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be obtained from the Commandant. Requirements for testing found in §56.97–40(a)(2) and §56.97–40(a)(4) may affect design and should be considered. Special design limitations may be found for specific systems. Refer to subpart 56.50 for specific requirements.

(f) Intersections (modifies 104.3). The material in 104.3 of ASME B31.1 is applicable with the following additions:

(1) Reinforcement calculations where applicable shall be submitted.

(2) Wherever possible the longitudinal joint of a welded pipe should not be pierced.


Subpart 56.10—Components

§ 56.10–1 Selection and limitations of piping components (replaces 105 through 108).

(a) Pipe, tubing, pipe joining fittings, and piping system components, shall meet material and standard requirements of subpart 56.60 and shall meet the certification requirements of part 50 of this subchapter.

(b) The requirements in this subpart and in subparts 56.15 through 56.25 must be met instead of those in 105 through 108 in ASME B31.1 (incorporated by reference; see 46 CFR 56.01–2); however, certain requirements are marked “reproduced.”


§ 56.10–5 Pipe.

(a) General. Pipe and tubing shall be selected as described in Table 56.60–1(a).

(b) Ferrous pipe. ASTM Specification A 53 (incorporated by reference, see §56.01–2) furnace welded pipe shall not be used for combustible or flammable liquids within machinery spaces. (See §§30.10–15 and 30.10–22 of this chapter.)

(c) Nonferrous pipe. (See also §56.60–20.) (1) Copper and brass pipe for water and steam service may be used for design pressures up to 250 pounds per square inch and for design temperatures to 406 °F.

(2) Copper and brass pipe for air may be used in accordance with the allowable stresses found from Table 56.60–1(a).

(3) Copper-nickel alloys may be used for water and steam service within the design limits of stress and temperature indicated in ASME B31.1 (incorporated by reference; see 46 CFR 56.01–2).

(4) Copper tubing may be used for dead-end instrument service up to 1,000 pounds per square inch.

(5) Copper, brass, or aluminum pipe or tube shall not be used for flammable fluids except where specifically permitted by this part.

(6) Aluminum-alloy pipe or tube along with similar junction equipment may be used within the limitation stated in 124.7 of ASME B31.1 and paragraph (c)(5) of this section.

(d) Nonmetallic pipe. Plastic pipe may be used subject to the conditions described in §56.60–25.


Subpart 56.15—Fittings

Source: CGD 77–140, 54 FR 40602, Oct. 2, 1989, unless otherwise noted.

§ 56.15–1 Pipe joining fittings.

(a) Pipe joining fittings certified in accordance with subpart 50.25 of this subchapter are acceptable for use in piping systems.

(b) Threaded, flanged, socket-welding, buttwelding, and socket-brazing pipe joining fittings, made in accordance with the applicable standards in Tables 56.60–1(a) and 56.60–1(b) of this part and of materials complying with subpart 56.60 of this part, may be used in piping systems within the material, size, pressure, and temperature limitations of those standards and within any further limitations specified in this