

117TH CONGRESS  
2D SESSION

# S. 4559

To strengthen and enhance the competitiveness of American manufacturing through the research and development of advanced technologies to reduce steelmaking emissions, and for other purposes.

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IN THE SENATE OF THE UNITED STATES

JULY 19, 2022

Mr. CASEY introduced the following bill; which was read twice and referred to the Committee on Energy and Natural Resources

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## A BILL

To strengthen and enhance the competitiveness of American manufacturing through the research and development of advanced technologies to reduce steelmaking emissions, and for other purposes.

1       *Be it enacted by the Senate and House of Representa-*

2       *tives of the United States of America in Congress assembled,*

3       **SECTION 1. SHORT TITLE.**

4       This Act may be cited as the “Steel Upgrading Part-

5       nerships and Emissions Reduction Act of 2022” or the

6       “SUPER Act of 2022”.

1 SEC. 2. LOW-EMISSIONS STEEL MANUFACTURING RE-  
2 SEARCH PROGRAM.

3       (a) PROGRAM.—Subtitle D of title IV of the Energy  
4 Independence and Security Act of 2007 (42 U.S.C. 17111  
5 et seq.) is amended by inserting after section 454 the fol-  
6 lowing:

**7 "SEC. 454A. LOW-EMISSIONS STEEL MANUFACTURING RE-  
8 SEARCH PROGRAM.**

9       “(a) PURPOSE.—The purpose of this section is to en-  
10 courage the research and development of innovative tech-  
11 nologies aimed at—

12               “(1) increasing the technological and economic  
13       competitiveness of industry and manufacturing in  
14       the United States; and

15 “(2) achieving significant net nonwater green-  
16 house emissions reductions in the production proc-  
17 esses for iron, steel, and steel mill products.

18        "(b) DEFINITIONS.—In this section:

23               “(2) CRITICAL MATERIAL.—The term ‘critical  
24 material’ has the meaning given such term in section  
25 7002 of the Energy Act of 2020 (30 U.S.C. 1606).

1           “(3) CRITICAL MINERAL.—The term ‘critical  
2 mineral’ has the meaning given such term in section  
3 7002 of the Energy Act of 2020 (30 U.S.C. 1606).

4           “(4) ELIGIBLE ENTITY.—The term ‘eligible en-  
5 tity’ means—

6               “(A) an institution of higher education;

7               “(B) an appropriate State or Federal enti-  
8 ty, including a federally funded research and  
9 development center of the Department;

10             “(C) a nonprofit research institution;

11             “(D) a private entity;

12             “(E) any other relevant entity the Sec-  
13 retary determines appropriate; and

14             “(F) a partnership or consortium of two or  
15 more entities described in subparagraphs (A)  
16 through (E).

17           “(5) LOW-EMISSIONS STEEL MANUFAC-  
18 TURING.—The term ‘low-emissions steel manufac-  
19 turing’ means advanced or commercially available  
20 steelmaking with the reduction, to the maximum ex-  
21 tent practicable, of net nonwater greenhouse gas  
22 emissions to the atmosphere from the production of  
23 iron, steel, and steel mill products.

24           “(c) IN GENERAL.—Not later than 180 days after  
25 the date of enactment of the Steel Upgrading Partnerships

1 and Emissions Reduction Act of 2022, the Secretary shall  
2 establish a program of research, development, demonstra-  
3 tion, and commercial application of advanced tools, tech-  
4 nologies, and methods for low-emissions steel manufac-  
5 turing.

6       “(d) REQUIREMENTS.—In carrying out the program  
7 under subsection (c), the Secretary shall—

8           “(1) coordinate this program with the programs  
9 and activities authorized in title VI of division Z of  
10 the Consolidated Appropriations Act, 2021;

11          “(2) coordinate across all relevant program of-  
12 fices of the Department, including the Office of  
13 Science, Office of Energy Efficiency and Renewable  
14 Energy, the Office of Fossil Energy, and the Office  
15 of Nuclear Energy;

16          “(3) leverage, to the extent practicable, the re-  
17 search infrastructure of the Department, including  
18 scientific computing user facilities, x-ray light  
19 sources, neutron scattering facilities, and nanoscale  
20 science research centers; and

21          “(4) conduct research, development, and dem-  
22 onstration of low-emissions steel manufacturing  
23 technologies that have the potential to increase do-  
24 mestic production and employment in advanced and  
25 commercially available steelmaking.

