§ 23.1061 Installation.

(a) General. Each liquid-cooled engine must have an independent cooling system (including coolant tank) installed so that—

(1) Each coolant tank is supported so that tank loads are distributed over a large part of the tank surface;

(2) Each coolant tank must have an expansion space of at least 10 percent of the total cooling system capacity; and

(3) It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.

(b) Coolant tank. The tank capacity must be at least one gallon, plus 10 percent of the cooling system capacity. In addition—

(1) Each coolant tank must be able to withstand the vibration, inertia, and fluid loads to which it may be subjected in operation;

(2) Each coolant tank must have an expansion space of at least 10 percent of the total cooling system capacity; and

(3) An operating limitation is reached.