted loaded vehicle weight (ALVW) as defined in this part.
- (2) Dynamic inertia load adjustments may be made to the test inertia weight during specific US06 acceleration events when wide open throttle operation is equal to or greater than eight (8) seconds (see §86.108-00). The dynamic inertia weight adjustment procedure must be approved in advance of conducting official US06 testing. The Administrator will perform confirmatory US06 testing using the same dynamometer inertia adjustment procedures as the manufacturer if:
- (i) The manufacturer submits a request to the Administrator; and
- (ii) The manufacturer provides the dynamometer hardware and/or software necessary for these adjustments to the Administrator.

[61 FR 54892, Oct. 22, 1996, as amended at 65 FR 6850, Feb. 10, 2000]

EDITORIAL NOTE: At 64 FR 23921, May 4, 1999, §86.129–00 was amended by revising footnote 4 to the table in paragraph (a) and by revising paragraph (d)(1)(iv). Since both paragraphs (a) and (d) of §86.129–00 are reserved and contain no text, these amendments could not be made. For the convenience of the user, the revised text is set forth as follows:

§ 86.129-00 Road load power, test weight, and inertia weight class determination.

* * * * * * * * * * (a) * * *

⁴For model year 1994 and later heavy light-duty trucks not subject to the Tier 0 standards of §86.094–9, test weight basis shall be adjusted loaded vehicle weight, as defined in §86.094–2 or 86.1803–01 as applicable. For all other vehicles, test weight basis shall be

loaded vehicle weight, as defined in §86.082-2 or 86.1803-01 as applicable.

* * * * * * * (d) * * * (1) * * *

(iv) Small-volume manufacturers, as defined in §86.094-14(b)(1) or §86.1838-01 as applicable, may use an alternate method for generating fuel temperature profiles, subject to the approval of the Administrator.

§ 86.129-80 Road load power, test weight, and inertia weight class determination.

(a) Flywheels, electrical or other means of simulating test weight as shown in the following table shall be used. If the equivalent test weight specified is not available on the dynamometer being used, the next higher equivalent test weight (not to exceed 250 pounds) available shall be used.

| Road load power
at 50 mi/h—light-
duty trucks 1,2,3 | Loaded vehicle weight (pounds) | Equiva-
lent test
weight
(pounds) | Inertia
weight
class
(pounds) |
|-----------------------------------------------------------|--------------------------------|--------------------------------------------|----------------------------------------|
| | Up to 1,062 | 1,000 | 1,000 |
| | 1,063 to 1,187 | 1,125 | 1,000 |
| | 1,188 to 1,312 | 1,250 | 1,250 |
| | 1,313 to 1,437 | 1,375 | 1,250 |
| | 1,438 to 1,562 | 1,500 | 1,500 |
| | 1,563 to 1,687 | 1,625 | 1,500 |
| | 1,688 to 1,812 | 1,750 | 1,750 |
| | 1,813 to 1,937 | 1,875 | 1,750 |
| | 1,938 to 2,062 | 2,000 | 2,000 |
| | 2,063 to 2,187 | 2,125 | 2,000 |
| | 2,188 to 2,312 | 2,250 | 2,250 |
| | 2,313 to 2,437 | 2,375 | 2,250 |
| | 2,438 to 2,562 | 2,500 | 2,500 |
| | 2,563 to 2,687 | 2,625 | 2,500 |
| | 2,688 to 2,812 | 2,750 | 2,750 |
| | 2,813 to 2,937 | 2,875 | 2,750 |
| | 2,938 to 3,062 | 3,000 | 3,000 |
| | 3,063 to 3,187 | 3,125 | 3,000 |
| | 3,188 to 3,312 | 3,250 | 3,000 |
| | 3,313 to 3,437 | 3,375 | 3,500 |
| | 3,438 to 3,562 | 3,500 | 3,500 |
| | 3,563 to 3,687 | 3,625 | 3,500 |
| | 3,688 to 3,812 | 3,750 | 3,500 |
| | 3,813 to 3,937 | 3,875 | 4,000 |
| | 3,938 to 4,125 | 4,000 | 4,000 |
| | 4,126 to 4,375 | 4,250 | 4,000 |
| | 4,376 to 4,625 | 4,500 | 4,500 |
| | 4,626 to 4,875 | 4,750 | 4,500 |
| | 4,876 to 5,125 | 5,000 | 5,000 |
| | 5,126 to 5,375 | 5,250 | 5,000 |
| | 5,376 to 5,750 | 5,500 | 5,500 |
| | 5,751 to 6,250 | 46,000 | 6,000 |
| | 6,251 to 6,750 | 6,500 | 6,500 |
| | 6,751 to 7,250 | 7,000 | 7,000 |
| | 7,251 to 7,750 | 7,500 | 7,500 |
| | 7,751 to 8,250 | 8,000 | 8,000 |
| | 8,251 to 8,750 | 8,500 | 8,500 |
| | 8,751 to 9,250 | 9,000 | 9,000 |
| | 9,251 to 9,750 | 9,500 | 9,500 |

§ 86.129-80

| Road load power
at 50 mi/h—light-
duty trucks 1,2,3 | Loaded vehicle weight (pounds) | Equiva-
lent test
weight
(pounds) | Inertia
weight
class
(pounds) |
|-----------------------------------------------------------|--------------------------------|--------------------------------------------|----------------------------------------|
| | 9,751 to 10,000 | 10,000 | 10,000 |

¹ For all light-duty trucks except vans, and for heavy duty vehicles optionally certified as light-duty trucks, the road load power (horsepower) at 50 mi/h shall be 0.58 times B (defined below) rounded to the nearest ½ hp.

²For vans, the road load power at 50 mi/h (horsepower) shall be 0.50 times B (defined below) rounded to the nearest ½ hp.

³B is the basic vehicle frontal area (square foot) plus the additional frontal area (square foot) of mirrors and optional equipment exceeding 0.1 ft² which are anticipated to be sold on more than 33 pct of the car line. Frontal area measurements shall be computed to the nearest 10th of a square foot using a method approved in advanced by the administrator.

⁴ Light-duty vehicles over 5,750 lb loaded vehicle weight shall be tested at a 5,500 lb equivalent test weight.

(b) Power absorption unit adjustment—light-duty trucks. (1) The power absorption unit shall be adjusted to reproduce road load power at 50 mph true speed. The indicated road load power setting shall take into account the dynamometer friction. The relationship between road load (absorbed) power and indicated road load power for a particular dynamometer shall be determined by the procedure outlined in §86.118 or other suitable means.

(2) The road load power listed in the table above shall be used or the vehicle manufacturer may determine the road load power by an alternate procedure requested by the manufacturer and approved in advance by the Administrator.

(3) Where it is expected that more than 33 percent of a car line within an engine-system combination will be equipped with air conditioning per \$86.080-24(g)(2), the road load power listed above or as determined in paragraph (b)(2) of this section shall be increased by 10 percent, up to a maximum increase of 1.4 horsepower, for testing all test vehicles representing that car line within that engine-system combination if those vehicles are intended to be offered with air conditioning in production. The above increase for air conditioning shall be added prior to rounding off as instructed by notes 2 and 3 of the table.

(c) Power absorption unit adjustment—light-duty vehicles. (1) The power absorption unit shall be adjusted to reproduce road load power at 50 mph true speed. The dynamometer power absorption shall take into account the dynamometer friction, as discussed in §86.118.

(2) The dynamometer road load setting is determined from the equivalent test weight, the reference frontal area, the body shape, the vehicle protuberances, and the tire type by the following equations.

(i) For light-duty vehicles to be tested on a twin roll dynamometer.

$$Hp = aA + P + tW$$

where:

Hp = the dynamometer power absorber setting at 50 mph (horsepower).

A = the vehicle reference frontal area (ft²). The vehicle reference frontal area is defined as the area of the orthogonal projection of the vehicle; including tires and suspension components, but excluding vehicle protuberances, onto a plane perpendicular to both the longitudinal plane of the vehicle and the surface upon which the vehicle is positioned. Measurements of this area shall be computed to the nearest tenth of a square foot using a method approved in advance by the Administrator.

P = the protuberance power correction factor from table 1 of this paragraph (horsepower).

W = vehicle equivalent test weight (lbs) from the table in paragraph (a).

a = 0.43 for fastback-shaped vehicles; = 0.50 for all other light duty vehicles.

t = 0.0 for vehicles equipped with radial ply tires; = 3×10^{-4} for all other vehicles.

A vehicle is considered to have a fast-back shape if the rearward projection of that portion of the rear surface (A_b) which slopes at an angle of less than 20 degrees from the horizontal is at least 25 percent as large as the vehicle reference frontal area. In addition, this surface must be smooth, continuous, and free from any local transitions greater than four degrees. An example of a fastback shape is presented in Figure 1.

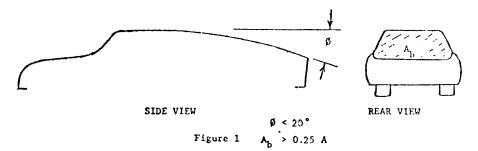


TABLE I—PROTUBERANCE POWER, P. VERSUS TOTAL PROTUBERANCE FRONTAL AREA, Ap.

| A _p (square foot) | P (horse-
power) |
|------------------------------|---------------------|
| A _p <0.30 | 0.0 |
| 0.30 A _p <0.60 | .40 |
| 0.60 A _p <0.90 | .70 |
| 0.90 A _p <1.20 | 1.00 |
| 1.20 A _p <1.50 | 1.30 |
| 1.50 A _p <1.80 | 1.60 |
| 1.80 A _p <2.10 | 1.90 |
| 2.10 A _p <2.40 | 2.20 |
| 2.40 A _p <2.70 | 2.50 |
| 2.70 A _p <3.00 | 2.80 |
| 3.00 A _p | 3.10 |

The protuberance frontal area, A, is defined in a manner analogous to the definition of the vehicle reference frontal area, i.e., the total area of the orthogonal projections of the vehicle mirrors, hood ornaments, roof racks, and other protuberance onto a plane(s) perpendicular to both the longitudinal plane of the vehicle and the surface upon which the vehicle is positioned. A protuberance is defined as any fixture attached to the vehicle protruding more than 1 inch from the vehicle surface and having a projected area greater than 0.01 ft2 with the area calculated by a method approved in advance by the Administrator. Included in the total protuberance frontal area shall be all fixtures which occur as standard equipment. The area of any optional equipment shall also be included if it is expected that more than 33 percent of the car line sold will be equipped with this option.

- (ii) The dynamometer power absorber setting for light-duty vehicles shall be rounded to the nearest 0.1 horsepower.
- (iii) For light-duty vehicles to be tested on a single, large roll dynamom-

$$Hp = aA + P + (5.0 \times 10^{-4} + 0.33t)W$$

All symbols in the above equation are defined in paragraph (c)(2)(i) of this section. The rounding criteria of paragraph (c)(2)(i) also apply to this paragraph.

- (3) The road load power calculated above shall be used or the vehicle manufacturer may determine the road load power by an alternate procedure requested by the manufacturer and approved in advance by the Administrator.
- (4) Where it is expected that more than 33 percent of a car line within an engine-system combination will be equipped with air conditioning, per 86.080-24(g)(2), the road load power as determined in paragraph (c) (2) or (3) of this section shall be increased by 10 percent up to a maximum increment of 1.4 horsepower, for testing all test vehicles of that car line within that enginesystem combination if those vehicles are intended to be offered with air conditioning in production. This power increment shall be added to the indicated dynamometer power absorption setting prior to rounding off this value.

 $[42\ FR\ 45653,\ Sept.\ 12,\ 1977,\ as\ amended\ at\ 43\ FR\ 52921,\ Nov.\ 14,\ 1978]$

§ 86.129-94 Road load power, test weight, inertia weight class determination, and fuel temperature profile.

Section 86.129-94 includes text that specifies requirements that differ from §86.129-80. Where a paragraph in §86.129-80 is identical and applicable to §86.129-94, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.129-80." Where a corresponding paragraph of §86.129-80 is not applicable, this is indicated by the statement "[Reserved]."

(a) Flywheels, electrical, or other means of simulating test weight as shown in the following table shall be used. If the equivalent test weight

§ 86.129-94

specified is not available on the dynamometer being used, the next higher equivalent test weight (not to exceed 250 pounds) available shall be used:

| Road load power
at 50 mi/hour—
light duty
trucks 1,2,3 | Test weight basis 4.5 | Test
equiva-
lent test
weight
(pounds) | Inertia
weight
class
(pounds) | | | |
|-----------------------------------------------------------------|----------------------------------|----------------------------------------------------|----------------------------------------|--|--|--|
| | Up to 1062 | 1,000 | 1,000 | | | |
| | 1063 to 1187 | 1,125 | 1,000 | | | |
| | 1188 to 1312 | 1,250 | 1,250 | | | |
| | 1313 to 1437 | 1,375 | 1,250 | | | |
| | 1438 to 1562 | 1,500 | 1,500 | | | |
| | 1563 to 1687 | 1,625 | 1,500 | | | |
| | 1688 to 1812 | 1,750 | 1,750 | | | |
| | 1813 to 1937 | 1,875 | 1,750 | | | |
| | 1938 to 2062 | 2,000 | 2,000 | | | |
| | 2063 to 2187 | 2,125 | 2,000 | | | |
| | 2188 to 2312 | 2,250 | 2,250 | | | |
| | 2313 to 2437 | 2,375 | 2,250 | | | |
| | 2438 to 2562 | 2,500 | 2,500 | | | |
| | 2563 to 2687 | 2,625 | 2,500 | | | |
| | 2688 to 2812 | 2,750 | 2,750 | | | |
| | 2813 to 2937 | 2,875 | 2,750 | | | |
| | 2938 to 3062 | 3,000 | 3,000 | | | |
| | 3063 to 3187 | 3,125 | 3,000 | | | |
| | 3188 to 3312 | 3,250 | 3,000 | | | |
| | 3313 to 3437 | 3,375 | 3,500 | | | |
| | 3438 to 3562 | 3,500 | 3,500 | | | |
| | 3563 to 3687 | 3,625 | 3,500 | | | |
| | 3688 to 3812 | 3,750 | 3,500 | | | |
| | 3813 to 3937 | 3,875 | 4,000 | | | |
| | 3938 to 4125 | 4,000 | 4,000 | | | |
| | 4126 to 4375 | 4,250 | 4,000 | | | |
| | 4376 to 4625 | 4,500 | 4,500 | | | |
| | 4626 to 4875 | 4,750 | 4,500 | | | |
| | 4876 to 5125 | 5,000 | 5,000 | | | |
| | 5126 to 5375 | 5,250 | 5,000 | | | |
| | 5376 to 5750 | 5,500 | 5,500 | | | |
| | 5751 to 6250 | 6,000 | 6,000 | | | |
| | 6251 to 6750 | 6,500 | 6,500 | | | |
| | 6751 to 7250 | 7,000 | 7,000 | | | |
| | 7251 to 7750 | 7,500 | 7,500 | | | |
| | 7751 to 8250 | 8,000 | 8,000 | | | |
| | 8251 to 8750
8751 to 9250 | 8,500 | 8,500 | | | |
| | 9251 to 9250 | 9,000
9,500 | 9,000
9,500 | | | |
| | 9751 to 10250 | 10,000 | 10,000 | | | |
| | | 10,500 | 10,500 | | | |
| | 10251 to 10750
10751 to 11250 | 11,000 | 11,000 | | | |
| | 11251 to 11750 | 11,500 | 11,500 | | | |
| | 11751 to 12250 | 12,000 | 12,000 | | | |
| | 12251 to 12750 | 12,500 | 12,500 | | | |
| | 12751 to 13250 | 13,000 | 13,000 | | | |
| | 13251 to 13750 | 13,500 | 13,500 | | | |
| | 13751 to 14000 | 14,000 | 14,000 | | | |
| | | | | | | |
| 1 For all light-duty trucks except years, and for beautifully | | | | | | |

¹ For all light-duty trucks except vans, and for heavy-duty vehicles optionally certified as light-duty trucks, and for com-plete heavy-duty vehicles, the road load power (horsepower) at 50 mi/h shall be 0.58 times B (defined in footnote 3 of this table) rounded to the nearest 1/2 horsepower.

⁴For model year 1994 and later heavy light-duty trucks not subject to the Tier 0 standards of §86.094–9, test weight basis is as follows: for emissions tests, the basis shall be adjusted loaded vehicle weight, as defined in §86.094–2; and for fuel economy tests, the basis shall be loaded vehicle weight, as defined in §86.082–2. or, at the manufacturer's option, adjusted loaded vehicle weight as defined in §86.082–2. For all other vehicles, test weight basis shall be loaded vehicle weight, as defined in §86.082–2.

⁵Light-duty vehicles over 5,750 lb. loaded vehicle weight shall be tested at a 5,500 lb. equivalent test weight.

(b)-(c) [Reserved]. For guidance see § 86.129-80.

(d) Fuel temperature profile—(1) General requirements. (i) To be tested for running losses, as specified in §86.134, a vehicle must have a fuel temperature profile. The following procedure is used to generate the fuel temperature profile, which serves as a target for controlling fuel temperatures during the running loss test. This profile represents the fuel temperature change that occurs during on-road driving. If a vehicle has more than one fuel tank, a profile shall be established for each tank. Manufacturers may also simultaneously generate a profile for vapor temperatures.

(ii) If a manufacturer uses a vehicle model to develop a profile to represent multiple models, the vehicle model selected must have the greatest expected fuel temperature increase during driving of all those models it represents. Also, manufacturers must select test vehicles with any available vehicle options that increase fuel temperatures during driving (for example, any feature that limits underbody airflow).

(iii) Manufacturers may conduct testing to develop fuel temperature profiles in a laboratory setting, subject to approval by the Administrator. The laboratory facility should simulate outdoor testing to reproduce fuel and vapor temperature behavior over the specified driving schedule. The design of the laboratory facility should include consideration of any parameters that may affect fuel temperatures, such as solar loading, pavement heat, and relative wind velocities around and underneath the test vehicle. Indoor testing to develop the fuel temperature profiles must be conducted with little or no vehicle-specific adjustment of laboratory parameters. Manufacturers would need to maintain an ongoing demonstration of correlation between laboratory and outdoor measurement of fuel temperatures. Specifically, fuel

table) rounded to the nearest ½ horsepower.

2 For vans, the road load power at 50 mi/h (horsepower) shall be 0.50 times B (defined in footnote 3 of this table) rounded to the nearest ½ horsepower.

3 B is the basic vehicle frontal area (square foot) plus the additional frontal area (square foot) of mirrors and optional equipment exceeding 0.1 ft² which are anticipated to be sold on more than 33 percent of the car line. Frontal area measurements shall be computed to the nearest 10th of a square foot using a method approved in advance by the Adminisfoot using a method approved in advance by the Adminis

temperatures and pressures from indoor driving should be at least as high as measured when driving outdoors according to the procedures described in this section.

- (iv) Small-volume manufacturers, as defined in §86.094-14(b)(1), may use an alternate method for generating fuel temperature profiles, subject to the approval of the Administrator.
- (v) The Administrator may conduct testing to establish any vehicle's temperature profiles or to verify compliance with fuel tank pressure requirements.
- (2) Vehicle instrumentation. (i) The vehicle must be equipped with temperature sensors and pressure transducers, as described in §86.107-96 (e) and (f), and a driver's aid, which shall be configured to provide the test driver with the desired vehicle speed vs. time trace and the actual vehicle speed.
- (ii) A computer, data logger, or strip chart data recorder shall record the following parameters at a minimum during the test run:
 - (A) Desired speed;
 - (B) Actual speed;
- (C) Instantaneous average liquid fuel temperature ($T_{\mbox{\scriptsize liq}}$); and
- (D) Vapor space pressure (the Administrator may omit measurement of fuel tank pressure).
- (iii) The data recording system described in paragraph (d)(2)(ii) of this section shall be capable of resolving time to ± 1 s, capable of resolving temperature to ± 2 °F, capable of resolving pressure to ± 1.0 inch of water, and capable of resolving speed to ± 1 mph. The temperature and pressure signals shall be recorded at intervals of up to 1 minute; speed signals shall be recorded at intervals of up to 1 second.
- (3) Ambient conditions. The procedure shall be run under the following ambient conditions. Conditions should be representative of sunny summer days.
- (i) Starting ambient temperature $(T_{amb,\,o})$ shall be at least 95 °F, steady or increasing (no more than 2 °F drop) during the procedure. Ambient temperature shall be measured and recorded in regular intervals of at least once every 5 minutes. Measure ambient temperature with the following requirements (based on Federal Standard for Siting Meteorological Sensors at Air-

ports, FCM-S4-1987). The sensors shall be mounted 5 ± 1 feet $(1.5\pm 0.3 \text{ meters})$ above ground level. The sensors shall be protected from radiation from the sun, sky, earth, and any other surrounding objects, but at the same time be adequately ventilated. The sensors shall be installed in such a position as to ensure that measurements are representative of the free air circulation in the locality and not influenced by artificial conditions such as large buildings, cooling towers, and expanses of concrete and tarmac. Keep any grass and vegetation within 100 feet (30 meters) of the sensor clipped to a height of about 10 inches (25 centimeters) or

(ii) Wind conditions shall be calm to light with maximum wind speed of 15 mph. In the case of temporary gusting, wind speeds between 15 and 25 mph may occur for up to 5 percent of the total driving time without invalidating the data collection. Wind speed shall be measured and recorded in regular intervals of at least once per minute. Measure wind speed with the following requirements (based on Federal Standard for Siting Meteorological Sensors at Airports, FCM-S4-1987). The site should be relatively level, but small gradual slopes are acceptable. The sensor shall be mounted 30 to 33 feet (9 to 10 meters) above the average ground height within a radius of 500 feet (150 meters). The sensor height shall not exceed 33 feet, except as necessary to be at least 15 feet (5 meters) above the height of any obstruction (e.g. vegetation, buildings, etc.) within a 500 foot (150 meter) radius. An object is considered to be an obstruction if the included lateral angle from the sensor to the ends of the object is 10 degrees or more.

(iii) Road surface temperature shall be at least 125 °F throughout the driving period. Pavement temperature shall be measured and recorded in regular intervals of at least once per minute. The track temperature may be measured with an embedded sensor, a portable temperature probe, or an infrared pyrometer that can provide an accuracy of ± 2 °F. Temperatures must be measured on a surface representative of the surface where the vehicle is driven

§ 86.129-94

- (iv) Conditions shall be sunny or mostly sunny with a maximum cloud cover of 25 percent.
- (v) Reported cloud cover, wind speed, and ambient temperature should be consistent with that reported by the nearest weather station; the Administrator may request justification of any discrepancy.
- (4) Profile determination procedure. (i) Drain the fuel tank(s) and fill with test fuel to the "tank fuel volume" defined in §86.082-2. The test fuel should meet the specifications of §86.113, except that fuel with a lower volatility may be used, subject to Administrator approval. Manufacturers using a lower volatility fuel must generate a vapor temperature profile for demonstrating compliance with the limit on fuel tank pressure during the running loss test (see §86.134-96).
- (ii) The vehicle shall be moved to the location where the data is to be collected. It may be driven a maximum distance of 5 miles and may also be transported by other means. The vehicle shall be stabilized by one of the following methods:
- (A) The vehicle shall be parked for a minimum of 12 hours in an open area on a surface that is representative of the test road, without any artificial heating or cooling of the fuel. The orientation of the front of the vehicle during parking (e.g., N, SW, etc.) shall be documented.
- (B) The vehicle may be soaked in a temperature-controlled environment to stabilize fuel temperatures. Before starting the drive, the vehicle shall be stabilized with fuel temperatures 95 ±3 °F for at least one hour. The fuel temperature may not exceed 98 °F at any time before the beginning of the driving schedule, during which only wholevehicle heating and cooling may be used to control fuel temperatures. If a manufacturer uses the provisions of paragraph (d)(7)(v) of this section to establish a lower initial fuel temperature for the running loss test, the fuel in the test vehicle may not be stabilized at a temperature higher than the newly established initial fuel temperature.
- (iii) Once the ambient conditions specified in paragraph (d)(3) of this section are met and the vehicle has been

- stabilized according to paragraph (d)(4)(ii) of this section, the vehicle's engine may be started. The vehicle's air conditioning system (if so equipped) shall be set to the "normal" air conditioning mode and adjusted to the minimum discharge air temperature and high fan speed. Vehicles equipped with automatic temperature controlled air conditioning systems shall be set to operate in "automatic" temperature and fan modes with the system set at 72 °F.
- (iv) The vehicle may be operated at minimum throttle for a period up to 60 seconds prior to the start of the driving schedule, as necessary to move from the parking location onto the road surface. The driver's aid shall be started and the vehicle operated over the driving cycle specified in §86.134–96(b) with the transmission operated in the same manner as specified in §86.128–79. The data recording system shall provide a record of the required parameters over the entire period of driving.
- (5) Records required. In addition to the vehicle data recording, the following parameters shall be documented for the determination of the fuel temperature profile:
 - (i) Date and time of vehicle fueling;
- (ii) Odometer reading at vehicle fueling:
- (iii) Date and time vehicle was parked, parking location and orientation:
 - (iv) Odometer reading at parking;
 - (v) Date and time engine was started;
 - (vi) Time of initiation of first UDDS;
- (vii) Time of completion of the driving cycle;
- (viii) Ambient temperatures throughout the period of driving (T_{amb});
- (ix) Wind speed throughout the period of driving;
- (x) Track surface temperatures throughout the period of driving cycle (T_{sur}) ;
- (xi) Percent cloud cover during the period of driving; and
- (xii) Ambient temperature, wind speed, and percent cloud cover reported by the nearest weather station for the time corresponding most closely to the period of driving.
- (6) Fuel tank pressure. Tank pressure shall not exceed 10 inches of water at any time during the temperature profile determination unless a pressurized

system is used and the manufacturer demonstrates that vapor would not be vented to the atmosphere upon fuel cap removal.

- (7) Calculation of temperature profiles.
 (i) The traces from the driving schedule shall be verified to meet the speed tolerance requirements of §86.115. The following conditions shall be verified:
 - (A) $T_{amb, i} \ge T_{amb, o} 2 \circ F$.

Where,

- (1) i=instantaneous measurement throughout the drive; and
- (2) o=initial measurement at the start of the specified driving schedule.
 - (B) $T_{amb, o} \ge 95 \, {}^{\circ}F$.
 - (C) $T_{\text{sur, i}} T_{\text{amb, i}} \ge 30 \, ^{\circ}\text{F}$.
 - (D) $W_{max} \le 15$ mph.
- (ii) Failure to comply with any of these requirements shall result in invalidation of the data and require that the procedure be repeated, beginning with the fuel drain at paragraph (d)(4)(i) of this section.
- (iii) If all these requirements are met, the following calculations shall be performed to determine a profile for liquid fuel temperatures and, if applicable, for vapor temperatures: $T_{i,\,profile}$ = T_{i} - T_{o} .

Where:

- (A) Ti, $_{\rm profile} =$ the series of temperatures that comprise the relative temperature profile.
- (B) T_i =the series of observed liquid fuel or vapor temperatures during the drive.
- (C) T_o=the liquid fuel or vapor temperature observed at the start of the specified driving schedule.
- (iv) The relative temperature profile consists of the set of temperatures at each 1-minute interval. If temperatures are sampled more frequently than once per minute, the temperature data points may represent a rolling average of temperatures sampled for up to oneminute intervals. If multiple valid test runs are conducted for any model, then all the collected data shall be used to calculate a composite profile, based on the average temperatures at each point. The absolute temperature profile is determined by adding 95 °F (35 °C) to each point of the relative profile. Other methodologies for developing corrected liquid fuel and vapor space temperature profiles may be used if demonstrated to yield equivalent results

and approved in advance by the Administrator.

(v) Manufacturers may use a lower initial fuel temperature for the running loss test, if approved in advance by the Administrator. To demonstrate the need for such an adjustment, manufacturers would be expected to determine the maximum fuel temperature experienced by a vehicle during an extended park or after driving one UDDS cycle when exposed to the ambient conditions described in paragraph (d)(3) of this section. To use this provision, manufacturers would have to show maximum fuel temperatures no greater than 92 °F.

[56 FR 25775, June 5, 1991, as amended at 58 FR 16033, Mar. 24, 1993; 59 FR 39649, Aug. 3, 1994; 60 FR 43891, Aug. 23, 1995; 65 FR 59956, Oct. 6, 2000]

§86.130-00 Test sequence; general requirements.

Applicability. Section 86.130–96 (a) through (d) is applicable to vehicles tested for the FTP test. Paragraph (e) of this section is applicable to vehicles tested for the SFTP supplemental tests of air conditioning (SC03) and aggressive driving (US06). Paragraph (f) of this section is applicable to all emission testing. Section 86.130-00 includes text that specifies requirements that differ from §86.130-96. Where a paragraph in §86.130-96 is identical and applicable to §86.130-00, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.130-96.

- (a)–(d) [Reserved]. For guidance see $\S 86.130$ –96.
- (e) The supplemental tests for exhaust emissions related to aggressive driving (US06) and air conditioning (SC03) use are conducted as stand-alone tests as described in §§86.158–00, 86.159–00, and 86.160–00. These tests may be performed in any sequence that maintains the appropriate preconditioning requirements for these tests as specified in §86.132–00.
- (f) If tests are invalidated after collection of emission data from previous test segments, the test may be repeated to collect only those data points needed to complete emission measurements. Compliance with emission

§ 86.130-96

standards may be determined by combining emission measurements from different test runs. If any emission measurements are repeated, the new measurements supersede previous values.

[61 FR 54893, Oct. 22, 1996]

§86.130-96 Test sequence; general requirements.

(a)(1) Gasoline- and methanol-fueled vehicles. The test sequence shown in figure B96-10 shows the steps encountered as the test vehicle undergoes the procedures subsequently described to determine conformity with the standards set forth. The full three-diurnal sequence depicted in figure B96-10 tests vehicles for all sources of evaporative emissions. The supplemental two-diurnal test sequence is designed to verify that vehicles sufficiently purge their evaporative canisters during the exhaust emission test. Sections 86.132-96, 86.133-96 and 86.138-96 describe the separate specifications of the supplemental two-diurnal test sequence.

(2) Gaseous-fueled vehicles. The test sequence shown in figure B96–10 shows the steps encountered as the test vehicle undergoes the procedures subsequently described to determine conformity with the standards set forth, with the exception that the fuel drain and fill and precondition canister steps are not required for gaseous-fueled vehicles. In addition, the supplemental

two-diurnal test and the running loss test are not required.

- (b) The vehicle test for fuel spitback during fuel dispensing is conducted as a stand-alone test (see §86.146). This test is not required for gaseous-fueled vehicles
- (c) Ambient temperature levels encountered by the test vehicle shall be not less than 68 °F nor more than 86 °F, unless otherwise specified. If a different ambient temperature is specified for soaking the vehicle, the soak period may be interrupted once for up to 10 minutes to transport the vehicle from one soak area to another, provided the ambient temperature experienced by the vehicle is never below 68 °F. The temperatures monitored during testing must be representative of those experienced by the test vehicle.
- (d) The vehicle shall be approximately level during all phases of the test sequence to prevent abnormal fuel distribution.
- (e) If tests are invalidated after collection of emission data from previous test segments, the test may be repeated to collect only those data points needed to complete emission measurements. Compliance with emission standards may be determined by combining emission measurements from different test runs. If any emission measurements are repeated, the new measurements supersede previous values.

Federal Test Procedure

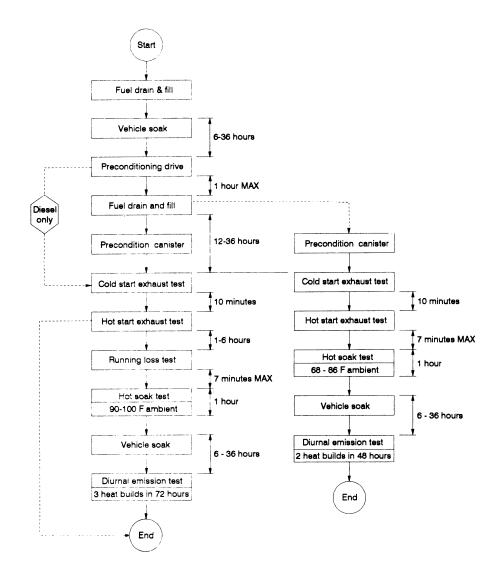


Figure B96-10 Test sequence

[58 FR 16034, Mar. 24, 1993, as amended at 59 FR 48509, Sept. 21, 1994; 60 FR 43893, Aug. 23, 1995]

§ 86.131-00

§86.131-00 Vehicle preparation.

Section 86.131-00 includes text that specifies requirements that differ from \$86.131-96. Where a paragraph in \$86.131-96 is identical and applicable to \$86.131-00, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see \$86.131-96."

- (a)–(e) [Reserved]. For guidance see \$86.131–96.
- (f) For vehicles to be tested for aggressive driving emissions (US06), provide a throttle position sensing signal that is compatible with the test dynamometer. This signal provides the input information that controls dynamometer dynamic inertia weight adjustments (see §§86.108–00(b)(2)(ii) and 86.129–00(f)(2)). If a manufacturer chooses not to implement dynamic inertia adjustments for a portion or all of their product line, this requirement is not applicable.
- (g) You may disable any AECDs that have been approved solely for emergency vehicle applications under paragraph (4) of the definition of defeat device. The emission standards do not apply when any of these AECDs are active

[61 FR 54893, Oct. 22, 1996, as amended at 77 FR 34146, June 8, 2012]

§86.131-96 Vehicle preparation.

- (a) For gasoline- and methanol-fueled vehicles prepare the fuel tank(s) for recording the temperature of the prescribed test fuel, as described in §86.107-96(e).
- (b) Provide additional fittings and adapters, as required, to accommodate a fuel drain at the lowest point possible in the tank(s) as installed on the vehicle.
- (c) For preconditioning that involves loading the evaporative emission canister(s) with butane, provide valving or other means as necessary to allow purging and loading of the canister(s).
- (d) For vehicles to be tested for running loss emissions, prepare the fuel tank(s) for measuring and recording the temperature and pressure of the fuel tank as specified in §86.107–96 (e) and (f). Measurement of vapor temperature is optional during the running loss test. If vapor temperature is not meas-

ured, fuel tank pressure need not be measured.

(e) For vehicles to be tested for running loss emissions, prepare the exhaust system by sealing or plugging all detectable sources of exhaust gas leaks. The exhaust system shall be tested or inspected to ensure that detectable exhaust hydrocarbons are not emitted into the running loss enclosure during the running loss test.

[58 FR 16037, Mar. 24, 1993, as amended at 60 FR 43895, Aug. 23, 1995]

§86.132-00 Vehicle preconditioning.

Applicability. Section 86.132-96 (a) through (c)(1) and (d) through (m) and paragraph (c)(2) of this section are applicable to FTP and evaporative emission testing. Paragraphs (n) and (o) of this section are applicable to vehicles tested for the SFTP supplemental tests of aggressive driving (US06) and air conditioning (SC03). Section 86.132-00 includes text that specifies requirements that differ from §86.132-96. Where a paragraph in §86.132-96 is identical and applicable to §86.132-00, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see § 86.132-96."

- (a)–(c)(1) [Reserved]. For guidance see \$86.132–96.
- (c)(2)(i) Once a test vehicle has completed the refueling and vehicle soak steps specified in §86.132–96 (b) and (c)(1), these steps may be omitted in subsequent testing with the same vehicle and the same fuel specifications, provided the vehicle remains under laboratory ambient temperature conditions for at least 6 hours before starting the next test. In such cases, each subsequent test shall begin with the preconditioning drive specified in §86.132–96(c)(1). The test vehicle may not be used to set dynamometer horse-power.
- (ii) The SFTP test elements of aggressive driving (US06) and air conditioning (SC03) can be run immediately or up to 72 hours after the official FTP and/or evaporative test sequence without refueling provided the vehicle has remained under laboratory ambient temperature conditions. If the time interval exceeds 72 hours or the vehicle

leaves the ambient temperature conditions of the laboratory, the manufacturer must repeat the refueling operation.

- (d)–(m) [Reserved]. For guidance see \$86.132–96.
- (n) Aggressive Driving Test (US06) Preconditioning. (1) If the US06 test follows the exhaust emission FTP or evaporative testing, the refueling step may be deleted and the vehicle may be preconditioned using the fuel remaining in the tank (see paragraph (c)(2)(ii) of this section). The test vehicle may be pushed or driven onto the test dynamometer. Acceptable cycles for preconditioning are as follows:
- (i) Preconditioning may consist of a 505, 866, highway, US06 or SC03 test cycles.
 - (ii) [Reserved]
- (iii) If a manufacturer has concerns about fuel effects on adaptive memory systems, a manufacturer may precondition a test vehicle on test fuel and the US06 cycle. Upon request from a manufacturer, the administrator will also perform the preconditioning with the US06 cycle.
- (iv) The preconditioning cycles for the US06 test schedule are conducted at the same ambient test conditions as the certification US06 test.
- (2) Following the preconditioning specified in paragraphs (n)(1)(i), (ii), and (iii) of this section, the test vehicle is returned to idle for one to two minutes before the start of the official US06 test cycle.
- (0) Air Conditioning Test (SC03) Preconditioning. (1) If the SC03 test follows the exhaust emission FTP or evaporative testing, the refueling step may be deleted and the vehicle may be preconditioned using the fuel remaining in the tank (see paragraph (c)(2)(ii) of this section). The test vehicle may be pushed or driven onto the test dynamometer. Acceptable cycles for preconditioning are as follows:
- (i) If the soak period since the last exhaust test element is less than or equal to two hours, preconditioning may consist of a 505, 866, or SC03 test cycles.
- (ii) If the soak period since the last exhaust test element is greater than two hours, preconditioning consists of one full Urban Dynamometer Driving

- Cycle. Manufacturers, at their option, may elect to use the preconditioning in paragraph (o)(1)(i) of this section when the soak period exceeds two hours.
- (2) Following the preconditioning specified in paragraphs (0)(1)(i) and (ii) of this section, the test vehicle is turned off, the vehicle cooling fan(s) is turned off, and the vehicle is allowed to soak for 10 minutes prior to the start of the official SC03 test cycle.
- (3) The preconditioning cycles for the SC03 air conditioning test and the 10 minute soak are conducted at the same ambient test conditions as the SC03 certification air conditioning test.

[61 FR 54893, Oct. 22, 1996, as amended at 74 FR 61547, Nov. 25, 2009]

§86.132-96 Vehicle preconditioning.

- (a) Fuel tank cap(s) of gasoline- and methanol-fueled vehicles shall be removed during any period that the vehicle is parked outdoors awaiting testing, to prevent unusual loading of the canisters. During this time care must be taken to prevent entry of water or other contaminants into the fuel tank. During storage in the test area while awaiting testing, the fuel tank cap(s) may be in place. The vehicle shall be moved into the test area and the following operations performed.
- (b)(1) Gasoline- and Methanol-Fueled Vehicles. Drain the fuel tank(s) and fill with test fuel, as specified in §86.113, to the "tank fuel volume" defined in §86.082-2. The fuel cap(s) shall be installed within one minute after refueling.
- (2) Gaseous-Fueled Vehicles. Vehicle fuel tanks to be filled with fuel that meets the specifications in §86.113. Fuel tanks shall be filled to a minimum of 75% of service pressure for natural gas-fueled vehicles or a minimum of 75% of available fill volume for liquefied petroleum gas-fueled vehicles. Prior draining of the fuel tanks is not called for if the fuel in the tanks already meets the specifications in §86.113.
- (c)(1) Gasoline- and methanol-fueled vehicles shall be soaked for at least 6 hours after being refueled. Petroleum-fueled diesel vehicles and gaseous-fueled vehicles shall be soaked for at

§ 86.132-96

least 1 hour after being refueled. Following this soak period, the test vehicle shall be placed, either by being driven or pushed, on a dynamometer and operated through one Urban Dynamometer Driving Schedule (UDDS), specified in §86.115 and appendix I of this part.

- (2) Once a test vehicle has completed the refueling and vehicle soak steps specified in paragraphs (b) and (c)(1) of this section, these steps may be omitted in subsequent testing with the same vehicle and the same fuel specifications, provided the vehicle remains under laboratory ambient temperature conditions for at least 6 hours before starting the next test. In such cases, each subsequent test shall begin with the preconditioning drive specified in this paragraph. The test vehicle may not be used to set dynamometer horse-power.
- (d) For unusual circumstances where the need for additional preconditioning is demonstrated by the manufacturer, such preconditioning may be allowed with the advance approval of the Administrator.
- (e) The Administrator may also choose to conduct or require to be conducted additional preconditioning to ensure that the evaporative emission control system is stabilized in the case of gasoline-fueled and methanol-fueled vehicles, or to ensure that the exhaust system is stabilized in the case of petroleum- and methanol-fueled diesel vehicles. The preconditioning shall consist of one of the following:
- (1) For gasoline- and methanol-fueled vehicles. (i) Additional preconditioning shall consist of no more than 50 miles of mileage accumulation under typical driving conditions, either on the road or on a dynamometer.
- (ii) In the case of repeat testing on a flexible-fueled vehicle, in which the test fuel is changed, the following preconditioning procedure shall be used. This additional preconditioning allows the vehicle to adapt to the new fuel before the next test run.
- (A) Purge the vehicle's evaporative canister for 60 minutes at 0.8 cfm.
- (B) Drain the fuel tank(s) and fill with 3 gallons of the test fuel.
- (C) Start the vehicle and allow it to idle for 1 minute.

- (D) Drain the fuel tank(s) and fill with the new test fuel to the "tank fuel volume" defined in §86.082–2. The average temperature of the dispensed fuel shall be less than 60 $^{\circ}\mathrm{F}$.
- (E) Conduct a heat build according to the procedure specified in §86.133-90.
- (F) The vehicle shall be placed, either by being driven or pushed, on a dynamometer and operated through one UDDS, specified in §86.115 and appendix I of this part.
- (G) Following the dynamometer drive, the vehicle shall be turned off for 5 minutes, then restarted and allowed to idle for 1 minute. The vehicle shall then be turned off for 1 minute, and allowed to idle again for 1 minute.
- (H) After the vehicle is turned off the last time, it may be tested for evaporative and exhaust emissions, starting with paragraph (a) of this section.
- (2) For petroleum-fueled diesel, methanol-fueled diesel, and gaseous-fueled vehicles. The preconditioning shall consist of either of the following:
- (i) An initial one hour minimum soak and, one, two, or three driving cycles of the UDDS, as described in paragraph (c) of this section, each followed by a soak of at least one hour with engine off, engine compartment cover closed and cooling fan off. The vehicle may be driven off the dynamometer following each UDDS for the soak period; or
- (ii) For abnormally treated vehicles, as defined in §86.085–2 or §86.1803–01 as applicable, two Highway Fuel Economy Driving Schedules, found in 40 CFR part 600, appendix I, run in immediate succession, with the road load power set at twice the value obtained from §86.129–80.
- (f)(1) Gasoline- and methanol-fueled vehicles. After completion of the preconditioning drive, the vehicle shall be driven off the dynamometer. The vehicle's fuel tank(s) shall be drained and then filled with test fuel, as specified in §86.113, to the "tank fuel volume" defined in §86.082-2. The vehicle shall be refueled within 1 hour after completion of the preconditioning drive. The fuel cap(s) shall be installed within 1 minute after refueling. The vehicle shall be parked within five minutes after refueling.
- (2) Petroleum-fueled diesel vehicles. Within five minutes after completion

after the preconditioning drive, the vehicle shall be driven off the dynamometer and parked.

- (3) Gaseous-fueled vehicles. After completion of the preconditioning drive, the vehicle shall be driven off the dynamometer. Vehicle fuel tanks shall be refilled with fuel that meets the specifications in §86.113. Fuel tanks shall be filled to a minimum of 75% of service pressure for natural gas-fueled vehicles or a minimum of 75% of available fill volume for liquefied petroleum gasfueled vehicles. Prior draining of the fuel tanks is not called for if the fuel in the tanks already meets the specifications in §86.113. The vehicle shall be parked within five minutes after refueling, or, in the absence of refueling, within five minutes after completion of the preconditioning drive.
- (g) The vehicle shall be soaked for not less than 12 hours nor more than 36 hours between the end of the refueling event and the beginning of the cold start exhaust emission test.
- (h) During the soak period for the three-diurnal test sequence described in §86.130-96, evaporative canisters, if the vehicle is so equipped, shall be preconditioned according to the following procedure. For vehicles with multiple canisters in a series configuration, the set of canisters must be preconditioned as a unit. For vehicles with multiple canisters in a parallel configuration, each canister must be preconditioned separately. If production evaporative canisters are equipped with a functional service port designed for vapor load or purge steps, the service port shall be used during testing to precondition the canister. In addition, for model year 1998 and later vehicles equipped with refueling canisters, these canisters shall be preconditioned for the three-diurnal test sequence according to the procedure in paragraph (j)(1) of this section. If a vehicle is designed to actively control evaporative or refueling emissions without a canister, the manufacturer shall devise an appropriate preconditioning procedure, subject to the approval of the Adminis-
- (1)(i) Prepare the evaporative emission canister for the canister purging and loading operation. The canister shall not be removed from the vehicle,

unless access to the canister in its normal location is so restricted that purging and loading can only reasonably be accomplished by removing the canister from the vehicle. Special care shall be taken during this step to avoid damage to the components and the integrity of the fuel system. A replacement canister may be temporarily installed during the soak period while the canister from the test vehicle is preconditioned.

- (ii) The canister purge shall be performed with ambient air of humidity controlled to 50±25 grains per pound of dry air. This may be accomplished by purging the canister in a room that is conditioned to this level of absolute humidity. The flow rate of the purge air shall be maintained at a nominal flow rate of 0.8 cfm and the duration shall be determined to provide a total purge volume flow through the canister equivalent to 300 canister bed volume exchanges. The bed volume is based on the volume of adsorbing material in the canister.
- (iii) The evaporative emission canister shall then be loaded by sending to the canister an amount of commercial grade butane vapors equivalent to 1.5 times its nominal working capacity. The canister shall be loaded with a mixture composed of 50 percent butane and 50 percent nitrogen by volume at a rate of 15±2 grams butane per hour. If the canister loading at that rate takes longer than 12 hours, a manufacturer may determine a new rate, based on completing the canister loading in no less than 12 hours. The new rate may be used for all subsequent canister loading according to paragraph (h) of this section. The time of initiation and completion of the canister loading shall be recorded.
- (iv) The determination of a canister's nominal working capacity shall be based on the average capacity of no less than five canisters that are in a stabilized condition.
- (A) For stabilization, each canister must be loaded no less than 10 times and no more than 100 times to 2-gram breakthrough with a 50/50 mixture by volume of butane and nitrogen, at a rate of 15 grams butane per hour. Each canister loading step must be preceded by canister purging with 300 canister bed volume exchanges at 0.8 cfm.

§ 86.132-96

- (B) For determining working capacity, each canister must first be purged with 300 canister bed volume exchanges at 0.8 cfm. The working capacity of each canister shall be established by determining the mass of butane required to load the canister from the purged state so that it emits 2 grams of hydrocarbon vapor; the canister must be loaded with a 50/50 mixture by volume of butane and nitrogen, at a rate of 15 grams butane per hour.
- (2) For methanol-fueled and flexible-fueled vehicles, canister preconditioning shall be performed with a fuel vapor composition representative of that which the vehicle would generate with the fuel mixture used for the current test. Manufacturers shall develop a procedure to precondition the evaporative canister, if the vehicle is so equipped, for the different fuel. The procedure shall represent a canister loading equivalent to that specified in paragraph (h)(1) of this section and shall be approved in advance by the Administrator.
 - (i) [Reserved]
- (j) For the supplemental two-diurnal test sequence described in §86.130-96, one of the following methods shall be used to precondition evaporative canisters during the soak period specified in paragraph (g) of this section. For vehicles with multiple canisters in a series configuration, the set of canisters must be preconditioned as a unit. For vehicles with multiple canisters in a parallel configuration, each canister must be preconditioned separately. In addition, for model year 1998 and later vehicles equipped with refueling canthese canisters shall preconditioned for the supplemental two-diurnal test sequence according to the procedure in paragraph (j)(1) of this section. Canister emissions are measured to determine breakthrough. Breakthrough is here defined as the point at which the cumulative quantity of hydrocarbons emitted is equal to 2 grams.
- (1) Butane loading to breakthrough. The following procedure provides for emission measurement in an enclosure. Breakthrough may also be determined by measuring the weight gain of an auxiliary evaporative canister connected downstream of the vehicle's

- canister, in which case, the following references to the enclosure can be ignored. The auxiliary canister shall be well purged prior to loading. If production evaporative canisters are equipped with a functional service port designed for vapor load or purge steps, the service port shall be used during testing to precondition the canister.
- (i) Prepare the evaporative/refueling emission canister for the canister loading operation. The canister shall not be removed from the vehicle, unless access to the canister in its normal location is so restricted that purging and loading can only reasonably be accomplished by removing the canister from the vehicle. Special care shall be taken during this step to avoid damage to the components and the integrity of the fuel system. A replacement canister may be temporarily installed during the soak period while the canister from the test vehicle is preconditioned.
- (ii) The evaporative emission enclosure shall be purged for several minutes. Warning: If at any time the concentration of hydrocarbons, of methanol, or of methanol and hydrocarbons exceeds 15,000 ppm C the enclosure should be immediately purged. This concentration provides at least a 4:1 safety factor against the lean flammability limit.
- (iii) The FID hydrocarbon analyzer shall be zeroed and spanned immediately prior to the canister loading procedure.
- (iv) If not already on, the evaporative enclosure mixing fan shall be turned on at this time.
- (v) Place the vehicle in a sealed enclosure and measure emissions with a FID.
- (vi)(A) For gasoline-fueled vehicles, load the canister with a mixture composed of 50 percent butane and 50 percent nitrogen by volume at a rate of 40 grams butane per hour.
- (B) For methanol-fueled and flexible-fueled vehicles, canister preconditioning shall be performed with a fuel vapor composition representative of that which the vehicle would generate with the fuel mixture used for the current test. Manufacturers shall develop a procedure to precondition the evaporative canister, if the vehicle is so equipped, for the different fuel.

- (vii) As soon as the canister reaches breakthrough, the vapor source shall be shut off.
- (viii) Reconnect the evaporative/refueling emission canister and restore the vehicle to its normal operating condition.
- (2) Load with repeated diurnal heat builds to breakthrough. The following procedure provides for emission measurement in an enclosure. Breakthrough may also be determined by measuring the weight gain of an auxiliary evaporative canister connected downstream of the vehicle's canister, in which case, the following references to the enclosure can be ignored. The auxiliary canister shall be well purged with dry air prior to loading.
- (i) The evaporative emission enclosure shall be purged for several minutes. Warning: If at any time the concentration of hydrocarbons, of methanol, or of methanol and hydrocarbons exceeds 15,000 ppm C the enclosure should be immediately purged. This concentration provides at least a 4:1 safety factor against the lean flammability limit.
- (ii) The FID hydrocarbon analyzer shall be zeroed and spanned immediately prior to the diurnal heat builds.
- (iii) If not already on, the evaporative enclosure mixing fan shall be turned on at this time.
- (iv) The fuel tank(s) of the prepared vehicle shall be drained and filled with test fuel, as specified in §86.113, to the "tank fuel volume" defined in §86.082–2. The average temperature of the dispensed fuel shall be 60±12 °F (16±7 °C). The fuel tank cap(s) shall be installed within 1 minute after refueling.
- (v) Within one hour of being refueled, the vehicle shall be placed, with the engine shut off, in the evaporative emission enclosure. The fuel tank temperature sensor shall be connected to the temperature recording system. A heat source, specified in §86.107–90(a)(4), shall be properly positioned with respect to the fuel tank(s) and connected to the temperature controller.
- (vi) The temperature recording system shall be started.
- (vii) The fuel may be artificially heated to the starting diurnal temperature.

- (viii) When the fuel temperature reaches at least 69 °F (21 °C), immediately: turn off purge blower (if not already off); close and seal enclosure doors; and initiate measurement of the hydrocarbon level in the enclosure.
- (ix) When the fuel temperature reaches 72±2 $^{\circ}F$ (22±1 $^{\circ}C),$ start the diurnal heat build.
- (x) The fuel shall be heated in such a way that its temperature change conforms to the following function to within ± 4 °F (± 3 °C):

 $F=T_0+0.4t$; or

for SI units,

 $C=T_0+(2/9)t$.

Where.

F=fuel temperature, °F;

C=fuel temperature, °C;

t=time since beginning of test, minutes; and T_o =initial temperature in ${}^\circ F$ (${}^\circ C$ for SI units).

- (xi) As soon as breakthrough occurs or when the fuel temperature reaches 96 °F (36 °C), whichever occurs first, the heat source shall be turned off, the enclosure doors shall be unsealed and opened, and the vehicle fuel tank cap(s) shall be removed. If breakthrough has not occurred by the time the fuel temperature reaches 96 °F (36 °C), the heat source shall be removed from the vehicle, the vehicle shall be removed (with engine still off) from the evaporative emission enclosure and the entire procedure outlined in paragraph (j)(2) of this section shall be repeated until breakthrough occurs.
- (xii) After breakthrough occurs, the fuel tank(s) of the prepared vehicle shall be drained and filled with test fuel, as specified in §86.113, to the "tank fuel volume" defined in §86.082–2. The fuel shall be stabilized to a temperature within 3 °F of the lab ambient before beginning the driving cycle for the exhaust emission test.
- (k) The Administrator may conduct the vehicle preparation and preconditioning for measurement of fuel economy or exhaust emissions according to the procedures specified in §§ 86.132–90 and 86.133–90, in lieu of the procedures specified in this section.

§ 86.133-96

- (1) Vehicles to be tested for exhaust emissions only shall be processed according to §§ 86.135 through 86.137. Vehicles to be tested for evaporative emissions shall be processed in accordance with the procedures in §§ 86.133 through 86.138, starting with §86.135.
- (m) Vehicles to be tested for evaporative emissions with the supplemental two-diurnal test sequence described in §86.130–96, shall proceed according to §86.135 through 86.137, followed by the supplemental hot soak test (see §86.138–96(k)) and the supplemental diurnal emission test (see §86.133–96(p)).
- (n) With prior approval of the Administrator, manufacturers may use an alternative canister loading method in lieu of the applicable canister loading method described in the provisions of paragraphs (h), (j)(1) and (j)(2) of this section, provided the alternative method is shown to be equivalent or result in a more fully loaded canister (a canister that has adsorbed an equal or greater amount of hydrocarbon vapors) than the applicable canister loading method required by the provisions of paragraphs (h), (j)(1) and (j)(2) of this section. Additionally, the Administrator may conduct confirmatory certification testing and in-use testing using the alternative canister loading method used by the manufacturer to test applicable certification and/or inuse vehicles or the appropriate method outlined in the provisions of paragraphs (h), (j)(1) and (j)(2) of this section.

[58 FR 16037, Mar. 24, 1993, as amended at 59 FR 16296, Apr. 6, 1994; 59 FR 48509, Sept. 21, 1994; 60 FR 43895, Aug. 23, 1995; 64 FR 23922, May 4, 1999; 70 FR 72927, Dec. 8, 2005]

§86.133-96 Diurnal emission test.

(a)(1) The diurnal emission test for gasoline-, methanol- and gaseous-fueled vehicles consists of three 24-hour test cycles following the hot soak test. Emissions are measured for each 24-hour cycle, with the highest emission level used to determine compliance with the standards specified in subpart A of this part. The Administrator may truncate a test after any 24-hour cycle without affecting the validity of the collected data. Sampling of emissions from the running loss and hot soak tests is not required as preparation for

- the diurnal emission test. The diurnal emission test may be conducted as part of either the three-diurnal test sequence or the supplemental two-diurnal test sequence, as described in §86.130–96.
- (2) For the full three-diurnal test sequence, the diurnal emission test outlined in paragraphs (b) through (o) of this section follows the high-temperature hot soak test concluded in §86.138–96(i).
- (3) For the supplemental two-diurnal test sequence, the diurnal emission test outlined in paragraph (p) of this section follows the alternate hot soak test specified in §86.138–96(k). This test is not required for gaseous-fueled vehicles.
- (b) The test vehicle shall be soaked for not less than 6 hours nor more than 36 hours between the end of the hot soak test and the start of the diurnal emission test. For at least the last 6 hours of this period, the vehicle shall be soaked at 72°±3°F. The temperature tolerance may be waived for up to 10 minutes to allow purging of the enclosure or transporting the vehicle into the enclosure at the beginning of the diurnal emission test.
- (c) The test vehicle shall be exposed to ambient temperatures cycled according to the profile specified in §86.133 and appendix II of this part.
- (1) Temperatures measured with the underbody temperature sensor shall follow the profile with a maximum deviation of 3 °F at any time and an average temperature deviation not to exceed 2 °F, where the average deviation is calculated using the absolute value of each measured deviation. In addition, the temperature from the sidewall temperature sensors shall follow the profile with a maximum deviation of 5 °F at any time.
- (2) Ambient temperatures shall be measured at least every minute. Temperature cycling shall begin when time=0 minutes, as specified in paragraph (i)(5) of this section.
- (d) The diurnal enclosure shall be purged for several minutes prior to the test. Warning: If at any time the concentration of hydrocarbons, of methanol or of methanol and hydrocarbons exceeds 15,000 ppm C the enclosure should be immediately purged. This

concentration provides at least a 4:1 safety factor against the lean flammability limit.

(e) The test vehicle, with the engine shut off and the test vehicle windows and luggage compartment(s) opened, shall be moved into the diurnal enclosure.

(f)-(g) [Reserved]

- (h) Prior to sampling for emissions and throughout the period of cycled ambient temperatures, the mixing fan(s) shall circulate the air at a rate of 0.8±0.2 cfm per cubic foot of ambient volume. The mixing fan(s), plus any additional fans if needed, shall also maintain a minimum wind speed of 5 mph (8 km/hr) under the fuel tank of the test vehicle. The Administrator may adjust fan speed and location to ensure sufficient air circulation around the fuel tank. The wind speed requirement may be satisfied by consistently using a fan configuration that has been demonstrated to maintain a broad 5-mph air flow in the vicinity of the vehicle's fuel tank, subject to verification by the Administrator.
- (i) Emission sampling may begin as follows:
- (1) The FID (or HFID) hydrocarbon analyzer shall be zeroed and spanned immediately prior to the sampling.
- (2) Impingers charged with known volumes of pure deionized water shall be placed in the methanol sampling system (methanol-fueled vehicles only).
- (3) Turn off purge blowers (if not already off).
- (4) Close and seal enclosure doors (if not already closed and sealed).
- (5) Within 10 minutes of closing and sealing the doors, analyze enclosure atmosphere for hydrocarbons and record. This is the initial (time=0 minutes) hydrocarbon concentration, C_{HCI} , required in §86.143. Hydrocarbon emissions may be sampled continuously during the test period.
- (6) Analyze the enclosure atmosphere for methanol, if applicable, and record. The methanol sampling must start simultaneously with the initiation of the hydrocarbon analysis and continue for 4.0 ± 0.5 minutes. This is the initial methanol concentration, $C_{\text{CH}_3\text{OH}_i}$, required in §86.143. Record the time elapsed during this analysis. If the 4-

minute sample period is inadequate to collect a sample of sufficient concentration to allow accurate GC analysis, rapidly collect the methanol sample in a bag and then bubble the bag sample through the impingers at the specified flow rate. The time elapsed between collection of the bag sample and flow through the impingers should be minimized to prevent any losses. If the test is conducted in a fixed-volume enclosure that allows airflow into and out of the enclosure, the effect of makeup air dilution must be factored into the analysis.

- (j) If testing indicates that a vehicle design may result in fuel temperature responses during enclosure testing that are not representative of in-use summertime conditions, the Administrator may adjust air circulation and temperature during the test as needed to ensure that the test sufficiently duplicates the vehicle's in-use experience.
- (k) The FID (or HFID) hydrocarbon analyzer shall be zeroed and spanned immediately prior to the end of each emission sampling period.
- (1) Fresh impingers shall be installed in the methanol collection system immediately prior to the end of each emission measurement, if applicable.
- (m) The end of the first, second, and third emission sampling period shall occur 1440±6, 2880±6, 4320±6 minutes, respectively, after the beginning of the initial sampling, as specified in paragraph (i)(5) of this section.
- (1) At the end of each emission sampling period, analyze the enclosure atmosphere for hydrocarbons and record. This is the final hydrocarbon concentration, C_{HCf} , required in §86.143. The emission measurement at the end of each period becomes the initial hydrocarbon concentration, C_{HCi} , of the next emission sampling period.
- (2) Analyze the enclosure atmosphere for methanol, if applicable, and record. The methanol sampling must start simultaneously with the initiation of the hydrocarbon analysis and continue for 4.0 ± 0.5 minutes. This is the final (time=1440 minutes) methanol concentration, $C_{\text{CH}_3\text{OHf}}$, required in §86.143. Record the time elapsed during this analysis. If the 4-minute sample period is inadequate to collect a sample of

§ 86.134-96

sufficient concentration to allow accurate GC analysis, rapidly collect the methanol sample in a bag and then bubble the bag sample through the impingers at the specified flow rate. The time elapsed between collection of the bag sample and flow through the impingers should be minimized to prevent any losses. If the test is conducted in a fixed-volume enclosure that allows airflow into and out of the enclosure, the effect of makeup air dilution must be factored into the analysis.

- (n) At the end of the temperature cycling period the enclosure doors shall be unsealed and opened, the test vehicle windows and luggage compartments may be closed and the test vehicle, with the engine shut off, shall be removed from the enclosure.
- (o) This completes the full three-diurnal evaporative emission test sequence described in §86.130-96.
- (p) For the supplemental two-diurnal test sequence described in §86.130–96, the following steps shall be performed in lieu of the steps described in paragraphs (b) through (n) of this section.
- (1) For the supplemental two-diurnal test sequence, the test vehicle shall be soaked for not less than 6 hours nor more than 36 hours between the end of the hot soak test described in §86.138–96(k), and the start of the two-diurnal emission test. For at least the last 6 hours of this period, the vehicle shall be soaked at 72±3 °F.
- (2) The vehicle shall be tested for diurnal emissions according to the procedures specified in paragraphs (c) through (n) of this section, except that the test includes only two 24-hour periods. Therefore the end of the first and second emission sampling periods shall occur 1440±6 and 2880±6 minutes, respectively, after the initial sampling.
- (3) This completes the supplemental two-diurnal test sequence for evaporative emission measurement.

[58 FR 16039, Mar. 24, 1993, as amended at 59 FR 48509, Sept. 21, 1994; 60 FR 43896, Aug. 23, 1995]

$\S 86.134-96$ Running loss test.

(a) Overview. Gasoline- and methanolfueled vehicles are to be tested for running loss emissions during simulated high-temperature urban driving; this test is not required for gaseous-fueled

vehicles. During operation, tank temperatures are controlled according to a prescribed profile to simulate in-use conditions. If the vehicle is determined to have exceeded the standard before the end of the running loss test, the test may be terminated without invalidating the data. The test can be run either in a sealed enclosure or with the point-source method, as specified in paragraph (g) of this section. Measurement of vapor temperature is optional during the running loss test; however, if testing by the Administrator shows that a vehicle has exceeded an emission standard without measurement of vapor temperatures, the manufacturer may, utilizing its own resources, conduct subsequent testing on that vehicle to determine if the exceedance is attributable to inadequate control of vapor temperatures.

- (b) Driving schedule. Conduct the running loss test by operating the test vehicle through one Urban Dynamometer Driving Schedule (UDDS), a 2-minute idle, two New York City Cycles, another 2-minute idle, another UDDS, then another 2-minute idle (see §86.115 and appendix I of this part). Fifteen seconds after the engine starts, place the transmission in gear. Twenty seconds after the engine starts, begin the initial vehicle acceleration of the driving schedule. The transmission shall be operated according to the specifications of §86.128 during the driving cycles
- (c) Dynamometer operation. (1) The exhaust from the vehicle must be routed outside the test cell or enclosure. Exhaust gases may, but need not, be collected and sampled.
- (2) Provisions of 86.135-90(c) shall apply.
- (3) Practice runs over the prescribed driving schedule may not be performed at test point.
- (4) Provisions of \$86.135-90 (e) and (f) shall apply.
- (5) If the dynamometer horsepower must be adjusted manually, it shall be set within 1 hour prior to the running loss test phase. The test vehicle shall not be used to make this adjustment. Dynamometers using automatic control of preselectable power settings may be set any time prior to the beginning of the emissions test.

- (6) Dynamometer roll or shaft revolutions shall be used to determine the actual driving distance for the running loss test, D_{RL} , required in §86.143. The revolutions shall be measured on the same roll or shaft used for measuring the vehicle's speed.
- (7) Provisions of §86.135–90(i) shall apply.
- (8) The test run may be stopped if a warning light or gauge indicates that the vehicle's engine coolant has overheated.
- (d) Engine starting and restarting. (1) Provisions of §86.136–90(a) shall apply.
- (2) If the vehicle does not start after manufacturer's recommended cranking time (or 10 continuous seconds in the absence of a manufacturer's recommendation), cranking shall cease for the period recommended by the manufacturer (or 10 seconds in the abof a manufacturer's ommendation). This may be repeated for up to three start attempts. If the vehicle does not start after three attempts, the reason for failure to start shall be determined. If failure to start is an operational error, the vehicle shall be rescheduled for testing, starting with the soak period immediately preceding the running loss test.
- (3) If failure to start is caused by a vehicle malfunction, corrective action of less than 30 minutes duration may be taken (according to §86.090-25), and the test continued, provided that the ambient conditions to which the vehicle is exposed are maintained at 95±5 °F (35±3 °C). When the engine starts, the timing sequence of the driving schedule shall begin. If failure to start is caused by vehicle malfunction and the vehicle cannot be started, the test shall be voided, the vehicle removed from the dynamometer, and corrective action may be taken according to §86.090-25. The reason for the malfunction (if determined) and the corrective action taken shall be reported to the Administrator.
- (4) Provisions of §86.136–90(e) shall apply.
- (e) Pressure checks. No pressure checks of the evaporative system shall be allowed. Under no circumstances will any changes/repairs to the evaporative emissions control system be allowed.

- (f) Temperature stabilization. Immediately after the hot transient exhaust emission test, the vehicle shall be soaked in a temperature controlled area for a maximum of 6 hours until the fuel temperature is stabilized. The fuel may be heated or cooled to stabilize fuel temperatures, but the fuel heating rate must not exceed 5 °F in any 1-hour interval during the soak period. A manufacturer may use a faster heating rate or a longer period for stabilizing fuel temperatures if the needed heating cannot be easily accomplished in the 6-hour period, subject to Administrator approval.
- (1) Fuel temperatures must be held at 95 ± 3 °F for at least one hour before the start of the running loss test.
- (2) If a vehicle's fuel temperature profile has an initial temperature lower than 95 °F, as described in §86.129-94(d)(7)(v), the fuel in the test vehicle must be stabilized to within 3 °F of that temperature for at least one hour before the start of the running loss test.
- (g) Running loss test. The running loss test may be conducted either by the enclosure method, or by the point-source method.
- (1) Enclosure method. (i) The running loss enclosure shall be purged for several minutes immediately prior to the test. Warning: If at any time the concentration of hydrocarbons, of methanol, or of methanol and hydrocarbons exceeds 15,000 ppm C the enclosure should be immediately purged. This concentration provides at least a 4:1 safety factor against the lean flammability limit.
- (ii) The FID hydrocarbon analyzer shall be zeroed and spanned immediately prior to the test.
- (iii) If not already on, the running loss enclosure mixing fan(s) shall be turned on at this time. Throughout the test, the mixing fan(s) shall circulate the air at a rate of at least 1.0 cfm per cubic foot of ambient volume.
- (iv) The test vehicle, with the engine off, shall be moved onto the dynamometer in the running loss enclosure. The vehicle engine compartment cover shall be unlatched, but closed as much as possible, allowing for the air intake equipment specified in paragraph (g)(1)(vii) of this section. The vehicle

§ 86.134-96

engine compartment cover may be closed if alternate routing is found for the air intake equipment. Any windows, doors, and luggage compartments shall be closed. A window may be opened to direct cooling air into the passenger compartment of the vehicle, if the vehicle is not equipped with its own air conditioning.

(v) Fans shall be positioned as described in §§ 86.107–96 (d) and (h).

(vi) The vehicle air conditioning system (if so equipped) shall be set to the "normal" air conditioning mode and adjusted to the minimum discharge air temperature and high fan speed. Vehicles equipped with automatic temperature controlled air conditioning systems shall be set to operate in "automatic" temperature and fan modes with the system set at 72 °F.

(vii) Connect the air intake equipment to the vehicle, if applicable. This connection shall be made to minimize leakage.

(viii) The temperature and pressure recording systems shall be started. Measurement of vapor temperature is optional during the running loss test. If vapor temperature is not measured, fuel tank pressure need not be measured.

(ix) Turn off purge blowers (if not already off).

(x) The temperature of the liquid fuel shall be monitored and recorded at least every 15 seconds with the temperature recording system specified in \$86.107-96(e).

(xi) Close and seal the enclosure

(xii) When the ambient temperature is 95 ± 5 °F (35 ± 3 °C) and the fuel has been stabilized according to paragraph (f) of this section, the running loss test may begin. Measure the initial ambient temperature and pressure.

(A) Analyze enclosure atmosphere for hydrocarbons and record. This is the initial (time=0 minutes) hydrocarbon concentration, $C_{\rm HCi}$, required in §86.143. Hydrocarbon emissions may be sampled continuously during the test period.

(B) Analyze the enclosure atmosphere for methanol, if applicable, and record. The methanol sampling must start simultaneously with the initiation of the hydrocarbon analysis and

continue for 4.0±0.5 minutes. This is the initial (time=0 minutes) methanol concentration, C_{CH₂OHi}, required in §86.143. Record the time elapsed during this analysis. If the 4-minute sample period is inadequate to collect a sample of sufficient concentration to allow accurate GC analysis, rapidly collect the methanol sample in a bag and then bubble the bag sample through the impingers at the specified flow rate. The time elapsed between collection of the bag sample and flow through the impingers should be minimized to prevent any losses.

(xiii) Start the engine and begin operation of the vehicle over the drive cycle specified in paragraph (b) of this section.

(xiv) The ambient temperature shall be maintained at 95 ± 5 °F (95 ± 2 °F on average) during the running loss test, measured at the inlet to the cooling fan in front of the vehicle; it shall be recorded at least every 60 seconds.

(xv) The fuel temperature during the dynamometer drive shall be controlled to match the fuel tank temperature profile determined in §86.129. Measured fuel temperatures must be within ±3 °F of the target profile throughout the test run. Vapor temperatures, if measured, must be within ±5 °F of the target profile during the first 4186 seconds of the running loss test, and within ±3 °F for the remaining 120 seconds of the test run. For any vehicle complying with the test standards, vapor temperatures may be higher than the specified tolerances without invalidating test results. For testing by the Administrator, vapor temperatures may be lower than the specified tolerances without invalidating test results. If the test vehicle has more than one fuel tank, the temperatures for both fuel tanks shall follow the target profiles determined in §86.129. The control system shall be tuned and operated to provide smooth and continuous tank temperature profiles that are representative of the on-road profiles.

(xvi) Tank pressure shall not exceed 10 inches of water at any time during the running loss test unless a pressurized system is used and the manufacturer demonstrates that vapor would not be vented to the atmosphere upon fuel cap removal. A vehicle may exceed

the pressure limit for temporary periods during the running loss test, up to 10 percent of the total driving time, provided that the vehicle has demonstrated conformance with the pressure limit during the entire outdoor driving period specified in \$86.129. Measurement of fuel tank pressures will be considered valid only if vapor temperatures are measured and controlled to the tolerances specified in paragraph (g)(1)(xv) of this section.

(xvii) The FID (or HFID) hydrocarbon analyzer shall be zeroed and spanned immediately prior the end of the test.

(xviii) Fresh impingers shall be installed in the methanol collection system immediately prior to the end of the test, if applicable.

(xix) The running loss test ends with the completion of the third 2-minute idle period.

(xx) At the end of the running loss test:

(A) Analyze the enclosure atmosphere for hydrocarbons and record. This is the final hydrocarbon concentration, C_{HCf} , required in §86.143.

(B) Analyze the enclosure atmosphere for methanol, if applicable, and record. The methanol sampling must start prior to the end of the test and continue for 4.0±0.5 minutes. The methanol sampling must be completed within 2 minutes after the end of the running loss test. This is the final methanol concentration, CCH3OHf, required in §86.143. Record the time elapsed during this analysis. If the 4-minute sample period is inadequate to collect a sample of sufficient concentration to allow accurate GC analysis, rapidly collect the methanol sample in a bag and then bubble the bag sample through the impingers at the specified flow rate. The time elapsed between collection of the bag sample and flow through the impingers should be minimized to prevent any losses.

(C) Turn off all the fans specified in §86.107-96(d). Also, the time that the vehicle's engine compartment cover is open for removal of air intake equipment, if applicable, shall be minimized to avoid loss of heat from the engine compartment.

(xxi) Turn off any CVS apparatus (if not already turned off).

(2) Point-source method. (i) The test vehicle, with the engine off, shall be moved onto the dynamometer. The vehicle engine compartment cover and any windows, doors, and luggage compartments shall be closed.

(ii) Fans shall be positioned as described in §§ 86.135–90(b) and 86.107–96(d).

(iii) The running loss vapor vent collection system shall be properly positioned at the potential fuel vapor vents or leaks of the vehicle's fuel system. Typical vapor vents for current fuel systems are the ports of the evaporative emission canister and the pressure relief vent of the fuel tank (typically integrated into the fuel tank cap).

(iv) The running loss vapor vent collection system may be connected to a PDP-CVS or CFV-CVS bag collection system. Otherwise, running loss vapors shall be sampled continuously with analyzers meeting the requirements of \$86.107-96(b).

(v) Fans shall be positioned as described in §86.107-96(d).

(vi) The vehicle air conditioning system (if so equipped) shall be set to the "normal" air conditioning mode and adjusted to the minimum discharge air temperature and high fan speed. Vehicles equipped with automatic temperature controlled air conditioning systems shall be set to operate in "automatic" temperature and fan modes with the system set at 72 °F.

(vii) The temperature and pressure recording systems shall be started. Measurement of vapor temperature is optional during the running loss test. If vapor temperature is not measured, fuel tank pressure need not be measured.

(viii) The temperature of the liquid fuel shall be monitored and recorded at least every 15 seconds with the temperature recording system specified in \$86.107-96(e).

(ix) When the ambient temperature is 95 \pm 5 °F (35 \pm 3 °C) and the fuel tank temperature is 95 \pm 3 °F the running loss test may begin.

(x) The ambient temperature shall be maintained at 95 ± 5 °F (95 ± 2 °F on average) during the running loss test, measured at the inlet to the cooling fan in front of the vehicle; it shall be recorded at least every 60 seconds.

§ 86.135-00

(xi) Fuel temperatures shall be controlled according to the specifications of paragraph (g)(1)(xv) of this section.

(xii) The tank pressure requirements described in paragraph (g)(1)(xvi) of this section apply also to running loss testing by the point source method.

(xiii) The running loss test ends with completion of the third 2-minute idle period.

(xiv) If emissions are collected in bags, the sample bags must be analyzed within 20 minutes of their respective sample collection phases, as described in §86.137–94(b)(15). The results of the analysis are used in §86.143 to calculate the mass of hydrocarbons emitted.

(xv) At the end of the running loss test, turn off all the fans specified in \$86.107-96(d).

(3) With prior approval of the Administrator, manufacturers may use an alternative running loss test procedure, provided the alternative test procedure is shown to yield equivalent or superior emission results (in terms of quality control, accuracy and repeatability) for the running loss, hot soak and diurnal portions of the three diurnal-plus-hotsoak test sequence. Additionally, the Administrator may conduct certification and in-use testing using the test procedures outlined in paragraph (g)(1) of this section, paragraph (g)(2) of this section or the alternative running loss test procedure as approved for a specific vehicle.

(h) Following the completion of the running loss drive, the vehicle may be tested for hot soak emissions as specified in §86.138–96.

[58 FR 16040, Mar. 24, 1993, as amended at 59 FR 48510, Sept. 21, 1994; 60 FR 43896, Aug. 23, 1995; 70 FR 72927, Dec. 8, 2005]

§86.135-00 Dynamometer procedure.

Section 86.135–00 includes text that specifies requirements that differ from §86.135–90 and §86.135–94. Where a paragraph in §86.135–90 or §86.135–94 is identical and applicable to §86.135–00, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.135–90." or "[Reserved]. For guidance see §86.135–94."

(a) [Reserved]. For guidance see $\S 86.135-94$.

(b)–(c) [Reserved]. For guidance see \$86.135–90.

(d) Practice runs over the prescribed driving schedule may be performed at test point, provided an emission sample is not taken, for the purpose of finding the appropriate throttle action to maintain the proper speed-time relationship, or to permit sampling system adjustment. Both smoothing of speed variations and excessive accelerator pedal perturbations are to be avoided. When using two-roll dynamometers a truer speed-time trace may be obtained by minimizing the rocking of the vehicle in the rolls; the rocking of the vehicle changes the tire rolling radius on each roll. This rocking may be minimized by restraining the vehicle horizontally (or nearly so) by using a cable and winch.

(e)–(i) [Reserved]. For guidance see \$86.135–90.

[61 FR 54894, Oct. 22, 1996]

§86.135-12 Dynamometer procedure.

(a) Overview. The dynamometer run consists of two tests, a "cold" start test, after a minimum 12-hour and a maximum 36-hour soak according to the provisions of §§ 86.132 and 86.133, and a "hot" start test following the "cold" start by 10 minutes. Engine startup (with all accessories turned off), operation over the UDDS, and engine shutdown make a complete cold start test. Engine startup and operation over the first 505 seconds of the driving schedule complete the hot start test. The exhaust emissions are diluted with ambient air in the dilution tunnel as shown in Figure B94-5 and Figure B94-6. A dilution tunnel is not required for testing vehicles waived from the requirement to measure particulates. Six particulate samples are collected on filters for weighing; the first sample plus backup is collected during the first 505 seconds of the cold start test; the second sample plus backup is collected during the remainder of the cold start test (including shutdown); the third sample plus backup is collected during the hot start test. Continuous proportional samples of gaseous emissions are collected for analysis during each test phase. For gasoline-fueled, natural gasfueled and liquefied petroleum gas-

fueled Otto-cycle vehicles, the composite samples collected in bags are analyzed for THC, CO, CO₂, CH₄, NO_X, and N2O. For petroleum-fueled dieselcycle vehicles (optional for natural gas-fueled, liquefied petroleum gasfueled and methanol-fueled diesel-cycle vehicles), THC is sampled and analyzed continuously according to the provisions of §86.110-94. Parallel samples of the dilution air are similarly analyzed for THC, CO, CO₂, CH₄, NO_X, and N₂O. For natural gas-fueled, liquefied petroleum gas-fueled and methanol-fueled vehicles, bag samples are collected and analyzed for THC (if not sampled continuously), CO, CO₂, CH₄, NO_x, and N₂O. For methanol-fueled vehicles, methanol and formaldehyde samples are taken for both exhaust emissions and dilution air (a single dilution air formaldehyde sample, covering the total test period may be collected). For ethanol-fueled vehicles, methanol, ethanol, acetaldehyde, and formaldehyde samples are taken for both exhaust emissions and dilution air (a single dilution air formaldehyde sample, covering the total test period may be collected). Parallel bag samples of dilution air are analyzed for THC, CO, CO₂, CH_4 , NO_X , and N_2O .

(b) During dynamometer operation, a fixed speed cooling fan shall be positioned so as to direct cooling air to the vehicle in an appropriate manner with the engine compartment cover open. In the case of vehicles with front engine compartments, the fan shall be squarely positioned within 12 inches (30.5 centimeters) of the vehicle. In the case of vehicles with rear engine compartments (or if special designs make the above impractical), the cooling fan shall be placed in a position to provide sufficient air to maintain vehicle cooling. The fan capacity shall normally not exceed 5300 cfm (2.50 m³/sec). However, if the manufacturer can show that during field operation the vehicle receives additional cooling, and that such additional cooling is needed to provide a representative test, the fan capacity may be increased, additional fans used, variable speed fan(s) may be used, and/or the engine compartment cover may be closed, if approved in advance by the Administrator. For example, the hood may be closed to provide

adequate air flow to an intercooler through a factory installed hood scoop. Additionally, the Administrator may conduct certification, fuel economy and in-use testing using the additional cooling set-up approved for a specific vehicle.

- (c) The vehicle speed as measured from the dynamometer rolls shall be used. A speed vs. time recording, as evidence of dynamometer test validity, shall be supplied on request of the Administrator.
- (d) Practice runs over the prescribed driving schedule may be performed at test point, provided an emission sample is not taken, for the purpose of finding the appropriate throttle action to maintain the proper speed-time relationship, or to permit sampling system adjustment. Both smoothing of speed variations and excessive accelerator pedal perturbations are to be avoided. When using two-roll dynamometers a truer speed-time trace may be obtained by minimizing the rocking of the vehicle in the rolls; the rocking of the vehicle changes the tire rolling radius on each roll. This rocking may be minimized by restraining the vehicle horizontally (or nearly so) by using a cable and winch.
- (e) The drive wheel tires may be inflated up to a gauge pressure of 45 psi (310 kPa) in order to prevent tire damage. The drive wheel tire pressure shall be reported with the test results.
- (f) If the dynamometer has not been operated during the 2-hour period immediately preceding the test, it shall be warmed up for 15 minutes by operating at 30 mph (48 kph) using a nontest vehicle or as recommended by the dynamometer manufacturer.
- (g) If the dynamometer horsepower must be adjusted manually, it shall be set within 1 hour prior to the exhaust emissions test phase. The test vehicle shall not be used to make this adjustment. Dynamometers using automatic control of pre-selectable power settings may be set anytime prior to the beginning of the emissions test.
- (h) The driving distance, as measured by counting the number of dynamometer roll or shaft revolutions, shall be determined for the transient cold start, stabilized cold start, and transient hot

§ 86.135-90

start phases of the test. The revolutions shall be measured on the same roll or shaft used for measuring the vehicle's speed.

(i) Four-wheel drive and all-wheel drive vehicles may be tested either in a four-wheel drive or a two-wheel drive mode of operation. In order to test in the two-wheel drive mode, four-wheel drive and all-wheel drive vehicles may have one set of drive wheels disengaged; four-wheel and all-wheel drive vehicles which can be shifted to a two-wheel mode by the driver may be tested in a two-wheel drive mode of operation.

[75 FR 25679, May 7, 2010, as amended at 77 FR 63152, Oct. 15, 2012]

§86.135-90 Dynamometer procedure.

(a) Overview—(1) Gasoline-fueled and methanol-fueled Otto-cycle vehicles. The dynamometer run consists of two tests, a "cold" start test after a minimum 12hour and a maximum 36-hour soak according to the provisions of §§ 86.132 and 86.133, and a "hot" start test following the "cold" start test by 10 minutes. Engine startup (with all accessories turned off), operation over the UDDS and engine shutdown make a complete cold start test. Engine startup and operation over the first 505 seconds of the driving schedule complete the hot start test. The exhaust emissions are diluted with ambient air and a continuously proportional sample is collected for analysis during each phase. The composite samples collected in bags are analyzed for hydrocarbon, carbon monoxide, carbon dioxide, and oxides of nitrogen. A parallel sample of the dilution air is similarly analyzed for hydrocarbon, carbon monoxide, carbon dioxide, and oxides of nitrogen. Methanol and formaldehyde samples (exhaust and dilution air) are collected and analyzed for methanol-fueled vehicles (a single dilution air formaldehyde sample covering the total time of the test may be collected in place of three individual samples). Methanol and formaldehyde samples may be omitted for 1990 through 1994 model years when a FID calibrated on methanol is used.

(2) Petroleum-fueled and methanol-fueled diesel vehicles. The dynamometer run consists of two tests, a "cold" start test after a minimum 12-hour and a

maximum 36-hour soak according to the provisions of §§ 86.132 and 86.133, and a "hot" start test following the "cold" start by 10 minutes. Engine startup (with all accessories turned off), operation over the UDDS, and engine shutdown make a complete cold start test. Engine startup and operation over the first 505 seconds of the driving schedule complete the hot start test. The exhaust emissions are diluted with ambient air in the dilution tunnel as shown in Figure B90-5 and Figure B90-6. Six particulate samples are collected on filters for weighing; the first sample plus back-up is collected during the first 505 seconds of the cold start test: the second sample plus back-up is collected during the remainder of the cold start test (including shutdown); the third sample plus back-up is collected during the hot start test. Continuous proportional samples of gaseous emissions are collected for analysis during each test phase. For petroleum-fueled vehicles, the composite samples collected in bags are analyzed for carbon monoxide, carbon dioxide, and oxides of nitrogen. Hydrocarbons from petroleum-fueled vehicles are sampled and analyzed continuously according to the provisions of §86.110. Parallel samples of the dilution air are similarly analyzed for hydrocarbon, carbon monoxide, carbon dioxide, and oxides of nitrogen. For methanol-fueled vehicles, bag samples are collected and analyzed for hydrocarbons, carbon monoxide, carbon dioxide, and oxides of nitrogen. Methanol and formaldehyde samples are taken for both exhaust emissions and dilution air (a single dilution air formaldehyde sample, covering the total test period may be collected). Methanol and formaldehyde samples may be omitted for 1990 through 1994 model years when an FID calibrated on methanol is used. Parallel bag samples of dilution air are analyzed for hydrocarbons, carbon monoxide, carbon dioxide, and oxides of nitrogen.

(b) During dynamometer operation, a fixed speed cooling fan shall be positioned so as to direct cooling air to the vehicle in an appropriate manner with the engine compartment cover open. In the case of vehicles with front engine

compartments, the fan shall be squarely positioned within 12 inches (30.5 centimeters) of the vehicle. In the case of vehicles with rear engine compartments (or if special designs make the above impractical), the cooling fan shall be placed in a position to provide sufficient air to maintain vehicle cooling. The fan capacity shall normally not exceed 5300 cfm (2.50 m3/sec). If however, the manufacturer can show that during field operation the vehicle receives additional cooling, and that such additional cooling is needed to provide a representative test, the fan capacity may be increased, additional fans used, variable speed fan(s) may be used, and/or the engine compartment cover may be closed if approved in advance by the Administrator. For example, the hood may be closed to provide adequate air flow to an intercooler through a factory installed hood scoop. Additionally, the Administrator may conduct certification, fuel economy and in-use testing using the additional cooling set-up approved for a specific vehicle.

- (c) The vehicle speed as measured from the dynamometer rolls shall be used. A speed *vs.* time recording, as evidence of dynamometer test validity, shall be supplied on request of the Administrator.
- (d) Practice runs over the prescribed driving schedule may be performed at test point, provided an emission sample is not taken, for the purpose of finding the minimum throttle action to maintain the proper speed-time relationship, or to permit sampling system adjustment.

NOTE: When using two-roll dynamometers a truer speed-time trace may be obtained by minimizing the rocking of the vehicle in the rolls; the rocking of the vehicle changes the tire rolling radius on each roll. This rocking may be minimized by restraining the vehicle horizontally (or nearly so) by using a cable and winch.

- (e) The drive wheel tires may be inflated up to a gauge pressure of 45 psi (310 kPa) in order to prevent tire damage. The drive wheel tire pressure shall be reported with the test results.
- (f) If the dynamometer has not been operated during the 2-hour period immediately preceding the test, it shall be warmed up for 15 minutes by oper-

ating at 30 mph (48 kph) using a nontest vehicle or as recommended by the dynamometer manufacturer.

- (g) If the dynamometer horsepower must be adjusted manually, it shall be set within 1 hour prior to the exhaust emissions test phase. The test vehicle shall not be used to make this adjustment. Dynamometers using automatic control of preselectable power settings may be set anytime prior to the beginning of the emissions test.
- (h) The driving distance, as measured by counting the number of dynamometer roll or shaft revolutions, shall be determined for the transient cold start, stabilized cold start, and transient hot start phases of the test. The revolutions shall be measured on the same roll or shaft used for measuring the vehicle's speed.
- (i) Four-wheel drive and all-wheel drive vehicles may be tested either in a four-wheel drive or a two-wheel drive mode of operation. In order to test in the two-wheel drive mode, four-wheel drive and all-wheel drive vehicles may have one set of drive wheels disengaged; four-wheel and all-wheel drive vehicles which can be shifted to a two-wheel mode by the driver may be tested in a two-wheel drive mode of operation.

 $[54~{\rm FR}~14529,~{\rm Apr.}~11,~1989,~{\rm as}$ amended at 70 FR 72927, Dec. 8, 2005; 74 FR 61547, Nov. 25, 2009]

§86.135-94 Dynamometer procedure.

Section 86.135–94 includes text that specifies requirements that differ from §86.135–90. Where a paragraph in §86.135–90 is identical and applicable to §86.135–94, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.135–90." Where a corresponding paragraph of §86.135–90 is not applicable, this is indicated by the statement "[Reserved]."

(a) Overview. The dynamometer run consists of two tests, a "cold" start test, after a minimum 12-hour and a maximum 36-hour soak according to the provisions of §§ 86.132 and 86.133, and a "hot" start test following the "cold" start by 10 minutes. Engine startup (with all accessories turned off), operation over the UDDS and engine shutdown make a complete cold start test.

§ 86.136-90

Engine startup and operation over the first 505 seconds of the driving schedule complete the hot start test. The exhaust emissions are diluted with ambient air in the dilution tunnel as shown in Figure B94-5 and Figure B94-6. A dilution tunnel is not required for testing vehicles waived from the requirement to measure particulates. Six particulate samples are collected on filters for weighing; the first sample plus backup is collected during the first 505 seconds of the cold start test; the second sample plus backup is collected during the remainder of the cold start test (including shutdown); the third sample plus backup is collected during the hot start test. Continuous proportional samples of gaseous emissions are collected for analysis during each test phase. For gasoline-fueled, natural gasfueled and liquefied petroleum gasfueled Otto-cycle vehicles, the composite samples collected in bags are analyzed for THC, CO, CO2, CH4 and NO_X. For petroleum-fueled diesel-cycle vehicles (optional for natural gasfueled, liquefied petroleum gas-fueled and methanol-fueled diesel-cycle vehicles), THC is sampled and analyzed continuously according to the provisions of §86.110. Parallel samples of the dilution air are similarly analyzed for THC, CO, CO₂, CH₄ and NO_x. For natural gas-fueled, liquefied petroleum gas-fueled and methanol-fueled vehicles, bag samples are collected and analyzed for THC (if not sampled continuously), CO, CO2, CH4 and NOx. For methanol-fueled vehicles, methanol and formaldehyde samples are taken for both exhaust emissions and dilution air (a single dilution air formaldehyde sample, covering the total test period may be collected). Parallel bag samples of dilution air are analyzed for THC, CO, CO2, CH4 and NOx. Methanol and formaldehyde samples may be omitted for 1990 through 1994 model years when a FID calibrated on methanol is used.

(b)-(i) [Reserved]. For guidance see \$86.135-90.

[56 FR 25775, June 5, 1991, as amended at 59 FR 48510, Sept. 21, 1994]

§86.136-90 Engine starting and restarting.

- (a) Otto-cycle vehicles. Paragraph (a) of this section applies to Otto-cycle vehicles.
- (1) The engine shall be started according to the manufacturer's recommended starting procedures in the owner's manual. The initial 20-second idle period shall begin when the engine starts.
- (2) Choke operation: (i) Vehicles equipped with automatic chokes shall be operated according to the manufacturer's operating instructions in the owner's manual, including choke setting and "kick-down" from cold fast idle.
- (ii) Vehicles equipped with manual chokes shall be operated according to the manufacturer's operating instructions in the owner's manual.
- (3) The transmission shall be placed in gear 15 seconds after the engine is started. If necessary, braking may be employed to keep the drive wheels from turning.
- (4) The operator may use the choke, accelerator pedal, etc., where necessary to keep the engine running.
- (5) If the manufacturer's operating instructions in the owner's manual do not specify a warm engine starting procedure, the engine (automatic and manual-choke engines) shall be started by depressing the accelerator pedal about half way and cranking the engine until it starts.
- (b) Diesel vehicles. The engine shall be started according to the manufacturers recommended starting procedures in the owners manual. The initial 20-second idle period shall begin when the engine starts. The transmission shall be placed in gear 15 seconds after the engine is started. If necessary, braking may be employed to keep the drive wheels from turning.
- (c) If the vehicle does not start after the manufacturer's recommended cranking time (or 10 continuous seconds in the absence of a manufacturer's recommendation), cranking shall cease for the period recommended by the manufacturer (or 10 seconds in the absence of a manufacturer's recommendation). This may be repeated for up to three start attempts. If the

vehicle does not start after three attempts, the reason for failure to start shall be determined. The gas flow measuring device on the constant volume sampler (usually a revolution counter) or CFV (and the hydrocarbon integrator and particulate sampling system when testing petroleum-fueled diesel vehicles and the particulate sampling system when testing methanol-fueled diesel vehicles, see §86.137) shall be turned off and the sampler selector valves, including the methanol sampler, placed in the "standby" position during this diagnostic period. In addition, either the CVS should be turned off, or the exhaust tube disconnected from the tailpipe during the diagnostic period. If failure to start is an operational error, the vehicle shall be rescheduled for testing from a cold

- (d) If the engine "false starts" the operator shall repeat the recommended starting procedure (such as resetting the choke, etc.).
- (e) Stalling. (1) If the engine stalls during an idle period, the engine shall be restarted immediately and the test continued. If the engine cannot be started soon enough to allow the vehicle to follow the next acceleration as prescribed, the driving schedule indicator shall be stopped. When the vehicle restarts, the driving schedule indicator shall be reactivated.
- (2) If the engine stalls during some operating mode other than idle, the driving schedule indicator shall be stopped, the vehicle shall then be restarted and accelerated to the speed required at that point in the driving schedule and the test continued. During acceleration to this point, shifting shall be performed in accordance with §86.128.
- (3) If the vehicle will not restart within one minute, the test shall be voided, the vehicle removed from the dynamometer, corrective action taken, and the vehicle rescheduled for test. The reason for the malfunction (if determined) and the corrective action taken shall be reported to the Administrator.

