§ 230.97 Crank pins.

(a) General provisions. Crank pins shall be securely applied. Securing the fit of a loose crank pin by shimming, prick punching, or welding is not permitted.

(b) Crank pin bushings. The bore of main rod bearings shall not exceed pin diameters more than $\frac{3}{16}$ inch on main pin or more than $\frac{5}{32}$ inch on other pins.