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(b) Each tankship that has a cargo tank with a required cooling system must have a manual that contains:

(1) A piping diagram for the cooling system; and

(2) Instructions for changing over to the standby system described in paragraph (a) of this section.

[CGD 73–96, 42 FR 49027, Sept. 26, 1977, as amended by CGD 78–128, 47 FR 21209, May 17, 1982]

§ 153.434 Heat transfer coils within a tank.

When a cargo tank contains any quantity of cargo, a cargo cooling or heating system having coils within the tank must keep the heat transfer fluid at a pressure greater than the pressure exerted on the heating or cooling system by the cargo.

[CGD 78–128, 47 FR 21209, May 17, 1982]

§ 153.436 Heat transfer fluids: compatibility with cargo.

A heat transfer fluid separated from the cargo by only one wall (for example, the heat transfer fluid in a coil within a tank) must be compatible with the cargo under the standards prescribed for compatibility between two cargoes in Part 150 of this chapter.

[CGD 81–078, 50 FR 21174, May 22, 1985]

§ 153.438 Cargo pressure or temperature alarms required.

(a) Each refrigerated tank must have:

(1) An alarm that operates when the cargo's pressure exceeds the vapor pressure described in § 153.371(b); or

(2) An alarm that operates when the cargo's temperature exceeds the steady state temperature described in § 153.371(b).

(b) The alarm must give an audible and visual signal on the bridge and at the cargo control station.

(c) The cargo pressure or temperature alarm must be independent of other cargo pressure or temperature sensing arrangements.

§ 153.440 Cargo temperature sensors.

(a) Except as prescribed in paragraph (c) of this section, when Table 1 refers to this section, the containment system must meet the following requirements:

(1) A heated or refrigerated cargo tank must have a remote reading thermometer sensing the temperature of the cargo at the bottom of the tank.

(2) A refrigerated tank must have a remote reading second thermometer near the top of the tank and below the maximum liquid level allowed by § 153.981.

(3) Unless waived under § 153.491(a), a cargo tank endorsed to carry a Category A, B, or C NLS cargo must have a thermometer whose temperature reading is no greater than the temperature of the cargo at a level above the tank bottom at least one-eighth but no more than one-half the height of the tank if the cargo is—

(i) A Category A NLS or a Category B NLS having a viscosity of at least 25 mPa.s at 20 °C;

(ii) A Category C NLS having a viscosity of at least 60 mPa.s at 20 °C; or

(iii) A Category A, B, or C NLS that has a melting point greater than 0 °C.

(b) A readout for each remote thermometer required by this section must be at the point where cargo transfer is controlled.

(c) A portable thermometer may be substituted for the equipment required in paragraphs (a) and (b) of this section if—

(1) Table 1 allows open gauging with the cargo; or

(2) Table 1 allows restricted gauging with the cargo, and the portable thermometer is designed to be used through the containment system's restricted gauging system.

[CGD 78–128, 47 FR 21209, May 17, 1982, as amended by CGD 81–101, 52 FR 7781, Mar. 12, 1987; CGD 81–101, 53 FR 28974, Aug. 1, 1988 and 54 FR 12629, Mar. 28, 1989]

Special Requirements for Flammable or Combustible Cargoes

§ 153.460 Fire protection systems.

Each self-propelled ship and each manned non-self-propelled ship must meet the following:

(a) With the exception of the vent riser, each part of a cargo containment system exposed on the weatherdeck must be covered by the fire protection system listed beside the cargo in Table 1 and described in the footnotes to Table 1.

(b) The Commandant (G–MSO) approves the substitution of a dry chemical (D) type fire protection system for an A or B type on a case by case basis.

(c) A fire protection system required by this part must meet part 34 of this chapter or be specifically approved by the Commandant (G–MSO).

[CGD 73–96, 42 FR 49027, Sept. 26, 1977, as amended by CGD 82–063b, 48 FR 4782, Feb. 3, 1983; CGD 81–101, 52 FR 7781, Mar. 12, 1987]

§ 153.461 Electrical bonding of independent tanks.

An independent metallic cargo tank that carries a flammable or combustible cargo must be electrically bonded to the tankship's hull.

§ 153.462 Static discharges from inert gas systems.

An inert gas system on a tank that carries a flammable or combustible cargo must not create static arcing as the inert gas is injected into the tank.