[54 FR 14530, Apr. 11, 1989, as amended at 58 FR 16042, Mar. 24, 1993; 59 FR 48510, Sept. 21, 1994]

§86.137-90 Dynamometer test run, gaseous and particulate emissions.

- (a) General—(1) Gasoline-fueled and methanol-fueled Otto-cycle vehicles. The vehicle shall be allowed to stand with the engine turned off for a period of not less than 12 hours or more than 36 hours before the cold start exhaust emission test. The cold start exhaust test shall follow the diurnal breathing loss test by not more than one hour. The vehicle shall be stored prior to the emission test in such a manner that precipitation (e.g., rain or dew) does not occur on the vehicle. The complete dynamometer test consists of a cold start drive of 7.5 miles (12.1 km) and simulates a hot start drive of 7.5 miles (12.1 km). The vehicle is allowed to stand on the dynamometer during the 10 minute time period between the cold and hot start tests. The cold start test is divided into two periods. The first period, representing the cold start "transient" phase, terminates at the end of the deceleration which is scheduled to occur at 505 seconds of the driving schedule. The second period, representing the "stabilized" phase, consists of the remainder of the driving schedule including engine shutdown. The hot start test, similarly, consists of two periods. The first period, representing the hot start "transient" phase, terminates at the same point in driving schedule as the first period of the cold start test. The second period of the hot start test, "stabilized" phase, is assumed to be identical to the second period of the cold start test. Therefore, the hot start test terminates after the first period (505 seconds) is run.
- (2) Petroleum-fueled and methanolfueled diesel vehicles. The vehicle shall be allowed to stand with the engine turned off for a period of not less than 12 hours or more than 36 hours before the cold start exhaust emission test. The vehicle shall be stored prior to the emission test in such a manner that precipitation (e.g., rain or dew) does not occur on the vehicle. The complete dynamometer test consists of a cold start drive of 7.5 miles (12.1 km), and simulates a hot start drive of 7.5 miles (12.1 km). The vehicle is allowed to stand on the dynamometer during the 10 minute time period between the cold

§ 86.137-90

and hot start tests. The cold start test is divided into two periods. The first period, representing the cold start "transient" phase, terminates at the end of the deceleration which is scheduled to occur at 505 seconds of the driving schedule. The second period, representing the "stabilized" phase, consists of the remainder of the driving schedule including engine shutdown. The hot start test, similarly, consists of two periods. The first period, representing the start of the "transient" phase, terminates at the same point in the driving schedule as the first period of the cold start test. The second period of the hot start test, "stabilized" phase, is assumed to be identical to the second period of the cold start test. Therefore, the hot start test terminates after the first period (505 seconds) is run.

- (b) The following steps shall be taken for each test:
- (1) Place drive wheels of vehicle on dynamometer without starting engine.
- (2) Open the vehicle engine compartment cover and position the cooling
- (3) For all vehicles, with the sample selector valves in the "standby" position, connect evacuated sample collection bags to the dilute exhaust and dilution air sample collection systems.
- (4) For methanol-fueled vehicles, with the sample selector valves in the "standby" position, insert fresh sample collection impingers into the methanol sample collection system, the formaldehyde sample collection system and fresh impingers (or capsules for formaldehyde) into the dilution air sample collection systems for methanol and formaldehyde (may be omitted for 1990 through 1994 model years).
- (5) Start the CVS (if not already on), the sample pumps (except the diesel particulate sample pump, if applicable), the temperature recorder, the vehicle cooling fan, and the heated hydrocarbon analysis recorder (diesels only). (The heat exchanger of the constant volume sampler, if used, petroleum-fueled diesel hydrocarbon analyzer continuous sample line and filter, methanol-fueled vehicle hydrocarbon, methanol and formaldehyde sample lines, if applicable, should be preheated

to their respective operating temperatures before the test begins.)

- (6) Adjust the sample flow rates to the desired flow rate and set the gas flow measuring devices to zero.
- (i) For gaseous bag samples (except hydrocarbon samples), the minimum flow rate is 0.17 cfm (0.08 1/sec).
- (ii) For hydrocarbon samples, the minimum FID (or HFID in the case of diesel- and methanol-fueled Otto-cycle vehicles) flow rate is 0.066 cfm (0.031 1/sec)
- (iii) For methanol samples, the minimum flow rate is 0.14 cfm (0.067 1/sec).
- (iv) For formaldehyde samples, the minimum flow rate is 0.036 cfm (0.017 l/s) with capsule collector and 0.14 cfm (0.067 l/s) with impinger.

NOTE: CFV sample flow rate is fixed by the venturi design.

- (7) Attach the exhaust tube to the vehicle tailpipe(s).
- (8) Carefully install a particulate sample filter into each of the filter holders for diesel vehicle tests. The filters must be handled only with forceps or tongs. Rough or abrasive filter handling will result in erroneous weight determination.
- (9) Start the gas flow measuring device, position the sample selector valves to direct the sample flow into the "transient" exhaust sample bag, the "transient" methanol exhaust sample, the "transient" formaldehyde exhaust sample, the "transient" dilution air sample bag, the "transient" methanol dilution air sample and the "transient" formaldehyde dilution air sample (turn on the petroleum-fueled diesel hydrocarbon analyzer system integrator, mark the recorder chart, start particulate sample pump No. 1, and record both gas meter or flow measurement instrument readings, if applicable), turn the key on, and start cranking the engine.
- (10) Fifteen seconds after the engine starts, place the transmission in gear.
- (11) Twenty seconds after the engine starts, begin the initial vehicle acceleration of the driving schedule.
- (12) Operate the vehicle according to the Urban Dynamometer Driving Schedule (§86.115).

NOTE: During diesel vehicle testing, adjust the flow rate through the particulate sample

probe to maintain a constant value within ±5 percent of the set flow rate. Record the average temperature and pressure at the gas meter or flow instrument inlet. If the set flow rate cannot be maintained because of high particulate loading on the filter, the test shall be terminated. The test shall be rerun using a lower flow rate, or larger diameter filter, or both.

(13) At the end of the deceleration which is scheduled to occur at 505 seconds, simultaneously switch the sample flows from the "transient" bags and samples to the "stabilized" bags and samples, switch off gas flow measuring device No. 1, switch off the No. 1 petroleum-fueled diesel hydrocarbon integrator and the No. 1 particulate sample pump, mark the petroleumfueled diesel hydrocarbon recorder chart, and close valves isolating particulate filter No. 1, if applicable, and start gas flow measuring device No. 2, and start the petroleum-fueled diesel hydrocarbon integrator No. 2 and the No. 2 particulate sample pump and open valves isolating particulate filter No. 2, if applicable. Before the acceleration which is scheduled to occur at 510 seconds, record the measured roll or shaft revolutions and reset the counter or switch to a second counter. As soon as possible transfer the "transient" exhaust and dilution air samples to the analytical system and process the samples according to §86.140 obtaining a stabilized reading of the bag exhaust sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample collection phase of the test.

(14) Turn the engine off 2 seconds after the end of the last deceleration (at 1,369 seconds).

(15) Five seconds after the engine stops running, simultaneously turn off gas flow measuring device No. 2 and if applicable, turn off the petroleum-fueled diesel hydrocarbon integrator No. 2, mark the hydrocarbon recorder chart, turn off the No. 2 particulate sample pump and close the valves isolating particulate filter No. 2, and position the sample selector valves to the "standby" position (and open the valves isolating particulate filter No. 1, if applicable). Record the measured roll or shaft revolutions (both gas meter or

flow measurement instrumentation readings), and re-set the counter. As soon as possible, transfer the "stabilized" exhaust and dilution air samples to the analytical system and process the samples according to §86.140, obtaining a stabilized reading of the exhaust bag sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample period. If applicable, carefully remove both pairs of particulate sample filters from their respective holders, and place each in a separate petri dish, and cover.

(16) Immediately after the end of the sample period, turn off the cooling fan and close the engine compartment cover.

(17) Turn off the CVS or disconnect the exhaust tube from the tailpipe(s) of the vehicle.

(18) Repeat the steps in paragraphs (b)(2) through (b)(2) of this section for the hot start test, except only two evacuated sample bags, two methanol sample impingers, two formaldehyde sample impingers, and one pair of particulate sample filters, as appropriate, are required. The step in paragraph (b)(9) of this section shall begin between 9 and 11 minutes after the end of the sample period for the cold start test.

(19) At the end of the deceleration which is scheduled to occur at 505 seconds, simultaneously turn off gas flow measuring device No. 1 (and the petroleum-fueled diesel hydrocarbon integrator No. 1, mark the petroleum-fueled diesel hydrocarbon recorder chart and turn off the No. 1 particulate sample pump, if applicable) and position the sample selector valve to the "standby" position. (Engine shutdown is not part of the hot start test sample period.) Record the measured roll or shaft revolutions (and the No. 1 gas meter reading or flow measurement instrument). (Carefully remove the third pair of particulate sample filters from its holder and place in a clean petri dish and cover, if applicable.)

(20) As soon as possible, transfer the hot start "transient" exhaust and dilution air samples to the analytical system and process the samples according

§ 86.137-94

to §86.140, obtaining a stabilized reading of the exhaust bag sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample period. (If it is not possible to perform analysis on the methanol and formaldehyde samples, within 24 hours, the samples should be stored in a dark cold (4–10 °C) environment until analysis. The samples should be analyzed within fourteen days.)

- (21) As soon as possible, and in no case longer than one hour after the end of the hot start phase of the test, transfer the six particulate filters to the weighing chamber for post-test conditioning, if applicable.
- (22) Disconnect the exhaust tube from the vehicle tailpipe(s) and drive the vehicle from dynamometer.
- (23) The CVS or CFV may be turned off, if desired.
- (24) Vehicles to be tested for evaporative emissions will proceed according to §86.138. For all others this completes the test sequence.

[54 FR 14530, Apr. 11, 1989, as amended at 60 FR 34347, June 30, 1995]

§86.137-94 Dynamometer test run, gaseous and particulate emissions.

Section 86.137–94 includes text that specifies requirements that differ from §86.137–90. Where a paragraph in §86.137–90 is identical and applicable to §86.137–94, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.137–90." Where a corresponding paragraph of §86.137–90 is not applicable, this is indicated by the statement "[Reserved]."

(a) General. The dynamometer run consists of two tests, a cold start test, after a minimum 12-hour and a maximum 36-hour soak according to the provisions of §86.132, and a hot start test following the cold start test by 10 minutes. The vehicle shall be stored prior to the emission test in such a manner that precipitation (e.g., rain or dew) does not occur on the vehicle. The complete dynamometer test consists of a cold start drive of 7.5 miles (12.1 km) and simulates a hot start drive of 7.5 miles (12.1 km). The vehicle is allowed

to stand on the dynamometer during the 10 minute time period between the cold and hot start tests. The cold start test is divided into two periods. The first period, representing the cold start "transient" phase, terminates at the end of the deceleration which is scheduled to occur at 505 seconds of the driving schedule. The second period, representing the "stabilized" phase, consists of the remainder of the driving schedule including engine shutdown. The hot start test, similarly, consists of two periods. The first period, representing the hot start "transient" phase, terminates at the same point in driving schedule as the first period of the cold start test. The second period of the hot start test, "stabilized" phase, is assumed to be identical to the second period of the cold start test. Therefore, the hot start test terminates after the first period (505 seconds) is run.

- (b) The following steps shall be taken for each test:
- (1) Place drive wheels of vehicle on dynamometer without starting engine.
- (2) Open the vehicle engine compartment cover and position the cooling fan.
- (3) For all vehicles, with the sample selector valves in the "standby" position, connect evacuated sample collection bags to the dilute exhaust and dilution air sample collection systems.
- (4) For methanol-fueled vehicles, with the sample selector valves in the "standby" position, insert fresh sample collection impingers into the methanol sample collection system, fresh impingers or a fresh cartridge into the formaldehyde sample collection system and fresh impingers (or a single cartridge for formaldehyde) into the dilution air sample collection systems for methanol and formaldehyde (background measurements of methanol and formaldehyde may be omitted and concentrations assumed to be zero for calculations in §86.144).
- (5) Start the CVS (if not already on), the sample pumps (except the particulate sample pump, if applicable), the temperature recorder, the vehicle cooling fan, and the heated THC analysis recorder (diesel-cycle only). (The heat exchanger of the constant volume sampler, if used, petroleum-fueled diesel-

cycle THC analyzer continuous sample line and filter, methanol-fueled vehicle THC, methanol and formaldehyde sample lines, if applicable, should be preheated to their respective operating temperatures before the test begins).

- (6) Adjust the sample flow rates to the desired flow rate and set the gas flow measuring devices to zero.
- (i) For gaseous bag samples (except THC samples), the minimum flow rate is 0.17 cfm (0.08 1/sec).
- (ii) For THC samples, the minimum FID (or HFID in the case of diesel-cycle and methanol-fueled Otto-cycle vehicles) flow rate is 0.066 cfm (0.031 1/sec).
- (iii) For methanol samples, the flow rates shall be set such that the system meets the design criteria of §§86.109 and 86.110. For samples in which the concentration in the primary impinger exceeds 0.5 mg/l, it is recommended that the mass of methanol collected in the secondary impinger not exceed ten percent of the total mass collected. For samples in which the concentration in the primary impinger does not exceed 0.5 mg/l, analysis of the secondary impingers is not necessary.
- (iv) For formaldehyde samples, the flow rates shall be set such that the system meets the design criteria of §§ 86.109 and 86.110. For impinger samples in which the concentration of formaldehyde in the primary impinger exceeds 0.1 mg/l, it is recommended that the mass of formaldehyde collected in the secondary impinger not exceed ten percent of the total mass collected. For samples in which the concentration in the primary impinger does not exceed 0.1 mg/l, analysis of the secondary impingers is not necessary.
- (7) Attach the exhaust tube to the vehicle tailpipe(s).
- (8) Carefully install a particulate sample filter into each of the filter holders. The filters must be handled only with forceps or tongs. Rough or abrasive filter handling will result in erroneous weight determination.
- (9) Start the gas flow measuring device, position the sample selector valves to direct the sample flow into the "transient" exhaust sample bag, the "transient" formaldehyde exhaust sample, the "transient" dilution air sample bag, the "transient" meth-

anol dilution air sample and the "transient" formaldehyde dilution air sample (turn on the petroleum-fueled diesel-cycle THC analyzer system integrator, mark the recorder chart, start particulate sample pump No. 1, and record both gas meter or flow measurement instrument readings, if applicable), turn the key on, and start cranking the engine.

- (10) Fifteen seconds after the engine starts, place the transmission in gear.
- (11) Twenty seconds after the engine starts, begin the initial vehicle acceleration of the driving schedule.
- (12) Operate the vehicle according to the Urban Dynamometer Driving Schedule (§86.115).

Note: During particulate testing, adjust the flow rate through the particulate sample probe to maintain a constant value within ± 5 percent of the set flow rate. Record the average temperature and pressure at the gas meter or flow instrument inlet. If the set flow rate cannot be maintained because of high particulate loading on the filter, the test shall be terminated. The test shall be rerun using a lower flow rate, or larger diameter filter, or both.

(13) At the end of the deceleration which is scheduled to occur at 505 seconds, simultaneously switch the sample flows from the "transient" bags and samples to the "stabilized" bags and samples, switch off gas flow measuring device No. 1, switch off the No. 1 petroleum-fueled diesel hydrocarbon integrator and the No. 1 particulate sample pump, mark the petroleumfueled diesel hydrocarbon recorder chart, and close valves isolating particulate filter No. 1, if applicable, start gas flow measuring device No. 2, and start the petroleum-fueled diesel hydrocarbon integrator No. 2 and the No. 2 particulate sample pump and open valves isolating particulate filter No. 2, if applicable. Before the acceleration which is scheduled to occur at 510 seconds, record the measured roll or shaft revolutions and reset the counter or switch to a second counter. As soon as possible transfer the "transient" exhaust and dilution air samples to the analytical system and process the samples according to §86.140 obtaining a stabilized reading of the bag exhaust sample on all analyzers within 20 minutes of the end of the sample collection

§ 86.137-96

phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample collection phase of the test.

- (14) Turn the engine off 2 seconds after the end of the last deceleration (at 1,369 seconds).
- (15) Five seconds after the engine stops running, simultaneously turn off gas flow measuring device No. 2 and if applicable, turn off the hydrocarbon integrator No. 2, mark the hydrocarbon recorder chart, turn off the No. 2 particulate sample pump and close the valves isolating particulate filter No. 2, and position the sample selector valves to the "standby" position (and open the valves isolating particulate filter No. 1, if applicable). Record the measured roll or shaft revolutions (both gas meter or flow measurement instrumentation readings), and reset the counter. As soon as possible, transfer the "stabilized" exhaust and dilution air samples to the analytical system and process the samples according to §86.140, obtaining a stabilized reading of the exhaust bag sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample period. (If it is not possible to perform analysis on the methanol and formaldehyde samples within 24 hours, the samples should be stored in a dark cold (4–10 °C) environment until analysis. The samples should be analyzed within fourteen days.) If applicable, carefully remove both pairs of particulate sample filters from their respective holders, and place each in a separate petri dish, and

(b)(16)-(b)(24) [Reserved]. For guidance see §86.137–90.

[56 FR 25776, June 5, 1991, as amended at 60 FR 34347, June 30, 1995]

§ 86.137-96 Dynamometer test run, gaseous and particulate emissions.

Section 86.137–96 includes text that specifies requirements that differ from those specified in §§86.137–90 and 86.137–94. Where a paragraph in §86.137–90 or §86.137–94 is identical and applicable to \$86.137–96, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For

guidance see §86.137-90." or "[Reserved]. For guidance see §86.137-94."

- (a)–(b)(15) [Reserved]. For guidance see \$86.137–94.
- (b)(16)-(b)(23) [Reserved]. For guidance see § 86.137-90.
- (b)(24) Vehicles to be tested for evaporative emissions will proceed according to §86.134; vehicles to be tested with the supplemental two-diurnal test sequence for evaporative emissions will proceed according to §86.138–96(k). For all others this completes the test sequence.

[58 FR 16042, Mar. 24, 1993]

§86.138-96 Hot soak test.

- (a)(1) Gasoline- and methanol-fueled vehicles. For gasoline- and methanol-fueled vehicles, the hot soak test shall be conducted immediately following the running loss test. However, sampling of emissions from the running loss test is not required as preparation for the hot soak test.
- (2) Gaseous-fueled vehicles. Since gaseous-fueled vehicles are not required to perform a running loss test, the hot soak test shall be conducted within seven minutes after completion of the hot start exhaust test.
- (b) The hot soak test may be conducted in the running loss enclosure as a continuation of that test or in a separate enclosure.
- (1) If the hot soak test is conducted in the running loss enclosure, the driver may exit the enclosure after the running loss test. If exiting, the driver should use the personnel door described in §86.107–96(a)(2), exiting as quickly as possible with a minimum disturbance to the system. The final hydrocarbon and methanol concentration for the running loss test, measured in §86.134–96(g)(1)(xx), shall be the initial hydrocarbon and methanol concentration (time=0 minutes) C_{HCi} and $C_{\text{CH}_3\text{OHi}}$, for the hot soak test.
- (2) If the vehicle must be moved to a different enclosure, the following steps must be taken:
- (i) The enclosure for the hot soak test shall be purged for several minutes prior to completion of the running loss test. WARNING: If at any time the concentration of hydrocarbons, of

methanol, or of methanol and hydrocarbons exceeds 15,000 ppm C the enclosure should be immediately purged. This concentration provides at least a 4:1 safety factor against the lean flammability limit.

- (ii) The FID hydrocarbon analyzer shall be zeroed and spanned immediately prior to the test.
- (iii) Fresh impingers shall be installed in the methanol sample collection system immediately prior to the start of the test, if applicable.
- (iv) If not already on, the mixing fan(s) shall be turned on at this time. Throughout the hot soak test, the mixing fan(s) shall circulate the air at a rate of 0.8 ± 0.2 cfm per cubic foot of the nominal enclosure volume.
 - (v) Begin sampling as follows:
- (A) Analyze the enclosure atmosphere for hydrocarbons and record. This is the initial (time = 0 minutes) hydrocarbon concentration, $C_{\rm HCi}$, required in §86.143. Hydrocarbon emissions may be sampled continuously during the test period.
- (B) Analyze the enclosure atmosphere for methanol, if applicable, and record. The methanol sampling must start simultaneously with the initiation of the hydrocarbon analysis and continue for 4.0+0.5 minutes. This is the initial (time=0 minutes) methanol concentration, C_{CH_3OHi} , required in §86.143. Record the time elapsed during this analysis. If the 4-minute sample period is inadequate to collect a sample of sufficient concentration to allow accurate GC analysis, rapidly collect the methanol sample in a bag and then bubble the bag sample through the impingers at the specified flow rate. The time elapsed between collection of the bag sample and flow through the impingers should be minimized to prevent any losses.
- (vi) The vehicle engine compartment cover shall be closed (if not already closed), the cooling fan shall be moved, the vehicle shall be disconnected from the dynamometer and any sampling system, and then driven at minimum throttle to the enclosure for the hot soak test. These steps should be done as quickly as possible to minimize the time needed to start the hot soak test.

- (vii) The vehicle's engine must be stopped before any part of the vehicle enters the enclosure.
- (viii) The vehicle shall enter the enclosure; the enclosure doors shall be closed and sealed within 2 minutes of engine shutdown and within seven minutes after the end of the running loss test.
- (ix) The test vehicle windows and any luggage compartments shall be opened (if not already open). The vehicle engine compartment cover shall be closed (if not already closed).
 - (c) [Reserved]
- (d) The temperature recording system shall be started and the time of engine shutoff shall be noted on the evaporative emission hydrocarbon data recording system.
- (e) For the first 5 minutes of the hot soak test, the ambient temperature shall be maintained at 95 \pm 10 °F. For the remainder of the hot soak test, the ambient temperature shall be maintained at 95 \pm 5 °F (95 \pm 2 °F on average).
- (f) The 60±0.5 minute hot soak begins when the enclosure doors are sealed (or when the running loss test ends, if the hot soak test is conducted in the running loss enclosure).
- (g) The FID (or HFID) hydrocarbon analyzer shall be zeroed and spanned immediately prior to the end of the test.
- (h) Fresh impingers shall be installed in the methanol collection system immediately prior to the end of the test, if applicable.
 - (i) [Reserved]
- (j) At the end of the 60±0.5 minute test period:
- (1) Analyze the enclosure atmosphere for hydrocarbons and record. This is the final (time=60 minutes) hydrocarbon concentration, C_{HCf} , required in §86.143.
- (2) Analyze the enclosure atmosphere for methanol and record, if applicable. The methanol sampling must start simultaneously with the initiation of the hydrocarbon analysis and continue for 4.0±0.5 minutes. This is the final (time=60 minutes) methanol concentration, C_{CH3OHf}, required in §86.143. Record the time elapsed during this analysis. If the 4-minute sample period is inadequate to collect a sample of sufficient concentration to allow accurate GC

§ 86.139-90

analysis, rapidly collect the methanol sample in a bag and then bubble the bag sample through the impingers at the specified flow rate. The time elapsed between collection of the bag sample and flow through the impingers should be minimized to prevent any losses

- (k) For the supplemental two-diurnal test sequence (see §86.130–96), perform a hot soak test as described in this section, except that the test shall be conducted within seven minutes after completion of the hot start exhaust test and temperatures throughout the hot soak measurement period must be between 68° and 86°F. This hot soak test is followed by two consecutive diurnal heat builds, described in §86.133–96(p).
- (1) If the vehicle is to be tested for diurnal emissions, follow the procedure outlined in §86.133-96.

[58 FR 16042, Mar. 24, 1993, as amended at 59 FR 48510, Sept. 21, 1994; 60 FR 43897, Aug. 23, 1995; 75 FR 22980, Apr. 30, 2010]

§86.139-90 Particulate filter handling and weighing.

- (a) At least 8 hours, but not more than 56 hours before the test, place each filter in an open, but protected, petri dish and place in the weighing chamber which meets the humidity and temperature specifications of §86.112.
- (b) At the end of the 8 to 56 hour stabilization period, weigh the filter on a balance having a precision of one microgram. Record this weight. This reading is the tare weight.
- (c) The filter shall then be stored in a covered petri dish which shall remain in the weighing chamber until needed for testing.
- (d)(1) If the filter is not used within one hour of its removal from the weighing chamber, it shall be reweighed.
- (2) The one hour limit may be replaced by an eight-hour limit if one or both of the following conditions are met:
- (i) A stabilized filter is placed and kept in a sealed filter holder assembly with the ends plugged, or
- (ii) A stabilized filter is placed in a sealed filter holder assembly, which is then immediately placed in a sample line through which there is no flow.

- (e) After the test, and after the sample filter is returned to the weighing room, condition it for at least 1 hour but not more than 56 hours. Then weigh a second time. This latter reading is the gross weight of the filter. Record this weight.
- (f) The net weight (P_{c}) is the gross weight minus the tare weight.

NOTE: Should the sample on the filter contact the petri dish or any other surface, the test is void and must be rerun.

[54 FR 14532, Apr. 11, 1989]

§86.140-94 Exhaust sample analysis.

The following sequence shall be performed in conjunction with each series of measurements:

- (a) For CO, CO₂, CH₄, NO_X, and for Otto-cycle and methanol-fueled, natural gas-fueled and liquefied petroleum gas-fueled (if non-heated FID option is used) diesel vehicle HC:
- (1) Zero the analyzers and obtain a stable zero reading. Recheck after tests
- (2) Introduce span gases and set instrument gains. In order to avoid errors, span and calibrate at the same flow rates used to analyze the test sample. Span gases should have concentrations equal to 75 to 100 percent of full scale. If gain has shifted significantly on the analyzers, check the calibrations. Show actual concentrations on chart.
- (3) Check zeroes; repeat the procedure in paragraphs (a) (1) and (2) of this section if required.
 - (4) Check flow rates and pressures.
- (5) Measure THC, CO, CO_2 , CH_4 , and NO_X concentrations of samples.
- (6) Check zero and span points. If difference is greater than 2 percent of full scale, repeat the procedure in paragraphs (a) (1) through (5) of this section.
- (b) For petroleum-fueled, natural gas-fueled and liquefied petroleum gas-fueled (if HFID is used) diesel vehicle HC:
- (1) Zero HFID analyzer and obtain a stable zero reading.
- (2) Introduce span gas and set instrument gains. Span gas should have concentration equal to 75 to 100 percent of full scale.
- (3) Check zero as in paragraph (b)(1) of this section.

- (4) Introduction of zero and span gas into the analyzer can be accomplished by either of the following methods:
- (i) Close heated valve in THC sample (see Figures B94–5 or B94–6) and allow gases to enter HFID. Extreme care should be taken not to introduce gases under high pressure.
- (ii) Connect zero and span line directly to THC sample probe and introduce gases at a flow rate greater than 125 percent of the HFID flow rate with the CVS blower operating (see Figures B94–5 or B94–6). Excess flow must be allowed to exit probe inlet.

NOTE: In order to minimize errors, HFID flow rate and pressure during zero and span (and background bag reading) must be exactly the same as that used during testing.

- (5) Continuously record (integrate electronically if desired) dilute THC emission levels during test. Background samples are collected in sample bags and analyzed as in paragraphs (b)(4) (i) or (ii) of this section.
- (6) Check zero and span as in paragraphs (b) (1) through (4) of this section. If difference is greater than 2 percent of full scale, void test and check for THC "hangup" or electronic drift in analyzer.
- (c) For CH_3OH (methanol-fueled vehicles), introduce test samples into the gas chromatograph and measure the concentration. This concentration is C_{MS} in the calculations.
- (d) For HCHO (methanol-fueled vehicles), introduce formaldehyde test samples into the high pressure liquid chromatograph and measure the concentration of formaldehyde as a dinitrophenylhydrazine derivative in acetonitrile. This concentration is $C_{\rm FS}$ in the calculations.
 - (e) For CH₄ analysis:
- (1) In the event that the procedure results in negative NMHC $_{\rm wm}$ values (as may occur with high methane fractions), any negative NMHC $_{\rm wm}$ value whose absolute value is less than 10 percent of the NMHC standard shall be rounded to zero. Negative NMHC $_{\rm wm}$ values whose absolute value is more than 10 percent of the NMHC standard shall require sample remeasurement. If the 10 percent criterion cannot be met after remeasurement, the test will be void.

(2) Other sampling procedures may be used if shown to yield equivalent or superior results and if approved in advance by the Administrator.

[56 FR 25777, June 5, 1991, as amended at 59 FR 48510, Sept. 21, 1994; 60 FR 34347, June 30, 1995]

§86.142-90 Records required.

The following information shall be recorded with respect to each test:

- (a) Test number.
- (b) System or device tested (brief description).
- (c) Date and time of day for each part of the test schedule.
 - (d) Test results.
- (e) Driver and equipment operator IDs.
- (f) Vehicle. ID number, manufacturer, model year, standards, engine family, evaporative emissions family, basic engine description (including displacement, number of cylinders, turbo-/supercharger used, and catalyst usage), fuel system (including number of carburetors, number of carburetor barrels, fuel injection type, and fuel tank(s) capacity and location), engine code, gross vehicle weight rating, inertia weight class, actual curb weight at zero miles, actual road load at 50 mph (80 kph), transmission configuration, axle ratio, car line, system miles, idle rpm, and drive wheel tire pressure, as applicable.
- (g) Dynamometer. Dynamometer ID, inertia weight setting, indicated power absorption setting, records to verify compliance with the vehicle speed versus time requirements of the test, and driving distance for each of the three phases of the test, calculated from the measured roll or shaft revolutions.
- (h) Gas analyzers. Analyzer bench ID, analyzer ranges, recordings of analyzer output during zero, span, and sample readings.
- (i) Recorder charts: Test number, date, vehicle ID, operator ID, and identification of the measurements recorded.
- (j) Test cell barometric pressure, ambient temperature, and humidity.

NOTE: A central laboratory barometer may be used: *Provided*, that individual test cell barometric pressures are shown to be within ±0.1 percent of the barometric pressure at the central barometer location.

§ 86.143-96

- (k) Temperatures. Records to verify compliance with the ambient temperature requirements throughout the test procedure and recordings of vehicle fuel temperature(s) during the diurnal test and of the enclosure temperatures during the diurnal and hot soak tests.
- (1) *CFV-CVS*. Total dilute exhaust volume (Vmix) for each phase of the exhaust test.
- (m) *PDP-CVS*. Test measurements required to calculate the Vmix. Total dilute exhaust volume (Vmix) for each phase of the exhaust test.
 - (n) The humidity of the dilution air.

Note: If conditioning columns are not used (see §§86.122 and 86.144) this measurement can be deleted. If the conditioning columns are used and the dilution air is taken from the test cell, the ambient humidity can be used for this measurement.

- (o) Additional records required for diesel vehicles. (1) Pressure and temperature of the dilute exhaust mixture (and background air if sampled) at the inlet to the gas meter used for particulate sampling.
- (2) The temperature of the dilute exhaust mixture inside the dilution tunnel near the inlet of the particulate probe.
- (3) The temperature of the gas flowing in the heated sample line before the heated filter, and also before the HFID, and the temperature of the control system of the heated hydrocarbon detector.
- (4) Gas meter or flow measurement instrumentation readings at the start of each sample period and at the end of each sample period.
- (5) The stabilized pre-test weight and post-test weight of each particulate sample and back-up filter.
- (6) Continuous temperature and humidity recording of the ambient air in which the particulate filters were stabilized.
- (p) Additional required records for methanol-fueled vehicles. (1) Specification of the methanol-fuel or methanol-fuel mixtures used during the test.
- (2) Volume of sample passed through the methanol sampling system and the volume of deionized water in each impinger.
- (3) The concentration of the GC analyses of the test samples (methanol).

- (4) Volume of sample passed through the formaldehyde sampling system and the volume of DNPH solution used.
- (5) The concentration of the HPLC analysis of the test sample (formaldehyde).
- (6) The temperatures of the sample lines before the HFID and the impinger, the temperature of the exhaust transfer duct (as applicable), and the temperature of the control system of the heated hydrocarbon detector.
- (7) A continuous measurement of the dew point of the raw and diluted exhaust. This requirement may be omitted if the temperatures of all heated lines are kept above 220 °F, or if the manufacturer performs an engineering analysis demonstrating that the temperature of the heated systems remains above the maximum dew point of the gas stream throughout the course of the test.
- (q) Additional required records for natural gas-fueled vehicles. Composition, including all carbon containing compounds; e.g. CO_2 , of the natural gas-fuel used during the test. C_1 and C_2 compounds shall be individually reported. C_3 and heavier hydrocarbons, and C_6 and heavier compounds may be reported as a group.
- (r) Additional required records for liquefied petroleum gas-fueled vehicles. Composition of the liquefied petroleum gasfuel used during the test. Each hydrocarbon compound present, through C₄ compounds, shall be individually reported. C₅ and heavier hydrocarbons may be reported as a group.

[54 FR 14533, Apr. 11, 1989, as amended at 58 FR 58422, Nov. 1, 1993; 59 FR 48510, Sept. 21, 1994; 60 FR 34348, June 30, 1995]

§86.143-96 Calculations; evaporative emissions.

- (a) The following equations are used to calculate the evaporative emissions from gasoline- and methanol-fueled vehicles, and for gaseous-fueled vehicles.
- (b) Use the measurements of initial and final concentrations to determine the mass of hydrocarbons and methanol emitted. For testing with pure gasoline, methanol emissions are assumed to be zero.
- (1) For enclosure testing of diurnal, hot soak, and running loss emissions:
 - (i) Methanol emissions:

$$M_{CH_{3}OH} = V_{n} \times \left[\frac{\left(C_{MS1f} \times AV_{1f}\right) + \left(C_{MS2f} \times AV_{2f}\right)}{V_{E_{f}}} \right] - \left[\frac{\left(C_{MS1i} \times AV_{1i}\right) + \left(C_{MS2i} \times AV_{2i}\right)}{V_{E_{i}}} \right] + \left(M_{CH_{3}OH,out} - M_{CH_{3}OH,in}\right) + \left(M_{CH_{3}OH,out} - M_{CH_{3}OH,in}\right) + \left(M_{CH_{3}OH,out} - M_{CH_{3}OH,out}\right) + \left(M_{CH_{3}OH,out}\right) + \left(M_{CH_{3}$$

Where:

- (A) M_{CH3OH} = Methanol mass change, μg .
- (B) V_n = Net enclosure volume, ft³, as determined by subtracting 50 ft³ (1.42 m³) (volume of vehicle with trunk and windows open) from the enclosure volume. A manufacturer may use the measured volume of the vehicle (instead of the nominal 50 ft³) with advance approval by the Administrator: Provided, the measured volume is determined and used for all vehicles tested by that manufacturer.
- (C) [Reserved]
- (D) V_E=Volume of sample withdrawn, ft³. Sample volumes must be corrected for differences in temperature to be consistent with determination of V_n, prior to being used in the equation.

- (E) [Reserved]
- (F) C_{MS} = GC concentration of sample, $\mu g/ml$.
- (G) AV = Volume of absorbing reagent in impinger.
- (H) P_B = Barometric pressure at time of sampling, in. Hg.
- (I) i = Initial sample.
- (J) f = Final sample.
- (K) 1 = First impinger.
- (L) 2 = Second impinger.
- (M) M_{CH3OH, out}=mass of methanol exiting the enclosure, in the case of fixed-volume enclosures for diurnal emission testing, µg.
- (N) M_{CH3OH, in}=mass of methanol entering the enclosure, in the case of fixed-volume enclosures for diurnal emission testing, µg.
 - (ii) Hydrocarbon emissions:

$$M_{HC} = \left(kV_{n} \times 10^{-4}\right) \times \left(\frac{\left(C_{HC_{f}} - rC_{CH_{3}OH_{f}}\right)P_{B_{f}}}{T_{f}} - \frac{\left(C_{HC_{i}} - rC_{CH_{3}OH_{i}}\right)P_{B_{i}}}{T_{i}}\right) + M_{HC,out} - M_{HC,in}$$

Where,

- (A) M_{HC} =Hydrocarbon mass change, g.
- (B) C_{HC} = FID hydrocarbon concentration as ppm including FID response to methanol
- (or methane, as appropriate) in the sample.
- (C) $C_{CH3OH} = Methanol concentration as ppm carbon.$

$$= \frac{1.501 \times 10^{-3} \times T}{P_{R} \times V_{E}} \times \left[\left(C_{S1} \times AV_{1} \right) + \left(C_{S2} \times AV_{2} \right) \right]$$

- (D) V_n =Net enclosure volume ft^3 (m^3) as determined by subtracting 50 ft^3 (1.42 m^3) (volume of vehicle with trunk and windows open) from the enclosure volume. A manufacturer may use the measured volume of the vehicle (instead of the nominal 50 ft^3) with advance approval by the Administrator, provided the measured volume is determined and used for all vehicles tested by that manufacturer.
- (E) r=FID response factor to methanol. (F) P_B =Barometric pressure, in Hg (Kpa).
- (G) T=Enclosure temperature, °R(°K).
- (H) i=initial reading.
- (I) f=final reading.
- (J) 1=First impinger.

- (K) 2=Second impinger.
- (L) Assuming a hydrogen to carbon ratio of 2.3:
- (1) k=2.97; and
- (2) For SI units, k=17.16.
- (M) M_{HC, out}=mass of hydrocarbons exiting the enclosure, in the case of fixed-volume enclosures for diurnal emission testing, g.
- (N) M_{HC, in}=mass of hydrocarbons entering the enclosure, in the case of fixed-volume enclosures for diurnal emission testing, g.
- (iii) For variable-volume enclosures, defined in §86.107(a)(1)(i), the following simplified form of the hydrocarbon mass change equation may be used:

§ 86.143-96

$$M_{HC} = \left(\frac{kP_{B}V_{n} \times 10^{-4}}{T}\right) \times \left[\left(C_{HC_{f}} - rC_{CH_{3}OH_{f}}\right) - \left(C_{HC_{i}} - rC_{CH_{3}OH_{i}}\right)\right]$$

- (2) For running loss testing by the point-source method, the mass emissions of each test phase are calculated below, then summed for a total mass emission for the running loss test. If emissions are continuously sampled, the following equations can be used in integral form.
 - (i) Methanol emissions:

 $\begin{array}{l} M_{\mathrm{CH_3OH}} \! = \! \rho_{\mathrm{CH_3OH}} \; V_{\mathrm{mix}} \! \times \\ (C_{\mathrm{CH_3OH, \, rl}} \! - \! C_{\mathrm{CH_3OH, \, d}}) \end{array}$

Whore

- (A) M_{CH_3OH} =methanol mass change, μg .
- (B) $\rho_{\rm CH_3,OH}{=}$ 37.71 g/ft³, density of pure vapor at 68 °F.
- (C) V_{mix} =total dilute sample volume, in ft³, calculated as appropriate for the collection technique used.

- (D) C_{CH₃OH₃, rl}=methanol concentration of diluted running loss sample, in ppm carbon equivalent.
- (E) $C_{CH_3OH, d}$ =methanol concentration of dilution air, in ppm carbon equivalent.
 - (ii) Hydrocarbon emissions:

 $M_{HC} = \rho_{HC} V_{mix} 10^{-6} \times (C_{HC, rl} - C_{HC, d})$

- (A) M_{HC}=hydrocarbon mass change, g.
- (B) ρ_{HC} = 16.88 g/ft³, density of pure vapor at 68 $^{\circ}F$ (for hydrogen to carbon ratio of 2.3).
- (C) V_{mix}=total dilute sample volume, in ft³, calculated as appropriate for the collection technique used.
- (D) $C_{HC,\,rl}$ =hydrocarbon concentration of diluted running loss sample, in ppm carbon equivalent.
- (E) $C_{HC,\,d}$ =hydrocarbon concentration of dilution air, in ppm carbon equivalent.
- (c) Calculate the adjusted total mass emissions for each test segment.

(1)
$$M_{DI} = \left(M_{HC} + \frac{14.3594}{32.042} \times 10^{-6} M_{CH_3OH}\right)_{DI}$$

where M_{Di} =mass emissions from the diurnal emission test (see §86.133), g.

(2)
$$M_{HS} = \left(M_{HC} + \frac{14.2284}{32.042} \times 10^{-6} M_{CH_3OH}\right)_{HS}$$

where $M_{\rm HS} = {\rm mass}$ emissions from the hot soak test (see § 86.138), g.

(3)
$$M_{RL} = \left(M_{HC} + \frac{14.2284}{32.042} \times 10^{-6} M_{CH_3OH}\right)_{RL}$$

where M_{RL} =mass emissions from the running loss test (see §86.134), g.

(d)(1) For the full three-diurnal test sequence, there are two final results to report:

- (i) The sum of the adjusted total mass emissions for the diurnal and hot soak tests ($M_{DI}+M_{HS}$); and
- (ii) The adjusted total mass emissions for the running loss test, on a grams per mile basis= M_{RL}/D_{RL} , where D_{RL} =miles driven for the running loss test (see §86.134–96(c)(6)).
- (2) For the supplemental two-diurnal test sequence, there is one final result to report: the sum of the adjusted total mass emissions for the diurnal and hot soak tests $(M_{DI}+M_{HS})$, described in

\$86.133-96(p) and 86.138-96(k), respectively.

[58 FR 16043, Mar. 24, 1993, as amended at 59 FR 48510, Sept. 21, 1994; 60 FR 34348, June 30, 1995; 60 FR 43897, Aug. 23, 1995]

\$ 86.144–94 Calculations; exhaust emissions.

The final reported test results shall be computed by use of the following formula:

(a) For light-duty vehicles and light duty trucks:

$$Y_{wm} = 0.43 \left(\frac{(Y_{ct} + Y_s)}{(D_{ct} + D_s)} \right) + 0.57 \left(\frac{(Y_{ht} + Y_s)}{(D_{ht} + D_s)} \right)$$

Where:

- (1) Y_{WM} = Weighted mass emissions of each pollutant, i.e., THC, CO, THCE, NMHC, NMHCE, CH₄, NO_X, or CO₂, in grams per vehicle mile.
- (2) Y_{ct}=Mass emissions as calculated from the "transient" phase of the cold start test, in grams per test phase.
- (3) Y_{ht} =Mass emissions as calculated from the "transient" phase of the hot start test, in grams per test phase.
- (4) Y_s =Mass emissions as calculated from the "stabilized" phase of the cold start test, in grams per test phase.
- (5) D_{ct} =The measured driving distance from the "transient" phase of the cold start test, in miles.
- (6) D_{ht} =The measured distance from the "transient" phase of the hot start test, in miles.
- (7) D_s=The measured driving distance from the "stabilized" phase of the cold start test, in miles.
- (b) The mass of each pollutant for each phase of both the cold start test and the hot start test is determined from the following:
 - (1) Total hydrocarbon mass:

 $HC_{mass} = V_{mix} \times Density_{HC} \times (HC_{conc} / 1,000,000)$

(2) Oxides of nitrogen mass:

 $\begin{array}{cccc} NOx_{mass} = & V_{mix} \times Density_{NO2} \times K_{H} \times \\ & (NOx_{conc}/1,000,000) \end{array}$

(3) Carbon monoxide mass:

 $^{\mathrm{CO}_{\mathrm{mass}}=\mathrm{V}_{\mathrm{mix}}}$ × Density_{CO} × ($^{\mathrm{CO}_{\mathrm{conc}}}$ / 1,000,000)

(4) Carbon dioxide mass:

 $CO_{2mass} = V_{mix} \times Density_{CO2} \times (CO_{2conc}/100)$

(5) Methanol mass:

 $\begin{array}{ll} CH_{3}OH_{mass}\text{=}V_{mix} \times Density_{CH}\\ (CH_{3}OH_{conc}/1,000,000) \end{array} \times \\$

(6) Formaldehyde mass:

 $\begin{array}{ccc} HCHO_{mass} = V_{mix} & \times & Density_{HCHO} & \times \\ & (HCHO_{conc}/1,000,000) & \end{array}$

(7) Total hydrocarbon equivalent mass:

(8) Non-methane hydrocarbon mass:

 $\begin{array}{lll} NMHC_{mass} &= V_{mix} \times Density_{NMHC} \times \\ & (NMHC_{conc}\!/1,\!000,\!000) \end{array}$

(9) Non-methane hydrocarbon equivalent mass:

 $\begin{array}{lll} NMHCE_{mass} = NMHC_{mass} + 13.8756/32.042 \times \\ (CH_{3}OH_{mass}) & + & 13.8756/30.0262 & \times \\ (HCHO_{mass}) & \end{array}$

(10) Methane mass:

 $\begin{array}{l} CH_{4mass} = V_{mix} = Density_{CH4} = (CH_{4conc} / \\ 1,000,00) \end{array}$

(11) Nitrous Oxide Mass: $V_{mix} \times Density_{N2O} \times (N_2O_{conc}/1,000,000)$

(c) Meaning of symbols:

(1)(i) HC_{mass}=Total hydrocarbon emissions, in grams per test phase.

(ii) $Density_{HC}$ =Density of total hydrocarbon.

§ 86.144-94

- (A) For gasoline-fuel, diesel-fuel and methanol fuel; Density $_{\rm HC}$ =16.33 g/ft³-carbon atom (0.5768 kg/m³-carbon atom), assuming an average carbon to hydrogen ratio of 1:1.85, at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.
- (B) For natural gas and liquefied petroleum gas-fuel; Density_Hc=1.1771 (12.011+H/C (1.008)) g/ft^3-carbon atom (0.04157(12.011+H/C (1.008))kg/m^3-carbon atom), where H/C is the hydrogen to carbon ratio of the hydrocarbon components of the test fuel, at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.
- (iii)(A) HC_{conc} =Total hydrocarbon concentration of the dilute exhaust sample corrected for background, in ppm carbon equivalent, i.e., equivalent propane $\times 3$.
- (B) $HC_{conc} = HC_e HC_d(1 1/DF)$.

Where:

- (iv)(A) HC_c=Total hydrocarbon concentration of the dilute exhaust sample or, for diesel-cycle (or methanol-fueled vehicles, if selected), average hydrocarbon concentration of the dilute exhaust sample as calculated from the integrated THC traces, in ppm carbon equivalent.
 - (B) $HC_e = FID HC_e (r)C_{CH}^3OHe$.
- (v) FID HC_e =Concentration of total hydrocarbon plus methanol in dilute exhaust as measured by the FID, ppm carbon equivalent.
 - (vi) r=FID response to methanol.
- (vii) $C_{CH}^{3}OHe=Concentration of methanol in dilute exhaust as determined from the dilute exhaust methanol sample in ppm carbon. For vehicles not fueled with methanol, <math>C_{CH}^{3}OHe$ equals
- (viii)(A) HC_d =Total hydrocarbon concentration of the dilution air as measured, in ppm carbon equivalent.
 - (B) HC_d =FID HC_d -(r) C_{CH} ³OHd.
- (ix) FID HC_d =Concentration of total hydrocarbon plus methanol in dilution air as measured by the FID, ppm carbon equivalent.
- (x) C_{CH}^3OHd =Concentration of methanol in dilution air as determined from dilution air methanol sample in ppm carbon. For vehicles not fueled with methanol, C_{CH}^3OHd equals zero.
- (2)(i) NOx_{mass}=Oxides of nitrogen emissions, in grams per test phase.
- (ii) Density_{NO2}=Density of oxides of nitrogen is 54.16 g/ft3 (1.913 kg/m³) assuming they are in the form of nitro-

- gen dioxide, at $68 \,^{\circ}\text{F}$ (20 $^{\circ}\text{C}$) and $760 \, \text{mm}$ Hg ($101.3 \, \text{kPa}$) pressure.
- (iii)(A) NOx_{conc} =Oxides of nitrogen concentration of the dilute exhaust sample corrected for background, in ppm.
- (B) $NOx_{conc} = NOx_e NOx_d(1 (1/DF))$.
- (iv) NOx_c=Oxides of nitrogen concentration of the dilute exhaust sample as measured, in ppm.
- (v) NOx_d =Oxides of nitrogen concentration of the dilution air as measured, in ppm.
- (3)(i) \tilde{CO}_{mass} =Carbon monoxide emissions, in grams per test phase.
- (ii) Density $_{\rm CO}$ = Density of carbon monoxide is 32.97 g/ft³ (1.164 kg/m³), at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.
- (iii)(A) CO_{conc} = Carbon monoxide concentration of the dilute exhaust sample corrected for background, water vapor, and CO₂ extraction, in ppm.
- (B) $CO_{conc} = CO_e CO_d(1 (1/DF))$.
- (iv)(A) CO_c = Carbon monoxide concentration of the dilute exhaust volume corrected for water vapor and carbon dioxide extraction, in ppm.
- (B) $CO_e = (1 0.01925CO_{2e} 0.000323R)CO_{em}$ for petroleum fuel with hydrogen to carbon ratio of 1.85:1.
- (C) $$\rm CO_e{=}[1-(0.01{+}0.005{\rm HCR})$$ $\rm CO_{2e}{-}0.000323R]CO_{em}$$ for methanol-fuel or natural gas-fuel or liquefied petroleum gas-fuel, where HCR is hydrogento-carbon ratio as measured for the fuel used.
- (v) CO_{em} = Carbon monoxide concentration of the dilute exhaust sample as measured, in ppm.
- (vi) CO_{2e} = Carbon dioxide concentration of the dilute exhaust sample, in percent.
- (vii) R = Relative humidity of the dilution air, in percent (see §86.142(n)).
- (viii)(A) CO_d = Carbon monoxide concentration of the dilution air corrected for water vapor extraction, in ppm.
- (B) $CO_d = (1-0.000323R)CO_{dm}$.

Where:

(ix) CO_{dm} = Carbon monoxide concentration of the dilution air sample as measured, in ppm.

Note: If a CO instrument which meets the criteria specified in §86.111 is used and the conditioning column has been deleted, $\rm CO_{em}$

must be substituted directly for CO_e and CO_{dm} must be substituted directly for CO_d .

(4)(i) CO_{2mass} = Carbon dioxide emissions, in grams per test phase.

(ii) Density CO_2 = Density of carbon dioxide is 51.81 g/ft³ (1.830 kg/m³), at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.

(iii)(A) CO_{2conc} = Carbon dioxide concentration of the dilute exhaust sample corrected for background, in percent.

(B) $CO_{2conc} = CO_{2e} - CO_{2d}(1 - (1/DF))$. Where:

(iv) CO_{2d} = Carbon dioxide concentration of the dilution air as measured, in percent.

(5)(i) CH₃OH_{mass} = Methanol emissions corrected for background, in grams per test phase.

(ii) Density $_{\text{CH3OH}}$ =Density of methanol is 37.71 g/ft³-carbon atom (1.332 kg/m³-carbon atom), at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.

(iii)(A) CH₃OH_{conc} = Methanol concentration of the dilute exhaust corrected for background, ppm.

(B) $CH_3OH_{conc} = C_{CH3OHe} - C_{CH3OHd}(1 - (1/DF))$.

Where:

(iv)(A) C_{CH3OHe} =Methanol concentration in the dilute exhaust, ppm.

(B)

(B)

$$C_{CH3OHe} = \frac{3.813 \times 10^{-2} \times T_{EM} \left[\left(C_{S1} \times AV_{S1} \right) + \left(C_{S2} \times AV_{S2} \right) \right]}{P_{R} \times V_{EM}}$$

(v)(A) C_{CH3OHd} =Methanol concentration in the dilution air, ppm.

$$C_{CH3OHd} = \frac{3.813 \times 10^{-2} \times T_{DM} \left[\left(C_{D1} \times AV_{D1} \right) + \left(C_{D2} \times AV_{D2} \right) \right]}{P_{B} \times V_{DM}}$$

(vi) $T_{\rm EM}\text{--}Temperature of methanol sample withdrawn from dilute exhaust, <math display="inline">^{\circ}R.$

(vii) $T_{\rm DM}\!\!=\!\! Temperature$ of methanol sample withdrawn from dilution air, $^{\circ}R_{\rm c}$

(viii) P_B =Barometric pressure during test, mm Hg.

(ix) V_{EM} =Volume of methanol sample withdrawn from dilute exhaust, ft^3 .

(x) V_{DM} =Volume of methanol sample withdrawn from dilution air, ft³.

(xi) C_S =GC concentration of sample drawn from dilute exhaust, $\mu g/ml$.

(xii) C_D =GC concentration of sample drawn from dilution air, $\mu g/ml$.

(xiii) AVS=Volume of absorbing reagent (deionized water) in impinger through which methanol sample from dilute exhaust is drawn, ml.

(xiv) AVD=Volume of absorbing reagent (deionized water) in impinger through which methanol sample from dilution air is drawn, ml.

(xv) 1=first impinger.

(xvi) 2=second impinger.

(xvii) 1 = first impinger.

(xviii) 2 = second impinger.

(6)(i) HCHO_{mass} = Formaldehyde emissions corrected for background, in grams per test phase.

(ii) Density $_{\rm HCHO}=$ Density of formaldehyde is 35.36 g/ft³- carbon atom (1.249 kg/m³-carbon atom), at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.

(iii)(A) $HCHO_{conc}$ = Formaldehyde concentration of the dilute exhaust corrected for background, in ppm.

(B) HCHO $_{conc}$ = C_{HCHOe} - C_{HCHOd} (1 - (1/DF)).

Where:

(iv)(A) C_{HCHOe} = Formaldehyde concentration in dilute exhaust, in ppm.

$$C_{\text{HCHOe}} = \frac{4.069 \times 10^{-2} \times C_{\text{FDE}} \times V_{\text{AE}} \times Q \times T_{\text{EF}}}{V_{\text{CE}} \times P_{\text{B}}}$$

§ 86.144-94

(v)(A) C_{HCHOd} = Formaldehyde concentration in dilution air in ppm.

$$C_{HCHOd} = \frac{4.069 \times 10^{-2} \times C_{FDA} \times V_{AA} \times Q \times T_{DF}}{V_{SA} \times P_{B}}$$

(vi) C_{FDE} = Concentration of DNPH derivative of formaldehyde from dilute exhaust sample in sampling solution, $\mu g/ml$.

(vii) V_{AE} = Volume of sampling solution for dilute exhaust formaldehyde sample, ml.

(viii)(A) Q = Ratio of molecular weights of formaldehyde to its DNPH derivative.

(B) Q = 0.1429.

(ix) T_{EF} = Temperature of formaldehyde sample withdrawn from dilute exhaust, ${}^{\circ}R$.

haust, ${}^{\circ}R$. (x) V_{SE} = Volume of formaldehyde sample withdrawn from dilute exhaust, ft³. (xi) P_B = Barometric pressure during test, mm Hg.

(xii) C_{FDA} = Concentration of DNPH derivative of formaldehyde from dilution air sample in sampling solution, ug/ml.

(xiii) $V_{\rm AA}$ = Volume of sampling solution for dilution air formaldehyde sample, ml.

(xiv) T_{DF} = Temperature of formaldehyde sample withdrawn from dilution air. ${}^{\circ}R$.

(xv) V_{SA} = Volume of formaldehyde sample withdrawn from dilution air, ft^3 .

(7)(i) DF = 13.4/[CO $_{2e}$ +(HC $_{e}$ +CO $_{e}$) 10 $^{-4}$] for petroleum-fueled vehicles.

(ii) For methanol-fueled vehicles, where fuel composition is $C_X H_y O_z$ as measured, or calculated, for the fuel used:

$$DF = \frac{100 \cdot \left(\frac{X}{x + \frac{y}{2} + 3.76 \cdot \left(x + \frac{y}{4} - \frac{z}{2}\right)}\right)}{CO_{2e} + \left(HC_e + CO_e + C_{CH_3OH_e} + C_{HCHO_e}\right) \cdot 10^{-4}}$$

(iii)

DF =
$$\frac{100 \times \frac{x}{x + y/2 + 3.76(x + y/4)}}{CO_{2e} + (NMHC_{e} + CH_{4e} + CO_{e}) \times 10^{-4}}$$

for natural gas-fueled or liquefied petroleum gas-fueled vehicles where fuel composition is $C_x\ H_y$ as measured for the fuel used.

(iv)(A) K_H =Humidity correction factor

(B) $K_H = 1/[1 - 0.0047(H - 75)]$.

(C) For SI units, $K_H=1\times[1-0.0329(H\times10.71)]$.

Where:

(v)(A) H=Absolute humidity in grains (grams) of water per pound (kilogram) of dry air.

(B) $H=[(43.478)R_a \times P_d]/[P_B-(P_d \times R_a/100)]$

(C) For SI units, $H=[(6.211)R_a \times P_d]/[P_B\times(P_d\times R_a/100)]$.

(vi) $R_{\rm a} \!\!=\!\! Relative$ humidity of the ambient air, percent.

(vii) P_d =Saturated vapor pressure, mm Hg (kPa) at the ambient dry bulb temperature.

(viii) P_B =Barometric pressure, mm Hg (kPa).

 $(ix)(A)~V_{mix} = Total~dilute~exhaust~volume~in~cubic~feet~per~test~phase~corrected~to~standard~conditions~(528°R~(293~°K)~and~760~mm~Hg~(101.3~kPa)).$

(B) For PDP-CVS, V_{mix} is:

$$V_{mix} = \frac{V_O \times N \times (P_B - P_4) \times 528}{760 \times T_P}$$

(C) For SI units,

$$V_{mix} = \frac{V_o \times N \times (P_B - P_4) \times 293}{101.3 \times T_p}$$

Where:

(x) V_o =Volume of gas pumped by the positive displacement pump, in cubic feet (m^3) per revolution. This volume is dependent on the pressure differential across the positive displacement pump.

(xi) N=Number of revolutions of the positive displacement pump during the test phase while samples are being collected

(xii) P_B =Barometric pressure, mm Hg (kPa).

(xiii) P₄=Pressure depression below atmospheric measured at the inlet to the positive displacement pump, in mm Hg (kPa) (during an idle mode).

(xiv) T_p =Average temperature of dilute exhaust entering positive displacement pump during test, ${}^{\circ}R({}^{\circ}K)$.

(8)(i) $NMHC_{conc} = HC_{conc} - (r_{CH4} \times CH_{4conc})$. (ii) $Density_{NMHC} = The density of non-$

methane hydrocarbon.

(A) For gasoline-fuel and diesel-fuel; Density_NMHC=16.33 g/ft³-carbon atom (0.5768 kg/m³-carbon atom), assuming an average carbon to hydrogen ratio of 1:1.85 at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.

(B) For natural gas and liquefied petroleum gas fuel; Density_{NMHC}=1.1771(12.011+H/C(1.008))g/ft³-carbon atom (0.04157(12.011+H/C(1.008))kg/m³-carbon atom), where H/C is the hydrogen to carbon ratio of the non-methane hydrocarbon components of the test fuel, at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.

(iii)(A) CH_{4conc} = Methane concentration of the dilute exhaust sample corrected for background, in ppm carbon equivalent.

(B) $CH_{4conc} = CH_{4e} - CH_{4d}(1 - 1/DF)$

Where:

(iv) CH_{4e} = Methane exhaust bag concentration in ppm carbon equivalent.

(v) CH_{4d} = Methane concentration of the dilution air in ppm carbon equivalent.

(vi) rCH4=HC FID response to methane as measured in §86.121(d).

(9)(i) CH_{4mass} =Methane emissions, in grams per test phase.

(ii) Density $_{\rm CH4}=$ Density of methane is 18.89 g/ft³-carbon atom (0.6672 kg/m³-carbon atom), at 68 °F (20 °C) and 760 mm Hg (101.3 kPa) pressure.

(10)(1) N₂O_{mass} = Nitrous oxide emissions, in grams per test phase.

(ii) Density $_{N2O}$ = Density of nitrous oxide is 51.81 g/ft³ (1.83 kg/m³), at 68 °F (20 °C) and 760 mm Hg (101.3kPa) pressure.

(iii)(A) N_2O_{conc} = Nitrous oxide concentration of the dilute exhaust sample corrected for background, in ppm.

(B) $N_2O_{conc} = N_2O_e - N_2O_d(1 - (1/DF)).$

Where:

 $N_2O_{\rm e}$ = Nitrous oxide concentration of the dilute exhaust sample as measured, in ppm.

N₂O_d = Nitrous oxide concentration of the dilution air as measured, in ppm.

(d) For petroleum-fueled vehicles, example calculation of mass values of exhaust emissions using positive displacement pump:

(1) For the "transient" phase of the cold start test assume the following: $V_o = 0.29344$ ft³rev; N = 10,485; R = 48.0 pct; $R_a = 48.2$ percent; $P_B = 762$ mm Hg; $P_d = 22.225$ mm Hg; $P_4 = 70$ mm Hg; $T_p = 570$ °R; $HC_e = 105.8$ ppm, carbon equivalent; $NOx_e = 11.2$ ppm; $CO_{em} = 306.6$ ppm; $CO_{2e} = 1.43$ percent; $CO_{2e} = 10.74$ ppm; CO_{2e}

Then:

(i) $V_{\rm mix}$ = (0.29344)(10,485)(762-70)(528)/(760)(570) = 2595.0 ft^3 per test phase.

(ii) H = (43.478)(48.2)(22.225)/762 - (22.225)(48.2/100) = 62 grains of water per pound of dry air.

(iii) $K_H = 1/[1 - 0.0047(62-75)] = 0.9424$. (iv) $CO_c = [1-0.01925(1.43) - 0.000323(48)](306.6) = 293.4 ppm.$

(v) $CO_d = [1 - 0.000323(48)](15.3) = 15.1$ ppm.

(vi) DF = $13.4/[1.43+10^{-4}(105.8+293.4)] = 9.116$.

§ 86.144-94

- (vii) $HC_{conc} = 105.8-12.1(1 1/9.116) = 95.03 ppm.$
- (viii) $HC_{mass} = (2595)(16.33)(95.03/1,000,000) = 4.027$ grams per test phase.
- (ix) $NOx_{conc} = 11.2 0.8(1 1/9.116) = 10.49 \text{ ppm}.$
- (x) $NOx_{mass} = (2595)(54.16)(10.49/1,000,000)(0.9424) = 1.389 \ grams \ per test phase.$
- (xi) $CO_{conc} = 293.4 15.1(1 1/9.116) = 280.0$ ppm.
- (xii) $CO_{mass} = (2595)(32.97)(280/1,000,000)$ = 23.96 grams per test phase.
- (xiii) $CO_{2conc} = 1.43 0.032(1 1/9.116)$ = 1.402 percent.
- (xiv) $CO_{2mass} = (2595.0)(51.85)(1.402/100)$ = 1886 grams per test phase.
- (xv) $CH_{4conc} = 10.74 2.2 (1 1/9.116)$ = 8.78 ppm.
- (xvi) NMHC_{conc} = 95.03 8.78 = 86.25 ppm.
- (xvii) NMHC_{mass} = (2595)(16.33)(86.25)/1000,000 = 3.655 grams per test phase.
- (2) For the stabilized portion of the cold start test assume that similar calculations resulted in the following:
- (i) $HC_{mass} = 0.62$ gram per test phase. (ii) $NOx_{mass} = 1.27$ grams per test phase.
- (iii) $CO_{mass} = 5.98$ grams per test phase.
- (iv) $CO_{2mass} = 2346$ grams per test phase.
 - (v) $D_s = 3.902$ miles.
- (vi) $NMHC_{mass} = 0.50$ gram per test phase.
- (3) For the "transient" portion of the hot start test assume that similar calculations resulted in the following:
- (i) $HC_{mass} = 0.51$ gram per test phase.
- (ii) $NOx_{mass} = 1.38$ grams per test phase.
- (iii) $CO_{mass} = 5.01$ grams per test phase.
- (iv) $CO_{2mass} = 1758$ grams per test phase.
- (v) $D_{ht} = 3.598 \text{ miles}.$
- (vi) $NMHC_{mass} = 0.44$ grams per test phase.
 - (4) Weighted mass emission results:
- (i) $HC_{wm} = 0.43[(4.027+0.62)/(3.598+3.902)]+0.57[(0.51+0.62)/(3.598+3.902)]$
- (3.598+3.902)] = 0.352 gram per vehicle mile.
- $\begin{array}{llll} (ii) & NOx_{wm} & = & 0.43[(1.389 + 1.27)/\\ (3.598 + 3.902)] & + & 0.57[(1.38 + 1.27)/\\ (3.598 + 3.902)] & = & 0.354 \ gram \ per \ vehicle \\ mile. \end{array}$

- $\begin{array}{lll} (iii) & CO_{\rm wm} & = & 0.43[(23.96 + 5.98) / \\ (3.598 + 3.902)] & + & 0.57[(5.01 + 5.98) / \\ (3.598 + 3.902)] & = & 2.55 \ grams \ per \ vehicle \\ mile. & & & & & & & & & & \\ \end{array}$
- (iv) $CO_{2wm} = 0.43[(1886+2346)/(3.598+3.902)+0.57[(1758+2346)/(3.598+3.902)] = 555$ gram per vehicle mile.
- (v) NMHC_{wm} = 0.43[(3.655 + 0.50)/(3.598 + 3.902)] + 0.57[(0.44 + 0.50)/(3.598 + 3.902)] = 0.310 gram per vehicle mile.
- (e) For methanol-fueled vehicles with measured fuel composition of $CH_{3.487}$ $O_{0.763}$, example calculation of exhaust emissions using positive displacement pump:
- (1) For the "transient" phase of the cold start test assume the following: $V_0=0.29344$ ft³ rev; N=25,801; R=37.5 pct; Ra=37.5 percent; $P_B=725.42$ mm Hg; $P_d=22.02 \text{ mm Hg}$; $P_4=70 \text{ mm Hg}$; $T_p 570$ deg.R; FID HC_e =14.65 ppm, carbon equivalent; r=0.788; T_{EM} =527.67 deg.R; V_{EM} =0.2818 ft³; C_{S1} =7.101; AV_{S1} =15.0 ml; $AV_{D1}=15.0$ ml; $C_{D2}=0.0$; $AV_{D2}=15.0$ ml; C_{FDE} =8.970 µg/ml; V_{AE} =5.0 ml; Q=0.1429; $T_{EF} = 527.67$ deg.R; V_{SE} =0.2857 C_{FDA} =0.39 µg/ml; V_{AA} =5.0 ml; T_{DF} =527.67 deg.R; V_{SA} =1.1043 ft³; NO_{X} .=5.273 ppm; ppm; $CO_{em} = 98.8$ $CO_{2e} = 0.469$ pct: $CH_{4e}=2.825$ ppm; FID $HC_{d}=2.771$ ppm; $NO_{X} = 0.146$ ppm; $CO_{dm}=1.195$ ppm: $CO_{2d}=0.039$ percent; $CH_{4d}=2.019$ ppm; Dct=3.583 miles.

Then:

- (i) V_{mix} =(0.29344)(25,801)(725.42–70)(528)/(760)(570)=6048.1.0 ft³ per test phase.
- (ii) $H=(43.478)(37.5)(22.02)/[725.42-(22.02\times37.5/100)]=50$ grains of water per pound of dry air.
 - $(iii)\ K_H \!\!=\!\! 1/[1-0.0047(50-75)] \!\!=\!\! 0.8951.$
- $\begin{array}{c} \text{(iv)} & \text{CO}_e = & \text{[1-}\\ (0.01 + 0.005 \times 3.487) \times 0.469) 0.000323(37.5)) \\ \times & 98.8 = & 96.332 \text{ ppm.} \end{array}$
- (v) $CO_d = (1 0.000323(37.5)) \times 1.195 = 1.181$ ppm.
- (vi) C_{CH3OHe} = (3.813×10⁻²)(527.67)[(7.101)(15.0) + (0.256)(15.0)]/(725.42)(0.2818) = 10.86 ppm.
- (vii) HCe=14.65 (0.788)(10.86) = 6.092. (viii) DF = 100(1/[1 + (3.487/2) + 3.76(1 + (3.487/4) + (6.002 + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.002) + (6.0
- $(3.487/4) (0.763/2))]/0.469 + (6.092 + 96.332 + 10.86 + 0.664)(10^{-4}) = 24.939.$
- (ix) $C_{CH3OHd} = (3.813 \times 10^{-2})(527.67)[(0.439)(15.0) + (0.0)(15.0)]/(725.42)(1.1389) = 0.16 ppm.$

- (x) $CH_3OH_{conc}=10.86-0.16(1-1/24.939)=10.71$ ppm.
- (xi) $CH_3OH_{mass} = 6048.1 \times 37.71 \times (10.71/1,000,000) = 2.44$ grams per test phase.
- $\begin{array}{llll} (xii) & HC_{\rm conc} {=} [14.65 \ \ (0.788)(10.86)] \ \\ [2.771 \ \ (0.788)(0.16)] & (1{-}1/24.94) {=} 3.553 \\ ppm. \end{array}$
- (xiii) $HC_{mass} = (6048.1)(16.33)(3.553/1,000,000) = 0.35$ grams per test phase.
- (xiv) $C_{HCHOe} = 4.069$ $10^{-2}(8.970)(5.0)(0.1429)(527.67)/$
- (0.2857)(725.42) = 0.664 ppm.
- $\begin{array}{lll} (xv) & C_{HCHOd} & = & 4.069 \\ 10^{-2}(0.39)(5.0)(0.1429)(527.67)/\\ (1.1043)(725.42) & = 0.0075 \ ppm. \end{array}$
- (xvi) $HCHO_{conc}=0.664-0.0075(1-1/24.939)=0.6568$ ppm.
- (xvii) HCHO $_{\rm mass}$ = (6048.1)(35.36)(0.6568/1,000,000)=0.1405 grams per test phase.
- (xviii) THCE=0.35+(13.8756/32.042)(2.44)+(13.8756/30.0262)(0.1405)=1.47 grams per test phase.
- (xix) NO_{Xcone} =5.273 (0.146)(1–1/24.939)=5.13 ppm.
- (xx) NO $_{\rm Xmass}$ = (6048.1)(54.16)(5.13/1,000,000)(0.8951)=1.505 grams per test phase.
- (xxi) CO_{conc}=96.332-1.181(1-1/24.939)=95.2 ppm.
- $\begin{array}{cc} (xxii) & CO_{mass} \text{=} (6048.1)(32.97)(95.2\text{/}\\ 1,000,000) \text{=} 18.98 \ grams \ per \ test \ phase. \end{array}$
- (xxiii) $CO2_{conc} = 0.469 0.039(1-1/24.939) = 0.432$ percent.
- (xxiv) CO2_{mass}=(6048.1)(51.85)(0.432/100)=1353 grams.
- (xxv) CH4 $_{conc}$ =2.825–2.019(1–1/24.939)=0.89 ppm.
- (xxvi) NMHC $_{conc}$ =3.553 ppm-0.89 ppm=2.67 ppm.
- (xxvii) NMHC $_{mass}$ =(6048.1)(16.33)(2.67/1,000,000)=0.263 grams per test phase.
- $\begin{array}{ccccc} (xxviii) & NMHCE_{mass}{=}0.26\bar{3}{+}(13.8756/32.042)(2.44) & + & (13.8756/30.0262)(0.1405){=}1.39 & grams & per & test \\ phase. & & & & & & \\ \end{array}$
- (2) For the stabilized portion of the cold start test assume that similar calculations resulted in the following:
- (i) THCE=0.143 grams per test phase. (ii) NO_{Xmass} =0.979 grams per test
- phase.
- (iii) CO_{mass} =0.365 grams per test phase. (iv) CO_{2mass} =1467 grams per test phase.
- (v) D_s =3.854 miles. (vi) NMHCE=0.113 grams per test phase.
- (3) For the "transient" portion of the hot start test assume that similar calculations resulted in the following:

- (i) THCE=0.488 grams as carbon equivalent per test phase.
- (ii) NO_{Xmass} =1.505 grams per test
- (iii) CO_{mass} =3.696 grams per test phase.
- (iv) CO_{2mass} =1179 grams per test phase. (v) D_{ht} =3.577 miles.
- (vi) NMHCE=0.426 grams per test phase.
 - (4) Weighted emission results:
- (i) THCE $_{\rm wm}$ = (0.43) × (1.473 + 0.143)/ (3.583 + 3.854) + (0.57) × (0.488 + 0.143)/ (3.577 + 3.854) = 0.142 grams as carbon equivalent per mile.
- (ii) $NOx_{wm} = (0.43) \times (1.505 + 0.979)/$ (3.583 + 3.854) + (0.57) × (1.505 + 0.979)/ 3.577 + 3.854) = 0.344 grams per mile.
- (iii) $CO_{wm} = (0.43) \times (18.983 + 0.365)/$ (3.583 = 3.854) + (0.57) × (3.696 + 0.365)/ (3.577 + 3.854) = 1.43 grams per mile.
- (iv) $CO2_{wm} = (0.43) \times (1353 + 1467)/(3.583 + 3.854) + (0.57) \times (1179 + 1467)/(3.577 + 3.854) = 366$ grams per mile.
- (v) NMHCE $_{\rm wm}$ = (0.43) × (1.386 + 0.113)/ (3.583 + 3.854) + (0.57) × (0.426 = 0.113)/ (3.577 + 3.854) = 0.128 grams per mile.

[56 FR 25777, June 5, 1991, as amended at 59 FR 39649, Aug. 3, 1994; 59 FR 48511, Sept. 21, 1994; 60 FR 34349, June 30, 1995; 62 FR 47122, Sept. 5, 1997; 70 FR 40434, July 13, 2005; 75 FR 22980, Apr. 30, 2010; 76 FR 57377, Sept. 15, 2011]

§ 86.145–82 Calculations; particulate emissions.

(a) The final reported test results for the mass particulate $(M_{\scriptscriptstyle p})$ in grams/mile shall be computed as follows.

$$\begin{array}{l} M_p = 0.43 (M_{p1} + M_{p2})/(D_{ct} + D_s) \, + \, 0.57 (M_{p3} \\ + \, M_{p2})/(D_{ht} = D_s) \end{array}$$

where

- (1) $M_{\rm pl}$ = Mass of particulate determined from the "transient" phase of the cold start test, in grams per test phase. (See §86.110–82(c)(1) for determination.)
- (2) $M_{\rm p2}$ = Mass of particulate determined from the "stabilized" phase of the cold start test, in grams per test phase. (See §86.110–82(c)(1) for determination.)
- (3) $M_{\rm p3}$ = Mass of particulate determined from the "transient" phase of the hot start test, in grams per test phase. (See §86.110–82(c)(1) for determination).
- (4) D_{ct} = The measured driving distance from the "transient" phase of the cold start test, in miles.

§ 86.146-96

- (5) D_s = The measured driving distance from the "stabilized" phase of the cold start test, in miles.
- (6) D_{ht} = The measured driving distance from the "transient" phase of the hot start test, in miles.
- (b) The mass of particulate for each phase of testing is determined as follows:

$$M_{pj} = \left[V_{mix} + V_{epi}\right] \left[\frac{P_{ei}}{V_{epi}} - \frac{P_{b}}{V_{bp}}(1 - 1/DF)\right]$$

where:

- (1) j = 1, 2 or 3 depending on which phase the mass of particulate is being determined for (i.e., the "transient" phase of the cold start test, the "stabilized" phase of the cold start test, or the "transient" phase of the hot start test).
- (2) V_{mix} = Total dilute exhaust volume in cubic meters per test, corrected to standard conditions 528°R (293K) and 29.92 in Hg (101.3 kPa). V_{mix} is further defined in §86.144.
- (3) P_e = mass of particulate per test on the exhaust filter(s), grams.
- (4) P_b = mass of particulate on the "background" filter, grams.
- (i) The background particulate level, P_b , inside the dilution air filter box at EPA is very low. P_b will be assumed = 0, and background particulate samples will not be taken with each exhaust sample. It is recommended that background particulate checks be made periodically to verify the low level.
- (ii) Any manufacturer may make the same assumption without prior EPA approval.
- (iii) If P_b is assumed = 0, then no background correction is made. The equation for particulate mass emissions then reduces to:

$$M_{pj} = \frac{V_{mix_i} + V_{ep_i} \times P_{e_i}}{V_{ep_i}}$$

(6) V_{ep} = total volume of sample pulled through the filter, cubic feet at standard conditions.

$$V_{ep} = \frac{V_{ap} \times (P_{bar} + P_{ip}) \times 528}{T_{ip} \times 29.92}$$

where:

- (i) V_{ap} = corrected (according to procedure specified in §85.120) dilute exhaust sample volume, cubic feet.
- (ii) P_{bar} = barometric pressure, in Hg. (iii) P_{ip} = pressure elevation above ambient measured at the inlet to the dilute exhaust sample gas meter or flow instrument, in Hg. (For most gas meters with unrestricted discharge P_{ip} is negligible and can be assumed = 0.)
- (iv) T_{ip} = average temperature of the dilute exhaust sample at the inlet to the gas meter or flow instrument, ${}^{\circ}R$.
- (7) V_{bp} = total volume of the background sample, cubic feet at standard conditions. (V_{bp} is not required if P_b is assumed = 0.) It is calculated using the following formula:

$$V_{bp} = \frac{V_{ap} \times (P_{bar} + P_{ib}) \times 528}{T_{ib} \times 29.92}$$

where:

- (i) V_{ab} = corrected (according to procedure specified in §85.120) background sample volume, cubic feet.
- (ii) P_{bar} = barometric pressure, in. Hg. (iii) P_{ib} = pressure elevation above ambient measured at the inlet to the background gas meter or flow instrument, in Hg. (For most gas meters with unrestricted discharge P_{ib} is negligible and can be assumed = 0.)
- (iv) T_{ib} = average temperature of the background sample at the inlet to the gas meter or flow instrument, ${}^{\circ}R$.
- (8) DF = dilution factor. (DF is not required if P_b is assumed = 0.)
- [45 FR 14523, Mar. 5, 1980, as amended at 46 FR 50494, Oct. 13, 1981, and 47 FR 49807, Nov. 2, 1982]

§86.146-96 Fuel dispensing spitback procedure.

(a) The vehicle is fueled at a rate of 10 gal/min to test for fuel spitback emissions. All liquid fuel spitback emissions that occur during the test are collected in a bag made of a material impermeable to hydrocarbons or methanol. The bag shall be designed and used so that liquid fuel does not spit back onto the vehicle body, adjacent floor, etc., and it must not impede the free flow of displaced gasoline vapor from the orifice of the filler pipe. The bag must be designed to permit passage of the dispensing nozzle

through the bag. If the bag has been used for previous testing, sufficient time shall be allowed for the bag to dry out. The dispensing nozzle shall be a commercial model, not equipped with vapor recovery hardware.

- (b) Ambient temperature levels encountered by the test vehicle shall be not less than 68 °F nor more than 86 °F. The temperatures monitored during testing must be representative of those experienced by the test vehicle. The vehicle shall be approximately level during all phases of the test sequence to prevent abnormal fuel distribution.
- (c) Measure and record the mass of the bag to be used for collecting spitback emissions to the nearest 0.01 gram.
- (d) Drain the fuel tank(s) and fill with test fuel, as specified in §86.113, to 10 percent of the reported nominal fuel tank capacity. The fuel cap(s) shall be installed immediately after refueling.
- (e) The vehicle shall be soaked at 80 ± 6 °F (27 ±3 °C) for a minimum of six hours, then placed, either by being driven or pushed, on a dynamometer and operated through one Urban Dynamometer Driving Schedule (specified in §86.115 and appendix I of this part). The test vehicle may not be used to set dynamometer horsepower.
- (f) Following the preconditioning drive, the vehicle shall be moved or driven at minimum throttle to the refueling area.
- (g) All areas in proximity to the vehicle fuel fill orifice and the dispenser nozzle itself shall be completely dry of liquid fuel.
- (h) The fuel filler neck shall be snugly fitted with the vented bag to capture any fuel emissions. The fuel nozzle shall be inserted through the bag into the filler neck of the test vehicle to its maximum penetration. The plane of the nozzle's handle shall be perpendicular to the floor of the laboratory.
- (i) The fueling procedure consists of dispensing fuel through a nozzle, interrupted by a series of automatic shutoffs. A minimum of 3 seconds shall elapse between any automatic shutoff and subsequent resumption of dispensing. Dispensing may not be manually terminated, unless the test vehicle has already clearly failed the test. The

vehicle shall be fueled according to the following procedure:

- (1) The fueling operation shall be started within 4 minutes after the vehicle is turned off and within 8 minutes after completion of the preconditioning drive. The average temperature of the dispensed fuel shall be 65 ±5 °F (18 ±3 °C).
- (2) The fuel shall be dispensed at a rate of 9.8±0.3 gallons/minute (37.1±1.1 L/min) until the automatic shutoff is activated.
- (3) If the automatic shutoff is activated before the nozzle has dispensed an amount of fuel equal to 70 percent of the tank's nominal capacity, the dispensing may be resumed at a reduced rate. Repeat as necessary until the nozzle has dispensed an amount of fuel equal to at least 70 percent of the tank's nominal capacity.
- (4) Once the automatic shutoff is activated after the nozzle has dispensed an amount of fuel equal to 70 percent of the tank's nominal capacity, the fuel shall be dispensed at a rate of 5 ± 1 galons/minute (19 ± 4 ℓ /min) for all subsequent dispensing. Dispensing shall be restarted two additional times.
- (5) If the nozzle has dispensed an amount of fuel less than 85 percent of the tank's nominal capacity after the two additional dispensing restarts, dispensing shall be resumed, and shall continue through as many automatic shutoffs as necessary to achieve this level. This completes the fueling procedure
- (j) Withdraw the nozzle from the vehicle and the bag, holding the tip of the nozzle upward to avoid any dripping into the bag.
- (k) Within 1 minute after completion of the fueling event, the bag shall be folded to minimize the vapor volume inside the bag. The bag shall be folded as quickly as possible to prevent evaporation of collected emissions.
- (1) Within 5 minutes after completion of the fueling event, the mass of the bag and its contents shall be measured and recorded (consistent with paragraph (c) of this section). The bag shall be weighed as quickly as possible to prevent evaporation of collected emissions.

[58 FR 16045, Mar. 24, 1993, as amended at 60 FR 43898, Aug. 23, 1995]

§ 86.150-98

§86.150-98 Refueling test procedure; overview.

- (a) The refueling emissions test procedure described in this and subsequent sections is used to determine the conformity of vehicles with the refueling emissions standards set forth in subpart A of this part for light-duty vehicles and light-duty trucks. The refueling emissions test procedure may be performed as an individual test or in combination with the evaporative and exhaust emissions test sequences of §86.130–96.
- (b) The refueling emissions test is designed to measure hydrocarbon emissions resulting from the generation or displacement of fuel tank vapor during vehicle refueling. The refueling emissions shall be measured by the enclosure technique.
- (c) All emission control systems installed on or incorporated in a new motor vehicle shall be functioning during all procedures in this subpart except:
- (1) In cases of component malfunction or failure; and
- (2) during certain specified fuel drain and fill operations, at which times the refueling emission control canister is disconnected. Maintenance to correct

component malfunction or failure shall be authorized in accordance with §86.098-25.

(d) For liquefied petroleum gas-fueled vehicles only. Refueling test procedures for light-duty vehicles and light-duty trucks operated on liquefied petroleum gas are described in §86.157.

[59 FR 16296, Apr. 6, 1994, as amended at 59 FR 48511, Sept. 21, 1994]

§86.151-98 General requirements; refueling test.

- (a) The refueling emissions procedure, shown in Figure B98-12, starts with the stabilizing of the vehicle and the loading of the refueling emissions canister(s) to breakthrough, and continues with the vehicle drive for purging of the canister, followed by the refueling emissions measurement. The test is conducted following §§86.152-98 through 86.154-98 in order.
- (b) Ambient temperature levels encountered by the test vehicle throughout the test sequence shall not be less than 68 °F (20 °C) nor more than 86 °F (30 °C).
- (c) The vehicle shall be approximately level during all phases of the test sequence to prevent abnormal fuel distribution.

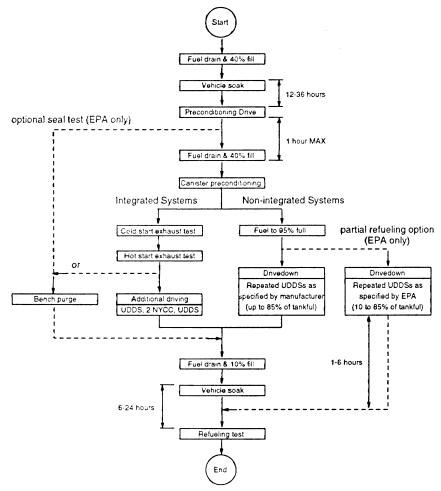


Figure B98-12: Refueling Test Sequence

[59 FR 16296, Apr. 6, 1994]

§ 86.152-98 Vehicle preparation; refueling test.

(a) Provide additional fittings and adapters, as required, to accommodate a fuel drain at the lowest point possible in the tank(s) as installed on the vehicle. The canister shall not be removed from the vehicle, unless access to the canister in its normal location is so restricted that purging and loading can only reasonably be accomplished by removing the canister from the vehicle.

Special care shall be taken during this step to avoid damage to the components and the integrity of the fuel system. A replacement canister may be temporarily installed during the soak period while the canister from the test vehicle is preconditioned.

(b) Optionally, provide valving or other means to allow the venting of the refueling vapor line to the atmosphere rather than to the refueling emissions

§ 86.153-98

canister(s) when allowed by this test procedure.

(c) For preconditioning that involves loading the vapor collection canister(s) with butane, provide valving or other means as necessary to allow loading of the canister(s).

[59 FR 16298, Apr. 6, 1994, as amended at 60 FR 43898, Aug. 23, 1995; 70 FR 72927, Dec. 8, 2006]

§86.153-98 Vehicle and canister preconditioning; refueling test.

(a) Vehicle and canister preconditioning. Vehicles and vapor storage canisters shall be preconditioned in accordance with the preconditioning procedures for the supplemental two-diurnal evaporative emissions test specified in §86.132–96 (a) through (j). For vehicles equipped with non-integrated refueling emission control systems, the canister must be loaded using the method involving butane loading to breakthrough (see §86.132–96(j)(1)).

(b) Seal test. The Administrator may choose to omit certain canister load and purge steps, and replace them with a bench purge of the refueling canister(s), in order to verify the adequacy of refueling emission control system seals. Failure of this seal test shall constitute a failure of the refueling emission control test. For integrated systems, this bench purge may be performed after the exhaust testing in order to obtain exhaust emission test results. Non-integrated system seal testing shall be performed using paragraph (b)(1) of this section.

(1) Without the exhaust emission test. The Administrator may conduct the canister preconditioning by purging the canister(s) with at least 1200 canister bed volumes of ambient air (with humidity controlled to 50±25 grains of water vapor per pound of dry air) maintained at a nominal flow rate of 0.8 cfm directly following the preconditioning drive described in §86.132-96 (c) through (e). In this case, the canister loading procedures and the vehicle driving procedures described in §86.132-96 through (j) and in paragraphs (c) through (d) of this section shall be omitted, and the 10 minute and 60 minute time requirements of paragraph (e) of this section shall apply to time after completion of the bench purge. In

the case of multiple refueling canisters, each canister shall be purged separately.

(2) With the exhaust emission test. The Administrator may conduct the canister preconditioning by purging the canister(s) directly after the exhaust test (see paragraph (c)(1) of this section). The canister shall be purged with at least 1200 canister bed volumes of ambient air (with humidity controlled to 50±25 grains of water vapor per pound of dry air) maintained at a nominal flow rate of 0.8 cfm. In this case, the vehicle driving procedures described in paragraphs (c)(2) through (d) of this section shall be omitted, and the 10 minute and 60 minute time requirements of paragraph (e) of this section shall apply to time after completion of the bench purge. In the case of multiple refueling canisters, each canister shall be purged separately.

(c) Canister purging; integrated systems. (1) Vehicles to be tested for exhaust emissions only shall be processed according to §§ 86.135–94 through 86.137–96. Vehicles to be tested for refueling emissions shall be processed in accordance with the procedures in §§ 86.135–94 through 86.137–96, followed by the procedures outlined in paragraph (c)(2) of this section.

(2) To provide additional opportunity for canister purge, conduct additional driving on a dynamometer, within one hour of completion of the hot start exhaust test, by operating the test vehicle through one UDDS, a 2 minute idle, two NYCCs, another 2 minute idle, another UDDS, then another 2 minute idle (see §86.115-78 and appendix I of this part). Fifteen seconds after the engine starts, place the transmission in gear. Twenty seconds after the engine starts, begin the initial vehicle acceleration of the driving schedule. The transmission shall be operated according to the specifications of §86.128-79 during the driving cycles. The vehicle's air conditioner (if so equipped) shall be turned off. Ambient temperature shall be controlled as specified in §86.151-98. It is not necessary to monitor and/or control in-tank fuel temperatures.

(i) The fixed-speed fan specified in §86.135-94(b) may be used for engine cooling. If a fixed-speed fan is used, the vehicle's hood shall be opened.

- (ii) Alternatively, the roadspeed-modulated fan specified in §86.107–96(d)(1) may be used for engine cooling. If a road-speed modulated fan is used, the vehicle's hood shall be closed.
- (d) Canister purging: non-integrated systems. Within one hour of completion of canister loading to breakthrough, the fuel tank(s) shall be further filled to 95 percent of nominal tank capacity determined to the nearest one-tenth of a U.S. gallon (0.38 liter) with the fuel specified in §86.113-94. During this fueling operation, the refueling emissions canister(s) shall be disconnected, unless the manufacturer specifies that the canister(s) should not be disconnected. Following completion of refueling, the refueling emissions canister(s) shall be reconnected, if the canister was disconnected during refueling. Special care shall be taken during this step to avoid damage to the components and the integrity of the fuel system. Vehicle driving to purge the refueling canister(s) shall be performed using either the chassis dynamometer procedure or the test track procedure, as described in paragraphs (d)(1) and (d)(2) of this section. The Administrator may choose to shorten the vehicle driving for a partial refueling test as described in paragraph (d)(3) of this section. For vehicles equipped with dual fuel tanks, the required volume of fuel shall be driven out of one tank, the second tank shall be selected as the fuel source, and the required volume of fuel shall be driven out of the second tank.
- (1) Chassis dynamometer procedure. (i) Vehicle driving on a chassis dynamometer shall consist of repeated drives with the UDDS until 85 percent of fuel tank capacity has been consumed. Driving in testing performed by manufacturers may be terminated before 85 percent of the fuel tank capacity has been consumed, provided that driving is not terminated partway through a UDDS cycle. Driving in testing performed by the Administrator may be terminated after the same number of UDDS cycles as driven in the manufacturer's certification testing.
- (ii) Except with the advance approval of the Administrator, the number of UDDSs required to consume 85 percent of tank fuel capacity (total capacity of

- both tanks when the vehicle is equipped with dual fuel tanks) shall be determined from the fuel economy on the UDDS applicable to the test vehicle and from the number of gallons to the nearest 0.1 gallon (0.38 liter) that constitutes 85 percent of tank volume. If this "fuel consumed point" occurs partway through a UDDS cycle, the cycle shall be completed in its entirety.
- (iii) For vehicles equipped with dual fuel tanks, fuel switching from the first tank to the second tank shall occur at the 10 percent volume of the first tank regardless of the point in the UDDS cycle at which this occurs.
- (iv) If necessary to accommodate work schedules, the engine may be turned off and the vehicle parked on the dynamometer. The vehicle may be parked off of the dynamometer to facilitate maintenance or repairs if required.
- (v) During the driving on the dynamometer, a cooling fan(s) shall be positioned as described in §86.135–94(b).
- (2) Test track procedure. (i) Vehicle driving on a test track shall consist of repeated drives with the UDDS until 85 percent of fuel tank capacity has been consumed. Driving performed by manufacturers may be terminated before 85 percent of the fuel tank capacity has been consumed, provided that driving is not terminated partway through a UDDS cycle. Driving performed by the Administrator may be terminated after the same number of UDDS cycles as driven in the manufacturer's certification testing.
- (ii) If the distance from the emission laboratory to the test track is less than 5 miles (8.05 km) the vehicle may be driven to the test track at a speed not to exceed 25 mph. If the distance is greater than 5 miles (8.05 km) the vehicle shall be moved to the test track with the engine off.
- (iii) Except with the advance approval of the Administrator, the number of UDDSs required to consume 85 percent of tank fuel capacity (total capacity of both tanks when the vehicle is equipped with dual fuel tanks) shall be determined from the fuel economy on the UDDS applicable to the test vehicle and from the number of gallons to the nearest 0.1 gallon (0.38 liter) that

§ 86.154-98

constitutes 85 percent of tank volume. If this "fuel consumed point" occurs partway through a UDDS cycle, the cycle shall be completed in its entirety.

- (iv) The vehicle shall be driven at a speed not to exceed 25 mph from the test track to the laboratory provided the distance from the test track to the laboratory does not exceed 5 miles (8.05 km). If the distance from the test track to the emission laboratory is greater than 5 miles (8.05 km) the vehicle shall be moved from the test track with the engine off.
- (v) For vehicles equipped with dual fuel tanks, fuel switching from the first tank to the second tank shall occur at the 10 percent volume of the first tank regardless of the point in the UDDS cycle at which this occurs.
- (vi) If necessary to accommodate work schedules, the engine may be turned off and the vehicle parked on the test track. The vehicle may be parked off of the test track to facilitate maintenance or repairs if required. If the vehicle is moved from the test track, it shall be returned to the track with the engine off when mileage accumulation is to be resumed.
- (3) Drive schedule for partial refueling test. The Administrator may conduct a partial refueling test involving a shortening of the drive procedures described in paragraphs (d) (1) and (2) of this section and a modified soak and refueling procedure as described in paragraph (e) of this section and \$86.154-98(e)(7)(i). The drive shall be performed as described in paragraph (d) (1) or (2) of this section except that the drive shall be terminated when at least 10 percent but no more than 85 percent of the fuel tank nominal capacity has been consumed and not partway through a UDDS cycle. The amount of fuel consumed in the drive shall be determined by multiplying the number of UDDSs driven by the mileage accumulated per UDDS and dividing by the fuel economy for the UDDS applicable to the test vehicle.
- (e) Vehicle cool down—(1) Partial refueling test. If the Administrator is conducting the non-integrated system partial refueling test, after the driving procedure specified in paragraph (d)(3) of this section, the vehicle shall be

parked (without starting the engine) and soaked at 80±3 °F (27±1.7 °C) for a minimum of 1 hour and a maximum of 6 hours.

(2) For all other refueling emission tests. Within 10 minutes of completion of refueling emissions canister stabilization (see paragraph (c) or (d) of this section), the refueling emissions canister(s) shall be disconnected, unless the manufacturer specifies that the refueling canister(s) should not be disconnected. Within 60 minutes of completion of refueling emissions canister stabilization (see paragraph (c) or (d) of this section), the vehicle fuel tank(s) shall be drained, the fuel tank(s) fueled to 10 percent of nominal tank capacity determined to the nearest one-tenth of a U.S. gallon (0.38 liter) with the specified fuel, and the vehicle parked (without starting the engine) and soaked at 80 ± 3 °F (27 ±1.7 °C) for a minimum of 6 hours and a maximum of 24 hours.

[59 FR 16298, Apr. 6, 1994, as amended at 60 FR 43898, Aug. 23, 1995; 70 FR 72927, Dec. 8, 2005]

§86.154-98 Measurement procedure refueling test.

- (a) The refueling test measurement procedure described in this section immediately follows the vehicle and canister preconditioning described in §86.153–98.
- (b) The refueling emission enclosure shall be purged for several minutes immediately prior to the test. Warning: If at any time the concentration of hydrocarbons, of methanol, or of methanol and hydrocarbons exceeds 15,000 ppm C, the enclosure should be immediately purged. This concentration provides a 4:1 safety factor against the lean flammability limit.
- (c)(1) The FID (or HFID) hydrocarbon analyzer, and additional analyzer, if needed, shall be zeroed and spanned immediately prior to the test.
- (2) For methanol-fueled vehicles only, impingers charged with known volumes of pure deionized water shall be placed in the methanol sampling system.
- (d) If not already on, the enclosure mixing fan and the spilled fuel mixing blower shall be turned on at this time.

- (e) The refueling emission measurement portion of the refueling test shall be performed as follows:
- $(\bar{1})$ The line from the fuel tank(s) to the refueling emissions canister(s) shall be connected.
- (2) The test vehicle, with the engine shut off, shall be moved into the enclosure. The test vehicle windows and luggage compartment shall be opened if not already open.
- (3) An electrical ground shall be attached to the vehicle. The vehicle fuel filler cap shall be removed and the enclosure door shall be closed and sealed within two minutes of cap removal. The FID (or HFID) trace shall be allowed to stabilize.
- (4) The dispensed fuel temperature recording system shall be started.
- (5)(i) Within 10 minutes of closing and sealing the doors, analyze enclosure atmosphere for hydrocarbons and record. This is the initial (time=0 minutes) hydrocarbon concentration, C_{HCi} , required in §86.143–96.
- (ii) For methanol-fueled vehicles only, measure the initial concentration of methanol as described in §86.133–96(i)(6).
- (6) Within one minute of obtaining the initial FID (or HFID) reading, and methanol reading if applicable, the fuel nozzle shall be inserted into the filler neck of the test vehicle, to its maximum penetration, and the refueling operation shall be started. The plane of the nozzle's handle shall be approximately perpendicular to the floor of the laboratory. The fuel shall be dispensed at a temperature of 67±1.5 °F $(19.4\pm0.8~^{\circ}\text{C})$ and at a dispensing rate of 9.8±0.3 gal/min (37.1±1.1 liter/min). In testing conducted by the Administrator, a lower dispensing rate (no lower than 4.0 gal/min (15.1 liter/min)) may be used.
- (T)(i) Partial refueling test. If the Administrator conducts the non-integrated system partial refueling test, the fuel flow shall continue until the amount of fuel pumped is equal to the fuel consumed during the driving, as determined in accordance with §86.153–98(d)(3). The final volume of fuel dispensed must be within one-tenth of a U.S. gallon (0.38 liter) of the targeted amount. If automatic nozzle shut-off occurs prior to this point, the nozzle

shall be reactivated within 15 seconds and fuel dispensing continued as needed. A minimum of 3 seconds shall elapse between any automatic shutoff and subsequent resumption of dispensing.

- (ii) For all other refueling tests. The fuel flow shall continue until the refueling nozzle automatic shut-off is activated. The amount of fuel dispensed must be at least 85 percent of nominal fuel tank volume, determined to the nearest one-tenth of a U.S. gallon (0.38 liter). If automatic nozzle shut-off occurs prior to this point, the nozzle shall be reactivated within 15 seconds and fuel dispensing continued as needed. A minimum of 3 seconds shall elapse between any automatic shutoff and subsequent resumption of dispensing. Dispensing may not be manually terminated, unless the test vehicle has already clearly failed the test.
- (8)(i) The final reading of the evaporative enclosure FID analyzer shall be taken 60 ± 5 seconds following the final shut-off of fuel flow. This is the final hydrocarbon concentration, C_{HCf} , required in §86.143–96. The elapsed time, in minutes, between the initial and final FID (or HFID) readings shall be recorded.
- (ii) For methanol-fueled vehicles only. Measure the final concentration of methanol as described in §86.133–96(m)(2).
- (9) For vehicles equipped with more than one fuel tank, the procedures described in this section shall be performed for each fuel tank.

[59 FR 16299, Apr. 6, 1994, as amended at 60 FR 43898, Aug. 23, 1995]

§ 86.155-98 Records required; refueling test.

The following information shall be recorded with respect to each test:

- (a) Test number.
- (b) System or device tested (brief description).
 - (c) Date and time of day.
 - (d) Instrument operated.
 - (e) Operator.
- (f) Vehicle: ID number, manufacturer, model year, engine family, evaporative/refueling emission family, refueling emission control system, refueling emissions canister continuous drive purge miles and number of

§ 86.156-98

UDDSs driven for non-integrated systems, fuel system (including fuel tank(s) capacity and location), basic engine description (including displacement, number of cylinders, turbocharger (if used), and catalyst usage), engine code, and odometer reading.

- (g) All pertinent instrument information including nozzle and fuel delivery system description. As an alternative, a reference to a vehicle test cell number may be used, with advance approval of the Administrator, provided test cell calibration records show the pertinent instrument information.
- (h) Recorder charts: Identify zero, span, and enclosure gas sample traces.
- (i) Enclosure barometric pressure and ambient temperature: a central laboratory barometer may be used, provided that individual test cell barometric pressures are shown to be within ± 0.1 percent of the barometric pressure at the central barometer location.
- (j) Temperatures: Soak area; dispensed fuel, initial and final.
 - (k) Fuel dispensing rate(s).
 - (1) Dispensed fuel volume.
 - (m) For methanol-fueled vehicles:
- (1) Volume of sample passed through the methanol sampling system and the volume of deionized water in each impinger.
- (2) The methanol concentration in the reference sample and the peak area from the GC analysis of the reference sample.
- (3) The peak area of the GC analyses of the test samples (methanol).
- (n) All additional information necessary for the calculations specified in §86.156–98.

[59 FR 16300, Apr. 6, 1994]

§86.156-98 Calculations; refueling test.

(a) The calculation of the net hydrocarbon mass change and methanol mass change (if applicable) in the enclosure is used to determine refueling mass emissions. The mass is calculated from initial and final hydrocarbon and methanol (if applicable) concentrations in ppm carbon, initial and final enclosure ambient temperatures, initial and final barometric pressures, and net enclosure volume using the equations of §86.143–96. For vehicles with multiple tanks, the results for each tank shall

be calculated and then summed to determine overall refueling emissions.

- (b) The final results for comparison with the refueling control emission standard shall be computed by dividing the total refueling mass emissions by the total gallons of fuel dispensed in the refueling test (see §86.154–98(e)(7)(ii)).
- (c) The results of all emission tests shall be rounded, in accordance with ASTM E 29-67 (reapproved 1980) (as referenced in §86.094-28(a)(4)(i)(B)(2)(ii)) to the number of decimal places contained in the applicable emission standard expressed to one additional significant figure.

[59 FR 16300, Apr. 6, 1994]

§ 86.157-98 Refueling test procedures for liquefied petroleum gas-fueled vehicles.

- (a) Equipment. (1) The sampling and analytical system shall meet the specifications in §86.107–98(a) through (i).
- (2) The refueling equipment nozzle specifications shall meet the requirements described in §80.32.
- (b) General requirements. (1) The refueling test procedure for light-duty liquefied petroleum gas-fueled vehicles and trucks starts with the preconditioning of the vehicle followed by a refueling emissions measurement. The test is conducted by following paragraphs (c) through (f) of this section in order.
- (2) Ambient temperature levels encountered by the test vehicle throughout the test sequence shall not be less than 68 °F (20 °C) nor more than 86 °F (30 °C).
- (3) The vehicle shall be approximately level during all phases of the test sequence to prevent abnormal fuel distribution.
- (c) Vehicle preconditioning. (1) The vehicle fuel tanks are to be filled with fuel that meets the specifications in §86.113. Fuel tanks shall be filled to 10 percent of nominal fuel tank capacity, determined to the nearest one-tenth of a U.S. gallon (0.38 liter).
- (2) The vehicle shall be parked (without starting the engine) within the temperature range specified in paragraph (a)(2) of this section for a minimum of one hour and a maximum of six hours.

- (d) Measurement procedure. (1) The steps prior to the actual refueling event described in §86.154–98(b) through (e)(5) shall be performed.
- (2) Within one minute of obtaining the initial FID (or HFID) reading, the dispensed fuel nozzle shall be attached to the vehicle fuel receptacle, and the refueling operation shall be started. If the vehicle is equipped with a fixed liquid level gauge or other gauge or valve which could be opened to release fuel or fuel vapor during refueling, and has not received an exemption as outlined in §86.098-28(h), §86.001-28(h) or §86.004-28(h), the fixed level gauge or other gauges or valves shall be opened after the dispensing nozzle is attached, but prior to the start of the refueling operation. The dispensed fuel must be at a temperature stabilized to approximately the same temperature as the vehicle was in paragraph (c)(2) of this section. The dispensing rate must be typical of in-use dispensing rates for liquefied petroleum gas into light-duty vehicles and trucks.
- (3) The fuel flow shall continue until the amount of fuel dispensed is at least 85 percent of nominal fuel tank capacity, determined to the nearest one-tenth of a U.S. gallon (0.38 liter).
- (4) Following the fuel shut-off the fixed liquid level gauge or other gauges or valves, if open, shall be closed and the nozzle disconnected.
- (5) The final reading of the evaporative enclosure FID (or HFID) analyzer shall be taken 60 ± 5 seconds following the disconnect of the refueling nozzle. This is the final hydrocarbon concentration, C_{HCf} , required in §86.143. The elapsed time, in minutes, between the initial and final FID (or HFID) readings shall be recorded.
- (6) For vehicles equipped with more than one fuel tank, the procedures described in this section shall be performed for each fuel tank.
- (e) Records required. (1) Test: test number, system or device tested (brief description), date and time of day, instrument operated, operator, enclosure barometric pressure and temperature, recorder charts (identify zero, span, and enclosure gas traces), fuel dispensing rate(s) and dispensed fuel volume.

- (2) Vehicle: ID number, manufacturer, model year, engine family, evaporative/refueling emission family, fuel tank(s) capacity, basic fuel system description and odometer reading.
- (3) All pertinent instrument information including nozzle and fuel delivery system description. As an alternative, a reference to a vehicle test cell number may be used, with advance approval of the Administrator, provided test cell calibration records show the pertinent instrument information.
- (4) All additional information necessary for the calculations specified in paragraph (f) of this section.
- (f) Calculations. (1) The calculation of the net hydrocarbon mass change in the enclosure is used to determine refueling mass emissions. The mass is calculated from initial and final hydrocarbon concentrations in ppm carbon, initial and final enclosure ambient temperatures, initial and final barometric pressures and net volume using the equations of §86.143. For vehicles with multiple tanks, the results for each tank shall be calculated and then summed to determine overall refueling emissions.
- (2) The final results for comparison with the refueling control emission standard shall be computed by dividing the total refueling mass emissions by the total gallons of fuel dispensed in the refueling test (see paragraph (d)(3) of this section).
- (3) The results of all emission tests shall be rounded, in accordance with ASTM E 29-67 to the number of decimal places contained in the applicable emission standard expressed to one additional significant figure. This procedure has been incorporated by reference (see §86.1).

[59 FR 48511, Sept. 21, 1994]

§86.158-00 Supplemental Federal Test Procedures; overview.

The procedures described in §§ 86.158–00, 86.159–00, 86.160–00, and 86.162–00 discuss the aggressive driving (US06) and air conditioning (SC03) elements of the Supplemental Federal Test Procedures (SFTP). These test procedures consist of two separable test elements: A sequence of vehicle operation that tests exhaust emissions with a driving schedule (US06) that tests exhaust

§ 86.158-08

emissions under high speeds and accelerations (aggressive driving); and a sequence of vehicle operation that tests exhaust emissions with a driving schedule (SC03) which includes the impacts of actual air conditioning operation. These test procedures (and the associated standards set forth in subpart S of this part) are applicable to light-duty vehicles and light-duty trucks.

- (a) Vehicles are tested for the exhaust emissions of THC, CO, NO_X. CH₄, and CO₂. For diesel-cycle vehicles, THC is sampled and analyzed continuously according to the provisions of §86.110.
- (b) Each test procedure follows the vehicle preconditioning specified in §86.132-00.
- (c) US06 Test Cycle. The test procedure for emissions on the US06 driving schedule (see §86.159-00) is designed to determine gaseous exhaust emissions from light-duty vehicles and light-duty trucks while simulating high speed and acceleration on a chassis dynamometer (aggressive driving). The full test consists of preconditioning the engine to a hot stabilized condition, as specified in §86.132–00, and an engine idle period of 1 to 2 minutes, after which the vehicle is accelerated into the US06 cycle. A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler.
- (d) SC03 Test Cycle. The test procedure for determining exhaust emissions with the air conditioner operating (see §86.160-00) is designed to determine gaseous exhaust emissions from lightduty vehicles and light-duty trucks while simulating an urban trip during ambient conditions of 95 °F, 100 grains of water/pound of dry air (approximately 40 percent relative humidity), and a solar heat load intensity of 850 W/m². The full test consists of vehicle preconditioning (see §86.132-00 paragraphs (o) (1) and (2)), an engine key-off 10 minute soak, an engine start, and operation over the SC03 cycle. A proportional part of the diluted exhaust is collected continuously during the engine start and the SC03 driving cycle for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler.

- (e) The emission results from the aggressive driving test (§86.159–00), air conditioning test (§86.160–00), and a FTP test (§86.130–00 (a) through (d) and (f)) (conducted on a large single roll or equivalent dynamometer) are analyzed according to the calculation methodology in §86.164–00 and compared to the applicable SFTP emission standards in subpart A of this part (§§86.108–00 and 86.109–00).
- (f) These test procedures may be run in any sequence that maintains the applicable preconditioning elements specified in §86.132–00.

[61 FR 54894, Oct. 22, 1996, as amended at 70 FR 40434, July 13, 2005]

§86.158-08 Supplemental Federal Test Procedures; overview.

The procedures described in §§ 86.158-08. 86.159-08, 86.160-00, and 86.162-00 discuss the aggressive driving (US06) and air conditioning (SC03) elements of the Supplemental Federal Test Procedures (SFTP). These test procedures consist of two separable test elements: A sequence of vehicle operation that tests exhaust emissions with a driving schedule (US06) that tests exhaust emissions under high speeds and accelerations (aggressive driving); and a sequence of vehicle operation that tests exhaust emissions with a driving schedule (SC03) which includes the impacts of actual air conditioning operation. These test procedures (and the associated standards set forth in subpart S of this part) are applicable to light-duty vehicles and light-duty trucks.

- (a) Vehicles are tested for the exhaust emissions of THC, CO, NO_X , CH_4 , and CO_2 . For diesel-cycle vehicles, THC is sampled and analyzed continuously according to the provisions of §86.110.
- (b) Each test procedure follows the vehicle preconditioning specified in §86.132-00.
- (c) US06 Test Cycle. The test procedure for emissions on the US06 driving schedule (see §86.159-08) is designed to determine gaseous exhaust emissions from light-duty vehicles and light-duty trucks while simulating high speed and acceleration on a chassis dynamometer (aggressive driving). The full test consists of preconditioning the engine to a hot stabilized condition, as specified in

§86.132-00, and an engine idle period of 1 to 2 minutes, after which the vehicle is accelerated into the US06 cycle. A proportional part of the diluted exhaust is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler. Optionally, as specified in §86.159-08 and in part 600 of this chapter, a proportional part of the diluted exhaust may be collected continuously in two bag samples, one representing US06 City driving and the other representing US06 Highway driving. If two bag samples are collected, for petroleum-fueled diesel-cycle vehicles for which THC is sampled and analyzed continuously according to the provisions of §86.110, the analytical system shall be configured to calculate THC for the US06 City phase and the US06 Highway phase as described in § 86.159-08.

- (d) SC03 Test Cycle. The test procedure for determining exhaust emissions with the air conditioner operating (see §86.160-00) is designed to determine gaseous exhaust emissions from lightduty vehicles and light-duty trucks while simulating an urban trip during ambient conditions of 95 $^{\circ}F$, 100 grains of water/pound of dry air (approximately 40 percent relative humidity), and a solar heat load intensity of 850 W/m². The full test consists of vehicle preconditioning (see §86.132-00 paragraphs (o)(1) and (2)), an engine key-off 10 minute soak, an engine start, and operation over the SC03 cycle. A proportional part of the diluted exhaust is collected continuously during the engine start and the SC03 driving cycle for subsequent analysis, using a constant volume (variable dilution) sampler or critical flow venturi sampler.
- (e) The emission results from the aggressive driving test (§86.159–08), air conditioning test (§86.160–00), and FTP test (§86.130–00 (a) through (d) and (f)) (conducted on a large single roll or equivalent dynamometer) are analyzed according to the calculation methodology in §86.164–08 and compared to the applicable SFTP emission standards in subpart S of this part.
- (f) These test procedures may be run in any sequence that maintains the ap-

plicable preconditioning elements specified in §86.132–00.

[71 FR 77920, Dec. 27, 2006]

§86.159-00 Exhaust emission test procedures for US06 emissions.

- (a) Overview. The dynamometer operation consists of a single, 600 second test on the US06 driving schedule, as described in appendix I, paragraph (g), this part. The vehicle is preconditioned in accordance with §86.132-00, to bring it to a warmed-up stabilized condition. This preconditioning is followed by a 1 to 2 minute idle period that proceeds directly into the US06 driving schedule during which continuous proportional samples of gaseous emissions are collected for analysis. If engine stalling should occur during cycle operation, follow the provisions of §86.136-90 (engine starting and restarting). For gasolinefueled Otto-cycle vehicles, the composite samples collected in bags are analyzed for THC, CO, CO2, CH4, and NO_X. For petroleum-fueled diesel-cycle vehicles, THC is sampled and analyzed continuously according to the provisions of §86.110. Parallel bag samples of dilution air are analyzed for THC, CO, CO_2 , CH_4 , and NO_X .
- (b) Dynamometer activities. (1) All official US06 tests shall be run on a large single roll electric dynamometer, or an approved equivalent dynamometer configuration, that satisfies the requirements of §86.108–00.
- (2) Position (vehicle can be driven) the test vehicle on the dynamometer and restrain.
- (3) Required US06 schedule test dynamometer inertia weight class selections are determined by the test vehicles test weight basis and corresponding equivalent weight as listed in the tabular information of §86.129–94(a) and discussed in §86.129–00 (e) and (f).
- (4) Set the dynamometer test inertia weight and roadload horsepower requirements for the test vehicle (see §86.129-00 (e) and (f). The dynamometer's horsepower adjustment settings shall be set to match the force imposed during dynamometer operation with actual road load force at all speeds.

§ 86.159-00

- (5) The vehicle speed as measured from the dynamometer rolls shall be used. A speed vs. time recording, as evidence of dynamometer test validity, shall be supplied on request of the Administrator.
- (6) The drive wheel tires may be inflated up to a gauge pressure of 45 psi (310 kPa), or the manufacturer's recommended pressure if higher than 45 psi, in order to prevent tire damage. The drive wheel tire pressure shall be reported with the test results.
- (7) The driving distance, as measured by counting the number of dynamometer roll or shaft revolutions, shall be determined for the test.
- (8) Four-wheel drive and all-wheel drive vehicles may be tested either in a four-wheel drive or a two-wheel drive mode of operation. In order to test in the two-wheel drive mode, four-wheel drive and all-wheel drive vehicles may have one set of drive wheels disengaged; four-wheel and all-wheel drive vehicles which can be shifted to a two-wheel mode by the driver may be tested in a two-wheel drive mode of operation.
- (9) During dynamometer operation, a fixed speed cooling fan with a maximum discharge velocity of 15,000 cfm will be positioned so as to direct cooling air to the vehicle in an appropriate manner with the engine compartment cover open. In the case of vehicles with front engine compartments, the fan shall be positioned within 24 inches (61 centimeters) of the vehicle. In the case of vehicles with rear engine compartments (or if special designs make the above impractical), the cooling fan(s) shall be placed in a position to provide sufficient air to maintain vehicle cooling. The Administrator may approve modified cooling configurations or additional cooling if necessary to satisfactorily perform the test. In approving requests for additional or modified cooling, the Administrator will consider such items as actual road cooling data and whether such additional cooling is needed to provide a representative test.
- (c) The flow capacity of the CVS shall be large enough to virtually eliminate water condensation in the system.

- (d) Practice runs over the prescribed driving schedule may be performed at test point, provided an emission sample is not taken, for the purpose of finding the appropriate throttle action to maintain the proper speed-time relationship, or to permit sampling system adjustment.
- (e) Perform the test bench sampling sequence outlined in §86.140-94 prior to or in conjunction with each series of exhaust emission measurements.
- (f) Test activities. (1) The US06 consists of a single test which is directly preceded by a vehicle preconditioning in accordance with §86.132-00. Following the vehicle preconditioning, the vehicle is idled for not less than one minute and not more than two minutes. The equivalent dynamometer mileage of the test is 8.0 miles (1.29 km).
- (2) The following steps shall be taken for each test:
- (i) Immediately after completion of the preconditioning, idle the vehicle. The idle period is not to be less than one minute or not greater than two minutes.
- (ii) With the sample selector valves in the "standby" position, connect evacuated sample collection bags to the dilute exhaust and dilution air sample collection systems.
- (iii) Start the CVS (if not already on), the sample pumps, the temperature recorder, the vehicle cooling fan, and the heated THC analysis recorder (diesel-cycle only). The heat exchanger of the constant volume sampler, if used, petroleum-fueled diesel-cycle THC analyzer continuous sample line should be preheated to their respective operating temperatures before the test begins.
- (iv) Adjust the sample flow rates to the desired flow rate and set the gas flow measuring devices to zero.
- (A) For gaseous bag samples (except THC samples), the minimum flow rate is 0.17 cfm (0.08 liters/sec).
- (B) For THC samples, the minimum FID (or HFID in the case of diesel-cycle vehicles) flow rate is 0.066 cfm (0.031 liters/sec).
- (C) CFV sample flow rate is fixed by the venturi design.
- (v) Attach the exhaust tube to the vehicle tailpipe(s).

(vi) Start the gas flow measuring device, position the sample selector valves to direct the sample flow into the exhaust sample bag, the dilution air sample bag, turn on the petroleum-fueled diesel-cycle THC analyzer system integrator, mark the recorder chart, and record both gas meter or flow measurement instrument readings, (if applicable).

(vii) Place vehicle in gear after starting the gas flow measuring device, but prior to the first acceleration. Begin the first acceleration 5 seconds after starting the measuring device.

(viii) Operate the vehicle according to the US06 driving schedule, as described in appendix I, paragraph (g), of this part. Manual transmission vehicles shall be shifted according to the manufacturer recommended shift schedule, subject to review and approval by the Administrator. For further guidance on transmissions see §86.128-00.

(ix) Turn the engine off 2 seconds after the end of the last deceleration (i.e., engine off at 596 seconds).

(x) Five seconds after the engine stops running, simultaneously turn off gas flow measuring device No. 1 (and the petroleum-fueled diesel hydrocarbon integrator No. 1 and mark the petroleum-fueled diesel hydrocarbon recorder chart if applicable) and position the sample selector valves to the "standby" position. Record the measured roll or shaft revolutions and the No. 1 gas meter reading or flow measurement instrument.

(xi) As soon as possible, transfer the exhaust and dilution air bag samples to the analytical system and process the samples according to §86.140-94 obtaining a stabilized reading of the bag exhaust sample on all analyzers within 20 minutes of the end of the sample collection phase of the test.

(xii) Immediately after the end of the sample period, turn off the cooling fan, close the engine compartment cover, disconnect the exhaust tube from the vehicle tailpipe(s), and drive the vehicle from dynamometer.

(xiii) The CVS or CFV may be turned off, if desired

[61 FR 54894, Oct. 22, 1996, as amended at 70 FR 40434, July 13, 2005; 70 FR 72928, Dec. 8, 2005]

§86.159-08 Exhaust emission test procedures for US06 emissions.

(a) Overview. The dynamometer operation consists of a single, 600 second test on the US06 driving schedule, as described in appendix I, paragraph (g), of this part. The vehicle preconditioned in accordance with $\S86.132-00$, to bring it to a warmed-up stabilized condition. This preconditioning is followed by a 1 to 2 minute idle period that proceeds directly into the US06 driving schedule during which continuous proportional samples of gaseous emissions are collected for analysis. US06 emissions may optionally be collected in two bag samples representing US06 City and US06 Highway emissions, as provided for in this section and in part 600 of this chapter. Emissions from seconds 0-130 and seconds 495-596 are collected in one bag to represent US06 City emissions, and emissions from seconds 130-495 are collected in a second bag to represent US06 Highway emissions. If engine stalling should occur during cycle operation, follow the provisions of §86.136-90 (engine starting and restarting). For gasoline-fueled Otto-cycle vehicles, the composite samples collected in bags are analyzed for THC, CO, CO2, CH4, and NOx. For petroleum-fueled dieselcycle vehicles, THC is sampled and analyzed continuously according to the provisions of §86.110. Parallel bag samples of dilution air are analyzed for THC, CO, CO_2 , CH_4 , and NO_X .

(b) Dynamometer activities. (1) All official US06 tests shall be run on a large single roll electric dynamometer, or an approved equivalent dynamometer configuration, that satisfies the requirements of §86.108–00.

(2) Position (vehicle can be driven) the test vehicle on the dynamometer and restrain

(3) Required US06 schedule test dynamometer inertia weight class selections are determined by the test vehicles test weight basis and corresponding equivalent weight as listed in the tabular information of §86.129–94(a) and discussed in §86.129–00 (e) and (f).

(4) Set the dynamometer test inertia weight and roadload horsepower requirements for the test vehicle according to §86.129-00 (e) and (f). The

§ 86.159-08

dynamometer's horsepower adjustment settings shall be set to match the force imposed during dynamometer operation with actual road load force at all speeds.

- (5) The vehicle speed as measured from the dynamometer rolls shall be used. A speed vs. time recording, as evidence of dynamometer test validity, shall be supplied on request of the Administrator.
- (6) The drive wheel tires may be inflated up to a gauge pressure of 45 psi (310 kPa), or the manufacturer's recommended pressure if higher than 45 psi, in order to prevent tire damage. The drive wheel tire pressure shall be reported with the test results.
- (7) The driving distance, as measured by counting the number of dynamometer roll or shaft revolutions, shall be determined for the test.
- (8) Four-wheel drive and all-wheel drive vehicles may be tested either in a four-wheel drive or a two-wheel drive mode of operation. In order to test in the two-wheel drive mode, four-wheel drive and all-wheel drive vehicles may have one set of drive wheels disengaged; four-wheel and all-wheel drive vehicles which can be shifted to a two-wheel mode by the driver may be tested in a two-wheel drive mode of operation
- (9) During dynamometer operation, a fixed speed cooling fan with a maximum discharge velocity of 15,000 cfm will be positioned so as to direct cooling air to the vehicle in an appropriate manner with the engine compartment cover open. In the case of vehicles with front engine compartments, the fan shall be positioned within 24 inches (61 centimeters) of the vehicle. In the case of vehicles with rear engine compartments (or if special designs make the above impractical), the cooling fan(s) shall be placed in a position to provide sufficient air to maintain vehicle cooling. The Administrator may approve modified cooling configurations, additional cooling, variable speed fan(s), and/or a closed engine compartment cover if necessary to satisfactorily perform the test. In approving requests for additional or modified cooling, the Administrator will consider such items as actual road cooling data and whether such additional cooling is needed to

provide a representative test. For example, the hood may be closed to provide adequate air flow to an intercooler through a factory installed hood scoop. Additionally, the Administrator may conduct certification, fuel economy and in-use testing using the additional cooling set-up approved for a specific vehicle.

- (c) The flow capacity of the CVS shall be large enough to virtually eliminate water condensation in the system.
- (d) Practice runs over the prescribed driving schedule may be performed at test point, provided an emission sample is not taken, for the purpose of finding the appropriate throttle action to maintain the proper speed-time relationship, or to permit sampling system adjustment.
- (e) Perform the test bench sampling sequence outlined in §86.140-94 prior to or in conjunction with each series of exhaust emission measurements.
- (f) Test activities. (1) The US06 consists of a single test which is directly preceded by a vehicle preconditioning in accordance with §86.132-00. Following the vehicle preconditioning, the vehicle is idled for not less than one minute and not more than two minutes. The equivalent dynamometer mileage of the test is 8.0 miles (1.29 km).
- (2) The following steps shall be taken for each test:
- (i) Immediately after completion of the preconditioning, idle the vehicle. The idle period is not to be less than one minute or greater than two minutes
- (ii) With the sample selector valves in the "standby" position, connect evacuated sample collection bags to the dilute exhaust and dilution air sample collection systems.
- (iii) Start the CVS (if not already on), the sample pumps, the temperature recorder, the vehicle cooling fan, and the heated THC analysis recorder (diesel-cycle only). The heat exchanger of the constant volume sampler, if used, petroleum-fueled diesel-cycle THC analyzer continuous sample line should be preheated to their respective operating temperatures before the test begins.

- (iv) Adjust the sample flow rates to the desired flow rate and set the gas flow measuring devices to zero.
- (A) For gaseous bag samples (except THC samples), the minimum flow rate is 0.17 cfm (0.08 liters/sec).
- (B) For THC samples, the minimum FID (or HFID in the case of diesel-cycle vehicles) flow rate is 0.066 cfm (0.031 liters/sec).
- (C) CFV sample flow rate is fixed by the venturi design.
- (v) Attach the exhaust tube to the vehicle tailpipe(s).
- (vi) Start the gas flow measuring device, position the sample selector valves to direct the sample flow into the exhaust sample bag, the dilution air sample bag, turn on the petroleum-fueled diesel-cycle THC analyzer system integrator, mark the recorder chart, and record both gas meter or flow measurement instrument readings, (if applicable).
- (vii) Place vehicle in gear after starting the gas flow measuring device, but prior to the first acceleration. Begin the first acceleration 5 seconds after starting the measuring device.
- (viii) Operate the vehicle according to the US06 driving schedule, as described in appendix I, paragraph (g), of this part. Manual transmission vehicles shall be shifted according to the manufacturer recommended shift schedule, subject to review and approval by the Administrator. For further guidance on transmissions see §86.128–00.
- (ix) Paragraphs (f)(2)(ix)(A) and (B) of this section apply to vehicles for which the manufacturer is collecting US06 City and US06 Highway emissions for subsequent analysis according to the provisions of part 600 of this chapter. Vehicles for which emissions are being collected in a single continuous sample for subsequent analysis must be tested according to paragraph (x) of this section, and this paragraph (f)(2)(ix) will not apply.
- (A) At two seconds after the end of the deceleration which is scheduled to occur at 128 seconds (i.e., at 130 seconds), simultaneously switch the sample flows from the "US06 City" bags and samples to the "US06 Highway" bags and samples, switch gas flow measuring device No. 1 (and the petro-

- leum-fueled diesel hydrocarbon integrator No. 1 and mark the petroleum-fueled diesel hydrocarbon recorder chart if applicable) to "standby" mode, and start gas flow measuring device No. 2 (and the petroleum-fueled diesel hydrocarbon integrator No. 2 if applicable). Before the acceleration which is scheduled to occur at 136 seconds, record the measured roll or shaft revolutions.
- (B) At two seconds after the end of the deceleration which is scheduled to occur at 493 seconds (i.e., at 495 seconds), simultaneously switch the sample flows from the "US06 Highway" bags and samples to the "US06 City" bags and samples, switch off gas flow measuring device No. 2 (and the petroleum-fueled diesel hydrocarbon integrator No. 2 and mark the petroleumfueled diesel hydrocarbon recorder chart if applicable), and start gas flow measuring device No. 1 (and the petroleum-fueled diesel hydrocarbon integrator No. 1 if applicable). Before the acceleration which is scheduled to occur at 500 seconds, record the measured roll or shaft revolutions and the No. 2 gas meter reading or flow measurement instrument. As soon as possible transfer the "US06 Highway" haust and dilution air bag samples to the analytical system and process the samples according to \$86.140-94 obtaining a stabilized reading of the bag exhaust sample on all analyzers within 20 minutes of the end of the sample collection phase of the test.
- (x) Turn the engine off 2 seconds after the end of the last deceleration (i.e., engine off at 596 seconds).
- (xi) Five seconds after the engine stops running, simultaneously turn off gas flow measuring device No. 1 (and the petroleum-fueled diesel hydrocarbon integrator No. 1 and mark the petroleum-fueled diesel hydrocarbon recorder chart if applicable) and position the sample selector valves to the "standby" position. Record the measured roll or shaft revolutions and the No. 1 gas meter reading or flow measurement instrument.
- (xii) As soon as possible, transfer the exhaust and dilution air bag samples (or the US06 City exhaust and dilution air bag samples, if applicable) to the

§ 86.160-00

analytical system and process the samples according to §86.140-94 obtaining a stabilized reading of the bag exhaust sample on all analyzers within 20 minutes of the end of the sample collection phase of the test.

(xiii) Immediately after the end of the sample period, turn off the cooling fan, close the engine compartment cover, disconnect the exhaust tube from the vehicle tailpipe(s), and drive the vehicle from dynamometer.

(xiv) The CVS or CFV may be turned off, if desired.

[71 FR 77920, Dec. 27, 2006, as amended at 74 FR 61548, Nov. 25, 2009]

§86.160-00 Exhaust emission test procedure for SC03 emissions.

(a) Overview. The dynamometer operation consists of a single, 600 second test on the SC03 driving schedule, as described in appendix I, paragraph (h), this part. The vehicle preconditioned, in accordance with §86.132-00 of this subpart, to bring the vehicle to a warmed-up stabilized condition. This preconditioning is followed by a 10 minute vehicle soak (engine off) that proceeds directly into the SC03 driving schedule, during which continuous proportional samples of gaseous emissions are collected for analysis. The entire test, including the preconditioning driving, vehicle soak, and SC03 official test cycle, is either conducted in an environmental test facility or under test conditions that simulates testing in an environmental test cell (see §86.162-00 (a) for a discussion of simulation procedure approvals). The environmental test facility must be capable of providing the following nominal ambient test conditions of: 95 °F air temperature, 100 grains of water/pound of dry air (approximately 40 percent relative humidity), a solar heat load intensity of 850 W/m2, and vehicle cooling air flow proportional to vehicle speed. Section 86.161-00 discusses the minimum facility requirements and corresponding control tolerances for air conditioning ambient test conditions. The vehicle's air conditioner is operated or appropriately simulated for the duration of the test procedure (except for the vehicle 10 minute soak), including the preconditioning. For gasoline-fueled Otto-cycle vehicles, the

composite samples collected in bags are analyzed for THC, CO, CO_2 , CH_4 , and NO_X . For petroleum-fueled dieselcycle vehicles, THC is sampled and analyzed continuously according to the provisions of §86.110. Parallel bag samples of dilution air are analyzed for THC, CO, CO_2 , CH_4 , and NO_X .

- (b) Dynamometer activities. (1) All official air conditioning tests shall be run on a large single roll electric dynamometer or an equivalent dynamometer configuration that satisfies the requirements of §86.108–00.
- (2) Position (vehicle can be driven) the test vehicle on the dynamometer and restrain.
- (3) Required SC03 schedule test dynamometer inertia weight class selections are determined by the test vehicles test weight basis and corresponding equivalent weight as listed in the tabular information of §86.129–00(a) and discussed in §86.129–00 (e) and (f).
- (4) Set the dynamometer test inertia weight and roadload horsepower requirements for the test vehicle (see §86.129-00 (e) and (f)). The dynamometer's horsepower adjustment settings shall be set such that the force imposed during dynamometer operation matches actual road load force at all speeds.
- (5) The vehicle speed as measured from the dynamometer rolls shall be used. A speed vs. time recording, as evidence of dynamometer test validity, shall be supplied at request of the Administrator.
- (6) The drive wheel tires may be inflated up to a gauge pressure of 45 psi (310 kPa), or the manufacturer's recommended pressure if higher than 45 psi, in order to prevent tire damage. The drive wheel tire pressure shall be reported with the test results.
- (7) The driving distance, as measured by counting the number of dynamometer roll or shaft revolutions, shall be determined for the test.
- (8) Four-wheel drive and all-wheel drive vehicles may be tested either in a four-wheel drive or a two-wheel drive mode of operation. In order to test in the two-wheel drive mode, four-wheel drive and all-wheel drive vehicles may have one set of drive wheels disengaged; four-wheel and all-wheel drive

vehicles which can be shifted to a twowheel mode by the driver may be tested in a two-wheel drive mode of operation.

- (c) Vehicle and test activities for testing in a full environmental cell. The SFTP air conditioning test in an environmental test cell is composed of the following sequence of activities. Alternative procedures which appropriately simulate full environmental cell testing may be approved under the provisions of §§ 86.162–00(a) and 86.163–00.
- (1) Drain and fill the vehicle's fuel tank to 40 percent capacity with test fuel. If a vehicle has gone through the drain and fuel sequence less than 72 hours previously and has remained under laboratory ambient temperature conditions, this drain and fill operation can be omitted (see §86.132-00(c)(2)(ii)).
- (2)(i) Position the variable speed cooling fan in front of the test vehicle with the vehicle's hood down. This air flow should provide representative cooling at the front of the test vehicle (air conditioning condenser and engine) during the SC03 driving schedule. See §86.161–00(e) for a discussion of cooling fan specifications.
- (ii) In the case of vehicles with rear engine compartments (or if this front location provides inadequate engine cooling), an additional cooling fan shall be placed in a position to provide sufficient air to maintain vehicle cooling. The fan capacity shall normally not exceed 5300 cfm (2.50 m³/s). If, however, it can be demonstrated that during road operation the vehicle receives additional cooling, and that such additional cooling is needed to provide a representative test, the fan capacity may be increased or additional fans used if approved in advance by the Administrator.
 - (3) Close all vehicle windows.
- (4) Connect the emission test sampling system to the vehicle's exhaust tail pipe(s).
- (5)(i) Set the environmental test cell ambient test conditions to the conditions defined in §86.161-00.
- (ii) Turn on the solar heating system. (iii) All vehicle test phases of pre-
- (iii) All vehicle test phases of preconditioning, soak, and the official SC03 test cycle are to be performed in this set of ambient test conditions.

- (6) Set the air conditioning system controls as follows:
- (i) A/C mode setting at Maximum.
- (ii) Airflow setting at Recirculate, if so equipped.
 - (iii) Fan setting at Highest setting.
- (iv) A/C Temperature setting at full cool (for automatic systems set at 72 $^{\circ}$ F).
- (v) Air conditioning controls should be placed in the "on" position prior to vehicle starting so that the air conditioning system is active whenever the engine is running.
- (7) Start the vehicle (with air conditioning system on) and conduct a preconditioning cycle as discussed in §86.132–00(o)(1).
- (i) If engine stalling should occur during any air conditioning test cycle operation, follow the provisions of §86.136-90 (Engine starting and restarting).
- (ii) For manual transmission vehicles, the vehicle shall be shifted according the provisions of §86.128-00.
- (8) Following the preconditioning cycle, the test vehicle (and consequently the air conditioning system) and cooling fan(s) are turned off and the vehicle is allowed to soak in the ambient conditions of paragraph (c)(5) of this section for 10 ±1 minutes.
- (9) Start engine (with air conditioning system also running). Fifteen seconds after the engine starts, place vehicle in gear.
- (10) Eighteen seconds after the engine starts, begin the initial vehicle acceleration of the driving schedule.
- (11) Operate the vehicle according to the SC03 driving schedule, as described in appendix I, paragraph (h), of this part.
- (12) Turn the engine off 2 seconds after the end of the last deceleration (i.e., engine off at 596 seconds).
- (d) Exhaust Emission Measurement Activities. The following activities are performed, when applicable, in order to meet the timing of the vehicle test and environmental facility activities.
- (1) Perform the test bench sampling calibration sequence outlined in §86.140-94 prior to or in conjunction with each series of exhaust emission measurements.

§86.161-00

- (2) With the sample selector valves in the "standby" position, connect evacuated sample collection bags to the dilute exhaust and dilution air sample collection systems.
- (3) Start the CVS (if not already on), the sample pumps, the temperature recorder, the vehicle cooling fan, and the heated THC analysis recorder (dieselcycle only). The heat exchanger of the constant volume sampler, if used, petroleum-fueled diesel-cycle THC analyzer continuous sample line should be preheated to their respective operating temperatures before the test begins.
- (4) Adjust the sample flow rates to the desired flow rate and set the gas flow measuring devices to zero.
- (i) For gaseous bag samples (except THC samples), the minimum flow rate is 0.17 cfm (0.08 liters/sec).
- (ii) For THC samples, the minimum FID (or HFID in the case of diesel-cycle vehicles) flow rate is 0.066 cfm (0.031 1/sec).
- (iii) CFV sample flow rate is fixed by the venturi design.
- (5) Attach the exhaust tube to the vehicle tailpipe(s).
- (6) Start the gas flow measuring device, position the sample selector valves to direct the sample flow into the exhaust sample bag, the dilution air sample bag, turn on the petroleum-fueled diesel-cycle THC analyzer system integrator, mark the recorder chart, and record both gas meter or flow measurement instrument readings, if applicable.
- (7) Start the engine (with air conditioning system also running). Fifteen seconds after the engine starts, place vehicle in gear.
- (8) Twenty seconds after the engine starts, begin the initial vehicle acceleration of the driving schedule.
- (9) Operate the vehicle according to the SC03 driving schedule.
- (10) Turn the engine off 2 seconds after the end of the last deceleration (i.e., engine off at 596 seconds).
- (11) Five seconds after the engine stops running, simultaneously turn off gas flow measuring device No. 1 (and the petroleum-fueled diesel hydrocarbon integrator No. 1 and mark the petroleum-fueled diesel hydrocarbon recorder chart if applicable) and position the sample selector valves to the

"standby" position. Record the measured roll or shaft revolutions and the No. 1 gas meter reading or flow measurement instrument).

- (12) As soon as possible, transfer the exhaust and dilution air bag samples to the analytical system and process the samples according to \$86.140 obtaining a stabilized reading of the bag exhaust sample on all analyzers within 20 minutes of the end of the sample collection phase of the test.
- (13) Immediately after the end of the sample period, turn off the cooling fan, disconnect the exhaust tube from the vehicle tailpipe(s), and drive the vehicle from dynamometer.
- (14) The CVS or CFV may be turned off, if desired.
- (e) NO_X humidity correction. Calculated NO_X exhaust emissions from air conditioning tests conducted in an environmental test cell at a nominal 100 grains of water/pound of dry air are to be corrected for humidity to 100 grains of water/pound of dry air (see the relationship of 86.164-00(d)).

[61 FR 54895, Oct. 22, 1996, as amended at 70 FR 40434, July 13, 2005; 70 FR 72928, Dec. 8, 2005]

§ 86.161-00 Air conditioning environmental test facility ambient requirements.

The goal of an air conditioning test facility is to simulate the impact of an ambient heat load on the power requirements of the vehicle's air conditioning compressor while operating on a specific driving cycle. The environmental facility control elements that are discussed are ambient air temperature and humidity, minimum test cell size, solar heating, and vehicle frontal air flow.

- (a) Ambient air temperature. (1) Ambient air temperature is controlled, within the test cell, during all phases of the air conditioning test sequence to 95 ±2 °F on average and 95 ±5 °F as an instantaneous measurement.
- (2) Air temperature is recorded continuously at a minimum of 30 second intervals. Records of cell air temperatures and values of average test temperatures are maintained by the manufacturer for all certification related programs.

- (b) Ambient humidity. (1) Ambient humidity is controlled, within the test cell, during all phases of the air conditioning test sequence to an average of 100 ±5 grains of water/pound of dry air.
- (2) Humidity is recorded continuously at a minimum of 30 second intervals. Records of cell humidity and values of average test humidity are maintained by the manufacturer for all certification related programs.
- (c) Minimum test cell size. (1) The recommended minimum environmental exhaust emission test cell size is width 20 feet, length 40 feet, and height 10 feet.
- (2) Test cells with smaller size dimensions may be approved by the Administrator if it can be shown that all of the ambient test condition performance requirements are satisfied.
- (d) Solar heat loading. (1)(i) Acceptable types of radiant energy emitters that may be used for simulating solar heat load are:
 - (A) Metal halide;
- (B) Quartz halogen with dichroic mirrors; and
 - (C) Sodium iodide.
- (ii) The Administrator will approve other types of radiant energy emitters if the manufacturer can show they satisfy the requirements of this section.
- (2) The height of the minimal cell size will dictate the type of radiant energy source that will satisfy the spectral distribution and uniformity definitions of this section.
- (3) Radiant energy specifications. (i) Simulated solar radiant energy intensity is determined as an average of the two points measured at:
- (A) Centerline of the test vehicle at the base of the windshield.
- (B) Centerline of the vehicle at the base of the rear window (truck and van location defined as bottom of vertical window or where an optional window would be located).
- (ii) The radiant energy intensity set point is 850 ±45 watts/square meter.
- (iii) The definition of an acceptable spectral distribution is contained in the following table:

DEFINITION OF THE SPECTRAL DISTRIBUTION

| Band width (nanometers) | Percent of total
spectrum | | |
|-------------------------|------------------------------|-----------------------|--|
| | Lower limit (percent) | Upper limit (percent) | |
| <320 | 0 | 0 | |
| 320-400 | 0 | 7 | |
| 400-780 | 45 | 55 | |
| >780 | 35 | 53 | |

NOTE: Filter the UV region between 280 and 320 wave lengths.

- (iv) The angle of incidence of radiant energy is defined as 90 degrees from the test cell floor.
- (v) The requirements for measuring the uniformity of radiant energy are:
- (A) The radiant energy uniformity tolerance is ±15 percent of the radiant energy intensity set point of 850 watts/square meter.
- (B) The uniformity of radiant energy intensity is measured at each point of a 0.5 meter grid over the entire footprint of the test vehicle at the elevation of one meter including the footprint edges.
- (C) Radiant energy uniformity must be checked at least every 500 hours of emitter usage or every six months depending on which covers the shorter time period; and every time major changes in the solar simulation hardware occur.
- (vi) The radiant energy intensity measurement instrument specifications (minimum) are:
- (A) Sensitivity of 9 microvolts per watt/square meter:
 - (B) Response time of 1 second;
 - (C) Linearity of ± 0.5 percent; and
- (D) Cosine of ±1 percent from normalization 0-70 degree zenith angle.
- (e) Vehicle frontal air flow. The Administrator will approve frontal air flow based on "blower in box" technology as an acceptable simulation of environmental air flow cooling for the air conditioning compressor and engine, provided the following requirements are satisfied.
- (1) The minimum air flow nozzle discharge area must be equal or exceed the vehicle frontal inlet area. Optimum discharge area is 18 square feet (4.25×4.25), however, other sizes can be used.
- (2) Air flow volumes must be proportional to vehicle speed. With the above

§ 86.162-00

optimum discharge size, the fan volume would vary from 0 cubic feet/minute (cfm) at 0 mph to approximately 95,000 cfm at 60 mph. If this fan is also the only source of cell air circulation or if fan operational mechanics make the 0 mph air flow requirement impractical, air flow of 2 mph or less will be allowed at 0 mph vehicle speed.

- (3) The fan air flow velocity vector perpendicular to the axial flow velocity vector shall be less than 10 percent of the mean velocity measured at fan speeds corresponding to vehicle speeds of 20 and 40 mph.
- (4)(i) Fan axial air flow velocity is measured two feet from nozzle outlet at each point of a one foot grid over the entire discharge area.
- (ii) The uniformity of axial flow tolerance is 20 percent of the fan speeds corresponding to vehicle speeds of 20 and 40 mph.
- (5) The instrument used to verify the air velocity must have an accuracy of 2 percent of the measured air flow speed.
- (6) The fan discharge nozzle must be located 2 to 3 feet from the vehicle and 0 to 6 inches above the test cell floor during air conditioning testing. This applies to non-wind tunnel environmental test cells only.
- (7) The design specifications discussed in paragraphs (e)(1) through (e)(5) of this section must be verified by the manufacturer prior to conducting certification air conditioning tests

[61 FR 54897, Oct. 22, 1996, as amended at 70 FR 40434, July 13, 2005]

§86.162-00 Approval of alternative air conditioning test simulations and descriptions of AC1 and AC2.

The alternative air conditioning test procedures AC1 and AC2 are approved by the Administrator for all light-duty vehicles and light-duty trucks only for the model years of 2000, 2001, and 2002. To obtain Administrator approval of other simulation test procedures a manufacturer must satisfy the requirements of paragraph (a) of this section and meet the requirements of §86.163–00. Air conditioning tests AC1 and AC2 are simulations of the environmental test cell air conditioning test discussed in §86.160–00. AC1 simulates, in stand-

ard test cell ambient conditions and with the air conditioning off, the exhaust emission results of air conditioning operation in an environmental test cell by adding additional power requirements to roadload dynamometer requirements. AC2 simulates, in standard test cell ambient conditions and with the air conditioning controls in the heat position, the exhaust emission results of air conditioning operation in an environmental test cell by adding a heat load to the passenger compartment. The only differences between the test activities described in §86.160-00 and those for AC1 and AC2 occur as the result of how the effect of the environmental cell ambient test conditions, defined in §86.160-00(c)(5)(i), are simulated in a standard test cell nominal ambient conditions of 76 °F and 50 grains of water/pound of dry air. Paragraph (a) of this section discusses the procedure by which a manufacturer can obtain Administrator approval of other air conditioning test simulation procedures. Paragraph (b) of this section describes the AC1 test procedure and paragraph (c) of this section describes the AC2 test procedure.

- (a) Upon petition from a manufacturer or upon the Agency's own initiative, the Administrator will approve a simulation of the environmental cell for air conditioning test (SC03) described in §86.160–00 providing that the procedure can be run by the Administrator for SEA and in-use enforcement testing and providing that the criteria of paragraphs (a)(1)(2), and (3) of this section are satisfied.
- (1) In deciding whether approvals will be granted, the Administrator may consider data showing how well the simulation matches environmental cell test data for the range of vehicles to be covered by the simulation including items such as the tailpipe emissions, air conditioning compressor load, and fuel economy.
- (2) The Administrator has approved test procedures AC1 and AC2 for only the model years of 2000, 2001, and 2002.
- (3) Excluding the AC1 and AC2 procedures described in paragraphs (b) and (c) of this section for model years 2000, 2001, and 2002, for any simulation approved under paragraph (a) of this section, the manufacturer must agree to

be subject to an ongoing yearly correlation spot check as described in §86.163-00.

- (4) Once a simulation is approved and used by a manufacturer for testing for a given vehicle, EPA agrees to use the simulation test procedure for all official testing conducted on that vehicle by the Agency for certification, SEA, and recall purposes, excluding spot check testing and vehicles which fail the spot check criteria as described in §86.163–00.
- (5) EPA will moniter the aggregate results of spot check testing and full environmental test cells. If EPA determines, based on such aggregate results, that any simulation (other than the AC1 and AC2 procedures described in paragraphs (b) and (c) of this section for the 2000, 2001, and 2002 model years) is producing test results consistantly below those from a full environmental test cell, EPA may review its approval of the simulation.
- (b) AC1 test procedure. (1) Section 86.160–00(a) is applicable to the AC1 test procedure except for the discussion of the environmental test requirements. The AC1 test procedure simulates the effect of air conditioning operation in the environmental cell test conditions by adding the measured horsepower of the air conditioning system compressor, converted to an equivalent roadload component, to the normal dynamometer roadload horsepower.
- (2) Section 86.160-00(b) is applicable to the AC1 test procedure except that the dynamometer horsepower settings procedure of §86.160-00(b)(4) is expanded to include a horsepower increase adjustment.
- (i) The following describes one acceptable method of obtaining the required compressor horsepower and the corresponding roadload equivalent horsepower adjustment. Air compressor horsepower is measured during a SC03 air conditioning test cycle while operating in an environmental test cell as described in §86.160–00.
- (A) Install an air conditioning (A/C) compressor with a strain-gauged input shaft that measures shaft torque in foot pounds. Other measurement techniques that produce data that can be shown will estimate A/C compressor horsepower are also acceptable.

(B) Obtain the engine crankshaft to A/C compressor pulley diameter (D) ratio (ACPR) as:

ACPR=D(crankshaft pulley)/D(A/C pulley)

- (C) Record the following parameters, as a function of accumulated time (t), at least once per second from second 0 to second 600 while driving the SC03 cycle with the air conditioning system operating.
- (1) Engine revolutions/minute $(ERPM_t)$.
- (2) Compressor input torque in foot pounds (CT_1).
- (D) For each second of data recorded from paragraph (b)(2)(i)(C) of this section, calculate compressor horsepower (CHP₁) as:

$CHP_t = (CT_t)(ERPM_t)(ACPR)/5252$

(E) For each second of accumulated time and the data of paragraph (b)(2)(i) (B) and (D) of this section, determine a value of air conditioning compressor roadload force (ACRF_t) that is equivalent to the air conditioning compressor force on the engine as:

 $ACRF_t = (CHP_t)(375)/V_t$.

where:

- $V_{\rm t}$ equals vehicle SC03 cycle speed in miles per hour for each accumulated second of time, and 375 is a units constant to convert (ACRF_t) to foot pounds of force.
- (F) Values of (ACRF_t) at each second of time are added to the corresponding roadload dynamometer force requirements of \$86.129-00(e) to obtain an approximation of the force generated by the vehicle engine during a SC03 test in an environmental test cell.
- (ii) The method by which the values of (ACRF_t) additional dynamometer load is applied by the dynamometer to the vehicle tire surface will vary with dynamometer design and its force simulation capabilities. If the dynamometer has grade simulation capabilities, increasing load by simulating varying grades is one acceptable method of applying (ACRF_t) values.
- (iii) For those calculated values of $(ACRF_t)$ which exceed the force capacity of the dynamometer being used for simulation test, replace the calculated values with the maximum road force capacity of the dynamometer. The Administrator would normally not expect $(ACRF_t)$ values to exceed dynamometer

§ 86.162-03

capability for time periods of more than a second.

- (iv) Values of $(ACRF_t)$ for application to AC1 testing should be an average of at least two runs unless the manufacturer can demonstrate to the Administrator that one run repeatability is acceptable.
- (v) Values of (ACRF₁) for application to AC1 testing are to be obtained for each vehicle and engine family combination. If only one vehicle configuration is selected to represent an engine family, the selected configuration is the vehicle expected to produce the highest air conditioning load requirements. A manufacturer may petition the Administrator to reduce the number of (ACRF₁) test vehicles for their product line, if they can show that the highest air conditioning loads are covered with a lesser number than one per family.
- (vi) Test results, calculations, and dynamometer setting values associated with making these roadload determinations are to be retained by the manufacturer as part of their certification records.
- (3) Perform the SC03 air conditioning test sequence as described in §86.160–00(c) with the following exceptions:
- (i) The variable speed cooling fan of \$86.160-00(c)(2)(ii) is replaced with the fixed speed cooling fan requirements of \$86.159-00(b).
- (ii) The position of vehicle windows is optional.
- (iii) The nominal ambient air test conditions of §86.160–00(b)(5)(i) (A) and (B) are replaced with 76 °F and 50 grains of water/pound of dry air and the solar heat load of §86.160–00(b)(5)(i)(C) is omitted.
- (iv) The air conditioning system is not operated during the SC03 test cycle. Operation of the air conditioning during preconditioning test cycles is optional.
- (4) Section 86.160-00(d) is applicable to the AC1 test procedure.
- (5) NO_X humidity correction. Calculated NO_X exhaust emissions from air conditioning tests conducted in a standard test cell at a nominal 50 grains of water/pound of dry air are corrected for humidity to 75 grains of water/pound of dry air (see the relationship of §86.144–94(c)(7)(iv)(B)).

- (c) AC2 test procedure. (1) section 86.160–00(a) is applicable the AC2 test procedure except for the discussion of the environmental test requirements. The AC2 test procedure simulates the effect of air conditioning operation in the environmental cell test conditions by adding heat from the vehicle's heating system to the interior of the passenger compartment.
- (2) Section 86.160-00(b) is applicable to the AC2 test procedure.
- (3) Section $8\overline{6}.160-00$ (c) is applicable except for the following:
- (i) Section 86.160-00(c)(3) is applicable except the drivers side front window is left open and all the others are closed.
- (ii) The nominal ambient air test conditions of \$86.160-00(b)(5)(i) (A) and (B) are replaced with 76 °F and 50 grains of water/pound of dry air and the solar heat load of \$86.160-00(b)(5)(i)(C) is omitted.
- (iii) The control position instruction of \$86.160-00(c)(6)(iv) is replaced with set the A/C temperature control to the highest warm position (maximum for automatic systems).
- (4) Section 86.160-00(d) is applicable to the AC2 test procedure.
- (5) NO_x humidity correction. Calculated NO_x exhaust emissions from air conditioning tests conducted in a standard test cell at a nominal 50 grains of water/pound of dry air are corrected for humidity to 75 grains of water/pound of dry air (see the relationship of §86.144–94(c)(7)(iv)(B)).

[61 FR 54898, Oct. 22, 1996]

§86.162-03 Approval of alternative air conditioning test simulations.

- (a) Upon petition from a manufacturer or upon the Agency's own initiative, the Administrator will approve a simulation of the environmental cell for air conditioning test (SC03) described in §86.160–00 providing that the procedure can be run by the Administrator for SEA and in-use enforcement testing and providing that the following criteria are met:
- (1) In deciding whether approvals will be granted, the Administrator will consider data showing how well the simulation matches environmental cell test data for the range of vehicles to be covered by the simulation including items such as the tailpipe emissions,

air conditioning compressor load, and fuel economy.

- (2) For any simulation approved under paragraph (a) of this section, the manufacturer must agree to be subject to an ongoing yearly correlation spot check as described in §86.163–00.
- (3) Once a simulation is approved and used by a manufacturer for testing for a given vehicle, EPA agrees to use the simulation test procedure for all official testing conducted on that vehicle by the Agency for certification, SEA, and recall purposes, excluding spot check testing and vehicles which fail the spot check criteria as described in §86.163–00.
- (4) EPA will moniter the aggregate results of spot check testing and full environmental test cells. If EPA determines, based on such aggregate results, that any simulation is producing test results consistantly below those from a full environmental test cell, EPA may review its approval of the simulation.
 - (b) [Reserved]

[61 FR 54899, Oct. 22, 1996]

§86.163-00 Spot check correlation procedures for vehicles tested using a simulation of the environmental test cell for air conditioning emission testing.

This section is applicable for vehicles which are tested using a simulation of the environmental test cell approved under the provisions of §86.162–00(a).

- (a) The Administrator may select up to five emission data vehicles (one emission data vehicle for small volume manufacturers), including vehicles submitted for running change approval, each model year for any manufacturer undergoing the spot checking procedures of this section.
- (b) Testing conducted under this section (including testing performed in an environmental test cell) will be considered as official data as described in §86.091–29 and used in determining compliance with the standards. Such testing must comply with all applicable emission standards of subpart A of this part. Retests for the purpose of emission compliance will be allowed using the procedures described in §86.091–29.
- (c) Spot check procedures. (1) Subject to the limitations of paragraphs (a) and (d)(2)(iii) of this section, the Adminis-

trator may require that one or more of the test vehicles which use a simulation rather than actual testing in an environmental test cell for air conditioning emission testing be submitted at a place the Administrator will designate for air conditioning emission testing in an environmental test cell as described in §86.160-00. The Administrator may order this testing to be conducted at a manufacturer facility. All manufacturers which use a simulation instead of environmental cell testing must have access to an environment test cell meeting the requirements of §86.161-00 to perform this testing.

- (2) An air conditioning emission test will be performed as described in §86.162–00 in a full environmental test cell.
- (i) The results of the original simulation test and the full environmental test cell required in paragraph (c)(1) of this section are compared. In order to pass the spot check, the test results must pass both the following two criteria:
- (A) The NO_X emission results of the simulation test must be at least 85% of the NO_X emission results of the environmental chamber test.
- (B) The fuel consumption of the simulation test must be at least 95% of the fuel consumption of the environmental chamber test.
- (ii) If either of two criteria of paragraph (c)(2)(i) of this section were not met, a retest is allowed. The manufacturer may elect to conduct either a retest of the simulation procedure or the environmental chamber testing. In order to pass the spot check, the test results must pass both the following two criteria using the retest test result.
- (A) The NO_X emission results of the simulation test must be at least 85% of the NO_X emission results of the environmental chamber test.
- (B) The fuel consumption of the simulation test must be at least 95% of the fuel consumption of the environmental chamber test.
- (iii) If either of the two criteria of paragraph (c)(2)(ii) of this section were not met, a second retest is allowed. The procedure not selected for the first retest must be used for the second retest, yielding two test results for

§ 86.164-00

each procedure. In order to pass the spot check, the test results must pass both the following two criteria using the average test result for each procedure:

- (A) The NO_X emission results of the simulation test must be at least 85% of the NO_X emission results of the environmental chamber test.
- (B) The fuel consumption of the simulation test must be at least 95% of the fuel consumption of the environmental chamber test.
- (iv) If the spot check criteria have not passed after any of the initial test, the first retest, or the second retest the spot check is considered failed.
- (d) Consequences of failing a spot check. (1) If the emission results of the testing using the environmental test chamber passes all the applicable standards, those test results may be used to obtain a certificate of conformity.
- (2) The Administrator will allow up to 60 days for the manufacturer to supply additional data addressing the correlation of the simulation with a full environmental test cell.
- (i) If that data prove to the satisfaction of the Administrator that the simulation produces results that correlate sufficiently with the environmental test chamber, the Administrator may allow the continued use of the simulation.
- (ii) Otherwise, the Administrator will determine that the simulation fails to meet adequate correlation levels with full environmental testing. As a consequence of this finding, all future air conditioning emission testing on the population of vehicles represented by the failing-spot-check test vehicle (which may include past model year configurations) will be conducted using an environment chamber or a different (or corrected) approved simulation procedure.
- (iii) For each vehicle that fails a spot check, the Administrator may select up to two additional vehicles to test for the spot check that do not count against the five vehicle limit of paragraph (a) of this section.
- (e) EPA will monitor the aggregate results of spot check testing and full environmental test cells. If EPA determines, based on such aggregate results,

that any simulation (other than the AC1 and AC2 procedures described in paragraphs (b) and (c) of this section for the 2000, 2001, and 2002 model years) is producing test results consistently below those from a full environmental test cell, EPA may review its approval of the simulation.

[61 FR 54899, Oct. 22, 1996]

§86.164-00 Supplemental Federal Test Procedure calculations.

- (a) The provisions of §86.144–94 (b) and (c) are applicable to this section except that the NO_X humidity correction factor of §86.144–94(c)(7)(iv) must be modified when adjusting SC03 environmental test cell NO_X results to 100 grains of water (see paragraph (d) of this section). These provisions provide the procedures for calculating mass emission results of each regulated exhaust pollutant for the test schedules of FTP, US06, and SC03.
- (b) The provisions of §86.144–94(a) are applicable to this section. These provisions provide the procedures for determining the weighted mass emissions for the FTP test schedule $(Y_{\rm wm})$.
- (c)(1) When the test vehicle is equipped with air conditioning, the final reported test results for the SFTP composite (NMHC+NO_X) and optional composite CO standards shall be computed by the following formulas.
- (i) $Y_{WSFTP} = 0.35(Y_{FTP}) + 0.37(Y_{SC03}) + 0.28(Y_{US06})$

Where:

- (A) Y_{WSFTP} =Mass emissions per mile for a particular pollutant weighted in terms of the contributions from the FTP, SC03, and US06 schedules. Values of Y_{WSFTP} are obtained for each of the exhaust emissions of NMHC, NO_X. and
- (B) Y_{FTP} =Weighted mass emissions per mile (Ywm) based on the measured driving distance of the FTP test schedule.
- (C) Y_{SC03} =Calculated mass emissions per mile based on the measured driving distance of the SC03 test schedule.
- (D) $Y_{\rm US06}$ =Calculated mass emissions per mile based on the measured driving distance of the US06 test schedule.
- (ii) Composite (NMHC=NO $_{\rm X}$) + $Y_{\rm WSFTP}({\rm NMHC})$ $W_{\rm SFTP}({\rm NO}_{\rm X})$ Where:

- (A) $Y_{WSFTP}(NMHC)$ =results of paragraph (c)(1)(i) of this section for NMHC.
- (B) $Y_{WSFTP}(NO_X)$ =results of paragraph (c)(1)(i) of this section for NO_X .
- (2) When the test vehicle is not equipped with air conditioning, the relationship of paragraph (c)(1)(i) of this section is:
- (i) Y_{WSFTP} =0.72(Y_{FTP})+0.28(Y_{US06}) Where:
- (A) Y_{WSFTP} =Mass emissions per mile for a particular pollutant weighted in terms of the contributions from the FTP and US06 schedules. Values of Y_{WSFTP} are obtained for each of the exhaust emissions of NMHC, NO_X . and CO
- (B) Y_{FTP} =Weighted mass emissions per mile (Ywm) based on the measured driving distance of the FTP test schedule.
- (C) $Y_{\rm US06}$ =Calculated mass emissions per mile based on the measured driving distance of the US06 test schedule.
- (ii) Composite $(NMHC+NO_X) = Y_{WSFTP}(NMHC) + Y_{WSFTP}(NO_X)$ Where:
- (A) $Y_{WSFTP}(NMHC)$ =results of paragraph (c)(2)(i) of this section for NMHC.
- (B) $Y_{WSFTP}(NO_X)$ =results of paragraph (c)(2)(i) of this section for NO_X .
- (d) The NO_X humidity correction factor for adjusting NO_X test results to the environmental test cell air conditioning ambient condition of 100 grains of water/pound of dry air is:

K_H (100)=0.8825/[1-0.0047(H-75)]

Where:

H=measured test humidity in grains of water/pound of dry air.

[61 FR 54900, Oct. 22, 1996, as amended at 70 FR 40434, July 13, 2005]

§86.164-08 Supplemental Federal Test Procedure calculations.

(a) The provisions of §86.144–94 (b) and (c) are applicable to this section except that the NO_X humidity correction factor of §86.144–94(c)(7)(iv) must be modified when adjusting SC03 environmental test cell NO_X results to 100 grains of water according to paragraph (d) of this section. These provisions provide the procedures for calculating mass emission results of each regulated exhaust pollutant for the test schedules of FTP, US06, and SC03.

- (b) The provisions of §86.144–94(a) are applicable to this section. These provisions provide the procedures for determining the weighted mass emissions for the FTP test schedule $(Y_{\rm wm})$.
- (c)(1) When the test vehicle is equipped with air conditioning, the final reported test results for the SFTP composite (NMHC+NO $_{\rm X}$) and optional composite CO standards shall be computed by the following formulas.
- (i) $Y_{WSFTP} = 0.35(Y_{FTP}) + 0.37(Y_{SC03}) + 0.28(Y_{US06})$

Where:

- (A) Y_{WSFTP} = Mass emissions per mile for a particular pollutant weighted in terms of the contributions from the FTP, SC03, and US06 schedules. Values of Y_{WSFTP} are obtained for each of the exhaust emissions of NMHC, NO_X and CO
- (B) Y_{FTP} = Weighted mass emissions per mile (Y_{WM}) based on the measured driving distance of the FTP test schedule.
- (C) Y_{SC03} = Calculated mass emissions per mile based on the measured driving distance of the SC03 test schedule.
- (D)(1) Y_{US06} = Calculated mass emissions per mile based on the measured driving distance of the US06 test schedule: or.
- (2) In the case of a 2-phase US06 test run according to the provisions of §86.159-08(f)(2) and part 600 of this chapter:

YUS06 = Calculated mass emissions per mile, using the summed mass emissions of the "US06 City" phase and the "US06 Highway" phase, based on the measured driving distance of the US06 test schedule. The "US06 City" phase shall be sampled during seconds 0–130 and from 495 seconds until five seconds after the engine stops running (e.g. 602 or 603 seconds) of the US06 driving schedule. The "US06 Highway" phase shall be sampled during seconds 130–495 of the US06 driving schedule),

(ii) Composite $(NMHC+NO_X)$ $Y_{WSFTP}(NMHC) + Y_{WSFTP}(NO_X)$

Where:

- (A) $Y_{WSFTP}(NMHC)$ = results of paragraph (c)(1)(i) of this section for NMHC.
- (B) $Y_{WSFTP}(NO_X)$ = results of paragraph (c)(1)(i) of this section for NO_X .
- (2) When the test vehicle is not equipped with air conditioning, the final reported test results for the SFTP

§ 86.165-12

composite $(NMHC+NO_X)$ and optional composite CO standards shall be computed by the following formulas.

- (i) Y_{WSFTP} = 0.72($Y_{FTP}) + 0.28(Y_{US06})$ Where:
- (A) Y_{WSFTP} = Mass emissions per mile for a particular pollutant weighted in terms of the contributions from the FTP and US06 schedules. Values of Y_{WSFTP} are obtained for each of the exhaust emissions of NMHC, NO_X and CO.
- (B) Y_{FTP} = Weighted mass emissions per mile (Ywm) based on the measured driving distance of the FTP test schedule.
- (C)(1) Y_{US06} = Calculated mass emissions per mile based on the measured driving distance of the US06 test schedule; or
- (2) In the case of a 2-phase US06 test run according to the provisions of \$86.159-08(f)(2) and part 600 of this chapter:

YUS06 = Calculated mass emissions per mile, using the summed mass emissions of the "US06 City" phase and the "US06 Highway" phase, based on the measured driving distance of the US06 test schedule. The "US06 City" phase shall be sampled during seconds 0–130 and from 495 seconds until five seconds after the engine stops running (e.g. 602 or 603 seconds) of the US06 driving schedule. The "US06 Highway" phase shall be sampled during seconds 130–495 of the US06 driving schedule),

- (ii) Composite $(NMHC+NO_X) = Y_{WSFTP}(NMHC) + Y_{WSFTP}(NO_X)$ Where:
- (A) $Y_{WSFTP}(NMHC)$ = results of paragraph (c)(2)(i) of this section for NMHC.
- (B) $Y_{WSFTP}(NO_X)$ = results of paragraph (c)(2)(i) of this section for NO_X .
- (d) The NO_X humidity correction factor for adjusting NO_X test results to the environmental test cell air conditioning ambient condition of 100 grains of water/pound of dry air is:

 $\mathrm{K_H~(100)} = 0.8825/[1{-}0.0047(\mathrm{H}{-}75)]$

Where:

- H = measured test humidity in grains of water/pound of dry air.
- [71 FR 77922, Dec. 27, 2006, as amended at 74 FR 61548, Nov. 25, 2009]

§86.165-12 Air conditioning idle test procedure.

- (a) Applicability. This section describes procedures for determining air conditioning-related CO_2 emissions from light-duty vehicles, light-duty trucks, and medium-duty passenger vehicles. The results of this test are used to qualify for air conditioning efficiency CO_2 credits according to \$86.1866-12(c).
- (b) Overview. The test consists of a brief period to stabilize the vehicle at idle, followed by a ten-minute period at idle when CO2 emissions are measured without any air conditioning systems operating, followed by a ten-minute period at idle when CO2 emissions are measured with the air conditioning system operating. This test is designed to determine the air conditioning-related CO₂ emission value, in grams per minute. If engine stalling occurs during cycle operation, follow the provisions of §86.136-90 to restart the test. Measurement instruments must meet the specifications described in this subpart.
- (c) Test cell ambient conditions. (1) Ambient humidity within the test cell during all phases of the test sequence shall be controlled to an average of 40–60 grains of water/pound of dry air.
- (2) Ambient air temperature within the test cell during all phases of the test sequence shall be controlled to 73–80 °F on average and 75 ± 5 °F as an instantaneous measurement. Air temperature shall be recorded continuously at intervals of not more than 30 seconds.
- (d) Test sequence. (1) Connect the vehicle exhaust system to the raw sampling location or dilution stage according to the provisions of this subpart. For dilution systems, dilute the exhaust as described in this subpart. Continuous sampling systems must meet the specifications provided in this subpart.
- (2) Test the vehicle in a fully warmed-up condition. If the vehicle has soaked for two hours or less since the last exhaust test element, preconditioning may consist of a 505 Cycle, 866 Cycle, US06, or SC03, as these terms are defined in §86.1803-01, or a highway fuel economy test procedure, as defined in §600.002-08 of this chapter. For soak

periods longer than two hours, precondition the vehicle using one full Urban Dynamometer Driving Schedule. Ensure that the vehicle has stabilized at test cell ambient conditions such that the vehicle interior temperature is not substantially different from the external test cell temperature. Windows may be opened during preconditioning to achieve this stabilization.

- (3) Immediately after the preconditioning, turn off any cooling fans, if present, close the vehicle's hood, fully close all the vehicle's windows, ensure that all the vehicle's air conditioning systems are set to full off, start the CO_2 sampling system, and then idle the vehicle for not less than 1 minute and not more than 5 minutes to achieve normal and stable idle operation.
- (4) Measure and record the continuous CO_2 concentration for 600 seconds. Measure the CO_2 concentration continuously using raw or dilute sampling procedures. Multiply this concentration by the continuous (raw or dilute) flow rate at the emission sampling location to determine the CO_2 flow rate. Calculate the CO_2 cumulative flow rate continuously over the test interval. This cumulative value is the total mass of the emitted CO_2 . Alternatively, CO_2 may be measured and recorded using a constant velocity sampling system as described in §§ 86.106–96(a)(2) and 86.109.
- (5) Within 60 seconds after completing the measurement described in paragraph (d)(4) of this section, turn on the vehicle's air conditioning system. Set automatic air conditioning systems to a temperature 9 °F (5 °C) below the ambient temperature of the test cell. Set manual air conditioning systems to maximum cooling with recirculation turned off, except that recirculation shall be enabled if the air conditioning system automatically defaults to a recirculation mode when set to maximum cooling. Continue idling the vehicle while measuring and recording the continuous CO₂ concentration for 600 seconds as described in paragraph (d)(4) of this section. Air conditioning systems with automatic temperature controls are finished with the test after this 600 second idle period. Manually controlled air conditioning systems must complete one ad-

ditional idle period as described in paragraph (d)(6) of this section.

- (6) This paragraph (d)(6) applies only to manually controlled air conditioning systems. Within 60 seconds after completing the measurement described in paragraph (d)(5) of this section, leave the vehicle's air conditioning system on and set as described in paragraph (d)(5) of this section but set the fan speed to the lowest setting that continues to provide air flow. Recirculation shall be turned off except that if the system defaults to a recirculation mode when set to maximum cooling and maintains recirculation with the low fan speed, then recirculation shall continue to be enabled. After the fan speed has been set, continue idling the vehicle while measuring and recording the continuous CO2 concentration for a total of 600 seconds as described in paragraph (d)(4) of this section.
- (e) Calculations. (1) For the measurement with no air conditioning operation, calculate the CO_2 emissions (in grams per minute) by dividing the total mass of CO_2 from paragraph (d)(4) of this section by 10.0 (the duration in minutes for which CO_2 is measured). Round this result to the nearest tenth of a gram per minute.
- (2)(i) For the measurement with air conditioning in operation for automatic air conditioning systems, calculate the CO_2 emissions (in grams per minute) by dividing the total mass of CO_2 from paragraph (d)(5) of this section by 10.0. Round this result to the nearest tenth of a gram per minute.
- (ii) For the measurement with air conditioning in operation for manually controlled air conditioning systems, calculate the $\rm CO_2$ emissions (in grams per minute) by summing the total mass of $\rm CO_2$ from paragraphs (d)(5) and (d)(6) of this section and dividing by 20.0. Round this result to the nearest tenth of a gram per minute.
- (3) Calculate the increased CO₂ emissions due to air conditioning (in grams per minute) by subtracting the results of paragraph (e)(1) of this section from the results of paragraph (e)(2)(i) or (ii) of this section, whichever is applicable.
- (f) The Administrator may prescribe procedures other than those in this section for air conditioning systems and/

86.166-12

or vehicles that may not be susceptible to satisfactory testing by the procedures and methods in this section. For example, the Administrator may prescribe alternative air conditioning system settings for systems with controls that are not able to meet the requirements in this section.

[75 FR 25680, May 7, 2010, as amended at 76 FR 39521, July 6, 2011; 77 FR 63152, Oct. 15, 2012]

86.166-12 [Reserved]

§ 86.167-17 AC17 Air Conditioning Emissions Test Procedure.

- (a) Overview. The AC17 test procedure consists of four elements: a pre-conditioning cycle, a 30-minute soak period under simulated solar heat, followed by measurement of emissions over an SC03 drive cycle and a Highway Fuel Economy Driving Schedule (HFET) drive cycle. The vehicle is preconditioned with a single UDDS to bring the vehicle to a warmed-up stabilized condition. This preconditioning is followed by a 30 minute vehicle soak (engine off) that proceeds directly into the SC03 driving schedule, during which continuous proportional samples of gaseous emissions are collected for analysis. The SC03 driving schedule is followed immediately by the HFET cycle, during which continuous proportional samples of gaseous emissions are collected for analysis. This entire sequence is conducted in an environmental test facility. Vehicles are tested for any or all of the following emissions, depending upon the specific test requirements and the vehicle fuel type: gaseous exhaust THC, NMHC, NMOG, CO, NO_X, CO₂, N₂O, CH₄, CH₃OH, C₂H₅OH, C₂H₄O, and HCHO. For purposes of measuring the impact of air conditioning systems on CO₂ emissions, this sequence is run twice: once with air conditioning on and once with air conditioning off. The following figure shows the basic sequence of the test procedure.
- (b) Equipment requirements. Equipment requirements are specified in subpart B of part 86 of this chapter.
- (c) Fuel specifications. The test fuel specifications are given in §86.113. Test fuels representing fuel types for which there are no specifications provided in

§86.113 may be used if approved in advance by the Administrator.

- (d) Analytical gases. The analytical gases must meet the criteria given in §86.114.
- (e) Driving cycles. (1) The driving schedules for the EPA Urban Dynamometer Driving Schedule (UDDS) and the SC03 cycle are contained in appendix I of this part. The driving schedule for the Highway Fuel Economy Driving Schedule (HFET) is set forth in appendix I of part 600 of this chapter.
- (2) The speed tolerance at any given time on the driving schedules is defined by upper and lower limits. The upper limit is 2 mph higher than the highest point on trace within 1 second of the given time. The lower limit is 2 mph lower than the lowest point on the trace within 1 second of the given time. Speed variations greater than the tolerances (such as may occur during gear changes) are acceptable provided they occur for less than 2 seconds on any occasion. Speeds lower than those prescribed are acceptable provided the vehicle is operated at maximum available power during such occurrences.
- (f) Equipment calibration. The equipment used for fuel economy testing must be calibrated according to the provisions of §86.116.
- (g) Vehicle preparation. The vehicle shall be prepared for testing according to §86.132(a) through (g), concluding with a 12–36 hour soak.
- (h) Dynamometer procedures. (1) The AC17 test procedure consists of a preconditioning UDDS, a 30-minute soak period under simulated solar heat, followed by measurement of emissions over an SC03 drive cycle and a Highway Fuel Economy Driving Schedule (HFET) drive cycle.
- (2) Except in cases of component malfunction or failure, all emission control systems installed on or incorporated in a new motor vehicle must be functioning during all procedures in this subpart. The Administrator may authorize maintenance to correct component malfunction or failure.
- (3) Use §86.129 to determine road load power and test weight. The dynamometer's horsepower adjustment settings shall be set such that the force

imposed during dynamometer operation matches actual road load force at all speeds.

- (4) Tests shall be run on a large single roll electric dynamometer or an equivalent dynamometer configuration that satisfies the requirements of §86.108–00.
- (5) The vehicle speed as measured from the dynamometer rolls shall be used. A speed vs. time recording, as evidence of dynamometer test validity, shall be supplied at request of the Administrator.
- (6) The drive wheel tires may be inflated up to a gauge pressure of 45 psi (310 kPa), or the manufacturer's recommended pressure if higher than 45 psi, in order to prevent tire damage. The drive wheel tire pressure shall be reported with the test results.
- (7) The driving distance, as measured by counting the number of dynamometer roll or shaft revolutions, shall be determined separately for each driving schedule over which emissions are measured (SC03, and HFET).
- (8) Four-wheel drive and all-wheel drive vehicles may be tested either in a four-wheel drive or a two-wheel drive mode of operation. In order to test in the two-wheel drive mode, four-wheel drive and all-wheel drive vehicles may have one set of drive wheels disengaged; four-wheel and all-wheel drive vehicles which can be shifted to a two-wheel mode by the driver may be tested in a two-wheel drive mode of operation.
- (i) Testing facility requirements. (1) Ambient air temperature. (i) Ambient air temperature shall be controlled within the test cell during all emission sampling phases of the test sequence to 77 $\pm~2~^{\circ}\mathrm{F}$ on average and 77 $\pm~5~^{\circ}\mathrm{F}$ as an instantaneous measurement. phases of the test where emissions are not being sampled, ambient air temperature shall be controlled to these same tolerances, except that periods outside the specified ranges are allowed to occur as long as the total cumulative time outside the specified ranges does not exceed three minutes.
- (ii) Record air temperature continuously at intervals of not more than 30 seconds. Alternatively, you may use a moving average over intervals of not more than 30 seconds to record and re-

port air temperature. You must maintain records of test cell air temperatures and values of average test temperatures.

- (2) Ambient humidity. (i) Ambient humidity shall be controlled, within the test cell, during all emission sampling phases of the test sequence to an average of 69 ± 5 grains of water/pound of dry air and an instantaneous measurement of 69 ± 10 grains of water/pound of dry air. During phases of the test where emissions are not being sampled, ambient humidity shall be controlled to these same tolerances, except that periods outside the specified ranges are allowed to occur as long as the total cumulative time outside the specified ranges does not exceed three minutes.
- (ii) Humidity shall be recorded continuously at intervals of not more than 30 seconds. Records of cell humidity and values of average test humidity shall be maintained by the manufacturer.
- (3) Solar heat loading. The requirements of §86.161–00(d) regarding solar heat loading specifications shall apply. The solar load of 850 W/m² is applied only during specified portions of the test sequence.
- (4) Minimum test cell size. The requirements of §86.161-00(c) regarding test cell size requirements shall apply.
- (5) Test cell air flow requirements. The requirements of §86.161-00(e) regarding air flow supplied to the vehicle shall apply. Air flow at a maximum of 4 miles/hour may be provided during periods of idle and key-off soak if required for maintenance of ambient requirements.
- (j) Interior temperature measurement. The interior temperature of the vehicle shall be measured during all the emission sampling phases of the test.
- (1) Interior temperatures shall be measured by placement of thermocouples at the following locations:
- (i) The outlet of the center duct on the dash.
- (ii) Behind the driver and passenger seat headrests. The location of the temperature measuring devices shall be 30 mm behind each headrest.
- (2) The temperature at each location shall be recorded a minimum of every 5 seconds.

§ 86.167-17

- (k) Air conditioning system settings. For tests being conducted to measure emissions with the air conditioning operating, the air conditioner settings shall be as follows:
- (1) Automatic systems shall be set to automatic and the temperature control set to 72 deg F, with blower or fan speed and vent location controlled by the automatic mode.
- (2) Manual systems shall be set at the start of the SC03 drive cycle to full cool with the fan on the highest setting and the airflow setting to "recirculation." Within the first idle period of the SC03 drive cycle (186 to 204 seconds) the fan speed shall be reduced to the setting closest to 6 volts at the motor, the temperature setting shall be adjusted to provide 55 deg F at the center dash air outlet, and the airflow setting changed to "outside air."
- (1) Test procedure. The AC17 air conditioning test is composed of the following sequence of activities.
- (1) Position the test vehicle on the dynamometer (vehicle may be driven) and restrain.
- (2)(i) Position the variable speed cooling fan in front of the test vehicle with the vehicle's hood down. This air flow should provide representative cooling at the front of the test vehicle (air conditioning condenser and engine) during the driving cycles. See §86.161–00(e) for a discussion of cooling fan specifications.
- (ii) In the case of vehicles with rear engine compartments (or if this front location provides inadequate engine cooling), an additional cooling fan shall be placed in a position to provide sufficient air to maintain vehicle cooling. The fan capacity shall normally not exceed 5300 cfm (2.50 m³/s). If, however, it can be demonstrated that during road operation the vehicle receives additional cooling, and that such additional cooling is needed to provide a representative test, the fan capacity may be increased or additional fans used if approved in advance by the Administrator.
 - (3) Open all vehicle windows.
- (4) Connect the emission test sampling system to the vehicle's exhaust tail pipe(s).
- (5) Set the environmental test cell ambient test conditions to the condi-

- tions defined in paragraph (c) of this section, except that the solar heat shall be off.
- (6) Set the air conditioning system controls to off.
- (7) Start the vehicle (with air conditioning system off) and conduct a preconditioning EPA urban dynamometer driving cycle (§86.115).
- (i) If engine stalling should occur during any air conditioning test cycle operation, follow the provisions of §86.136-90 (Engine starting and restarting).
- (ii) For manual transmission vehicles, the vehicle shall be shifted according the provisions of §86.128-00.
- (8) Following the preconditioning cycle, the test vehicle and cooling fan(s) are turned off, all windows are rolled up, and the vehicle is allowed to soak in the ambient conditions of paragraph (i) of this section for 30 ± 1 minutes. If emissions are being measured with the air conditioner operating, the solar heat system must be turned on and generating 850 W/m² within 1 minute of turning the engine off. Otherwise the solar heat system shall be turned off.
- (9) Initiate data logging, sampling of exhaust gases, and integrating measured values. Start the engine. If emissions are being measured with the air conditioner operating, you must start the engine with the air conditioning system running as specified in paragraph (k) of this section. Otherwise the air conditioning system should be completely off. Initiate the driver's trace when the engine starts. Fifteen seconds after the engine starts, place vehicle in gear.
- (10) Eighteen seconds after the engine starts, begin the initial vehicle acceleration of the SC03 driving schedule.
- (11) Operate the vehicle according to the SC03 driving schedule, as described in appendix I, paragraph (h), of this part.
- (12) At the end of the deceleration which is scheduled to occur at 594 seconds, simultaneously stop all SC03 and start all HFET sampling, recording, and integrating; including background sampling. Record the measured roll or shaft revolutions.
- (13) Allow the vehicle to idle for 14–16 seconds.

(14) Operate the vehicle according to the HFET driving schedule, as described in appendix I to 40 CFR part 600

(15) Turn the engine off 2 seconds after the end of the last deceleration, i.e., engine off at 765 seconds.

(16) Five seconds after the engine stops running, stop all HFET sampling, recording, and integrating (including background sampling), indicating the

end of the test cycle. Record the measured roll or shaft revolutions.

(17) Turn off the solar heat system, if applicable.

(m) Calculations. The final reported test results for each emission constituent being evaluated is the average of the SC03 and HFET gram per mile emissions, which shall be calculated using the following formula:

$$Y_{WM} = 0.5 \times \left(\frac{Y_{SC02}}{D_{SC02}}\right) + 0.5 \times \left(\frac{Y_{HFET}}{D_{HFET}}\right)$$

Where:

Y_{WM} = Weighted mass emissions of each pollutant, i.e., THC, CO, THCE, NMHC, NMHCE, CH₄, NO_X, or CO₂, in grams per vehicle mile.

 Y_{SC03} = Mass emissions as calculated from the SC03 phase of the test, in grams per test phase.

 D_{SC03} = The measured driving distance from the SC03 phase of the test, in miles.

Y_{HFET} = Mass emissions as calculated from the HFET phase of the test, in grams per test phase.

 D_{HFET} = The measured driving distance from the HFET phase of the test, in miles.

(n) Measuring the net impact of air conditioner operation. This test may be used to determine the net impact of air conditioner operation as may be required under \$86.1868, which requires that CO_2 be measured using the procedures in this section with both air conditioning on and off. To do this, you must follow these steps:

(1) Conduct the test procedure described in this section with the air conditioning system operating, being sure to follow the appropriate instructions regarding air conditioner operation and use of the solar heat system. Analyze the data and calculate the weighted CO_2 emissions in grams per mile according to paragraph (m) of this section.

(2) Allow the vehicle to remain on the dynamometer, with the engine shut off, for 10 to 15 minutes after emissions sampling has concluded. The solar heat system should be turned off.

(3) Conduct the test procedure described in paragraph (1) of this section with the air conditioning system

turned off, being sure to follow the appropriate instructions regarding air conditioner operation (off) and use of the solar heat system (off). Analyze the data and calculate the weighted $\rm CO_2$ emissions in grams per mile according to paragraph (m) of this section.

(4) Calculate the incremental CO₂ emissions due to air conditioning operation by subtracting the CO₂ grams per mile determined in paragraph (n)(3) of this section from the CO₂ grams per mile determined in paragraph (n)(1) of this section.

(o) Records required and reporting requirements. For each test the manufacturer shall record the information specified in §86.142–90. Emission results and the results of all calculations must be reported for each phase of the test. The manufacturer must also report the following information for each vehicle tested: vehicle class, model type, carline, curb weight engine displacement, transmission class and configuration, interior volume, climate control system type and characteristics, refrigerant used, compressor type, and evaporator/condenser characteristics.

[77 FR 63152, Oct. 15, 2012]

§86.201-94

Subpart C—Emission Regulations for 1994 and Later Model Year Gasoline-Fueled New Light-Duty Vehicles, New Light-Duty Trucks and New Medium-Duty Passenger Vehicles; Cold Temperature Test Procedures

Source: 57 FR 31916, July 17, 1992, unless otherwise noted.

§86.201-94 General applicability.

- (a) This subpart describes procedures for determining the cold temperature carbon monoxide (CO) emission from 1994 and later model year new gasoline-fueled light-duty vehicles and light-duty trucks.
- (b) All of the provisions of this subpart are applicable to testing conducted at a nominal temperature of 20 °F (-7 °C).
- (c) The provisions that are specially applicable to testing at temperatures between 25 °F (-4 °C) and 68 °F (20 °C) are specified in §86.246–94 of this subpart.

§86.201-11 General applicability.

- (a) This subpart describes procedures for determining the cold temperature carbon monoxide (CO) emissions from 1994 and later model year new gasoline-fueled light-duty vehicles and light-duty trucks, and for emissions sampling for determining fuel economy according to part 600 of this chapter for 2011 and later model year new gasoline-fueled and diesel-fueled light-duty vehicles and light-duty trucks.
- (b) All of the provisions of this subpart are applicable to testing conducted at a nominal temperature of 20 °F (-7 °C).
- (c) The provisions that are specifically applicable to testing at temperatures between 25 °F (-4 °C) and 68 °F (20 °C) are specified in §86.246–94 of this subpart.

[71 FR 77922, Dec. 27, 2006]

§ 86.202-94 Definitions.

The definitions in subpart A of this part apply to this subpart.

§86.203-94 Abbreviations.

The abbreviations in subpart A of this part apply to this subpart.

§86.204-94 Section numbering; construction.

- (a) In the section number, the two digits following the hyphen designate the first model year for which a section is effective. A section remains effective until superseded.
- (b) Example. Section 86.204–94 applies to the 1994 and subsequent model years until superseded. If a §86.204–96 is promulgated it would take effect beginning with the 1996 model year; §86.204–94 would apply to model years 1994 through 1995.

§86.205-11 Introduction; structure of this subpart.

- (a) This subpart describes the equipment required and the procedures to follow in order to perform gaseous exhaust emission tests on gasoline-fueled and petroleum-fueled diesel cycle (where applicable under part 600 of this chapter) light-duty vehicles and light-duty trucks. Subpart A of this part sets forth testing requirements and test intervals necessary to comply with EPA certification procedures.
- (b) A section reference without a model year suffix refers to the section applicable for the appropriate model
- (c) Three topics are addressed in this subpart. Sections 86.206 through 86.215 set forth specifications and equipment requirements; §§ 86.216 through 86.226 discuss calibration methods and frequency; test procedures and data requirements are listed (in approximate order of performance) in §§ 86.227 through 86.245.

[71 FR 77922, Dec. 27, 2006]

§86.205-94 Introduction; structure of this subpart.

(a) This subpart describes the equipment required and the procedures to follow in order to perform gaseous exhaust emission tests on gasoline-fueled light-duty vehicles and light-duty trucks. Subpart A of this part sets forth testing requirements and test intervals necessary to comply with EPA certification procedures.

- (b) A section reference without a model year suffix refers to the section applicable for the appropriate model years
- (c) Three topics are addressed in this subpart. Sections 86.206 through 86.215 set forth specifications and equipment requirements; §§ 86.216 through 86.226 discuss calibration methods and frequency; test procedures and data requirements are listed (in approximate order of performance) in §§ 86.227 through 86.245.

§86.206-11 Equipment required; overview.

