Pipeline and Hazardous Materials Safety Admin., DOT § 195.106

(1) An operator must notify PHMSA of any of the following events not later than 60 days before the event occurs:
   (i) Construction or any planned rehabilitation, replacement, modification, upgrade, whatever, or update of a facility, other than a section of line pipe, that costs $10 million or more. If 60 day notice is not feasible because of an emergency, an operator must notify PHMSA as soon as practicable;
   (ii) Construction of 10 or more miles of a new hazardous liquid pipeline; or
   (iii) Construction of a new pipeline facility.

(2) An operator must notify PHMSA of any following event not later than 60 days after the event occurs:
   (i) A change in the primary entity responsible (i.e., with an assigned OPID) for managing or administering a safety program required by this part covering pipeline facilities operated under multiple OPIDs.
   (ii) A change in the name of the operator;
   (iii) A change in the entity (e.g., company, municipality) responsible for operating an existing pipeline, pipeline segment, or pipeline facility;
   (iv) The acquisition or divestiture of 50 or more miles of pipeline or pipeline system subject to this part; or
   (v) The acquisition or divestiture of an existing pipeline facility subject to this part.

(d) Reporting. An operator must use the OPID issued by PHMSA for all reporting requirements covered under this subchapter and for submissions to the National Pipeline Mapping System.

[Amdt. 195–95, 75 FR 72907, Nov. 26, 2010]

Subpart C—Design Requirements

§ 195.101 Scope.

This subpart prescribes minimum design requirements for new pipeline systems constructed with steel pipe and for relocating, replacing, or otherwise changing existing systems constructed with steel pipe. However, it does not apply to the movement of line pipe covered by §195.424.

§ 195.102 Design pressure.

(a) Material for components of the system must be chosen for the temperature environment in which the components will be used so that the pipeline will maintain its structural integrity.

(b) Components of carbon dioxide pipelines that are subject to low temperatures during normal operation because of rapid pressure reduction or during the initial fill of the line must be made of materials that are suitable for those low temperatures.

[Amdt. 195–45, 56 FR 26925, June 12, 1991]

§ 195.104 Variations in pressure.

If, within a pipeline system, two or more components are to be connected at a place where one will operate at a higher pressure than another, the system must be designed so that any component operating at the lower pressure will not be overstressed.

[Amdt. 195–95, 75 FR 72907, Nov. 26, 2010]

§ 195.106 Internal design pressure.

(a) Internal design pressure for the pipe in a pipeline is determined in accordance with the following formula:

\[ P = \frac{2St}{D} \times E \times F \]

\( P \) = Internal design pressure in p.s.i. (kPa) gage.

\( S \) = Yield strength in pounds per square inch (kPa) determined in accordance with paragraph (b) of this section.

\( t \) = Nominal wall thickness of the pipe in inches (millimeters). If this is unknown, it...

is determined in accordance with paragraph (c) of this section.

D=Nominal outside diameter of the pipe in inches (millimeters).

E=Seam joint factor determined in accordance with paragraph (e) of this section.

F=A design factor of 0.72, except that a design factor of 0.60 is used for pipe, including risers, on a platform located offshore or on a platform in inland navigable waters, and 0.54 is used for pipe that has been subjected to cold expansion to meet the specified minimum yield strength and is subsequently heated, other than by welding or stress relieving as a part of welding, to a temperature higher than 900 °F (482 °C) for any period of time or over 600 °F (316 °C) for more than 1 hour.

(b) The yield strength to be used in determining the internal design pressure under paragraph (a) of this section is the specified minimum yield strength. If the specified minimum yield strength is not known, the yield strength to be used in the design formula is one of the following:

1. (i) The yield strength determined by performing all of the tensile tests of API Specification 5L on randomly selected specimens with the following number of tests:

<table>
<thead>
<tr>
<th>Pipe size</th>
<th>No. of tests</th>
</tr>
</thead>
<tbody>
<tr>
<td>Less than 6% in (168 mm) nominal outside diameter:</td>
<td>One test for each 50 lengths.</td>
</tr>
<tr>
<td>6% in through 12% in (168 mm through 324 mm) nominal outside diameter:</td>
<td>One test for each 100 lengths.</td>
</tr>
<tr>
<td>Larger than 12% in (324 mm) nominal outside diameter:</td>
<td>One test for each 200 lengths.</td>
</tr>
</tbody>
</table>

(ii) If the average yield-tensile ratio exceeds 0.85, the yield strength shall be taken as 24,000 p.s.i. (165,474 kPa). If the average yield-tensile ratio is 0.85 or less, the yield strength of the pipe is taken as the lower of the following:

(A) Eighty percent of the average yield strength determined by the tensile tests.

(B) The lowest yield strength determined by the tensile tests.

(2) If the pipe is not tensile tested as provided in paragraph (b) of this section, the yield strength shall be taken as 24,000 p.s.i. (165,474 kPa).

(c) If the nominal wall thickness to be used in determining internal design pressure under paragraph (a) of this section is not known, it is determined by measuring the thickness of each piece of pipe at quarter points on one end. However, if the pipe is of uniform grade, size, and thickness, only 10 individual lengths or 5 percent of all lengths, whichever is greater, need be measured. The thickness of the lengths that are not measured must be verified by applying a gage set to the minimum thickness found by the measurement. The nominal wall thickness to be used is the next wall thickness found in commercial specifications that is below the average of all the measurements taken. However, the nominal wall thickness may not be more than 1.14 times the smallest measurement taken on pipe that is less than 20 inches (508 mm) nominal outside diameter, nor more than 1.11 times the smallest measurement taken on pipe that is 20 inches (508 mm) or more in nominal outside diameter.

