§ 73.85 Caramel.

(a) Identity. (1) The color additive caramel is the dark-brown liquid or solid material resulting from the carefully controlled heat treatment of the following food-grade carbohydrates:
- Dextrose.
- Invert sugar.
- Lactose.
- Malt syrup.
- Molasses.
- Starch hydrolysates and fractions thereof.
- Sucrose.

(2) The food-grade acids, alkalis, and salts listed in this subparagraph may be employed to assist caramelization, in amounts consistent with good manufacturing practice.
   (i) Acids:
   - Acetic acid.
   - Citric acid.
   - Phosphoric acid.
   - Sulfuric acid.

   (ii) Alkalis:
   - Ammonium hydroxide.
   - Calcium hydroxide U.S.P.
   - Potassium hydroxide.
   - Sodium hydroxide.

   (iii) Salts: Ammonium, sodium, or potassium carbonate, bicarbonate, phosphate (including dibasic phosphate and monobasic phosphate), sulfate, and sulfite.

(3) Polyglycerol esters of fatty acids, identified in §172.854 of this chapter, may be used as antifoaming agents in amounts not greater than that required to produce the intended effect.

(b) Specifications. Caramel shall conform to the following specifications:
- Lead (as Pb), not more than 10 parts per million.
- Arsenic (as As), not more than 3 parts per million.
- Mercury (as Hg), not more than 0.1 part per million.

(c) Uses and restrictions. Caramel may be safely used for coloring foods generally, in amounts consistent with good manufacturing practice, except that it may not be used to color foods for which standards of identity have been promulgated under section 401 of the act unless added color is authorized by such standards.

(d) Labeling. The label of the color additive and any mixtures prepared therefrom and intended solely or in part for coloring purposes shall conform to the requirements of §70.25 of this chapter.

(e) Exemption from certification. Certification of this color additive is not necessary for the protection of the public health and therefore batches thereof are exempt from the certification requirements of section 721(c) of the act.

§ 73.90 β-Apo-8′-carotenal.

(a) Identity. (1) The color additive is β-apo-8′-carotenal.

(2) Color additive mixtures for food use made with β-apo-8′-carotenal may contain only diluents that are suitable and that are listed in this subpart as safe in color additive mixtures for coloring foods.

(b) Specifications. β-Apo-8′-carotenal shall conform to the following specifications:
- Physical state, solid.
- 1 percent solution in chloroform, clear.
- Melting point (decomposition), 136 °C–140 °C (corrected).
- Loss of weight on drying, not more than 0.2 percent.
- Residue on ignition, not more than 0.2 percent.
- Lead (as Pb), not more than 10 parts per million.
- Arsenic (as As), not more than 1 part per million.
- Assay (spectrophotometric), 96–101 percent.

(4) The presence of the color additive in salmonid fish that have been fed feeds containing canthaxanthin shall be declared in accordance with §§101.22(b), (c), and (k)(2), and 101.100(a)(2) of this chapter.

(e) Exemption from certification. Certification of this color additive is not necessary for the protection of the public health, and therefore batches thereof are exempt from the certification requirements of section 721(c) of the act.

(c) Uses and restrictions. The color additive \(\beta\)-apo-8′-carotenal may be safely used for coloring foods generally, subject to the following restrictions:

(1) The quantity of \(\beta\)-apo-8′-carotenal does not exceed 15 milligrams per pound of solid or semisolid food or 15 milligrams per pint of liquid food.

(2) It may not be used to color foods for which standards of identity have been promulgated under section 401 of the act unless added color is authorized by such standards.

(d) Labeling. The label of the color additive and any mixtures prepared therefrom and intended solely or in part for coloring purposes shall conform to the requirements of §70.25 of this chapter.

(e) Exemption from certification. Certification of this color additive is not necessary for the protection of the public health and therefore batches thereof are exempt from the certification requirements of section 721(c) of the act.

§ 73.100 Cochineal extract; carmine.

(a) Identity. (1) The color additive cochineal extract is the concentrated solution obtained after removing the alcohol from an aqueous-alcoholic extract of cochineal (Dactylopius coccus costa (Coccus cacti L.)). The coloring principle is chiefly carminic acid.

(2) The color additive carmine is the aluminum or calcium-aluminum lake on an aluminum hydroxide substrate of the coloring principles, chiefly carminic acid, obtained by an aqueous extraction of cochineal (Dactylopius coccus costa (Coccus cacti L.)).

(3) Color additive mixtures for food use made with cochineal extract or carmine may contain only diluents that are suitable and that are listed in this subpart as safe in color additive mixtures for coloring foods.

(b) Specifications. (1) Cochineal extract shall conform to the following specifications:

- pH, not less than 5.0 and not more than 5.5 at 25 °C.
- Protein (N × 6.25), not more than 2.2 percent.
- Total solids, not less than 5.7 and not more than 6.3 percent.
- Methyl alcohol, not more than 150 parts per million.
- Lead (as Pb), not more than 10 parts per million.
- Arsenic (as As), not more than 3 parts per million.
- Assay (spectrophotometric), 96-101 percent.

(2) Carmine shall conform to the following specifications:

- Volatile matter (at 135 °C for 3 hours), not more than 20.0 percent.
- Total solids, not less than 5.7 and not more than 6.3 percent.
- Methyl alcohol, not more than 150 parts per million.
- Lead (as Pb), not more than 10 parts per million.
- Arsenic (as As), not more than 1 part per million.

Carminic acid, not less than 1.8 percent.

(2) Carmine shall conform to the following specifications:

- Volatile matter (at 135 °C for 3 hours), not more than 20.0 percent.
- Methyl alcohol, not more than 150 parts per million.
- Lead (as Pb), not more than 10 parts per million.
- Arsenic (as As), not more than 1 part per million.