

Pt. 63, Subpt. UUU, Table 26

40 CFR Ch. I (7-1-09 Edition)

For each new and existing catalytic reforming unit using . . .	You shall . . .	Using . . .	According to these requirements . . .
	b. Measure the chloride level on the sorbent entering and exiting the adsorption system.	Determination of Metal Concentration on Catalyst Particles (Instrumental Analyzer Procedure) in appendix A to subpart UUU; or EPA Method 5050 combined either with EPA Method 9056, or with EPA Method 9253; or EPA Method 9212 with the soil extraction procedures listed within the method. ¹	Measure and record the chloride concentration of the sorbent material entering and exiting the adsorption system at least three times during each test run. Determine and record the average weight percent chloride concentration of the sorbent entering the adsorption system for each test run. Determine and record the average weight percent chloride concentration of the sorbent exiting the adsorption system for each test run.

¹The EPA Methods 5050, 9056, 9212 and 9253 are included in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846, Revision 5 (April 1998). The SW-846 and Updates (document number 955-001-00000-1) are available for purchase from the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402, (202) 512-1800; and from the National Technical Information Services (NTIS), 5285 Port Royal Road, Springfield, VA 22161, (703) 487-4650. Copies may be inspected at the EPA Docket Center (Air Docket), EPA West, Room B-108, 1301 Constitution Ave., NW., Washington, DC; or at the Office of the Federal Register, 800 North Capitol Street, NW., Suite 700, Washington, DC. These methods are also available at <http://www.epa.gov/epaoswer/hazwaste/test/main.htm>.

[70 FR 6956, Feb. 9, 2005]

TABLE 26 TO SUBPART UUU OF PART 63—INITIAL COMPLIANCE WITH INORGANIC HAP EMISSION LIMITS FOR CATALYTIC REFORMING UNITS

As stated in §63.1567(b)(4), you shall meet each requirement in the following table that applies to you.

For . . .	For the following emission limit . . .	You have demonstrated initial compliance if . . .	For . . .	For the following emission limit . . .	You have demonstrated initial compliance if . . .
1. Each existing semi-regenerative catalytic reforming unit.	Reduce uncontrolled emissions of HCl by 92 percent by weight or to a concentration of 30 ppmv, (dry basis), corrected to 3 percent oxygen.	Average emissions HCl measured using Method 26 or 26A, as applicable, over the period of the performance test, are reduced by 92 percent or to a concentration less than or equal to 30 ppmv (dry basis) corrected to 3 percent oxygen.	2. Each existing cyclic or continuous catalytic reforming unit and each new semi-regenerative, cyclic, or continuous catalytic reforming unit.	Reduce uncontrolled emissions of HCl by 97 percent by weight or to a concentration of 10 ppmv (dry basis), corrected to 3 percent oxygen.	Average emissions of HCl measured using Method 26 or 26A, as applicable, over the period of the performance test, are reduced by 97 percent or to a concentration less than or equal to 10 ppmv (dry basis) corrected to 3 percent oxygen.

[70 FR 6959, Feb. 9, 2005]

TABLE 27 TO SUBPART UUU OF PART 63—CONTINUOUS COMPLIANCE WITH INORGANIC HAP EMISSION LIMITS FOR CATALYTIC REFORMING UNITS

As stated in §63.1567(c)(1), you shall meet each requirement in the following table that applies to you.

Environmental Protection Agency

Pt. 63, Subpt. UUU, Table 28

For . . .	For this emission limit . . .	You shall demonstrate continuous compliance during coke burn-off and catalyst rejuvenation by . . .	For . . .	For this emission limit . . .	You shall demonstrate continuous compliance during coke burn-off and catalyst rejuvenation by . . .
1. Each existing semi-regenerative catalytic reforming unit.	Reduce uncontrolled emissions of HCl by 92 percent by weight or to a concentration of 30 ppmv (dry basis), corrected to 3 percent oxygen..	Maintaining a 92 percent HCl emission reduction or an HCl concentration no more than 30 ppmv (dry basis), corrected to 3 percent oxygen..	3. Each new semi-regenerative, cyclic, or continuous catalytic reforming unit.	Reduce uncontrolled emissions of HCl by 97 percent by weight or to a concentration of 10 ppmv (dry basis), corrected to 3 percent oxygen.	Maintaining a 97 percent HCl control efficiency or an HCl concentration no more than 10 ppmv (dry basis), corrected to 3 percent oxygen.
2. Each existing cyclic or continuous catalytic reforming unit.	Reduce uncontrolled emissions of HCl by 97 percent by weight or to a concentration of 10 ppmv (dry basis), corrected to 3 percent oxygen.	Maintaining a 97 percent HCl control efficiency or an HCl concentration no more than 10 ppmv (dry basis), corrected to 3 percent oxygen.			

[70 FR 6960, Feb. 9, 2005]

TABLE 28 TO SUBPART UUU OF PART 63—CONTINUOUS COMPLIANCE WITH OPERATING LIMITS FOR INORGANIC HAP EMISSIONS FROM CATALYTIC REFORMING UNITS

As stated in §63.1567(c)(1), you shall meet each requirement in the following table that applies to you.

For each new and existing catalytic reforming unit using this type of control device or system . . .	For this operating limit . . .	You shall demonstrate continuous compliance during coke burn-off and catalyst rejuvenation by . . .
1. Wet scrubber	<p>a. The daily average pH or alkalinity of the water (or scrubbing liquid) exiting the scrubber must not fall below the level established during the performance test.</p> <p>b. The daily average liquid-to-gas ratio must not fall below the level established during the performance test.</p>	<p>Collecting the hourly and daily average pH or alkalinity monitoring data according to §63.1572¹; and maintaining the daily average pH or alkalinity above the operating limit established during the performance test.</p> <p>Collecting the hourly average gas flow rate² and total water (or scrubbing liquid) flow rate monitoring data according to §63.1572; and determining and recording the hourly average liquid-to-gas ratio; and determining and recording the daily average liquid-to-gas ratio; and maintaining the daily average liquid-to-gas ratio above the limit established during the performance test.</p>
2. Internal scrubbing system or no control device (e.g., hot regen system) meeting HCl concentration limit.	The daily average HCl concentration in the catalyst regenerator exhaust gas must not exceed the limit established during the performance test.	Measuring and recording the HCl concentration at least 4 times during a regeneration cycle (equally spaced in time) or every 4 hours, whichever is more frequent, using a colometric tube sampling system; calculating the daily average HCl concentration as an arithmetic average of all samples collected in each 24-hour period from the start of the coke burn-off cycle or for the entire duration of the coke burn-off cycle if the coke burn-off cycle is less than 24 hours; and maintaining the daily average HCl concentration below the applicable operating limit.
3. Internal scrubbing system meeting percent HCl reduction standard.	a. The daily average pH or alkalinity of the water (or scrubbing liquid) exiting the internal scrubbing system must not fall below the limit established during the performance test.	Collecting the hourly and daily average pH or alkalinity monitoring data according to §63.1572 ¹ and maintaining the daily average pH or alkalinity above the operating limit established during the performance test.