(d) The minimum wall thickness of the pipe may not be less than 87.5 percent of the value used for nominal wall thickness in determining the internal design pressure under paragraph (a) of this section. In addition, the anticipated external loads and external pressures that are concurrent with internal pressure must be considered in accordance with §§ 195.108 and 195.110 and, after determining the internal design pressure, the nominal wall thickness must be increased as necessary to compensate for these concurrent loads and pressures.

(e) The seam joint factor used in paragraph (a) of this section is determined in accordance with the following table:

<table>
<thead>
<tr>
<th>Specification</th>
<th>Pipe class</th>
<th>Seam joint factor</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASTM A53 .....</td>
<td>Seamless ....</td>
<td>1.00</td>
</tr>
<tr>
<td>Electric resistance welded</td>
<td>1.00</td>
<td></td>
</tr>
<tr>
<td>Furnace lap welded</td>
<td>0.80</td>
<td></td>
</tr>
<tr>
<td>ASTMA 106 .....</td>
<td>Seamless ....</td>
<td>1.00</td>
</tr>
<tr>
<td>ASTMA A333/A 333M</td>
<td>1.00</td>
<td></td>
</tr>
<tr>
<td>Electric resistance welded</td>
<td>1.00</td>
<td></td>
</tr>
<tr>
<td>Welded</td>
<td>1.00</td>
<td></td>
</tr>
<tr>
<td>ASTM A381 .....</td>
<td>Seamless ....</td>
<td>1.00</td>
</tr>
<tr>
<td>ASTMA 671 .....</td>
<td>Electric-fusion-welded</td>
<td>1.00</td>
</tr>
<tr>
<td>ASTMA 662 .....</td>
<td>Electric-fusion-welded</td>
<td>1.00</td>
</tr>
<tr>
<td>ASTM A691 .....</td>
<td>Electric resistance welded</td>
<td>1.00</td>
</tr>
<tr>
<td>API 5L .....</td>
<td>Electric flash welded</td>
<td>1.00</td>
</tr>
<tr>
<td>Electric resistance welded</td>
<td>1.00</td>
<td></td>
</tr>
<tr>
<td>Furnace lap welded</td>
<td>0.80</td>
<td></td>
</tr>
<tr>
<td>Furnace butt welded</td>
<td>0.60</td>
<td></td>
</tr>
</tbody>
</table>
The seam joint factor for pipe which is not covered by this paragraph must be approved by the Administrator.

§ 195.116 Valves.

(c) Each length of pipe with a nominal outside diameter of 4 1/2 in (114.3 mm) or more must be marked on the pipe or pipe coating with the specification to which it was made, the specified minimum yield strength or grade, and the pipe size. The marking must be applied in a manner that does not damage the pipe or pipe coating and must remain visible until the pipe is installed.

§ 195.108 External pressure.

Any external pressure that will be exerted on the pipe must be provided for in designing a pipeline system.

§ 195.110 External loads.

(a) Anticipated external loads (e.g., earthquakes, vibration, thermal expansion, and contraction must be provided for in designing a pipeline system. In providing for expansion and flexibility, section 419 of ASME/ANSI B31.4 must be followed.

(b) The pipe and other components must be supported in such a way that the support does not cause excess localized stresses. In designing attachments to pipe, the added stress to the wall of the pipe must be computed and compensated for.

§ 195.111 Fracture propagation.

A carbon dioxide pipeline system must be designed to mitigate the effects of fracture propagation.

§ 195.112 New pipe.

Any new pipe installed in a pipeline system must comply with the following:

(a) The pipe must be made of steel of the carbon, low alloy-high strength, or alloy type that is able to withstand the internal pressures and external loads and pressures anticipated for the pipeline system.

(b) The pipe must be made in accordance with a written pipe specification that sets forth the chemical requirements for the pipe steel and mechanical tests for the pipe to provide pipe suitable for the use intended.

§ 195.114 Used pipe.

Any used pipe installed in a pipeline system must comply with § 195.112 (a) and (b) and the following:

(a) The pipe must be of a known specification and the seam joint factor must be determined in accordance with § 195.106(e). If the specified minimum yield strength or the wall thickness is not known, it is determined in accordance with § 195.106(b) or (c) as appropriate.

(b) There may not be any:

(1) Buckles;

(2) Cracks, grooves, gouges, dents, or other surface defects that exceed the maximum depth of such a defect permitted by the specification to which the pipe was manufactured; or

(3) Corroded areas where the remaining wall thickness is less than the minimum thickness required by the tolerances in the specification to which the pipe was manufactured.

However, pipe that does not meet the requirements of paragraph (b)(3) of this section may be used if the operating pressure is reduced to be commensurate with the remaining wall thickness.

§ 195.116 Valves.

Each valve installed in a pipeline system must comply with the following:

(a) The valve must be of a sound engineering design.

(b) Materials subject to the internal pressure of the pipeline system, including welded and flanged ends, must be