The exit hole is made by cutting a 133-inch (338-cm) by 52-inch (132-cm) piece of webbing no smaller than 1-5/8-inch (4.2-cm) stretched mesh and no larger than 1-5/8 inch (4.2-cm) stretched mesh.

The 133-inch (338-cm) edge of the cover is attached to the forward edge of the opening (71-inch (180-cm) edge). The cover should overlap the exit hole on each side by no more than 5-inches (13-cm).

The cover may extend no more than 24-inches (61-cm) behind the posterior edge of the TED frame.

Attach the side of the exit hole cover, maintaining the 5-inch (13-cm) overlap, to the side of the escape opening by sewing 28-inches (71-cm) of the cover to 24-inches (66-cm) of the opening forward of the TED frame. Behind the TED frame, sew an additional 15-inches (38-cm) of the cover to 15-inches (38-cm) of the extension.