This subpart contains procedures for exhaust emission tests on gasoline-fueled and petroleum-fueled diesel cycle (where applicable under part 600 of this chapter) light-duty vehicles and light-duty trucks. Equipment required and specifications are as follows:

- (a) Exhaust emission tests. Exhaust from gasoline-fueled and petroleum-fueled diesel cycle (where applicable under part 600 of this chapter) vehicles is tested for gaseous emissions using the Constant Volume Sampler (CVS) concept (§86.209). Equipment necessary and specifications appear in §§86.208 through 86.214.
- (b) Fuel, analytical gas, and driving schedule specifications. Fuel specifications for exhaust emission testing for gasoline-fueled and petroleum-fueled diesel cycle vehicles are specified in §86.213. Analytical gases are specified in §86.214. The EPA Urban Dynamometer Driving Schedule (UDDS) for use in gasoline-fueled emission tests is specified in §86.115 and appendix I to this part.

[71 FR 77922, Dec. 27, 2006]

§86.206-94 Equipment required; overview.

This subpart contains procedures for exhaust emission tests on gasoline-fueled light-duty vehicles and light-duty trucks. Equipment required and specifications are as follows:

(a) Exhaust emission tests. Exhaust from gasoline-fueled vehicles is tested for gaseous emissions using the Constant Volume Sampler (CVS) concept (§86.209). Equipment necessary and specifications appear in §§86.208 through 86.214.

(b) Fuel, analytical gas, and driving schedule specifications. Fuel specifications for exhaust emission testing for gasoline-fueled vehicles are specified in §86.213. Analytical gases are specified in §86.214. The EPA Urban Dynamometer Driving Schedule (UDDS) for use in gasoline-fueled emission tests is specified in §86.215 and appendix I to this part.

§86.207-94 [Reserved]

§86.208-94 Dynamometer.

- (a) For testing that is conducted by the Administrator, the dynamometer shall have a single roll with a nominal diameter of 48 inches (1.22 meters), an electrical power absorption unit for simulation of road load power, flywheels or other means for simulating the inertia weight as specified in \$86.229, and a roll or shaft revolution counter or other means for determining distance driven.
- (b) For certification testing that is conducted by the manufacturer, a dynamometer with different characteristics may be used provided cold CO emissions are not decreased.

§86.209-94 Exhaust gas sampling system; gasoline-fueled vehicles.

The provisions of \$86.109-90 apply to this subpart.

§ 86.210-08 Exhaust gas sampling system; Diesel-cycle vehicles not requiring particulate emissions measurements.

- (a) General applicability. The exhaust gas sampling system requirements of §86.109-94 (which apply to Otto-cycle vehicles), also apply to diesel vehicles that are not required to undergo particulate measurement as allowed under \$600.111-08(e) of this chapter, except that heated flame ionization detector (HFID), probe, sample lines and filters are required as described as follows:
- (1) Petroleum-fueled diesel-cycle vehicles require a heated flame ionization detector (HFID) (375 °±20 °F (191 °±11 °C)) sample for total hydrocarbon (THC) analysis. The HFID sample must be taken directly from the diluted exhaust stream through a heated probe and continuously integrated measurement of diluted THC is required. Unless compensation for varying mass flow is

§86.210-94

made, a constant mass flow system must be used to ensure a proportional THC measurement.

- (2) For natural gas-fueled and liquefied petroleum gas-fueled diesel vehicles either a heated flame ionization detector (HFID) [375°±20 °F (191°±11 °C)] or a non-heated flame ionization detector may be used for hydrocarbon analysis.
- (3) Other sampling systems may be used if shown to yield equivalent or superior results and if approved in advance by the Administrator.
- (b) Component description. The components necessary for petroleum-fueled diesel vehicle exhaust sampling shall meet the following requirements:
- (1) The PDP system shall conform to all of the requirements listed for the exhaust gas PDP-CVS (§86.109-94(a)(3)).
- (2) The CFV-CVS sample system shall conform to all of the requirements listed for the exhaust gas EFC sample system (§86.109–94(a)(5)).
- (3) The THC probe (when the THC probe is required) shall be:
- (i) Installed at a point where the dilution air and exhaust are well mixed.
- (ii) Heated and insulated over the entire length to maintain a 375 °±20 °F (191 °±11 °C) wall temperature.
- (iii) 0.19 in. (0.48 cm) minimum inside diameter.
- (4) It is intended that the THC probe be free from cold spots (i.e., free from spots where the probe wall temperature is less than 355 °F). This will be determined by a temperature sensor located on a section of the probe wall outside of the walls of the sampling system. The temperature sensor shall be insulated from any heating elements on the probe. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (5) The dilute exhaust gas flowing in the THC sample system shall be:
- (i) At 375 °F±10 °F (191 °C±6 °C) immediately before the heated filter. This will be determined by a temperature sensor located immediately upstream of the filter. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).
- (ii) At 375 °F±10 °F (191 °C ± 6 °C) immediately before the HFID. This will be determined by a temperature sensor located at the exit of the heated sample line. The sensor shall have an accuracy and precision of ± 2 °F (1.1 °C).

- (6) It is intended that the dilute exhaust gas flowing in the THC sample system be between 365 °F and 385 °F (185 °C and 197 °C).
- (7) The requirements for the continuous HC measurement system are as follows:
- (i) The system must use an "overflow" zero and span system. In this type of system, excess zero or span gas spills out of the probe when zero and span checks of the analyzer are made. The "overflow" system may also be used to calibrate the HC analyzer per §86.1321(b), although this is not required.
- (ii) No other analyzers may draw a sample from the continuous HC sample probe, line or system, unless a common sample pump is used for all analyzers and the sample line system design reflects good engineering practice.
- (iii) The overflow gas flow rates into the sample line shall be at least 105% of the sample system flow rate.
- (iv) The overflow gases shall enter the heated sample line as close as practicable to the outside surface of the CVS duct or dilution tunnel.

[71 FR 77922, Dec. 27, 2006, as amended at 74 FR 61548, Nov. 25, 2009]

§ 86.210-94 [Reserved]

§86.211-94 Exhaust gas analytical system.

The provisions of §86.111–94 apply to this subpart, except that the NO_X analyzer is optional. The exhaust gas analytical system must contain components necessary to determine hydrocarbons, carbon monoxide, carbon dioxide, methane, and formaldehyde. The exhaust gas analytical system is not required to contain components necessary for determining oxides of nitrogen.

[71 FR 77923, Dec. 27, 2006]

§86.212-94 [Reserved]

§86.213-04 Fuel specifications.

Gasoline having the following specifications will be used by the Administrator except that the Administrator will not use gasoline having a sulfur specification higher than 0.0045 weight

percent. Gasoline having the specifications set forth in the table in this section, or substantially equivalent specifications approved by the Administrator, may be used by the manufacturer except that the octane specification does not apply. In lieu of using gasoline having these specifications, the manufacturer may, for certification testing, use gasoline having the

specifications specified in §86.113-04 provided the cold CO emissions are not decreased. Documentation showing that cold CO emissions are not decreased must be maintained by the manufacturer and must be made available to the Administrator upon request. The table listing the cold CO fuel specifications described in the text in this section follows:

TABLE—COLD CO FUEL SPECIFICATIONS

| Item | ASTM test | Cold CO low octane value or range | Cold CO high oc-
tane ¹ value or
range |
|----------------------------|-------------------|-----------------------------------|---------------------------------------------------------|
| (RON+MON)/2, min | D 2699
D 2699 | 87.8±.3 | 92.3±0.5
7.5 |
| IBP, deg.F10% point, deg.F | D 86 | 76–96 | 76–96
105–125 |
| 50% point, deg.F | D 86
D 86 | 179–214
316–346
413 | 195–225
316–346
413 |
| Sulfur, wt. % | D 3120
D 3231 | 0.0015–0.008
0.005 | 0.0015–0.008
0.005 |
| Lead, g/gal, max | D 4953
D 1319. | 0.01 | 0.01
11.5±.3 |
| Olefins, vol. pct | | 12.5±5.0
26.4±4.0 | 10.0±5.0
32.0±4.0 |
| Saturates | | Remainder | Remainder. |

¹ Gasoline having these specifications may be used for vehicles which are designed for the use of high-octane premium fuel.

 $[65 \; \mathrm{FR} \; 6850, \; \mathrm{Feb.} \; 10, \; 2000]$

$\S 86.213-11$ Fuel specifications.

(a) Gasoline-fueled light-duty vehicles and light-duty trucks. Gasoline having the following specifications will be used by the Administrator except that the Administrator will not use gasoline having a sulfur specification higher than 0.0045 weight percent. Gasoline having the specifications set forth in the table in this section, or substantially equivalent specifications approved by the Administrator, may be used by the manufacturer except that

the octane specification does not apply. In lieu of using gasoline having these specifications, the manufacturer may, for certification testing, use gasoline having the specifications specified in §86.113-04 provided the cold CO emissions are not decreased. Documentation showing that cold CO emissions are not decreased must be maintained by the manufacturer and must be made available to the Administrator upon request. The table listing the cold CO fuel specifications described in the text in this section follows:

TABLE—COLD CO FUEL SPECIFICATIONS

| Item | ASTM test | Cold CO low octane value or range | Cold CO high octane 1 value or range |
|------------------|-----------|-----------------------------------|--------------------------------------|
| (RON+MON)/2, min | | | 92.3±0.5.
7.5. |
| IBP, deg.F | D 86 | 98–118 | 195–225. |
| | D 86 | 179–214 | 316–346. |
| Sulfur, wt. % | D 3120 | 0.0015–0.008 | 0.0015–0.008. |
| | D 3231 | 0.005 | 0.005. |

§86.213-94

TABLE—COLD CO FUEL SPECIFICATIONS—Continued

| Item | ASTM test | Cold CO low octane value or range | Cold CO high octane ¹ value or range |
|---------------------|-----------|-----------------------------------|-------------------------------------------------|
| RVP, psi | D 1319. | | |
| Olefins, vol. pct | | 12.5±5.0
26.4±4.0 | |
| Aromatics, vol. pct | | Remainder | |

¹ Gasoline having these specifications may be used for vehicles which are designed for the use of high-octane premium fuel.

(b) Petroleum-fueled diesel-cycle lightduty vehicles and light-duty trucks. Diesel test fuel used for cold temperature FTP testing under part 600 of this chapter must be a winter-grade diesel fuel as specified in ASTM D975-04c "Standard Specification for Diesel Fuel Oils." (incorporated by reference, see §86.1) Such test fuel must also comply with the requirements of part 80 of this chapter. This incorporation by reference was approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. Copies may be obtained from the American Society for Testing and Materials, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428–2959. Copies may be inspected at U.S. EPA Headquarters Library, EPA West Building, Constitution Avenue and 14th Street, NW., Room 3340, Washington DC, or at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go to: http://www.archives.gov/ federal register/ code of federal regulations/

ibr_locations.html. The Administrator may approve the use of a different diesel test fuel, provided that the level of kerosene added shall not exceed 20 percent.

[71 FR 77923, Dec. 27, 2006]

§86.213-94 Fuel specifications.

Gasoline having the following specifications will be used by the Administrator. Gasoline having the specifications set forth in the table in this section, or substantially equivalent specifications approved by the Administrator, may be used by the manufacturer except that the octane specification does not apply. In lieu of using gasoline having these specifications, the manufacturer may, for certification testing, use gasoline having the specifications specified in §86.113-90 provided the cold CO emissions are not decreased. Documentation showing that cold CO emissions are not decreased shall be maintained by the manufacturer and shall be made available to the Administrator upon request.

TABLE—COLD CO FUEL SPECIFICATIONS

| Item | | Cold CO low octane value or range | Cold CO high octane value or range | |
|-----------------------------|-------|-----------------------------------|------------------------------------|--|
| (RON+MON)/2, min | D2699 | 87.8±.3 | 92.3±0.5 | |
| Sensitivity, min | D2699 | 7.5 | 7.5 | |
| Distillation range: | | | | |
| IBP, °F | D86 | 76–96 | 76–96 | |
| 10% point, °F | D86 | 98–118 | 105-125 | |
| 50% point, °F | D86 | 179–214 | 195-225 | |
| 90% point, °F | D86 | 316–346 | 316-346 | |
| EP, max, °F | D86 | 413 | 413 | |
| Sulfur, wt. % | D3120 | 0.035±0.015 | 0.020±0.015 | |
| Phosphorous, g/U.S gal, max | D3231 | 0.005 | 0.005 | |
| Lead, g/gal, max | | 0.01 | 0.01 | |
| RVP, psi | D4953 | 11.5±.3 | 11.5±.3 | |
| Hydrocarbon composition | D1319 | | | |
| Olefins, vol. pct | | 12.5±5.0 | 10.0±5.0 | |
| Aromatics, vol. pct | | 26.4±4.0 | 32.0±4.0 | |
| Saturates | | Remainder | Remainder | |

¹ Gasoline having these specifications may be used for vehicles which are designed for the use of high-octane premium fuel.

§86.214-94 Analytical gases.

The provisions of §86.114-94 apply to this subpart.

§86.215-94 EPA urban dynamometer driving schedule.

The provisions of \$86.115-78 apply to this subpart.

§86.216-94 Calibrations, frequency and overview.

The provisions of §86.116–94 apply to this subpart.

§86.217-94 [Reserved]

§86.218-94 Dynamometer calibration.

The provisions of \$86.118-78 apply to this subpart.

§86.219-94 CVS calibration.

The provisions of \$86.119-90 apply to this subpart.

§86.220-94 [Reserved]

§86.221-94 Hydrocarbon analyzer calibration.

The provisions of §86.121-90 apply to this subpart.

§86.222-94 Carbon monoxide analyzer calibration.

The provisions of §86.122–78 apply to this subpart.

§86.223-94 Oxides of nitrogen analyzer calibration.

The provisions of §86.123–78 apply to this subpart if $NO_{\rm X}$ measurements are optionally made.

§86.224-94 Carbon dioxide analyzer calibration.

The provisions of \$86.124-78 apply to this subpart.

§86.225-94 [Reserved]

§ 86.226-94 Calibration of other equipment.

The provisions of §86.126 apply to this subpart.

§86.227-94 Test procedures; overview.

The provisions of §86.127-94 (a), (b), and (e) apply to this subpart.

§86.228-94 Transmissions.

The provisions of \$86.128-79 apply to this subpart.

§ 86.229-94 Road load force, test weight, and inertia weight class determination.

(a) Flywheels, electrical forces, or other means of simulating test weight as shown in the table in this paragraph shall be used. If the equivalent test weight specified is not available on the dynamometer being used, the next higher equivalent test weight (not to exceed 250 pounds) available shall be used. Light-duty vehicles over 5750 lbs. loaded vehicle weight shall be tested at a 5,500 lb. equivalent test weight.

| Loaded vehicle weight (pounds) | Equivalent
test weight
(pounds) | Inertia
weight
class
(pounds) |
|--------------------------------|---------------------------------------|----------------------------------------|
| Up-1,062 | 1,000 | 1,000 |
| 1,063–1,187 | 1,125 | 1,000 |
| 1,188–1,312 | 1,250 | 1,250 |
| 1,313–1,437 | 1,375 | 1,250 |
| 1,438–1,562 | 1,500 | 1,500 |
| 1,563–1,687 | 1,625 | 1,500 |
| 1,688–1,812 | 1,750 | 1,750 |
| 1,813–1,937 | 1,875 | 1,750 |
| 1,938–2,062 | 2,000 | 2,000 |
| 2,063–2,187 | 2,125 | 2,000 |
| 2,188–2,312 | 2,250 | 2,250 |
| 2,313–2,437 | 2,375 | 2,250 |
| 2,438–2,562 | 2,500 | 2,500 |
| 2,563–2,687 | 2,625 | 2,500 |
| 2,688–2,812 | 2,750 | 2,750 |
| 2,813–2,937 | 2,875 | 2,750 |
| 2,938–3,062 | 3,000 | 3,000 |
| 3,063–3,187 | 3,125 | 3,000 |
| 3,188–3,312 | 3,250 | 3,000 |
| 3,313–3,437 | 3,375 | 3,500 |
| 3,438–3,562 | 3,500 | 3,500 |
| 3,563–3,687 | 3,625 | 3,500 |
| 3,688–3,812 | 3,750 | 3,500 |
| 3,813–3,937 | 3,875 | 4.000 |
| 3,938–4,125 | 4,000 | 4,000 |
| 4,126–4,375 | 4,250 | 4,000 |
| 4,376–4,625 | 4,500 | 4,500 |
| 4,626–4,875 | 4,750 | 4,500 |
| 4,876–5,125 | 5,000 | 5,000 |
| 5,126–5,375 | 5,250 | 5,000 |
| 5,376–5,750 | 5,500 | 5,500 |
| 5,751–6,250 | 6,000 | 6,000 |
| 6,251-6,750 | 6,500 | 6,500 |
| 6,751–7,250 | 7,000 | 7,000 |
| 7,251-7,750 | 7,500 | 7,500 |
| 7,751-8,250 | 8,000 | 8,000 |
| 8,251-8,750 | 8,500 | 8,500 |
| 8,751–9,250 | 9,000 | 9,000 |
| 9,251-9,750 | 9,500 | 9,500 |
| 9,751–10,000 | 10,000 | 10,000 |
| | | |

(b) A dynamometer which meets the specifications of \$86.208-94(a) shall be adjusted to simulate the operation of a vehicle on the road at 20 °F (-7 °C).

§86.230-11

Such adjustment may be based on a determination of the road load force profile at 20 °F (-7 °C). Alternatively, the adjustment may be based on a 10 percent decrease in the target coastdown time that is used for FTP testing.

§86.230-11 Test sequence: general requirements.

- (a) Sequence steps. Figure C94-1 of §86.230-94 shows the steps encountered as the test vehicle undergoes the procedures subsequently described, to determine conformity with the standards set forth.
- (b) Driving schedule. The Urban Dynamometer Driving Schedule (UDDS) test procedure (see §86.115 and appendix I to this part) is used for vehicle preconditioning and testing.
- (c) Ambient temperature level. (1) Ambient temperature levels encountered by the test vehicle shall average 20 ° \pm 5 °F (-7 °C \pm 2.8 °C) and shall not be less than 10 °F (-14 °C) nor more than 30 °F (-1 °C) during vehicle preconditioning, except for preconditioning performed in accordance with §86.232(a)(7), and during all emission testing.
- (2) The ambient temperature reported shall be a simple average of the test cell temperatures measured at constant intervals no more than one minute apart. Before the driving cycle may begin, the test cell temperature shall be 20 °F ± 3 °F (-7 °C ± 1.7 °C) when measured in accordance with paragraph (e)(2) of this section. The temperature may not exceed 25 °F (-4 °C) or fall below 15 °F (-9 °C) for more than three consecutive minutes during the test.
- (d) Vehicle positioning. The vehicle shall be approximately level during all phases of the test sequence to prevent abnormal fuel distribution.
- (e) Engine compartment cooling. (1) Fixed speed air cooling of the engine compartment with the compartment cover open shall be utilized during testing that is conducted by the Administrator and, optionally for certification testing, by the manufacturer. If a separate movable fan is used, it shall be squarely positioned within 12 inches (30.5 centimeters) of the front of vehicles with front engine compartments. In the case of vehicles with rear engine compartments (or if special designs

make the normal front engine positioning impractical), the cooling fan shall be placed in a position to provide sufficient air to maintain vehicle cooling. The fan capacity shall normally not exceed 5,300 cfm (2.50 cubic meters per second). If, however, the manufacturer showed (as provided in §86.135–94(b)) that additional cooling is necreased or additional fans used if approved in advance by the Administrator. The cooling air temperature shall be measured at the inlet to the fan.

- (2) In lieu of using a separate fan, an air handling system that is integral with the test cell may be used provided comparable air movement is obtained. The cooling air temperature shall be measured in the center of a vertical plane that is located approximately 2 feet in front of the vehicle.
- (3) The manufacturer may use, for certification and fuel economy testing, alternative engine compartment cooling fans or systems, including those which provide a variable air flow, if the manufacturer has determined that comparable results are obtained. Manufacturers may perform the test with the engine compartment closed, e.g. to provide adequate air flow to air flow to an intercooler through a factory installed hood scoop, if needed to provide a representative test. Additionally, the Administrator may conduct certification, fuel economy and in-use testing using the additional cooling set-up approved for a specific vehicle.
- (f) Heater and defroster usage. The vehicle interior climate control system shall be operated with the interior heating system on and the air flow directed to the mode that primarily defrosts the front window during the test. Air conditioning controls shall be set to the "Off" position. No supplemental auxiliary heat is permitted during the dynamometer procedure. The heater may be used at any temperature and fan settings during vehicle preconditioning. The manufacturer shall use the vehicle's controls to achieve the operation specified in this paragraph (f). The manufacturer shall use good engineering judgment and take into account engine control changes

(e.g., engine-off logic, idle speed operation, spark advance changes) and engine control features that may be directly affected by the fan or temperature settings.

- (1) Manually controlled systems. (i) Prior to the first acceleration of the test at T=20 seconds the climate control settings shall be set as follows (these settings may be initiated prior to starting the vehicle if allowed by the vehicle's climate control system):
- (A) Temperature. Manually operated systems shall be set to maximum heat. Automatic systems optionally using the provisions of this paragraph (f)(1) shall be set to 72 degrees F or higher.
- (B) Fan speed. Full off, or if a full off position is not available, to the lowest available speed.
- (C) Airflow direction. Airflow directed to the front window (window defrost mode). Based on good engineering judgment, an alternative vent setting may be used if necessary to achieve the temperature and fan speed settings in this paragraph (f)(1).
- (D) *Air source*. If independently controllable, the airflow source control shall be set to the position which draws outside air.
- (ii) At the second idle of the test cycle, which occurs at the first deceleration to zero miles per hour at T=125 seconds, the fan speed shall be set to maximum, and, if not already set in this position, the airflow shall be directed fully to the front window in the window defrost mode. Temperature and air source settings shall remain as set in paragraph (f)(1) of this section. These settings shall be completed by T=130 seconds.
- (iii) At the sixth idle of the test cycle, which occurs at the deceleration

to zero miles per hour at T=505 seconds, the fan speed shall be set to the lowest setting that maintains air flow. This setting shall be completed by T=510 seconds. Based on good engineering judgment, the manufacturer may use alternative vent and/or higher fan speed settings for the remainder of the test. Temperature and air source settings shall remain as set in paragraph (f)(1)(i) of this section for the remainder of the test.

- (2) Automatic systems. Automatic systems may use either the provisions in paragraph (f)(1) of this section or manufacturers may set the temperature at 72 degrees F and the air flow control to the front window defroster mode for the entire duration of the test.
- (3) Multiple-zone systems. For vehicles with separate driver and passenger controls, or for vehicles with separate controls for the front seating region and for the passenger region behind the driver, all sets of temperature and fan controls shall be set according to paragraphs (f)(1) through (f)(3) of this section.
- (4) Alternative test procedures. The Administrator may approve the use of other settings under §86.1840–01 if, for example, a vehicle's climate control system is not compatible with the provisions of this section.

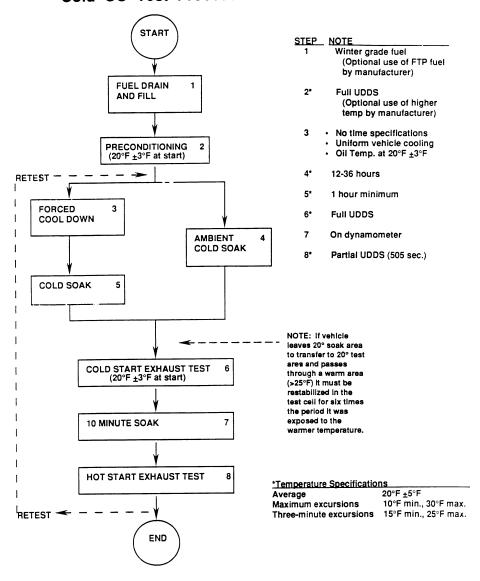
[71 FR 77924, Dec. 27, 2006, as amended at 74 FR 61548, Nov. 25, 2009]

§ 86.230-94 Test sequence: general requirements.

(a) Sequence steps. Figure C94–1 shows the steps encountered as the test vehicle undergoes the procedures subsequently described, to determine conformity with the standards set forth.

Figure C94-1

Cold CO Test Procedure



- (b) Driving schedule. The Urban Dynamometer Driving Schedule (UDDS) test procedure (see §86.115 and appendix I to this part) is used for vehicle preconditioning and testing.
- (c) Ambient temperature level. (1) Ambient temperature levels encountered by the test vehicle shall average 20 °F±5 °F (-7 °C±2.8 °C) and shall not be less than 10 °F (-14 °C) nor more than

- 30 °F (-1 °C) during vehicle preconditioning, except for preconditioning performed in accordance with \$86.232(a)(7), and during all emission testing.
- (2) The ambient temperature reported shall be a simple average of the test cell temperatures measured at constant intervals no more than one minute apart. Before the driving cycle may begin, the test cell temperature shall be 20 °F±3 °F (-7 °C±1.7 °C) when measured in accordance with paragraph (e)(2) of this section. The temperature may not exceed 25 °F (-4 °C) or fall below 15 °F (-9 °C) for more than three consecutive minutes during the test.
- (d) Vehicle positioning. The vehicle shall be approximately level during all phases of the test sequence to prevent abnormal fuel distribution.
- (e) Engine compartment cooling. (1) Fixed speed air cooling of the engine compartment with the compartment cover open shall be utilized during testing that is conducted by the Administrator and, optionally for certification testing, by the manufacturer. If a separate movable fan is used, it shall be squarely positioned within 12 inches (30.5 centimeters) of the front of vehicles with front engine compartments. In the case of vehicles with rear engine compartments (or if special designs make the normal front engine positioning impractical), the cooling fan shall be placed in a position to provide sufficient air to maintain vehicle cooling. The fan capacity shall normally not exceed 5,300 cfm (2.50 cubic meters per second). If, however, the manufacturer showed (as provided in §86.135-94(b)) that additional cooling is necessary, the fan capacity may be increased or additional fans used if approved in advance by the Administrator. The cooling air temperature shall be measured at the inlet to the fan.
- (2) In lieu of using a separate fan, an air handling system that is integral with the test cell may be used provided comparable air movement is obtained. The cooling air temperature shall be measured in the center of a vertical plane that is located approximately 2 feet in front of the vehicle.
- (3) The manufacturer may use, for certification and fuel economy testing,

- alternative engine compartment cooling fans or systems, including those which provide a variable air flow, if the manufacturer has determined that comparable results are obtained. For 2009 and later model year vehicles, manufacturers may perform the test with the engine compartment closed, e.g. to provide adequate air flow to air flow to an intercooler through a factory installed hood scoop, if needed to provide a representative test. For 2009 and later model year vehicles, the Administrator may conduct certification, fuel economy and in-use testing using the additional cooling set-up approved for a specific vehicle.
- (f) Heater and defroster usage. The heater and defroster may be used at any temperature and fan settings.

[57 FR 31916, July 17, 1992, as amended at 74 FR 61548, Nov. 25, 2009]

§86.231-94 Vehicle preparation.

The provisions of §86.131-90 apply to this subpart.

§86.232-94 Vehicle preconditioning.

- (a) The vehicle shall be moved to the test area and the following operations performed:
- (1) The fuel tank(s) shall be filled to approximately the prescribed "tank fuel volume" with the test fuel specified §86.213. If the existing fuel in the fuel tank(s) does not meet the specifications contained in §86.213, the existing fuel must be drained prior to the fuel fill. The test fuel shall be at a temperature less than or equal to 60 °F. For the operations in this paragraph (a)(1), the evaporative emission control system shall neither be abnormally purged nor abnormally loaded.
- (2) For operation on a 48-inch (1.22 metre) diameter single roll dynamometer, the drive wheel tires shall be inflated to the pressure recommended by the tire manufacturer. For operation on a twin-roll dynamometer, the drive wheel tires may be inflated to a gauge pressure of 40 psi (276 kPa). The drive wheel tire pressures shall be reported with the test results.
- (3) The fuel in the vehicle shall be stabilized at 20 F° \pm 10 °F (-7 °C \pm 5.6 °C) prior to the start of the driving cycle except when vehicle peconditioning is

§§ 86.233-94-86.234-94

performed in accordance with paragraph (a)(7) of this section.

- (4) The vehicle shall be placed, either by being driven or pushed, on a dynamometer and operated through one UDDS cycle.
- (5) For those unusual circumstances where additional preconditioning is desired by the manufacturer, such preconditioning may be allowed with the advance approval of the Administrator.
- (6) The Administrator may also choose to conduct additional preconditioning. The additional preconditioning shall consist of one or more driving cycles of the UDDS, as described in paragraph (a)(4) of this section.
- (7) The manufacturer may, for certification testing, precondition vehicles at temperatures above 20 °F (-7 °C) and with temperature tolerances greater than those specified in §86.230(a) if the manufacturer has determined that such preconditioning does not decrease CO emissions during the testing specified in §86.237.
- (b) Within five minutes of completion of preconditioning, the vehicle shall be shut off. During this five minute period, the vehicle shall not experience ambient temperatures less than $10 \, ^{\circ}\text{F}$ ($-12 \, ^{\circ}\text{C}$) nor more than $30 \, ^{\circ}\text{F}$ ($-1 \, ^{\circ}\text{C}$).
- (c) One of the following two methods shall be utilized to stabilize the vehicle before the emissions test:
- (1) Storing at cold temperatures. The vehicle shall be stored for not less than 12 hours nor for more than 36 hours prior to the cold start exhaust test. The ambient temperature (dry bulb) during this period shall be maintained at an average temperature of 20 °F±5 °F (-7 °C±2.8 °C) during each hour of this period and shall not be less than 10 °F $(-12 \, ^{\circ}\text{C})$ nor more than 30 $^{\circ}\text{F}$ $(-1 \, ^{\circ}\text{C})$. The ambient temperature reported shall be a simple average of the test cell temperature measured at constant intervals no more than one minute apart. In addition, the temperature may not exceed 25 °F (-4 °C) or fall below 15 °F (-9 °C) for more than three consecutive minutes
- (2) Force-cooling or warming. (i) The vehicle shall be stored for no more than 36 hours prior to cooling or warming for the cold start exhaust test. The vehicle shall not be stored at ambient

temperatures which exceed 86 °F (30 °C) during this period.

- (ii) Vehicle cooling may be accomplished by either force-cooling or force-warming the vehicle to the test temperature. If cooling is augmented by fans, the fans shall be placed in a vertical position for maximum drive train and engine cooling, not primarily oil pan cooling. Fans shall not be placed under the vehicle.
- (iii) The ambient temperature need only be stringently controlled after the vehicle has been cooled to 20 °F±3 °F (-7 °C±1.7 °C), as determined by a representative bulk oil temperature. A representative bulk oil temperature is the temperature of the oil measured near the middle of the oil, not at the surface or at the bottom of the oil pan. If two or more diverse locations in the oil are monitored, they must all meet the temperature requirements.
- (iv) The vehicle must be stored for at least one hour after it has been cooled to 20 °F±3 °F (-7 °C±1.7 °C) prior to the cold start exhaust test. The ambient temperature (dry bulb) during this period shall average 20 °F±5 °F (-7 °C±2.8 °C) and shall not be less than 10 °F (-12 °C) nor more than 30 °F (-1 °C). In addition, the temperature may not exceed 25 °F (-4 °C) or fall below 15 °F (-9 °C) for more than three consecutive minutes.
- (d) If the vehicle is stabilized at 20 °F $(-7 \, ^{\circ}\text{C})$ in a separate area and is moved through a warm area to the test cell, the vehicle must be restabilized in the test cell for at least six times the period the vehicle is exposed to warmer temperatures. The ambient temperature (dry bulb) during this period shall average 20 °F±5 °F (-7 °C±2.8 °C) and shall not be less than 10 °F (-12 °C) nor more than 30 °F (-1 °C). In addition, the temperature may not exceed 25 °F $(-4 \, ^{\circ}\text{C})$ or fall below 15 $^{\circ}\text{F}$ $(-9 \, ^{\circ}\text{C})$ for more than three consecutive minutes. The maximum time for moving a vehicle through a warm area shall be 10 minutes.

§§ 86.233-94—86.234-94 [Reserved]

$\S 86.235-94$ Dynamometer procedure.

(a) Overview. The emission sampling is completed over two test sequences, a "cold" start test after a minimum 12-

hour and a maximum 36-hour soak according to the provisions of §86.232 and a "hot" start test following the "cold" start test by 10 minutes. Engine startup, operation over the UDDS, and engine shut-down make a complete cold start test. Engine startup and operation over the first 505 seconds of the driving schedule complete the hot start test. The exhaust emissions are diluted with ambient air and a continuously proportional sample is collected for analysis during each phase. The composite samples collected in bags are analyzed for hydrocarbons, carbon monoxide, carbon dioxide, and, optionally, other pollutants. A parallel sample of the dilution air is similarly analyzed for carbon monoxide and, optionally, hydrocarbons, carbon dioxide, and oxides of nitrogen.

- (b) As long as an emission sample is not taken, practice runs over the prescribed driving schedule may be performed at test point for the purpose of finding the minimum throttle action to maintain the proper speed-time relationship or to permit sampling system adjustment.
- (c) Humidity should be set low enough to prevent condensation on the dynamometer rolls.
- (d) The dynamometer shall be warmed as recommended by the dynamometer manufacturer and using procedures or control methods that assure stability of the residual frictional horsepower.
- (e) The time between dynamometer warming and the start of the emission test shall be no longer than 10 minutes if the dynamometer bearings are not independently heated. If the dynamometer bearings are independently heated, the emission test shall begin no longer than 20 minutes after dynamometer warming.
- (f) If the dynamometer horsepower must be adjusted manually, it shall be set within one hour prior to the exhaust emission test phase. The test vehicle shall not be used to make the adjustment. Dynamometers using automatic control of preselectable power settings may be set anytime prior to the beginning of the emission test.
- (g) The driving distance, as measured by counting the number of dynamometer roll or shaft revolutions, shall be

determined for the transient cold start, stabilized cold start, and transient hot start phases of the test.

(h) Four-wheel drive vehicles will be tested in a two-wheel drive mode of operation. Full-time four-wheel drive vehicles will have one set of drive wheels temporarily disengaged by the vehicle manufacturer. Four-wheel drive vehicles which can be manually shifted to a two-wheel drive mode will be tested in the normal on-highway two-wheel drive mode of operation.

§86.236-94 Engine starting and restarting.

The provisions of §86.136 apply to this subpart.

§86.237-08 Dynamometer test run, gaseous emissions.

- (a) The complete dynamometer test consists of a cold start drive of approximately 7.5 miles (12.1 kilometers) and a hot start drive of approximately 3.6 miles (5.8 kilometers).
- (b) If the preconditioned vehicle is not already on the dynamometer, it shall be pushed into position.
- (c) The vehicle is allowed to stand on the dynamometer during the ten minute time period between the cold and hot start test. The cold start test is divided into two periods. The first period, representing the cold start 'transient'' phase, terminates at the end of the deceleration which is scheduled to occur at 505 seconds of the driving schedule. The second period, representing the "stabilized" phase, consists of the remainder of the driving schedule, including engine shutdown. The hot start test is identical to the first part or transient phase of the cold start test. Therefore, the hot start test terminates after the first period (505 seconds) is run.
- (d) The dynamometer run consists of two tests, a cold start test, after a minimum 12-hour and a maximum 36-hour soak according to the provisions of §86.132, and a hot start test following the cold start test by 10 minutes. The vehicle shall be stored prior to the emission test in such a manner that precipitation (e.g., rain or dew) does not occur on the vehicle. The complete dynamometer test consists of a cold start drive of 7.5 miles (12.1 km) and

§86.237-08

simulates a hot start drive of 7.5 miles (12.1 km). The vehicle is allowed to stand on the dynamometer during the 10 minute time period between the cold and hot start tests. The cold start test is divided into two periods. The first period, representing the cold start "transient" phase, terminates at the end of the deceleration which is scheduled to occur at 505 seconds of the driving schedule. The second period, representing the "stabilized" phase, consists of the remainder of the driving schedule including engine shutdown. The hot start test, similarly, consists of two periods. The first period, representing the hot start "transient" phase, terminates at the same point in driving schedule as the first period of the cold start test. The second period of the hot start test, "stabilized" phase, is assumed to be identical to the second period of the cold start test. Therefore, the hot start test terminates after the first period (505 seconds) is run. Measurement of NOx and particulate matter is not required.

- (e) The following steps shall be taken for each test:
- (1) Place drive wheels of vehicle on dynamometer without starting engine.
- (2) Open the vehicle engine compartment cover and position the cooling
- (3) For all vehicles, with the sample selector valves in the "standby" position, connect evacuated sample collection bags to the dilute exhaust and dilution air sample collection systems.
- (4) For methanol-fueled vehicles, with the sample selector valves in the "standby" position, insert fresh sample collection impingers into the methanol sample collection system. fresh impingers or a fresh cartridge into the formaldehyde sample collection system and fresh impingers (or a single cartridge for formaldehyde) into the dilution air sample collection systems for methanol and formaldehyde (background measurements of methanol and formaldehyde may be omitted and concentrations assumed to be zero for calculations in §86.144).
- (5) Start the CVS (if not already on), the sample pumps (except the particulate sample pump, if applicable), the temperature recorder, the vehicle cooling fan, and the heated THC analysis

recorder (diesel-cycle only). (The heat exchanger of the constant volume sampler, if used, petroleum-fueled diesel-cycle THC analyzer continuous sample line and filter, methanol-fueled vehicle THC, methanol and formaldehyde sample lines, if applicable, should be preheated to their respective operating temperatures before the test begins).

- (6) Adjust the sample flow rates to the desired flow rate and set the gas flow measuring devices to zero.
- (i) For gaseous bag samples (except THC samples), the minimum flow rate is 0.17 cfm (0.08 1/sec).
- (ii) For THC samples, the minimum FID (or HFID in the case of diesel-cycle and methanol-fueled Otto-cycle vehicles) flow rate is 0.066 cfm (0.031 1/sec).
- (iii) For methanol samples, the flow rates shall be set such that the system meets the design criteria of §86.109 and §86.110. For samples in which the concentration in the primary impinger exceeds 0.5 mg/l, it is recommended that the mass of methanol collected in the secondary impinger not exceed ten percent of the total mass collected. For samples in which the concentration in the primary impinger does not exceed 0.5 mg/l, analysis of the secondary impingers is not necessary.
- (iv) For formaldehyde samples, the flow rates shall be set such that the system meets the design criteria of §86.109 and §86.110. For impinger samples in which the concentration of formaldehyde in the primary impinger exceeds 0.1 mg/l, it is recommended that the mass of formaldehyde collected in the secondary impinger not exceed ten percent of the total mass collected. For samples in which the concentration in the primary impinger does not exceed 0.1 mg/l, analysis of the secondary impingers is not necessary.
- (7) Attach the exhaust tube to the vehicle tailpipe(s).
- (8) Start the gas flow measuring device, position the sample selector valves to direct the sample flow into the "transient" exhaust sample bag, the "transient" methanol exhaust sample, the "transient" formaldehyde exhaust sample, the "transient" dilution air sample bag, the "transient" methanol dilution air sample and the "transient" formaldehyde dilution air sample (turn on the petroleum-fueled

diesel-cycle THC analyzer system integrator, mark the recorder chart and record both gas meter or flow measurement instrument readings, if applicable), turn the key on, and start cranking the engine.

- (9) Fifteen seconds after the engine starts, place the transmission in gear.
- (10) Twenty seconds after the engine starts, begin the initial vehicle acceleration of the driving schedule.
- (11) Operate the vehicle according to the Urban Dynamometer Driving Schedule (§86.115).

Note: During particulate testing, if applicable, adjust the flow rate through the particulate sample probe to maintain a constant value within ± 5 percent of the set flow rate. Record the average temperature and pressure at the gas meter or flow instrument inlet. If the set flow rate cannot be maintained because of high particulate loading on the filter, the test shall be terminated. The test shall be rerun using a lower flow rate, or larger diameter filter, or both.

(12) At the end of the deceleration which is scheduled to occur at 505 seconds, simultaneously switch the sample flows from the "transient" bags and samples to the "stabilized" bags and samples, switch off gas flow measuring device No. 1, switch off the No. 1 petroleum-fueled diesel hydrocarbon integrator, mark the petroleum-fueled diesel hydrocarbon recorder chart. start gas flow measuring device No. 2, and start the petroleum-fueled diesel hydrocarbon integrator No. 2. Before the acceleration which is scheduled to occur at 510 seconds, record the measured roll or shaft revolutions and reset the counter or switch to a second counter. As soon as possible transfer the "transient" exhaust and dilution air samples to the analytical system and process the samples according to §86.140 obtaining a stabilized reading of the bag exhaust sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample collection phase of the test.

- (13) Turn the engine off 2 seconds after the end of the last deceleration (at 1,369 seconds).
- (14) Five seconds after the engine stops running, simultaneously turn off gas flow measuring device No. 2 and if

applicable, turn off the hydrocarbon integrator No. 2, mark the hydrocarbon recorder chart and position the sample selector valves to the "standby" position (and open the valves isolating particulate filter No. 1, if applicable). Record the measured roll or shaft revolutions (both gas meter or flow measurement instrumentation readings), and reset the counter. As soon as possible, transfer the "stabilized" exhaust and dilution air samples to the analytical system and process the samples according to §86.140, obtaining a stabilized reading of the exhaust bag sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample period. (If it is not possible to perform analysis on the methanol and formaldehyde samples within 24 hours, the samples should be stored in a dark cold (4-10 °C) environment until analysis. The samples should be analyzed within fourteen days.)

- (15) Immediately after the end of the sample period, turn off the cooling fan and close the engine compartment
- (16) Turn off the CVS or disconnect the exhaust tube from the tailpipe(s) of the vehicle.
- (17) Repeat the steps in paragraphs (b)(2) through (b)(2) of this section for the hot start test, except only two evacuated sample bags, two methanod sample impringers, and two formaldehyde sample impingers are required. The step in paragraph (b)(9) of this section shall begin between 9 and 11 minutes after the end of the sample period for the cold start test.

(18) At the end of the deceleration which is scheduled to occur at 505 seconds, simultaneously turn off gas flow measuring device No. 1 (and the petroleum-fueled diesel hydrocarbon integrator No. 1, mark the petroleum-fueled diesel hydrocarbon recorder chart) and position the sample selector valve to the "standby" position. (Engine shutdown is not part of the hot start test sample period.) Record the measured roll or shaft revolutions (and the No. 1 gas meter reading or flow measurement instrument). (Carefully remove the third pair of particulate

§86.237-94

sample filters from its holder and place in a clean petri dish and cover, if applicable.)

- (19) As soon as possible, transfer the hot start "transient" exhaust and dilution air samples to the analytical system and process the samples according to §86.140, obtaining a stabilized reading of the exhaust bag sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample period. (If it is not possible to perform analysis on the methanol and formaldehyde samples, within 24 hours the samples should be stored in a dark cold (4-10 °C) environment until analysis. The samples should be analyzed within fourteen days.)
- (20) Disconnect the exhaust tube from the vehicle tailpipe(s) and drive the vehicle from dynamometer.
- (21) The CVS or CFV may be turned off, if desired.
- (22) Vehicles to be tested for evaporative emissions will proceed according to §86.138. For all others this completes the test sequence.

[71 FR 77925, Dec. 27, 2006]

§ 86.237-94 Dynamometer test run, gaseous emissions.

- (a) The complete dynamometer test consists of a cold start drive of approximately 7.5 miles (12.1 kilometers) and a hot start drive of approximately 3.6 miles (5.8 kilometers).
- (b) If the preconditioned vehicle is not already on the dynamometer, it shall be pushed into position.
- (c) The vehicle is allowed to stand on the dynamometer during the ten minute time period between the cold and hot start test. The cold start test is divided into two periods. The first period, representing the cold start "transient" phase, terminates at the end of the deceleration which is scheduled to occur at 505 seconds of the driving schedule. The second period, representing the "stabilized" phase, consists of the remainder of the driving schedule, including engine shutdown. The hot start test is identical to the first part or transient phase of the cold start test. Therefore, the hot start test

terminates after the first period (505 seconds) is run.

(d) The provisions of §86.137(b) apply to this subpart.

§§ 86.238-94—86.239-94 [Reserved]

§86.240-94 Exhaust sample analysis.

The provisions of $\S 86.140$ apply to this subpart.

§86.241-94 [Reserved]

§86.242-94 Records required.

The provisions of §86.142-90 apply to this subpart.

§86.243-94 [Reserved]

§86.244-94 Calculations; exhaust emissions.

The provisions of §86.144–94 apply to this subpart, except that NO_X measurements are optional. Should NO_X measurements be calculated, note that the humidity correction factor is not valid at colder temperatures. Light-duty vehicles and light-duty trucks must calculate and report the weighted mass of each relevant pollutant, i.e., THC, CO, THCE, NMHC, NMHCE, CH₄, NO_X , and CO_2 in grams per vehicle mile.

 $[71~\mathrm{FR}~77926,~\mathrm{Dec.}~27,~2006;~72~\mathrm{FR}~7921,~\mathrm{Feb.}~21,~2007]$

§86.245-94 [Reserved]

§ 86.246-94 Intermediate temperature testing.

- (a) This section is applicable to tests which are conducted at an intermediate temperature as defined in §86.094–2.
- (b) For testing during ambient temperatures of less than 50 °F (10 °C), the test procedure is identical to the test procedure that is used for testing at 20 °F (-7 °C) contained in 40 CFR part 86, subpart C.
- (c) For testing at temperatures of 50 $^{\circ}\mathrm{F}$ (10 $^{\circ}\mathrm{C})$ or higher, the FTP shall be used.

Subpart D—Emission Regulations for New Gasoline-Fueled and Diesel-Fueled Heavy-Duty Engines; Gaseous Exhaust Test Procedures

AUTHORITY: Secs. 202, 206, 207, 208, 301(a), Clean Air Act, as amended (42 U.S.C. 1857f-1, 1857f-5, 1857f-5a, 1857f-6, 1857g(a)).

Source: 42 FR 45154, Sept. 8, 1977, unless otherwise noted.

§86.301-79 Scope; applicability.

This subpart contains gaseous emission test procedures for gasoline-fueled and Diesel heavy-duty engines. It applies to 1979 and later model years.

§ 86.302-79 Definitions.

The definitions in §§86.077-2, 86.078-2, and 86.079-2 apply to this subpart.

§86.303-79 Abbreviations.

The abbreviations in §86.078-3 apply to this subpart.

§86.304-79 Section numbering; construction.

(a) The model year of initial applicability is indicated by the section number. The two digits following the hyphen designate the first model year for which a section is effective. A section remains effective until superseded.

Example: Section 86.311–79 applies to the 1979 and subsequent model years until superseded. If a §86.311–81 is promulgated it would take effect beginning with the 1981 model year; §86.311–79 would apply to model years 1979 and 1980.

- (b) A section reference without a model year suffix refers to the section applicable for the appropriate model year.
- (c) Unless indicated, all provisions in this subpart apply to both gasolinefueled and Diesel heavy-duty engines.

§86.305-79 Introduction; structure of subpart.

- (a) This subpart describes the equipment required and the procedures to follow in order to perform exhaust emission tests on gasoline-fueled and Diesel heavy-duty engines. Subpart A sets forth the testing requirements and test intervals necessary to comply with EPA certification procedures.
- (b) Four topics are addressed in this subpart. Sections 86.306 through 86.318 set forth specifications and equipment requirements; §§ 86.319 through 86.333 discuss calibration methods and frequency; test procedures and data requirements are listed (in approximately chronological order) in §§ 86.334 through 86.343; and calculation formulas are found in §§ 86.344 and 86.345. Alternative procedures and calculations are set forth in §§ 86.346 and 86.347.

§ 86.306-79 Equipment required and specifications; overview.

- (a) This subpart contains procedures for both gasoline-fueled and Diesel engine gaseous emission tests. Generally, the equipment required is identical for both types of engines. Equipment required and specifications are found in §§ 86.307 through 86.318.
- (b) Some analyzer specifications refer to calibration checks found in §§ 86.320 through 86.332.

§86.307-82 Fuel specifications.

(a) Gasoline. (1) Gasoline having the following specifications will be used by the Administrator in exhaust emission testing. Gasoline having the following specifications or substantially equivalent specifications approved by the Administrator shall be used by the manufacturer in exhaust testing, except that the lead and octane specifications do not apply.

| Item designation | ASTM | Leaded | Unleaded |
|--------------------------------------|-------|-----------------------------|-----------------------------|
| Octane, research, minimum | | 100
11.4 | 96
0.00–0.05 |
| IBP, °F | D86 | 75–95
120–135
200–230 | 75–95
120–135
200–230 |
| 90 pct point, °F
EP, °F (maximum) | D86 | 300–325
415 | 300–325
415 |
| Sulfur, weight percent, maximum | D1266 | 0.10
0.01 | 0.10
0.005 |
| DVP pounds por equare inch | D323 | 8003 | 8002 |

| Item designation | ASTM | Leaded | Unleaded |
|-----------------------------------------------------------------------------------------|------|-----------------|-----------------|
| Hydrocarbon composition: Olefins, percent, maximum Aromatics, percent maximum Saturates | | 10
35
(²) | 10
35
(²) |

¹ Minimum. ² Remainder.

(2) Gasoline representative of commercial gasoline which will be generally available through retail outlets shall be used in service accumulation. For leaded fuel the minimum lead content shall be equal to the average lead content found in regular leaded gasoline in the fuel survey prescribed by the Administrator. Where the Administrator determines that engines represented by a test engine will be operated using gasoline of different lead content from that prescribed in this paragraph, he may consent in writing to use of a gasoline with a different lead content. The octane rating of the gasoline used shall be no higher than 4.0 research octane numbers above the minimum recommended by the manufacturer and have a minimum sensitivity of 7.5 octane numbers for un-

leaded fuel and 7.0 octane numbers for leaded fuel, where sensitivity is defined as research octane number minus motor octane number.

(b) Diesel Fuel. (1) The diesel fuels employed for testing shall be clean and bright, with pour and cloud points adequate for operability. The diesel fuel may contain nonmetallic additives as follows: Cetane improver, metal deactivator, antioxident, dehazer, antirust pour depressant, dye, and dispersant.

(2) Diesel fuel meeting the following specifications, or substantially equivalent specifications approved by the Administrator, shall be used in exhaust emissions testing. The grade of diesel fuel recommended by the engine manufacturer commercially designated as "Type 1-D" or "Type 2-D", shall be used.

| Item | ASTM test method No. | Type 1-D | Type 2-D |
|--------------------------------|----------------------|------------------|------------------|
| Cetane Number | D613, D86 | 48–54 | 42–50 |
| IBP, °F | | 330-390 | 340-400 |
| 10 percent point, °F | | 370-430 | 400-460 |
| 50 percent point, °F | | 410-480 | 470-540 |
| 90 percent point, °F | | 460-520 | 550-610 |
| EP, °F | | 500-560 | 580-660 |
| Gravity, °AP1 | D287 | 40-44 | 33-37 |
| Total sulfur, percent | D129 or D2622 | 0.05-0.02 | 0.2-0.5 |
| Hydrocarbon composition | D1319 | | |
| Aromatics, percent (minimum | | 18 | 1 27 |
| Paraffins, naphthenes, olefins | | (²) | (²) |
| Flashpoint, °F (minimum) | D93 | 120 | 130 |
| Viscosity, centistokes | D445 | 1.6-2.0 | 2.0-3.2 |

¹ Minimum.

(3) Diesel fuel meeting the following specifications, or substantially equivalent specifications approved by the Administrator, shall be used in service ac-

cumulation. The grade of diesel fuel

recommended by the engine manufacturer, commercially designated as "Type 1–D" or "Type 2–D", shall be used.

| Item | ASTM test method No. | Type 1-D | Type 2-D |
|------------------------------------------------------------------------------------------------------------------------------------------|----------------------|------------------|----------------------------------------------------|
| Cetane (minimum) Distillation range 90 pct point, °F Gravity, °AP1 Total sulfur, percent Flashpoint, °F (minimum) Viscosity, centistokes | D86 | 440–530
39–45 | 38–58
540–630
30–42
0.2
130
1.5–4.5 |

¹ Minimum.

- (4) Other petroleum distillate fuels may be used for testing and service accumulation provided:
 - (i) They are commercially available;
- (ii) Information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service;
- (iii) Use of a fuel listed under paragraphs (b) (2) and (3) of this section would have a detrimental effect on emissions or durability; and
- (iv) Written approval from the Administrator of the fuel specifications was provided prior to the start of testing.
- (5) The specification range of the fuels to be used under paragraphs (b) (2), (3), and (4) of this section shall be reported in accordance with §86.082–21(b)(3).
- (c) Fuels not meeting the specifications set forth in this section may be used only with the advance approval of the Administrator.

[46 FR 50494, Oct. 13, 1981, and 47 FR 49807, Nov. 2, 1982]

§86.308-79 Gas specifications.

- (a) Analyzer gases. (1) Calibration gases for the CO and CO_2 analyzers shall have zero grade nitrogen as a diluent. Combined CO and CO_2 span gases are permitted. Zero grade nitrogen shall be the diluent for CO and CO_2 span gases.
- (2) Calibration or span gases for the hydrocarbon analyzer shall be propane with zero-grade nitrogen as a diluent when testing gasoline-fueled engines. For Diesel engine tests the diluent shall be zero-grade air.
- (3) Calibration or span gases for the $NO_{\rm X}$ analyzer shall be NO named as $NO_{\rm X}$ with a maximum NO_2 concentration of 5 percent of the nominal value. Zero-grade nitrogen shall be the diluent.
- (4) Zero-grade gases for hydrocarbon analyzers shall be nitrogen when testing gasoline-fueled engines and air when testing Diesel engines.
- (5) Zero-grade gases for the carbon monoxide, carbon dioxide and oxides of nitrogen analyzers shall be either zero-grade air or zero-grade nitrogen.
- (6) The allowable zero grade gas (air or nitrogen) impurity concentrations shall not exceed 2 ppmC hydrocarbon,

- 10 ppm carbon monoxide, 400 ppm carbon dioxide and 1 ppm nitric oxide.
- (7) "Zero-grade air" includes artificial "air" consisting of a blend of nitrogen and oxygen with oxygen concentrations between 18 and 21 mole percent.
- (b) Calibration gas. Calibration gas values are to be derived from NBS "Standard Reference Materials" (SRM's) or other gas standards approved by the Administrator. The uncertainty of the assigned calibration gas values shall not exceed 2.0 percent of the assigned value. The uncertainty is defined as the sum of the precision errors (at the 90 percent confidence level) and the bias errors. Precision and bias errors apply to both the equipment and the derivation procedures.
- (c) Span gas. Span gas values are to be derived from NBS "Standard Reference Materials" (SRM's) or other gas standards approved by the Administrator. The uncertainty of the assigned calibration gas values shall not exceed 3.0 percent of the assigned value. The uncertainty is defined as the sum of the precision errors (at the 90 percent confidence level) and the bias errors. Precision and bias errors apply to both the equipment and the derivation procedures.
- (d) Hydrocarbon analyzer fuel—(1) The fuel shall contain 40 ±2 percent hydrogen. The balance shall be helium. The mixture shall contain less than 2 ppmC hydrocarbon.
- (2) Alternate pure hydrogen fuel. Some HFID's are designed to operate on pure hydrogen. Generally the HFID fuel is incompatible with good relative hydrocarbon response.
- (i) For Diesel engines this fuel is not recommended. However, this fuel may be used if the engine manufacturer demonstrates, on each basic combustion system (i.e., 4 cycle DI, 2 cycle DI, 4 cycle pre-cup, etc.) that an HFID using this fuel produces comparable results to an HFID using 40% H₂/60% He fuel. These data must be submitted to and approved by the Administrator prior to testing. Pure H₂ fuel, that may be allowed for testing, must contain at least 99.0 percent hydrogen and contain less than 2 ppmC hydrocarbon.

§ 86.309-79

- (ii) For gasoline-fueled engines, pure hydrogen fuel for the HFID is not allowed.
- (e) Hydrocarbon analyzer burner air. The concentration of oxygen must be within 1 mole percent of the oxygen concentration of the burner air used in the latest oxygen interference check (6 O₂ I). If the difference in oxygen concentration is greater than 1 mole percent, then the oxygen interference must be checked and the analyzer adjusted if necessary, to meet the 6 O₂ I requirements. The burner air must contain less than 2 ppmC hydrocarbon.
- (f) Oxygen interference check gases shall contain propane with 350 ppmC ±75 ppmC hydrocarbon. The concentration value shall be determined to calibration gas tolerances by chromatographic analysis of total hydrocarbons plus impurities or by dynamic blending. Nitrogen shall be the predominant diluent with the balance oxygen. Blends required for gasoline-fueled and Diesel engine testing are as follows:

| Applicability | O ₂ concentration (percent) | Balance |
|-------------------------------------------|----------------------------------------|----------------------------------------------------------------------|
| Diesel Diesel and gasoline Do Gasoline | 21 (20 to 22) | N ₂
N ₂
N ₂
N ₂ |

(g) Proportioning and blending devices may be used to obtain required gas concentration.

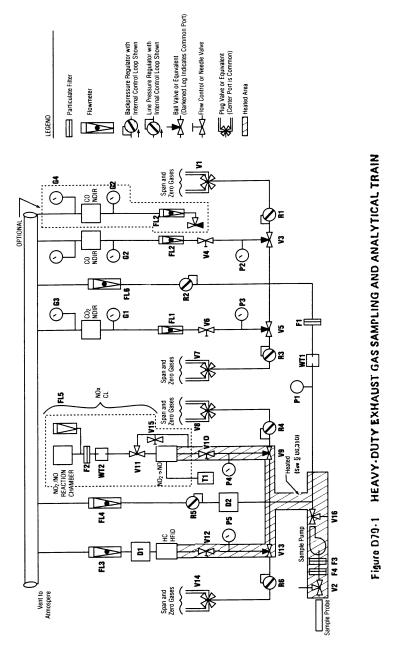
[42 FR 45154, Sept. 8, 1977, as amended at 46 FR 50495, Oct. 13, 1981; 47 FR 49807, Nov. 2, 1982]

§86.309-79 Sampling and analytical system; schematic drawing.

- (a) Any variation from the specifications in this subpart including performance specifications and emission detection methods may be used only with prior approval by the Administrator.
- (b) Schematic drawing. (1) An example of a sampling and analytical system which may be used for testing under this subpart is shown in Figure D79–1. All components or parts of components

that are wetted by the sample or corrosive calibration gases shall be either chemically cleaned stainless steel or inert material, e.g. polytetrafluoroethylene resin. The use of "gauge savers" or "protectors" with nonreactive diaphragms to reduce dead volumes is permitted. The specific detection methods to be used for each exhaust component can be found in §86.316 for CO. §86.317 for HC, and §86.318 for NO_X . Additional components such as instruments. valves, solenoids, pumps. switches, etc. may be employed to provide additional information and coordinate the functions of the component systems.

- (2) The following requirements must be incorporated in each system used for testing under this subpart.
- (i) All analyzers must obtain the sample to be analyzed from the same sample line.
- (ii) The sample transport system from the engine exhaust pipe to the HC analyzer and the NO_X analyzer must be heated as is indicated in Figure D79-1.
- (iii) Carbon monoxide and carbon dioxide measurements must be made on a dry basis. Specific requirements for the means of drying the sample can be found in §86.309 (b)(5) and §86.311(e).
- (iv) All NDIR analyzers must have a pressure gauge immediately downstream of the analyzer. The gauge tap must be within 2 inches of the analyzer exit port. Gauge specifications can be found in §86.309(b)(3).
- (v) All bypass and analyzer flows exiting the analysis system must be measured. Capillary flows such as in HFID and CL analyzers are excluded. For each ND IR analyzer with a flow meter located upstream of the analyzer, an upstream pressure gauge must be used. The gauge tap must be within 2 inches of the analyzer entrance port.
- (vi) Calibration or span gases for the $NO_{\rm X}$ measurement system must pass through the NO_2 to NO converter.
- (vii) The temperature of the NO_2 to NO converter must be displayed continuously.



(c) System components list. The following is a list of components shown in Fig. D79-1 by numeric identifier.

(1) Filters. Glass fiber filter paper is permitted for F1, F2, and F3. Optional filter F4 is a coarse filter for large particulates.

§86.310-79

- (i) F1—Fine particulate filter.
- (ii) F2—Fine particulate filter.
- (iii) F3—Fine heated particulate filter.
- (iv) F4—Coarse heated particulate filter.
- (2) Flowmeters. (i) Flowmeters FL 1 and FL 2 indicate sample flow rates through the CO and CO₂ analyzers.
- (ii) Flowmeters FL 3, FL 4, FL 5, and FL 6 indicate bypass flow rates.
- (3) Gauges. Downstream gauges are required for any system used for testing under this subpart. Upstream gauges may be required under this subpart per §86.309(b)(2)(v).
- (i) Upstream gauges G1 and G2 measure the input to the CO and CO_2 analyzers.
- (ii) Downstream gauges G3 and G4 measure the exit pressure of the CO and CO_2 analyzers. If the normal operating range of the downstream gauges is less than 3 inches of water, then the downstream gauges must be capable of reading both pressure and vacuum.
- (4) Pressure gauges. (i) P1—bypass pressure.
- (ii) P2, P3, P4 and P5—sample or span pressure at inlet to flow control valves.
- (5) Water traps. Water traps WT1, and WT2 to remove water from the sample. A water trap performing the function of WT1 and meeting the specifications in §86.311(e) is required for any system used for testing under this subpart. Chemical dryers are not an acceptable method of removing the water. Water removal by condensation is acceptable. Means other than condensation may be used only with prior approval from the Administrator.
- (6) Regulators. (i) R1, R3, R4, and R6—linepressure regulators to control span pressure at inlet to flow control valves.
- (ii) R2 and R5—back pressure regulators to control sample pressure at inlet to flow control valves.

- (7) *Valves*. (i) V1, V7, V8, and V14—selector valves to select zero or calibration gases.
- (ii) V2—optional heated selector valve to purge the sample probe, perform leak checks, or to perform hangup checks.
- (iii) V3 and V5—Selector valves to select sample or span gases.
- (iv) V4, V6, and V15—flow control
- (v) V9 and V13—heated selector valve to select sample or span gases.
- (vi) V10 and V12—heated flow control valves.
- (vii) VII—Selector valve to select $NO_{\rm X}$ or bypass mode in the chemiluminescence analyzer.
- (viii) V16—heated selector valve to perform leak checks.
- (8) Pump. Sample transfer pump to transport sample to analyzers.
- (9) Temperature sensor. A temperature sensor (T1) to measure the NO_2 to NO converter temperature is required for any system used for testing under this subpart.
- (10) *Dryer*. Dryers D1 and D2 to remove the water from the bypass flows to prevent condensation in flowmeters FL3, FL4, and FL6.

§86.310-79 Sampling and analytical system; component specifications.

- (a) Temperature. (1) For gasoline-fueled engines any heated component;
- (i) In the HC sample path must be maintained above 110 °C (230 °F) and shall not exceed 230 °C (446 °F).
- (ii) In the NO_X sample path must be maintained above 60 °C (140 °F) and shall not exceed 230 °C (446 °F).
- (2) For Diesel engines any heated component;
- (i) In the HC sample path must be maintained above 180 °C (356 °F) and shall not exceed 230 °C (446 °F).
- (ii) In the NO_X sample path must be maintained above 60 °C (140 °F) and shall not exceed 230 °C (446 °F).

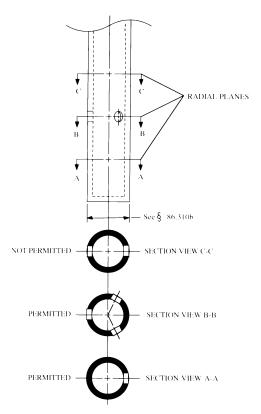


Figure D79-2 SAMPLE PROBE AND TYPICAL HOLE SPACINGS

- (3) The sample line outside wall temperature must be maintained at the temperature specified in this paragraph. An exception is made for the first 4 feet of sample line from the exhaust duct. The upper temperature tolerance for this 4 foot section is waived and only the minimum temperature specification applies.
- (b) Sample probe. (1) The sample probe shall be a straight, closed end, stainless steel, multi-hole probe. The Inside Diameter (I.D.) shall not be greater than the I.D. of the sample line (=.010 in.). The wall thickness of the probe shall not be greater than .040 inch. The fitting that attaches the probe to the exhaust pipe shall be as small as practical in order to minimize heat loss from the probe.
- (2) There shall be a minimum of three holes in the probe. The spacing of the

radial planes for each hole in the probe must be such that they cover approximately equal cross-sectional areas of the exhaust duct. The angular spacing of the holes must be approximately equal. The angular spacing of any two holes in one plane may not be $180^{\circ} \pm 20^{\circ}$ (i.e., section C-C of Figure D79-2). The holes should be sized such that each has approximately the same flow. If only three holes are used, they may not all be in the same radial plane. See Figure D79-2.

- (3) The probe shall extend radially across the exhaust duct. The probe must pass through the approximate center and must extend across at least 80 percent of the diameter of the duct.
- (c) Sample transfer. (1) The maximum I.D. of the sample line shall not exceed 0.52 inch.

§86.311-79

- (2) If valve V2 is used, the sample probe must connect directly to valve V2. The location of optional valve V2 may not be greater than 4 feet from the exhaust duct.
- (3) The location of optional valve V16 may not be greater than 24 inches from the sample pump. The leakage rate for this section on the pressure side of the sample pump may not exceed the leakage rate specification for the vacuum side of the pump.
- (d) Venting. All vents including analyzer vents, bypass flow, and pressure relief vents of regulators should be vented in such a manner to avoid endangering personnel in the immediate

[42 FR 45154, Sept. 8, 1977, as amended at 46 FR 50495, Oct. 13, 1981, and 47 FR 49807, Nov. 2, 1982]

§86.311-79 Miscellaneous equipment; specifications.

- (a) Chart recorders. (1) The minimum chart speed allowed is 3 inches per minute for gasoline-fueled engines and 0.5 inches per minute for Diesel engines.
- (2) When testing gasoline-fueled engines all chart recorders (analyzers, torque, rpm, etc.) shall be provided with Automatic markers which indicate one second intervals. Preprinted chart paper (one second intervals) may be used in lieu of the automatic markers provided the correct chart speed is used.
- (b) Accuracy of temperature measurements. (1) The following temperature measurements shall be accurate to within 1.2 $^{\circ}\mathrm{C}$:
- (i) Temperature measurements used in calculating the engine intake humidity:
- (ii) The temperature of the fuel in volume measuring flow rate devices:
- (iii) The temperature of the sample within the water trap(s).
- (2) All other temperature measurements shall be accurate within 2.5 $^{\circ}\mathrm{C}.$
- (c) Intake air humidity and temperature measurements. (1) Humidity conditioned air supply. Air that has had its absolute humidity altered is considered humidity-conditioned air. For this type of intake air supply, the humidity measurements must be made within the in-

take air supply system, and after the humidity conditioning has taken place.

- (2) Nonconditioned air supply. Humidity measurements in non-conditioned intake air supply systems must be made in the intake air stream entering the supply system. Alternatively, the humidity measurements can be measured within the intake air supply stream.
- (3) Engine intake air temperature measurement must be made within 48 inches of the engine. The measurement location must be made either in the supply system or in the air stream entering the supply system.
- (d) Sample component surface temperature. For each component (pump, sample line section, filters, etc.) in the heated portion of the sampling system that has a separate source of power or heating element, use engineering judgment to locate the coolest portion of that component and monitor the temperature at that location. If several components are within an oven, then only the surface temperature of the component with the largest thermal mass and the oven temperature need be measured.
- (e) If water is removed by condensation, the sample gas temperature or sample dew point must be monitored either within the water trap or downstream. It may not exceed 7 °C (45 °F).

[42 FR 45154, Sept. 8, 1977, as amended at 46 FR 50495, Oct. 13, 1981; 47 FR 49807, Nov. 2, 1982]

§86.312-79 Dynamometer and engine equipment specifications.

(a) Dynamometer. (1) The dynamometer test stand and other instruments for measurement of power output shall be accurate to within 2 percent of point at all power settings above 10 percent of full-scale. Below 10 percent of fullscale the accuracy shall be within 5 percent of point. The dynamometer must be capable of performing the test cycle described in §86,335 or §86.336. Dynamometers used for testing gasoline-fueled engines must have sufficient motoring capability to meet the test requirements. A 60-tooth wheel in combination with a frequency counter shall be considered an absolute standard for engine speed.

- (2) Dynamometer calibration weights. A minimum of 6 calibration weights for each range used are required. The weights must be equally spaced and traceable to within 0.5 percent of NBS weights. Laboratories located in foreign countries may certify calibration weights to local government bureau standards.
- (b) Engine cooling. Means of engine cooling which will maintain the engine operating temperatures (e.g., intake air, oil, water, etc.) at approximately the same temperature as specified by the manufacturer shall be used. Auxiliary fan(s) may be used to maintain engine cooling during operation on the dynamometer.
- (c) Exhaust system. (1) When testing gasoline-fueled engines:
- (i) A chassis-type exhaust system including muffler(s) shall be used. The exhaust system must have a single tail pipe. For engines designed for a dual exhaust system, a standard or specially fabricated "Y" pipe may be used. The "Y" pipe may be located upstream of a single muffler or downstream of a single muffler or downstream of dual mufflers. The potential increase in backpressure due to the use of a single tail pipe instead of dual pipes may be compensated for by using larger than standard exhaust system components downstream of the "Y" pipe. For systems with the "Y" pipe upstream of the muffler, the backpressure at the exhaust manifold exit with the single exhaust system must be comparable to the standard dual exhaust system under the test conditions specified in § 86.335.
- (ii) For all catalyst systems the distance from the exhaust manifold flange(s) to the catalyst shall be the same as in the vehicle configuration unless the manufacturer provides temperature data showing equivalent performance at another location.
- (iii) For catalyst systems, the probe shall be located in the single exhaust pipe and from 2 to 10 feet downstream of the catalyst(s) and at least 2 feet downstream of the "Y" intersection of any "Y" pipe (if used).
- (iv) For noncatalyst systems, the probe shall be located in the single exhaust pipe downstream of the muffler(s) and from 3 to 20 feet downstream

- from the exhaust manifold flange or turbocharger exit flange. The probe shall also be at least 2 feet downstream of the "Y" intersection of any "Y" pipe (if used).
- (v) For all exhaust systems, the probe shall be located at least 24 inches from the end of the tail pipe. Additional exhaust pipe may be added to the tail pipe to meet the specification.
- (2) When testing Diesel engines, a noninsulated exhaust system extending 15 ±5 feet from the exhaust manifold, or the crossover junction in the case of Vee engines, shall be used. The exhaust back pressure must be within 0.2 inch Hg. of the upper limit at maximum rated horsepower, as established by the engine manufacturer in his sales and service literature for vehicle application. A conventional automotive muffler of a size and type commonly used with the engine being tested shall be employed in the exhaust system during smoke emission testing. The terminal 2 feet of the exhaust pipe shall be a circular cross section and be free of elbows and bends. The end of the pipe shall be cut off squarely. The terminal 2 feet of the exhaust pipe shall have a nominal inside diameter in accordance with the engine being tested, as specified below:

| Maximum rated horsepower | Exhaust
pipe inside
diameter
(inches) |
|-------------------------------------------------|------------------------------------------------|
| Less than 101 101 to 200 201 to 300 301 or more | 2
3
4
5 |

[42 FR 45154, Sept. 8, 1977, as amended at 43 FR 52922, Nov. 14, 1978]

§ 86.313-79 Air flow measurement specifications; diesel engines.

(a) The air flow measurement method used must have a range large enough to accurately measure the air flow over the engine operating range during the test. Overall measurement accuracy must be ± 2 percent of full-scale value of the measurement device for all modes except the idle and 2-percent modes. For the idle and 2-percent modes, the measurement accuracy shall be ± 5 percent or less of the full-scale value. The Administrator must be advised of the method used prior to testing.

§86.314-79

- (b) Corrections to the measured air mass-flow-rate shall be made when an engine system incorporates devices that add or subtract air mass (air injection, bleed air, etc.). The method used to determine the air mass from these devices shall be approved by the Administrator.
- (c) An engine air inlet system presenting an air inlet restriction within 1 inch of water of the upper limit for the engine operating condition which results in maximum air flow, as established by the engine manufacturer in his sales and service literature, for the Diesel engine being tested shall be used.

§86.314-79 Fuel flow measurement specifications.

- (a) The fuel flow rate measurement instrument must have a minimum accuracy of ± 1 percent of full-scale flow rate for each measurement range used. An exception for Diesel engines is allowed at the idle and 2-percent power points. For these modes, the minimum accuracy is ± 2 percent of full-scale flow rate for each measurement range used. The controlling parameters are the elapsed time measurement of the event and the weight or volume measurement. Restrictions on these parameters are:
- (1) The error in the elapsed time measurement of the event must not be greater than 1 percent of the absolute event time. This includes errors in starting and stopping the clock as well as the period of the clock.
- (2) For Diesel engines only, if the mass of fuel consumed is measured by discrete weights, then the error in the actual weight of the fuel consumed must not be greater than ±1 percent of the measuring weight. An exception for Diesel engines is allowed at the idle and 2-percent power points. For these modes the error in the actual weight of the fuel consumed must not be greater than ±2 percent of the measuring weight.
- (3) If the mass of fuel consumed is measured electronically (load cell, load beam, etc.), the error in the actual weight of fuel consumed must not be greater than ± 1 percent of the full-scale value of the electronic device.

- (4) If the mass of fuel consumed is measured by volume flow and density, the error in the actual volume consumed must not be greater than ±1 percent of the full-scale value of the volume measuring device.
- (b) For the devices that have varying mass scales (electronic weight, volume, density, etc.), measurements may not be used for calculations if the measurement is less than 20 percent of full scale.
- (c) Option. Complete flow-rate measurement systems may be used below 20 percent of full-scale measurement as long as the combination of mass and time measurements indicate a flow rate that has an error of less than 5 percent of the absolute flow rate.

§86.315-79 General analyzer specifications.

- (a) Analyzer response time. The analyzer must respond to an instantaneous step change at the entrance to the analyzer with a response equal to 95 percent of that step change in 6.0 seconds or less on all ranges used. The step change shall be at least 60 percent of full-scale chart deflection. For $\rm NO_X$ analyzers using a water trap, the response time increase due to the water trap and associated plumbing need not be included in the analyzer response time.
- (b) Precision. The precision of the analyzer must be no greater than ±1 percent of full-scale concentration for each range used above 155 ppm (or ppm C), or ±2 percent for each range used below 155 ppm (or ppm C). The precision is defined as 2.5 times the standard deviation(s) of 10 repetitive responses to a given calibration or span gas.
- (c) Noise. The analyzer peak-to-peak response to zero and calibration or span gases over any 10-second period shall not exceed 2 percent of full/scale chart deflection on all ranges used.
- (d) Zero drift. The analyzer zero-response drift during a 1-hour period shall be less than 2 percent of full-scale chart deflection on the lowest range used. The zero-response is defined as the mean response including noise to a zero-gas during a 30-second time interval.
- (e) Span drift. The analyzer span drift during a 1-hour period shall be less

than 2 percent of full-scale chart deflection on the lowest range used. The analyzer span is defined as the difference between the span-response and the zero-response. The span-response is defined as the mean response including noise to a span gas during a 30-second time interval.

(Secs. 206, 301(a), Clean Air Act as amended (42~U.S.C.~7525,~7601(a)))

[42 FR 45154, Sept. 8, 1977, as amended at 44 FR 16917, Mar. 20, 1979]

§86.316-79 Carbon monoxide and carbon dioxide analyzer specifications.

- (a) Carbon monoxide and carbon dioxide measurements are to be made with nondispersive infrared (NDIR) an analyzers.
- (b) The use of linearizing circuits is permitted.
- (c) The minimum water rejection ratio (maximum CO_2 interference) as measured by §86.321 shall be:
 - (1) For CO analyzers, 1000:1.
 - (2) For CO_2 analyzers, 100:1.
- (d) The minimum ${\rm CO}_2$ rejection ratio (maximum ${\rm CO}_2$ interference) as measured by §86.322 for CO analyzers shall be 5000:1.
- (e) Zero suppression. Various techniques of zero suppression may be used to increase readability, but only with prior approval by the Administrator.

§ 86.317-79 Hydrocarbon analyzer specifications.

- (a) Hydrocarbon measurements are to be made with a heated flame ionization detector (HFID) analyzer.
- (b) Option. A non-heated flame ionization detector (FID) that measures hydrocarbon emissions on a dry basis is permitted for gasoline-fueled testing; Provided, That equivalency is demonstrated to the Administrator. With the exception of temperatures, all specifications contained in subpart D apply to the optional system.
- (c) The analyzer shall be fitted with a constant temperature oven housing the detector and sample-handling components. It shall maintain temperature with 2 °C of the set point. The detector, oven, and sample-handling components within the oven shall be suitable for continuous operation at temperatures to 200 °C.

- (d) Fuel and burner air shall conform to the specifications in §86.308.
- (e) The percent of oxygen interference must be less than 3 percent, as specified in §86.331(d)(7).
 - (f) Premixed burner air:
- (1) For Diesel engines, premixing a small amount of air with the HFID fuel prior to combustion within the HFID burner is not recommended as a means of improving oxygen interference (%O₂ I). However, this procedure may be used if the engine manufacturer demonstrates on each basic combustion system (i.e., 4 cycle DI, 2 cycle DI, 4 cycle precup, etc.) that an HFID using this procedure produces comparable results to an HFID not using this procedure. These data must be submitted to the Administrator for his approval prior to testing.
- (2) For gasoline-fueled engines, premixing burner air with the HFID fuel is not allowed.

§86.318-79 Oxides of nitrogen analyzer specifications.

- (a) Oxides of nitrogen are to be measured with a chemiluminescense analyzer.
- (1) The NO_X sample must be heated per §86.309(a) and §86.310(a) up to the NO₂ to NO converter.
- (2) For high vacuum CL analyzers with heated capillary modules, supplying a heated sample to the capillary module is sufficient.
- (3) The NO₂ to NO convertor efficiency shall be at least 90 percent.
- (4) The quench interference must be less than 3.0 percent as measured in §86.327.
- (b) *Option*. The oxides of nitrogen may be measured with an NDIR analyzer system that meets the following specifications:
- (1) The system shall include an NO_2 to NO converter, a water trap, and an NDIR analyzer in that order.
- (2) The NO₂ to NO converter shall obtain a sample directly from the heated sample line.
- (3) The water trap shall meet the specifications in §86.311(e).
- (4) The NO NDIR analyzer shall be calibrated per §86.330.
- (5) The minimum water rejection ratio (maximum water interference)

§86.319-79

for the NO NDIR analyzer shall be 5,000:1 (see §86.321).

(6) The minimum CO₂ rejection ratio (maximum CO₂ interference) for the NO NDIR analyzer shall be 30,000:1 (see §86.322).

§86.319-79 Analyzer checks and calibrations; frequency and overview.

- (a) Prior to initial use and after major repairs, bench check each analyzer (see §86.320).
- (b) At least monthly during testing, check the NO_X converter efficiency, as described in §86.332.
- (c) At least once every 30 days during testing, perform the following:
- (1) Leak check the pressure side of the system (see §86.328). If the option described in §86.328(b)(2) is used, a pressure leak check is not required.
- (2) Calibrate all analyzers (see §§ 86.330 through 86.332).
- (3) Check the analysis system response time (see §86.329). If the option described in §86.329(b) is used, a response time check is not required.
- (4) Verify that the automatic data collection system (if used) meets the chart reading requirements found in \$86.343
- (5) Check the fuel flow measurement instrument to insure that the specifications in §86.314 are met. Flow meters of the tapered tube and float design (rotometers) or the balance beam principle need be checked only every 90 days.
- (d) At least once every 90 days during testing check the water rejection ratio and the CO_2 rejection ratio on all NDIR analyzers (see §§ 86.321 and 86.322).
- (e) At least once every 180 days during testing check the dynamometer test stand and power output instrumentation (see §86.333).

[42 FR 45154, Sept. 8, 1977, as amended at 58 FR 58422, Nov. 1, 1993]

§86.320-79 Analyzer bench check.

- (a) Prior to initial use and after major repairs verify that each analyzer complies with the following specifications:
 - (1) Response time (see §86.315(a)).
 - (2) Precision (see §86.315(b)).
 - (3) Noise (see § 86.315(c)).
 - (4) Zero drift (see § 86.315(d)).
 - (5) Span drift (see §86.315(e)).

- (6) Water rejection ratio, NDIR analyzers only (see §§86.316(c) and 86.318 (b)(5).
- (7) CO_2 rejection ratio, NDIR analyzers only (see §§86.316(d) and 86.318(b)(6)).
- (8) Quench check, CL analyzers only (see §86.327).
- (b) If a stainless steel NO₂ to NO converter is used, condition all new or replacement converters. The conditioning consists of either purging the converter with air for a minimum of 4 hours or until the converter efficiency is greater than 90 percent. The converter must be at operational temperature while purging. Do not use this procedure prior to checking converter efficiency on in-use converters.

§86.321-79 NDIR water rejection ratio check.

- (a) Zero and span the analyzer on the lowest range that will be used.
- (b) Introduce a saturated mixture of water and zero gas at room temperature directly to the analyzer.
- (c) Determine and record the analyzer operating pressure (GP) in absolute units in pascals. Gauges G3 and G4 may be used if the values are converted to the correct units.
- (d) Determine and record the temperature of the zero-gas mixture.
- (e) Record the analyzers' response (AR) in ppm to the saturated zero-gas mixture.
- (f) For the temperature recorded in step (d), determine the saturation vapor pressure (P_{WB}) from §86.344(d).
- (g) Calculate the water concentration (Z) in the mixture from:

 $Z = (P_{WB}/GP)(10^6)$

(h) Calculate the water rejection ratio (WRR) from:

WRR = (Z/AR)

\$86.322-79 NDIR CO₂ rejection ratio check.

- (a) Zero and span the analyzer on the lowest range that will be used.
- (b) Introduce a CO_2 calibration gas of at least 10 percent CO_2 or greater to the analyzer.
- (c) Record the CO_2 calibration gas concentration in ppm.
- (d) Record the analyzers' response (AR) in ppm to the CO_2 calibration gas.

(e) Calculate the CO_2 rejection ratio (CO_2RR) from:

 $CO_2RR = (ppm CO_2)/AR$

\$ 86.327–79 Quench checks; NO $_{\times}$ analyzer.

- (a) Perform the reaction chamber quench check for each model of high vacuum reaction chamber analyzer prior to initial use.
- (b) Perform the reaction chamber quench check for each new analyzer that has an ambient pressure or "soft vacuum" reaction chamber prior to initial use. Additionally, perform this check prior to reusing an analyzer of this type any time any repairs could potentially alter any flow rate into the reaction chamber. This includes, but is not limited to, sample capillary, ozone capillary, and if used, dilution capillary.
 - (c) Quench check as follows:
- (1) Calibrate the NO_X analyzer on the lowest range that will be used for testing.
- (2) Introduce a mixture of CO_2 calibration gas and NO_X calibration gas to the CL analyzer. Dynamic blending may be used to provide this mixture. Dynamic blending may be accomplished by analyzing the CO_2 in the mixture. The change in the CO_2 value due to blending may then be used to determine the true concentration of the NO_X in the mixture. The CO_2 concentration of the mixture shall be approximately equal to the highest concentration experienced during testing. Record the response.
- (3) Recheck the calibration. If it has changed more than ±1 percent of full scale, recalibrate and repeat the quench check.
- (4) Prior to testing, the difference between the calculated NO_X response and the response of NO_X in the presence of CO_2 (step 2) must not be greater than 3.0 percent of full-scale. The calculated NO_X response is based on the calibration performed in step (1).

(Secs. 206, 301(a), Clean Air Act as amended (42 U.S.C. 7525, 7601(a)))

[42 FR 45154, Sept. 8, 1977, as amended at 44 FR 16917, Mar. 20, 1979]

§86.328-79 Leak checks.

- (a) Vacuum side leak check. (1) Any location within the analysis system where a vacuum leak could affect the test results must be checked.
- (2) The maximum allowable leakage rate on the vacuum side is 0.5 percent of the in-use flow rate for the portion of the system being checked. the analyzer flows and bypass flows may be used to estimate the in-use flow rates.
- (3) The sample probe and the connection between the sample probe and valve V2 (Figure D79-1) may be excluded from the leak check.
- (b) Pressure side leak check. (1) The maximum allowable leakage rate on the pressure side in 5 percent of the inuse flow rate.
- (2) Option: If the flow rate for each flow meter is equal to or greater than the flow rate recorded in §86.329(b)(1)(ii), then a pressure side leak check is not required.

§86.329-79 System response time; check procedure.

- (a) Check the system response time by the following procedure:
- (1) Stabilize the operating temperature of the sample line, sample pump, and heated filters.
- (2) Introduce an HC span gas into the sampling system at the sample probe or valve V2 at atmospheric pressure. Simultaneously, start the time measurement.
- (3) When the HC instrument response is 95 percent of the span gas concentration used, stop the time measurement.
- (4) If the elapsed time is more than 20.0 seconds, make necessary adjustments.
- (5) Repeat with the CO, CO_2 , and NO_X instruments and span gases.
- (b) Option. If the following parameters are determined, the initial system response time may be generally applied to future checks.
- (1) Analyzer and bypass flow rates. (i) Determine by experimentation the minimum analyzer and bypass flow rates individually and in combination that will produce a response time as close as possible to 20.0 seconds per paragraph (a) of this section.
- (ii) Record the highest minimum flow rate for each flow meter as determined in step (i).

§86.330-79

- (2) Capillary flow analyzers. This procedure is applicable only to analyzers that have sample capillaries such as the HFID and CL analyzers. It is also assumed that the system has sample span valves that perform the function of valves V9 and V13 in Figure D79-1.
- (i) Operate the analyzer(s) at the inuse capillary pressure.
- (ii) Adjust the bypass flow rate to the flow rate recorded in paragraph (b)(1)(ii) of this section.
- (iii) Measure and record the response time from the sample/span valve(s) per paragraph (a) of this section.
- (iv) The response time (step (iii)) can be determined by switching from the "sample" position to the "span" position of the sample/span valve and observing the analyzer response on a chart recorder. Normally, the "sample" position would select a "room air" sample and the "span" position would select a span gas.
- (v) Adjust the bypass flow rate to the normal in-use value.
- (vi) Measure and record the response time from the sample/span valve(s) per paragraph (a) of this section.
- (vii) Determine the slowest response time (step (iii) or step (iv)) and add 2 seconds to it.

\$86.330-79 NDIR analyzer calibration.

- (a) Detector optimization. If necessary, follow the manufacturer's instructions for initial start-up and basic operating adjustments.
- (b) Calibration curve. Develop a calibration curve for each range used as follows:
 - (1) Zero the analyzer.
- (2) Span the analyzer to give a response of approximately 90 percent of full-scale chart deflection.
- (3) Recheck the zero response. If it has changed more than 0.5 percent of full scale, repeat steps (1) and (2).
- (4) Record the response of calibration gases having nominal concentrations of

- 15, 30, 45, 60, 75, and 90 percent of full-scale concentration.
- (5) Generate a calibration curve. The calibration curve shall be of fourth order or less, have five or fewer coefficients, and be of the form of equation (1) or (2). Include zero as a data point. Compensation for known impurities in the zero gas can be made to the zero-data point. The calibration curve must fit the data points within 2 percent of point or 1 percent of full scale, whichever is less.

$$y = Ax^4 + Bx^3 + Cx^2 + Dx + E \tag{1}$$

$$y = \frac{x}{Ax^4 + Bx^3 + Cx^2 + Dx + E}$$
 (2)

where

y = concentration

x =chart deflection

- (6) Option. A new calibration curve need not be generated if: (i) A calibration curve conforming to step (5) exists; (ii) The responses generated in step (4) are within 1 percent of full scale or 2 percent of point, whichever is less, of the responses predicted by the calibration curve for the gases used in step (4).
- $(\bar{7})$ If multiple range analyzers are used, only the lowest range must meet the curve fit requirements below 15 percent of full scale.
- (c) If any range is within 2 percent of being linear a linear calibration may be used. To determine if this criterion is met:
- (1) Perform a linear least-square regression on the data generated. Use an equation of the form y = mx, where x is the actual chart deflection and y is the concentration.
- (2) Use the equation z = y/m to find the linear chart deflection (z) for each calibration gas concentration (y).
- (3) Determine the linearity (%L) for each calibration gas by:

Percent
$$L = \frac{(z - x)}{\text{Full-scale linear chart deflection}}$$
 (100)

(4) The linearity criterion is met if the %L is less than ± 2 percent for each data point generated. For each emission test, a calibration curve of the form Y=mx is to be used. The slope (m) is defined for each range by the spanning process.

[42 FR 45154, Sept. 8, 1977, as amended at 46 FR 50495, Oct. 13, 1981; 47 FR 49807, Nov. 2, 1982]

§86.331-79 Hydrocarbon analyzer calibration.

The following steps are followed in sequence to calibrate the hydrocarbon analyzer. It is suggested, but not required, that efforts be made to minimize relative response variations.

(a) If necessary, follow manufacturer's instructions for instrument startup and basic operating adjustments. (b) Set the oven temperature 5 °C hotter than the required sample-line temperature. Allow at least one-half hour after the oven has reached temperature for the system to equilibrate.

(c) Initial fuel flow adjustment. With the fuel and air-flow rates set at the manufacturer's recommendations, introduce a 350 ppmC±75 ppmC span gas to the detector. Determine the response at a given fuel flow from the difference between the span-gas response and the zero-gas response. Incrementally adjust the fuel flow above and below the manufacturer's specification. Record the span and zero response at these fuel flows. A plot of the difference between the span and zero response versus fuel flow will be similar to the one shown in Fig. D79–3.

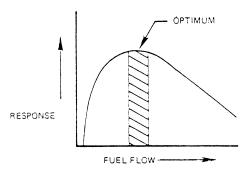


Figure D79-3 RESPONSE VS. FUEL FLOW

Adjust the fuel-flow rate to the rich side of the curve, as shown. This is initial flow-rate setting and may not be the final optimized flow rate.

- (d) Oxygen interference optimization. Choose a range where the oxygen interference check gases (see §86.308) will fall in the upper 50 percent. Conduct this test with the oven temperature set as required. Oxygen interference check gas specifications are found in §86.308.
 - (1) Zero the analyzer.
- (2) Span the analyzer with the zeropercent oxygen blend for gasolinefueled engines. Diesel engine instru-

ments shall be spanned with the 21-percent oxygen blend.

- (3) Recheck zero response. If it has changed more than 0.5 percent of full scale repeat paragraphs (d) (1) and (2) of this section.
- (4) Introduce the 5 percent and 10 percent oxygen interference check gases.
- (5) Recheck the zero response. If it has changed more ±1 percent of full scale, repeat the test.
- (6) Calculate the percent of oxygen interference (${}^{6}\!\!\!/ O_2 I$) for each mixture in step (4).

Percent
$$O_2I = \frac{B - \text{Analyzer response }(ppmC)}{B}$$
 (100)

Analyzer response = $\frac{A}{\text{Percent of full-scale analyzer response due to }A}$ (Percent of full-scale analyzer response due to B)

- A = hydrocarbon concentration (ppmC) of the span gas used in step (2).
- B = hydrocarbon concentration (ppmC) of the oxygen interference check gases used in step (4).
- (7) The percent of oxygen interference ($^{6}O_{2}I$) must be less than ± 3.0 percent for all required oxygen interference check gases prior to testing.
- (8) If the oxygen interference is greater than the specifications, incrementally adjust the air flow above and below the manufacturer's specifications, repeating paragraphs (d) (1) through (7) of this section for each flow.
- (9) If the oxygen interference is greater than the specification after adjusting the air flow, vary the fuel flow and thereafter the sample flow, repeating paragraphs (d) (1) through (7) of this section for each new setting.
- (10) If the oxygen interference is still greater than the specifications, repair or replace the analyzer, FID fuel, or burner air prior to testing. Repeat this section with the repaired or replaced equipment or gases.

- (e) Linearity check. For each range used, check linearity as follows:
- (1) With the fuel flow, air flow and sample flow adjust to meet the oxygen interference specification, zero the analyzer.
- (2) Span the analyzer using a calibration gas that will provide a response of approximately 90 percent of full-scale concentration.
- (3) Recheck the zero response. If it has changed more than 0.5 percent of full scale, repeat steps (1) and (2).
- (4) Record the response of calibration gases having nominal concentrations of 30, 60, and 90 percent of full-scale concentration. It is permitted to use additional concentrations.
- (5) Perform a linear least square regression on the data generated. Use an equation of the form y = mx, where x is the actual chart deflection and y is the concentration.
- (6) Use the equation z = y/m to find the linear chart deflection (z) for each calibration gas concentration (y).
- (7) Determine the linearity (%L) for each calibration gas by:

Percent
$$L = \frac{(z - x)}{\text{Full-scale linear chart deflection}}$$
 (100)

- (8) The linearity criterion is met if the %L is less than ± 2 percent for each data point generated. Below 40 ppmC the linearity criterion may be expanded to ± 4 percent. For each emission test, a calibration curve of the form y=mx is to be used. The slope (m) is defined for each range by the spanning process.
- (9) If the %L for any point exceeds the specifications in step (8), the air, fuel, and sample-flow rates may be var-

ied within the boundaries of the oxygen interference specifications.

- (10) If the %L for any data point still exceeds the specifications, repair or replace the analyzer, FID fuel, burner air, or calibration bottles prior to testing. Repeat the procedures of this section with the repaired or replaced equipment or gases.
- (f) Optimized flow rates. The fuel-flow rate, air-flow rate and sample-flow rate

are defined as "optimized" at this point.

§ 86.332-79 Oxides of nitrogen analyzer calibration.

- (a) At least monthly during testing, perform a converter efficiency check as described in paragraph (b) of this section. Perform a monthly linearity check as described in paragraph (c) of this section.
- (b) Converter-efficiency check. The apparatus described and illustrated in Figure D79-4 is to be used to determine the conversion efficiency of devices that convert NO_2 to NO. The following procedure is to be used in determining

the values to be used in the equation below:

- (1) Follow the manufacturer's instructions for instrument startup and operation.
- (2) Zero the oxides of nitrogen analyzer.
- (3) Connect the outlet of the NO_X generator (see Figure D79-4) to the sample inlet of the oxides of nitrogen analyzer which has been set to the most common operating range.
- (4) Introduce into the NO_X generator-analyzer system a span gas with a NO concentration equal to approximately 80 percent of the most common operating range.

