

**§ 60.642**

of the sulfur compounds obtained by adding the quantity existing as SO<sub>2</sub> to the quantity of SO<sub>2</sub> that would be obtained if all reduced sulfur compounds were converted to SO<sub>2</sub> (ppmv or kg/dscm (lb/dscf)).

EThe sulfur emission rate expressed as elemental sulfur, kilograms per hour (kg/hr) [pounds per hour (lb/hr)], rounded to one decimal place.

RThe sulfur emission reduction efficiency achieved in percent, carried to one decimal place.

SThe sulfur production rate, kilograms per hour (kg/hr) [pounds per hour (lb/hr)], rounded to one decimal place.

XThe sulfur feed rate from the sweetening unit (i.e., the H<sub>2</sub>S in the acid gas), expressed as sulfur, Mg/D(LT/D), rounded to one decimal place.

YThe sulfur content of the acid gas from the sweetening unit, expressed as mole percent H<sub>2</sub>S (dry basis) rounded to one decimal place.

ZThe minimum required sulfur dioxide (SO<sub>2</sub>) emission reduction efficiency, expressed as percent carried to one decimal place. Z<sub>i</sub> refers to the reduction efficiency required at

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the initial performance test. Z<sub>c</sub> refers to the reduction efficiency required on a continuous basis after compliance with Z<sub>i</sub> has been demonstrated.

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**§ 60.642 Standards for sulfur dioxide.**

(a) During the initial performance test required by § 60.8(b), each owner or operator shall achieve at a minimum, an SO<sub>2</sub> emission reduction efficiency (Z<sub>i</sub>) to be determined from table 1 based on the sulfur feed rate (X) and the sulfur content of the acid gas (Y) of the affected facility.

(b) After demonstrating compliance with the provisions of paragraph (a) of this section, the owner or operator shall achieve at a minimum, an SO<sub>2</sub> emission reduction efficiency (Z<sub>c</sub>) to be determined from table 2 based on the sulfur feed rate (X) and the sulfur content of the acid gas (Y) of the affected facility.

Table 1. REQUIRED MINIMUM INITIAL SO<sub>2</sub> EMISSION REDUCTION EFFICIENCY (Z<sub>i</sub>)

H <sub>2</sub> S content of acid gas (Y), %	Sulfur feed rate (X), LT/D			
	2.0 ≤ X ≤ 5.0	5.0 < X ≤ 15.0	15.0 < X ≤ 300.0	X > 300.0
Y ≥ 50	79.0	88.51X <sup>0.0101</sup> Y <sup>0.0125</sup> or 99.8, whichever is smaller		
20 ≤ Y < 50	79.0	88.51X <sup>0.0101</sup> Y <sup>0.0125</sup> or 97.9, whichever is smaller		97.9
10 ≤ Y < 20	79.0	88.51X <sup>0.0101</sup> Y <sup>0.0125</sup> or 93.5, whichever is smaller		93.5
Y < 10	79.0	79.0	79.0	79.0

Table 2. REQUIRED MINIMUM SO<sub>2</sub> EMISSION REDUCTION EFFICIENCY (Z<sub>c</sub>)

H <sub>2</sub> S content of acid gas (Y), %	Sulfur feed rate (X), LT/D			
	2.0 ≤ X ≤ 5.0	5.0 < X ≤ 15.0	15.0 < X ≤ 300.0	X > 300.0
Y ≥ 50	74.0	85.35X <sup>0.0144</sup> Y <sup>0.0128</sup> or 99.8, whichever is smaller		
20 ≤ Y < 50	74.0	85.35X <sup>0.0144</sup> Y <sup>0.0128</sup> or 97.5, whichever is smaller		97.5
10 ≤ Y < 20	74.0	85.35X <sup>0.0144</sup> Y <sup>0.0128</sup> or 90.8, whichever is smaller		90.8
Y < 10	74.0	74.0	74.0	74.0

§ 60.643 Compliance provisions.

formance test as required by § 60.8, the

(a)(1) To determine compliance with the standards for sulfur dioxide specified in § 60.642(a), during the initial per-