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E 29–93a (incorporated by reference in § 86.1).

(2) For rotary engines, displacement means the maximum volume of a combustion chamber between two rotor tip seals, minus the minimum volume of the combustion chamber between those two rotor tip seals, times three times the number of rotors, according to the following formula:

\[ \text{cc} = (\text{max. chamber volume} - \text{min. chamber volume}) \times 3 \times \text{no. of rotors} \]

(b) Motorcycles will be divided into classes based on engine displacement.

(1) Class I—0 to 169 cc (0 to 10.4 cu. in.).
   (i) Class I motorcycles with engine displacement less than 50 cc comprise the Class I-A subclass.
   (ii) Class I motorcycles with engine displacement 50 cc or higher comprise the Class I-B subclass.
(2) Class II—170 to 279 cc (10.4 to 17.1 cu. in.).
(3) Class III—280 cc and over (17.1 cu. in. and over).

(c) At the manufacturer's option, a vehicle described in an application for certification may be placed in a higher class (larger displacement). All procedures for the higher class must then be complied with and compliance with emission standards will be determined on the basis of engine displacement.

[69 FR 2437, Jan. 15, 2004]

§ 86.420–78 Engine families.

(a) The vehicles covered in the application will be divided into groupings whose engines are expected to have similar emission characteristics throughout their useful life. Each group of engines with similar emission characteristics shall be defined as a separate engine family.

(b) Reciprocating families. To be classed in the same engine family, reciprocating engines must be identical in all of the following applicable respects:
   (1) The combustion cycle.
   (2) The cooling mechanism.
   (3) The cylinder configuration (inline, vee, opposed, bore spacings, etc.).
   (4) The number of cylinders.
   (5) The engine displacement class, § 86.419.
   (6) The method of air aspiration.
   (7) The number of catalytic converters, location, volume, and composition.
   (8) The thermal reactor characteristics.
   (9) The number of carburetors.
   (10) The prechamber characteristics.

(c) At the manufacturer's option, reciprocating engines identical in all the respects listed in paragraph (b) of this section may be further divided into different engine families if the Administrator determines that they may be expected to have different emission characteristics. This determination will be based upon a consideration of features such as:
   (1) The bore and stroke.
   (2) The combustion chamber configuration.
   (3) The intake and exhaust timing method of actuation (poppet valve, reed valve, rotary valve, etc.).
   (4) The intake and exhaust valve or port sizes, as applicable.
   (5) The fuel system.
   (6) The exhaust system.
   (d) Rotary families. To be classed in the same engine family, rotary combustion cycle engines must be identical in all of the following applicable respects:
   (1) The major axis of the epitrochoidal curve.
   (2) The minor axis of the epitrochoidal curve.
   (3) The generating radius of the epitrochoidal curve.
   (4) The cooling mechanism.
   (5) The number of rotors.
   (6) The engine displacement class, § 86.419.
   (7) The method of air aspiration.
   (8) The number of catalytic converters, location, volume and composition.
   (9) The thermal reactor characteristics.
   (10) The number of carburetors.
   (11) The prechamber characteristics.

(e) At the manufacturer's option, rotary combustion cycle engines identical in all the respects listed in paragraph (d) of this section, may be further divided into different engine families if the Administrator determines that they may be expected to have different emission characteristics. This
§ 86.425–78 Test procedures.

(a) Motorcycle emission test procedures are found in subpart F.

(b) The Administrator may prescribe emission test procedures for any motorcycle which he determines is not susceptible to satisfactory testing by the procedures set forth in subpart F.

(c) Testing of any type with respect to any test vehicle other than that specified in this subpart and subpart F will be based upon a consideration of features, such as:

   (1) The width of the rotor housing.
   (2) The type and location of intake port (side, peripheral, combination, etc.).
   (3) The number of spark plugs per rotor.
   (4) The fuel system.
   (5) The exhaust system.

(f) Where engines are of a type which cannot be divided into engine families based upon the criteria listed in paragraphs (b) and (d) of this section, the Administrator will establish families of those engines based upon the features most related to their emission characteristics.


§ 86.422–78 Administrator’s fleet.

The Administrator may require additional test vehicles identical in all material respects to vehicles selected in accordance with §86.421. The number of vehicles selected shall not increase the size of the test fleet by more than 20 percent or one vehicle, whichever is greater.

§ 86.423–78 Test vehicles.

(a)(1) Before beginning service accumulation on a test vehicle, the manufacturer may perform a zero-kilometer exhaust emission test.

(2) If such a test is performed, the data shall be submitted to the Administrator when the application is submitted.

(3) Zero-kilometer test results shall not be included in the determination of deterioration factors.

(b) Once a manufacturer begins to operate a test vehicle, as indicated by compliance with paragraph (a) of this section, the data from the vehicle will be used, unless specified otherwise by the Administrator. Discontinuation of a vehicle shall be allowed only with the written consent of the Administrator.

(c) Test vehicles shall be calibrated at zero kilometres within the production tolerances applicable to the manufacturer’s specifications.

(d) The Administrator may disqualify a vehicle which receives assembly line operations and adjustments which will not be performed on production vehicles.


§ 86.421–78 Test fleet.

(a) A test vehicle will be selected by the Administrator to represent each engine-displacement-system combination. The configuration (engine calibration, transmission, drive ratio, mass, options, etc.) in the manufacturer’s application which the Administrator believes has the greatest probability of exceeding the standards will be selected.

(b) At the manufacturer’s option, the Administrator will only select one vehicle to represent each engine family where the total projected annual sales for that family are less than 5,000 vehicles.

(c) A manufacturer may elect to operate and test additional vehicles which are identical to those selected by the Administrator. Written notice of a commitment to operate and test additional vehicles shall be given to the Administrator prior to the start of testing and not later than 30 days following notification of the test fleet selection. The results of tests performed by the manufacturer will be combined to determine deterioration factors. Each vehicle must meet applicable standards when tested by the Administrator and when those results are projected to the useful life.

(d) In lieu of testing a test vehicle and submitting data therefore, a manufacturer may, with the prior written approval of the Administrator, submit exhaust emission data on a similar vehicle for which certification has previously been obtained or for which all applicable data has previously been submitted.