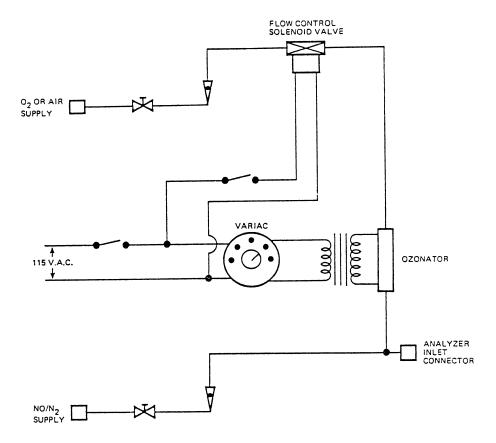


FIGURE D79-4 NOx CONVERTER EFFICIENCY DETECTOR

§ 86.332-79

(5) With the oxides of nitrogen analyzer in the NO Mode, record the concentration of NO indicated by the analyzer.

(6) Turn on the NO_X generator O_2 (or air) supply and adjust the O_2 (or air) flow rate so that the NO indicated by the analyzer is about 10 percent less than indicated in step (5). Record the concentration of NO in this $NO+O_2$ mixture

(7) Switch the NO_X generator to the generation mode and adjust the generation rate so that the NO measured on the analyzer is 20 percent of that measured in step (5). There must be at least 10 percent unreacted NO at this point. Record the concentration of residual NO.

(8) Switch the oxides of nitrogen analyzer to the NO_X mode and measure total NO_X . Record this value.

(9) Switch off the NO_X generation, but maintain gas flow through the system. The oxides of nitrogen analyzer will indicate the total NO_X in the $NO+O_2$ mixture. Record this value.

(10) Turn off the NO_X generator O_2 (or air) supply. The analyzer will now indicate the total NO_X in the original NO in N_2 mixture. This value should be no more than 5 percent above the value indicated in step (4).

(11) Calculate the efficiency of the $NO_{\rm X}$ converter by substituting the concentrations obtained into the following equation:

Percent Efficiency =
$$[1 + (a - b)/(c - d)] \times 100$$

where:

a=concentration obtained in step (8). b=concentration obtained in step (9). c=concentration obtained in step (6). d=concentration obtained in step (7).

The efficiency of the converter shall be greater than 90 percent. Adjustment of the converter temperature may be necessary to maximize the efficiency. If the converter does not meet the conversion-efficiency specifications, repair or replace the unit prior to testing. Repeat the procedures of this section with the repaired or new converter.

(c) Linearity check. For each range used, check linearity as follows:

(1) With the operating parameters adjusted to meet the converter efficiency check and the quench checks, zero the analyzer.

(2) Span the analyzer using a calibration gas that will give a response of approximately 90 percent of full-scale concentration.

(3) Recheck the zero response. If it has changed more than 0.5 percent of full scale, repeat steps (1) and (2).

(4) Record the response of calibration gases having nominal concentrations of 30, 60 and 90 percent of full-scale concentration. It is permitted to use additional concentrations.

(5) Perform a linear least-square regression on the data generated. Use an equation of the form y=mx where x is the actual chart deflection and y is the concentration.

(6) Use the equation z=y/m to find the linear chart deflection (z) for each calibration gas concentration (y).

(7) Determine the linearity (%L) for each calibration gas by:

Percent
$$L = \frac{(z-x)}{\text{Full-scale linear chart deflection}}$$
 (100)

(8) The linearity criterion is met if the %L is less than ± 2 percent of each data point generated. For each emission test, a calibration curve of the form y=mx is to be used. The slope (m) is defined for each range by the spanning process.

(9) If the %L exceeds ± 2 percent for any data point generated, repair or replace the analyzer or calibration bot-

tles prior to testing. Repeat the procedures of this section with the repaired or replaced equipment or gases.

(10) Perform a converter-efficiency check (see paragraph (b) of this section).

(11) The operating parameters are defined as "optimized" at this point.

(d)-(e) [Reserved]

[42 FR 45154, Sept. 8, 1977, as amended at 46 FR 50495, Oct. 13, 1981; 47 FR 49807, Nov. 2, 1982; 52 FR 47869, Dec. 16, 1987; 58 FR 58423, Nov. 1, 1993]

§86.333-79 Dynamometer calibration.

- (a) If necessary, follow the manufacturer's instructions for initial start-up and basic operating adjustments.
- (b) Check the dynamometer torque measurement for each range used by the following:
- (1) Warm up the dynamometer following the equipment manufacturer's specifications.
- (2) Determine the dynamometer calibration moment arm. Equipment manufacturer's data, actual measurement, or the value recorded from the previous calibration used for this subpart may be used.
- (3) Calculate the indicated torque (*IT*) for each calibration weight to be used by:

IT=calibration weight (lb)×calibration moment arm (ft)

- (4) Attach each calibration weight specified in §86.312 to the moment arm at the calibration distance determined in step (2). Record the power measurement equipment response (ft-lb) to each weight.
- (5) For each calibration weight, compare the torque value measured in step (4) to the calculated torque determined in step (3).
- (6) The measured torque must be within 2 percent of the calculated torque.
- (7) If the measured torque is not within 2 percent of the calculated torque, adjust or repair the system. Repeat steps (1) through (6) with the adjusted or repaired system.
- (c) *Option*. A master load-cell or transfer standard may be used to verify the in-use torque measurement system.
- (1) The master load-cell and read out system must be calibrated with weights at each test weight specified in §86.312-79. The calibration weights must be traceable to within 0.1 percent of NBS weights.
- (2) Warm up the dynamometer following the equipment manufacturer's specifications.

- (3) Attach the master load-cell and loading system.
- (4) Load the dynamometer to a minimum of 6 equally spaced torque values as indicated by the master load-cell for each in-use range used.
- (5) The in-use torque measurement must be within 2 percent of the torque measured by the master system for each load used.
- (6) If the in-use torque is not within 2 percent of the master torque, adjust or repair the system. Repeat step (2) through step (5) with the adjusted or repaired system.
- (d) The dynamometer calibration must be completed within 2 hours from the completion of the dynamometer warm-up.

§86.334-79 Test procedure overview.

- (a) The test consists of prescribed sequences of engine operating conditions to be conducted on an engine dynamometer. The exhaust gases generated during engine operation are sampled for specific component analysis through the analytical train. The test is applicable to engines equipped with catalytic or direct-flame afterburners, induction system modifications, or other systems, or to uncontrolled engines.
- (b) The tests are designed to determine the brake-specific emissions of hydrocarbons, carbon monoxide, and oxides of nitrogen. The gasoline-fueled engine test consists of 1 warm-up cycle and 1 hot cycle. The Diesel engine test consists of 3 idle modes and 5 power modes at each of 2 speeds which span the typical operating range of Diesel engines. These procedures require the determination of the concentration of each pollutant, the fuel flow and the power output during each mode. The measured values are weighted and used to calculate the grams of each pollutant emitted per brake-horsepower hour.
- (c)(1) When an engine is tested for exhaust emissions or is operated for service accumulation on an engine dynamometer, the complete engine shall be tested, with all emission control devices installed and functioning.
- (2) Evaporative emission controls need not be connected if data are provided to show that normal operating

§ 86.335-79

conditions are maintained in the engine induction system.

- (3) On air cooled engines, the fan shall be installed.
- (4) Additional accessories (e.g., oil cooler, alternators, air compressors, etc.) may be installed with advance approval by the Administrator.
- (d) All emission control systems installed on or incorporated in a new motor vehicle engine shall be functioning during all procedures in this subpart. In cases of component mal-

function or failure, maintenance to correct component failure or malfunction shall be authorized in accordance with §86.079–25.

§86.335-79 Gasoline-fueled engine test cycle.

(a) The following test sequence shall be followed in dynamometer operation tests of gasoline-fueled heavy-duty engines. Diesel engines are covered in §86.336.

| Cycle No. | Mode No. | Mode | Observed
torque (per-
cent of max-
imum ob-
served) | Time in
mode-sec-
onds | Cumulative
time-sec-
onds | Weighting factors |
|-----------|----------|--------|-----------------------------------------------------------------|------------------------------|---------------------------------|-------------------|
| 1 | 1 | Idle | | 60 | 60 | 0.232 |
| 1 | 2 | Cruise | 25 | 60 | 120 | .077 |
| 1 | 3 | PTA | 55 | 60 | 180 | .147 |
| 1 | 4 | Cruise | 25 | 60 | 240 | .077 |
| 1 | 5 | PTD | 10 | 60 | 300 | .057 |
| 1 | 6 | Cruise | 25 | 60 | 360 | .077 |
| 1 | 7 | FL | 90 | 60 | 420 | .113 |
| 1 | 8 | Cruise | 25 | 60 | 480 | .077 |
| 1 | 9 | CT | | 60 | 540 | .143 |
| 2 | 10 | Cruise | 25 | 60 | 600 | .077 |
| 2 | 11 | PTA | 55 | 60 | 660 | .147 |
| 2 | 12 | Cruise | 25 | 60 | 720 | .077 |
| 2 | 13 | PTD | 10 | 60 | 780 | .057 |
| 2 | 14 | Cruise | 25 | 60 | 840 | .077 |
| 2 | 15 | FL | 90 | 60 | 900 | .113 |
| 2 | 16 | Cruise | 25 | 60 | 960 | .077 |
| 2 | 17 | CT | | 60 | 1,020 | .143 |
| 2 | 18 | Idle | | 60 | 1,080 | .232 |

- (b) Except for idles, the engine dynamometer shall be operated at a constant speed of 2000 rpm±100 rpm. Speed deviations, not to exceed 200 rpm, will be allowed during the first 10 seconds of each mode.
- (c) The times in-mode specified in paragraph (a) for the CT modes are ± 2 seconds. All other times in-mode are ± 4 seconds.
- (d) The first 35 seconds of each 60 second engine power mode is allowed for engine-dynamometer stabilization. After this stabilization period the torque must be held at the specified value ±5 percent until the exhaust gas analysis period. During the exhaust gas analysis period, the last 10 seconds of each nonclosed throttle mode the engine torque must be at the specified value ±2 percent of the maximum torque observed. For example, mode 3 torque shall be held between 53 and 57 percent of maximum torque (55±2 percent) during the exhaust analysis pe-
- riod. Prior to the analysis period but excluding the first 35 seconds of the mode, the torque shall be held between 50 and 60 percent of maximum torque $(55\%\pm5\%)$.
- (e) The idle operating mode shall be carried out at the manufacturer's recommended curb-idle engine speed. Arrive at the last idle mode by closing the throttle, braking the dynamometer to the engine idle speed, and unloading the dynamometer.
- (f) The CT operating mode shall be carried out at the same engine speed as specified in paragraph (b) of this section.
- (g) If the Administrator determines that an engine shall be tested as an automatic transmission code engine, then a load shall be applied by the dynamometer during the idle modes (1 and 18) such that the engine speed is decreased from the recommended dynamometer-idle speed to the recommended curb-idle speed. The engine

idle torque recorded for the calculations in §86.345 shall be zero.

(h) If the operating conditions specified in paragraph (a) of this section for modes 2 through 8, and 10 through 16 cannot be maintained, the Administrator may authorize deviations from the specified load conditions. Such deviations shall not exceed 5 percent of the maximum torque at the test speed. The minimum deviations, above and below the specified load, necessary for stable operation shall be determined by the manufacturer and approved by the Administrator prior to the test run. Emission tests shall be performed by operating the engine at the higher ap-

proved load setting during cycle 1 and at the lower approved load setting during cycle 2. The weighting factors shall be as specified in paragraph (a) of this section.

(Secs. 206, 301(a), Clean Air Act as amended (42 U.S.C. 7525, 7601(a)))

[42 FR 45154, Sept. 8, 1977, as amended at 44 FR 16917, Mar. 20, 1979; 47 FR 49813, Nov. 2, 1982]

§86.336-79 Diesel engine test cycle.

(a) The following 13-mode cycle shall be followed in dynamometer operation tests of heavy-duty Diesel engines. Gasoline-fueled engines are covered in \$86.335.

| - | | | Observed torque (per- | Time in mod | Maximum | | |
|--------------|----------|--------------|-------------------------------------|-------------|---------|-----------------------------------|--|
| Test Segment | Mode No. | Engine Speed | cent of max-
imum ob-
served) | Minimum | Maximum | cumulative
time (min-
utes) | |
| 1 | 1 | Curb-idle | | 4.5 | 6.0 | | |
| 1 | 2 | Intermediate | 2 | 4.5 | 6.0 | | |
| 1 | 3 | do | 25 | 4.5 | 6.0 | | |
| 1 | 4 | do | 50 | 4.5 | 6.0 | 42 | |
| 1 | 5 | do | 75 | 4.5 | 6.0 | | |
| 1 | 6 | do | 100 | 4.5 | 6.0 | | |
| 1 | 7 | Curb-idle | | 4.5 | 6.0 | | |
| 2 | 8 | Rated | 100 | 4.5 | 6.0 | | |
| 2 | 9 | do | 75 | 4.5 | 6.0 | | |
| 2 | 10 | do | 50 | 4.5 | 6.0 | 36 | |
| 2 | 11 | do | 25 | 4.5 | 6.0 | | |
| 2 | 12 | do | 2 | 4.5 | 6.0 | | |
| 2 | 13 | Curb-idle | | 4.5 | 6.0 | | |

(b) During each mode the specified speed shall be held to within 50 rpm. Torque for each mode must be held at the specified value ± 2 percent of the maximum torque observed. For example, mode 4 torque shall be held between 48 and 52 percent of maximum torque $(50 \pm 2\%)$.

(c) If the operating conditions specified in paragraph (b) of this section for modes 3, 4, 5, 9, 10, and 11 cannot be maintained, the Administrator may authorize deviations from the specified load conditions. Such deviations shall not exceed 10 percent of the maximum torque at the test speed. The minimum deviations, above and below the specified load, necessary for stable operation shall be determined by the manufacturer and approved by the Administrator prior to the test run. Emission tests shall be performed at each of the approved load settings, one above and one below the operating conditions

specified in paragraph (a) of this section. The emission values obtained shall be calculated in accordance with §86.345 except that the weighting factor shall be 0.04.

(d) If the Administrator determines that an engine shall be tested as an automatic transmission code engine, then a load shall be applied by the dynamometer during the idle modes (1, 7, and 13) such that the engine speed is decreased from the recommended dynamometer-idle speed to the recommended curb-idle speed. The engine-idle torque recorded for the calculations in §86.345 shall be zero.

§ 86.337-79 Information.

The following information, as applicable, shall be recorded for each test:

(a) Engine description and specification. A copy of the information specified in this paragraph must accompany each engine sent to the Administrator

§ 86.337-79

for compliance testing. The manufacturer need not record the information specified in this paragraph for each test if the information, with the exception of paragraphs (a) (3), (12), and (13), is included in the manufacturer's Part I.

- (1) Engine-system combination.
- (2) Engine identification numbers.
- (3) Number of hours of operation accumulated on engine.
- (4) Rated maximum horsepower and torque.
- (5) Maximum horsepower and torque speeds.
 - (6) Engine displacement.
 - (7) Governed speed.
- (8) Manufacturer's start-up and warm-up reference, (gasoline-fueled engines only).
 - (9) Curb-idle rpm.
- (10) Dynamometer-idle rpm (automatic transmission code engines only).
- (11) Maximum horsepower at 2000 rpm (gasoline-fueled engines only).
- (12) Fuel consumption and maximum torque at 2000 rpm (gasoline-fueled engines only).
- (13) Fuel consumption at maximum power and torque (Diesel engines only).
- (14) Maximum air flow (Diesel engines only).
- (15) Air inlet restriction (Diesel engines only).
- (16) Exhaust pipe diameter(s) (Diesel engines only).
- (17) Maximum exhaust system back pressure (Diesel engines only).
- (18) Maximum exhaust system back pressure at 2000 rpm, if applicable (gasoline-fueled engines only).
- (b) Test data; general. This information may be recorded at any time between 4 hours prior to the test and 4 hours after the test.
 - (1) Engine-system combination.
 - (2) Engine identification number.
 - (3) Instrument operator.
 - (4) Engine operator.
- (5) Number of hours of operation accumulated on the engine prior to beginning the warm-up portion of the test.
 - (6) Fuel identification.
- (7) Date of most recent analytical assembly calibration.
- (8) All pertinent instrument information such as tuning, gain, serial numbers, detector number, calibration

curve numbers, etc. As long as this information is traceable, it may be summarized by system number or analyzer identification numbers.

- (c) Test data; pre-test. (1) Date and time of day.
 - (2) Test number.
- (3) Ambient temperature in dynamometer testing room (gasoline-fueled engines only).
- (4) Barometric pressure, pre-test for gasoline-fueled engines, pre-test segment for Diesel engines.
- (5) Engine intake humidity, pre-test for gasoline-fueled engines, pre-test segment for Diesel engines with nonconditioned air supply systems.
- (6) Maximum observed torque for intermediate and rated speeds (Diesel engines only).
- (7) Maximum observed torque at 2000 rpm (gasoline-fueled engines only).
- (8) Recorder chart or equivalent. Identify for each test (test segment for Diesel engines) zero traces for each range used, and span traces for each range used.
- (d) Test data; modal. (1) Recorder chart or equivalent. Identify for each test mode the emission concentration traces and the associated analyzer range(s). The start and finish of each test.
 - (2) Observed engine torque.
 - (3) Observed engine rpm.
- (4) Record engine torque and engine rpm continuously with a chart recorder or equivalent recording device.
- (5) Intake air flow and depression for each mode (Diesel engines only).
- (6) Engine intake air temperature for each mode (Diesel engines only).
- (7) Fuel flow for each mode. If the fuel flow measurement is a volume measurement system, record the fuel temperature in the measurement system for fuel density corrections to the mass flow rate. If the fuel temperature is within 3 °C (5.4 °F) of the calibration temperature, no density correction is required.
- (8) Engine intake humidity (only for Diesel engines with humidity conditioned air supply).
- (e) Test data; post-test. (1) Recorder chart or equivalent. Identify the hangup check.
- (2) Recorder chart or equivalent. Identify the zero traces for each range used

and the span traces for each range used.

- (3) Ambient temperature in the dynamometer testing room (gasoline-fueled engines only).
- (4) Total number of hours of operation accumulated on the engine.

[42 FR 45154, Sept. 8, 1977, as amended at 46 FR 50495, Oct. 13, 1981; 47 FR 49807, Nov. 2, 1982]

§86.338-79 Exhaust measurement accuracy.

- (a) The analyzers must be operated between 15 percent and 100 percent of full-scale chart deflection during the measurement of the emissions for each mode. The exceptions to the lower limit of this operating rule are:
- (1) The analyzer's response may be less than 15 percent of full-scale if the full-scale value is 155 ppm (or ppm C) or less.
- (2) Option. For CO analysis the analyzer's response may be less than 15 percent of full scale if the full-scale value is 5500 ppm or less.
- (3) The analyzer's response may be less than 15 percent of full scale if the emissions from the engine are erratic and the average chart-deflection value is greater than 15 percent of full scale.
- (4) For gasoline-fueled engines, the analyzer's response may be less than 15 percent of full scale during the initial part of the CT mode provided that average chart-deflection value is greater than 15 percent of full scale.
- (5) The analyzer's response may be less than 15 percent of full scale if the contribution of all modes read below the 15 percent level is less than 10 percent by mass of the final test results.
- (6) The HC analyzer's response may be less than 15 percent of full-scale when transient emissions (spikes) can be reasonably expected to exceed 90 percent of full-scale. Higher analyzer ranges may be used provided that the precision and linearity of the analyzer at the level of the readings below 15 percent meets the specifications of the range that would be required if the transient emissions did not exist.

(b) [Reserved]

(Secs. 206, 301(a), Clean Air Act as amended (42 U.S.C. 7525, 7601(a)))

[42 FR 45154, Sept. 8, 1977, as amended at 44 FR 16917, Mar. 20, 1979; 46 FR 50495, Oct. 13, 1981, and 47 FR 49807, Nov. 2, 1982]

§86.339-79 Pre-test procedures.

- (a) Allow a minimum of 30 minutes warm-up in the stand-by or operating mode prior to spanning the analyzers.
- (b) Replace or clean the filter elements and then vacuum leak check the system, §86.328(a). A pressure leak check is also permitted per §86.328(b). Allow the heated sample line, filters, and pumps to reach operating temperature.
- (c) Perform the following system checks:
- (1) If a stainless steel NO_2 to NO converter is used, prior to gasoline-fueled engine tests, purge the converter with air (zero-grade air, room air, or O_2) for a minimum of 30 minutes. The converter must be at operational temperature while purging.
- (2) Check the sample-line temperature (see §86.310).
- (3) Check the system response time (see §86.329). System response time may be applied from the most recent check of response time if all of the following are met:
- (i) The flow rate for each flow meter is equal to or greater than the flow rate recorded in §86.329(b)(1)(ii).
- (ii) For analyzers with capillaries, the response time from the sample/span valve is measured using in-use pressures and bypass flows (see §86.329(b)(2)).
- (iii) The response time measured in step (ii) is equal to or less than the response time determined in \$86.329(b)(2)(vii).
 - (4) A hang-up check is permitted.
- (5) A converter-efficiency check is permitted. The check need not conform to §86.332(b). The test procedure may be aborted at this point in the procedure in order to repair the NO₂ to NO converter. If the test is aborted, the converter must pass the efficiency check described in §86.332(b) prior to starting the dynamometer test run.
- (d) Introduce the zero-grade gases at the same flow rates and pressures used to calibrate the analyzers and zero the

§ 86.340-79

analyzers on the lowest anticipated range that will be used during the test. Immediately prior to each test (segment, for Diesel engines), obtain a stable zero for each anticipated range that will be used during the test.

- (e) Introduce span gases to the instruments under the same flow conditions as were used for the zero gases. Adjust the instrument gains on the lowest range that will be used to give the desired value. Span gases should have a concentration greater than 70 percent of full scale for each range used. Immediately prior to each test and also prior to each segment of the Diesel test, record the response to the span gas and the span-gas concentration for each range that will be used during the test.
- (f) Check the zero responses. If they have changed more than 0.5 percent of full scale, repeat paragraphs (d) and (e) of this section.
- (g) Check system flow rates and pressures. Note the values of gauges G3 and G4 for reference during the test.

§86.340-79 Gasoline-fueled engine dynamometer test run.

- (a) This section applies to gasolinefueled engines only. Diesel engines are covered in §86.341.
- (b)(1) Mount test engine on the engine dynamometer.
- (2) Install instrumentation and sample probe.
- (3) Read and record the general test data as specified in §86.337(b).
- (c) Precondition the engine by the following continuous steps:
- (1) The engine shall be started and operated at:
- (i) Zero load in accordance with the manufacturer's start-up and warm-up procedures for 1 minute ±30 sec;
- (ii) A torque equivalent to 10 ± 3 percent of the most recent determination of maximum torque for 4 minutes ±30 second at 2,000 rpm. This torque level may be exceeded if the choke and fast idle cam mechanism would normally result in a stabilized idle speed in excess of 2,000 rpm.
- (iii) A torque equivalent to 55±5 percent of the most recent determination of maximum torque for 35 minutes ±1 minute at 2000 rpm;

- (iv) *Option*. If the engine has been operating on service accumulation for a minimum of 40 minutes, the service accumulation may be substituted for steps (i) through (iii).
- (2) If tested under the provisions of §86.079-29, check specifications as required. This check must be performed within 20 minutes after completion of engine preconditioning:
- (3) Determine the maximum torque of the engine at 2000 rpm ±100 rpm;
- (i) Operate the engine with the throttle fully opened for a maximum of three minutes. During the second minute of operation, record the high and low torque readings. The average of these two readings will be the maximum torque value at 2000 rpm.
- (ii) Calculate the torque corresponding to 10, 25, 55, and 90 percent of the observed maximum torque value.
- (4) Determine the analyzer ranges required for each mode specified in §86.335 to meet the range specifications of §86.338. Prior to determining the range selection, the automatic dynamometer controller, if used, may be calibrated for the prevailing ambient conditions. The engine must not be operated for more than 30 minutes. Cycle 1, or cycles 1 and 2, specified in §86.335, may be used for this purpose.
- (5) The engine shall be turned off and allowed to stand for at least 1 hour, but not more than 2 hours, at an average ambient temperature of 25 °C±5 °C (77 °F+9 °F).
- (d) The following steps shall be taken for each test:
- (1) Maintain dynamometer test cell average ambient temperature at 25 °C±5 °C (77 °F±9 °F);
- (2) Observe pre-test procedures; §86.339;
 - (3) Start cooling system;
- (4) Start engine and operate in accordance with manufacturer's start-up and warm-up procedures. The duration of the warm-up procedures shall be 5 minutes ±30 seconds. Sample flow may begin during the warm-up;
- (5) Read and record all pre-test data specified in §86.337(c) during the 5 minute warm-up;
- (6) Release the choke idle-stop (if necessary) and return the engine throttle control to the curb-idle position, start sample flow and recorders if not

already started, and begin test sequence of §86.335;

- (7) Should it be determined that the test must be rerun, then only the soak specified in paragraph (c)(5) of this section need be performed prior to paragraph (d) of this section;
- (8) Perform the test cycle, §86.335, and continuously record exhaust gas concentrations:
- (9) Read and record all modal data specified in §86.337(d) during the test cycle:
- (10) The engine speed and load must be maintained within the requirements of §86.343;
- (11) If at any time during a test, the test equipment malfunctions or the specifications in paragraph (d)(10) of this section are not met, the test is void, and may be aborted. The test sequence may be restarted under the provisions of paragraph (c)(5) of this section.
- (e) Exhaust gas measurements. (1) Measure HC, CO, CO₂, and NO_X volume concentration in the exhaust sample. Should the analyzer response exceed 100 percent of full scale or respond less than 15 percent of the full scale, the next higher or lower analyzer range shall be used per \$86.338. For exceptions to the lower limit see \$86.338. Should the fuel flow instrument read below 20 percent of the full-scale value, a flow measurement unit with a lower scale must be used unless the option in \$86.314 is desired.
- (2) For each analyzer, each range that may be used during a test must have the zero and span responses recorded prior to the execution of that test. Only the range(s) used to measure the emissions during a test are required to have their zero and span recorded after the completion of the test.
- (3) If during an emission test the value of gauges downstream of the NDIR analyzer(s) (G3 or G4) differs by more than ±2 inches of water from the pretest value, the test is void.

(Secs. 206, 301(a), Clean Air Act as amended (42 U.S.C. 7525, 7601(a)))

[42 FR 45154, Sept. 8, 1977, as amended at 44 FR 16917, Mar. 20, 1979; 46 FR 50496, Oct. 13, 1981; 47 FR 49807, 49813, Nov. 2, 1982]

§86.341-79 Diesel engine dynamometer test run.

- (a) This section applies to Diesel engines only. Gasoline-fueled engines are covered in §86.340.
- (b) The temperature of the air supplied to the engine shall be between 68 °F and 86 °F. The fuel temperature at the pump inlet shall be 100 °F±10 °F. The observed barometric pressure shall be between 28.5 inches and 31 inches Hg. Higher air temperature or lower barometric pressure may be used, if desired, but no allowance shall be made for increased emissions because of such conditions unless correction factors are developed and approved in advance by the Administrator.
- (c) The governor and fuel system shall have been adjusted to provide engine performance at the levels in the application for certification required under \$86.079-21. These adjustments are only permitted under the provisions of \$86.079-25.
- (d) The following steps shall be taken for each test:
- (1) Install instrumentation and sample probes as required;
- (2) Observe pre-test procedure, §86.339;
- (3) Read and record the general test data as specified in §86.337(b):
- (4) Start cooling system;
- (5) Precondition the engine in the following manner:
- (i) Operate the engine at idle for 2 to 3 minutes:
- (ii) Operate the engine at approximately 50 percent power at the peak torque speed for 5 to 7 minutes;
- (iii) Operate the engine at rated speed and maximum horsepower for 25 to 30 minutes;
- (iv) Option. It is permitted to precondition the engine at rated speed and maximum horsepower until the oil and water temperatures are stabilized. The temperatures are defined as stabilized if they are maintained within 2 percent of point for 2 minutes. The engine must be operated a minimum of 10 minutes for this option. This optional procedure may be substituted for step (iii);
- (v) Option. If the engine has been operating on service accumulation for a minimum of 40 minutes, the service accumulation may be substituted for steps (i) through (iii);

§ 86.342-79

- (vi) Longer preconditioning times may be used only if prior approval is obtained from the Administrator.
- (6) Within a total elapsed time of 10 minutes or less, determine by experimentation the maximum torque at the rated and intermediate speeds;
- (7) Calculate the torque corresponding to 2, 25, 50, 75, and 100 percent of the maximum observed torque for the rated and intermediate speeds;
- (8) Read and record all pre-test data specified in §86.337(c);
- (9) Start the test cycle, §86.336, within 10 minutes, after determining test load using the torque values determined in paragraph (d)(6) of this section:
- (10) Read and record all modal data specified in §86.337(d) during the last 2 minutes of each mode;
- (11) Continuously record the analyzer's response to the exhaust gas during each test segment;
 - (12) Test segments may be repeated;
- (13) If a delay of more than 20 minutes occurs between the end of one segment and the beginning of another segment the test is void. The test may be restarted at paragraph (d)(8) of this section. If the delay exceeds 4 hours, the test shall be restarted at paragraph (d)(2) of this section:
- (14) The engine speed and load must be maintained within the requirements of §86.336 during the last 2 minutes of each mode. If the requirement is not met for all modes during a test segment, that segment of the test is void. The test segment may be restarted beginning with paragraph (d)(8) of this section:
- (15) If at any time during a test segment, the test equipment malfunctions or the specifications in paragraph (d)(14) of this section are not met, the test segment is void, and may be aborted. The test segment may be restarted beginning with paragraph (d)(8) of this section;
- (16) Fuel flow and air flow during the idle or 2-percent load conditions may be determined just prior to or immediately following the dynamometer sequence, if longer times are required for accurate measurements.
- (e) Exhaust gas measurements. (1) Measure HC, CO, CO_2 , and NO_X volume concentration in the exhaust sample.

- Should the analyzer response exceed 100 percent of full scale or respond less than 15 percent of full scale, the next higher or lower analyzer range shall be used per §86.338. For exceptions to the lower limit see §86.338. Should the fuel flow instrument read below 20 percent of full-scale value, a smaller flow measurement unit must be used unless the option in §86.314 is desired.
- (2) Each analyzer range that may be used during a test segment must have the zero and span responses recorded prior to the execution of that test segment. Only the range(s) used to measure the emissions during a test segment are required to have their zero and span recorded after the completion of the test segment.
- (3) It is permitted to change filter elements between test segments.
- (4) A leak check is permitted between test segments.
- (5) A hang-up check is permitted between test segments.
- (6) If, during the emission measurement portion of a test segment, the value of the gauges downstream of the NDIR analyzer(s) G3 or G4 differs by more than ±2 inches of water from the pretest value, the test segment is void.

[42 FR 45154, Sept. 8, 1977, as amended at 46 FR 50496, Oct. 13, 1981, and 47 FR 49807, Nov. 2, 1982]

§86.342-79 Post-test procedures.

- (a) Begin a hang-up check within 30 seconds of the completion of the last mode in the test. Use the following procedure:
- (1) Introduce a zero-grade gas or room air into the sample probe or valve V2 to check the "hangup zero" response. Simultaneously start a time measurement.
- (2) Select the lowest HC range used during the test;
- (3) The difference between the spanzero response and the hang-up zero response shall not be greater than 5.0 percent of full scale or 10 ppmC whichever is greater, within:
- (i) 50 seconds for gasoline-fueled engine test, or
- (ii) 4 minutes for Diesel engine tests, or
- (b) Begin the analyzer span checks within 6 minutes after the completion of the last mode in the test. Record for

each analyzer the zero and span response for each range used during the preceding test or test segment.

- (c) If during the test, the filter element(s) were replaced or cleaned, a vacuum check must be performed per \$86.328 immediately after the span checks. If the vacuum side leak check does not meet the requirements of \$86.328 the test is void.
- (d) Read and record the post-test data specified in §86.337(e).
- (e) For a valid test, the analyzer drift between the before-test and after-test (before-segment and after-segment for Diesels) span checks for each analyzer must meet the following requirements:
- (1) The span drift (defined as the change in the difference between the zero response and the span response) must not exceed 2.0 percent of full-scale chart deflection for each range used:
- (2) The zero response drift must not exceed 2.0 percent of full-scale chart deflection for each range used above 155 ppm (or ppm C), or 3 percent of full-scale chart deflection for each range below 155 ppm (or ppm C).

(Secs. 206, 301(a), Clean Air Act as amended (42 U.S.C. 7525, 7601(a)))

[42 FR 45154, Sept. 8, 1977, as amended at 44 FR 16917, Mar. 20, 1979; 46 FR 50496, Oct. 13, 1981; 47 FR 49807, Nov. 2, 1982]

§86.343-79 Chart reading.

- (a) A computer or any other automatic data processing device(s) may be used as long as the system meets the requirements of this subpart.
- (b) Determine the location on the chart of the analyzer responses corresponding to the end of each mode.
- (c) For gasoline-fueled engines, determine whether the test cycle was run in accordance with §86.335 by observing either chart event marks, speed trace, torque trace, or concentration traces. The test will be invalidated if there is a deviation of more than:
- (1) 2 seconds from the specified time for each CT mode, and 4 seconds for all other modes; or,
- (2) Two percent of maximum torque during the exhaust gas sampling period (last 10 seconds on each nonclosed throttle gasoline-fueled engine mode);

- (3) 5 percent of maximum torque during the remainder of the mode, excluding the first 35 seconds of the mode; or
- (4) 200 rpm during the first 10 seconds of each mode, or 100 rpm during the remainder of each mode.
 - (d) Determine chart deflections.
- (1) Locate the last 10 seconds of each gasoline-fueled engine mode except CT. Locate the last 50 seconds of each gasoline-fueled engine CT mode. For all Diesel engine modes locate the last 60 seconds.
- (2)(i) Divide the last 10 seconds or 60 seconds, whichever is applicable, into a minimum of 10 equally spaced increments. Determine the chart deflection of each increment for the CO_2 , CO, HC, and NO_X analyzers.
- (ii) Option for Diesel engine modes. If the deviation from a straight line (other than instrument noise) during this 60 seconds is less than ±5 percent of full-scale, the average chart deflection may be determined by eye. The average value (one number) may then be used in lieu of the 10 values required by paragraph (d)(2)(i) of this section.
- (3) Other methods of determining the chart deflection of the analyzers may be used only with prior approval by the Administrator.
- (e) Determine CO_2 , CO, HC, and NO_X concentrations for each mode.
- (1) If the option in paragraph (d)(2)(ii) of this section is employed, then those chart deflections for both linear and non-linear analyzers may be substituted for the average chart deflection in step (e)(2).
- (2) For linear instruments, average the chart deflections determined in paragraph (d)(2)(i) of this section. Determine the concentration for this average chart deflection using calibration data.
- (3) For non-linear instruments, calculate concentrations for each chart deflection determined in paragraph (d)(2)(i) of this section. Take the average of these concentrations for each mode.
- (4) For purposes of this paragraph, calibration data includes calibration curves, linearity curves, span-gas responses, and zero-gas responses.

[42 FR 45154, Sept. 8, 1977, as amended at 47 FR 49813, Nov. 2, 1982]

§ 86.344-79

§86.344-79 Humidity calculations.

(a) The following abbreviations (and units) are used in this section:

BARO = barometric pressure (Pa)

H = specific humidity, (gm H₂O/gm of dry air)

 $K = 0.6220 \text{ gm H}_2\text{O/gm dry air}$

 $M_{\rm air}$ = Molecular weight of air = 28.9645

 M_{H2O} = Molecular weight of water = 18.01534 P_{DB} = Saturation vapor pressure of water at the dry bulb temperature (Pa)

 P_{DP} = saturation vapor pressure of water at the dewpoint temperature (Pa)

 P_{ν} = partial pressure of water vapor (Pa)

 P_{WB} = saturation vapor pressure of water at

the wet bulb temperature (pa) $T_{DB} = \text{Dry bulb temperature } (^{\circ}\text{K})$

 $T_{WB} = \text{Wet bulb temperature } (^{\circ}\text{K})$

Y =Water-vapor volume concentration

(b) The specific humidity on a dry basis of the intake air (H) is defined by equation (1).

$$H = \frac{(K) (P_v)}{BARO - P_v}$$
 (1)

- (c) The partial pressure of water vapor may be determined in two manners:
- (1) A dew point device may be used. In that case:

 $P_v = P_{DP}$

(2) A wet-bulb, dry-bulb method may be used. In that case "Ferrels equation" (eq. (2)) is used.

$$P_v = P_{WB} - 0.000660 (T_{DB} - T_{WB}) BARO[1 + 0.00115 (T_{WB} - 273.15)]$$
 (2)

(d)(1) The saturation vapor pressure (P_{WB}) of water at the wet-bulb temperature is defined by equation (3) (Ref. Wexler and Greenspan, equation (23), National Bureau of Standards).

$$P_{WB} = \exp\left[B \text{ in } T_{WB} + \sum_{i=0}^{9} F_i T_{WB}^{i-2}\right]$$
 (3)

 P_{WB} is in Pascals (Pa)

 $T_{WB} = \text{Web-bulb temperature } (^{\circ}\text{K})$

B = -12.150799

 $F_0 = -8.49922(10)^3$ $F_1 = -7.4231865(10)^3$

 $F_2 = 96.1635147$

 $F_4 = -1.3160119(10)^{-5}$ $F_5 = -1.1460454(10)^{-8}$

 $F_7 = -3.610258(10)^{-15}$

 $F_3 = 2.4917646(10)^{-2}$

 $F_6 = 2.1701289(10)^{-11}$

 $F_8 = 3.8504519(10)^{-18}$ $F_9 = -1.4317(10)^{-21}$

(2) The table in Figure D79-5 may be used in lieu of equation (3).

(e) The saturated vapor pressure of water at the dry-bulb temperature (P_{DB}) is found (if required) by using dry-bulb absolute temperature (°K) in equation (3).

(f) The percent of relative humidity (RH) (if required) is defined by equation (4).

$$RH = \frac{P_n}{P_{DB}}(100) \tag{4}$$

(g) The water-vapor volume concentration on a dry basis of the engine intake air (Y) is defined by equation

$$Y = \frac{(H)(M_{air})}{(M_{H2O})} - \frac{P_v}{BARO - P_v}$$
 (5)

FIGURE D79-5—SATURATION VAPOR PRESSURE OVER WATER (PASCALS)

| Temperature °C | 0.0 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 |
|----------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 0 | 610.752 | 615.207 | 619.690 | 624.203 | 628.744 | 633.315 | 637.916 | 642.545 | 647.205 | 651.894 |
| 1 | 656.614 | 661.364 | 666.144 | 670.955 | 675.796 | 680.669 | 685.572 | 690.507 | 695.473 | 700.471 |
| 2 | 705.500 | 710.562 | 715.655 | 720.781 | 725.939 | 731.130 | 736.354 | 741.611 | 746.901 | 752.224 |
| 3 | 757.581 | 762.971 | 768.396 | 773.854 | 779.347 | 784.874 | 790.436 | 796.033 | 801.664 | 807.331 |
| 4 | 813.034 | 818.771 | 824.545 | 830.355 | 836.200 | 842.082 | 848.001 | 853.956 | 859.948 | 865.978 |
| 5 | 872.045 | 878.149 | 884.291 | 890.470 | 896.688 | 902.945 | 909.239 | 915.573 | 921.945 | 928.357 |
| 6 | 934.808 | 941.298 | 947.828 | 954.399 | 961.009 | 967.660 | 974.351 | 981.083 | 987.856 | 994.670 |
| 7 | 1001.53 | 1008.42 | 1015.36 | 1022.34 | 1029.37 | 1036.43 | 1043.54 | 1050.70 | 1057.89 | 1065.13 |
| 8 | 1072.41 | 1079.74 | 1087.11 | 1094.52 | 1101.98 | 1109.48 | 1117.03 | 1124.63 | 1132.27 | 1139.95 |
| 9 | 1147.68 | 1155.46 | 1163.28 | 1171.15 | 1179.07 | 1187.04 | 1195.05 | 1203.11 | 1211.21 | 1219.37 |
| 10 | 1227.57 | 1235.83 | 1244.13 | 1252.48 | 1260.88 | 1269.32 | 1277.82 | 1286.37 | 1294.97 | 1303.62 |
| 11 | 1312.32 | 1321.07 | 1329.87 | 1338.73 | 1347.63 | 1356.59 | 1365.60 | 1374.67 | 1383.78 | 1392.95 |

FIGURE D79-5—SATURATION VAPOR PRESSURE OVER WATER (PASCALS)—Continued

| Temperature °C | 0.0 | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 |
|----------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 12 | 1402.17 | 1411.45 | 1420.78 | 1430.16 | 1439.60 | 1449.10 | 1458.64 | 1468.25 | 1477.91 | 1487.62 |
| 13 | 1497.39 | 1507.22 | 1517.11 | 1527.05 | 1537.04 | 1547.10 | 1557.21 | 1567.39 | 1577.62 | 1587.90 |
| 14 | 1598.25 | 1608.66 | 1619.12 | 1629.65 | 1640.24 | 1650.88 | 1661.59 | 1672.36 | 1683.18 | 1694.08 |
| 15 | 1705.03 | 1716.04 | 1727.12 | 1738.26 | 1749.46 | 1760.73 | 1772.06 | 1783.45 | 1794.91 | 1806.43 |
| 16 | 1818.01 | 1829.67 | 1841.38 | 1853.17 | 1865.02 | 1876.93 | 1888.91 | 1900.96 | 1913.08 | 1925.27 |
| 17 | 1937.52 | 1949.84 | 1962.23 | 1974.69 | 1987.21 | 1999.81 | 2012.48 | 2025.21 | 2038.02 | 2050.90 |
| 18 | 2063.85 | 2076.87 | 2089.97 | 2103.13 | 2116.37 | 2129.68 | 2143.07 | 2156.53 | 2170.06 | 2183.66 |
| 19 | 2197.34 | 2211.10 | 2224.93 | 2238.84 | 2252.82 | 2266.88 | 2281.02 | 2295.23 | 2309.52 | 2323.89 |
| 20 | 2338.34 | 2352.86 | 2367.47 | 2382.15 | 2396.91 | 2411.76 | 2426.68 | 2441.68 | 2456.77 | 2471.93 |
| 21 | 2487.18 | 2502.51 | 2517.93 | 2533.42 | 2549.00 | 2564.66 | 2580.41 | 2596.24 | 2612.16 | 2628.16 |
| 22 | 2644.25 | 2660.42 | 2676.68 | 2693.02 | 2709.46 | 2725.98 | 2742.59 | 2759.28 | 2776.07 | 2792.94 |
| 23 | 2809.91 | 2826.96 | 2844.11 | 2861.34 | 2878.67 | 2896.09 | 2913.60 | 2931.20 | 2948.89 | 2966.68 |
| 24 | 2984.56 | 3002.54 | 3020.61 | 3038.77 | 3057.03 | 3075.39 | 3093.84 | 3112.39 | 3131.03 | 3149.78 |
| 25 | 3168.62 | 3187.55 | 3206.59 | 3225.73 | 3244.96 | 3264.30 | 3283.73 | 3303.27 | 3322.91 | 3242.65 |
| 26 | 3362.49 | 3382.43 | 3402.48 | 3422.63 | 3442.89 | 3463.24 | 3483.71 | 3504.28 | 3524.95 | 3545.73 |
| 27 | 3566.62 | 3587.62 | 3608.72 | 3629.93 | 3651.25 | 3672.67 | 3694.21 | 3715.86 | 3737.61 | 3759.48 |
| 28 | 3781.46 | 3803.55 | 3825.75 | 3848.07 | 3870.50 | 3893.04 | 3915.70 | 3938.47 | 3961.36 | 3984.36 |
| 29 | 4007.48 | 4030.71 | 4054.06 | 4077.53 | 4101.12 | 4124.83 | 4148.65 | 4172.59 | 4196.66 | 4220.84 |
| 30 | 4245.15 | 4269.58 | 4294.13 | 4318.80 | 4343.60 | 4368.52 | 4393.56 | 4418.73 | 4444.02 | 4469.44 |

§86.345-79 Emission calculations.

(a) The following abbreviations (and units) are used in this section.

 α = atomic hydrogen/carbon ratio of the fuel ϕ = dry fuel-air ratio (measured)/fuel-air ratio (stoichiometric)

BARO = Barometric pressure (in. H gA)

BHP = Brake horsepower

BSCO = Brake specific carbon monoxide emissions, (gm/BHP-HR)

BSFC = Brake specific fuel consumption (lb/ BHP-HR)

BSHC = Brake specific hydrocarbon emissions (gm/BHP-HR)

 $BSNO_X$ = Brake specific oxides of nitrogen emissions (gm/BHP-HR)

DCO = CO volume concentration in exhaust, ppm (dry)

 $DCO_2 = CO_2$ volume concentration in exhaust, percent (dry)

DHC = HC volume carbon concentration in exhaust, ppmC (dry)

DKNO = NO volume concentration in exhaust, in ppm (dry and humidity corrected)

EIP = engine intake pressure (in. H gA) =
BARO - inlet depression

f/a = measured dry fuel-air ratio

G = humidity of the inlet air in grains of water per pound of dry air = (453.59/0.0648) H. (see §86.344)

K = water - gas equilibrium constant = 3.5 $K_{\text{NOx}} = \text{Humidity}$ correction factor for oxides of nitrogen

 K_w = Wet to dry correction factor

 M_C = Atomic weight of carbon

 $(M_C + M_H)$ = mean molecular weight of the fuel per carbon atom

 $M_{\rm CO}$ = Molecular weight of CO

 $M_F={
m Mass}$ flow-rate of fuel used in the engine in lb/hr = $W_f/453.59$

 M_H = Atomic weight of hydrogen

 $M_{\text{NO}2}$ = Molecular weight of nitrogen dioxide (NO₂)

T =Temperature of inlet air (°F)

 W_{CO} = Mass rate of CO in exhaust, grams/hr W_f = Mass flow-rate of fuel used in the engine, in grams/hr = (453.59)×(W_f lbs/hr)

WHC = HC volume concentration in exhaust, ppm C(wet)

 $W_{\rm HC}$ = Mass rate of HC in exhaust, grams/hr $W_{\rm NOx}$ = Mass rate of NO_X in exhaust, grams/hr

 $Y = H_2O$ volume concentration of intake air (See §86.344)

(b) Determine the exhaust species volume concentration for each mode.

(c)(1) Convert wet basis measurements to a dry basis by the following: Dry concentrations = $1/K_W \times wet$ concentrations. K^W is defined by the equation in Figure D79–6.

(2) For Diesel engines, for each mode use the measured engine (f/a) entering the combustion chamber when calculating φ . If applicable bleed air, etc. must be subtracted from the measured air flow (see §86.313).

(3) For gasoline-fueled engines, optional for Diesel engines, calculate φ for each mode by substituting *WHC* for *DHC* in the (f/a) equations in paragraph (d) of this section.

(4) Calculate a Y value for each gasoline-fueled engine test from the pretest data. Apply the Y value to the K_W equation for the entire test.

(5) Calculate a separate Y value for each Diesel test segment from the pretest-segment data. Apply the Y value to the K_W equation for the entire test-segment.

§86.345-79

$$K_{W} = \frac{1}{1 + \left[\frac{\alpha \left(\frac{DCO_{2}}{10^{2}} + \frac{DCO}{10^{6}}\right) + \frac{2Y}{\phi} \left(\frac{DCO_{2}}{10^{2}} + \frac{DCO}{10^{6}} + \frac{WHC}{10^{6}}\right) \left(1 + \frac{\alpha}{4}\right)}{2 \left(1 + \frac{DCO}{10^{6}}\right) \left(\frac{DCO_{2}}{10^{2}}\right) K}\right]}$$

Figure D79–6. K_w —Wet to Dry Correction Factor

(d) Compute the dry (f/a) if required as follows:

$$(f/a) = \frac{4.77(1 + \alpha/4)(f/a) \text{ stoich}}{\frac{1}{\overline{X}} - \left(\frac{DCO}{2\overline{X}(10)^6}\right) - \left(\frac{DHC}{\overline{X}10^6}\right) + \frac{\alpha}{4} \left(1 - \frac{DCO}{\overline{X}(10)^6}\right) - \frac{.75\alpha}{\frac{C}{\overline{X}(10)^6}} - \frac{K}{1 - \frac{DHC}{\overline{X}(10)^6}} + \frac{(1 - K)}{1 - \frac{DHC}{\overline{X}(10)^6}}$$

Where

$$(f/a)$$
stoich = $\frac{M_C + \alpha M_H}{138.18(1 + \alpha/4)}$

$$\overline{X} = DCO_2/10^2 + DCO/10^6 + DHC/10^6$$

- (e) Data validation—(1) Diesel engines only. Compare the calculated dry (f/a) with the measured fuel and air flow. For a valid test the emission calculated (f/a) must agree within 10 percent of the measured (f/a) for each mode. Diesel engine idle and 2 percent modes do not have to meet this requirement.
- (2) Fuel/Air ratio comparison. When comparing measured (f/a) ratio to an emissions calculated (f/a) ratio, the measured air flow (in terms of mass) is the total mass of air entering the exhaust pipe. This may include additions

of air mass to the exhaust pipe by an air injection system.

- (3) Other methods of data validation may be used if prior approval is obtained from the Administrator.
- (4) Data validation techniques that have obtained prior approval from the Administrator for use on gasoline-fueled engines may be used to determine void tests.
- (f) Multiply the dry nitric oxide volume concentrations by the following humidity correction factor to obtain *DKNO*:
- (1) Gasoline-fueled engines:

 $K_{\text{NOx}} + 0.6272 = 0.00629 \text{G} - 0.0000176 \text{G}^2$

(2) Diesel engines:

$$K_{\text{NO}x} = \frac{1}{1 + A(G - 75) + B(T - 85)}$$

where:

A = 0.044 (f/a) - 0.0038

B = -0.116(f/a) + 0.0053T = Temperature of inlet air, °F. (g) Calculate the mass emissions of each species in grams per hour for each mode as follows:

(1) HC grams/hr =
$$W_{HC} = \frac{(DHC/10^4)W_f}{(DCO/10^4) + DCO_2 + (DHC/10^4)}$$

(2)
$$\text{CO grams/hr} = W_{\text{CO}} = \frac{M_{\text{CO}}(DCO/10^4)W_f}{(M_C +_{\alpha} M_H)[(DCO/10^4) + DCO_2 + (DHC/10^4)]}$$

(3)
$$NO_x \text{ grams/hr} = W_{NOx} = \frac{M_{NO2}(DKNO/10^4)W_f}{(M_C +_{\alpha} M_H[(DCO/10^4) + DCO_2 + (DHC/10^4)]}$$

- (h)(1) For gasoline-fueled engines, weight the mass values of BHIP, $W_{\rm HC}$, $W_{\rm CO}$, Mf, and $W_{\rm NOx}$ for each mode by multiplying the modal mass values by the appropriate modal weighting factor prescribed by §86.335.
- (2) For Diesel engines, weight the values of BHP, W_{HC} , W_{CO} , W_{NOx} , and Mf as follows:
- (i) Weight the values from each idle mode by multiplying the values by (0.067):
- (ii) Weight the remaining modes by multiplying the values by 0.08.
- (i) Calculate the brake specific emissions for:
- (1) Each gasoline-fueled engine test cycle, and
- (2) Each Diesel engine test by summing the weighted values (BHP, $W_{\rm HC}$, $W_{\rm CO}$, and $W_{\rm NOx}$) from each mode as follows:

$$BSHC(t) = \frac{\sum \text{weighted } W_{HC}}{\sum \text{weighted } BHP}$$

$$BSCO(t) = \frac{\sum \text{weighted } W_{CO}}{\sum \text{weighted } BHP}$$

$$BSNO_{x}(t) = \frac{\sum \text{weighted } W_{\text{NO}_{x}}}{\sum \text{weighted } BHP}$$

- (t) = Test cycle number (t = 1, 2) (gasoline-fueled engines only).
- (j)(1) Calculate the brake-specific fuel consumption (BSFC) from the non-weighted BHP and Mf for each mode.

Gasoline-fueled engine idle and CT modes, and Diesel idle modes are excluded.

(2) For gasoline-fuel engines use:

$$BSFC = \frac{M_f}{BHP}$$

(3) For Diesel engines use:

$$CBSFC = \frac{M_f}{CRHP}$$

where:

$$CBHP = BHP \left[\frac{29.00}{EIP} \right] \left[\frac{T + 459.69}{85 + 459.69} \right]^{0.7}$$

- (4) Other methods of correcting power to determine *BSFC* may be used only with prior approval of the Administrator.
- (k) Calculate the weighted brake-specific fuel consumption (WBSFC) for
- (1) Each gasoline engine test cycle by:

$$WBSFC(t) = \frac{\sum \text{weighted } M_f}{\sum \text{weighted } BHP}$$

where:

t = Test cycle number (t = 1,2)

(2) Each Diesel engine test by:

$$WCBSFC = \frac{\sum \text{weighted } M_f}{\sum \text{weighted } CBHP}$$

§ 86.346-79

(1) For gasoline-fueled engines, calculate the brake-specific emissions and fuel consumption for the complete test as follows:

 $BSHC(T) = 0.35 \ BSHC(1) = 0.65 \ BSHC(2)$

 $BSCO(T) = 0.35 \ BSCO(1) = 0.65 \ BSCO(2)$

 $BSNO_x(T) = 0.35$ $BSNO_x(1) = 0.65$ $BSNO_x(2)$

 $WBSFC(T) = 0.35 \quad WBSFC(1) = 0.65$ WBSFC(2)

\$86.346-79 Alternative NO_X measurement technique.

- (a) Oxides of nitrogen (NO_X) may be measured with the following "alternative instrumentation" for both Diesel and gasoline-fueled engines. The "alternative instrumentation" shall consist of:
- (1) A heated sample line maintained above the dew point:
- (2) An NO_2 to NO converter obtaining a sample directly from the heated sample line; and
- (3) A combination per 40 CFR 86.777 or 40 CFR 86.977, whichever is applicable of a water trap, dryer, flow controls, and an NO NDIR analyzer obtaining a sample from the converter.
- (b) The provisions of 40 CFR 86 subpart D shall apply to the "alternative instrumentation", where applicable, with the following exceptions:
- (1) Analyzer specifications found in §§ 86.315, 86.321, and 86.322 do not apply to the "alternative instrumentation".
- (2) For the purposes of this section, the full-scale value specified in $\S 86.338$ (a)(1) shall be 1,500 ppm for Diesel engines and 2,500 ppm for gasoline-fueled engines.
- (c) The "alternative instrumentation" shall be calibrated per §86.330.
- (d) The NO NDIR analyzer shall meet the performance and interference specifications contained in 40 CFR 86.777 or 40 CFR 86.977, whichever is applicable.
- (e) The operation of the dryer shall follow good engineering practice such that the test results are not altered. Proper preconditioning of the dryer is allowed.

§86.347-79 Alternative calculations for diesel engines.

(a) This section applies to Diesel engines only. Gasoline-fueled engines must use the calculations in §86.345.

- (b) For Diesel engines, the calculations specified in 40 CFR 86.977–15 may be substituted for §86.345.
- (c) The modal BSFC and weighted BSFC shall be calculated per $\S 86.345$.
- (d) If the provisions of this section are used, a CO_2 measurement is not required.
- (e) Both 40 CFR 86.977–15(a) and $\S86.313$ shall apply to air-flow measurements. For the purposes of this section, the air-flow measurement accuracy specified in $\S86.313$ shall be ± 1 percent.

§86.348-79 Alternative to fuel H/C analysis.

- (a) Fuel H/C analysis need not be performed if the following average H/C ratios are used for all calculations.
 - (1) #1B1 Diesel: 1:93
 - (2) #1B2 Diesel: 1:80
 - (3) Gasoline: 1.85
- (b) [Reserved]

[46 FR 50496, Oct. 13, 1981, and 47 FR 49807, Nov. 2, 1982]

Subpart E—Emission Regulations for 1978 and Later New Motorcycles, General Provisions

SOURCE: 42 FR 1126, Jan. 5, 1977, unless otherwise noted.

§86.401-2006 General applicability.

This subpart applies to 1978 and later model year, new, gasoline-fueled motorcycles built after December 31, 1977, and to 1990 and later model year, new methanol-fueled motorcycles built after December 31, 1989 and to 1997 and later model year, new natural gasfueled and liquefied petroleum gasfueled motorcycles built after December 31, 1996 and to 2006 and later model year new motorcycles, regardless of fuel.

[69 FR 2435, Jan. 15, 2004]

§86.401-97 General applicability.

(a) This subpart applies to 1978 and later model year, new, gasoline-fueled motorcycles built after 31 December, 1977, and to 1990 and later model year, new, methanol-fueled motorcycles built after 31 December, 1989 and to 1997 and later model year, new, natural gas-fueled and liquefied petroleum gas-

fueled motorcycles built after 31 December, 1996.

- (b) Motorcycles with engine displacements less than 50 cc (3.1 cu in) are excluded from the requirements of this subpart.
- (c) Motorcycles are excluded from the requirements of this subpart, if with an 80 kg (176 lb) driver, it cannot:
- (1) Start from a dead stop using only the engine; or
- (2) Exceed a maximum speed of 40 km/h (25 mph) on level paved surfaces. [59 FR 48512, Sept. 21, 1994]

§ 86.402-78 Definitions.

(a) The definitions in this section apply to this subpart and also to subpart F.

Act means part A of title II of the Clean Air Act, 42 U.S.C. 1857 f-1 through f-7, as amended by Pub. L. 91-604.

Administrator means the Administrator of the Environmental Protection Agency or his authorized representative.

Class, see §86.419.

Crankcase emissions means airborne substances emitted to the atmosphere from any portion of the engine crankcase ventilation or lubrication systems.

Curb mass means the actual or manufacturer's estimated mass of the vehicle with fluids at nominal capacity and with all equipment specified by the Administrator.

Displacement, and Displacement Class, see §86.419.

Engine family means the basic classification unit of a manufacturer's product line used for the purpose of test fleet selection and determined in accordance with §86.420.

Engine-displacement-system combination means an engine family-displacement-emission control system combination.

EPA Enforcement Officer means any officer or employee of the Environmental Protection Agency so designated in writing by the Administrator (or by his designee).

Exhaust emissions means substances emitted to the atmosphere from any opening downstream from the exhaust port of a motor vehicle engine.

Fuel system means the combination of fuel tank, fuel pump, fuel lines, oil injection metering system, and carburetor or fuel injection components, and includes all fuel system yents.

Loaded vehicle mass means curb mass plus 80 kg (176 lb.), average driver mass

Model year means the manufacturer's annual production period (as determined by the Administrator) which includes January first of such calendar year. If the manufacturer has no annual production period, the term model year shall mean the calendar year.

Motorcycle means any motor vehicle with a headlight, taillight, and stoplight and having: Two wheels, or Three wheels and a curb mass less than or equal to 680 kilograms (1499 pounds).

Oxides of nitrogen means the sum of the nitric oxide and nitrogen dioxide contained in a gas sample as if the nitric oxide were in the form of nitrogen dioxide.

Scheduled maintenance means any adjustment, repair, removal, disassembly, cleaning, or replacement of vehicle components or systems which is performed on a periodic basis to prevent part failure or vehicle malfunction, or anticipated as necessary to correct an overt indication of vehicle malfunction or failure for which periodic maintenance is not appropriate.

Span gas means a gas of known concentration which is used routinely to set the output level of any analyzer.

System includes any motor vehicle modification which controls or causes the reduction of substances emitted from motor vehicles.

Total test distance is defined for each class of motorcycles in \$86.427-78.

Useful life is defined for each class (see §86.419) of motorcycle:

Class I—5.0 years or 12,000 km (7,456 miles), whichever first occurs.

Class II—5.0 years or 18,000 km (11,185 miles), whichever first occurs.

Class III—5.0 years or 30,000 km (18,641 miles), whichever first occurs.

Unscheduled maintenance means any inspection, adjustment, repair, removal, disassembly, cleaning, or replacement of vehicle components or systems which is performed to correct or diagnose a part failure or vehicle

§86.402-98

malfunction which was not anticipated.

Zero kilometers means that point after normal assembly line operations and adjustments, after normal dealer setup and preride inspection operations have been completed, and before 100 kilometers of vehicle operation of three hours of engine operation have been accumulated, including emission testing if performed.

(b) [Reserved]

[42 FR 1126, Jan. 5, 1977, as amended at 42 FR 56737, Oct. 28, 1977; 49 FR 48138, Dec. 10, 1984]

§ 86.402–98 Definitions.

The definitions of §86.402-78 apply to this subpart. The following definition in this section is applicable beginning with the 1998 model year:

Designated Compliance Officer means the Manager, Engine Programs Group (6405-J), U.S. Environmental Protection Agency, 1200 Pennsylvania Ave., Washington, DC 20460.

Motorcycle means any motor vehicle with a headlight, taillight, and stoplight and having: Two wheels, or Three wheels and a curb mass less than or equal to 793 kilograms (1749 pounds).

Motor vehicle has the meaning we give in 40 CFR 85.1703.

Useful life is defined for each class (see §86.419) of motorcycle:

- (1) Class I-A-5.0 years or 6,000 km (3,728 miles), whichever occurs first.
- (2) Class I-B-5.0 years or 12,000 km (7,456 miles), whichever occurs first.
- (3) Class II—5.0 years or 18,000 km (11,185 miles), whichever occurs first.
- (4) Class III-5.0 years or 30,000 km (18,641 miles), whichever occurs first.

[63 FR 11849, Mar. 11, 1998, as amended at 69 FR 2435, Jan. 15, 2004]

§86.403-78 Abbreviations.

The abbreviations used in this subpart have the following meanings in both capital and lowercase:

ASTM-American Society for Testing and Materials.

C—Celsius.

cc-Cubic centimetre(s).

cfh-Cubic feet per hour.

cfm-Cubic feet per minute.

CH4 methane.

cm—Centimetre(s)

CO-Carbon monoxide.

CO₂—Carbon dioxide.

Conc-Concentration

cu.-Cubic.

CVS-Constant volume sampler.

EGR—Exhaust gas recirculation.

EP-End point.

EPA—Environmental Protection Agency.

F-Fahrenheit.

h-hour. HC—Hydrocarbon(s).

Hg-Mercury.

H₂O-Water. in.—Inch(es).

K-Kelvin.

kg-Kilogram(s). km-Kilometre(s).

kpa-Kilopascals.

1b-Pound(s).

m-Metre(s).

mph—Miles per hour. mm-Millimetre(s).

N2-Nitrogen.

N₂O nitrous oxide.

 NO_X —Oxides of nitrogen.

No.—Number.

O2-Oxygen.

Pa-Pascal(s). Pb—lead.

ppm—Parts per million by volume.

psi-Pounds per square inch.

psig-Pounds per square inch gauge.

R-Rankine.

rpm—Revolutions per minute.

wt-Weight. -Degree(s).

%—Percent.

[42 FR 1126, Jan. 5, 1977, as amended at 74 FR 56373, Oct. 30, 2009]

§86.404-78 Section numbering.

(a) The year of initial applicability of a section is indicated by its section number. The two digits following the hyphen designate the first model year for which a section is effective. A section remains effective until superseded.

Example: Section 86 411-78 applies to 1978 and subsequent model years until it is superseded. If a $\S86.411-81$ is promulgated it would take effect beginning with 1981; §86.411-78 would apply to years 1978 through 1980.

(b) A reference to a section without a year designation implies the appropriate model year.

Example: When considering 1979 vehicles a reference to §86.411 implies §86.411-79. However if no §86.411-79 has been promulgated then §86.411-78 is implied; See paragraph (a) of this section.

§86.405-78 Measurement system.

(a) This subpart and subpart F have been written using System International (SI) units. SI units will be

used to determine compliance with these regulations. English equivalents have been indicated solely for the user's convenience.

(b) [Reserved]

§86.406-78 Introduction, structure of subpart, further information.

- (a) This subpart contains general provisions regulating the emission of air pollution from new motorcycles. Test procedures are found in subpart F.
- (b) Several discrete concepts are addressed:
- (1) Requirements. Sections 86.407 to 86.415.
- (2) Application for certification. Sections 86.416 and 86.417.
- (3) Test fleet selection. Sections 86.418 to 86.423.
- (4) Service accumulation, testing, maintenance, certification. Sections 86.424 to 86.439.
- (5) Administrative provisions. Sections 86.440 to 86.444.
- (c) The certification procedure to be followed depends upon the manufacturer's projected sales.
- (1) New motorcycles, produced by a manufacturer whose projected U.S. sales of motorcycles is 10,000 or more units (for the model year in which certification is sought) shall demonstrate compliance with all general standards and all specific emission requirements before they can be sold in the United States. The manufacturer is required to submit an application with sales data, product information, required maintenance, testing and service accumulation procedures. The Administrator will select vehicle(s) which will represent the manufacturer's product line. The manufacturer is required to construct these vehicles to be representative of actual production. Service is accumulated and emission tests performed with data submitted to the Administrator, The Administrator may run his own tests to confirm the manufacturer's results. The Administrator will review the data and either grant or deny certification. If the manufacturer wishes to make changes to a certified vehicle, or to produce a new vehicle, the Administrator must be notified. The Administrator may require testing to demonstrate continued compliance with emission standards. Each vehicle

must be labeled with tune up specifications and the purchaser must be supplied with maintenance instructions. Also, information on production vehicles must be supplied to the Administrator.

- (2) New motorcycles produced by a manufacturer whose projected U.S. sales of motorcycles is less than 10,000 units (for the model year in which certification is sought) shall meet both the general standards and specific emission requirements described in §§86.401 through 86.417, §86.425, §86.437, and §§ 86.440 through 86.444 of this subpart before they can be sold in the United States. The manufacturer is required to submit an application containing a statement that his vehicles conform to the applicable emission standards. The manufacturer is required to retain in his records, but not submit with the application, valid emission test data which support his statement. The Administrator will review the application and either grant or deny certification. Each vehicle must be labeled with tune up specifications and the purchaser must be supplied with maintenance instructions. Also, information on production vehicles must be supplied to the Administrator.
- (d) Manufacturers who are considering an application should contact: Director, Vehicle Programs and Compliance Division, Environmental Protection Agency, 2565 Plymouth Rd., Ann Arbor, Michigan 48105 and state whether he/she plans to certify for total sales of greater than or less than 10,000 vehicles for the applicable model year.

[42 FR 1126, Jan. 5, 1977, as amended at 63 FR 11849, Mar. 11, 1998]

§86.407-78 Certificate of conformity required.

(a) General requirement. Every new motorcycle manufactured for sale, sold, offered for sale, introduced or delivered for introduction into commerce, or imported into the United States which is subject to any of the standards prescribed in this subpart is required to be covered by a certificate of conformity issued pursuant to this

§ 86.408-78

subpart, except as specified in paragraph (b) of this section, or otherwise exempted from this requirement.

- (b) Interim personal use exemption. An individual may manufacture one motorcycle for personal use without a certificate of conformity, subject to the following provisions:
- (1) The motorcycle may not be manufactured from a certified motorcycle. The motorcycle may not be manufactured from a partially complete motorcycle that is equivalent to a certified motorcycle, unless the emission controls are included in the final product. The motorcycle must be manufactured primarily from unassembled components, but may incorporate some preassembled components. For example, fully preassembled transmissions may be used.
- (2) The motorcycle may not be sold within five years of the date of final assembly.
- (3) No individual may manufacture more than one motorcycle during his or her lifetime under this exemption. This restriction applies with respect to the person who purchases the components and/or uses the motorcycle, rather than to the person(s) who actually assemble(s) the motorcycle.
- (4) This exemption may not be used to circumvent the requirements of paragraph (a) of this section or the requirements of the Clean Air Act. For example, this exemption would not cover a case in which an entity purchases a kit, assembles the kit, and then sells it to another party; this would be considered to be the sale of the complete motorcycle.
- (c) Interim display exemptions. Uncertified custom motorcycles that are used solely for display purposes are exempt from the standards provided they conform to the requirements of this paragraph (c). Unless a certificate of conformity has been received for such motorcycles, they may not be operated on the public streets or highways except for that operation incident and necessary to the display purpose.
- (1) No request is necessary for display motorcycles that will not be sold or leased.
- (2) The following requirements apply for exempting display motorcycles that will be sold or leased:

- (i) Manufacturers planning to sell motorcycles for display must notify EPA of their intent to do so before they sell any exempted motorcycles. They must also maintain sales records of exempted motorcycles for at least three years and make them available to EPA upon request.
- (ii) No manufacturer may sell or lease more than 24 exempted display motorcycles in any single calendar year.
- (iii) Anyone selling or leasing a motorcycle exempt under this paragraph (c) must ensure that the buyer or lessee agrees to comply with the display exemption terms in the regulations.
- (3) Each motorcycle exempt under this paragraph (c) must include a label that identifies the manufacturer and includes the following statement: THIS MOTORCYCLE IS EXEMPT FROM EPA EMISSION REQUIREMENTS. ITS USE ON PUBLIC ROADS IS LIMITED PURSUANT TO 40 CFR 86.407–78(c). EPA may allow manufacturers to locate the label in a location where it is obscured or hidden by a readily removable component. For example, EPA may allow the label to be located under the seat.
- (4) As described in 40 CFR part 1051, motorcycles that are not considered to be motor vehicles according to 40 CFR 85.1703(a) may be exempt under this paragraph (c) from the standards and requirements of 40 CFR part 1051. Such motorcycles shall be combined with the manufacturer's highway motorcycles with respect to the sales restriction described in paragraph (c)(2)(ii) of this section.
- (5) This exemption may not be used to circumvent the requirements of paragraph (a) of this section or the requirements of the Clean Air Act.

[69 FR 2435, Jan. 15, 2004]

§ 86.408-78 General standards; increase in emissions; unsafe conditions

- (a) Any system installed on or incorporated in a new motorcycle to enable such vehicle to conform to standards imposed by this subpart:
- (1) Shall not in its operation or function cause the emission into the ambient air of any noxious or toxic substance that would not be emitted in

the operation of such vehicle without such system, except as specifically permitted by regulation; and

- (2) Shall not in its operation, function, or malfunction result in any unsafe condition endangering the motorcycle, its rider(s), or persons or property in close proximity to the vehicle.
- (b) Every manufacturer of new motorcycles subject to any of the standards imposed by this subpart shall, prior to taking any of the actions specified in section 203(a)(1) of the Act, test or cause to be tested motorcycles in accordance with good engineering practice to ascertain that such test vehicles will meet the requirements of this section for the useful life of the vehicle.

§86.409-78 Defeat devices, prohibition.

- (a) No motorcycle shall be equipped with a defeat device.
- (b) Defeat device means any element of design which:
- (1) Senses temperature, vehicle speed, engine RPM, transmission gear, manifold vacuum, or any other parameter for the purpose of activating, modulating, delaying or deactivating the operation of any part of the emission control system and
- (2) Reduces the effectiveness of the emission control system under conditions which may reasonably be expected to be encountered in normal urban vehicle operation and use, unless
- (i) Such conditions are substantially included in the Federal emission test procedure, or
- (ii) The need for the device is justified in terms of protecting the vehicle against damage or accident, or
- (iii) The device does not go beyond the requirements of engine starting or warm-up.

§ 86.410-90 Emission standards for 1990 and later model year motorcycles.

(a)(1) Exhaust emissions from 1990 and later model year gasoline-fueled, natural gas-fueled and liquefied petroleum gas-fueled motorcycles shall not exceed (compliance with these standards is optional prior to the 1997 model year for natural gas-fueled and liquefied petroleum gas-fueled motorcycles):

- (i) *Hydrocarbons*. 5.0 grams per vehicle kilometer.
- (ii) Carbon monoxide. 12 grams per vehicle kilometer.
- (2) Exhaust emissions from 1990 and later model year methanol-fueled motorcycles shall not exceed:
- (i) Total hydrocarbon equivalent. 5.0 grams per vehicle kilometer.
- (ii) Carbon monoxide. 12 grams per vehicle kilometer.
- (3) The standards set forth in paragraphs (a) (1) and (2) of this section refer to the exhaust emitted over driving schedule as set forth in subpart F and measured and calculated in accordance with those procedures.
- (b) No crankcase emissions shall be discharged into the ambient atmosphere from any new motorcycle subject to this subpart.

[54 FR 14539, Apr. 11, 1989, as amended at 59 FR 48512, Sept. 21, 1994]

§ 86.410-2006 Emission standards for 2006 and later model year motorcycles.

(a)(1) Exhaust emissions from Class I and Class II motorcycles shall not exceed the standards listed in the following table:

TABLE E2006–1—CLASS I AND II MOTORCYCLE
EMISSION STANDARDS

| Model year | Emission standards (g/km) | | |
|----------------|---------------------------|------|--|
| · | HC | со | |
| 2006 and later | 1.0 | 12.0 | |

(2) Exhaust emissions from Class III motorcycles shall not exceed the standards listed in the following table:

TABLE E2006–2—CLASS III MOTORCYCLE EMISSION STANDARDS

| Tier | Model year | Emission stand-
ards
(g/km) | | | |
|------------------|-----------------------------|-----------------------------------|--------------|--|--|
| | | HC + NO _X | СО | | |
| Tier 1
Tier 2 | 2006–2009
2010 and later | 1.4
0.8 | 12.0
12.0 | | |

(b) The standards set forth in paragraphs (a) (1) and (2) of this section refer to the exhaust emitted over the driving schedule as set forth in subpart F and measured and calculated in accordance with those procedures.

§86.411-78

- (c) Compliance with the $HC+NO_X$ standards set forth in paragraph (a)(2) of this section may be demonstrated using the averaging provisions of 86.449.
- (d) No crankcase emissions shall be discharged into the ambient atmosphere from any new motorcycle subject to this subpart.
- (e) Manufacturers with fewer than 500 employees worldwide and producing fewer than 3,000 motorcycles per year in the United States are considered small-volume manufacturers for the purposes of this section. The following provisions apply for these small-volume manufacturers:
- (1) Small-volume manufacturers are not required to comply with the Tier 1 standards applicable to Class III motorcycles until model year 2008.
- (2) Small-volume manufacturers are not required to comply with the Tier 2 standards applicable to Class III motorcycles
- (3) Small-volume manufacturers are not required to comply with permeation requirements in paragraph (g) of this section until model year 2010.
- (f) Manufacturers may choose to certify their Class I and Class II motorcycles to an HC + NO_X standard of 1.4 g/km instead of the 1.0 g/km HC standard listed in paragraph (a)(1) of this section. Engine families certified to this standard may demonstrate compliance using the averaging provisions of \$86.449.
- (g) Model year 2008 and later motorcycles must comply with the evaporative emission standards described in 40 CFR 1051.110. Manufacturers may show compliance using the designbased certification procedures described in 40 CFR 1051.245. Manufacturers may comply with the tank permeation standards using the averaging provisions in 40 CFR part 1051, subpart H, but may not include any motorcycles equipped with metal fuel tanks in their average emission level. Manufacturers may not average between highway motorcycle engine families and recreational vehicle families.
- [69 FR 2436, Jan. 15, 2004, as amended at 70 FR 40434, July 13, 2005]

$\$\,86.411\text{--}78$ Maintenance instructions, vehicle purchaser.

- (a) The manufacturer shall furnish or cause to be furnished to the ultimate purchaser of each new motorcycle the written instructions for the periodic and anticipated maintenance and use of the vehicle by the ultimate purchaser as may be reasonable and necessary to assure the proper functioning of emission control systems for the vehicle's useful life.
- (1) Such instructions shall be provided for those vehicle and engine components listed in appendix VI to this part (and for any other components) to the extent that maintenance of these components is necessary to assure the proper functioning of emission control systems.
- (2) Such instructions shall be in the English language and in clear, and to the extent practicable, nontechnical language.
- (b) The maintenance instructions required by this section shall:
- (1) Contain a general description of the documentation which the manufacturer will require from the ultimate purchaser or any subsequent purchaser as evidence of compliance with the instructions, and
- (2) Specify the performance of all scheduled maintenance performed by the manufacturer under §86.428.

§ 86.412-78 Maintenance instructions, submission to Administrator.

(a) Instructions for ultimate purchaser. (1) The manufacturer shall provide to the Administrator, at least 30 days before being supplied to the ultimate purchaser (unless the Administrator consents to a lesser period of time), a copy of the maintenance instructions which the manufacturer proposes to supply to the ultimate purchaser. The instructions must include the periodic and anticipated maintenance contained in the application for certification or contained in the manufacturers' records (if anticipated sales are less than 10,000 units). Such instructions must be reasonable and necessary to assure the proper functioning of the vehicle's emission control systems.

- (2) Any revision to the maintenance instructions which will affect emissions shall be supplied to the Administrator at least 30 days before being supplied to the ultimate purchaser unless the Administrator consents to a lesser period of time.
- (b) Other instructions. The manufacturer of any new motorcycle subject to any of the standards prescribed in this subpart shall submit to the Administrator at the time of issuance by the manufacturer, copies of all sales brochures, instructions, or explanations regarding the use, repair, adjustment, maintenance, or testing of such vehicle relevant to the control of crankcase or exhaust emissions, issued by the manufacturer for use by other manufacturers, assembly plants, distributors, dealers, repair facilities, and ultimate purchasers. Any material not translated into the English language need not be submitted unless specifically requested by the Administrator.

§86.413-78 Labeling.

- (a)(1) The manufacturer of any motorcycle shall, at the time of manufacture, affix a permanent, legible label, of the type and in the manner described below, containing the information hereinafter provided, to all production models of such vehicles available for sale to the public and covered by a certificate of conformity.
- (2) A permanent, legible label shall be affixed in a readily accessible position. Multi-part labels may be used.
- (3) The label shall be affixed by the vehicle manufacturer who has been issued the certificate of conformity for such vehicle, in such a manner that it cannot be removed without destroying or defacing the label.
- (4) The label shall contain the following information lettered in the English language in block letters and numerals, which shall be of a color that contrasts with the background of the label:
- (i) The label heading. Vehicle Emission Control Information:
- (ii) Full corporate name and trademark of the manufacturer;
- (iii) Engine displacement (in cubic centimetres) and engine family identification:

- (iv) Engine tuneup specifications and adjustments, as recommended by the manufacturer, including idle speed, ignition timing, and the idle air-fuel mixture setting procedure and value (e.g., idle CO, idle air-fuel ratio, idle speed drop). These specifications shall indicate the proper transmission position during tuneup;
- (v) Any specific fuel or engine lubricant requirements (e.g., lead content, Research octane number, engine lubricant type);
- (vi) An unconditional statement of conformity to USEPA regulations which includes the model year; for example, This Vehicle Conforms to USEPA Regulation Applicable to Model Year New Motorcycles.
- (b) The provisions of this section shall not prevent a manufacturer from also reciting on the label that such vehicle conforms to any other applicable Federal or State standards for new motorcycles or any other information that such manufacturer deems necessary for, or useful to, the proper operation and satisfactory maintenance of the vehicle.

 $[42 \ \mathrm{FR} \ 1126, \ \mathrm{Jan.} \ 5, \ 1977, \ \mathrm{as} \ \mathrm{amended} \ \mathrm{at} \ 42 \ \mathrm{FR} \ 56737, \ \mathrm{Oct.} \ 28, \ 1977]$

§86.413-2006 Labeling.

- (a)(1) The manufacturer of any motorcycle shall, at the time of manufacture, affix a permanent, legible label, of the type and in the manner described in this section, containing the information provided in this section, to all production models of such vehicles available for sale to the public and covered by a certificate of conformity.
- (2) A permanent, legible label shall be affixed in a readily accessible position. Multi-part labels may be used.
- (3) The label shall be affixed by the vehicle manufacturer who has been issued the certificate of conformity for such vehicle, in such a manner that it cannot be removed without destroying or defacing the label, and shall not be affixed to any part which is easily detached from the vehicle or is likely to be replaced during the useful life of the vehicle.
- (4) The label shall contain the following information lettered in the English language in block letters and numerals, which shall be of a color

§86.414-78

that contrasts with the background of the label:

(i) The label heading shall read: "Vehicle Emission Control

Information";

- (ii) Full corporate name and trademark of the manufacturer;
- (iii) Engine displacement (in cubic centimeters or liters) and engine family identification;

(iv) Engine tuneup specifications and adjustments, as recommended by the manufacturer, including, if applicable: idle speed, ignition timing, and the idle air-fuel mixture setting procedure and value (e.g., idle CO, idle air-fuel ratio, idle speed drop). These specifications shall indicate the proper transmission position during tuneup, and which accessories should be in operation and which systems should be disconnected during a tuneup;

- (v) Any specific fuel or engine lubricant requirements (e.g., lead content, research octane number, engine lubricant type);
- (vi) Identification of the exhaust emission control system, using abbreviations in accordance with SAE J1930, June 1993, including the following abbreviations for items commonly appearing on motorcycles:

pearing on motorcycles:

OC Oxidation catalyst;
TWC Three-way catalyst;
AIR Secondary air injection (pump);
PAIR Pulsed secondary air injection;
DFI Direct fuel injection;
O2S Oxygen sensor;
HO2S Heated oxygen sensor;
EM Engine modification;
CFI Continuous fuel injection;
MFI Multi-port (electronic) fuel injection;
and
TBI Throttle body (electronic) fuel injection.

(viii) An unconditional statement of conformity to U.S. EPA regulations which includes the model year; for example, "This Vehicle Conforms to U.S. Regulations Applicable Model Year New Motorcycles' (the blank is to be filled in with the appropriate model year). For all Class III motorcycles and for Class I and Class II motorcycles demonstrating compliance with the averaging provisions in 40 CFR 86.449 the statement must also include the phrase "is certified to an HC+NO_X emission standard of grams/kilometer" (the blank is to be filled in with the Family Emission

Limit determined by the manufacturer).

(b) The provisions of this section shall not prevent a manufacturer from also reciting on the label that such vehicle conforms to any other applicable Federal or State standards for new motorcycles or any other information that such manufacturer deems necessary for, or useful to, the proper operation and satisfactory maintenance of the vehicle.

[70 FR 40434, July 13, 2005]

§86.414-78 Submission of vehicle identification number.

- (a) Upon request by the Administrator, the manufacturer of any motorcycle covered by a certificate of conformity shall, within 30 days, identify by vehicle identification number, the vehicle(s) covered by the certificate of conformity.
- (b) The manufacturer of any motorcycle covered by a certificate of conformity shall furnish to the Administrator, at the beginning of each model year, any vehicle identification number coding system which identifies whether such vehicle(s) are covered by a certificate of conformity.

§86.415-78 Production vehicles.

- (a) Any manufacturer obtaining certification shall supply to the Administrator, upon his request, a reasonable number of production vehicles selected by the Administrator which are representative of the engines, emission control systems, fuel systems, and transmissions offered and typical of production models available for sale under the certificate. These vehicles shall be supplied for testing at such time and place and for such reasonable periods as the Administrator may require.
- (b) Any manufacturer obtaining certification shall notify the Administrator of the number of vehicles of each engine family-engine displacement-emission control system-fuel system-transmission type-inertial mass category combination produced for sale in the United States during the preceding year. This report must be submitted every year within 45 days after the end of the model year.

(c) All motorcycles covered by a certificate of conformity shall prior to delivery to the ultimate purchaser be adjusted, by the manufacturer or his agent, to the ignition timing specification detailed in §86.413.

[42 FR 1126, Jan. 5, 1977, as amended at 49 FR 48138, Dec. 10, 1984; 75 FR 22980, Apr. 30, 2010]

§86.416-80 Application for certification.

- (a) New motorcycles produced by a manufacturer whose projected sales in the United States is 10,000 or more units (for the model year in which certification if sought) are covered by the following:
- (1) An application for a certificate of conformity to the regulations in the English language applicable to new motorcycles shall be made to the Administrator by the manufacturer and shall be updated and corrected by amendment. Where possible, a manufacturer should include in a single application for certification, a description of all vehicles in each class for which certification is required. A manufacturer may, however, choose to apply separately for certification of part of his product line. The selection of test vehicles and the computation of test results will be determined separately for each application.
- (2) The application shall be in writing signed by an authorized representative of the manufacturer, and shall include the following:
- (i) Identification and description of the vehicles covered by the application and a description of their engine, emission control system and fuel system components. This shall include a detailed description of each auxiliary emission control device. Transmission gear ratios, overall drive ratios and vehicle mass (or range of mass) shall also be included. The label and its location shall be specified, §86.413. Available optional equipment shall be described.
- (ii) The range of available fuel and ignition system adjustments.
- (iii) Projected U.S. sales data sufficient to enable the Administrator to select a test fleet representative of the vehicles for which certification is requested. If reduced testing based on low sales volume is requested the

- method of predicting sales shall be described.
- (iv) A description of the test equipment (if applicable) and fuel and engine lubricant proposed to be used.
- (v) A description of the proposed service accumulation procedure and a description of the proposed scheduled maintenance.
- (vi) A statement of recommended periodic and anticipated maintenance and procedures necessary to assure that the vehicles covered by a certificate of conformity in operation conform to the regulations, listings of the fuels and lubricants to be recommended to the ultimate purchaser and a description of the program for training of personnel for such maintenance, and the equipment required to perform this maintenance.
- (vii) A description of normal assembly line operations and adjustments if such procedures exceed 100 km (62 miles) or three hours of engine operations.
- (viii) Beginning with model year 2008, a description of the evaporative emission controls and applicable test data.
- (ix) The name of an agent for service of process located in the United States. Service on this agent constitutes service on you or any of your officers or employees for any action by EPA or otherwise by the United States related to the requirements of this part.
- (3) Completed copies of the application and of any amendments thereto, and all notifications under §§ 86.438 and 86.439 shall be submitted in such multiple copies as the Administrator may require.
- (4) For purposes of this section, "auxiliary emission control device" means any element of design which senses temperature, vehicle speed, engine RPM, transmission gear, manifold vacuum, or any other parameter for the purpose of activating, modulating, delaying, or deactivating the operation of any part of the emission control system.
- (b) New motorcycles produced by a small-volume manufacturer (as defined in §86.410(e)) or by any other manufacturer whose projected sales in the United States is less than 10,000 units

§86.416-80

(for the model year in which certification is sought) are covered by the following:

- (1) All the information that would otherwise be required to be submitted to EPA under paragraph (a)(2) of this section must be made a part of the manufacturer's records, except there is no requirement to submit the information to the Administrator or receive approval from the Administrator.
- (2) Section 86.437 details the statements that these manufacturers are required to provide to the Administrator.
- (c) For the purpose of determining applicability of paragraphs (a) or (b) of this section, where there is more than one importer or distributor of vehicles manufactured by the same person, the projected sales shall be the aggregate of the projected sales of those vehicles by such importers or distributors.
- (d)(1) The Administrator has determined that the following certification procedure may be used to demonstrate compliance for each motorcycle engine family for which certification is sought. Manufacturers may follow these procedures at their option.
- (i) The manufacturer shall satisfy all applicable requirements of part 86 necessary to demonstrate compliance with the standards for each class of new motorcycles for which certification is sought.
- (ii) As specifically allowed by the Administrator the manufacturer shall assume the responsibility for part or all of the decisions applicable to the family for which certification is sought and which are within the jurisdiction of the Administrator, with the exception that the Administrator will determine whether a test motorcycle has met the applicable emission standards.
- (iii) The manufacturer shall maintain, update, and correct all records and information required.
- (iv) The Administrator may review a manufacturer's records at any time. At the Administrator's discretion, this review may take place either at the manufacturer's facility or at another facility designated by the Administrator.
- (v) At the Administrator's request, the manufacturer shall notify the Administrator of the status of the certification program including projected schedules of those significant accom-

plishments specified by the Administrator.

- (vi) The manufacturer shall permit the Administrator to inspect any facilities, records, and vehicles from which data were obtained under the abbreviated certification review procedure.
- (vii) Upon completing all applicable requirements of part 86 the manufacturer shall submit a separate application for a certificate of conformity for each class of new motorcycles for which certification is sought. Such application shall be made in writing to the Administrator by the manufacturer.
- (A) The Administrator may approve or disapprove in whole or in part an application for certification according to the procedures specified in §86.417–78(b).
- (B) If, after a review of the application for certification, test reports and data submitted by the manufacturer, data obtained during an inspection, and any other pertinent data or information, the Administrator determines that a test vehicle(s) has not met the requirements of the Act and the applicable subpart, he will notify the manufacturer in writing and set forth the reason(s) for the determination.
- (2) Those families which are not following the procedure described in paragraph (d)(1) of this section will follow the procedure in this subpart with the exception of paragraph (d)(1) of this section.
- (e) The Administrator may require that an engine family previously allowed to be subjected to the abbreviated certification review procedure be transferred to the complete review procedure.
- (f) Upon request, the Administrator may allow a manufacturer to use alternate certification procedures that are equivalent in terms of demonstrating compliance with the requirements of this part.
- $[42\ \mathrm{FR}\ 56737,\ \mathrm{Oct.}\ 28,\ 1977,\ \mathrm{as}\ \mathrm{amended}\ \mathrm{at}\ 45\ \mathrm{FR}\ 26045,\ \mathrm{Apr.}\ 17,\ 1980;\ 49\ \mathrm{FR}\ 48138,\ \mathrm{Dec.}\ 10,\ 1984;\ 69\ \mathrm{FR}\ 2436,\ \mathrm{Jan.}\ 15,\ 2004;\ 71\ \mathrm{FR}\ 51487,\ \mathrm{Aug.}\ 30,\ 2006]$

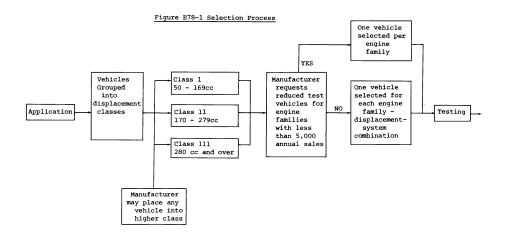
§86.417-78 Approval of application for certification.

- (a) After a review of the application for certification and any other information which the Administrator may require, the Administrator may approve the application and select a test fleet as appropriate.
- (b) The Administrator may disapprove in whole or in part an application for certification for reasons including incompleteness, inaccuracy, inappropriate proposed distance accumulation procedures, maintenance, test equipment, label content or location,

fuel or lubricant, and incorporation of defeat devices in vehicles described by the application. Where any part of an application is rejected the Administrator shall notify the manufacturer in writing and set forth the reasons for such rejection. The manufacturer may request a hearing under §86.443.

§86.418-78 Test fleet selection.

(a) Test fleet selection and requirements on test vehicles are found in §§ 86.419 to 86.423. This selection process is also graphically depicted in Figure E78-1.



(b) [Reserved]

§86.419-78 Engine displacement, motorcycle classes.

- (a)(1) Engine displacement shall be calculated using nominal engine values and rounded to the nearest whole cubic centimetre, in accordance with ASTM E 29-67.
- (2) For rotary engines, displacement means the maximum volume of a combustion chamber between two rotor tip seals minus the minimum volume of that combustion chamber between those two rotor tip seals times three times the number of rotors.
- cc=(max. chamber volume min. chamber volume) $\times 3 \times no$. of rotors
- (b) Motorcycles will be divided into classes based on engine displacement.

- (1) Class I—50 to 169 cc (3.1 to 10.4 cu. in.).
- (2) Class II—170 to 279 cc (10.4 to 17.1 cu. in.).
- (3) Class III— $280\ \text{cc}$ and over (17.1 cu. in. and over).
- (c) At the manufacturer's option, a vehicle described in an application for certification may be placed in a higher class (larger displacement). All procedures for the higher class must then be complied with, compliance with emission standards will be determined on the basis of engine displacement.

§ 86.419-2006 Engine displacement, motorcycle classes.

(a)(1) Engine displacement shall be calculated using nominal engine values and rounded to the nearest whole cubic centimeter, in accordance with ASTM

§ 86.420-78

- E 29-93a (incorporated by reference in §86.1).
- (2) For rotary engines, displacement means the maximum volume of a combustion chamber between two rotor tip seals, minus the minimum volume of the combustion chamber between those two rotor tip seals, times three times the number of rotors, according to the following formula:
- cc = (max. chamber volume min. chamber volume) $\times 3 \times no.$ of rotors
- (b) Motorcycles will be divided into classes based on engine displacement.
- (1) Class I-0 to 169 cc (0 to 10.4 cu. in.).
- (i) Class I motorcycles with engine displacement less than 50 cc comprise the Class I-A subclass.
- (ii) Class I motorcycles with engine displacement 50 cc or higher comprise the Class I-B subclass.
- (2) Class II—170 to 279 cc (10.4 to 17.1 cu. in.).
- (3) Class III—280 cc and over (17.1 cu. in. and over).
- (c) At the manufacturer's option, a vehicle described in an application for certification may be placed in a higher class (larger displacement). All procedures for the higher class must then be complied with and compliance with emission standards will be determined on the basis of engine displacement.

[69 FR 2437, Jan. 15, 2004]

§86.420-78 Engine families.

- (a) The vehicles covered in the application will be divided into groupings whose engines are expected to have similar emission characteristics throughout their useful life. Each group of engines with similar emission characteristics shall be defined as a separate engine family.
- (b) Reciprocating families. To be classed in the same engine family, reciprocating engines must be identical in all of the following applicable respects:
 - (1) The combustion cycle.
 - (2) The cooling mechanism.
- (3) The cylinder configuration (inline, vee, opposed, bore spacings, etc.).
 - (4) The number of cylinders.
- (5) The engine displacement class, \$86.419.