1       “(e) STRATEGIC PLAN.—

2           “(1) IN GENERAL.—Not later than 180 days  
3           after the date of enactment of the Steel Upgrading  
4           Partnerships and Emissions Reduction Act of 2022,  
5           the Secretary shall develop a 5-year strategic plan  
6           identifying research, development, demonstration,  
7           and commercial application goals for the program  
8           established in subsection (c). The Secretary shall  
9           submit this plan to the Committee on Science,  
10          Space, and Technology of the House of Representa-  
11          tives and the Committee on Energy and Natural Re-  
12          sources of the Senate.

13          “(2) CONTENTS.—The strategic plan submitted  
14          under paragraph (1) shall—

15           “(A) identify programs at the Department  
16           related to low-emissions steel manufacturing  
17           that support the research, development, dem-  
18           onstration, and commercial application activities  
19           described in this section, and the demonstration  
20           projects under subsection (h);

21           “(B) establish technological and pro-  
22           grammatic goals to achieve the requirements of  
23           subsection (d); and

24           “(C) include timelines for the accomplish-  
25           ment of goals developed under the plan.

1           “(3) UPDATES TO PLAN.—Not less than once  
2       every two years, the Secretary shall submit to the  
3       Committee on Science, Space, and Technology of the  
4       House of Representatives and the Committee on En-  
5       ergy and Natural Resources of the Senate an up-  
6       dated version of the plan under paragraph (1).

7           “(f) FOCUS AREAS.—In carrying out the program es-  
8       tablished in subsection (e), the Secretary shall focus on—

9               “(1) medium- and high-temperature heat gen-  
10       eration technologies used for low-emissions steel  
11       manufacturing, which may include—

12               “(A) alternative fuels, including hydrogen  
13       and biomass;

14               “(B) alternative reducing agents, including  
15       hydrogen;

16               “(C) renewable heat generation technology,  
17       including solar and geothermal;

18               “(D) electrification of heating processes,  
19       including through electrolysis; and

20               “(E) other heat generation sources;

21               “(2) carbon capture technologies for advanced  
22       and commercially available steelmaking processes,  
23       which may include—

24               “(A) combustion and chemical looping  
25       technologies;

1               “(B) use of slag to reduce carbon dioxide  
2               emissions;

3               “(C) pre-combustion technologies; and

4               “(D) post-combustion technologies;

5               “(3) smart manufacturing technologies and  
6               principles, digital manufacturing technologies, and  
7               advanced data analytics to develop advanced tech-  
8               nologies and practices in information, automation,  
9               monitoring, computation, sensing, modeling, and  
10               networking to—

11               “(A) model and simulate manufacturing  
12               production lines;

13               “(B) monitor and communicate production  
14               line status; and

15               “(C) model, simulate, and optimize the en-  
16               ergy efficiency of manufacturing processes;

17               “(4) technologies and practices that minimize  
18               energy and natural resource consumption, which  
19               may include—

20               “(A) designing products that enable reuse,  
21               refurbishment, remanufacturing, and recycling;

22               “(B) minimizing waste from advanced and  
23               commercially available steelmaking processes,  
24               including through the reuse of waste as re-

1           sources in other industrial processes for mutual  
2           benefit;

3           “(C) increasing resource efficiency; and  
4           “(D) increasing the energy efficiency of  
5           advanced and commercially available  
6           steelmaking processes;

7           “(5) alternative materials and technologies that  
8           produce fewer emissions during production and re-  
9           sult in fewer emissions during use, which may in-  
10          clude—

11           “(A) innovative raw materials;  
12           “(B) high-performance lightweight mate-  
13          rials;

14           “(C) substitutions for critical materials  
15          and critical minerals; and

16           “(D) other technologies that achieve sig-  
17          nificant carbon emission reductions in low-emis-  
18          sions steel manufacturing, as determined by the  
19          Secretary; and

20           “(6) high-performance computing to develop ad-  
21          vanced materials and manufacturing processes con-  
22          tributing to the focus areas described in paragraphs  
23          (1) through (5), including—

1               “(A) modeling, simulation, and optimiza-  
2               tion of the design of energy efficient and sus-  
3               tainable products; and

4               “(B) the use of digital prototyping and ad-  
5               ditive manufacturing to enhance product de-  
6               sign.

