

[From IAEA INFCIRC/225, Rev. 1]

| Material | Form | Category | | |
|----------------------|---|--------------|-------------------------------------|------------------|
| | | I | II | III ^e |
| 3. Uranium-233 | Uranium enriched to 20 pct U ²³⁵ or more. | 5 kg or more | Less than 5 kg but more than 1 kg. | 1 kg or less. |
| | Uranium enriched to 10 pct U ²³⁵ but less than 20 pct. | | 10 kg or more | Less than 10 kg. |
| | Uranium enriched above natural, but less than 10 pct U ²³⁵ . | | | 10 kg or more. |
| | Unirradiated ^b | 2 kg or more | Less than 2 kg but more than 500 g. | 500 g or less. |

^a All plutonium except that with isotopic concentration exceeding 80 pct in plutonium-238.
^b Material not irradiated in a reactor or material irradiated in a reactor but with a radiation level equal to or less than 100 rd/h at 1 m unshielded.
^c Natural uranium, depleted uranium, thorium and quantities of uranium enriched to less than 10% not falling into Category III should be protected in accordance with prudent management practice.
^d Irradiated fuel should be protected as category I, II, or III nuclear material depending on the category of the fresh fuel. However, fuel which by virtue of its original fissile material content is included as category I or II before irradiation should only be reduced one category level, while the radiation level from the fuel exceeds 100 rd/h at 1 m unshielded.
^e Physical security determinations will not be required for 15 g or less of plutonium, uranium-233 or high-enriched uranium, or for 1 kg or less of uranium with an enrichment between 10 and 20 pct in uranium-235.

(Sec. 161, as amended, Pub. L. 83-703, 68 Stat. 948 (42 U.S.C. 2201); sec. 201, as amended, Pub. L. 93-438, 88 Stat. 1243 (42 U.S.C. 5841))

[43 FR 21641, May 19, 1978. Redesignated and amended at 49 FR 47204, Dec. 3, 1984. Further redesignated at 55 FR 30450, July 26, 1990; 58 FR 13005, Mar. 9, 1993; 61 FR 35603, July 8, 1996]

APPENDIX N TO PART 110—ILLUSTRATIVE LIST OF LITHIUM ISOTOPE SEPARATION FACILITIES, PLANTS AND EQUIPMENT UNDER NRC'S EXPORT LICENSING AUTHORITY

- a. Facilities or plants for the separation of lithium isotopes.
- b. Equipment for the separation of lithium isotopes, such as:
 - (1) Packed liquid-liquid exchange columns especially designed for lithium amalgams;
 - (2) Mercury and/or lithium amalgam pumps;
 - (3) Lithium amalgam electrolysis cells;
 - (4) Evaporators for concentrated lithium hydroxide solution.

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APPENDIX O TO PART 110—ILLUSTRATIVE LIST OF FUEL ELEMENT FABRICATION PLANT EQUIPMENT AND COMPONENTS UNDER NRC'S EXPORT LICENSING AUTHORITY

NOTE: Nuclear fuel elements are manufactured from source or special nuclear material. For oxide fuels, the most common type of fuel equipment for pressing pellets, sintering, grinding and grading will be present. Mixed oxide fuels are handled in glove boxes (or equivalent containment) until they are sealed in the cladding. In all cases the fuel is hermetically sealed inside a suitable cladding which is designed to be the primary envelope encasing the fuel so as to provide suitable performance and safety during reactor operation. Also, in all cases precise control of processes, procedures and equipment

to extremely high standards is necessary in order to ensure predictable and safe fuel performance.

- (a) Items that are considered especially designed or prepared for the fabrication of fuel elements include equipment that:
 - (1) Normally comes in direct contact with, or directly processes or controls, the production flow of nuclear material;
 - (2) Seals the nuclear material within the cladding;
 - (3) Checks the integrity of the cladding or the seal; and
 - (4) Checks the finished treatment of the sealed fuel.
- (b) This equipment or systems of equipment may include, for example:
 - (1) Fully automatic pellet inspection stations especially designed or prepared for checking final dimensions and surface defects of fuel pellets;
 - (2) Automatic welding machines especially designed or prepared for welding end caps onto the fuel pins (or rods);
 - (3) Automatic test and inspection stations especially designed or prepared for checking the integrity of completed fuel pins (or rods). This item typically includes equipment for:
 - (i) X-ray examination of pin (or rod) end cap welds;
 - (ii) Helium leak detection from pressurized pins (or rods); and
 - (iii) Gamma-ray scanning of the pins (or rods) to check for correct loading of the fuel pellets inside.

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APPENDIX P TO PART 110—CATEGORY 1 AND 2 RADIOACTIVE MATERIAL