§ 153.463 Vent system discharges.

The discharge of a venting system must be at least 10 m (approx. 32.8 ft) from an ignition source if:

(a) The cargo tank is endorsed to carry a flammable or combustible cargo; and

(b) Table 1 requires the cargo to have a PV venting system.

§ 153.465 Flammable vapor detector.

(a) A tankship that carries a flammable cargo must have two vapor detectors that meet §35.30–15(b) of this chapter.

(b) At least one of the vapor detectors in paragraph (a) of this section must be portable.

§ 153.466 Electrical equipment.

A tankship carrying a flammable or combustible cargo under this part must meet subchapter J of this chapter.

DESIGN AND EQUIPMENT FOR POLLUTION CONTROL

SOURCE: Sections 153.470 through 153.491 appear at CGD 81–101, 52 FR 7781, Mar. 12, 1987, unless otherwise noted.

§ 153.470 System for discharge of NLS residue to the sea: Categories A, B, C, and D.

Unless waived under §153.491, each ship that discharges Category A, B, or C NLS residue, or Category D NLS residue not diluted to 1/10th of its original concentration, into the sea under §§153.1126 and 153.1128 must have an NLS residue discharge system meeting the following:

(a) *Minimum diameter of an NLS residue discharge outlet.* The outlet of each NLS residue discharge system must have a diameter at least as great as that given by the following formula:

$$D = \frac{(Q_d)(\text{cosine } \phi)}{5L}$$

Where:

D=Minimum diameter of the discharge outlet in meters.

Q_d=Maximum rate in cubic meters per hour at which the ship operator wishes to discharge slops (note: Q_d affects the discharge rate allowed under §153.1126(b)(2)).

L=Distance from the forward perpendicular to the discharge outlet in meters.

ϕ=The acute angle between a perpendicular to the shell plating at the discharge location and the direction of the average velocity of the discharged liquid.

(b) *Location of an NLS residue discharge outlet.* Each NLS residue discharge outlet must be located—

(1) At the turn of the bilge beneath the cargo area; and

(2) Where the discharge from the outlet is not drawn into the ship's seawater intakes.

(c) *Location of dual NLS residue discharge outlets.* If the value of 6.45 for K is used in §153.1126(b)(2), the NLS residue discharge system must have two outlets located on opposite sides of the ship.

NOTE: A ship built before July 1, 1986 does not need a residue discharge system to discharge to the sea under §153.1128 until January 1, 1988.

[CGD 81–101, 52 FR 7781, Mar. 12, 1987, as amended by CGD 81–101, 53 FR 28974, Aug. 1, 1988 and 54 FR 12629, Mar. 28, 1989]

EFFECTIVE DATE NOTE: At 62 FR 51209, Sept. 30, 1997, §153.470 was amended by CGD 95–028 by removing the note at the end of the section, effective Oct. 30, 1997.

§153.480 Stripping quantity for Category B and C NLS tanks on ships built after June 30, 1986: Categories B and C.

Unless waived under §153.491, Category B and C NLS cargo tanks on each ship built after June 30, 1986 must have stripping quantities determined under §153.1604 that are less than—

(a) 0.15 m^3 if Category B; and
(b) 0.35 m^3 if Category C.

§153.481 Stripping quantities and interim standards for Category B NLS tanks on ships built before July 1, 1986: Category B.

Unless waived under §153.483 or §153.491, each Category B NLS cargo tank on ships built before July 1, 1986 must meet the following:

(a) Unless the tank meets the interim standard provided by paragraph (b) of this section and is prewashed in accordance with §153.1118, the tank must have a stripping quantity determined under §153.1604 that is less than 0.35m^3.

(b) Before October 3, 1994, the tank may have a total NLS residue determined under §153.1608 that is less than 1.0 m^3 or 1/3000th of the tank's capacity and an NLS residue discharge system meeting the following:

(1) The system must be capable of discharging at a rate equal to or less than Q in the following formula:

$$Q=K\,U^{1.4}\,L^{1.6}\times10^{-5}\ m^3/hr$$

where:

K=4.3, except K=6.45 if the discharge is equally distributed between two NLS residue discharge outlets on opposite sides of the ship (see §§153.470(c) and 153.1126(b)).
L=ship's length in meters.
U=for a ship that is self-propelled, the minimum speed in knots specified in the approved Procedures and Arrangements Manual for discharging Category B NLS residue, but at least 7;
U=for a ship that is not self-propelled, the minimum speed in knots specified in the approved Procedures and Arrangements Manual for discharging Category B NLS residue, but at least 4.

