

**Environmental Protection Agency**

**Pt. 91, Subpt. G, App. A**

final test results exceeding the emission standard for HC+NO<sub>x</sub> shall not be considered any further for the purposes of the audit.

(e) Passing or failing of an SEA occurs when the decision is made on the last engine required to make a decision under paragraph (c) of this section.

(f) The Administrator may terminate testing earlier than required in paragraph (c) of this section.

**APPENDIX A TO SUBPART G OF PART 91—  
SAMPLING PLANS FOR SELECTIVE ENFORCEMENT AUDITING OF MARINE ENGINES**

**TABLE 1—SAMPLING PLAN CODE LETTER**

Annual engine family sales	Code letter
20–50 .....	AA <sup>1</sup>
20–99 .....	A <sup>1</sup>
100–299 .....	B
300–499 .....	C
500 or greater .....	D

<sup>1</sup> A manufacturer may optionally use either the sampling plan for code letter “AA” or sampling plan for code letter “A” for Selective Enforcement Audits of engine families with annual sales between 20 and 50 engines. Additional, the manufacturers may switch between these plans during the audit.

**TABLE 2—SAMPLING PLAN FOR CODE LETTER “AA”**

[Sample inspection criteria]

Stage	Pass No.	Fail No.	Stage	Pass No.	Fail No.
1	( <sup>1</sup> )	( <sup>2</sup> )	11	4	8
2	( <sup>1</sup> )	( <sup>2</sup> )	12	4	9
3	0	( <sup>2</sup> )	13	5	9
4	0	( <sup>2</sup> )	14	5	10
5	1	5	15	6	10
6	1	6	16	6	10
7	2	6	17	7	10
8	2	7	18	8	10
9	3	7	19	8	10
10	3	8	20	9	10

<sup>1</sup> Test sample passing not permitted at this stage.  
<sup>2</sup> Test sample failure not permitted at this stage.

**TABLE 3—SAMPLING PLAN FOR CODE LETTER “A”**

[Sample inspection criteria]

Stage	Pass No.	Fail No.	Stage	Pass No.	Fail No.
1	( <sup>1</sup> )	( <sup>2</sup> )	16	6	11
2	( <sup>1</sup> )	( <sup>2</sup> )	17	7	12
3	( <sup>1</sup> )	( <sup>2</sup> )	18	7	12
4	0	( <sup>2</sup> )	19	8	13
5	0	( <sup>2</sup> )	20	8	13
6	1	6	21	9	14
7	1	7	22	10	14
8	2	7	23	10	15
9	2	8	24	11	15
10	3	8	25	11	16
11	3	8	26	12	16

**TABLE 3—SAMPLING PLAN FOR CODE LETTER “A”—Continued**

[Sample inspection criteria]

Stage	Pass No.	Fail No.	Stage	Pass No.	Fail No.
12	4	9	27	12	17
13	5	10	28	13	17
14	5	10	29	14	17
15	6	11	30	16	17

<sup>1</sup> Test sample passing not permitted at this stage.  
<sup>2</sup> Test sample failure not permitted at this stage.

**TABLE 4—SAMPLING PLAN FOR CODE LETTER “B”**

[Sample inspection criteria]

Stage	Pass No.	Fail No.
1	( <sup>1</sup> )	( <sup>2</sup> )
2	( <sup>1</sup> )	( <sup>2</sup> )
3	( <sup>1</sup> )	( <sup>2</sup> )
4	( <sup>1</sup> )	( <sup>2</sup> )
5	0	( <sup>2</sup> )
6	1	6
7	1	7
8	2	7
9	2	8
10	3	8
11	3	9
12	4	9
13	4	10
14	5	10
15	5	11
16	6	12
17	6	12
18	7	13
19	8	13
20	8	14
21	9	14
22	9	15
23	10	15
24	10	16
25	11	16
26	11	17
27	12	17
28	12	18
29	13	18
30	13	19
31	14	19
32	14	20
33	15	20
34	16	21
35	16	21
36	17	22
37	17	22
38	18	22
39	18	22
40	21	22

<sup>1</sup> Test sample passing not permitted at this stage.  
<sup>2</sup> Test sample failure not permitted at this stage.

**TABLE 5—SAMPLING PLAN FOR CODE LETTER “C”**

[Sample inspection criteria]

Stage	Pass No.	Fail No.
1	( <sup>1</sup> )	( <sup>2</sup> )
2	( <sup>1</sup> )	( <sup>2</sup> )
3	( <sup>1</sup> )	( <sup>2</sup> )
4	( <sup>1</sup> )	( <sup>2</sup> )

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TABLE 5—SAMPLING PLAN FOR CODE LETTER “C”—Continued  
[Sample inspection criteria]

Stage	Pass No.	Fail No.
5	0	( <sup>2</sup> )
6	0	6
7	1	7
8	2	7
9	2	8
10	3	9
11	3	9
12	4	10
13	4	10
14	5	11
15	5	11
16	6	12
17	6	12
18	7	13
19	7	13
20	8	14
21	8	14
22	9	15
23	10	15
24	10	16
25	11	16
26	11	17
27	12	17
28	12	18
29	13	18
30	13	19
31	14	19
32	14	20
33	15	20
34	15	21
35	16	21
36	16	22
37	17	22
38	18	23
39	18	23
40	19	24
41	19	24
42	20	25
43	20	25
44	21	26
45	21	27
46	22	27
47	22	27
48	23	27
49	23	27
50	26	27

<sup>1</sup> Test sample passing not permitted at this stage.  
<sup>2</sup> Test sample failure not permitted at this stage.

TABLE 6—SAMPLING PLAN FOR CODE LETTER “D”—Continued  
[Sample inspection criteria]

Stage	Pass No.	Fail No.
14	5	11
15	5	11
16	6	12
17	6	12
18	7	13
19	7	13
20	8	14
21	8	14
22	9	15
23	9	15
24	10	16
25	11	16
26	11	17
27	12	17
28	12	18
29	13	19
30	13	19
31	14	20
32	14	20
33	15	21
34	15	21
35	16	22
36	16	22
37	17	23
38	17	23
39	18	24
40	18	24
41	19	25
42	19	26
43	20	26
44	21	27
45	21	27
46	22	28
47	22	28
48	23	29
49	23	29
50	24	30
51	24	30
52	25	31
53	25	31
54	26	32
55	26	32
56	27	33
57	27	33
58	28	33
59	28	33
60	32	33

<sup>1</sup> Test sample passing not permitted at this stage.  
<sup>2</sup> Test sample failure not permitted at this stage.

TABLE 6—SAMPLING PLAN FOR CODE LETTER “D”  
[Sample inspection criteria]

Stage	Pass No.	Fail No.
1	( <sup>1</sup> )	( <sup>2</sup> )
2	( <sup>1</sup> )	( <sup>2</sup> )
3	( <sup>1</sup> )	( <sup>2</sup> )
4	( <sup>1</sup> )	( <sup>2</sup> )
5	0	( <sup>2</sup> )
6	0	6
7	1	7
8	2	8
9	2	8
10	3	9
11	3	9
12	4	10
13	4	10

[61 FR 52102, Oct. 4, 1996, as amended at 67 FR 68340, Nov. 8, 2002]

**Subpart H—Importation of Nonconforming Marine Engines**

**§ 91.701 Applicability.**

(a) Except where otherwise indicated, this subpart is applicable to marine SI engines for which the Administrator has promulgated regulations under this part prescribing emission standards, including engines incorporated into marine vessels or equipment, that are offered for importation or imported