- (6) The method of air aspiration.
- (7) The number of catalytic converters, location, volume, and composition.
- (8) The thermal reactor characteristics
 - (9) The number of carburetors.
 - (10) The prechamber characteristics.
- (c) At the manufacturer's option, reciprocating engines identical in all the respects listed in paragraph (b) of this section may be further divided into different engine families if the Administrator determines that they may be expected to have different emission characteristics. This determination will be based upon a consideration of features such as:
 - (1) The bore and stroke.
- (2) The combustion chamber configuration.
- (3) The intake and exhaust timing method of actuation (poppet valve, reed valve, rotary valve, etc.).
- (4) The intake and exhaust valve or port sizes, as applicable.
 - (5) The fuel system.
 - (6) The exhaust system.
- (d) Rotary families. To be classed in the same engine family, rotary combustion cycle engines must be identical in all of the following applicable respects:
- (1) The major axis of the epitrochoidal curve.
- (2) The minor axis of the epitrochoidal curve.
- (3) The generating radius of the epitrochoidal curve.
 - (4) The cooling mechanism.
 - (5) The number of rotors.
- (6) The engine displacement class, \$86.419.
 - (7) The method of air aspiration.
- (8) The number of catalytic converters, location, volume and composition.
- (9) The thermal reactor characteristics.
 - (10) The number of carburetors.
 - (11) The prechamber characteristics.
- (e) At the manufacturer's option, rotary combustion cycle engines identical in all the respects listed in paragraph (d) of this section, may be further divided into different engine families if the Administrator determines that they may be expected to have different emission characteristics. This

determination will be based upon a consideration of features, such as:

- (1) The width of the rotor housing.
- (2) The type and location of intake port (side, peripheral, combination, etc.).
- (3) The number of spark plugs per rotor.
 - (4) The fuel system.
 - (5) The exhaust system.
- (f) Where engines are of a type which cannot be divided into engine families based upon the criteria listed in paragraphs (b) and (d) of this section, the Administrator will establish families of those engines based upon the features most related to their emission characteristics.

[42 FR 1126, Jan. 5, 1977, as amended at 44 FR 48205, Aug. 17, 1979]

§86.421-78 Test fleet.

- (a) A test vehicle will be selected by the Administrator to represent each engine-displacement-system combination. The configuration (engine calibration, transmission, drive ratio, mass, options, etc.) in the manufacturer's application which the Administrator believes has the greatest probability of exceeding the standards will be selected
- (b) At the manufacturer's option, the Administrator will only select one vehicle to represent each engine family where the total projected annual sales for that family are less than 5,000 vehicles.
- (c) A manufacturer may elect to operate and test additional vehicles which are identical to those selected by the Administrator. Written notice of a commitment to operate and test additional vehicles shall be given to the Administrator prior to the start of testing and not later than 30 days following notification of the test fleet selection. The results of tests performed by the manufacturer will be combined to determine deterioration factors. Each vehicle must meet applicable standards when tested by the Administrator and when those results are proiected to the useful life.
- (d) In lieu of testing a test vehicle and submitting data therefore, a manufacturer may, with the prior written approval of the Administrator, submit exhaust emission data on a similar ve-

hicle for which certification has previously been obtained or for which all applicable data has previously been submitted.

§86.422-78 Administrator's fleet.

The Administrator may require additional test vehicles identical in all material respects to vehicles selected in accordance with §86.421. The number of vehicles selected shall not increase the size of the test fleet by more than 20 percent or one vehicle, whichever is greater.

§ 86.423-78 Test vehicles.

- (a)(1) Before beginning service accumulation on a test vehicle, the manufacturer may perform a zero-kilometer exhaust emission test.
- (2) If such a test is performed, the data shall be submitted to the Administrator when the application is submitted.
- (3) Zero-kilometer test results shall not be included in the determination of deterioration factors.
- (b) Once a manufacturer begins to operate a test vehicle, as indicated by compliance with paragraph (a) of this section, the data from the vehicle will be used, unless specified otherwise by the Administrator. Discontinuation of a vehicle shall be allowed only with the written consent of the Administrator.
- (c) Test vehicles shall be calibrated at zero kilometres within the production tolerances applicable to the manufacturer's specifications.
- (d) The Administrator may disqualify a vehicle which receives assembly line operations and adjustments which will not be performed on production vehicles.

 $[42\ {\rm FR}\ 1126,\ {\rm Jan.}\ 5,\ 1977,\ {\rm as\ amended\ at\ }49\ {\rm FR}\ 48138,\ {\rm Dec.}\ 10,\ 1984]$

§86.425-78 Test procedures.

- (a) Motorcycle emission test procedures are found in subpart F.
- (b) The Administrator may prescribe emission test procedures for any motorcycle which he determines is not susceptible to satisfactory testing by the procedures set forth in subpart F.
- (c) Testing of any type with respect to any test vehicle other than that specified in this subpart and subpart F

§86.426-78

is not allowed except as specifically authorized by the Administrator.

§86.426-78 Service accumulation.

- (a) The procedure for service accumulation will be the Durability Driving Schedule as specified in appendix IV to this part. A modified procedure may also be used if approved in advance by the Administrator. Except with the advance approval of the Administrator, all vehicles will accumulate distance at a measured curb mass which is within 5 kg (11.0 lb) of the loaded vehicle mass specified by the Administrator.
- (b) During service accumulation, vehicles shall not be operated for more than 12 hours during an operating sequence. Engine shutdowns are permitted during the operating sequence, but the periods of shutdown are not included in the 12 hour total. Following each operating sequence, the vehicle shall soak, without operation, for a minimum of 8 hours. During soak periods, the vehicle shall be exposed to normal outside ambient temperatures and humidity conditions unless vehicle maintenance or servicing is being performed.
- (c) The manufacturer's recommended shifting procedure will be used for laps 1 through 10. Lap 11 shifts (W.O.T. accelerations) must be conducted at the manufacturer's recommended maximum safe engine speed.

[42 FR 1126, Jan. 5, 1977, as amended at 42 FR 56737, Oct. 28, 1977]

§ 86.427-78 Emission tests.

(a)(1) Each test vehicle shall be driven with all emission control systems installed and operating for the following total test distances, or for such lesser distances as the Administrator may agree to as meeting the objectives of this procedure. (See §86.419 for class explanation.)

| Displacement class | Total test
distance
(kilometers) | Minimum
test dis-
tance (kilo-
meters) | Minimum
number of
tests |
|--------------------|----------------------------------------|-------------------------------------------------|-------------------------------|
| I | 6,000
9,000 | 2,500
2,500 | 4 |
| III | 15,000 | 3,500 | 4 |

(2) A zero kilometer emission test may be performed prior to the beginning of service accumulation.

- (b) All vehicles shall undergo at least four emission tests; one at the minimum test distance, one before and one after periodic maintenance, and one at the total test distance. If no maintenance is scheduled, then at least two tests will be performed, at equal intervals, between the minimum and total test distances. Additional tests may be performed; such tests must be at equal intervals and approved by the Administrator prior to starting service accumulation.
- (c) Where the Administrator agrees to a lesser distance for service accumulation, he may modify the maintenance provisions of this subpart.
- (d) All tests required by this subpart must be conducted at an accumulated distance within 250 kilometers (155 mi) of the nominal distance at each test point.
- (e)(1) If a manufacturer conducts multiple tests at any test point at which the data are intended to be used in the calculation of the deterioration factor, the number of tests must be the same at each point and may not exceed three valid tests unless the manufacturer chooses to average the test results.
- (2) If the manufacturer chooses to average the test results at a test point, he may conduct more tests than the minimum number of tests conducted at any other test point.

The results of the multiple tests shall be averaged to create a single value which is the test point value used in the deterioration factor calculation specified in §86.432–78.

- (3) When using this option to generate data for a particular test point, the manufacturer must include in the average all valid test data generated at that test point.
- (4) The manufacturer shall follow the same procedure for all exhaust pollutants.
- (5) The test results obtained from the emission tests performed before and after maintenance affecting emissions shall not be averaged.
- (f) The Administrator may require that any one or more of the test vehicles be submitted to him, at such places as he may designate, for the purpose of conducting emissions tests. The Administrator may specify that he will

conduct such testing at the manufacturer's facility, in which case instrumentation and equipment specified by the Administrator shall be made available by the manufacturer for test operations. Any testing conducted at a manufacturer's facility pursuant to this paragraph shall be scheduled by the manufacturer as promptly as possible

(g) Whenever the Administrator conducts a test on a test vehicle, the results of that test, unless subsequently invalidated by the Administrator, shall comprise the data for the vehicle at that prescribed test point and the manufacturer's data for that prescribed test point shall not be used in determining compliance with emission standards.

 $[42\ {\rm FR}\ 1126,\ {\rm Jan.}\ 5,\ 1977,\ {\rm as}\ {\rm amended}\ {\rm at}\ 49\ {\rm FR}\ 48139,\ {\rm Dec.}\ 10,\ 1984]$

§ 86.428–80 Maintenance, scheduled; test vehicles.

(a) Periodic maintenance on the engine, emission control system, and fuel system of test vehicles shall be scheduled for performance at the same distance intervals that will be specified in the manufacturer's maintenance instructions furnished to the ultimate purchaser. Such maintenance shall be performed only under the following provisions.

(b) Periodic major engine tune-ups to the manufacturer's specifications may be performed no more frequently than as follows nor may any tune-up be performed within 1000 km prior to the official test.

| Displacement class | Minimum
interval
(kilometer) |
|--------------------|------------------------------------|
| | 3,000
3,000
4,000 |

(c) A scheduled major engine tune-up shall be restricted to items listed below and shall be conducted in a manner consistent with service instructions and specifications provided by the manufacturer for use by customer service personnel. The following items may be inspected, replaced, cleaned, adjusted, and/or serviced as required: (1) Breaker points, timing, (2) idle speed and idle air/fuel mixture, (3)

valve lash, (4) engine bolt torque, and (5) spark plugs.

(d) The Administrator will specify the ignition timing, idle air fuel mixture and other fuel system adjustments to be used at each tune-up. The settings selected will be those the Administrator deems appropriate within the physically available range.

(e) Periodic change of engine and transmission oil, and change or service of oil, air, and fuel filters will be allowed at the same distance intervals that will be specified in the manufacturer's maintenance instructions.

(f) Requests for authorization of periodic maintenance of emission control related components not specifically authorized to be maintained by this section, and for anticipated maintenance (see §86.428), must be made prior to the beginning of distance accumulation. The Administrator will approve the performance of such maintenance if the manufacturer makes a satisfactory showing that the maintenance will be performed on vehicles in use and that the maintenance is reasonable and necessary.

(1) The EGR system may be serviced a maximum of two times during the durability service accumulation if failure of the EGR system activates an audible and/or visual signal approved by the Administrator which alerts the vehicle operator to the need for EGR system maintenance, or if the need for periodic maintenance of the EGR system is overtly signalled to the vehicle operator by an appropriate means, e.g., an indicator light or significantly reduced driveability performance.

(2) The catalytic converter may be serviced only once during the durability service accumulation if failure of the catalytic converter activates an audible and/or visual signal approved by the Administrator which alerts the vehicle operator to the need for catalytic converter maintenance, or if the need for periodic maintenance of the catalytic converter is overtly signalled to the vehicle operator by an appropriate means, e.g., an indicator light or significantly reduced driveability performance.

(g) Certain engine components may require maintenance which, by its nature, cannot be scheduled for periodic

§ 86.429-78

intervals, but which the manufacturer believes will be necessary. For example, piston and cylinder replacement caused by piston seizure which results in the vehicle being inoperative; or in case of two-stroke engines. decarbonization, the need for which is signalled to the vehicle operator by significantly reduce driveability performance. Such maintenance is designated anticipated maintenance. Anticipated maintenance must be identified by the manufacturer and approved as being appropriate by the Administrator prior to the start of service accumulation. The approximate distance at which the need for anticipated maintenance may arise must be specified in the application for certification.

(h) Complete emission tests (see subpart F) are required, unless waived by the Administrator, before and after any vehicle maintenance which may reasonably be expected to affect emissions.

§86.429-78 Maintenance, unscheduled; test vehicles.

- (a) Any unscheduled engine, emission control system, or fuel system adjustment, repair, removal, disassembly, cleaning, or replacement on vehicles shall be performed only with the advance approval of the Administrator.
- (1) In the case of unscheduled maintenance, such approval will be given if the Administrator:
- (i) Has made a preliminary determination that part failure or system malfunction, or the repair of such failure or malfunction, does not render the vehicle unrepresentative of vehicles in use, and does not require direct access to the combustion chamber, except for spark plug, fuel injection component, or removable prechamber removal or replacement; and
- (ii) Has made a determination that the need for maintenance or repairs is indicated by an overt indication of malfunction such as persistent misfire, vehicle stall, overheating, fluid leakage, loss of oil pressure, or charge indicator warning.
- (2) Emission measurements may not be used as a means of determining the need for unscheduled maintenance under paragraph (a)(1)(i) of this section.

- (b) Repairs to vehicle components of test vehicles, other than the engine, emission control system, or fuel system, shall be performed only as a result of part failure, vehicle system malfunction, or with the advance approval of the Administrator.
- (c) The Administrator shall be given the opportunity to verify the extent of an overt indication of part failure and/or vehicle malfunction (e.g., misfire, stall), or an activation of an audible and/or visual signal, prior to the performance of any maintenance to which such overt indication or signal is relevant under the provisions of this section.
- (d) Equipment, instruments, or tools may not be used to identify malfunctioning, maladjusted, or defective engine components unless the same or equivalent equipment, instruments, or tools will be available at dealerships and other service outlets and
- (1) Are used in conjunction with scheduled maintenance on such components, and
- (2) Are used subsequent to the identification of a vehicle or engine malfunction, as provided in paragraph (a)(1) of this section for durability or emission data vehicles, or
- (3) Unless specifically authorized by the Administrator.
- (e) If the Administrator determines that part failure or system malfunction occurrence and/or repair rendered the vehicle unrepresentative of vehicles in use, the vehicle shall not be used as a test vehicle.
- (f) Complete emission tests are required, unless waived by the Administrator, before and after any vehicle maintenance which may reasonably be expected to affect emissions.

§86.430-78 Vehicle failure.

Any test vehicle which incurs major mechanical failure necessitating disassembly of the engine shall not be used as a test vehicle. This prohibition does not apply to failures occurring after the completion of all required tests at the total test distance.

[49 FR 48139, Dec. 10, 1984]

§86.431-78 Data submission.

- (a) Data from all tests (including voided tests) performed by a manufacturer with total projected sales in excess of 10,000 vehicles shall be included in the application.
- (b) The manufacturer shall furnish to the Administrator explanation for voiding any test. The Administrator will determine if voiding the test was appropriate based upon the explanation given by the manufacturer. If the Administrator determines that voiding the test was not appropriate, the Administrator may require that the data from that test be used in the calculation of the deterioration factor for emissions.
- (c) When unscheduled or anticipated maintenance is performed, a complete record of all pertinent maintenance, including the malfunction diagnosis made, the corrective action taken, and the test data obtained shall be included in the application.
- (d) A complete record of all maintenance shall be supplied.
- (e) Measure CO₂, N₂O, and CH₄ as described in this paragraph (e) with each zero kilometer certification test (if one is conducted) and with each test conducted at the applicable minimum test distance as defined in §86.427-78. Use the analytical equipment and procedures specified in 40 CFR part 1065 as needed to measure N2O and CH4. Report these values in your application for certification. The requirements of this paragraph (e) apply starting with model year 2011 for CO_2 and 2012 for CH4. The requirements of this paragraph (e) related to N_2O emissions apply for engine families that depend on NO_X aftertreatment to meet emission standards starting with model vear 2013. Small-volume manufacturers (as defined in §86.410-2006(e)) may omit measurement of N2O and CH4; other manufacturers may provide appropriate data and/or information and omit measurement of N₂O and CH₄ as described in 40 CFR 1065.5. Use the same measurement methods as for your other results to report a single value for CO₂, N₂O, and CH₄. Round the final values as follows:
 - (1) Round CO_2 to the nearest 1 g/km.
- (2) Round $N_2\bar{O}$ to the nearest 0.001 g/km

(3) Round CH₄ to the nearest 0.001 g/ $\,$ km

 $[42~\mathrm{FR}~1126,~\mathrm{Jan.}~5,~1977,~\mathrm{as}~\mathrm{amended}~\mathrm{at}~49~\mathrm{FR}$ 48139, Dec. 10, 1984; 74 FR 56373, Oct. 30, 2009]

§86.432-78 Deterioration factor.

- (a) Deterioration factors shall be developed for each test vehicle from the emission test results. A separate factor shall be developed for each pollutant. The applicable data to be used in calculating these factors are:
- (1) The results from all valid tests conducted by the manufacturer or Administrator at scheduled test intervals.
- (2) The results from tests conducted before and after scheduled maintenance unless specifically excluded by the Administrator.
- (3) The results from tests conducted before and after unscheduled maintenance, if approval of the maintenance by the Administrator was conditioned on the data being used in the deterioration factor calculation.
- (b) Emission results which are less than $0.10~{\rm g/km}$ shall be considered to be $0.10~{\rm g/km}$ for purposes of this section.
- (c) Test results for each pollutant shall be plotted as a function of the service accumulated at the start of the emission test, rounded to the nearest kilometre. These results shall be correlated to a straight line, fit by the method of least squares.
- (d) An exhaust emission deterioration factor will be calculated by dividing the predicted emissions at the useful life distance by the predicted emissions at the total test distance. Predicted emissions are obtained from the correlation developed in paragraph (c) of this section.

Factor = Predicted total distance emissions/Predicted total test distance emissions

These interpolated and extrapolated values shall be carried out to four places to the right of the decimal point before dividing one by the other to determine the deterioration factor. The results shall be rounded to three places to the right of the decimal point in accordance with ASTM E 29-67.

- (e) Deterioration factors computed to be less than 1.000 shall be 1.000.
- (f)(1) The manufacturer has the option of applying an outlier test point

§ 86.434-78

procedure to completed durability data within its certification testing program for a given model year.

- (2) The outlier procedure will be specified by the Administrator.
- (3) For any pollutant, durability-data test points that are identified as outliers shall not be included in the determination of deterioration factors if the manufacturer has elected this option.
- (4) The manufacturer shall specify to the Administrator, before the certification of the first engine family for that model year, if it intends to use the outlier procedure.
- (5) The manufacturer may not change procedures after the first engine family of the model year is certified.
- (6) Where the manufacturer chooses to apply the outlier procedure to a data set containing data which were averaged under §86.427-78(e), the outlier procedure shall be completed before averaging the data.

[42 FR 1126, Jan. 5, 1977, as amended at 42 FR 56737, Oct. 28, 1977; 49 FR 48139, Dec. 10, 1984]

§ 86.434-78 Testing by the Administrator.

- (a) At the conclusion of service accumulation, and after emission tests for deterioration, the Administrator may require confirmatory testing. The Administrator will designate where such testing shall be performed.
- (b) The manufacturer may request a retest. The results of the retest will be used to determine compliance.
- (c) If the emission results exceed the standard, certification will be denied.

[49 FR 48139, Dec. 10, 1984]

\$86.435-78 Extrapolated emission values.

- (a) If the deterioration factor lines are below the standards between the minimum test distance and the useful life, or if all points used to generate the lines are below the standards, predicted useful life emissions shall be calculated. If not, the manufacturers may elect to withdraw the vehicle or accumulate additional service.
- (b) The emission test results of each pollutant obtained from the half life test will be multiplied by the appropriate deterioration factors to determine useful life emissions.

- (1) If the useful life emissions are below the standards, certification will be granted.
- (2) If any of the useful life emissions exceed the emission standards, the vehicle must (if not withdrawn) accumulate distance to the useful life.

[42 FR 1126, Jan. 5, 1977, as amended at 49 FR 48139, Dec. 10, 1984]

§86.436-78 Additional service accumulation.

- (a) Additional service up to the useful life will be accumulated under the same conditions as the initial service accumulation.
- (b) New deterioration lines will be generated using all applicable test points up to the useful life. The same procedures for determining the original deterioration lines will be used.
 - (c) [Reserved]
 - (d) To qualify for certification:
- (1) The full life emission test results must be below the standards, and
- (2) The deterioration line must be below the standard at the minimum test distance and the useful life, or all points used to generate the line, must be below the standard.
- (e) If the vehicle is unable to complete the total distance due to engine mechanical failure, certification will be granted if:
- (1) The mechanical failure was anticipated, §86.428, and
- (2) A new deterioration line calculated using the procedure described in §86.436-78(b) is below the standard at the minimum test distance and at the useful life, and,
- (3) The results of the half life emission tests, when adjusted by the new deterioration factors, are below the standards.

 $[42\ {\rm FR}\ 1126,\ {\rm Jan.}\ 5,\ 1977,\ {\rm as}\ {\rm amended}\ {\rm at}\ 49\ {\rm FR}\ 48139,\ {\rm Dec.}\ 10,\ 1984]$

§86.437-78 Certification.

- (a) New motorcycles produced by a manufacturer whose projected sales in the United States is 10,000 or more units (for the model year in which certification is sought) are covered by the following:
- (1) The manufacturer shall submit to the Administrator a statement that the test vehicles with respect to which data are submitted have been tested in

accordance with the applicable test procedures, that they meet the requirements of such tests, and that, on the basis of such tests, they conform to the requirements of the regulations in this part. If such statements cannot be made with respect to any vehicle tested, the vehicle shall be identified, and all pertinent test data relating thereto shall be supplied.

(2)(i) If, after a review of the test reports and data submitted by the manufacturer, data derived from any inspection carried out under §86.441 and any other pertinent data or information, the Administrator determines that a test vehicle(s) meets the requirements of the Act and of this subpart, he will issue a certificate of conformity with respect to such vehicle(s) except in cases covered by §86.442.

- (ii) Such certificate will be issued for such period not to exceed one model year as the Administrator may determine and upon such terms as he may deem necessary to assure that any new motorcycle covered by the certificate will meet the requirements of the act and of this subpart.
- (iii) The certificate will cover all vehicles represented by the test vehicle and will certify compliance with no more than one set of applicable standards
- (3)(i) If, after a review of the test reports and data submitted by the manufacturer, data derived from any additional testing conducted pursuant to \$86.427, or information derived from any inspection carried out under \$86.441, or any other pertinent data or information, the Administrator determines that one or more test vehicles of the certification test fleet do not meet applicable standards, he will notify the manufacturer in writing, setting forth the basis for his determination. The manufacturer may request a hearing on the Administrator's determination.
- (ii) The manufacturer may, at his option, proceed with any of the following alternatives with respect to any vehicles represented by a test vehicle(s) determined not in compliance with applicable standards:
 - (A) Request a hearing.
- (B) Delete from the application for certification the vehicles represented by the failing test vehicle. (Vehicles so

deleted may be included in a later request for certification under paragraph (b)(2)(iii) of this section.) The Administrator will then select in place of each failing vehicle an alternate vehicle chosen in accordance with selection criteria employed in selecting the vehicle that failed, or

- (C) Repair the test vehicle and demonstrate by testing that it meets applicable standards. Another vehicle which is in all material respects the same as the first vehicle, as repaired, shall then be operated and tested in accordance with applicable test procedures.
- (iii) If the manufacturer does not request a hearing or present the required data under subparagraph (2) of this paragraph, the Administrator will deny certification.
- (b) New motorcycles produced by a manufacturer whose projected sales in the United States is less than 10,000 units (for the model year in which certification is sought) are covered by the following:
- (1) The manufacturer shall submit to the Administrator an application for certification containing the following:
- (i) A brief description of the vehicles to be covered by the certificate (the manufacturer's sales data book or advertising including specifications will satisfy this requirement for most manufacturers).
- (ii) A statement signed by the authorized representative of the manufacturer stating: "The vehicles described herein have been tested in accordance with the provisions of subpart E, part 86, title 40, of the Code of Federal Regulations, and on the basis of these tests are in conformance with that subpart. All of the data and records required by that subpart are on file and are available for inspection by the Administrator. Total sales of vehicles subject to this subpart will be limited to less than 10.000 units."
- (iii) The name of an agent for service of process located in the United States. Service on this agent constitutes service on you or any of your officers or employees for any action by EPA or otherwise by the United States related to the requirements of this part.
- (2) If, after a review of the statement the Administrator determines that the requirements of this subpart have been

§ 86.438-78

met, he will issue a certificate of conformity with respect to the described vehicles except in cases covered by \$86.442.

- (3) Such certificate will be issued for such a period not to exceed one model year as the Administrator may determine and upon such terms as he may deem necessary to assure that any new motorcycle covered by the certificate will meet the requirements of the Act and of this subpart.
- (4) The certificate will cover all vehicles described by the manufacturer.
- (5)(i) If, after a review of the statements and descriptions submitted by the manufacturer, the Administrator determines that the applicable requirements have not been met, he will notify the manufacturer in writing, setting forth the basis for his determination. The manufacturer may request a hearing on the Administrator's determination.
- (ii) If the manufacturer does not request a hearing or present the required information the Administrator will deny certification.

[42 FR 1126, Jan. 5, 1977, as amended at 42 FR 56738, Oct. 28, 1977; 46 FR 50496, Oct. 13, 1981; 47 FR 49807, Nov. 2, 1982; 71 FR 51487, Aug. 30, 2006]

§ 86.438-78 Amendments to the application.

- (a) The manufacturer shall inform the Administrator by way of amendment to the application of any proposed changes to vehicles in production or additional vehicles to be produced. The Administrator will, if appropriate, select a new test vehicle. Except as provided in §86.439, no changes may be instituted until approved by the Administrator.
- (b) The Administrator may allow reduced testing.

§ 86.439-78 Alternative procedure for notification of additions and changes.

(a)(1) A manufacturer may, in lieu of notifying the Administrator in advance of an addition of a vehicle or a change in a vehicle under §86.438–78, notify the Administrator concurrently with the addition of a vehicle or the making of a change in a vehicle if the manufacturer determines that following the

change all vehicles affected by the addition or change will still meet the applicable emission standards.

- (2) Such notification shall include a full description of the addition or change and any supporting documentation the manufacturer may include to support the manufacturer's determination that the addition or change does not cause noncompliance.
- (3) The manufacturer's determination that the addition or change does not cause noncompliance shall be based on an engineering evaluation of the addition or change and/or testing.
 - (b) [Reserved]
- (c)(1) The Administrator may require that additional emission testing be performed to support the manufacturer's original determination submitted in accordance with paragraph (a) of this section.
- (2) If additional testing is required, the Administrator shall proceed as in \$86.438-78.
- (3) Additional test data, if requested, must be provided within 30 days of the request or the manufacturer must rescind the addition or change immediately.
- (4) The Administrator may grant additional time to complete testing.
- (5) If based on this additional testing or any other information, the Administrator determines that the vehicles affected by the addition or change do not meet the applicable standards, the Administrator will notify the manufacturer to rescind the addition or change immediately upon receipt of the notification
- (d) Election to produce vehicles under this section will be deemed to be a consent to recall all vehicles which the Administrator determines under §86.438-78 do not meet applicable standards, and to cause such nonconformity to be remedied at no expense to the owner.

[49 FR 48139, Dec. 10, 1984]

§86.440-78 Maintenance of records.

(a) The manufacturer of any motorcycle subject to any of the standards or procedures prescribed in this subpart shall establish, maintain and retain the following adequately organized and indexed records;

- (1) General records. (i)(A) Identification and description of all certification vehicles for which testing is required under this subpart.
- (B) A description of all emission control systems which are installed on or incorporated in each certification vehicle.
- (C) A description of all procedures used to test each such certification vehicle.
- (ii) A properly completed application, following the format prescribed by the U.S. EPA for the appropriate year of production, fulfills each of the requirements of this paragraph.
- (2) *Individual records*. (i) A brief history of each motocycle used for certification under this subpart including:
- (A)(1) In the case where a current production engine is modified for use in a certification vehicle, a description of the process by which the engine was selected and of the modification made.
- (2) In the case where the engine for a certification vehicle is not derived from a current production engine, a general description of the build-up of the engine (e.g., experimental heads were cast and machined according to supplied drawings, etc.)
- (3) In both cases above, a description of the origin and selection process for the carburetor, fuel system, emission control system components, and exhaust after treatment device shall be included.
- (4) The required description shall specify the steps taken to assure that the certification vehicle with respect to its engine, drive train, fuel system, emission control system components, exhaust after treatment device, vehicle mass, or any other device or component that can reasonably be expected to influence exhaust emissions, will be representative of production vehicles, and that either all components and/or vehicle construction processes, component inspection and selection techniques, and assembly techniques employed in constructing such vehicles are reasonably likely to be implemented for production vehicles, or they are as closely analogous as practicable to planned construction and assembly processes.
- (B) A complete record of all emission tests performed (except tests per-

- formed by EPA directly) including test results, the date and purpose of each test, and the distance accumulated on the vehicle.
- (C) The date of each service accumulation run, listing the distance accumulated.
 - (D) [Reserved]
- (E) A record and description of all maintenance and other servicing performed, giving the date of the maintenance or service and the reason for it.
- (F) A record and description of each test performed to diagnose engine or emissions control system performance, giving the date and time of the test and the reason for it.
 - (G) [Reserved]
- (H) A brief description of any significant events affecting the vehicle during any time in the period covered by the history, not described by an entry under one of the previous headings, including such extraordinary events as vehicle accidents or dynamometer runaway.
- (ii) Each such history shall be started on the date that the first of any of the selection or build-up activities in paragraph (a)(2)(i)(A) of this section occurred with respect to the certification vehicle, shall be updated each time the operational status of the vehicle changes or additional work is performed on it, and shall be kept in a designated location.
- (3) All records, other than routine emission test records, required to be maintained under this subpart shall be retained by the manufacturer for a period of six (6) years after the issuance of all certificates of conformity to which they relate. Routine emission test records shall be retained by the manufacturer for a period of one (1) year after issuance of all certificates of conformity to which they relate. Records may be retained as hard copy or reduced to microfilm, punch cards, etc., depending on the record retention procedures of the manufacturer: Provided That, in every case, all the information contained in the hard copy shall be retained.
- $[42\ FR\ 1126,\ Jan.\ 5,\ 1977,\ as\ amended\ at\ 42\ FR\ 56738,\ Oct.\ 28,\ 1977;\ 49\ FR\ 48140,\ Dec.\ 10,\ 1984]$

§86.441-78

§ 86.441-78 Right of entry.

- (a) Any manufacturer who has applied for certification of a new motorcycle subject to certification tests under this subpart shall admit or cause to be admitted any EPA Enforcement Officer during operating hours on presentation of any credentials to any of the following:
- (1) Any facility where any such tests or any procedures or activities connected with such tests are or were performed.
- (2) Any facility where any new motorcycle which is being, was or is to be tested is present.
- (3) Any facility where any construction process or assembly process used in the modification or build-up of such a vehicle into a certification vehicle is taking place or has taken place.
- (4) Any facility where any record or other document relating to any of the above is located
- (b) Upon admission to any facility referred to in paragraph (c)(1) of this section, any EPA Enforcement Officer shall be allowed:
- (1) To inspect and monitor any part or aspect of such procedures, activities, and testing facilities, including, but not limited to, monitoring vehicle preconditioning, emissions tests and service accumulation, maintenance, and vehicle soak and storage procedures; and to verify correlation or calibration of test equipment;
- (2) To inspect and make copies of any such records, designs, or other documents; and
- (3) To inspect and/or photograph any part or aspect of any such certification vehicle and any components to be used in the construction thereof.
- (c) In order to allow the Administrator to determine whether or not production motorcycles conform in all material respects to the design specifications which applied to those vehicles described in the application for certification for which a certificate of conformity has been issued and to standards prescribed under section 202 of the Act, any manufacturer shall admit any EPA Enforcement Officer on presentation of credentials to both:
- (1) Any facility where any document design, or procedure relating to the translation of the design and construc-

- tion of engines and emission related components described in the application for certification or used for certification testing into production vehicles is located or carried on; and
- (2) Any facility where any motorcycles to be introduced into commerce are manufactured or assembled.
- (d) On admission to any such facility referred to in paragraph (c)(3) of this section, any EPA Enforcement Officer shall be allowed:
- (1) To inspect and monitor any aspects of such manufacture or assembly and other procedures;
- (2) To inspect and make copies of any such records, documents or designs; and
- (3) To inspect and photograph any part or aspect of any such new motorcycles and any component used in the assembly thereof that are reasonably related to the purpose of his entry.
- (e) Any EPA Enforcement Officer shall be furnished by those in charge of a facility being inspected with such reasonable assistance as he may request to help him discharge any function listed in this paragraph. Each applicant for or recipient of certification is required to cause those in charge of a facility operated for its benefit to furnish such reasonable assistance without charge to EPA whether or not the applicant controls the facility.
- (f) The duty to admit or cause to be admitted any EPA Enforcement Officer applies whether or not the applicant owns or controls the facility in question and applies both to domestic and to foreign manufacturers and facilities. EPA will not attempt to make any inspections which it has been informed that local law forbids. However, if local law makes it impossible to do what is necessary to insure the accuracy of data generated at a facility, no informed judgment that a vehicle or engine is certifiable or is covered by a certificate can properly be based on that data. It is the responsibility of the manufacturer to locate its testing and manufacturing facilities in jurisdictions where this situation will not
 - (g) For purposes of this section:

- (1) Presentation of credentials shall mean display of the document designating a person as an EPA Enforcement Officer.
- (2) Where vehicle, component, or engine storage areas or facilities are concerned, operating hours shall mean all times during which personnel other than custodial personnel are at work in the vicinity of the area or facility and have access to it.
- (3) Where facilities or areas other than those covered by paragraph (g)(2) of this section are concerned, operating hours shall mean all times during which an assembly line is in operation or all times during which testing, maintenance, service accumulation, production or compilation of records, or any other procedure or activity related to certification testing, to translation of designs from the test stage to the production stage, or to vehicle manufacture or assembly is being carried out in a facility.
- (4) Reasonable assistance includes, but is not limited to, clerical, copying, interpretation and translation services, the making available on request of personnel of the facility being inspected during their working hours to inform the EPA Enforcement Officer of how the facility operates and to answer his questions, and the performance on request of emissions tests on any vehicle which is being, has been, or will be used for certification testing. Such tests shall be nondestructive, but may require appropriate service accumulation. A manufacturer may be compelled to cause the personal appearance of any employee at such a facility before an EPA Enforcement Officer by written request for his appearance, signed by the Assistant Administrator for Enforcement, served on the manufacturer. Any such employee who has been instructed by the manufacturer to appear will be entitled to be accompanied, represented, and advised by counsel. No counsel who accompanies, represents, or advises an employee compelled to appear may accompany, represent, or advise any other person in the investigation.
- (5) Any entry without 24 hours prior written or oral notification to the affected manufacturer shall be author-

ized in writing by the Assistant Administrator for Enforcement.

§ 86.442-78 Denial, revocation, or suspension of certification.

- (a) Notwithstanding the fact that any certification vehicle(s) may comply with other provisions of this subpart, the Administrator may withhold or deny the issuance of a certificate of conformity (or suspend or revoke any such certificate which has been issued) with respect to any such vehicle(s) if:
- (1) The manufacturer submits false or incomplete information in his application for certification thereof; or
- (2) The manufacturer renders inaccurate or invalid any test data which he submits pertaining thereto or otherwise circumvents the intent of the Act or of this subpart with respect to such vehicle; or
- (3) Any EPA Enforcement Officer is denied access on the terms specified in §86.441 to any facility or portion thereof which contains any of the following:
 - (i) The vehicle, or
- (ii) Any components used or considered for use in its modification or build-up into a certification vehicle, or
- (iii) Any production vehicle which is or will be claimed by the manufacturer to be covered by the certificate, or
- (iv) Any step in the construction of a vehicle described in paragraph (c) of this section, or
- (v) Any records, documents, reports, or histories required by this part to be kept concerning any of the above.
- (4) Any EPA Enforcement Officer is denied "reasonable assistance" (as defined in §86.444) in examining any of the items listed in paragraph (a)(1)(iii) of this section.
- (b) The sanctions of withholding, denying, revoking, or suspending of a certificate may be imposed for the reasons in paragraph (a) of this section only when the infraction is substantial.
- (c) In any case in which a manufacturer knowingly submits false or inaccurate information, or knowingly renders inaccurate or invalid any test data, or commits any fraudulent acts and such acts contribute substantially to the Administrator's decision to issue a certificate of conformity, the Administrator may deem such certificate void ab initio.

§ 86.443-78

- (d) In any case in which certification of a vehicle is proposed to be withheld, denied, revoked, or suspended under paragraph (a) (3) or (4) of this section, and in which the Administrator has presented to the manufacturer involved reasonable evidence that a violation of §86.441 in fact occurred, the manufacturer, if the wishes to contend that, even though the violation occurred, the vehicle in question was not involved in the violation to a degree that would warrant withholding, denial, revocation, or suspension of certification under either paragraph (a) (3) or (4) of this section, shall have the burden of establishing that contention to the satisfaction of the Administrator.
- (e) Any revocation or suspension of certification under paragraph (a) of this section shall:
- (1) Be made only after the manufacturer concerned has been offered an opportunity for a hearing conducted in accordance with \$86.444 hereof.
- (2) Extend no further than to forbid the introduction into commerce of vehicles previously covered by the certification which are still in the hands of the manufacturer, except in cases of such fraud or other misconduct as makes the certification invalid ab initio.
- (f) The manufacturer may request in the form and manner specified in §86.443 that any determination made by the Administrator under paragraph (a) of this section to withhold or deny certification be reviewed in a hearing conducted in accordance with §86.444. If the Administrator finds, after a review of the request and supporting data, that the request raises a substantial factual issue, he will grant the request with respect to such issue.

 $[42~\mathrm{FR}~1126,~\mathrm{Jan.}~5,~1977,~\mathrm{as}~\mathrm{amended}~\mathrm{at}~42~\mathrm{FR}~56738,~\mathrm{Oct.}~28,~1977]$

\$86.443-78 Request for hearing.

Within 30 days following receipt of notification that an application has been rejected or that certification has been denied, the manufacturer may request a hearing on the Administrator's determination. The request shall be in writing, signed by an authorized representative of the manufacturer and shall include a statement specifying the manufacturer's objections to the

Administrator's determinations, and data in support of such objections. If, after the review of the request and supporting data, the Administrator finds that the request raises a substantial factual issue, he shall provide the manufacturer a hearing with respect to such issue.

§86.444-78 Hearings on certification.

- (a)(1) After granting a request for a hearing under §86.443 the Administrator will designate a Presiding Officer for the hearing.
- (2) The General Counsel will represent the Environmental Protection Agency in any hearing under this section
- (3) If a time and place for the hearing have not been fixed by the Administrator under §86.443, the hearing shall be held as soon as practicable at a time and place fixed by the Administrator or by the Presiding Officer.
- (4) In the case of any hearing requested pursuant to §86.437, the Administrator may in his discretion direct that all argument and presentation of evidence be concluded within such fixed period not less than 30 days as he may establish from the date that the first written offer of a hearing is made to the manufacturer. To expedite proceedings, the Administrator may direct that the decision of the Presiding Officer (who may, but need not be the Administrator himself) shall be the final EPA decision.
- (b)(1) Upon his appointment pursuant to paragraph (a) of this section, the Presiding Officer will establish a hearing file. The file shall consist of the notice issue by the Administrator under a hearing and the supporting data submitted therewith and all documents relating to the request for certification and all documents submitted therewith, and correspondence and other data material to the hearing.
- (2) The appeal file will be available for inspection by the applicant at the office of the Presiding Officer.
- (c) An applicant may appear in person, or may be represented by counsel or by any other duly authorized representative.

- (d)(1) The Presiding Officer upon the request of any party, or in his discretion, may arrange for a prehearing conference at a time and place specified by him to consider the following:
 - (i) Simplification of the issues;
- (ii) Stipulations, admissions of fact, and the introduction of documents;
- (iii) Limitation of the number of expert witnesses:
- (iv) Possibility of agreement disposing of all or any of the issues in dispute;
- (v) Such other matters as may aid in the disposition of the hearing, including such additional tests as may be agreed upon by the parties.
- (2) The results of the conference shall be reduced to writing by the Presiding Officer and made part of the record.
- (e)(1) Hearings shall be conducted by the Presiding Officer in an informal but orderly and expeditious manner. The parties may offer oral or written evidence, subject to the exclusion by the Presiding Officer of irrevelant, immaterial, and repetitious evidence.
- (2) Witnesses will not be required to testify under oath. However, the Presiding Officer shall call to the attention of witnesses that their statements may be subject to the provisions of title 18 U.S.C. 1001 which imposes penalties for knowingly making false statements or representations, or using false documents in any matter within the jurisdiction of any department or agency of the United States.
- (3) Any witness may be examined or cross-examined by the Presiding Officer, the parties, or their representatives.
- (4) Hearings shall be reported verbatim. Copies of transcripts of proceedings may be purchased by the applicant from the reporter.
- (5) All written statements, charts, tabulations, and similar data offered in evidence at the hearing shall, upon a showing satisfactory to the Presiding Officer of their authenticity, relevancy, and materiality, be received in evidence and shall constitute a part of the record
- (6) Oral argument may be permitted in the discretion of the Presiding Officer and shall be reported as part of the record unless otherwise ordered by him

- (f)(1) The Presiding Officer shall make an initial decision which shall include written findings and conclusions and the reasons or basis therefore on all the material issues of fact, law, or discretion presented on the record. The findings, conclusions, and written decision shall be provided to the parties and made a part of the record. The initial decision shall become the decision of the Administrator without further proceedings unless there is an appeal to the Administrator or motion for review by the Administrator within 20 days of the date the initial decision was filed.
- (2) On appeal from or review of the initial decision the Administrator shall have all the powers which he would have in making the initial decision including the discretion to require or allow briefs, oral argument, the taking of additional evidence or the remanding to the Presiding Officer for additional proceedings. The decision by the Administrator shall include written findings and conclusions and the reasons or basis therefore on all the material issues of fact, law, or discretion presented on the appeal or considered in the review.

§ 86.445-2006 What temporary provisions address hardship due to unusual circumstances?

- (a) After considering the circumstances, the Director of the Office of Transportation and Air Quality may permit you to introduce into commerce highway motorcycles that do not comply with emission standards if all the following conditions and requirements apply:
- (1) Unusual circumstances that are clearly outside your control and that could not have been avoided with reasonable discretion prevent you from meeting requirements from this chapter.
- (2) You exercised prudent planning and were not able to avoid the violation; you have taken all reasonable steps to minimize the extent of the nonconformity.
- (3) Not having the exemption will jeopardize the solvency of your company.
- (4) No other allowances are available under the regulations of this part to

§ 86.446-2006

avoid the impending violation, excluding those in §86.446.

- (b) To apply for an exemption, you must send the Designated Compliance Officer a written request as soon as possible before you are in violation. In your request, show that you meet all the conditions and requirements in paragraph (a) of this section.
- (c) Include in your request a plan showing how you will meet all the applicable requirements as quickly as possible.
- (d) You must give us other relevant information if we ask for it.
- (e) We may include reasonable additional conditions on an approval granted under this section, including provisions to recover or otherwise address the lost environmental benefit or paying fees to offset any economic gain resulting from the exemption. For example, in the case of multiple tiers of emission standards, we may require that you meet the less stringent standards.
- (f) Add a permanent, legible label, written in block letters in English, to a readily visible part of each motorcycle exempted under this section. This label must include at least the following items:
- (1) The label heading "EMISSION CONTROL INFORMATION".
- (2) Your corporate name and trademark.
- (3) Engine displacement (in liters) and model year of the engine or whom to contact for further information.
- (4) The statement "THIS MOTOR-CYCLE IS EXEMPT UNDER 40 CFR 86.445–2006 FROM EMISSION STAND-ARDS AND RELATED REQUIRE-MENTS.".

[69 FR 2437, Jan. 15, 2004]

§86.446-2006 What are the provisions for extending compliance deadlines for small-volume manufacturers under hardship?

(a) After considering the circumstances, the Director of the Office of Transportation and Air Quality may extend the compliance deadline for you to meet new or revised emission standards, as long as you meet all the conditions and requirements in this section.

- (b) To be eligible for this exemption, you must qualify as a small-volume manufacturer under §86.410-2006(e).
- (c) To apply for an extension, you must send the Designated Compliance Officer a written request. In your request, show that all the following conditions and requirements apply:
- (1) You have taken all possible business, technical, and economic steps to comply.
- (i) In the case of importers, show that you attempted to find a manufacturer capable of supplying complying products as soon as you became aware of the applicable requirements, but were unable to do so.
- (ii) For all other manufacturers, show that the burden of compliance costs prevents you from meeting the requirements of this chapter.
- (2) Not having the exemption will jeopardize the solvency of your company.
- (3) No other allowances are available under the regulations in this part to avoid the impending violation, excluding those in § 86.445.
- (d) In describing the steps you have taken to comply under paragraph (c)(1) of this section, include at least the following information:
- (1) Describe your business plan, showing the range of projects active or under consideration.
- (2) Describe your current and projected financial standing, with and without the burden of complying fully with the regulations in this part.
- (3) Describe your efforts to raise capital to comply with regulations in this part (this may not apply for importers)
- (4) Identify the engineering and technical steps you have taken or plan to take to comply with the regulations in this part.
- (5) Identify the level of compliance you can achieve. For example, you may be able to produce engines that meet a somewhat less stringent emission standard than the regulations require.
- (e) Include in your request a plan showing how you will meet all the applicable requirements as quickly as possible.
- (f) You must give us other relevant information if we ask for it.

- (g) An authorized representative of your company must sign the request and include the statement: "All the information in this request is true and accurate, to the best of my knowledge."
- (h) Send your request for this extension at least nine months before new standards apply. Do not send your request before the regulations in question apply to other manufacturers.
- (i) We may include reasonable requirements on an approval granted under this section, including provisions to recover or otherwise address the lost environmental benefit. For example, we may require that you meet a less stringent emission standard or buy and use available emission credits.
- (j) We will approve extensions of up to one year. We may review and revise an extension as reasonable under the circumstances
- (k) Add a permanent, legible label, written in block letters in English, to a readily visible part of each motorcycle exempted under this section. This label must include at least the following items:
- (1) The label heading "EMISSION CONTROL INFORMATION".
- (2) Your corporate name and trademark.
- (3) Engine displacement (in liters) and model year of the motorcycle or whom to contact for further information.
- (4) The statement "THIS MOTOR-CYCLE IS EXEMPT UNDER 40 CFR 86.446 FROM EMISSION STANDARDS AND RELATED REQUIREMENTS.".

[69 FR 2437, Jan. 15, 2004]

§ 86.447-2006 What provisions apply to motorcycle engines below 50 cc that are certified under the Small SI program or the Recreational-vehicle program?

(a) General provisions. If you are an engine manufacturer, this section allows you to introduce into commerce a new highway motorcycle (that is, a motorcycle that is a motor vehicle) if it has an engine below 50 cc that is already certified to the requirements that apply to engines or vehicles under 40 CFR part 90 or 1051 for the appropriate model year. If you comply with all the provisions of this section, we

consider the certificate issued under 40 CFR part 90 or 1051 for each engine or vehicle to also be a valid certificate of conformity under this part 86 for its model year, without a separate application for certification under the requirements of this part 86. See §86.448–2006 for similar provisions that apply to vehicles that are certified to chassis-based standards under 40 CFR part 1051.

- (b) Vehicle-manufacturer provisions. If you are not an engine manufacturer, you may produce highway motorcycles using nonroad engines below 50 cc under this section as long as you meet all the requirements and conditions specified in paragraph (d) of this section. If you modify the nonroad engine in any of the ways described in paragraph (d)(2) of this section for installation in a highway motorcycle, we will consider you a manufacturer of a new highway motorcycle. Such engine modifications prevent you from using the provisions of this section.
- (c) Liability. Engines for which you meet the requirements of this section. and vehicles containing these engines, are exempt from all the requirements and prohibitions of this part, except for those specified in this section. Engines and vehicles exempted under this section must meet all the applicable requirements from 40 CFR part 90 or 1051. This applies to engine manufacturers, vehicle manufacturers who use these engines, and all other persons as if these engines were used in recreational vehicles or other nonroad applications. The prohibited acts of 42 U.S.C. 7522 apply to these new highway motorcycles; however, we consider the certificate issued under 40 CFR part 90 or 1051 for each engine to also be a valid certificate of conformity under this part 86 for its model year. If we make a determination that these engines do not conform to the regulations during their useful life, we may require you to recall them under 40 CFR part 86, 90, or 1068.
- (d) Specific requirements. If you are an engine or vehicle manufacturer and meet all the following criteria and requirements regarding your new engine or vehicle, the highway motorcycle is eligible for an exemption under this section:

§ 86.447-2006

- (1) Your engine must be below 50 cc and must be covered by a valid certificate of conformity for Class II engines issued under 40 CFR part 90 or for recreational vehicles under 40 CFR part 1051.
- (2) You must not make any changes to the certified engine that could reasonably be expected to increase its exhaust emissions for any pollutant, or its evaporative emissions, if applicable. For example, if you make any of the following changes to one of these engines, you do not qualify for this exemption:
- (i) Change any fuel system or evaporative system parameters from the certified configuration.
- (ii) Change, remove, or fail to properly install any other component, element of design, or calibration specified in the engine manufacturer's application for certification. This includes aftertreatment devices and all related components.
- (iii) Modify or design the engine cooling system so that temperatures or heat rejection rates are outside the original engine manufacturer's specified ranges.
- (3) You must show that fewer than 50 percent of the engine family's total sales in the United States are used in highway motorcycles. This includes engines used in any application, without regard to which company manufactures the vehicle or equipment. In addition, if you manufacture highway motorcycles, you must show that fewer than 50 percent of the engine family's total sales in the United States are highway motorcycles. Show that you meet the engine-sales criterion as follows:
- (i) If you are the original manufacturer of the engine, base this showing on your sales information.
- (ii) In all other cases, you must get the original manufacturer of the engine to confirm the engine sales volumes based on its sales information.
- (4) You must ensure that the engine has the label we require under 40 CFR part 90 or 1051.
- (5) You must add a permanent supplemental label to the engine in a position where it will remain clearly visible after installation in the vehicle. In the supplemental label, do the following:

- (i) Include the heading: "HIGHWAY MOTORCYCLE ENGINE EMISSION CONTROL INFORMATION".
- (ii) Include your full corporate name and trademark. You may instead include the full corporate name and trademark of another company you choose to designate.
- (iii) State: "THIS ENGINE WAS ADAPTED FOR HIGHWAY USE WITH-OUT AFFECTING ITS EMISSION CONTROLS."
- (iv) State the date you finished installation (month and year), if applicable
- (6) Send the Designated Compliance Officer a signed letter by the end of each calendar year (or less often if we tell you) with all the following information:
- (i) Identify your full corporate name, address, and telephone number.
- (ii) List the engine or vehicle models you expect to produce under this exemption in the coming year.
- (iii) State: "We produce each listed [engine or vehicle] model for without making any changes that could increase its certified emission levels, as described in 40 CFR 86.447-2006.".
- (e) Failure to comply. If your highway motorcycles do not meet the criteria listed in paragraph (d) of this section, they will be subject to the standards, requirements, and prohibitions of this part 86 and the certificate issued under 40 CFR part 90 or 1051 will not be deemed to also be a certificate issued under this part 86. Introducing these engines into commerce without a valid exemption or certificate of conformity under this part violates the prohibitions in 40 CFR part 85.
- (f) Data submission. We may require you to send us emission test data on any applicable nonroad duty cycles.
- (g) Participation in averaging, banking and trading. Engines or vehicles adapted for recreational use under this section may not generate or use emission credits under this part 86. These engines or vehicles may generate credits under the ABT provisions in 40 CFR part 90 or 1051. These engines or vehicles must use emission credits under 40 CFR part 90 or 1051 if they are certified to an FEL that exceeds an applicable standard.

[70 FR 40435, July 13, 2005]

§86.448-2006 What provisions apply to vehicles certified under the Recreational-vehicle program?

(a) General provisions. If you are a highway-motorcycle manufacturer, this section allows you to introduce into commerce a new highway motorcycle with an engine below 50 cc if it is already certified to the requirements that apply to recreational vehicles under 40 CFR parts 1051. A highway motorcycle is a motorcycle that is a motor vehicle. If you comply with all of the provisions of this section, we consider the certificate issued under 40 CFR part 1051 for each recreational vehicle to also be a valid certificate of conformity for the motor vehicle under this part 86 for its model year, without a separate application for certification under the requirements of this part 86. See \$86.447-2006 for similar provisions that apply to nonroad engines produced for highway motorcycles.

(b) Nonrecreational-vehicle provisions. If you are not a recreational-vehicle manufacturer, you may produce highway motorcycles from recreational vehicles with engines below 50 cc under this section as long as you meet all the requirements and conditions specified in paragraph (d) of this section. If you modify the recreational vehicle or its engine in any of the ways described in paragraph (d)(2) of this section for installation in a highway motorcycle, we will consider you a manufacturer of a new highway motorcycle. Such modifications prevent you from using the provisions of this section.

(c) Liability. Vehicles for which you meet the requirements of this section are exempt from all the requirements and prohibitions of this part, except for those specified in this section. Engines and vehicles exempted under this section must meet all the applicable requirements from 40 CFR part 1051. This applies to engine manufacturers, vehicle manufacturers, and all other persons as if the highway motorcycles were recreational vehicles. The prohibited acts of 42 U.S.C. 7522 apply to these new highway motorcycles; however, we consider the certificate issued under 40 CFR part 1051 for each recreational vehicle to also be a valid certificate of conformity for the highway motorcycle under this part 86 for its

model year. If we make a determination that these engines or vehicles do not conform to the regulations during their useful life, we may require you to recall them under 40 CFR part 86 or 40 CFR 1068.505.

- (d) Specific requirements. If you are a recreational-vehicle manufacturer and meet all the following criteria and requirements regarding your new highway motorcycle and its engine, the highway motorcycle is eligible for an exemption under this section:
- (1) Your motorcycle must have an engine below 50 cc and it must be covered by a valid certificate of conformity as a recreational vehicle issued under 40 CFR part 1051.
- (2) You must not make any changes to the certified recreational vehicle that we could reasonably expect to increase its exhaust emissions for any pollutant, or its evaporative emissions if it is subject to evaporative-emission standards. For example, if you make any of the following changes, you do not qualify for this exemption:
- (i) Change any fuel system parameters from the certified configuration.
- (ii) Change, remove, or fail to properly install any other component, element of design, or calibration specified in the vehicle manufacturer's application for certification. This includes aftertreatment devices and all related components.
- (iii) Modify or design the engine cooling system so that temperatures or heat rejection rates are outside the original vehicle manufacturer's specified ranges.
- (3) You must show that fewer than 50 percent of the engine family's total sales in the United States are used in highway motorcycles. This includes highway and off-highway motorcycles, without regard to which company completes the manufacturing of the highway motorcycle. Show this as follows:
- (i) If you are the original manufacturer of the vehicle, base this showing on your sales information.
- (ii) In all other cases, you must get the original manufacturer of the vehicle to confirm this based on their sales information.

§86.449

- (4) The highway motorcycle must have the vehicle emission control information we require under 40 CFR part 1051.
- (5) You must add a permanent supplemental label to the highway motorcycle in a position where it will remain clearly visible. In the supplemental label, do the following:
- (i) Include the heading: "HIGHWAY MOTORCYCLE ENGINE EMISSION CONTROL INFORMATION".
- (ii) Include your full corporate name and trademark. You may instead include the full corporate name and trademark of another company you choose to designate.
- (iii) State: "THIS VEHICLE WAS ADAPTED FOR HIGHWAY USE WITH-OUT AFFECTING ITS EMISSION CON-TROLS.".
- (iv) State the date you finished modifying the vehicle (month and year), if applicable.
- (6) Send the Designated Compliance Officer a signed letter by the end of each calendar year (or less often if we tell you) with all the following information:
- (i) Identify your full corporate name, address, and telephone number.
- (ii) List the highway motorcycle models you expect to produce under this exemption in the coming year.
- (iii) State: "We produced each listed highway motorcycle without making any changes that could increase its certified emission levels, as described in 40 CFR 86.448-2006.".
- (e) Failure to comply. If your highway motorcycles do not meet the criteria listed in paragraph (d) of this section, they will be subject to the standards, requirements, and prohibitions of this part 86 and 40 CFR part 85, and the certificate issued under 40 CFR part 1051 will not be deemed to also be a certificate issued under this part 86. Intro-

ducing these motorcycles into commerce without a valid exemption or certificate of conformity under this part violates the prohibitions in 40 CFR part 85.

- (f) Data submission. We may require you to send us emission test data on the duty cycle for Class I motorcycles.
- (g) Participation in averaging, banking and trading. Recreational vehicles adapted for use as highway motorcycles under this section may not generate or use emission credits under this part 86. These engines may generate credits under the ABT provisions in 40 CFR part 1051. These engines must use emission credits under 40 CFR part 1051 if they are certified to an FEL that exceeds an applicable standard.

[70 FR 40436, July 13, 2005]

§86.449 Averaging provisions.

- (a) This section describes how and when averaging may be used to show compliance with applicable HC+NO $_{\rm X}$ emission standards. Emission credits may not be banked for use in later model years, except as specified in paragraph (j) of this section.
- (1) Compliance with the Class I and Class II HC+NO $_{\rm X}$ standards set forth in §86.410–2006 (f) may be demonstrated using the averaging provisions of this section. To do this you must show that your average emission levels are at or below the applicable standards in §86.410–2006.
- (2) Compliance with the Class III HC+NO $_{\rm X}$ standards set forth in §86.410–2006 (a)(2) may be demonstrated using the averaging provisions of this section. To do this you must show that your average emission levels are at or below the applicable standards in §86.410–2006.
- (3) Family emission limits (FELs) may not exceed the following caps:

| Class | Tier | Model year | FEL cap
(g/km) |
|---------------|--------|----------------|-------------------|
| | | | $HC+NO_X$ |
| Class I or II | Tier 1 | 2006 and later | 5.0
5.0
2.5 |

- (b) Do not include any exported vehicles in the certification averaging program. Include only motorcycles certified under this subpart and intended for sale in the United States.
- (c) To use the averaging program, do the following things:
- (1) Certify each vehicle to a family emission limit.
- (2) Calculate a preliminary average emission level according to paragraph (d) of this section using projected production volumes for your application for certification.
- (3) After the end of your model year, calculate a final average emission level

according to paragraph (d) of this section for each averaging set for which you manufacture or import motorcycles.

- (d) Calculate your average emission level for each averaging set for each model year according to the following equation and round it to the nearest tenth of a g/km. Use consistent units throughout the calculation. The averaging sets are defined in paragraph (k) of this section.
- (1) Calculate the average emission level as:

$$\text{Emission level} = \left[\sum_{i} (\text{FEL})_{i} \times (\text{UL})_{i} \times (\text{Production})_{i} \right] / \left[\sum_{i} (\text{Production})_{i} \times (\text{UL})_{i} \right]$$

Where:

 $\mbox{FEL}_{i} = \mbox{The FEL}$ to which the engine family is certified.

 UL_i = The useful life of the engine family. Production_i = The number of vehicles in the engine family.

- (2) Use production projections for initial certification, and actual production volumes to determine compliance at the end of the model year.
- (e)(1) Maintain and keep five types of properly organized and indexed records for each group and for each emission family:
- (i) Model year and EPA emission family.
 - (ii) FEL.
 - (iii) Useful life.
- (iv) Projected production volume for the model year.
- (v) Actual production volume for the model year.
- (2) Keep paper records of this information for three years from the due date for the end-of-year report. You may use any additional storage formats or media if you like.
- (3) Follow paragraphs (f) through (i) of this section to send us the information you must keep.
- (4) We may ask you to keep or send other information necessary to implement this subpart.
- (f) Include the following information in your application for certification:

- (1) A statement that, to the best of your belief, you will not have a negative credit balance for any motorcycle when all credits are calculated. This means that if you believe that your average emission level will be above the standard (i.e., that you will have a deficit for the model year), you must have banked credits pursuant to paragraph (j) of this section to offset the deficit.
- (2) Detailed calculations of projected emission credits (zero, positive, or negative) based on production projections. If you project a credit deficit, state the source of credits needed to offset the credit deficit.
- (g) At the end of each model year, send an end-of-year report.
- (1) Make sure your report includes the following things:
- (i) Calculate in detail your average emission level and any emission credits based on actual production volumes.
- (ii) If your average emission level is above the allowable average standard, state the source of credits needed to offset the credit deficit.
- (2) Base your production volumes on the point of first retail sale. This point is called the final product-purchase location.
- (3) Send end-of-year reports to the Designated Compliance Officer within 120 days of the end of the model year.

§86.449

If you send reports later, EPA may void your certificate ab initio.

(4) If you generate credits for banking pursuant to paragraph (j) of this section and you do not send your end-of-year reports within 120 days after the end of the model year, you may not

use the credits until we receive and review your reports. You may not use projected credits pending our review.

(5) You may correct errors discovered in your end-of-year report, including errors in calculating credits according to the following table:

| If | And if | Then we |
|--------------------------------------------------------------------------------------------------|--------------------------------------------------------|------------------------------------------|
| (i) Our review discovers an error in your end-of-year report that increases your credit balance. | The discovery occurs within 180 days of receipt. | Restore the credits for your use. |
| (ii) You discover an error in your report that increases your credit balance. | The discovery occurs within 180 days of receipt. | Restore the credits for your use. |
| (iii) We or you discover an error in your
report that increases your credit bal-
ance. | The discovery occurs more than 180 days after receipt. | Do not restore the credits for your use. |
| (iv) We discover an error in your report that reduces your credit balance. | At any time after receipt | Reduce your credit balance. |

- (h) Include in each report a statement certifying the accuracy and authenticity of its contents.
- (i) We may void a certificate of conformity for any emission family if you do not keep the records this section requires or give us the information when we ask for it.
- (j) You may include Class III motorcycles that you certify with $\rm HC+NO_X$ emissions below 0.8 g/km in the following optional early banking program:
- (1) To include a Class III motorcycle in the early banking program, assign it

an emission rate of 0.8 g/km when calculating your average emission level for compliance with the Tier 1 standards.

(2)(i) Calculate bankable credits from the following equation:

Bonus credit = $Y \times [(0.8 \text{ g/km} - \text{Certified emission level})] \times [(\text{Production volume of engine family}) \times (\text{Useful life})]$

(ii) The value of Y is defined by the model year and emission level, as shown in the following table:

| | Multiplier (Y) for use in MY 2010 or later corporate averaging | |
|-------------------|---------------------------------------------------------------------------------------------|------------------------------------------------------------------|
| Model year | If your certified emission level is less than 0.8 g/km, but greater than 0.4 g/km, then Y = | If your certified emission level is less than 0.4 g/km, then Y = |
| 2003 through 2006 | 1.500 | 3.000 |
| 2007 | 1.375 | 2.500 |
| 2008 | 1.250 | 2.000 |
| 2009 | 1.125 | 1.500 |

- (3) Credits banked under this paragraph (j) may be use for compliance with any 2010 or later model year standards as follows:
- (i) If your average emission level is above the average standard, calculate your credit deficit according to the following equation, rounding to the nearest tenth of a gram:
- Deficit = (Emission Level Average Standard) × (Total Annual Production) × (Useful Life)
- (ii) Credit deficits may be offset using banked credits.
- (k) Credits may not be exchanged across averaging sets except as explicitly allowed by this paragraph (k).
 - (1) There are two averaging sets:
- (i) Class I and Class II motorcycles certified to $HC+NO_X$ standards.
 - (ii) Class III motorcycles.
- (2) Where a manufacturer's average $HC+NO_X$ emission level for Class III motorcycles (as calculated under paragraph (d)(1) of this section) is below the

applicable standard, the manufacturer may generate credits that may be used show compliance with HC+NO $_{\rm X}$ standards for Class I and Class II motorcycles during the same model year. Use the following equations to calculate credits and credit deficits for each class or subclass:

- Credit = (Average Standard Emission Level) × (Total Annual Production) × (Useful Life)
- Deficit = (Emission Level Average Standard) × (Total Annual Production) × (Useful Life)
- (1) Manufacturers participating in the averaging program of this section may modify FELs during the model year as specified in this paragraph (1).
- (1) Upon notifying EPA, manufacturers may raise the FEL for an engine family and begin labeling motorcycles with the new FEL.
- (2) Manufacturers may ask to lower FELs based on test data of production vehicles showing that the motorcycles in the engine family have emissions below the new FEL. Manufacturers must test the motorcycles according to 40 CFR part 1051, subpart D. Manufacturers may not begin labeling motorcycles with the new FEL until they have received EPA approval to do so.
- (3) Manufacturers may not change the FEL of any motorcycle that has been placed into service or that is no longer in their possession.

[69 FR 2439, Jan. 15, 2004]

Subpart F—Emission Regulations for 1978 and Later New Motorcycles; Test Procedures

Source: 42 FR 1137, Jan. 5, 1977, unless otherwise noted.

§86.501-78 Applicability.

- (a) This subpart contains the motorcycle test procedures specified in subpart E.
- (b) Provisions of this subpart apply to tests performed by both the Administrator and motor vehicle manufacturers.

§86.502-78 Definitions.

(a) The definitions in §86.402–78 apply to this subpart.

(b) [Reserved]

§86.503-78 Abbreviations.

- (a) The abbreviations in §86.403–78 apply to this subpart.
- (b) [Reserved]

§86.504-78 Section numbering.

- (a) The section numbering system described in §86.404–78 is used in this subpart.
 - (b) [Reserved]

§86.505-78 Introduction; structure of subpart.

- (a) This subpart describes the equipment required and the procedures to follow in order to perform exhaust emission tests on motorcycles. Subpart E sets forth the testing requirements and test intervals necessary to comply with EPA certification procedures.
- (b) Three topics are addressed in this subpart. Sections 86.508 through 86.515 set forth specifications and equipment requirements; §§ 86.516 through 86.526 discuss calibration methods and frequency; test procedures and data requirements are listed (in approximate order of performance) in §§ 86.527 through 86.544.

§ 86.505–2004 Introduction; structure of subpart.

- (a) This subpart describes the equipment required and the procedures to follow in order to perform exhaust emission tests on motorcycles. Subpart E sets forth the testing requirements and test intervals necessary to comply with EPA certification procedures. Alternate equipment, procedures, and calculation methods may be used if shown to yield equivalent or superior results, and if approved in advance by the Administrator.
- (b) Three topics are addressed in this subpart. Sections 86.508 through 86.515 set forth specifications and equipment requirements; §§ 86.516 through 86.526 discuss calibration methods and frequency; test procedures and data requirements are listed (in approximate order of performance) in §§ 86.527 through 86.544.
- (c) For diesel-fueled motorcycles, use the sampling and analytical procedures and the test fuel described in subpart B of this part for diesel-fueled light-duty

§ 86.508-78

vehicles. PM measurement is not required.

[69 FR 2440, Jan. 15, 2004]

§86.508-78 Dynamometer.

- (a) The dynamometer shall have a single roll with a diameter of at least 0.400 metre.
- (b) The dynamometer shall be equipped with a roll revolution counter for measuring actual distance traveled.
- (c) Flywheels or other means shall be used to stimulate the inertia specified in §86.529.
- (d) A variable speed cooling blower shall direct air to the vehicle. The blower outlet shall be at least 0.40 m² (4.31 ft²) and shall be squarely positioned between 0.3 m (0.98 ft) and 0.45 m (1.48 ft) in front of the vehicle's front wheel. The velocity of the air at the blower outlet shall be within the following limits (as a function of roll speed):

| Actual roll speed | Allowable cooling air speed |
|-------------------|-----------------------------|
| | Roll speed ±10 pct. |

(e) The dynamometer shall comply with the tolerances in §86.529.

[42 FR 1137, Jan. 5, 1977, as amended at 42 FR 56738, Oct. 28, 1977]

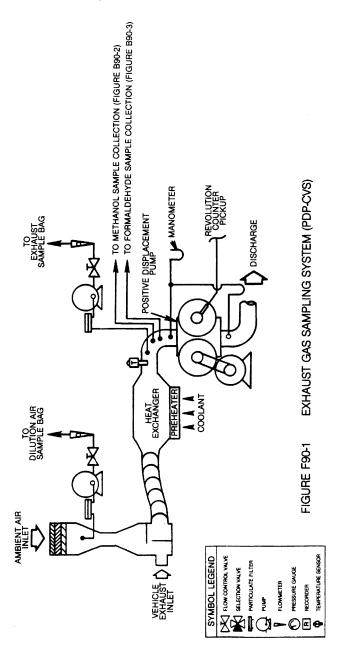
§86.509-90 Exhaust gas sampling system.

(a)(1) General. The exhaust gas sampling system is designed to measure the true mass emissions of vehicle exhaust. In the CVS concept of measuring mass emissions, two conditions must be satisfied: the total volume of the mixture of exhaust and dilution air must be measured and a continuously proportioned volume of sample must be collected for analysis. Mass emissions are determined from the sample concentration and totalized flow over the test period.

(2) Vehicle tailpipe to CVS duct. For methanol fueled vehicles, cooling of the exhaust gases in the duct con-

necting the vehicle tailpipe to the CVS shall be minimized. This may be accomplished by:

- (i) Using a duct of unrestricted length maintained at a temperature above the maximum dew point of the exhaust, but below 121 °C (250 °F); heating and possibly cooling capabilities are required; or
- (ii) Using a short duct (up to 12 feet long) constructed of smooth wall pipe with a minimum of flexible sections, maintained at a temperature above the maximum dew point of the exhaust, but below 121 °C (250 °F), prior to the test and during any breaks in the test and uninsulated during the test (insulation may remain in place and/or heating may occur during testing provided maximum temperature is not exceeded); or
- (iii) Using smooth wall duct less than five feet long with no required heating. A maximum of two short flexible connectors are allowed under this option; or
- (iv) Omitting the duct and performing the exhaust gas dilution function at the motorcycle tailpipe exit.
- (3) Positive displacement pump. The Positive Displacement Pump-Constant Volume Sampler (PDP-CVS), Figure F90-1 satisfies the first condition by metering at a constant temperature and pressure through the pump. The total volume is measured by counting the revolutions made by the calibrated positive displacement pump. The proportional samples are achieved by sampling at a constant flow rate. For methanol-fueled motorcycle sample lines for the methanol and formaldehyde samples are heated to prevent condensation. The temperature of the sample lines shall be more than 3 °C (5 °F) above the maximum dew point of the sample, but below 121 °C (250 °F). (Note: For 1990 through 1994 model year methanol-fueled motorcycles, methanol and formaldehyde sampling may be omitted provided the bag sample (hydrocarbons and methanol) is analyzed using a HFID calibrated with methanol.)



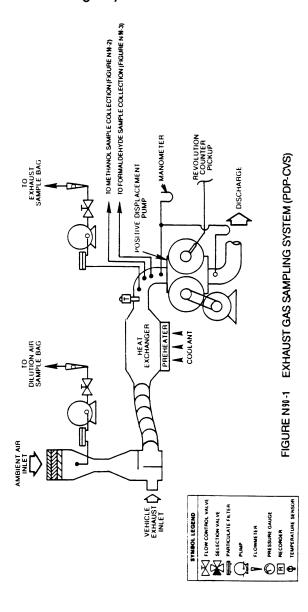
(4) Critical flow venturi. The operation of the Critical Flow Venturi—Constant Volume Sampler (CFV-CVS) sample system, Figure F90–2, is based upon the

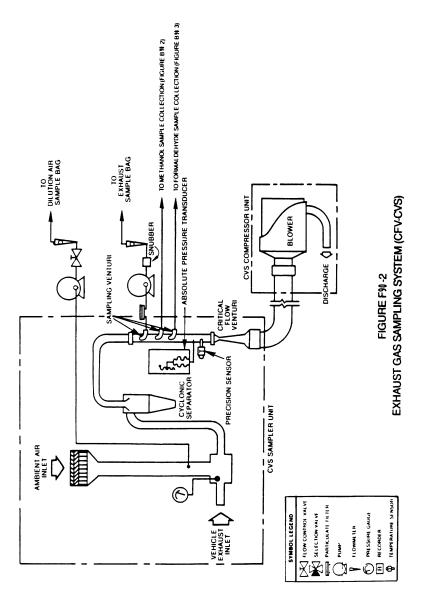
principles of fluid dynamics associated with critical flow. Proportional sampling throughout temperature excursions is maintained by use of small

§86.509-90

CFVs in the sample lines, which respond to the varying temperatures in the same manner as the main CFV. For methanol-fueled motorcycles, the methanol and formaldehyde sample lines are heated to prevent condensation. The temperature of the sample lines shall be more than 3 °C (5 °F) above the maximum dew point of the sample, but below 121 °C (250 °F). Care must be taken to ensure that the CFVs of the sample probes are not heated since heating of the CFVs would cause

loss of proportionality. (Note: For 1990 through 1994 model year methanol-fueled motorcycles, methanol and formaldehyde sampling may be omitted provided the bag sample (hydrocarbons and methanol) is analyzed using a HFID calibrated with methanol.) Total flow per test is determined by continuously computing and integrating instantaneous flow. A low response time temperature sensor is necessary for accurate flow calculation.





(5) Electronic Flow Control. The Critical Flow Venturi—Electronic Flow Control—Constant Volume Sampler (CFV-EFC-CVS) system is identical to the CFV-CVS system described in paragraphs (a)(4) and (c) of this section, except that it maintains proportional sampling for methanol and formaldehyde by measuring the CVS flow rate,

and electronically controlling sample flow rates. It is recommended that sample volumes be measured by separate flow meters. For methanol-fueled motorcycles, the samples lines for the methanol and formaldehyde samples are heated to prevent condensation. The temperature of the sample lines shall be more than 20 °F (11 °C) above

the maximum dew point of the sample, but below $121 \,^{\circ}\text{C}$ (250 $^{\circ}\text{F}$).

- (6) Other systems. Other sampling systems may be used if shown to yield equivalent results, and if approved in advance by the Administrator (e.g., a heat exchanger with the CFV-CVS or an electronic flow integrator without a heat exchanger, with the PDP-CVS).
- (b) Component description, PDP-CVS. The PDP-CVS, Figure F90-1, consists of a dilution air filter and mixing assembly, heat exchanger, positive displacement pump, sampling systems including, probes and sampling lines which, in the case of the methanol-fueled motorcycles, are heated to prevent condensation (heating of the sample lines may be omitted, provided the methanol and formaldehyde sample collection systems are close coupled to the probes thereby preventing loss of sample due to cooling and resulting condensation in the sample lines), and associated valves, pressure and temperature sensors. The PDP-CVS shall conform to the following requirements:
- (1) Static pressure variations at the tailpipe(s) of the vehicle shall remain within ± 1.25 kPa (± 5.02 in H₂O) of the static pressure variations measured during a dynamometer driving cycle with no connection to the tailpipe(s). (Sampling systems capable of maintaining the static pressure to within ± 0.25 kPa (± 1.00 in. H₂O) will be used by the Administrator if a written request substantiates the need for this closer tolerance.)
- (2) The gas mixture temperature, measured at a point immediately ahead of the positive displacement pump, shall be within ± 5 °C (9 °F) of the designed operating temperature at the start of the test. The gas mixture temperature variation from its value at the start of the test shall be limited to ± 5 °C (9 °F) during the entire test. The temperature measuring system shall have an accuracy and precision of ± 1 °C (1.8 °F).
- (3) The pressure gauges shall have an accuracy and precision of ± 0.4 kPa (± 3 mm Hg).
- (4) The location of the dilution air inlet shall be placed so as to use test-cell air for dilution and the flow capacity of the CVS shall be large enough to completely eliminate water condensa-

tion in the dilution and sampling systems. Control of water condensation with methanol-fueled vehicles is critical. Additional care may also be required to eliminate water condensation when testing natural gas and liquefied petroleum gas-fueled vehicles. (Procedures for determining CVS flow rates are detailed in "Calculation of Emissions and Fuel Economy When Using Alternative Fuels," EPA 460/3-83-009.) Dehumidifying the dilution air before entering the CVS is allowed. Heating the dilution air is also allowed, provided:

- (i) The air (or air plus exhaust gas) temperature does not exceed 121 $^{\circ}$ C (250 $^{\circ}$ F).
- (ii) Calculation of the CVS flow rate necessary to prevent water condensation is based on the lowest temperature encountered in the CVS prior to sampling. (It is recommended that the CVS system be insulated when heated dilution air is used.)
- (iii) The dilution ratio is sufficiently high to prevent condensation in bag samples as they cool to room temperature.
- (5) Sample collection bags for dilution air and exhaust samples (hydrocarbons and carbon monoide) shall be of sufficient size so as not to impede sample flow. A single dilution air sample, covering the total test period, may be collected for the determination of methanol and formaldehyde background (methanol-fueled motorcycles).
- (6) The methanol sample collection system and the formaldehyde sample collection system shall each be of sufficient capacity so as to collect samples of adequate size for analysis without significant impact on the volume of dilute exhaust passing through the PDP. The systems shall also comply with the following requirements that apply to the design of the systems, not to individual tests:
- (i) The methanol system shall be designed such that if a test motorcycle continuously emitted the maximum allowable level of methanol (based on all applicable standards) the measured concentration in the primary impinger would exceed either 25 mg/l or a concentration equal to 25 times the limit of detection for the GC analyzer.

§ 86.509-90

- (ii) The formaldehyde system shall be designed such that if a test motorcycle continuously emitted formaldehyde at a rate equal to twenty percent of the maximum allowable level of THCE (i.e., 1.0 g/km for a 5.0 g/km standard), or the maximum formaldehyde level allowed by a specific formaldehyde standard, whichever is less, the concentration of formaldehyde in the DNPH solution of the primary impinger, or solution resulting from the extraction of the DNPH cartridge, shall exceed either 2.5 mg/l or a concentration equal to 25 times the limit of detection for the HPLC analyzer.
- (iii) The methanol and formaldehyde systems shall be designed such that the primary impinger collects at least 90 percent of the analyte in the samples. The remaining analyte shall be collected by the secondary impinger. This requirement does not apply to dilution air samples, since they do not require secondary impingers, or to samples in which the concentrations approach the limit of detection.
- (c) Component description, CFV-CVS. The CFV-CVS sample system, Figure F90-2, consists of a dilution air filter and mixing assembly, a cyclone particulate separator, unheated sampling venturies for the bag samples, and for the methanol and formaldehyde samples from methanol-fueled vehicles, samples lines heated to prevent condensation for the methanol and formaldehyde samples from methanol fueled vehicles (heating of the sample lines may be omitted provided, the methanol and formaldehyde sample collection systems are close coupled to the probes thereby preventing loss of sample due to cooling and resulting condensation in the sample lines), a critical flow venturi, and assorted valves, and pressure and temperature sensors. The CFV sample system shall conform to the following requirements:
- (1) Static pressure variations at the tailpipe(s) of the vehicle shall remain within ± 1.25 kPa (5.02 in H₂O) of the static pressure variations measured during a dynamometer driving cycle with no connection to the tailpipe(s). (Sampling systems capable of maintaining the static pressure to within ± 0.25 kPa (1.00 in H₂O) will be used by the Administrator if a written request

- substantiates the need for this closer tolerance.)
- (2) The temperature measuring system shall have an accuracy and precision of ± 1 °C (1.8 °F) and a response time of 0.100 second to 62.5 percent of a temperature change (as measured in hot silicone oil).
- (3) The pressure measuring system shall have an accuracy and precision of ±0.4 kPa (±3 mm Hg).
- (4) The location of the dilution air inlet shall be placed so as to use testcell air for dilution and the flow capacity of the CVS shall be large enough to completely eliminate water condensation in the dilution and sampling systems. Control of water condensation with methanol-fueled vehicles is critical. Additional care may also be required to eliminate water condensation when testing natural gas and liquefied petroleum gas-fueled vehicles. (Procedures for determining CVS flow rates are detailed in "Calculation of Emissions and Fuel Economy When Using Alternative Fuels," EPA 460/3-83-009.) Dehumidifying the dilution air before entering the CVS is allowed. Heating the dilution air is also allowed, pro-
- (i) The air (or air plus exhaust gas) temperature does not exceed 250 °F.
- (ii) Calculation of the CVS flow rate necessary to prevent water condensation is based on the lowest temperature encountered in the CVS prior to sampling. (It is recommended that the CVS system be insulated when heated dilution air is used.)
- (iii) The dilution ratio is sufficiently high to prevent condensation in bag samples as they cool to room temperature
- (5) Sample collection bags for dilution air and exhaust samples (hydrocarbons and carbon monoxide) shall be of sufficient size so as not to impede sample flow. A single dilution air sample, covering the total test period, may be collected for the determination of methanol and formaldehyde background (methanol-fueled motorcycles).
- (6) The methanol sample collection system and the formaldehyde sample collection system shall each be of sufficient capacity so as to collect samples of adequate size for analysis without

significant impact on the volume of dilute exhaust passing through the CVS. The systems shall also comply with the following requirements that apply to the design of the systems, not to individual tests:

- (i) The methanol system shall be designed such that if a test motorcycle continuously emitted the maximum allowable level of methanol (based on all applicable standards) the measured concentration in the primary impinger would exceed either 25 mg/l or a concentration equal to 25 times the limit of detection for the GC analyzer.
- (ii) The formaldehyde system shall be designed such that if a test motorcycle continuously emitted formaldehyde at a rate equal to twenty percent of the maximum allowable level of THCE (i.e., 1.0 g/km for a 5.0 g/km standard), or the maximum formaldehyde level allowed by a specific formaldehyde standard, whichever is less, the concentration of formaldehyde in the DNPH solution of the primary impinger, or solution resulting from the extraction of the DNPH cartridge, shall exceed either 2.5 mg/l or a concentration equal to 25 times the limit of detection for the HPLC analyzer.
- (iii) The methanol and formaldehyde systems shall be designed such that the primary impinger collects at least 90 percent of the analyte in the samples. The remaining analyte shall be collected by the secondary impinger. This requirement does not apply to dilution air samples, since they do not require secondary impingers, or to samples in which the concentrations approach the limit of detection.
- (d) Component description, CFV-EFC-CVS. The CVS sample system is identical to the system described in paragraph (c) of this section, plus includes a means of electronically measuring the CVS flow rate, and electronic mass

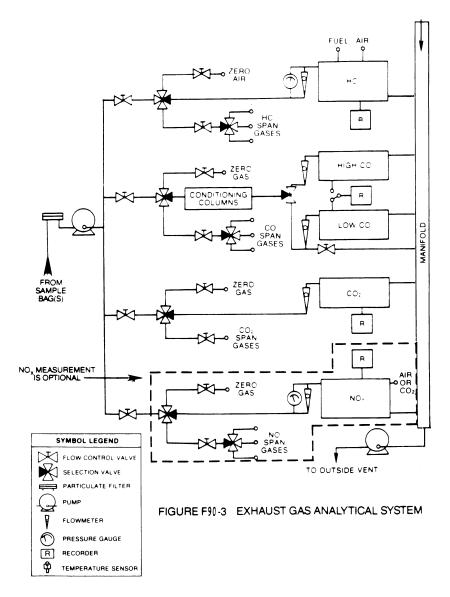
flow controllers for the methanol and formaldehyde sample lines, and separate flow meters to totalize sample flow volumes (optional). The EFC sample system shall conform to all of the requirements listed in paragraph (c) of this section, except that the methanol and formaldehyde samples mat both be drawn from a single static probe. It also must comply with the following additional requirements:

- (1) The ratio of the CVS flow rate to the sample flow rate shall not deviate from the ratio at the start of the test by more than ± 5 percent. (The volumetric sample flow rate shall be varied inversely with the square root of the bulk stream temperature.)
- (2) Flow totalizers for methanol and/or formaldehyde samples shall have an accuracy of ±2 percent. Total sample volumes may be obtained from the flow controllers, with the advance approval of the administrator, provided that the controllers can be shown to have an accuracy of ±2 percent.

[54 FR 14539, Apr. 11, 1989, as amended at 59 FR 48512, Sept. 21, 1994; 60 FR 34351, June 30, 1995]

§86.511-90 Exhaust gas analytical system.

(a) Schematic drawings. Figure F90-3 is a schematic drawing of the exhaust gas analytical system for analysis of hydrocarbons (HC) (hydrocarbons plus methanol in the case of methanolfueled motorcycles), carbon monoxide (CO), carbon dioxide (CO₂), and oxides of nitrogen (NOx). Since various configurations can produce accurate results, exact conformance with the drawing is not required. Additional components such as instruments, valves, solenoids, pumps and switches may be used to provide additional information and coordinate the functions of the component systems



(b) Major component description. The exhaust gas analytical system for HC, CO and CO₂, Figure F90–3, consists of a flame ionization detector (FID) (heated $(235^{\circ}\pm15~^{\circ}\text{C}~(113^{\circ}\pm8~^{\circ}\text{C}))$ for methanol-fueled vehicles) for the determination of hydrocarbons, nondispersive infrared analyzers (NDIR) for the determination of carbon monoxide and carbon dioxide

and, if oxides of nitrogen are measured, a chemiluminescence analyzer (CL) for the determination of oxides of nitrogen. The analytical system for methanol consists of a gas chromatograph (GC) equipped with a flame ionization detector. The analysis for formaldehyde is performed using high pressure liquid chromatography (HPLC) of 2,4-

dinitrophenylhydrazine (DNPH) derivatives using ultraviolet (UV) detection. The exhaust gas analytical system shall conform to the following requirements:

- (1) The CL requires that the nitrogen dioxide present in the sample be converted to nitric oxide before analysis. Other types of analyzers may be used if shown to yield equivalent results and if approved in advance by the Administrator.
- (2) The carbon monoxide (CO) NDIR analyzer may require a sample conditioning column containing CaSO₄, or indicating silica gel to remove water vapor and containing ascarite to remove carbon dioxide from the CO analysis stream.
- (i) If CO instruments which are essentially free of CO_2 and water vapor interference are used, the use of the conditioning column may be deleted, see §§ 86.522 and 86.544.
- (ii) A CO instrument will be considered to be essentially free of CO_2 and water vapor interference if its response to a mixture of 3 percent CO_2 in N_2 which has been bubbled through water at room temperature produces an equivalent CO response, as measured on the most sensitive CO range, which is less than 1 percent of full scale CO concentration on ranges above 300 ppm full scale or less than 3 ppm on ranges below 300 ppm full scale; see §86.522.
- (c) Other analyzers and equipment. Other types of analyzers and equipment may be used if shown to yield equivalent results and if approved in advance by the Administrator.

[54 FR 14544, Apr. 11, 1989]

§86.513-94 Fuel and engine lubricant specifications.

(a) Gasoline. (1) Gasoline having the following specifications will be used by the Administrator in exhaust emission testing of gasoline-fueled motorcycles. Gasoline having the following specifications or substantially equivalent specifications approved by the Administrator, shall be used by the manufacturer for emission testing except that the octane specifications do not apply.

| Item | ASTM | Value |
|------------------------------------------|-------|-------|
| Octane, research, minimumLead (organic): | D2699 | 96 |

| Item | ASTM | Value |
|----------------------------------|-------|-----------------------------|
| g/liter (g/U.S. gal.) | D3237 | ¹0.013
¹(0.050) |
| Distillation range: IBP: °C (°F) | D86 | 23.9–35
(75–95) |
| 10 pct. point: °C (°F) | D86 | 48.9–57.2
(120–135) |
| 50 pct. point: °C (°F) | D86 | 93.3–110
(200–230) |
| 90 pct. point: °C (°F) | D86 | 148.9 [–]
162.8 |
| EP: max. °C (°F) | D86 | (300–325)
212.8
(415) |
| Sulfur, max. wt. % | D1266 | 0.10 |
| gal.) | D3231 | 0.0013
(0.005) |
| RVP kPa (psi) | D323 | 55.2–63.4
(8.0–9.2) |
| Hydrocarbon composition: | | , |
| Olefins, max., % | D1319 | 10 |
| Aromatics, max., % | D1319 | 35 |
| Saturates | D1319 | Remainder |

¹ Maximum.

- (2) Unleaded gasoline and engine lubricants representative of commercial fuels and engine lubricants which will be generally available through retail outlets shall be used in service accumulation.
- (3) The octane rating of the gasoline used shall be no higher than 4.0 Research octane numbers above the minimum recommended by the manufacturer.
- (4) The Reid Vapor Pressure of the gasoline used shall be characteristic of commercial gasoline fuel during the season in which the service accumulation takes place.
- (b) Methanol fuel. (1) Methanol fuel used for exhaust and evaporative emission testing and in service accumulation of methanol-fueled motorcycles shall be representative of commercially available methanol fuel and shall consist of at least 50 percent methanol by volume.
- (2) Manufacturers shall recommend the methanol fuel to be used for testing and service accumulation in accordance with paragraph (b)(1) of this section.
- (3) The Administrator shall determine the methanol fuel to be used for testing and service accumulation.
- (4) Other methanol fuels may be used for testing and service accumulation provided:
- (i) They are commercially available; and

§86.513-94

- (ii) Information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service; and
- (iii) Use of a fuel listed under paragraphs (b)(1), (b)(2) or (b)(3) of this section would have a detrimental effect on emissions or durability; and
- (iv) Written approval from the Administrator of the fuel specifications must be provided prior to the start of testing.
- (c) Mixtures of petroleum and methanol fuels for flexible fuel motorcycles. (1) Mixtures of petroleum and methanol fuels used for exhaust and evaporative emission testing and service accumulation for flexible fuel motorcycles shall consist of the petroleum fuel listed in paragraph (a) of this section and the methanol fuel listed in paragraph (b), and shall be within the range of fuel mixtures for which the vehicle was designed, as reported in accordance with \$86.90-21. The Administrator may use any fuel or fuel mixture within this range for testing.
- (2) The fuel mixtures used by the manufacturers shall be sufficient to demonstrate compliance over the full design range, and shall include:
 - (i) For emission testing,
- (A) The petroleum fuel specified in paragraph (a) or (b),
- (B) A methanol fuel representative of the methanol fuel expected to the found in use, as specified in paragraph (b),
- (ii) For service accumulation, an alternating combination of the fuels specified in paragraphs (a) and (b) will be used to demonstrate the durability of the emission control systems based on good engineering judgement. The combination shall be selected such that the cumulative volumes of both the methanol fuel and the petroleum fuel used shall be at least twenty-five percent of the total fuel volume. The fuels shall be alternated at mileage intervals not to exceed 1,000 kilometers.
- (3) The specification range of the fuels to be used under paragraph (c) of this section shall be reported in accordance with §86.094-21.
- (d) Natural gas-fuel. (1) Natural gasfuel having the following specifications will be used by the Administrator for exhaust and evaporative emission test-

ing of natural gas-fueled motorcycles. Natural gas-fuel having the following specifications or substantially similar specifications approved by the Administrator, shall be used by the manufacturer for emission testing.

NATURAL GAS CERTIFICATION FUEL SPECIFICATIONS

| Item | | ASTM
test
method
No. | Value |
|---------|----------------------------------------------------------------------------------------------------------|-------------------------------------------|----------------------------------|
| Methane | min. mole pct.
max. mole pct.
max. mole pct.
max. mole pct.
max. mole pct.
max. mole pct. | D1945
D1945
D1945
D1945
D1945 | 89.0
4.5
2.3
0.2
0.6 |

¹The natural gas at ambient conditions must have a distinctive odor potent enough for its presence to be detected down to a concentration in air of not over 1/5 (one-fifth) of the lower limit of flammability.

- (2) Natural gas-fuel and engine lubricants representative of commercial fuels and engine lubricants which will be generally available through retail outlets shall be used in service accumulation.
- (3) Other natural gas-fuels may be used for testing and service accumulation provided:
 - (i) They are commercially available:
- (ii) Information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service;
- (iii) Written approval from the Administrator of the fuel specifications must be provided prior to the start of testing.
- (e) Liquefied petroleum gas-fuel. (1) Liquefied petroleum gas-fuel used for exhaust and evaporative emission testing and in service accumulation of liquefied petroleum gas-fueled motorcycles shall be commercially available liquefied petroleum gas-fuel.
- (2) Manufacturers shall recommend the liquefied petroleum gas-fuel to be used for testing and service accumulation in accordance with paragraph (e)(1) of this section.
- (3) The Administrator shall determine the liquefied petroleum gas-fuel to be used for testing and service accumulation.

- (4) Other liquefied petroleum gasfuels may be used for testing and service accumulation provided:
 - (i) They are commercially available;
- (ii) Information, acceptable to the Administrator, is provided to show that only the designated fuel would be used in customer service; and
- (iii) Written approval from the Administrator of the fuel specifications must be provided prior to the start of testing.
- (f) Lubricants. (1) If the manufacturer specifies several lubricants to be used by the ultimate purchaser, the Administrator will select one to be used during service accumulation.
- (2) The same lubricant(s) shall be used for both service accumulation and emission testing.
- (g) The specification range of the fuels and of the engine lubricants to be used under paragraphs (a), (b), (c), (d) and (e) of this section shall be reported in accordance with §86.416.
- (h) Written approval from the Administrator of the fuel and lubricant speci-

fications must be provided prior to the start of testing.

[59 FR 48512, Sept. 21, 1994, as amended at 60 FR 34354, June 30, 1995]

§86.513-2004 Fuel and engine lubricant specifications.

Section 86.513–2004 includes text that specifies requirements that differ from §86.513–94. Where a paragraph in §86.513–94 is identical and applicable to §86.513–2004, this may be indicated by specifying the corresponding paragraph and the statement "[Reserved]. For guidance see §86.513–94." Where a corresponding paragraph of §86.513–94 is not applicable, this is indicated by the statement "[Reserved]."

(a) Gasoline. (1) Gasoline having the following specifications will be used by the Administrator in exhaust emission testing of gasoline-fueled motorcycles. Gasoline having the following specifications or substantially equivalent specifications approved by the Administrator, shall be used by the manufacturer for emission testing except that the octane specifications do not apply.