(2) The system must have equipment capable of automatically recording—

(i) The time of day that discharge of NLS residue through the residue discharge system starts and ends; and

(ii) The dates on which discharge begins and ends unless the equipment allows a person to enter these dates on the record manually.

(3) Each system that has the capacity to exceed Q calculated in paragraph (b)(1) of this section must have equipment that—

(i) Records the NLS residue flow through the system; and

(ii) Is sufficiently accurate that its recorded values averaged over any 30 second period differ no more than 15% from the actual flow averaged over the same 30 second period.

(4) Each system that has the capacity to exceed Q calculated under paragraph (b)(1) of this section and does not automatically control the flow rate must have—

(i) Manual controls that enable the flow to be adjusted to the value of Q calculated in paragraph (b)(1) of this section and that must be moved through at least 25% of their total range of movement for the discharge rate to change from 0.5Q to 1.5Q; and

(ii) A flow rate meter located where the flow is manually controlled.

[CGD 81–101, 52 FR 7781, Mar. 12, 1987, as amended by CGD 81–101, 53 FR 28974, Aug. 1, 1988 and 54 FR 12629, Mar. 28, 1989]

§153.482 Stripping quantities and interim standards for Category C NLS tanks on ships built before July 1, 1986: Category C.

Unless waived under §153.483 or §153.491, each Category C NLS cargo tank on ships built before July 1, 1986 must meet the following:

(a) Unless the tank meets the interim standard provided by paragraph (b) of this section, the tank must have a stripping quantity determined under 153.1604 that is less than 0.95 m^3.

(b) Before October 3, 1994, the tank may have a total NLS residue determined under §153.1608 that is less than 3.0 m^3 or 1/1000th of the tank's capacity.

§153.483 Restricted voyage waiver for Category B and C NLS tanks on ships built before July 1, 1986: Category B and C.

At its discretion the Coast Guard waives §§153.481 and 153.482 under this section and allows a ship to carry Category B and C NLS cargoes between ports or terminals in one or more countries signatory to MARPOL 73/78 if the

ship's owner requests a waiver following the procedures in § 153.10 and includes—

(a) A written pledge to—

(1) Limit the loading and discharge of Category B and C NLS cargoes in a foreign port to those ports and terminals in countries signatory to MARPOL 73/78 and listed in accordance with paragraph (b) of this section; and

(2) Prewash the cargo tank as required under § 153.1118 after each Category B or C NLS is unloaded unless the prewash is allowed to be omitted under § 153.1114;

(b) A list of—

(1) All foreign ports or terminals at which the ship is expected to load or discharge Category B or C NLS cargo, and

(2) All foreign ports or terminals at which the ship is expected to discharge Category B or C NLS residue from the tank;

(c) An estimate of the quantity of NLS residue to be discharged to each foreign port or terminal listed under paragraph (b)(2) of this section;

(d) Written statements from the owners of adequate reception facilities in the ports and terminals listed in accordance with paragraph (b)(2) of this section who have agreed to take NLS residue from the ship, showing the amount of NLS residue each agrees to take; and

(e) A written attestation from the person in charge of each port or terminal listed in accordance with paragraph (b)(1) of this section that the administration has determined the port or terminal to have adequate reception facilities for the NLS residue.

NOTE TO § 153.483: Certificates of Inspection and any IMO Certificates issued to ships on restricted voyage waivers indicate that while the ship carries an NLS cargo or NLS residue, it is limited to voyages between the ports or terminals listed on the certificate.

[CGD 81–101, 52 FR 7781, Mar. 12, 1987, as amended by CGD 81–101, 53 FR 28975, Aug. 1, 1988 and 54 FR 12629, Mar. 28, 1989]

§ 153.484 Prewash equipment.

Unless the ship operator shows that the prewash equipment specified in this section will be available at discharge or prewash facilities or the equipment is waived under § 153.491, to have its Certificate of Inspection or Certificate of Compliance endorsed to carry a Category A NLS or a Category B or C NLS requiring viscosity or melting point information under § 153.908 (a) and (b), a ship must have the following:

(a) For the tanks that carry the NLS, a tank washing system capable of washing all interior tank surfaces except those shielded from the washing system spray by ship's structure, and consisting of a wash water supply system and—

(1) A fixed tank washing machine in each tank; or

(2) A portable tank washing machine and, if required by the Coast Guard, equipment to move it during washing and when storing.

