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(2) Nonferrous plate less than one-half inch thick.


§ 54.10–25 Manufacturers’ data report forms (modifies UG–120).

(a) The Manufacturers’ data report form, as provided by the Coast Guard, shall be completed in duplicate and certified by the manufacturer for each pressure vessel required to be shop inspected under these regulations. The original of this form shall be delivered to the Coast Guard inspector.

(b) Data forms for those parts of a pressure vessel requiring inspection, which are furnished by other than the shop of the manufacturer responsible for the completed unit, shall be executed in triplicate by the manufacturer of the parts. The original and one copy shall be delivered to the Coast Guard inspector who shall forward one copy of the report to the Officer in Charge, Marine Inspection, having cognizance over the final assembly. These partial data reports, together with the final inspection and tests, shall be the final Coast Guard inspector’s authority to apply the Coast Guard symbol and number. A final data report shall be executed by the manufacturer or assembler who completes the final assembly and tests.

(c) If a pressure vessel is required to be inspected in accordance with § 54.10–3(c), the manufacturer’s data reports required by UG–120 must be made available to the Coast Guard inspector for review prior to inspection of the pressure vessel.

(Approved by the Office of Management and Budget under control number 2130–0181)


Subpart 54.15—Pressure-Relief Devices

§ 54.15–1 General (modifies UG–125 through UG–137).

(a) All pressure vessels built in accordance with applicable requirements in Division 1 of section VIII of the ASME Code must be provided with protective devices as indicated in UG–125 through UG–136 except as noted otherwise in this subpart.

(b) The markings shall be in accordance with this chapter for devices covered by § 54.15–10.


§ 54.15–3 Definitions (modifies Appendix 3).

(a) Definitions applicable to this subpart are in § 52.01–3 of this subchapter.


§ 54.15–5 Protective devices (modifies UG–125).

(a) All pressure vessels must be provided with protective devices. The protective devices must be in accordance with the requirements of UG–125 through UG–136 of section VIII of the ASME Boiler and Pressure Vessel Code (incorporated by reference; see 46 CFR 54.01–1) except as modified in this subpart.

(b) An unfired steam boiler evaporator or heat exchanger (see § 54.01–10) shall be equipped with protective devices as required by § 54.15–15.

(c) All pressure vessels other than unfired steam boilers shall be protected by pressure-relieving devices that will prevent the pressure from rising more than 10 percent above the maximum allowable working pressure, except when the excess pressure is caused by exposure to fire or other unexpected source of heat.

(d) Where an additional hazard can be created by exposure of a pressure vessel to fire or other unexpected sources of external heat (for example, vessels used to store liquefied flammable gases), supplemental pressure-relieving devices shall be installed to protect against excessive pressure. Such supplemental pressure-relieving devices shall be capable of preventing the pressure from rising more than 20 percent above the maximum allowable working pressure of the vessel. The minimum required relief capacities for compressed gas pressure vessels are given