TABLE 1 OF §86.513-2004—GASOLINE TEST FUEL SPECIFICATIONS

| Item | Procedure | Value |
|---------------------------------------|----------------|---------------------------|
| Distillation Range: | | |
| 1. Initial boiling point, °C | ASTM D 86-97 | 23.9—35.0 ¹ |
| 2. 10% point, °C | | 48.9—57.2 |
| 3. 50% point, °C | ASTM D 86-97 | 93.3—110.0 |
| 4. 90% point, °C | | 148.9—162.8 |
| 5. End point, °C | ASTM D 86-97 | 212.8 |
| Hydrocarbon composition: | | |
| 1. Olefins, volume % | ASTM D 1319-98 | 10 maximum |
| 2. Aromatics, volume % | ASTM D 1319-98 | 35 maximum |
| 3. Saturates | ASTM D 1319-98 | Remainder |
| Lead (organic), g/liter | ASTM D 3237 | 0.013 maximum |
| Phosphorous, g/liter | ASTM D 3231 | 0.0013 maximum |
| Sulfur, weight % | ASTM D 1266 | 0.008 maximum |
| Volatility (Reid Vapor Pressure), kPa | ASTM D 323 | 55.2 to 63.4 ¹ |

¹ For testing at altitudes above 1,219 m, the specified volatility range is 52 to 55 kPa and the specified initial boiling point range is (23.9 to 40.6) °C.

- (2) Unleaded gasoline and engine lubricants representative of commercial fuels and engine lubricants which will be generally available through retail outlets shall be used in service accumulation.
- (3) The octane rating of the gasoline used shall be no higher than 4.0 Research octane numbers above the minimum recommended by the manufacturer.
- (4) The Reid Vapor Pressure of the gasoline used shall be characteristic of commercial gasoline fuel during the season in which the service accumulation takes place.
- (b) through (d) [Reserved]. For guidance see §86.513-94.
- [69 FR 2441, Jan. 15, 2004, as amended at 70 FR 40437, July 13, 2005]

§86.514-78

§86.514-78 Analytical gases.

- (a) Analyzer gases. (1) Gases for the CO and CO_2 analyzers shall be single blends of CO and CO_2 respectively using nitrogen as the diluent.
- (2) Gases for the THC analyzer shall be:
- (i) Single blends of propane using air as the diluent; and
- (ii) Optionally, for response factor determination, single blends of methanol using air as the diluent.
- (3) Gases for the NO_X analyzer shall be single blends of NO named as NO_X with a maximum NO_2 concentration of 5 percent of the nominal value using nitrogen as the diluent.
 - (4) [Reserved]
- (5) The allowable zero gas (air or nitrogen) impurity concentrations shall not exceed 1 ppm equivalent carbon response, 1 ppm carbon monoxide, 0.04 percent (400 ppm) carbon dioxide, and 0.1 ppm nitric oxide.
- (6) "Zero grade air" includes artificial "air" consisting of a blend of nitrogen and oxygen with oxygen concentrations between 18 and 21 mole percent.
- (7) The use of proportioning and precision blending devices to obtain the required analyzer gas concentrations is allowable provided their use has been approved in advance by the Administrator.
- (b) Calibration gases (not including methanol) shall be known to within 2 percent of true values.
- (c) Methanol in air gases used for response factor determination shall:
- (1) Be traceable to within ±2 percent of NIST (formerly NBS) gas standards, or other gas standards which have been approved by the Administrator; and
- (2) Remain within ±2 percent of the labeled concentration. Demonstration of stability shall be based on a quarterly measurement procedure with a precision of ±2 percent (two standard deviations), or other method approved by the Administrator. The measurement procedure may incorporate multiple measurements. If the true concentration of the gas changes by more than two percent, but less than ten percent, the gas may be relabeled with the new concentration.

[42 FR 1137, Jan. 5, 1977, as amended at 60 FR 34354, June 30, 1995]

§86.515-78 EPA urban dynamometer driving schedule.

(a) The dynamometer driving schedules are listed in appendix I. The driving schedules are defined by a smooth trace drawn through the specified speed vs. time relationships. They consist of a nonrepetitive series of idle, acceleration, cruise, and deceleration modes of various time sequences and rates. Appropriate driving schedules are as follows:

Class I—Appendix I(c) Class II—Appendix I(b) Class III—Appendix I(b)

- (b) The speed tolerance at any given time on the dynamometer driving schedule prescribed in appendix I or as printed on a driver's aid chart approved by the Administrator, when conducted to meet the requirements of §86.537 is defined by upper and lower limits. The upper limit is 3.2 km/h (2 mph) higher than the highest point on the trace within 1 second of the given time. The lower limit is 3.2 km/h (2 mph) lower than the lowest point on the trace within 1 second of the given time. Speed variations greater than the tolerances (such as may occur during gear changes) are acceptable provided they occur for less than 2 seconds on any occasion. Speeds lower than those prescribed are acceptable provided the vehicle is operated at maximum available power during such occurrences. When conducted to meet the requirements of §86.532 the speed tolerance shall be as specified above, except that the upper and lower limits shall be 6.4 km/h (4 mph).
- (c) Figure F78-4 shows the range of acceptable speed tolerances for typical points. Figure F78-4(a) is typical of portions of the speed curve which are increasing or decreasing throughout the two second time interval. Figure F78-4(b) is typical of portions of the speed curve which include a maximum or minimum value.

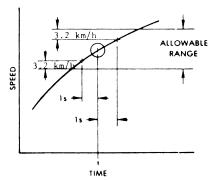
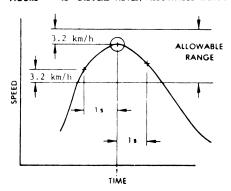


FIGURE F78-40-DRIVERS TRACE, ALLOWABLE RANGE



FIGUREF 78-46-DRIVERS TRACE, ALLOWABLE RANGE

(d) For motorcycles with an engine displacement less than 50 cc and a top speed less than 58.7 km/hr (36.5 mph), the speed indicated for each second of operation on the applicable Class I driving trace (speed versus time sequence) in appendix I(c) shall be adjusted downward by the ratio of actual top speed to specified maximum test speed. Calculate the ratio with three significant figures by dividing the top speed of the motorcycle in km/hr by 58.7. For example, for a motorcycle with a top speed of 48.3 km/hr (30 mph), the ratio would be 48.3/58.7 = 0.823. The top speed to be used under this section shall be indicated in the manufacturer's application for certification, and shall be the highest sustainable speed of the motorcycle with an 80 kg rider on a flat paved surface. If the motorcycle is equipped with a permanent speed governor that is unlikely to be removed in actual use, measure the top speed in the governed configuration;

otherwise measure the top speed in the ungoverned configuration.

 $[42 \ FR \ 1137, \ Jan. \ 5, \ 1977, \ as \ amended \ at \ 69 \ FR \ 2441, \ Jan. \ 15, \ 2004]$

§ 86.516-90 Calibrations, frequency and overview.

- (a) Calibrations shall be performed as specified in §§ 86.517 through 86.526.
 - (b) [Reserved]
- (c) At least monthly or after any maintenance which could alter calibration, the following calibrations and checks shall be performed:
- (1) Calibrate the hydrocarbon analyzer, methane analyzer, carbon dioxide analyzer, carbon monoxide analyzer, and oxides of nitrogen analyzer (certain analyzers may require more frequent calibration depending on particular equipment and uses).
- (2) Calibrate the dynamometer. If the dynamometer receives a weekly performance check (and remains within calibration), the monthly calibration need not be performed.
- (3) Check the oxides of nitrogen converter efficiency.
- (d) At least weekly or after any maintenance which could alter calibration, the following calibrations and checks shall be performed:
 - (1) [Reserved]
- (2) Perform a CVS system verification, and
- (3) Run a performance check on the dynamometer. This check may be omitted if the dynamometer has been calibrated within the preceding month.
- (e) The CVS positive displacement pump or Critical Flow Venturi shall be calibrated following initial installation, major maintenance or as necessary when indicated by the CVS system verification (described in §86.519).
- (f) Sample conditioning columns, if used in the CO analyzer train, should be checked at a frequency consistent with observed column life or when the indicator of the column packing begins to show deterioration.

[54 FR 14546, Apr. 11, 1989, as amended at 58 FR 58423, Nov. 1, 1993; 60 FR 34354, June 30, 1995]

§86.518-78 Dynamometer calibration.

(a) The dynamometer shall be calibrated at least once each month or performance verified at least once each

§86.519-90

week and then calibrated as required. The dynamometer is driven above the test speed range. The device used to drive the dynamometer is then disengaged from the dynamometer and the roll is allowed to coast down. The kinetic energy of the system is dissipated by the dynamometer. This method neglects the variations in roll bearing friction due to the drive axle weight of the vehicle.

(b) Calibration shall consist of coasting down the dynamometer for each inertia load combination used. Coastdown times for the interval from 70 to 60 km/h shall be within the tolerances specified in §86.529. The dynamometer adjustments necessary to produce these results shall be noted for future reference.

(c) The performance check consists of conducting a dynamometer coastdown at one or more inertia-horsepower settings and comparing the coastdown time to the table in Figure F98–9 of §86.529–98. If the coastdown time is outside the tolerance, a new calibration is required

[42 FR 1137, Jan. 5, 1977, as amended at 63 FR 11849, Mar. 11, 1998]

§86.519-90 Constant volume sampler calibration.

(a) The CVS (Constant Volume Sampler) is calibrated using an accurate flowmeter and restrictor valve. Measurements of various parameters are made and related to flow through the unit. Procedures used by EPA for both PDP (Positive Displacement Pump) and CFV (Critical Flow Venturi) are outlined below. Other procedures yielding equivalent results may be used if approved in advance by the Administrator. After the calibration curve has been obtained, verification of the entire system can be performed by injecting a known mass of gas into the system and comparing the mass indicated by the system to the true mass injected. An indicated error does not necessarily mean that the calibration is wrong, since other factors can influence the accuracy of the system, e.g., analyzer calibration. A verification procedure is found in paragraph (d) of this section.

(b) PDP calibration. (1) The following calibration procedures outlines the

equipment, the test configuration, and the various parameters which must be measured to establish the flow rate of the constant volume sampler pump. All the parameters related to the pump are simultaneously measured with the parameters related to a flowmeter which is connected in series with the pump. The calculated flow rate (at pump inlet absolute pressure and temperature) can then be plotted versus a correlation function which is the value of a specific combination of pump parameters. The linear equation which relates the pump flow and the correlation function is then determined. In the event that a CVS has a multiple speed drive, a calibration for each range must be performed.

(2) This calibration procedure is based on the measurement of the absolute values of the pump and flowmeter parameters that relate the flow rate at each point. Three conditions must be maintained to assure the accuracy and integrity of the calibration curve. First, the pump pressures should be measured at taps on the pump rather than at the external piping on the pump inlet and outlet. Pressure taps that are mounted at the top center and bottom center of the pump drive headplate are exposed to the actual pump cavity pressures, and therefore reflect the absolute pressure differentials. Secondly, temperature stability must be maintained during the calibration. The laminar flowmeter is sensitive to inlet temperature oscillations which cause the data points to be scattered. Gradual changes (±1 °C (±1.8 °F)) in temperature are acceptable as long as they occur over a period of several minutes. Finally, all connections between the flowmeter and the CVS pump must be absolutely void of any leakage.

- (3) During an exhaust emission test the measurement of these same pump parameters enables the user to calculate the flow rate from the calibration equation.
- (4) Connect a system as shown in Figure F78–5. Although particular types of equipment are shown, other configurations that yield equivalent results may be used if approved in advance by the

Administrator. For the system indicated, the following data with given accuracy are required:

CALIBRATION DATA MEASUREMENTS

| Parameter | Symbol | Units | Tolerances |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|------------------------|----------------------------------------------------------------------------------------------------------------------------------|
| Air Temperature into LFE Pressure depression upstream of LFE Pressure drop across the LFE matrix Air temperature at CVS pump inlet | T _A
ETI
EPI
EDP
PTI | °C (°F) | ±0.15 °C (±0.27 °F)
±0.01 kPa (±0.05 in. H ₂ O)
±0.001 kPa (±0.005 in. H ₂ O)
±0.25 °C (±0.45 °F) |
| Pressure depression at CVS pump inlet Specific gravity of manometer fluid (1.75 oil). Pressure head at CVS pump outlet Air temperature at CVS pump outlet (optional) Pump revolutions during test period Elapsed time for test period | Sp Gr
PPO
PTO
N | kPa (in. Fluid)°C (°F) | , |

- (5) After the system has been connected as shown in Figure F78–6, set the variable restrictor in the wide open position and run the CVS pump for twenty minutes. Record the calibration data.
- (6) Reset the restrictor valve to a more restricted condition in an increment of pump inlet depression (about 1.0 kPa (4 in. $\rm H_2O$)) that will yield a minimum of six data points for the total calibration. Allow the system to stabilize for 3 minutes and repeat the data acquisition.
 - (7) Data analysis:
- (i) The air flow rate, Q_s , at each test point is calculated from the flowmeter data using the manufacturers' prescribed method.
- (ii) The air flow rate is then converted to pump flow, $V_{\rm o}$ in m^3 per revolution at absolute pump inlet temperature and pressure.

$$V_o = (Q_s/n) \times (T_p/293) \times (101.3/P_p)$$

Where:

- (A) V_o = Pump flow, m^3/rev (ft $^3/rev$) at $T_p,\ P_p.$
- (B) Q_s = Meter air flow rate in standard cubic meters per minute; standard conditions are 20 °C, 101.3 kPa (68 °F, 29.92 in, Hg).
- (C) n = Pump speed in revolutions per minute.
- (D)(1) T_p = Pump inlet temperature, (°K) = PTI + 273.
- (2) For English units, $T_p = PTI + 460$.
- (E)(1) P_p = Absolute pump inlet pressure, kPa (in. Hg) = P_B PPI.

(2) For English units, $P_p = P_B - PPI(SP.GR./13.57)$.

Where

- (F) P_B = barometric pressure, kPa (in. Hg.).
- (G) PPI = Pump inlet depression, kPa (in. fluid).
- (H) SP.GR. = Specific gravity of manometer fluid relative to water.
- (iii) The correlation function at each test point is then calculated from the calibration data:

$$X_{o} = \frac{1}{n} \sqrt{\frac{\Delta P_{p}}{P_{e}}}$$

Where:

- (A) X_o = correlation function.
- (B) Δ P_p = The pressure differential from pump inlet to pump outlet, kPa (in. Hg) = P_e $P_p.$
- (C)(1) P_e = Absolute pump outlet pressure, kPa (in. Hg) = P_B + PPO.
- (2) For English units, $P_c = P_B + PPO(SP.GR./13.57)$.

Where:

- (D) PPO = Pressure head at pump outlet, kPa (in. fluid).
- (iv) A linear least squares fit is performed to generate the calibration equations which have the forms:

$$V_o = D_o - M(X_o)$$

$$n = A - B(\Delta P_p)$$

- $D_0{}^\prime$ M, A, and B are the slope-intercept constants, describing the lines.
- (8) A CVS system that has multiple speeds shall be calibrated on each

§86.519-90

speed used. The calibration curves generated for the ranges will be approximately parallel and the intercept values, D_0 will increase as the pump flow range decreases.

- (9) If the calibration has been performed carefully, the calculated values from the equation will be within ± 0.50 percent of the measured value of Vo. Values of M will vary from one pump to another, but values of Do for pumps of the same make, model, and range should agree within ±3 percent of each other. Particulate influx from use will cause the pump slip to decrease as reflected by lower values for M. Calibrations should be performed at pump startup and after major maintenance to assure the stability of the pump slip rate. Analysis of mass injection data will also reflect pump slip stability.
- (c) CFV calibration. (1) Calibration of the Critical Flow Venturi (CFV) is

based upon the flow equation for a critical venturi. Gas flow is a function of inlet pressure and temperature:

$$Q_s = \frac{K_v P}{\sqrt{T}}$$

Where:

(i) $Q_s = Flow$.

(ii) K_v = Calibration coefficient.

(iii) P = Absolute pressure.

(iv) T = Absolute temperature.

The calibration procedure described below establishes the value of the calibration coefficient at the measured values of pressure, temperature and air flow.

- (2) The manufacturer's recommended procedure shall be followed for calibrating electronic portions of the CFV.
- (3) Measurements necessary for flow calibration are as follows:

CALIBRATION DATA MEASUREMENTS

| Parameter | Symbol | Units | Tolerances |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------|---------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Barometric pressure (corrected) Air temperature, flowmeter Pressure depression upstream of LFE Pressure drop across LFE matrix Air flow CFV inlet depression Temperature at venturi inlet Specific gravity of manometer fluid (1.75 oil) | ETI
EPI
EDP
Q _s
PPI
T _v | °C (°F) | ± 0.15 °C (± 0.27 °F)
± 0.01 kPa (± 0.05 in. H ₂ O)
± 0.001 kPa (± 0.005 in. H ₂ O)
$\pm 0.5\%$
± 0.02 kPa (± 0.05 in. fluid)
± 0.25 °C (± 0.45 °F) |

- (4) Set up equipment as shown in Figure F78-6 and check for leaks. Any leaks between the flow measuring device and the critical flow venturi will seriously affect the accuracy of the calibration.
- (5) Set the variable flow restrictor to the open position, start the blower and allow the system to stabilize. Record data from all instruments.
- (6) Vary the flow restrictor and make at least 8 readings across the critical flow range of the venturi.
- (7) Data analysis. The data recorded during the calibration are to be used in the following calculations:
- (i) The air flow rate, Q_s , at each test point is calculated from the flowmeter data using the manufacturer's prescribed method.
- (ii) Calculate values of the calibration coefficient for each test point:

$$K_v = \frac{Q_s \sqrt{T_v}}{P_v}$$

Where:

- (A) Q_s = Flow rate in $m^3/minute,$ standard conditions are 20 °C, 101.3 kPa (68 °F, 29.92 in. Hg) (B) T_{ν} = Temperature at venturi
- (B) $T_v = \text{Temperature at venturial}$ inlet, ${}^{\circ}K({}^{\circ}R)$.
- (C)(1) P_v = Pressure at venturi inlet, kPa (mm Hg) = P_B -PPI.
- (2) For English units, $P_v = P_B PPI$ (SP.GR./13.57).

Where:

- (D) PPI = Venturi inlet pressure depression, kPa (in. fluid).
- (E) SP.GR.=Specific gravity of manometer fluid, relative to water.
- (iii) Plot K_v as a function of venturi inlet depression. For sonic flow, K_v will have a relatively constant value. As pressure decreases (vacuum increases),

the venturi becomes unchoked and K_{ν} decreases (is no longer constant). See Figure F78–7.

- (iv) For a minimum of 8 points in the critical region, calculate an average K_{ν} and the standard deviation.
- (v) If the standard deviation exceeds 0.3 percent of the average $K_{\scriptscriptstyle V},$ take corrective action.
- (d) CVS system verification. The following "gravimetric" technique can be used to verify that the CVS and analytical instruments can accurately measure a mass of gas that has been injected into the system. If the CVS and analytical system will be used only in the testing of gasoline-fueled vehicles, the system verification may be performed using either propane or carbon monoxide. If the CVS and analytical system will be used with methanolfueled vehicles as well as gasolinefueled vehicles, system verification performance check must include a methanol check in addition to either the propane or carbon monoxide check. (Verification can also be accomplished by constant flow metering using critical flow orifice devices.)
- (1) Obtain a small cylinder that has been charged with pure propane or carbon monoxide gas (CAUTION—carbon monoxide is poisonous).
- (2) Determine a reference cylinder weight to the nearest 0.01 grams.
- (3) Operate the CVS in the normal manner and release a quantity of pure propane or carbon monoxide into the system during the sampling period (approximately 5 minutes).
- (4) Following completion of step (3) above (if methanol injection is required), continue to operate the CVS in the normal manner and release a known quantity of pure methanol (in gaseous form) into the system during the sampling period (approximately 5 minutes). This step does not need to be performed with each verification, provided that it is performed at least twice annually.
- (5) The calculations of §86.544 are performed in the normal way except in the case of propane. The density of propane (0.6109 kg/m³/carbon atom (17.30 g/ft³/carbon atom)) is used in place of the density of exhaust hydrocarbons. In the case of carbon monoxide, the density of 1.164 kg/m³ (32.97 g/ft³) is used.

In the case of methanol, the density of 1.332 kg/m³ (37.71 g/ft³) is used.

- (6) The gravimetric mass is subtracted from the CVS measured mass and then divided by the gravimetric mass to determine the percent accuracy of the system.
- (7) The cause for any discrepancy greater than ±2 percent must be found and corrected. The Administrator, upon request, may waive the requirement to comply with ±2 percent methanol recovery tolerance, and instead require compliance with a higher tolerance (not to exceed ±6 percent), provided that:
- (i) The Administrator determines that compliance with the specified tolerance is not practically feasible; and
- (ii) The manufacturer makes information available to the Administrator which indicates that the calibration tests and their results are consistent with good laboratory practice, and that the results are consistent with the results of calibration testing conducted by the Administrator.

[54 FR 14546, Apr. 11, 1989, as amended at 60 FR 34355, June 30, 1995]

§ 86.521-90 Hydrocarbon analyzer calibration.

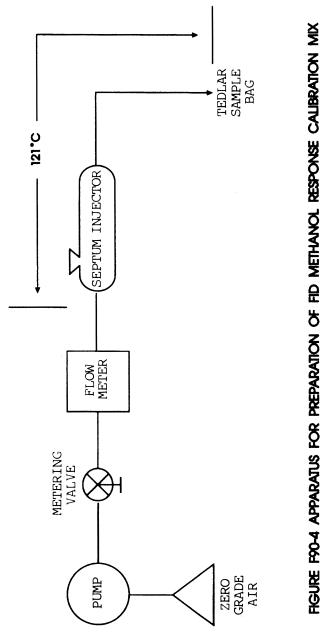
- (a) The FID hydrocarbon analyzer shall receive the following initial and periodic calibration. The HFID used with methanol-fueled vehicles shall be operated at 235 °F±15 °F (113 °C±8 °C).
- (b) Initial and periodic optimization of detector response. Prior to its introduction into service and at least annually thereafter, the FID hydrocarbon analyzer shall be adjusted for optimum hydrocarbon response. Analyzers used with petroleum fuels and liquefied petroleum gas-fuel shall be optimized using propane. Analyzers used with natural gas-fuel for measurement of hydrocarbons shall be optimized using methane. If a single analyzer is used for all measurements, it shall be optimized using propane and its response factor for methane shall be determined and accounted for in measurements of total hydrocarbons from natural gasfuel. Alternate methods yielding equivalent results may be used, if approved in advance by the Administrator.
- (1) Follow the manufacturer's instructions or good engineering practice

§86.521-90

for instrument startup and basic operating adjustment using the appropriate FID fuel and zero-grade air.

- (2) Optimize on the most common operating range. Introduce into the analyzer a propane (methane as appropriate) in air mixture (methanol in air mixture for methanol-fueled vehicles when optional methanol calibrated FID procedure is used during the 1990 through 1994 model year) with a propane (or methane or methanol as appropriate) concentration equal to approximately 90 percent of the most common operating range.
- (3) Select an operating FID fuel flow rate that will give near maximum response and least variation in response with minor fuel flow variations.
- (4) To determine the optimum air flow, use the FID fuel flow setting determined above and vary air flow.
- (5) After the optimum flow rates have been determined, record them for future reference.
- (c) Initial and periodic calibration. Prior to its introduction into service and monthly thereafter the FID hydrocarbon analyzer shall be calibrated on all normally used instrument ranges, and, if applicable, the methanol response factor shall be determined (paragraph (d) of this section). Use the same flow rate as when analyzing sample.
- (1) Adjust analyzer to optimize performance.
- (2) Zero the hydrocarbon analyzer with zero grade air.

- (3) Calibrate on each normally used operating range with propane in air (or methanol or methane in air as appropriate) calibration gases having nominal concentrations of 15, 30, 45, 60, 75 and 90 percent of that range. For each range calibrated, if the deviation from a least squares best-fit straight line is two percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds two percent at any point, the best-fit non-linear equation which represents the data to within two percent of each test point shall be used to determine concentration.
- (d) FID response factor to methanol. When the FID analyzer is to be used for the analysis of hydrocarbon samples containing methanol, the methanol response factor of the analyzer shall be established. The methanol response factor shall be determined at several concentrations in the range of concentrations in the exhaust sample, using either bag samples or gas bottles meeting the requirements of §86.514.
- (1) The bag sample, if used, of methanol for analysis in the FID shall be prepared using the apparatus shown in Figure F90-4. A known volume of methanol is injected, using a microliter syringe, into the heated mixing zone (250 °F (121 °C)) of the apparatus. The methanol is vaporized and swept into the sample bag with a known volume of zero grade air measured by a gas flow meter meeting the performance requirements of §86.120.



(2) The bag sample is analyzed using the FID.

(3) The FID response factor, r, is calculated as follows:

 $r = FID_{ppm}/SAM_{ppm}$

Where:

(i) r = FID response factor.

§ 86.522-78

- (ii) $FID_{ppm} = FID$ reading, ppmC.
- (iii) SAMppm=methanol concentration in the sample bag, or gas bottle, in ppmC. SAMppm for sample bags:

$0.02406 \times \text{Fuel injected} \times \text{Fuel density}$

Air volume × Mol. Wt. CH₃OH

Where:

- (iv) 0.02406 = Volume of one mole at 101.3 kPa (29.92 in. Hg) and 20 °C (68 °F), $\rm m^3.$
- (v) Fuel injected = Volume of methanol injected, ml.
- (vi) Fuel Density = Density of methanol, 0.7914 g/ml
- (vii) Air volume = Volume of zero grade air, m³
 - (viii) Mol. Wt. $CH_3OH = 32.04$
- (e) FID response factor to methane. When the FID analyzer is to be used for the analysis of natural gas-fueled motorcycle hydrocarbon samples, the methane response factor of the analyzer shall be established. To determine the total hydrocarbon FID response to methane, known methane in air concentrations traceable to National Institute of Standards and Technology (NIST) shall be analyzed by the FID. Several methane concentrations shall be analyzed by the FID in the range of concentrations in the exhaust sample. The total hydrocarbon FID response to methane is calculated as fol-

 r_{CH4} = FIDppm/SAMppm

Where:

- (1) r_{CH4} = FID response factor to methane.
- (2) FIDppm = FID reading in ppmC.
- (3) SAMppm = the known methane concentration in ppmC.

[54 FR 14546, Apr. 11, 1989, as amended at 59 FR 48514, Sept. 21, 1994; 60 FR 34355, June 30, 1995]

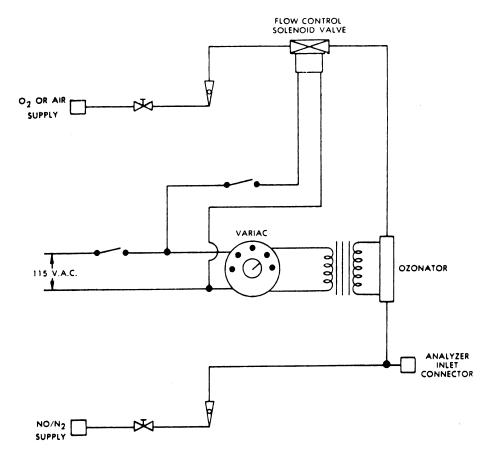
\$86.522-78 Carbon monoxide analyzer calibration.

(a) Initial and periodic interference check. Prior to its introduction into service and annually thereafter the NDIR carbon monoxide analyzer shall be checked for response to water vapor and CO₂<

- (1) Follow the manufacturer's instructions for instrument startup and operation. Adjust the analyzer to optimize performance on the most sensitive range.
- (2) Zero the carbon monoxide analyzer with either zero grade air or zero grade nitrogen.
- (3) Bubble a mixture of 3 percent CO_2 in N_2 through water at room temperature and record analyzer response.
- (4) An analyzer response of more than 1 percent of full scale for ranges above 300 ppm full scale or of more than 3 ppm on ranges below 300 ppm full scale will require corrective action. (Use of conditioning columns is one form of corrective action which may be taken.)
- (b) Initial and periodic calibration. Prior to its introduction into service and monthly thereafter the NDIR carbon monoxide analyzer shall be calibrated.
- (1) Adjust the analyzer to optimize performance.
- (2) Zero the carbon monoxide analyzer with either zero grade air or zero grade nitrogen.
- (3) Calibrate on each normally used operating range with carbon monoxide in N₂ calibration gases having nominal concentrations of 15, 30, 45, 60, 75, and 90 percent of that range. Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares best-fit straight line is 2 percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds 2 percent at any point, the best-fit non-linear equation which represents the data to within 2 percent of each test point shall be used to determine concentration.

§ 86.523-78 Oxides of nitrogen analyzer calibration.

(a) Prior to introduction into service and at least monthly thereafter, if oxides of nitrogen are measured, the chemiluminescent oxides of nitrogen analyzer must be checked for NO₂ to NO converter efficiency. Figure F78–8 is a reference for paragraphs (a) (1) through (11) of this section.



(SEE FIG F78-3 FOR SYMBOL LEGEND)
FIGURE F78-8-NOx CONVERTER EFFICIENCY DETECTOR

- (1) Follow the manufacturer's instructions for instrument startup and operation. Adjust the analyzer to optimize performance.
- (2) Zero the oxides of nitrogen analyzer with zero grade air or zero grade nitrogen.
- (3) Connect the outlet of the NO_X generator to the sample inlet of the oxides of nitrogen analyzer which has been set to the most common operating range.
- (4) Introduce into the NO_X generator analyzer-system a NO in nitrogen (N_2) mixture with a NO concentration equal to approximately 80 percent of the most common operating range. The

- NO_2 content of the gas mixture shall be less than 5 percent of the NO concentration.
- (5) With the oxides of nitrogen analyzer in the NO mode, record the concentration of NO indicated by the analyzer.
- (6) Turn on the NO_X generator O_2 (or air) supply and adjust the O_2 (or air) flow rate so that the NO indicated by the analyzer is about 10 percent less than indicated in step 5. Record the concentration of NO in this $NO+O_2$ mixture.
- (7) Switch the NO_X generator to the generation mode and adjust the generation rate so that the NO measured on

§ 86.524-78

the analyzer is 20 percent of that measured in step 5. There must be at least 10 percent unreacted NO at this point. Record the concentration of residual NO.

- (8) Switch the oxides of nitrogen analyzer to the NO_X mode and measure total NO_X . Record this value.
- (9) Switch off the NO_X generation but maintain gas flow through the system. The oxides of nitrogen analyzer will indicate the NO_X in the $NO+O_2$ mixture. Record this value.
- (10) Turn off the NO_X generator O_2 (or air) supply. The analyzer will now indicate the NO_X in the original NO in N_2 mixture. This value should be no more than 5 percent above the value indicated in step 4.
- (11) Calculate the efficiency of the NO_{X} converter by substituting the concentrations obtained into the following equation:

Percent Efficiency = $[1 + (a - b)/(c - d)] \times 100$

where

a = concentration obtained in step (8).

b = concentration obtained in step (9).

c = concentration obtained in step (6).

d = concentration obtained in step (7).

If converter efficiency is not greater than 90 percent corrective action will be required.

- (b) Initial and periodic calibration. Prior to its introduction into service and monthly thereafter, if oxides of nitrogen are measured, the chemiluminescent oxides of nitrogen analyzer shall be calibrated on all normally used instrument ranges. Use the same flow rate as when analyzing samples. Proceed as follows:
- (1) Adjust analyzer to optimize performance.
- (2) Zero the oxides of nitrogen analyzer with zero grade air or zero grade nitrogen.
- (3) Calibrate on each normally used operating range with NO in N_2 calibration gases with nominal concentrations of 50 and 100 percent of that range. Additional calibration points may be generated.
- (c) When testing methanol-fueled motorcycles, it may be necessary to clean the analyzer frequently to prevent in-

terference with NO_X measurements (see EPA/600/S3-88/040).

[42 FR 1137, Jan. 5, 1977, as amended at 52 FR 47870, Dec. 16, 1987; 58 FR 58423, Nov. 1, 1993; 60 FR 34357, June 30, 1995]

§86.524-78 Carbon dioxide analyzer calibration.

- (a) Prior to its introduction into service and monthly thereafter the NDIR carbon dioxide analyzer shall be calibrated:
- (1) Follow the manufacturer's instructions for instrument startup and operation. Adjust the analyzer to optimize performance.
- (2) Zero the carbon dioxide analyzer with either zero grade air or zero grade nitrogen.
- (3) Calibrate on each normally used operating range with carbon dioxide in N₂ calibration gases with nominal concentrations of 15, 30, 45, 60, 75, and 90 percent of that range. Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares best-fit straight line is 2 percent or less of the value at each data point, concentration values may be calculated by use of a single calibration factor for that range. If the deviation exceeds 2 percent at any point, the best-fit non-linear equation which represents the data to within 2 percent of each test point shall be used to determine concentration.
 - (b) [Reserved]

§86.526-90 Calibration of other equipment.

Other test equipment used for testing shall be calibrated as often as required by the manufacturer or as necessary according to good practice. Specific equipment requiring calibration is the gas chromatograph and flame ionization detector used in measuring methanol and the high pressure liquid chromatograph (HPLC) and ultraviolet detector for measuring formaldehyde.

 $[54~{\rm FR}~14551,\,{\rm Apr.}~11,\,1989]$

§86.527-90 Test procedures, overview.

(a) The procedures described in this and subsequent sections are used to determine the conformity of motorcycles with the standards set forth in subpart E of this part.

- (b) The overall test consists of prescribed sequences of fueling, parking, and operating conditions.
- (c) The exhaust emission test is designed to determine hydrocarbon (gasoline-fueled, natural gas-fueled and liquefied petroleum gas-fueled motorcycles), methanol, formaldehyde, and hydrocarbon (methanol-fueled motorcycles), carbon monoxide and oxides of nitrogen mass emissions while simulating an average trip in an urban area. The test consists of engine startups and motorcycle operation on a chassis dynamometer, through a specified driving schedule. A proportional part of the diluted exhaust emissions is collected continuously for subsequent analysis, using a constant volume (variable dilution) sampler.
- (d) Except in cases of component malfunction or failure, all emission control systems installed on or incorporated in a new motorcycle shall be functioning during all procedures in this subpart. Maintenance to correct component malfunction or failure shall be authorized in accordance with subpart E of this part.
- (e) Background concentrations are measured for all species for which emissions measurements are made. For exhaust testing, this requires sampling and analysis of the dilution air. (When testing methanol-fueled motorcycles, manufacturers may choose not to measure background concentrations of methanol and/or formaldehyde, and then assume that the concentrations are zero during calculations.)

[54 FR 14551, Apr. 11, 1989, as amended at 59 FR 48515, Sept. 21, 1994; 60 FR 34357, June 30, 1995]

§86.528-78 Transmissions.

- (a) Vehicles equipped with transfer cases, multiple sprockets, etc., shall be tested in the manufacturer's recommended configuration for street or highway use. If more than one configuration is recommended or if the recommendation is deemed unreasonable by the Administrator, the Administrator will specify the test configuration
- (b) All tests shall be conducted with automatic transmissions in "Drive" (highest gear). Automatic clutchtorque converter transmissions may be

- shifted as manual transmissions at the option of the manufacturer.
- (c) Idle modes shall be run with automatic transmissions in "Drive" and the wheels braked, manual transmission shall be in gear with the clutch disengaged; except first idle, see §§ 86.536 and 86.537.
- (d) The vehicle shall be driven with minimum throttle movement to maintain the desired speed. No simultaneous use of brake and throttle shall be permitted.
- (e) Acceleration modes shall be driven smoothly. Automatic transmissions shall shift automatically through the normal sequence of gears; manual transmissions shall be shifted as recommended by the manufacturer to the ultimate purchaser (unless determined to be unreasonable by the Administrator) with the operator closing the throttle during each shift and accomplishing the shift with minimum time. If the vehicle cannot accelerate at the specified rate, the vehicle shall be operated with the throttle fully opened until the vehicle speed reaches the value prescribed for that time in the driving schedule.
- (f) The deceleration modes shall be run in gear using brakes or throttle as necessary to maintain the desired speed. Manual transmission vehicles shall be downshifted using the same shift points as when upshifting or as recommended by the manufacturer in the vehicle owner's manual. All downshifts shall be made smoothly, disengaging the clutch while shifting and engaging the clutch once the lower gear has been selected. For those modes which require the vehicle to decelerate to zero, manual transmission clutches shall be disengaged when the speed drops below 15 km/h (9.3 mph) for vehicles with engine displacements equal to or greater than 280 cc (17.1 cu. in.), when the speed drops below 10 km/ h (6.2 mph) for vehicles with engine displacements less than 280 cc (17.1 cu. in.), when engine roughness is evident, or when engine stalling is imminent.
- (g) If downshifting during deceleration is not permitted in the vehicle owner's manual, manual transmissions will be downshifted at the beginning of or during a power mode if recommended by the manufacturer or if

§ 86.529-98

the engine obviously is lugging. For those modes which require these vehicles to decelerate to zero, manual transmission clutches shall be disengaged when the speed drops below 25 km/h (15.5 mph) for vehicles with engine displacement equal to or greater than 280 cc (17.1 cu. in.), when the speed drops below 20 km/h (12.4 mph) for vehicles with engine displacements less than 280 cc (17.1 cu. in.), when engine roughness is evident, or when engine stalling is imminent. While the clutch is disengaged and during these deceleration modes, the vehicle shall be shifted to the appropriate gear for starting the next mode.

- (h) If shift speeds are not recommended by the manufacturer, manual transmission vehicles shall be shifted as follows:
- (1) For Class I and II motorcycles:

| Shift | Speed |
|----------------|----------------------------------------------------------------------------------------------|
| 1st to 2d gear | 19 km/h (11.8 mi/h).
33 km/h (20.5 mi/h).
44 km/h (27.3 mi/h).
53 km/h (32.9 mi/h). |

(2) For Class III motorcycles:

| Shift | Speed |
|----------------|----------------------|
| 1st to 2d gear | 60 km/h (37.3 mi/h). |

(3) Higher gears may be used at the manufacturer's option.

§86.529-98 Road load force and inertia weight determination.

(a)(1) Road load as a function of speed is given by the following equation:

 $F = A + CV^2$

- (2) The values for coefficients A and C and the test inertia are given in Figure F98-9 of this section. Velocity V is in km/h and force (F) is in newtons. The forces given by the equation in paragraph (a)(1) of this section shall be simulated to the best ability of the equipment being used.
- (b) The inertia given in Figure F98–9 shall be used. Motorcycles with loaded vehicle mass outside these limits shall be tested at an equivalent inertial mass and road load force specified by the Administrator. Figure F98–9 follows:

FIGURE F98-9

| | | Force coefficients | | 70 to 6 | | n/h coastdown
times | calibration |
|--------------------------|-------------------------------------|--------------------|------------|--------------------------|-------------|------------------------|--------------------|
| Loaded vehicle mass (kg) | Equivalent
inertial
mass (kg) | A (nt) | C (nt/(km/ | Force at 65
km/h (nt) | Target time | Allowable tolerance | |
| | mass (kg) | 7. (11.) | h)²) | | | (sec) | Longest time (sec) |
| 95–105 | 100 | 0.0 | .0224 | 94.8 | 2.95 | 3.1 | 2.8 |
| 106–115 | 110 | 0.82 | .0227 | 96.8 | 3.18 | 3.3 | 3.0 |
| 116–125 | 120 | 1.70 | .0230 | 98.8 | 3.39 | 3.6 | 3.2 |
| 126-135 | 130 | 2.57 | .0233 | 100.9 | 3.60 | 3.8 | 3.4 |
| 136-145 | 140 | 3.44 | .0235 | 102.9 | 3.80 | 4.0 | 3.6 |
| 146–155 | 150 | 4.32 | .0238 | 104.9 | 3.99 | 4.2 | 3.8 |
| 156–165 | 160 | 5.19 | .0241 | 107.0 | 4.10 | 4.4 | 4.0 |
| 166–175 | 170 | 6.06 | .0244 | 109.0 | 4.36 | 4.6 | 4.2 |
| 176–185 | 180 | 6.94 | .0246 | 111.0 | 4.53 | 4.7 | 4.3 |
| 186–195 | 190 | 7.81 | .0249 | 113.1 | 4.69 | 4.9 | 4.5 |
| 196–205 | 200 | 8.69 | .0252 | 115.1 | 4.85 | 5.1 | 4.6 |
| 206–215 | 210 | 9.56 | .0255 | 117.1 | 5.00 | 5.2 | 4.8 |
| 216–225 | 220 | 10.43 | .0257 | 119.2 | 5.15 | 5.4 | 4.9 |
| 226-235 | 230 | 11.31 | .0260 | 121.2 | 5.30 | 5.5 | 5.1 |
| 236-245 | 240 | 12.18 | .0263 | 123.2 | 5.43 | 5.7 | 5.2 |
| 246-255 | 250 | 13.06 | .0266 | 125.3 | 5.57 | 5.8 | 5.4 |
| 256-265 | 260 | 13.93 | .0268 | 127.3 | 5.70 | 5.9 | 5.5 |
| 266–275 | 270 | 14.80 | .0271 | 129.3 | 5.82 | 6.1 | 5.6 |
| 276-285 | 280 | 15.68 | .0274 | 131.4 | 5.95 | 6.2 | 5.7 |
| 286–295 | 290 | 16.55 | .0277 | 133.4 | 6.06 | 6.3 | 5.8 |
| 296-305 | 300 | 17.43 | .0279 | 135.4 | 6.18 | 6.4 | 6.0 |
| 306–315 | 310 | 18.30 | .0282 | 137.5 | 6.29 | 6.5 | 6.1 |
| 316–325 | 320 | 19.17 | .0285 | 139.5 | 6.40 | 6.6 | 6.2 |
| 326-335 | 330 | 20.05 | .0288 | 141.6 | 6.50 | 6.7 | 6.3 |
| 336-345 | 340 | 20.92 | .0290 | 143.6 | 6.60 | 6.8 | 6.4 |
| 346-355 | 350 | 21.80 | .0293 | 145.6 | 6.70 | 6.9 | 6.5 |
| 356-365 | 360 | 22.67 | .0296 | 147.7 | 6.80 | 7.0 | 6.6 |
| 366–375 | 370 | 23.54 | .0299 | 149.7 | 6.89 | 7.1 | 6.7 |

FIGURE F98-9-Continued

| Loaded vehicle mass Equivalent inertial mass (kg) A (nt) C (nt/(km/ h)²) Force at 65 km/h (nt) Target time (sec) Longest time (sec) Shortest time (sec) Short | | | FIGURE | : F98–9—C | ontinuea | | | | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|-------------------------------|--------|-------------|---------------------|-------|------|------|--|
| A (nt) C (nt)(km/ h) A (nt) | | Equivolent | | | 70 to 60 km | | | | |
| Shortest Shortest | | inertial C (nt//km/ km/h (nt) | | Target time | Allowable tolerance | | | | |
| 386-395 | | mass (kg) | | | , , | . () | | | |
| 396-405 | 376–385 | 380 | 24.42 | .0301 | 151.7 | 6.98 | 7.2 | 6.8 | |
| 406-415 | 386–395 | 390 | 25.29 | .0304 | 153.8 | 7.07 | 7.3 | 6.9 | |
| 416-425 | 396-405 | 400 | 26.17 | .0307 | 155.8 | 7.16 | 7.4 | 6.9 | |
| 426-435 430 28.79 0.315 161.9 7.41 7.6 7.2 436-445 440 29.66 0.317 163.7 7.49 7.7 7.3 446-455 450 30.54 .0318 164.9 7.61 7.8 7.4 456-465 460 31.41 .0319 167.1 7.84 8.1 7.6 476-485 480 33.16 .0320 168.3 7.95 8.2 7.7 486-495 480 33.16 .0320 168.3 7.95 8.2 7.7 486-495 480 34.03 .0320 169.4 8.06 8.3 7.8 496-505 500 34.90 .0321 170.5 8.17 8.4 7.9 506-515 510 35.78 .0322 171.7 8.28 8.5 8.0 516-525 520 36.65 .0322 172.8 8.39 8.6 8.2 526-585 530 < | 406-415 | 410 | 27.04 | .0310 | 157.8 | 7.24 | 7.5 | 7.0 | |
| 436-445 | 416-425 | 420 | 27.91 | .0312 | 159.9 | 7.33 | 7.6 | 7.1 | |
| 446-455 450 30.54 0.318 164.9 7.61 7.8 7.4 456-465 460 31.41 0.319 166.0 7.73 8.0 7.5 466-475 470 32.28 0.319 167.1 7.84 8.1 7.6 476-485 480 33.16 0.320 168.3 7.95 8.2 7.7 496-505 500 34.90 0.321 170.5 8.17 8.4 7.9 506-515 510 35.78 0.322 171.7 8.28 8.5 8.0 516-525 520 36.65 0.322 172.8 8.39 8.6 8.2 526-535 530 37.53 0.323 175.1 8.60 8.8 8.4 546-555 550 38.40 0.323 175.1 8.60 8.8 8.4 556-565 550 40.15 .0325 177.3 8.0 9.1 8.6 556-565 550 <t< td=""><td>426-435</td><td>430</td><td>28.79</td><td>.0315</td><td>161.9</td><td>7.41</td><td>7.6</td><td>7.2</td></t<> | 426-435 | 430 | 28.79 | .0315 | 161.9 | 7.41 | 7.6 | 7.2 | |
| 456-465 460 31.41 .0319 166.0 7.73 8.0 7.5 466-475 470 32.28 .0319 167.1 7.84 8.1 7.6 476-485 480 33.16 .0320 168.3 7.95 8.2 7.7 486-495 490 34.03 .0320 169.4 8.06 8.3 7.8 496-505 500 34.90 .0321 170.5 8.17 8.4 7.9 506-515 510 35.78 .0322 171.7 8.28 8.5 8.0 516-525 520 36.65 .0322 171.7 8.28 8.5 8.0 526-535 530 37.53 .0323 175.1 8.60 8.2 526-535 530 37.53 .0323 175.1 8.60 8.8 546-555 550 39.27 .0324 176.2 8.70 9.0 8.5 556-565 550 40.15 .0325 | 436-445 | 440 | 29.66 | .0317 | 163.7 | 7.49 | 7.7 | 7.3 | |
| 466-475 470 32.28 0319 167.1 7.84 8.1 7.6 476-485 480 33.16 .0320 168.3 7.95 8.2 7.7 486-495 490 34.03 .0320 169.4 8.06 8.3 7.8 489-505 500 34.90 .0321 170.5 8.17 8.4 7.9 506-515 510 35.78 .0322 171.7 8.28 8.5 8.0 516-525 520 36.65 .0322 172.8 8.39 8.6 8.2 526-535 530 37.53 .0322 172.8 8.39 8.6 8.2 526-555 550 39.27 .0324 176.2 8.70 9.0 8.5 566-555 550 39.27 .0324 176.2 8.70 9.0 8.5 566-565 560 40.15 .0325 173.5 8.80 9.1 8.6 566-575 570 <t< td=""><td>446-455</td><td>450</td><td>30.54</td><td>.0318</td><td>164.9</td><td>7.61</td><td>7.8</td><td>7.4</td></t<> | 446-455 | 450 | 30.54 | .0318 | 164.9 | 7.61 | 7.8 | 7.4 | |
| 476—485 480 33.16 .0320 168.3 7.95 8.2 7.7 486—495 490 34.03 .0320 169.4 8.06 8.3 7.8 489—505 500 34.90 .0321 170.5 8.17 8.4 7.9 506—515 510 35.78 .0322 171.7 8.28 8.5 8.0 516—525 520 36.65 .0322 172.8 8.99 8.6 8.2 526—535 530 37.53 .0323 173.9 8.49 8.7 8.3 546—555 550 39.27 .0324 176.2 8.70 9.0 8.5 565—565 560 40.15 .0325 177.3 8.80 9.1 8.6 566—575 570 41.02 .0325 178.5 8.90 9.2 8.7 576—585 580 42.77 .0327 18.0 9.0 9.3 8.8 586—595 590 <td< td=""><td>456-465</td><td>460</td><td>31.41</td><td>.0319</td><td>166.0</td><td>7.73</td><td>8.0</td><td>7.5</td></td<> | 456-465 | 460 | 31.41 | .0319 | 166.0 | 7.73 | 8.0 | 7.5 | |
| 486-495 490 34.03 .0320 169.4 8.06 8.3 7.8 496-505 500 34.90 .0321 171.7 8.28 8.5 8.0 516-525 520 36.65 .0322 171.8 8.99 8.6 8.2 526-535 530 37.53 .0323 173.9 8.49 8.7 8.3 536-545 540 38.40 .0323 175.1 8.60 8.8 8.4 546-555 550 39.27 .0324 176.2 8.70 9.0 8.5 566-556 560 40.15 .0325 177.3 8.80 9.1 8.6 566-575 570 41.02 .0325 178.5 8.90 9.2 8.7 576-585 580 41.90 .0326 179.6 9.0 9.3 8.8 586-955 580 41.90 .0326 179.6 9.0 9.3 8.8 586-605 600 <td< td=""><td>466-475</td><td>470</td><td>32.28</td><td>.0319</td><td>167.1</td><td>7.84</td><td>8.1</td><td>7.6</td></td<> | 466-475 | 470 | 32.28 | .0319 | 167.1 | 7.84 | 8.1 | 7.6 | |
| 496-505 500 34.90 .0321 170.5 8.17 8.4 7.9 506-515 510 35.78 .0322 171.7 8.28 8.5 8.0 516-525 520 36.65 .0322 172.8 8.39 8.6 8.2 526-535 530 37.53 .0323 173.9 8.49 8.7 8.3 358-545 540 38.40 .0323 175.1 8.60 8.8 8.4 546-555 550 39.27 .0324 176.2 8.70 9.0 8.5 556-565 560 40.15 .0325 177.3 8.80 9.1 8.6 566-575 570 41.02 .0326 179.6 9.00 9.3 8.8 86-585 580 41.90 .0326 179.6 9.00 9.3 8.8 88-695 590 42.77 .0327 180.8 9.10 9.5 8.9 606-615 610 <th< td=""><td>476-485</td><td>480</td><td>33.16</td><td>.0320</td><td>168.3</td><td>7.95</td><td>8.2</td><td>7.7</td></th<> | 476-485 | 480 | 33.16 | .0320 | 168.3 | 7.95 | 8.2 | 7.7 | |
| 506=515 510 35.78 .0322 171.7 8.28 8.5 8.0 516-525 520 36.65 .0322 172.8 8.39 8.6 8.2 526-535 530 37.53 .0323 175.1 8.60 8.8 8.4 536-545 540 38.40 .0323 175.1 8.60 8.8 8.4 546-555 550 39.27 .0324 176.2 8.70 9.0 8.5 566-565 560 40.15 .0325 177.3 8.80 9.1 8.6 566-575 570 41.02 .0325 178.5 8.90 9.2 8.7 576-585 580 41.90 .0326 179.6 9.00 9.3 8.8 586-955 590 42.77 .0327 180.8 9.10 9.4 8.9 596-605 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 < | 486-495 | 490 | 34.03 | .0320 | 169.4 | 8.06 | 8.3 | 7.8 | |
| 516-525 520 36.65 .0322 172.8 8.39 8.6 8.2 526-535 530 37.53 .0323 173.9 8.49 8.7 8.3 536-545 540 38.40 .0323 175.1 8.60 8.8 8.4 546-555 550 39.27 .0324 176.2 8.70 9.0 8.5 556-565 560 40.15 .0325 177.3 8.80 9.1 8.6 566-575 570 41.02 .0325 178.5 8.90 9.2 8.7 576-585 580 41.90 .0326 179.6 9.00 9.3 8.8 586-595 590 42.77 .0327 181.9 9.19 9.5 8.9 596-605 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.9 616-625 620 < | 496-505 | 500 | 34.90 | .0321 | 170.5 | 8.17 | 8.4 | 7.9 | |
| 526-535 530 37.53 .0323 173.9 8.49 8.7 8.3 536-545 540 38.40 .0323 175.1 8.60 8.8 8.4 546-555 550 39.27 .0324 176.2 8.70 9.0 8.5 556-565 560 40.15 .0325 177.3 8.80 9.1 8.6 566-575 570 41.02 .0325 178.5 8.90 9.2 8.7 576-585 580 41.90 .0326 179.6 9.00 9.3 8.8 586-95 590 42.77 .0327 180.8 9.10 9.4 8.9 596-605 600 43.64 .0327 180.8 9.10 9.4 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 <t< td=""><td>506–515</td><td>510</td><td>35.78</td><td>.0322</td><td>171.7</td><td>8.28</td><td>8.5</td><td>8.0</td></t<> | 506–515 | 510 | 35.78 | .0322 | 171.7 | 8.28 | 8.5 | 8.0 | |
| 536-545 540 38.40 .0323 175.1 8.60 8.8 8.4 546-555 550 39.27 .0324 176.2 8.70 9.0 8.5 566-555 560 40.15 .0325 177.3 8.80 9.1 8.6 566-575 570 41.02 .0325 178.5 8.90 9.2 8.7 576-585 580 41.90 .0326 179.6 9.00 9.3 8.8 586-695 590 42.77 .0327 180.8 9.10 9.4 8.9 596-605 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 186.4 9.56 9.8 9.3 646-655 650 < | 516-525 | 520 | 36.65 | .0322 | 172.8 | 8.39 | 8.6 | 8.2 | |
| 546-555 550 39.27 .0324 176.2 8.70 9.0 8.5 556-565 560 40.15 .0325 177.3 8.80 9.1 8.6 566-575 570 41.02 .0325 178.5 8.90 9.2 8.7 576-585 580 41.90 .0326 179.6 9.00 9.3 8.8 586-595 590 42.77 .0327 181.9 9.10 9.4 8.9 606-615 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 46.27 .0329 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 187.6 9.6 9.8 9.3 666-655 660 <t< td=""><td>526-535</td><td>530</td><td>37.53</td><td>.0323</td><td>173.9</td><td>8.49</td><td>8.7</td><td>8.3</td></t<> | 526-535 | 530 | 37.53 | .0323 | 173.9 | 8.49 | 8.7 | 8.3 | |
| 556-565 560 40.15 .0325 177.3 8.80 9.1 8.6 566-575 570 41.02 .0325 178.5 8.90 9.2 8.7 576-585 580 41.90 .0326 179.6 9.00 9.3 8.8 586-595 590 42.77 .0327 180.8 9.10 9.4 8.9 596-605 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 48.27 .0329 185.3 9.47 9.7 9.2 646-655 650 48.01 .0330 187.6 9.65 9.8 9.3 646-655 660 48.89 .0331 188.7 9.74 10.0 9.5 666-675 670 | 536-545 | 540 | 38.40 | .0323 | 175.1 | 8.60 | 8.8 | 8.4 | |
| 566-575 570 41.02 .0325 178.5 8.90 9.2 8.7 576-585 580 41.90 .0326 179.6 9.00 9.3 8.8 586-595 590 42.77 .0327 180.8 9.10 9.4 8.9 596-605 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 46.27 .0329 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 186.4 9.56 9.8 9.3 646-655 650 48.01 .0330 187.6 9.65 9.9 9.4 566-666 660 48.89 .0331 188.7 9.74 10.0 9.5 666-675 670 | 546-555 | 550 | 39.27 | .0324 | 176.2 | 8.70 | 9.0 | 8.5 | |
| 576-585 580 41.90 .0326 179.6 9.00 9.3 8.8 586-595 590 42.77 .0327 180.8 9.10 9.4 8.9 596-605 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 46.27 .0329 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 186.4 9.56 9.8 9.3 646-655 650 48.01 .0330 187.6 9.65 9.9 9.4 565-665 660 48.89 .0331 188.7 9.74 10.0 9.5 666-675 670 49.76 .0332 189.8 9.83 10.1 9.6 676-685 680 | 556-565 | 560 | 40.15 | .0325 | 177.3 | 8.80 | 9.1 | 8.6 | |
| 586-595 590 42.77 .0327 180.8 9.10 9.4 8.9 596-605 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 46.27 .0329 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 186.4 9.65 9.8 9.3 646-655 650 48.01 .0330 187.6 9.65 9.9 9.4 565-665 660 48.89 .0331 188.7 9.74 10.0 9.5 666-675 670 49.76 .0332 189.8 9.83 10.1 9.6 66-675 670 49.76 .0332 189.8 9.83 10.1 9.6 66-655 680 | 566–575 | 570 | 41.02 | .0325 | 178.5 | 8.90 | 9.2 | 8.7 | |
| 596-605 600 43.64 .0327 181.9 9.19 9.5 8.9 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 46.27 .0329 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 186.4 9.56 9.8 9.3 646-655 650 48.01 .0330 187.6 9.65 9.9 9.4 566-655 660 48.89 .0331 188.7 9.74 10.0 9.5 666-675 670 49.76 .0332 189.8 9.83 10.1 9.6 676-685 680 50.64 .0332 191.0 9.92 10.2 9.7 686-695 690 51.51 .0333 192.1 10.01 10.3 9.8 706-715 710 | 576–585 | 580 | 41.90 | .0326 | 179.6 | 9.00 | 9.3 | 8.8 | |
| 606-615 610 44.52 .0328 183.0 9.29 9.5 9.0 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 46.27 .0329 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 186.4 9.56 9.8 9.3 646-655 650 48.01 .0330 187.6 9.65 9.9 9.4 665-665 660 48.89 .0331 188.7 9.74 10.0 9.5 666-675 670 49.76 .0332 189.8 9.83 10.1 9.5 666-695 680 50.64 .0332 191.0 9.92 10.2 9.7 686-695 690 51.51 .0333 192.1 10.01 10.3 9.8 696-705 700 52.38 .0333 193.2 10.09 10.4 9.8 706-715 710 | 586–595 | 590 | 42.77 | .0327 | 180.8 | 9.10 | 9.4 | 8.9 | |
| 616-625 620 45.39 .0328 184.2 9.38 9.6 9.1 626-635 630 46.27 .0329 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 186.4 9.65 9.8 9.3 646-655 650 48.01 .0330 187.6 9.65 9.9 9.4 565-665 660 48.89 .0331 188.7 9.74 10.0 9.5 666-675 670 49.76 .0332 189.8 9.83 10.1 9.6 676-685 680 50.64 .0332 191.0 9.92 10.2 9.7 686-695 690 51.51 .0333 192.1 10.01 10.3 9.8 696-705 700 52.38 .0333 193.2 10.09 10.4 9.8 706-715 710 53.26 .0334 194.4 10.17 10.4 9.9 716-725 720 | 596-605 | 600 | 43.64 | .0327 | 181.9 | 9.19 | 9.5 | 8.9 | |
| 626-635 630 46.27 .0329 185.3 9.47 9.7 9.2 636-645 640 47.14 .0330 186.4 9.56 9.8 9.3 646-655 650 48.01 .0330 187.6 9.65 9.9 9.4 565-665 660 48.89 .0331 188.7 9.74 10.0 9.5 666-675 670 49.76 .0332 189.8 9.83 10.1 9.6 676-685 680 50.64 .0332 191.0 9.92 10.2 9.7 686-695 690 51.51 .0333 192.1 10.01 10.3 9.8 696-705 700 52.38 .0333 193.2 10.09 10.4 9.8 706-715 710 53.26 .0334 194.4 10.17 10.4 9.9 716-725 720 54.13 .0335 195.5 10.26 10.5 10.5 726-735 730 <td>606–615</td> <td>610</td> <td>44.52</td> <td>.0328</td> <td>183.0</td> <td>9.29</td> <td>9.5</td> <td>9.0</td> | 606–615 | 610 | 44.52 | .0328 | 183.0 | 9.29 | 9.5 | 9.0 | |
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| 666-675 670 49.76 .0332 189.8 9.83 10.1 9.6 676-685 680 50.64 .0332 191.0 9.92 10.2 9.7 686-695 690 51.51 .0333 192.1 10.01 10.3 9.8 696-705 700 52.38 .0333 193.2 10.09 10.4 9.8 706-715 710 53.26 .0334 194.4 10.17 10.4 9.9 716-725 720 54.13 .0335 195.5 10.26 10.5 10.0 726-735 730 55.01 .0335 196.6 10.34 10.6 10.1 736-745 740 55.88 .0336 197.8 10.42 10.7 10.2 746-755 750 56.75 .0336 198.9 10.50 10.8 10.2 756-765 760 57.63 .0337 200.1 10.58 10.9 10.3 766-775 | 646–655 | 650 | 48.01 | .0330 | 187.6 | 9.65 | 9.9 | 9.4 | |
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| 686-695 690 51.51 .0333 192.1 10.01 10.3 9.8 696-705 700 52.38 .0333 193.2 10.09 10.4 9.8 706-715 710 52.26 .0334 194.4 10.17 10.4 9.9 716-725 720 54.13 .0335 195.5 10.26 10.5 10.0 726-735 730 55.01 .0335 196.6 10.34 10.6 10.1 736-745 740 55.88 .0336 197.8 10.42 10.7 10.2 746-755 750 56.75 .0336 198.9 10.50 10.8 10.2 756-765 760 57.63 .0337 200.1 10.58 10.9 10.3 766-775 770 58.50 .0338 201.2 10.66 10.9 10.3 776-785 780 59.38 .0338 201.2 10.66 10.9 10.3 776-785 | 666–675 | 670 | 49.76 | .0332 | 189.8 | 9.83 | 10.1 | 9.6 | |
| 696-705 700 52.38 .0333 193.2 10.09 10.4 9.8 706-715 710 53.26 .0334 194.4 10.17 10.4 9.9 716-725 720 54.13 .0335 195.5 10.26 10.5 10.0 726-735 730 55.01 .0335 196.6 10.34 10.6 10.1 736-745 740 55.88 .0336 197.8 10.42 10.7 10.2 746-755 750 56.75 .0336 198.9 10.50 10.8 10.2 756-765 750 56.75 .0337 200.1 10.58 10.9 10.3 766-775 770 58.50 .0338 201.2 10.66 10.9 10.3 776-785 780 59.38 .0338 203.3 10.74 11.0 10.4 786-795 790 60.25 .0339 204.5 10.82 11.1 10.5 796-805 | 676–685 | | 50.64 | | | 9.92 | | 9.7 | |
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| 736-745 740 55.88 .0336 197.8 10.42 10.7 10.2 746-755 750 56.75 .0336 198.9 10.50 10.8 10.2 756-765 760 57.63 .0337 200.1 10.58 10.9 10.3 766-775 770 58.50 .0338 201.2 10.66 10.9 10.3 776-785 780 59.38 .0338 203.3 10.74 11.0 10.4 786-795 790 60.25 .0339 204.5 10.82 11.1 10.5 796-805 800 61.12 .0339 205.6 10.91 11.2 10.6 816-825 820 62.00 .0340 206.7 10.99 11.3 10.7 816-825 820 62.87 .0341 207.9 11.07 11.4 10.8 826-835 830 63.75 .0341 209.0 11.15 11.5 10.8 846-855 | | | | | | | | | |
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| 846-855 850 65.49 .0343 211.3 11.32 11.6 11.0 856-865 860 66.37 .0343 212.4 11.40 11.7 11.1 | | | | | | | | | |
| 856-865 | | | | | | | | | |
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| 866-873 870 67.24 .0344 213.5 11.48 11.8 11.2 | | | | | | | | | |
| | 866–873 | 870 | 67.24 | .0344 | 213.5 | 11.48 | 11.8 | 11.2 | |

- (c) The dynamometer shall be adjusted to reproduce the specified road load as determined by the most recent calibration. Alternatively, the actual vehicle road load can be measured and duplicated:
- (1) Make at least 5 replicate coastdowns in each direction from 70 to 60 km/h on a smooth, level track under balanced wind conditions. The driver

must have a mass of 80 ± 10 kg and be in the normal driving position. Record the coastdown time.

(2) Average the coastdown times. Adjust the dynamometer load so that the coastdown time is duplicated with the vehicle and driver on the dynamometer.

§ 86.530-78

(3) Alternate procedures may be used if approved in advance by the Administrator

[63 FR 11849, Mar. 11, 1998]

§86.530-78 Test sequence, general requirements.

(a) Ambient temperature levels encountered by the test vehicle throughout the test sequence shall not be less than 20 °C (68 °F) nor more than 30 °C (86 °F). The vehicle shall be approximately level during the emission test to prevent abnormal fuel distribution.

(b) [Reserved]

§ 86.531-78 Vehicle preparation.

(a) The manufacturer shall provide additional fittings and adapters, as required by the Administrator * * *, such as * * * to accommodate a fuel drain at the lowest point possible in the tank(s) as installed on the vehicle and to provide for exhaust sample collection.

(b) [Reserved]

§86.532-78 Vehicle preconditioning.

- (a) The vehicle shall be moved to the test area and the following operations performed:
- (1) The fuel tank(s) shall be drained through the provided fuel tank(s) drain(s) and charged with the specified test fuel, §86.513, to half the tank(s) capacity.
- (2) The vehicle shall be placed, either by being driven or pushed, on a dynamometer and operated through one Urban Dynamometer Driving Schedule test procedure (see §86.515 and appendix I). The vehicle need not be cold, and may be used to set dynamometer horsepower.
- (b) Within five (5) minutes of completion of preconditioning, the vehicle shall be removed from the dynamometer and may be driven or pushed to the soak area to be parked. The vehicle shall be stored for not less than the following times prior to the cold start exhaust test.

| | Hours |
|-----------|-------|
| Class I | 6 |
| Class III | 12 |

In no case shall the vehicle be stored for more than 36 hours prior to the cold start exhaust test.

§86.535-90 Dynamometer procedure.

(a) The dynamometer run consists of two tests, a "cold" start test and a "hot" start test following the "cold" start by 10 minutes. Engine startup (with all accessories turned off), operation over the driving schedule, and engine shutdown make a complete cold start test. Engine startup and operation over the first 505 seconds of the driving schedule complete the hot start test. The exhaust emissions are diluted with ambient air and a continuously proportional sample is collected for analysis during each phase. The composite samples collected in bags are analyzed for hydrocarbons, carbon monoxide, carbon dioxide, and, optionally, for oxides of nitrogen. A parallel sample of the dilution air is similarly analyzed for hydrocarbon, carbon monoxide, carbon dioxide, and, optionally, for oxides of nitrogen. Methanol and formaldehyde samples (exhaust and dilution air) are collected and analyzed for methanol-fueled vehicles (a single dilution air formaldehyde sample covering the total time of the test may be collected in place of individual test phases).

(b) [Reserved]

- (c) The vehicle speed, as measured from the dynamometer roll, shall be used. A speed vs. time recording, as evidence of dynamometer test validity, shall be supplied on request of the Administrator.
- (d) Practice runs over the prescribed driving schedule may be performed at test points, provided an emission sample is not taken, for the purpose of finding the minimum throttle action to maintain the proper speed-time relationship, or to permit sampling system adjustments.
- (e) The drive wheel tires must be inflated to the manufacturer's recommended pressure, ±15 kPa (±2.2 psi). The drive wheel tire pressure shall be reported with the test results.
- (f) If the dynamometer has not been operated during the two-hour period immediately preceding the test, it shall be warmed up for 15 minutes by operating at 50 km/h (31 mph) using a

nontest vehicle, or as recommended by the dynamometer manufacturer.

(g) If the dynamometer horsepower must be adjusted manually, it shall be set within one hour prior to the exhaust emissions test phase. The test vehicle shall not be used to make this adjustment. Dynamometers using automatic control of preselectable power settings may be set anytime prior to the beginning of the emissions test.

(h) The driving distance, as measured by counting the number of dynamometer roll revolutions, shall be determined for the transient cold start, stabilized cold start, and transient hot start phases of the test.

[54 FR 14551, Apr. 11, 1989]

§86.536-78 Engine starting and restarting.

(a)(1) The engine shall be started according to the manufacturer's recommended starting procedures. The initial 20 second idle period shall begin when the engine starts.

- (2) Choke operation. (i) Vehicles equipped with automatic chokes shall be operated according to the instructions in the manufacturer's operating instructions or owner's manual including choke setting and "kick-down" from cold fast idle. The transmission shall be placed in gear 15 seconds after the engine is started. If necessary, braking may be employed to keep the drive wheels from turning.
- (ii) Vehicles equipped with manual chokes shall be operated according to the manufacturer's operating instructions or owner's manual. Where times are provided in the instructions, the Administrator may specify the specific point for operation, within 15 seconds of the recommended time.
- (3) The operator may use the choke, throttle etc. where necessary to keep the engine running.
- (4) If the manufacturer's operating instructions or owner's manual do not specify a warm engine starting procedure, the engine (automatic and manual choke engines) shall be started by opening the throttle about half way and cranking the engine until it starts.
 - (b) [Reserved]
- (c) If, during the cold start, the vehicle does not start after 10 seconds of

cranking, or ten cycles of the manual starting mechanism, cranking shall cease and the reason for failure to start determined. The revolution counter on the constant volume sampler shall be turned off and the sample solenoid valves placed in the "standby" position during this diagnostic period. In addition, either the CVS blower shall be turned off or the exhaust tube disconnected from the tailpipe during the diagnostic period.

(1) If failure to start is an operational error, the vehicle shall be rescheduled for testing from a cold start. If failure to start is caused by vehicle malfunction, corrective action (following the unscheduled maintenance provisions) of less than 30 minutes duration may be taken and the test continued. The sampling system shall be reactivated at the same time cranking is started. When the engine starts, the driving schedule timing sequence shall begin. If failure to start is caused by vehicle malfunction and the vehicle cannot be started, the test shall be voided, the vehicle removed from the dynamometer, corrective action taken (following the unscheduled maintenance provisions), and the vehicle rescheduled for test. The reason for the malfunction (if determined) and the corrective action taken shall be reported.

- (2) If the vehicle does not start during the hot start after ten seconds of cranking, or ten cycles of the manual starting mechanism, cranking shall cease, the test shall be voided, the vehicle removed from the dynamometer, corrective action taken in accordance with §86.428 or §86.429, and the vehicle rescheduled for test. The reason for the malfunction (if determined) and the corrective action taken shall be reported.
- (d) If the engine "false starts", the operator shall repeat the recommended starting procedure (such as resetting the choke, etc.)
- (e) Stalling. (1) If the engine stalls during an idle period, the engine shall be restarted immediately and the test continued. If the engine cannot be started soon enough to allow the vehicle to follow the next acceleration as

§ 86.537-90

prescribed, the driving schedule indicator shall be stopped. When the vehicle restarts, the driving schedule indicator shall be reactivated.

- (2) If the engine stalls during some operating mode other than idle, the driving schedule indicator shall be stopped, the vehicle shall then be restarted and accelerated to the speed required at that point in the driving schedule and the test continued. During acceleration to this point, shifting shall be performed in accordance with \$86.528.
- (3) If the vehicle will not restart within one minute, the test shall be voided, the vehicle removed from the dynamometer, corrective action taken, and the vehicle rescheduled for test. The reason for the malfunction (if determined) and the corrective action taken shall be reported.

§86.537-90 Dynamometer test runs.

(a) The vehicle shall be allowed to stand with the engine turned off (see §86.532 for required time). The vehicle shall be stored prior to the emission test in such a manner that precipitation (e.g., rain or dew) does not occur on the vehicle. The complete dynamometer test consists of a cold start drive of 12.0 km (7.5 mi), (10.9 km (6.8 mi) for Class I motorcycles) and simulates a hot start drive of 12.0 km (7.5 mi), (10.9 km (6.8 mi) for Class I motorcycles). The vehicle is allowed to stand on the dynamometer during the 10minute period between the cold and hot start tests. The cold start is divided into two periods. The first period, representing the cold start "transient" phase, terminates at the end of the deceleration which is scheduled to occur at 505 seconds of the driving schedule. The second period, representing the "stabilized" phase, consists of the remainder of the driving schedule including engine shutdown. The hot start test similarly consists of two periods. The period, representing the hot start "transient" phase, terminates at the same point in the driving schedule at the first point of the cold start test. The second period of the hot start test, "stabilized" phase, is assumed to be identical to the second period of the cold start test. Therefore, the hot start

test terminates after the first period (505 seconds) is run.

- (b) The following steps shall be taken for each test:
- (1) Place drive wheel of vehicle on dynamometer without starting engine.
 - (2) Activate vehicle cooling fan.
- (3) For all vehicles, with the sample selector valves in the "standby" position connect evacuated sample collection bags to the dilute exhaust and dilution air sample collection systems.
- (4) For methanol-fueled vehicles, with the sample selector valves in the "standby" position, insert fresh sample collection impingers into the methanol sample collection system, fresh impingers or a fresh cartridge into the formaldehyde sample collection system and fresh impingers (or a single cartridge for formaldehyde) into the dilution air sample collection systems for methanol and formaldehyde (background measurements of methanol and formaldehyde may be omitted and concentrations assumed to be zero for calculations in \$86.544).
- (5) Start the CVS (if not already on), the sample pumps and the temperature recorder. (The heat exchanger of the constant volume sampler, if used, methanol-fueled vehicle hydrocarbon analyzer and sample lines should be preheated to their respective operating temperatures before the test begins.)
- (6) Adjust the sample flow rates to the desired flow rate and set the gas flow measuring devices to zero.
- (i) For gaseous bag samples (except hydrocarbon samples), the minimum flow rate is $0.17~\rm cfm$ ($0.08~\rm l/s$).
- (ii) For hydrocarbon samples, the minimum FID (or HFID in the case of methanol-fueled vehicles) flow rate is 0.066 cfm (0.031 l/s).
- (iii) For methanol samples, the flow rates shall be set such that the system meets the design criteria of §86.509. For samples in which the concentration in the primary impinger exceeds 0.5 mg/l, it is recommended that the mass of methanol collected in the secondary impinger not exceed ten percent of the total mass collected. For samples in which the concentration in the primary impinger does not exceed 0.5 mg/l, secondary impingers do not need to be analyzed.

- (iv) For formaldehyde samples, the flow rates shall be set such that the system meets the design criteria of §86.509. For impinger samples in which the concentration of formaldehyde in the primary impinger exceeds 0.1 mg/l, it is recommended that the mass of formaldehyde collected in the secondary impinger not exceed ten percent of the total mass collected. For samples in which the concentration in the primary impinger does not exceed 0.1 mg/l, secondary impingers do not need to be analyzed.
- (7) Attach the flexible exhaust tube to the vehicle tailpipe(s).
- (8) Start the gas flow measuring device, position the sample selector valves to direct the sample flow into the "transient" exhaust sample bag, the "transient" methanol exhaust sample, the "transient" formaldehyde exhaust sample, the "transient" dilution air sample bag, the "transient" methanol dilution air sample and the "transient" formaldehyde dilution air sample, turn the key on, and start cranking the engine.
- (9) Fifteen seconds after the engine starts, place the transmission in gear.
- (10) Twenty seconds after the engine starts, begin the initial vehicle acceleration of the driving schedule.
- (11) Operate the vehicle according to the Urban Dynamometer Driving Schedule (§86.515).
- (12) At the end of the deceleration which is scheduled to occur at 505 seconds, simultaneously switch the sample flows from the "transient" bags and samples to "stabilized" bags and samples, switch off gas flow measuring device No. 1 and, start gas flow measuring device No. 2. Before the acceleration which is scheduled to occur at 510 seconds, record the measured roll or shaft revolutions and reset the counter or switch to a second counter. As soon as possible, transfer the "stabilized" exhaust and dilution air samples to the analytical system and process the samples according to §86.540, obtaining a stabilized reading of the exhaust bag sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample period. (If it is not possible to

- perform analysis on the methanol and formaldehyde samples within 24 hours, the samples should be stored in a dark cold (4–10 $^{\circ}$ C) environment until analysis. The samples should be analyzed within fourteen days.)
- (13) Turn the engine off 2 seconds after the end of the last deceleration (at 1,369 seconds).
- (14) Five seconds after the engine stops running, simultaneously turn off gas flow measuring device No. 2 and position the sample selector valves to the "standby" position (and open the valves isolating particulate filter No. 1, if applicable). Record the measured roll or shaft revolutions (both gas meter or measurement instrumentation readings) and re-set the counter. As soon as possible, transfer the "stabilized" exhaust and dilution air samples to the analytical system and process the samples according to §86.540, obtaining a stabilized reading of the exhaust bag sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample period. (If it is not possible to perform analysis on the methanol and formaldehyde samples within 24 hours, the samples should be stored in a dark cold (4-10 °C) environment until analysis. The samples should be analyzed within fourteen days.)
- (15) Immediately after the end of the sample period, turn off the cooling fan. (16) Turn off the CVS or disconnect
- the exhaust tube from the tailpipe(s) of the vehicle.
- (17) Repeat the steps in paragraph (b) (2) through (11) of this section for the hot start test, except only two evacuated sample bags, two methanol sample impingers, and two formaldehyde sample impingers are required. The step in paragraph (b)(8) of this section shall begin between 9 and 11 minutes after the end of the sample period for the cold start test.
- (18) At the end of the deceleration which is scheduled to occur at 505 seconds, simultaneously turn off gas flow measuring device No. 1 and position the sample selector valve to the "standby" position. (Engine shutdown is not part of the hot start test sample

§ 86.540-90

period.) Record the measured roll or shaft revolutions.

- (19) As soon as possible, transfer the hot start "transient" exhaust and dilution air bag samples to the analytical system and process the samples according to §86.540 obtaining a stabilized reading of the bag exhaust sample on all analyzers within 20 minutes of the end of the sample collection phase of the test. Obtain methanol and formaldehyde sample analyses, if applicable, within 24 hours of the end of the sample period (if it is not possible to perform analysis on the methanol and formaldehyde samples within 24 hours, the samples should be stored in a dark. cold (~ 0 °C) environment until analvsis).
- (20) Disconnect the exhaust tube from the vehicle tailpipe(s) and remove the vehicle from dynamometer.
- (21) The CVS or CFV may be turned off, if desired.
- (22) Continuous monitoring of exhaust emissions will not normally be allowed. Specific written approval must be obtained from the Administrator for continuous monitoring of exhaust emissions.

[54 FR 14551, Apr. 11, 1989, as amended at 60 FR 34357, June 30, 1995]

§ 86.540–90 Exhaust sample analysis.

The following sequence of operations shall be performed in conjunction with each series of measurements:

- (a) For CO, CO₂, gasoline-fueled, natural gas-fueled, liquefied petroleum gas-fueled and methanol-fueled motorcycle HC and, if appropriate, NO_x:
- (1) Zero the analyzers and obtain a stable zero reading. Recheck after tests.
- (2) Introduce span gases and set instrument gains. In order to avoid errors, span and calibrate at the same flow rates used to analyze the test sample. Span gases should have concentrations equal to 75 to 100 percent of full scale. If gain has shifted significantly on the analyzers, check the calibrations. Show actual concentrations on chart.
- (3) Check zeros; repeat the procedure in paragraphs (a) (1) and (2) of this section if required.
 - (4) Check flow rates and pressures.

- (5) Measure HC, CO, CO_2 , and, if appropriate, NO_X . concentrations of samples.
- (6) Check zero and span points. If difference is greater than 2 percent of full scale, repeat the procedure in paragraphs (a) (1) through (5) of this section
- (b) For CH_3OH (methanol-fueled vehicles), introduce test samples into the gas chromatograph and measure the concentration. This concentration is C_{MS} in the calculations.
- (c) For HCHO (methanol-fueled vehicles), introduce test samples into the high pressure liquid chromatograph and measure the concentration of formaldehyde as a dinitropheylhydrazine derivative in acetonitrile. This concentration is C_{FS} in the calculations.

[54 FR 14552, Apr. 11, 1989, as amended at 59 FR 48515, Sept. 21, 1994; 60 FR 34357, June 30, 1995]

§86.542-90 Records required.

The following information shall be recorded with respect to each test:

- (a) Test number.
- (b) System or device tested (brief description).
- (c) Date and time of day for each part of the test schedule.
 - (d) Instrument operator.
 - (e) Driver or operator.
- (f) Vehicle: Make, Vehicle identification number, Model year, Transmission type, Odometer reading at initiation of preconditioning, Engine displacement, Engine family, Emission control system, Recommended idle RPM, Nominal fuel tank capacity, Inertial loading, Actual curb mass recorded at 0 kilometers, and Drive wheel tire pressure.
- (g) Dynamometer serial number: As an alternative to recording the dynamometer serial number, a reference to a vehicle test cell number may be used, with the advance approval of the Administrator, provided the test cell records show the pertinent instrument information.
- (h) All pertinent instrument information such as tuning-gain-serial numberdetector number-range. As an alternative, a reference to a vehicle test cell number may be used, with the advance

approval of the Administrator, provided test cell calibration records show the pertinent instrument information.

- (i) Recorder Charts: Identify zero, span, exhaust gas, and dilution air sample traces.
- (j) Test cell barometric pressure, ambient temperature and humidity.

NOTE: A central laboratory barometer may be used; *Provided*, that individual test cell barometric pressures are shown to be within ±0.1 percent of the barometric pressure at the central barometer location.

(k) [Reserved]

- (1) Pressure of the mixture of exhaust and dilution air entering the CVS metering device, the pressure increase across the device, and the temperature at the inlet. The temperature may be recorded continuously or digitally to determine temperature variations.
- (m) The number of revolutions of the positive displacement pump accumulated during each test phase while exhaust samples are being collected. The number of standard cubic meters metered by a critical flow venturi during each test phase would be the equivalent record for a CFV-CVS.
 - (n) The humidity of the dilution air.

NOTE: If conditioning columns are not used (see §§86.522 and 86.544) this measurement can be deleted. If the conditioning columns are used and the dilution air is taken from the test cell, the ambient humidity can be used for this measurement.

- (o) The driving distance for each of the three phases of test, calculated from the measured roll or shaft revolutions.
- (p) Additional required records for methanol-fueled vehicles:
- (1) Specification of the methanol fuel, or fuel mixtures, used during testing.
- (2) Volume of sample passed through the methanol sampling system and the volume of deionized water in each impinger.
- (3) The methanol calibration information from the GC standards.
- (4) The concentration of the GC analyses of the test samples (methanol).
- (5) Volume of sample passed through the formaldehyde sampling system.
- (6) The formaldehyde calibration information from the HPLC standards.

- (7) The concentration of the HPLC analysis of the test sample (formaldehyde).
- (q) Additional required records for natural gas-fueled vehicles. Composition, including all carbon containing compounds; e.g. CO_2 , of the natural gas-fuel used during the test. C_1 and C_2 compounds shall be individually reported C_3 and heavier hydrocarbons and C_6 and heavier compounds may be reported as a group.
- (r) Additional required records for liquefied petroleum gas-fueled vehicles. Composition of the liquefied petroleum gasfuel used during the test. Each hydrocarbon compound present, through C_4 compounds, shall be individually reported. C_5 and heavier hydrocarbons may be reported as a group.

[54 FR 14553, Apr. 11, 1989, as amended at 59 FR 48515, Sept. 21, 1994; 60 FR 34357, June 30, 1995]

§86.544-90 Calculations; exhaust emissions.

The final reported test results, with oxides of nitrogen being optional for model years prior to 2006 and required for 2006 and later model years, shall be computed by use of the following formula: (The results of all emission tests shall be rounded, in accordance with ASTM E29-93a (incorporated by reference in §86.1), to the number of places to the right of the decimal point indicated by expressing the applicable standard to three significant figures.)

$$(a)Y_{wm} = 0.43 \left(\frac{Y_{ct} + Y_s}{D_{ct} + D_s}\right) + 0.57 \left(\frac{Y_{ht} + Y_s}{D_{ht} + D_s}\right)$$

Where

- (1) $Y_{\rm wm}$ = Weighted mass emissions of CO_2Or of each pollutant (i.e., HC, CO, or NO_x) in grams per vehicle kilometer and if appropriate, the weighted carbon mass equivalent of total hydrocarbon equivalent, in grams per vehicle kilometer.
- (2) Y_{ct} = Mass emissions as calculated from the "transient" phase of the cold-start test, in grams per test phase.
- (3) Y_{ht} = Mass emissions as calculated from the "transient" phase of the hotstart test, in grams per test phase.
- (4) Y_s = Mass emissions as calculated from the "stabilized" phase of the cold-start test, in grams per test phase.

§ 86.544-90

- (5) D_{ct} = The measured driving distance from the "transient" phase of the cold-start test, in kilometers.
- (6) D_{ht} = The measured driving distance from the "transient" phase of the hot-start test, in kilometers.
- (7) D_s = The measured driving distance from the "stabilized" phase of the cold-start test, in kilometers.
- (b) The mass of each pollutant for each phase of both the cold-start test and the hot-start test is determined from the following:
 - (1) Hydrocarbon mass:
- $HC_{mass} = V_{mix} \times Density_{HC} \times (HC_{conc}/1,000,000)$
- (2) Oxides of nitrogen mass:
- $\begin{array}{ll} NOx_{mass} = V_{mix} \times Density_{NO2} \times K_{H} \times \\ (NOx_{conc}/1,000,000) \end{array}$
 - (3) Carbon monoxide mass:
- $CO_{mass} = V_{mix} \times Density_{CO} \times (CO_{conc}/1,000,000)$
 - (4) Carbon dioxide mass:
- $CO_{2mass} = V_{mix} \times Density_{CO2} \times (CO_{2conc}/100)$
 - (5) Methanol mass:
- $\begin{array}{ll} CH_{3}OH_{mass} = V_{mix} \times Density_{CH3OH} \times \\ (CH_{3}OH_{conc}/1,000,000) \end{array}$
 - (6) Formaldehyde mass:
- $\begin{array}{lll} HCHO_{mass} &=& V_{mix} & \times & Density_{HCHO} \\ & \times (HCHO_{conc}/1,000,000) \end{array}$
 - (7) Total hydrocarbon equivalent:
- (i) THCE = HC_{mass} + $13.8756/32.042 \times (CH_3OH)_{mass}$ + $13.8756/30.0262 \times (HCHO)_{mass}$
- (8) Nitrous Oxide Mass:
- $V_{mix} \times Density_{N2O} \times (N_2O_{conc}/1,000,000)$
 - (c) Meaning of symbols:
- (1)(i) HC_{mass} = Hydrocarbon emissions, in grams per test phase.
- (ii) $\operatorname{Density}_{HC}\text{=}\operatorname{Density}$ of HC in exhaust gas.
- (A) For gasoline-fuel; Density $_{HC}$ =576.8 g/m³-carbon atom (16.33 g/ft³-carbon atom), assuming an average carbon to hydrogen ratio of 1:1.85, at 20 °C (68 °F) and 101.3 kPa (760 mm Hg) pressure.
- (B) For natural gas and liquefied petroleum gas-fuel; Density $_{\rm HC}$ =41.57(12.011+H/C(1.008)) g/m³-carbon atom (1.1771(12.011+H/C(1.008)) g/ft³-carbon atom) where H/C is the hydrogen to carbon ratio of the hydrocarbon com-

- ponents of test fuel, at 20 °C (68 °F) and 101.3 kPa (760mm Hg) pressure.
- (iii)(A) HC_{conc} = Hydrocarbon concentration of the dilute exhaust sample corrected for background, in ppm carbon equivalent, i.e., equivalent propanex3.
- (B) $HC_{conc} = HC_e HC_d(1 (1/DF))$ Where:
- (iv)(A) HC_e = Hydrocarbon concentrations of the dilute exhaust sample as measured, in ppm carbon equivalent (propane ppm \times 3).
 - (B) $HC_e = FIDHC_e (r)C_{CH3OHe}$
- (v) FID HC_e =Concentration of hydrocarbon (plus methanol if methanol-fueled motorcycle is tested) in dilute exhaust as measured by the FID ppm carbon equivalent.
 - (vi) r = FID response to methanol.
- (vii) C_{CH30He} = Concentration of methanol in dilute exhaust as determined from the dilute exhaust methanol sample, ppm carbon.
- (viii)(A) HC_d = Hydrocarbon concentration of the dilution air as measured, ppm carbon equivalent.
 - (B) $HC_d = FID HC_d (r)C_{CH30Hd}$
- (ix) FID HC_d =Concentration of hydrocarbon (plus methanol if methanol-fueled motorcycle is tested) in dilution air as measured by the FID, ppm carbon equivalent.
- (x) $\tilde{C}_{\text{CH3OHd}}$ = Concentration of methanol in dilution air as determined from dilution air methanol sample, ppm carbon.
- (2)(i) NOx_{mass} = Oxides of nitrogen emissions, grams per test phase.
- (ii) Density_{N02} = Density of oxides of nitrogen in the exhaust gas, assuming they are in the form of nitrogen dioxide, 1913 g/m³ (54.16 g/ft³), at 20 °C (68 °F) and 101.3 kPa (760 mm Hg) pressure.
- (iii)(A) NOx_{conc} = Oxides of nitrogen concentration of the dilute exhaust sample corrected for background, ppm.
- (B) $NOx_{conc} = NOx_e NOx_d(1 (1/\overline{DF}))$ Where:
- (iv) NOx_e = Oxides of nitrogen concentration of the dilute exhaust sample as measured, ppm.
- (v) $NOx_d = Oxides$ of nitrogen concentration of the dilution air as measured, ppm.
- (3)(i) CO_{mass} = Carbon monoxide emissions, in grams per test phase.
- (ii) Density $_{\rm CO}$ = Density of carbon monoxide, 1164 g/m 3 (32.97 g/ft 3), at 20 °C

 $(68\ ^\circ F)$ and $101.3\ kPa$ $(760\ mm\ Hg)$ pressure.

(iii)(A) CO_{conc} = Carbon monoxide concentration of the dilute exhaust sample corrected for background, water vapor, and CO_2 extraction, ppm.

(B) $CO_{conc} = CO_e - CO_d(1 - (1/DF))$

(iv)(A) CO_e = Carbon monoxide concentration of the dilute exhaust sample volume corrected for water vapor and carbon dioxide extraction, in ppm.

(B) $CO_e = (1 - 0.01925CO_{2e} - 0.000323R)CO_{em}$ for gasoline-fueled vehicles with hydrogen to carbon ratio of 1.85:1

(C) $\rm CO_e$ =[1 - (0.01+0.005HCR) $\rm CO_{2e}$ - 0.000323R] $\rm CO_{em}$ for methanol-fueled, natural gas-fueled or liquefied petroleum gas-fueled motorcycles, where HCR is hydrogen to carbon ratio as measured for the fuel used.

(v) CO_{em} = Carbon monoxide concentration of the dilute exhaust sample as measured, ppm

(vi) $CO_{2e} = \hat{C}arbon$ dioxide concentration of the dilute exhaust sample, pct. (vii) R = Relative humidity of the dilution air, pct (see § 86.542(n)).

(viii)(A) CO_d = Carbon monoxide concentration of the dilution air corrected for water vapor extraction, ppm.

(B) $CO_d = (1 - 0.000323R)CO_{dm}$

Where:

(ix) CO_{dm} = Carbon monoxide concentration of the dilution air sample as measured, ppm.

Note: If a CO instrument which meets the criteria specified in §86.511 is used and the conditioning column has been deleted, $\rm CO_{em}$ can be substituted directly for $\rm CO_{e}$ and $\rm CO_{dm}$ must be substituted directly for $\rm CO_{d}$.

(4)(i) CO_{2mass} = Carbon dioxide emissions, grams per test phase.

(ii) Density_{C02} = Density of carbon dioxide, 1830 g/m³ (51.81 g/ft³), at 20 °C (68 °F) and 101.3 kPa (760 mm Hg) pressure.

(iii)(A) CO_{2conc} = carbon dioxide concentration of the dilute exhaust sample corrected for background, in percent.

(B) $CO_{2conc} = CO_{2e} - CO_{2d}(1 - 1/DF)$

(iv) CO_{2d} = Carbon dioxide concentration of the dilution air as measured, in percent.

(5)(i) CH₃OH_{mass} = Methanol emissions corrected for background, grams per test phase.

(ii) Density_{CH3OH} = Density of methanol is 1332 g/m^3 (37.71 g/ft³), at $20 ^{\circ}\text{C}$ (68 $^{\circ}\text{F}$) and 101.3 kPa (760 mm Hg) pressure.

(iii)(A) CH_3OH_{conc} = Methanol concentration of the dilute exhaust corrected for background, ppm.

(B) $CH_3OH_{conc} = C_{CH_3OHe} - C_{CH_3OHd}(1 - (1/DF))$

Where:

(iv)(A) C_{CH3OHe} =Methanol concentration in the dilute exhaust, ppm.

(B)

$$C_{CH3OHe} = \frac{3.813 \times 10^{-2} \times T_{EM} \left[\left(C_{SI} \times AV_{S1} \right) + \left(C_{S2} \times AV_{S2} \right) \right]}{P_{B} \times V_{EM}}$$

(v)(A) C_{CH3OHd} =Methanol concentration in the dilution air, ppm. (B)

$$C_{CH3OHd} = \frac{3.813 \times 10^{-2} \times T_{DM} [(C_{D1} \times AV_{D1}) + (C_{D2} \times AV_{D2})]}{P_{P} \times V_{DM}}$$

(vi) $T_{\rm EM}\text{--}{\rm Temperature}$ of methanol sample withdrawn from dilute exhaust, $^{\circ}R.$

(vii) $T_{\rm DM}\!\!=\!\! Temperature$ of methanol sample withdrawn from dilution air, $^{\circ}R.$

§ 86.544-90

(viii) P_B =Barometric pressure during test, mm Hg.

(ix) V_{EM} =Volume of methanol sample withdrawn from dilute exhaust, ft^3 .

(x) V_{DM} =Volume of methanol sample withdrawn from dilution air, ft³.

(xi) C_s =GC concentration of sample drawn from dilute exhaust, $\mu g/ml$.

(xii) C_D =GC concentration of sample drawn from dilution air, $\mu g/ml$.

(xiii) AV_s =Volume of absorbing reagent (deionized water) in impinger through which methanol sample from dilute exhaust is drawn, ml.

(xiv) AV_D =Volume of absorbing reagent (deionized water) in impinger through which methanol sample from dilution air is drawn, ml.

(xv) 1=first impinger.

(xvi) 2=second impinger.

(6)(i) HCHO $_{mass}$ = Formaldehyde emissions corrected for background, grams per test phase.

(ii) Density $_{\rm HCHO}$ = Density of formaldehyde is 1249 g/m³ (35.36 g/ft³), at 20 °C (68 °F) and 101.3 kPa (760 mm Hg) pressure.

(iii)(A) HCHO_{conc} = Formaldehyde concentration of the dilute exhaust corrected for background, ppm.

(B) $\text{HCHO}_{\text{conc}} = \text{C}_{\text{HCHOe}} - \text{C}_{\text{HCHOd}} (1 - (1/\text{DF}))$

Where:

(iv)(A) C_{HCHOe} = Formaldehyde concentration in dilute exhaust, ppm.

