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SEMI-MEMBRANE TANKS

§ 154.435 General.

- (a) The design of a semi-membrane tank, the supporting insulation for the tank, and the supporting hull structure for the tank must be specially approved by the Commandant (CG-522).
- (b) A semi-membrane tank must be designed to meet:
 - (1) § 154.425 through § 154.432;
 - (2) §154.437 through §154.440; or
 - (3) § 154.444 through § 154.449.

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

§154.436 Design vapor pressure.

The P_o of a semi-membrane tank must not exceed 24.5 kPa gauge (3.55 psig) unless special approval by the Commandant (CG-522) allows a P_o between 24.5 kPa gauge (3.55 psig) and 69 kPa gauge (10 psig).

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

INDEPENDENT TANK TYPE A

§154.437 General.

An independent tank type A must meet §154.438 through §154.440.

§ 154.438 Design vapor pressure.

- (a) If the surface of an independent tank type A are mostly flat surfaces, the $P_{\rm o}$ must not exceed 69 kPa gauge (10 psig).
- (b) If the surfaces of an independent tank type A are formed by bodies of revolution, the design calculation of the $P_{\rm o}$ must be specially approved by the Commandant (CG-522).

[CGD 74-289, 44 FR 26009, May 3, 1979, as amended by CGD 82-063b, 48 FR 4782, Feb. 3, 1983]

§154.439 Tank design.

An independent tank type A must meet the deep tank standard of the American Bureau of Shipping published in "Rules for Building and Classing Steel Vessels", 1981, and must:

(a) Withstand the internal pressure determined under §154.407;

- (b) Withstand loads from tank supports calculated under §§154.470 and 154.471; and
- (c) Have a corrosion allowance that meets § 154.412.

[CGD 74–289, 44 FR 26009, May 3, 1979, as amended by CGD 77–069, 52 FR 31630, Aug. 21, 1987]

§154.440 Allowable stress.

- (a) The allowable stresses for an independent tank type A must:
- (1) For tank web frames, stringers, or girders of carbon manganese steel or aluminum alloys, meet $\sigma_B/2.66$ or $\sigma_Y/1.33$, whichever is less; and
- (2) For other materials, be specially approved by the Commandant (CG-522).
- (b) A greater allowable stress than required in paragraph (a)(1) of this section may be specially approved by the Commandant (CG-522) if the equivalent stress (σ_c) is calculated from the formula in Appendix A of this part.
- (c) Tank plating must meet the American Bureau of Shipping's deep tank standards, for an internal pressure head that meets §154.439(a), published in "Rules for Building and Classing Steel Vessels", 1981.

[CGD 74–289, 44 FR 26009, May 3, 1979, as amended by CGD 82–063b, 48 FR 4782, Feb. 3, 1983; CGD 77–069, 52 FR 31630, Aug. 21, 1987]

INDEPENDENT TANK TYPE B

§154.444 General.

An independent tank type B must be designed to meet §§154.445 through 154.449.

§154.445 Design vapor pressure.

If the surfaces of an independent tank type B are mostly flat surfaces, the P_0 must not exceed 69 kPa gauge (10 psig).

§ 154.446 Tank design.

An independent tank type B must meet the calculations under §154.448.

§ 154.447 Allowable stress.

(a) An independent tank type B designed from bodies of revolution must have allowable stresses ³ determined by the following formulae:

³ See Appendix B for stress analyses definitions