(b) Piping, valving, and crossovers needed to arrange the cargo piping so that the wash water passes through the cargo pump and cargo piping during tank washing or discharge of tank wash water.

(c) If the approved Procedures and Arrangements Manual specifies the hot water prewash required under 153.1108, a means of supplying water to the tank washing machine under paragraph (a) of this section at—

(1) A temperature of at least 60 °C (140 °F) when it leaves the washing machine; and

(2) The flow rate needed for the washing machine jets to meet paragraph (a) of this section.

§ 153.486 Design and equipment for removing NLS residue by ventilation: Categories A, B, C, and D.

(a) If NLS residue is to be removed from a cargo tank by ventilation, in addition to the equipment required under paragraph (b) of this section the ship must have—

(1) Openings in the tank deck near the sump or suction point;

(2) If the openings required by paragraph (a)(1) of this section are insufficient, an access opening for visually determining whether liquid remains in the sump area of the cargo tank after ventilation or some other means for making this determination; and

(3) An approved Procedures and Arrangements Manual with instructions that meet § 153.490(b)(3).

(b) Unless the ship operator shows that the ventilation equipment specified in this paragraph will be available from shore when needed, if NLS residue is to be removed from a cargo tank by ventilation, in addition to the equipment required under paragraph (a) of this section the ship must have—

(1) Portable forced air ventilating equipment fitting the ventilation openings required in paragraph (a) of this section and able to ventilate the extremities of the tank to the extent prescribed in Appendix C of the IMO *Standards for Procedures and Arrangements for the Discharge of Noxious Liquid Substances,* Resolution MEPC 18(22), 1985; and

(2) A connector that allows a fan or air supply to be connected to the hose connections for the tank at the manifold.

NOTE: The Clean Air Act (42 U.S.C. 7401 *et seq.*) allows states to regulate emissions from tank ventilation. There may be other regulations, both local and Federal, that affect the use of tank ventilation for safety or environmental purposes.

§ 153.488 Design and equipment for tanks carrying high melting point NLSs: Category B.

Unless waived under § 153.491, for a ship to have its Certificate of Inspection or Certificate of Compliance endorsed allowing a tank to carry a Category B NLS with a melting point of 15 °C or more, the cargo tank must have—

(a) An arrangement enabling the cargo to be heated before cargo transfer, using heat supplied by the ship or by another source; and

(b) Sides and bottom separate from the ship's side or bottom shell plating.

§ 153.490 Cargo Record Book and Approved Procedures and Arrangements Manual: Categories A, B, C, and D.

(a) Unless waived under § 153.491, to have a Certificate of Inspection or Certificate of Compliance endorsed to carry NLS cargo, a ship must have—

(1) If U.S., a Cargo Record Book published by the Coast Guard (OMB App. No. 2115–0089), or, if foreign, a Cargo Record Book having the same entries and format as Appendix 4 of Annex II; and

(2) A Procedures and Arrangements Manual meeting paragraph (b) of this section and approved by—

(i) The Coast Guard, if the ship is a United States ship or one whose Administration is not signatory to MARPOL 73/78; or

(ii) The Administration, if the ship is one whose Administration is signatory to MARPOL 73/78.

(b) Each Procedures and Arrangements Manual under paragraph (a)(2) of this section must include the following:

(1) The standard format and content prescribed in Chapter 2 and Appendix D of the IMO *Standards for Procedures and Arrangements for the Discharge of Noxious Liquid Substances,* Resolution MEPC 18(22), 1985, or, for ships for which the only NLS carried is a Category D NLS and ships having a waiver under § 153.483 or § 153.491, the format and content prescribed by the Commandant (G–MSO).

(2) If the ship has a tank that carries a cargo under a waiver issued under § 153.483, procedures ensuring that—

(i) Category B and C NLSs are discharged from the tank only in the ports or terminals listed in accordance with § 153.483(b); and

(ii) The tank is prewashed after discharging each Category B or C NLS unless § 153.1114 allows the prewash to be omitted.