7       “(g) TESTING AND VALIDATION.—The Secretary, in  
8 consultation with the Director of the National Institute  
9 of Standards and Technology, shall support the develop-  
10 ment of standardized testing and technical validation of  
11 advanced and commercially available steelmaking and low-  
12 emissions steel manufacturing through collaboration with  
13 one or more National Laboratories, and one or more eligi-  
14 ble entities.

15       “(h) DEMONSTRATION.—

16               “(1) ESTABLISHMENT.—Not later than 180  
17 days after the date of enactment of the Steel Up-  
18 grading Partnerships and Emissions Reduction Act  
19 of 2022, the Secretary, in carrying out the program  
20 established in subsection (c), and in collaboration  
21 with industry partners, institutions of higher edu-  
22 cation, and the National Laboratories, shall support  
23 an initiative for the demonstration of low-emissions  
24 steel manufacturing, as identified by the Secretary,  
25 that uses either—

1               “(A) a single technology; or  
2               “(B) a combination of multiple tech-  
3               nologies.

4               “(2) SELECTION REQUIREMENTS.—Under the  
5               initiative established under paragraph (1), the Sec-  
6               retary shall select eligible entities to carry out dem-  
7               onstration projects and to the maximum extent prac-  
8               ticable—

9               “(A) encourage regional diversity among  
10               eligible entities, including participation by rural  
11               States;

12               “(B) encourage technological diversity  
13               among eligible entities; and

14               “(C) ensure that specific projects se-  
15               lected—

16               “(i) expand on the existing technology  
17               demonstration programs of the Depart-  
18               ment; and

19               “(ii) prioritize projects that leverage  
20               matching funds from non-Federal sources.

21               “(3) REPORTS.—The Secretary shall submit to  
22               the Committee on Science, Space, and Technology of  
23               the House of Representatives and the Committee on  
24               Energy and Natural Resources of the Senate—

1               “(A) not less frequently than once every  
2               two years for the duration of the demonstration  
3               initiative under this subsection, a report de-  
4               scribing the performance of the initiative; and

5               “(B) if the initiative established under this  
6               subsection is terminated, an assessment of the  
7               success of, and education provided by, the  
8               measures carried out by recipients of financial  
9               assistance under the initiative.

10              “(i) ADDITIONAL COORDINATION.—

11              “(1) MANUFACTURING USA.—In carrying out  
12              this section, the Secretary shall consider—

13              “(A) leveraging the resources of relevant  
14              existing Manufacturing USA institutes de-  
15              scribed in section 34(d) of the National Insti-  
16              tute of Standards and Technology Act (15  
17              U.S.C. 278s(d));

18              “(B) integrating program activities into a  
19              relevant existing Manufacturing USA institutes;  
20              or

21              “(C) establishing a new institute focused  
22              on low-emissions steel manufacturing.

23              “(2) OTHER FEDERAL AGENCIES.—In carrying  
24              out this section, the Secretary shall coordinate with  
25              other Federal agencies that are carrying out re-

1 search and development initiatives to increase indus-  
2 trial competitiveness and achieve significant net  
3 nonwater greenhouse emissions reductions through  
4 low-emissions steel manufacturing, including the De-  
5 partment of Defense, Department of Transportation,  
6 and the National Institute of Standards and Tech-  
7 nology.”.

8 (b) CLERICAL AMENDMENT.—Section 1(b) of the  
9 Energy Independence and Security Act of 2007 (Public  
10 Law 110–140; 134 Stat. 2556; 121 Stat. 1494) is amend-  
11 ed in the table of contents by inserting after the item re-  
12 lating to section 454 the following:

“Sec. 454A. Low-emissions steel manufacturing research program.”.