(B)

$$C_{\text{HCHO}_{e}} = \frac{4.069 \times 10^{-2} \times C_{\text{FDE}} \times V_{\text{AE}} \times Q \times T_{\text{EF}}}{V_{\text{SE}} \times P_{\text{B}}}$$

(v)(A) C_{HCHOd} = Formaldehyde con- (B centration in dilution air, ppm.

$$C_{HCHOd} = \frac{4.069 \times 10^{-2} \times C_{FDA} \times V_{AA} \times Q \times T_{DF}}{V_{SA} \times P_{B}}$$

(vi) C_{FDE} = Concentration of DNPH derivative of formaldehyde from dilute exhaust sample in sampling solution, $\mu g/ml$.

(vii) V_{AE} = Volume of sampling solution for dilute exhaust formaldehyde sample, ml.

(viii)(A) Q = Ratio of molecular weights of formaldehyde to its DNPH derivative.

(B) Q = 0.1429

(ix) T_{EF} = Temperature of formaldehyde sample withdrawn from dilute exhaust, ${}^{\circ}R$.

(x) V_{SE} = Volume of formaldehyde sample withdrawn from dilute exhaust, ft3

(xi) P_B = Barometric pressure during test, mm Hg.

(xii) C_{FDA} = Concentration of DNPH derivative of formaldehyde from dilu-

tion air sample in sampling solution, $\mu g/ml$.

(xiii) V_{AA} = Volume of sampling solution for dilution air formaldehyde sample, ml.

(xiv) T_{DF} = Temperature of formaldehyde sample withdrawn from dilution air, ${}^{\circ}R$.

(xv) V_{SA} = Volume of formaldehyde sample withdrawn from dilution air, ft^3

(7)(i) DF = 13.4/[CO_{2e} + (HC_e = CO_e)10⁻⁴] for gasoline-fueled vehicles.

(ii) For methanol-fueled, natural gas-fueled or liquefied petroleum gas-fueled motorcycles, where fuel composition is C_x H_y O_z as measured, or calculated, for the fuel used (for natural gas and liquefied petroleum gas-fuel, Z=0):

DF =
$$\frac{(100)\frac{x}{(x+y/2+3.76)(x+y/2-z/2)}}{CO_{2e} + (HC_{e} + CO_{e} + CH_{3}OH_{e} = HCHO_{e}) \times 10^{-4}}$$

(iii)(A) V_{mix} = Total dilute exhaust volume in cubic meters per test phase corrected to standard conditions (293 °K (528 °R) and 101.3 kPa (760 mm Hg)). (B)

$$V_{mix} = \frac{V_o \times N \times (P_B - P_i) \times 293}{101.3 \times T_p}$$

Where:

- (iv) V_o = Volume of gas pumped by the positive displacement pump, in cubic meters per revolution. This volume is dependent on the pressure differential across the positive displacement pump. (See calibration techniques in §86.519.)
- (v) N = Number of revolutions of the positive displacement pump during the test phase while samples are being collected.
 - (vi) P_B = Barometric pressure, kPa.
- (vii) P_i = Pressure depression below atmospheric measured at the inlet to the positive displacement pump, kPa.
- (viii) T_p = Average temperature of dilute exhaust entering positive displacement pump during test while samples are being collected, ${}^{\circ}K$.
- (ix)(A) K_h = Humidity correction factor
- (B) $K_h = 1/[1 0.0329(H 10.71)]$ Where:
- (x)(A) H = Absolute humidity in grams of water per kilogram of dry air.
- (B) $H = [(6.211)R_a \times P_d]/[P_B (P_d \times R_a/100)]$
- (xi) R_a = Relative humidity of the ambient air, pct.
- (xii) P_{d} = Saturated vapor pressure, in kPa at the ambient dry bulb temperature.
- (xiii) P_B = Barometric pressure, kPa. (8)(i) N_2O_{mass} = Nitrous oxide emissions, in grams per test phase.
- (ii) Density N2O = Density of nitrous oxide is 51.81 g/ft³ (1.83 kg/m³), at 68 °F (20 °C) and 760 mm Hg (101.3kPa) pressure.

- (iii)(A) N_2O_{conc} = Nitrous oxide concentration of the dilute exhaust sample corrected for background, in ppm.
- (B) $N_2O_{conc} = N_2O_e N_2O_d(1 (1/DF))$.

Where

- $N_2O_{\rm e}=Nitrous$ oxide concentration of the dilute exhaust sample as measured, in ppm.
- N₂O_d = Nitrous oxide concentration of the dilution air as measured, in ppm.
- (d) Sample calculation of mass emission values for gasoline-fueled vehicles with engine displacements equal to or greater than 170 cc (10.4 cu. in.):
- (1) For the "transient" phase of the cold-start test, assume $V_o = 0.0077934$ m³ per rev; N = 12,115; R = 20.5 pct; $R_a = 20.5$ pct; $P_B = 99.05$ kPa; $P_d = 3.382$ kPa; $P_i = 9.851$ kPa; $T_p = 309.8$ °K; HCe = 249.75 ppm carbon equivalent; NOxe = 38.30 ppm; $CO_{cm} = 311.23$ ppm; $CO_{2c} = 0.415$ percent; HCd = 4.90 ppm; NOxd = 0.30 ppm; $CO_{dm} = 8.13$ ppm; $CO_{2d} = 0.037$ pct; $D_{ct} = 5.650$ km.

Then:

- (i) $V_{mix} = [(0.0077934)(12,115)(99.05-9.851)(293.15)]/[(101.325)(309.8)] = 78.651$ m³ per test phase.
- (ii) $H = [(6.211)(20.5)(3.382)]/[(99.05) (3.382)(20.5/100)] = 4.378 \text{ grams } H_2O \text{ per} \text{kg dry air.}$
- (iii) $K_h = 1/[1 0.0329(4.378 10.71)] = 0.8276$
- (iv) $CO_e = [1 0.01925(0.415) 0.000323(20.5)](311.23) = 306.68 \text{ ppm}.$
- (v) $CO_d = [1 0.000323(20.5)](8.13) = 8.08 \text{ ppm}.$
- (vi) DF = 13.4/[0.415 + (249.75 + 306.68)10⁻⁴] = 28.472
- (vii) $HC_{conc} = 249.75 4.90(1 1/28.472)$ = 245.02 ppm.
- (viii) $HC_{mass} = (78.651) (576.8) (245.02)$ $10^{-6} = 11.114$ grams per test phase.
- (ix) $NOx_{conc} = 38.30 0.30(1 1/28.472)$ = 38.01 ppm.
- (x) $NOx_{mass} = (78.651)(1913)(38.01)(0.8276) \times 10^{-6} = 4.733$ grams per test phase.
- (xi) $CO_{conc} = 306.68 8.08 (1 1/28.472)$ = 298.88 ppm.

§86.544-90

- (xii) $CO_{mass} = (78.651)$ (1164) (298.88) (10⁻⁶) = 27.362 grams per test phase.
- (xiii) $CO_{2conc} = 0.415 0.037 (1 1/28.472) = 0.3793$ percent.
- (xiv) $CO_{2mass} = (78.651)(1843)(0.3793)/100$ = 549.81 grams per test phase.
- (2) For the "stabilized" portion of the cold-start test, assume that similar calculations resulted in $HC_{mass} = 7.184$ grams per test phase; $NOx_{mass} = 2.154$ grams per test phase; $CO_{mass} = 64.541$ grams per test phase; and $CO_{2mass} = 529.52$ grams per test phase. $D_s = 6.070$ km.
- (3) For the "transient" portion of the hot-start test, assume that similar calculations resulted in $HC_{mass}=6.122$ grams per test phase; $NOx_{mass}=7.056$ grams per test phase; $CO_{mass}=34.964$ grams per test phase; and $CO_{2mass}=480.93$ grams per test phase. $D_{ht}=5.660$ km.

- (4) For a 1978 motorcycle with an engine displacement equal to or greater than 170 cc (10.4 cu. in):
- (i) $\mathrm{HC_{wm}} = 0.43$ [(11.114 + 7.184)/(5.650 + 6.070)] + 0.57 [(6.122 + 7.184)/(5.660 + 6.070)] = 1.318 grams per vehicle kilometer.
- (ii) $NOx_{wm}=0.43$ [(4.733 = 2.154)/(5.650 = 6.070)] = 0.57 [(7.056 = 2.154)/(5.660 = 6.070)] = 0.700 gram per vehicle kilometer.
- (iii) $CO_{wm} = 0.43 \ [(27.362 + 64.541)/(5.650 + 6.070)] + 0.57 \ [(34.964 + 64.541)/(5.660 + 6.070)] = 8.207 \ grams \ per \ vehicle \ kilometer.$
- (iv) $\rm CO_{2wm} = 0.43~[(549.81 + 529.52)/(5.650 + 6.070)] + 0.57~[(480.93 + 529.52)/(5.660 + 6.070)] = 88.701~grams~per~vehicle~kilometer.$
- [54 FR 14553, Apr. 11, 1989, as amended at 59 FR 48515, Sept. 21, 1994; 60 FR 34358, June 30, 1995; 69 FR 2441, Jan. 15, 2004; 76 FR 57377, Sept. 15, 2011]

FINDING AIDS

A list of CFR titles, subtitles, chapters, subchapters and parts and an alphabetical list of agencies publishing in the CFR are included in the CFR Index and Finding Aids volume to the Code of Federal Regulations which is published separately and revised annually.

Table of CFR Titles and Chapters Alphabetical List of Agencies Appearing in the CFR List of CFR Sections Affected

Table of CFR Titles and Chapters

(Revised as of July 1, 2013)

Title 1—General Provisions

- I Administrative Committee of the Federal Register (Parts 1—49)
- II Office of the Federal Register (Parts 50—299)
- III Administrative Conference of the United States (Parts 300—399)
- IV Miscellaneous Agencies (Parts 400—500)

Title 2—Grants and Agreements

- SUBTITLE A—OFFICE OF MANAGEMENT AND BUDGET GUIDANCE FOR GRANTS AND AGREEMENTS
- I Office of Management and Budget Governmentwide Guidance for Grants and Agreements (Parts 2—199)
- II Office of Management and Budget Circulars and Guidance (200—299)
 - SUBTITLE B—FEDERAL AGENCY REGULATIONS FOR GRANTS AND AGREEMENTS
- III Department of Health and Human Services (Parts 300—399)
- IV Department of Agriculture (Parts 400—499)
- VI Department of State (Parts 600—699)
- $VII \quad Agency \ for \ International \ Development \ (Parts \ 700-799)$
- VIII Department of Veterans Affairs (Parts 800—899)
 - IX Department of Energy (Parts 900—999)
 - XI Department of Defense (Parts 1100—1199)
- XII Department of Transportation (Parts 1200—1299)
- XIII Department of Commerce (Parts 1300—1399)
- $XIV \quad \ Department \ of \ the \ Interior \ (Parts \ 1400-1499)$
- XV Environmental Protection Agency (Parts 1500—1599)
- XVIII National Aeronautics and Space Administration (Parts 1800—1899)
 - XX United States Nuclear Regulatory Commission (Parts 2000—2099)
- XXII Corporation for National and Community Service (Parts 2200—2200)
- XXIII Social Security Administration (Parts 2300—2399)
- XXIV Housing and Urban Development (Parts 2400—2499)
- XXV National Science Foundation (Parts 2500—2599)
- $XXVI \quad National \ Archives \ and \ Records \ Administration \ (Parts \ 2600-2699)$
- $XXVII \quad Small \ Business \ Administration \ (Parts \ 2700-2799)$
- XXVIII Department of Justice (Parts 2800—2899)

Title 2—Grants and Agreements—Continued

Chap.

- XXX Department of Homeland Security (Parts 3000—3099)
- XXXI Institute of Museum and Library Services (Parts 3100-3199)
- XXXII National Endowment for the Arts (Parts 3200—3299)
- XXXIII National Endowment for the Humanities (Parts 3300—3399)
- XXXIV Department of Education (Parts 3400—3499)
- XXXV Export-Import Bank of the United States (Parts 3500—3599)
- XXXVII Peace Corps (Parts 3700—3799)
 - LVIII Election Assistance Commission (Parts 5800—5899)

Title 3—The President

I Executive Office of the President (Parts 100—199)

Title 4—Accounts

- I Government Accountability Office (Parts 1—199)
- II Recovery Accountability and Transparency Board (Parts 200—299)

Title 5—Administrative Personnel

- I Office of Personnel Management (Parts 1—1199)
- II Merit Systems Protection Board (Parts 1200—1299)
- III Office of Management and Budget (Parts 1300—1399)
- V The International Organizations Employees Loyalty Board (Parts 1500-1599)
- VI Federal Retirement Thrift Investment Board (Parts 1600—1699)
- VIII Office of Special Counsel (Parts 1800—1899)
 - IX Appalachian Regional Commission (Parts 1900—1999)
- XI Armed Forces Retirement Home (Parts 2100—2199)
- XIV Federal Labor Relations Authority, General Counsel of the Federal Labor Relations Authority and Federal Service Impasses Panel (Parts 2400—2499)
- XV Office of Administration, Executive Office of the President (Parts 2500—2599)
- XVI Office of Government Ethics (Parts 2600—2699)
- XXI Department of the Treasury (Parts 3100-3199)
- XXII Federal Deposit Insurance Corporation (Parts 3200—3299)
- XXIII Department of Energy (Parts 3300—3399)
- XXIV Federal Energy Regulatory Commission (Parts 3400—3499)
- XXV Department of the Interior (Parts 3500—3599)
- XXVI Department of Defense (Parts 3600—3699)
- XXVIII Department of Justice (Parts 3800—3899)
- XXIX Federal Communications Commission (Parts 3900—3999)
- XXX Farm Credit System Insurance Corporation (Parts 4000—4099)
- XXXI Farm Credit Administration (Parts 4100-4199)

Title 5—Administrative Personnel—Continued

| Ch | _ | n |
|----|---|---|

- XXXIII Overseas Private Investment Corporation (Parts 4300—4399)
- XXXIV Securities and Exchange Commission (Parts 4400—4499)
- XXXV Office of Personnel Management (Parts 4500—4599)
- XXXVII Federal Election Commission (Parts 4700—4799)
 - XL Interstate Commerce Commission (Parts 5000—5099)
 - XLI Commodity Futures Trading Commission (Parts 5100—5199)
 - XLII Department of Labor (Parts 5200-5299)
 - XLIII National Science Foundation (Parts 5300-5399)
 - XLV Department of Health and Human Services (Parts 5500—5599)
 - XLVI Postal Rate Commission (Parts 5600—5699)
 - XLVII Federal Trade Commission (Parts 5700—5799)
- XLVIII Nuclear Regulatory Commission (Parts 5800—5899)
 - XLIX Federal Labor Relations Authority (Parts 5900—5999)
 - L Department of Transportation (Parts 6000—6099)
 - LII Export-Import Bank of the United States (Parts 6200—6299)
 - LIII Department of Education (Parts 6300—6399)
 - LIV Environmental Protection Agency (Parts 6400—6499)
 - LV National Endowment for the Arts (Parts 6500—6599)
 - LVI National Endowment for the Humanities (Parts 6600—6699)
 - LVII General Services Administration (Parts 6700—6799)
- LVIII Board of Governors of the Federal Reserve System (Parts 6800—6899)
 - LIX National Aeronautics and Space Administration (Parts 6900—6999)
 - LX United States Postal Service (Parts 7000—7099)
 - LXI National Labor Relations Board (Parts 7100—7199)
- LXII Equal Employment Opportunity Commission (Parts 7200—7299)
- LXIII Inter-American Foundation (Parts 7300—7399)
- LXIV Merit Systems Protection Board (Parts 7400—7499)
- LXV Department of Housing and Urban Development (Parts 7500—7599)
- LXVI National Archives and Records Administration (Parts 7600—7699)
- LXVII Institute of Museum and Library Services (Parts 7700—7799)
- LXVIII Commission on Civil Rights (Parts 7800—7899)
 - LXIX Tennessee Valley Authority (Parts 7900—7999)
 - LXX Court Services and Offender Supervision Agency for the District of Columbia (Parts 8000—8099)
- LXXI Consumer Product Safety Commission (Parts 8100—8199)
- LXXIII Department of Agriculture (Parts 8300—8399)
- LXXIV Federal Mine Safety and Health Review Commission (Parts 8400—8499)
- LXXVI Federal Retirement Thrift Investment Board (Parts 8600—8699)
- LXXVII Office of Management and Budget (Parts 8700—8799)
- LXXX Federal Housing Finance Agency (Parts 9000—9099)
- LXXXII Special Inspector General for Iraq Reconstruction (Parts 9200—9299)

Title 5—Administrative Personnel—Continued

Chap

- LXXXIII Special Inspector General for Afghanistan Reconstruction (Parts 9300—9399)
- LXXXIV Bureau of Consumer Financial Protection (Parts 9400—9499)
- LXXXVI National Credit Union Administration (9600—9699)
 - XCVII Department of Homeland Security Human Resources Management System (Department of Homeland Security—Office of Personnel Management) (Parts 9700—9799)
 - XCVII Council of the Inspectors General on Integrity and Efficiency (Parts 9800—9899)

Title 6—Domestic Security

- I Department of Homeland Security, Office of the Secretary (Parts 1—99)
- X Privacy and Civil Liberties Oversight Board (Parts 1000—1099)

Title 7—Agriculture

- Subtitle A—Office of the Secretary of Agriculture (Parts 0—26)
- SUBTITLE B—REGULATIONS OF THE DEPARTMENT OF AGRICULTURE
- I Agricultural Marketing Service (Standards, Inspections, Marketing Practices), Department of Agriculture (Parts 27—209)
- II Food and Nutrition Service, Department of Agriculture (Parts 210—299)
- III Animal and Plant Health Inspection Service, Department of Agriculture (Parts 300—399)
- IV Federal Crop Insurance Corporation, Department of Agriculture (Parts 400—499)
- V Agricultural Research Service, Department of Agriculture (Parts 500—599)
- VI Natural Resources Conservation Service, Department of Agriculture (Parts 600—699)
- VII Farm Service Agency, Department of Agriculture (Parts 700—799)
- VIII Grain Inspection, Packers and Stockyards Administration (Federal Grain Inspection Service), Department of Agriculture (Parts 800—899)
- IX Agricultural Marketing Service (Marketing Agreements and Orders; Fruits, Vegetables, Nuts), Department of Agriculture (Parts 900—999)
- X Agricultural Marketing Service (Marketing Agreements and Orders; Milk), Department of Agriculture (Parts 1000—1199)
- XI Agricultural Marketing Service (Marketing Agreements and Orders; Miscellaneous Commodities), Department of Agriculture (Parts 1200—1299)
- XIV Commodity Credit Corporation, Department of Agriculture (Parts 1400—1499)
- XV Foreign Agricultural Service, Department of Agriculture (Parts 1500—1599)

Title 7—Agriculture—Continued

Chap.

- XVI Rural Telephone Bank, Department of Agriculture (Parts 1600—1699)
- XVII Rural Utilities Service, Department of Agriculture (Parts 1700—1799)
- XVIII Rural Housing Service, Rural Business-Cooperative Service, Rural Utilities Service, and Farm Service Agency, Department of Agriculture (Parts 1800—2099)
 - XX Local Television Loan Guarantee Board (Parts 2200—2299)
- XXV Office of Advocacy and Outreach, Department of Agriculture (Parts 2500—2599)
- XXVI Office of Inspector General, Department of Agriculture (Parts 2600—2699)
- XXVII Office of Information Resources Management, Department of Agriculture (Parts 2700—2799)
- XXVIII Office of Operations, Department of Agriculture (Parts 2800—2899)
- XXIX Office of Energy Policy and New Uses, Department of Agriculture (Parts 2900—2999)
- XXX Office of the Chief Financial Officer, Department of Agriculture (Parts 3000—3099)
- XXXI Office of Environmental Quality, Department of Agriculture (Parts 3100-3199)
- XXXII Office of Procurement and Property Management, Department of Agriculture (Parts 3200—3299)
- XXXIII Office of Transportation, Department of Agriculture (Parts 3300—3399)
- XXXIV National Institute of Food and Agriculture (Parts 3400—3499)
- XXXV Rural Housing Service, Department of Agriculture (Parts 3500—3509)
- XXXVI National Agricultural Statistics Service, Department of Agriculture (Parts 3600—3699)
- XXXVII Economic Research Service, Department of Agriculture (Parts 3700—3799)
- XXXVIII World Agricultural Outlook Board, Department of Agriculture (Parts 3800—3899)
 - XLI [Reserved]
 - XLII Rural Business-Cooperative Service and Rural Utilities Service, Department of Agriculture (Parts 4200—4299)

Title 8—Aliens and Nationality

- I Department of Homeland Security (Immigration and Naturalization) (Parts 1—499)
- V Executive Office for Immigration Review, Department of Justice (Parts 1000—1399)

Title 9—Animals and Animal Products

I Animal and Plant Health Inspection Service, Department of Agriculture (Parts 1—199)

Title 9—Animals and Animal Products—Continued

- II Grain Inspection, Packers and Stockyards Administration (Packers and Stockyards Programs), Department of Agriculture (Parts 200—299)
- III Food Safety and Inspection Service, Department of Agriculture (Parts 300—599)

Title 10—Energy

- I Nuclear Regulatory Commission (Parts 0—199)
- II Department of Energy (Parts 200—699)
- III Department of Energy (Parts 700—999)
- X Department of Energy (General Provisions) (Parts 1000—1099)
- XIII Nuclear Waste Technical Review Board (Parts 1300—1399)
- XVII Defense Nuclear Facilities Safety Board (Parts 1700—1799)
- XVIII Northeast Interstate Low-Level Radioactive Waste Commission (Parts 1800—1899)

Title 11—Federal Elections

- I Federal Election Commission (Parts 1—9099)
- II Election Assistance Commission (Parts 9400—9499)

Title 12—Banks and Banking

- I Comptroller of the Currency, Department of the Treasury (Parts 1—199)
- II Federal Reserve System (Parts 200—299)
- III Federal Deposit Insurance Corporation (Parts 300—399)
- IV Export-Import Bank of the United States (Parts 400—499)
- V Office of Thrift Supervision, Department of the Treasury (Parts 500—599)
- VI Farm Credit Administration (Parts 600—699)
- VII National Credit Union Administration (Parts 700—799)
- VIII Federal Financing Bank (Parts 800-899)
- IX Federal Housing Finance Board (Parts 900—999)
- X Bureau of Consumer Financial Protection (Parts 1000—1099)
- XI Federal Financial Institutions Examination Council (Parts 1100-1199)
- XII Federal Housing Finance Agency (Parts 1200—1299)
- XIII Financial Stability Oversight Council (Parts 1300—1399)
- XIV Farm Credit System Insurance Corporation (Parts 1400—1499)
- XV Department of the Treasury (Parts 1500—1599)
- XVI Office of Financial Research (Parts 1600—1699)
- XVII Office of Federal Housing Enterprise Oversight, Department of Housing and Urban Development (Parts 1700—1799)

Title 13—Business Credit and Assistance

Chap.

- I Small Business Administration (Parts 1—199)
- III Economic Development Administration, Department of Commerce (Parts 300—399)
- IV Emergency Steel Guarantee Loan Board (Parts 400—499)
- V Emergency Oil and Gas Guaranteed Loan Board (Parts 500-599)

Title 14—Aeronautics and Space

- I Federal Aviation Administration, Department of Transportation (Parts 1—199)
- II Office of the Secretary, Department of Transportation (Aviation Proceedings) (Parts 200—399)
- III Commercial Space Transportation, Federal Aviation Administration, Department of Transportation (Parts 400—1199)
- V National Aeronautics and Space Administration (Parts 1200—1299)
- VI Air Transportation System Stabilization (Parts 1300—1399)

Title 15—Commerce and Foreign Trade

- Subtitle A—Office of the Secretary of Commerce (Parts 0—29)
- SUBTITLE B—REGULATIONS RELATING TO COMMERCE AND FOREIGN TRADE
- I Bureau of the Census, Department of Commerce (Parts 30—199)
- II National Institute of Standards and Technology, Department of Commerce (Parts 200—299)
- III International Trade Administration, Department of Commerce (Parts 300—399)
- IV Foreign-Trade Zones Board, Department of Commerce (Parts 400-499)
- VII Bureau of Industry and Security, Department of Commerce (Parts 700—799)
- VIII Bureau of Economic Analysis, Department of Commerce (Parts 800—899)
- IX National Oceanic and Atmospheric Administration, Department of Commerce (Parts 900—999)
- XI Technology Administration, Department of Commerce (Parts 1100—1199)
- XIII East-West Foreign Trade Board (Parts 1300—1399)
- XIV Minority Business Development Agency (Parts 1400—1499)

 SUBTITLE C—REGULATIONS RELATING TO FOREIGN TRADE AGREEMENTS
- XX Office of the United States Trade Representative (Parts 2000—2099)
 - Subtitle D—Regulations Relating to Telecommunications and Information
- XXIII National Telecommunications and Information Administration,
 Department of Commerce (Parts 2300—2399)

Title 16—Commercial Practices

Chap.

- I Federal Trade Commission (Parts 0—999)
- II Consumer Product Safety Commission (Parts 1000—1799)

Title 17—Commodity and Securities Exchanges

- I Commodity Futures Trading Commission (Parts 1—199)
- II Securities and Exchange Commission (Parts 200—399)
- IV Department of the Treasury (Parts 400—499)

Title 18—Conservation of Power and Water Resources

- I Federal Energy Regulatory Commission, Department of Energy (Parts 1—399)
- III Delaware River Basin Commission (Parts 400—499)
- VI Water Resources Council (Parts 700—799)
- VIII Susquehanna River Basin Commission (Parts 800—899)
- XIII Tennessee Valley Authority (Parts 1300—1399)

Title 19—Customs Duties

- I U.S. Customs and Border Protection, Department of Homeland Security; Department of the Treasury (Parts 0—199)
- II United States International Trade Commission (Parts 200—299)
- III International Trade Administration, Department of Commerce (Parts 300—399)
- IV U.S. Immigration and Customs Enforcement, Department of Homeland Security (Parts 400—599)

Title 20—Employees' Benefits

- I Office of Workers' Compensation Programs, Department of Labor (Parts 1—199)
- II Railroad Retirement Board (Parts 200—399)
- III Social Security Administration (Parts 400—499)
- IV Employees' Compensation Appeals Board, Department of Labor (Parts 500—599)
- V Employment and Training Administration, Department of Labor (Parts 600—699)
- VI Office of Workers' Compensation Programs, Department of Labor (Parts 700—799)
- VII Benefits Review Board, Department of Labor (Parts 800—899)
- VIII Joint Board for the Enrollment of Actuaries (Parts 900—999)
- IX Office of the Assistant Secretary for Veterans' Employment and Training Service, Department of Labor (Parts 1000—1099)

Title 21—Food and Drugs

Chap.

- I Food and Drug Administration, Department of Health and Human Services (Parts 1—1299)
- II Drug Enforcement Administration, Department of Justice (Parts 1300—1399)
- III Office of National Drug Control Policy (Parts 1400—1499)

Title 22—Foreign Relations

- I Department of State (Parts 1—199)
- II Agency for International Development (Parts 200—299)
- III Peace Corps (Parts 300—399)
- IV International Joint Commission, United States and Canada (Parts 400—499)
- V Broadcasting Board of Governors (Parts 500—599)
- VII Overseas Private Investment Corporation (Parts 700—799)
- IX Foreign Service Grievance Board (Parts 900—999)
- X Inter-American Foundation (Parts 1000—1099)
- XI International Boundary and Water Commission, United States and Mexico, United States Section (Parts 1100—1199)
- XII United States International Development Cooperation Agency (Parts 1200—1299)
- XIII Millennium Challenge Corporation (Parts 1300—1399)
- XIV Foreign Service Labor Relations Board; Federal Labor Relations Authority; General Counsel of the Federal Labor Relations Authority; and the Foreign Service Impasse Disputes Panel (Parts 1400—1499)
- XV African Development Foundation (Parts 1500—1599)
- XVI Japan-United States Friendship Commission (Parts 1600—1699)
- XVII United States Institute of Peace (Parts 1700—1799)

Title 23—Highways

- I Federal Highway Administration, Department of Transportation (Parts 1—999)
- II National Highway Traffic Safety Administration and Federal Highway Administration, Department of Transportation (Parts 1200—1299)
- III National Highway Traffic Safety Administration, Department of Transportation (Parts 1300—1399)

Title 24—Housing and Urban Development

- SUBTITLE A—OFFICE OF THE SECRETARY, DEPARTMENT OF HOUSING AND URBAN DEVELOPMENT (PARTS 0—99)
- Subtitle B—Regulations Relating to Housing and Urban Development
- I Office of Assistant Secretary for Equal Opportunity, Department of Housing and Urban Development (Parts 100—199)

Title 24—Housing and Urban Development—Continued

- II Office of Assistant Secretary for Housing-Federal Housing Commissioner, Department of Housing and Urban Development (Parts 200—299)
- III Government National Mortgage Association, Department of Housing and Urban Development (Parts 300—399)
- IV Office of Housing and Office of Multifamily Housing Assistance Restructuring, Department of Housing and Urban Development (Parts 400—499)
- V Office of Assistant Secretary for Community Planning and Development, Department of Housing and Urban Development (Parts 500—599)
- VI Office of Assistant Secretary for Community Planning and Development, Department of Housing and Urban Development (Parts 600—699) [Reserved]
- VII Office of the Secretary, Department of Housing and Urban Development (Housing Assistance Programs and Public and Indian Housing Programs) (Parts 700—799)
- VIII Office of the Assistant Secretary for Housing—Federal Housing Commissioner, Department of Housing and Urban Development (Section 8 Housing Assistance Programs, Section 202 Direct Loan Program, Section 202 Supportive Housing for the Elderly Program and Section 811 Supportive Housing for Persons With Disabilities Program) (Parts 800—899)
 - IX Office of Assistant Secretary for Public and Indian Housing, Department of Housing and Urban Development (Parts 900—1699)
 - X Office of Assistant Secretary for Housing—Federal Housing Commissioner, Department of Housing and Urban Development (Interstate Land Sales Registration Program) (Parts 1700—1799)
- XII Office of Inspector General, Department of Housing and Urban Development (Parts 2000—2099)
- XV Emergency Mortgage Insurance and Loan Programs, Department of Housing and Urban Development (Parts 2700—2799)
- XX Office of Assistant Secretary for Housing—Federal Housing Commissioner, Department of Housing and Urban Development (Parts 3200—3899)
- XXIV Board of Directors of the HOPE for Homeowners Program (Parts 4000—4099)
- XXV Neighborhood Reinvestment Corporation (Parts 4100—4199)

Title 25—Indians

- I Bureau of Indian Affairs, Department of the Interior (Parts 1—299)
- II Indian Arts and Crafts Board, Department of the Interior (Parts 300—399)
- III National Indian Gaming Commission, Department of the Interior (Parts 500—599)
- IV Office of Navajo and Hopi Indian Relocation (Parts 700—799)
- V Bureau of Indian Affairs, Department of the Interior, and Indian Health Service, Department of Health and Human Services (Part 900)

Title 25—Indians—Continued

Chap.

- VI Office of the Assistant Secretary-Indian Affairs, Department of the Interior (Parts 1000—1199)
- VII Office of the Special Trustee for American Indians, Department of the Interior (Parts 1200—1299)

Title 26—Internal Revenue

I Internal Revenue Service, Department of the Treasury (Parts 1—End)

Title 27—Alcohol, Tobacco Products and Firearms

- I Alcohol and Tobacco Tax and Trade Bureau, Department of the Treasury (Parts 1—399)
- II Bureau of Alcohol, Tobacco, Firearms, and Explosives, Department of Justice (Parts 400—699)

Title 28—Judicial Administration

- I Department of Justice (Parts 0—299)
- III Federal Prison Industries, Inc., Department of Justice (Parts 300—399)
- V Bureau of Prisons, Department of Justice (Parts 500-599)
- VI Offices of Independent Counsel, Department of Justice (Parts 600—699)
- VII Office of Independent Counsel (Parts 700—799)
- VIII Court Services and Offender Supervision Agency for the District of Columbia (Parts 800—899)
- IX National Crime Prevention and Privacy Compact Council (Parts 900—999)
- XI Department of Justice and Department of State (Parts 1100—1199)

Title 29—Labor

- SUBTITLE A—OFFICE OF THE SECRETARY OF LABOR (PARTS 0—99) SUBTITLE B—REGULATIONS RELATING TO LABOR
- I National Labor Relations Board (Parts 100—199)
- II Office of Labor-Management Standards, Department of Labor (Parts 200—299)
- III National Railroad Adjustment Board (Parts 300—399)
- IV Office of Labor-Management Standards, Department of Labor (Parts 400—499)
- V Wage and Hour Division, Department of Labor (Parts 500—899)
- IX Construction Industry Collective Bargaining Commission (Parts 900—999)
- X National Mediation Board (Parts 1200—1299)
- XII Federal Mediation and Conciliation Service (Parts 1400—1499)
- $XIV \quad \ Equal \ Employment \ Opportunity \ Commission \ (Parts \ 1600-1699)$

Title 29—Labor—Continued

Chap.

- XVII Occupational Safety and Health Administration, Department of Labor (Parts 1900—1999)
- XX Occupational Safety and Health Review Commission (Parts 2200-2499)
- XXV Employee Benefits Security Administration, Department of Labor (Parts 2500—2599)
- XXVII Federal Mine Safety and Health Review Commission (Parts 2700—2799)
 - XL Pension Benefit Guaranty Corporation (Parts 4000—4999)

Title 30—Mineral Resources

- I Mine Safety and Health Administration, Department of Labor (Parts 1—199)
- II Bureau of Safety and Environmental Enforcement, Department of the Interior (Parts 200—299)
- IV Geological Survey, Department of the Interior (Parts 400-499)
- V Bureau of Ocean Energy Management, Department of the Interior (Parts 500—599)
- VII Office of Surface Mining Reclamation and Enforcement, Department of the Interior (Parts 700—999)
- XII Office of Natural Resources Revenue, Department of the Interior (Parts 1200—1299)

Title 31—Money and Finance: Treasury

- Subtitle A—Office of the Secretary of the Treasury (Parts 0—50)
- SUBTITLE B—REGULATIONS RELATING TO MONEY AND FINANCE
- I Monetary Offices, Department of the Treasury (Parts 51—199)
- II Fiscal Service, Department of the Treasury (Parts 200—399)
- IV Secret Service, Department of the Treasury (Parts 400—499)
- V Office of Foreign Assets Control, Department of the Treasury (Parts 500—599)
- VI Bureau of Engraving and Printing, Department of the Treasury (Parts 600—699)
- VII Federal Law Enforcement Training Center, Department of the Treasury (Parts 700—799)
- VIII Office of International Investment, Department of the Treasury (Parts 800—899)
- IX Federal Claims Collection Standards (Department of the Treasury—Department of Justice) (Parts 900—999)
- X Financial Crimes Enforcement Network, Department of the Treasury (Parts 1000—1099)

Title 32—National Defense

SUBTITLE A—DEPARTMENT OF DEFENSE

I Office of the Secretary of Defense (Parts 1—399)

Title 32—National Defense—Continued

- Chap.
 - V Department of the Army (Parts 400—699)
 - VI Department of the Navy (Parts 700—799)
- VII Department of the Air Force (Parts 800—1099)

 SUBTITLE B—OTHER REGULATIONS RELATING TO NATIONAL DEFENSE
- XII Defense Logistics Agency (Parts 1200—1299)
- XVI Selective Service System (Parts 1600—1699)
- XVII Office of the Director of National Intelligence (Parts 1700—1799)
- XVIII National Counterintelligence Center (Parts 1800—1899)
 - XIX Central Intelligence Agency (Parts 1900—1999)
 - XX Information Security Oversight Office, National Archives and Records Administration (Parts 2000—2099)
- XXI National Security Council (Parts 2100—2199)
- XXIV Office of Science and Technology Policy (Parts 2400—2499)
- XXVII Office for Micronesian Status Negotiations (Parts 2700—2799)
- XXVIII Office of the Vice President of the United States (Parts 2800—2899)

Title 33—Navigation and Navigable Waters

- I Coast Guard, Department of Homeland Security (Parts 1—199)
- II Corps of Engineers, Department of the Army (Parts 200—399)
- IV Saint Lawrence Seaway Development Corporation, Department of Transportation (Parts 400—499)

Title 34—Education

- SUBTITLE A—OFFICE OF THE SECRETARY, DEPARTMENT OF EDUCATION (PARTS 1—99)
- SUBTITLE B—REGULATIONS OF THE OFFICES OF THE DEPARTMENT OF EDUCATION
- I Office for Civil Rights, Department of Education (Parts 100—199)
- II Office of Elementary and Secondary Education, Department of Education (Parts 200—299)
- III Office of Special Education and Rehabilitative Services, Department of Education (Parts 300—399)
- IV Office of Vocational and Adult Education, Department of Education (Parts 400—499)
- V Office of Bilingual Education and Minority Languages Affairs, Department of Education (Parts 500-599)
- VI Office of Postsecondary Education, Department of Education (Parts 600—699)
- VII Office of Educational Research and Improvement, Department of Education (Parts 700—799) [Reserved]
 - SUBTITLE C—REGULATIONS RELATING TO EDUCATION
- XI National Institute for Literacy (Parts 1100—1199)
- $XII \quad \ National \ Council \ on \ Disability \ (Parts \ 1200-1299)$

Title 35 [Reserved]

Chap.

Title 36—Parks, Forests, and Public Property

- I National Park Service, Department of the Interior (Parts 1—199)
- II Forest Service, Department of Agriculture (Parts 200—299)
- III Corps of Engineers, Department of the Army (Parts 300—399)
- IV American Battle Monuments Commission (Parts 400—499)
- V Smithsonian Institution (Parts 500—599)
- VI [Reserved]
- VII Library of Congress (Parts 700—799)
- VIII Advisory Council on Historic Preservation (Parts 800—899)
 - IX Pennsylvania Avenue Development Corporation (Parts 900—999)
 - X Presidio Trust (Parts 1000—1099)
 - XI Architectural and Transportation Barriers Compliance Board (Parts 1100—1199)
- XII National Archives and Records Administration (Parts 1200—1299)
- XV Oklahoma City National Memorial Trust (Parts 1500—1599)
- XVI Morris K. Udall Scholarship and Excellence in National Environmental Policy Foundation (Parts 1600—1699)

Title 37—Patents, Trademarks, and Copyrights

- I United States Patent and Trademark Office, Department of Commerce (Parts 1—199)
- II Copyright Office, Library of Congress (Parts 200—299)
- III Copyright Royalty Board, Library of Congress (Parts 300—399)
- IV Assistant Secretary for Technology Policy, Department of Commerce (Parts 400—599)

Title 38—Pensions, Bonuses, and Veterans' Relief

- I Department of Veterans Affairs (Parts 0—199)
- II Armed Forces Retirement Home (Parts 200—299)

Title 39—Postal Service

- I United States Postal Service (Parts 1—999)
- III Postal Regulatory Commission (Parts 3000—3099)

Title 40—Protection of Environment

- I Environmental Protection Agency (Parts 1—1099)
- IV Environmental Protection Agency and Department of Justice (Parts 1400—1499)
- V Council on Environmental Quality (Parts 1500—1599)
- VI Chemical Safety and Hazard Investigation Board (Parts 1600—

Title 40—Protection of Environment—Continued

Chap.

VII Environmental Protection Agency and Department of Defense; Uniform National Discharge Standards for Vessels of the Armed Forces (Parts 1700—1799)

Title 41—Public Contracts and Property Management

- SUBTITLE A—FEDERAL PROCUREMENT REGULATIONS SYSTEM [NOTE]
- SUBTITLE B—OTHER PROVISIONS RELATING TO PUBLIC CONTRACTS
- Public Contracts, Department of Labor (Parts 50-1-50-999)
- 51 Committee for Purchase From People Who Are Blind or Severely Disabled (Parts 51-1—51-99)
- 60 Office of Federal Contract Compliance Programs, Equal Employment Opportunity, Department of Labor (Parts 60–1—60–999)
- 61 Office of the Assistant Secretary for Veterans' Employment and Training Service, Department of Labor (Parts 61–1—61–999)
- 62—100 [Reserved]
 - SUBTITLE C—FEDERAL PROPERTY MANAGEMENT REGULATIONS SYSTEM
 - 101 Federal Property Management Regulations (Parts 101–1—101–99)
 - 102 Federal Management Regulation (Parts 102–1—102–299)
- 103—104 [Reserved]
 - 105 General Services Administration (Parts 105-1—105-999)
 - 109 Department of Energy Property Management Regulations (Parts 109-1-109-99)
 - 114 Department of the Interior (Parts 114-1—114-99)
 - 115 Environmental Protection Agency (Parts 115–1—115–99)
 - 128 Department of Justice (Parts 128–1—128–99)
- 129—200 [Reserved]
 - SUBTITLE D—OTHER PROVISIONS RELATING TO PROPERTY MANAGE-MENT [RESERVED]
 - SUBTITLE E—FEDERAL INFORMATION RESOURCES MANAGEMENT REGULATIONS SYSTEM [RESERVED]
 - SUBTITLE F—FEDERAL TRAVEL REGULATION SYSTEM
 - 300 General (Parts 300-1-300-99)
 - 301 Temporary Duty (TDY) Travel Allowances (Parts 301–1—301–99)
 - 302 Relocation Allowances (Parts 302–1—302–99)
 - 303 Payment of Expenses Connected with the Death of Certain Employees (Part 303-1—303-99)
 - 304 Payment of Travel Expenses from a Non-Federal Source (Parts 304-1-304-99)

Title 42—Public Health

- I Public Health Service, Department of Health and Human Services (Parts 1—199)
- IV Centers for Medicare & Medicaid Services, Department of Health and Human Services (Parts 400—599)

Title 42—Public Health—Continued

Chap.

V Office of Inspector General-Health Care, Department of Health and Human Services (Parts 1000—1999)

Title 43—Public Lands: Interior

- Subtitle A—Office of the Secretary of the Interior (Parts 1—199)
- SUBTITLE B—REGULATIONS RELATING TO PUBLIC LANDS
- I Bureau of Reclamation, Department of the Interior (Parts 400—999)
- II Bureau of Land Management, Department of the Interior (Parts 1000—9999)
- III Utah Reclamation Mitigation and Conservation Commission (Parts 10000—10099)

Title 44—Emergency Management and Assistance

- I Federal Emergency Management Agency, Department of Homeland Security (Parts 0—399)
- IV Department of Commerce and Department of Transportation (Parts 400—499)

Title 45—Public Welfare

- Subtitle A—Department of Health and Human Services (Parts 1—199)
- SUBTITLE B—REGULATIONS RELATING TO PUBLIC WELFARE
- II Office of Family Assistance (Assistance Programs), Administration for Children and Families, Department of Health and Human Services (Parts 200—299)
- III Office of Child Support Enforcement (Child Support Enforcement Program), Administration for Children and Families, Department of Health and Human Services (Parts 300—399)
- IV Office of Refugee Resettlement, Administration for Children and Families, Department of Health and Human Services (Parts 400—499)
- V Foreign Claims Settlement Commission of the United States, Department of Justice (Parts 500—599)
- VI National Science Foundation (Parts 600—699)
- VII Commission on Civil Rights (Parts 700—799)
- VIII Office of Personnel Management (Parts 800-899)
 - X Office of Community Services, Administration for Children and Families, Department of Health and Human Services (Parts 1000—1099)
 - XI National Foundation on the Arts and the Humanities (Parts 1100—1199)
- XII Corporation for National and Community Service (Parts 1200—1299)
- XIII Office of Human Development Services, Department of Health and Human Services (Parts 1300—1399)

Title 45—Public Welfare—Continued

Chap.

- XVI Legal Services Corporation (Parts 1600—1699)
- XVII National Commission on Libraries and Information Science (Parts 1700—1799)
- XVIII Harry S. Truman Scholarship Foundation (Parts 1800—1899)
 - XXI Commission on Fine Arts (Parts 2100—2199)
- XXIII Arctic Research Commission (Part 2301)
- XXIV James Madison Memorial Fellowship Foundation (Parts 2400—2499)
- XXV Corporation for National and Community Service (Parts 2500—2599)

Title 46—Shipping

- I Coast Guard, Department of Homeland Security (Parts 1—199)
- II Maritime Administration, Department of Transportation (Parts 200-399)
- III Coast Guard (Great Lakes Pilotage), Department of Homeland Security (Parts 400—499)
- IV Federal Maritime Commission (Parts 500-599)

Title 47—Telecommunication

- I Federal Communications Commission (Parts 0—199)
- II Office of Science and Technology Policy and National Security Council (Parts 200—299)
- III National Telecommunications and Information Administration, Department of Commerce (Parts 300—399)
- IV National Telecommunications and Information Administration, Department of Commerce, and National Highway Traffic Safety Administration, Department of Transportation (Parts 400— 499)

Title 48—Federal Acquisition Regulations System

- 1 Federal Acquisition Regulation (Parts 1—99)
- 2 Defense Acquisition Regulations System, Department of Defense (Parts 200-299)
- 3 Health and Human Services (Parts 300—399)
- 4 Department of Agriculture (Parts 400—499)
- $5 \quad \ \, \text{General Services Administration (Parts 500-599)}$
- 6 Department of State (Parts 600—699)
- 7 Agency for International Development (Parts 700—799)
- 8 Department of Veterans Affairs (Parts 800—899)
- 9 Department of Energy (Parts 900—999)
- 10 Department of the Treasury (Parts 1000—1099)
- $12 \quad \text{Department of Transportation (Parts 1200-1299)} \\$
- $13 \quad \ \, Department \ of \ Commerce \ (Parts \ 1300-1399)$
- 14 Department of the Interior (Parts 1400—1499)

Title 48—Federal Acquisition Regulations System—Continued

Char

- 15 Environmental Protection Agency (Parts 1500—1599)
- 16 Office of Personnel Management, Federal Employees Health Benefits Acquisition Regulation (Parts 1600—1699)
- 17 Office of Personnel Management (Parts 1700—1799)
- 18 National Aeronautics and Space Administration (Parts 1800—1899)
- 19 Broadcasting Board of Governors (Parts 1900—1999)
- 20 Nuclear Regulatory Commission (Parts 2000—2099)
- 21 Office of Personnel Management, Federal Employees Group Life Insurance Federal Acquisition Regulation (Parts 2100—2199)
- 23 Social Security Administration (Parts 2300—2399)
- 24 Department of Housing and Urban Development (Parts 2400—2499)
- 25 National Science Foundation (Parts 2500—2599)
- 28 Department of Justice (Parts 2800—2899)
- 29 Department of Labor (Parts 2900—2999)
- 30 Department of Homeland Security, Homeland Security Acquisition Regulation (HSAR) (Parts 3000—3099)
- 34 Department of Education Acquisition Regulation (Parts 3400—3499)
- 51 Department of the Army Acquisition Regulations (Parts 5100—5199)
- 52 Department of the Navy Acquisition Regulations (Parts 5200—5299)
- 53 Department of the Air Force Federal Acquisition Regulation Supplement (Parts 5300—5399) [Reserved]
- 54 Defense Logistics Agency, Department of Defense (Parts 5400—5499)
- 57 African Development Foundation (Parts 5700—5799)
- 61 Civilian Board of Contract Appeals, General Services Administration (Parts 6100—6199)
- 63 Department of Transportation Board of Contract Appeals (Parts 6300—6399)
- 99 Cost Accounting Standards Board, Office of Federal Procurement Policy, Office of Management and Budget (Parts 9900— 9999)

Title 49—Transportation

- Subtitle A—Office of the Secretary of Transportation (Parts 1—99)
- SUBTITLE B—OTHER REGULATIONS RELATING TO TRANSPORTATION
- I Pipeline and Hazardous Materials Safety Administration, Department of Transportation (Parts 100—199)
- II Federal Railroad Administration, Department of Transportation (Parts 200—299)
- III Federal Motor Carrier Safety Administration, Department of Transportation (Parts 300—399)
- IV Coast Guard, Department of Homeland Security (Parts 400-499)

Title 49—Transportation—Continued

Chap.

- V National Highway Traffic Safety Administration, Department of Transportation (Parts 500—599)
- VI Federal Transit Administration, Department of Transportation (Parts 600—699)
- VII National Railroad Passenger Corporation (AMTRAK) (Parts 700—799)
- VIII National Transportation Safety Board (Parts 800-999)
 - X Surface Transportation Board, Department of Transportation (Parts 1000—1399)
 - XI Research and Innovative Technology Administration, Department of Transportation (Parts 1400—1499) [Reserved]
- XII Transportation Security Administration, Department of Homeland Security (Parts 1500—1699)

Title 50—Wildlife and Fisheries

- I United States Fish and Wildlife Service, Department of the Interior (Parts 1—199)
- II National Marine Fisheries Service, National Oceanic and Atmospheric Administration, Department of Commerce (Parts 200—299)
- III International Fishing and Related Activities (Parts 300—399)
- IV Joint Regulations (United States Fish and Wildlife Service, Department of the Interior and National Marine Fisheries Service, National Oceanic and Atmospheric Administration, Department of Commerce); Endangered Species Committee Regulations (Parts 400—499)
- V Marine Mammal Commission (Parts 500-599)
- VI Fishery Conservation and Management, National Oceanic and Atmospheric Administration, Department of Commerce (Parts 600—699)

CFR Index and Finding Aids

Subject/Agency Index
List of Agency Prepared Indexes
Parallel Tables of Statutory Authorities and Rules
List of CFR Titles, Chapters, Subchapters, and Parts
Alphabetical List of Agencies Appearing in the CFR

Alphabetical List of Agencies Appearing in the CFR (Revised as of July 1, 2013)

| Agency | CFR Title, Subtitle or
Chapter |
|-----------------------------------------------------------|-----------------------------------|
| Administrative Committee of the Federal Register | 1. I |
| Administrative Conference of the United States | 1, III |
| Advisory Council on Historic Preservation | 36, VIII |
| Advocacy and Outreach, Office of | 7, XXV |
| Afghanistan Reconstruction, Special Inspector General for | 22, LXXXIII |
| African Development Foundation | 22, XV |
| Federal Acquisition Regulation | 48, 57 |
| Agency for International Development | 2, VII; 22, II |
| Federal Acquisition Regulation | 48, 7 |
| Agricultural Marketing Service | 7, I, IX, X, XI |
| Agricultural Research Service | 7, V |
| Agriculture Department | 2, IV; 5, LXXIII |
| Advocacy and Outreach, Office of | 7, XXV |
| Agricultural Marketing Service | 7, I, IX, X, XI |
| Agricultural Research Service | 7, V |
| Animal and Plant Health Inspection Service | 7, III; 9, I |
| Chief Financial Officer, Office of | 7, XXX |
| Commodity Credit Corporation | 7, XIV |
| Economic Research Service | 7, XXXVII |
| Energy Policy and New Uses, Office of | 2, IX; 7, XXIX |
| Environmental Quality, Office of | 7, XXXI |
| Farm Service Agency | 7, VII, XVIII |
| Federal Acquisition Regulation | 48, 4 |
| Federal Crop Insurance Corporation | 7, IV |
| Food and Nutrition Service | 7, II |
| Food Safety and Inspection Service | 9, III |
| Foreign Agricultural Service | 7, XV |
| Forest Service | 36, II |
| Grain Inspection, Packers and Stockyards Administration | 7, VIII; 9, II |
| Information Resources Management, Office of | 7, XXVII |
| Inspector General, Office of | 7, XXVI |
| National Agricultural Library | 7, XLI |
| National Agricultural Statistics Service | 7, XXXVI |
| National Institute of Food and Agriculture | 7, XXXIV |
| Natural Resources Conservation Service | 7, VI |
| Operations, Office of | 7, XXVIII |
| Procurement and Property Management, Office of | 7, XXXII |
| Rural Business-Cooperative Service | 7, XVIII, XLII, L |
| Rural Development Administration | 7, XLII |
| Rural Housing Service | 7, XVIII, XXXV, L |
| Rural Telephone Bank | 7, XVI |
| Rural Utilities Service | 7, XVII, XVIII, XLII, L |
| Secretary of Agriculture, Office of | 7, Subtitle A |
| Transportation, Office of | 7, XXXIII |
| World Agricultural Outlook Board | 7, XXXVIII |
| Air Force Department | 32, VII |
| Federal Acquisition Regulation Supplement | 48, 53 |
| Air Transportation Stabilization Board | 14, VI |
| Alcohol and Tobacco Tax and Trade Bureau | 27, I |
| Alcohol, Tobacco, Firearms, and Explosives, Bureau of | 27, II |
| AMTRAK | 49, VII |
| American Battle Monuments Commission | 36, IV |
| American Indians, Office of the Special Trustee | 25, VII |

| | CFR Title, Subtitle or |
|-------------------------------------------------------------------------------------------------------------------------|----------------------------------|
| Agency | Chapter |
| Animal and Plant Health Inspection Service | 7, III; 9, I |
| Appalachian Regional Commission
Architectural and Transportation Barriers Compliance Board | 5, IX
36, XI |
| Arctic Research Commission | 45, XXIII |
| Armed Forces Retirement Home | 5, XI |
| Army Department | 32, V |
| Engineers, Corps of | 33, II; 36, III
48, 51 |
| Federal Acquisition Regulation
Bilingual Education and Minority Languages Affairs, Office of | 34, V |
| Blind or Severely Disabled, Committee for Purchase from | 41, 51 |
| People Who Are | |
| Broadcasting Board of Governors | 22, V |
| Federal Acquisition Regulation
Bureau of Ocean Energy Management, Regulation, and | 48, 19
30, II |
| Enforcement | 50, 11 |
| Census Bureau | 15, I |
| Centers for Medicare & Medicaid Services | 42, IV |
| Central Intelligence Agency | 32, XIX |
| Chemical Safety and Hazardous Investigation Board
Chief Financial Officer, Office of | 40, VI
7, XXX |
| Child Support Enforcement, Office of | 45, III |
| Children and Families, Administration for | 45, II, III, IV, X |
| Civil Rights, Commission on | 5, LXVIII; 45, VII |
| Civil Rights, Office for | 34, I |
| Council of the Inspectors General on Integrity and Efficiency
Court Services and Offender Supervision Agency for the | 5, XCVIII
5, LXX |
| District of Columbia | 0, 11222 |
| Coast Guard | 33, I; 46, I; 49, IV |
| Coast Guard (Great Lakes Pilotage) | 46, III |
| Commerce Department
Census Bureau | 2, XIII; 44, IV; 50, VI
15, I |
| Economic Analysis, Bureau of | 15, 1
15, VIII |
| Economic Development Administration | 13, III |
| Emergency Management and Assistance | 44, IV |
| Federal Acquisition Regulation | 48, 13 |
| Foreign-Trade Zones Board
Industry and Security, Bureau of | 15, IV
15, VII |
| Industry and Security, Bureau of
International Trade Administration | 15, VII
15, III; 19, III |
| National Institute of Standards and Technology | 15, II |
| National Marine Fisheries Service | 50, II, IV |
| National Oceanic and Atmospheric Administration | 15, IX; 50, II, III, IV, VI |
| National Telecommunications and Information Administration | 15, XXIII; 47, III, IV |
| National Weather Service | 15, IX |
| Patent and Trademark Office, United States | 37, I |
| Productivity, Technology and Innovation, Assistant | 37, IV |
| Secretary for | 15 C1+:+1- A |
| Secretary of Commerce, Office of
Technology Administration | 15, Subtitle A
15, XI |
| Technology Policy, Assistant Secretary for | 37, IV |
| Commercial Space Transportation | 14, III |
| Commodity Credit Corporation | 7, XIV |
| Commodity Futures Trading Commission | 5, XLI; 17, I |
| Community Planning and Development, Office of Assistant
Secretary for | 24, V, VI |
| Community Services, Office of | 45, X |
| Comptroller of the Currency | 12, I |
| Construction Industry Collective Bargaining Commission | 29, IX |
| Consumer Financial Protection Bureau | 5, LXXXIV; 12, X |
| Consumer Product Safety Commission Copyright Office | 5, LXXI; 16, II
37, II |
| Copyright Conce
Copyright Royalty Board | 37, III |
| Corporation for National and Community Service | 2, XXII; 45, XII, XXV |
| Cost Accounting Standards Board | 48, 99 |
| Council on Environmental Quality | 40, V
5, LXX; 28, VIII |
| Court Services and Offender Supervision Agency for the
District of Columbia | 0, LAA; 20, VIII |
| Dissilor of Columbia | |

| Agency | CFR Title, Subtitle or
Chapter |
|----------------------------------------------------------------------------------------------|--------------------------------------------|
| Customs and Border Protection | 19, I |
| Defense Contract Audit Agency | 32, I |
| Defense Department | 2, XI; 5, XXVI; 32,
Subtitle A; 40, VII |
| Advanced Research Projects Agency | 32, I |
| Air Force Department | 32, VII |
| Army Department | 32, V; 33, II; 36, III, 48, |
| | 51 |
| Defense Acquisition Regulations System | 48, 2 |
| Defense Intelligence Agency
Defense Logistics Agency | 32, I
32, I, XII; 48, 54 |
| Engineers, Corps of | 33, II; 36, III |
| National Imagery and Mapping Agency | 32, I |
| Navy Department | 32, VI; 48, 52 |
| Secretary of Defense, Office of | 2, XI; 32, I |
| Defense Contract Audit Agency
Defense Intelligence Agency | 32, I
32, I |
| Defense Logistics Agency | 32, XII; 48, 54 |
| Defense Nuclear Facilities Safety Board | 10, XVII |
| Delaware River Basin Commission | 18, III |
| District of Columbia, Court Services and Offender Supervision | 5, LXX; 28, VIII |
| Agency for the | 91 11 |
| Drug Enforcement Administration
East-West Foreign Trade Board | 21, II
15, XIII |
| Economic Analysis, Bureau of | 15, VIII |
| Economic Development Administration | 13, III |
| Economic Research Service | 7, XXXVII |
| Education, Department of Bilingual Education and Minority Languages Affairs, Office | 2, XXXIV; 5, LIII |
| Bilingual Education and Minority Languages Affairs, Office of | 34, V |
| Civil Rights, Office for | 34, I |
| Educational Research and Improvement, Office of | 34, VII |
| Elementary and Secondary Education, Office of | 34, II |
| Federal Acquisition Regulation | 48, 34 |
| Postsecondary Education, Office of
Secretary of Education, Office of | 34, VI
34, Subtitle A |
| Special Education and Rehabilitative Services, Office of | 34, III |
| Vocational and Adult Education, Office of | 34, IV |
| Educational Research and Improvement, Office of | 34, VII |
| Election Assistance Commission | 2, LVIII; 11, II |
| Elementary and Secondary Education, Office of
Emergency Oil and Gas Guaranteed Loan Board | 34, II
13, V |
| Emergency Steel Guarantee Loan Board | 13, IV |
| Employee Benefits Security Administration | 29, XXV |
| Employees' Compensation Appeals Board | 20, IV |
| Employees Loyalty Board | 5, V |
| Employment and Training Administration Employment Standards Administration | 20, V
20, VI |
| Endangered Species Committee | 50, IV |
| Energy, Department of | 2, IX; 5, XXIII; 10, II, |
| | III, X |
| Federal Acquisition Regulation | 48, 9 |
| Federal Energy Regulatory Commission Property Management Regulations | 5, XXIV; 18, I |
| Property Management Regulations Energy, Office of | 41, 109
7, XXIX |
| Engineers, Corps of | 33, II; 36, III |
| Engraving and Printing, Bureau of | 31, VI |
| Environmental Protection Agency | 2, XV; 5, LIV; 40, I, IV |
| Federal Acquisition Regulation | VII
48, 15 |
| Property Management Regulations | 41, 115 |
| Environmental Quality, Office of | 7, XXXI |
| Equal Employment Opportunity Commission | 5, LXII; 29, XIV |
| Equal Opportunity, Office of Assistant Secretary for | 24, I |
| Executive Office of the President Administration, Office of | 3, I
5, XV |
| Environmental Quality, Council on | 5, AV
40, V |
| · ··· • • · · · · · · · · · · · · · · · | - , . |

| | CFR Title, Subtitle or |
|------------------------------------------------------------------------------------------------|-----------------------------------|
| Agency
Management and Budget, Office of | Chapter
2, Subtitle A; 5, III, |
| W. H. 15 G. H. 15 H. 000 | LXXVII; 14, VI; 48, 99 |
| National Drug Control Policy, Office of
National Security Council | 21, III
32, XXI; 47, 2 |
| Presidential Documents | 3 |
| Science and Technology Policy, Office of | 32, XXIV; 47, II |
| Trade Representative, Office of the United States | 15, XX |
| Export-Import Bank of the United States
Family Assistance, Office of | 2, XXXV; 5, LII; 12, IV
45, II |
| Farm Credit Administration | 5, XXXI; 12, VI |
| Farm Credit System Insurance Corporation | 5, XXX; 12, XIV |
| Farm Service Agency | 7, VII, XVIII |
| Federal Acquisition Regulation
Federal Aviation Administration | 48, 1 |
| Commercial Space Transportation | 14, I
14, III |
| Federal Claims Collection Standards | 31, IX |
| Federal Communications Commission | 5, XXIX; 47, I |
| Federal Contract Compliance Programs, Office of | 41, 60 |
| Federal Crop Insurance Corporation Federal Deposit Insurance Corporation | 7, IV
5, XXII; 12, III |
| Federal Election Commission | 5, XXXVII; 11, I |
| Federal Emergency Management Agency | 44, I |
| Federal Employees Group Life Insurance Federal Acquisition | 48, 21 |
| Regulation Federal Employees Health Benefits Acquisition Regulation | 48, 16 |
| Federal Energy Regulatory Commission | 5, XXIV; 18, I |
| Federal Financial Institutions Examination Council | 12, XI |
| Federal Financing Bank
Federal Highway Administration | 12, VIII |
| Federal Home Loan Mortgage Corporation | 23, I, II
1, IV |
| Federal Housing Enterprise Oversight Office | 12, XVII |
| Federal Housing Finance Agency | 5, LXXX; 12, XII |
| Federal Housing Finance Board | 12, IX |
| Federal Labor Relations Authority Federal Law Enforcement Training Center | 5, XIV, XLIX; 22, XIV
31, VII |
| Federal Management Regulation | 41, 102 |
| Federal Maritime Commission | 46, IV |
| Federal Mediation and Conciliation Service
Federal Mine Safety and Health Review Commission | 29, XII
5, LXXIV; 29, XXVII |
| Federal Motor Carrier Safety Administration | 49, III |
| Federal Prison Industries, Inc. | 28, III |
| Federal Procurement Policy Office | 48, 99 |
| Federal Property Management Regulations
Federal Railroad Administration | 41, 101
49, II |
| Federal Register, Administrative Committee of | 1, I |
| Federal Register, Office of | 1, II |
| Federal Reserve System | 12, II |
| Board of Governors
Federal Retirement Thrift Investment Board | 5, LVIII
5, VI, LXXVI |
| Federal Service Impasses Panel | 5, XIV |
| Federal Trade Commission | 5, XLVII; 16, I |
| Federal Transit Administration | 49, VI |
| Federal Travel Regulation System
Financial Crimes Enforcement Network | 41, Subtitle F
31, X |
| Financial Research Office | 12, XVI |
| Financial Stability Oversight Council | 12, XIII |
| Fine Arts, Commission on | 45, XXI |
| Fiscal Service Fish and Wildlife Service, United States | 31, II |
| Food and Drug Administration | 50, I, IV
21, I |
| Food and Nutrition Service | 7, II |
| Food Safety and Inspection Service | 9, III |
| Foreign Agricultural Service
Foreign Assets Control, Office of | 7, XV |
| Foreign Claims Settlement Commission of the United States | 31, V
45, V |
| Foreign Service Grievance Board | 22, IX |
| Foreign Service Impasse Disputes Panel | 22, XIV |
| | |

| | CFR Title, Subtitle or |
|----------------------------------------------------------------------------------------------|----------------------------------|
| Agency | Chapter |
| Foreign Service Labor Relations Board | 22, XIV |
| Foreign-Trade Zones Board
Forest Service | 15, IV |
| General Services Administration | 36, II
5, LVII; 41, 105 |
| Contract Appeals, Board of | 48, 61 |
| Federal Acquisition Regulation | 48, 5 |
| Federal Management Regulation
Federal Property Management Regulations | 41, 102
41, 101 |
| Federal Travel Regulation System | 41, Subtitle F |
| General | 41, 300 |
| Payment From a Non-Federal Source for Travel Expenses | 41, 304 |
| Payment of Expenses Connected With the Death of Certain
Employees | 41, 303 |
| Relocation Allowances | 41, 302 |
| Temporary Duty (TDY) Travel Allowances | 41, 301 |
| Geological Survey
Government Accountability Office | 30, IV
4, I |
| Government Ethics, Office of | 5, XVI |
| Government National Mortgage Association | 24, III |
| Grain Inspection, Packers and Stockyards Administration | 7, VIII; 9, II |
| Harry S. Truman Scholarship Foundation
Health and Human Services, Department of | 45, XVIII
2, III; 5, XLV; 45, |
| Treaten and Italian Services, Department of | Subtitle A, |
| Centers for Medicare & Medicaid Services | 42, IV |
| Child Support Enforcement, Office of
Children and Families, Administration for | 45, III |
| Community Services, Office of | 45, II, III, IV, X
45, X |
| Family Assistance, Office of | 45, II |
| Federal Acquisition Regulation | 48, 3 |
| Food and Drug Administration
Human Development Services, Office of | 21, I
45, XIII |
| Indian Health Service | 25, V |
| Inspector General (Health Care), Office of | 42, V |
| Public Health Service | 42, I
45, IV |
| Refugee Resettlement, Office of
Homeland Security, Department of | 2, XXX; 6, I; 8, I |
| Coast Guard | 33, I; 46, I; 49, IV |
| Coast Guard (Great Lakes Pilotage) | 46, III |
| Customs and Border Protection
Federal Emergency Management Agency | 19, I
44, I |
| Human Resources Management and Labor Relations | 5, XCVII |
| Systems | ., |
| Immigration and Customs Enforcement Bureau | 19, IV |
| Transportation Security Administration
HOPE for Homeowners Program, Board of Directors of | 49, XII
24, XXIV |
| Housing and Urban Development, Department of | 2, XXIV; 5, LXV; 24, |
| | Subtitle B |
| Community Planning and Development, Office of Assistant
Secretary for | 24, V, VI |
| Equal Opportunity, Office of Assistant Secretary for | 24, I |
| Federal Acquisition Regulation | 48, 24 |
| Federal Housing Enterprise Oversight, Office of | 12, XVII |
| Government National Mortgage Association
Housing—Federal Housing Commissioner, Office of | 24, III
24, II, VIII, X, XX |
| Assistant Secretary for | 21, 11, 1111, 21, 222 |
| Housing, Office of, and Multifamily Housing Assistance | 24, IV |
| Restructuring, Office of | 04 3/11 |
| Inspector General, Office of
Public and Indian Housing, Office of Assistant Secretary for | 24, XII
24, IX |
| Secretary, Office of | 24, Subtitle A, VII |
| Housing—Federal Housing Commissioner, Office of Assistant | 24, II, VIII, X, XX |
| Secretary for
Housing, Office of, and Multifamily Housing Assistance | 24, IV |
| Restructuring, Office of | 41, 1 V |
| Human Development Services, Office of | 45, XIII |
| Immigration and Customs Enforcement Bureau | 19, IV |
| Immigration Review, Executive Office for | 8, V |

| | CFR Title, Subtitle or |
|------------------------------------------------------------------------------------------|--------------------------------------------|
| Agency | Chapter |
| Independent Counsel, Office of | 28, VII |
| Indian Affairs, Bureau of
Indian Affairs, Office of the Assistant Secretary | 25, I, V
25, VI |
| Indian Arts and Crafts Board | 25, II |
| Indian Health Service
Industry and Security, Bureau of | 25, V
15, VII |
| Information Resources Management, Office of | 7, XXVII |
| Information Security Oversight Office, National Archives and | 32, XX |
| Records Administration Inspector General | |
| Agriculture Department | 7, XXVI |
| Health and Human Services Department | 42, V |
| Housing and Urban Development Department
Institute of Peace, United States | 24, XII, XV
22, XVII |
| Inter-American Foundation | 5, LXIII; 22, X |
| Interior Department American Indians, Office of the Special Trustee | 2, XIV
25, VII |
| Bureau of Ocean Energy Management, Regulation, and | 30, II |
| Enforcement | |
| Endangered Species Committee
Federal Acquisition Regulation | 50, IV
48, 14 |
| Federal Property Management Regulations System | 41, 114 |
| Fish and Wildlife Service, United States | 50, I, IV |
| Geological Survey
Indian Affairs, Bureau of | 30, IV
25, I, V |
| Indian Affairs, Office of the Assistant Secretary | 25, VI |
| Indian Arts and Crafts Board
Land Management, Bureau of | 25, II
43, II |
| National Indian Gaming Commission | 25, III |
| National Park Service | 36, I |
| Natural Resource Revenue, Office of
Ocean Energy Management, Bureau of | 30, XII
30, V |
| Reclamation, Bureau of | 43, I |
| Secretary of the Interior, Office of | 2, XIV; 43, Subtitle A |
| Surface Mining Reclamation and Enforcement, Office of
Internal Revenue Service | 30, VII
26, I |
| International Boundary and Water Commission, United States | 22, XI |
| and Mexico, United States Section
International Development, United States Agency for | 22, II |
| Federal Acquisition Regulation | 48, 7 |
| International Development Cooperation Agency, United | 22, XII |
| States International Joint Commission, United States and Canada | 22, IV |
| International Organizations Employees Loyalty Board | 5, V |
| International Trade Administration | 15, III; 19, III |
| International Trade Commission, United States
Interstate Commerce Commission | 19, II
5, XL |
| Investment Security, Office of | 31, VIII |
| Iraq Reconstruction, Special Inspector General for | 5, LXXXVII |
| James Madison Memorial Fellowship Foundation Japan–United States Friendship Commission | 45, XXIV
22, XVI |
| Joint Board for the Enrollment of Actuaries | 20, VIII |
| Justice Department | 2, XXVIII; 5, XXVIII;
28, I, XI; 40, IV |
| Alcohol, Tobacco, Firearms, and Explosives, Bureau of | 27, II |
| Drug Enforcement Administration | 21, II |
| Federal Acquisition Regulation
Federal Claims Collection Standards | 48, 28
31, IX |
| Federal Prison Industries, Inc. | 28, III |
| Foreign Claims Settlement Commission of the United | 45, V |
| States
Immigration Review, Executive Office for | 8, V |
| Offices of Independent Counsel | 28, VI |
| Prisons, Bureau of
Property Management Regulations | 28, V
41, 128 |
| Labor Department | 5, XLII |
| Employee Benefits Security Administration | 29, XXV |
| | |

| Annan | CFR Title, Subtitle or |
|-------------------------------------------------------------------------------------------|-----------------------------|
| Agency | Chapter |
| Employees' Compensation Appeals Board | 20, IV |
| Employment and Training Administration | 20, V |
| Employment Standards Administration | 20, VI
48, 29 |
| Federal Acquisition Regulation | 41, 60 |
| Federal Contract Compliance Programs, Office of
Federal Procurement Regulations System | 41, 50 |
| Labor-Management Standards, Office of | 29, II, IV |
| Mine Safety and Health Administration | 30, I |
| Occupational Safety and Health Administration | 29, XVII |
| Office of Workers' Compensation Programs | 20, VII |
| Public Contracts | 41, 50 |
| Secretary of Labor, Office of | 29, Subtitle A |
| Veterans' Employment and Training Service, Office of the | 41, 61; 20, IX |
| Assistant Secretary for | |
| Wage and Hour Division | 29, V |
| Workers' Compensation Programs, Office of | 20, I |
| Labor-Management Standards, Office of | 29, II, IV |
| Land Management, Bureau of | 43, II |
| Legal Services Corporation | 45, XVI |
| Library of Congress | 36, VII |
| Copyright Office | 37, II |
| Copyright Royalty Board | 37, III |
| Local Television Loan Guarantee Board | 7, XX |
| Management and Budget, Office of | 5, III, LXXVII; 14, VI; |
| Marine Mammal Commission | 48, 99
50, V |
| Maritime Administration | 46, II |
| Merit Systems Protection Board | 5, II, LXIV |
| Micronesian Status Negotiations, Office for | 32, XXVII |
| Millennium Challenge Corporation | 22, XIII |
| Mine Safety and Health Administration | 30, I |
| Minority Business Development Agency | 15, XIV |
| Miscellaneous Agencies | 1, IV |
| Monetary Offices | 31, I |
| Morris K. Udall Scholarship and Excellence in National | 36, XVI |
| Environmental Policy Foundation | |
| Museum and Library Services, Institute of | 2, XXXI |
| National Aeronautics and Space Administration | 2, XVIII; 5, LIX; 14, V |
| Federal Acquisition Regulation | 48, 18 |
| National Agricultural Library | 7, XLI |
| National Agricultural Statistics Service | 7, XXXVI |
| National and Community Service, Corporation for | 2, XXII; 45, XII, XXV |
| National Archives and Records Administration | 2, XXVI; 5, LXVI; 36, |
| To Comment in an Organization Organization Office | XII |
| Information Security Oversight Office | 32, XX |
| National Capital Planning Commission National Commission for Employment Policy | 1, IV
1, IV |
| National Commission on Libraries and Information Science | 45, XVII |
| National Council on Disability | 34, XII |
| National Counterintelligence Center | 32, XVIII |
| National Credit Union Administration | 5, LXXXVI; 12, VII |
| National Crime Prevention and Privacy Compact Council | 28, IX |
| National Drug Control Policy, Office of | 21, III |
| National Endowment for the Arts | 2, XXXII |
| National Endowment for the Humanities | 2, XXXIII |
| National Foundation on the Arts and the Humanities | 45, XI |
| National Highway Traffic Safety Administration | 23, II, III; 47, VI; 49, V |
| National Imagery and Mapping Agency | 32, I |
| National Indian Gaming Commission | 25, III |
| National Institute for Literacy | 34, XI |
| National Institute of Food and Agriculture | 7, XXXIV |
| National Institute of Standards and Technology | 15, II |
| National Intelligence, Office of Director of | 32, XVII |
| National Labor Relations Board | 5, LXI; 29, I |
| National Marine Fisheries Service | 50, II, IV |
| National Mediation Board | 29, X |
| National Oceanic and Atmospheric Administration | 15, IX; 50, II, III, IV, VI |

| | CFR Title, Subtitle or |
|---------------------------------------------------------------------------------------------------------------|--------------------------|
| Agency | Chapter |
| National Park Service
National Railroad Adjustment Board | 36, I
29, III |
| National Railroad Passenger Corporation (AMTRAK) | 49, VII |
| National Science Foundation | 2, XXV; 5, XLIII; 45, VI |
| Federal Acquisition Regulation | 48, 25 |
| National Security Council | 32, XXI |
| National Security Council and Office of Science and | 47, II |
| Technology Policy
National Telecommunications and Information | 15 VVIII. 47 III IV |
| Administration | 15, XXIII; 47, III, IV |
| National Transportation Safety Board | 49, VIII |
| Natural Resources Conservation Service | 7, VI |
| Natural Resource Revenue, Office of | 30, XII |
| Navajo and Hopi Indian Relocation, Office of | 25, IV |
| Navy Department | 32, VI |
| Federal Acquisition Regulation
Neighborhood Reinvestment Corporation | 48, 52
24, XXV |
| Northeast Interstate Low-Level Radioactive Waste | 10, XVIII |
| Commission | -, |
| Nuclear Regulatory Commission | 2, XX; 5, XLVIII; 10, I |
| Federal Acquisition Regulation | 48, 20 |
| Occupational Safety and Health Administration | 29, XVII |
| Occupational Safety and Health Review Commission
Ocean Energy Management, Bureau of | 29, XX
30, V |
| Offices of Independent Counsel | 28, VI |
| Office of Workers' Compensation Programs | 20, VII |
| Oklahoma City National Memorial Trust | 36, XV |
| Operations Office | 7, XXVIII |
| Overseas Private Investment Corporation | 5, XXXIII; 22, VII |
| Patent and Trademark Office, United States | 37, I
41, 304 |
| Payment From a Non-Federal Source for Travel Expenses Payment of Expenses Connected With the Death of Certain | 41, 304 |
| Employees | 11, 505 |
| Peace Corps | 2, XXXVII; 22, III |
| Pennsylvania Avenue Development Corporation | 36, IX |
| Pension Benefit Guaranty Corporation | 29, XL |
| Personnel Management, Office of | 5, I, XXXV; 45, VIII |
| Human Resources Management and Labor Relations
Systems, Department of Homeland Security | 5, XCVII |
| Federal Acquisition Regulation | 48, 17 |
| Federal Employees Group Life Insurance Federal | 48, 21 |
| Acquisition Regulation | • |
| Federal Employees Health Benefits Acquisition Regulation | 48, 16 |
| Pipeline and Hazardous Materials Safety Administration | 49, I |
| Postal Regulatory Commission | 5, XLVI; 39, III |
| Postal Service, United States
Postsecondary Education, Office of | 5, LX; 39, I
34, VI |
| President's Commission on White House Fellowships | 1, IV |
| Presidential Documents | 3 |
| Presidio Trust | 36, X |
| Prisons, Bureau of | 28, V |
| Private and Civil Liberties Oversight Board | 6, X |
| Procurement and Property Management, Office of
Productivity, Technology and Innovation, Assistant | 7, XXXII
37, IV |
| Secretary | 51, 11 |
| Public Contracts, Department of Labor | 41, 50 |
| Public and Indian Housing, Office of Assistant Secretary for | 24, IX |
| Public Health Service | 42, I |
| Railroad Retirement Board | 20, II |
| Reclamation, Bureau of | 43, I
4. II |
| Recovery Accountability and Transparency Board
Refugee Resettlement. Office of | 4, 11
45, IV |
| Relocation Allowances | 41, 302 |
| Research and Innovative Technology Administration | 49, XI |
| Rural Business-Cooperative Service | 7, XVIII, XLII, L |
| Rural Development Administration | 7, XLII |
| Rural Housing Service | 7, XVIII, XXXV, L |
| | |

| Agency | CFR Title, Subtitle or
Chapter |
|-----------------------------------------------------------------------------------------------------|------------------------------------|
| Rural Telephone Bank | 7, XVI |
| Rural Utilities Service | 7, XVII, XVIII, XLII, L |
| Saint Lawrence Seaway Development Corporation
Science and Technology Policy, Office of | 33, IV
32, XXIV |
| Science and Technology Policy, Office of, and National | 47, II |
| Security Council | |
| Secret Service
Securities and Exchange Commission | 31, IV |
| Selective Service System | 5, XXXIV; 17, II
32, XVI |
| Small Business Administration | 2, XXVII; 13, I |
| Smithsonian Institution | 36, V |
| Social Security Administration
Soldiers' and Airmen's Home, United States | 2, XXIII; 20, III; 48, 23
5, XI |
| Special Counsel, Office of | 5, VIII |
| Special Education and Rehabilitative Services, Office of | 34, III |
| State Department
Federal Acquisition Regulation | 2, VI; 22, I; 28, XI
48, 6 |
| Surface Mining Reclamation and Enforcement, Office of | 30, VII |
| Surface Transportation Board | 49, X |
| Susquehanna River Basin Commission | 18, VIII |
| Technology Administration Technology Policy, Assistant Secretary for | 15, XI
37, IV |
| Tennessee Valley Authority | 5, LXIX; 18, XIII |
| Thrift Supervision Office, Department of the Treasury | 12, V |
| Trade Representative, United States, Office of
Transportation, Department of | 15, XX
2, XII; 5, L |
| Commercial Space Transportation | 2, XII, 5, E
14, III |
| Contract Appeals, Board of | 48, 63 |
| Emergency Management and Assistance | 44, IV
48, 12 |
| Federal Acquisition Regulation
Federal Aviation Administration | 14, I |
| Federal Highway Administration | 23, I, II |
| Federal Motor Carrier Safety Administration | 49, III |
| Federal Railroad Administration
Federal Transit Administration | 49, II
49, VI |
| Maritime Administration | 46, II |
| National Highway Traffic Safety Administration | 23, II, III; 47, IV; 49, V |
| Pipeline and Hazardous Materials Safety Administration | 49, I
33, IV |
| Saint Lawrence Seaway Development Corporation
Secretary of Transportation, Office of | 14, II; 49, Subtitle A |
| Surface Transportation Board | 49, X |
| Transportation Statistics Bureau | 49, XI |
| Transportation, Office of
Transportation Security Administration | 7, XXXIII
49, XII |
| Transportation Statistics Bureau | 49, XI |
| Travel Allowances, Temporary Duty (TDY) | 41, 301 |
| Treasury Department | 5, XXI; 12, XV; 17, IV;
31, IX |
| Alcohol and Tobacco Tax and Trade Bureau | 27, I |
| Community Development Financial Institutions Fund | 12, XVIII |
| Comptroller of the Currency | 12, I |
| Customs and Border Protection
Engraving and Printing, Bureau of | 19, I
31, VI |
| Federal Acquisition Regulation | 48, 10 |
| Federal Claims Collection Standards | 31, IX |
| Federal Law Enforcement Training Center
Financial Crimes Enforcement Network | 31, VII
31, X |
| Fiscal Service | 31, II |
| Foreign Assets Control, Office of | 31, V |
| Internal Revenue Service | 26, I |
| Investment Security, Office of
Monetary Offices | 31, VIII
31, I |
| Secret Service | 31, IV |
| Secretary of the Treasury, Office of | 31, Subtitle A |
| Thrift Supervision, Office of | 12, V |
| Truman, Harry S. Scholarship Foundation
United States and Canada, International Joint Commission | 45, XVIII
22, IV |
| 5.11.10.4 Sources with Switteness, Investigational Source Committeeston | 22, I · |

| Agency | CFR Title, Subtitle or
Chapter |
|------------------------------------------------------------|-----------------------------------|
| - · | • |
| United States and Mexico, International Boundary and Water | 22, XI |
| Commission, United States Section | |
| Utah Reclamation Mitigation and Conservation Commission | 43, III |
| Veterans Affairs Department | 2, VIII; 38, I |
| Federal Acquisition Regulation | 48, 8 |
| Veterans' Employment and Training Service, Office of the | 41, 61; 20, IX |
| Assistant Secretary for | |
| Vice President of the United States, Office of | 32, XXVIII |
| Vocational and Adult Education, Office of | 34, IV |
| Wage and Hour Division | 29, V |
| Water Resources Council | 18, VI |
| Workers' Compensation Programs, Office of | 20, I |
| World Agricultural Outlook Board | 7, XXXVIII |

List of CFR Sections Affected

All changes in this volume of the Code of Federal Regulations (CFR) that were made by documents published in the FEDERAL REGISTER since January 1, 2008 are enumerated in the following list. Entries indicate the nature of the changes effected. Page numbers refer to FEDERAL REGISTER pages. The user should consult the entries for chapters, parts and subparts as well as sections for revisions.

For changes to this volume of the CFR prior to this listing, consult the annual edition of the monthly List of CFR Sections Affected (LSA). The LSA is available at *www.fdsys.gov*. For changes to this volume of the CFR prior to 2001, see the "List of CFR Sections Affected, 1949–1963, 1964–1972, 1973–1985, and 1986–2000" published in 11 separate volumes. The "List of CFR Sections Affected 1986–2000" is available at *www.fdsys.gov*.

| 2008 | 40 CFR—Continued 74 FR |
|------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 40 CFR 73 FR | Page Chapter I—Continued |
| Page | 86.132-00 (n)(1)(i) revised: |
| Chapter I | (n)(1)(ii) removed61547 |
| 85.1601—85.1606 (Subpart Q) Removed59178 | 86.135–90 (b) revised61547 |
| 85.1703 (b) removed | 86.159–08 (b)(9) revised |
| 85.1713 Revised | 86.164-08 (c)(1)(i)(D)(2) and |
| 85.1714 Added | (2)(i)(C)(2) revised |
| 85.2401 (Subpart Y) Revised59178 | 86.210-08 (a) introductory text re- |
| 85.2401 (a)(13) revised3612 | vised |
| (a)(7) and (8) revised; eff. 7–7–08 | 86.230–11 (e)(3) revised |
| | 86.230–94 (e)(3) revised |
| 85.2403 (b)(11) revised | 86.403–78 Amended |
| 85.2405 (f) added | 86.431–78 (e) added56373 |
| 86.007-11 (a)(2) introductory text
revised; eff. 7-7-0825194, 37192 | 2010 |
| 10 11000, 011.1 1 0020101, 01102 | 20.0 |
| 86.117-96 (d)(2) amended; eff. 7-7- | 40 CFR 75 FR |
| 86.117–96 (d)(2) amended; eff. 7–7–
0825194, 37192 | |
| 86.117-96 (d)(2) amended; eff. 7-7- | 40 CFR 75 FR |
| 86.117–96 (d)(2) amended; eff. 7–7–
0825194, 37192 | 40 CFR 75 FR Page |
| 86.117-96 (d)(2) amended; eff. 7-7-
08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised |
| 86.117-96 (d)(2) amended; eff. 7-7-
08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised 22977 85.1715 Added 22977 |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised 22977 85.1715 Added 22977 85.1902 (b) and (d) revised; eff. 7-6- |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised 22977 85.1715 Added 22977 85.1902 (b) and (d) revised; eff. 7-6- 10 25677 |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised |
| 86.117-96 (d)(2) amended; eff. 7-7- 08 | 40 CFR 75 FR Page Chapter I 85.1703 Heading and (a) introductory text revised |

40 CFR (7-1-13 Edition)

| 40 CFR—Continued 75 FR | 40 CFR—Continued 75 FR |
|------------------------------------------------------------------------|----------------------------------------------------------------|
| Chapter I—Continued | Chapter I—Continued |
| 86.000–28 Introductory text, | 86.095–26 Introductory text, (a) |
| (a)(3), (4)(i) introductory text, | through $(b)(4)(i)(C)$, $(ii)(C)$ and |
| (A) through $(B)(2)(i)$, (iii) | (iii) through (d) removed |
| through $(D)(2)$, $(ii)(B)$, (C) , (iv) , | 86.095–30 Introductory text, |
| (v), (5), (6), (7)(i) introductory | (a)(1), (2), (3), (4)(i), (ii), (iii), |
| text, (ii) through $(b)(4)(i)$ and | (iv)(A), (B), (C), (5) through (12), |
| (7) through (h) removed22978 | (14) and (b) through (f) re- |
| 86.001–1 Removed | moved |
| 86.008–10 (a)(2) revised | 86.095–35 Introductory text, (a)(2) |
| 86.010–38 (j) introductory text and | introductory text through |
| (15)(i) introductory text re- | (2)(iii)(C) and (c) removed22979 |
| vised22978 | 86.096–7 Introductory text, (a) |
| 86.087–38 Removed | through (h)(5), (6) introductory |
| | text, (i) and $(7)(vii)$ re- |
| 86.090–8 Removed | moved |
| 86.091-7 (a)(3), (c)(3) and (d)(2) re- | 86.096–8 (a)(1)(iii), (2), (3) and (b) |
| moved | introductory text through (4) |
| 86.091–10 Removed | removed22979 |
| 86.094-1 Removed | 86.096–9 Removed |
| 86.094–7 Introductory text, (a) in- | 86.096–10 Removed |
| troductory text, (1), (2), (b) | 86.096–11 Removed |
| through $(c)(2)$, (4) through | 86.096–14 Removed |
| (d)(1)(v), (3) through (g), (h)(1), | 86.096–21 Introductory text |
| (6) and (i) removed | through (j) removed |
| 86.094–9 Removed | 86.096–23 Removed |
| 86.094–14 (c)(7)(i)(C)(4), | |
| (11)(ii)(B)(1), (16), (17), (18), (C) | 86.096-24 (a)(5), (6), (7), (b)(1)(i), |
| and $(D)(1)$ through (6) re- | (ii), (vii), (viii) introductory text, (A), (f) and (g)(3) re- |
| moved | moved |
| 86.094–15 Removed | 86.096–26 Introductory text, (a), |
| 86.094–17 Removed | (b), (c)(1), (2), (3) and (d) re- |
| 86.094–21 (b)(6) removed | moved |
| 86.094–22 (d)(1) removed | 86.096–30 introductory text, (a)(1) |
| 86.094–23 Removed | through (14), (19) through (24) |
| 86.094–26 (a)(2), (3) introductory | and (b) through (f) removed 22979 |
| text, (i) heading, (A), (C), $(2)^{(1)}$ | 86.097–9 (a)(1)(iv), (2), (3), (b), (d), |
| (ii)(C), (4)(i)(C), (6)(iii), (9)(ii), | (e) and (f) removed |
| (b)(2)(i), (ii), (iv), (4)(i)(C), (D), | 86.098–7 Removed |
| (4)(ii), (c) and $(d)(2)(ii)$ re- | 86.098–8 Removed |
| moved | 86.098–10 (b) removed |
| 86.094–28 (a)(1), (2), (4) introductory text, (i) introductory text, | 86.098–11 Removed |
| | 86.098–15 Removed |
| (B)(2)(ii), (C), (ii), (iii), (v), (7) | 86.098–17 Removed |
| introductory text, (i), (b)(1), (2), (4)(ii), (iii), (iv), (5) through | 86.098–21 Removed |
| (8), (c) and (d) removed22978 | 86.098–22 Removed 22977 |
| 86.094–30 (a)(3), (4)(i), (ii), (iv) in- | 86.098–22 Removed |
| troductory text, (10), (11), (13), | (b)(2), (c), (d)(2), (3), (f), (g) and |
| (b)(1)(ii)(B), (D), (2), (4)(ii) in- | |
| troductory text, (B) , (iii) , (iv) | (1) removed |
| and (f) removed22979 | introductory text through (4), |
| 86.095–14 Introductory text, (a) | (8) through (15), (b) introduc- |
| through $(c)(11)(ii)(B)(15)$ and | tory text, (1) introductory |
| (D)(7) through (15) removed 22979 | text, (i) through (vi), (viii)(B), |
| 86.095–23 (a), (b), (c)(2), (d), (e) and | (ix) through (xii), (2) , (3) and (c) |
| (h) through (k) removed | through (h) removed |

List of CFR Sections Affected

| 40 CFR—Continued 75 FR Page | 40 CFR—Continued 76 FR |
|-------------------------------------------|----------------------------------------|
| Chapter I—Continued | Chapter I—Continued |
| 86.098-25 Introductory text, (a), | 85.1901 Revised |
| (b) introductory text, (1), (2), | 85.1902 (b)(2) revised |
| (3) introductory text through | 86.1 (b)(2)(xli) and (xlii) added; |
| (vi)(D), (vii), (4) through (7) and | (b)(4)(i)(A) removed |
| (c) through (h) removed | 86.010–18 (j)(1)(ii)(E) and (q) |
| 86.098–26 Introductory text, | added57374 |
| (a)(1), (2), (3) introductory text, | 86.012–2 Added |
| (i)(A), (B), (D), (ii)(A), (B), (D), | 86.016–1 Added |
| (4) through (11), (b), (c) and (d) | 86.090–2 Amended |
| removed | 86.144–94 (b)(11) and (c)(10) |
| 86.098-28 introductory text, | added57377 |
| (a)(1), (2), (3), (4)(i) introduc- | 86.165–12 (d)(4) revised39521 |
| tory text, (A), (B), (ii)(A), (iii), | 86.544–90 (b)(8) and (c)(8) added57377 |
| (iv), (5), (6), (7)(i), (ii) and (b) | 00.011 00 (b)(0) and (c)(0) added01011 |
| through (h) removed | 2012 |
| 86.098–30 Introductory text, (a)(1) | |
| through (18), (b)(1), (3), (4) in- | 40 CFR 77 FF |
| troductory text, (i) , $(ii)(A)$, and | Page |
| (5) through (f) removed | Chapter I |
| 86.099–1 Removed22977 | 85 Actions on petitions51701 |
| 86.099-8 Introductory text, (a)(1) | 85.525 (a)(2)(i)(D) added |
| introductory text, (i), (ii), | 85.1716 Added; eff. 8-7-1234145 |
| (b)(5), (c) and (e) through (k) re- | 86.004-2 Amended; eff. 8-7-12 34145 |
| moved22980 | 86.004-28 (i) introductory text re- |
| 86.099–9 Introductory text, $(a)(1)$ | vised; eff. 8-7-1234145 |
| introductory text, (i), (ii), (iii) | 86.095-35 (a)(3)(iii)(O) revised; eff. |
| and (c) through (k) removed \dots 22980 | 8-7-12 |
| 86.099–30 Removed | 86.111-94 (b) introductory text re- |
| 86.111–94 (b) introductory text re- | vised63152 |
| vised; eff. 7–6–1025677 | 86.131-00 (g) added; eff. 8-7-1234146 |
| 86.113-04 (a)(1) table amended; eff. | 86.135-12 (a) and (d) revised 63152 |
| 7–6–1025678 | 86.165-12 (c)(1) and (2) revised 63152 |
| 86.127–12 Added; eff. 7–6–10 | 86.166-12 Removed |
| 86.135–12 Added; eff. 7–6–10 | 86.167-17 Added63152 |
| 86.138–96 (k) revised22980 | |
| 86.144–94 (c)(7)(ii) revised | 2013 |
| 86.165–12 Added; eff. 7–6–10 | |
| 86.166–12 Added; eff. 7–6–10 | (Regulations published from January 1, |
| 86.415–78 (b) revised22980 | 2013, through July 1, 2013) |
| 0011 | 40 CFR 78 FF |
| 2011 | Page |
| 40 CFR 76 FR | Chapter I |
| Page | 85.525 (a)(2)(i) introductory text |
| Chapter I | revised; (a)(2)(iii) added; eff. 8- |
| 85.525 Revised | 16-13 |
| 85.501—85.535 (Subpart F) Re- | 86.007-23 (n) removed; eff. 8-16- |
| vised | 1336388 |
| 85.1511 Revised | 86.010-18 (q)(6) added; eff. 8-16- |
| 85.1701 Revised | 13 |
| | |

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