have been identified which must be controlled to ensure the required level of integrity.
(b) If the type design includes critical parts, a critical parts list shall be established. Procedures shall be established to define the critical design characteristics, identify processes that affect those characteristics, and identify the design change and process change controls necessary for showing compliance with the quality assurance requirements of part 21 of this chapter.

§ 29.603 Materials.
The suitability and durability of materials used for parts, the failure of which could adversely affect safety, must—
(a) Be established on the basis of experience or tests;
(b) Meet approved specifications that ensure their having the strength and other properties assumed in the design data; and
(c) Take into account the effects of environmental conditions, such as temperature and humidity, expected in service.

(Secs. 313(a), 601, 603, 604, and 605 of the Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), and sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))

§ 29.604 Fabrication methods.
(a) The methods of fabrication used must produce consistently sound structures. If a fabrication process (such as gluing, spot welding, or heat-treating) requires close control to reach this objective, the process must be performed according to an approved process specification.
(b) Each new aircraft fabrication method must be substantiated by a test program.

(Secs. 313(a), 601, 603, 604, Federal Aviation Act of 1958 (49 U.S.C. 1354(a), 1421, 1423, 1424), sec. 6(c), Dept. of Transportation Act (49 U.S.C. 1655(c)))

§ 29.605 Fasteners.
(a) Each removable bolt, screw, nut, pin, or other fastener whose loss could jeopardize the safe operation of the rotorcraft must incorporate two separate locking devices. The fastener and its locking devices may not be adversely affected by the environmental conditions associated with the particular installation.
(b) No self-locking nut may be used on any bolt subject to rotation in operation unless a nonfriction locking device is used in addition to the self-locking device.

(Amdt. 29–5, 33 FR 14533, Sept. 27, 1968)

§ 29.609 Protection of structure.
Each part of the structure must—
(a) Be suitably protected against deterioration or loss of strength in service due to any cause, including—
(1) Weathering;
(2) Corrosion; and
(3) Abrasion; and
(b) Have provisions for ventilation and drainage where necessary to prevent the accumulation of corrosive, flammable, or noxious fluids.

§ 29.610 Lightning and static electricity protection.
(a) The rotorcraft structure must be protected against catastrophic effects from lightning.
(b) For metallic components, compliance with paragraph (a) of this section may be shown by—
(1) Electrically bonding the components properly to the airframe; or
(2) Designing the components so that a strike will not endanger the rotorcraft.
(c) For nonmetallic components, compliance with paragraph (a) of this section may be shown by—
(1) Designing the components to minimize the effect of a strike; or
(2) Incorporating acceptable means of diverting the resulting electrical current to not endanger the rotorcraft.
(d) The electric bonding and protection against lightning and static electricity must—
(1) Minimize the accumulation of electrostatic charge;
(2) Minimize the risk of electric shock to crew, passengers, and service
§ 29.611 Inspection provisions.

There must be means to allow close examination of each part that requires—
(a) Recurring inspection;
(b) Adjustment for proper alignment and functioning; or
(c) Lubrication.

§ 29.613 Material strength properties and design values.

(a) Material strength properties must be based on enough tests of material meeting specifications to establish design values on a statistical basis.

(b) Design values must be chosen to minimize the probability of structural failure due to material variability. Except as provided in paragraphs (d) and (e) of this section, compliance with this paragraph must be shown by selecting design values that assure material strength with the following probability—
(1) Where applied loads are eventually distributed through a single member within an assembly, the failure of which would result in loss of structural integrity of the component, 99 percent probability with 95 percent confidence; and
(2) For redundant structures, those in which the failure of individual elements would result in applied loads being safely distributed to other load-carrying members, 99 percent probability with 95 percent confidence.

(c) The strength, detail design, and fabrication of the structure must minimize the probability of disastrous fatigue failure, particularly at points of stress concentration.

(d) Design values may be those contained in the following publications (available from the Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, PA 19120) or other values approved by the Administrator:
(1) MIL—HDBK–5, “Metallic Materials and Elements for Flight Vehicle Structure”;
(2) MIL—HDBK–17, “Plastics for Flight Vehicles”;
(3) ANC–18, “Design of Wood Aircraft Structures”;

(e) Other design values may be used if a selection of the material is made in which a specimen of each individual item is tested before use and it is determined that the actual strength properties of that particular item will equal or exceed those used in design.

§ 29.619 Special factors.

(a) The special factors prescribed in §§29.621 through 29.625 apply to each part of the structure whose strength is—
(1) Uncertain;
(2) Likely to deteriorate in service before normal replacement; or
(3) Subject to appreciable variability due to—
(i) Uncertainties in manufacturing processes; or
(ii) Uncertainties in inspection methods.

(b) For each part of the rotorcraft to which §§29.621 through 29.625 apply, the factor of safety prescribed in §29.303 must be multiplied by a special factor equal to—
(1) The applicable special factors prescribed in §§29.621 through 29.625; or
(2) Any other factor great enough to ensure that the probability of the part being understrength because of the uncertainties specified in paragraph (a) of this section is extremely remote.

§ 29.621 Casting factors.

(a) General. The factors, tests, and inspections specified in paragraphs (b) and (c) of this section must be applied