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Grades | Grade names, minimum specifications, and tolerances
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X3D | Underripe, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 60 percent uniform, and 40 percent injury tolerance.
X4D | Mature, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 80 percent uniform, and 20 percent injury tolerance.
X5D | Underripe, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 60 percent uniform, and 40 percent injury tolerance.
X3M | Mature, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 80 percent uniform, and 20 percent injury tolerance.
X4M | Mature, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 70 percent uniform, and 30 percent injury tolerance.
X5M | Underripe, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 60 percent uniform, and 40 percent injury tolerance.
X3G | Mature, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 80 percent uniform, and 20 percent injury tolerance.
X4G | Mature, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 70 percent uniform, and 30 percent injury tolerance.
X5G | Mature, thin, close leaf structure, rough, lean in oil, dull finish, pale color intensity, inelastic, narrow, 60 percent uniform, and 40 percent injury tolerance.

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Scrap (S Group).

A byproduct of stemmed and unstemmed tobacco. Scrap accumulates from handling tobacco in farm buildings, warehouses, packing and conditioning plants, and stemmeries.

Grades | Grade name and specifications
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S | Scrap. Loose, tangled, whole, or broken unstemmed leaves; or the web portions of tobacco leaves reduced to scrap by any process.


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Summary of standard grades.

6 Grades of Wrappers

A1F A1R
A2F A2R
A3F A3R

21 Grades of Heavy Leaf

B1F B1R B1D
B2F B2R B2D
B3F B3R B3D B3M B3G
B4F B4R B4D B4M B4G
B5F B5R B5D B5M B5G

21 Grades of Thin Leaf

C1L C1F C1R
C2L C2F C2R
C3L C3F C3R C3M C3G
C4L C4F C4R C4M C4G
C5L C5F C5R C5M C5G

24 Grades of Lugs

X1L X1F X1R
X2L X2F X2R
X3L X3F X3R X3M X3G
X4L X4F X4R X4D X4M X4G
X5L X5F X5R X5D X5M X5G