Environmental Protection Agency

Pt. 63, Subpt. XXXX, Table 1

this subpart, or an owner or operator of such a source:

(1) Fails to meet any requirement or obligation established by this subpart including, but not limited to, any emission limitation (including any operating limit) or work practice standard;

(2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or

(3) Fails to meet any emission limitation (including any operating limit) or work practice standard in this subpart during startup, shutdown, or malfunction, regardless of whether or not such failure is permitted by this subpart.

Emission limitation means any emission limit, opacity limit, operating limit, or visible emission limit.

Fabric processed means the amount of fabric coated and finished for use in subsequent product manufacturing.

Mixed rubber compound means the material, commonly referred to as rubber, from which rubber tires and components of rubber tires are manufactured.

For the purposes of this definition, mixed rubber compound refers to the compound that leaves the rubber mixing process (e.g., banburys) and is then processed into components from which rubber tires are manufactured.

Monthly operating period means the period in the Notification of Compliance Status report comprised of the number of operating days in the month.

Operating day means the period defined in the Notification of Compliance Status report. It may be from midnight to midnight or a portion of a 24-hour period.

Process aid means a solvent, mixture, or cement used to facilitate or assist in tire component identification; component storage; tire building; tire curing; and tire repair, finishing, and identification.

Puncture sealant means a mixture that may include, but is not limited to, solvent constituents, mixed rubber compound, and process oil that is applied to the inner liner of a finished tire for the purpose of sealing any future hole which might occur in the tread when an object penetrates the tire.

Responsible official means responsible official as defined in 40 CFR 70.2.

Rubber means the sum of the materials (for example, natural rubber, synthetic rubber, carbon black, oils, sulfur) that are combined in specific formulations for the sole purpose of making rubber tires or components of rubber tires.

Rubber mixing means the physical process of combining materials for use in rubber tire manufacturing to make mixed rubber compound using the collection of banburys and associated drop mills.

Rubber tire means a continuous solid or pneumatic cushion typically encircling a wheel and usually consisting, when pneumatic, of an external rubber covering.

Rubber used means the total mass of mixed rubber compound delivered to the tire production operations in a tire manufacturing facility (e.g., the collection of warm-up mills, extruders, calendars, tire building, or other tire component and tire manufacturing equipment).

Tire cord means any fabric (e.g., polyester, cotton) that is treated with a coating mixture that allows the fabric to more readily accept impregnation with rubber to become an integral part of a rubber tire.

[67 FR 45598, July 9, 2002, as amended at 68 FR 11747, Mar. 12, 2003]

Table 1 to Subpart XXXX of Part 63—Emission Limits for Tire Production Affected Sources

As stated in §63.5984, you must comply with the emission limits for each new, reconstructed, or existing tire production affected source in the following table:
For each . . . You must meet the following emission limits.

1. Option 1—HAP constituent option .......
   a. Emissions of each HAP in Table 16 to this subpart must not exceed 1,000 grams HAP per megagram (2 pounds per ton) of total cements and solvents used at the tire production affected source, and 
   b. Emissions of each HAP not in Table 16 to this subpart must not exceed 10,000 grams HAP per megagram (20 pounds per ton) of total cements and solvents used at the tire production affected source.

2. Option 2—production-based option ......
   Emissions of HAP must not exceed 0.024 grams per megagram (0.00005 pounds per ton) of rubber used at the tire production affected source.

### TABLE 2 TO SUBPART XXXX OF PART 63—EMISSION LIMITS FOR TIRE CORD PRODUCTION AFFECTED SOURCES

As stated in §63.5986, you must comply with the emission limits for tire cord production affected sources in the following table:

<table>
<thead>
<tr>
<th>For each . . .</th>
<th>You must meet the following emission limits.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Option 1a (production-based option)—Existing tire cord production affected source.</td>
<td>Emissions must not exceed 280 grams HAP per megagram (0.56 pounds per ton) of fabric processed at the tire cord production affected source.</td>
</tr>
<tr>
<td>2. Option 1b (production-based option)—New or reconstructed tire cord production affected source.</td>
<td>Emissions must not exceed 220 grams HAP per megagram (0.43 pounds per ton) of fabric processed at the tire cord production affected source.</td>
</tr>
</tbody>
</table>
| 3. Option 2 (HAP constituent option)—Existing, new or reconstructed tire cord production affected source. | a. Emissions of each HAP in Table 16 to this subpart must not exceed 1,000 grams HAP per megagram (2 pounds per ton) of total coatings used at the tire cord production affected source, and 
   b. Emissions of each HAP not in Table 16 to this subpart must not exceed 10,000 grams HAP per megagram (20 pounds per ton) of total coatings used at the tire cord production affected source. |

### TABLE 3 TO SUBPART XXXX OF PART 63—EMISSION LIMITS FOR PUNCTURE SEALANT APPLICATION AFFECTED SOURCES

As stated in §63.5988(a), you must comply with the emission limits for puncture sealant application affected sources in the following table:

<table>
<thead>
<tr>
<th>For each . . .</th>
<th>You must meet the following emission limit.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Option 1a (percent reduction option)—Existing puncture sealant application spray booth.</td>
<td>Reduce spray booth HAP (measured as volatile organic compounds (VOC)) emissions by at least 86 percent by weight.</td>
</tr>
<tr>
<td>2. Option 1b (percent reduction option)—New or reconstructed puncture sealant application spray booth.</td>
<td>Reduce spray booth HAP (measured as VOC) emissions by at least 95 percent by weight.</td>
</tr>
</tbody>
</table>
| 3. Option 2 (HAP constituent option) Existing, new or reconstructed puncture sealant application spray booth. | a. Emissions of each HAP in Table 16 to this subpart must not exceed 1,000 grams HAP per megagram (2 pounds per ton) of total puncture sealants used at the puncture sealant affected source, and  
   b. Emissions of each HAP not in Table 16 to this subpart must not exceed 10,000 grams HAP per megagram (20 pounds per ton) of total puncture sealants used at the puncture sealant affected source. |

### TABLE 4 TO SUBPART XXXX OF PART 63—OPERATING LIMITS FOR PUNCTURE SEALANT APPLICATION CONTROL DEVICES

As stated in §63.5988(b), you must comply with the operating limits for puncture sealant application affected sources in the following table unless you are meeting Option 2 (HAP constituent option) limits in Table 3 to this subpart:

<table>
<thead>
<tr>
<th>For each . . .</th>
<th>You must . . .</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Thermal oxidizer to which puncture sealant application spray booth emissions are ducted.</td>
<td>Maintain the daily average firebox secondary chamber temperature within the operating range established during the performance test.</td>
</tr>
</tbody>
</table>
| 2. Carbon adsorber (regenerative) to which puncture sealant application spray booth emissions are ducted. | a. Maintain the total regeneration mass, volumetric flow, and carbon bed temperature at the operating range established during the performance test. 
   b. Reestablish the carbon bed temperature to the levels established during the performance test within 15 minutes of each cooling cycle. |
| 3. Other type of control device to which puncture sealant application spray booth emissions are ducted. | Maintain your operating parameter(s) within the range(s) established during the performance test and according to your monitoring plan. |