### Environmental Protection Agency

**Pt. 63, Subpt. UUU, Table 22**

For each applicable process vent for a new or existing catalytic reforming unit . . .

<table>
<thead>
<tr>
<th>Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Option 1</td>
<td>Vent emissions from your process vent to a flare that meets the requirements in §63.11(b). You shall demonstrate continuous compliance during initial catalyst depressuring and catalyst purging operations by . . .</td>
</tr>
<tr>
<td>2. Option 2</td>
<td>Reduce uncontrolled emissions of total organic compounds (TOC) or nonmethane TOC from your process vent by 98 percent by weight using a control device or to a concentration of 20 ppmv (dry basis as hexane), corrected to 3 percent oxygen, whichever is less stringent. Maintaining visible emissions from a flare below a total of 5 minutes during any 2 consecutive hours. Maintaining a 98 percent by weight emission reduction of TOC or nonmethane TOC; or maintaining a TOC or nonmethane TOC concentration of not more than 20 ppmv (dry basis as hexane), corrected to 3 percent oxygen, whichever is less stringent.</td>
</tr>
</tbody>
</table>

[70 FR 6954, Feb. 9, 2005]

**Table 21 to Subpart UUU of Part 63—Continuous Compliance With Operating Limits for Organic HAP Emissions From Catalytic Reforming Units**

As stated in §63.1566(c)(1), you shall meet each requirement in the following table that applies to you.

<table>
<thead>
<tr>
<th>If you use . . .</th>
<th>For this operating limit . . .</th>
<th>You shall demonstrate continuous compliance during initial catalyst depressuring and purging operations by . . .</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Option 1</td>
<td>Flare that meets the requirements in §63.11(b). The flare pilot light must be present at all times and the flare must be operating at all times that emissions may be vented to it. Maintaining the daily average combustion zone temperature above the limit established during the performance test. Collecting, the hourly and daily temperature monitoring data according to §63.1572; and maintaining the daily average combustion zone temperature above the limit established during the performance test. Recording information to document compliance with the procedures in your operation, maintenance, and monitoring plan.</td>
<td></td>
</tr>
<tr>
<td>2. Option 2</td>
<td>a. Thermal incinerator boiler or process heater with a design input capacity under 44 MW or boiler or process heater in which not all vent streams are not introduced into the flame zone. Operate at all times according to your operation, maintenance, and monitoring plan regarding minimum purging conditions that must be met prior to allowing uncontrolled purge releases.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>b. No control device . . .</td>
<td></td>
</tr>
</tbody>
</table>

[70 FR 6954, Feb. 9, 2005]

**Table 22 to Subpart UUU of Part 63—Inorganic HAP Emission Limits for Catalytic Reforming Units**

As stated in §63.1567(a)(1), you shall meet each emission limitation in the following table that applies to you.

<table>
<thead>
<tr>
<th>For . . .</th>
<th>You shall meet this emission limit for each applicable catalytic reforming unit process vent during coke burn-off and catalyst rejuvenation . . .</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Each existing semi-regenerative catalytic reforming unit</td>
<td>Reduce uncontrolled emissions of hydrogen chloride (HCl) by 92 percent by weight or to a concentration of 30 ppmv (dry basis), corrected to 3 percent oxygen.</td>
</tr>
<tr>
<td>2. Each existing cyclic or continuous catalytic reforming unit</td>
<td>Reduce uncontrolled emissions of HCl by 97 percent by weight or to a concentration of 10 ppmv (dry basis), corrected to 3 percent oxygen.</td>
</tr>
<tr>
<td>3. Each new semi-regenerative, cyclic, or continuous catalytic reforming unit</td>
<td>Reduce uncontrolled emissions of HCl by 97 percent by weight or to a concentration of 10 ppmv (dry basis), corrected to 3 percent oxygen.</td>
</tr>
</tbody>
</table>

[70 FR 6955, Feb. 9, 2005]