(3) If ventilation is used to clean a tank under § 153.1102(b)(2), ventilation procedures that meet those in Appendix C of the IMO *Standards for Procedures and Arrangements for the Discharge of Noxious Liquid Substances,* Resolution MEPC 18(22), 1985.

(4) If tank cleaning agents are used, quantities to use and instructions for using the cleaning agents.

(5) If the tank has the discharge recording equipment required in § 153.481(b), procedures to ensure that no NLS residue is discharged from the tank when the recording equipment is incapacitated unless the concentration and total quantity limits for the NLS in Annex II are not exceeded.

[CGD 81–101, 52 FR 7781, Mar. 12, 1987, as amended by CGD 81–101, 53 FR 28975, Aug. 1, 1988 and 54 FR 12629, Mar. 28, 1989]

§ 153.491 Waiver of certain equipment for dedicated cargo tanks.

(a) The Coast Guard waives §§ 153.440(a)(3), 153.480, 153.481, 153.482, and 153.488 and endorses a ship's Certificate of Inspection or Certificate of Compliance allowing a cargo tank to carry a single, specific NLS cargo and no other cargo if the ship's owner—

(1) Requests a waiver following the procedures in § 153.10; and

(2) Pledges in writing that while any waiver is in effect the cargo tank will—

(i) Carry only the NLS cargo listed on the Certificate of Inspection or Certificate of Compliance;

(ii) Carry no cargo other than the NLS; and

(iii) Not be washed or ballasted unless the wash water or ballast water is discharged to a reception facility.

(b) The Coast Guard waives §§ 153.470 and 153.490(a)(2) if—

(1) The ship's owner requests a waiver following the procedures in § 153.10;

(2) The Coast Guard has issued a waiver to each of the ship's NLS cargo tanks under paragraph (a) of this section; and

(3) The ship's owner adds to the ship's operational manual any provisions for preventing NLS discharge specified by the Commandant (G–MSO) as a condition for issuing the waiver.

[CGD 81–101, 52 FR 7781, Mar. 12, 1987, as amended by CGD 81–101, 53 FR 28975, Aug. 1, 1988 and 54 FR 12629, Mar. 28, 1989]

SPECIAL REQUIREMENTS

§ 153.500 Inert gas systems.

When Table 1 refers to this section, a cargo containment system must have a permanent inert gas system that:

(a) Maintains the vapor space of the containment system in an inert state by filling the vapor space with a gas that is neither reactive with the cargo nor flammable;

(b) Has a pressure control system that:

(1) Prevents the inert gas system from raising the cargo tank pressure to more than the relief valve setting; and

(2) Maintains at least a 3.5 kPa gauge (approx. 0.5 psig) pressure within the containment system at all times, including cargo discharge;

(c) Has storage for enough inerting gas to replace that normally lost while the tank's atmosphere is maintained in an inert condition (e.g. through tank breathing and relief valve leakage), but in no case an amount less than 5 percent of the tank's capacity when measured with the gas at −18°C (approx. 0°F) and a pressure equal to the cargo tank's relief valve setting; and

(d) Has connections for any supplemental gas supply necessary to maintain the inert gas pressure described in paragraph (b) of this section during cargo discharge.

§ 153.501 Requirement for dry inert gas.

When Table 1 refers to this section, an inert gas system for the containment system must supply inert gas containing no more than 100 ppm water.

§ 153.515 Special requirements for extremely flammable cargoes.

When Table 1 refers to this section:

(a) An enclosed space containing a cargo tank must have an inerting system that meets the requirements in § 153.500 applying to the inert gas system of a containment system;

(b) Cargo discharge pumps must be of a type that does not subject the shaft gland to the cargo under pressure or that is submerged; and

(c) The cargo tank's relief valve setting must be no less than 21 kPa gauge (approx. 3 psig).

§ 153.520 Special requirements for carbon disulfide.

A containment system carrying carbon disulfide must meet the following:

(a) Each cargo pump must be of the intank type and encased within a cylindrical well that extends from the top of the tank to a point no more than 10 cm (approx. 4 in.) above the bottom of the tank.

(b) [Reserved]

(c) The cargo piping and venting systems must be completely independent of those for other cargo.

(d) Pressure relief valves must be made of type 304 or 316 stainless steel.

[CGD 73–96, 42 FR 49027, Sept. 26, 1977, as amended by CGD 78–128, 47 FR 21209, May 17, 1982]