Pipeline and Hazardous Materials Safety Admin., DOT

§ 178.33–9 Marking.
(a) By means of printing, lithographing, embossing, or stamping, each container must be marked to show:
   (1) DOT-2P.
   (2) Name or symbol of person making the mark specified in paragraph (a)(1) of this section. Symbol, if used, must be registered with the Associate Administrator.
(b) [Reserved]

§ 178.33–10 Marking.
(a) By means of printing, lithographing, embossing, or stamping, each container must be marked to show:
   (1) DOT-2P.
   (2) Name or symbol of person making the mark specified in paragraph (a)(1) of this section. Symbol, if used, must be registered with the Associate Administrator.
(b) [Reserved]

§ 178.33a Specification 2Q; inner non-refillable metal receptacles.

§ 178.33a–1 Compliance.
(a) Required in all details.
(b) [Reserved]

§ 178.33a–2 Type and size.
(a) Single-trip inside containers. Must be seamless, or with seams welded, soldered, brazed, double seamed, or swedged.
(b) The maximum capacity of containers in this class shall not exceed 1 L (61.0 cubic inches). The maximum inside diameter shall not exceed 3 inches.

§ 178.33a–3 Inspection.
(a) By competent inspector.
(b) [Reserved]

§ 178.33a–4 Duties of inspector.
(a) To inspect material and completed containers and witness tests, and to reject defective materials or containers.
(b) [Reserved]

§ 178.33a–5 Material.
(a) Uniform quality steel plate such as black plate, electrotin plate, hot dipped tinplate, templet or other commercially accepted can making plate; or nonferrous metal of uniform drawing quality.
   (b) Material with seams, cracks, laminations or other injurious defects not authorized.

§ 178.33a–6 Manufacture.
(a) By appliances and methods that will assure uniformity of completed containers; dirt and scale to be removed as necessary; no defect acceptable that is likely to weaken the finished container appreciably; reasonably smooth and uniform surface finish required.
(b) Seams when used must be as follows:
   (1) Circumferential seams. By welding, swedging, brazing, soldering, or double seaming.
   (2) Side seams. By welding, brazing or soldering.
(c) Ends. The ends shall be of pressure design.

§ 178.33a–7 Wall thickness.
(a) The minimum wall thickness for any container shall be 0.008 inch.
(b) [Reserved]

§ 178.33a–8 Tests.
(a) One out of each lot of 25,000 containers or less, successively produced per day, shall be pressure tested to destruction and must not burst below 270 psig gauge pressure. The container tested shall be complete with end assembled.
   (b) Each such 25,000 containers or less, successively produced per day, shall constitute a lot and if the test container shall fail, the lot shall be rejected or ten additional containers may