48 hours will receive additional supplies to sustain them until rescue. Advance arrangements shall include the following:

1. Pre-surveyed areas for refuge alternatives with closure errors of less than 20,000:1.
2. An analysis to demonstrate that the surface terrain, the strata, the capabilities of the drill rig, and all other factors that could affect drilling are such that a hole sufficient to provide required supplies and materials reliably can be promptly drilled within 48 hours of an accident at a mine.
3. Permissions to cross properties, build roads, and construct drill sites.
4. Arrangement with a drilling contractor or other supplier of drilling services to provide a suitable drilling rig, personnel and support so that a hole can be completed to the refuge alternative within 48 hours.
5. Capability to promptly transport a drill rig to a pre-surveyed location such that a drilled hole would be completed and located near a refuge alternative structure within 48 hours of an accident at a mine.
6. The specifications of pipes, air lines, and approved fans or approved compressors that will be used.
7. A method for assuring that within 48 hours, breathable air shall be provided.
8. A method for assuring the immediate availability of a backup source for supplying breathable air and a backup power source for surface installations.
9. The ERP shall specify that the refuge alternative is stocked with the following:
   1. A minimum of 2,000 calories of food and 2.25 quarts of potable water per person per day in approved containers sufficient to sustain the maximum number of persons reasonably expected to use the refuge alternative for at least 96 hours, or for 48 hours if advance arrangements are made under paragraph (c) of this section;
   2. A manual that contains sufficient detail for each refuge alternative or component addressing in-mine transportation, operation, and maintenance of the unit;
   3. Sufficient quantities of materials and tools to repair components; and
   4. First aid supplies.

§ 75.1508 Training and records for examination, maintenance and repair of refuge alternatives and components.

(a) Persons examining, maintaining, or repairing refuge alternatives and components shall be instructed in how to perform this work.

1. The operator shall assure that all persons assigned to examine, maintain, and repair refuge alternatives and components are trained.
2. The mine operator shall certify, by signature and date, the training of persons who examine, maintain, and repair refuge alternatives and components.
3. At the completion of each repair, the person conducting the maintenance or repair shall make a record of all corrective action taken.
4. Training certifications and repair records shall be kept at the mine for one year.

§ 75.1600–1 Communication facilities; main portals; installation requirements.

A telephone or equivalent two-way communication facility shall be located on the surface within 500 feet of all main portals, and shall be installed either in a building or in a box-like structure designed to protect the facilities from damage by inclement weather. At least one of these communication facilities shall be at a location