§ 178.512 Standards for steel or aluminum boxes.

(a) The following are identification codes for steel or aluminum boxes:

1. 4A for a steel box; and
2. 4B for an aluminum box.

(b) Construction requirements for steel or aluminum boxes are as follows:

1. The strength of the metal and the construction of the box must be appropriate to the capacity and intended use of the box.
2. Boxes must be lined with fiberboard or felt packing pieces or must have an inner liner or coating of suitable material in accordance with subpart C of part 173 of this subchapter. If a double seamed metal liner is used, steps must be taken to prevent the ingress of materials, particularly explosives, into the recesses of the seams.
3. Closures may be of any suitable type, and must remain secure under normal conditions of transport.
4. Maximum net mass: 400 kg (882 pounds).


§ 178.513 Standards for boxes of natural wood.

(a) The following are the identification codes for boxes of natural wood:

1. 4C1 for an ordinary box; and
2. 4C2 for a box with sift-proof walls.

(b) Construction requirements for boxes of natural wood are as follows:

1. The wood used must be well-seasoned, commercially dry and free from defects that would materially lessen the strength of any part of the box. The strength of the material used and the method of construction must be appropriate to the capacity and intended use of the box. The tops and bottoms may be made of water-resistant reconstituted wood such as hard board, particle board or other suitable type.
2. Fastenings must be resistant to vibration experienced under normal conditions of transportation. End grain nailing must be avoided whenever practicable. Joints which are likely to be highly stressed must be made using clinched or annular ring nails or equivalent fastenings.