

(3) Span the HC analyzer using span gas introduced at the analyzer span or sample port. Span on a carbon number basis of one (C_1). For example, if you use a C_3H_8 span gas of concentration 200 $\mu\text{mol/mol}$, span the FID to respond with a value of 600 $\mu\text{mol/mol}$.

(4) Overflow zero gas at the HC probe inlet or into a tee near the probe outlet.

(5) Measure the THC concentration in the sampling and background systems as follows:

(i) For continuous sampling, record the mean THC concentration as overflow zero air flows.

(ii) For batch sampling, fill the sample medium (e.g., bag) and record its mean THC concentration.

(iii) For the background system, record the mean THC concentration of the last fill and purge.

(6) Record this value as the initial THC concentration, $x_{\text{THC}[\text{THC-FID}]_{\text{init}}}$, and use it to correct measured values as described in §1065.660.

(7) If any of the $x_{\text{THC}[\text{THC-FID}]_{\text{init}}}$ values exceed the greatest of the following values, determine the source of the contamination and take corrective action, such as purging the system during an additional preconditioning cycle or replacing contaminated portions:

(i) 2% of the flow-weighted mean wet, net concentration expected at the HC (THC or NMHC) standard.

(ii) 2% of the flow-weighted mean wet, net concentration of HC (THC or NMHC) measured during testing.

(iii) 2 $\mu\text{mol/mol}$.

(8) If corrective action does not resolve the deficiency, you may request to use the contaminated system as an alternate procedure under §1065.10.

[73 FR 37320, June 30, 2008, as amended at 73 FR 59330, Oct. 8, 2008; 75 FR 23043, Apr. 30, 2010]

§ 1065.525 Engine starting, restarting, shutdown, and optional repeating of void discrete modes.

(a) Start the engine using one of the following methods:

(1) Start the engine as recommended in the owners manual using a production starter motor or air-start system and either an adequately charged battery, a suitable power supply, or a suitable compressed air source.

(2) Use the dynamometer to start the engine. To do this, motor the engine within $\pm 25\%$ of its typical in-use cranking speed. Stop cranking within 1 second of starting the engine.

(b) If the engine does not start after 15 seconds of cranking, stop cranking and determine why the engine failed to start, unless the owners manual or the service-repair manual describes the longer cranking time as normal.

(c) Respond to engine stalling with the following steps:

(1) If the engine stalls during warm-up before emission sampling begins, restart the engine and continue warm-up.

(2) If the engine stalls during preconditioning before emission sampling begins, restart the engine and restart the preconditioning sequence.

(3) If the engine stalls at any time after emission sampling begins for a transient test or ramped-modal cycle test, the test is void.

(4) Except as described in paragraph (d) of this section, void the test if the engine stalls at any time after emission sampling begins.

(d) If emission sampling is interrupted during one of the modes of a discrete-mode test, you may void the results only for that individual mode and perform the following steps to continue the test:

(1) If the engine has stalled, restart the engine.

(2) Use good engineering judgment to restart the test sequence using the appropriate steps in §1065.530(b).

(3) Precondition the engine by operating at the previous mode for approximately the same amount of time it operated at that mode for the last emission measurement.

(4) Advance to the mode at which the engine stalled and continue with the duty cycle as specified in the standard-setting part.

(5) Complete the remainder of the test according to the requirements in this subpart.

(e) Shut down the engine according to the manufacturer's specifications.

[73 FR 37320, June 30, 2008]

§ 1065.530 Emission test sequence.

(a) Time the start of testing as follows: